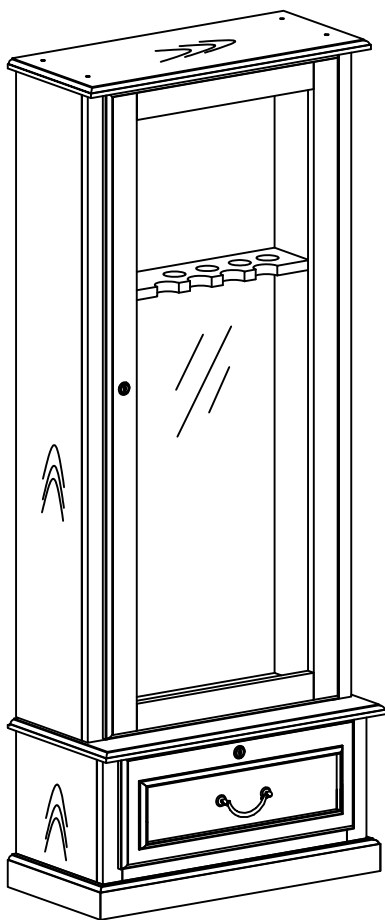

Model 600/650 - GUN CABINET



PLEASE READ

Thank you for purchasing this quality product. A list of **PARTS** and **INSTRUCTIONS** are included to assist you. Unpack and identify all parts included on the **PARTS LIST** and **HARDWARE LIST**. If parts are missing, please do not return the item to the store.

Contact our **CUSTOMER SERVICE DEPARTMENT AT:**

PHONE: 888-673-9080

FAX: 417-673-9081

EMAIL: service@americanfurnitureclassics.com

To expedite service, please indicate the model number and part number (letter code) of the part(s) needed.

Components List:

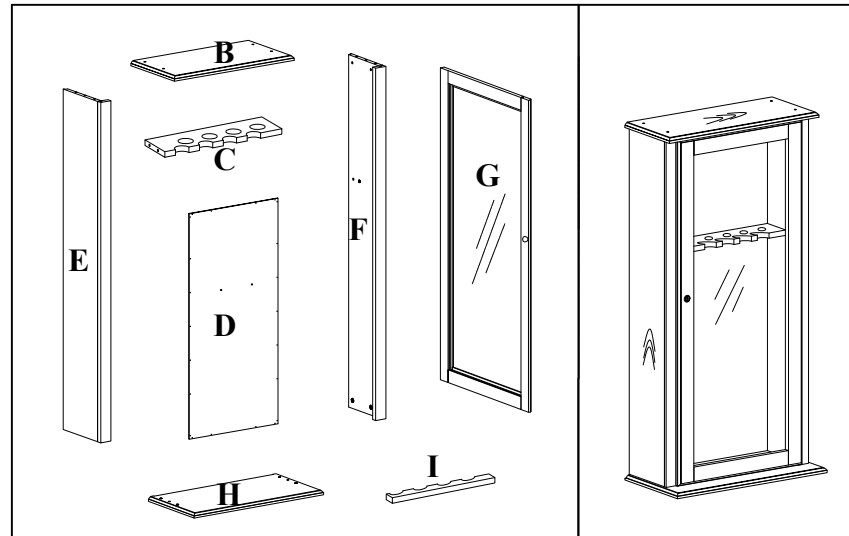
Upper Cabinet

- B. Top Panel1pc
- C. Upper Barrel Rest.....1pc
- D. Upper Back Panel.....1pc
- E. Left Side Panel.....1pc
- F. Right Side Panel.....1pc
- G. Door Panel.....1pc
- H. Drawer Top Panel.....1pc
- I. Lower Barrel Rest1pc

