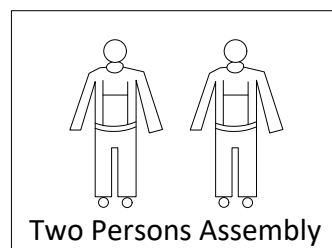
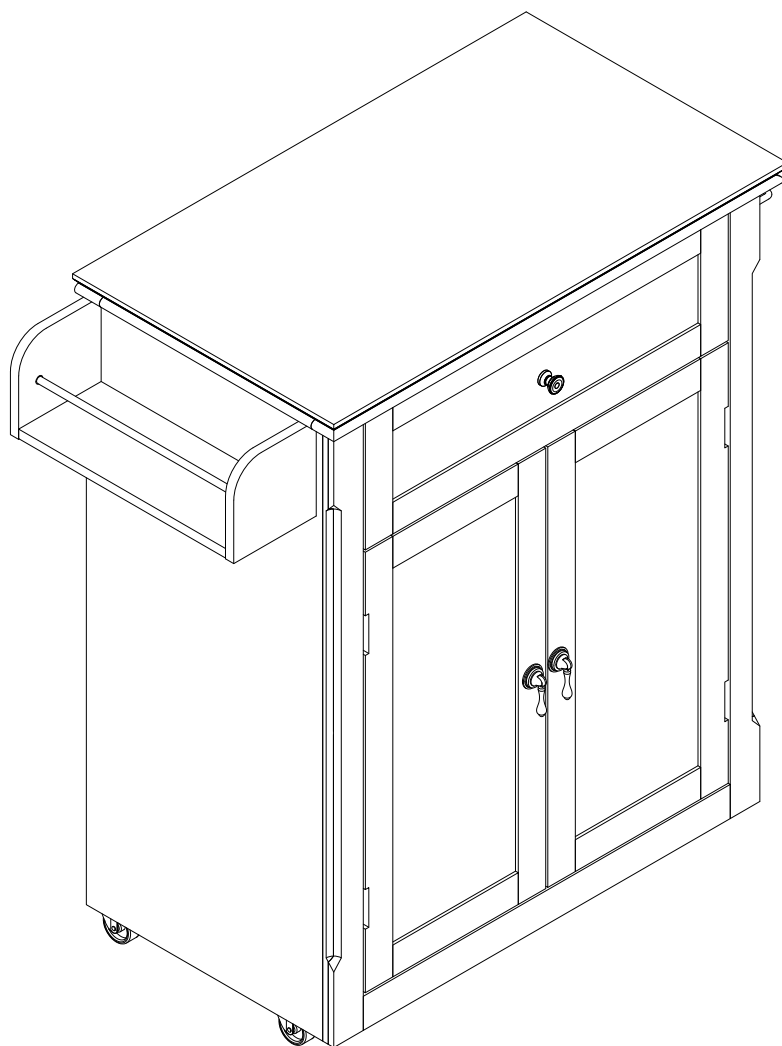
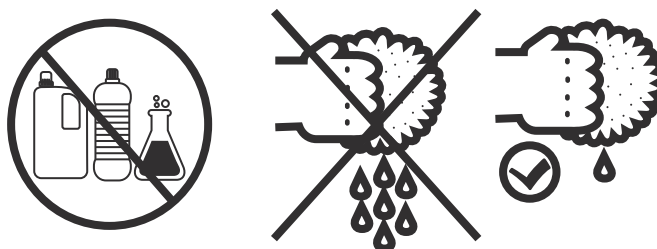
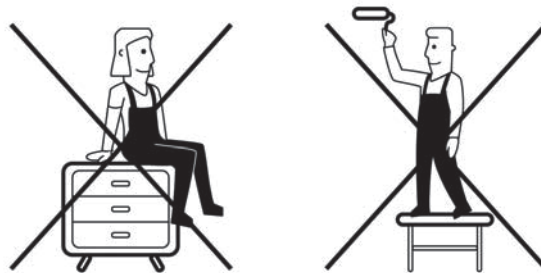
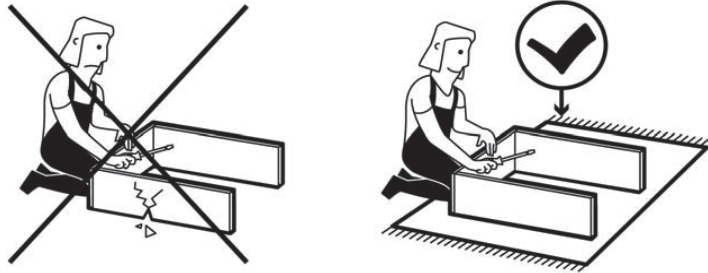
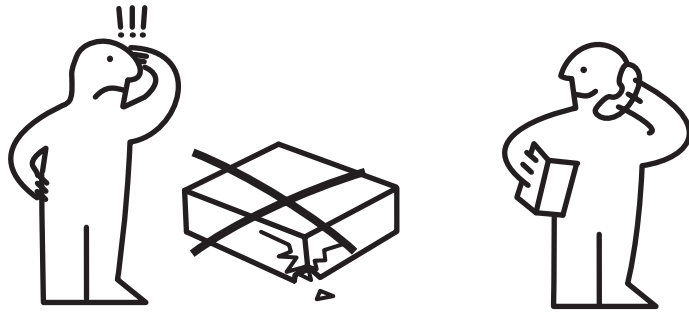


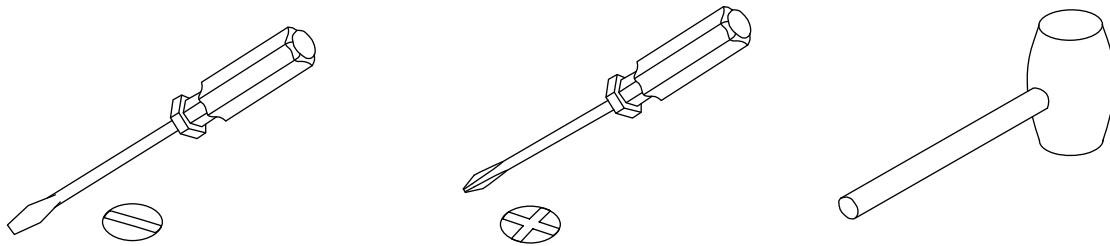
# ASSEMBLY INSTRUCTIONS

Item NO.: YJJ250125



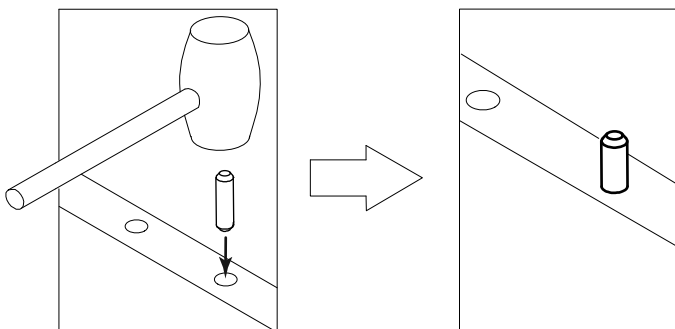


# ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- \* Before discarding packing materials, please check all parts and hardware are presented.
- \* Please follow the instructions closely.
- \* After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

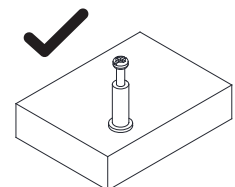
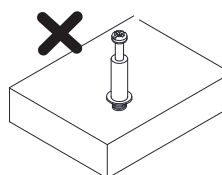
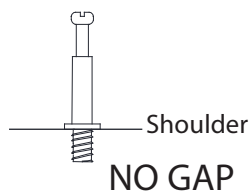
## Dowel Installation



Gently tap dowel into hole with rubber mallet.

