

## *ASSEMBLY INSTRUCTIONS*



# ASSEMBLY INSTRUCTIONS

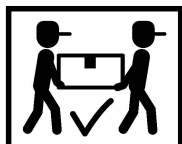
## ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



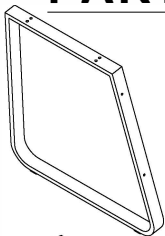
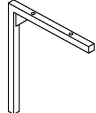
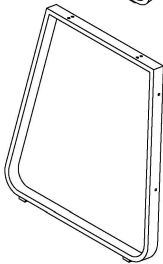
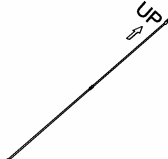
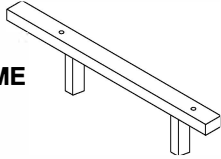
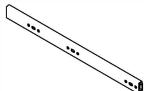
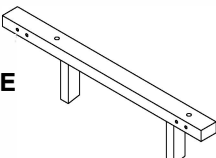
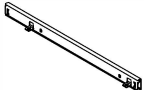
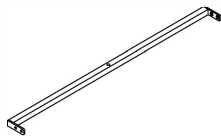

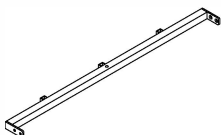

### WARNING !

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.



**ASSEMBLY TIME 45 MINUTE**




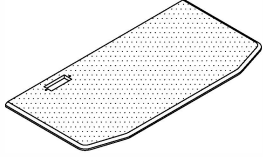

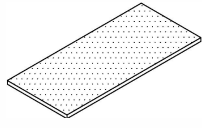
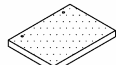
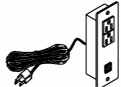
## PARTS IDENTIFICATION

<b>A</b>	<b>LEFT SIDE FRAME</b>		<b>1PC</b>	<b>G</b>	<b>SHELF SUPPORT TUBE</b>		<b>3PCS</b>
<b>B</b>	<b>RIGHT SIDE FRAME</b>		<b>1PC</b>	<b>H</b>	<b>BACK SUPPORT</b>		<b>2PCS</b>
<b>C</b>	<b>LEFT SUPPORT FRAME</b>		<b>1PC</b>	<b>I</b>	<b>LEFT SLIDE</b>		<b>1PC</b>
<b>D</b>	<b>RIGHT SUPPORT FRAME</b>		<b>1PC</b>	<b>J</b>	<b>RIGHT SLIDE</b>		<b>1PC</b>
<b>E</b>	<b>LOWER CROSSBAR</b>		<b>1PC</b>	<b>K</b>	<b>KEYBOARD BRACKET</b>		<b>4PCS</b>
<b>F</b>	<b>UPPER CROSSBAR</b>		<b>1PC</b>	<b>L</b>	<b>SUPPORT BRACKET</b>		<b>2PCS</b>












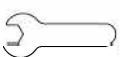

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

## PARTS IDENTIFICATION

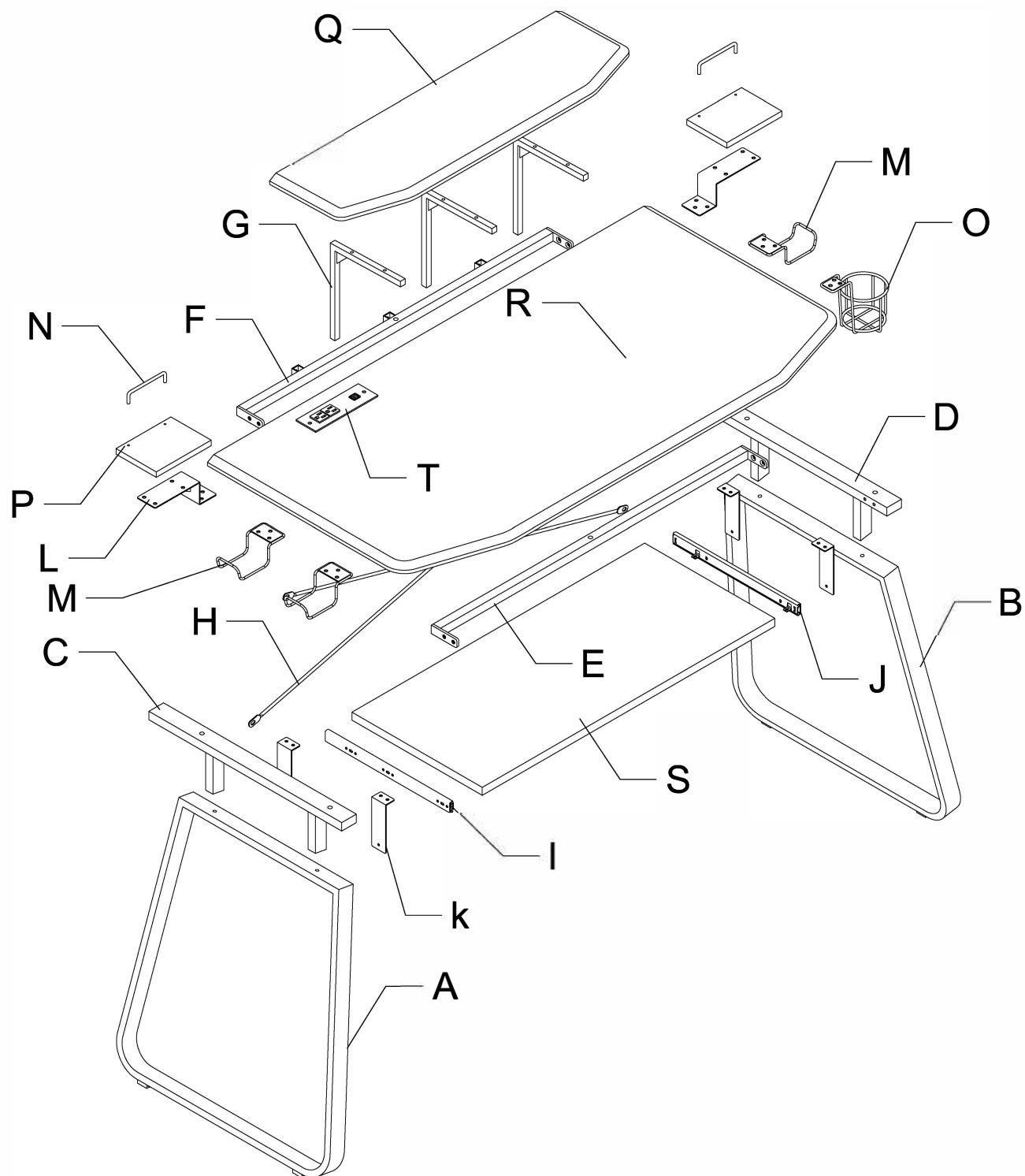
<b>M</b>	<b>HOOK</b>		<b>3PCS</b>	<b>Q</b>	<b>TOP SHELF BOARD</b>		<b>1PC</b>
<b>N</b>	<b>STOPPER</b>		<b>2PCS</b>	<b>R</b>	<b>DESK TOP</b>		<b>1PC</b>
<b>O</b>	<b>CUP HOLDER</b>		<b>1PC</b>	<b>S</b>	<b>KEYBOARD</b>		<b>1PC</b>
<b>P</b>	<b>TRAY BOARD</b>		<b>2PCS</b>	<b>T</b>	<b>POWER PORT WITH USB</b>		<b>1PC</b>

