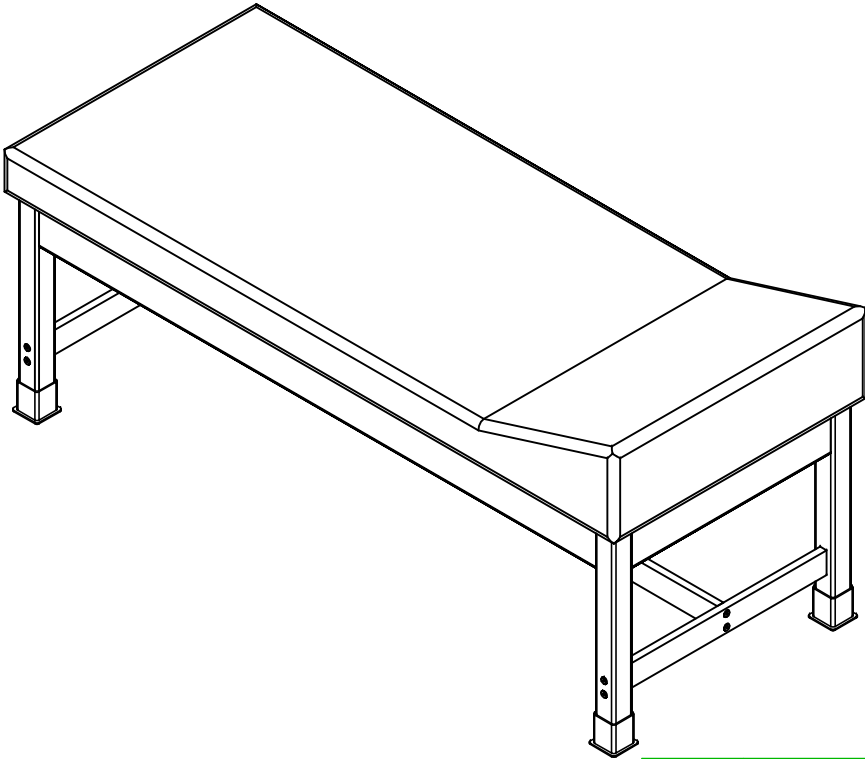


FIRST AID BENCH

(OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

CREATED ASSEMBLY INSTRUCTIONS	EMK	-
DESCRIPTION	NAME	ECN NO.
REVISION LEVEL		

DWN BY:	EMK	TITLE: FIRST AID BENCH ASSEMBLY INSTRUCTIONS	SCALE: NTS	SHEET: 1 OF 8
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES CABINET SQUARENESS ± .0625 FRACTIONAL VALUES ± 1/32" - ALL VALUES ± OVERALL -				
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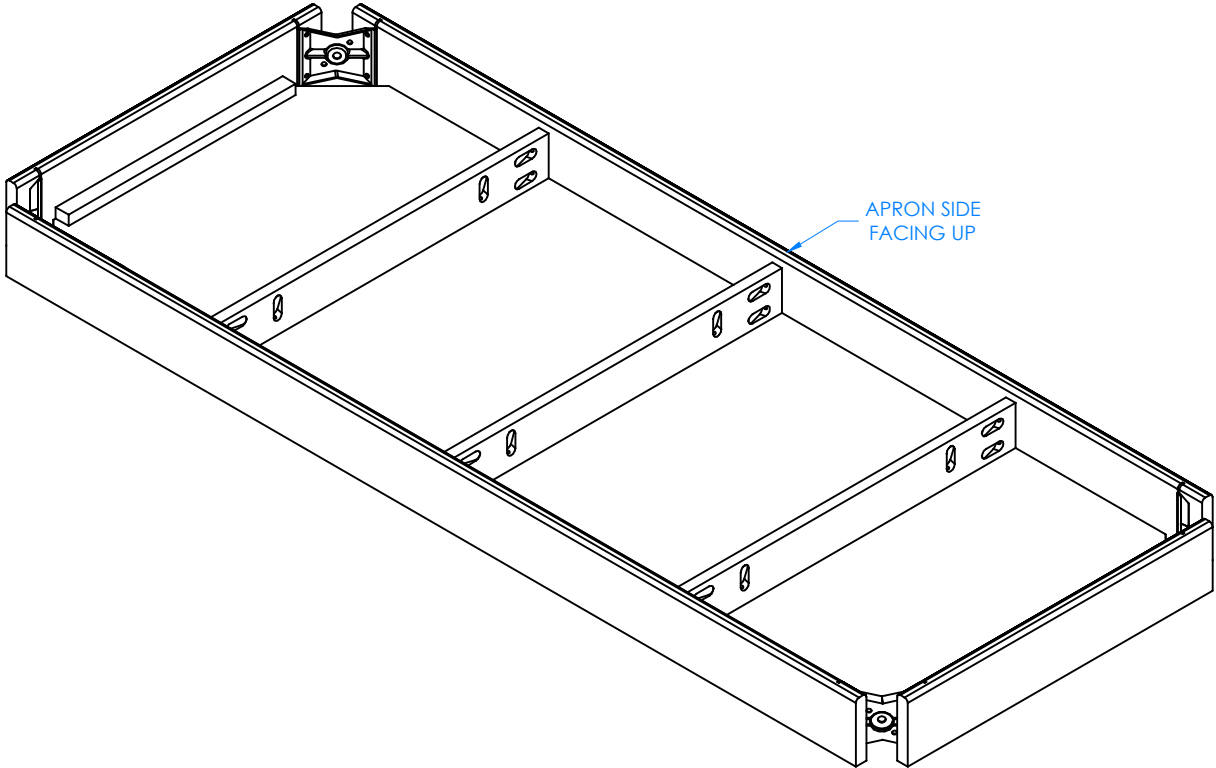
TOOLS REQUIRED
1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH

ASSEMBLY COMPONENTS		
ITEMS INCLUDED	PART DESCRIPTION	QTY
APRON AND TOP ASSEMBLY	APRON ASSEMBLY WITH SUPPORT TOP (FACTORY ASSEMBLY)	1
LEGS	LEG, 2.25X2.25X21.25	4
CONFIRMATS - LEGS	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	8
CONFIRMATS - STRETCHER	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
BRACE	TABLE BRACE - 23.50" LONG	2
STRETCHER	TABLE STRETCHER - 67.00" LONG	1
LEG HARDWARE KIT	LEG HARDWARE KIT, 4 LEGS	1
LEG BOOT	LEG BOOT,BLK RUBBER	4
PAD	9.50X30X72,BLACK,HIGH DENSITY FOAM	1
VELCRO	VELCRO,BLACK,2.00W	2

NOTE:

1.

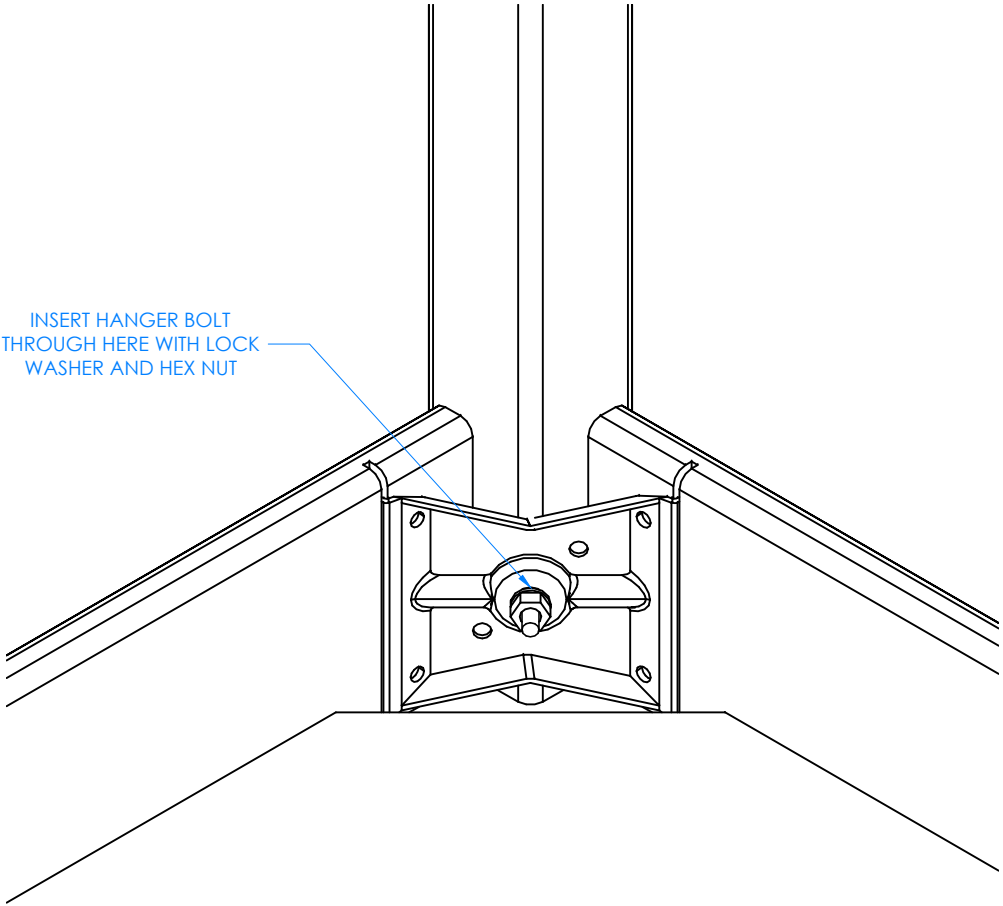
			DWN BY:	EMK	TITLE: FIRST AID BENCH TOOLS AND ASSEMBLY INSTRUCTIONS		
			UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES CABINET SQUARENESS ± .0625 FRACTIONAL VALUES ± 1/32" - ALL VALUES ± OVERALL -				
CREATED ASSEMBLY INSTRUCTIONS	EMK	-	THIS DRAWING IS THE SOLE PROPERTY OF THIS MANUFACTURER. IT MAY NOT BE ALTERED OR CHANGED WITHOUT PERMISSION			SCALE: NTS	SHEET: 2 OF 8
DESCRIPTION	NAME	ECN NO.					
REVISION LEVEL							