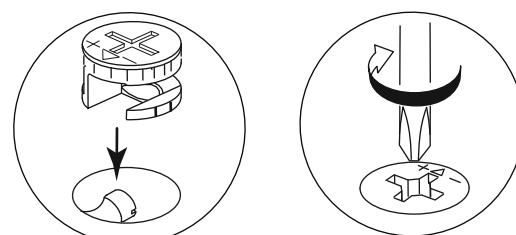
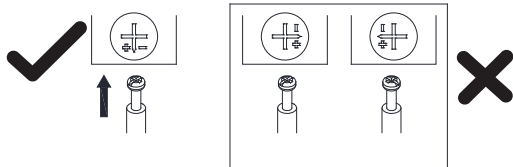
## CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

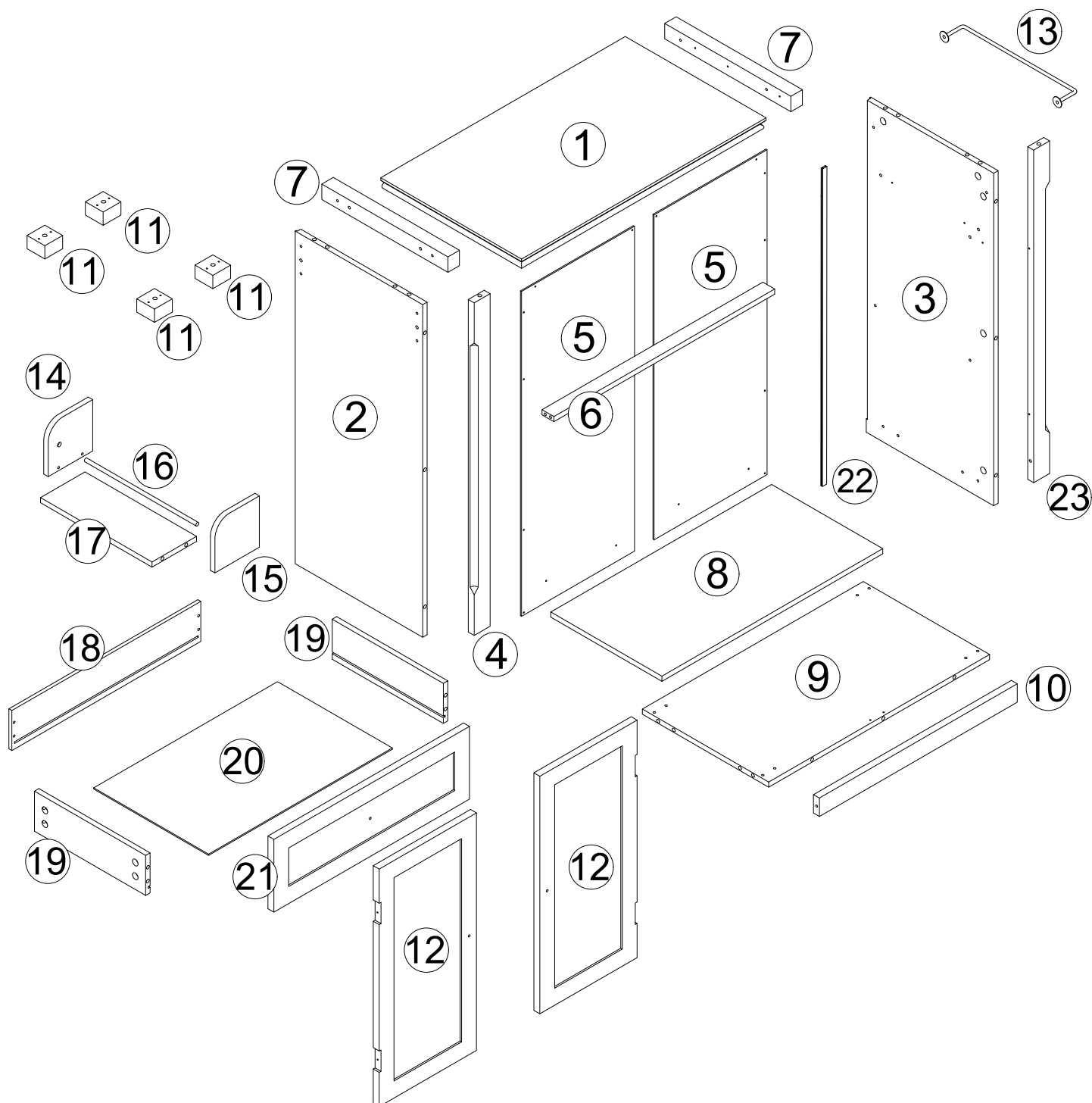


## WHEN FITTING CAMS

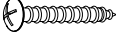
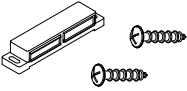
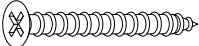
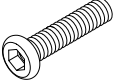
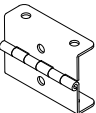
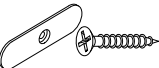
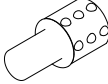
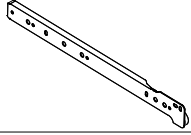
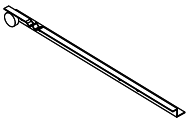
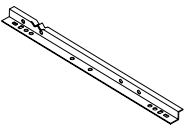
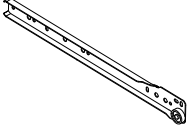
ENSURE STARTING POSITION IS CORRECT  
BEFORE YOU INSERT CONNECTING CAM-PILLAR  
TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

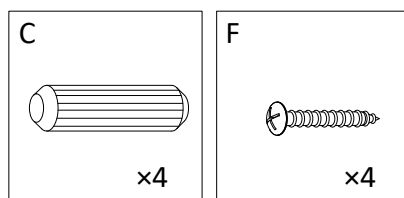
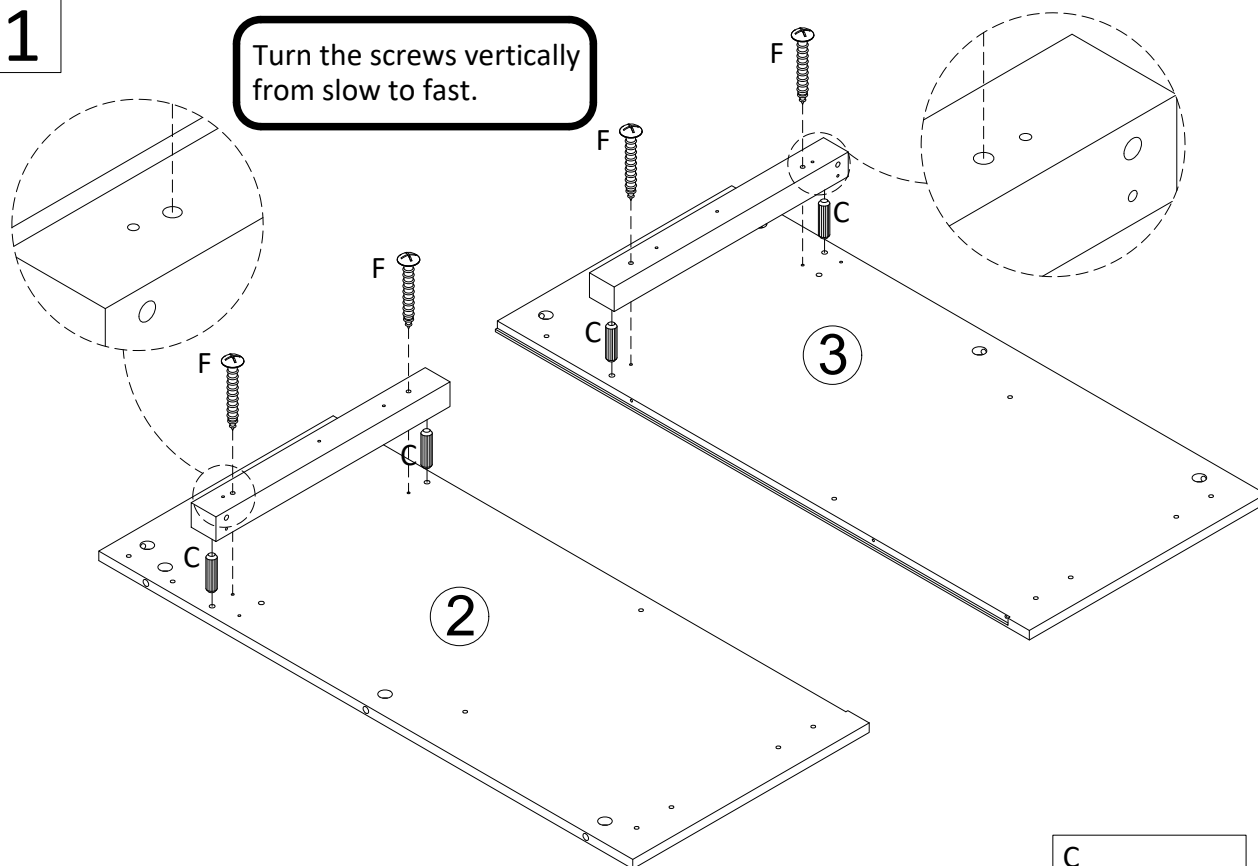


|     |     |     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|
| ①×1 | ②×1 | ③×1 | ④×1 | ⑤×2 | ⑥×1 | ⑦×2 | ⑧×1 |
| ⑨×1 | ⑩×1 | ⑪×4 | ⑫×2 | ⑬×1 | ⑭×1 | ⑮×1 | ⑯×1 |
| ⑰×1 | ⑱×1 | ⑲×2 | ⑳×1 | ㉑×1 | ㉒×1 | ㉓×1 |     |

