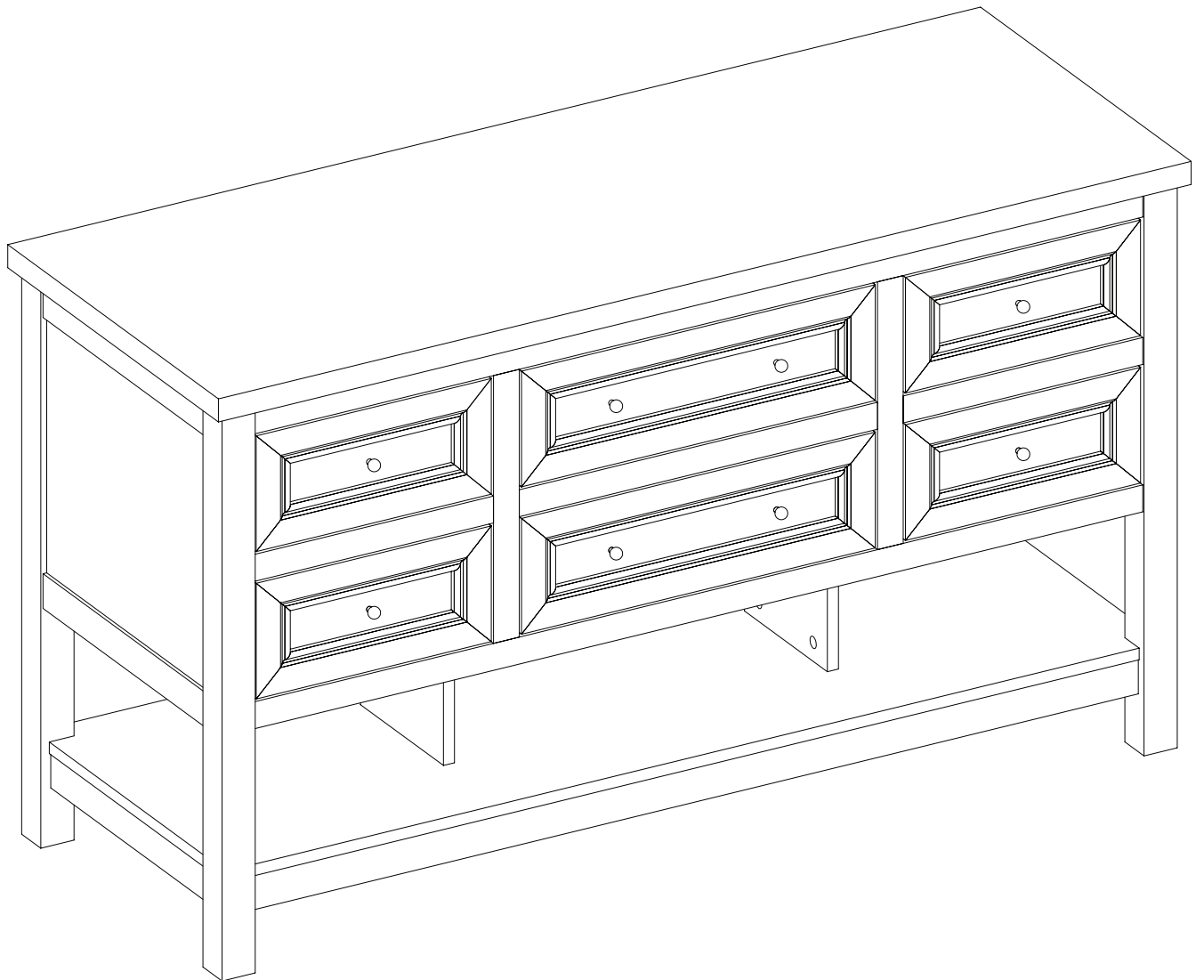


52" Kitchen Island with 6 Drawers



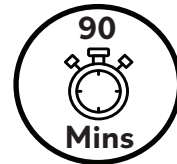
For Residential Use Only

Please visit our website for the most current instructions, assembly tips, report damage, or request parts.

Time to get started

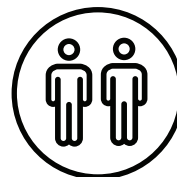
Set up a clean and soft workplace to get started and avoid damage during the assembly. It also helps to double-check you've got all the pieces and parts before diving in to assembly.

Estimated time for assembly



People recommended for assembly

Make it a team effort! Grab a friend for quicker, easier assembly.



2 People Build

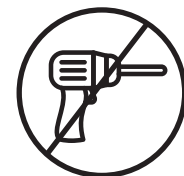
Tools Needed

Grab a Phillips head screwdriver to conquer this assembly.
Phillips head screwdriver is not included.



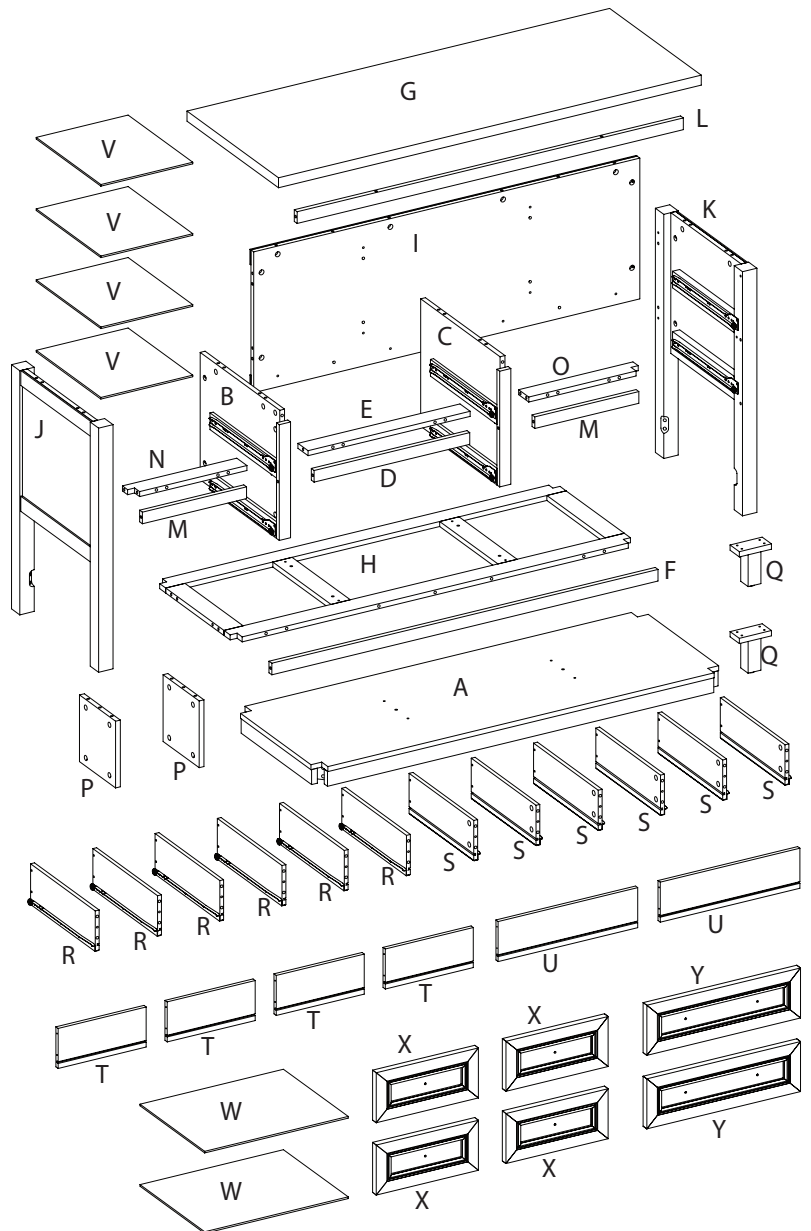
Use power tools with caution

You can cause cracking or damage to the material and easily strip the hardware. If you choose to use a power tool, your product will no longer be covered under warranty.

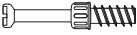


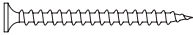
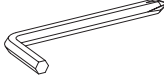






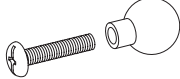




Parts List

Part Number	Description	Quantity
A	Bottom Frame	1
B	Left Partition	1
C	Right Partition	1
D	Middle Support Rail	1
E	Middle Support	1
F	Front Middle Rail	1
G	Top Panel	1
H	Fixed Shelf Frame	1
I	Back Panel	1
J	Left Side Panel	1
K	Right Side Panel	1
L	Front Top Rail	1
M	Side Support Rail	2
N	Left Side Support	1
O	Right Side Support	1
P	Lower Support panel	2
Q	Bottom Foot	2
R	Left Drawer panel	6
S	Right Drawer panel	6
T	Side Drawer Back panel	4
U	Middle Drawer Back panel	2
V	Side Drawer Bottom panel	4
W	Middle Drawer Bottom panel	2
X	Side Drawer Face panel	4
Y	Middle Drawer Face panel	2




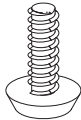
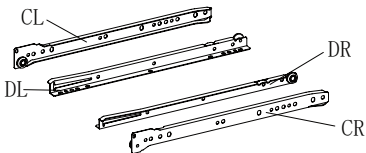


Hardware List

Part	Size	Name	Quantity	Part code
AA		Cam Bolt	80	PH-KI41-AA
BB		Cam Lock	80	PH-KI41-BB
CC	 Ø8x30mm	Wood Dowels	55	PH-DWLNTL001
DD	 Ø4x50mm	Screw	4	PH-SCRBLK006
EE		Hexagon Wrench	1	PC-PHALKEY4MM
FF	 Ø6.3x70mm	Bolt	8	PH-BLTBLK018
GG	 Ø16mm	Washer	8	PH-WSRBLK002
HH	 Ø10.5mm	Spring Washer	8	PH-WSRBLK003
II	 Ø4X25mm	Screw	8	PH-SCRBLK021
JJ	 Ø6x30mm	Wood Dowels	12	PH-DWLNTL002
KK		Tipping Restraint Hardware	1	PH-FTRHH510
LL		Knob (With Screw)	8	A4619S
MM	 Ø21mm	Plastic cover	32	PH-KDPXXX001
NN	 Ø4x32mm	Screw	24	PH-SCRZNC003

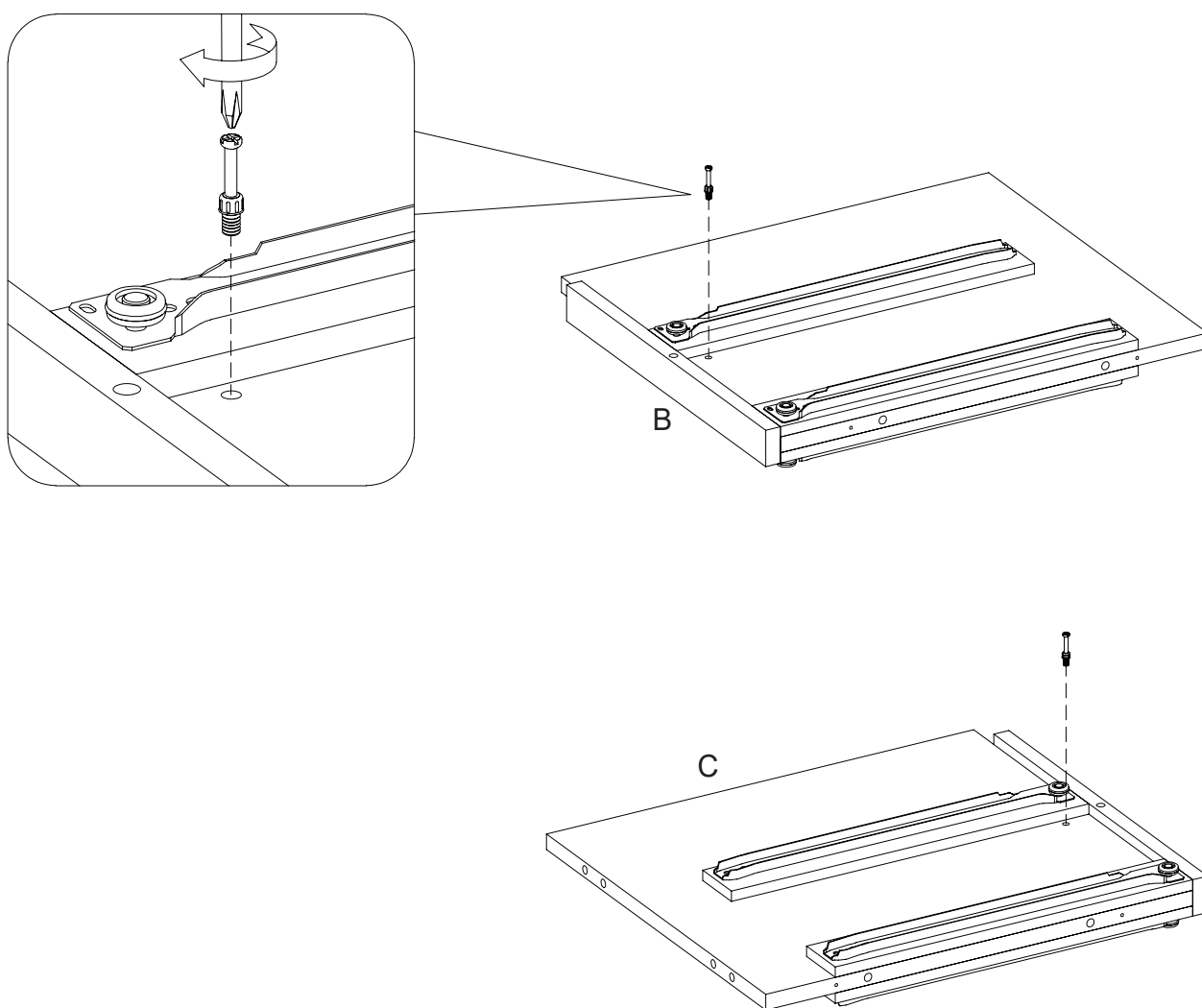
*The hardware quantities listed above are required for proper assembly.
Extra hardware pieces may be included.*

Installed Replacements Parts

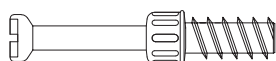
Part	Size	Name	Quantity	Part code
OO		Floor glide	4	PH-GLDWHT001
PP		Threaded Insert	2	PH-THRZNC001
QQ	 Ø6.3x20mm	Threaded Insert	8	PH-KI41-QQ
RR		Leveler	2	PH-LVRWHT001
SS		Drawer Slide 14"	6	PH-DSLWHT007

Step 1

Let's get started! First, insert the cam bolts (AA) into the pre-drilled holes in both the left partition (B) and the right partition (C).



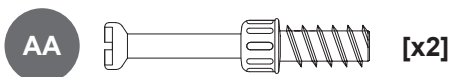
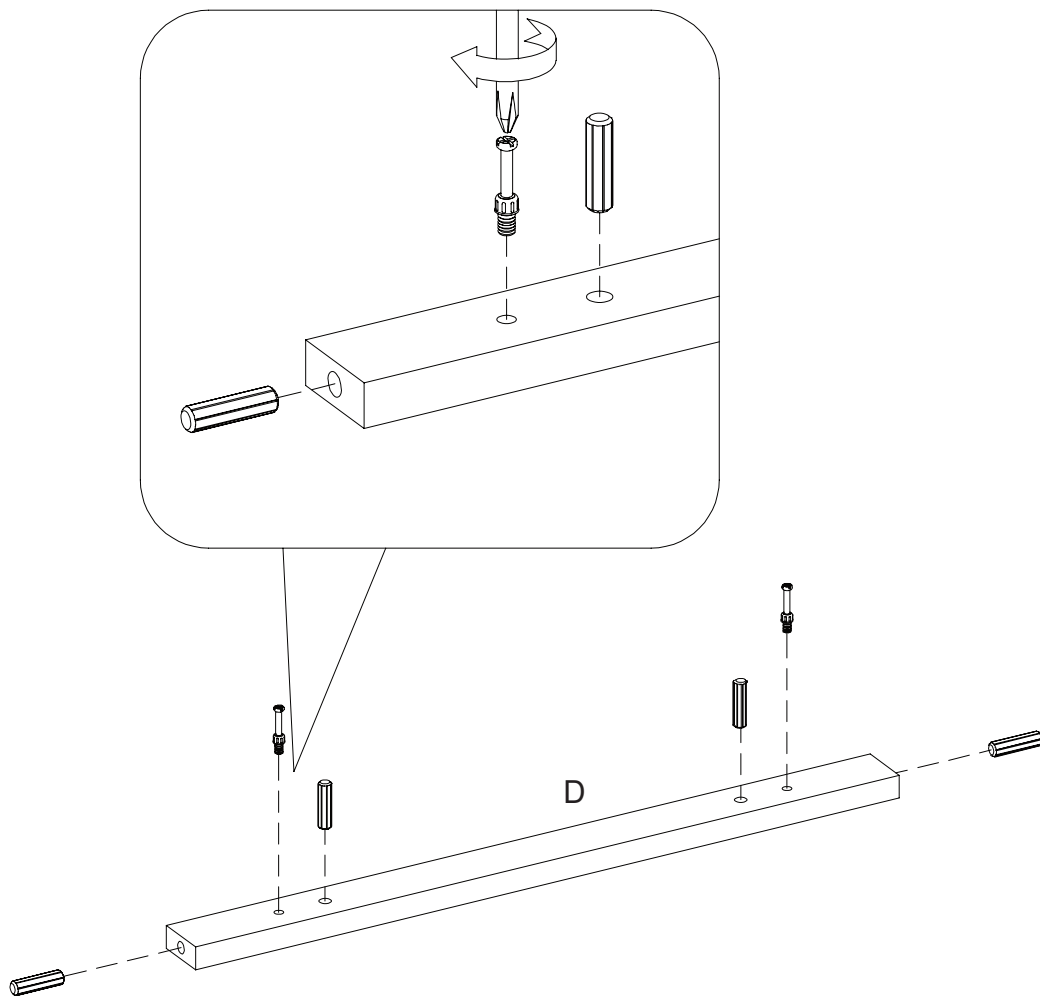
AA



[x2]

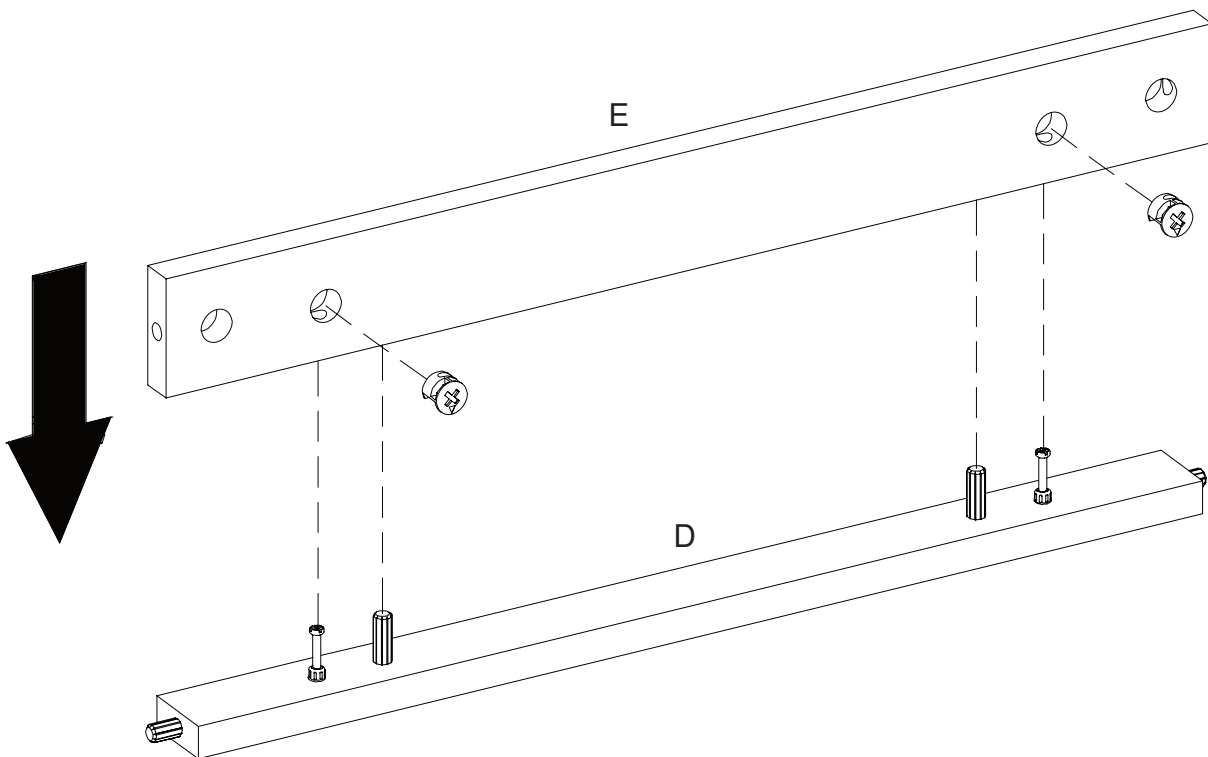
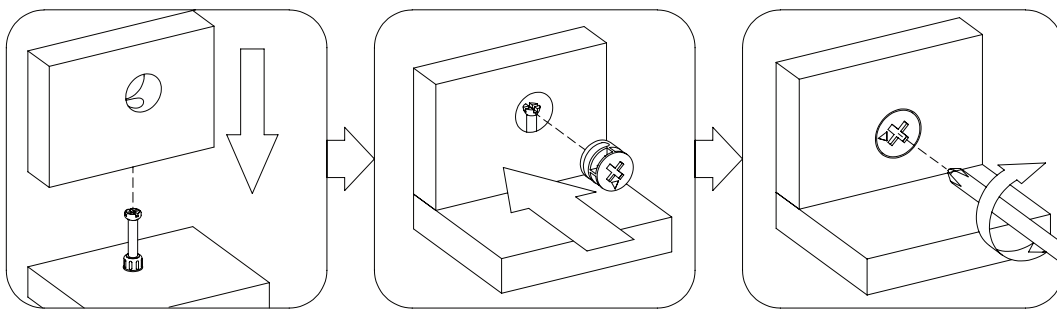
Step 2

Next, take the middle support rail (D), insert the cam bolts (AA), and insert the wood dowels (CC) into the pre-drilled holes as shown.