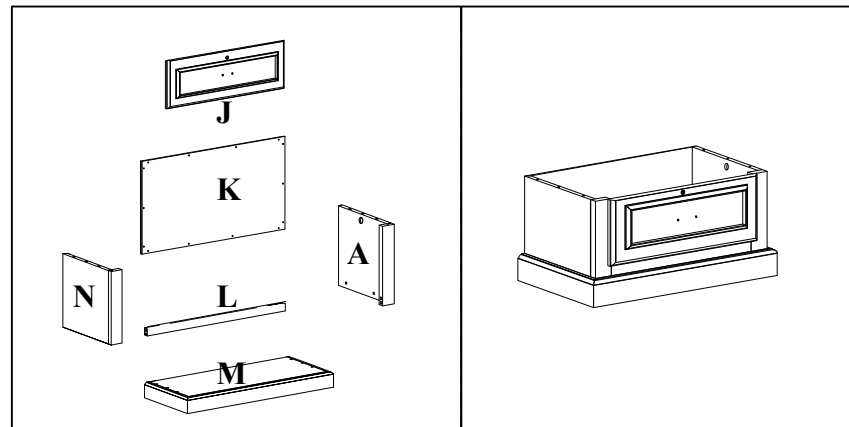
Lower Cabinet

- J. Front Panel With Lock.....1pc
- K. Bottom Back Panel1pc
- L. Bottom Front Rail 1pc
- M. Bottom Panel1pc
- N. Left Side Panel1pc
- A. Right Side Panel1pc

Upper Cabinet



Lower Cabinet



Hardware List:

1. "L"Wrench(1/4")4*75mm1pc
2. Threaded Pin: (1/4")*75mm2pcs
3. Arch Nut:2pcs
4. Round Head Wood Screw: ..Ø3.5*17mm ...33pcs
5. Flat Head Hinge Screw:..... Ø3.5*17mm.....20pcs
6. Dowel: Ø8*30mm22pcs
7. Drawer Pull1pc
8. Pull Screw:.....(Ø8)5/32" * 22mm2pcs
9. Door Spacer Block:..... 50*30*4.5mm1pc
10. Metal Bullet:..... (1/4")*12.5*Ø9.5mm10pcs
11. Machine Screw: (Ø12)1/4" * 45mm8pcs
12. Wrench.....1pc
13. Keys.....2pcs
14. Tipping restraint.....1pcs
15. Hinges.....5pcs
16. Leveler.....(Ø20)1/4" * 20mm4 pcs



1



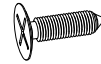
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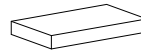
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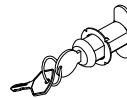
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11



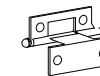
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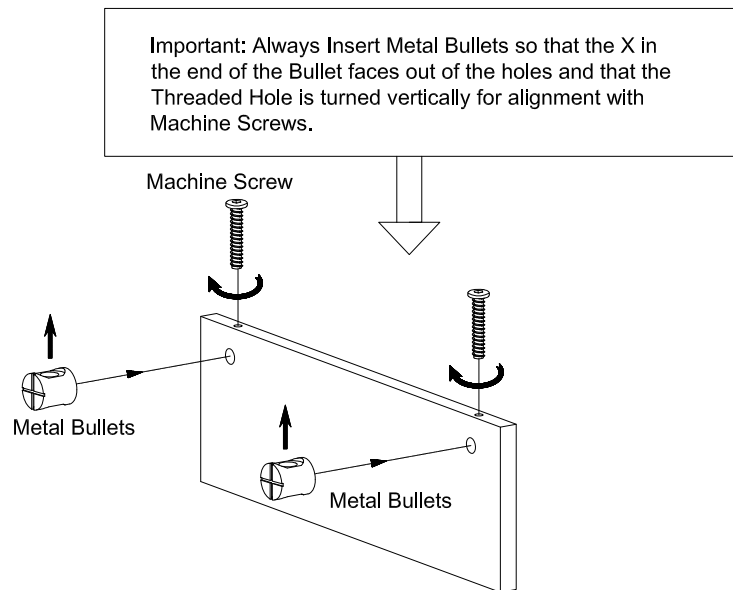


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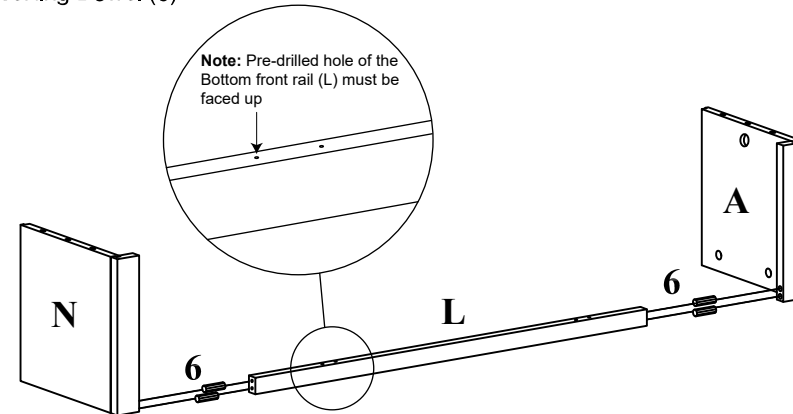


