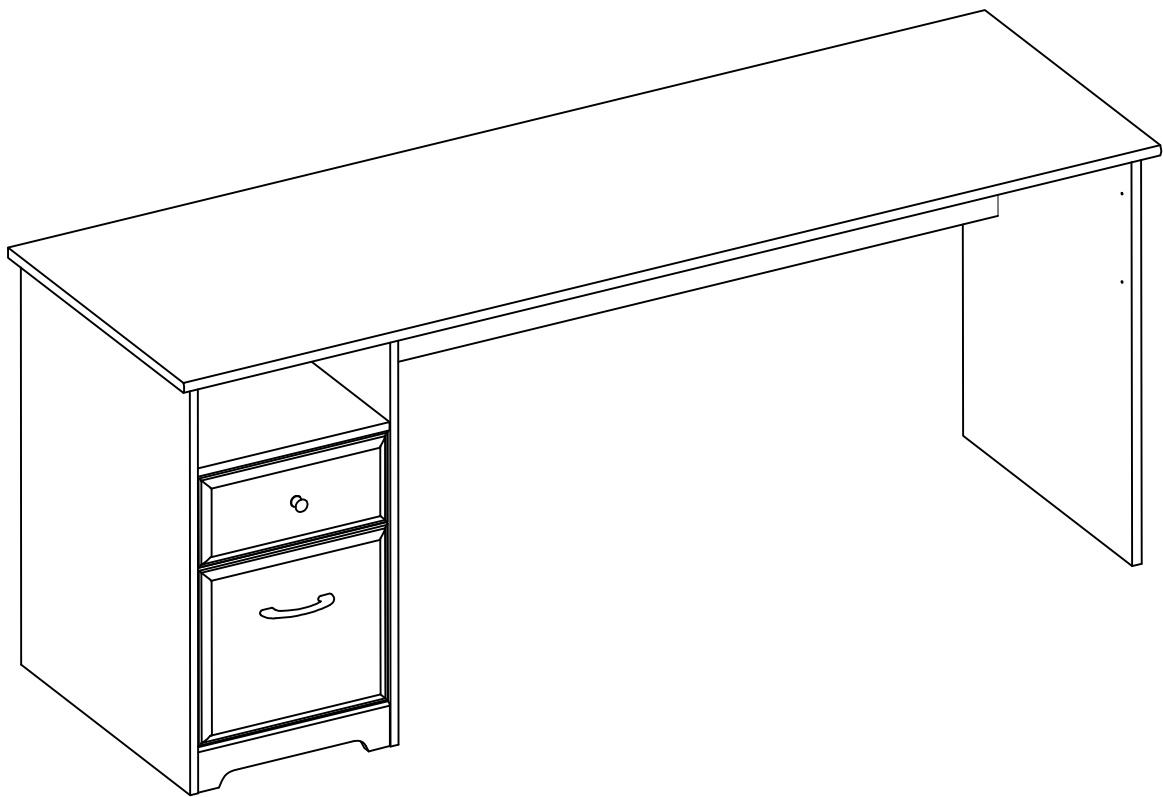


ASSEMBLY INSTRUCTIONS

72W Single Pedestal Desk



Thank you for purchasing this product. We trust that you will be completely satisfied with your product for many years to come. Our products are backed by a 1-year warranty and crafted with today's styles in mind for the way you work. **Do not return product to store**

Merci d'avoir acheté ce produit. Nous sommes sûr que vous serez complètement satisfait de votre meuble pendant de nombreuses années. Les produits sont garantis pendant 1 ans et sont conçus dans les styles actuels tout en gardant à l'esprit votre façon de travailler. **Ne renvoyez pas le produit au magasin, contactez-nous d'abord.**

Gracias por comprar este producto. Confiamos que usted estará completamente satisfecho con su mueble por muchos años. Los productos tienen 1 años de garantía y son diseñados con los estilos de hoy en mente para la manera que usted vive. **No devuelva el producto a la tienda, primero comuníquese con nosotros.**

IT'S AS EASY AS 1,2,3

Assembly tips:

1. Read the instructions and become familiar with the parts.
2. Ensure this carton contains all parts, fasteners and hardware.
3. To protect floors, assemble the furniture on the carton.
4. An assistant may be helpful.
5. Use of power tools is not recommended.

Conseils d'assemblage:

1. Lisez les instructions et familiarisez-vous avec les pièces.
2. Assurez-vous que le carton contient toutes les pièces, toutes les pièces de fixation et toute la quincaillerie.
3. Pour protéger vos sols, assemblez le meuble sur le carton.
4. Il peut être utile de vous faire aider.
5. L'utilisation d'outils électriques n'est pas recommandée.

Consejos de Ensamblaje:

1. Lea las instrucciones y familiarícese con las partes.
2. Asegúrese de que esta caja contenga todas las piezas, los sujetadores y el equipo.
3. Para proteger el piso, ensamble el mueble en el carton.
4. Un asistente puede serle útil.
5. El uso de herramientas eléctricas no se recomienda.



CONSUMER
SERVICE

YOU CAN DEPEND ON

Questions? Operators are standing by at our TOLL-FREE help line to assist you with assembly; and, if necessary, to quickly replace damaged/missing parts. Simply have your store receipt, instruction manual, and part number/description ready when you call our TOLL-FREE help line. It's that easy.

UN SERVICE CLIENTELE SUR LEQUEL VOUS POUVEZ COMPTER

Des questions? Des opérateurs sont prêts sur notre ligne d'assistance GRATUITE pour vous aider à l'assemblage et, si nécessaire, remplacer rapidement les pièces endommagées/manquantes. Ayez simplement votre reçu de magasin, votre manuel d'instruction et le numéro de pièces/description à votre disposition lorsque vous appelez notre ligne d'assistance GRATUITE. C'est aussi simple que ça.

SERVICIO AL CONSUMIDOR CON EL QUE PUEDE CONTAR

¿Preguntas? Los operadores están listos para ayudarlo con el ensamblaje a través de una línea de ayuda GRATUITA, y en caso de ser necesario, reemplazar de inmediato las piezas dañadas o faltantes. Solamente tenga listo su recibo de compra, manual de indicaciones y número/descripción de la pieza al momento de llamarnos a la línea de ayuda GRATUITA. Es así de sencillo.



WARNING

DO NOT LOAD UNIT WITHOUT PROPERLY ATTACHING BACK PANEL. DOING SO COULD CAUSE INSTABILITY, PRODUCT COLLAPSE, AND/OR SERIOUS INJURY.

NO CARGUE ESTA UNIDAD SIN EL PANEL DE ATRÁS. HACERLO PUEDE CAUSAR INESTABILIDAD, QUE EL PRODUCTO SE DERRUMBE, Y/O HERIDAS (GOLPES) SERIAS.

NE PAS CHARGER LE PRODUIT SANS ATTACHER CORRECTEMENT LE PANNEAU ARRIÈRE. FAIRE AINSI PEUT CAUSER L'INSTABILITÉ OU L'EFFONDREMENT DU PRODUIT ET PEUT VOUS CAUSER DES ENDOMMAGEMENTS SÉRIEUX.



WARNING

REMOVE ALL ITEMS FROM SHELVES BEFORE MOVING OR LIFTING.

RETIRE TODOS LOS ARTÍCULOS DE LOS ESTANTES ANTES DE MOVER O LEVANTAR OBJETOS.

RETIREZ TOUS LES ÉLÉMENTS ÉTAGÈRES AVANT DE SE DÉPLACER OU DE LEVAGE



WARNING

THIS PRODUCT IS DESIGNED AND INTENDED FOR USE WITH COMPUTER, FAX, AND PRINTER EQUIPMENT ONLY. IMPROPER LOADING WITH TELEVISION OR OTHER HEAVY EQUIPMENT COULD CAUSE INSTABILITY, TIP OVER, AND/OR SERIOUS INJURY.

ESTE PRODUCTO ESTA DISEÑADO SOLAMENTE PARA EL USO CON COMPUTADORS, FAXES, E IMPRESORAS. INAPROPRIADO USO AL PONER TELEVISORES U OTRO EQUIPO PESADO PUEDE CAUSAR INESTABILIDAD, RODAMIENTO, Y/O HERIDA (GOLPES) SERIOS.