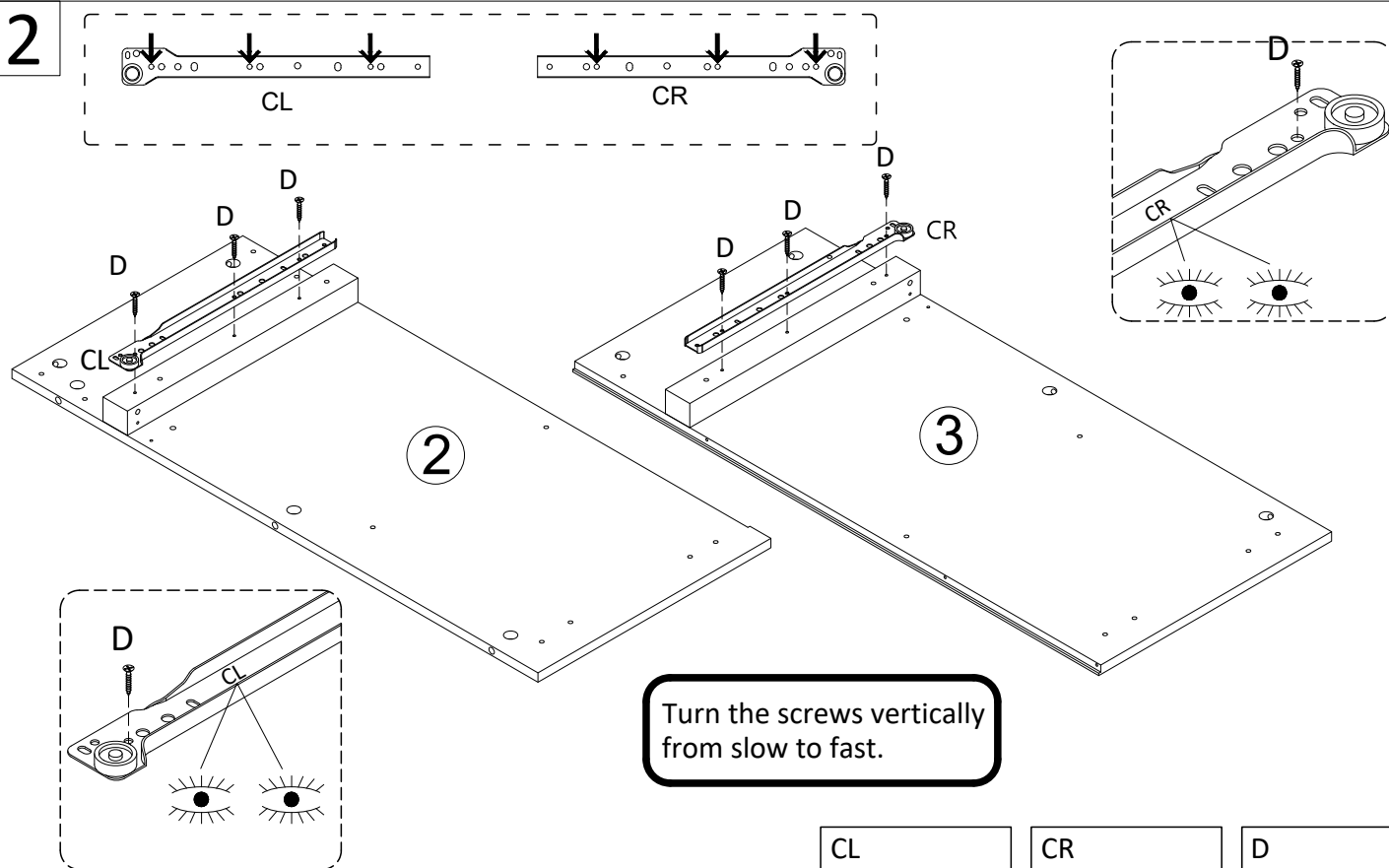
|                                                                                                                                                                                                       |                                                                                                                                                                                                                     |                                                                                                                                                                                               |                                                                                                                                                                                                                      |                                                                                                                                                                                                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div>A</div> <div>×31+2(Spare)</div> <div>  </div> <div> <math>\phi 6 \times 27 \text{mm}</math> </div>              | <div>B</div> <div>×31+2(Spare)</div> <div>  </div> <div> <math>\phi 15 \times 9.5 \text{mm}</math> </div>                          | <div>C</div> <div>×20+1(Spare)</div> <div>  </div> <div> <math>\phi 6 \times 30 \text{mm}</math> </div>      | <div>D</div> <div>×36+2(Spare)</div> <div>  </div> <div> <math>\text{FA}3 \times 14 \text{mm}</math> </div>                       | <div>E</div> <div>×16+1(Spare)</div> <div>  </div> <div> <math>\text{FA}3 \times 10 \text{mm}</math> </div> |
| <div>F</div> <div>×8+1(Spare)</div> <div>  </div> <div> <math>\text{D}8/\text{FA}4 \times 30 \text{mm}</math> </div> | <div>G</div> <div>×2</div> <div>  </div> <div> <math>72 \times 15 \times 12 \text{mm}/\text{FA}3 \times 14 \text{mm}</math> </div> | <div>H</div> <div>×8+1(Spare)</div> <div>  </div> <div> <math>\text{FA}3.5 \times 30 \text{mm}</math> </div> | <div>J</div> <div>×2</div> <div>  </div> <div> <math>\text{M}6 \times 20 \text{mm}</math> </div>                                  | <div>K</div> <div>×1</div> <div>  </div> <div> <math>\text{M}4</math> </div>                                |
| <div>L</div> <div>×2</div> <div>  </div>                                                                             | <div>M</div> <div>×4</div> <div>  </div> <div> <math>50 \text{mmH}</math> </div>                                                   | <div>N</div> <div>×2</div> <div>  </div> <div> <math>\text{M}4 \times 20 \text{mm}</math> </div>             | <div>O</div> <div>×4</div> <div>  </div> <div> <math>34 \times 12 \times 1 \text{mm}/\text{FA}3 \times 12 \text{mm}</math> </div> | <div>P</div> <div>×1</div> <div>  </div> <div> <math>\phi 25 \times 16 \text{mm}</math> </div>              |
| <div>Q</div> <div>×4</div> <div>  </div> <div> <math>\text{M}5 \times 14 \text{mm}</math> </div>                     | <div>R</div> <div>×2</div> <div>  </div> <div> <math>2.5''</math> </div>                                                           | <div>S</div> <div>×2</div> <div>  </div> <div> <math>2.5''</math> </div>                                     | <div>T</div> <div>×1</div> <div>  </div> <div> <math>\text{M}4 \times 8 \text{mm}</math> </div>                                   | <div>CL</div> <div>×1</div> <div>  </div> <div> <math>300 \text{mm}</math> </div>                           |
| <div>DL</div> <div>×1</div> <div>  </div> <div> <math>300 \text{mm}</math> </div>                                  | <div>DR</div> <div>×1</div> <div>  </div> <div> <math>300 \text{mm}</math> </div>                                                | <div>CR</div> <div>×1</div> <div>  </div> <div> <math>300 \text{mm}</math> </div>                          |                                                                                                                                                                                                                      |                                                                                                                                                                                                |

1

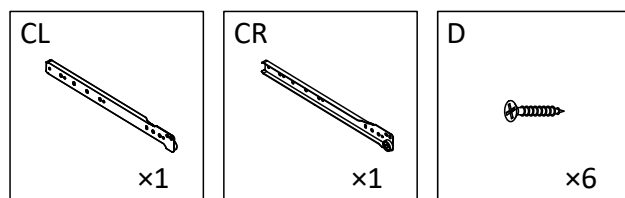
Turn the screws vertically from slow to fast.



