

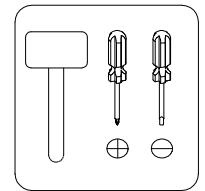
ASSEMBLY INSTRUCTIONS

ASSEMBLY REQUIREMENTS

120 MINUTES
Approximate
Assembly Time

2-Person
Assembly

Tools Required:
(Not Provided)



Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damage parts or hardware.
Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembling.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY:

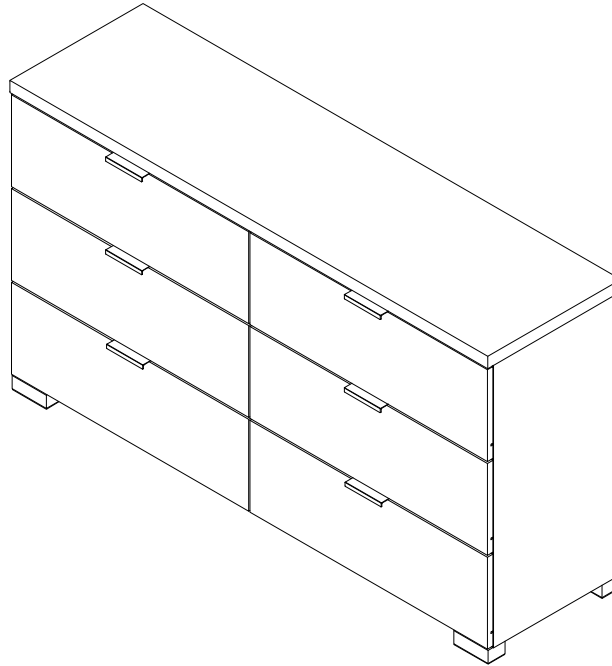
1. Allow sample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat, stable surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.
9. This product is made of reinforced hollow board. Excessive pressure can cause irreparable damage. Avoid standing or kneeling on any parts of the product during assembly.

CARE AND MAINTENANCE













- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or de-laminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and pull your furniture.

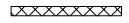



This product is for indoor and household-use only - not for commercial or industrial use.

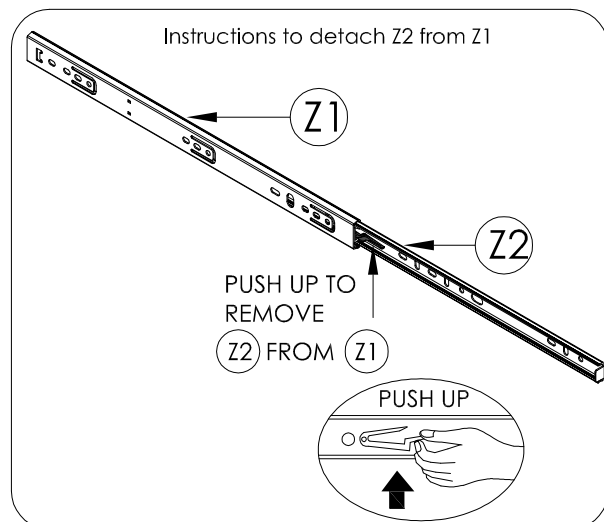
ASSEMBLY INSTRUCTIONS



HARDWARE LIST

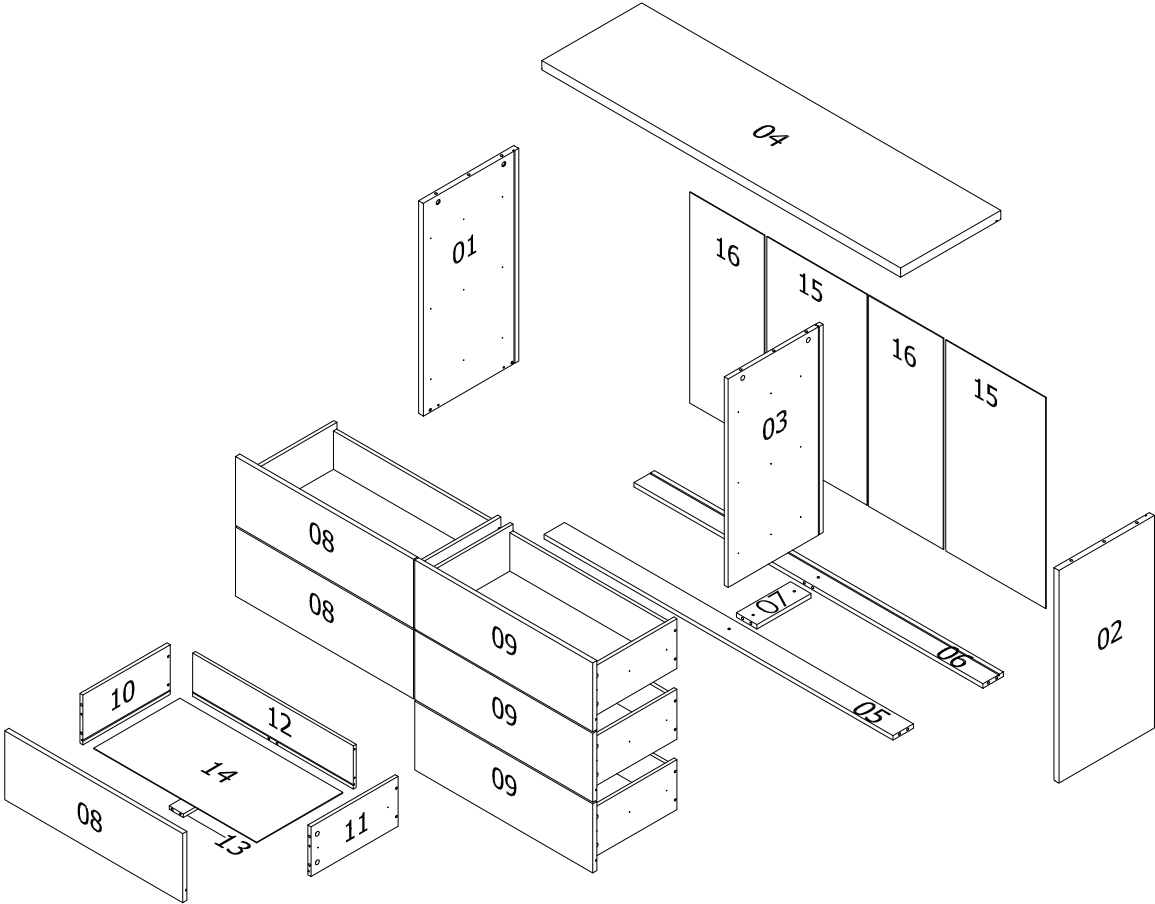
A		SCREW (M3.5 X 12MM)	72
B		SCREW (M3.5 X 15MM)	37
C		CSK SCREW M4.5 X 32MM	36
D		SCREW M4.7 X 38MM	4
E		WOOD DOWEL (Ø6 X 20MM)	18
F		WOOD DOWEL (Ø8 X 25MM)	11
G		BOLT-9607 PARALLEL NECK DOWEL 24 X 8.5	40
H		CAM-9499 CAM 3000 15 X 12	10
J		CAM-9642 CAM 3000 12/13MM	30
K		ALUMINIUM U SHAPE HANDLE (100 X 64MM)	6
L		RECTANGLE LEG (H 36MM) = (1 PC) WITH SCREW (M3.5 X 15MM)= (2 PCS)	5 SET
M		BACK PLY STOPPER	24