- STEP 1:
- LAY TABLE ON FLOOR WITH APRON SIDE FACING UP.

NOTE:
1.

			DWN BY:	EMK	TITLE: FIRST AID BENCH ASSEMBLY INSTRUCTIONS	
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CREATED ASSEMBLY INSTRUCTIONS		EMK	-	REVISION LEVEL	SCALE:	SHEET:
DESCRIPTION		NAME	ECN NO.		NTS	3 OF 8



INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

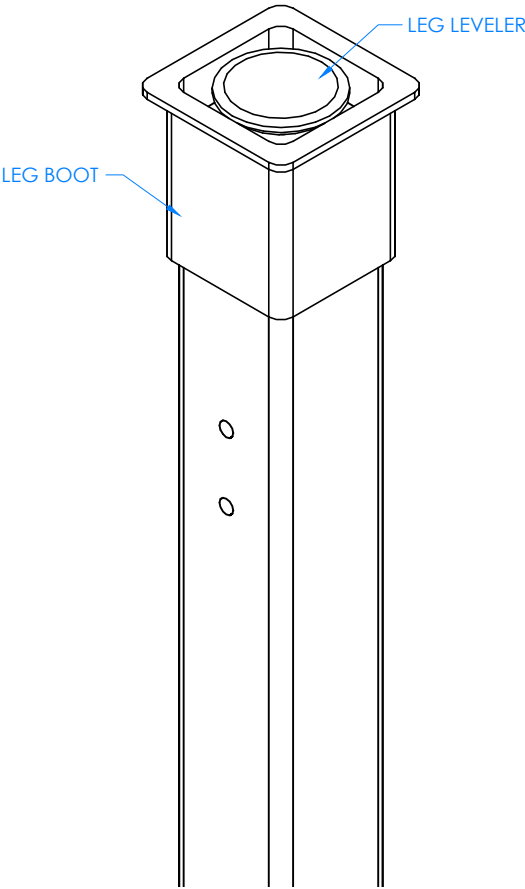
STEP 2:

- INSERT HANGER BOLT ON ONE CORNER LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A ½" WRENCH OR ½" SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER CORNER LEGS.

NOTE:

1.