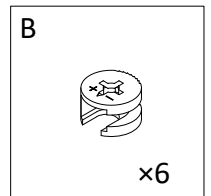
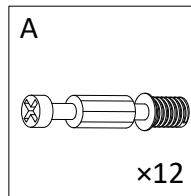
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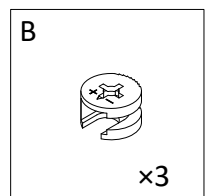
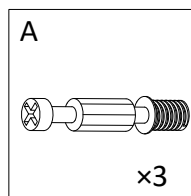
Turn the screws vertically from slow to fast.



Turn the screws vertically from slow to fast.

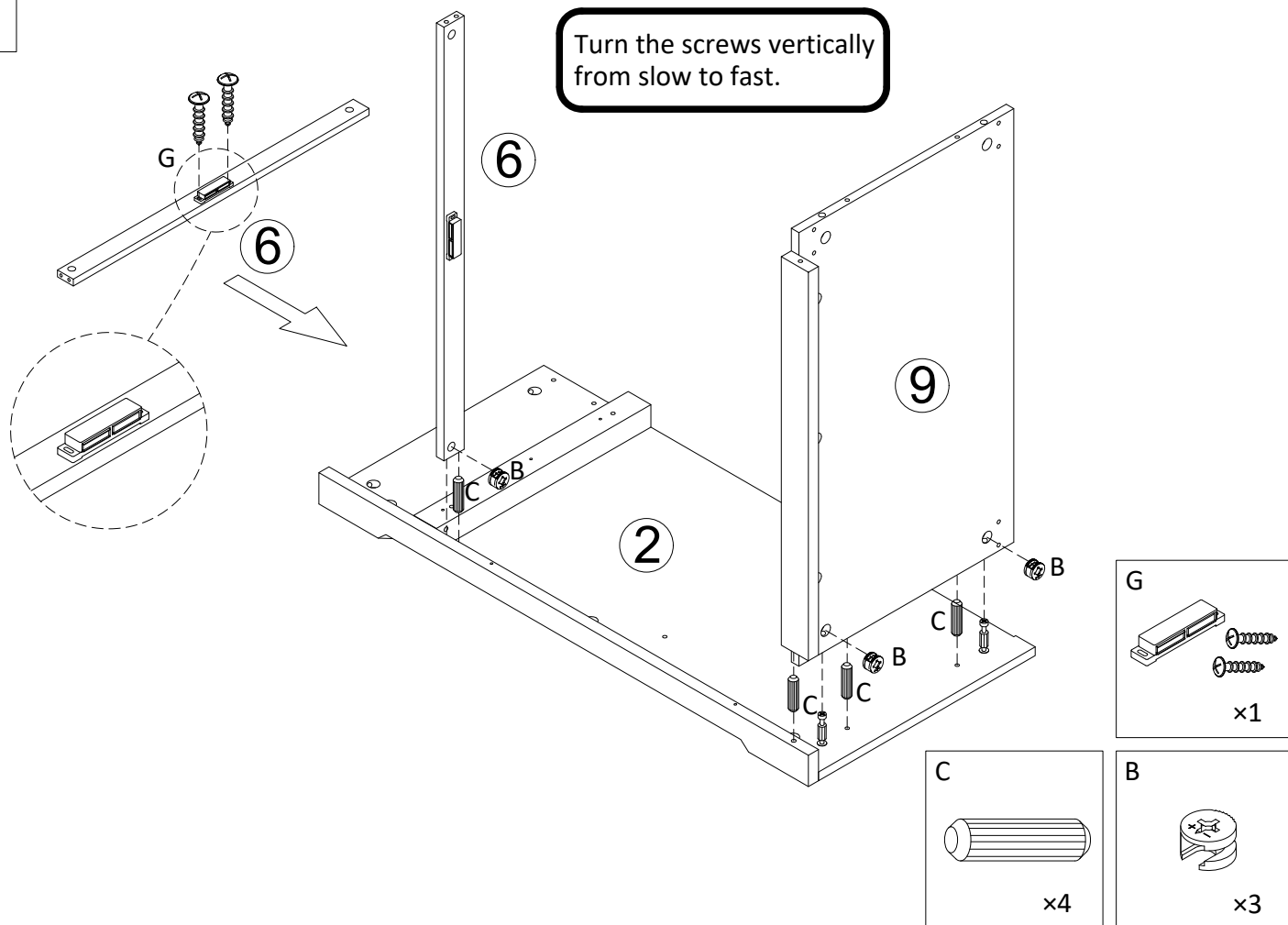


Turn the screws vertically from slow to fast.

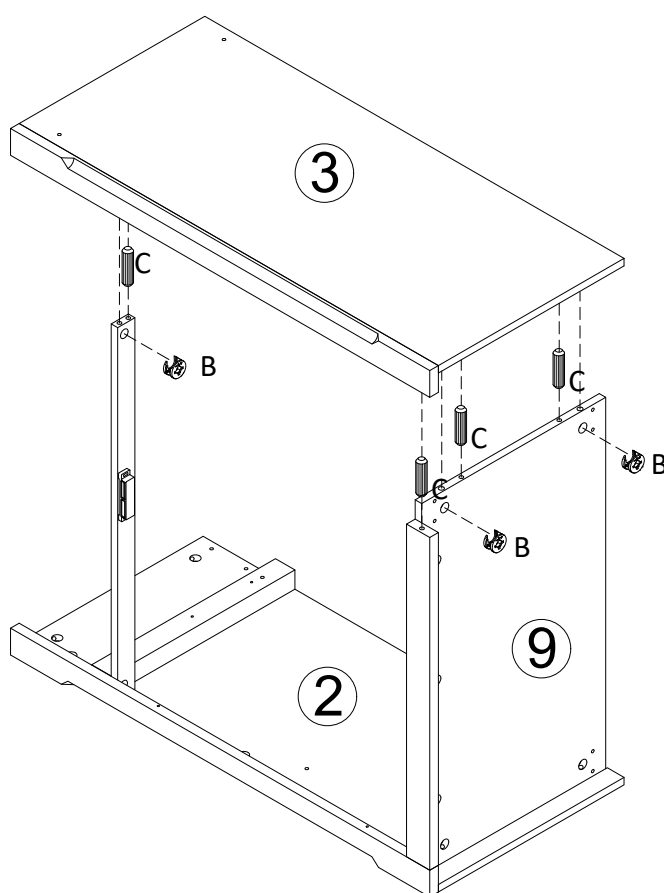


5

Turn the screws vertically  
from slow to fast.