N		WEBBING TAPE (1.2 X 12 X 145 MM)	1
P		GLUE	2
Z1		METAL DRAWER GLIDE W/STOPPER (350MM) -	6 SET
Z2		2 EXTENTION	



Z1 & Z2

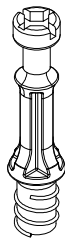
PARTS LIST - ASSEMBLY OVERVIEW



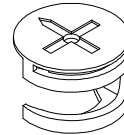
PARTS LIST

NO.	PART NAME	QTY	NO.	PART NAME	QTY
1	SIDE PANEL (LEFT)	1	9	DRAWER FRONT (RIGHT)	3
2	SIDE PANEL (RIGHT)	1	10	DRAWER SIDE (LEFT)	6
3	DIVIDER PANEL	1	11	DRAWER SIDE (RIGHT)	6
4	TOP PANEL	1	12	DRAWER BACK	6
5	FRONT RAIL PANEL	1	13	DRAWER SUPPORT	6
6	BACK RAIL PANEL	1	14	DRAWER BOTTOM	6
7	CENTER RAIL PANEL	1	15	BACK PANEL	2 SETS
8	DRAWER FRONT (LEFT)	3	16	BACK PANEL	

INSTRUCTIONS FOR FITTING CAM-BOLT AND CAM-LOCK



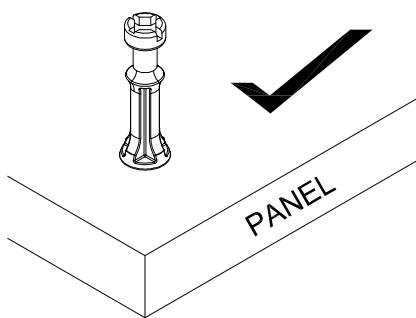
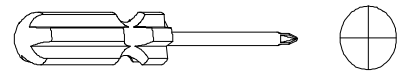
CAM-BOLT



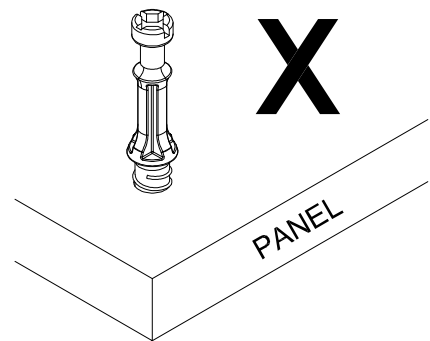
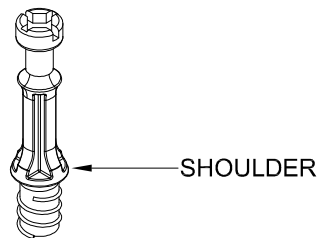
CAM-LOCK

CAM-BOLT

Insert Cam-bolt into the pre-drilled hole. Use a Phillips Screwdriver to tighten until shoulder is snug and flushed with the panel. See illustrations below.



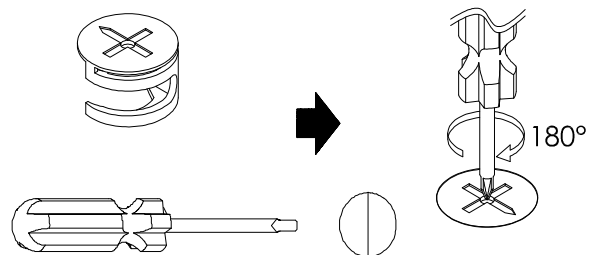
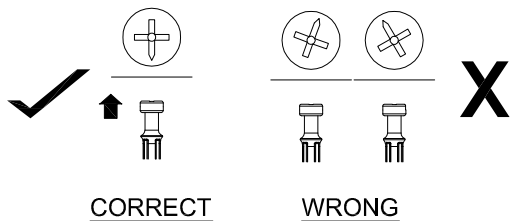
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

CAM-LOCK

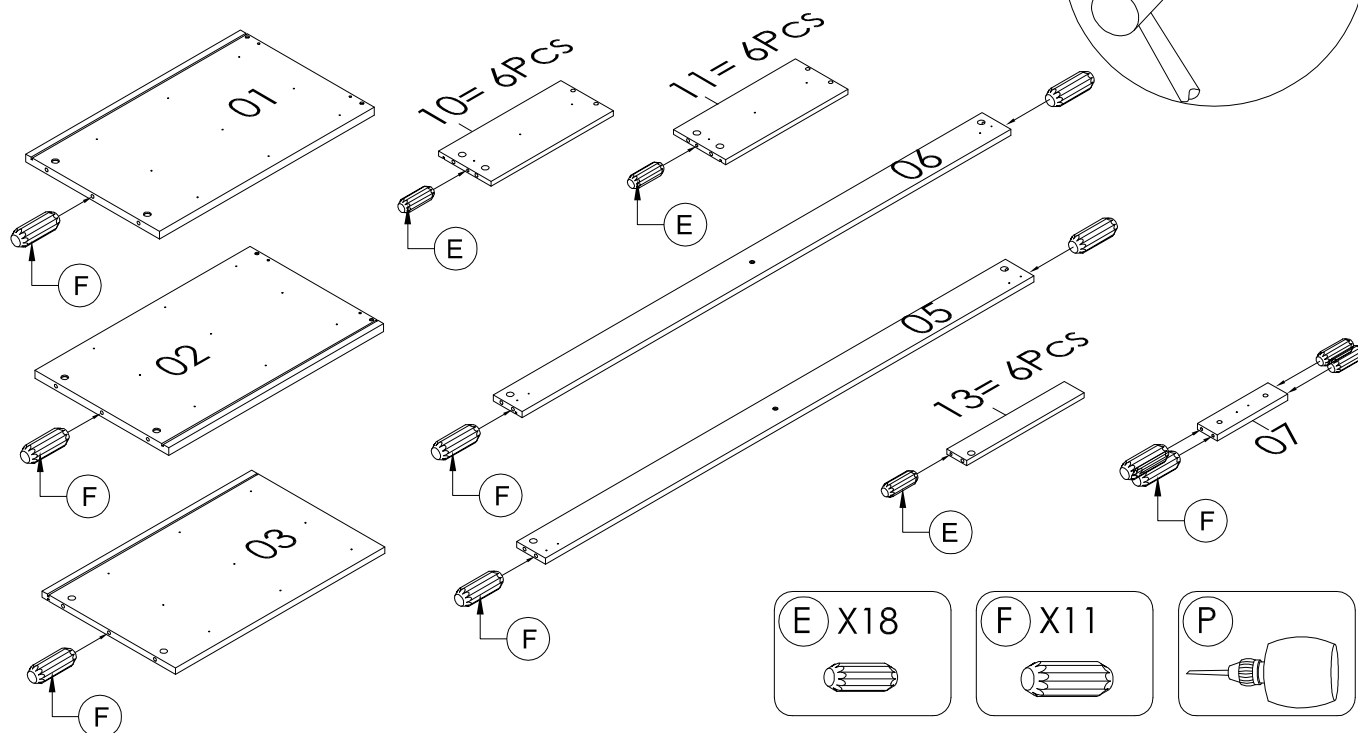
Align the arrow of the Cam-lock to the Cam-bolt head and insert the Cam-lock.