Step 3

Then, align the middle support panel (E) to the dowels and cam bolts in the middle support rail (D), attach everything together, and insert the cam locks (BB) to secure it firmly in place.



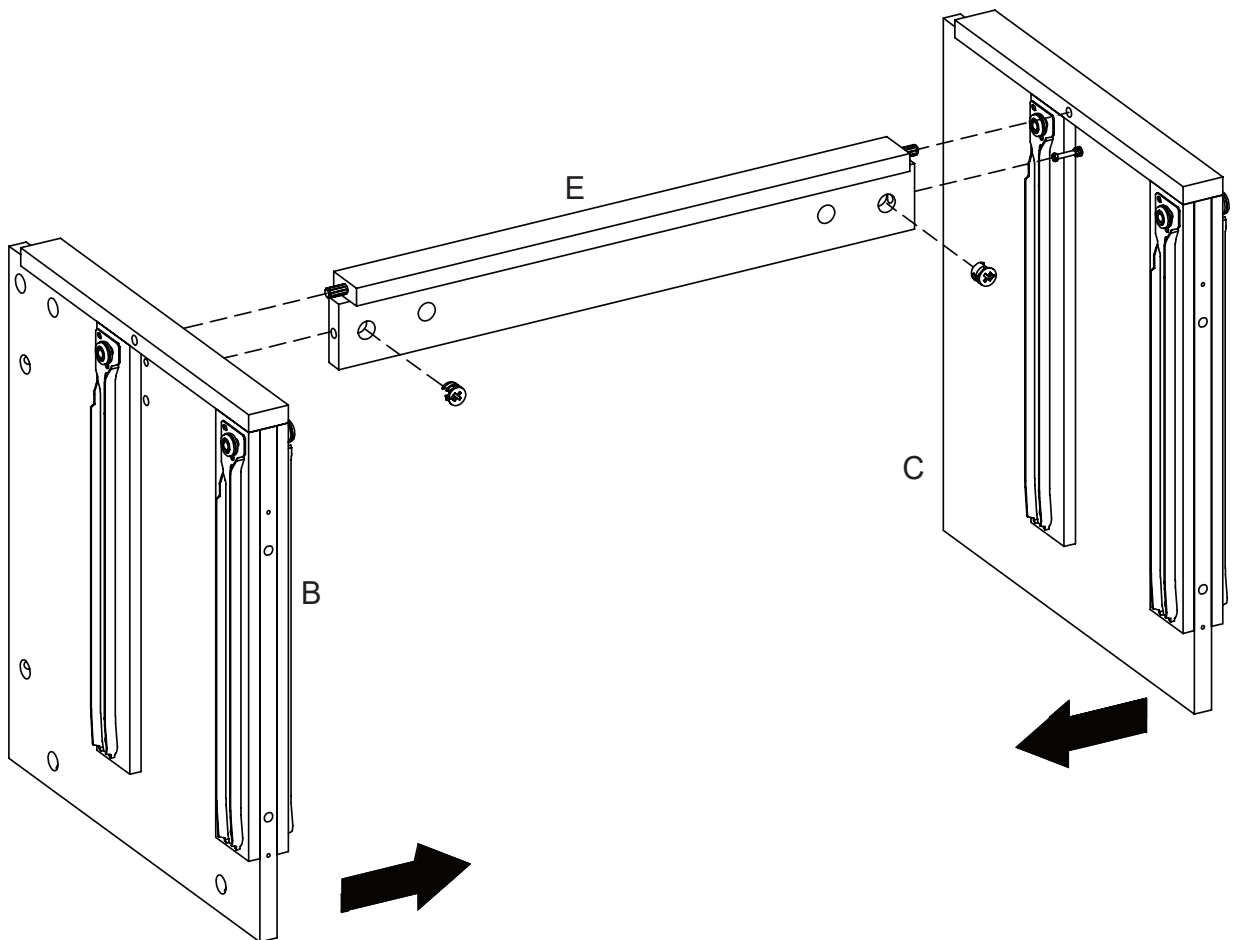
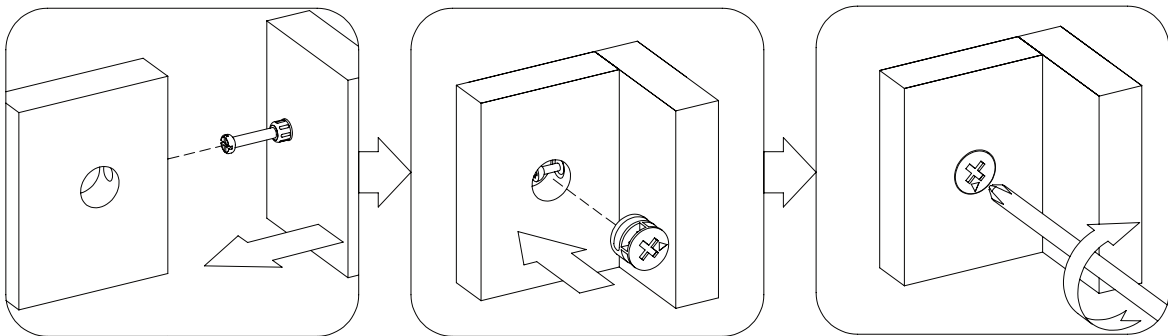
BB



[x2]

Step 4

Now it's time to connect the left partition (B) and the right partition (C) together. Use the assembled middle support panel (E) to connect the left partition (B) and the right partition (C) and secure the pieces together with the cam locks (BB). Please make sure that the partitions look just like the image below.



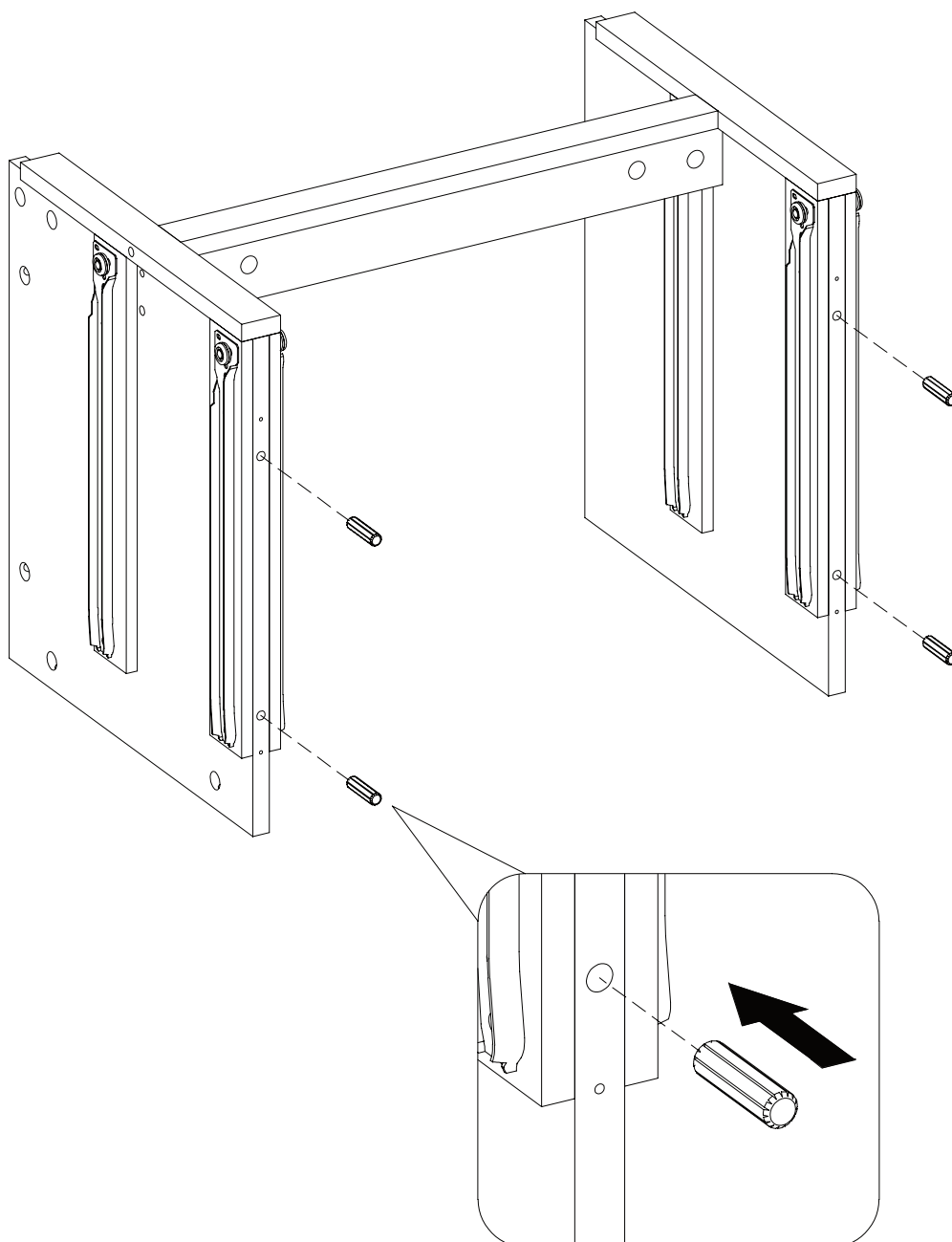
BB



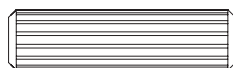
[x2]

Step 5

Next, insert the wood dowels (CC) into the pre-drilled holes as shown.



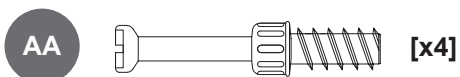
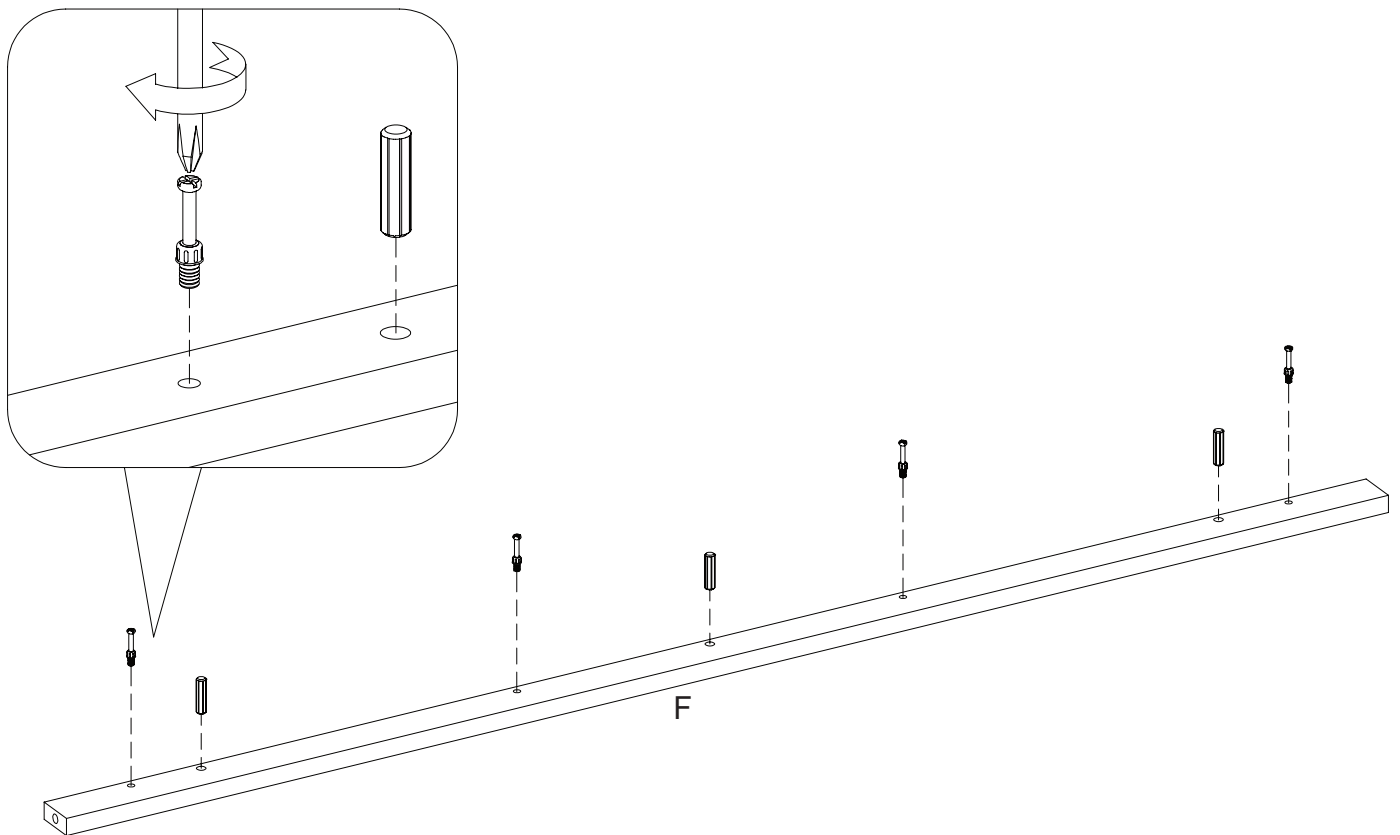
CC



[x4]

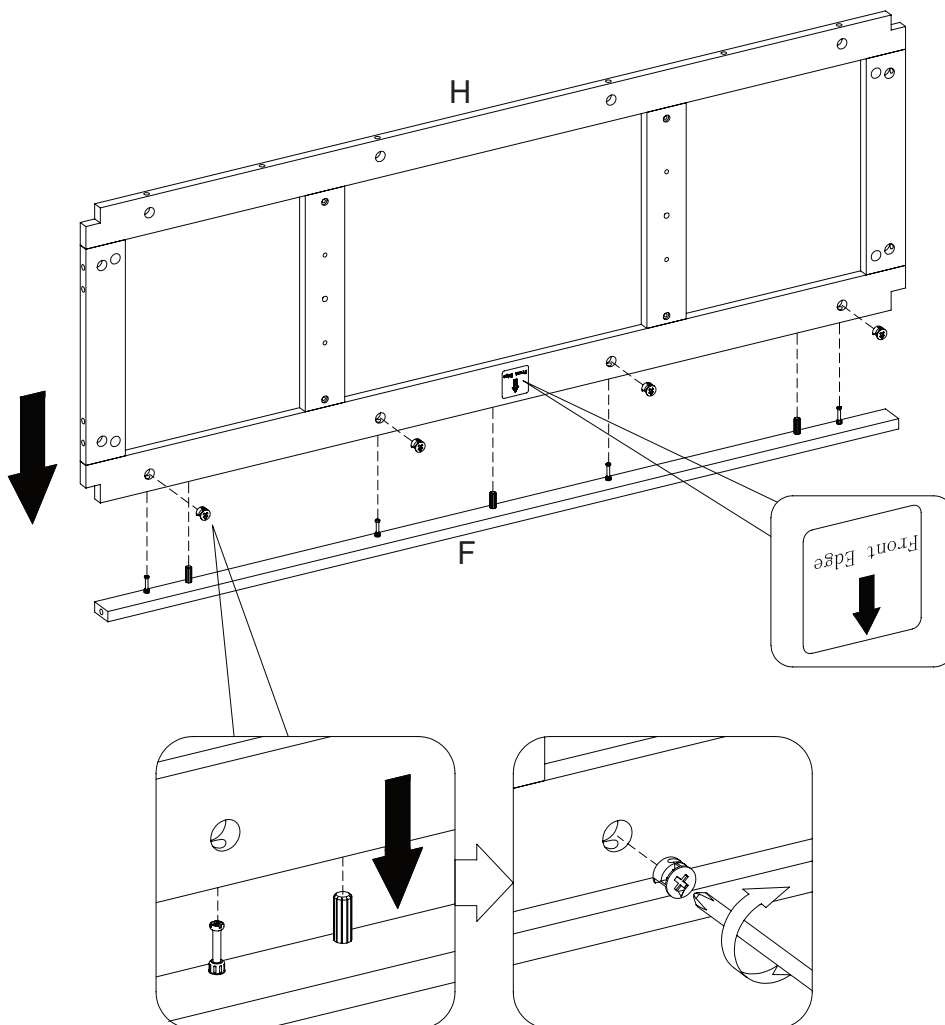
Step 6

Now, find the front middle rail (F). Insert the wood dowels (CC) and the cam bolts (AA) into the pre-drilled holes as shown.



Step 7

Next, take the fixed shelf frame (H), align it with the dowels and cam bolts in the front middle rail (F), and attach the two pieces together. Take care to follow the direction of the arrow as the image shows. When everything is in place, please secure it together with the cam locks (BB).



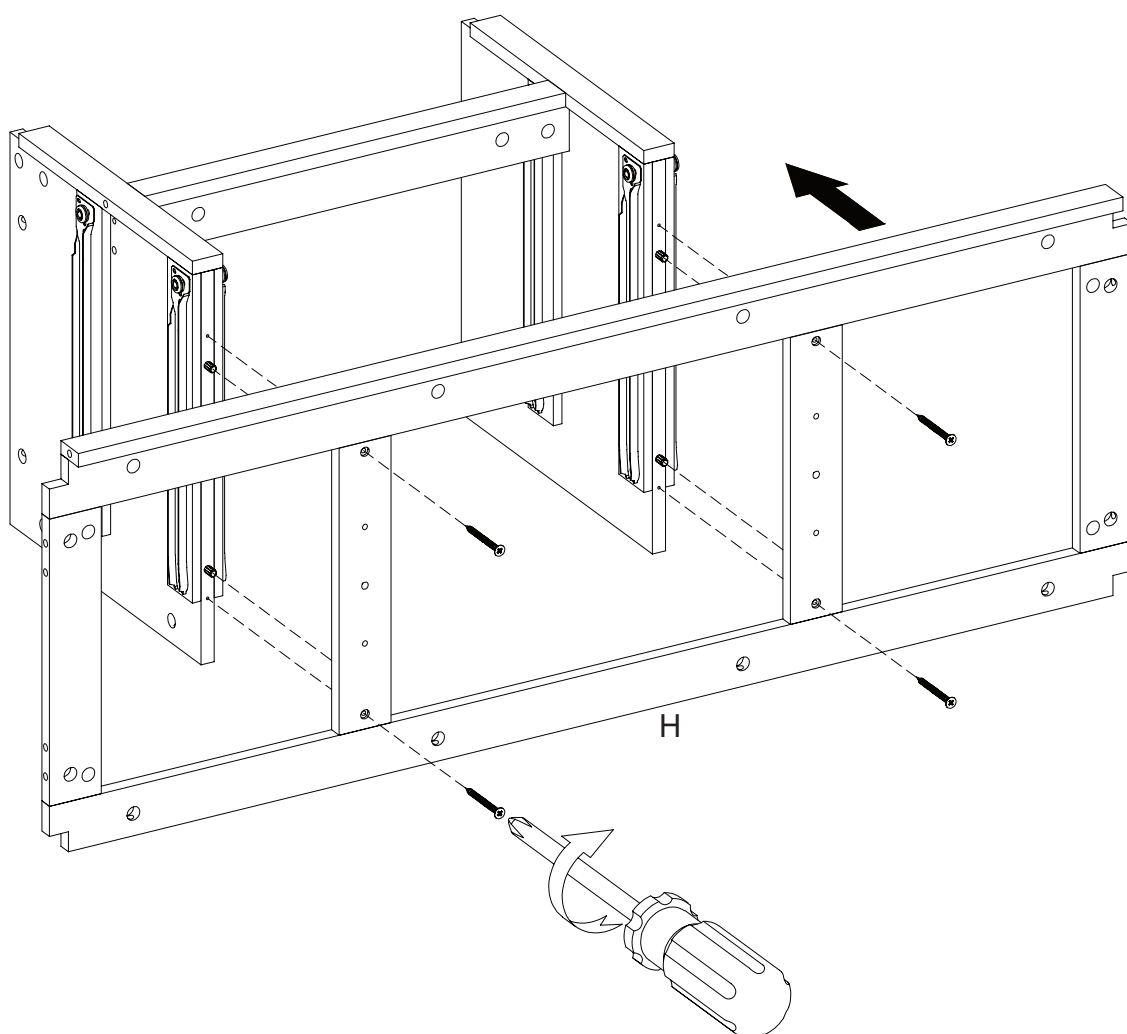
BB



[x4]

Step 8

Take the fixed shelf frame (H) and attach it to the wood dowels we inserted earlier into the partition. Then, secure everything together with the screws (DD).



