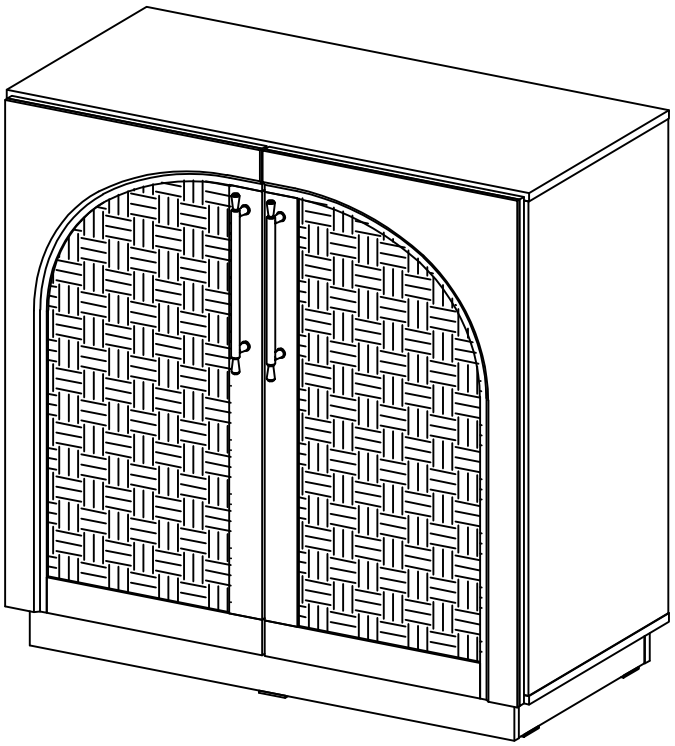
Assembly Guide

Keep manual for future reference.



MB-MOKA-A010~A012

Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

Inform

Assembly Instructions

Before beginning the assembly process, please read and save these instruc- tions for reference.Following these guidelines will ensure a smooth and successful assembly of your product secure the components without excessive tightening.

1.Part Identification:
Carefully separate and identify all the parts included in your package. Confirm that you have all the components listed in the instruction manual. This step will help you avoid any missing or misplaced parts during assembly.

2.Work Surface:
To prevent any scratches or damage to the product, assemble it on a soft mat or a similar protective surface. This will provide a cushioned area for the components and protect the surfaces from unwanted marks.

3.Step-by-Step Assembly:
Follow the assembly instructions provided, proceeding one step at a time. Take care to understand each step properly before proceeding to the next one.This sequential approach ensures that the assembly is done correctly and minimizes the chance of errors.

4.Proper Screw Seating:
all screws are correctly seated. By partially tightening each screw and nut initially, you can ensure that they are aligned properly and fit securely before final tightening.

5.Avoid Over-Tightening:
While each screw and nut should be tightened correctly, it is crucial not to over-tighten them. Over-tightening can cause damage to the product or compromise its structural integrity. Use the appropriate amount of force to secure the components without excessive tightening.

---

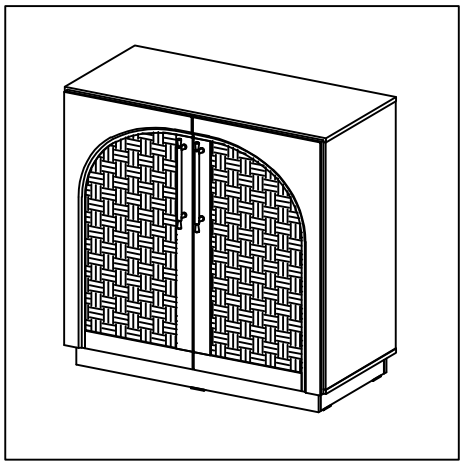
customer help center:

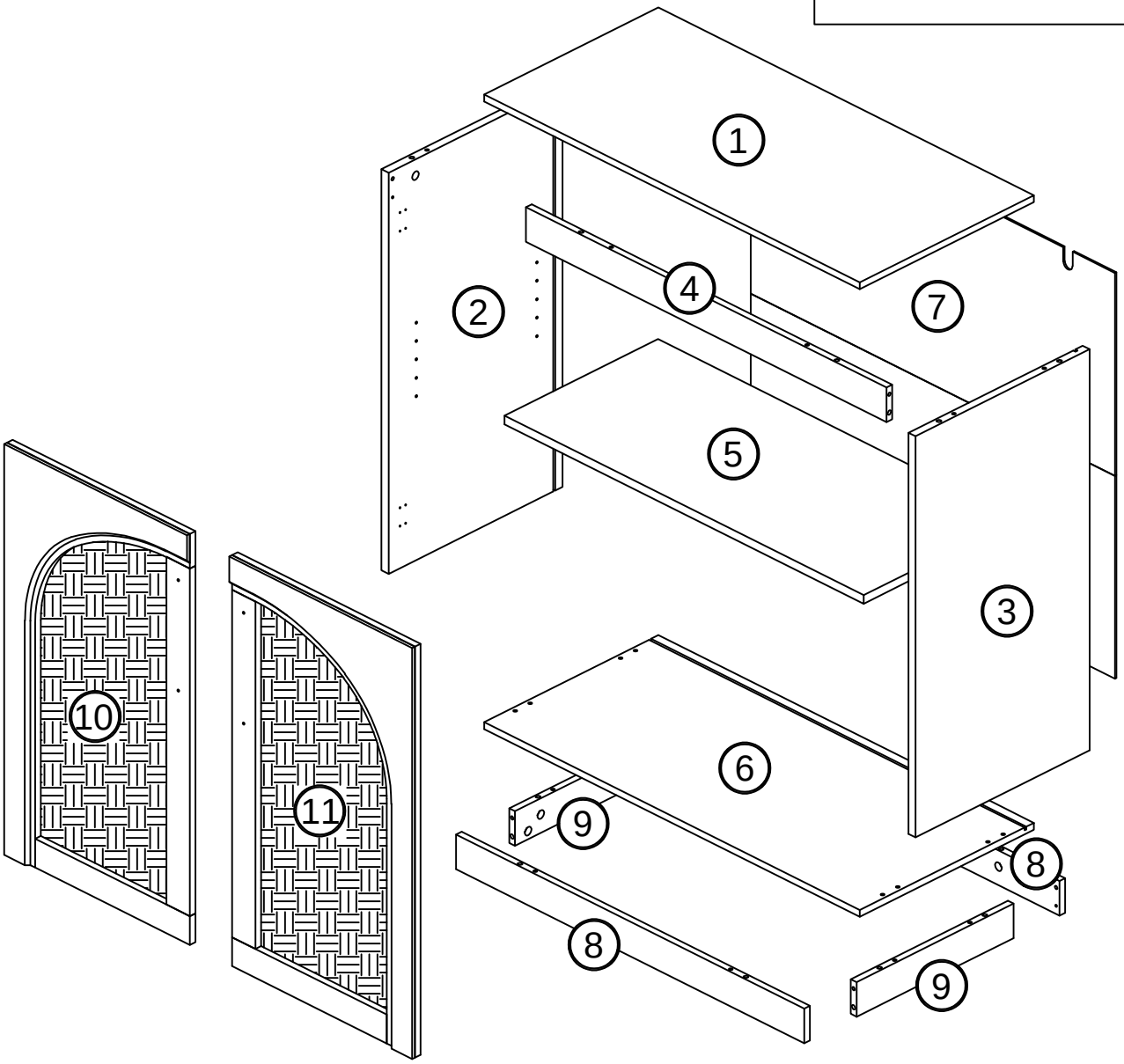
If you encounter any questions or problems during the assembly process,please do not hesitate to contact us.
We strive to provide excellent customer support and will respond to your inquiries within 24 hours.Our team will offer you a suitable solution to address any concerns you may have.



MorganBrig.Service@gmail.com

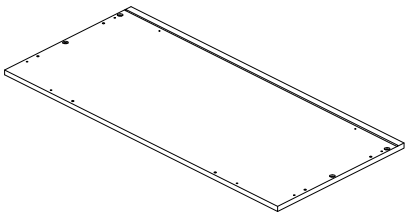
Get to know your Boards

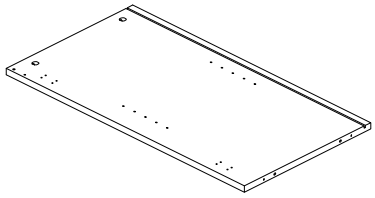


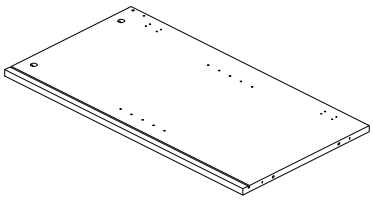


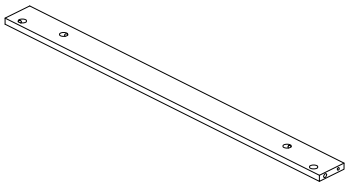
Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

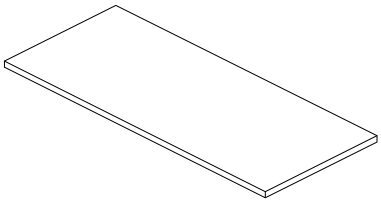
Parts List

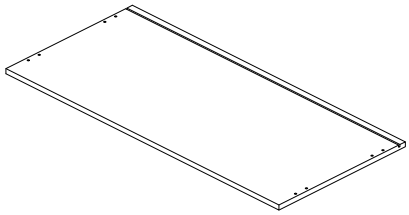
1  [1]

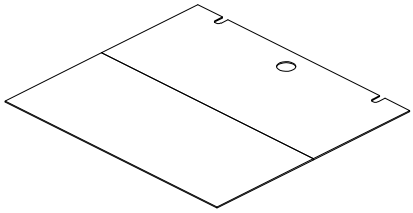
2  [1]

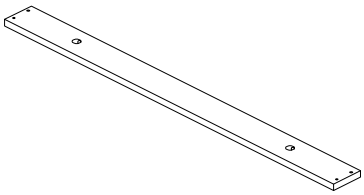
3  [1]

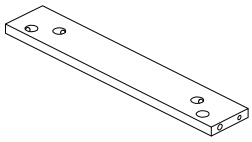
4  [1]

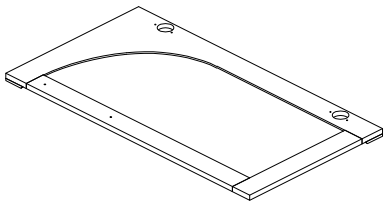
5  [1]

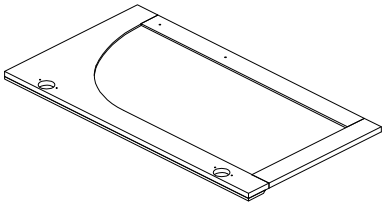
6  [1]

7  [1]

8  [2]

9  [2]

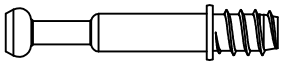
10  [1]

11  [1]

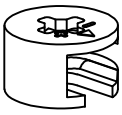
Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

Fasteners

Fasteners are shown actual size 1:1

Ⓐ  [20]

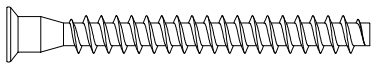
KD Bolt
M6x35mm

Ⓑ  [20]

KD Cam
Ø15x9.5mm

Ⓒ  [24]

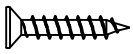
Wood Dowel
6 x 30mm

Ⓓ  [4]

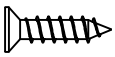
Ø5.0x48mm

Ⓔ  [4]

M4x20mm

Ⓕ  [12]

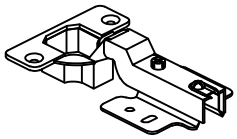
ST3.0x16mm

Ⓖ  [24]

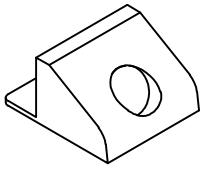
ST3.5x14mm

Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

Get to know your Hardware

Ⓗ  [4]

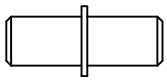
Half overlay Hinge

Ⓘ  [12]

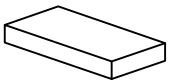
Back Clip

Ⓙ  [2]

Handle

Ⓚ  [4]

Shelf Pin

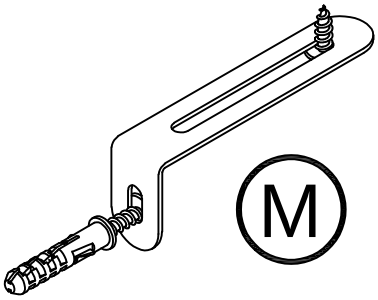
Ⓛ  [8]

EVA Pads

Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

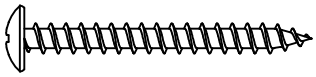
Get to know your Hardware

TIP OVER RESTRAINT HARDWARE



M

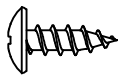
M1



[2]

ST4.0x38mm

M2



[2]

ST4.0x12mm

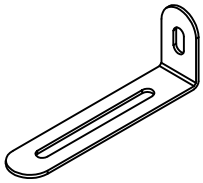
M3



[2]

Ø5.0x30mm

M4

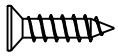


[2]

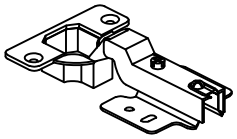
75*25*25*1mm

Have an assembly question or need a replacement part?
Please contact MorganBrig.Service@gmail.com, we are here to help.

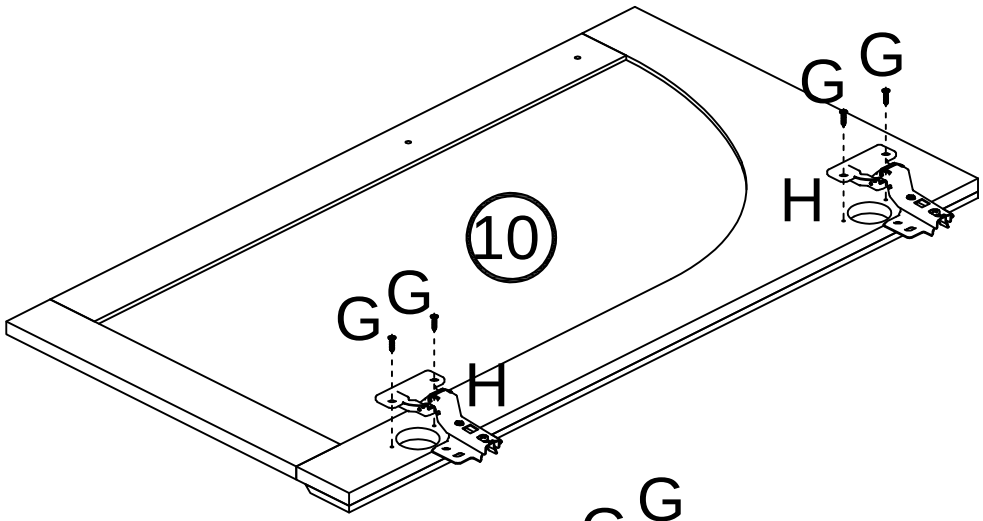
STEP 1

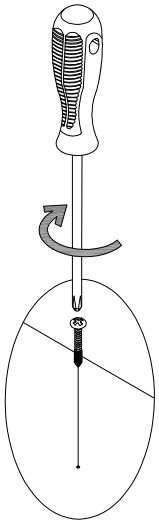
Ⓖ  [8]

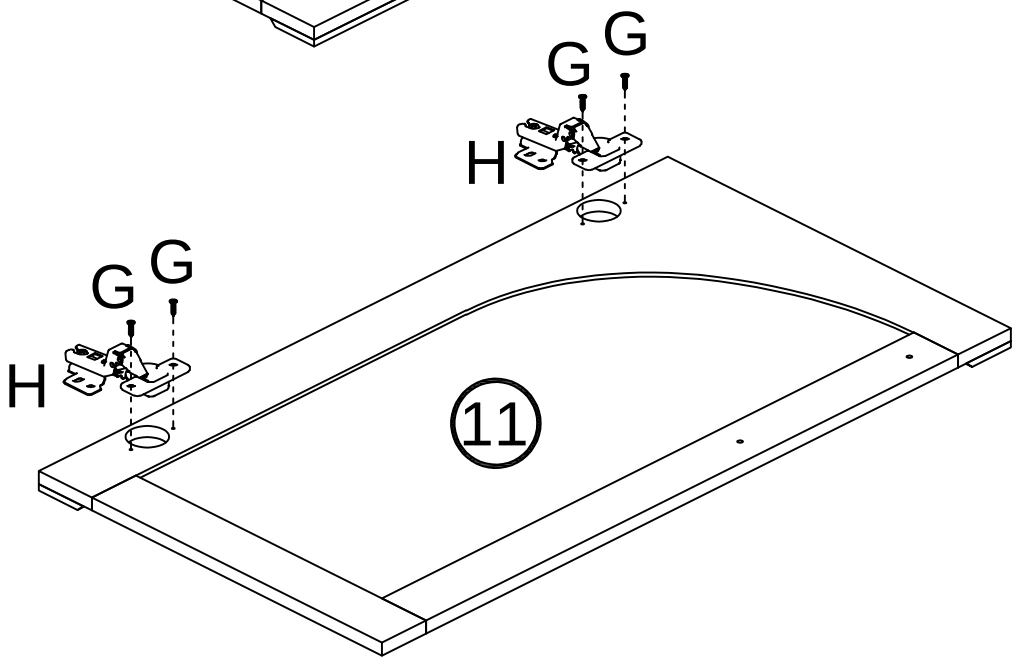
ST3.5x14mm

Ⓗ  [4]