Use a Flat Screwdriver to turn the Cam-lock clockwise one half a turn so it locks onto the head of the Cam-lock. Turn only until it is snug -- overtightening could damage Cam-lock or/and Cam-bolt

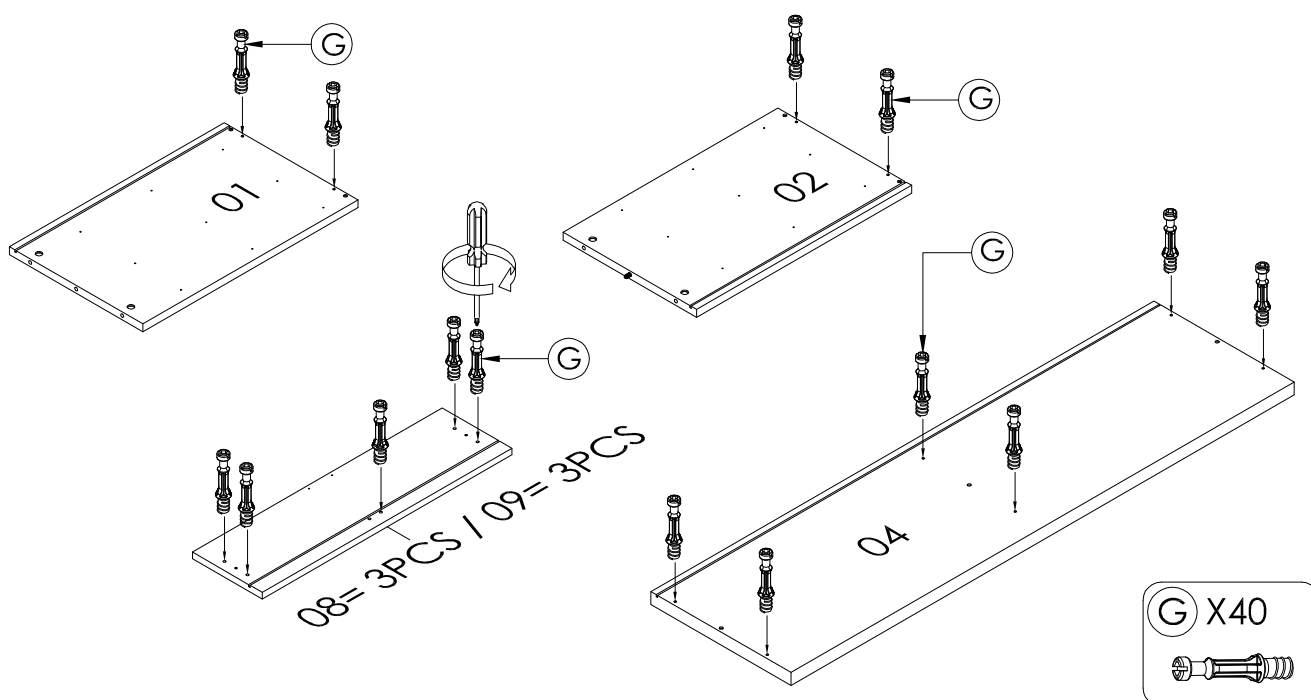
STEP 1

Apply a small amount of Glue (P) to the holes identified on each part below. Insert Wood Dowel (E or F) to each respective holes. Use a Mallet to insert Wood Dowel, if necessary.



STEP 2

Insert Cam-bolt (G) into the holes of parts shown below. Use a Phillips Screw driver to tighten Cam-bolts. Refer to Page 4 on proper fastening of Cam-bolts.

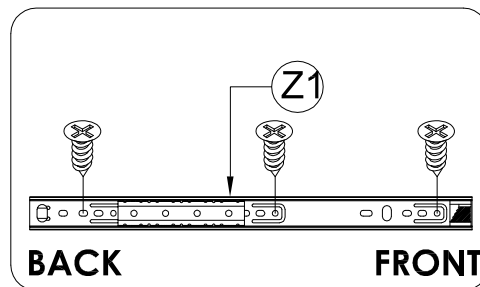
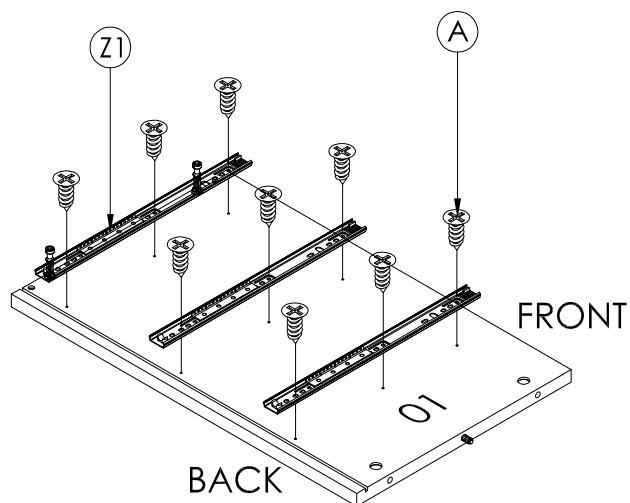


STEP 3

Step 3-1

Identify the pre--drilled holes on Left Side Panel (1) Position Drawer Glide (Z1) to align screw holes to punched holes.

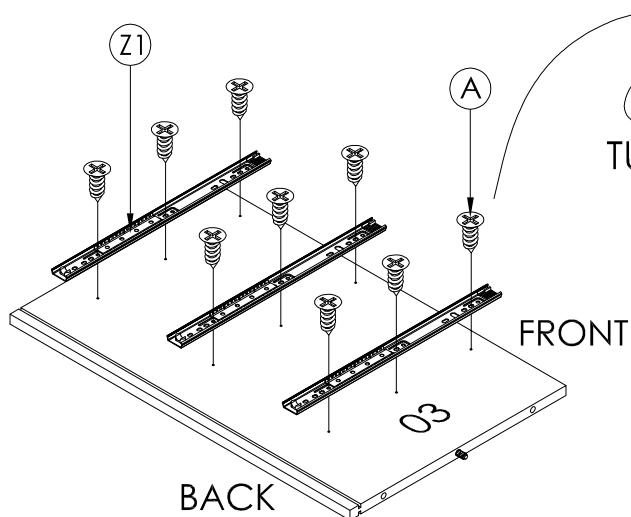
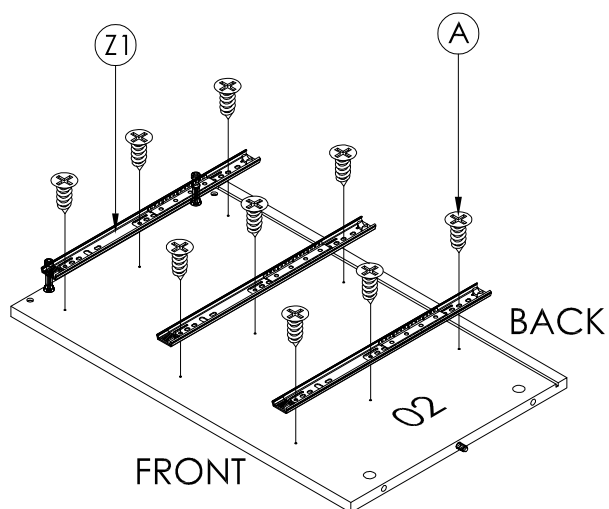
Use Screw (A) to fasten (Z1) to Left Side Panel.