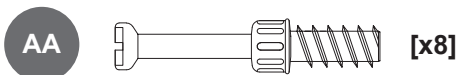
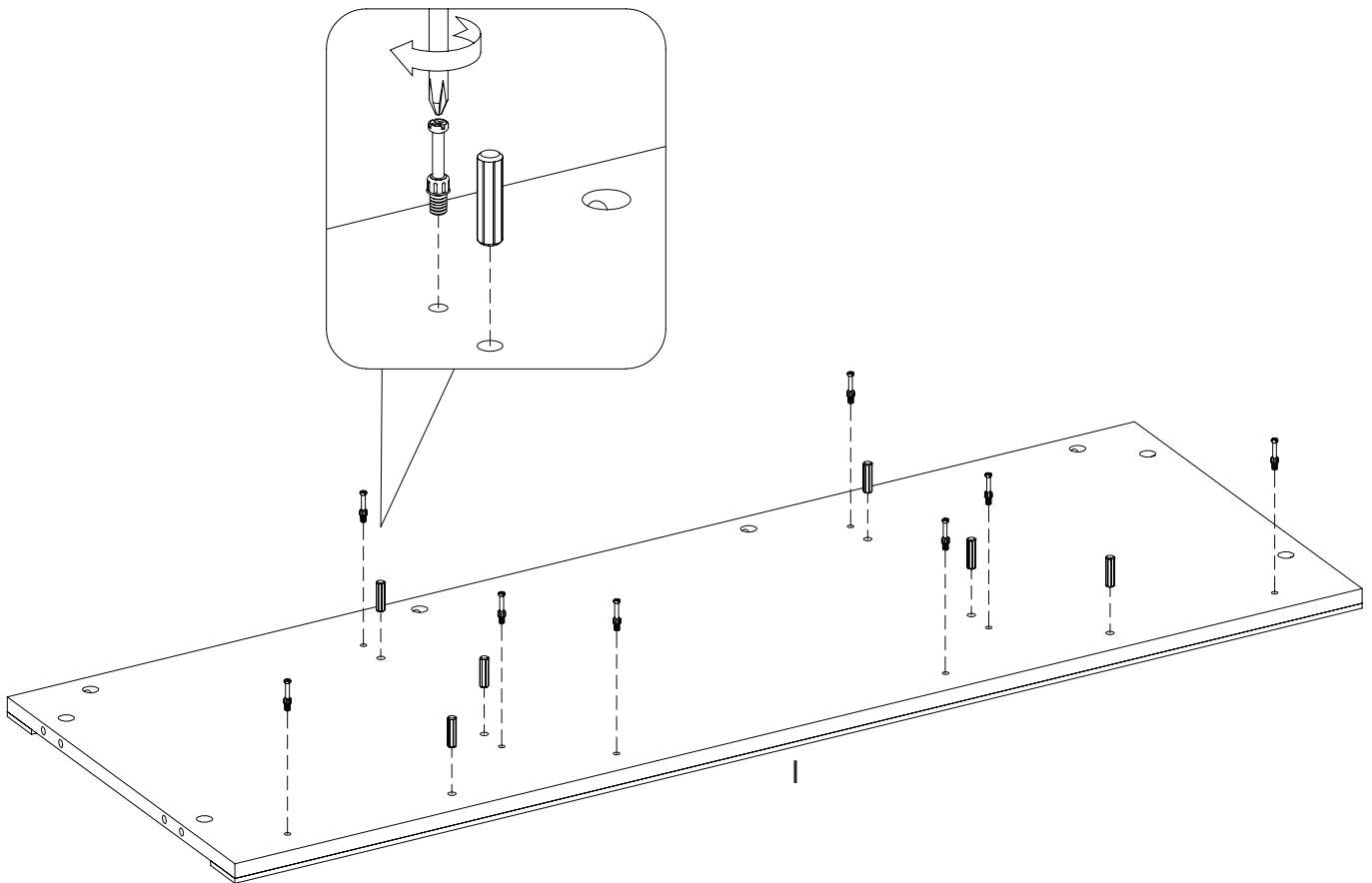
DD



[x4]

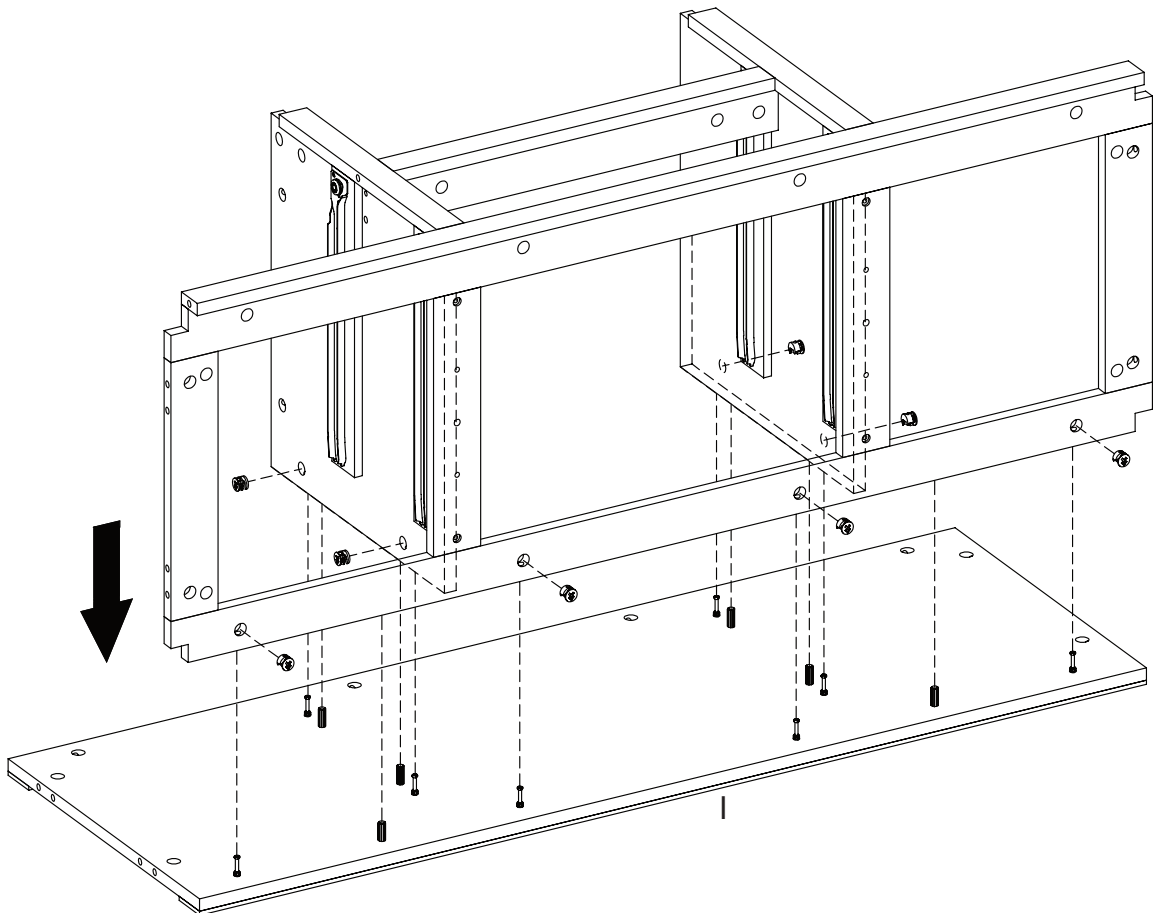
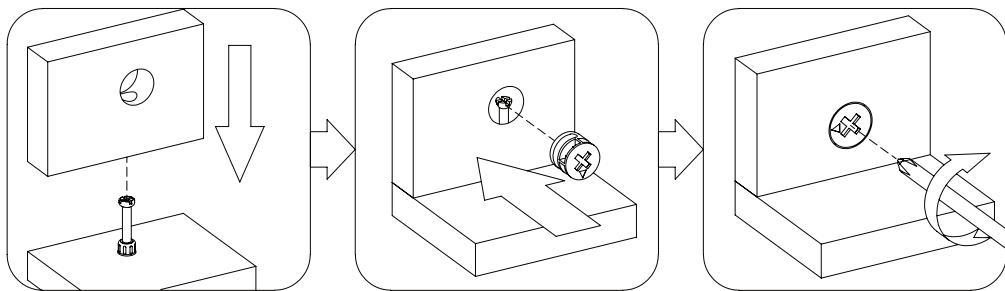
Step 9

Time to assemble the back panel(I)! Take the wood dowels (CC) and insert them into the pre-drilled holes as shown. Then tighten the cam bolts (AA) into place.



Step 10

Next, align your main assembly with the dowels and cam locks in the back panel (I), attach the pieces together, and secure the pieces with the cam locks (BB).



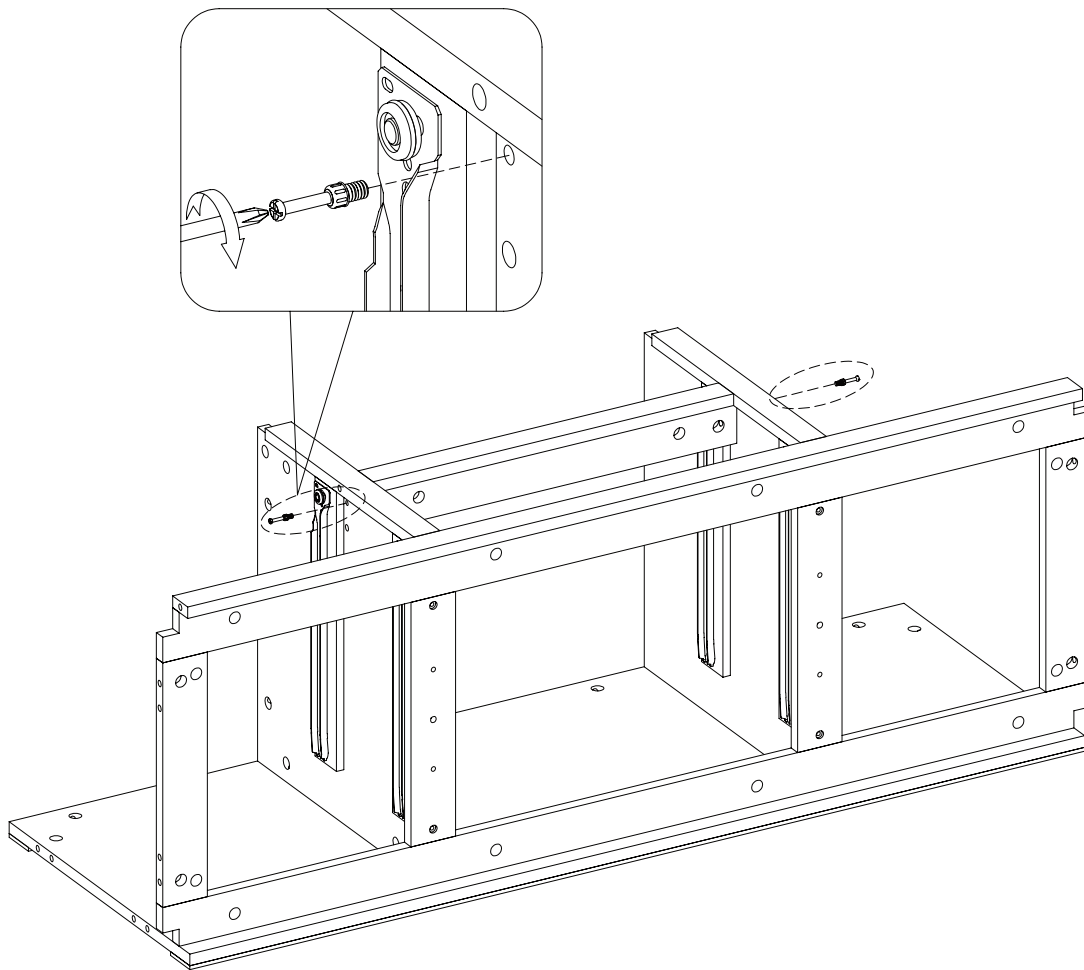
BB



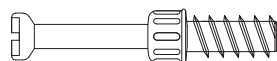
[x8]

Step 11

Insert and secure the cam bolts (AA) into the partitions just like the image below.



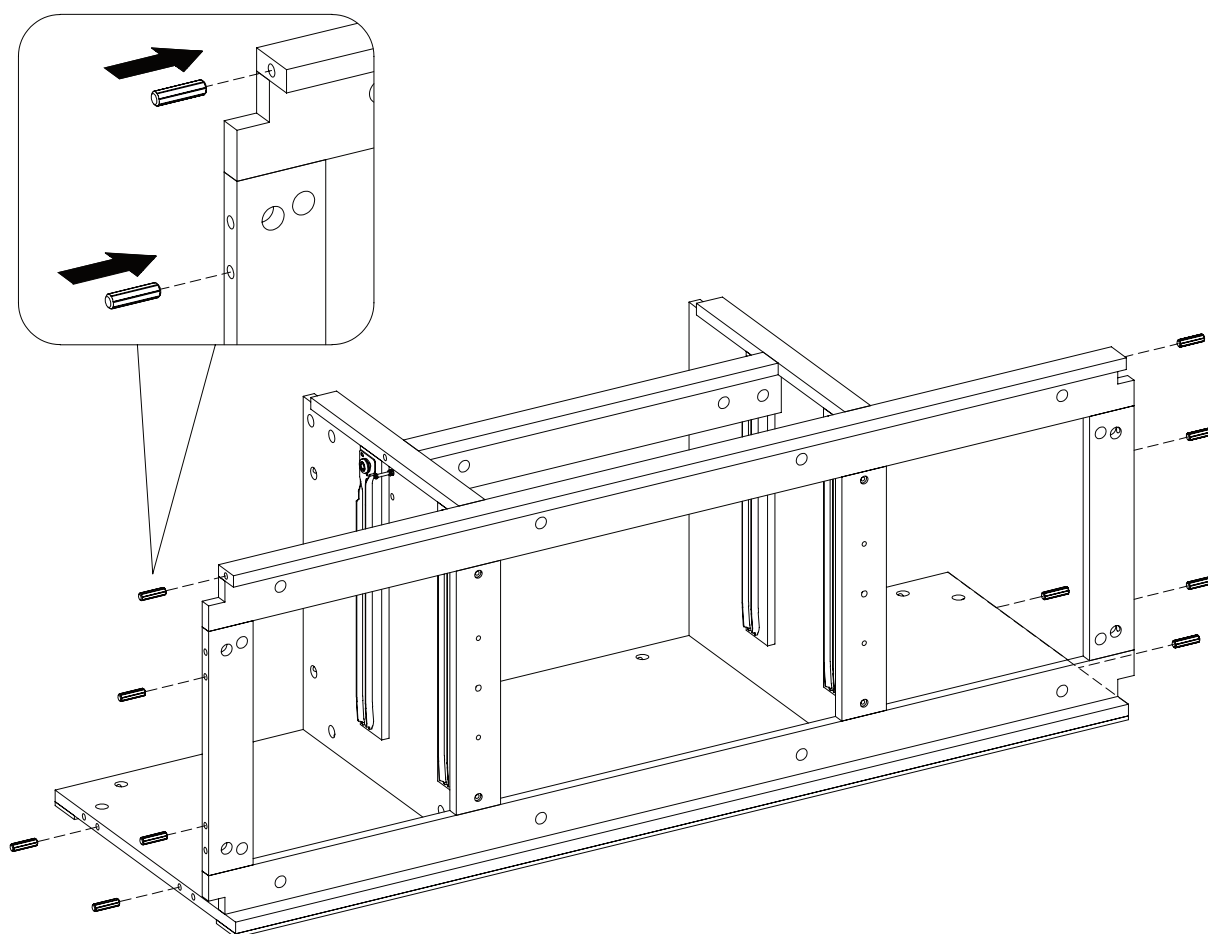
AA



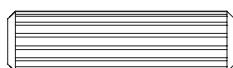
[x2]

Step 12

Next, insert the wood dowels (CC) into the pre-drilled holes as shown.



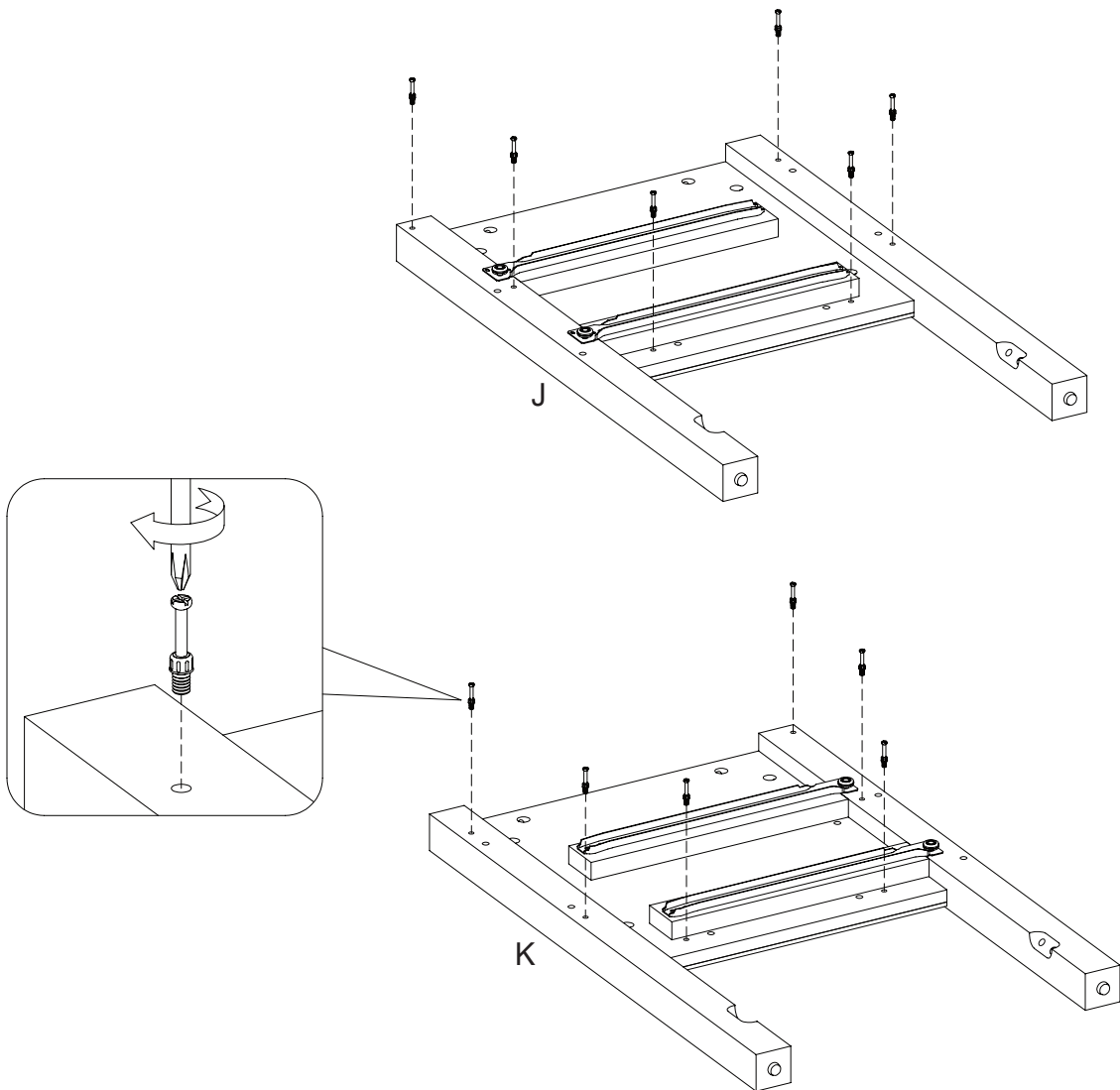
CC



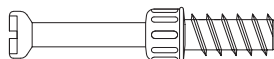
[x10]

Step 13

Take the left side panel (J) and the right side panel (K) and insert the cam bolts (AA).



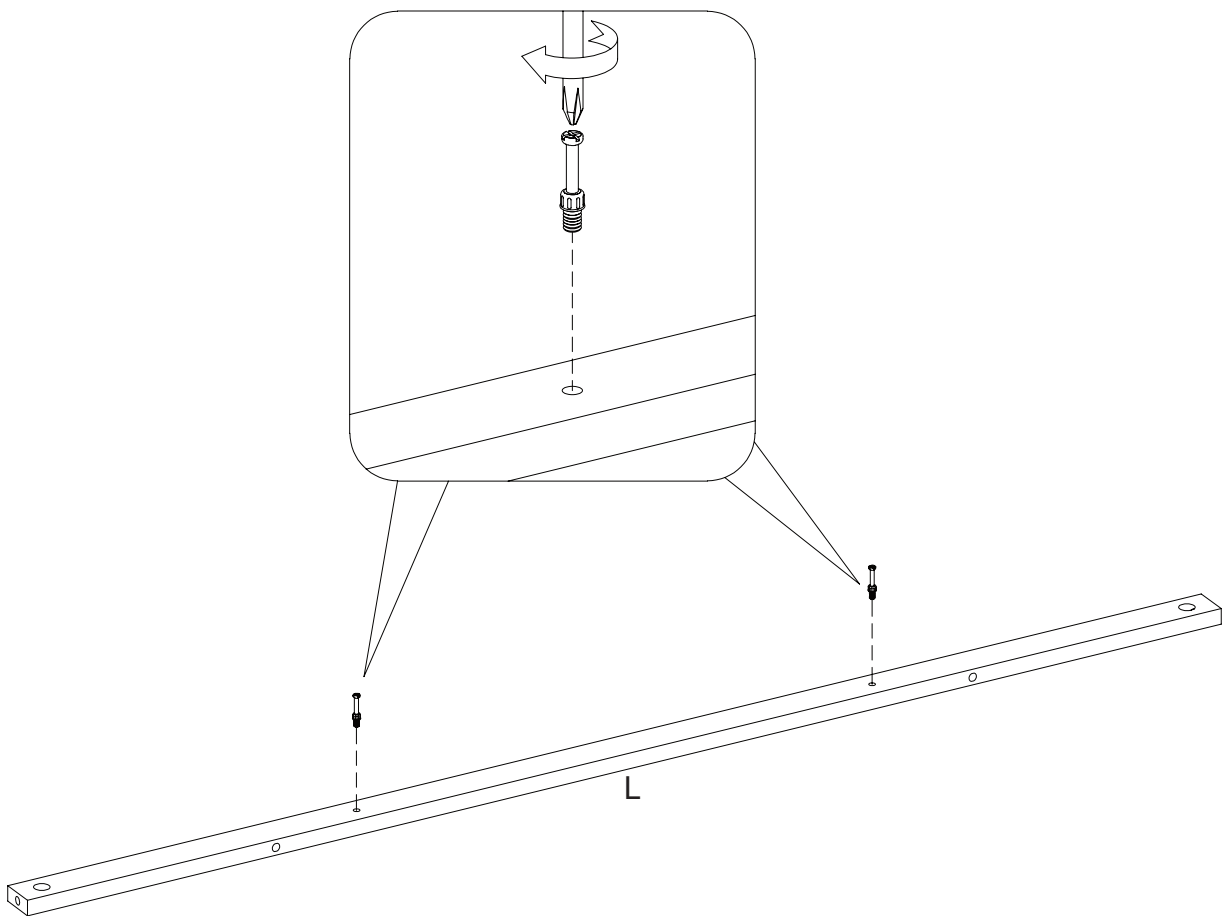
AA



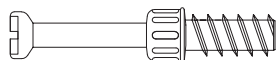
[x12]

Step 14

Then, find the top front rail (L) and insert the cam bolts (AA) as shown.



