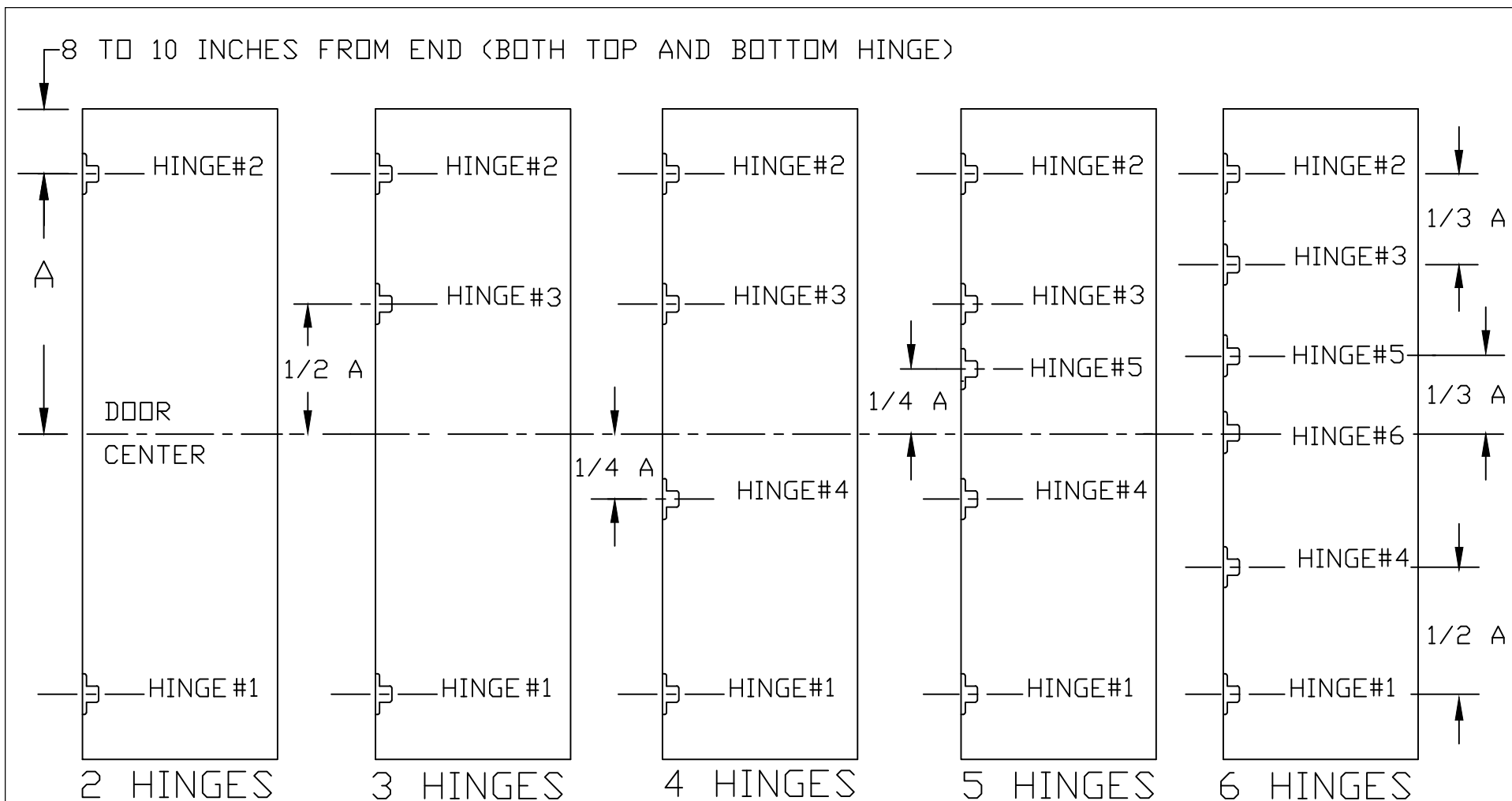




SOSS OFFERS A ROUTER GUIDE SYSTEM WHERE ONE SETUP PROVIDES FAST ACCURATE MORTISING ON BOTH DOOR AND FRAME. SEE CHART FOR ROUTER GUIDE PART NUMBERS FOR EACH SIZE HINGE.

SEE CATALOG NOMOGRAPH TO DETERMINE THE NUMBER OF HINGES REQUIRED FOR A DOOR OF KNOWN WEIGHT AND HEIGHT.

LOCATION IS NOT CRITICAL ON DOORS REQUIRING MORE THAN 7 HINGES. LOCATE MOST HINGES IN THE TOP HALF OF THE DOOR.

ROUTER GUIDE SYSTEMS	
#212 - PART#	212IT
#216 - PART#	216IT
#218 - PART#	218IT
#220 - PART#	220IT
#416 - PART#	416IT
#418 - PART#	418IT

DO NOT SCALE DRAWING

 One Coreway Drive Pioneer, Ohio 43554-0628	SCALE: NONE
	DRAWN BY: SRD
SOSS INVISIBLE HINGE	DATE: 11/09/2021
VERTICAL HINGE LOCATION ON DOOR FOR MODELS #212 THRU #420	DRAWING #4440-C