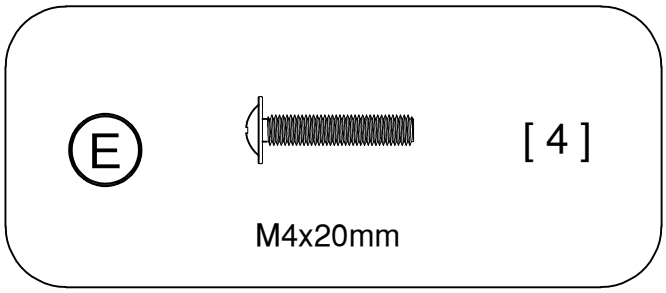
Half overlay Hinge

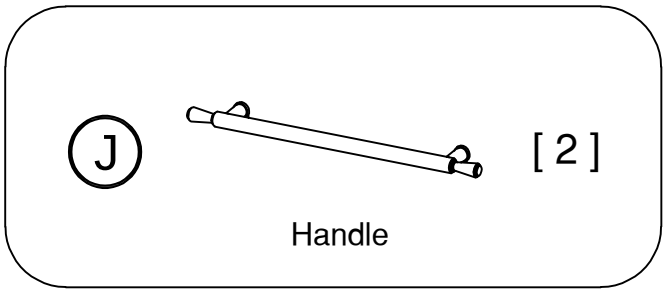


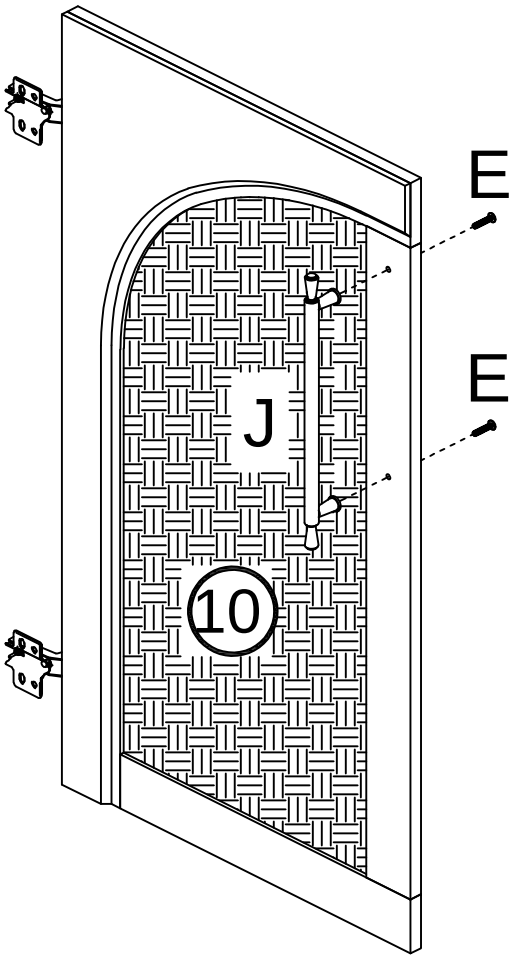


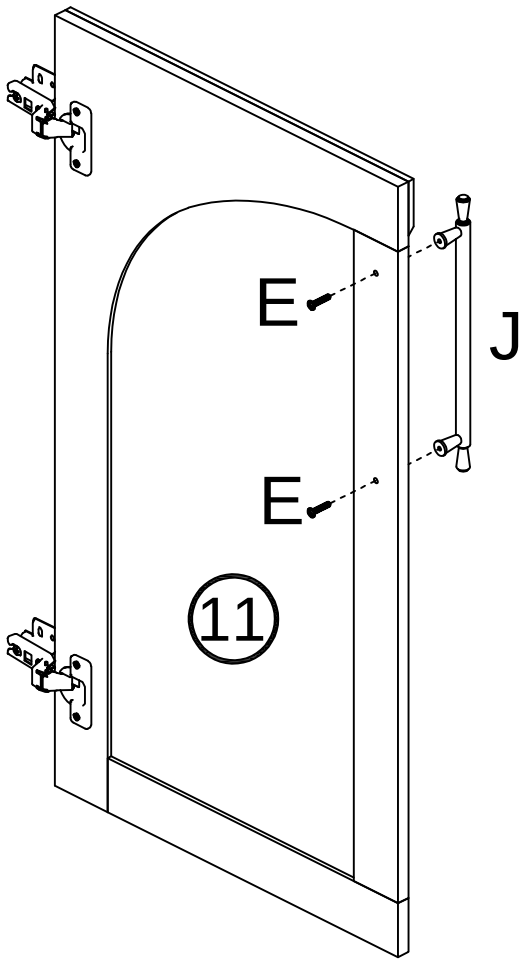


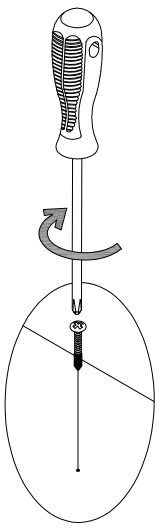
STEP 2



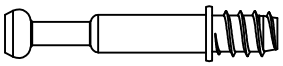




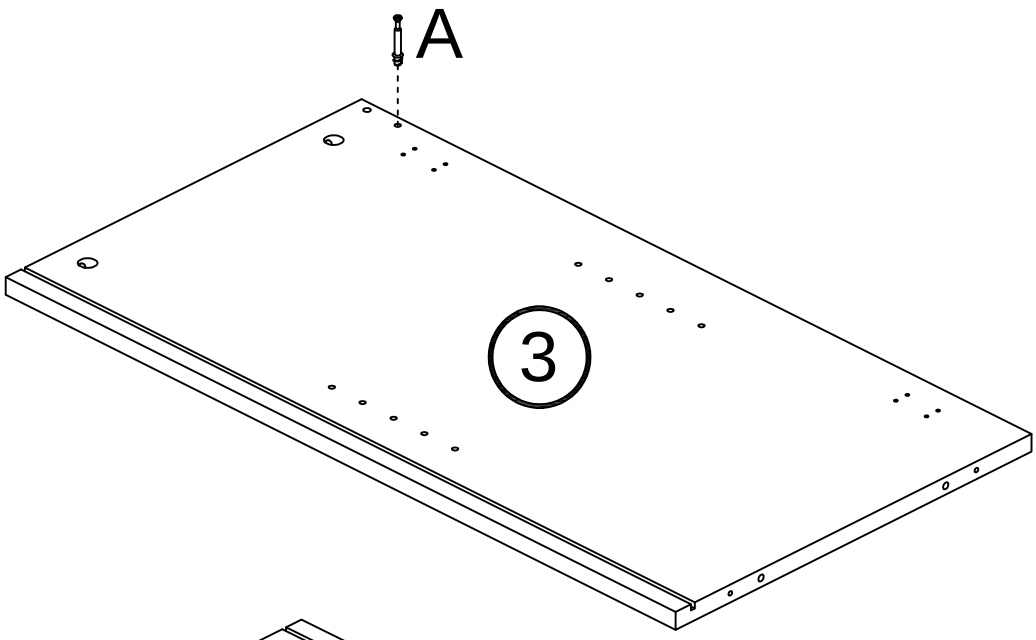


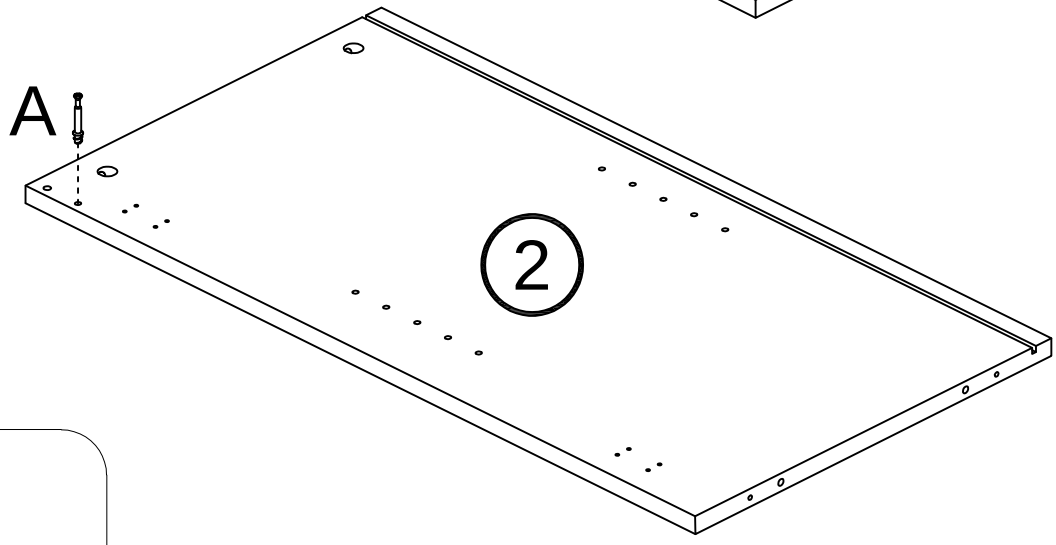


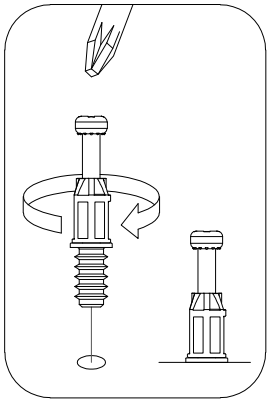
STEP 3

Ⓐ  [2]

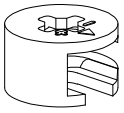
KD Bolt
M6x35mm







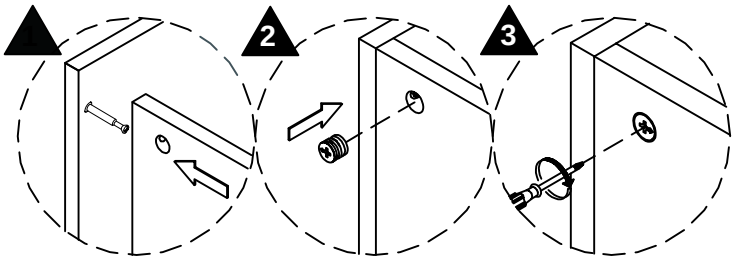
STEP 4

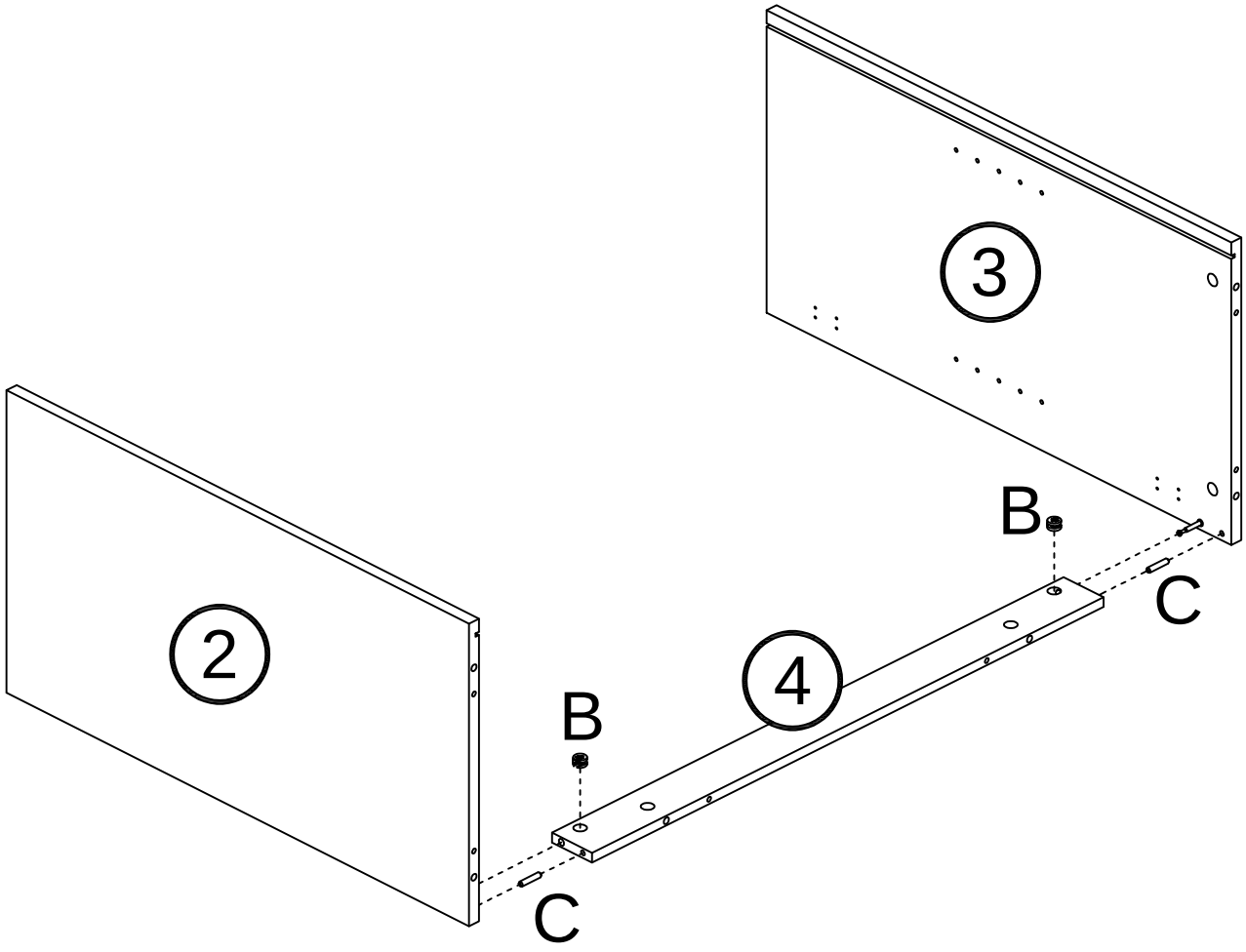
Ⓑ  [2]

KD Cam
Ø15x9.5mm

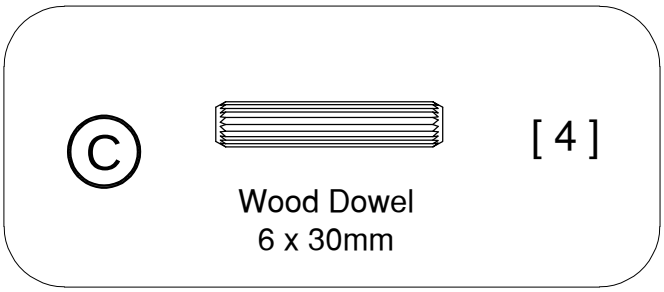
Ⓒ  [2]