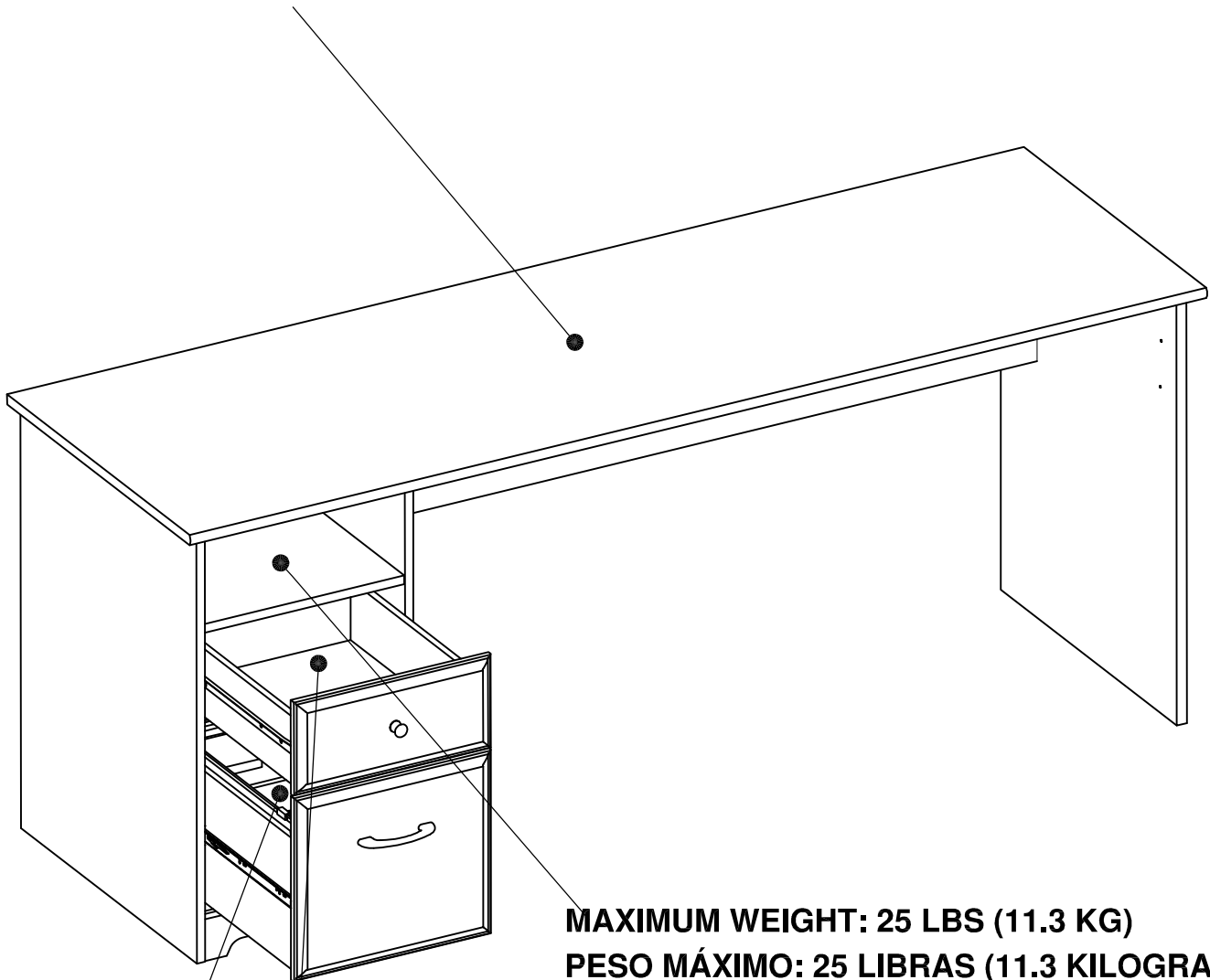
CE PRODUIT EST UNIQUEMENT CONÇU POUR UNE UTILISATION AVEC UN ORDINATEUR, UN TÉLÉCOPIEUR, OU UNE IMPRIMANTE. UN CHARGEMENT INCORRECT AVEC UNE TÉLÉVISION OU AUTRE MATÉRIEL LOURD PEUT LE RENDRE INSTABLE OU LE RENVERSER, ET PEUT VOUS CAUSER DES ENDOMMAGEMENTS SÉRIEUX.

MAXIMUM RECOMMENDED WEIGHT LOADS

MAXIMUM WEIGHT: 200 LBS (90.9 KG)

PESO MÁXIMO: 200 LIBRAS (90.9 KILOGRAMO)

POIDS MAXIMUM: 200 LIVRES (90.9 KILOGRAMME)



MAXIMUM WEIGHT: 25 LBS (11.3 KG)

PESO MÁXIMO: 25 LIBRAS (11.3 KILOGRAMO)

POIDS MAXIMUM: 25 LIVRES (11.3 KILOGRAMME)

MAXIMUM WEIGHT: 15 LBS (6.8 KG)

PESO MÁXIMO: 15 LIBRAS (6.8 KILOGRAMO)

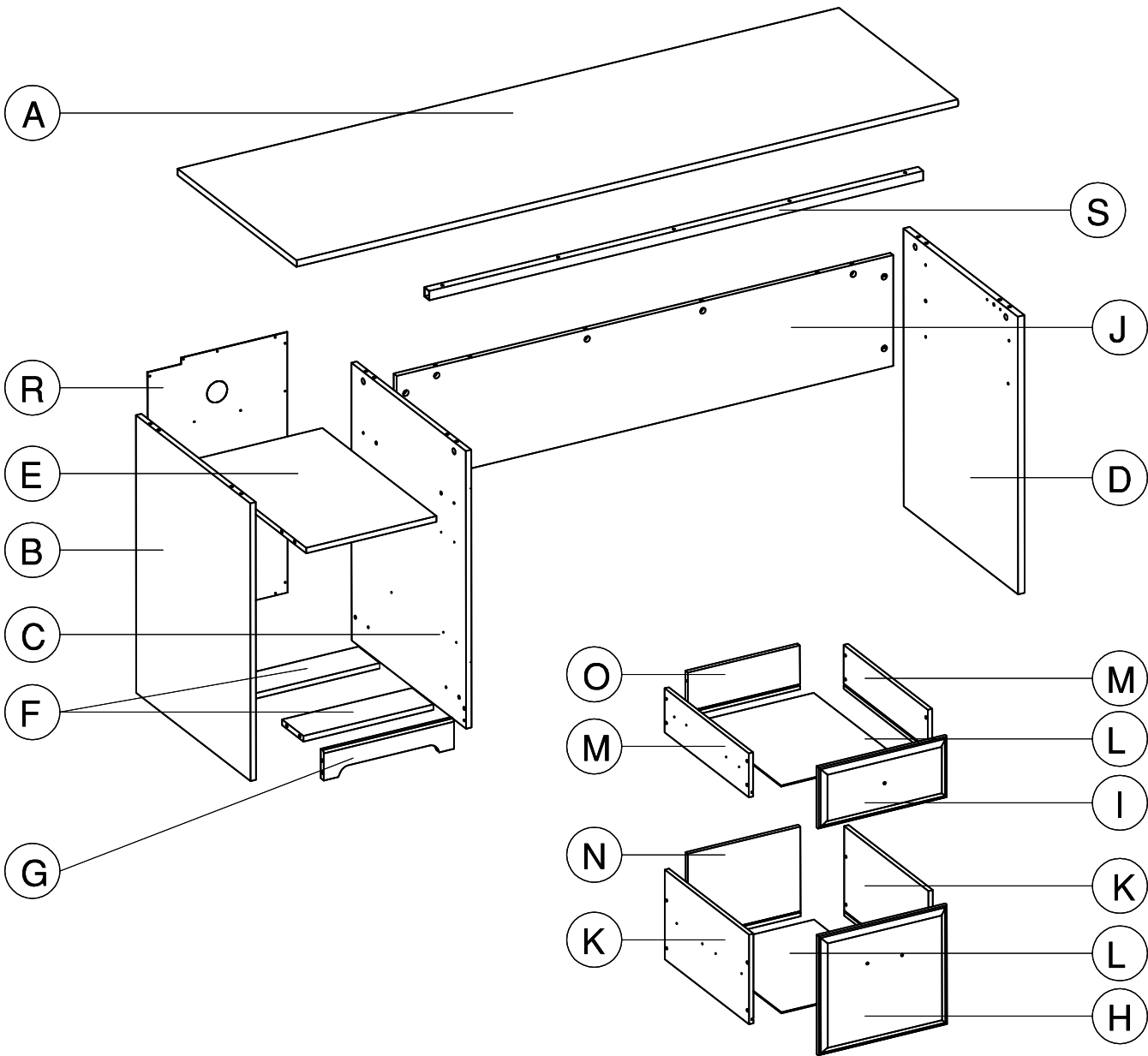
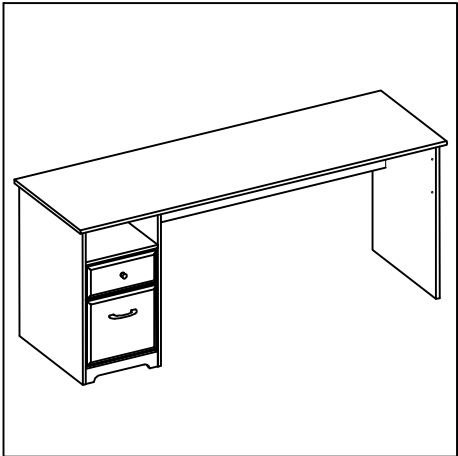
POIDS MAXIMUM: 15 LIVRES (6.8 KILOGRAMME)

MAXIMUM WEIGHT: 30 LBS (13.6 KG)

PESO MÁXIMO: 30 LIBRAS (13.6 KILOGRAMO)

POIDS MAXIMUM: 30 LIVRES (13.6 KILOGRAMME)

EXPLODED VIEW



PARTS LIST

A [1]

B [1]

C [1]

D [1]

E [1]

F [2]

G [1]

H [1]

I [1]

J [1]

K [2]

L [2]

M [2]

N [1]

O [1]

R [1]

S [1]

FASTENERS

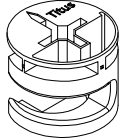
Fasteners are shown in actual size.

Los fijadores son demostrados en su tamaño actual.

Les attaches sont montrées dans l'échelle grandeur.