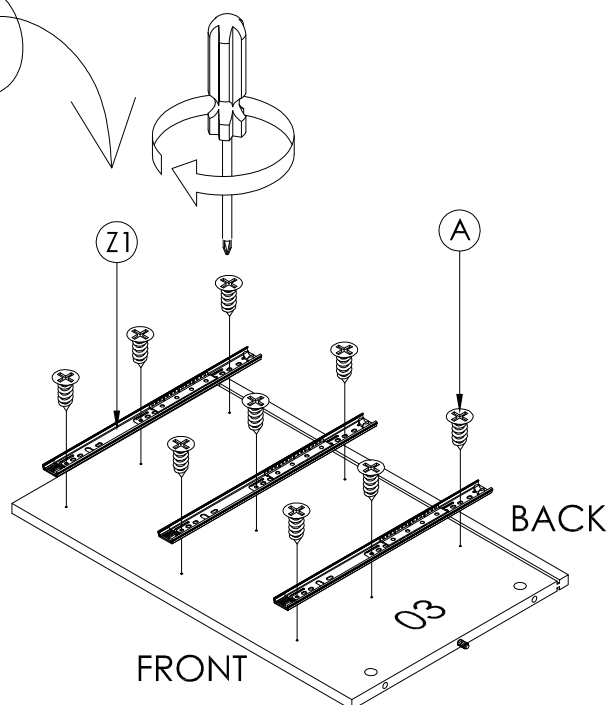
Step 3-2

Identify the pre--drilled holes on Right Side Panel (2) Position Drawer Glide (Z1) to align screw holes to punched holes.

Use Screw (A) to fasten (Z1) to Right Side Panel.



TURN

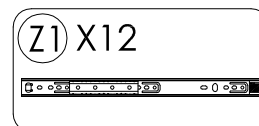
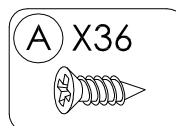


Step 3-3

Identify the pre--drilled holes on each side of the Divider Panel (3) Position Drawer Glide (Z1) to align screw holes to punched holes.

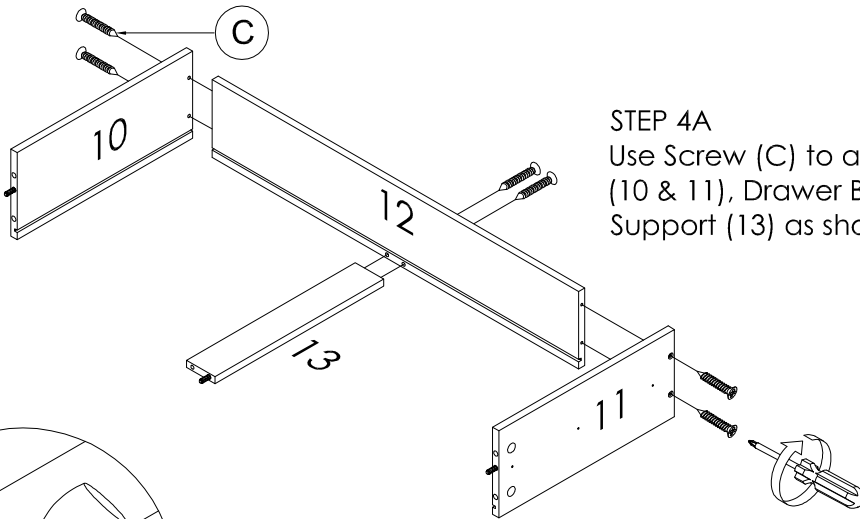
Use Screw (A) to fasten (Z1) to the Panel.

Do the same for the other side of the Divider Panel.



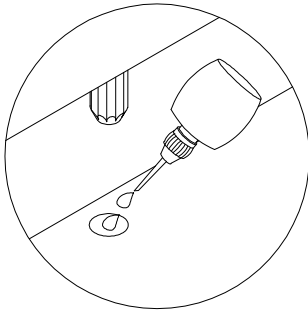
STEP 4

X6



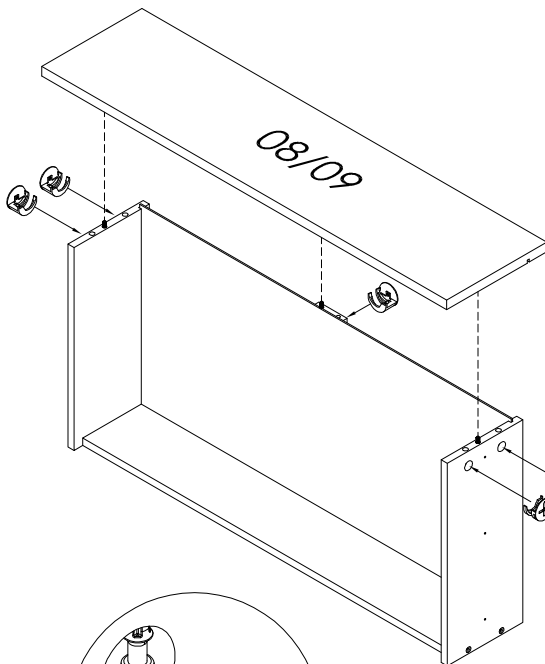
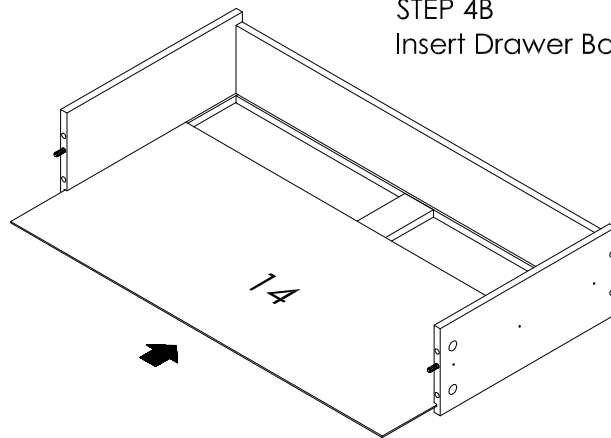
STEP 4A

Use Screw (C) to assemble Drawers Sides (10 & 11), Drawer Back (12) and Drawer Support (13) as shown.