## HARDWARE IDENTIFICATION


<b>1</b>	<b>BOLT</b> (1/4"x1-3/16" - BLK)		<b>10PCS</b>	<b>8</b>	<b>SCREW</b> (M4x13mm - BLK)		<b>2PCS</b>
<b>2</b>	<b>BOLT</b> (1/4"x1/2" - BLK)		<b>8PCS</b>	<b>9</b>	<b>NUT</b> (ø3/16" - BLK)		<b>5PCS</b>
<b>3</b>	<b>BOLT</b> (3/16"x1/2" - BLK)		<b>42PCS</b>	<b>10</b>	<b>WASHER</b> (ø16mm - BLK)		<b>10PCS</b>
<b>4</b>	<b>BOLT</b> (3/16"x1/4" - BLK)		<b>4PCS</b>	<b>11</b>	<b>WASHER</b> (ø12mm - BLK)		<b>57PCS</b>
<b>5</b>	<b>BOLT</b> (5/32"x3/4" - BLK)		<b>4PCS</b>	<b>12</b>	<b>ALLEN WRENCH</b> (4x22x60mm - BLK)		<b>1PC</b>
<b>6</b>	<b>SCREW</b> (M4x25mm - BLK)		<b>6PCS</b>	<b>13</b>	<b>WRENCH</b>		<b>1PC</b>
<b>7</b>	<b>SCREW</b> (M4x15mm -BLK)		<b>4PCS</b>				

### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.



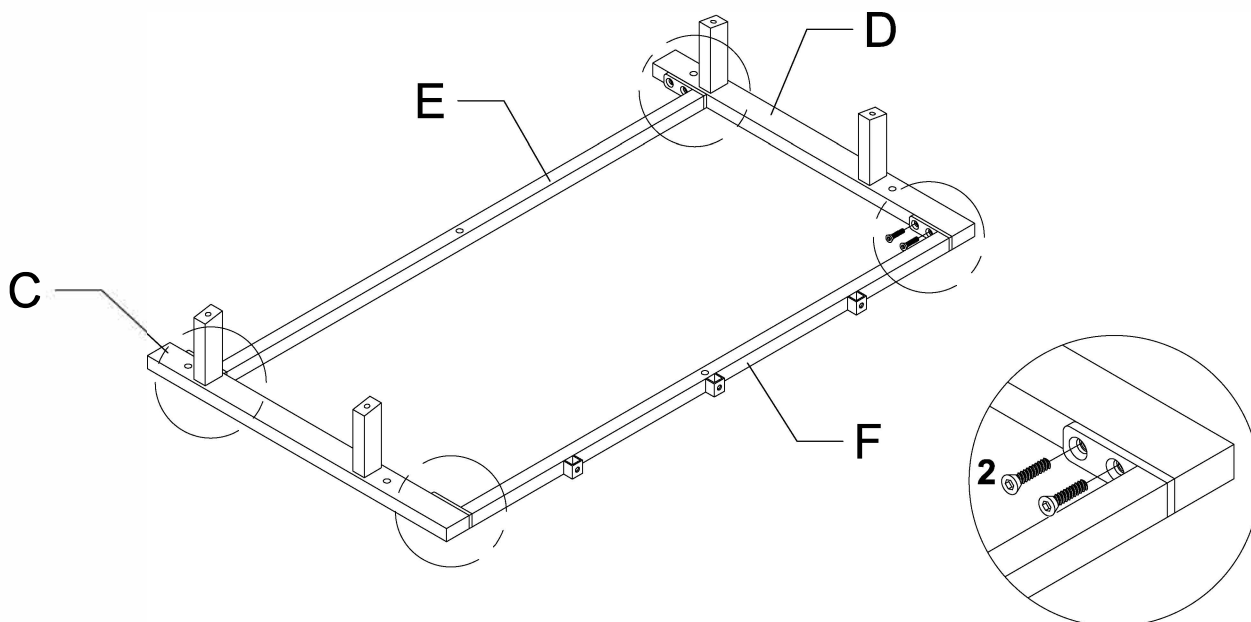
# ASSEMBLY INSTRUCTIONS

2		8PCS
12		




## STEP 1:

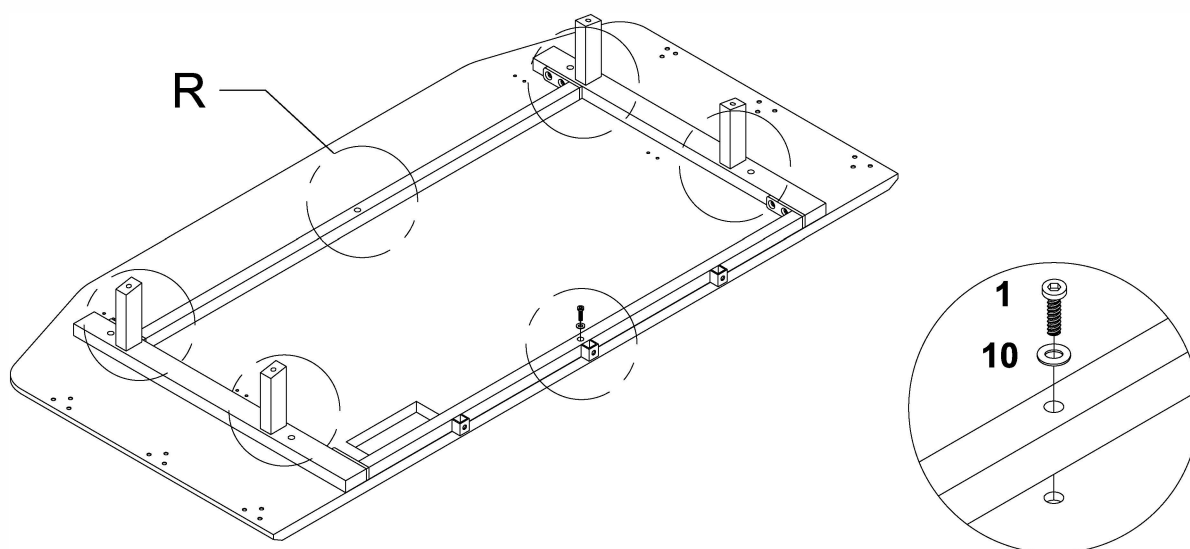
### ASSEMBLY

Do not fully tighten all bolts until assembly is complete.  
This will help all parts to assemble properly.