H181468

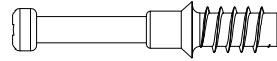
Quantity
24



KD Cam

H180604

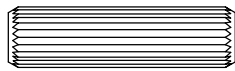
Quantity
24



KD Bolt

H38169

Quantity
20



Wood Dowel
8 x 30mm

H23468

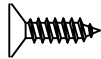
Quantity
4



#10 x 1-1/2"

H170713

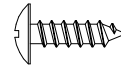
Quantity
12



#6 x 1/2"

H101725

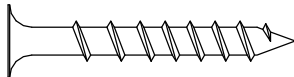
Quantity
20



#6 x 1/2"

H23198

Quantity
8



#10 x 1-1/2"

H158943

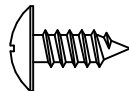
Quantity
3



M4 x 25mm

H35251

Quantity
8



#10 x 1/2"

H34174

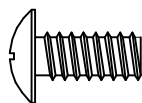
Quantity
20



#3x 3/4"

H185540

Quantity
3

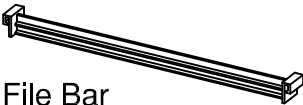


6 x 14mm

HARDWARE

H89793

Quantity
1



File Bar
12-1/4" (318mm)

H167909

Quantity
2



16"Slide (406MM)

Z89898

Quantity
1



16" Slide (406mm)

Z89899

Quantity
1



16" Slide (406mm)

Z89900

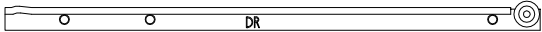
Quantity
1



16" Slide(406mm)

Z89901

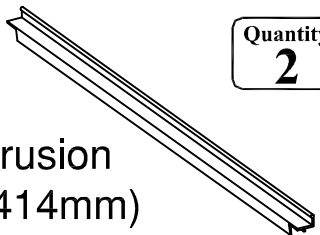
Quantity
1



16" Slide(406mm)

H174447

Quantity
2



File Extrusion
15-3/4" (414mm)

H153475

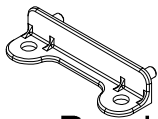
Quantity
1



File Extrusion
12-1/8" (308mm)

H100445

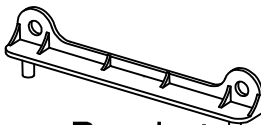
Quantity
2



Drawer Bracket

H100446

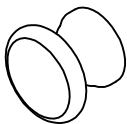
Quantity
2



Drawer Bracket

H160869

Quantity
1



Pull

H160870

Quantity
1

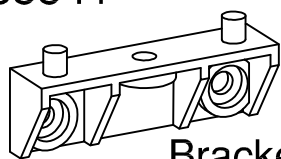


Pull

HARDWARE

H185541

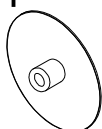
Quantity
1



Bracket

H158961

Quantity
14



Cover Cap

H166305

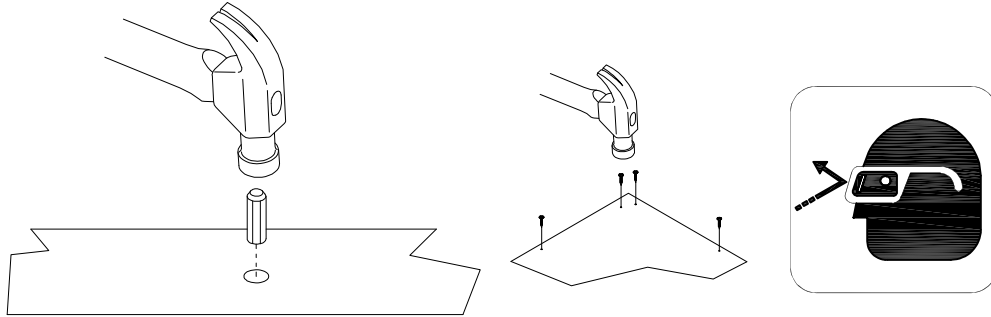
Quantity
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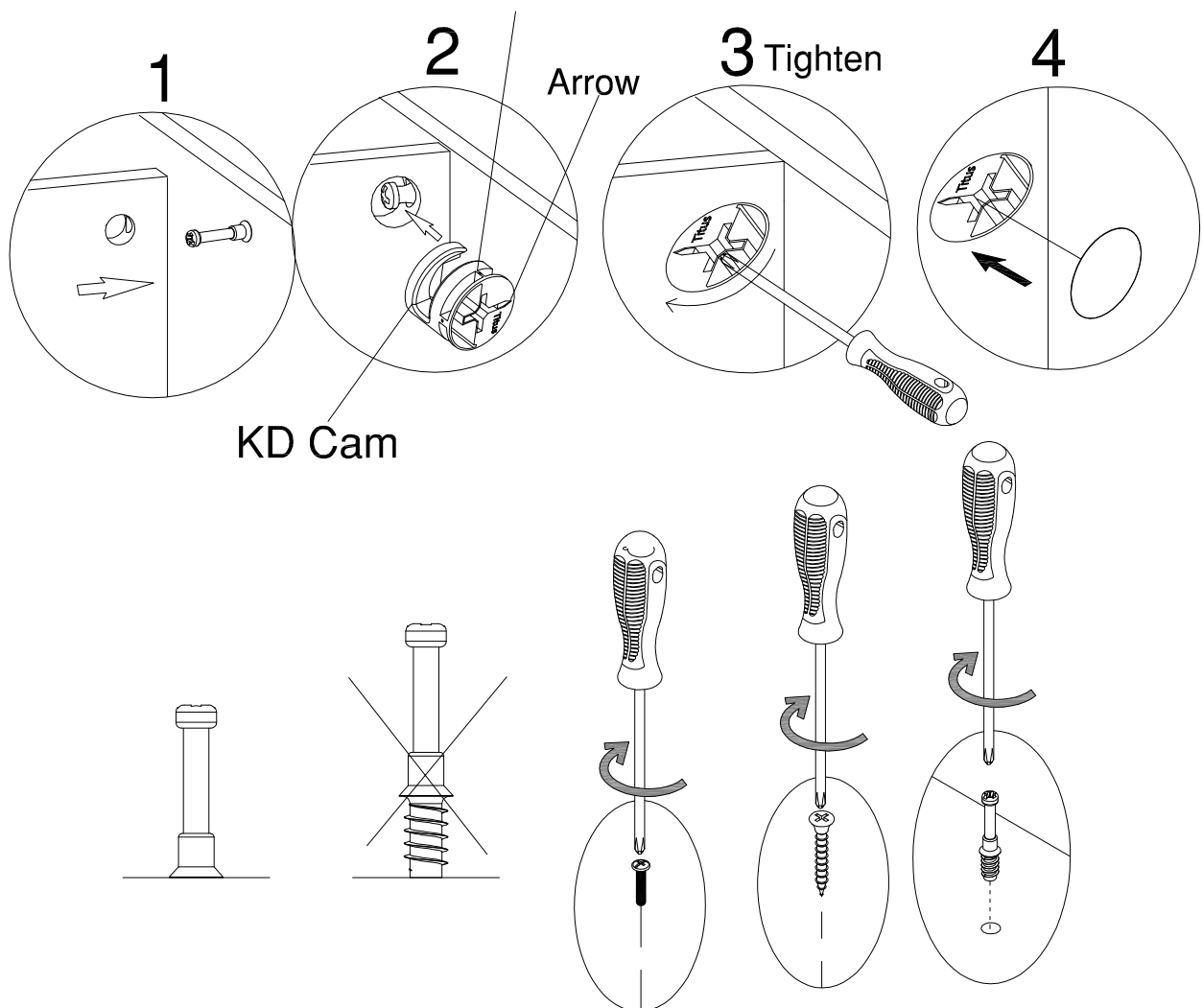
Cover Cap

ATTENTION

Common assembly techniques.
Técnica común de ensamblaje.
Techniques communes d'assemblage.

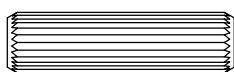


Push the KD cam all the way into the hole before tightening.
Empujar la leva KD hasta el final en el agujero antes de apretar.
Pousser la came de KD tout le chemin dans le trou avant de serrer.



STEP 1

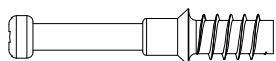
H38169



Wood Dowel
8 x 30mm

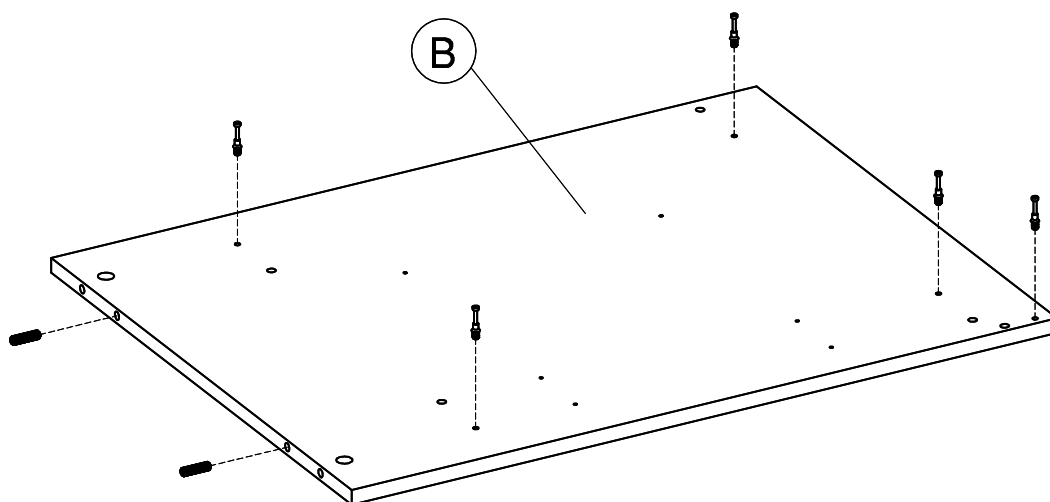
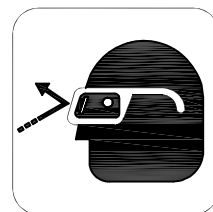
[2]

H180604



KD Bolt

[5]



STEP 2

Common assembly techniques.
Técnica común de ensamblaje.
Techniques communes d'assemblage.

