

## A PERSONAL MESSAGE FROM TEAM SKYBOUND

When I shop, I am not just buying a product or service. I purchase why that brand focuses on what they do, what their corporate philosophy is, the quality of their products, and whether or not my personal core values align with that brand's vision. When I don't feel great about a company's brand, products, or how I'm being treated as a customer, then I know they are not delivering on what matters most: exceeding the customer expectation by delivering happiness with their products, quality, and service.

This primary focus is what drives our culture at Team Skybound. For supporting our vision, we would like to personally thank you for trusting us to deliver happiness to you and your family!

Team SkyBound

*"Nurturing the inner-child in all of us by uniting communities worldwide and promoting an active lifestyle."*

For customer service, please contact:

888-891-4689

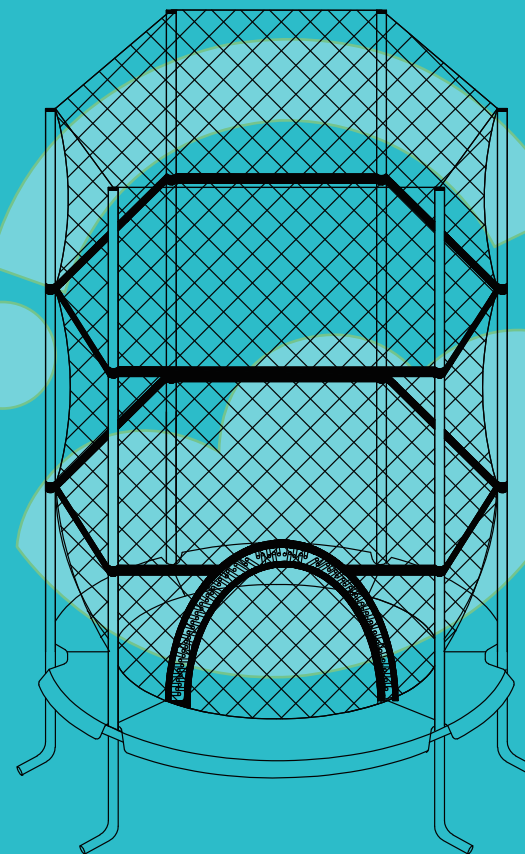
Monday through Friday

8:00 am to 5:00 pm PST

or visit [www.SkyBoundUSA.com](http://www.SkyBoundUSA.com)  
or [www.TrampolinePartsCenter.com](http://www.TrampolinePartsCenter.com)



[help@skyboundusa.com](mailto:help@skyboundusa.com)



## 55 INCH TRAMPOLINE (WITH ENCLOSURE SYSTEM)

### ASSEMBLY AND INSTALLATION MANUAL

[www.SkyBoundUSA.com](http://www.SkyBoundUSA.com)  
[www.TrampolinePartsCenter.com](http://www.TrampolinePartsCenter.com)

# IMPORTANT INFORMATION

The manufacturer is constantly improving all types and models. Please understand that changes to the delivered product in terms of form, features and technology are thus possible at any time.

Therefore no claims may be derived from the information, illustrations and descriptions in this manual. Reprint, duplication or translation, also of excerpts, is not permitted without the written permission of the manufacturer.

All rights according to the law or to copyright law are expressly reserved by the manufacturer.

## Subject to alterations

Read these materials prior to assembling and using this trampoline and trampoline enclosure. Keep this manual so you can refer to it later

For use by children ages 3 to 6 years ONLY

## Maximum user weight 100 LBS



Contains small parts, sharp points and sharp edges

## Attention

1. Please ensure that the zipper of the safety net is closed 100%
2. Do not jump into the safety net intentionally! It could be damaged or the trampoline might tip over. Misuse of the safety net is deemed to be gross negligence!
3. Only one user, risk of collision!
4. Always close the net opening prior to use.
5. Jump without shoes
6. Do not use if the trampoline mat is wet.
7. Always empty pockets and hands prior to use.
8. Always jump into the center of the trampoline mat.
9. Never leave the trampoline mat with a jump.
10. Limit the duration of continuous use (take periodic breaks).



