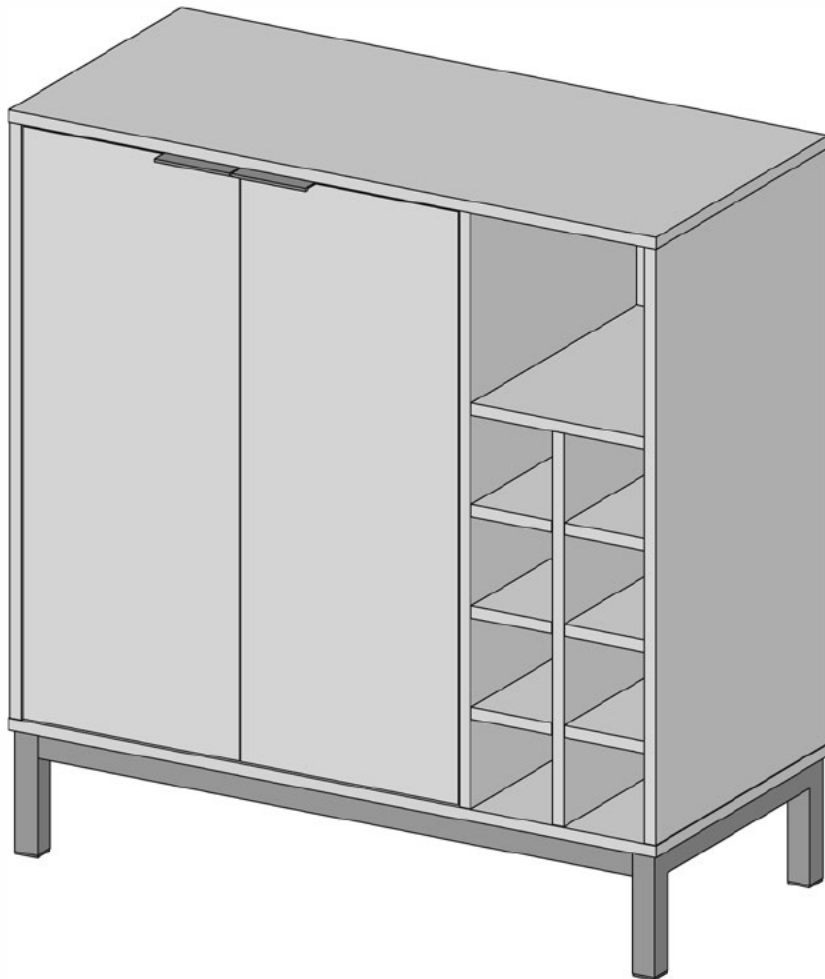


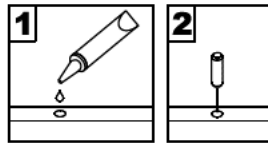
Assembly Instructions



Revised 07/2017

General Assembly Guidelines

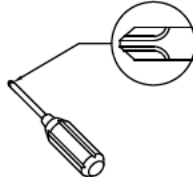
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



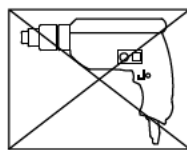
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



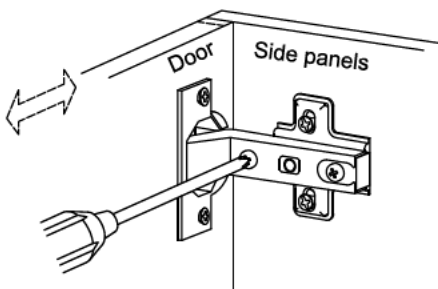
- VI. A Phillips head screwdriver is required for the assembly of this product .



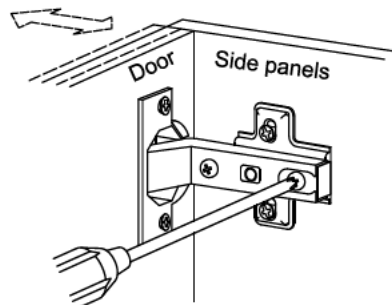
- VII. Power tools should not be used to assemble this product .



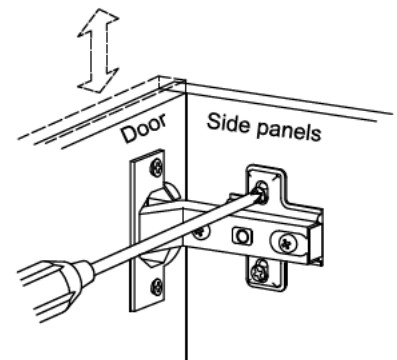
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

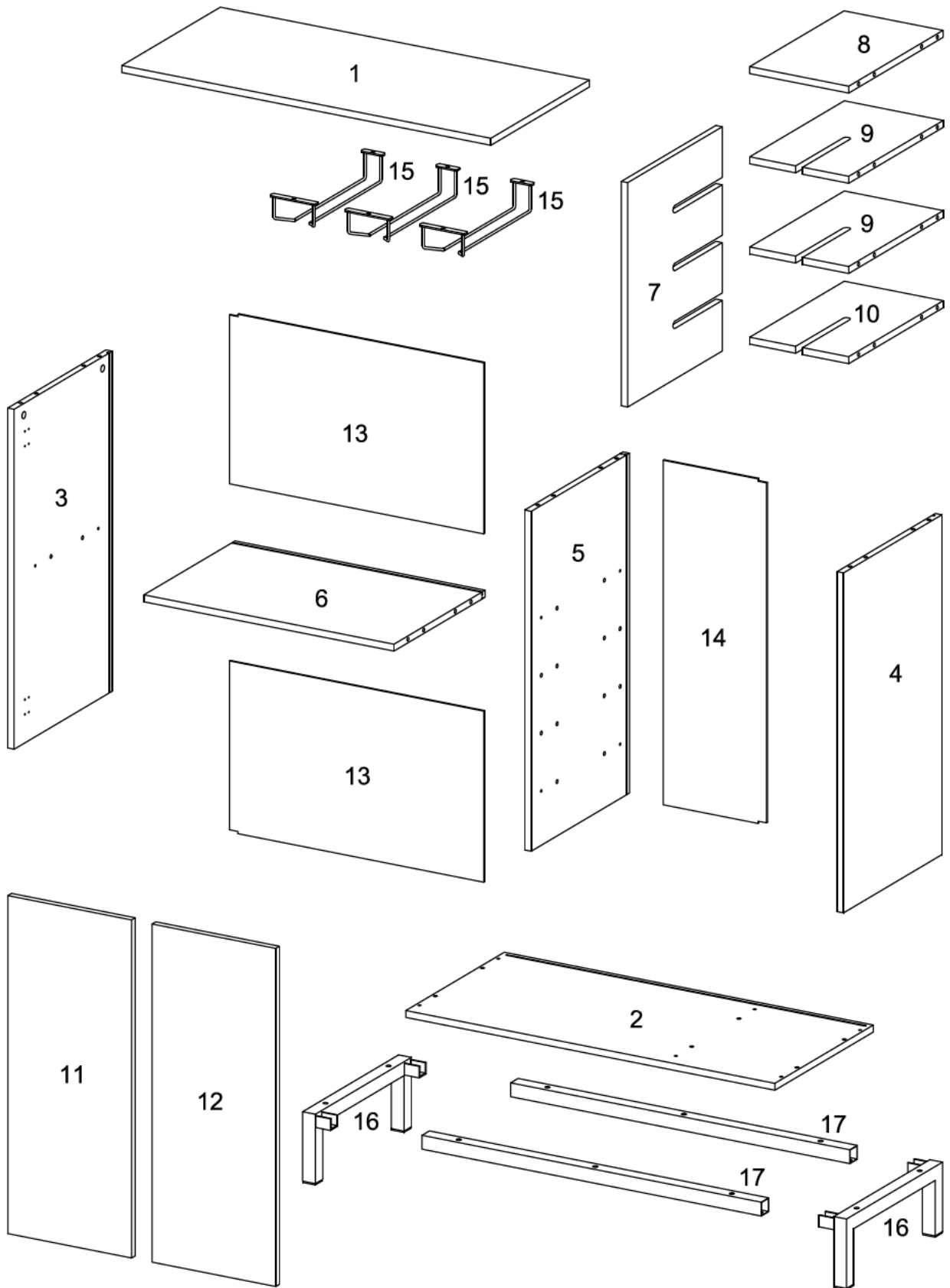


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment


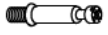

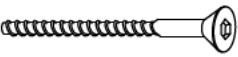
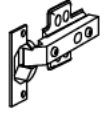