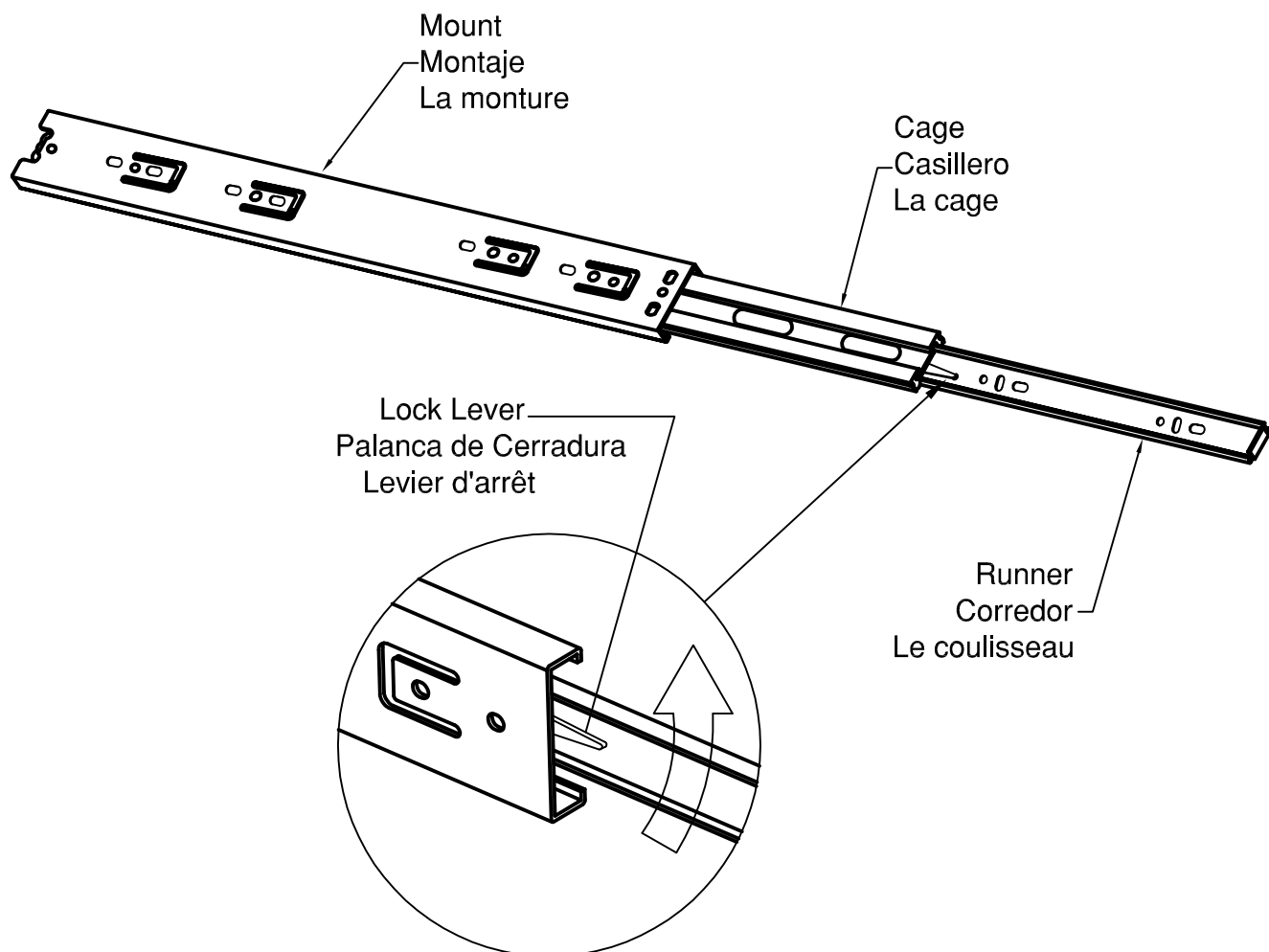
Move lock lever on the runner as shown to separate runner from mount and cage.
Mueva la palanca de seguro en el corredor del montaje y el casillero como se muestra.

Déplacez le levier de verrouillage sur le coulisseau comme illustré pour séparer le coulisseau de la monture et la cage.

Set runner aside to be used later in the Assembly Instructions.

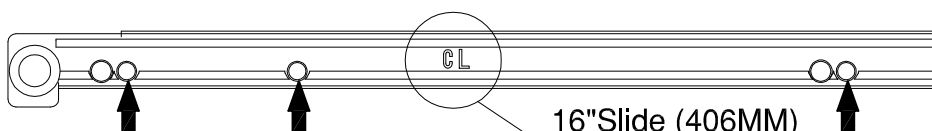
Haga el corredor hacia un lado porque sera utilizado mas adelante.

Mettez le coulisseau de côté pour être utilisé plus tard dans les instructions d'assemblage.



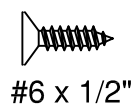
STEP 3

Z89898

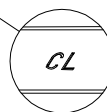


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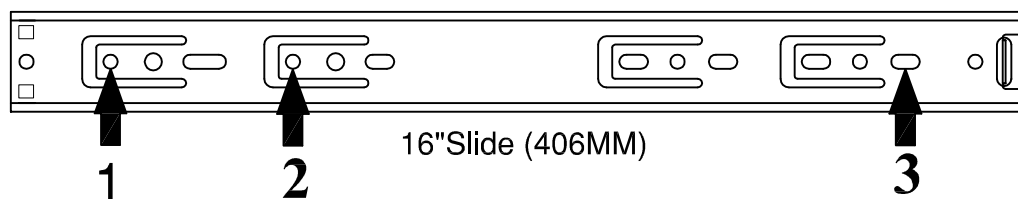
H170713



[3]

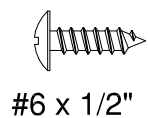


H167909

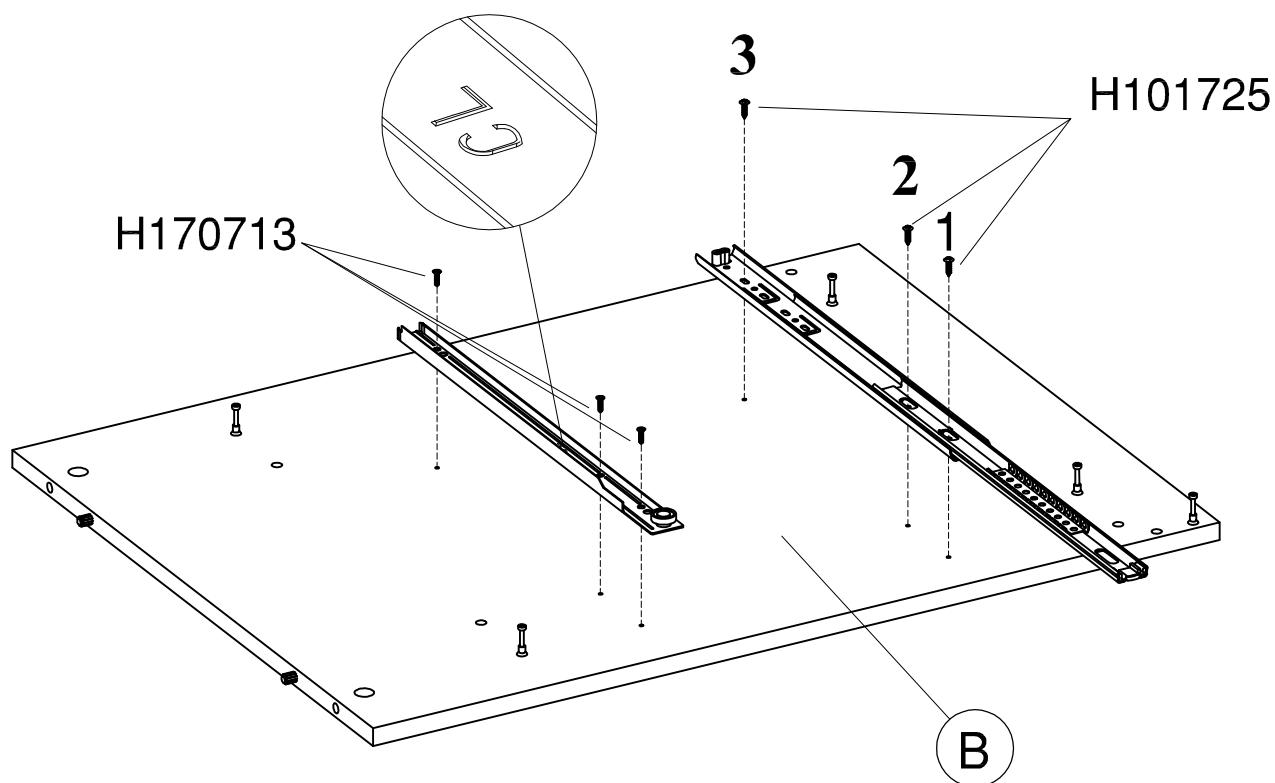


[1]

H101725



[3]



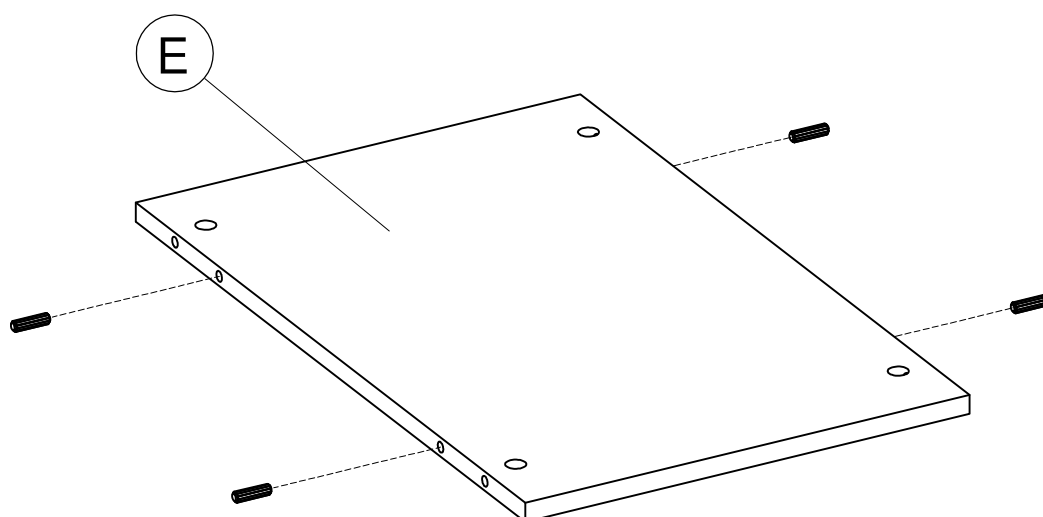
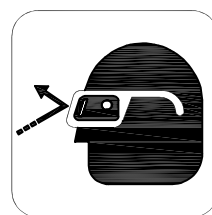
STEP 4