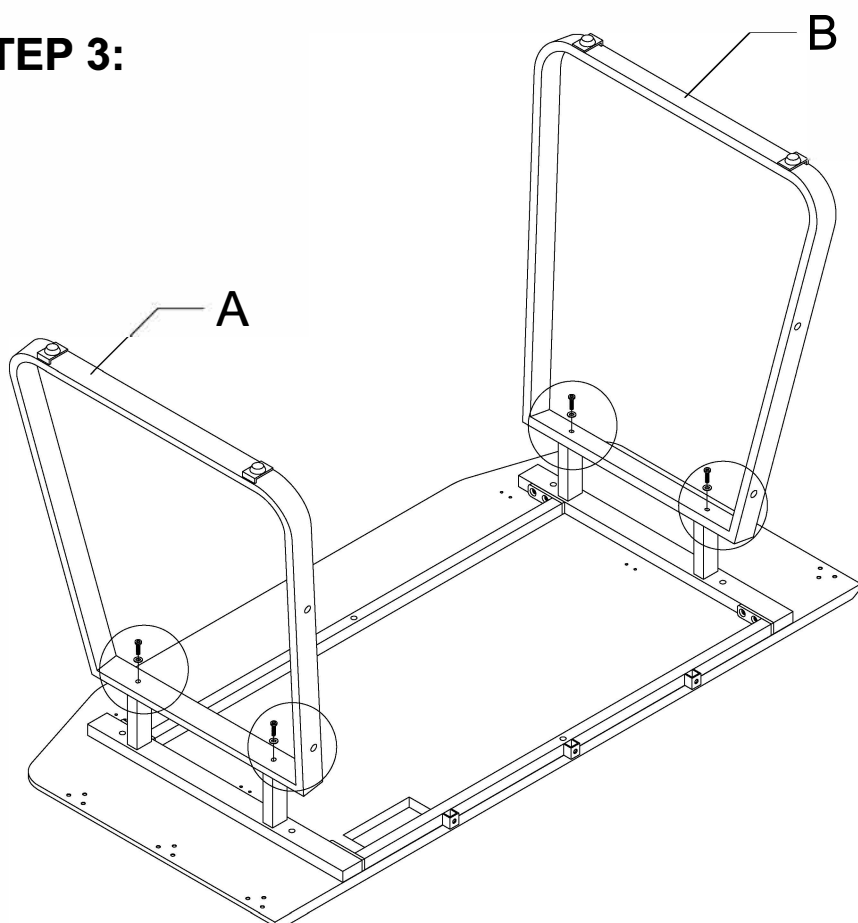





## STEP 2:

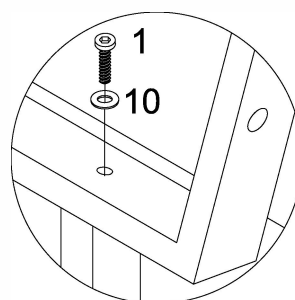
1		6PCS
10		6PCS
12		



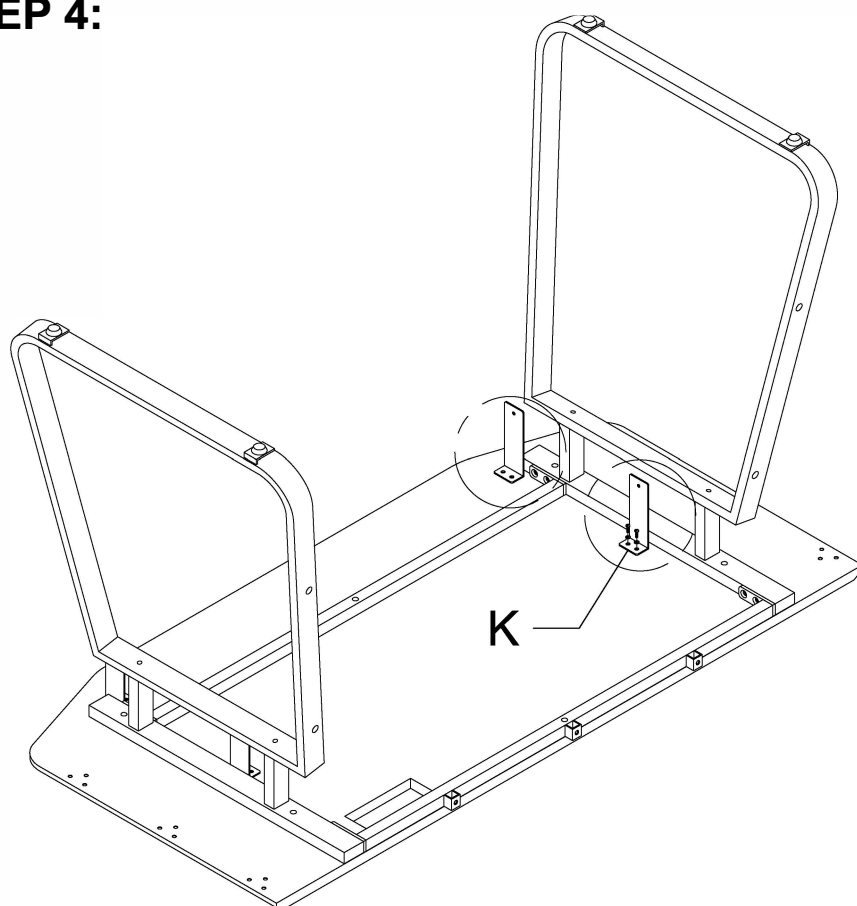
**STEP 3:**





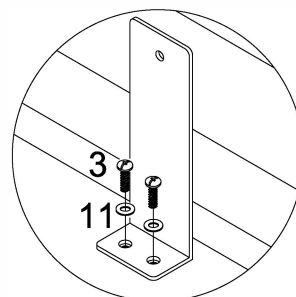
1		4PCS
10		4PCS
12		