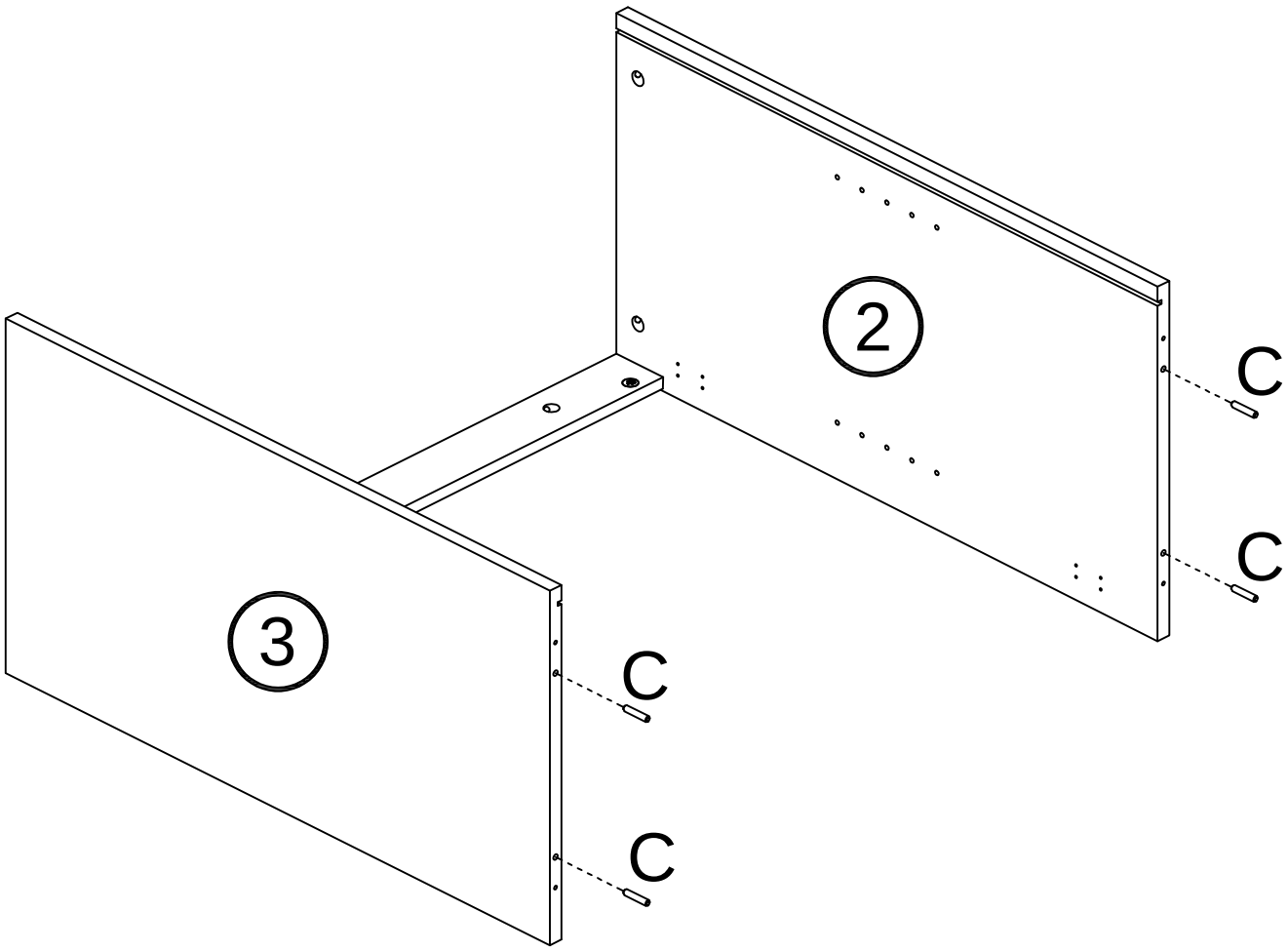
Wood Dowel
6 x 30mm



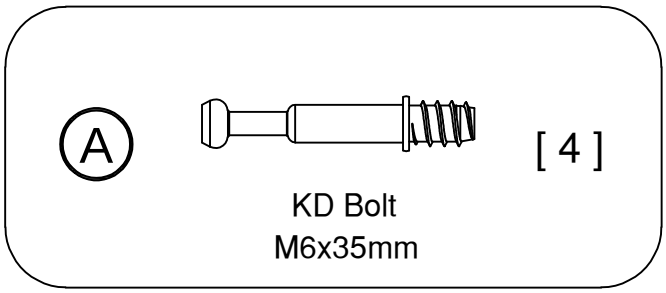


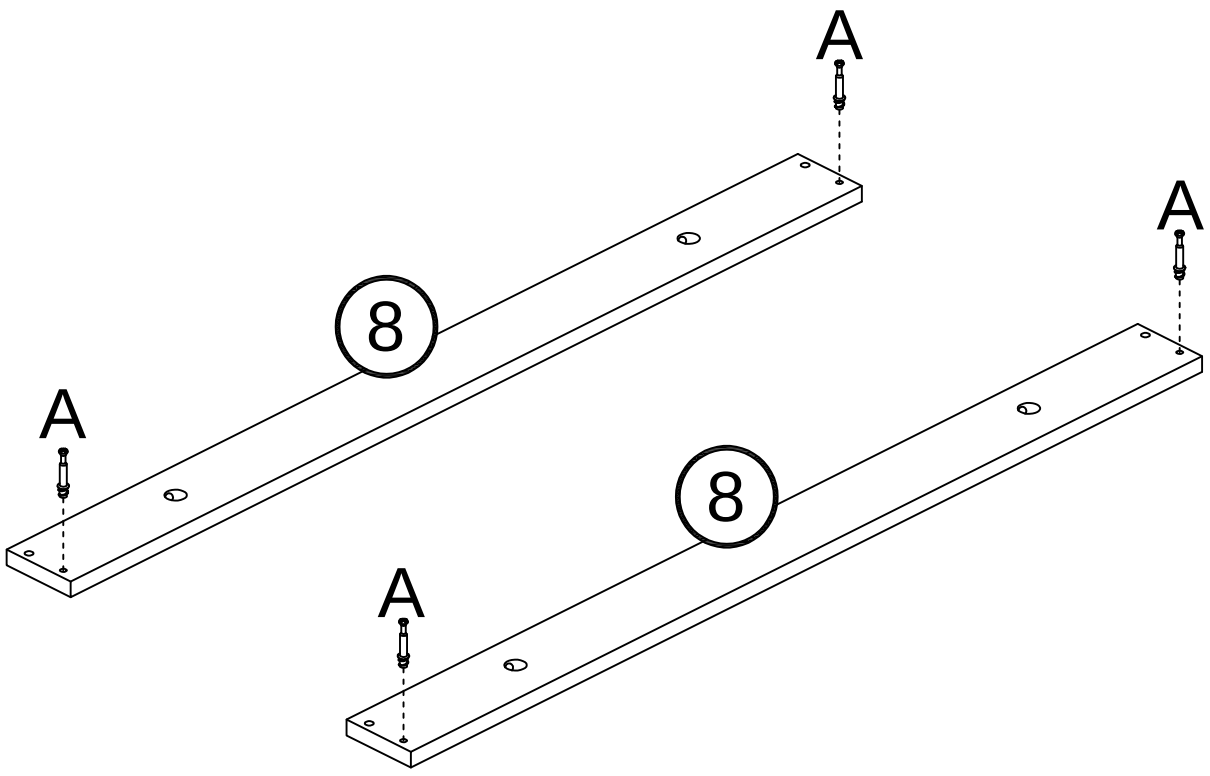
STEP 5

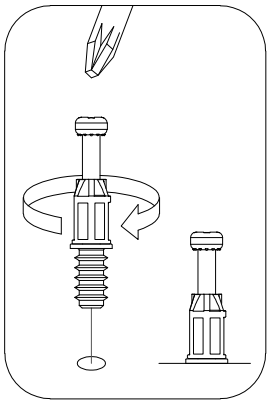




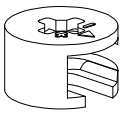
STEP 6







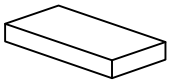
STEP 7

Ⓑ  [4]

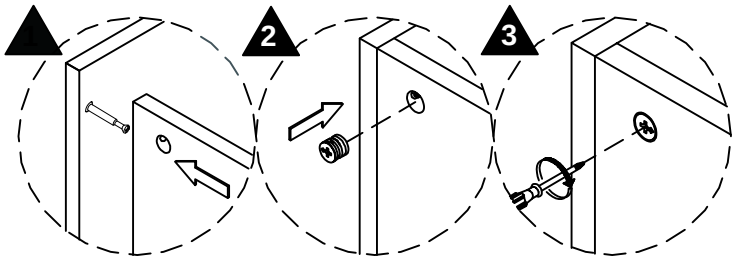
KD Cam
Ø15x9.5mm

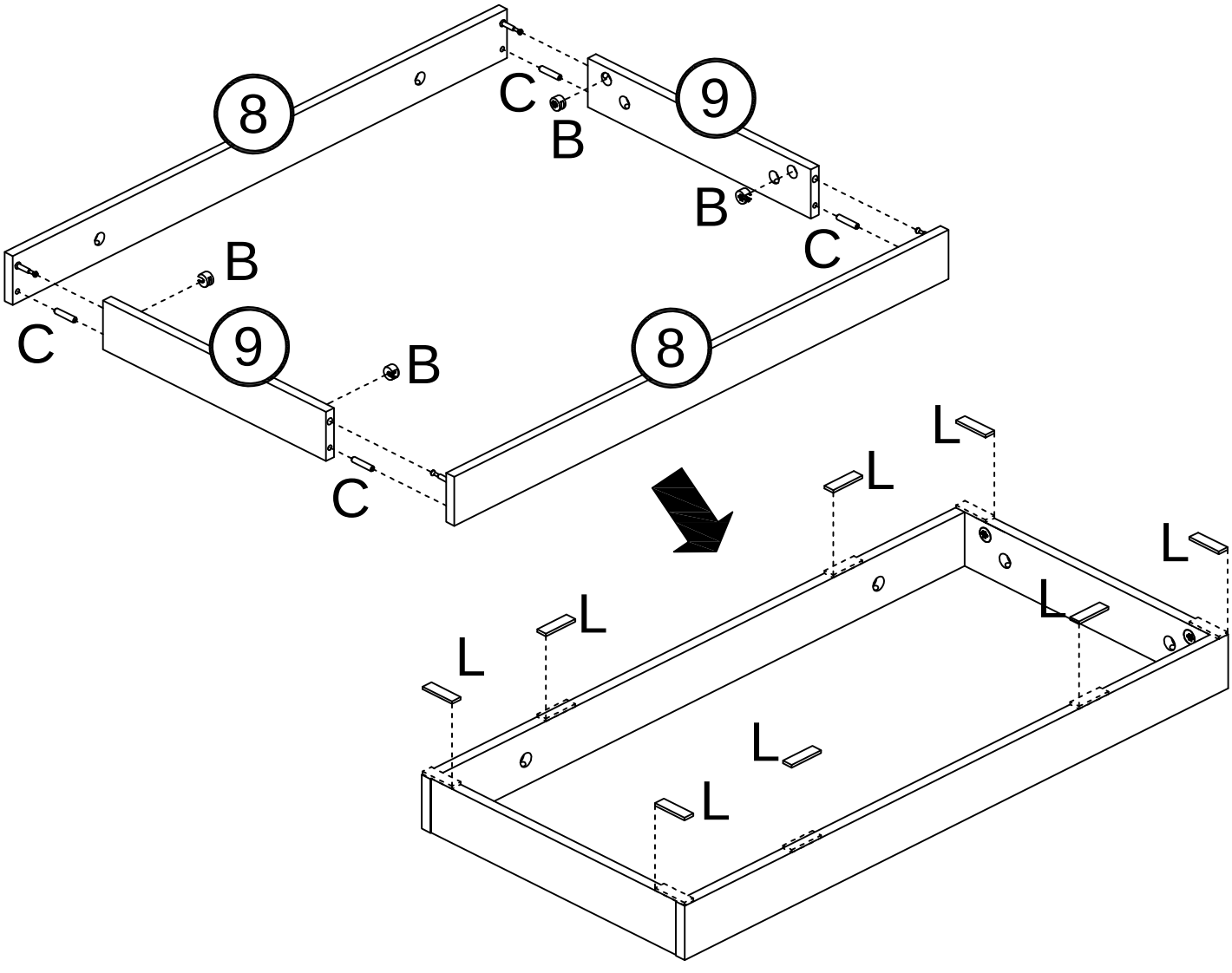
Ⓒ  [4]

Wood Dowel
6 x 30mm

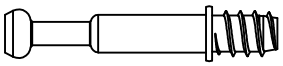
Ⓛ  [8]

EVA Pads





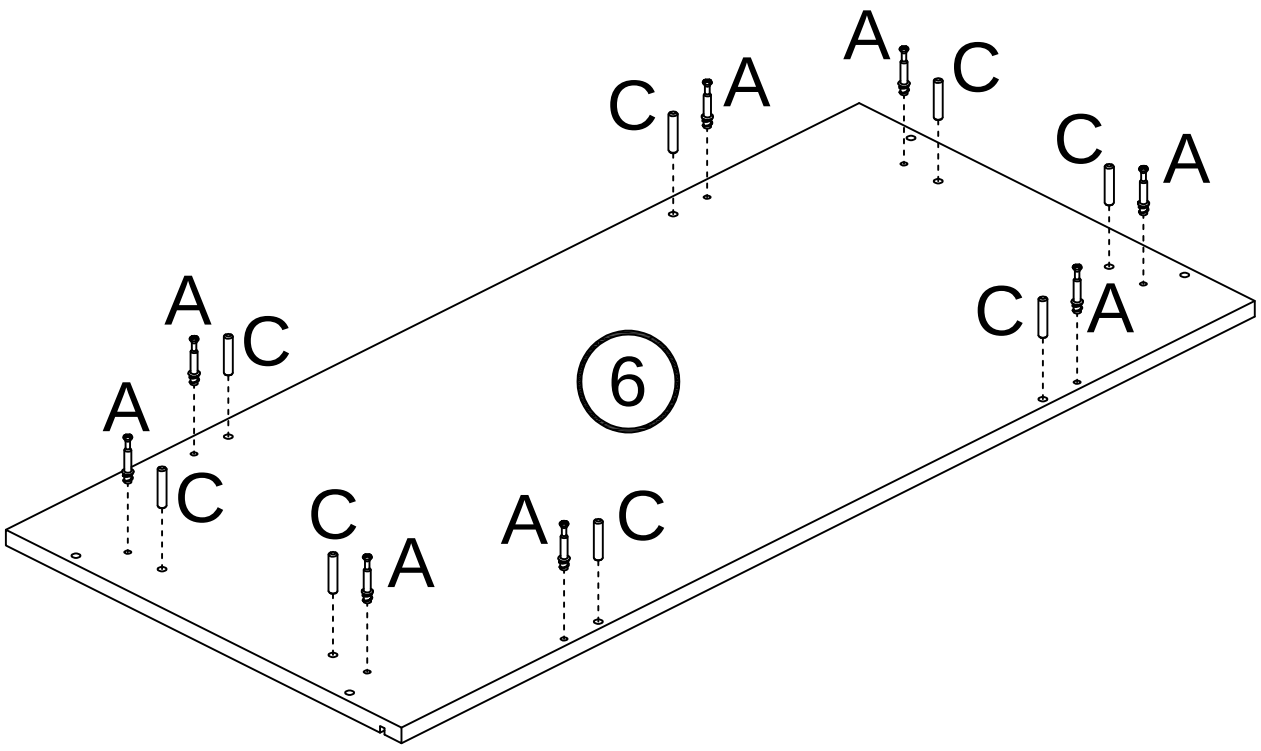
STEP 8

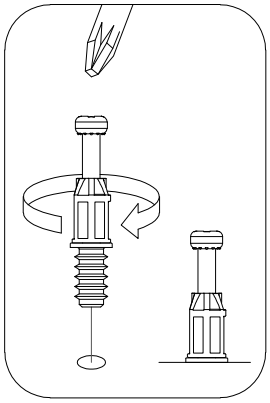
Ⓐ  [8]

KD Bolt
M6x35mm

Ⓒ  [8]

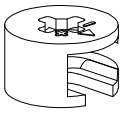
Wood Dowel
6 x 30mm





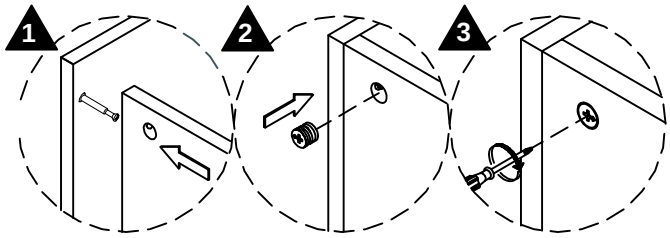
STEP 9

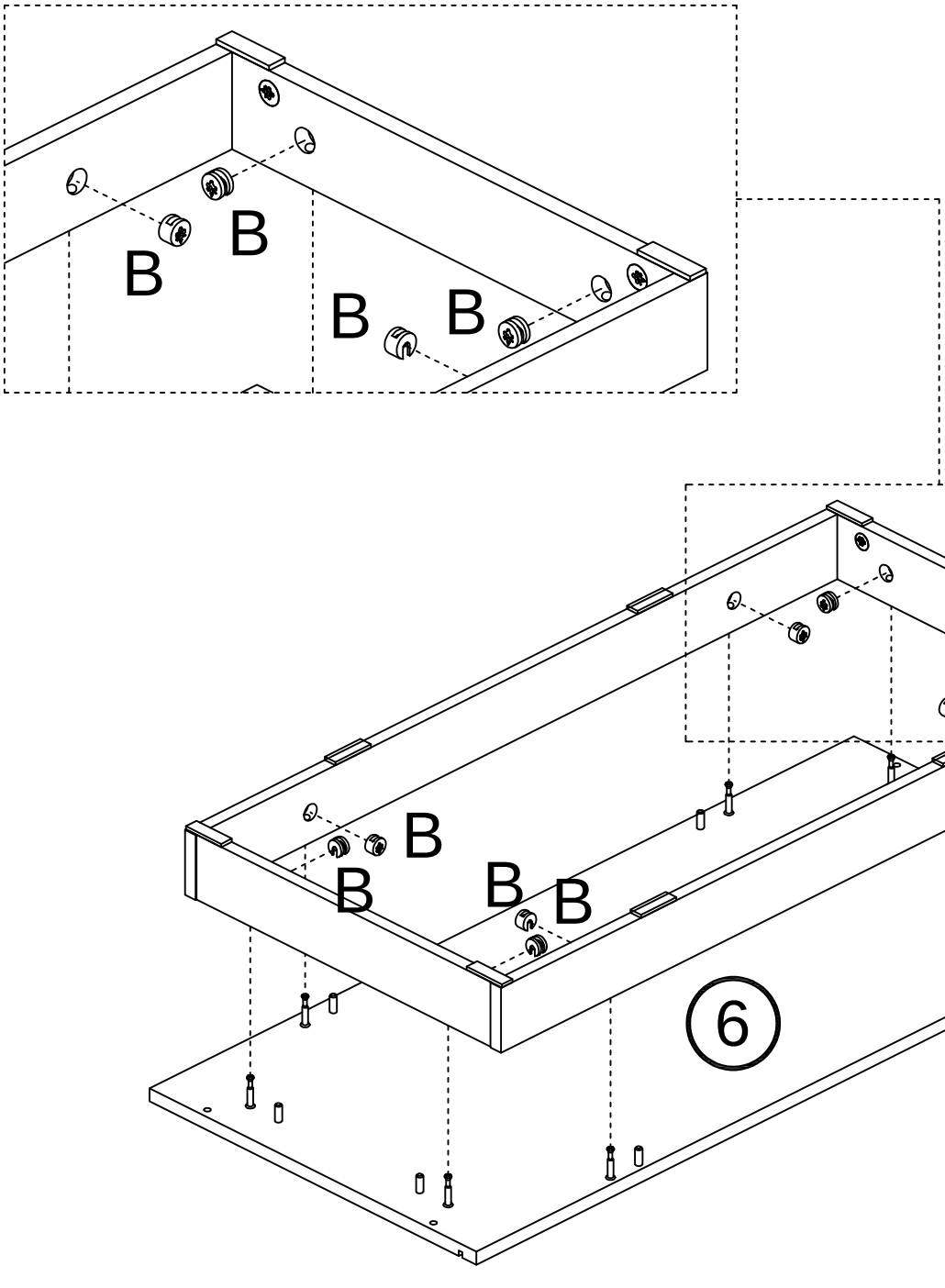
Ⓑ



[8]