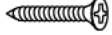







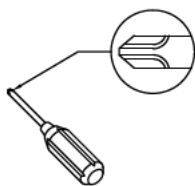
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

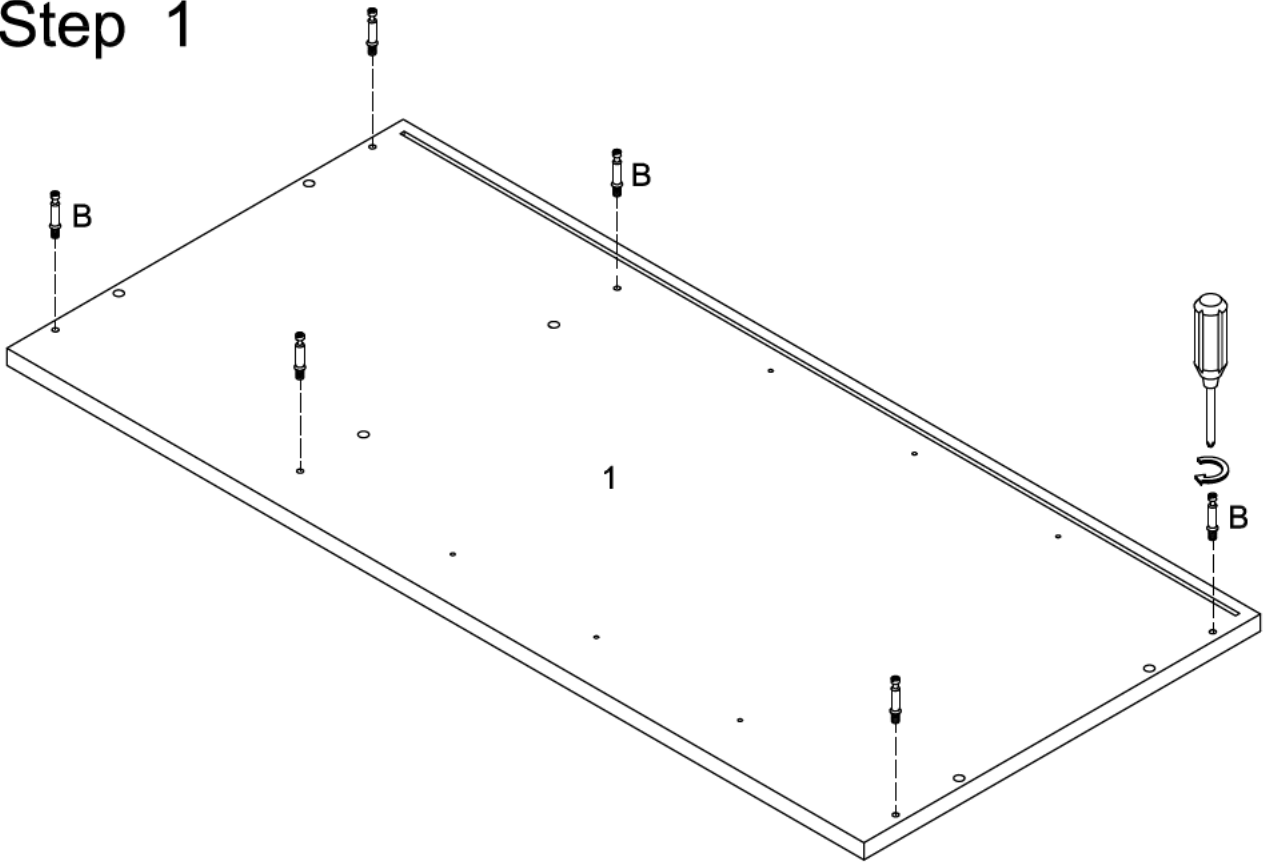
A		Ø8x30mm	Wooden dowel	40 pcs
B		Ø6x35mm	Cam bolt	18 pcs
C		Ø15x11mm	Cam lock	18 pcs
D		Ø6x50mm	Bolt	6 pcs
E			Hinge	4 pcs
F		Ø3.5x14mm	Screw	30 pcs
G		Ø6x40mm	Bolt	10 pcs
H		Ø6x12mm	Bolt	8 pcs
J		M6x16mm	Washer	18 pcs
K			Plastic wedges	14 pcs
L		Ø3x17mm	Screw	14 pcs
M			Handle	2 pcs
N		Ø3x12mm	Screw	4 pcs
P		Ø30mm	Sticker	18 pcs
Q		M4mm	Wrench	1 pc
R			Glue tube	2 pcs



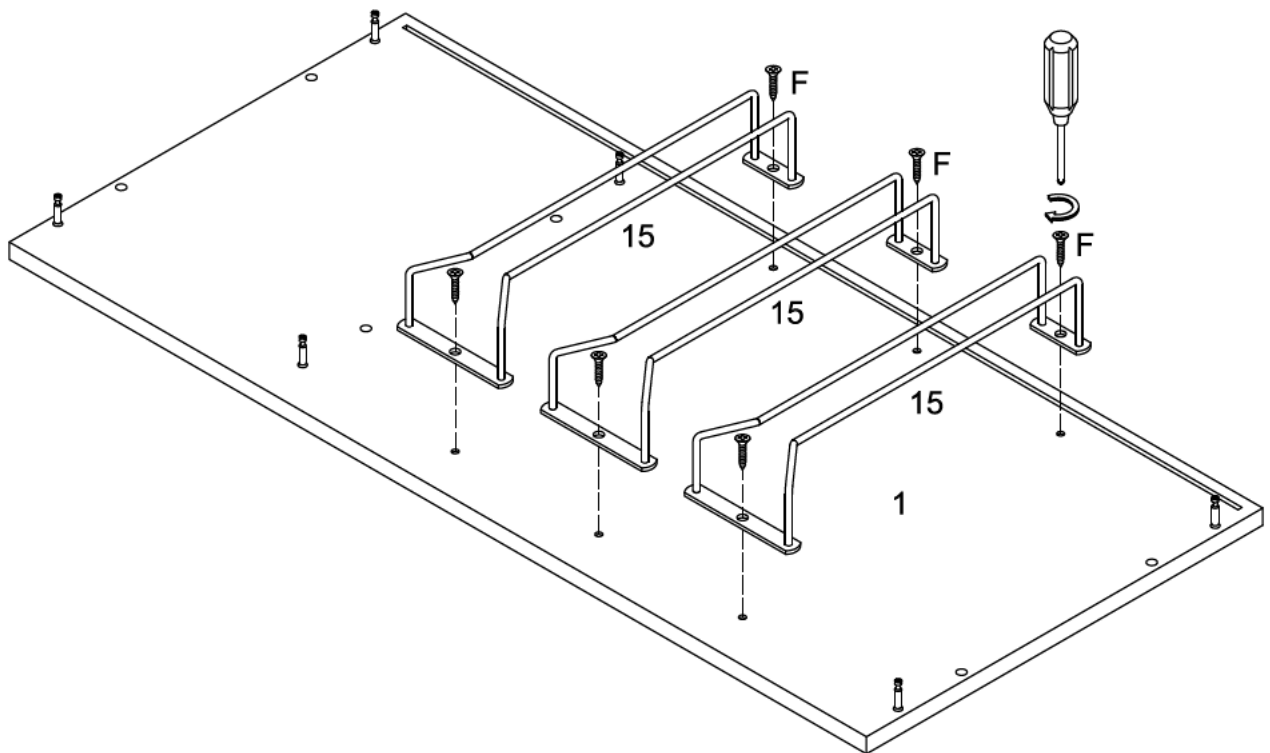
Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