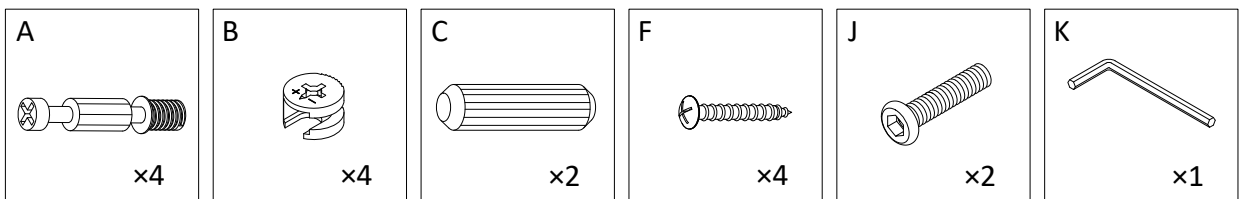
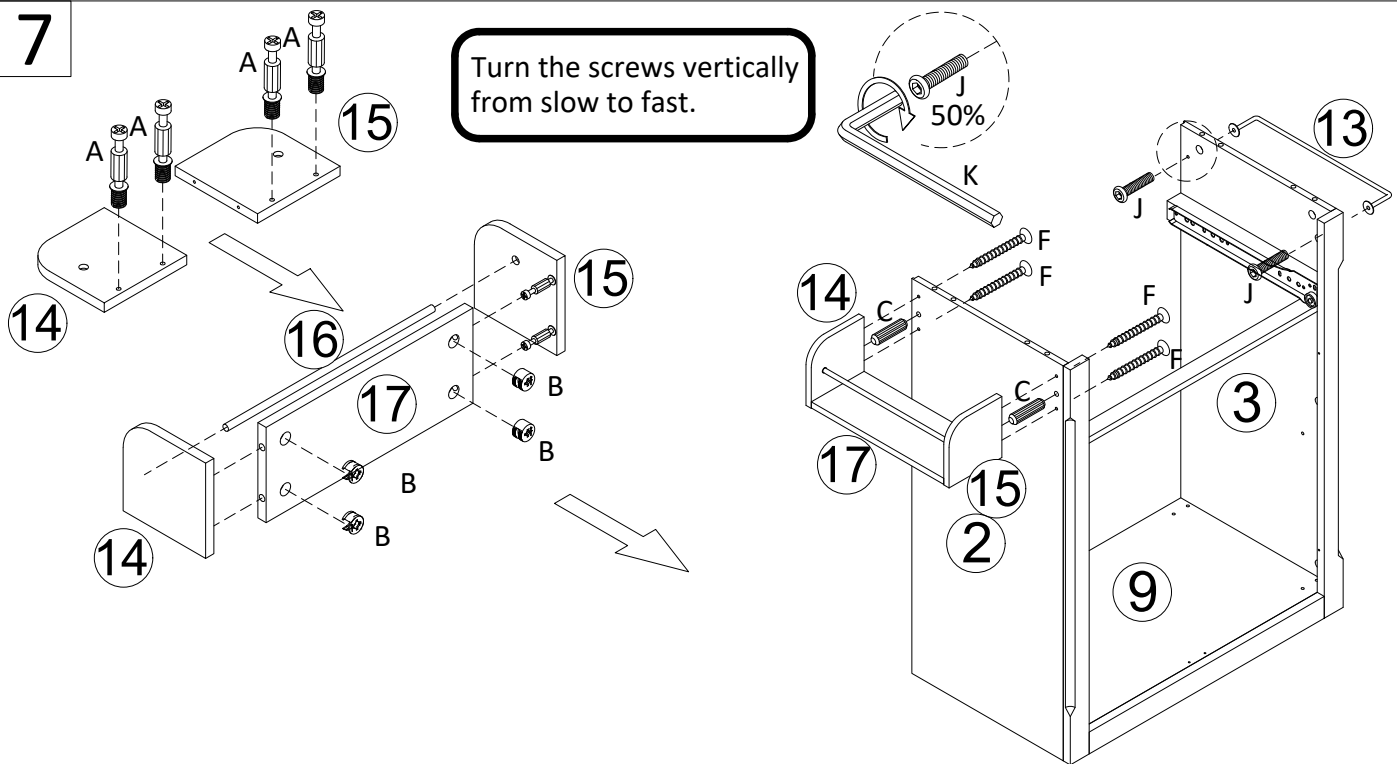


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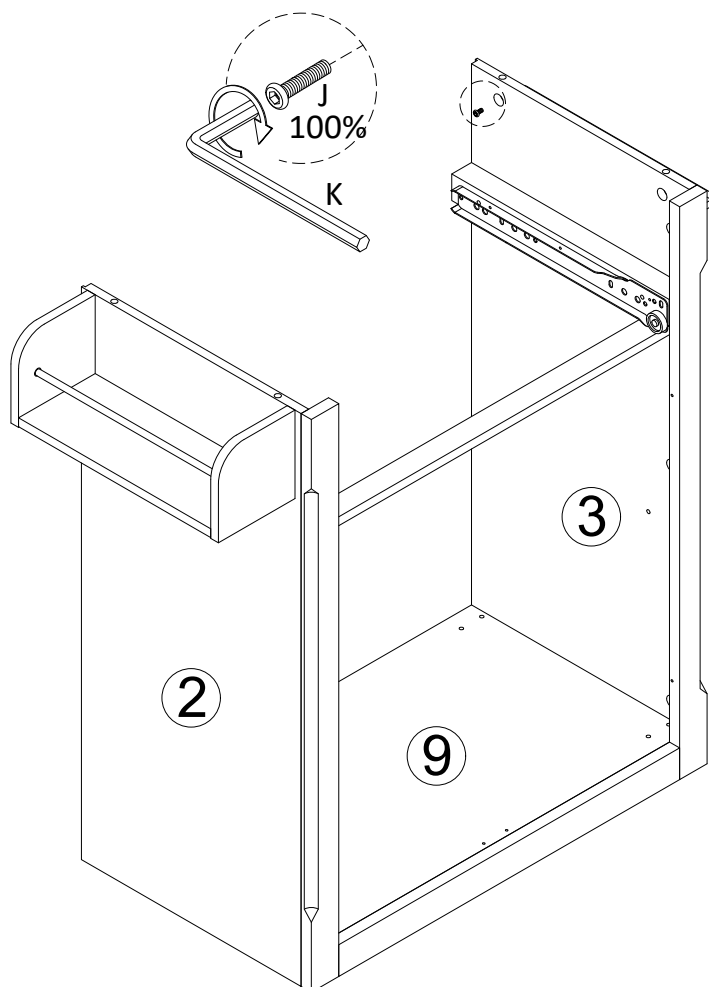


7

Turn the screws vertically from slow to fast.

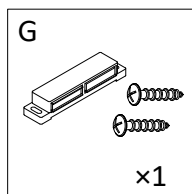
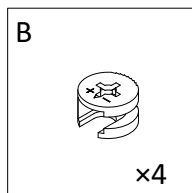
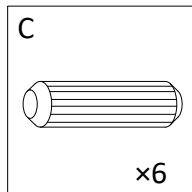
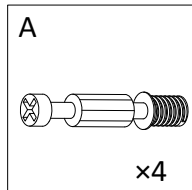
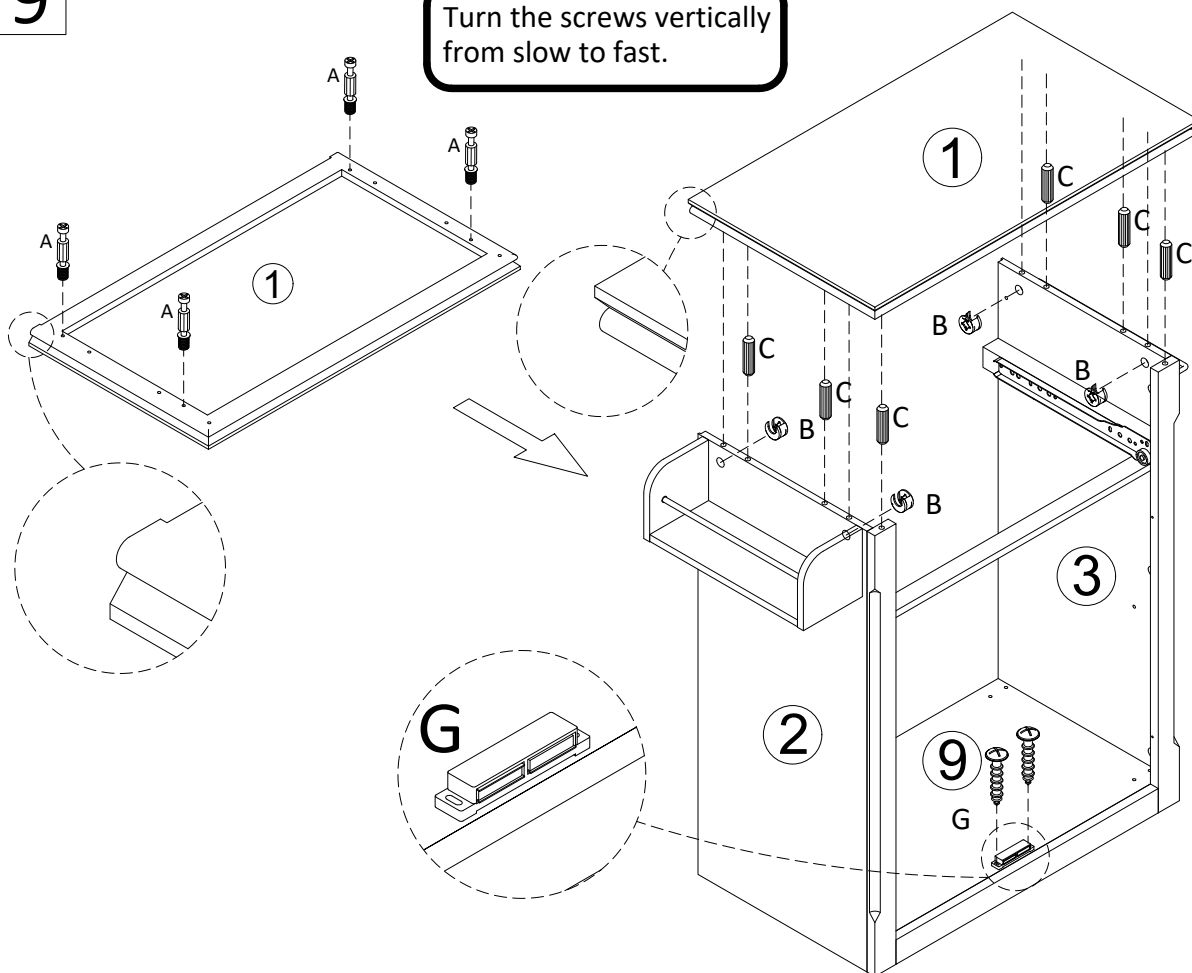