16

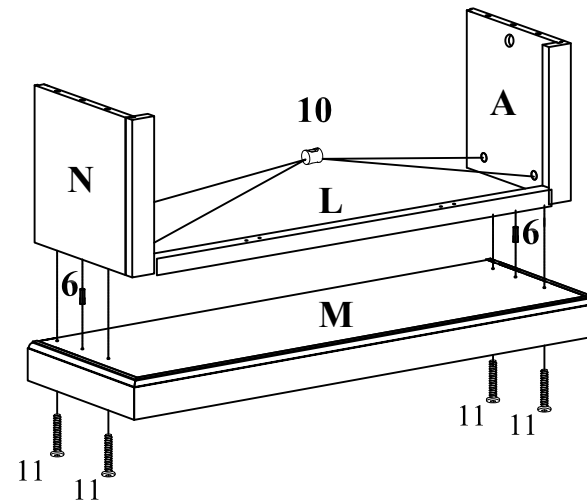
Unpack carton on a clean, smooth surface and inventory parts.



Step 1:
Attach Left & Right Side Panel (N & A) to the Bottom Front Rail (L) by inserting Dowel (6).



Step 2:
Attach the assembled unit completed in Step 1 to the Bottom Panel (M) by inserting Dowel (6) into the non-threaded holes. Insert Machine Screw (11) through the bottom of Bottom Panel (M) and into the Metal Bullet (10) inserted into the small holes in Side Panel (N & A). Tighten the Machine Screw (11) using the "L" Wrench (1).



Step 3:

Attach the Upper barrel rest (C) to the Left side panel (E) and Right side panel (F) by inserting dowel (6).

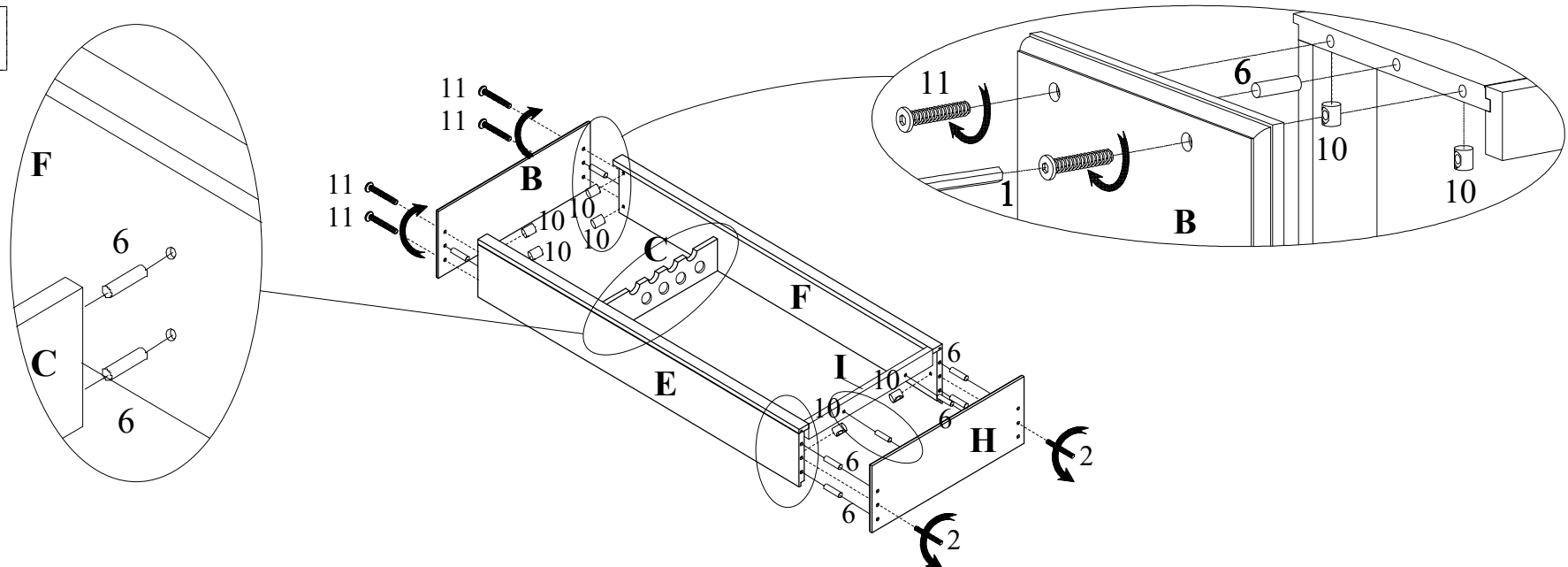
Step 4:

Insert the Dowel (6) into the holes on the Bottom side of the Top panel (B) and into the Left side panel (E) and Right side panel (F).

Insert Machine screw (11) through the Top panel (B) and into the Metal bullet (10) inserted into the Left side panel (E) and Right side panel (F). Note: Do not tighten machine screws (11).

Step 4

Step 3



Step 5:

Insert Dowel (6) into the holes on the top of Drawer top panel (H) and into the Left side panel (E) and Right side panel (F).

Insert Threaded pin (2) through the bottom of Drawer top panel (H) and into the Metal Bullet (10) inserted into the Left side panel (E) and Right side panel (F). Tighten threaded pin (2) by hand until it stops. Do not over tighten!

Note: Raw side of part (H) should be facing down.

Step 6:

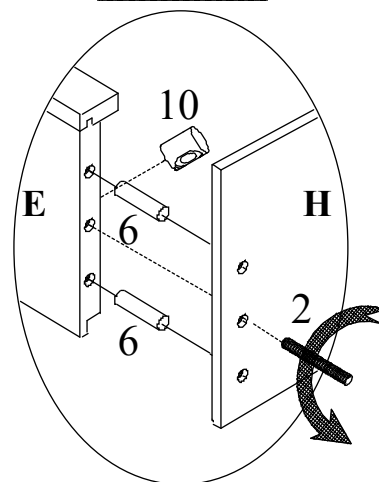
Attach the Lower barrel rest (I) to the Drawer top panel (H) by inserting dowel (6).

Tighten all the Machine screw (11) in Step 3 using the "L" wrench (1) .

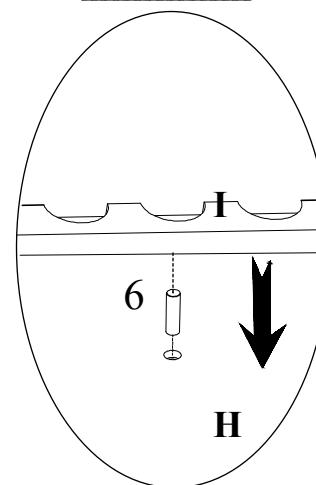
Step 7:

Lay both Upper and Lower cabinets on their back on the floor. Slide the Upper and Lower cabinets together making sure that the Dowel (6) and the Threaded pins (2) align properly with the holes in the Lower cabinet side panels. Insert Acorn nut (3) into large holes on the inside of the Lower cabinet sides (N and A). Screw onto the Threaded pins (2) by hand then tighten fully by using Wrench (12).

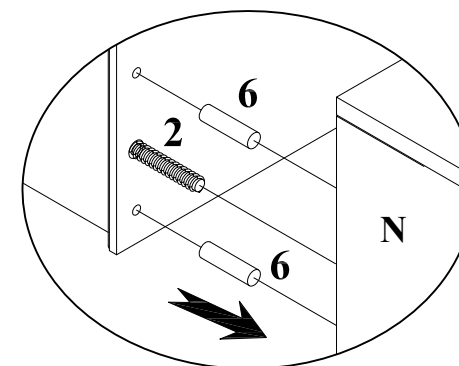
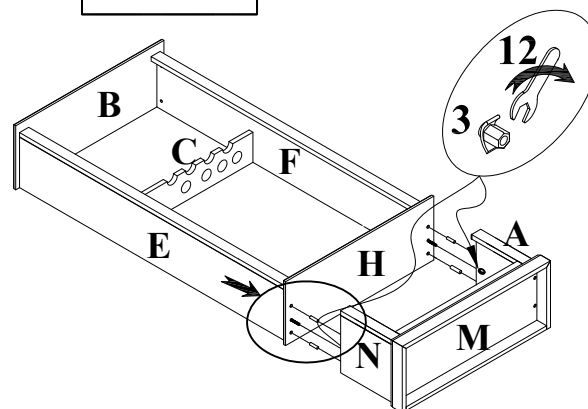
Step 5