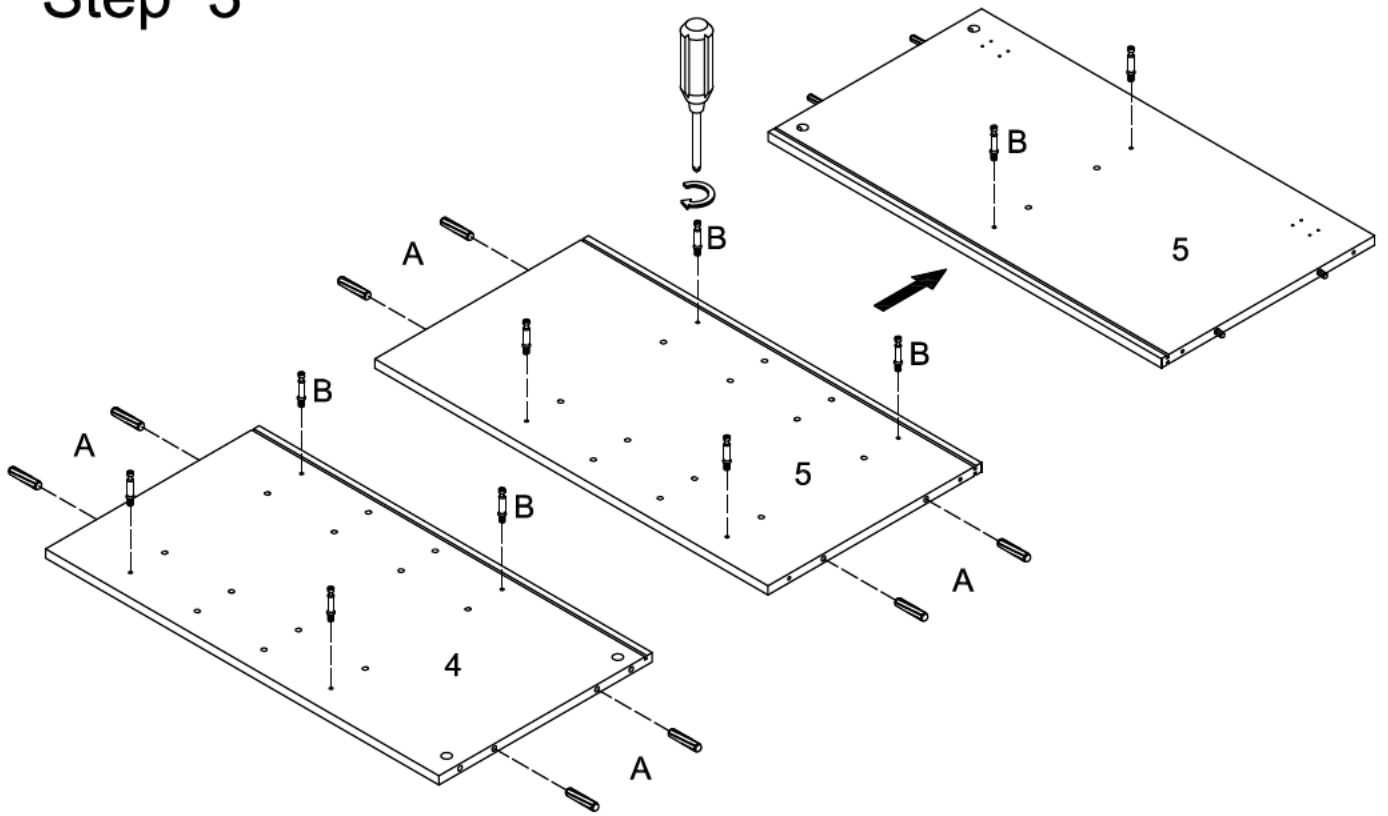
Step 1



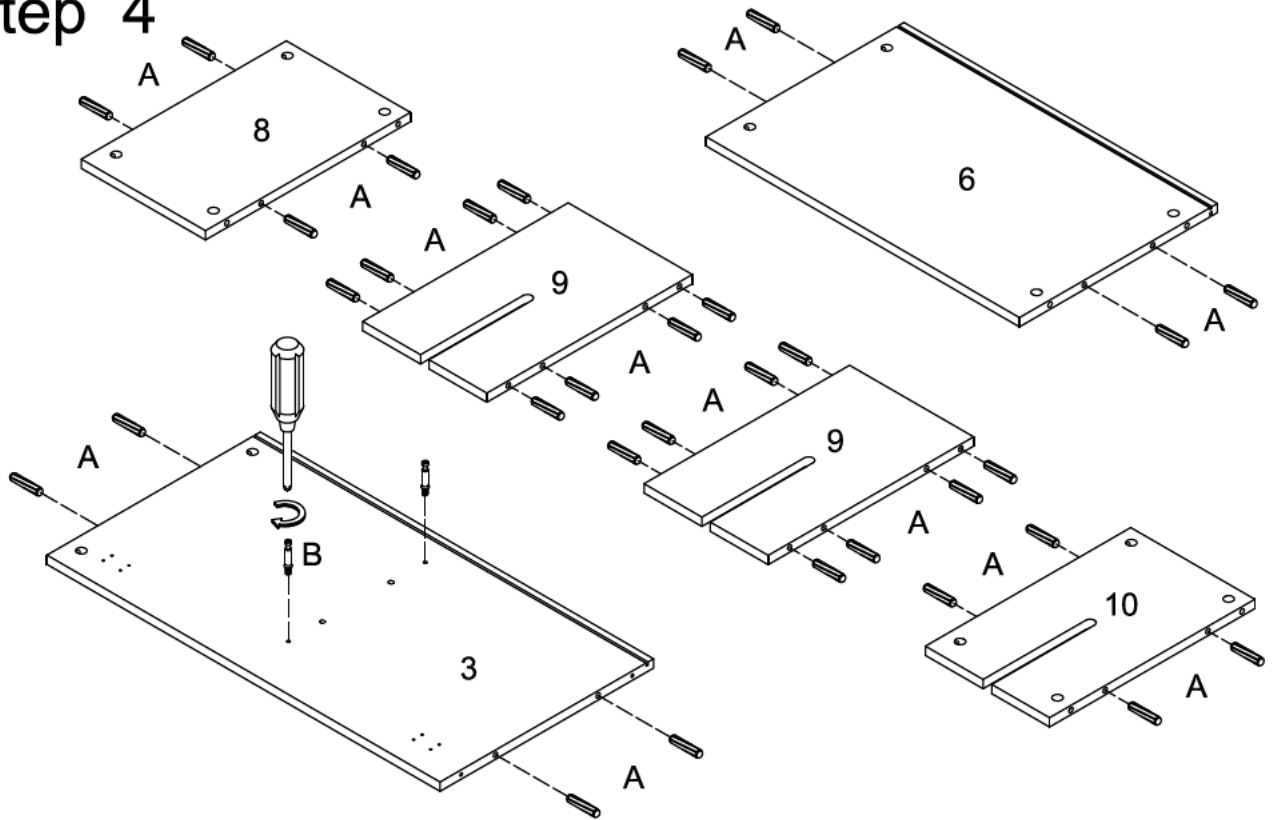
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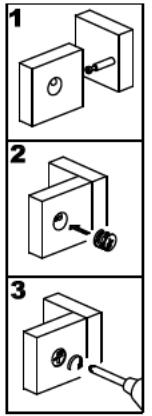
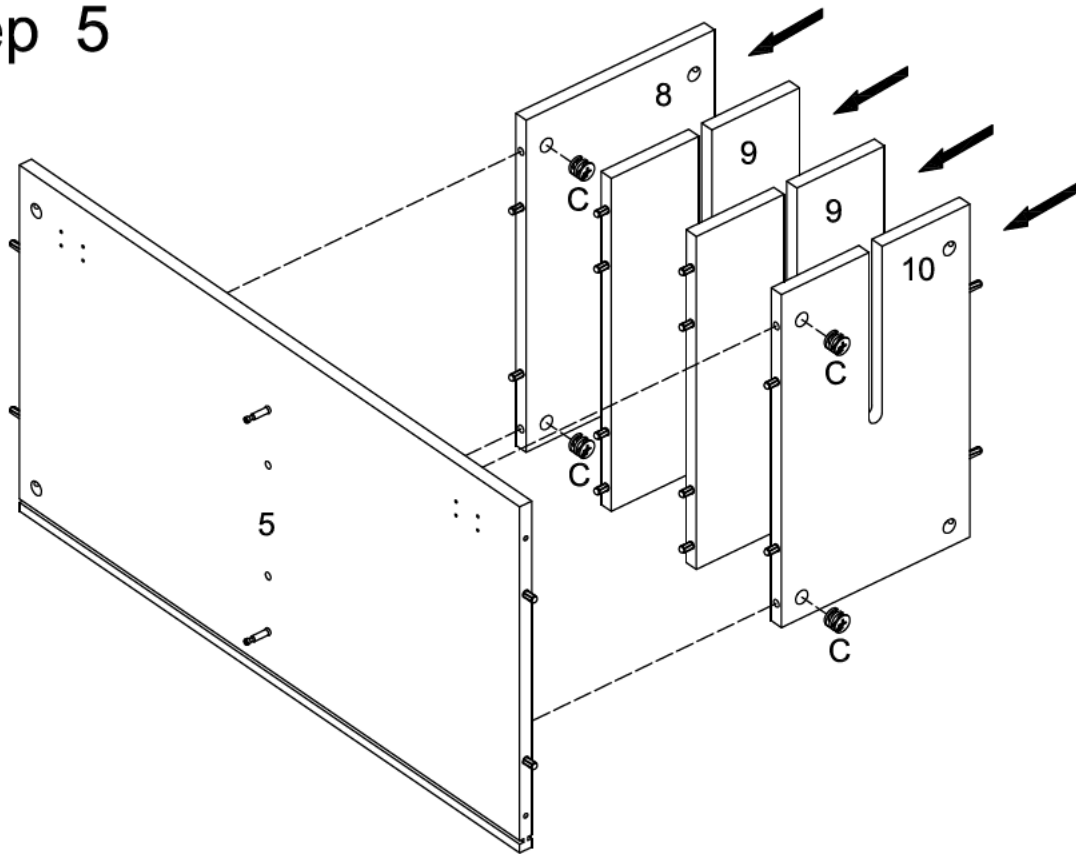