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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES CABINET SQUARENESS ± .0625 FRACTIONAL VALUES ± 1/32" - ALL VALUES ± OVERALL -		
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		SHEET: 4 OF 8



CLOSE UP OF LEG BOOT AND LEVELER ASSEMBLY

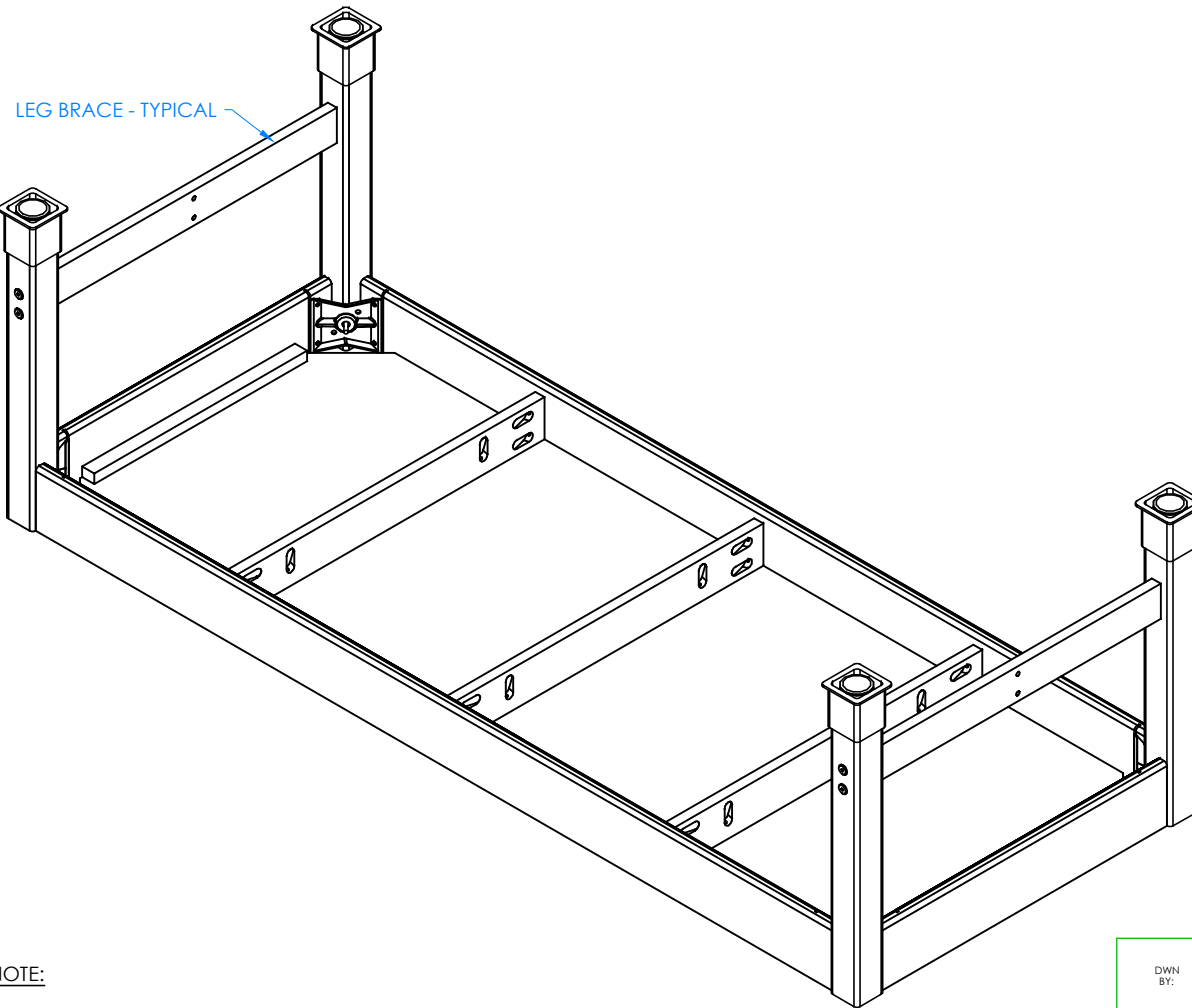
STEP 3:

- SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEG.

NOTE:

1.

