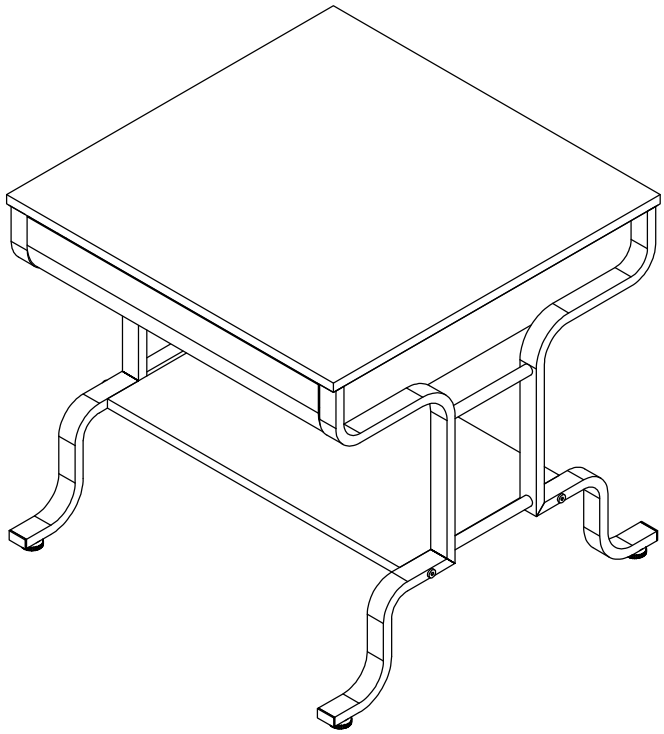
Furniture of America®

Assembly Instructions

CM4452E

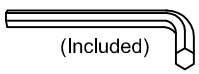


ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ●●● ○○ DIFFICULT

Tools Required For Assembly:

Allen Wrench  (Included)



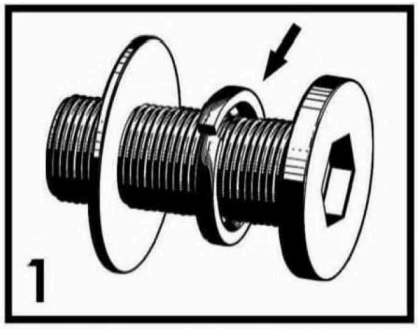
2 PERSONS RECOMMENDED

Rev: 16-07-07

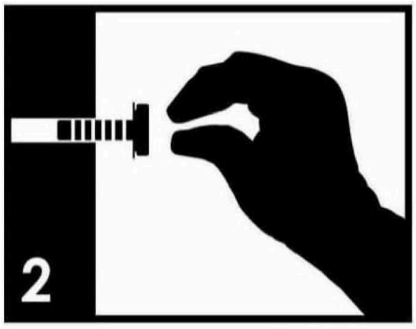
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST,CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

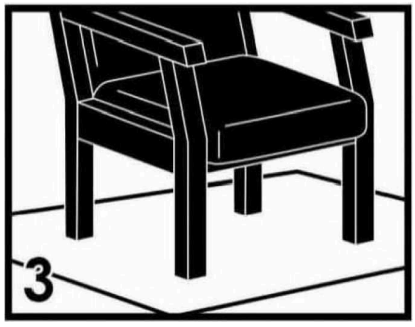
BASIC ASSEMBLY TECHNIQUES



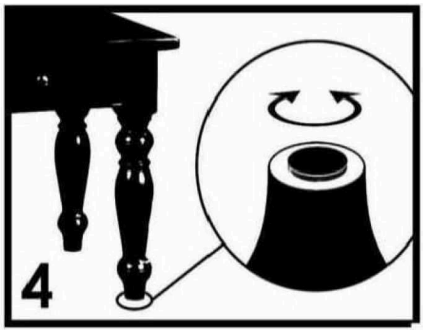
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