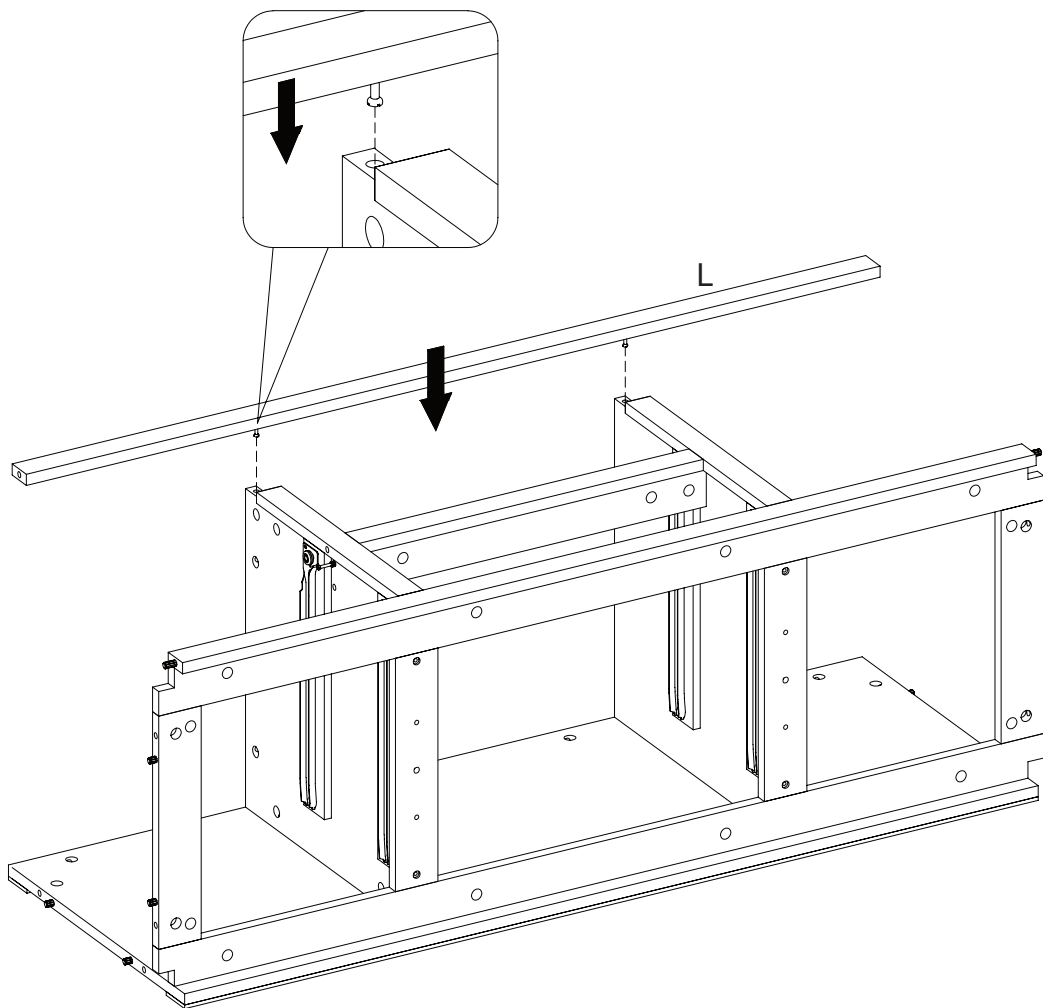
AA



[x2]

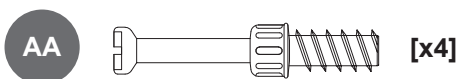
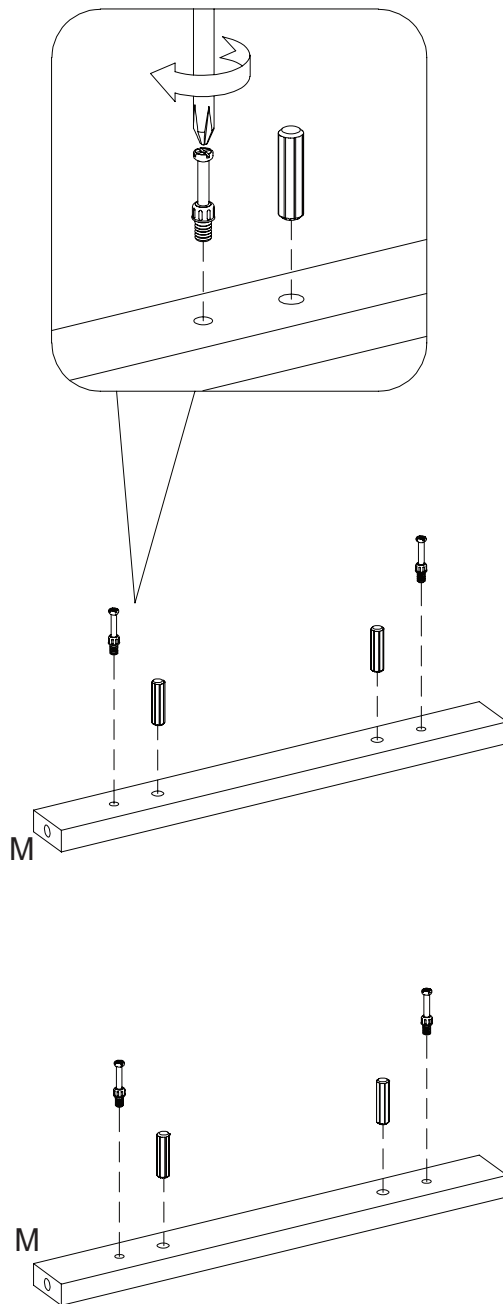
Step 15

Take the top front rail (L) and attach it to the pre-drilled holes in the assembled unit.



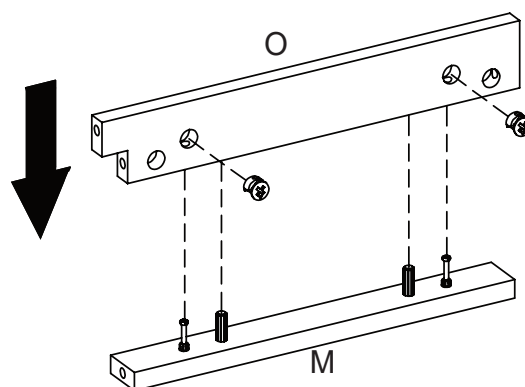
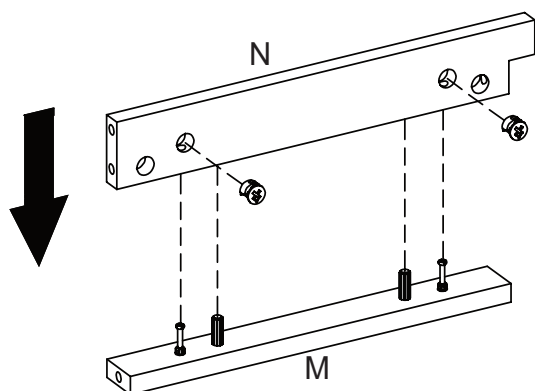
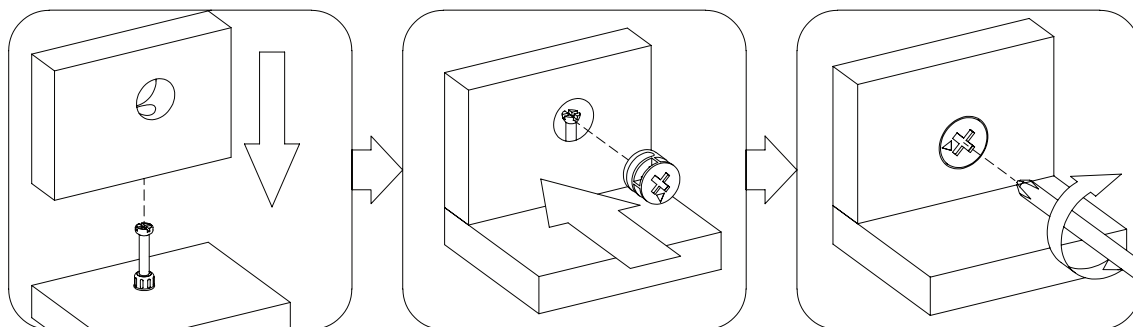
Step 16

Now, find the two side support rails (M) and insert the cam bolts (AA) as well as the wood dowels (CC) into both side support rails (M).



Step 17

Take the left side support (N), attach it to one of the side support rails (M), and then use the cam locks (BB) to secure everything in place. Please repeat this process with the right side support (O) and the other side support rail (M).



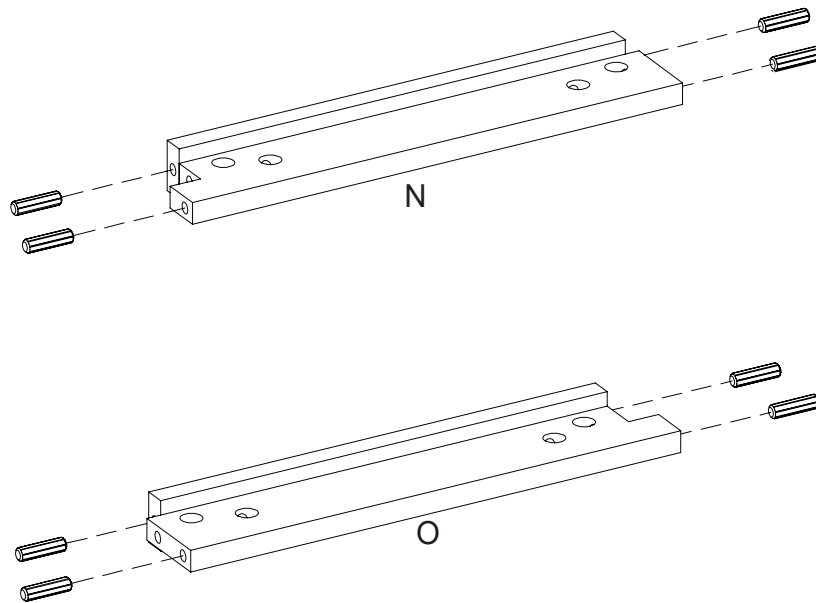
BB



[x4]

Step 18

Then, insert the wood dowels (CC) into both the left side support (N) and the right side support (O).



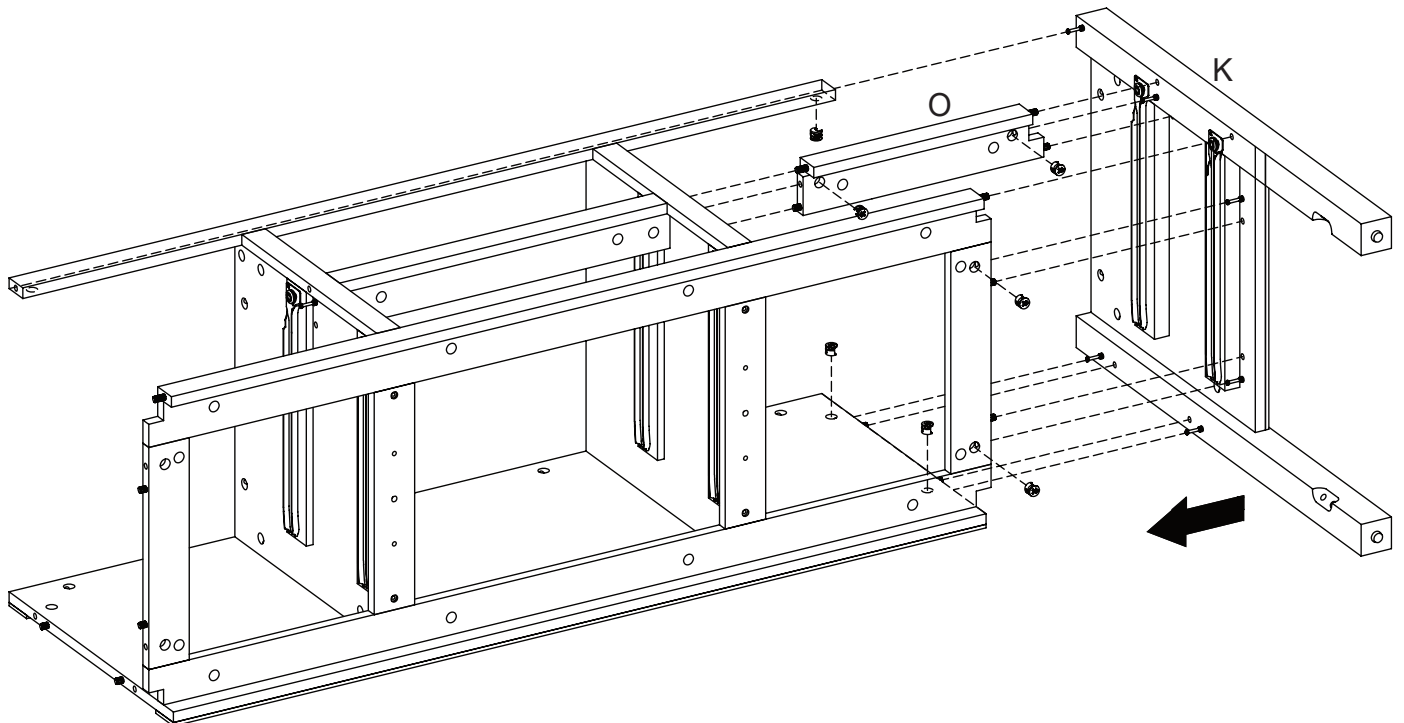
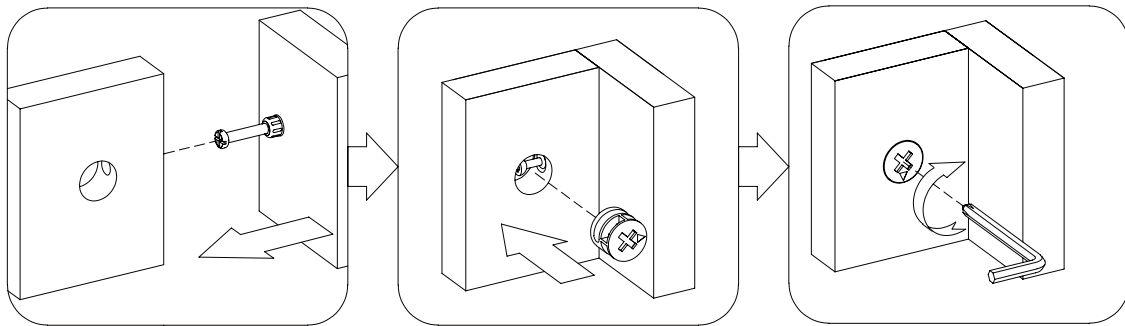
CC



[x8]

Step 19

Now it's time to attach it all together. Align the cam bolts and wood dowels in the right side panel (K) to the pre-drilled holes in our main assembly and use the Hexagon wrench (EE) to tighten the cam locks (BB) into place.

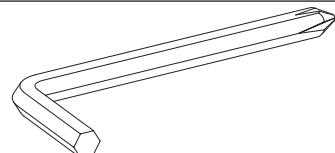


BB



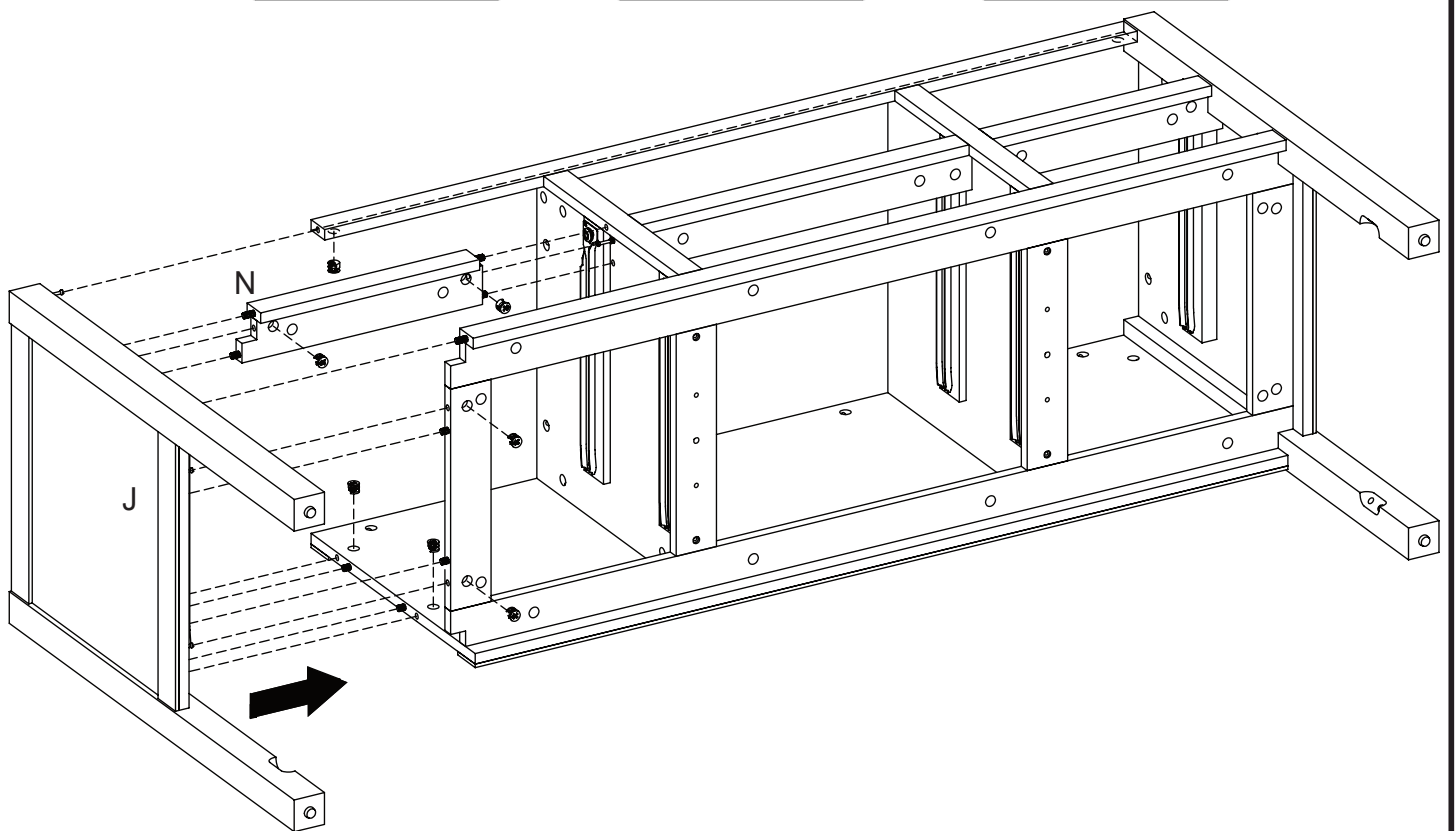
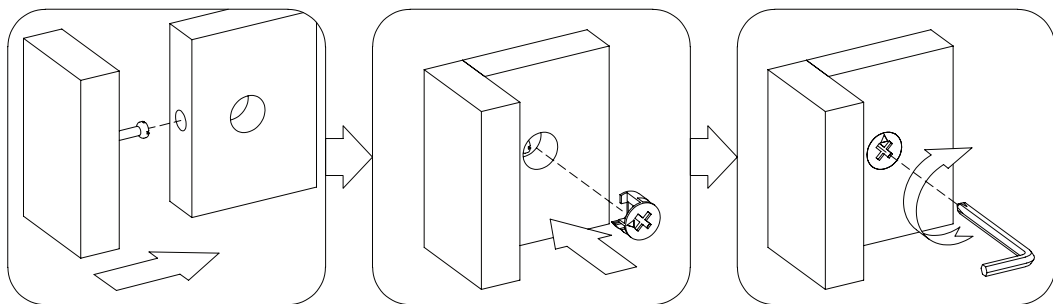
[x7]

EE



Step 20

Repeat the process in step 19 with the left side panel (J).