KD Cam
Ø15x9.5mm

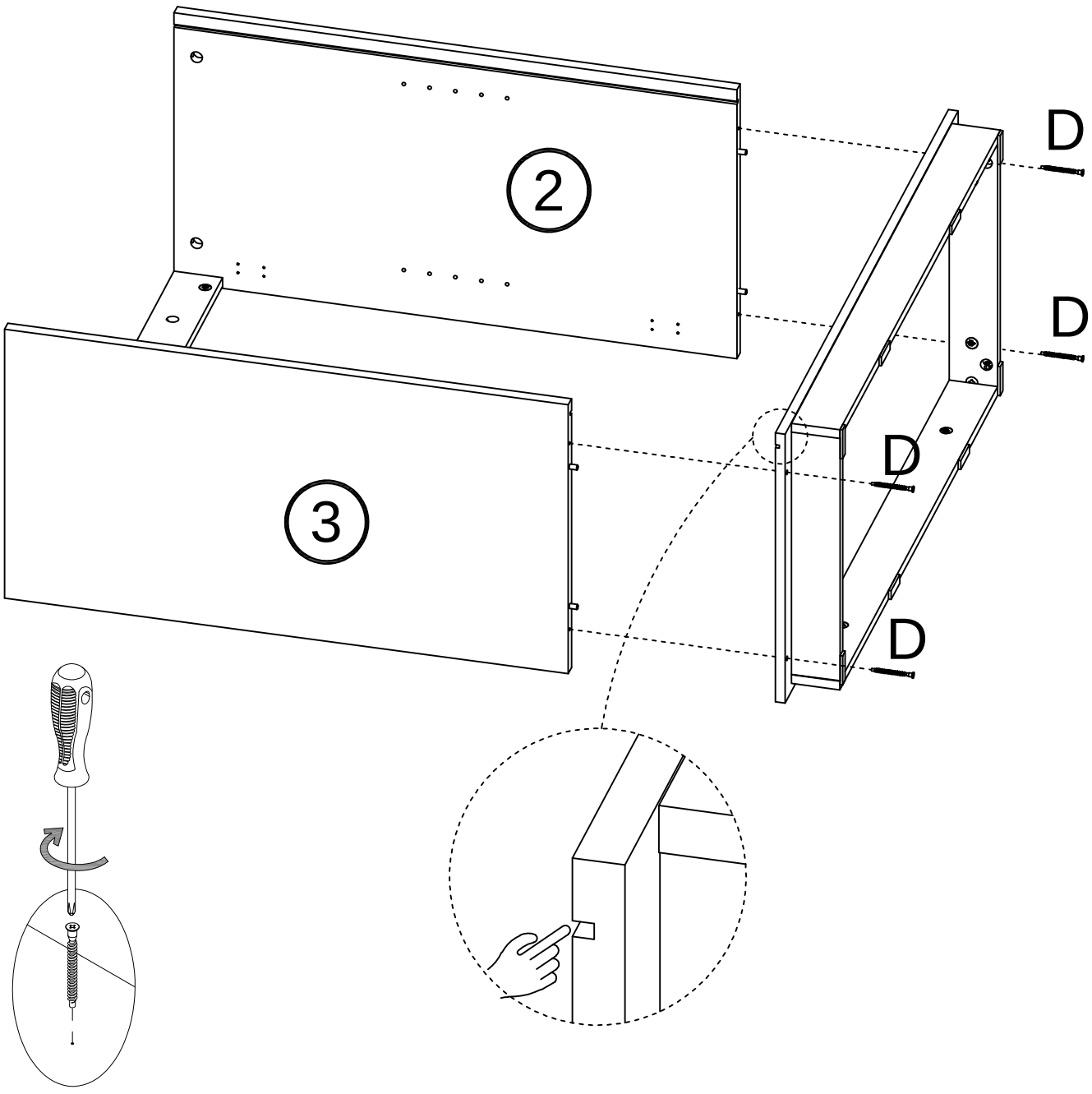




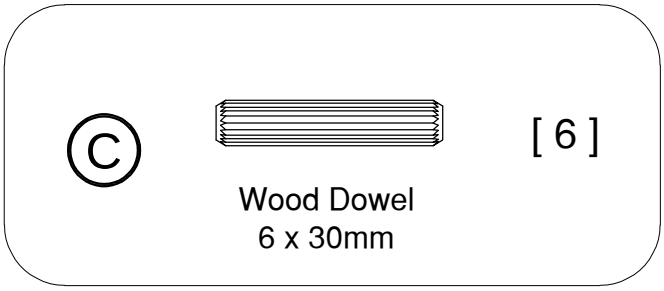
STEP 10

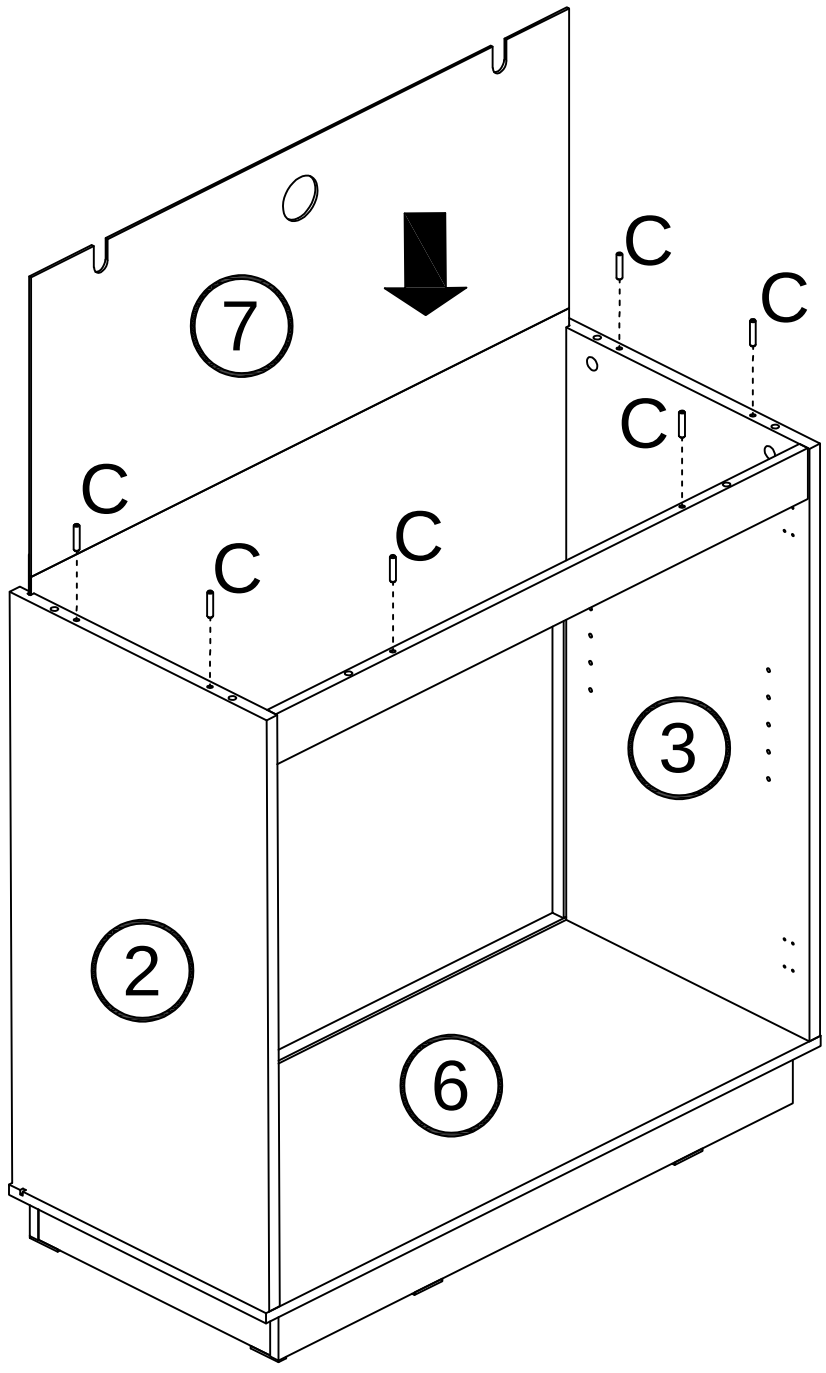
Ⓓ [4]

Ø5.0x48mm

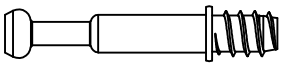


STEP 11





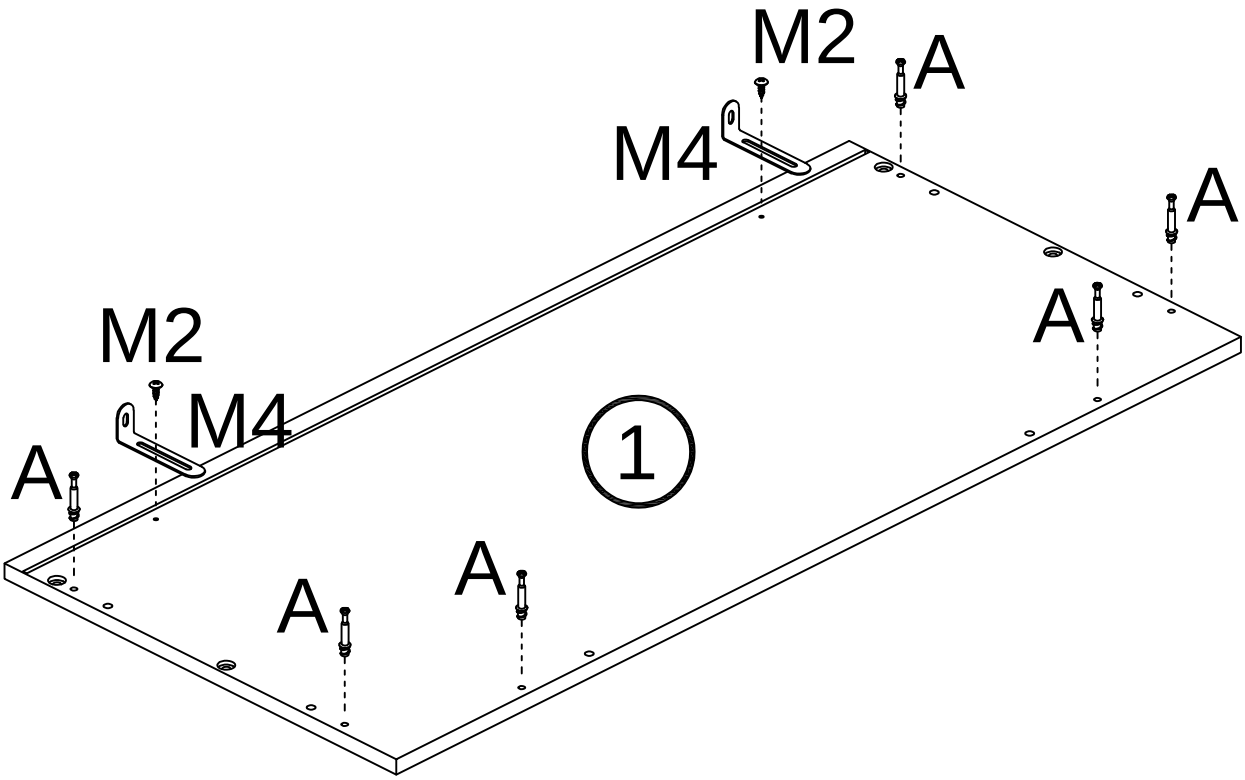
STEP 12

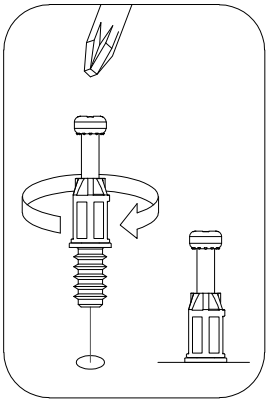
Ⓐ  [6]

KD Bolt
M6x35mm

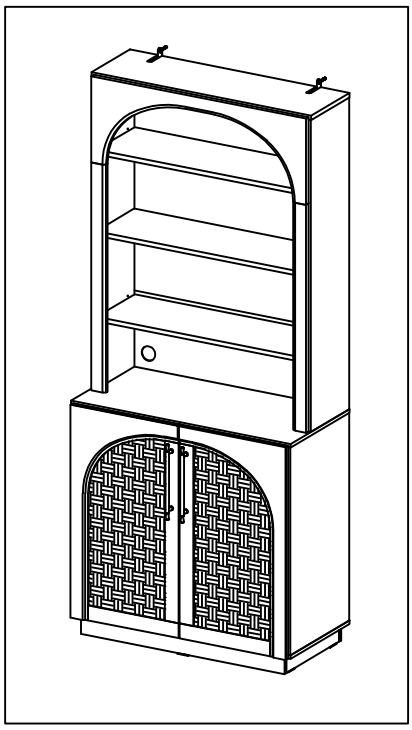
Ⓜ  [2]







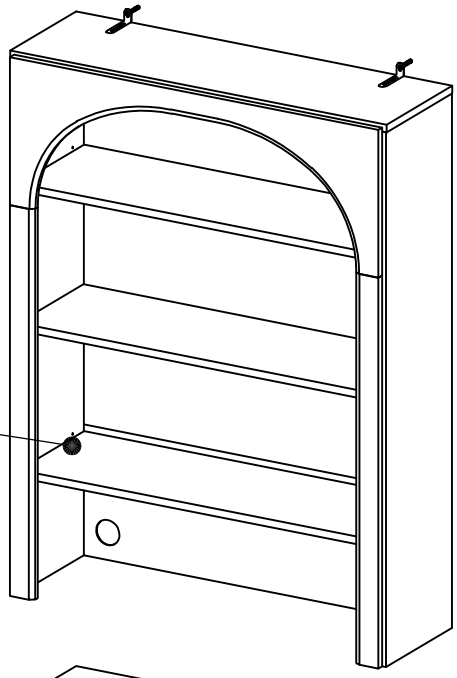
Installation Guide



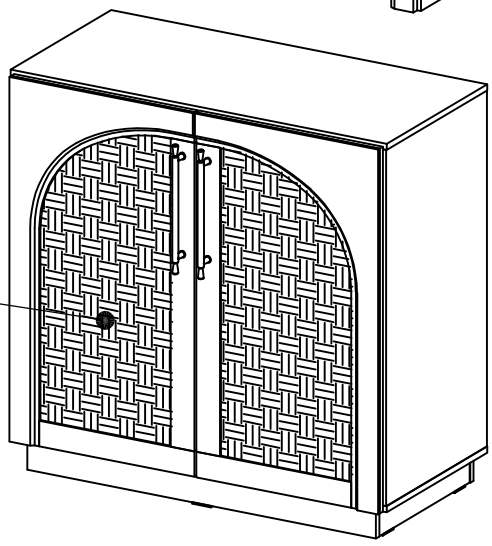
Note: If you have not purchased items listed (A001 ~A003), proceed to STEP 13 - STEP 20 to complete assembly.

If you have purchased items listed (A001 ~A003), proceed to STEP 21 - STEP 30 to complete assembly.

MB-MOKA-A001~A003

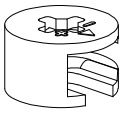


MB-MOKA-A010~A012



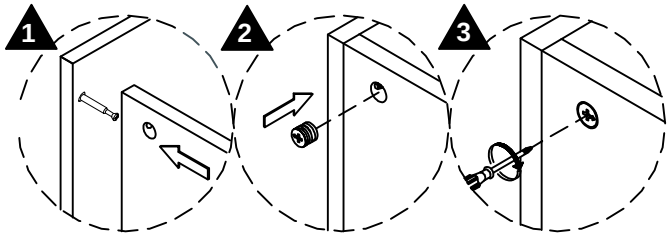
STEP 13

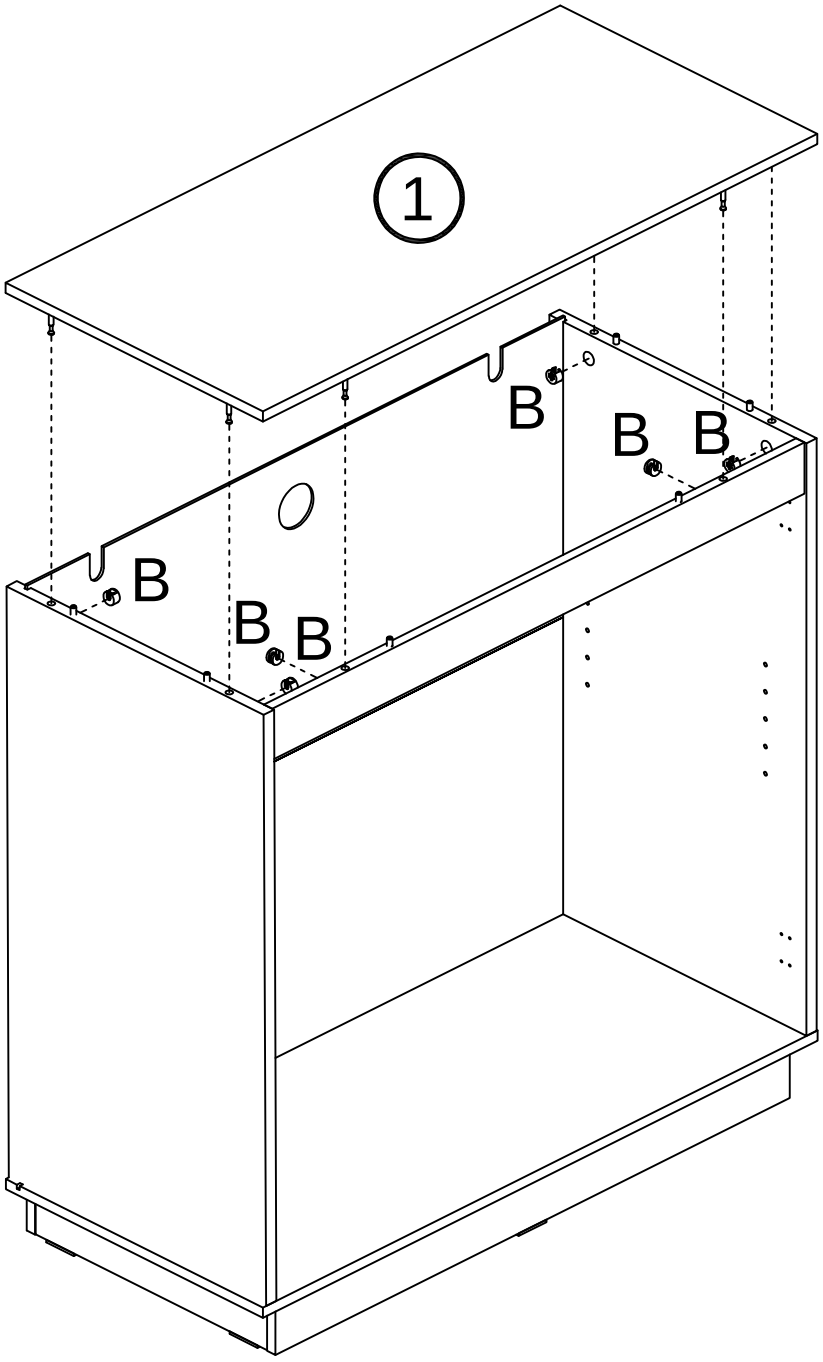
Ⓑ



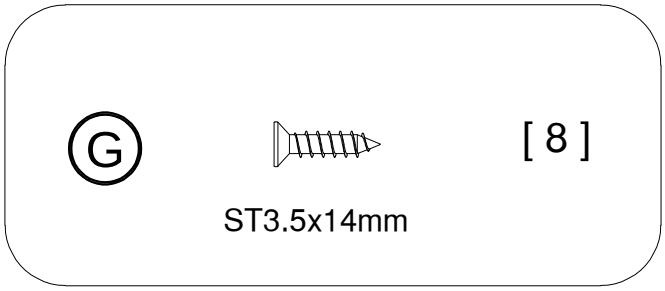
[6]