Step 6



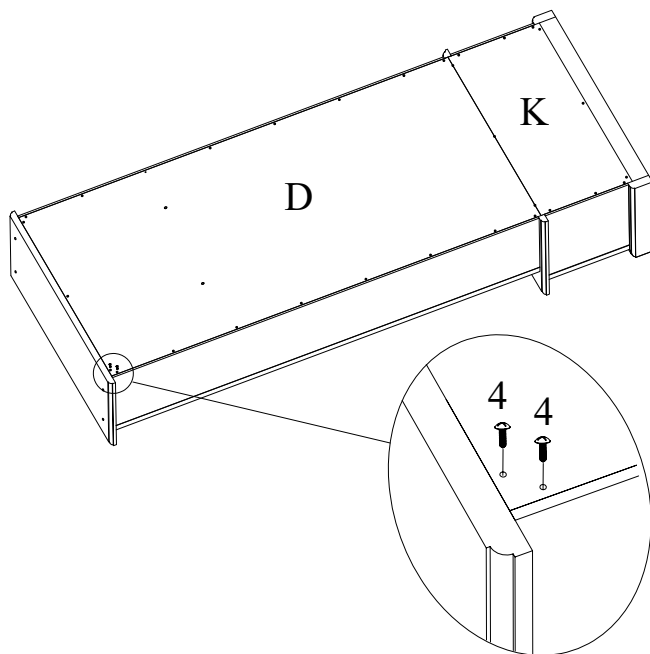
Step 7



Step 8:

Lay the face of the unit cabinet on the floor. Attach Upper back panel (D) and Bottom back panel (K) into pre-drilled holes on the back of the assembled Upper cabinet and Lower cabinet using round head wood screws (4). Tighten with Phillips head screwdriver (not provide).

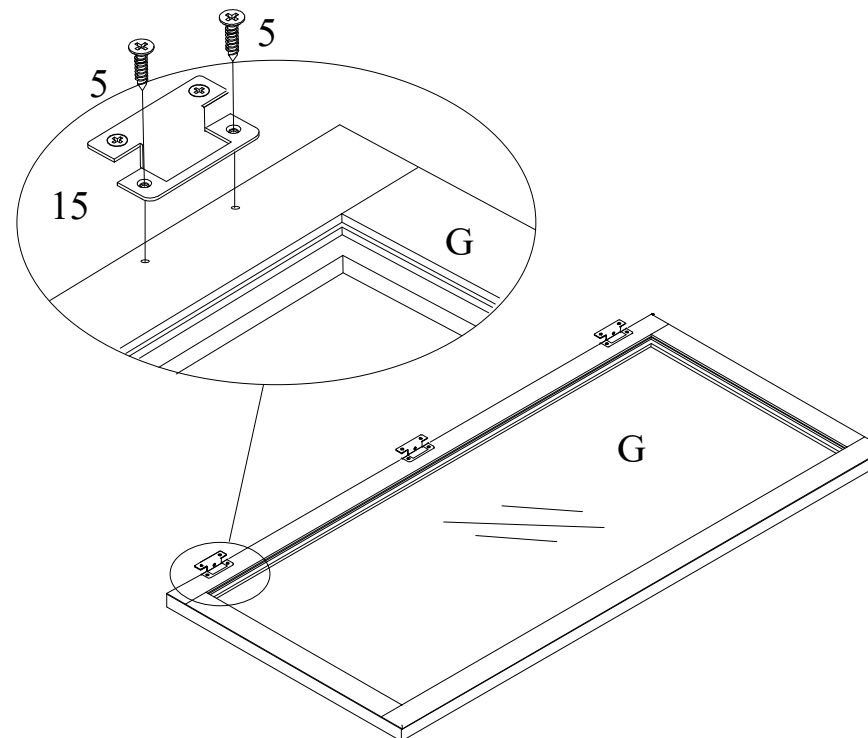
Step 8



Step 9:

Align the holes on the Hinges (15) with the pre-drilled holes on the door panel (G). Insert flat head hinge screw (5) into the holes on the hinge (15) and tighten into the door panel (G).