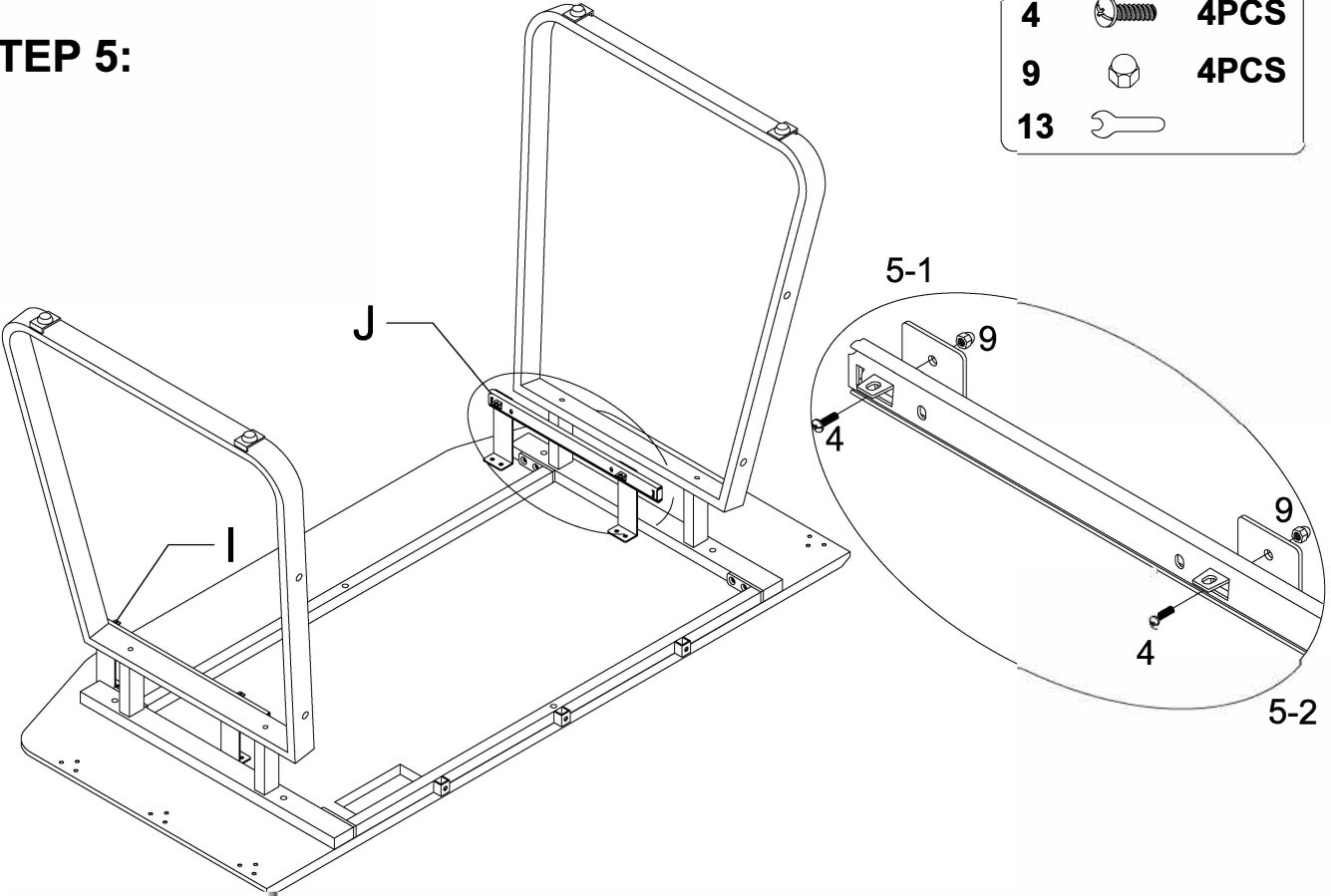
**STEP 4:**



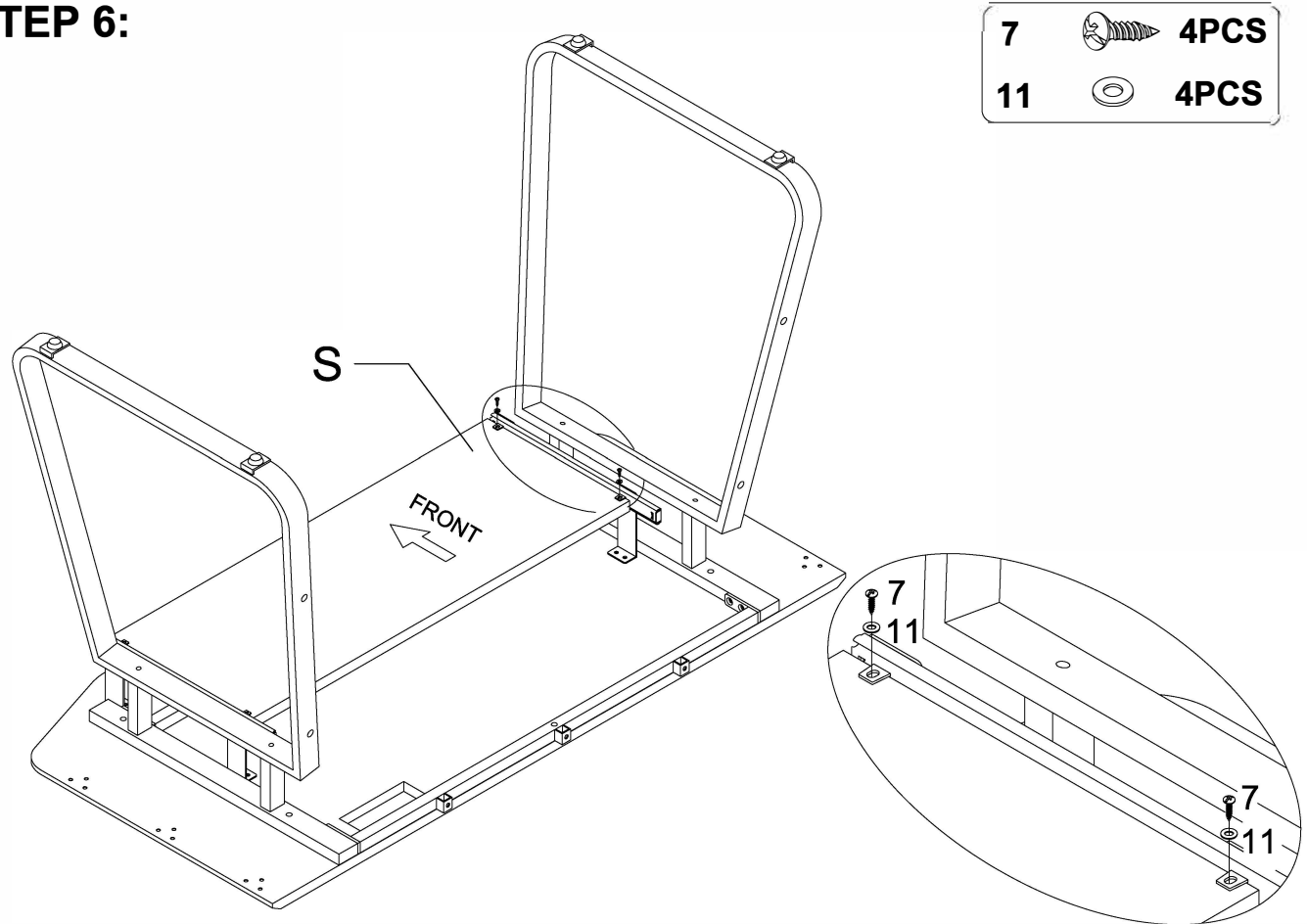
3		8PCS
11		8PCS



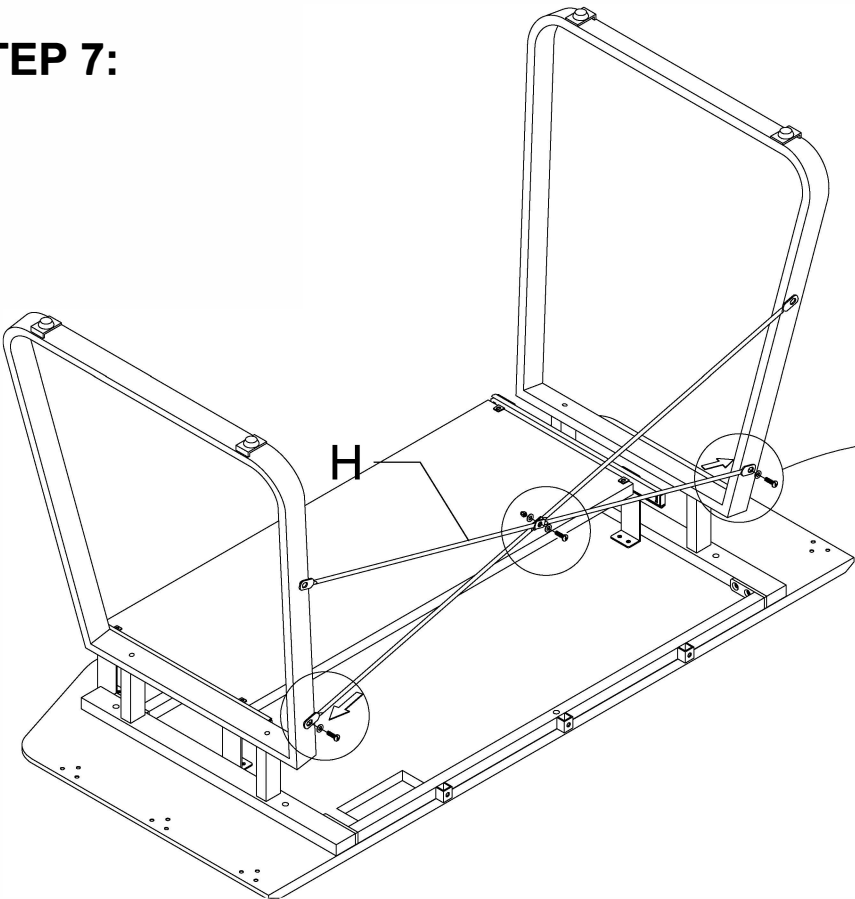
**STEP 5:**



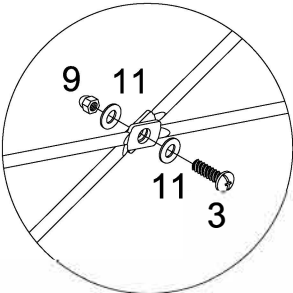
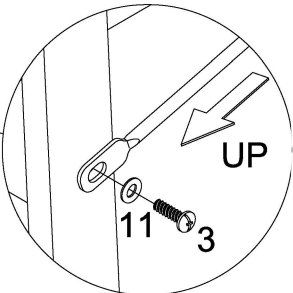
**STEP 6:**