8



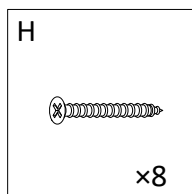
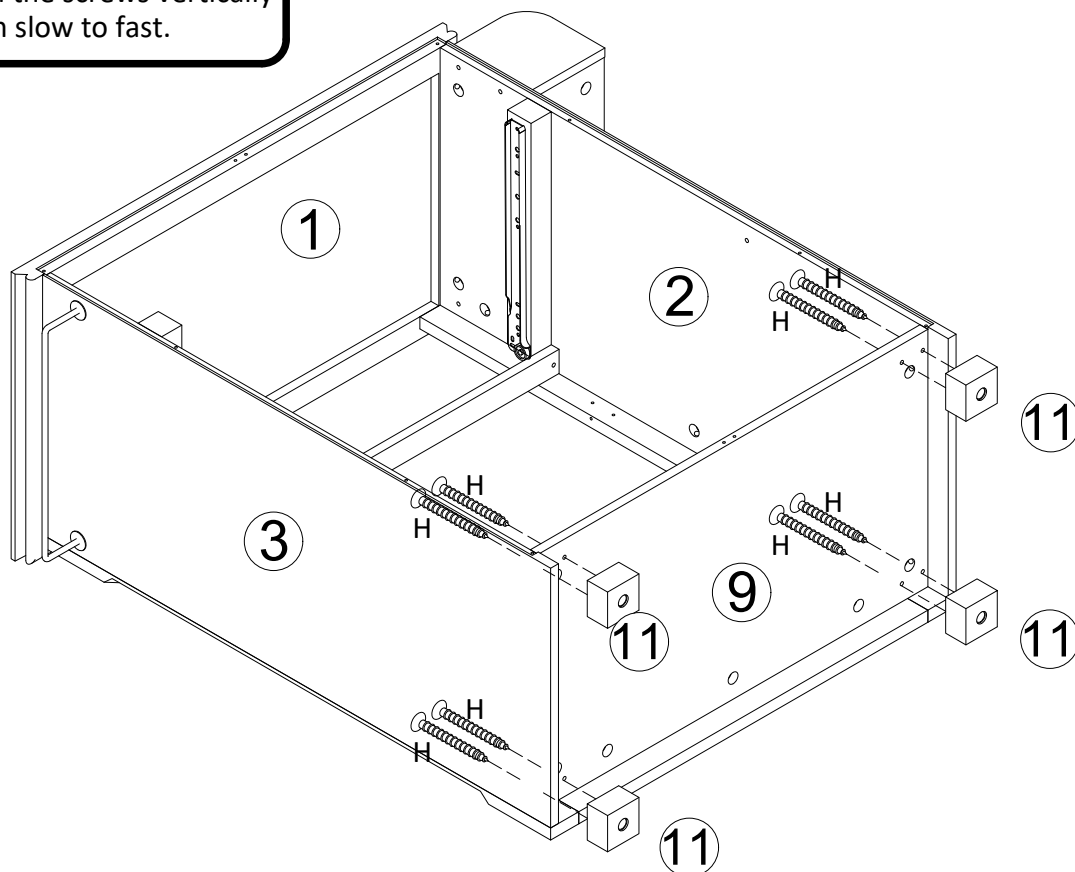
9

Turn the screws vertically  
from slow to fast.



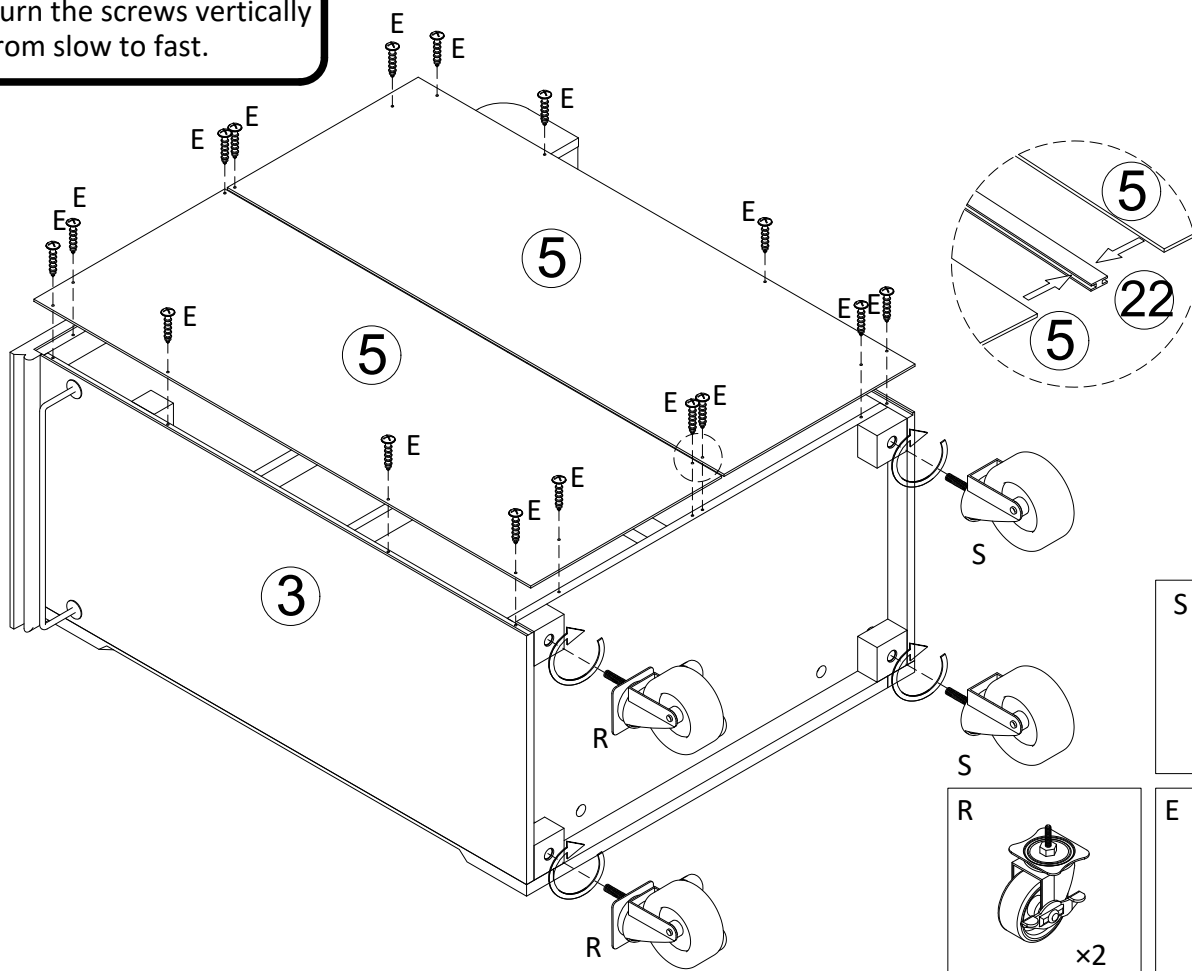
10

Turn the screws vertically  
from slow to fast.