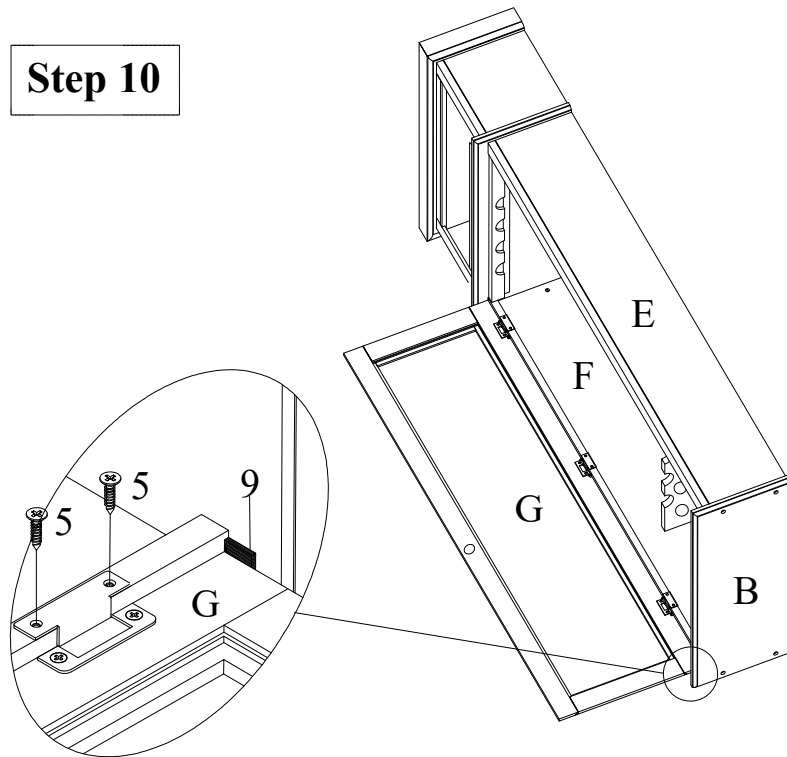
Step 9



Step 10:

Lay Door panel (G) and unit cabinet as shown. Place the Door spacer block (9) in between the top panel (B) and the Door panel (G) for correct spacing. Align the holes on the Hinge (15) with the pre-drilled holes on the right side panel (F). Insert flat head hinge screws (5) through the holes of the pre-attached hinges and tighten into the Right side panel (F). Take off the door spacer block (9).