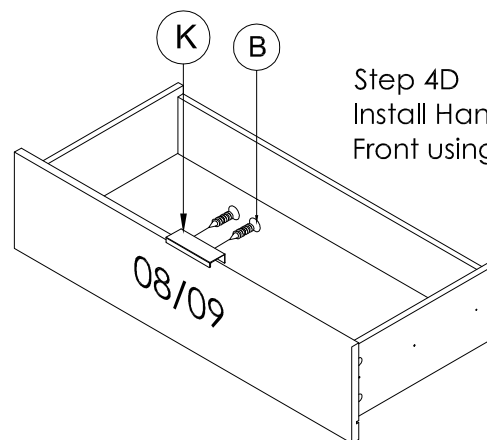
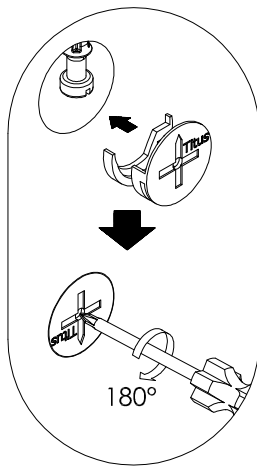
STEP 4B

Insert Drawer Bottom (14).



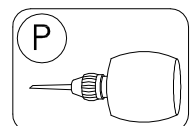
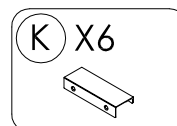
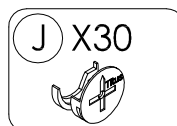
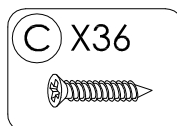
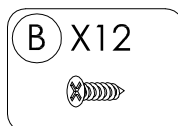
Step 4C

Install Drawer Front (8 or 9) with Cam-bolts completed in Step 2. Use Cam-lock (J) to lock Cam bolts on Drawer Front.

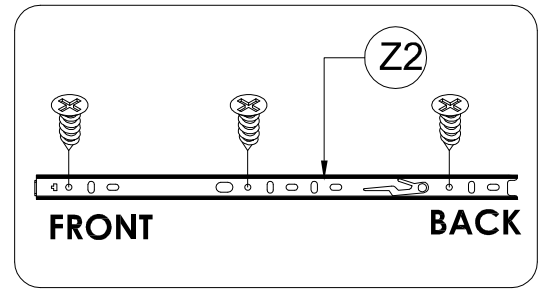
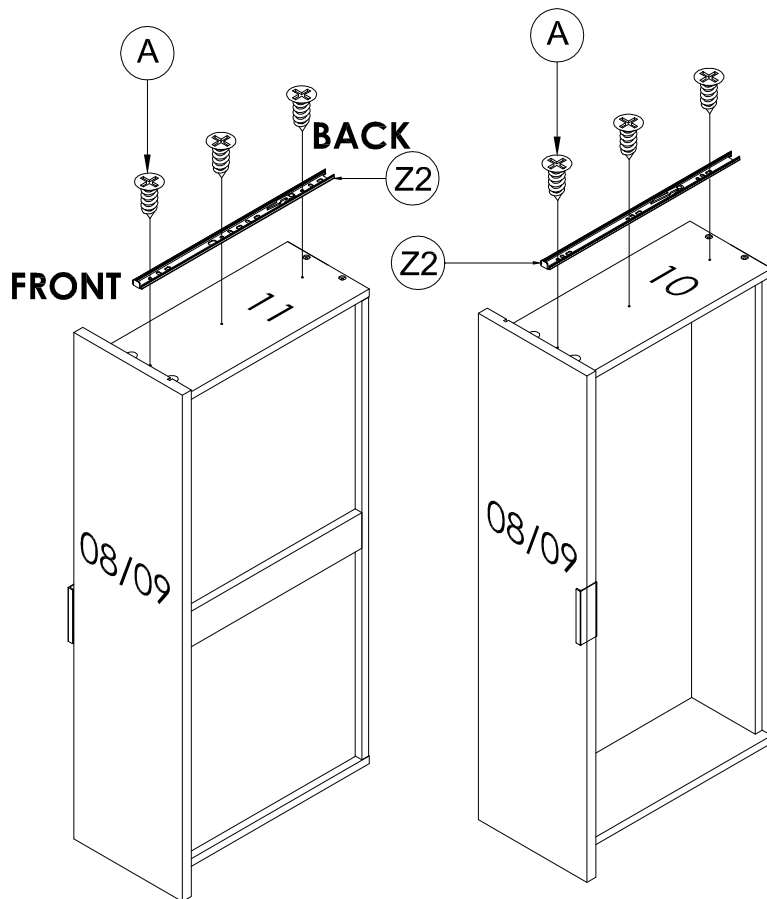


Step 4D

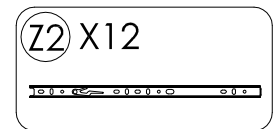
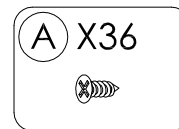
Install Handle (K) to Drawer Front using Screw (B)



STEP 5



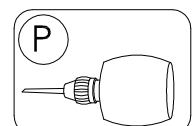
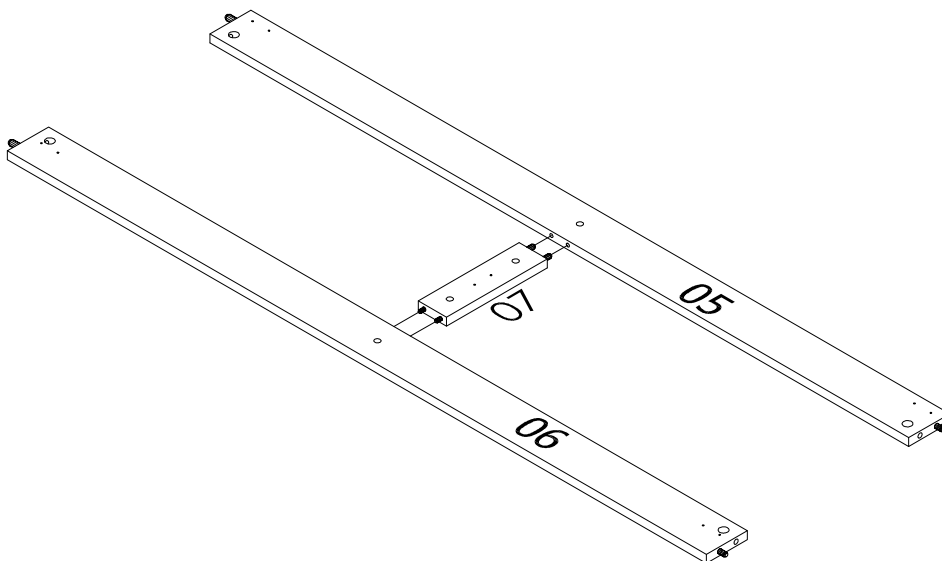
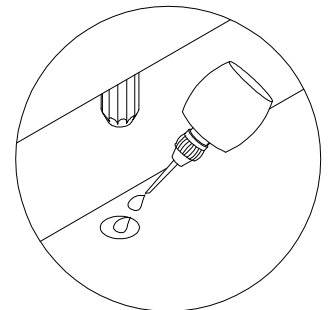
Position the drawer assembly vertically as shown. Next, identify the punched holes on Drawer Side (10) and (11) and install Metal Drawer Glide (Z2) using Screw (A).