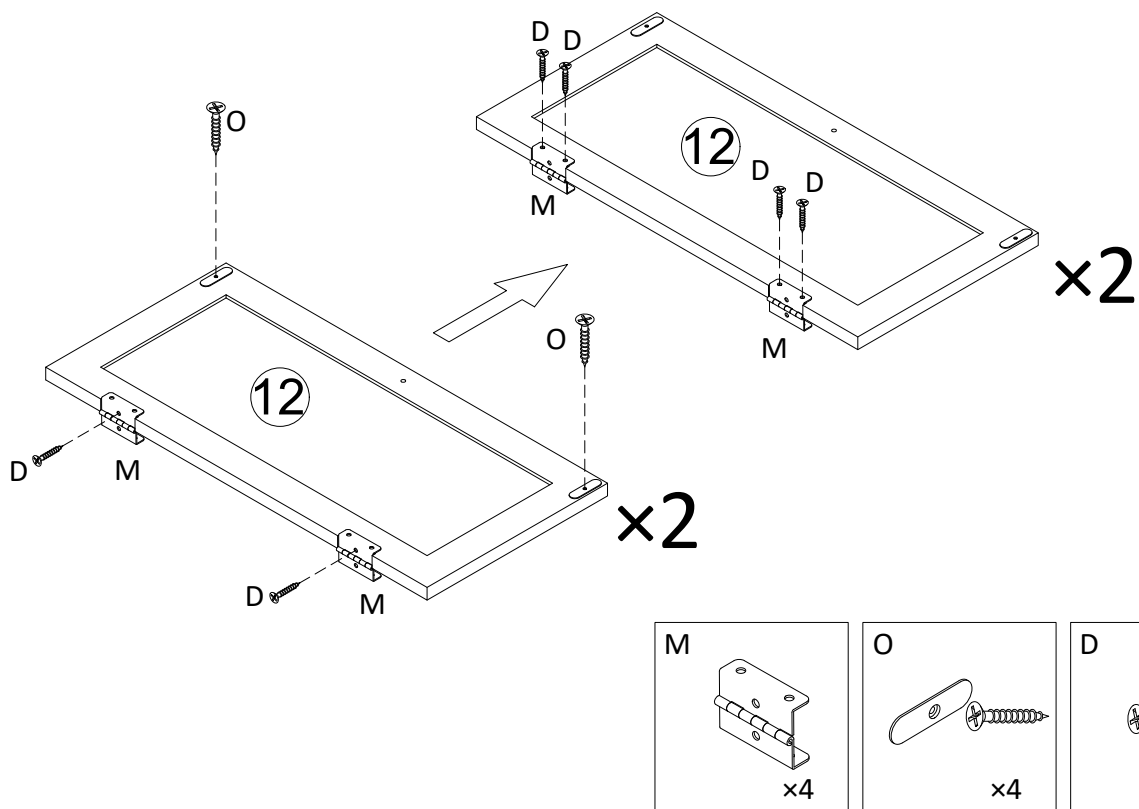
# 11

Turn the screws vertically from slow to fast.

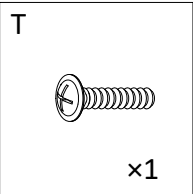
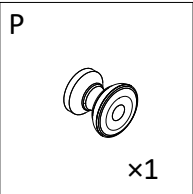
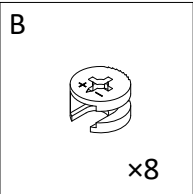
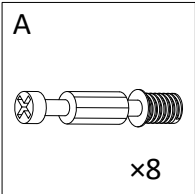
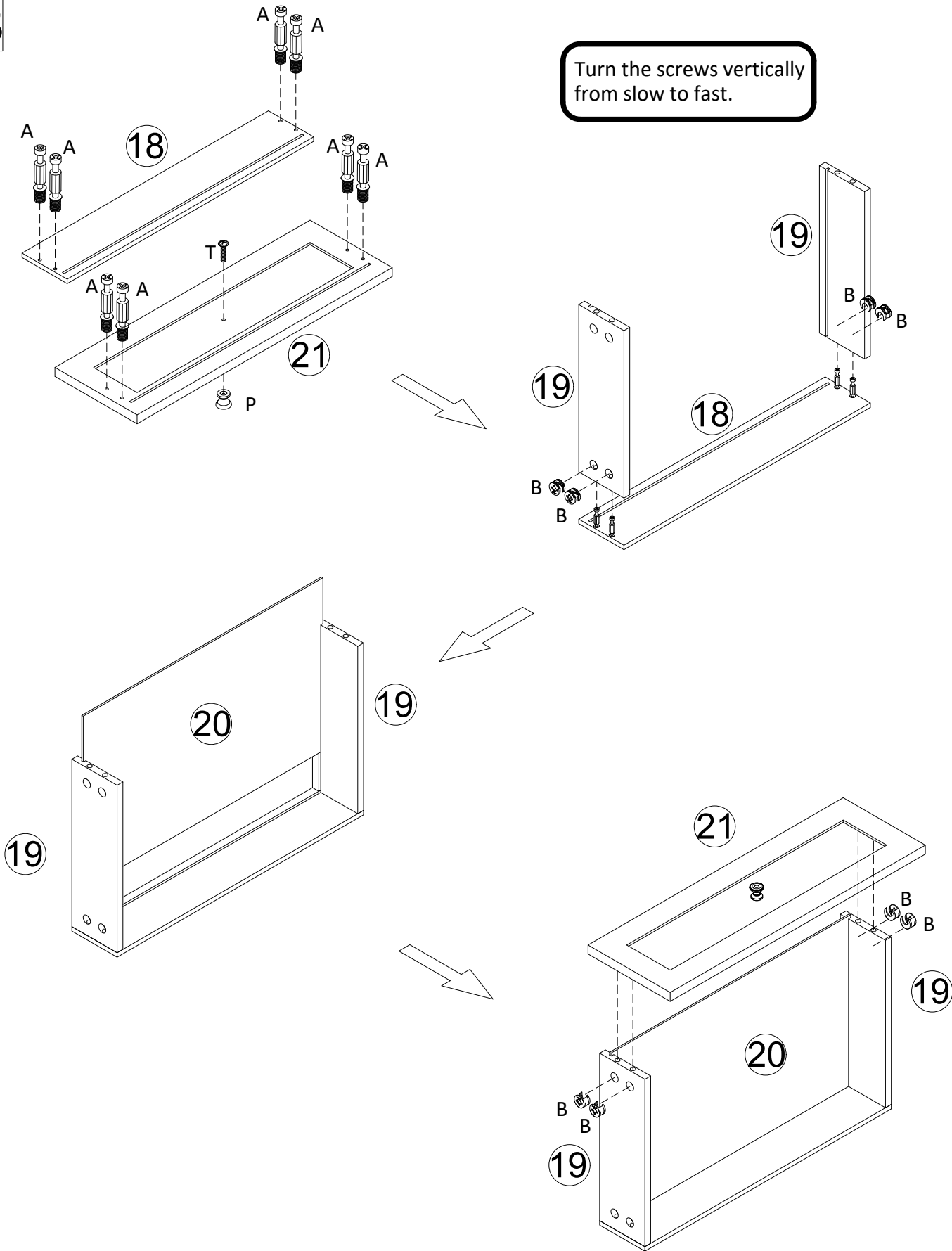


# 12

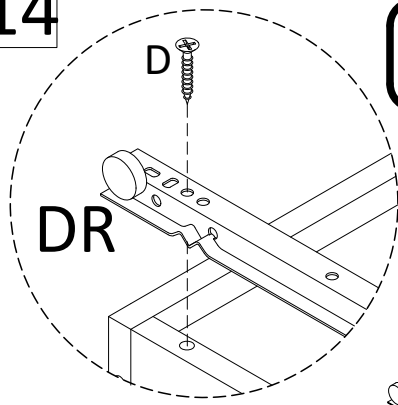
Turn the screws vertically from slow to fast.