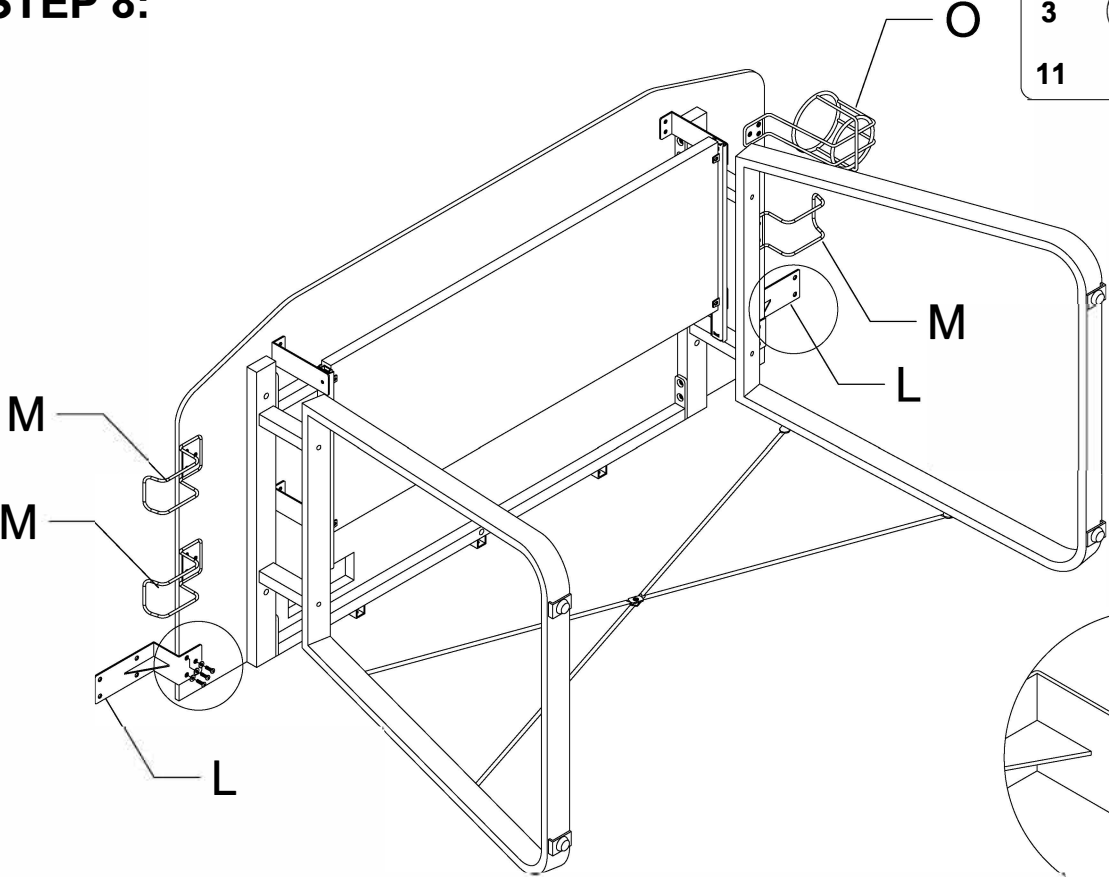
**STEP 7:**



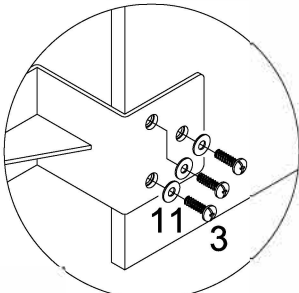
3		5PCS
9		1PC
11		6PCS
13		



**STEP 8:**





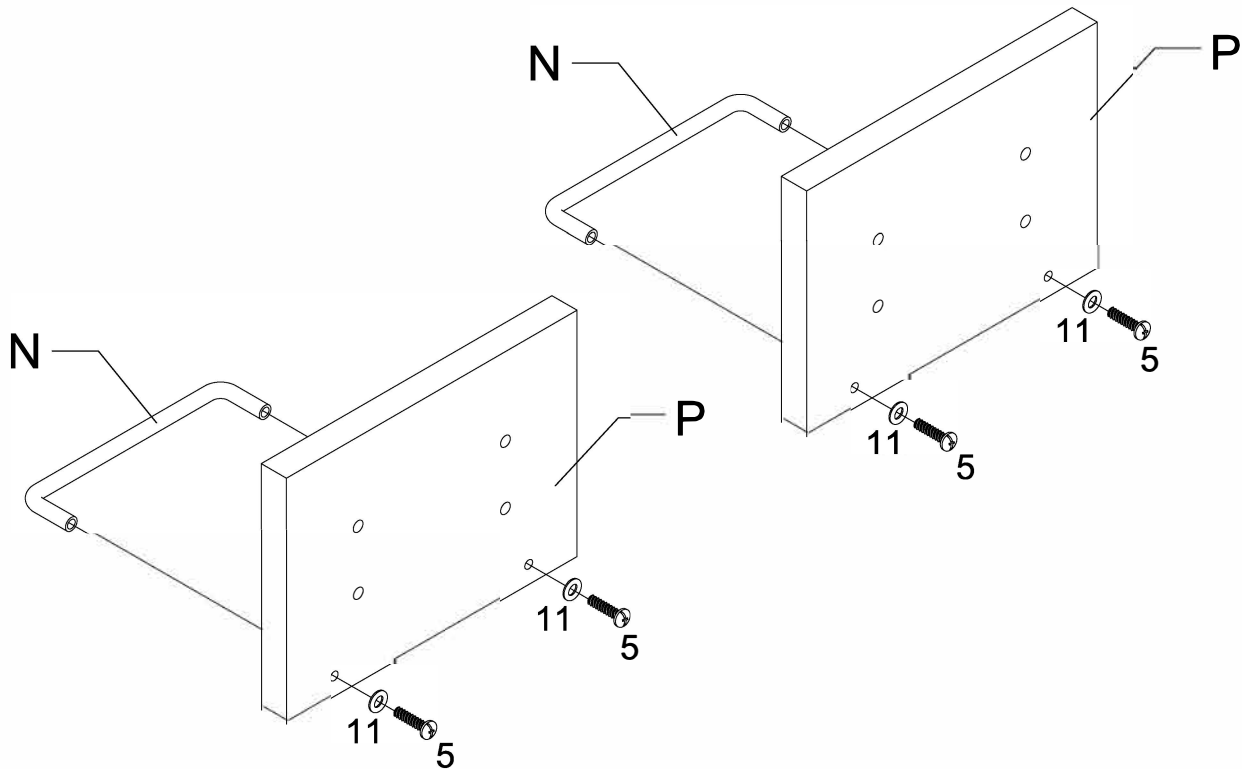