STEP 6

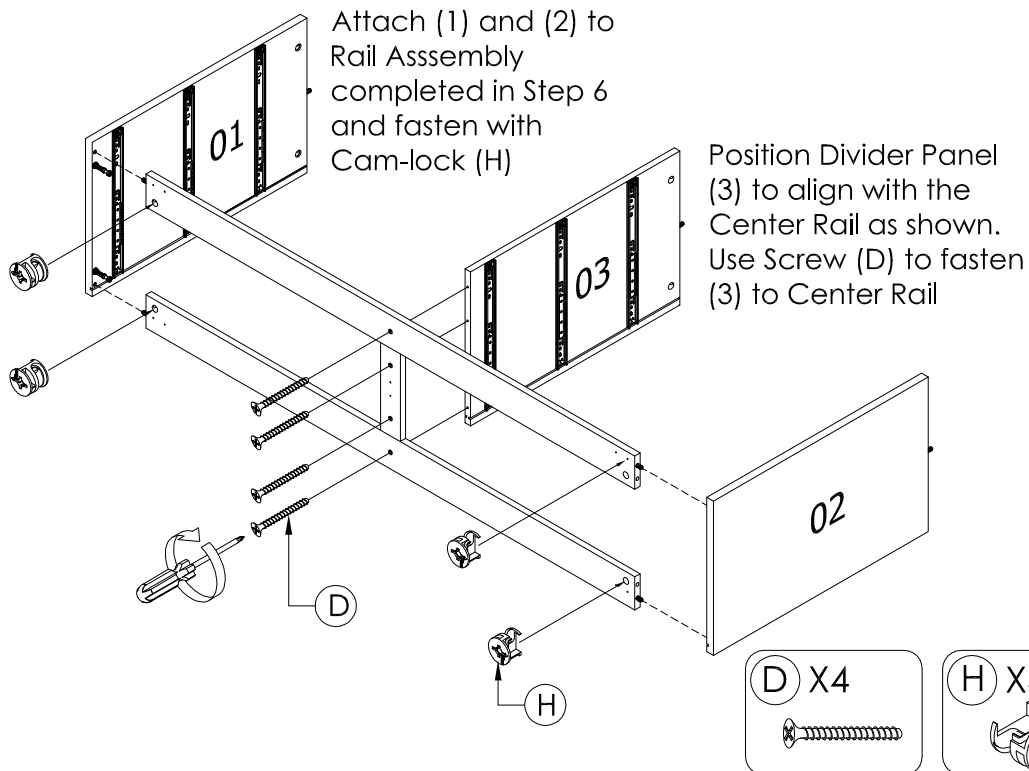
Apply a small amount of Glue (P) to the holes designated for Wood Dowels on Front Rail Panel (5) and Back Rail Panel (6).

Align and attach Center Rail Panel (7) - inserted with Wood Dowels from Step 1 - to Front & Back Rail Panel as shown.



STEP 7

Apply a small amount on Glue (P) to the holes next to the Cam-bolts on Left & Right Side Panels (1 & 2).



STEP 8

Step 8A

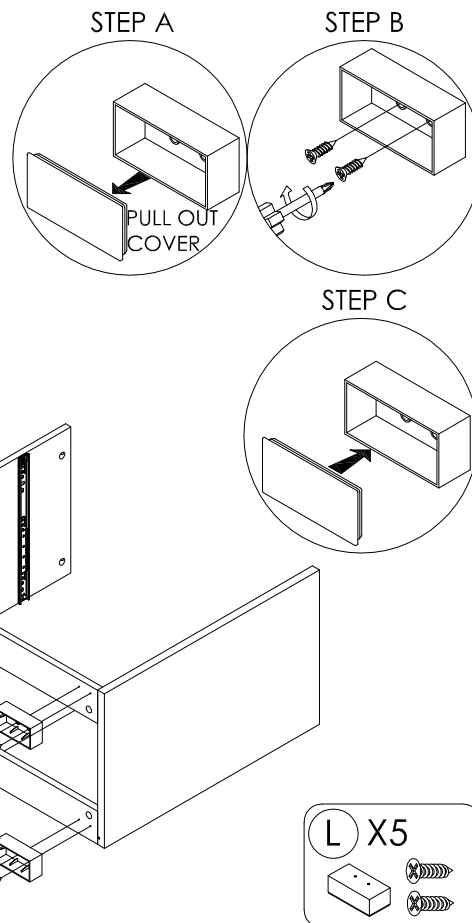
Pull-out cover of Rectangle Leg (L)

Step 8B

Identify pre-drilled holes on Front & Back Rail Bottom Use the screws provided to affix Rectangle Leg housing to Front & Back Rail.

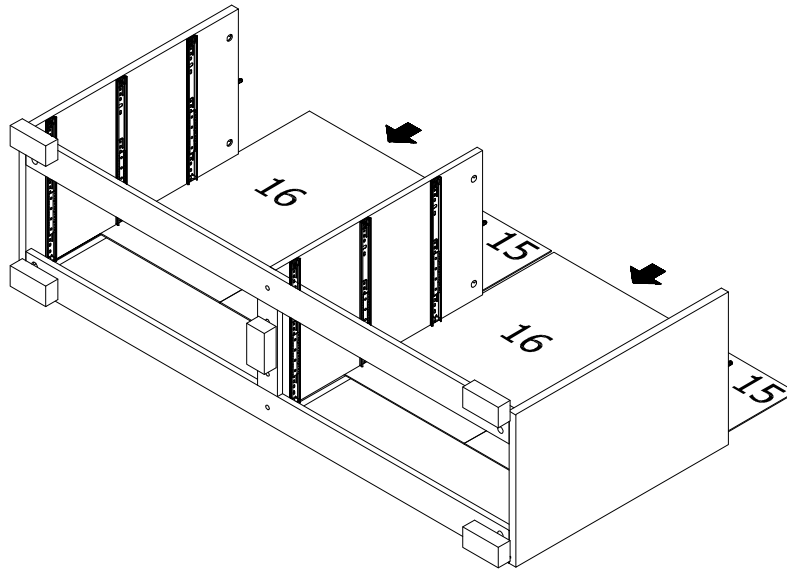
Step 8C

Put back cover.