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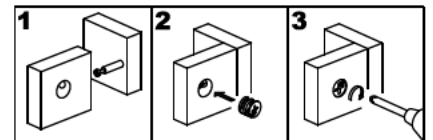
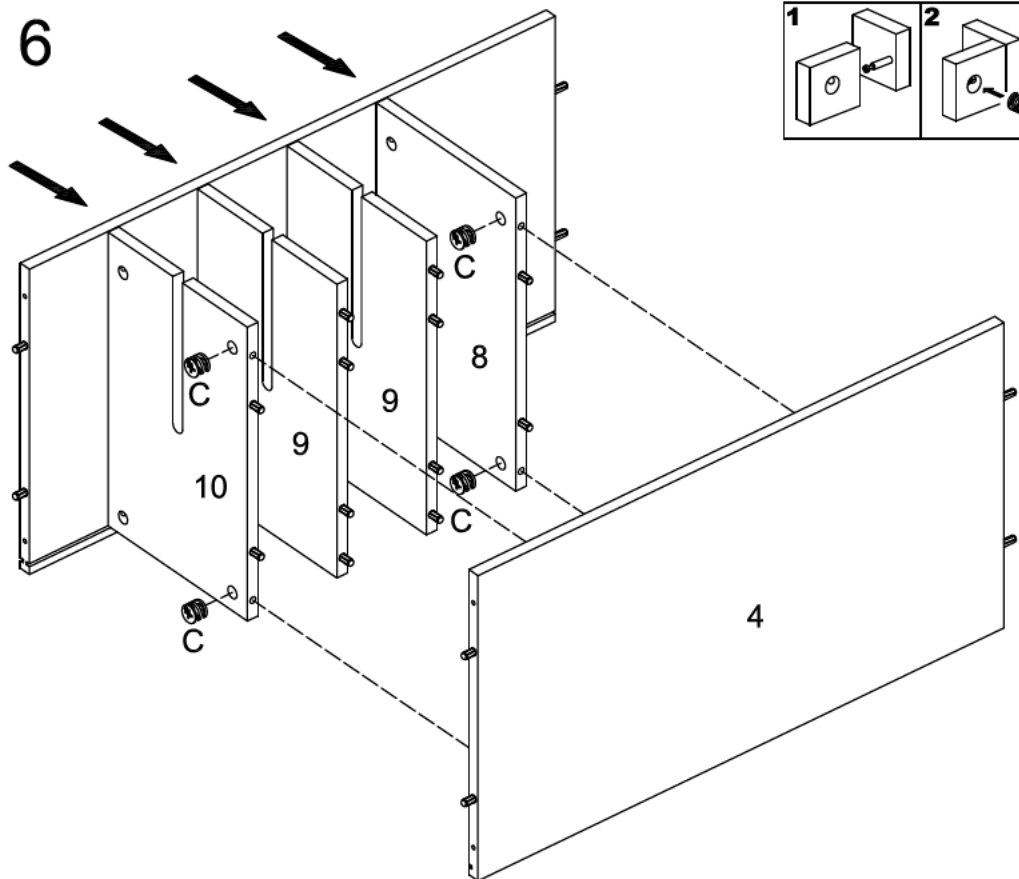
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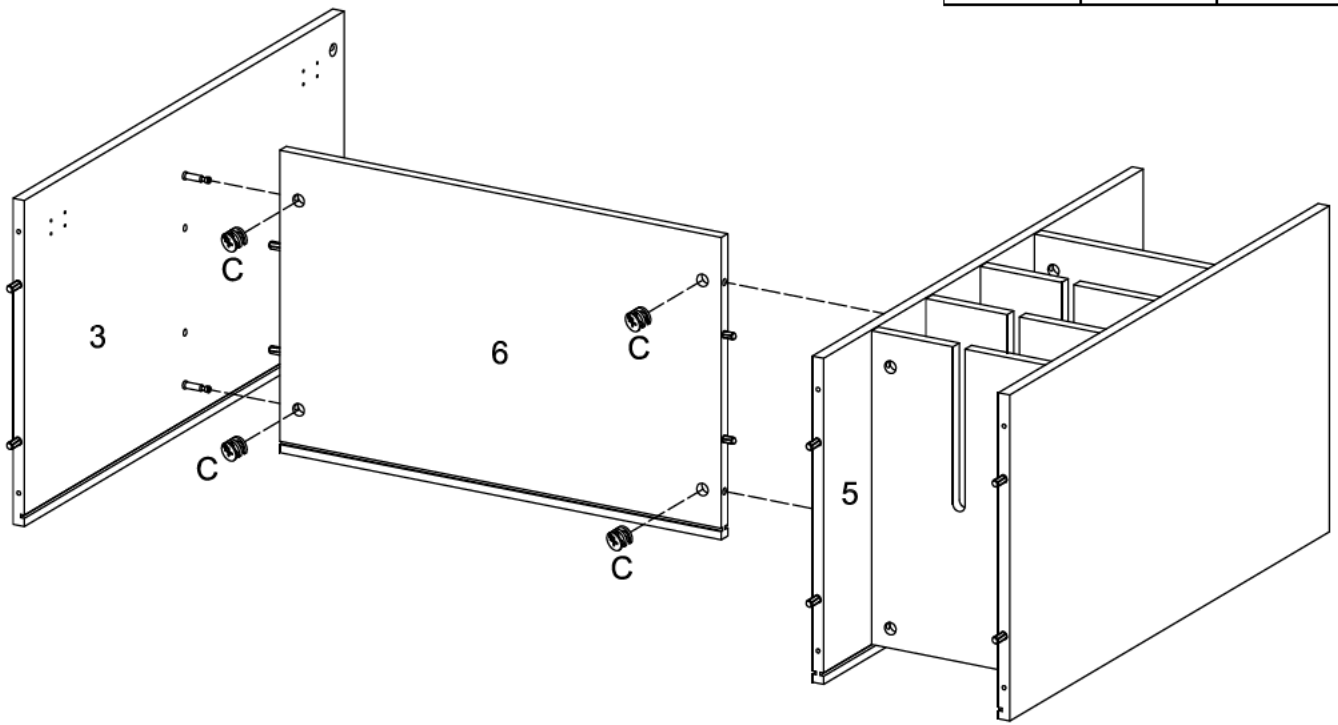
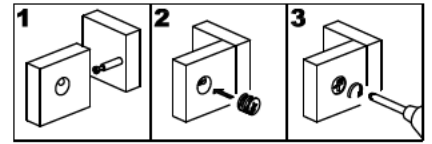
Step 5