3		18PCS
11		18PCS







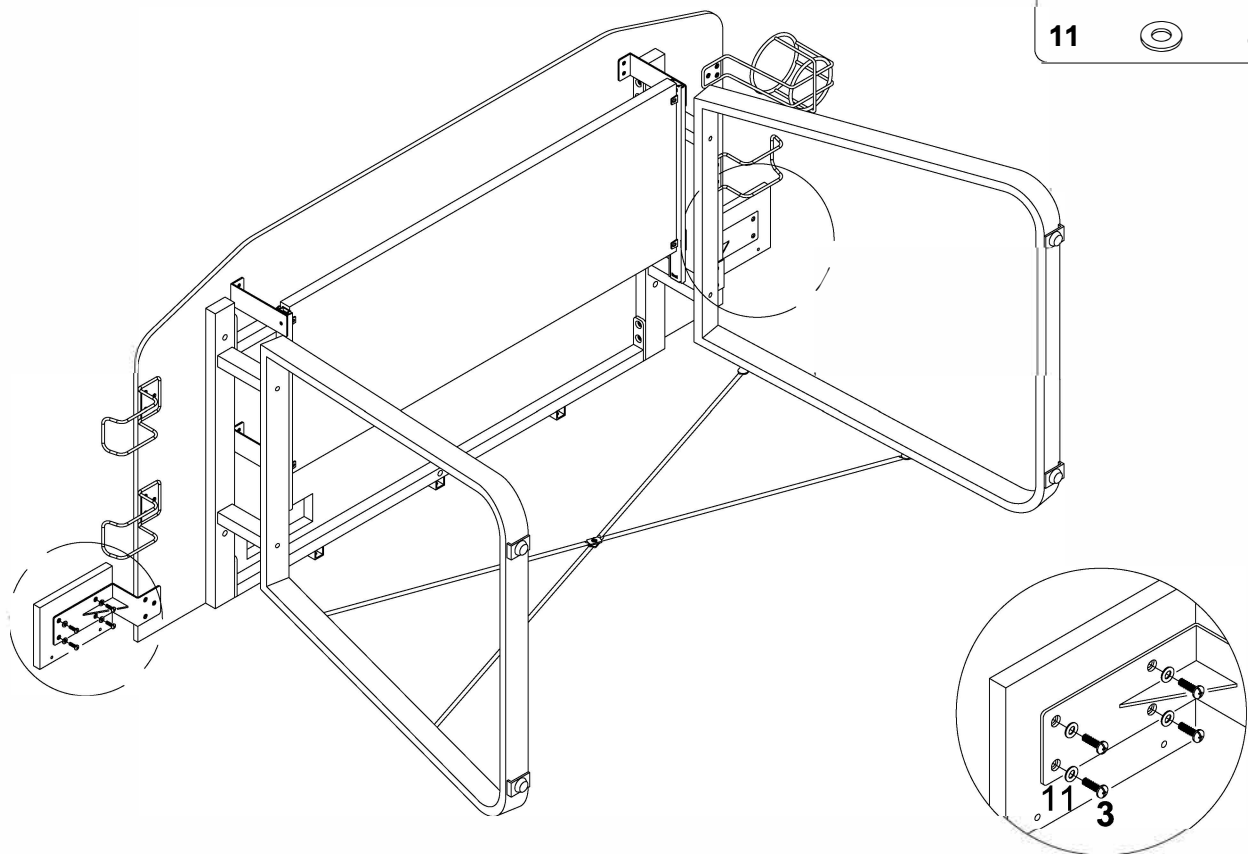
**STEP 9:**

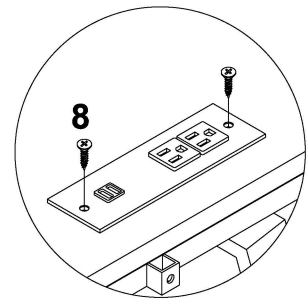
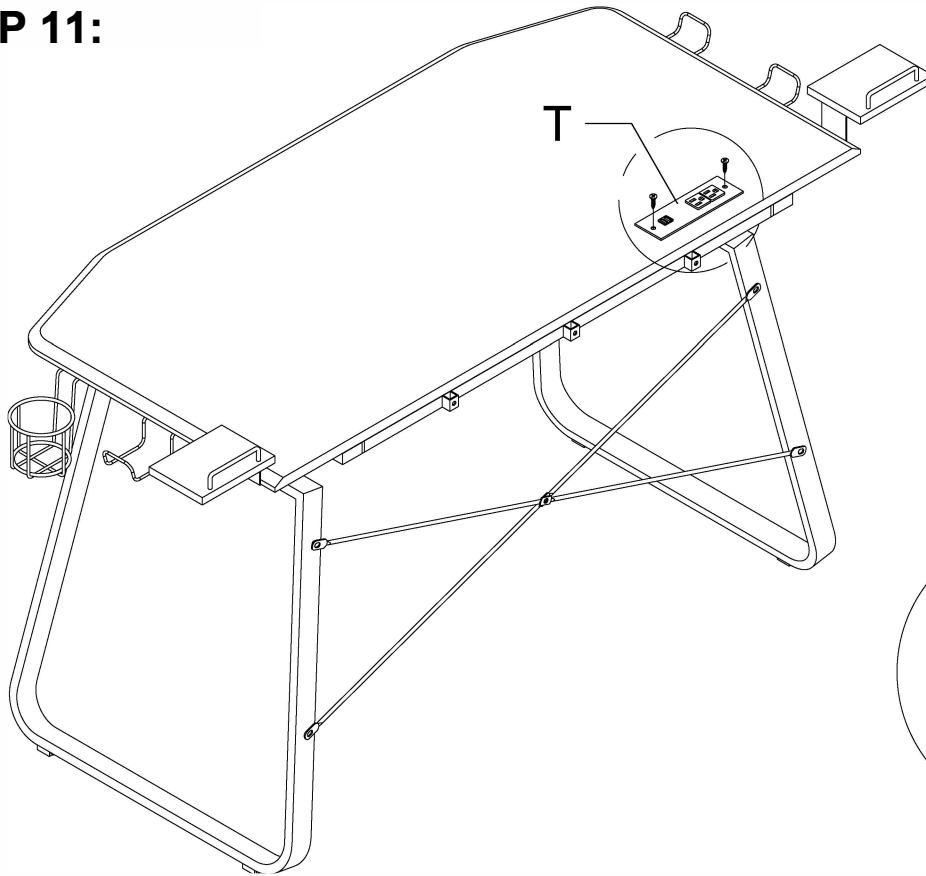
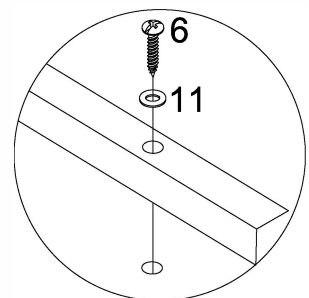