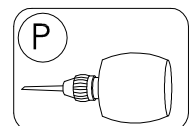
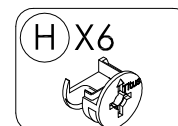
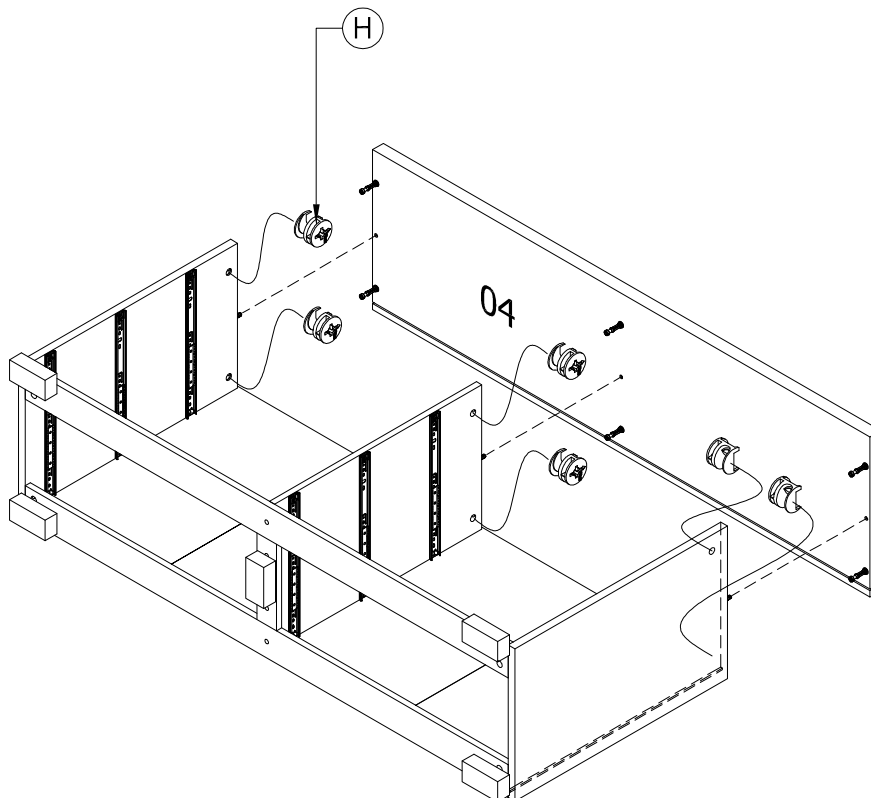
STEP 9

Insert Back Panels (15) and (16) to the left and right sections of the completed assembly in Step 8.



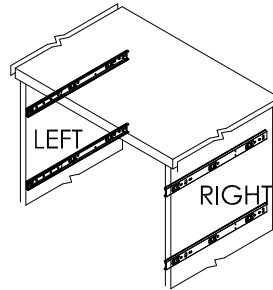
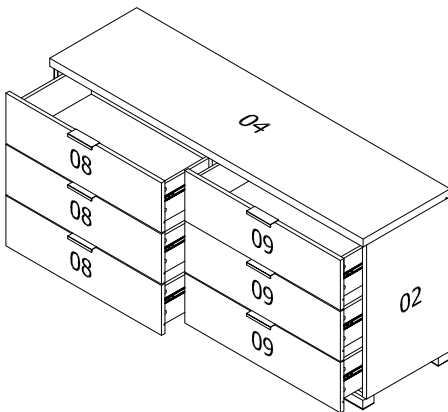
STEP 10

Apply Glue (P) to the holes between the Cam-bolts in Top Panel (4). Next, align and insert Cam-bolts on Top Panel to the holes on Left, Right and Divider Panels. Firmly attach Top Panel. Insert Cam-lock (H) and turn clock-wise to lock the Cam-bolt.

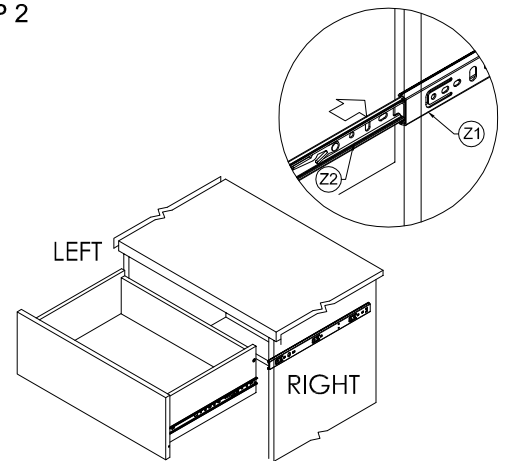


STEP 11

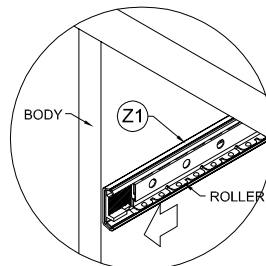
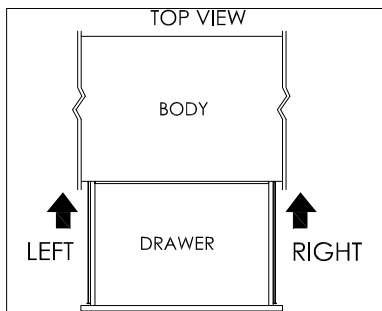
STEP 1



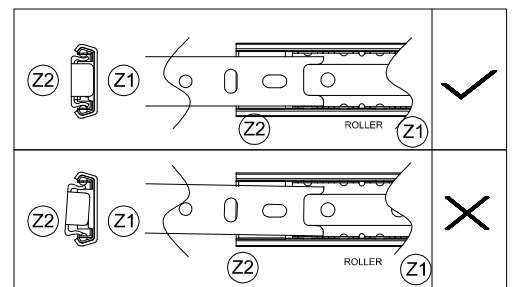
STEP 2



STEP 3

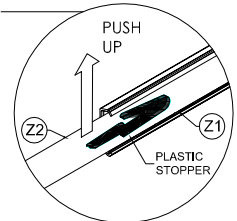
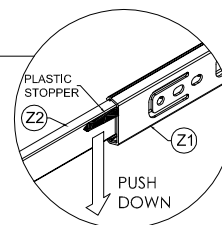
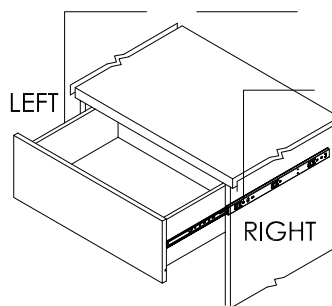


- PUSH THE ROLLER OF Z1 TO THE FRONT SIDE OF THE BODY.



- ALIGN Z2 ON LEFT & RIGHT TO Z1 AT THE CORRECT POSITION.

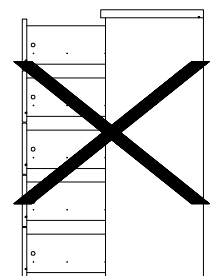
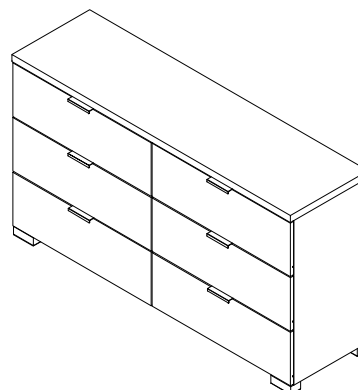
TO DISASSEMBLE DRAWER FROM THE BODY:



- PULL OUT THE DRAWER UNTIL THE PLASTIC STOPPER ON BOTH DRAWER GLIDE IS SEEN.
- PUSH DOWN THE PLASTIC STOPPER ON THE RIGHT DRAWER GLIDE & PUSH UP THE PLASTIC STOPPER ON THE LEFT DRAWER GLIDE SIMULTANEOUSLY.
- CONTINUE TO PULL OUT THE DRAWER.