H38169



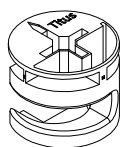
Wood Dowel
8 x 30mm

[4]



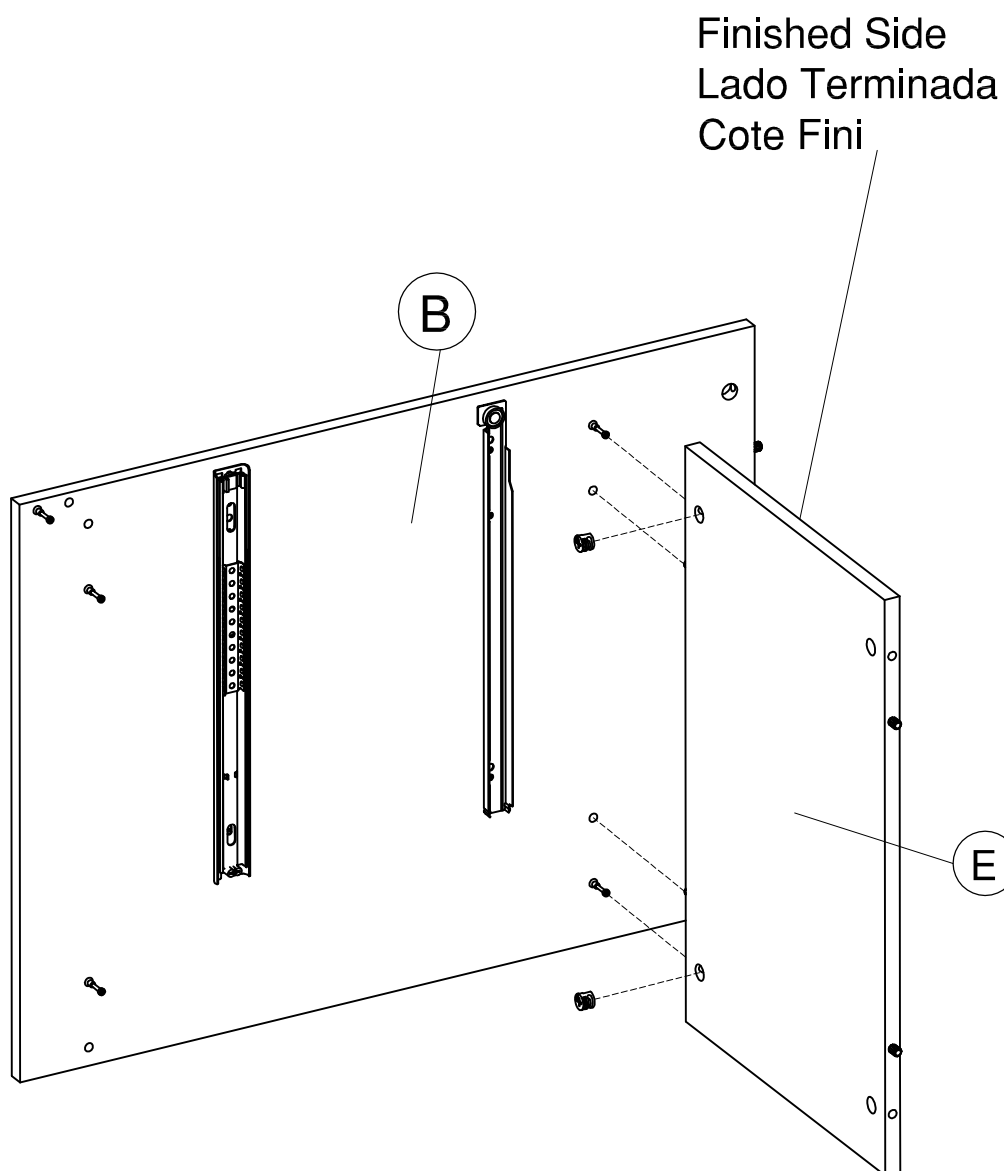
STEP 5

H181468



KD Cam

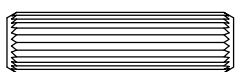
[2]



An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

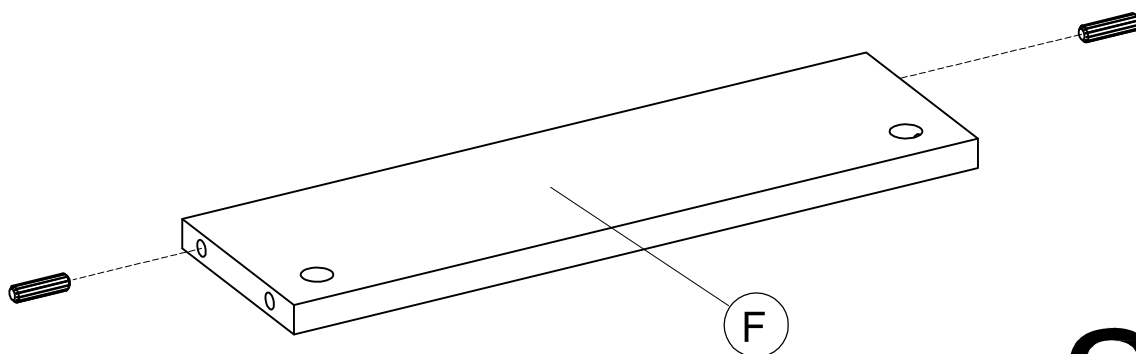
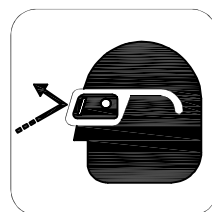
STEP 6

H38169

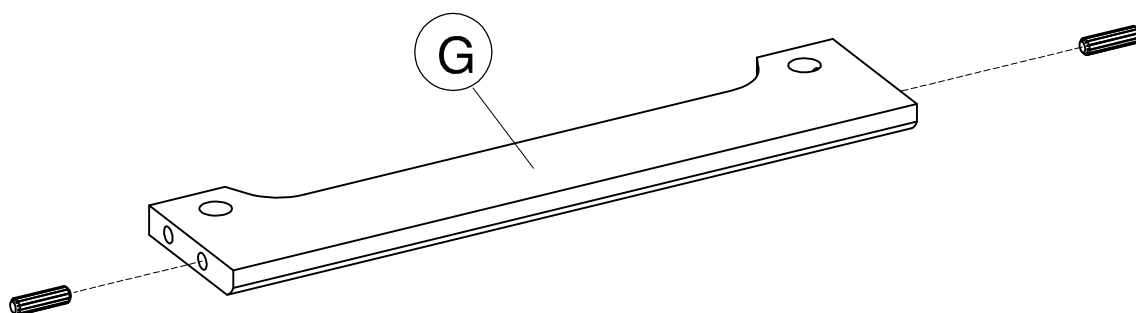


Wood Dowel
8 x 30mm

[6]

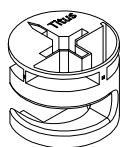


x2



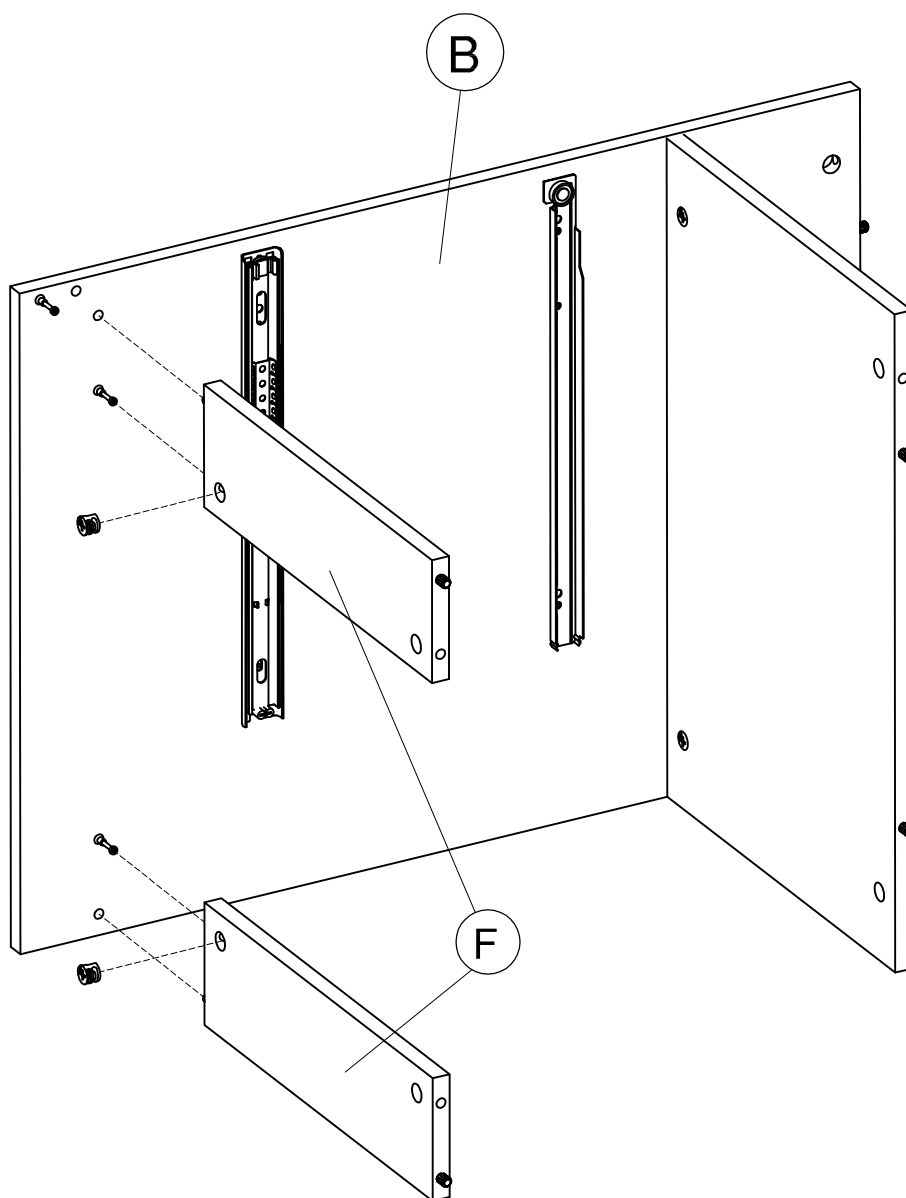
STEP 7

H181468



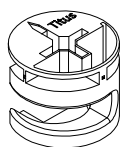
KD Cam

[2]