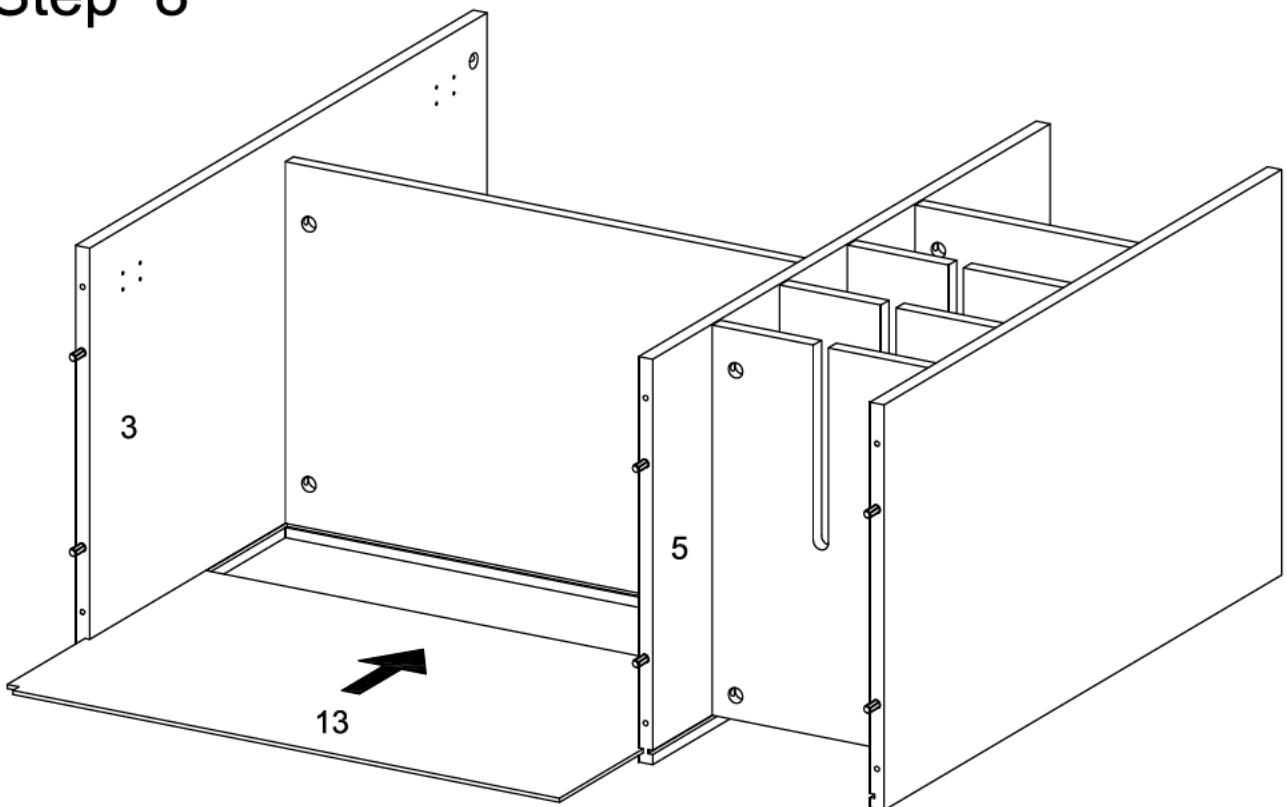
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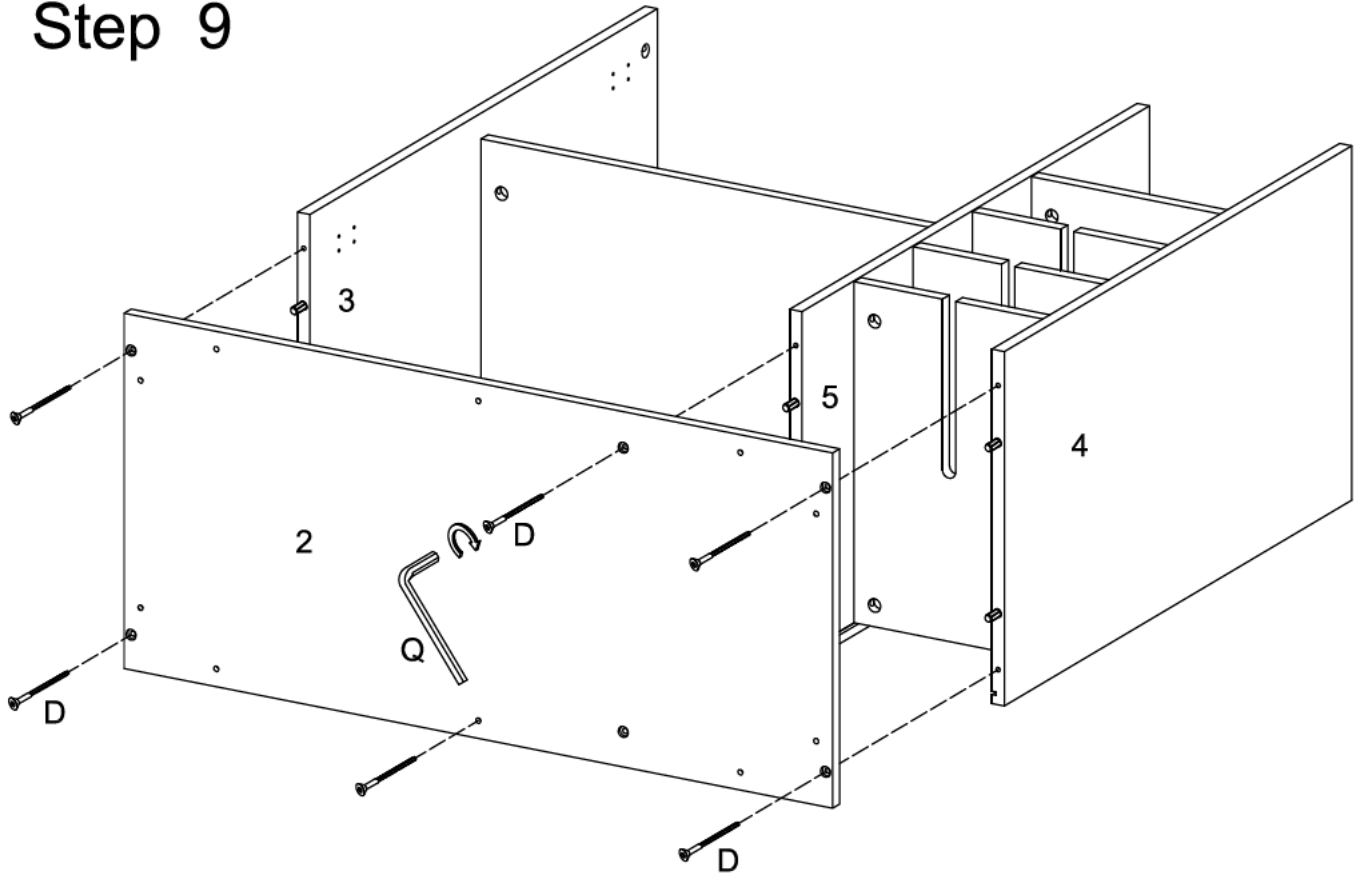
Step 7