Small parts – not for children under 3 years old



# IMPORTANT INFORMATION

## Liability

While every attempt is made to embody the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

## INITIAL WARNING

In addition to the instruction and precautions provided with your trampoline, the following precautions must be observed while using the Trampoline Safety Enclosure.

- DO NOT attempt or allow somersaults on the Trampoline. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- Do not allow more than one person on the trampoline or inside the trampoline enclosure. Use by more than one person at the same time can result in serious injuries.
- The metal frame of the trampoline enclosure will conduct electricity, lights, extension cords, and all such electrical equipment must never be allowed to come in contact with the enclosure
- Inspect that enclosure before each use. Make sure the straps and all parts are correctly and securely positioned and attached. Tighten any loose hardware. Replace any worn, defective or missing parts.
- Wear comfortable clothing free of hooks, snaps, drawstrings or anything which may snag or catch in the safety enclosure mesh. Remove jewelry, necklaces, and earrings.
- Climb on and off the trampoline only through the safety enclosure entrance and securely close entrance. Users, especially children, must not attempt to enter or exit between the trampoline frame and the enclosure. Doing this may pose a strangulation risk.
- Do not touch, or rebound off the safety enclosure mesh while using the trampoline
- Read all instructions and complete all assembly before allowing your child to use the trampoline & safety enclosure
- Use trampoline and trampoline enclosure only with mature, knowledgeable adult supervision

**ONLY for domestic use indoors. NOT for Professional Use.**

**Weights Limit for Trampoline & Enclosure User is 25 kgs**

## Assembly and installation Instructions

- ADULT ASSEMBLY REQUIRED – Contains small parts, sharp points and sharp edges
- CHOKING HAZARD – Small parts – Not for children under 3 yrs
- For use by children ages three (3) to six (6) ONLY
- Maximum user weight is 25 kgs
- Adequate overhead clearance is essential. A minimum of 2.5 m from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards.
- Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and trampoline enclosure. A minimum of 2 meters from frame edge is recommended
- Never set-up the trampoline in heavy rain, wind or storm conditions, especially lightening storms. It is recommended that the trampoline be taken apart and stored in bad weather.
- Place the trampoline and trampoline enclosure on a level surface before use
- Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use
- Remove any obstructions from beneath the trampoline and trampoline enclosure prior to use
- The owner and supervisors of the trampoline and trampoline enclosure and responsible to make all users aware of practices specified in the "Use Instructions"

# CARE AND MAINTENANCE INSTRUCTION

Inspect the trampoline and trampoline enclosure before each use and replace any worn, defective, or missing parts.



## The following conditions could represent potential hazards

1. Missing, improperly positioned, or insecurely attached frame padding, barrier or enclosure support system (frame) padding and pole caps
2. Punctures, frays, tears, or holes worn in the bed or frame padding, barrier or enclosure system (frame) padding and pole caps
3. deterioration in the stitching or fabric of the bed or frame padding, barrier or enclosure support system (frame) padding and pole caps
4. Ruptured suspension cords
5. A bent or broken frame or support system
6. A sagging barrier or bed
7. Sharp protrusions on the frame or suspension system, or
8. Loosened or missing hardware. Always make sure hardware is tight before each use.