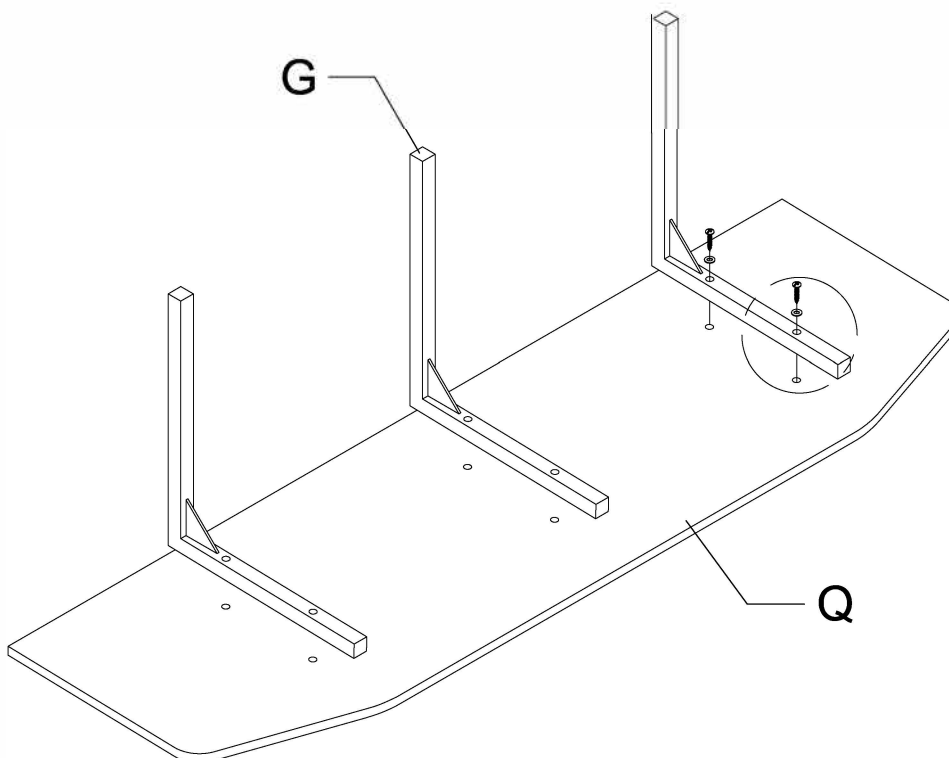
5		4PCS
11		4PCS





**STEP 10:**

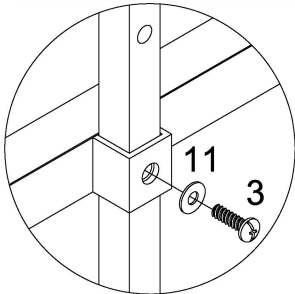
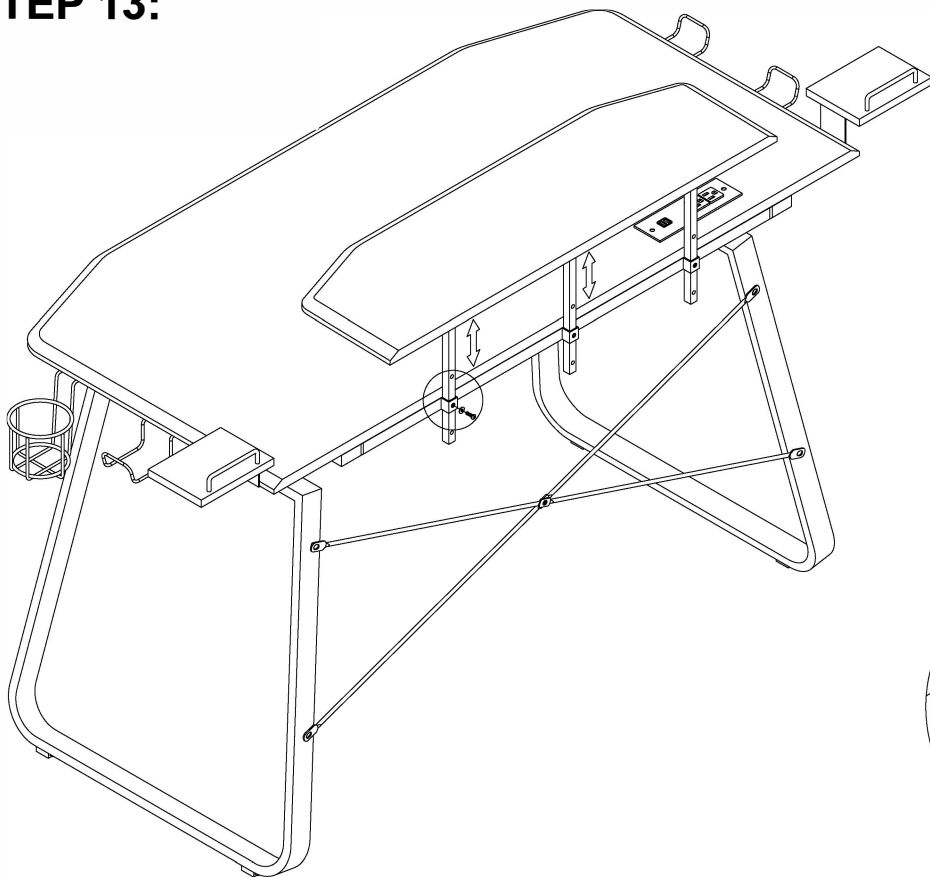
3		8PCS
11		8PCS