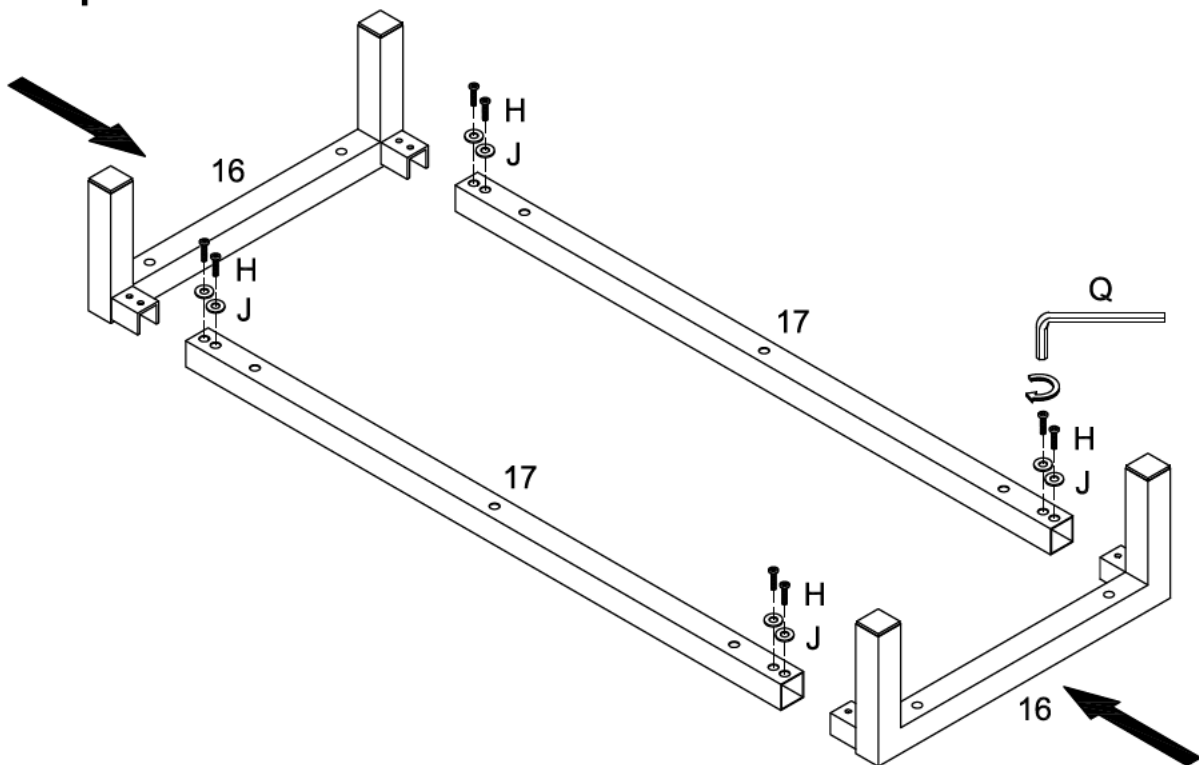
Step 8



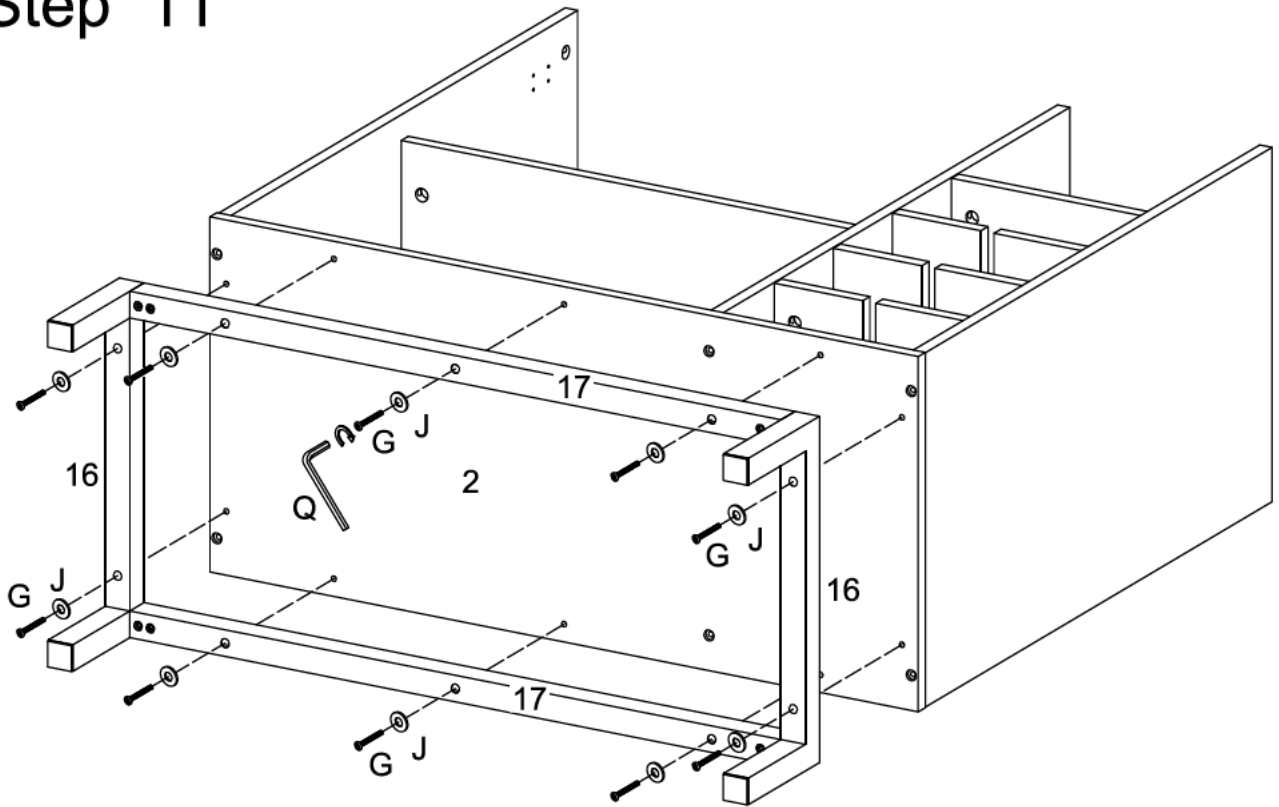
Step 9



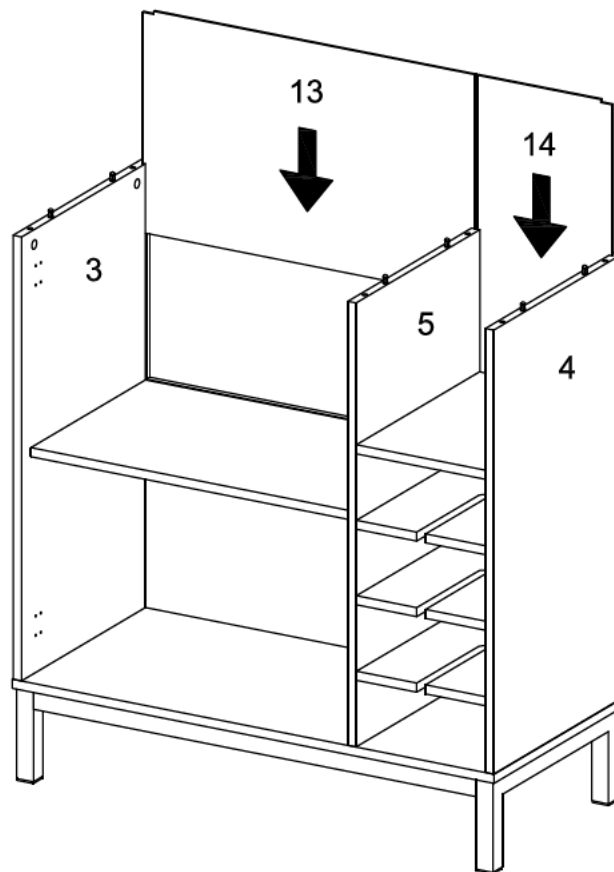
Step 10



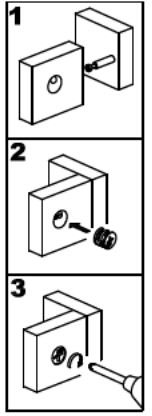
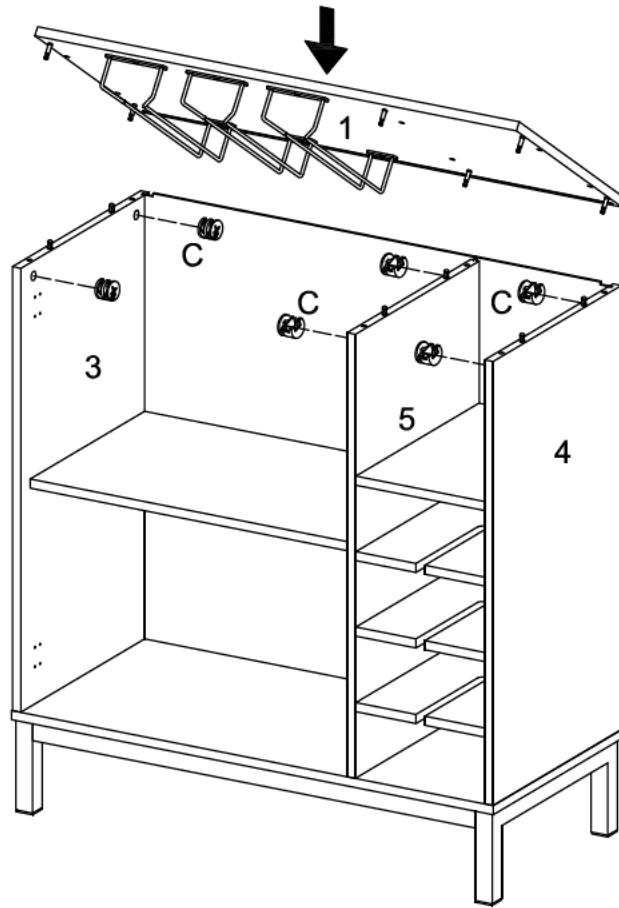
Step 11