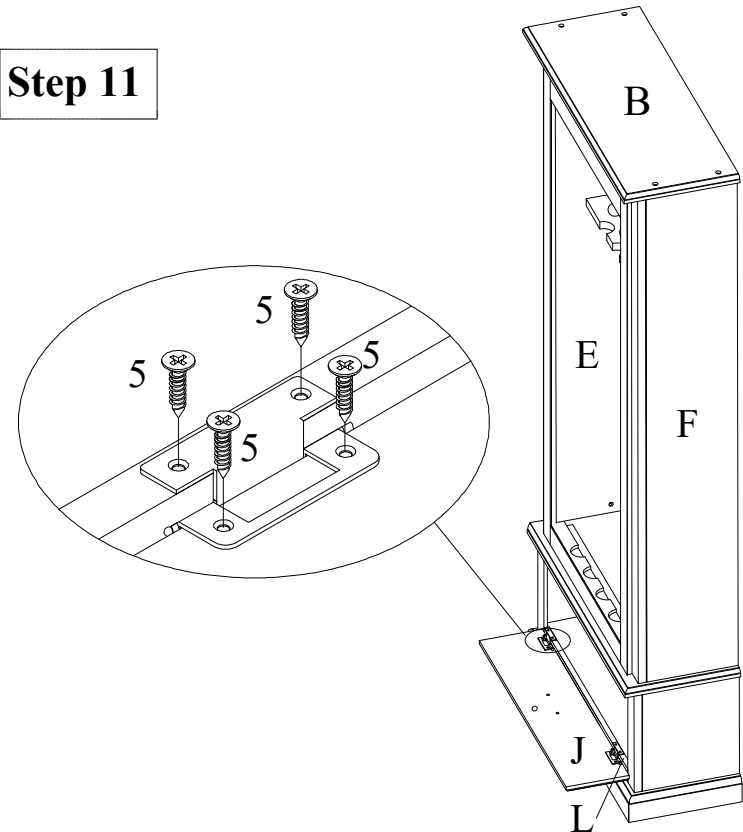
Step 10



Step 11:

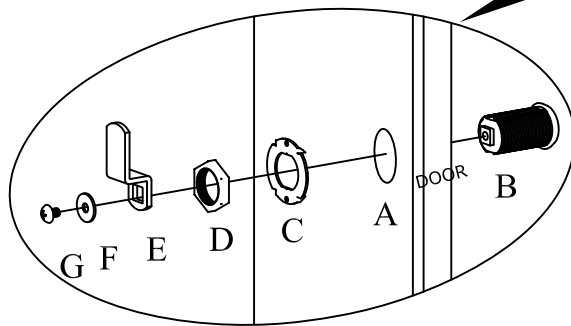
Lay Front panel with lock (J) on top of Bottom front rail (L) in open position as shown. Insert Flat head hinge screw (5) through the holes of the pre-attached Hinges and tighten into the Front panel with Lock (J) and Bottom front rail (L).

Step 11

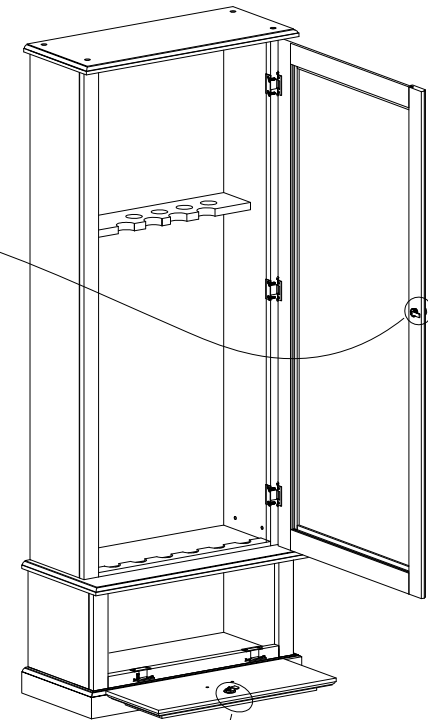
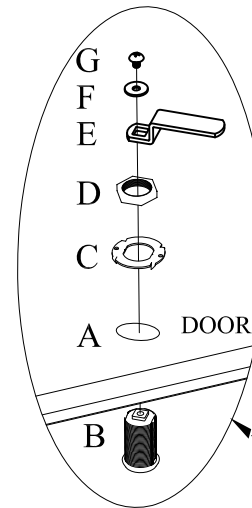


Step 12:

1. Insert Lock (B) into the Lock Hole (A).
2. Put Gear Washer (C) on the Lock (B).
3. Screw Nut (D) on Lock (B).
4. Place Pin (E) onto Lock Barrel (B), make sure the rectangular hole on Pin (E) and on Lock Barrel (B) are aligned properly.
5. Place Washer (F) onto Lock Barrel (B) and insert Screw (G) into the end of Lock Barrel (B).
6. Tighten or loosen Screw (G) until Pin (E) fits tightly behind the back edge of the Door Frame when door is fully closed and lock is in locked position.



- A. Lock hole
- B. Lock
- C. Gear Washer
- D. Nut
- E. Pin
- F. Washer
- G. Screw



Step 13:

Attach Drawer Pull (7) onto the outside of Front Panel With Lock (J) using Pull Screw (8). Tighten with Philips Head Screwdriver (Not Provided).

Assembly is now completed.
For extra safety we suggest you install
the "Furniture Tipping Restraint"
Provided in the separated hardware bag.

Step 14:

Screw Leveler (16) into the bottom
panel

Step 14

Adjustable leveler

Step 13

