

▪ 48in W x 24in D X 78in H

▪ 60in W x 24in D x 78in H

5-SHELF HEAVY-DUTY STORAGE UNIT

Warranty

GUARANTEED FOREVER. If your storage unit ever fails bring it back and we will replace it for free. This full warranty gives you specific rights which vary from state to state. If this product is defective contact the manufacturer for replacement parts

Contents

Description	Quantity	Size
A: beam	10	48" 60"
B: brace	10	24"
C: post	8	39"
D: shelf	5	24" x 48" 24" x 60"
E: coupler	4	---
F: post cap	4	---
G: post foot	4	---

General Instructions

Assembly of this unit is done by fitting the rivets of the beams and braces into the slots of the posts. A rubber mallet should be used on the ledge of the beams and braces to properly seat the rivets.

The wire deck will rest on the ledge surface of the beam or brace depending upon the orientation of the shelf level

A rivet should engage and fit firmly into the tapered slot of the post. This engagement is into a tapered slot and will apply resistance as it engages. A visual inspection should be made to show that the rivet is properly engaged in the slot.

A rubber mallet is the recommended tool. If a hammer is used care should be taken to protect the beam or brace surface to avoid damage by using a protective cloth or block of wood. Tap gently to assure that all rivets are straight and engaged. After assembly re-check each beam and brace for engagement.

Refer to "Shelf Position Chart" for ideal shelf spacing.

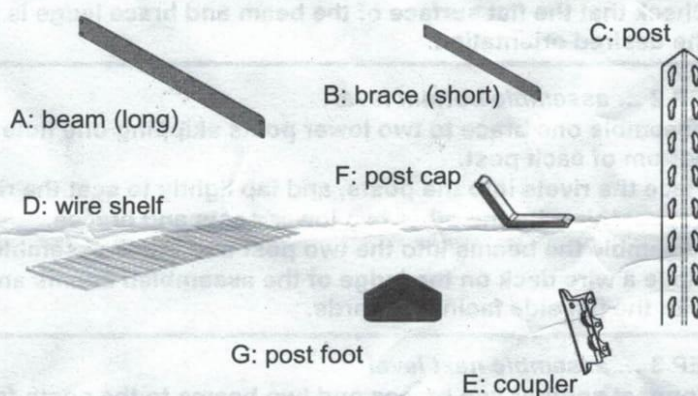
Tools Required

Rubber Mallet (preferred) or

Hammer (protect surface with cloth or wood block)

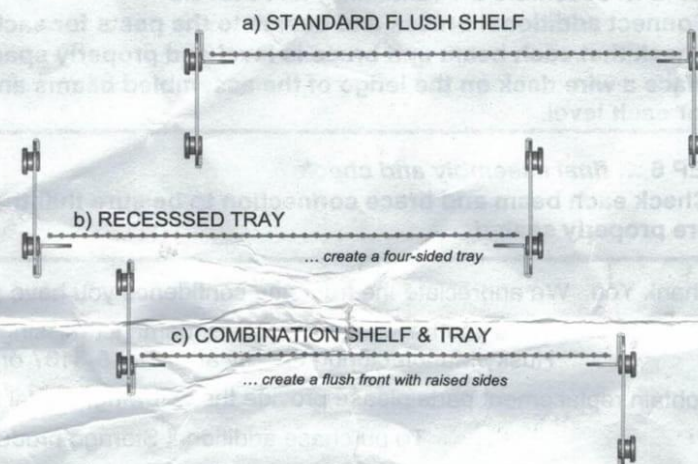


Components



Assembly Options

This unit can be assembled by positioning the beams and braces in one of two different orientations and combinations: beams and braces facing upwards or beams and braces facing downwards. Each shelf level can then be used as utilized as a) standard flush shelf, b) recessed tray, or c) combination of shelf and tray.



Safety & Assembly Instructions

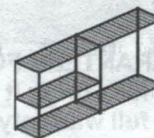
- Assembly of this unit is done by fitting the rivets of the beams and braces into the slots of the posts.
- The unit is assembled one level at a time. Each level is assembled with two beams (a) and two braces (b) connected to the posts (c) and one wire shelf (d).
- These units should be placed on a level surface. Failure to do so can result in create a possible safety hazard.
- This unit should be securely anchored to a wall or floor with suitable fasteners, which are not included.
- Do not use this unit for anything other than the manufacture's intended purpose.
- Do not stand on any part of the unit, or use it as a ladder. Use care when working with metal parts.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.

ALTERNATE HORIZONTAL CONFIGURATION ...

- Shelf can be split into two units and used side by side. Couplings are not required.
- Beams and braces should be positioned in the top and bottom two post holes of each section for stability.



vertical or
horizontal
configuration

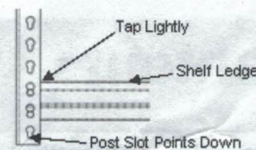
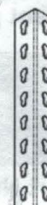


STEP 1 ... check the orientation of the components

- Check that each post is in the proper orientation. The post should be positioned so that the tapered end of the hole is pointing downward.
- Place post feet on the bottom of each of the four lower posts.
- Check that the flat surface of the beam and brace ledge is facing in the desired orientation.

C: post

G: post foot



STEP 2 ... assemble bottom level

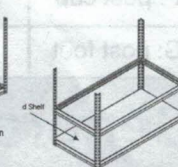
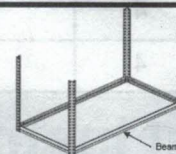
- Assemble one brace to two lower posts skipping one hole from the bottom of each post.
- Place the rivets into the posts, and tap lightly to seat the rivets.
- Repeat this with the other two lower posts and braces.
- Assemble the beams into the two post and brace assemblies.
- Place a wire deck on the ledge of the assembled beams and braces with the flat side facing upwards.

Shelf Position

shelf position and location	recommended holes between shelf levels
top (1)	top hole
intermediate top (2)	10 holes
middle (3)	10 holes (above coupling)
intermediate bottom (4)	10 holes
bottom (5)	1 hole from bottom

STEP 3 ... assemble next level

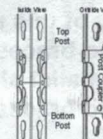
- Connect another two braces and two beams to the posts for the next level.
- Check that each beam and brace is spaced equally (see chart).
- Place a wire deck on the ledge of the assembled beams and braces



STEP 4 ... connect posts with couplers

- Position the couplers on the top edge of each bottom post.
- Tap the couplers down to the mid-point of the coupler.
- Position another post into the top half of the coupler and tap down until the two posts connect fully into the coupler.

E: coupler



STEP 5 ... assemble the remaining three levels

- Connect additional braces and beams to the posts for each level.
- Check that each beam and brace is level and properly spaced.
- Place a wire deck on the ledge of the assembled beams and braces for each level.



STEP 6 ... final assembly and check

- Check each beam and brace connection to be sure that the rivets are properly seated.

F: post cap



C: post