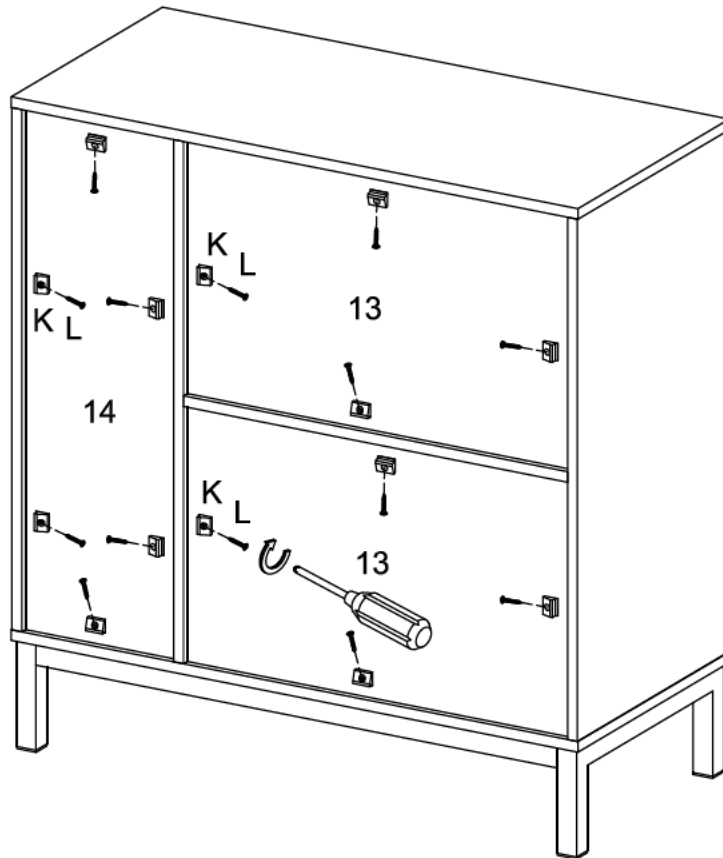
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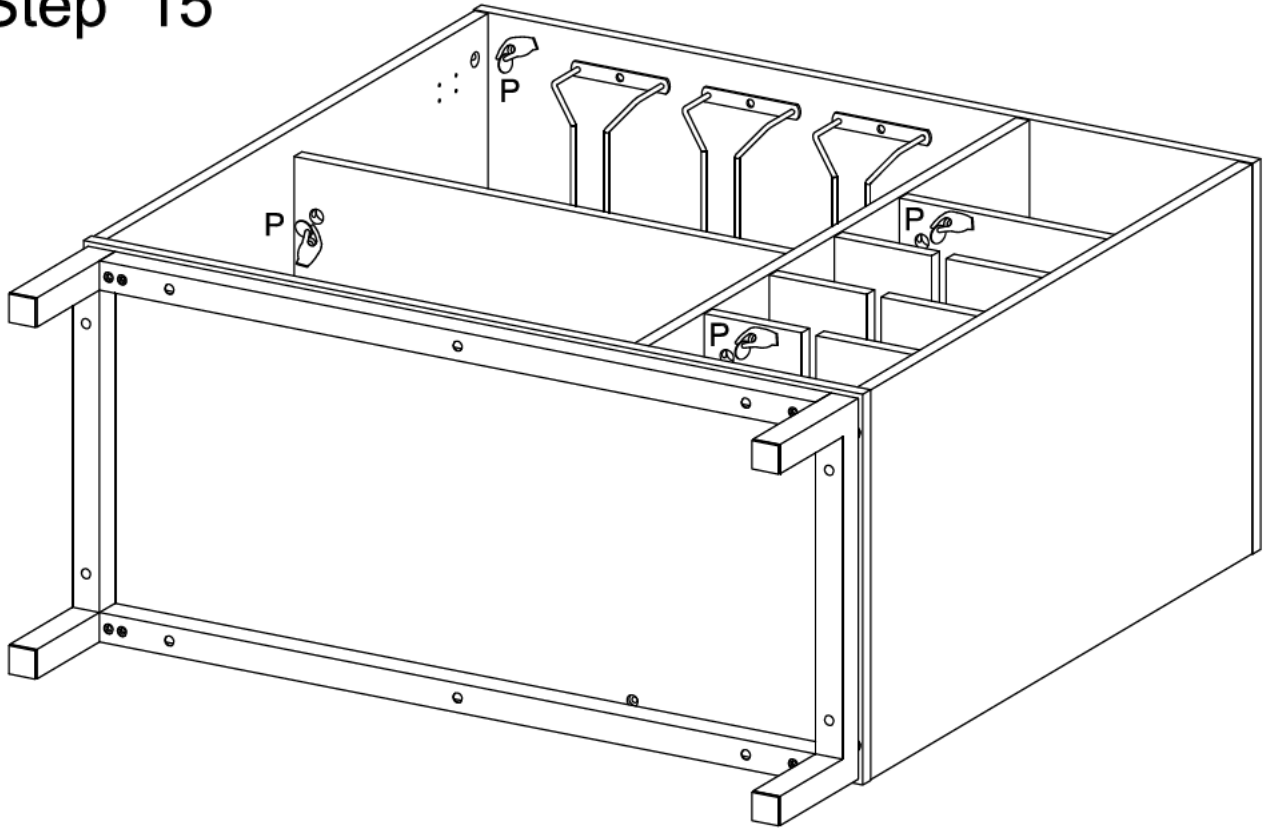
Step 13