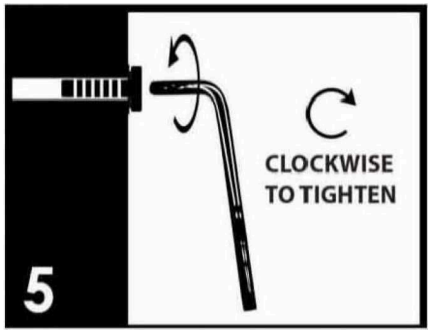
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



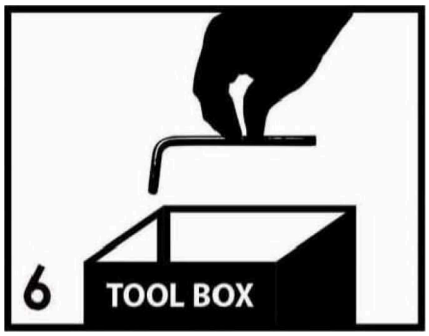
Use cardboard or carpet area when assembling furniture to prevent scratches . Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjusetment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

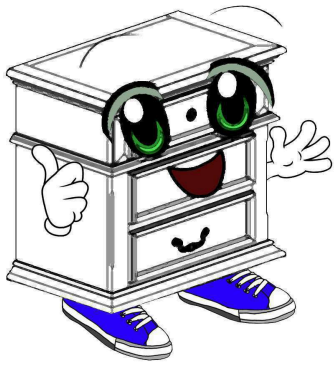


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE.THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

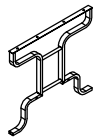
FURNITURE OF AMERICA.ALL RIGHTS RESERVED.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