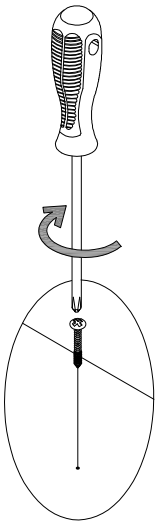
KD Cam
Ø15x9.5mm

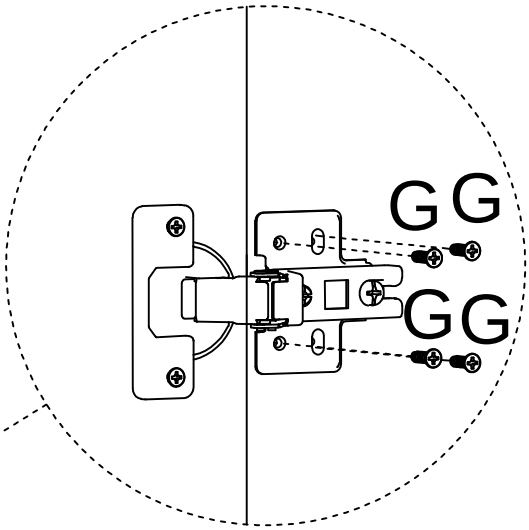


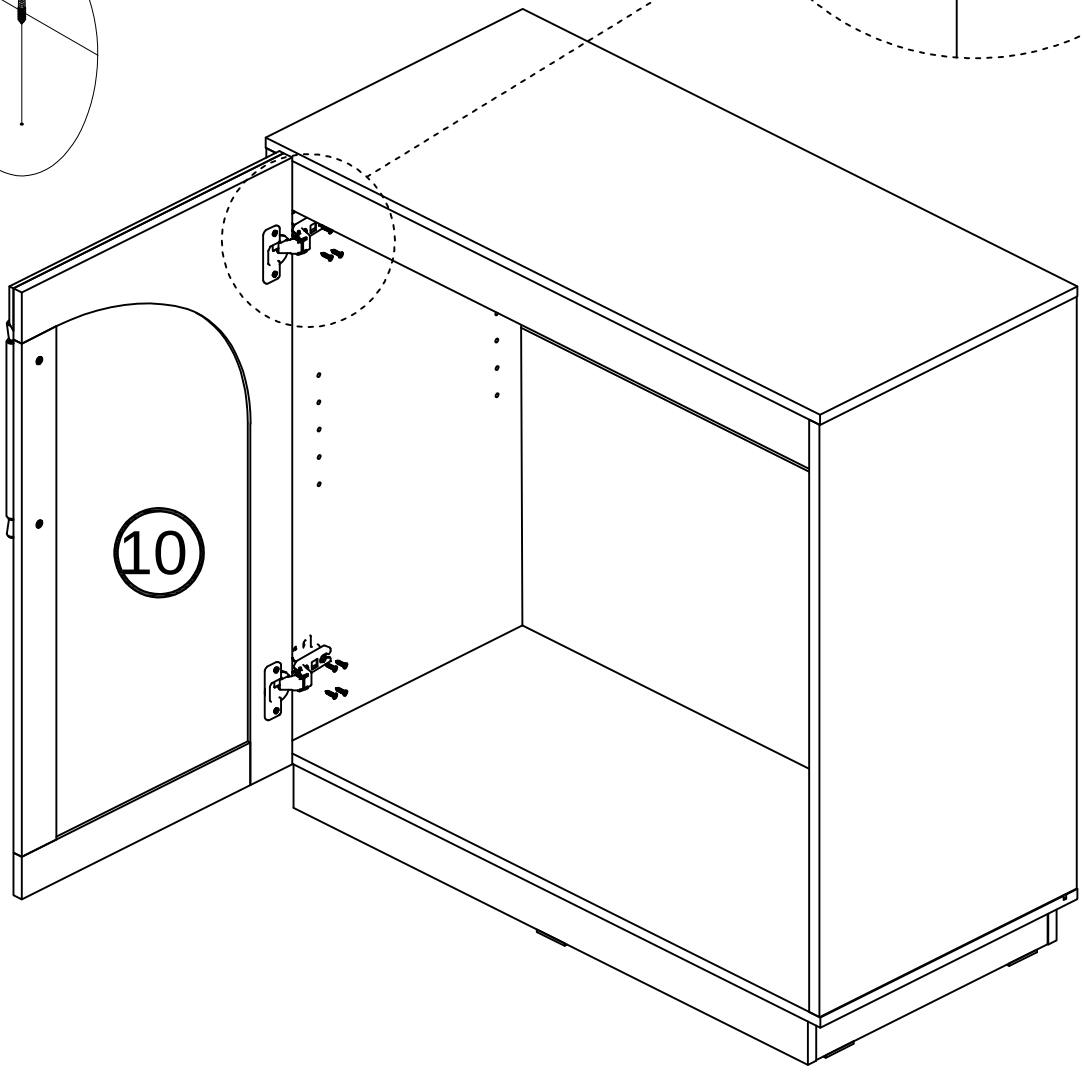


STEP 14





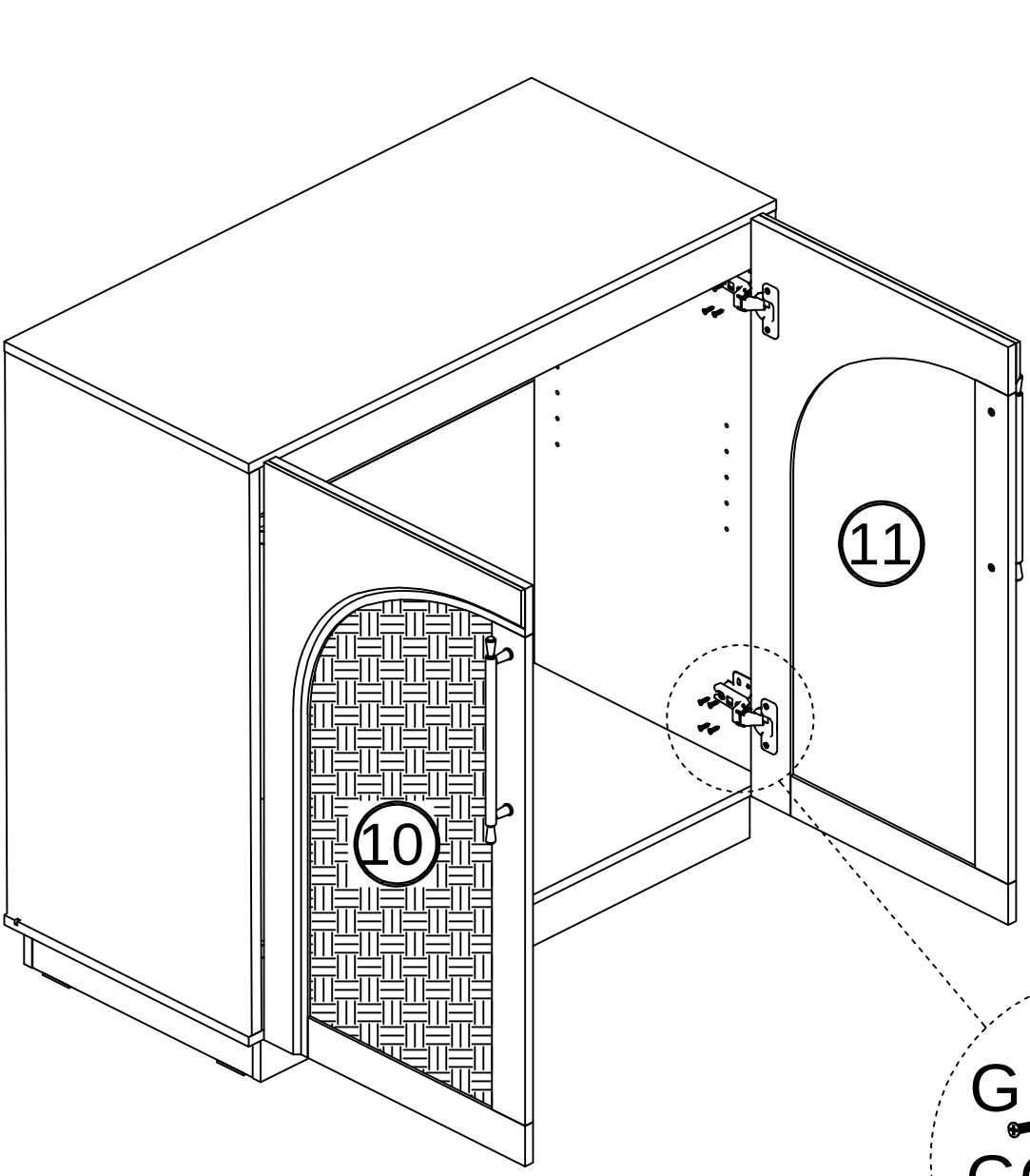


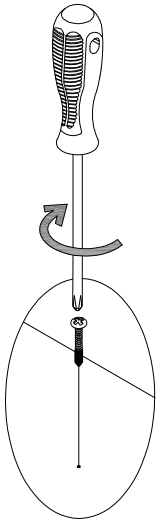


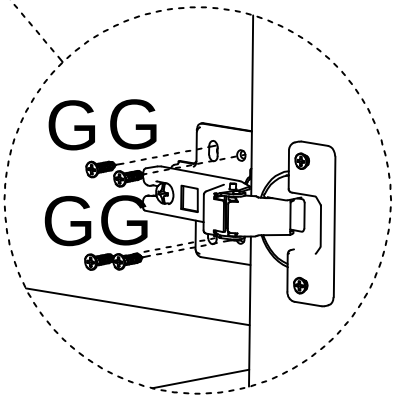
STEP 15

Ⓖ [8]

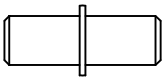
ST3.5x14mm



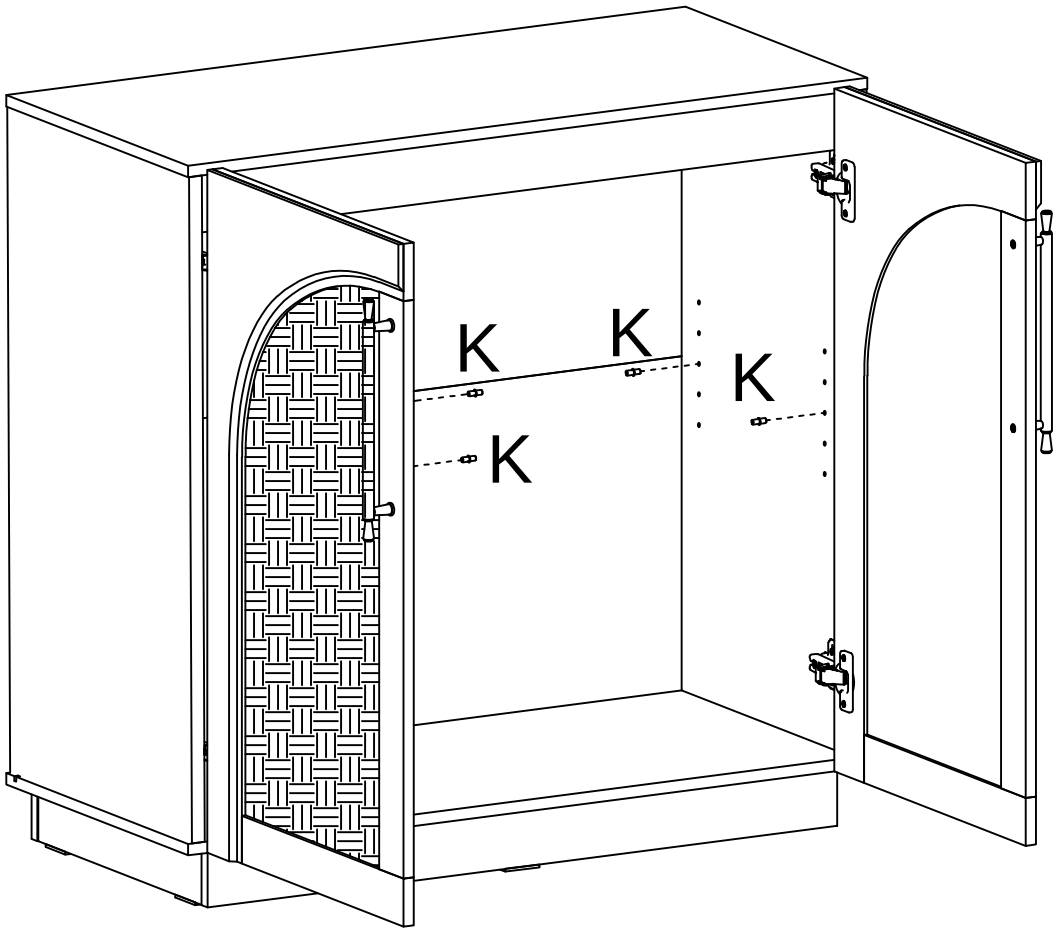




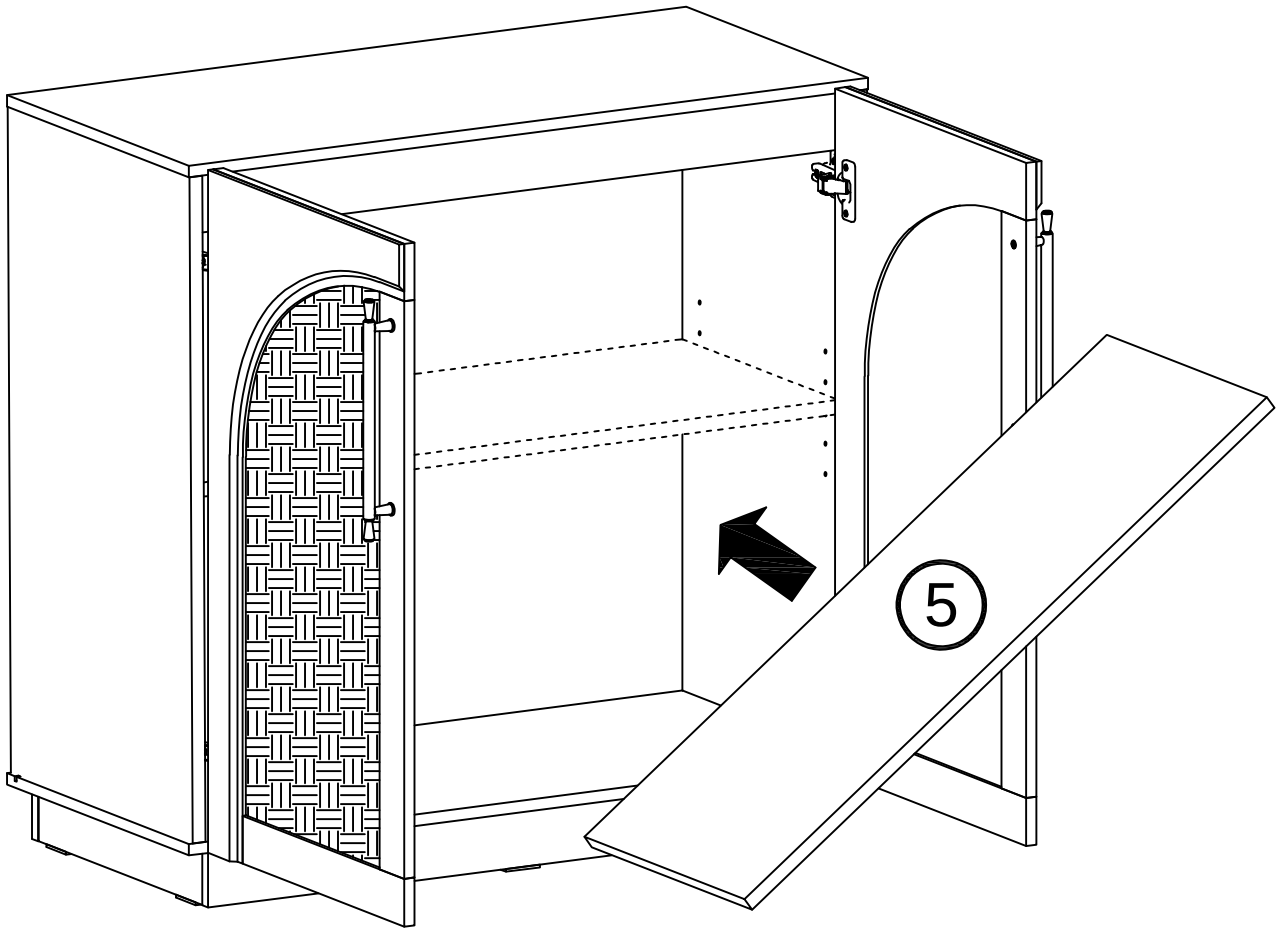
STEP 16

Ⓚ  [4]