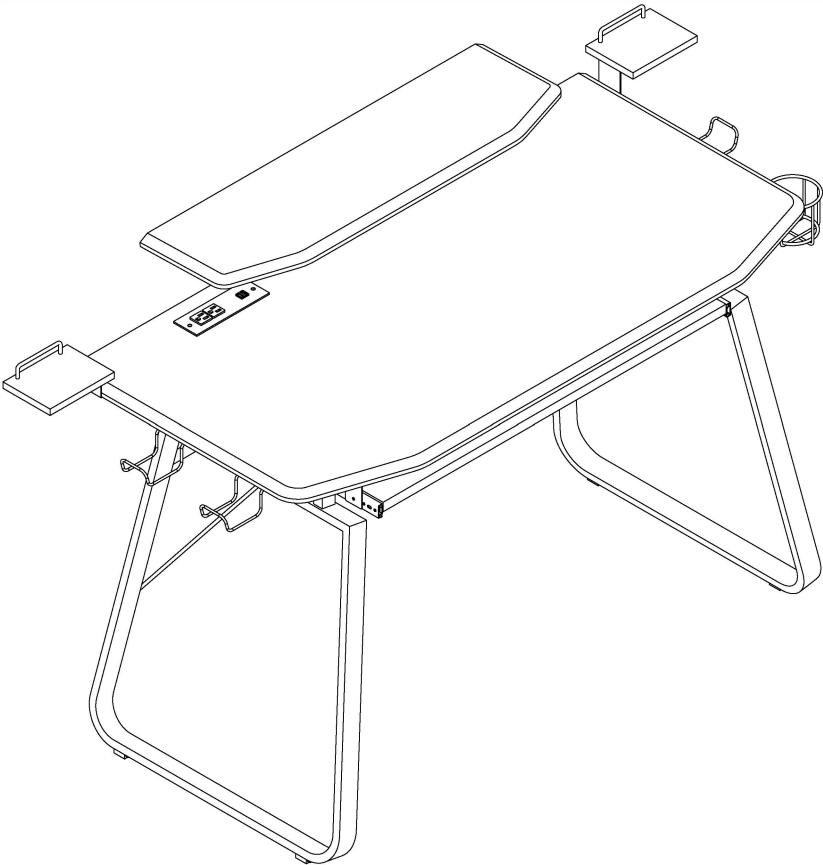
**8****2PCS****STEP 11:****STEP 12:****6****6PCS****11****6PCS**

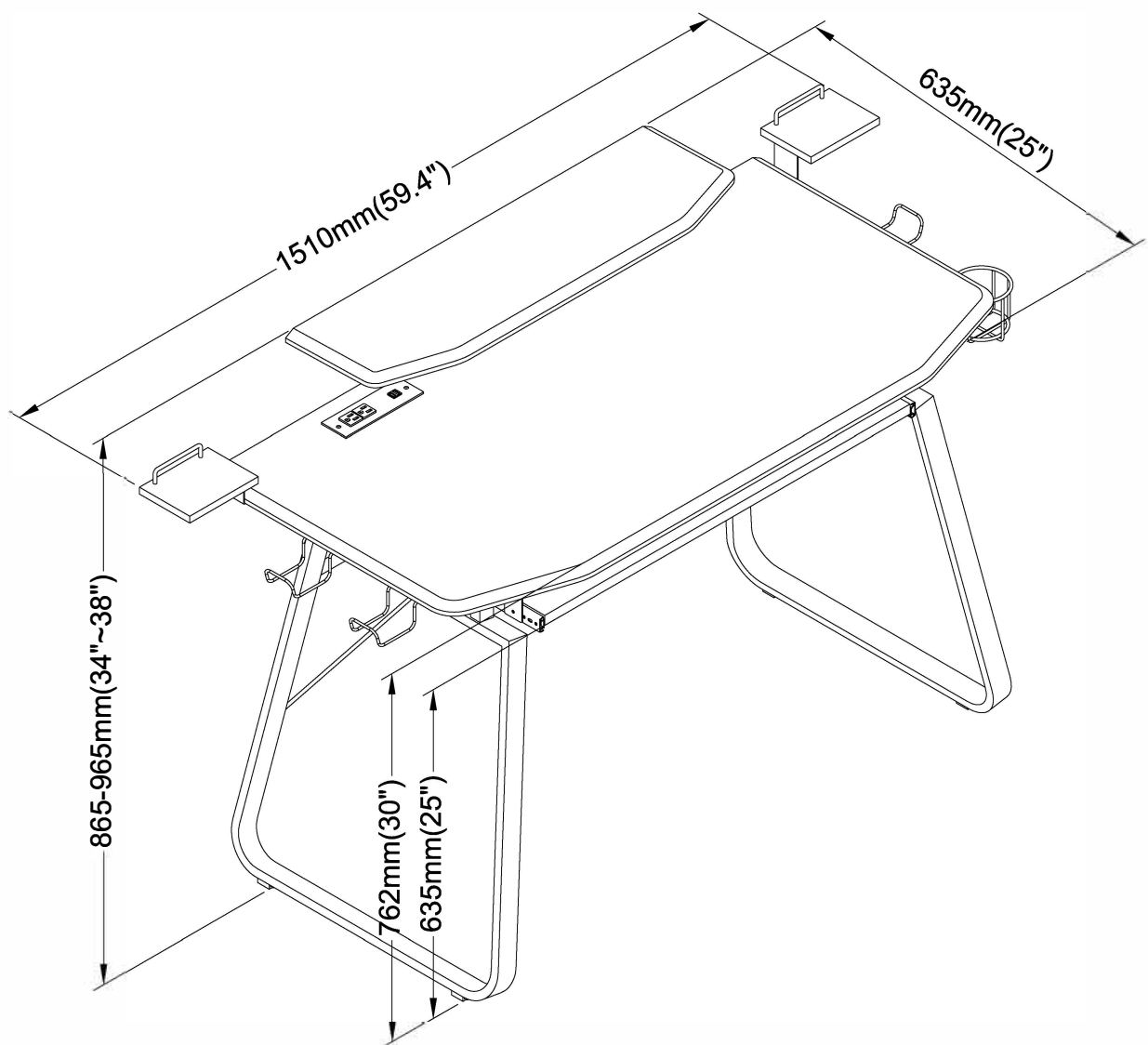
**STEP 13:**

3		3PCS
11		3PCS



**STEP 14:**





Note : Dimension tolerance  $\pm 5\%$