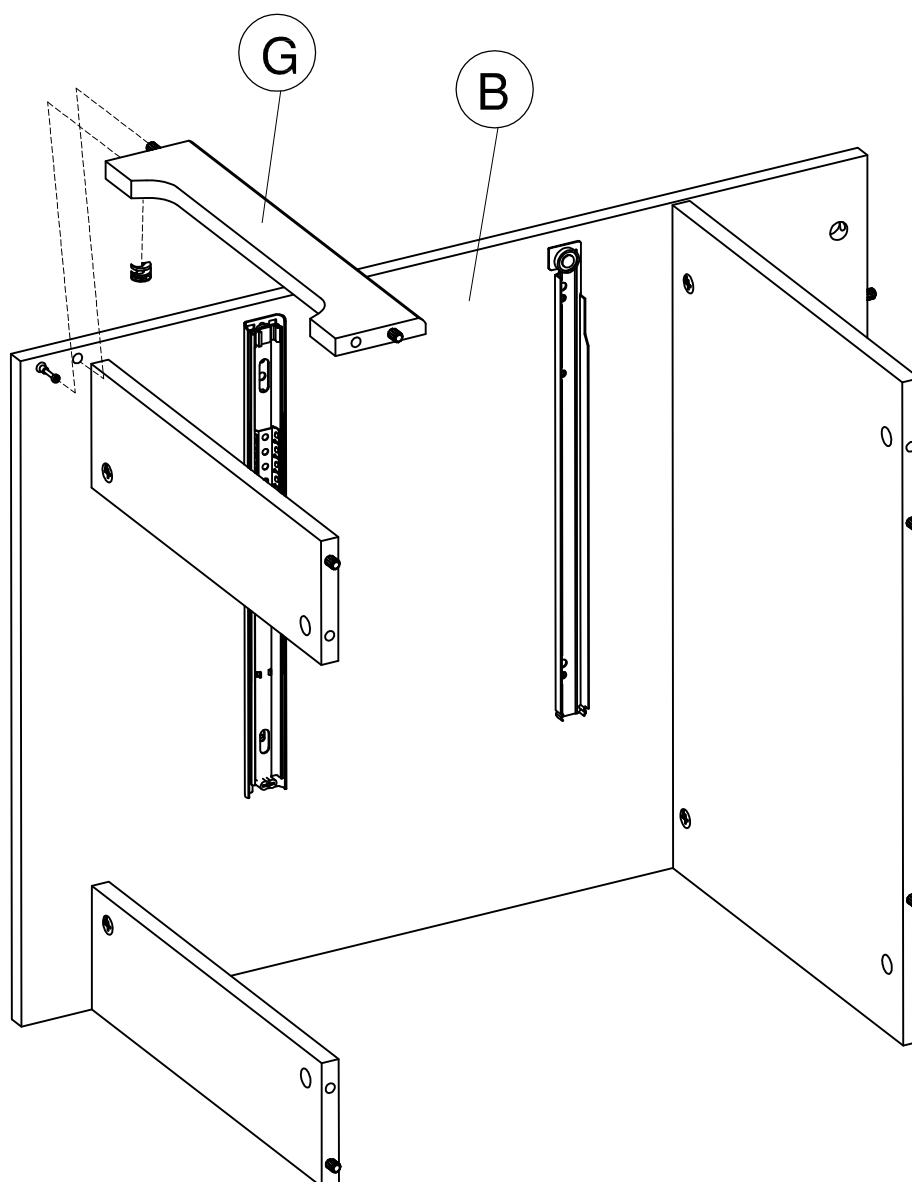
STEP 8

H181468



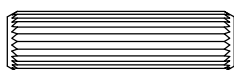
KD Cam

[1]



STEP 9

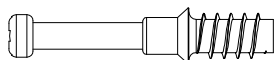
H38169



Wood Dowel
8 x 30mm

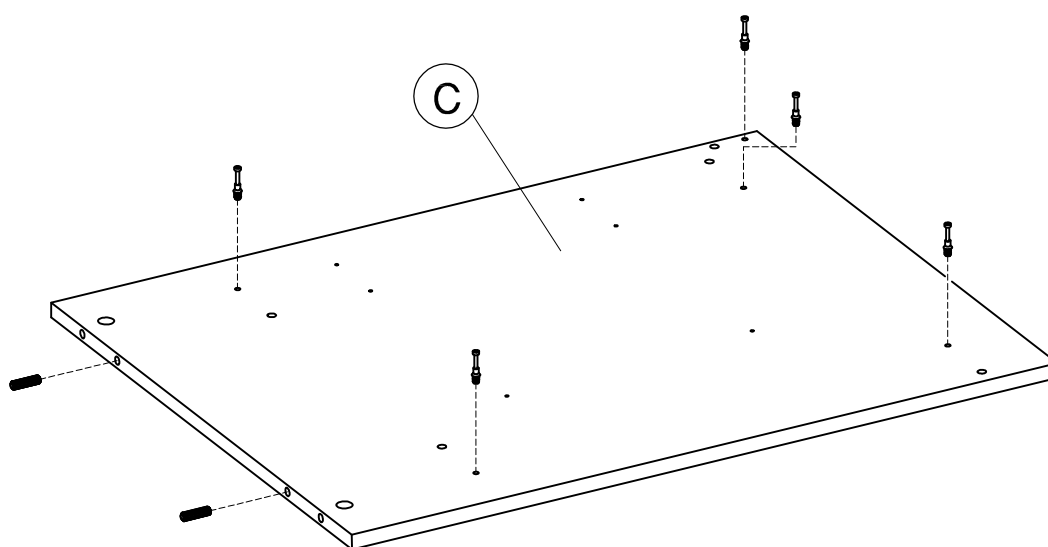
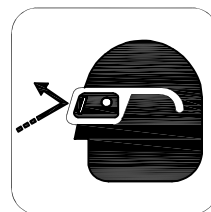
[2]

H180604



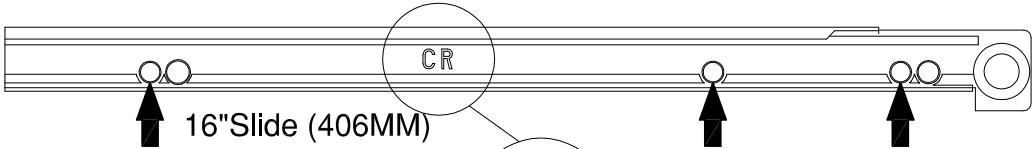
KD Bolt

[5]



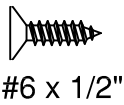
STEP 10

Z89899

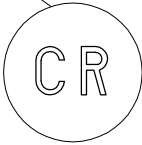


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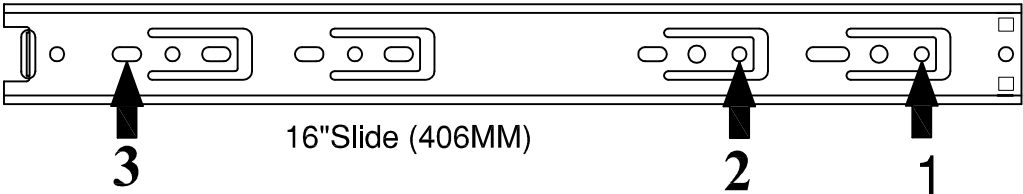
H170713



[3]

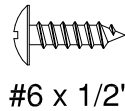


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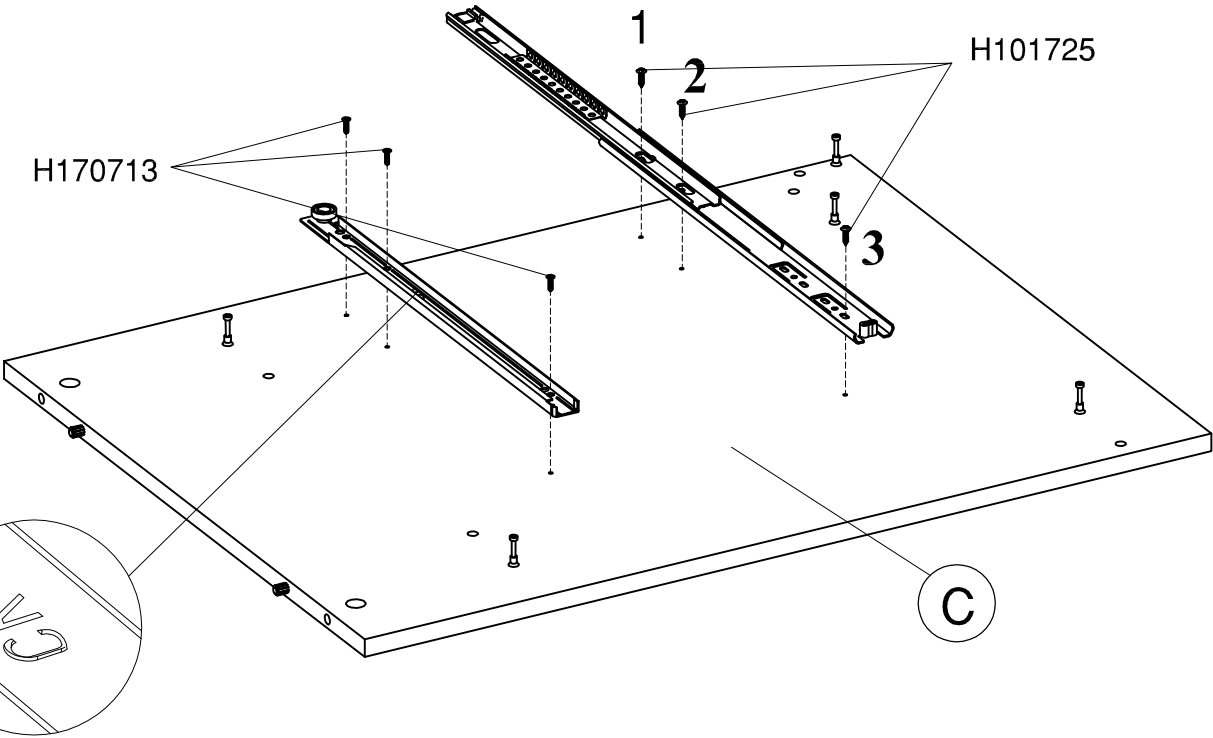