## Use Instructions

- DO NOT attempt or allow somersaults on the Trampoline. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- Do not allow more than one person on the trampoline or inside the trampoline enclosure. Use by more than one person at the same time can result in serious injuries.
- Keep objects away which could interface with the performance. Maintain a clear area around the trampoline. Do not allow foreign objects or animals on the trampoline
- Children should only use trampoline and trampoline enclosure with mature, knowledgeable adult supervision.
- Trampoline is for use by children ages three (3) to six (6)
- The trampoline should be assembled in its entirety before each use. All suspension cords must be attached to the frame. The frame cover must be correctly positioned at all times.
- Never set-up the trampoline in heavy rain, wind or storm conditions especially lightening storms. It is recommended that the trampoline be taken apart and stored in bad weather
- Inspect the trampoline & enclosure before each use. Make sure the frame cover, barrier mesh, and enclosure support padding are correctly and securely positioned. Replace any worn, defective or missing parts.
- The metal frame of the trampoline and trampoline enclosure will conduct electricity. Lights, extension cords, and all such electrical equipment must never be allowed to come in contact with the trampoline or trampoline enclosure.
- Wear comfortable clothing. Remove jewelry, necklaces, and earrings. Wear clothing free of drawstrings, hooks, loops or anything that could get caught in the barrier mesh
- Enter and exit the enclosure only at the enclosure door or barrier opening designed for that purpose. It is dangerous practice to jump from the trampoline to the ground or floor when dismounting, or to jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects
- Stop bounce by flexing knees as feet come in contact with the trampoline bed. Learn this skill before attending others.
- Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height.
- While keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control bounce.
- Avoid bouncing when tired. Keep turns short
- Properly secure the trampoline when not in use. Protect it against unauthorized use
- The adult supervisor must not be under the influence of alcohol or drugs
- For additional information concerning the trampoline equipment contact the manufacturer
- For information concerning skill training, contact a certified trampoline instructor
- Bounce only when the surface of the bed is dry. Wind or air movement should be calm to gentle. The trampoline must not be used in gusty or severe winds. The trampoline should be taken apart or stored indoors during these types of weather conditions

# CARE AND MAINTENANCE INSTRUCTION

- Read all instruction before using the trampoline and trampoline enclosure. Warnings and instructions for care, maintenance, and use of this trampoline and trampoline enclosure are included to promote safe, enjoyable use of this equipment.
- Do not intentionally bounce off the barrier
- Do not attempt to jump over barrier or attempt to crawl under barrier
- Do not hang from, kick, cut, or climb on barrier
- Do not attach anything to the barrier that is not a manufacturer approved accessory or part of the enclosure system

## Trampoline Safety and Accident Prevention

As in most recreational sport, participants may be injured. This section covers the most common accidents. Responsibilities of the supervisors and jumpers in accident prevention are also outlined.

## The following are reasons why accidents happen:

- Attempting somersaults  
Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed
- More than one person on the trampoline  
Use by more than one person at the same time can result in serious injuries.
- Incorrect mounting and dismounting  
Carefully crawl out of and into the trampoline bed. Do not jump off to the ground. Do not jump from a roof, or other object onto the trampoline Small children may need assistance to get on or off the trampoline. Do not step onto the suspension system.
- Hitting the frame  
Stay in the center of the trampoline when jumping. Injury may result from hitting the frame when control is lost. Be sure the frame cover is always on and the pads securely fastened. Do not jump directly onto the frame pad.
- Loss of control  
A jumper who loses control will increase his/her chance of injury. Be sure to familiarize yourself with the basic jumps before doing more difficult ones. Jumps should be mastered, performed repeatedly before moving on to the next level. To regain control and stop your jump, bend your knees sharply as you land.
- The adult supervisor must not be under the influence of alcohol or drugs.
- Foreign objects  
Please make sure there is nothing sharp under and around the trampoline. Hitting objects under the trampoline can cause injury. Jumping with a foreign object can also increase the chances of getting injured. Be sure there is adequate clearance 2.5 meter above and 2 meter around the trampoline. Be careful of overhead wires, tree limbs, etc.
- Bad weather  
Do not use your trampoline in gusty winds or inclement weather. The bed should not be wet.
- Poor maintenance of the trampoline  
Make sure you inspect the trampoline before every use. Check for punctures on the bed, sharp burrs on the frame, stitching that has gone bad or loose elastic bands. Replacement if needs
- Unlimited access  
The trampoline should be covered or dis-assembled when not in use. This will prevent unsupervised small children from using the trampoline