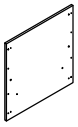
Parts List



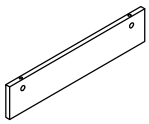
#1 x 2pcs
Side Frame



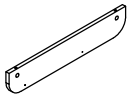
#2 x 1pc
Front Drawer



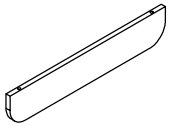
#3 x 1pc
Top Panel



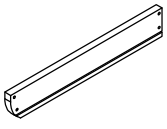
#4 x 1pc
Middle Panel



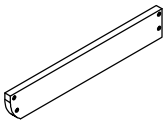
#5 x 1pc
Right Panel



#6 x 1pc
Left Panel



#7 x 1pc
Left Drawer



#8 x 1pc
Right Drawer

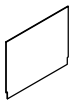
Parts List



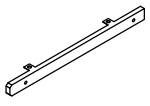
#9 x 1pc
Back Drawer



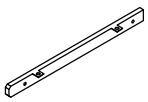
#10 x 1pc
Bottom Panel



#11x 1pc
Bottom Drawer



#12 x 1pc
Right Keyboard Rail

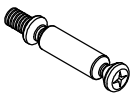


#13 x 1pc
Left Keyboard Rail

Hardware List



#A x 6pcs
Cam-Lock



#B x 6pcs
Cam-Bolt



#C x 8pcs
Bolt 1/4"x12mm



#D x 4pcs
Bolt 3/16"x19mm



#E x 4pcs
Screw 4x38mm



#F x 8pcs
Screw 4x12mm



#G x 4pcs
Screw 7x70mm



#H x 4pcs
Leveler



#I x 2pcs
Wood Dowel



#J x 1pc
Glue

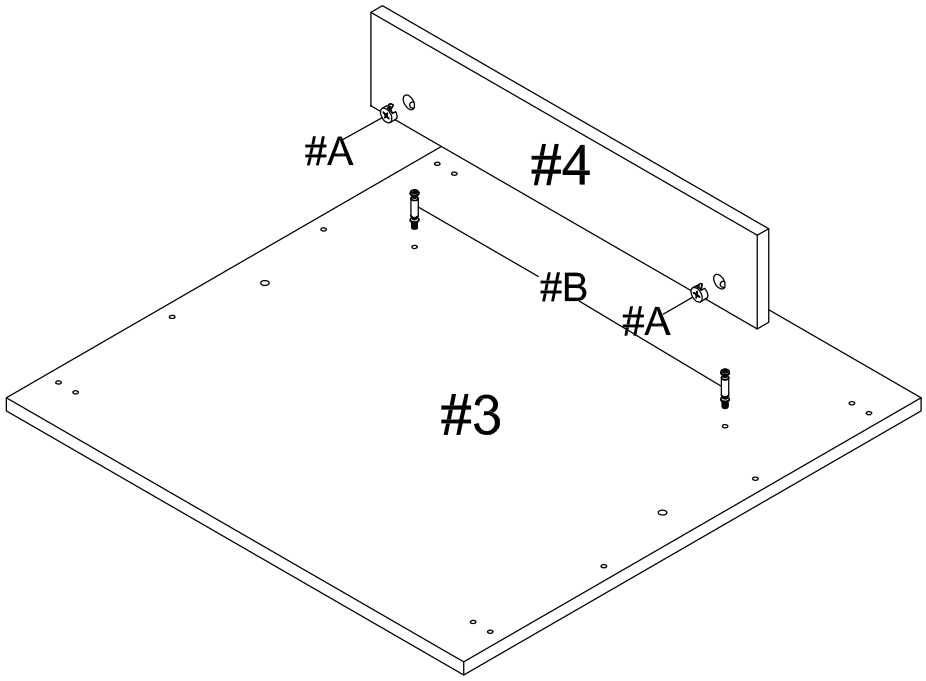


#K x 1pc
Allen Wench 4mm



#A x 2pcs
#B x 2pcs

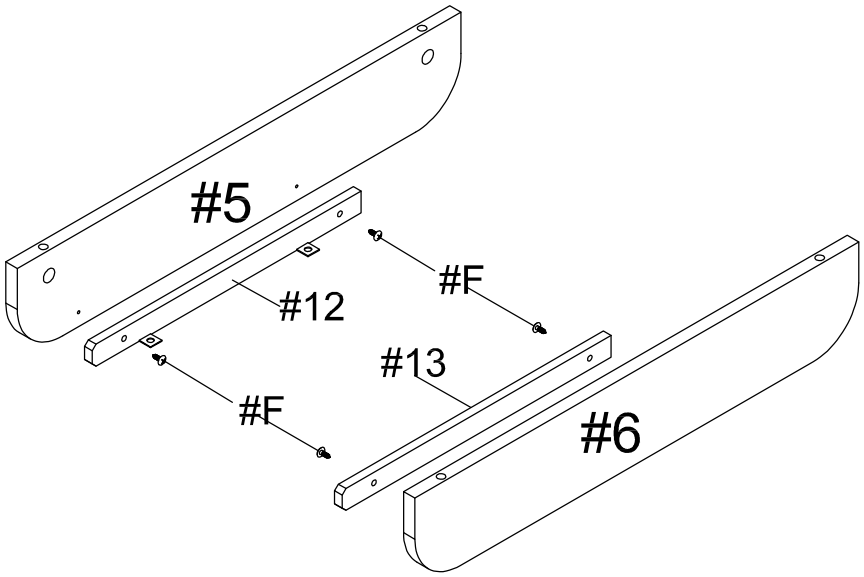
Insert the cam bolts (#B) into each hole, turn right to tighten. Insert the cam locks (#A) into the holes along the sides of the middle panel (#4), place onto the cam bolts and make sure they enter the cam locks. Secure using a screwdriver.