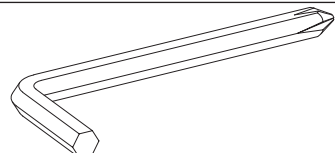


BB



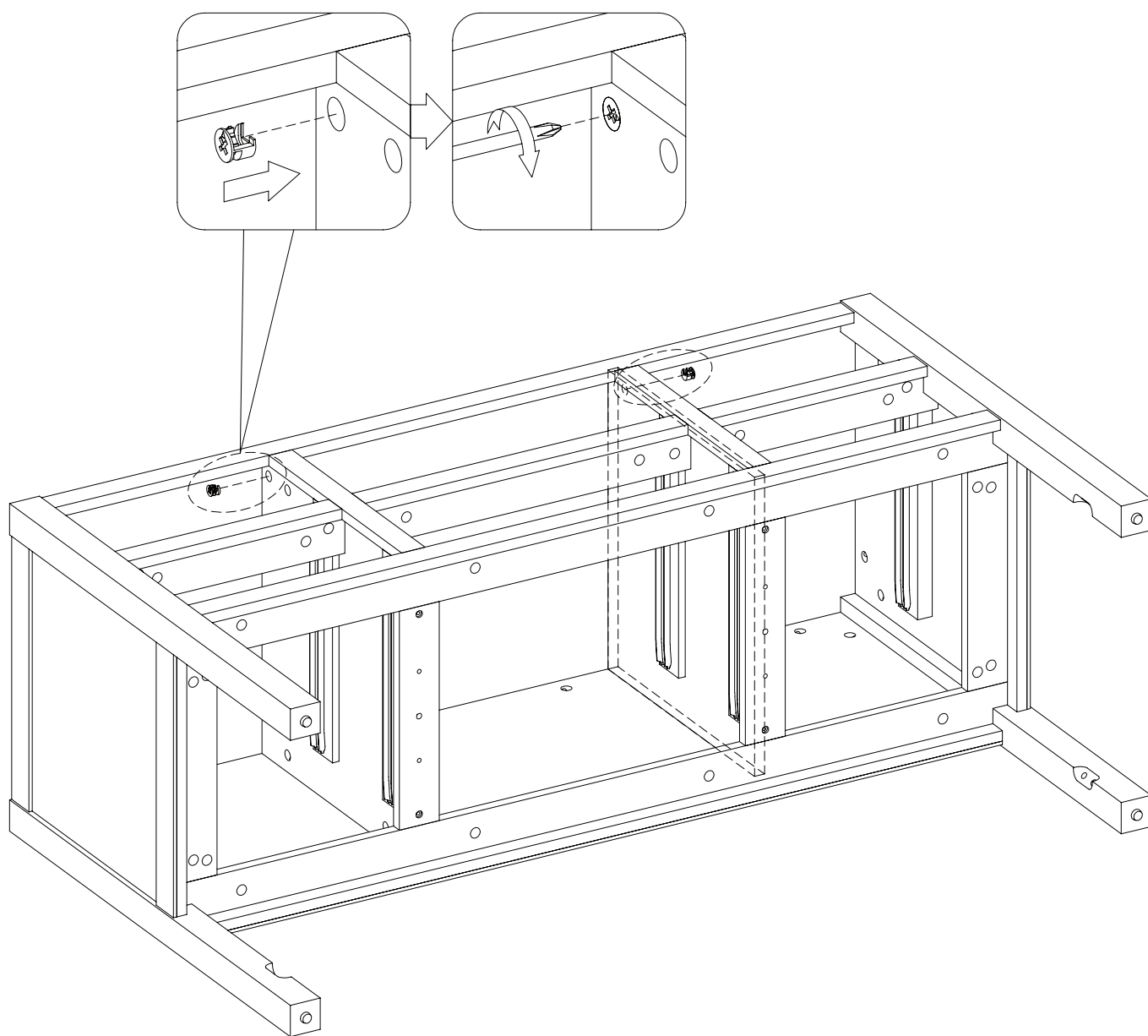
[x7]

EE



Step 21

Insert the cam locks (BB) into place as shown.



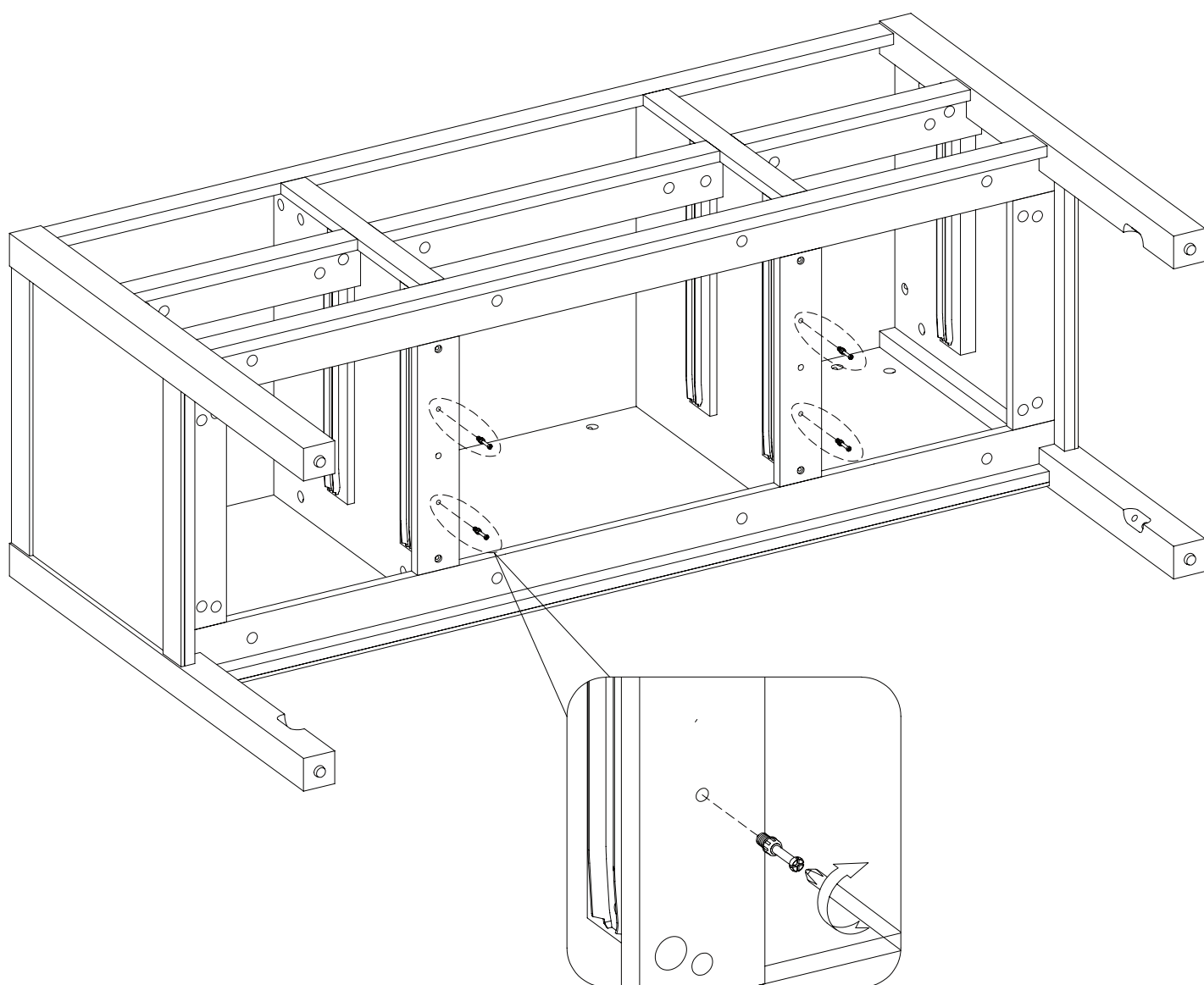
BB



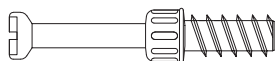
[x2]

Step 22

Then, insert the cam bolts (AA) into the assembled unit as shown.



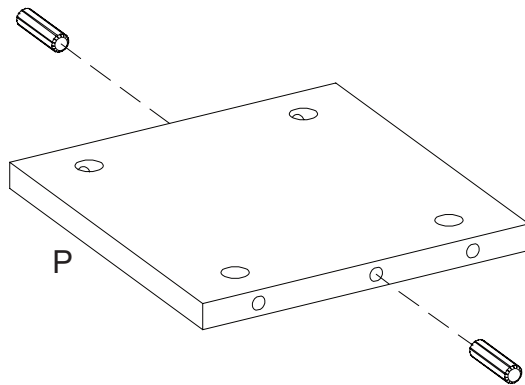
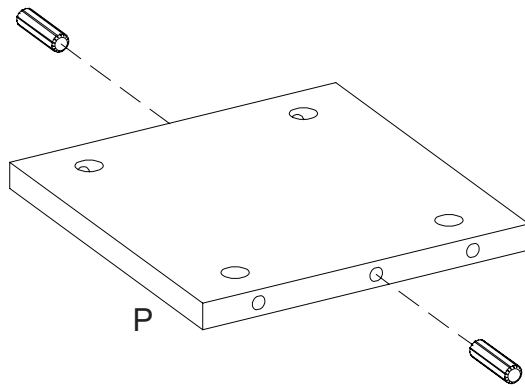
AA



[x4]

Step 23

Find the two lower support panels (P) and insert the wood dowels (CC) into the pre-drilled holes.



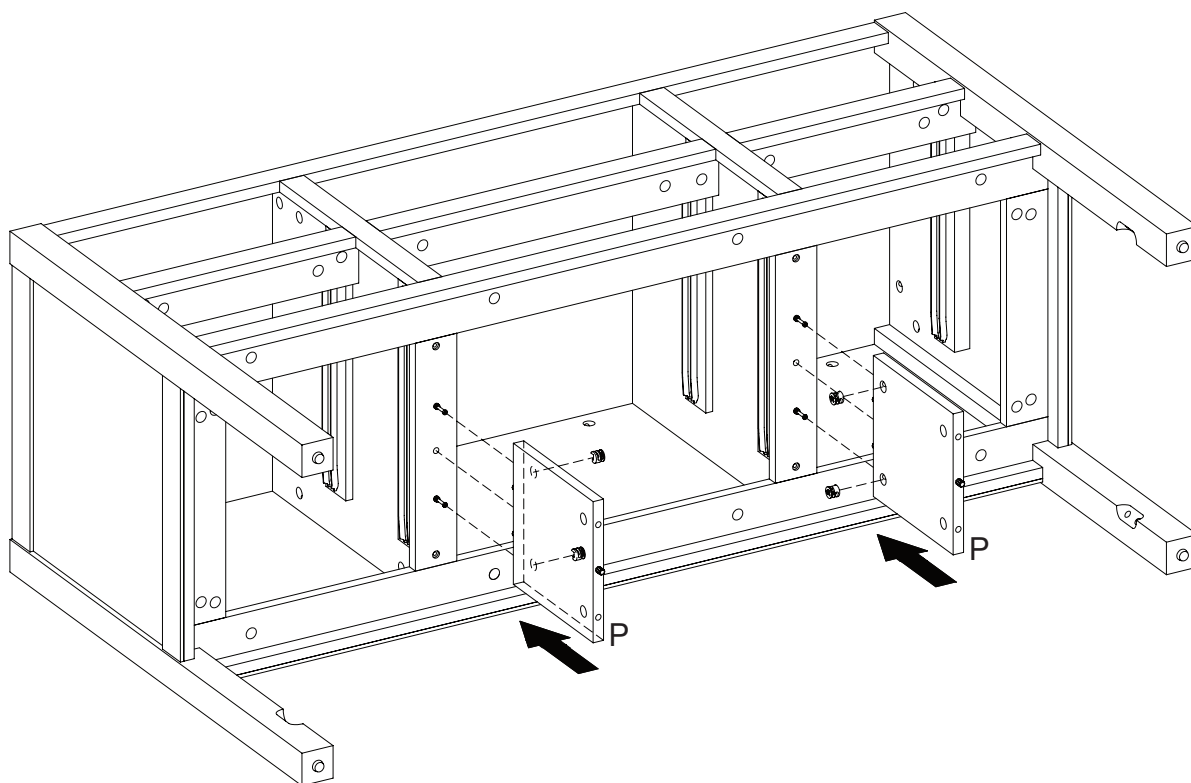
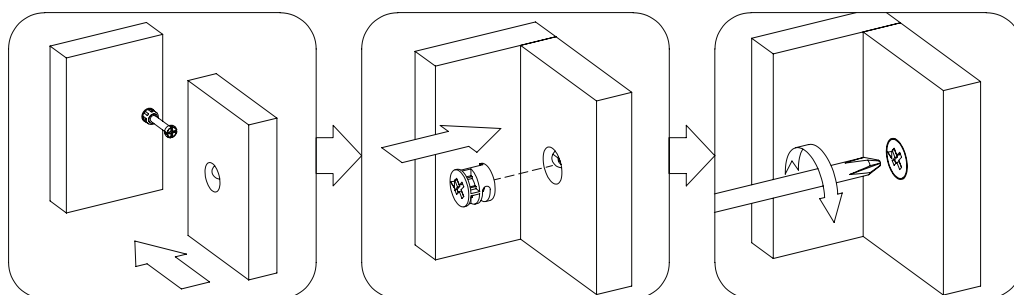
CC



[x4]

Step 24

Next, take the two lower support panels (P), insert them into the assembled unit as shown below, and secure them into place using the cam locks (BB).



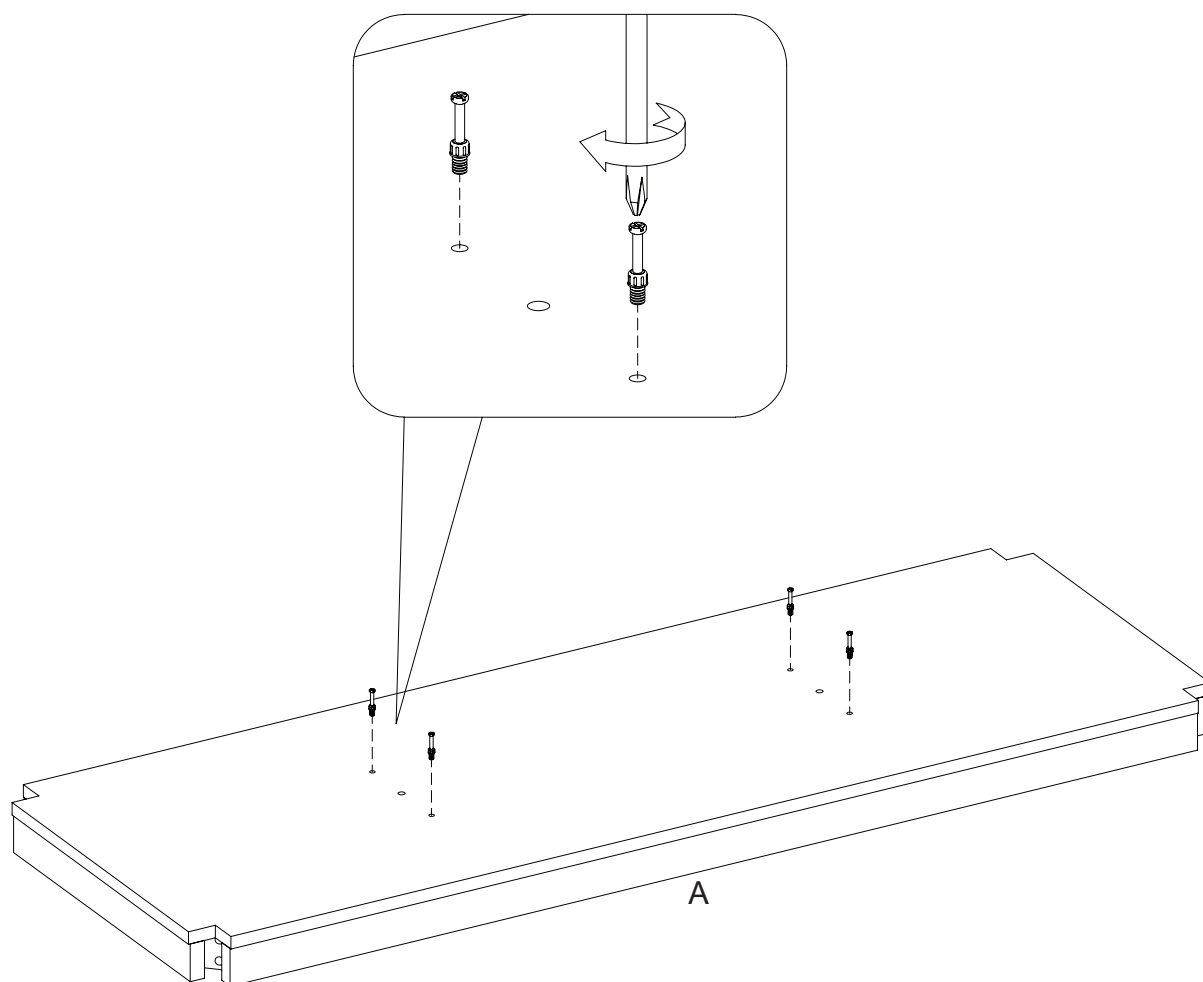
BB



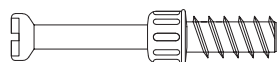
[x4]

Step 25

Take the bottom frame (A) and insert the cam bolts (AA) into the pre-drilled holes.



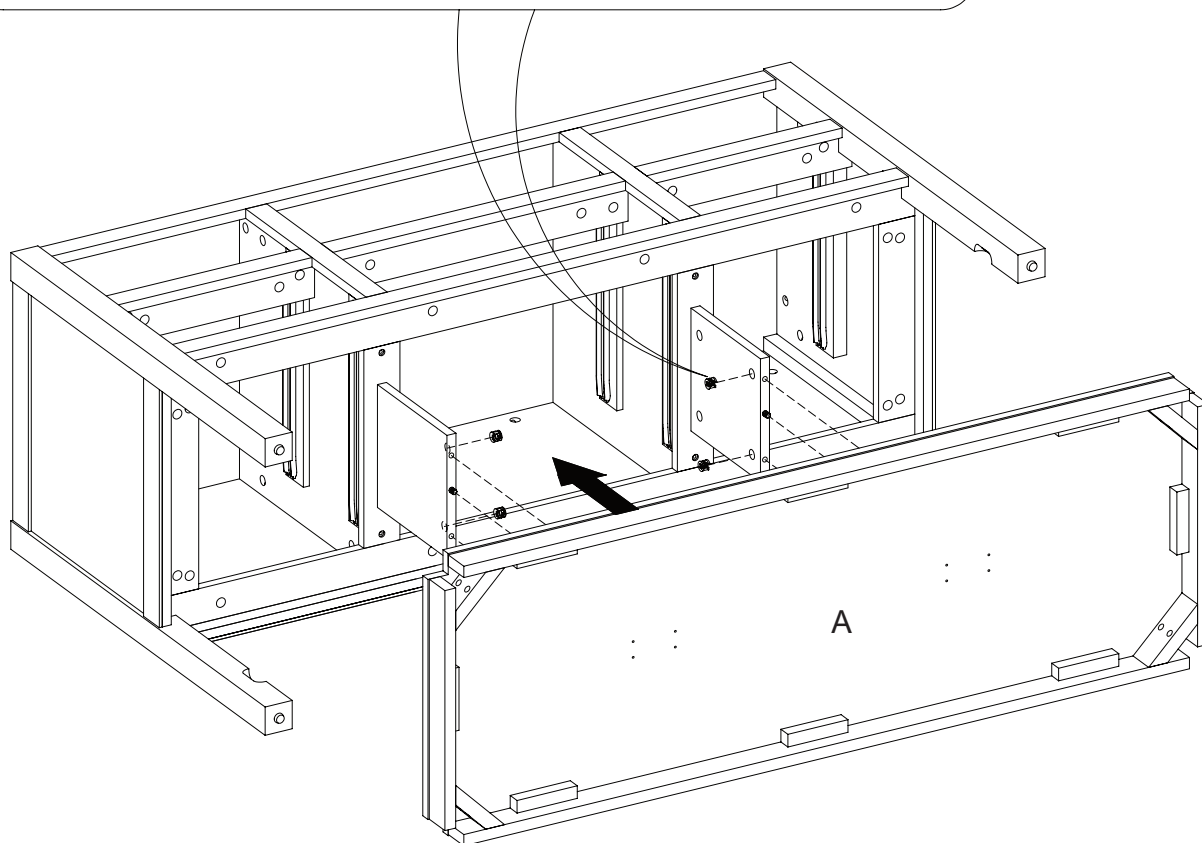
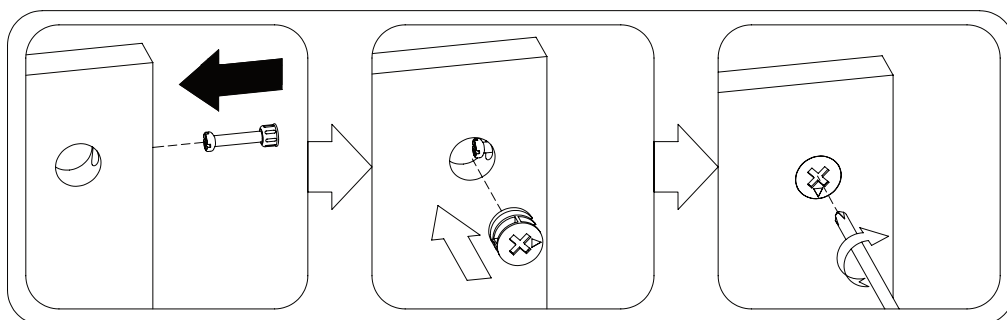
AA



[x4]

Step 26

Next, attach the bottom frame (A) into your main assembly and tighten the cam locks (BB) to secure everything together.