# PRECAUTIONS AND INSTALLATION COMPONENTS

## Owner's & Supervisor's Role in Preventing Injuries & Responsibilities

The supervisor's role is to make sure the users know all the safety rules as well as learn the basic, fundamental bounces. They need to enforce all the safety rules and warnings in the manual, frame and labels. When a supervisor is not available, the trampoline may be dis-assembled or covered to limit access. It is the supervisor's responsibility that the placards with the Trampoline Safety Tips and Enclosure Safety tips are reviewed and all jumpers are informed about the tips.

## User's Role in Preventing Injuries & Responsibilities

The jumper must first learn all of the basic, fundamental bounces before attempting more difficult ones. Low, controlled bounces are a good start before learning the basic landing positions and combinations. Jumpers need to understand that control is key to a successful jump. Following the tips in the placard is important. Contact a certified trampoline instructor for more information.

### TRAMPOLINE & ENCLOSURE ASSEMBLY

Refer to PARTS LIST for identification of parts

**! WARNING:**  
**CHOKING HAZARD – Small parts**  
**Not for children under 3 yrs**

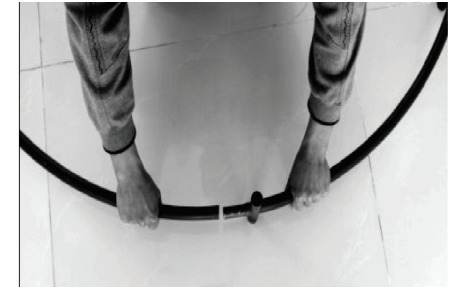
PARTS	QTY
Frame Cover w/ Skirt	1
Jump mat w/ Encl. Mesh	1
Suspension Cords	32
Screws	24
Screw Driver	1
Top Rail	6
Lower Enclosure Pole	6
Upper Enclosure Pole	6
(lower) Foam	6
(upper) Foam	6
Leg Tube	6

# ASSEMBLY INSTRUCTIONS

## STEP 1

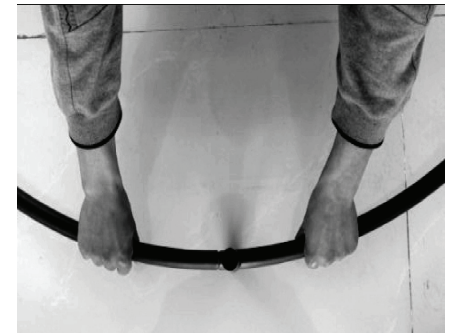
Contains small parts, sharp points and sharp edges

1. Begin by assembling 2 of the top rails together into an arc



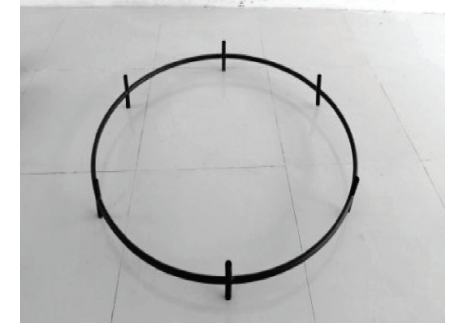
## STEP 2

2. Continue building a circle by adding the remaining 4 top rails to the arc your made in step1



## STEP 3

3. Joining the 2 loose ends of the circle together may require you to stand the frame on edge and press downward on the 2 ends, while connecting them together



## STEP 4

4. With the top rail frame connected into a circle, lay it flat on the floor (either side facing up- they are identical). Then insert the tapered end of each of the 6 leg tubes into the 6 leg sockets that are facing up, as shown.



