

# ACME

FURNITURE

ASSEMBLY INSTRUCTIONS

Item No: **ME00123**

\*\*\* Thank you for purchasing this quality product. We want to ensure a positive customer experience. Please read the instructions carefully and follow the steps in order to ensure a successful assembly. [View our full assembly guide.](#)

\*\*\* Assembly product may be sold without certain components. Please refer to the product manual for details on what is included. [View our full assembly guide.](#)



**IMPORTANT:** Do not tighten bolts completely until all bolts are completely lined up and inserted into holes

### PARTS LIST

QTY	DESCRIPTION	UNIT
1	FRONT PANEL	PCB
1	REAR PANEL	PCB
1	TOP PANEL	PCB
1	BOTTOM PANEL	PCB
1	LEFT SIDE PANEL	PCB
1	RIGHT SIDE PANEL	PCB
1	FRONT LEG	PCB
1	REAR LEG	PCB
1	TOP LEG	PCB
1	BOTTOM LEG	PCB
1	LEFT LEG	PCB
1	RIGHT LEG	PCB
1	FRONT BRACKET	PCB
1	REAR BRACKET	PCB
1	TOP BRACKET	PCB
1	BOTTOM BRACKET	PCB
1	LEFT BRACKET	PCB
1	RIGHT BRACKET	PCB
1	FRONT COVER	PCB
1	REAR COVER	PCB
1	TOP COVER	PCB
1	BOTTOM COVER	PCB
1	LEFT COVER	PCB
1	RIGHT COVER	PCB
1	FRONT DOOR	PCB
1	REAR DOOR	PCB
1	TOP DOOR	PCB
1	BOTTOM DOOR	PCB
1	LEFT DOOR	PCB
1	RIGHT DOOR	PCB
1	FRONT HANDLE	PCB
1	REAR HANDLE	PCB
1	TOP HANDLE	PCB
1	BOTTOM HANDLE	PCB
1	LEFT HANDLE	PCB
1	RIGHT HANDLE	PCB
1	FRONT LOCK	PCB
1	REAR LOCK	PCB
1	TOP LOCK	PCB
1	BOTTOM LOCK	PCB
1	LEFT LOCK	PCB
1	RIGHT LOCK	PCB
1	FRONT KEY	PCB
1	REAR KEY	PCB
1	TOP KEY	PCB
1	BOTTOM KEY	PCB
1	LEFT KEY	PCB
1	RIGHT KEY	PCB
1	FRONT HANDLE	PCB
1	REAR HANDLE	PCB
1	TOP HANDLE	PCB
1	BOTTOM HANDLE	PCB
1	LEFT HANDLE	PCB
1	RIGHT HANDLE	PCB
1	FRONT LOCK	PCB
1	REAR LOCK	PCB
1	TOP LOCK	PCB
1	BOTTOM LOCK	PCB
1	LEFT LOCK	PCB
1	RIGHT LOCK	PCB
1	FRONT KEY	PCB
1	REAR KEY	PCB
1	TOP KEY	PCB
1	BOTTOM KEY	PCB
1	LEFT KEY	PCB
1	RIGHT KEY	PCB

### ASSEMBLY LIST








QTY	DESCRIPTION	UNIT
1	FRONT PANEL	PCB
1	REAR PANEL	PCB
1	TOP PANEL	PCB
1	BOTTOM PANEL	PCB
1	LEFT SIDE PANEL	PCB
1	RIGHT SIDE PANEL	PCB
1	FRONT LEG	PCB
1	REAR LEG	PCB
1	TOP LEG	PCB
1	BOTTOM LEG	PCB
1	LEFT LEG	PCB
1	RIGHT LEG	PCB
1	FRONT BRACKET	PCB
1	REAR BRACKET	PCB
1	TOP BRACKET	PCB
1	BOTTOM BRACKET	PCB
1	LEFT BRACKET	PCB
1	RIGHT BRACKET	PCB
1	FRONT COVER	PCB
1	REAR COVER	PCB
1	TOP COVER	PCB
1	BOTTOM COVER	PCB
1	LEFT COVER	PCB
1	RIGHT COVER	PCB
1	FRONT DOOR	PCB
1	REAR DOOR	PCB
1	TOP DOOR	PCB
1	BOTTOM DOOR	PCB
1	LEFT DOOR	PCB
1	RIGHT DOOR	PCB
1	FRONT HANDLE	PCB
1	REAR HANDLE	PCB
1	TOP HANDLE	PCB
1	BOTTOM HANDLE	PCB
1	LEFT HANDLE	PCB
1	RIGHT HANDLE	PCB
1	FRONT LOCK	PCB
1	REAR LOCK	PCB
1	TOP LOCK	PCB
1	BOTTOM LOCK	PCB
1	LEFT LOCK	PCB
1	RIGHT LOCK	PCB
1	FRONT KEY	PCB
1	REAR KEY	PCB
1	TOP KEY	PCB
1	BOTTOM KEY	PCB
1	LEFT KEY	PCB
1	RIGHT KEY	PCB

FRONT PANEL

FRONT PANEL



# #BD00513 is packed in 2 cases

Case	Item	Qty	Image	Notes
#BD00513-1	Hardware (4x4)	1		<b>Hardware</b> 1. Hardware (4x4) 2. Hardware (4x4) 3. Hardware (4x4) 4. Hardware (4x4) 5. Hardware (4x4) 6. Hardware (4x4) 7. Hardware (4x4) 8. Hardware (4x4) 9. Hardware (4x4) 10. Hardware (4x4) 11. Hardware (4x4) 12. Hardware (4x4) 13. Hardware (4x4) 14. Hardware (4x4) 15. Hardware (4x4) 16. Hardware (4x4) 17. Hardware (4x4) 18. Hardware (4x4) 19. Hardware (4x4) 20. Hardware (4x4)
	Hardware (4x4)	1		
#BD00513-2	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		
	Hardware (4x4)	1		

## STEP 1. DISASSEMBLY ASSEMBLY



1		1 piece
2		1 piece

## STEP 2. INSERT UPPER FRONT / BACK PANEL INTO THE DISASSEMBLY ASSEMBLY



1		1 piece
2		1 piece
3		1 piece



### STEP 2: THE BOTTOM FRAME INTO THE MID-ASSEMBLY

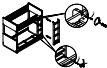
1		4 pcs
2		4 pcs
3		4 pcs



### STEP 3: LADDER ASSEMBLY



### STEP 3: PUT LADDER ON BED BASEMENT

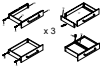


### STEP 4: COMPLETED TWIN SLATE BED ASSEMBLY



**STEP 13. DRAWER ASSEMBLY**

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**STEP 14. PUT DRAWERS IN TO THE BED-ASSEMBLY**



## STEP 11:



**ASSEMBLY IS COMPLETED.**

## WARNING 11:

To help prevent serious or fatal injuries from a compressed spring:

1. Do not use the information on the warning label appearing on this upper frame and brackets with other parts. The information setting was designed for this product.
2. Do not use the upper frame or the spring with a compressed spring.
3. Do not use the upper frame or the spring with a compressed spring that is damaged or bent.
4. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
5. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
6. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
7. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
8. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
9. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
10. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.

### ATTENTION (READ CAREFULLY):

1. Make effective fasteners are used in the assembly and secured designed by the manufacturer to ensure the product is safe and stable.
2. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.
3. Do not use the upper frame or the spring with a compressed spring that is not the same length as the original one.