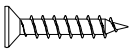
Shelf Pin



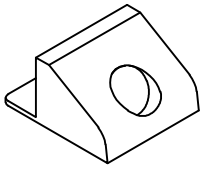
STEP 17



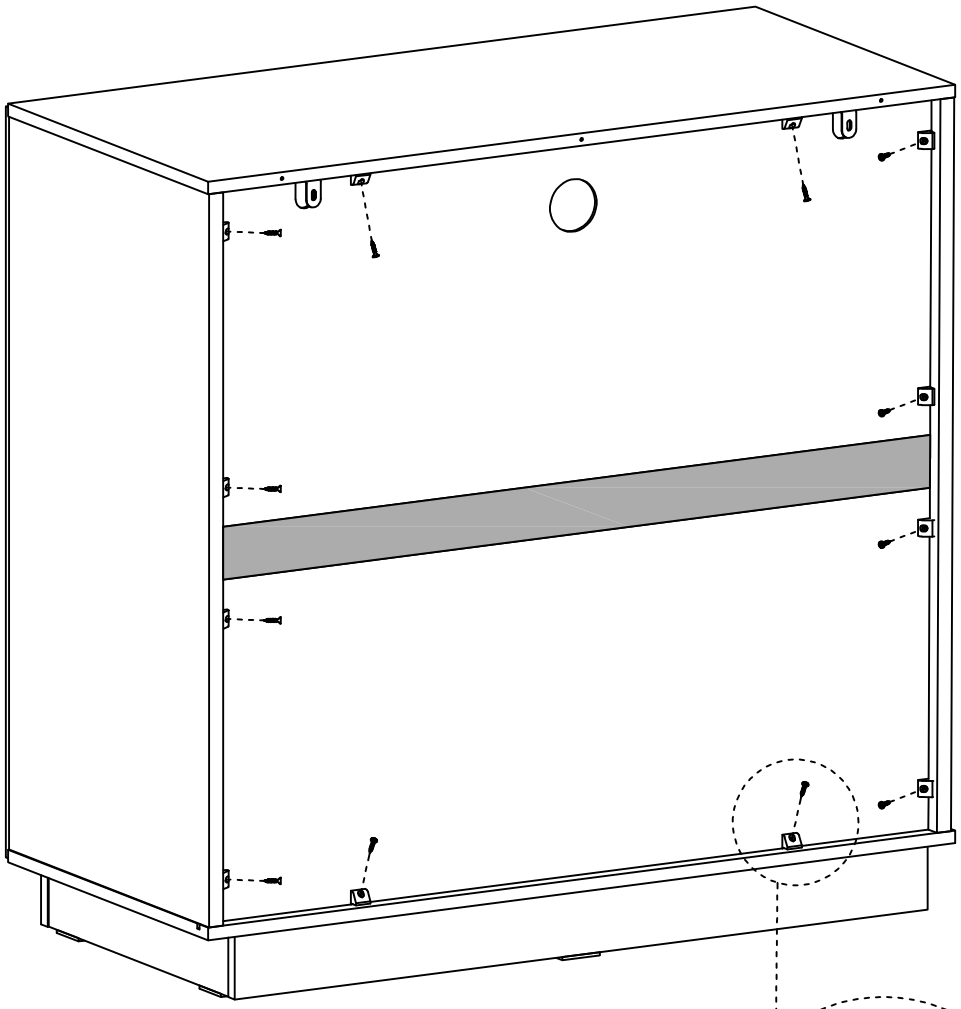
STEP 18

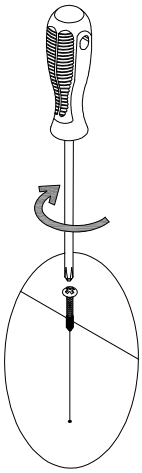
Ⓕ  [12]

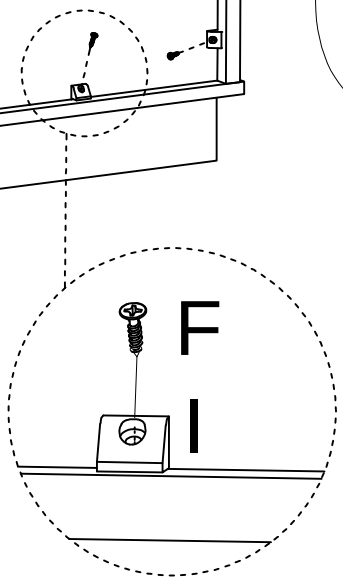
ST3.0x16mm

Ⓘ  [12]

Back Clip



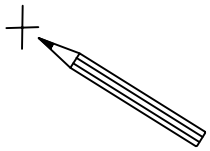




STEP 19

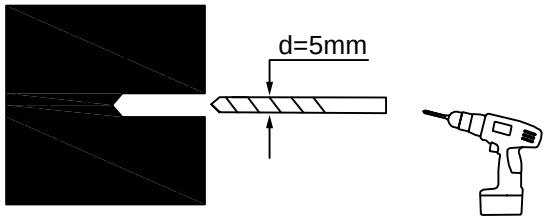
Method 1：For solid or concrete wall.

1.Choose your desired location on the wall. Have your friend hold the product in place and use a pencil to mark where the anchor will go.

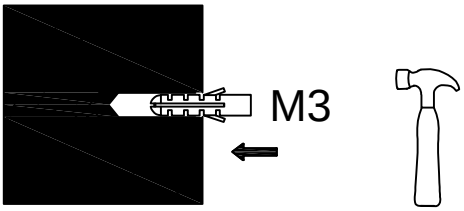




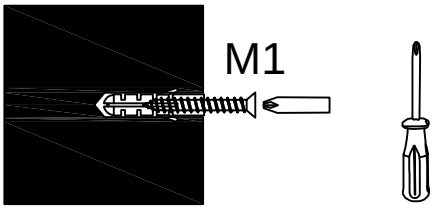
2.Pre-drill holes on the wall with a drill bit that is larger than the diameter of the wall anchors.



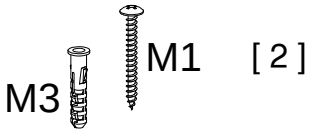
3.Gently insert the wall anchor into the pre-drilled hole.



4.Insert the screws into the wall anchor with a screwdriver to complete the installation.



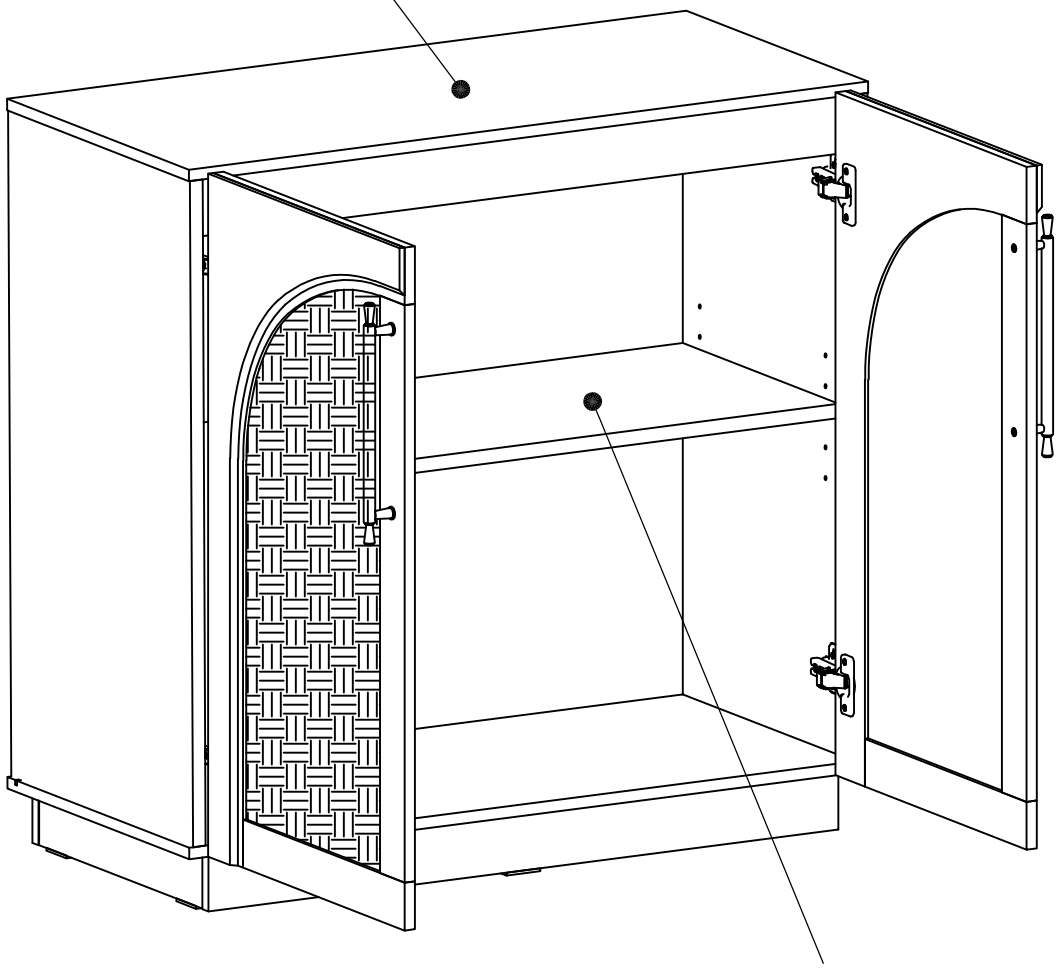
Ⓜ



[2]

STEP 20

MAXIMUM WEIGHT: 130 LBS
PESO MÁXIMO: 130 LIBRAS
POIDS MAXIMUM:130 LIVRES



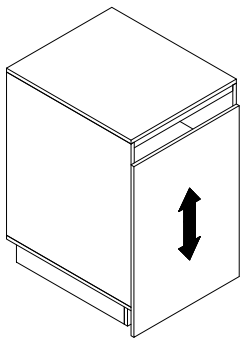
MAXIMUM WEIGHT: 40 LBS
PESO MÁXIMO: 40 LIBRAS
POIDS MAXIMUM: 40 LIVRES

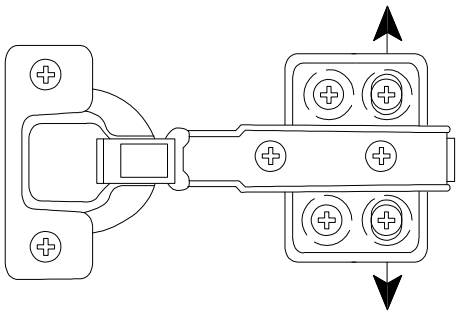
MODEL 1
Installation complete

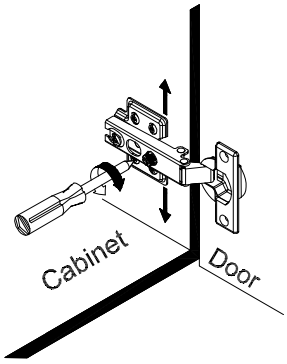
Cabinet Door Adjustment Instructions

Height adjustment:

a) Locate the height adjustment screws on the hinge.
b) Use the Phillips screwdriver to either tighten or loosen the screws to raise or lower the cabinet door as desired.

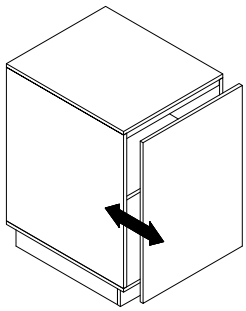


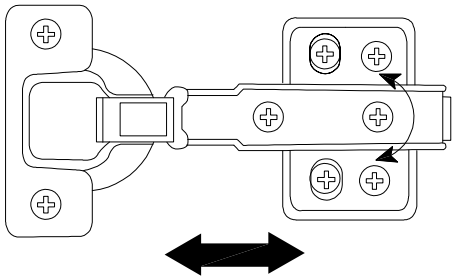


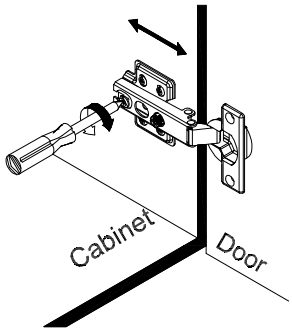


Side-to-side adjustment:

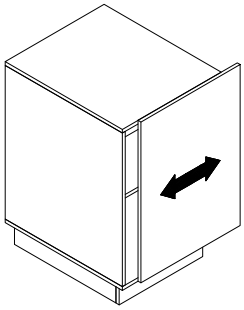
a) If the cabinet door needs to be moved closer to or away from the cabinet frame, locate the side-to-side adjustment screws on the hinge.
b) Use the Phillips screwdriver to adjust these screws and gradually move the door in the desired direction.

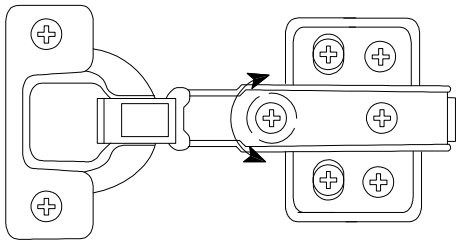


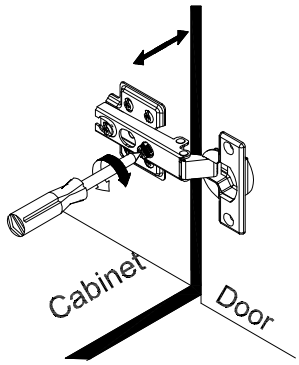




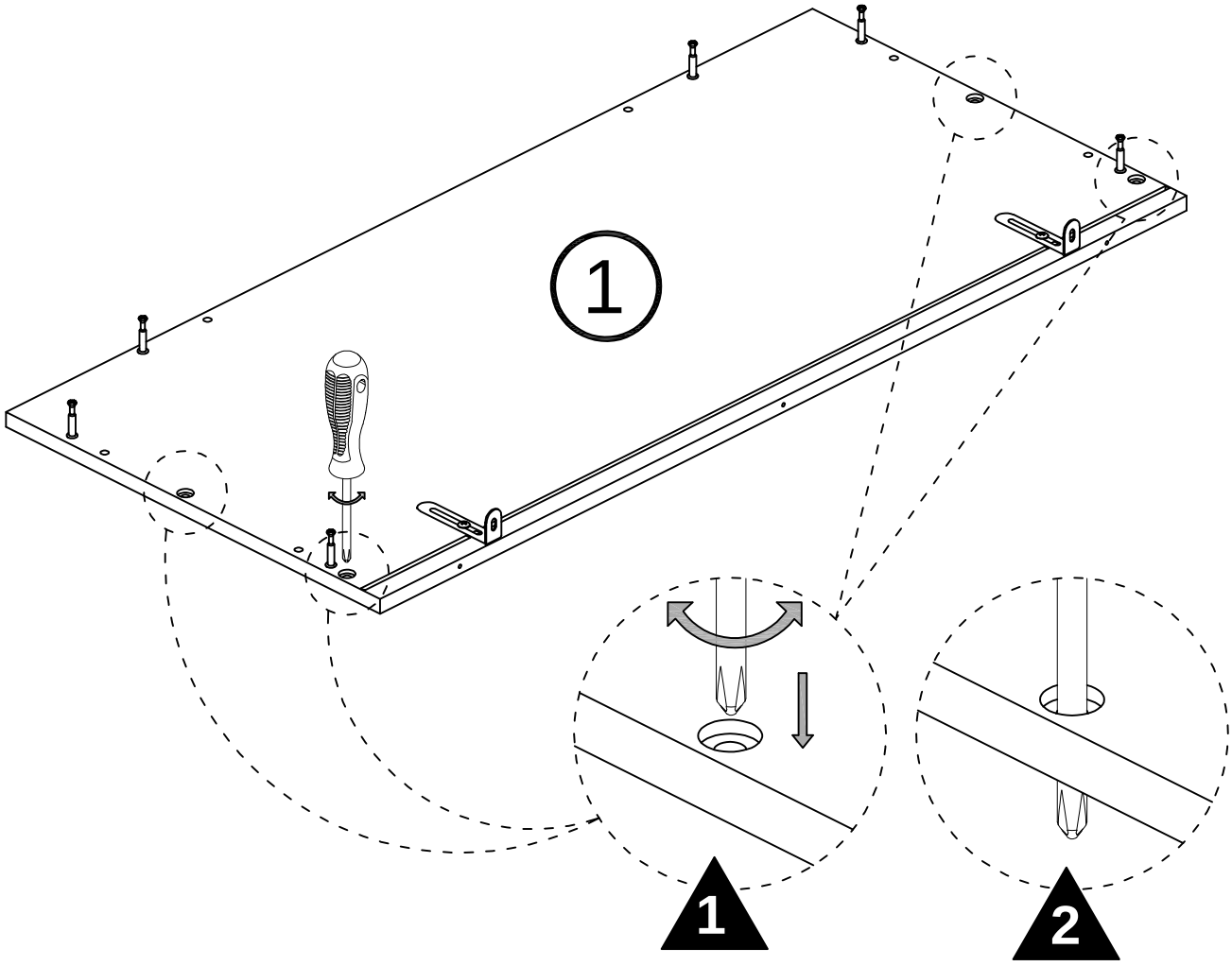
Depth adjustment (if applicable):





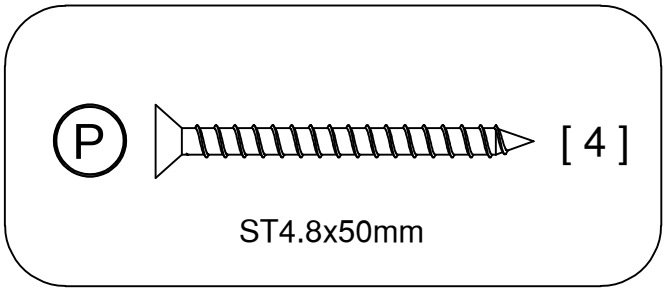


STEP 21

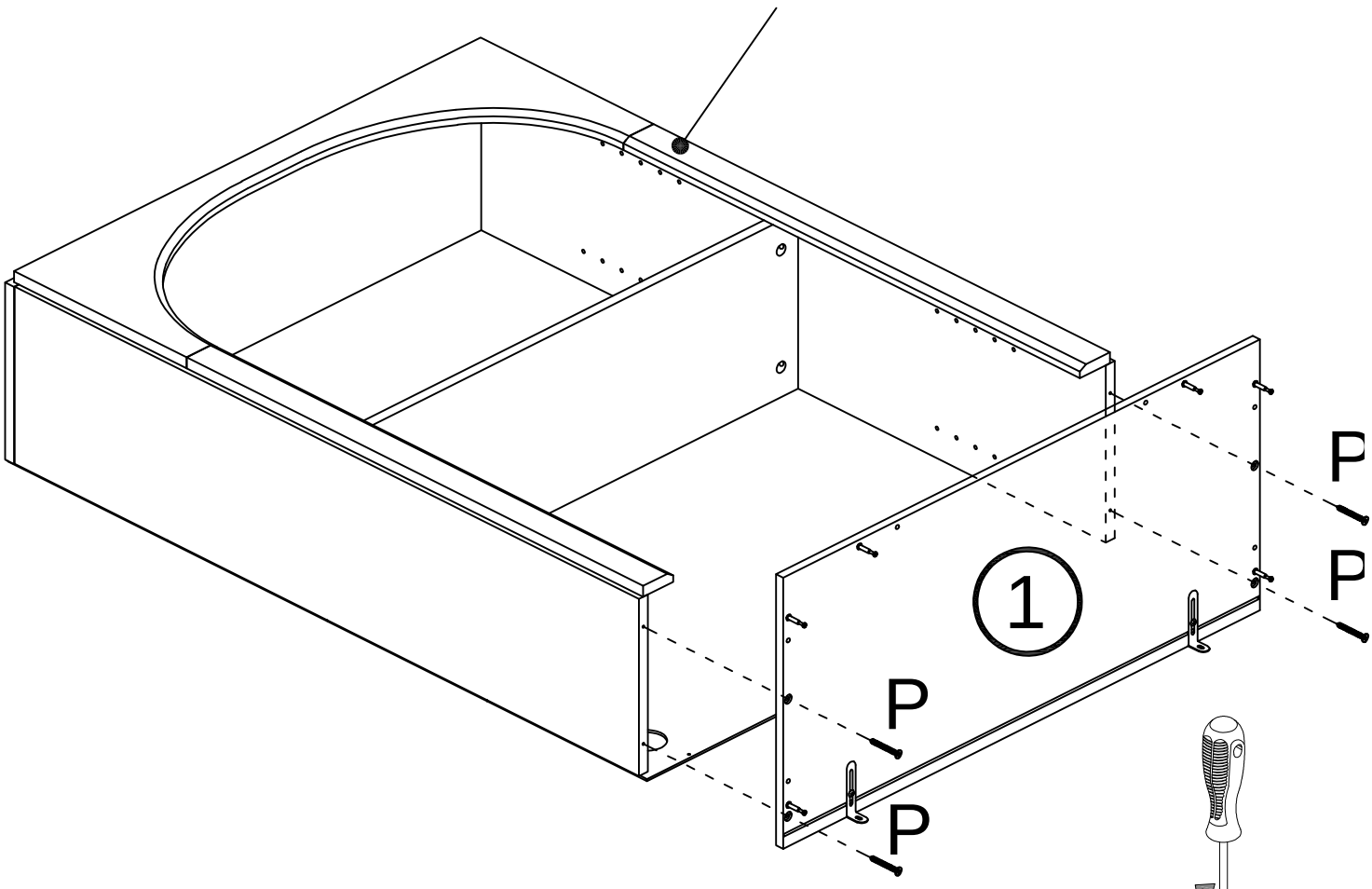


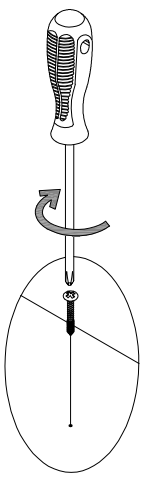
Nota: Work on waste cardboard boxes for panel processing.