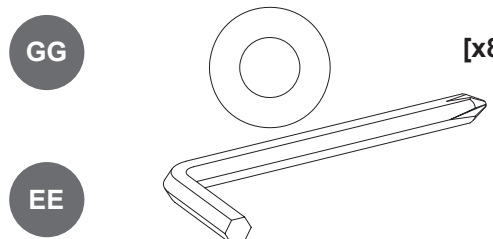
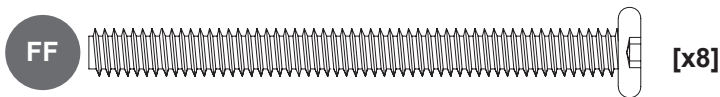
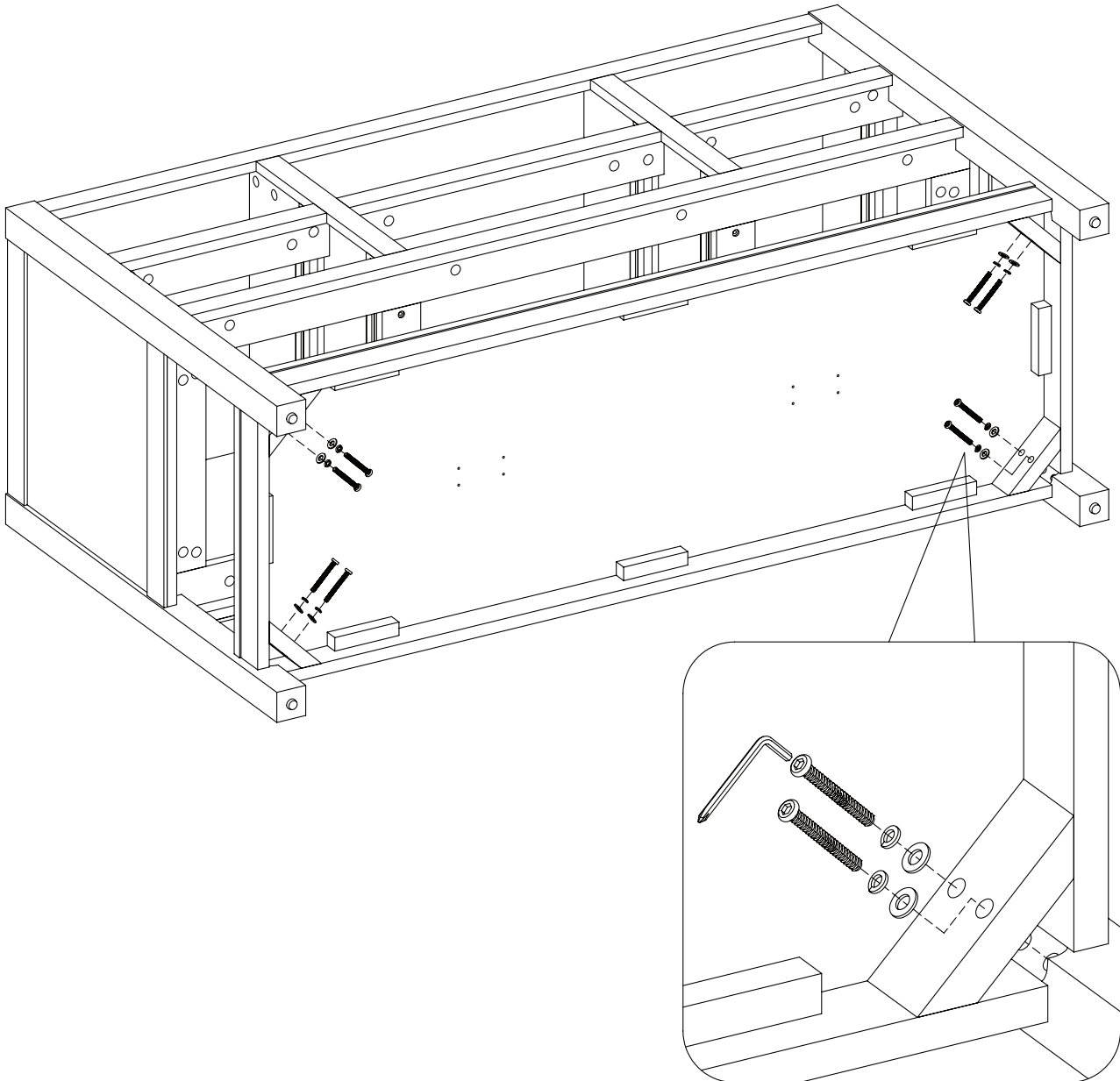
BB



[x4]

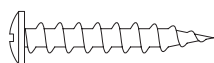
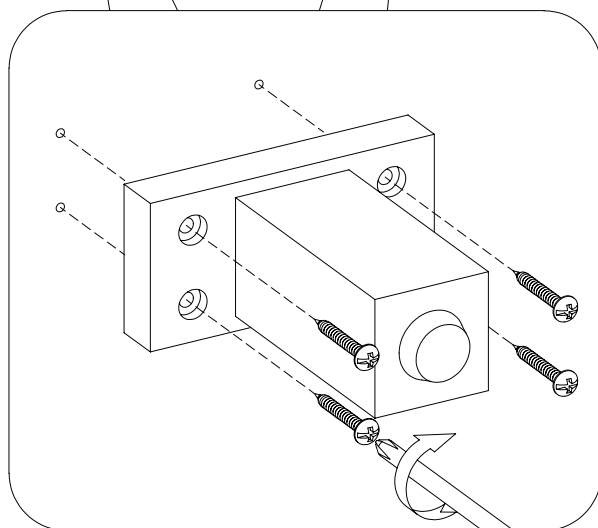
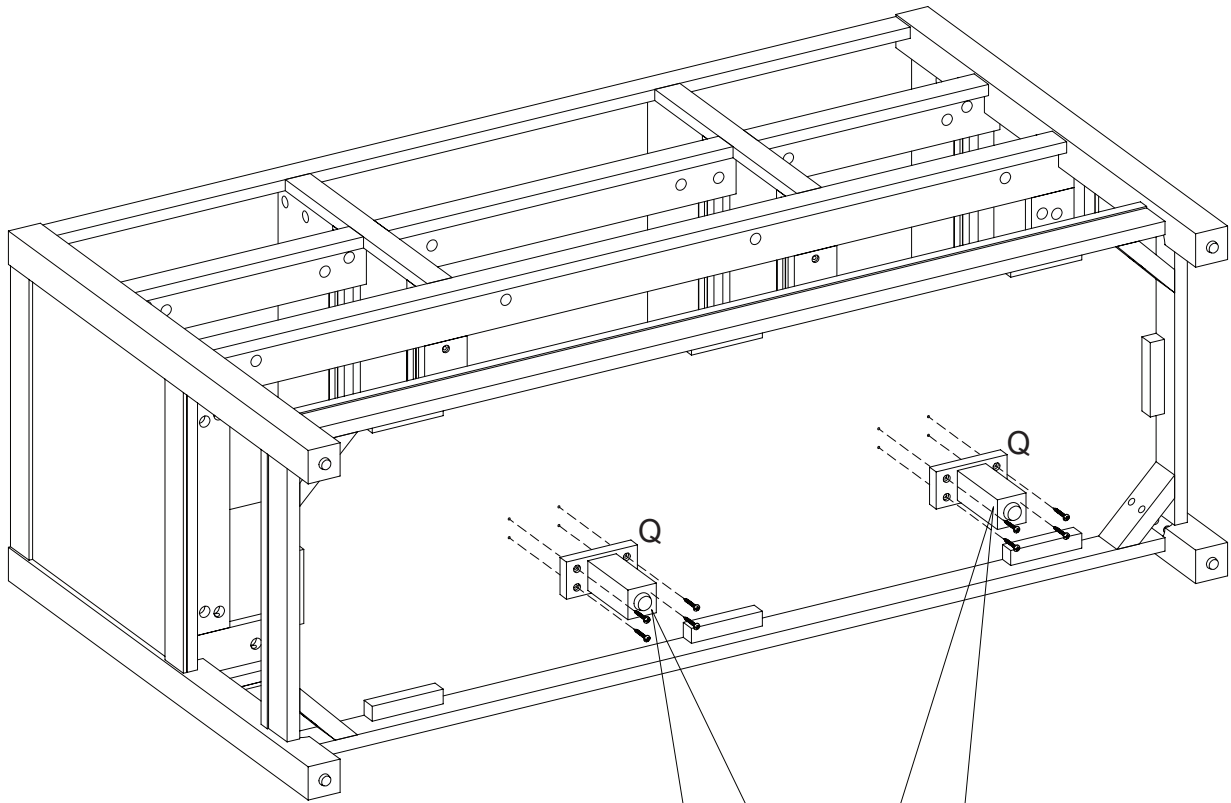
Step 27

Then, place the spring washer (HH), followed by the washer (GG) onto the bolt (FF) and tighten the bolt into place using the Hexagon Wrench as shown below. Repeat this process as shown.



Step 28

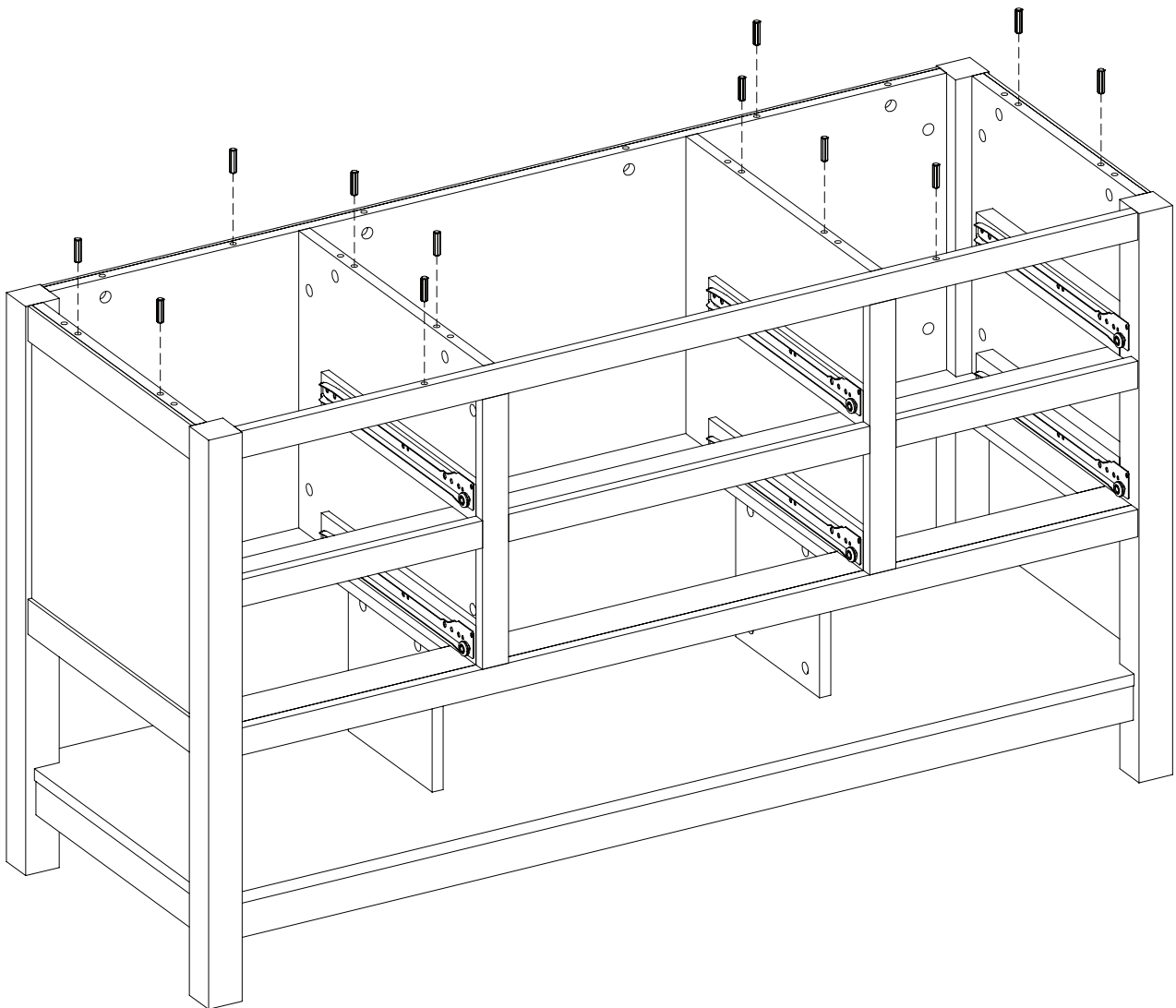
Use the screws (II) to attach the two bottom feet (Q) into place.



[x8]

Step 29

With assistance, set the kitchen island right-side up and insert the wood dowels (CC) into the pre-drilled holes as shown in the image.



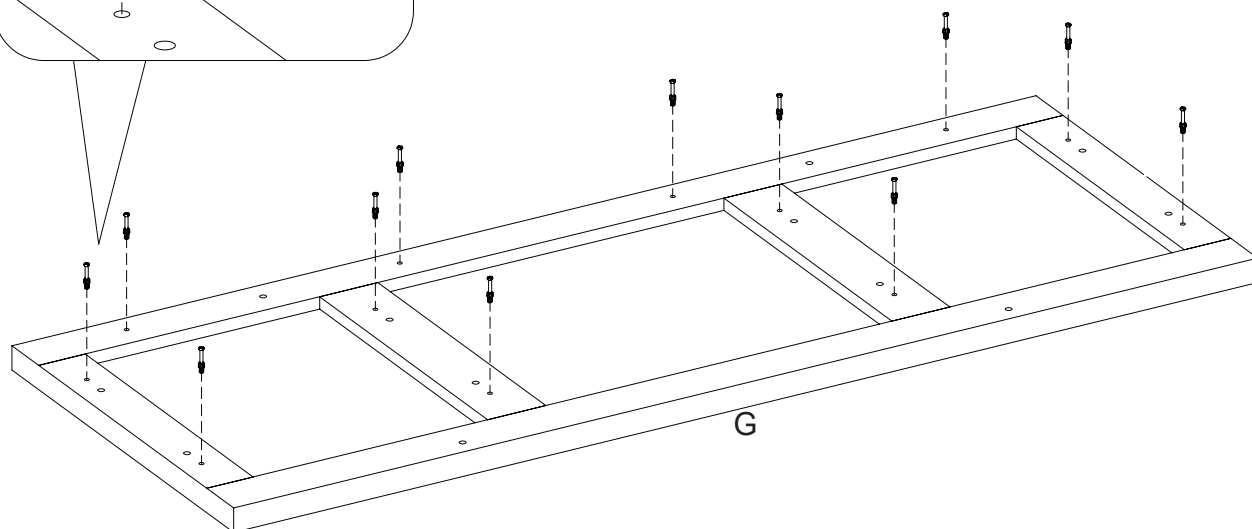
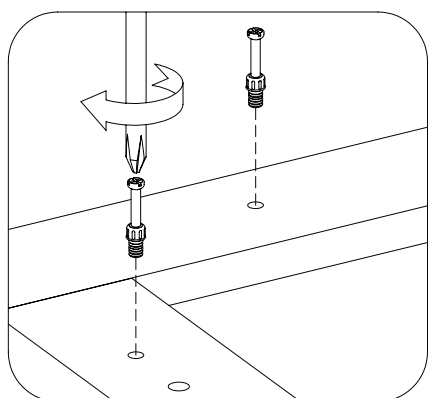
CC



[x12]

Step 30

Now it's time to attach the top panel! Find the top panel (G) and tighten the cam locks (AA) into place.



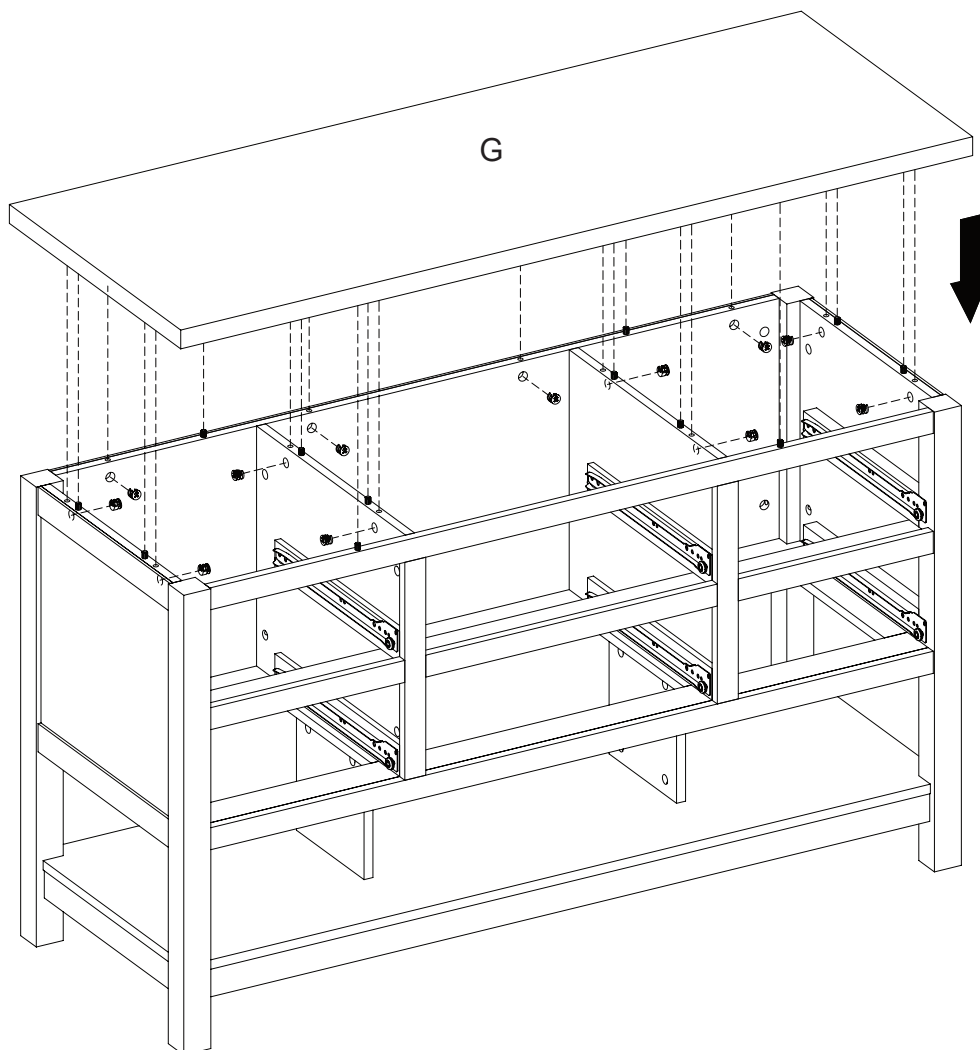
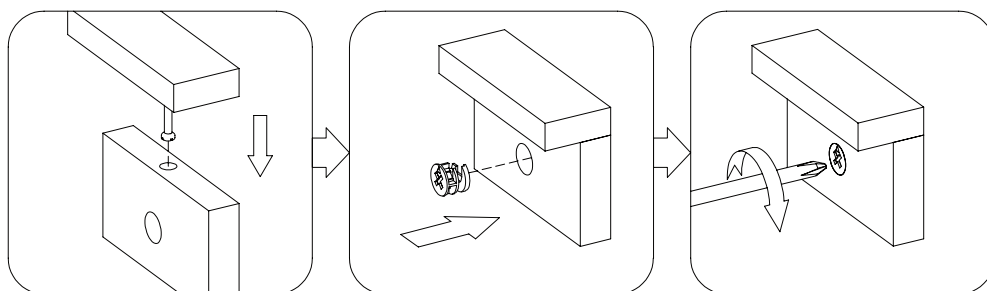
AA



[x12]

Step 31

Next, align the cam bolts in the top panel (G) to the pre-drilled holes in the assembled unit and secure everything into place with the cam locks (BB).



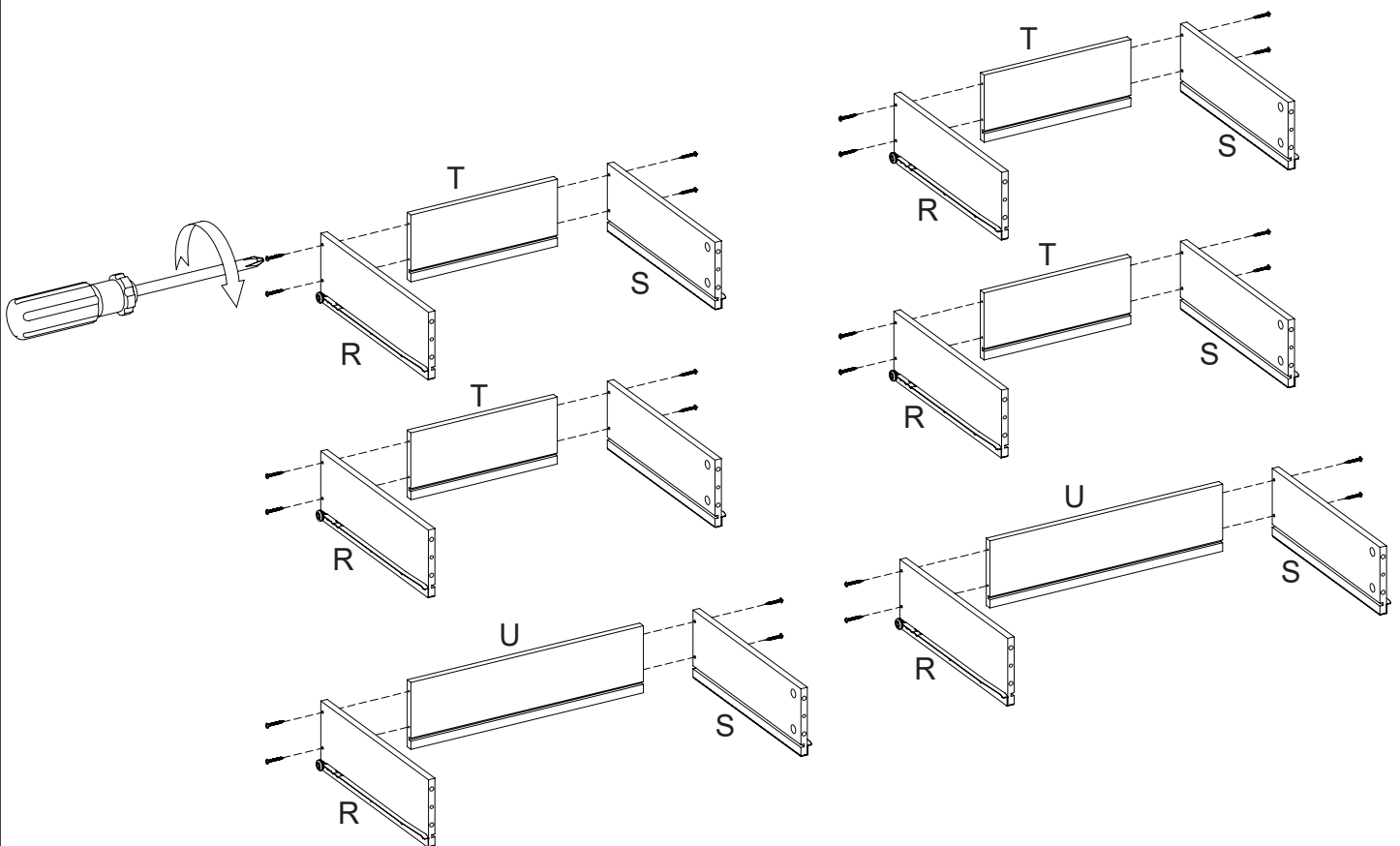
BB



[x12]

Step 32

Let's assemble the drawers now! Find the side drawer back panels (T). Each side drawer back panel (T) will need to be attached to a left drawer panel (R) and a right drawer panel (S) with the screws (NN). Then repeat a similar process for the middle drawer back panel (U).