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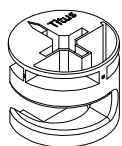
H101725



[3]

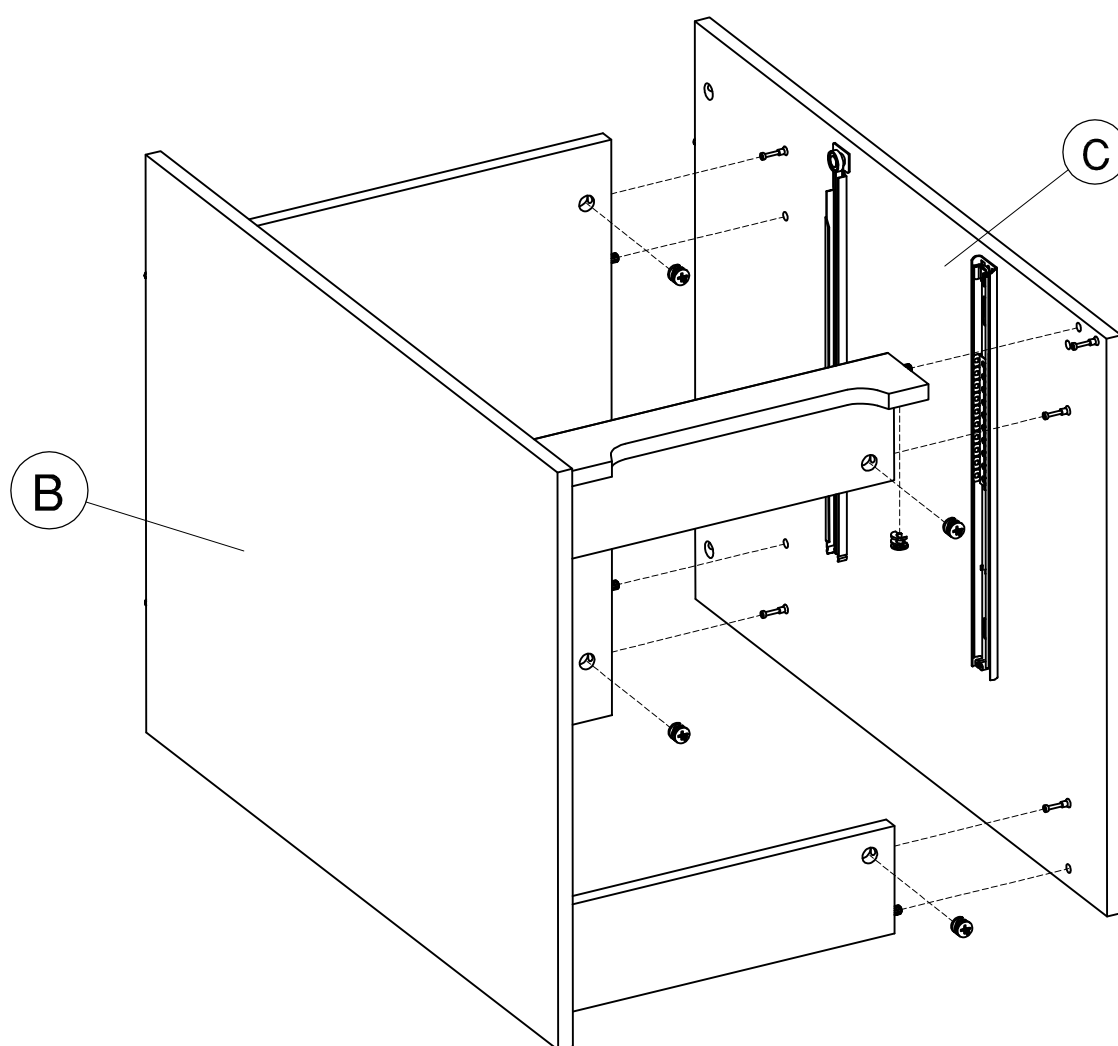


H181468



KD Cam

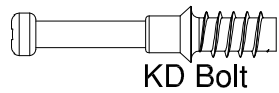
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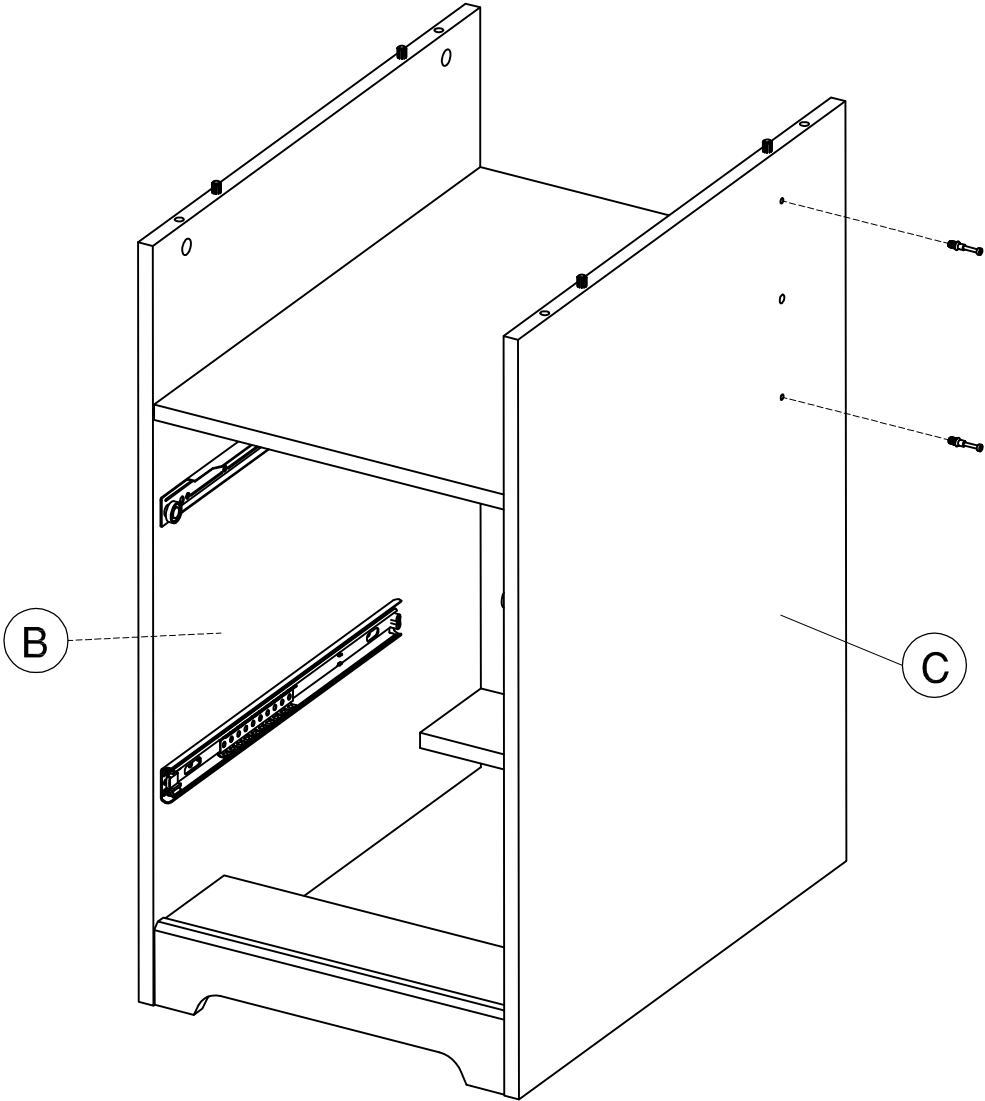
An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

STEP 12

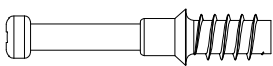
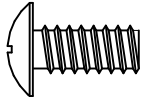
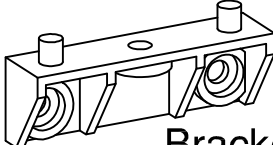
H180604