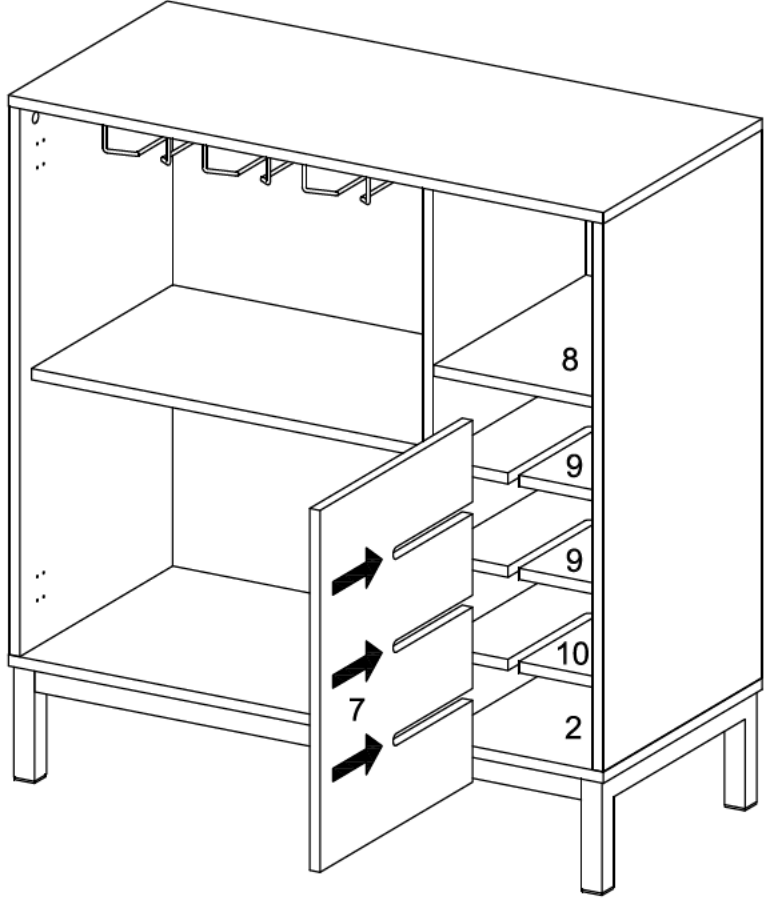
Step 14



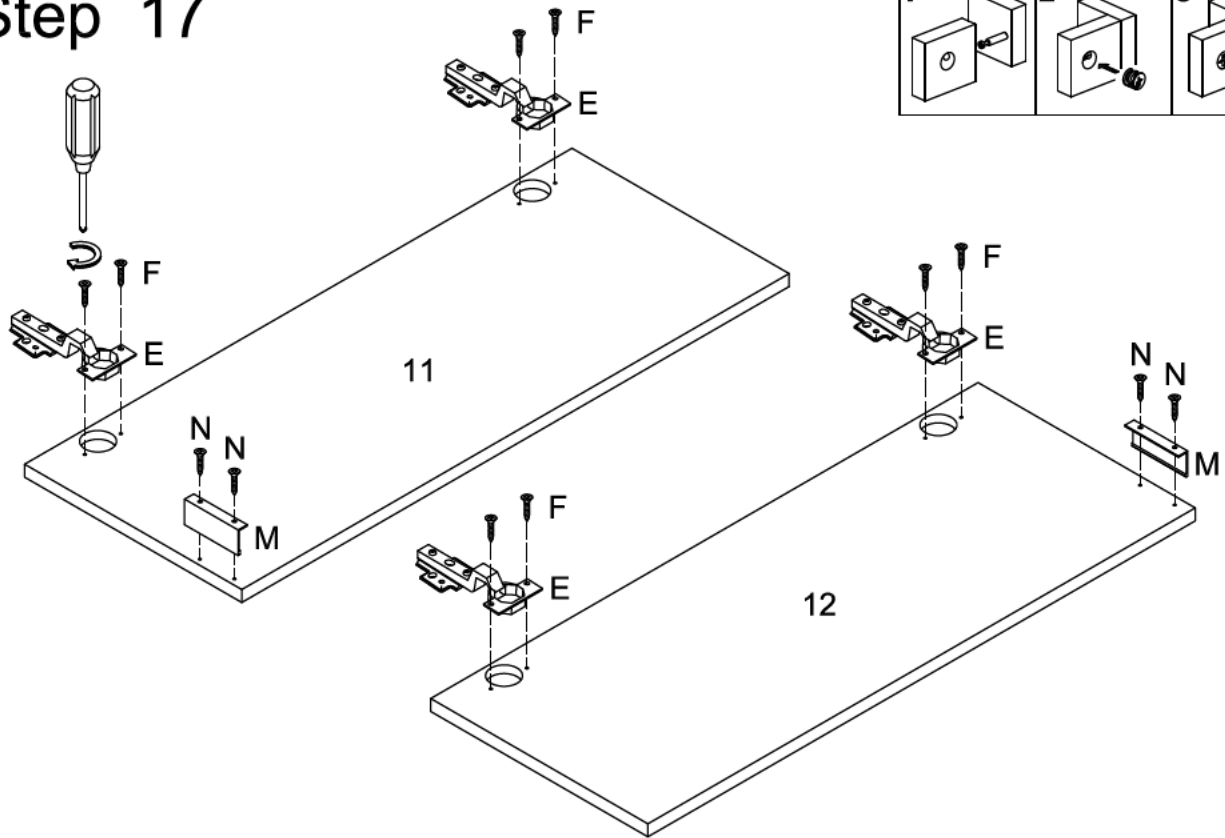
Step 15



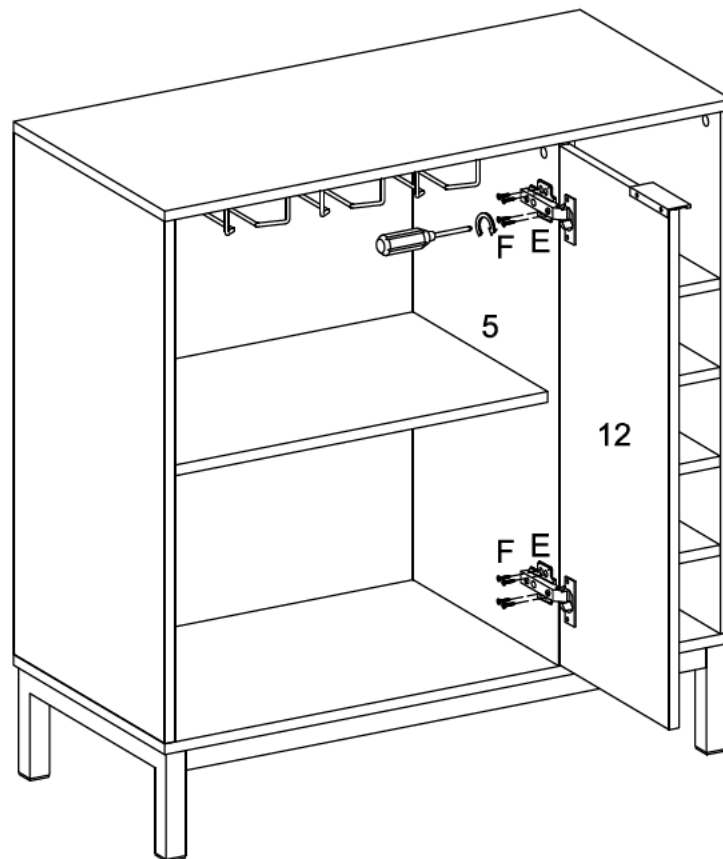
Step 16



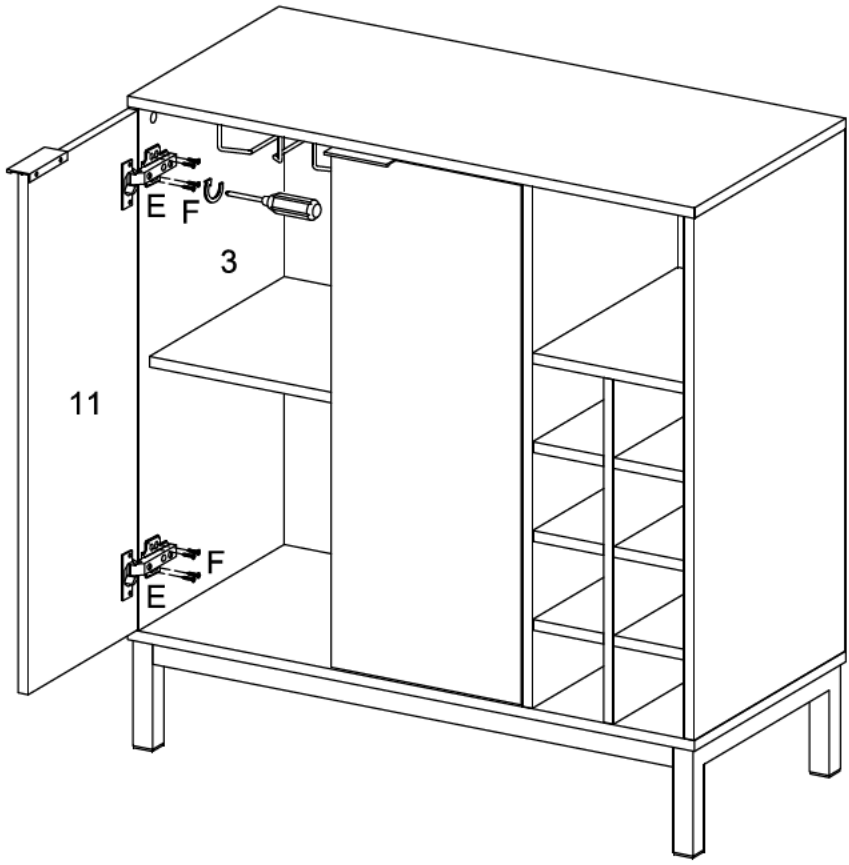
Step 17



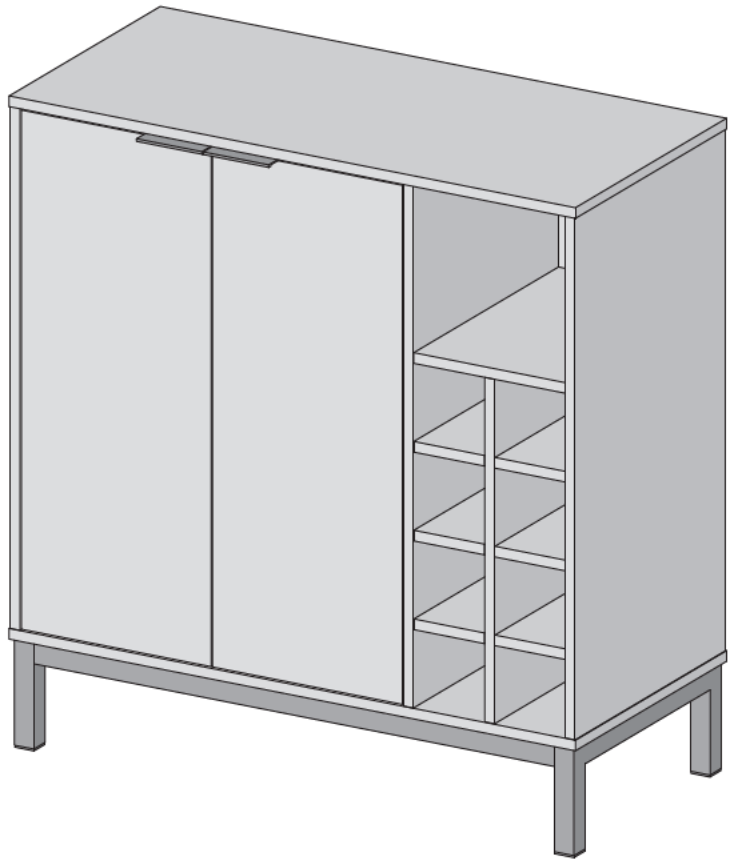
Step 18



Step 19



Step 20



Final Assembly