STEP 22



[MB-MOKA-A001~A003]

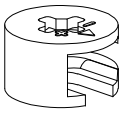




Nota: Stringere tutte le viti
dopo averle allineate con i fori.

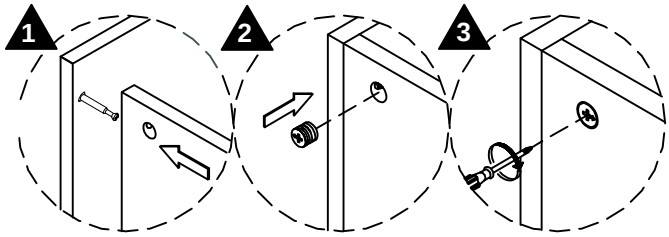
STEP 23

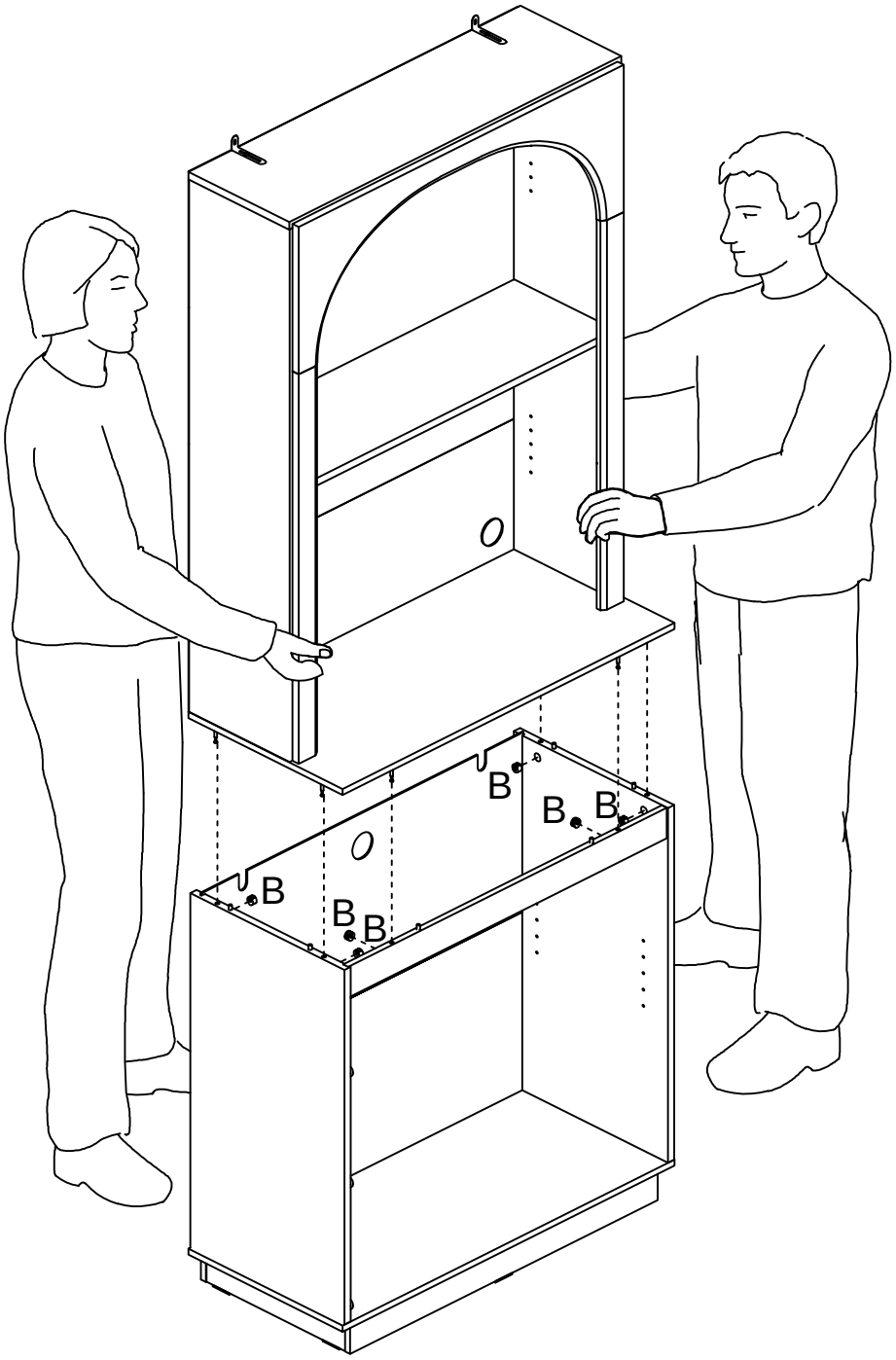
Ⓑ



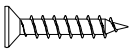
[6]

KD Cam
Ø15x9.5mm

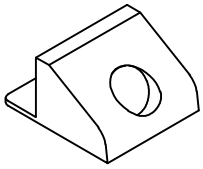




STEP 24

Ⓕ  [12]

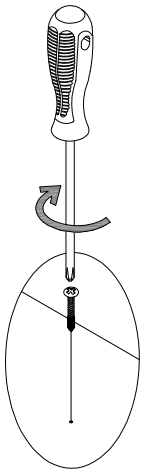
ST3.0x16mm

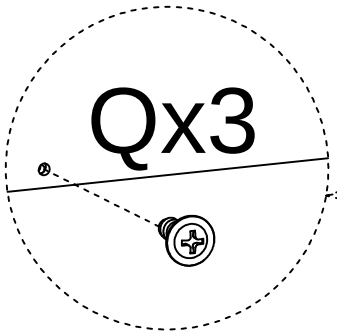
Ⓘ  [12]

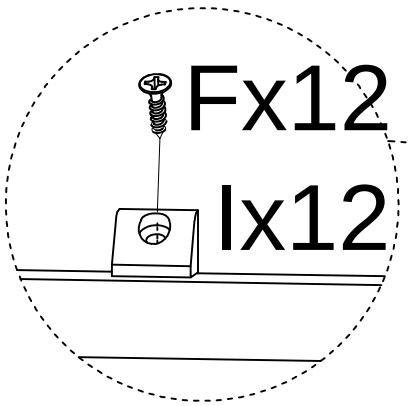
Back Clip

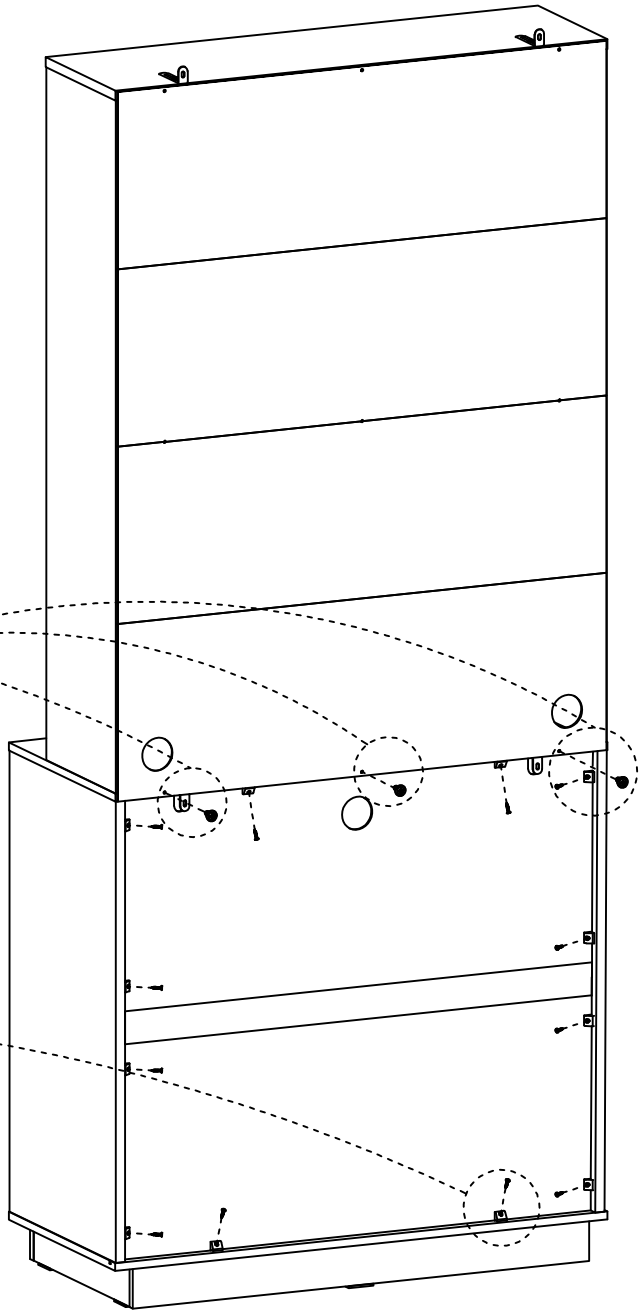
Ⓠ  [3]

ST3.5x12mm

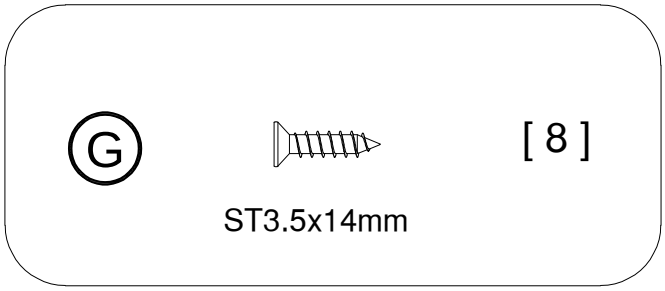


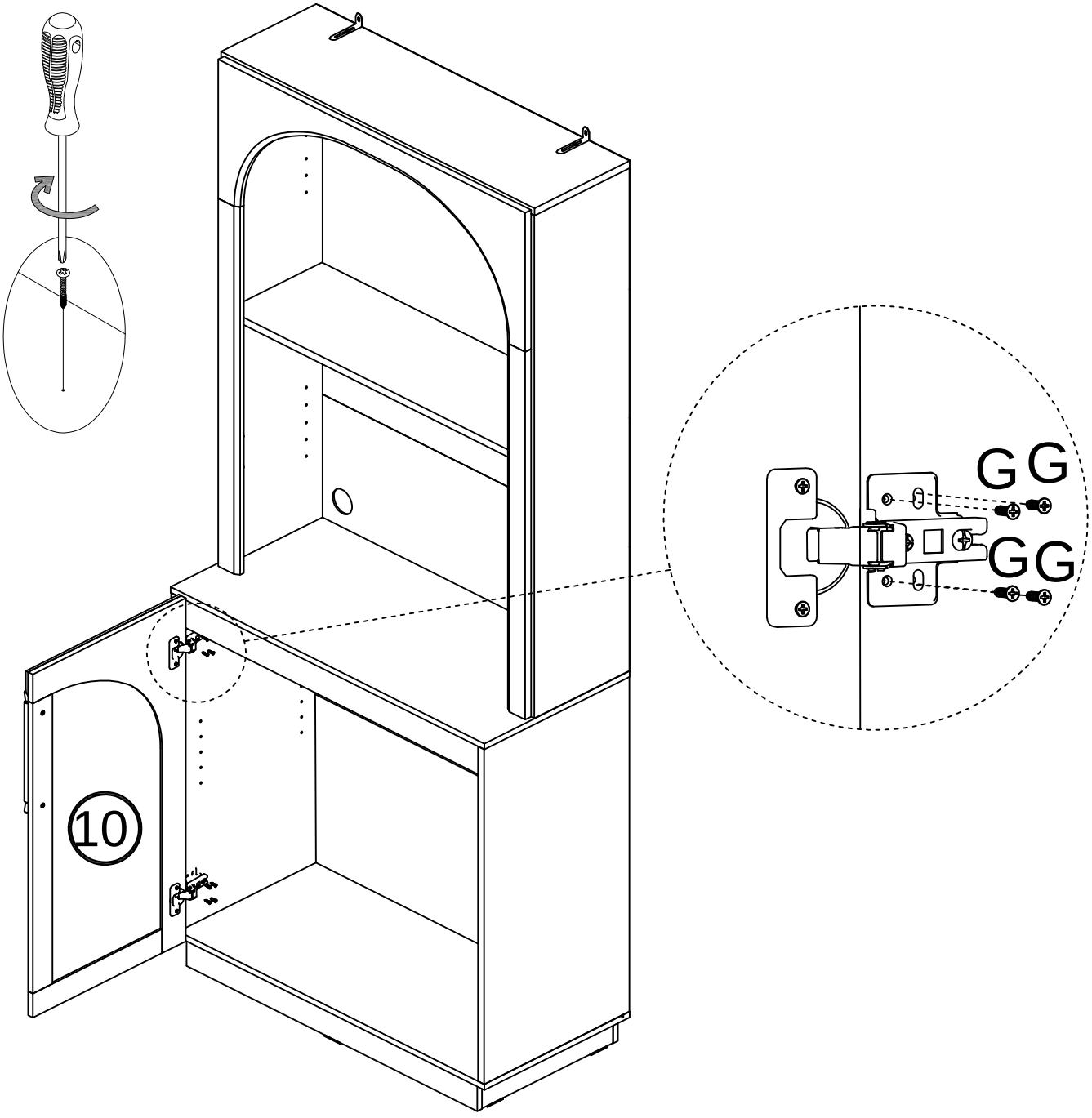




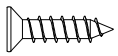


STEP 25

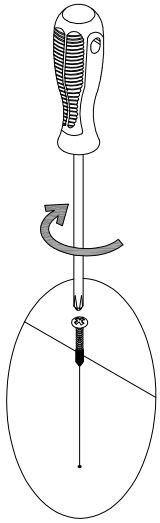


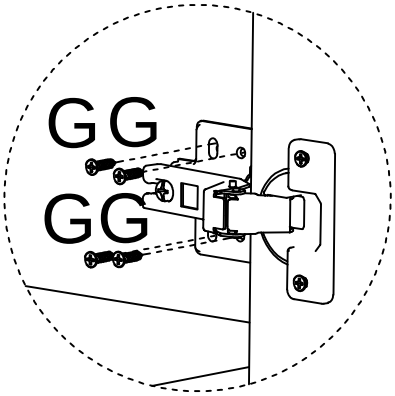


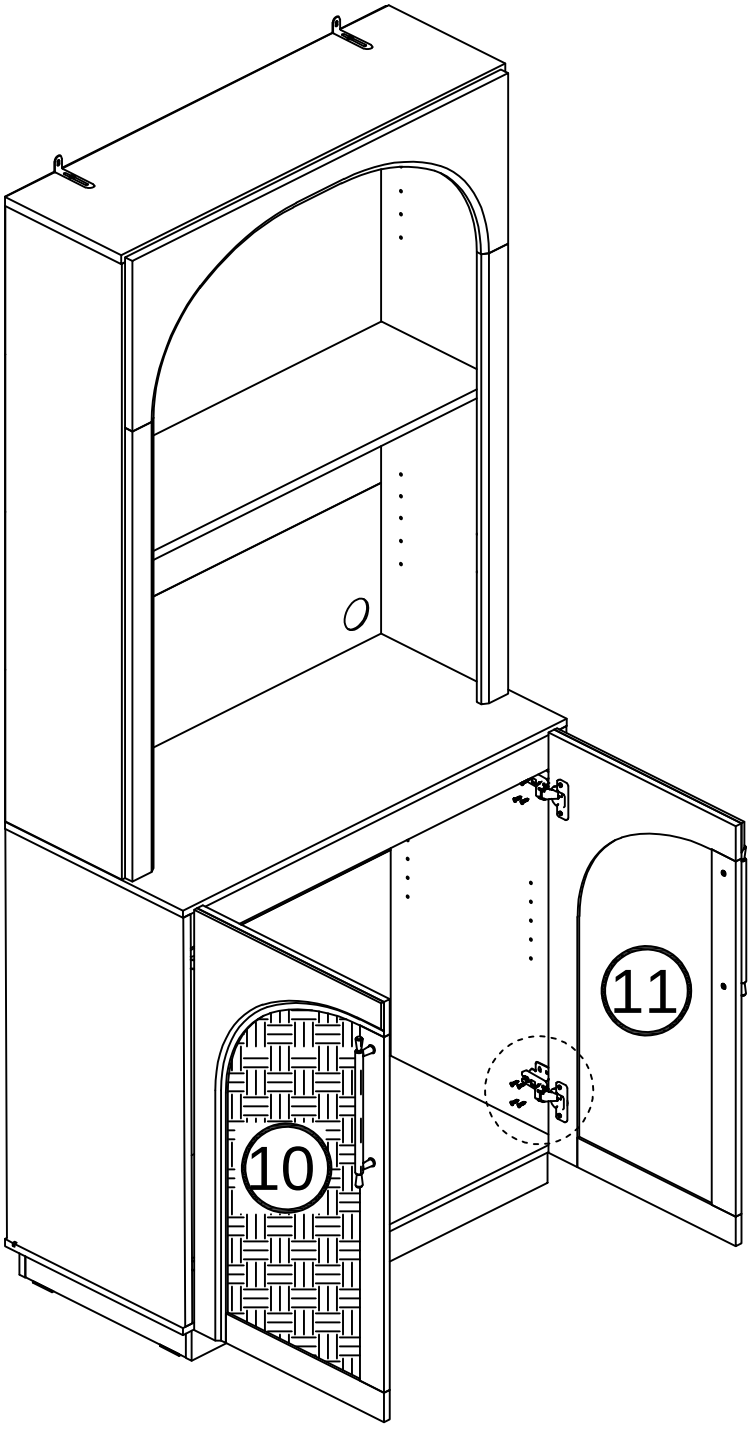
STEP 26

Ⓖ  [8]