# ASSEMBLY INSTRUCTIONS

## STEP 5

5. Align the screw hole in the leg with the hole in the leg socket. Then secure with screw and tighten. **DO NOT OVER TIGHTEN.** Repeat this until all 6 legs are securely attached to the top rail frame with screws.



## STEP 6

6. After attaching all 6 of the legs securely to the top rail frame, turn the frame over so that the legs point downward, as shown.



## STEP 7

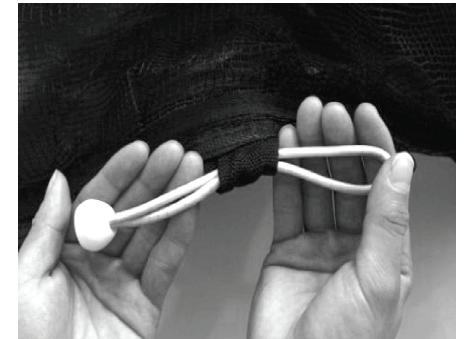
7. To ensure that the enclosure mesh connectors will be properly aligned with the enclosure poles, hold up the mesh by one of the nylon patches with grommet and select the nylon loop sewn onto the jump mat that is directly beneath the nylon patch you are holding. The patch at the top, the upper and lower hook & loop fasteners, and the nylon loop on the mat will all be along the sample line (shown in white). This nylon loop (sewn to the mat) will be the first on you attach, and **MUST** be attached to the frame right next to one of the 6 enclosure pole sockets.



# ASSEMBLY INSTRUCTIONS

## STEP 8

8. Lay out the jump mat in the center of the frame with the enclosure mesh facing up. Then slide a suspension cord from left to right through the nylon loop you pick up step 7, as shown. (When securing the cords always position your left hand under, and right hand over the frame).



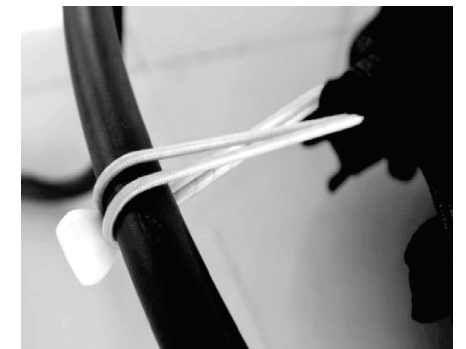
## STEP 9

9. Use your right hand to stretch the loop end of the cord OVER the top rail and your left hand to pull the "knob" end of the cord UNDER the top rail, then pass the knob through the loop



## STEP 10

10. **SLOWLY** release the loop end of the cord so that it captures the knob, locking the suspension cord in place, as shown. Use care when releasing the loop and around the knob, so that it does not slip off or pinch your finger.



# ASSEMBLY INSTRUCTIONS

## STEP 11

11. From the 1st attached cord, count around the jump mat to the 16th loop and repeat steps 1-3 attaching the 2nd cord directly across from the 1st.



## STEP 12

12. Next, count back around the jump mat & loops and repeat steps 1 – 3 attaching the 3rd cord about half way between the 1st & 2nd cords.



## STEP 13

13. Then, from the 3rd attached cord, count around the jump mat 16 loops and repeat steps 1 – 3 to attach the 4th cord. Numbers on the picture above show the approximate positions of the first 8 suspension cords. Continue connecting the remaining cords as shown in steps 1 – 3, but always connect a cord, and then switch to the opposite side of the trampoline to connect the next cord. Attaching the cords in this manner is important, as it will ensure even-tension around the entire jump mat. As you work, keep the enclosure mesh gathered to the center of the mat



# ASSEMBLY INSTRUCTIONS

## STEP 14

14. Lay the pad cover, over the suspension cords. Carefully position each of the 6 openings in the pad cover over their corresponding enclosure pole sockets, as shown.