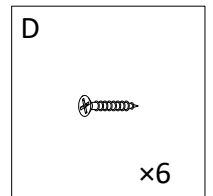
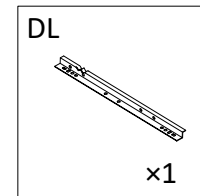
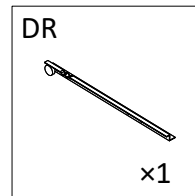
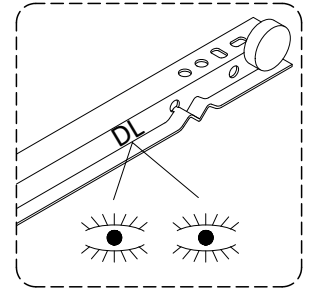
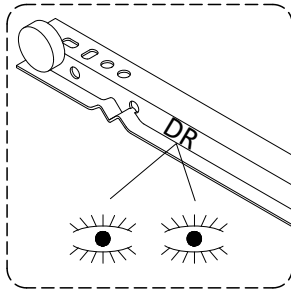
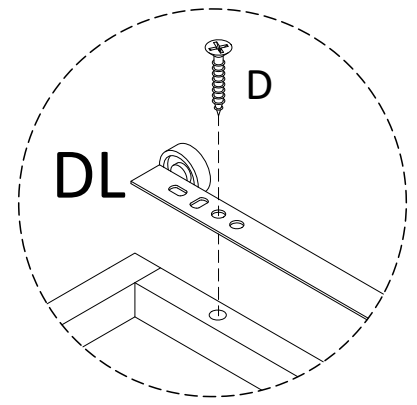
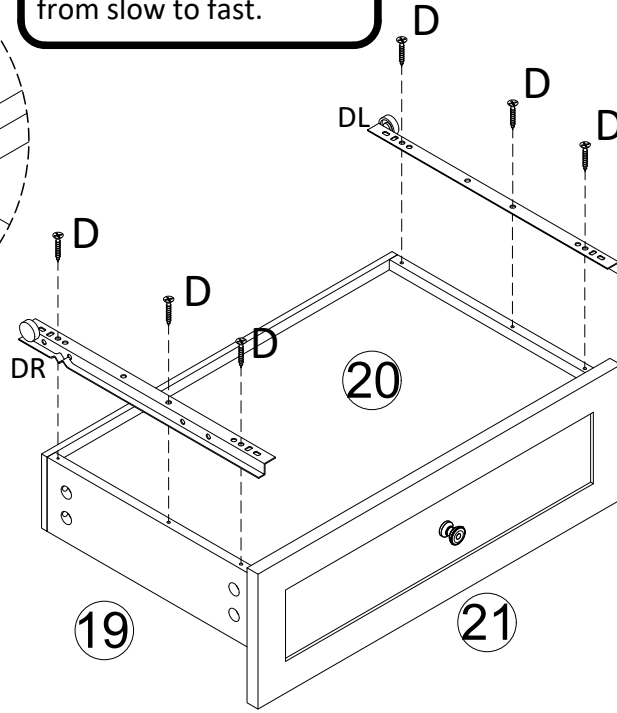
Turn the screws vertically from slow to fast.



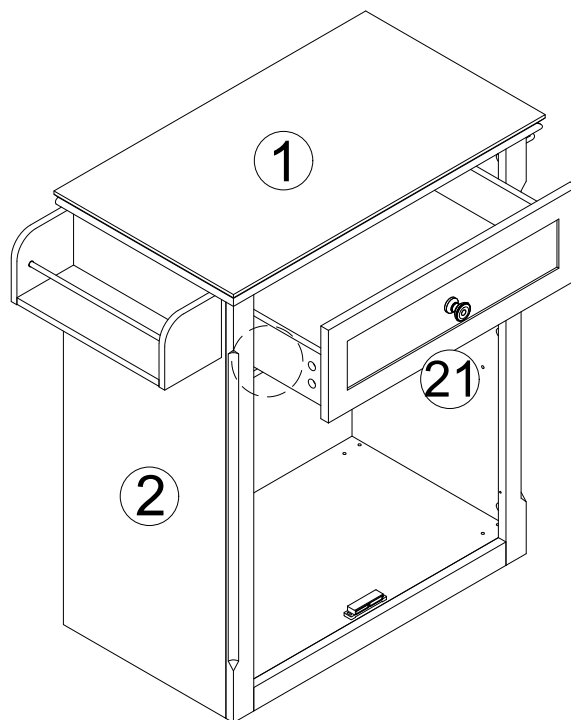
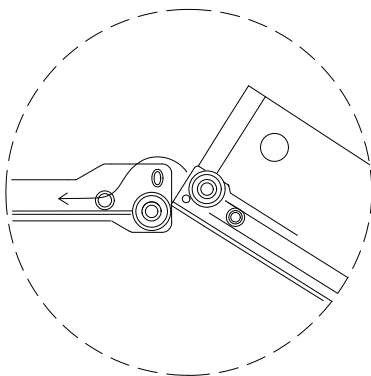
14



Turn the screws vertically from slow to fast.



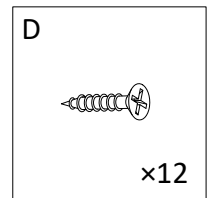
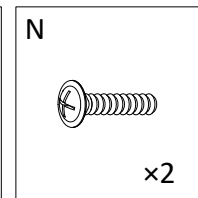
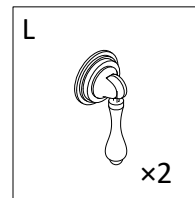
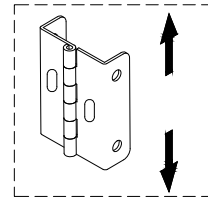
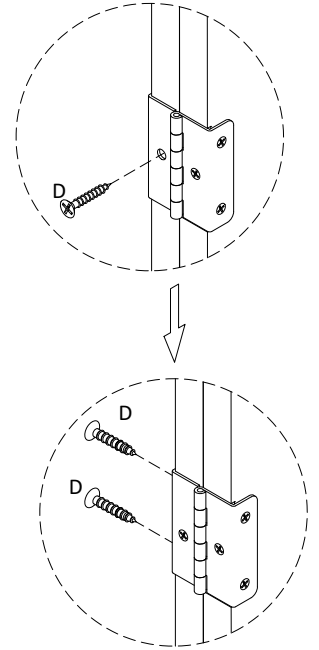
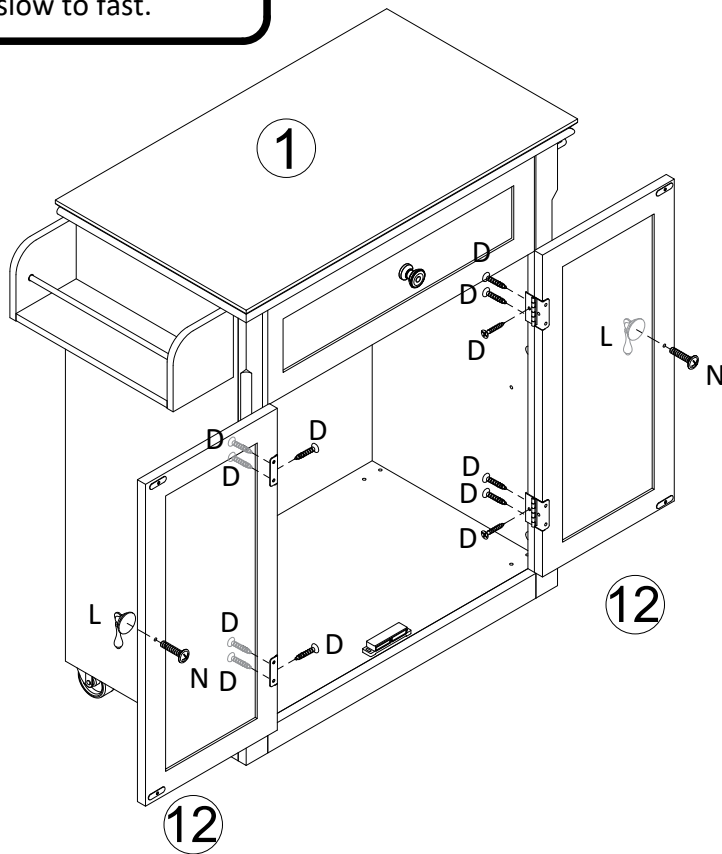
15



# 16

**Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.**

Turn the screws vertically from slow to fast.



# 17