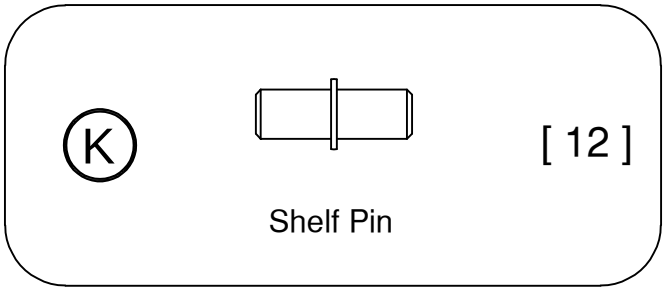
ST3.5x14mm

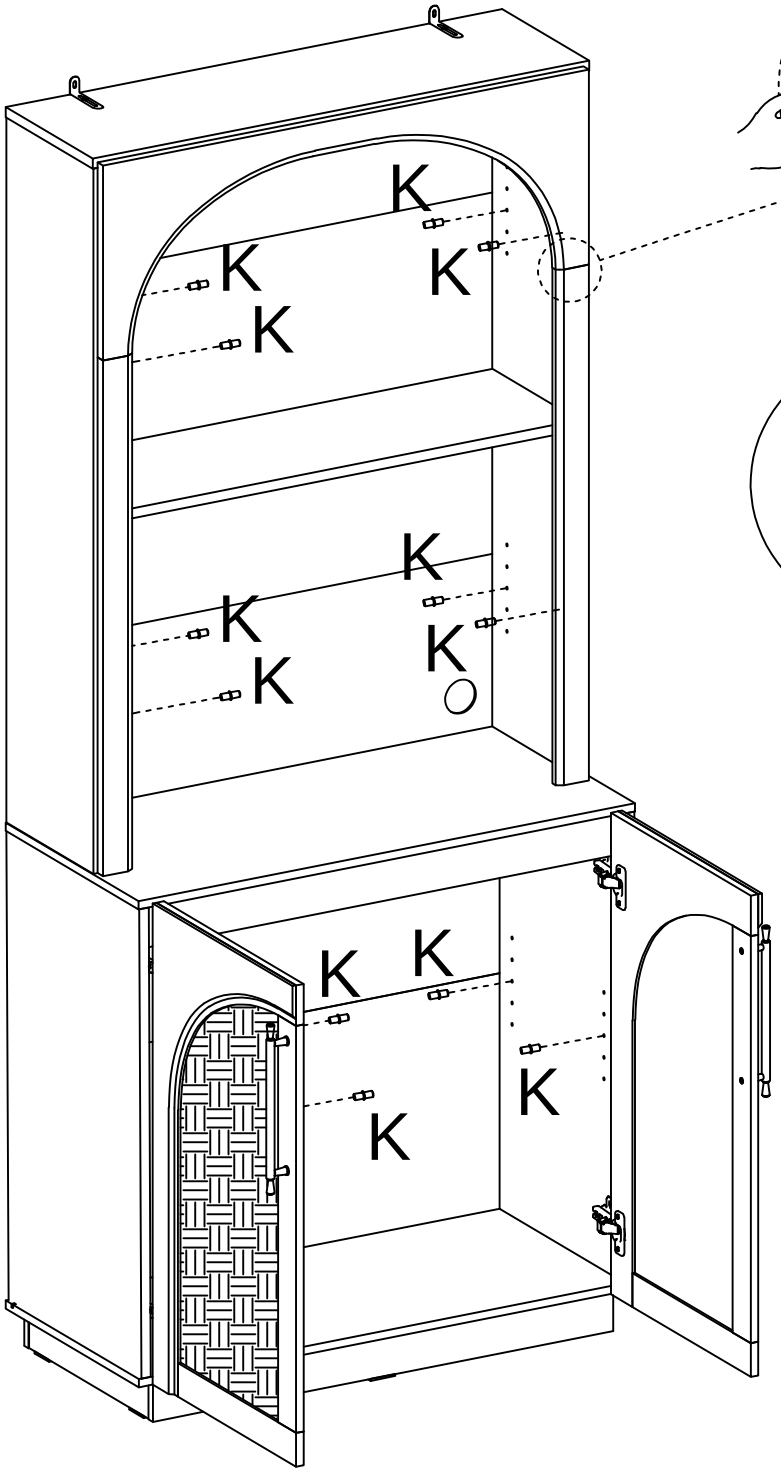


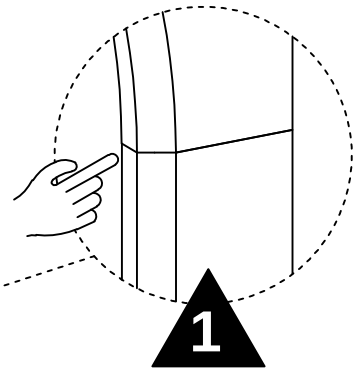


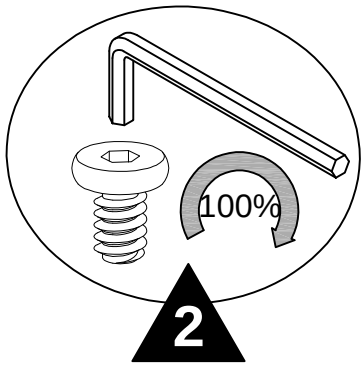


STEP 27



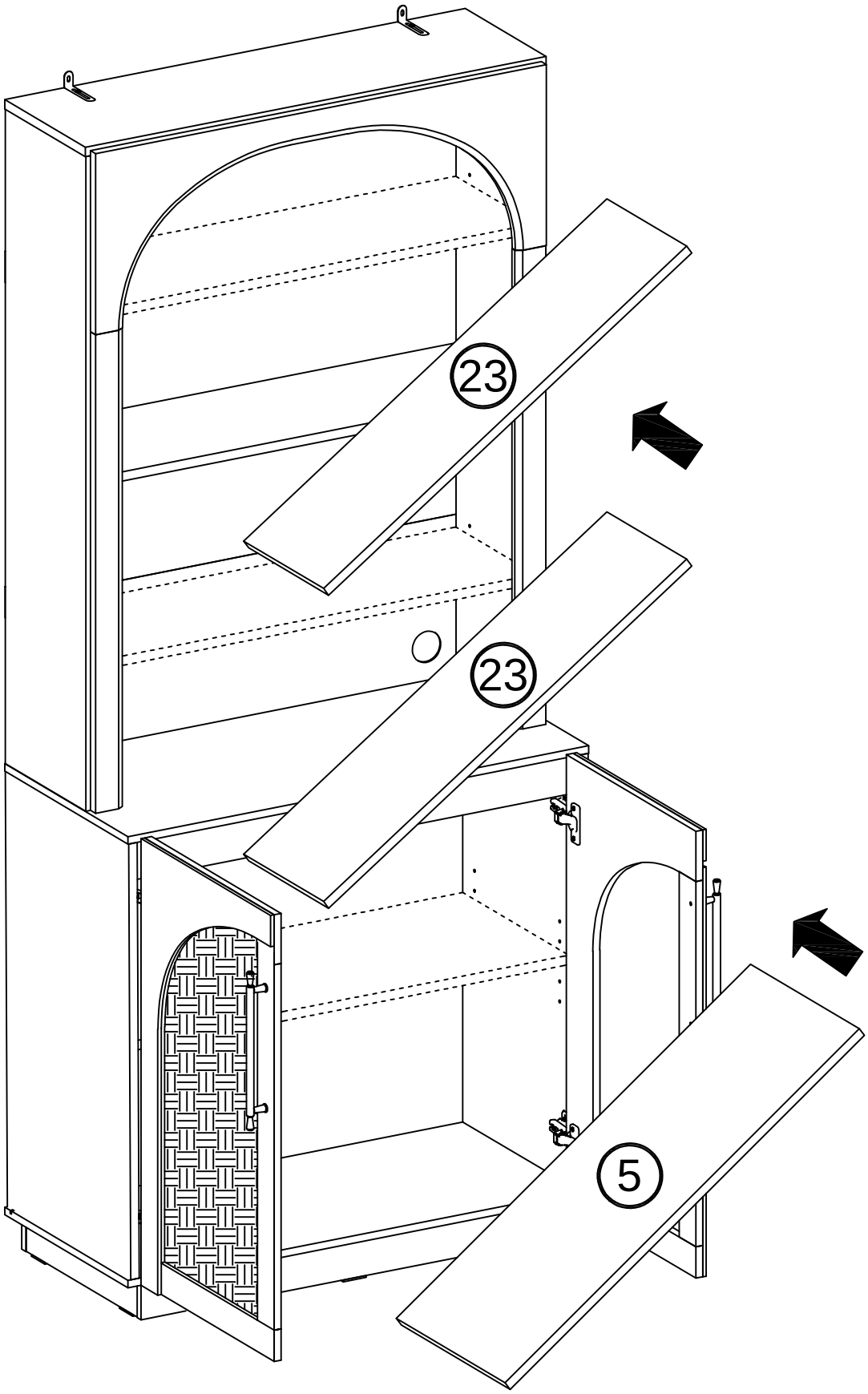






Nota: Align first, then tighten the screws.

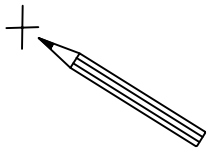
STEP 28



STEP 29

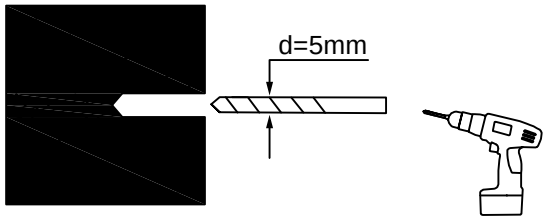
Method 1：For solid or concrete wall.

1.Choose your desired location on the wall. Have your friend hold the product in place and use a pencil to mark where the anchor will go.

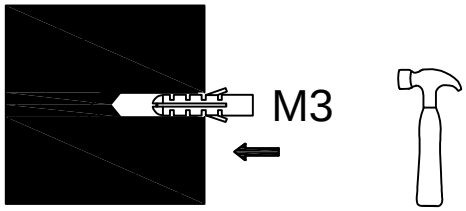




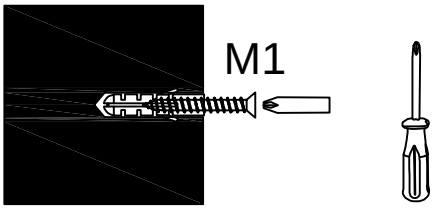
2.Pre-drill holes on the wall with a drill bit that is larger than the diameter of the wall anchors.



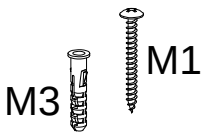
3.Gently insert the wall anchor into the pre-drilled hole.



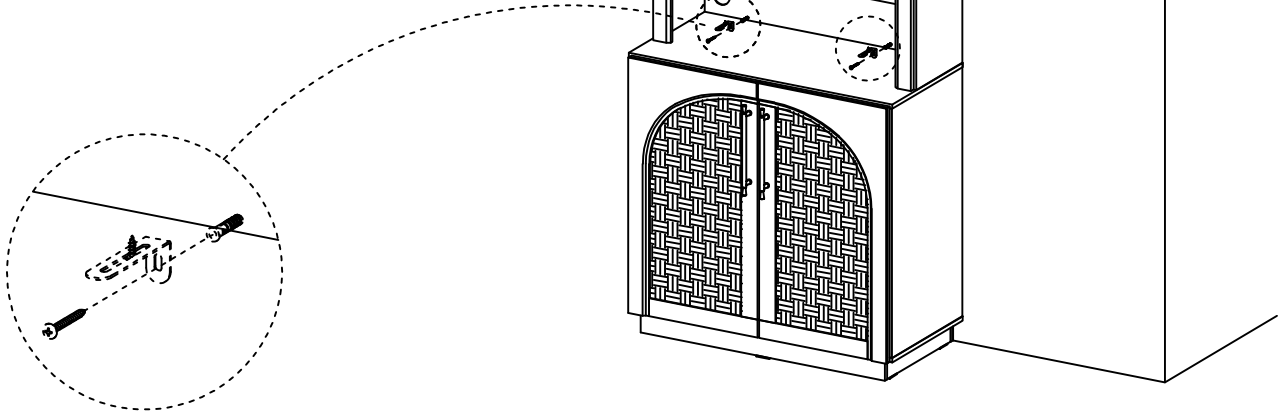
4.Insert the screws into the wall anchor with a screwdriver to complete the installation.



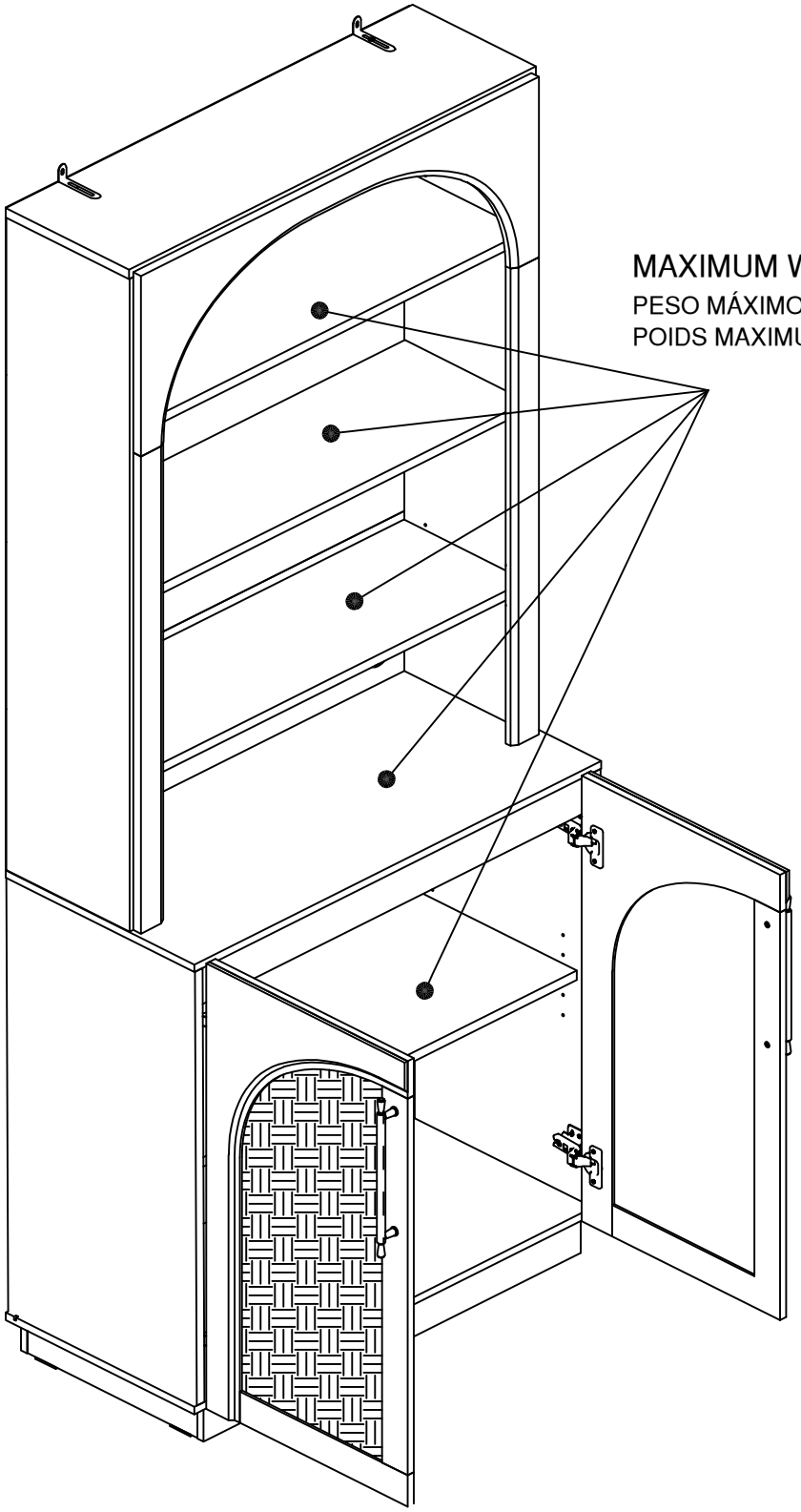
Ⓜ



[4]



STEP 30



MODEL 2
Installation complete