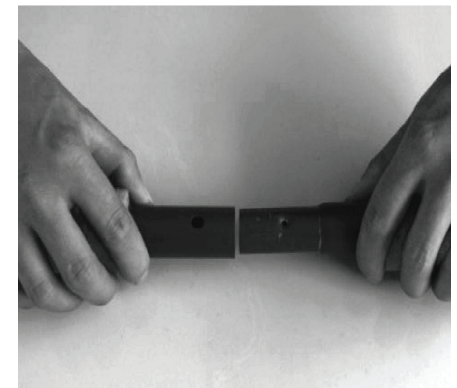
## STEP 15

15. Repeat Step 9 with the remaining 5 grommets in the lower mesh skirt and their corresponding legs



## STEP 16

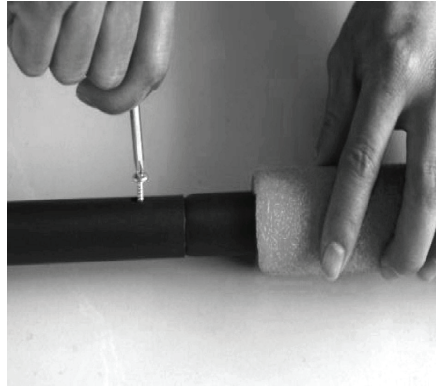
16. Insert the smaller diameter end of an upper enclosure pole into the larger diameter end of a lower enclosure pole and align screw holes. (you may need to slide the pre-installed foam sleeves to gain access to the ends of the poles)



# ASSEMBLY INSTRUCTIONS

## STEP 17

17. Insert screw & tighten. DO NOT OVER TIGHTEN. Repeat steps 1 & 2 to assemble remaining 5 sets of upper & lower poles



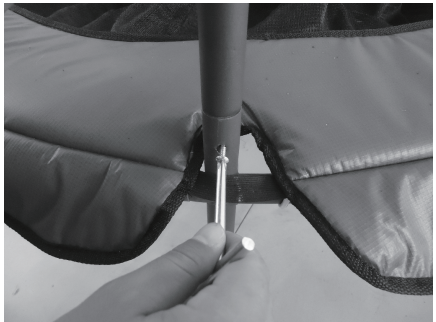
## STEP 18

18. Insert the bottom end of enclosure pole assembly into the socket on frame, as shown. Align screw holes.



## STEP 19

19. Insert screw & tighten. DO NOT OVER TIGHTEN. Repeat step 1 with the remaining enclosure pole assemblies.



# ASSEMBLY INSTRUCTIONS

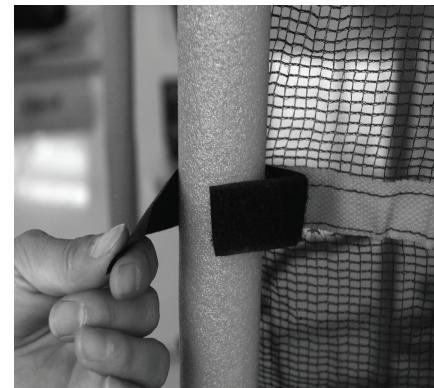
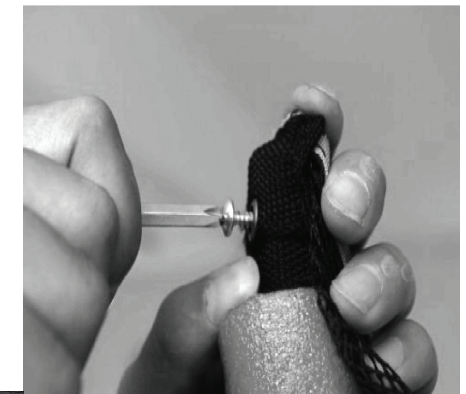
## STEP 20

20. Locate the 6 nylon patches with grommets that are sewn onto the top edge of the mesh. Select a nylon patch that aligns with a pole. Carefully slip one of the patches over the top of the enclosure pole so that the grommet is aligned with the screw hole in the pole. Use care so that you do not tear the mesh.