#F x 4pcs

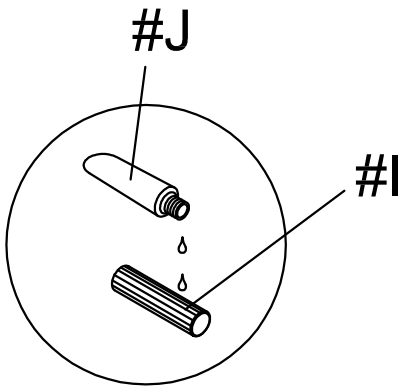
Align the right and left keyboard rails (#12,13) to the holes along the right and left panel (#5,6), then insert a screw (#F) into each hole and secure.

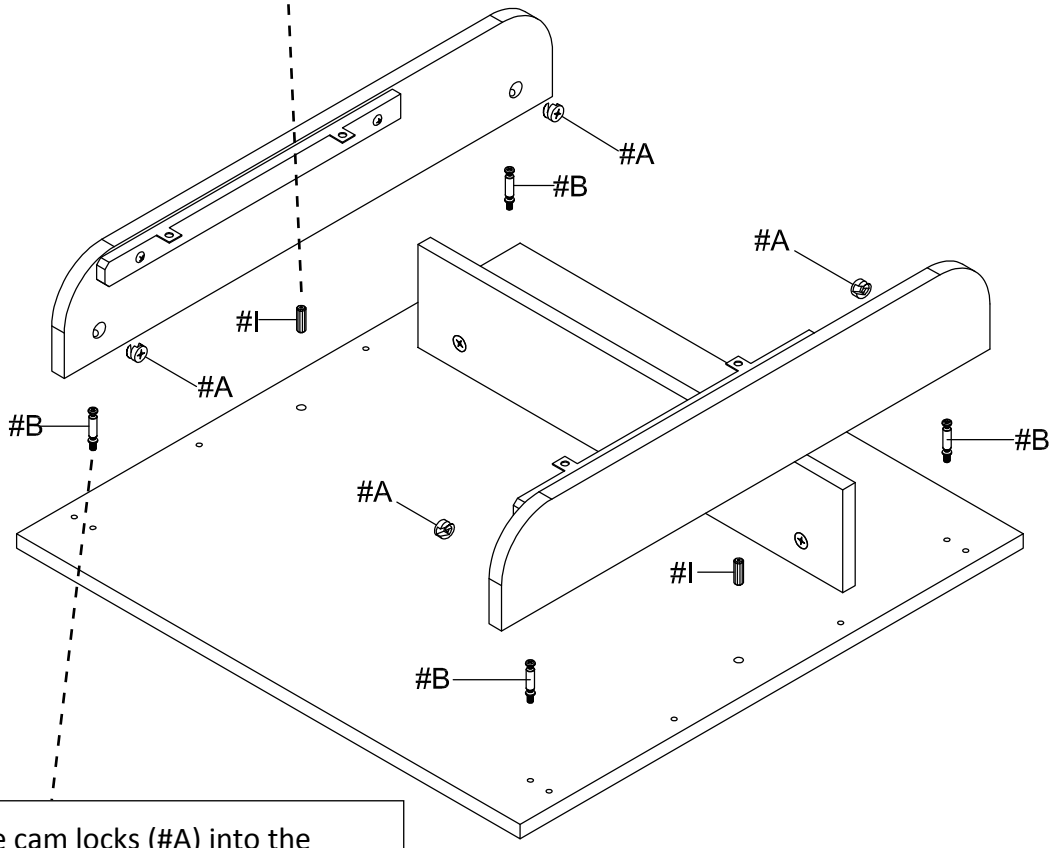




#A x 4pcs
#B x 4pcs
#I x 2pcs

1. Apply glue onto the wood dowels (#I), then insert the dowels into the holes along the panel and the other end into the panels (#5,6).