			DWN BY:	EMK	TITLE: FIRST AID BENCH ASSEMBLY INSTRUCTIONS	
			UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES CABINET SQUARENESS ± .0625 FRACTIONAL VALUES ± 1/32" - ALL VALUES ± OVERALL -			
CREATED ASSEMBLY INSTRUCTIONS	EMK	-	THIS DRAWING IS THE SOLE PROPERTY OF THIS MANUFACTURER. IT MAY NOT BE ALTERED OR CHANGED WITHOUT PERMISSION			
DESCRIPTION	NAME	ECN NO.			NTS	5 OF 8
REVISION LEVEL						



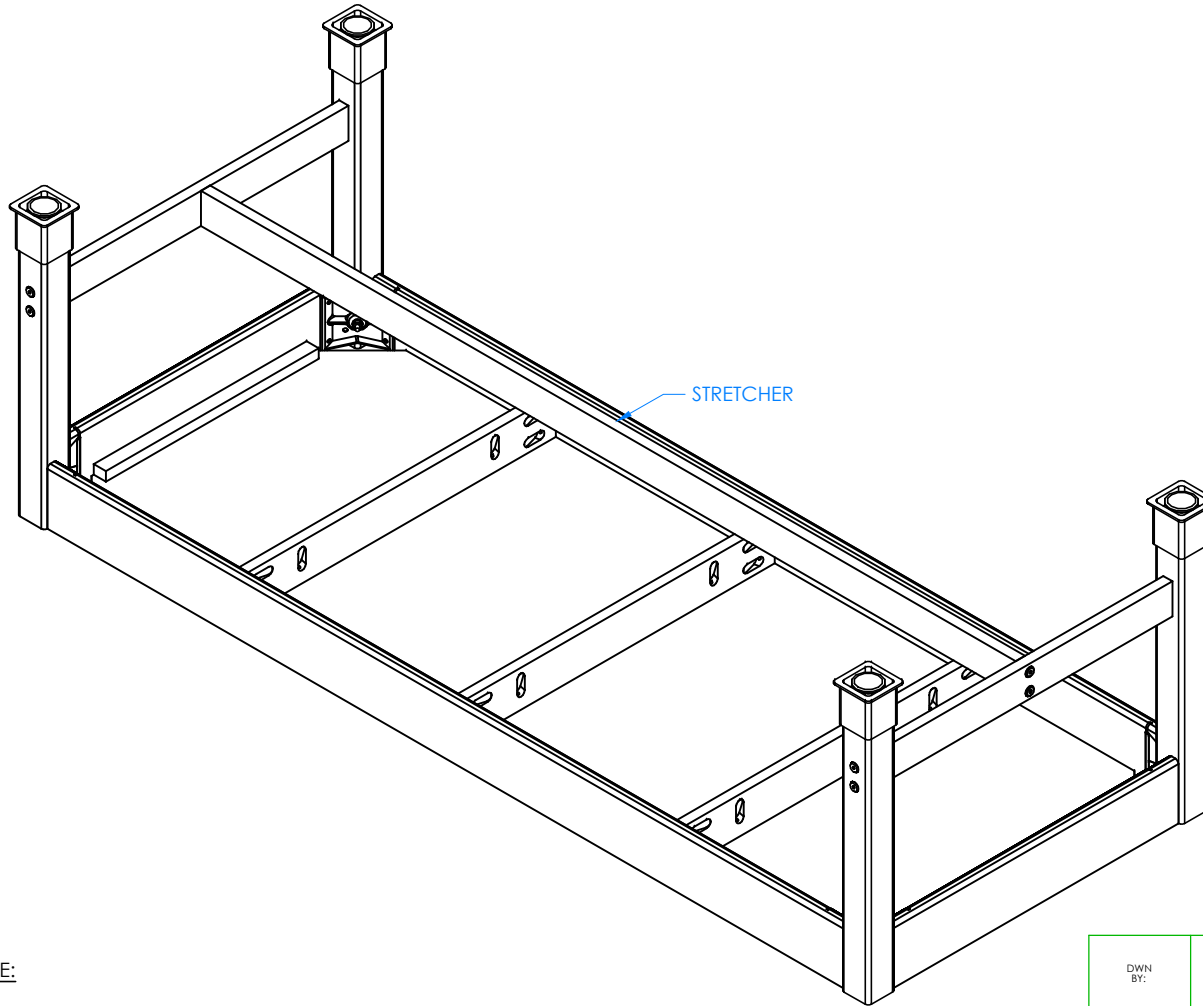
STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE USING A 4MM ALLEN WRENCH.
- REPEAT ON ALL LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE SECURE.

NOTE:

1.