## STEP 21

21. Insert screw & tighten. DO NOT OVER TIGHTEN. Repeat step 5 with the remaining 5 patches and poles. When done properly, the enclosure mesh will be hanging on the INSIDE of the enclosure poles. The mesh should hang down somewhat straight and not "twist"



# ASSEMBLY INSTRUCTIONS

## STEP 22

22. Locate the upper and lower sets of hook and loop fasteners secure to the enclosure mesh. There are 6 upper and 6 lower sets of hook & loop fasteners.



## STEP 23

23. Tightly wrap both the upper & lower hook and loop fasteners around the enclosure pole foam to secure the mesh in place. Repeat this with the remaining upper and lower hook & loop fasteners on the other 5 enclosure poles



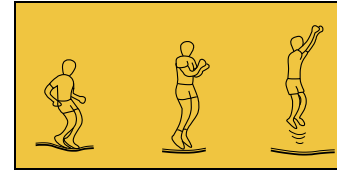
Congratulations! The trampoline & enclosure is ready for your child to enjoy.

### DISMANTLING

To dismantle the net, simply follow STEPS 1 to 23 in the reverse order until you have dismantled everything.

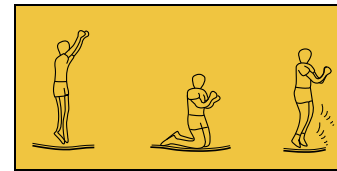
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# FUNDAMENTAL SKILLS



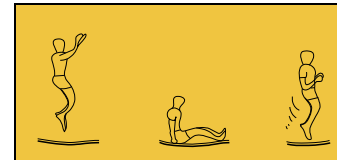
### BASIC JUMP

1. Start out standing with your feet a shoulder's width apart, your head held up high and your eyes focused on the mat.
2. Swing your arms to the front and up in a circular shape.
3. Put your feet together in mid air and point your toes down.
4. When you land on the mat, position your feet a shoulder's width apart.



### KNEE DROP

1. Start with the basic jump and perform a low jump.
2. Land on your knees with a straight back and upright body and keep your balance with your arms.
3. Jump back into the basic jumping position by swinging your arms upwards.



### SEAT DROP

1. Land in a flat seated position.
2. Place your hands on the mat next to your hips and keep your elbows relaxed.
3. Return to the upright position by pushing off with your hands.

### MAINTENANCE AND CARE

Periodic inspections of the trampoline for wear and tear (particularly inspection of frame, tensioning, trampoline mat, padding, and safety net) will maintain the safety level. Defective parts, for example connecting parts, must immediately be replaced by original replacement parts.

The trampoline can pose a hazard if an inspection is not performed.

Periodic inspections are extremely important at the beginning of each season and periodically during seasonal use:

- periodic maintenance is required.

Neglecting periodic maintenance can pose a risk to the user;

- inspect that all nuts and screws are properly tightened and retightened them if required;
- inspect that all spring connections (locking pins) are undamaged and cannot slide around while jumping;
- all covers of screws and sharp edges must be inspected and replaced if required;
- the maintenance handbook must be stored;

The serviceability of the trampoline must continuously be inspected, e.g. permissible wear of wear parts.

Wear parts are:

- tensioning and mounting parts
- the cover's mounting parts on the device
- skip protection
- trampoline mat

### MOVING THE TRAMPOLINE

Two people are required to move the trampoline. All connection points must be wrapped and secured with weatherproof tape, e.g. insulation tape. This keeps the frame intact during movement and prevents the connection points from shifting and separating. To move the trampoline, lift it off the ground and keep it horizontal. For all other types of movement, the trampoline must be dismantled.

Always read and follow the safety instruction included in this manual and on the signs attached to the trampoline & enclosure.

Always make sure the entrance door is zipped completely closed before allowing your child to begin jumping