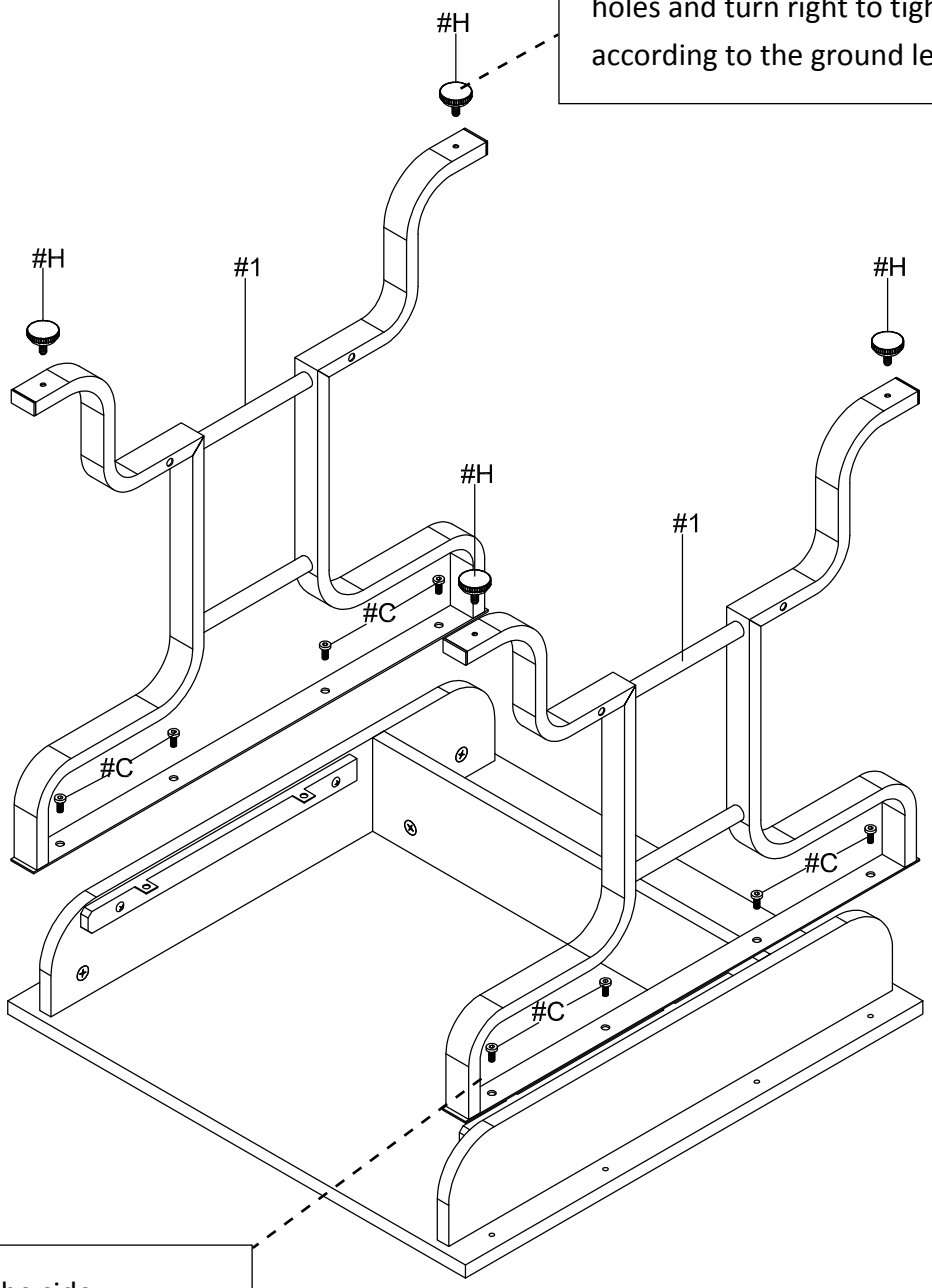


2. Insert the cam locks (#A) into the holes along the left and right panels, then insert the cam bolts (#B) into the top panel (#3), turn right to tighten. Place the panels onto the cam bolts and secure using a screwdriver.



#C x 8pcs
#H x 4pcs

Insert the levelers (#H) into the bottom holes and turn right to tighten. Adjust according to the ground level.