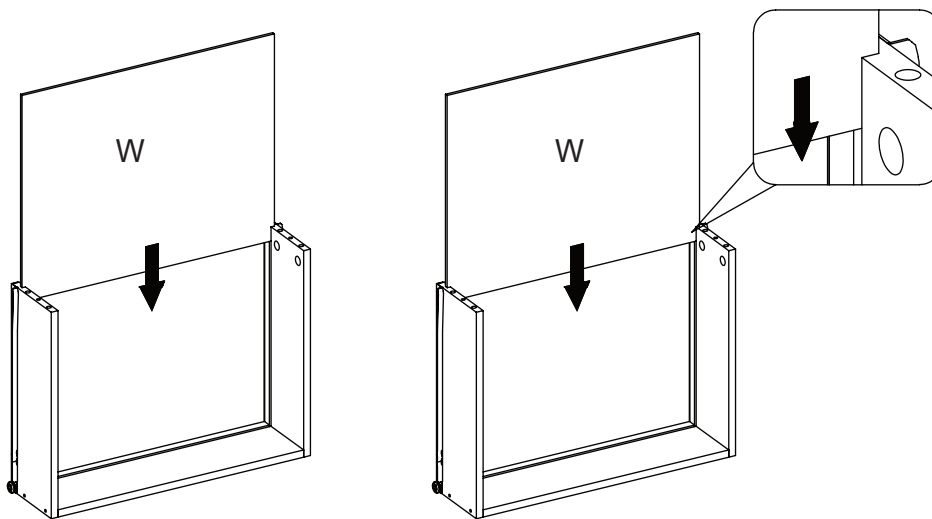
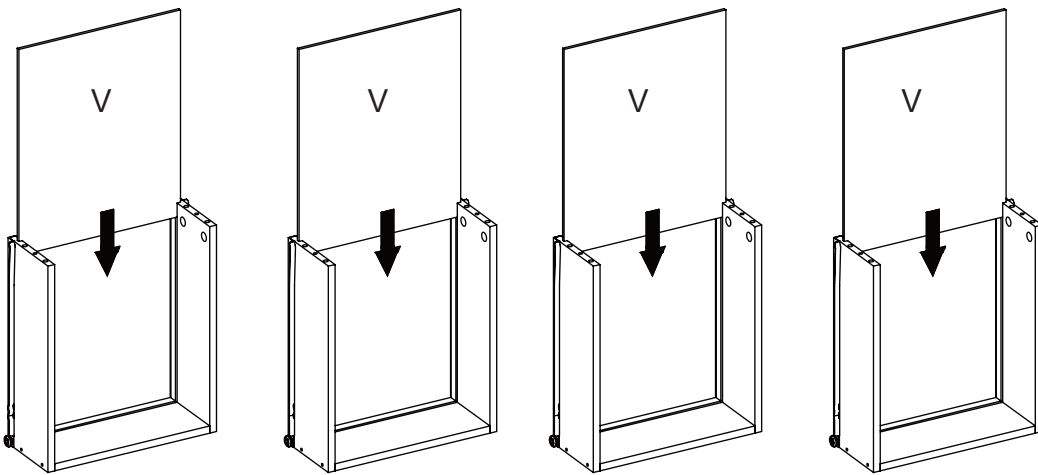
NN



[x24]

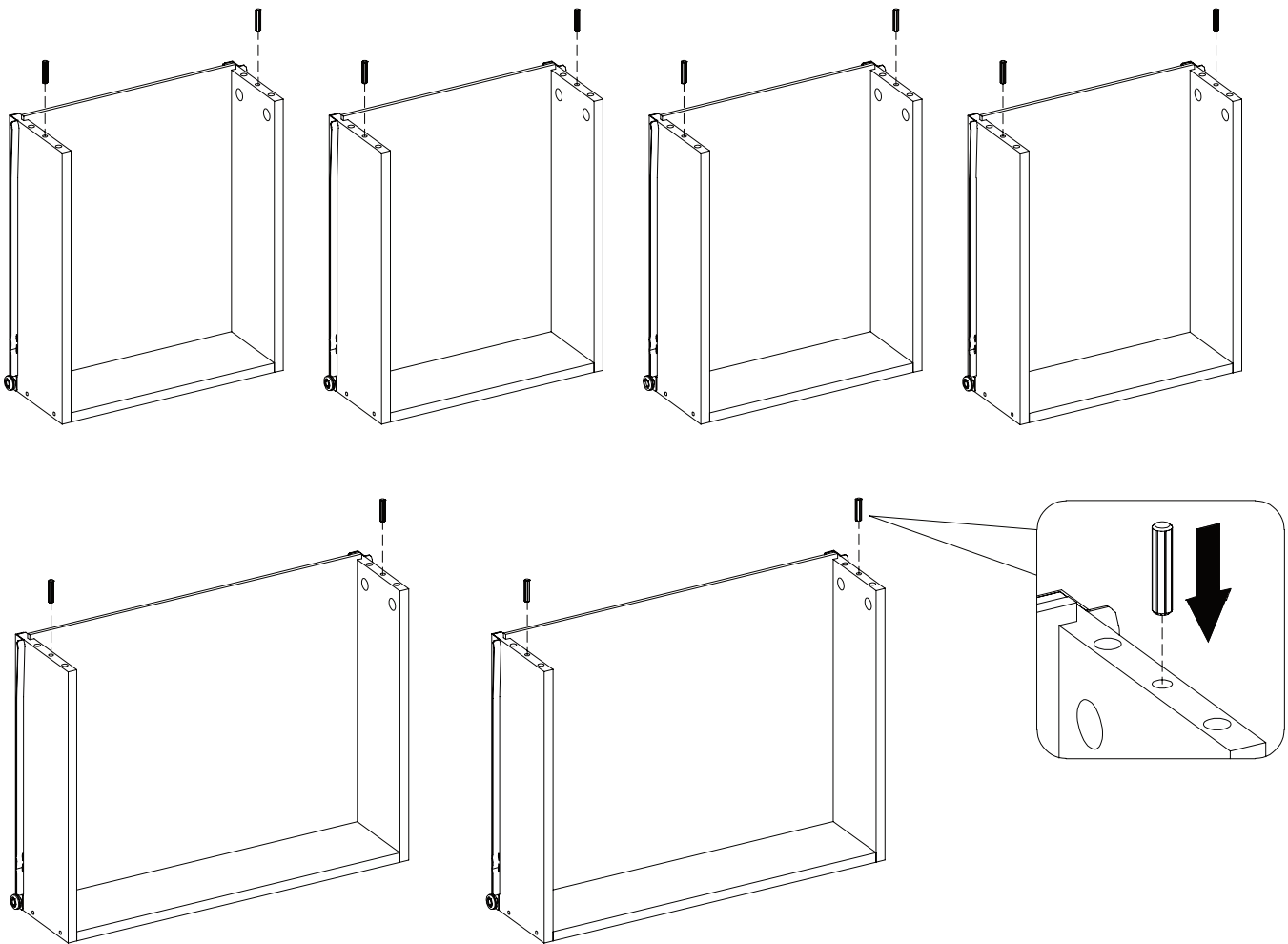
Step 33

Next, slide the side drawer bottom panels (V) into place for the side drawers and then slide the middle drawer bottom panels (W) into place for the middle drawers.



Step 34

Then, insert the wood dowels (JJ) into the pre-drilled holes into the drawers as shown.



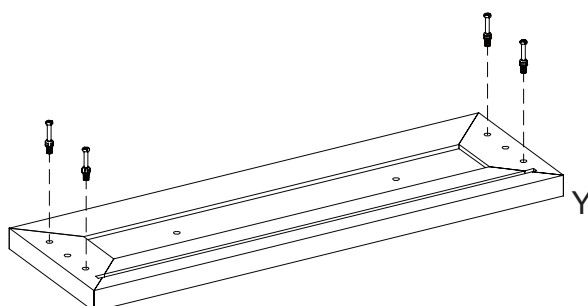
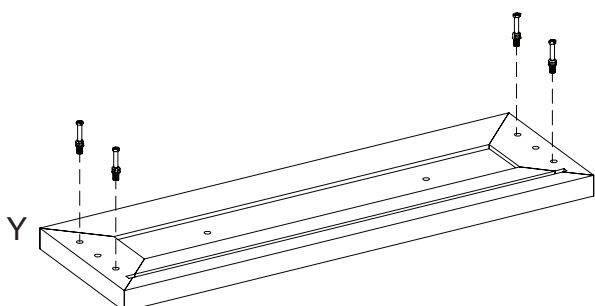
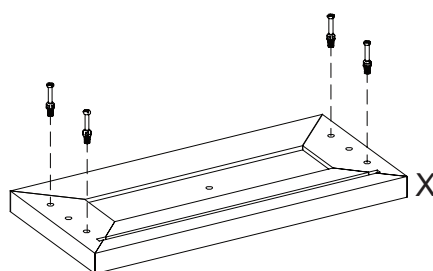
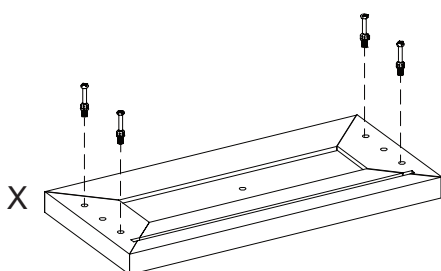
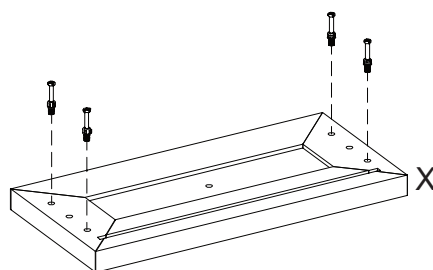
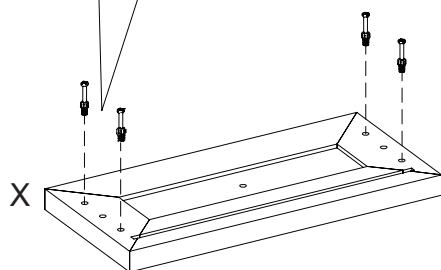
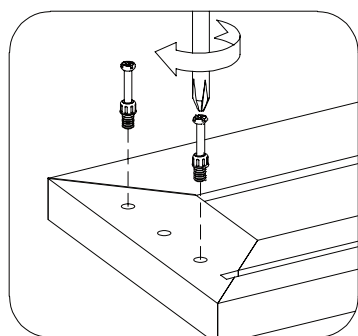
JJ



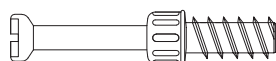
[x12]

Step 35

Prepare to attach the side drawer face panels (X) and middle drawer face panels (Y) by screwing in the cam bolts (AA) into the pre-drilled holes as shown.



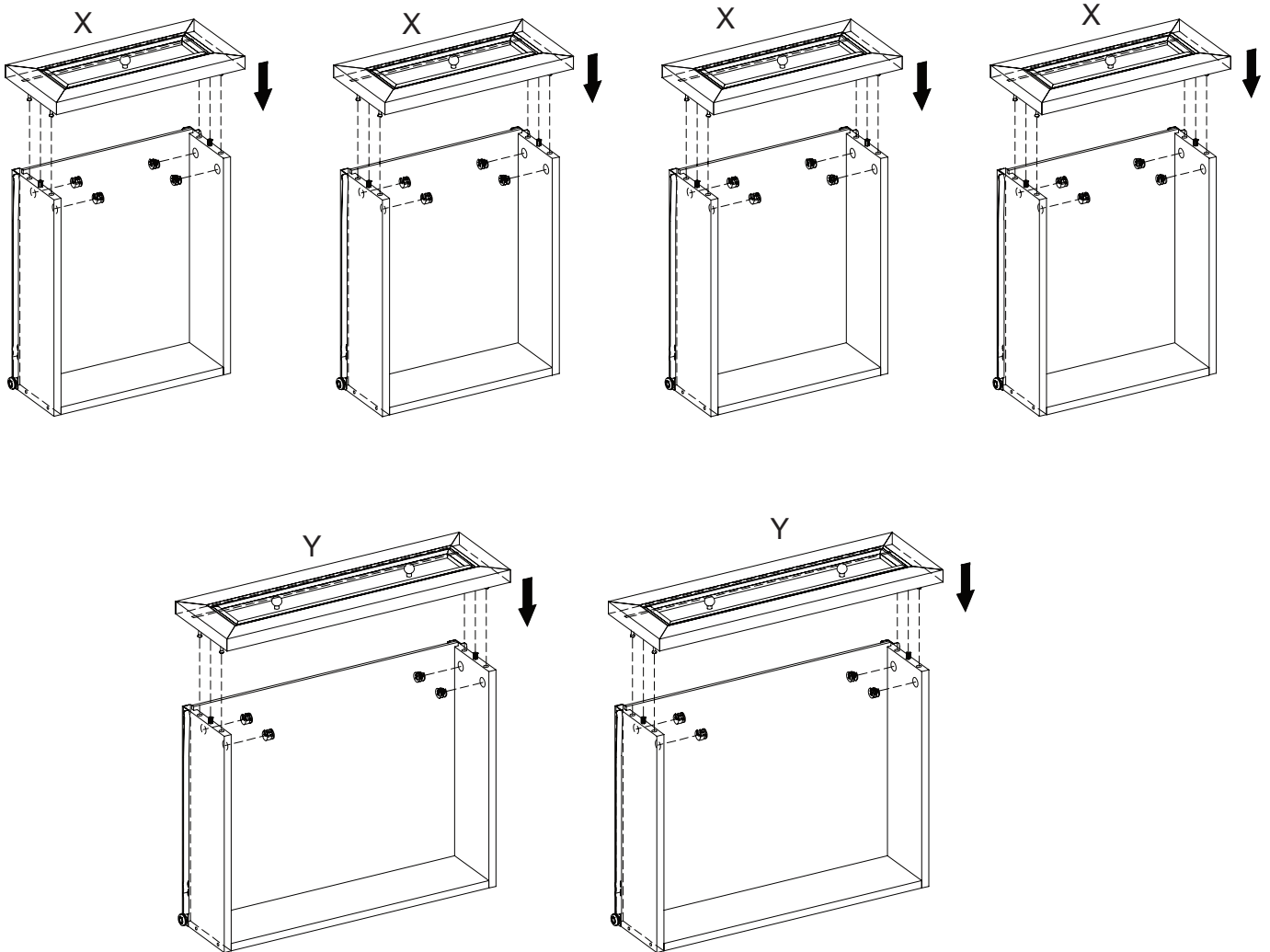
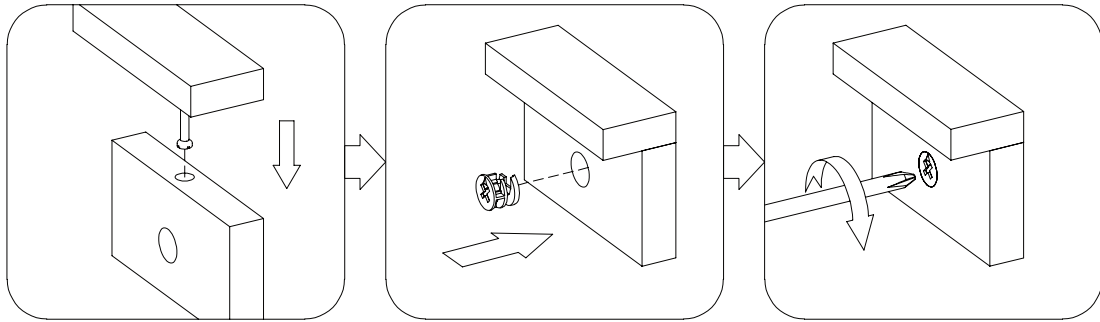
AA



[x24]

Step 36

Next, attach the side drawer face panels (X) and the middle drawer face panels (Y) to the drawers and tighten them together with the cam locks (BB).



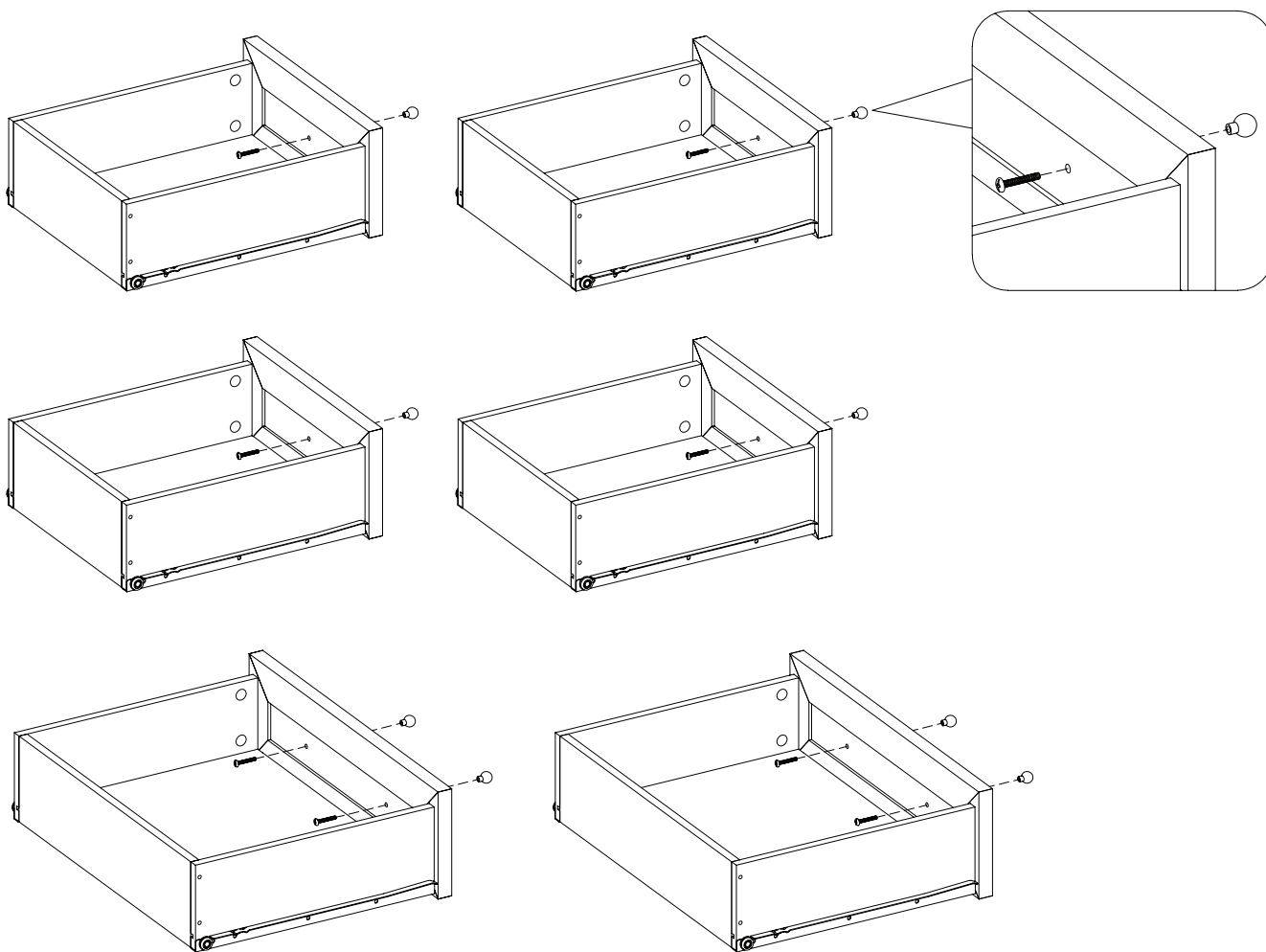
BB



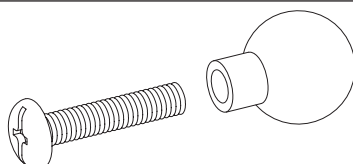
[x24]

Step 37

Now it's time to secure the knobs on the drawers. Find the knobs (LL) and screw them into place with their accompanying screws.