- PUSH IN LEFT & RIGHT SIDE OF THE DRAWER INTO THE BODY SIMULTANEOUSLY.
- WHEN THE DRAWER IS PUSHED IN HALF WAY, THE STOPPER ON Z2 WILL BE ENGAGED INTO Z1. THIS WILL CAUSE THE PUSHING A BIT TIGHT. (PULL OUT THE DRAWER A LITTLE BIT AND SLOWLY PUSH IN THE DRAWER AGAIN TO CHECK WHETHER THE DRAWER IS STUCK/ THE DRAWER GLIDE IS INSTALLED CORRECTLY.)
- DO NOT PUSH IN THE DRAWER IF THE DRAWER IS STUCK OR CANNOT BE PUSHED IN SMOOTHLY. TAKE OUT THE DRAWER AND REPEAT STEP 1 & 2.

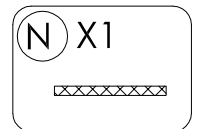
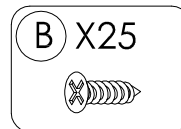
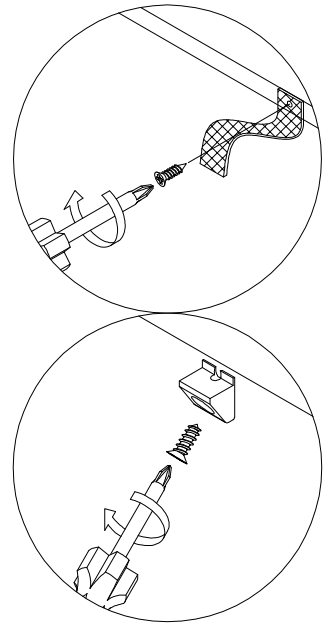
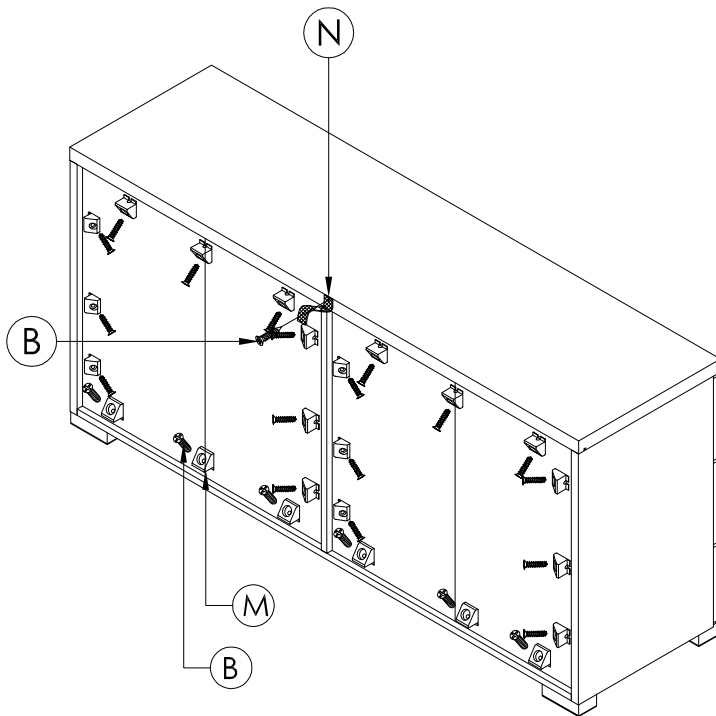
STEP 12



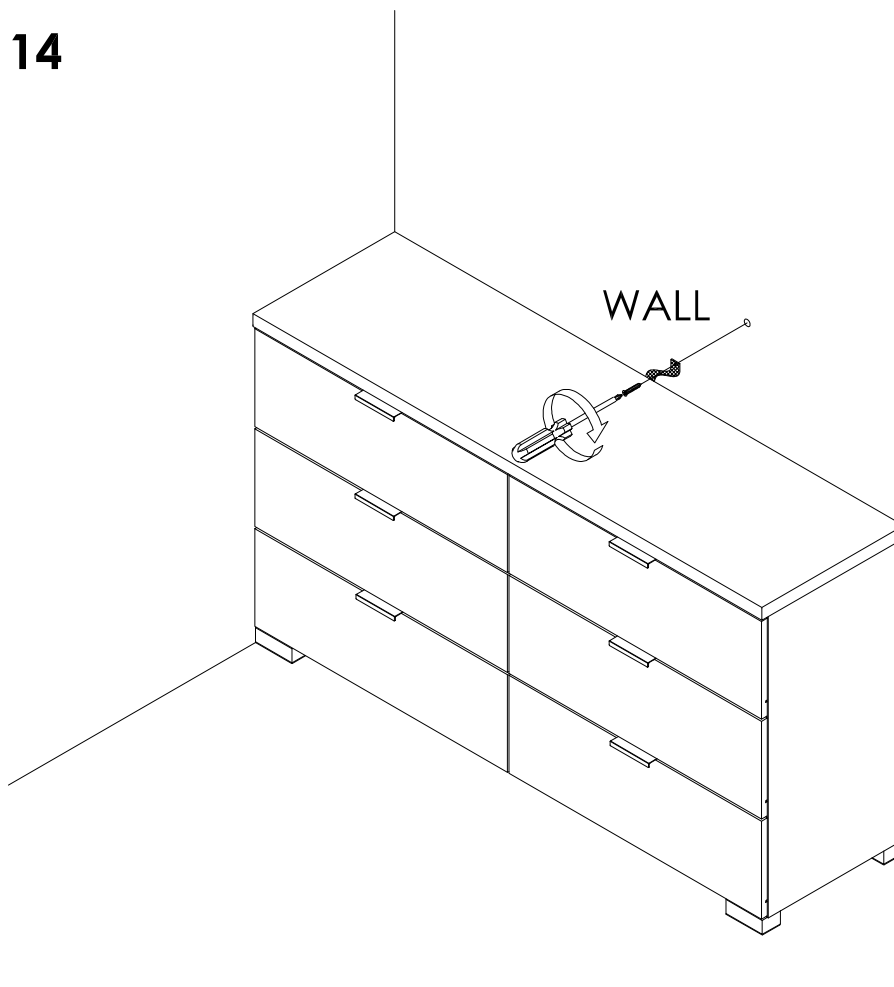
CAUTION :
PLEASE DO NOT FULLY OPEN
DRAWERS SIMULTANEOUSLY
AS IT WILL CAUSE THE DRAWER
CHEST TO FALL DOWN.

STEP 13

Affix Webbing Tape (N) to back of Drawer Chest and Back Ply Stopper (M) to Back Panel using Screw (B).



STEP 14



NOTE :

WALL PLUG & SCREW ARE NOT PROVIDED WITH THIS PRODUCT AS DIFFERENT WALL MATERIALS REQUIRE DIFFERENT FITTINGS. YOU MUST USE SUITABLE FIXING HARDWARE FOR TYPE OF WALL YOU HAVE.