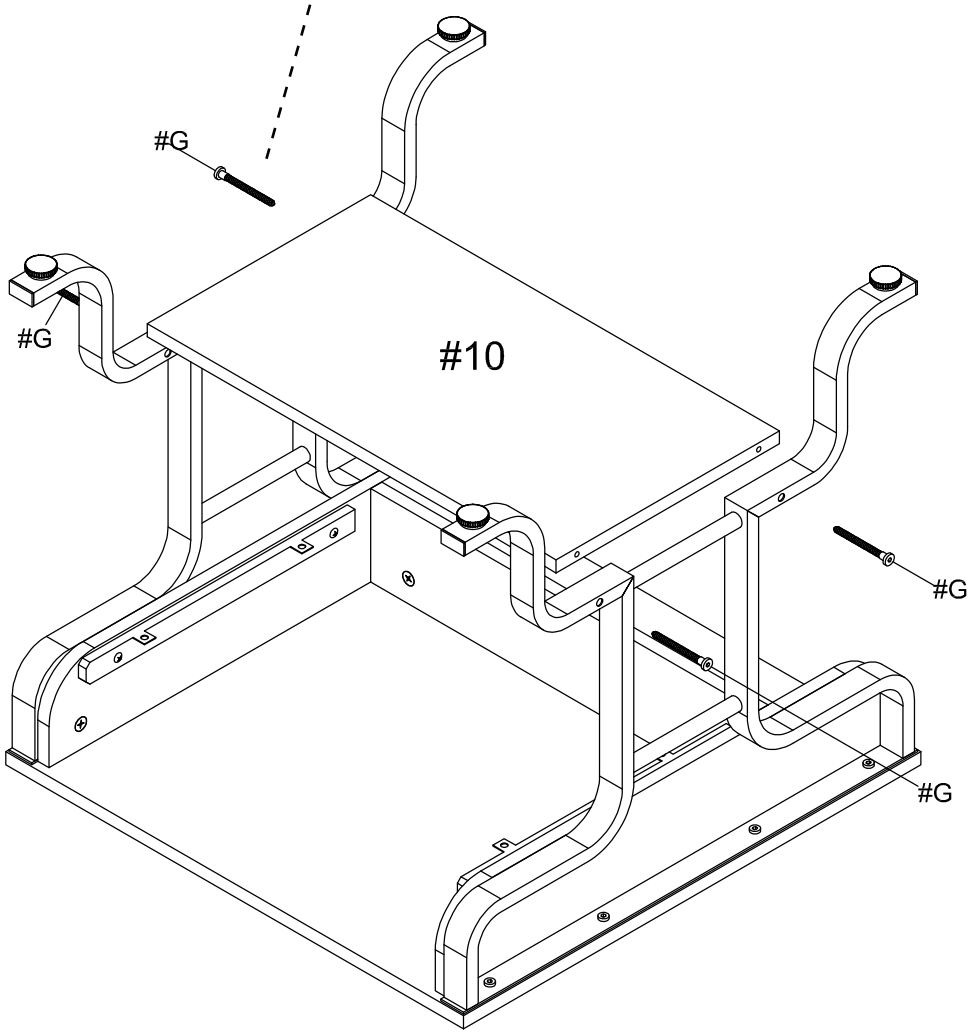


Align the top of the side frames (#1) to the holes along the panel. Insert the bolts (#C) and secure using the Allen wrench.