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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES CABINET SQUARENESS ± .0425 FRACTIONAL VALUES ± 1/32" - ALL VALUES ± OVERALL -			
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STEP 5:

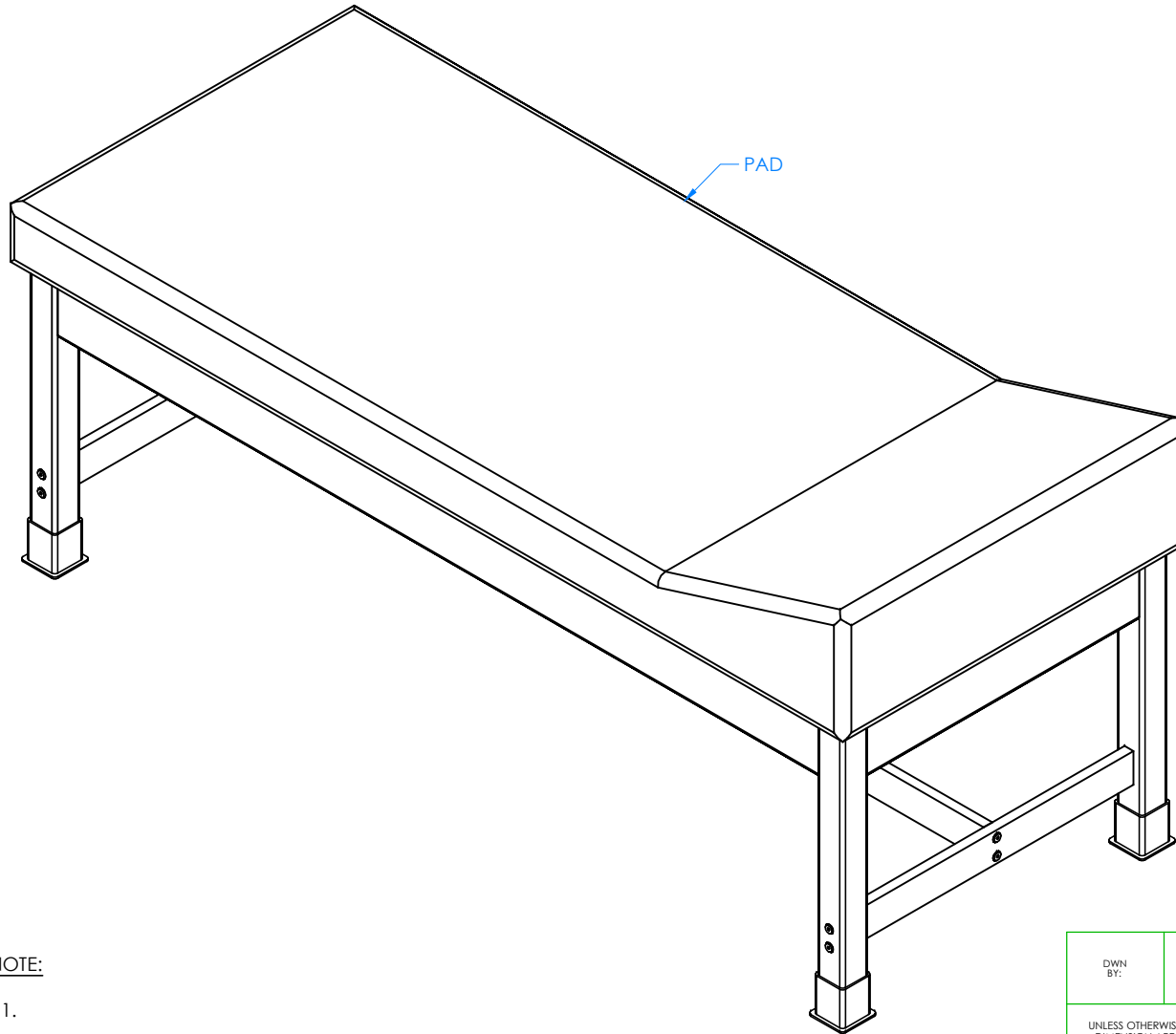
- INSERT STRETCHER IN BETWEEN BRACES.
- ATTACH STRETCHER TO BRACES WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN THE HANGER BOLTS FOR EACH LEG USING $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH. TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

1.

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REVISION LEVEL		

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		SHEET: 7 OF 8



COMPLETE UNIT SHOWN

STEP 6:

- TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SLIDE LEG BOOTS DOWN TO FLOOR.
- ATTACH VELCRO TO SUPPORT PANEL (NOT SHOWN).
- PLACE PAD ON TOP OF PANEL.

NOTE:

1.

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