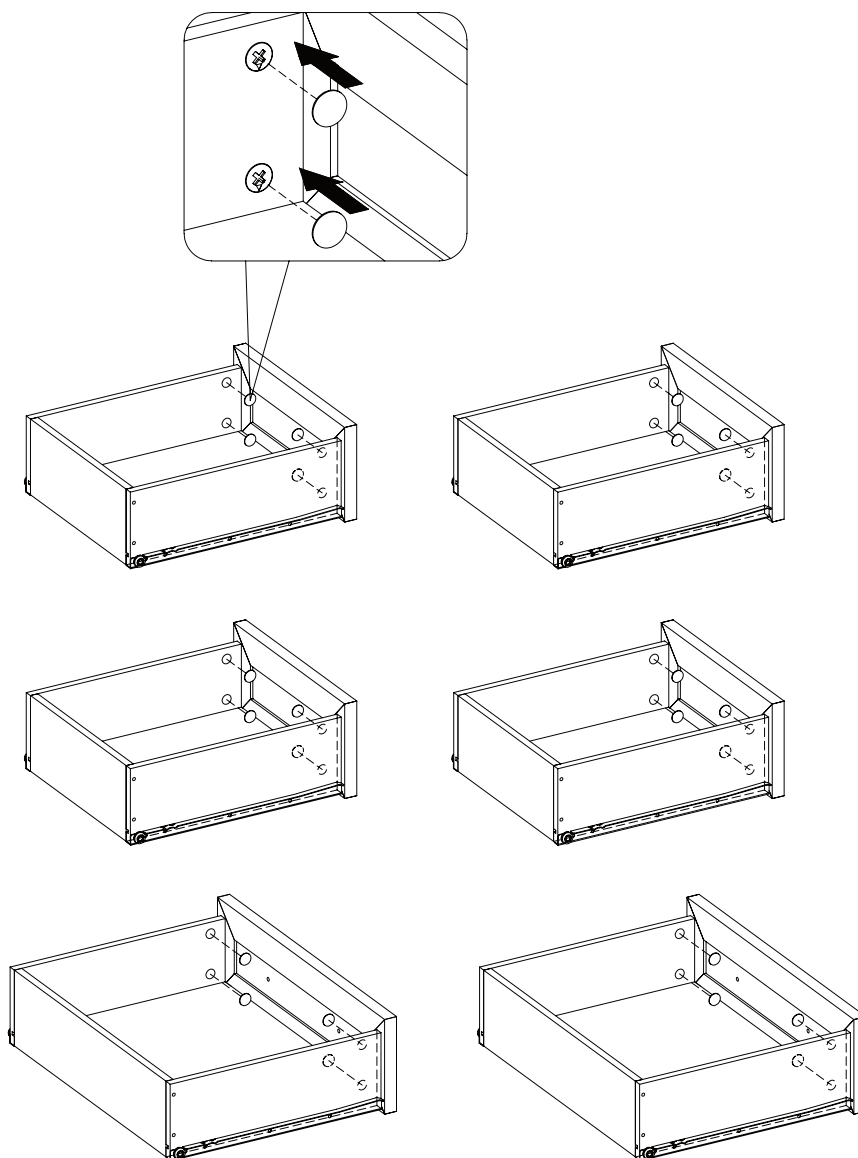
LL



[x8]

Step 38

Next, place the plastic covers (MM) over the cam locks inside the drawers.



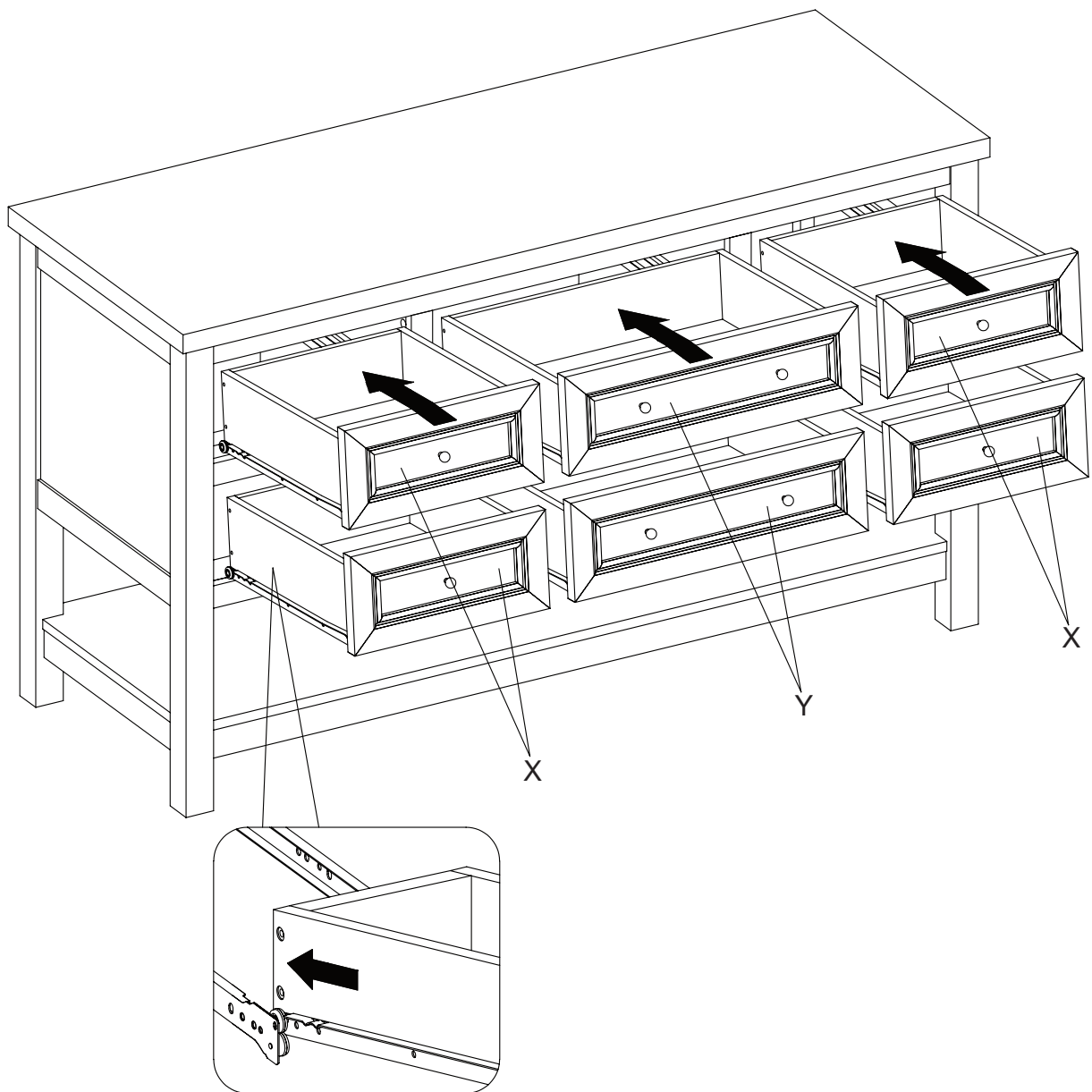
MM



[x24]

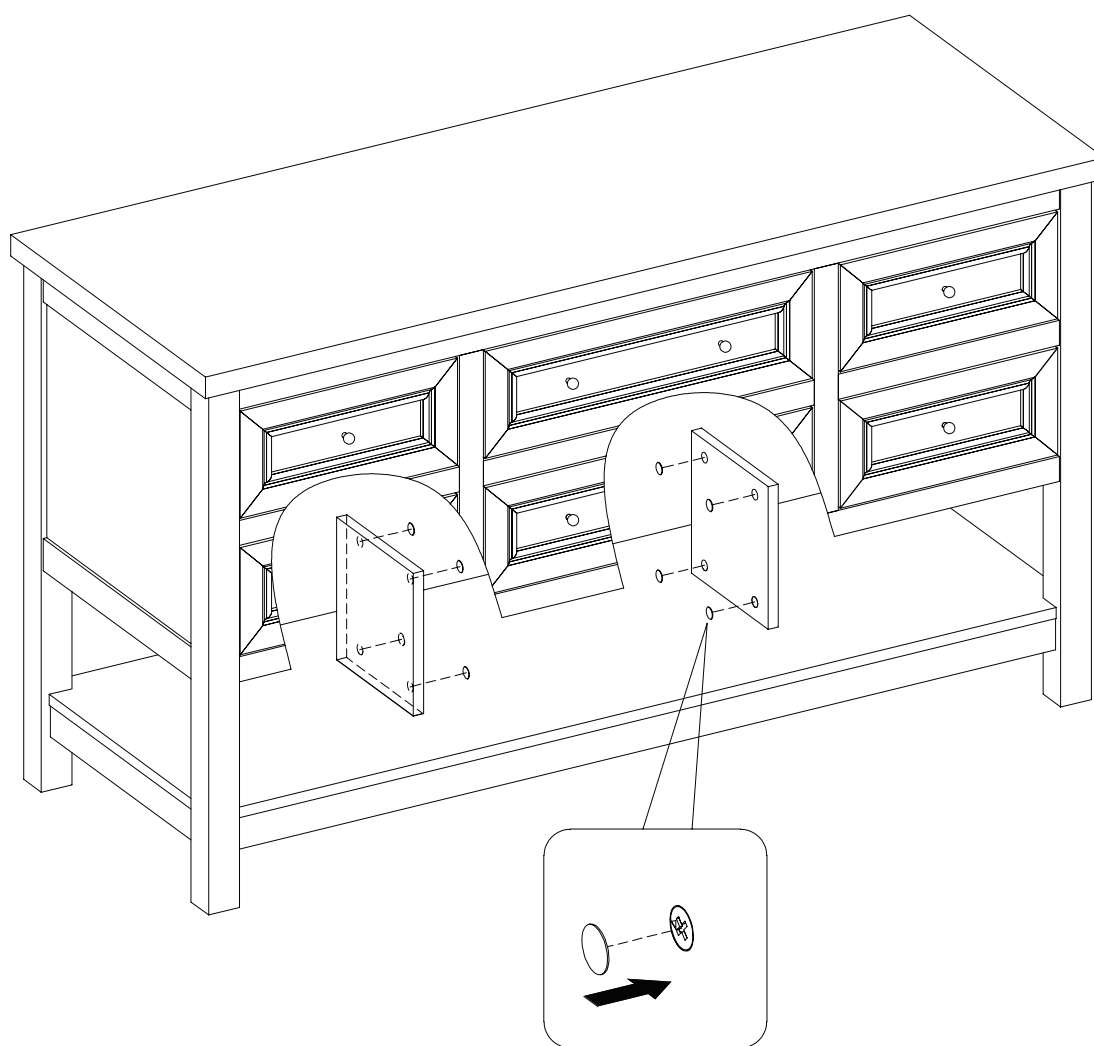
Step 39

Place each drawer on its track and glide the drawers into place.



Step 40

Then, take the plastic covers (MM) and place them over the cam locks.



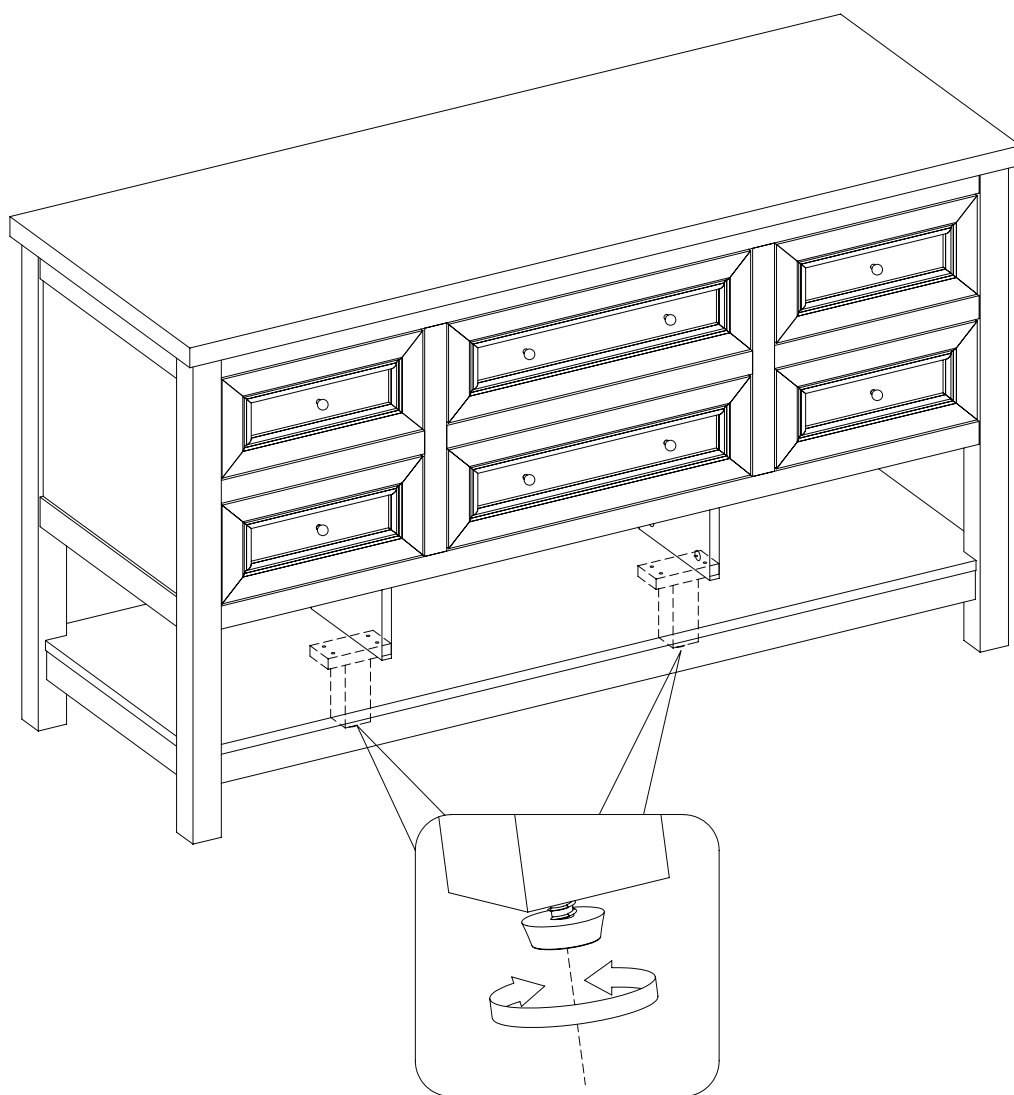
MM



[x8]

Step 41

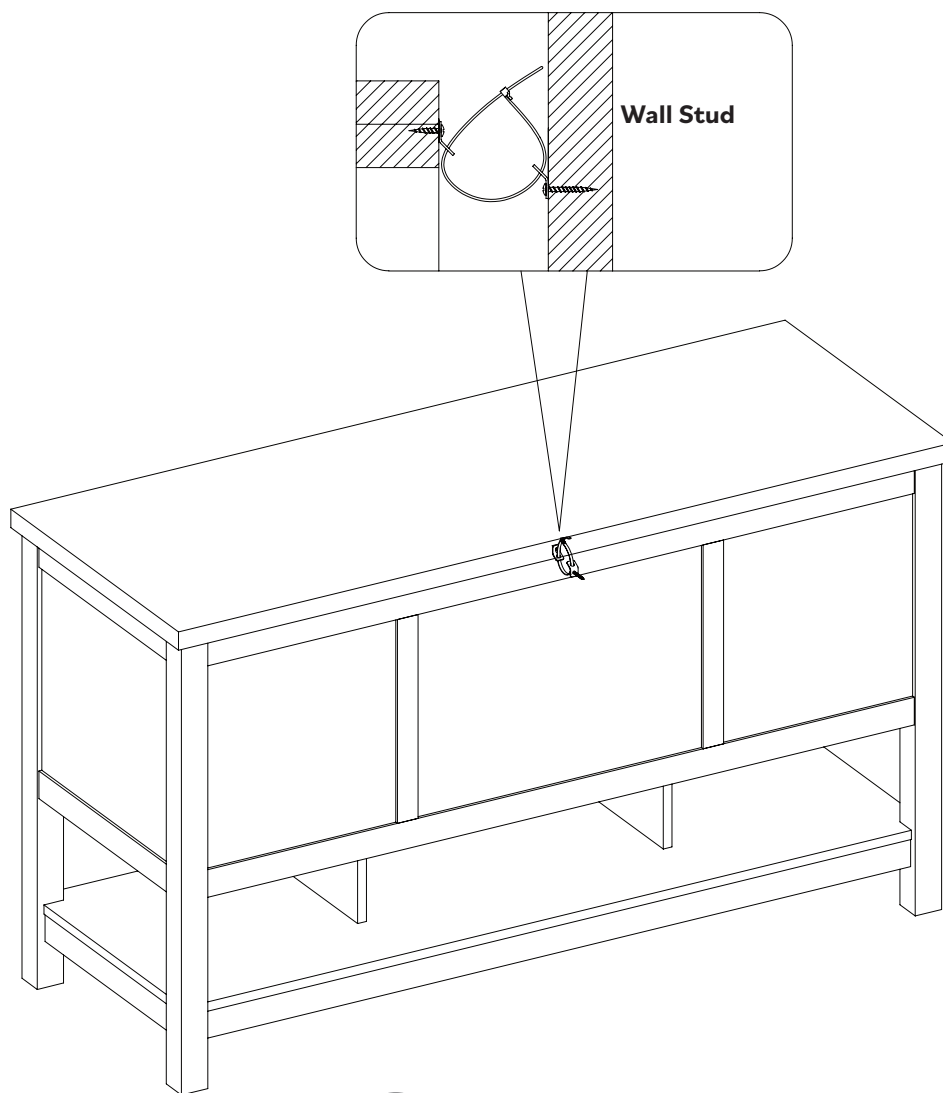
Next, adjust the floor levelers so that your kitchen island feels sturdy on the floor.



Note: It is very important that your unit is properly leveled. After moving your unit to its final location, you may need to adjust the floor levelers.

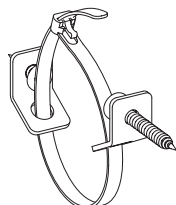
Step 42

Last step! Attach the tip-restraint hardware (KK) to the back of your kitchen island.



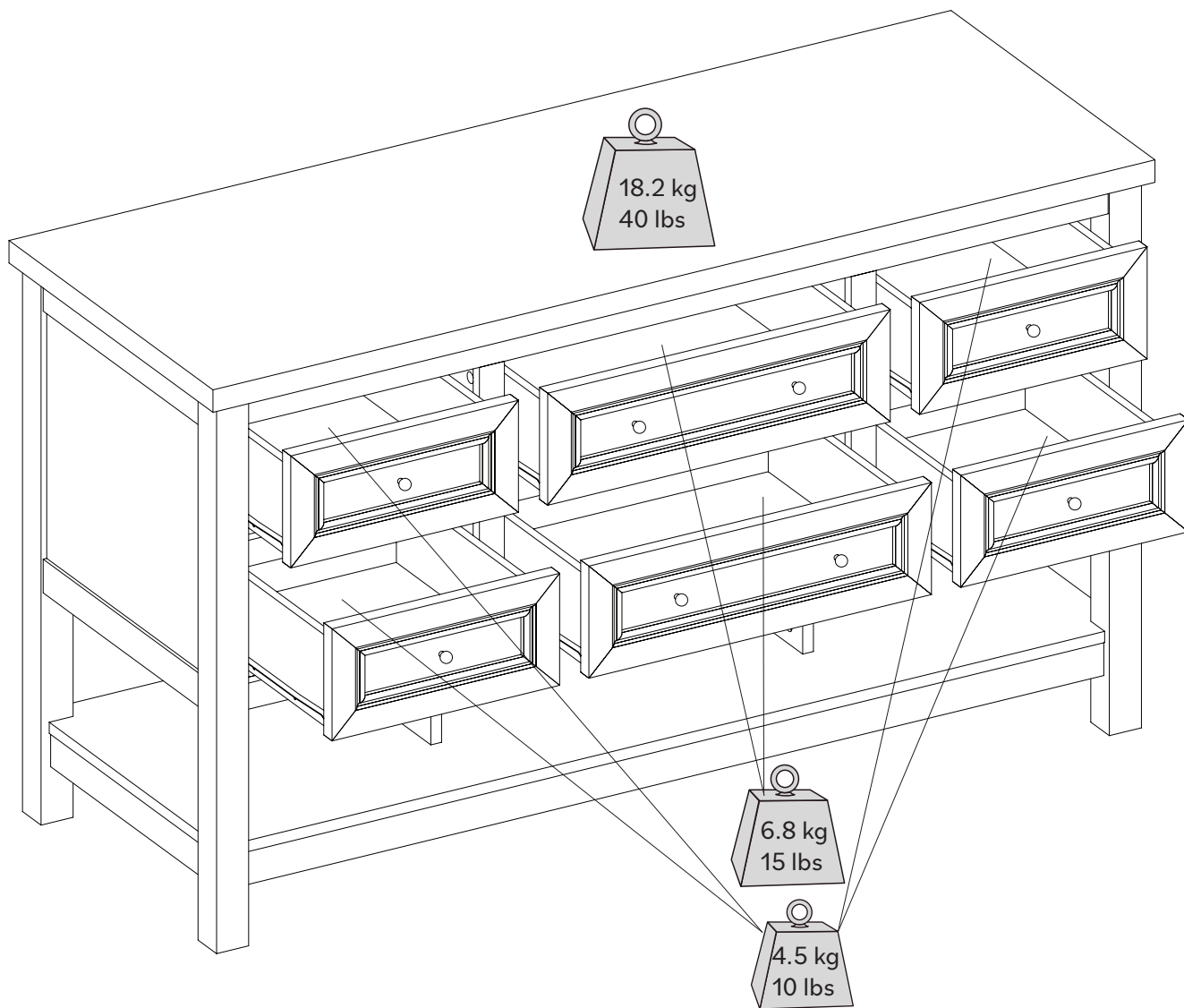
Warning: You must install the tip restraint hardware to help prevent any accidents or damage to the unit. We strongly recommend attaching the tip restraint hardware to a wall stud and your unit. For all other wall types, please visit your local hardware store to obtain the proper hardware.

KK



[x1]

Final Assembly



Congratulations on your new piece of furniture!

We would love to hear about it and see it.
Please leave us a review or post a picture