#G x 4pcs

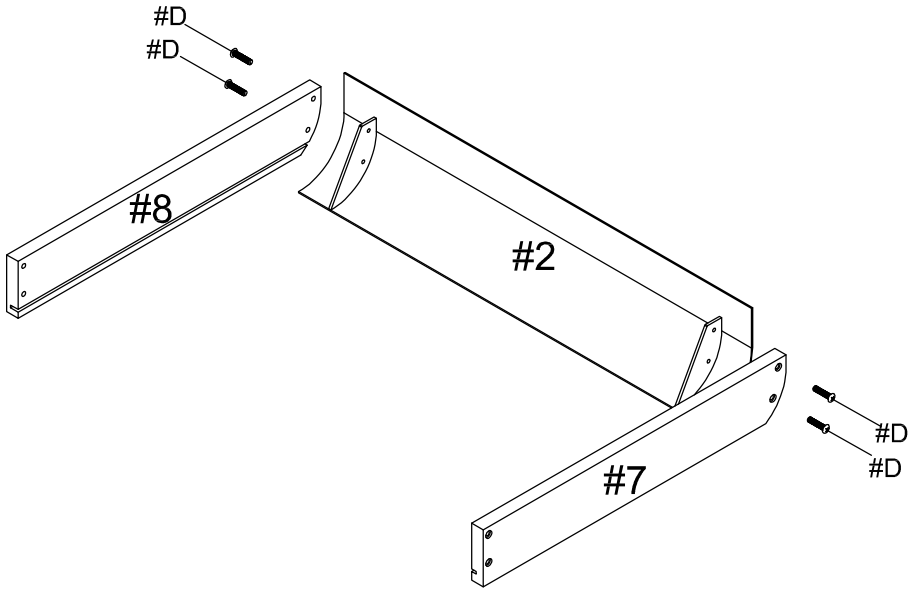
Align the bottom panel (#10) to the holes along the side frames (#1), the insert the screws (#G) into the holes along the sides. Secure using the Allen wrench.





Align the front drawer (#2) to the holes along the right and left drawers (#7,8), then insert the bolts (#D) into the holes along the sides and secure.

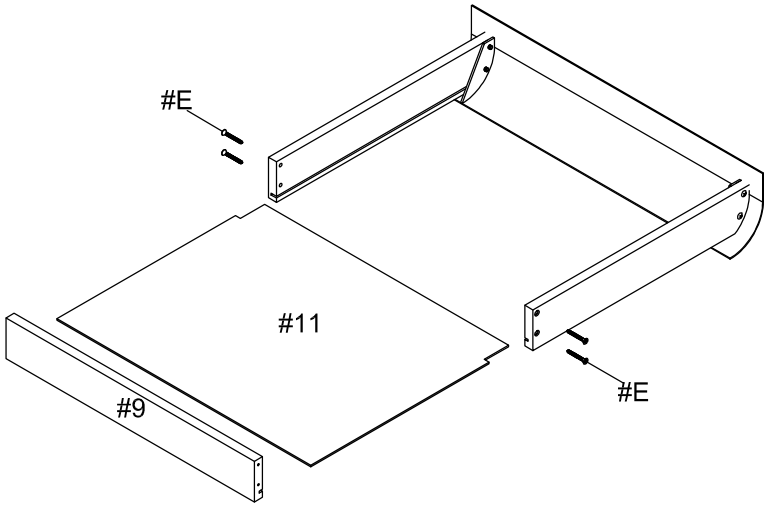
#D x 4pcs





Slide the bottom drawer (#11) onto the ridges along the drawer, then align the back drawer (#9) to the holes and insert the screws (#E). Secure.

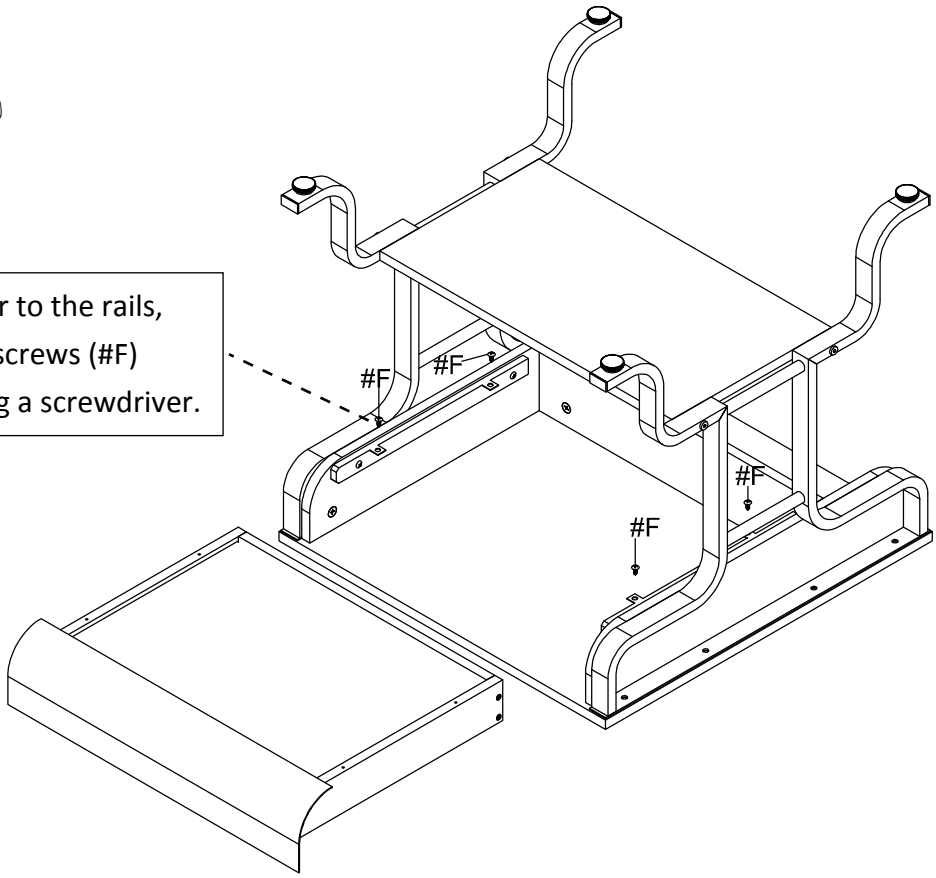
#E x 4pcs





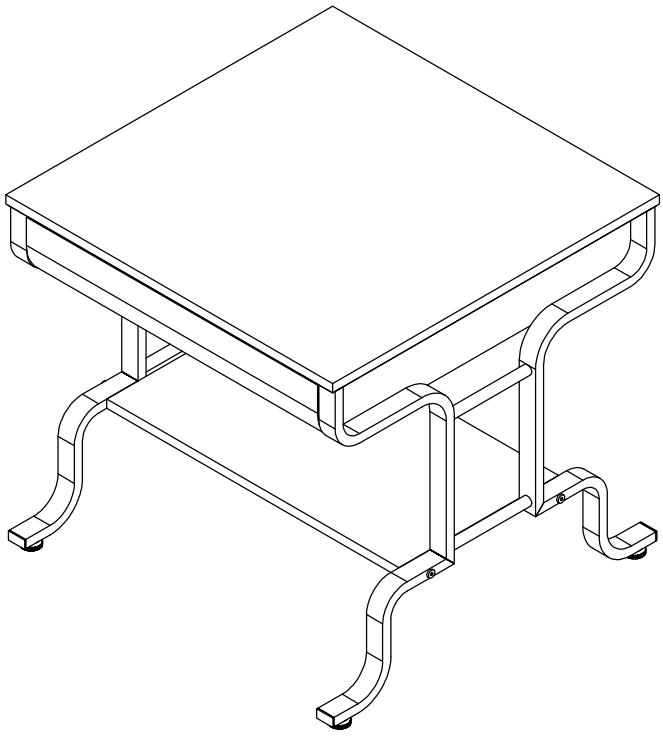
#F x 4pcs

Align the drawer to the rails, then insert the screws (#F) and secure using a screwdriver.





Make sure all parts are firmly secured.



ASSEMBLY IS COMPLETED