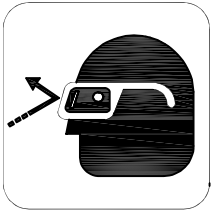
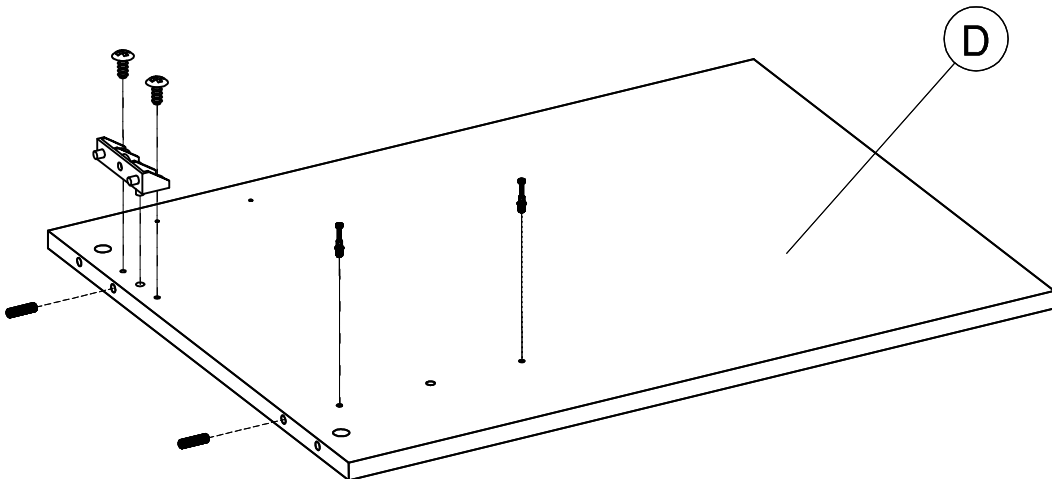
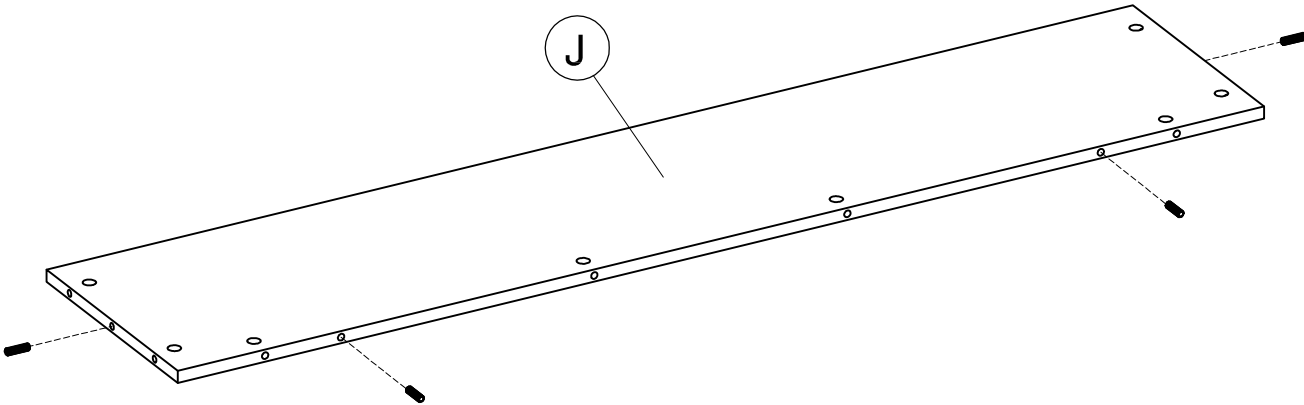


[2]



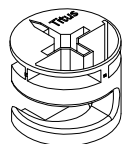
STEP 13

H38169		[6]	H180604		[2]
	Wood Dowel 8 x 30mm			KD Bolt	
H185540		[2]	H185541		[1]
	6 x 14mm			Bracket	



STEP 14

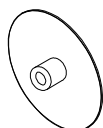
H181468



KD Cam

[4]

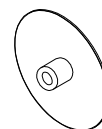
H158961



Cover Cap

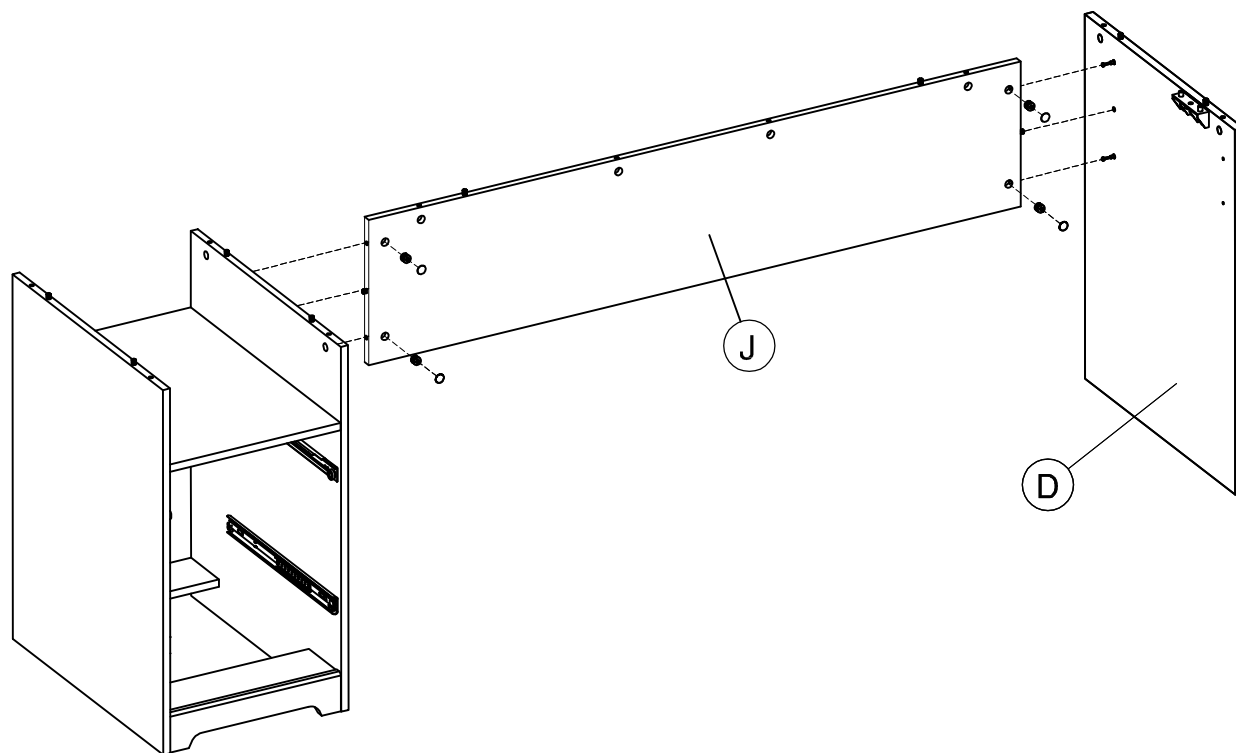
[4]

H166305



Cover Cap

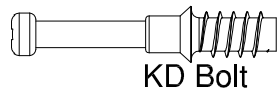
[4]



An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

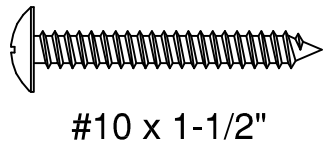
STEP 15

H180604

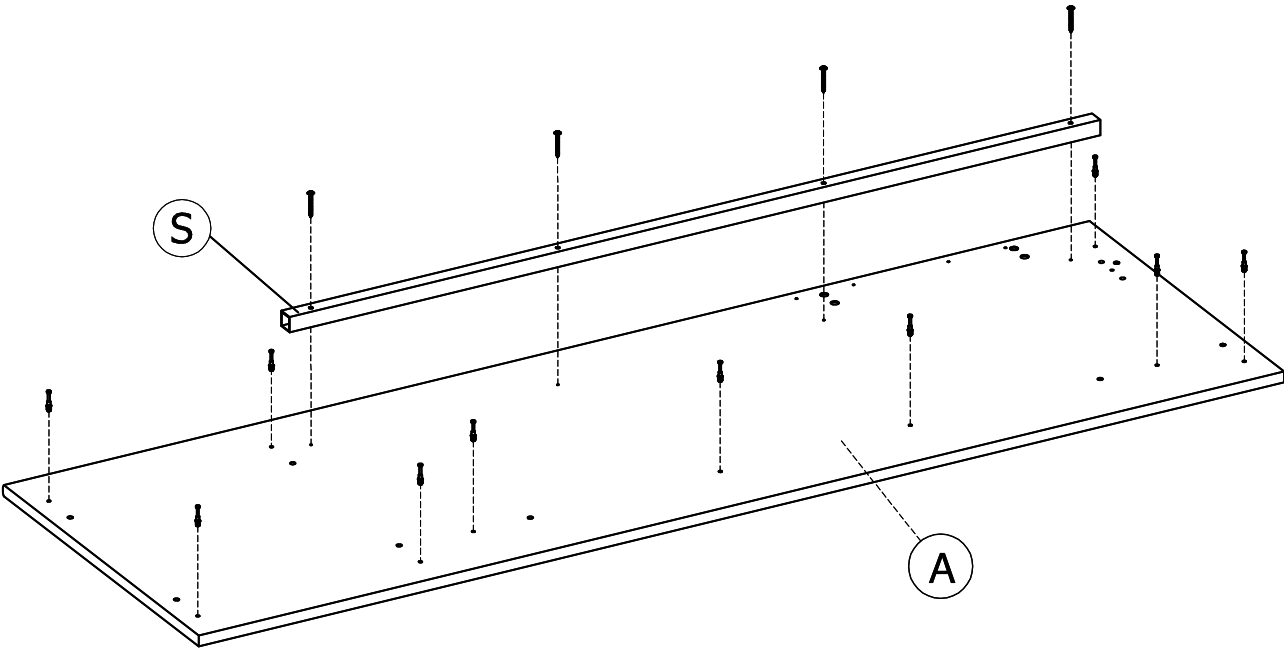


[10]

H23468

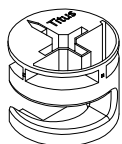


[4]



STEP 16

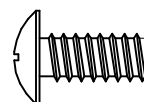
H181468



KD Cam

[10]

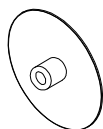
H185540



6 x 14mm

[1]

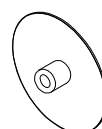
H158961



Cover Cap

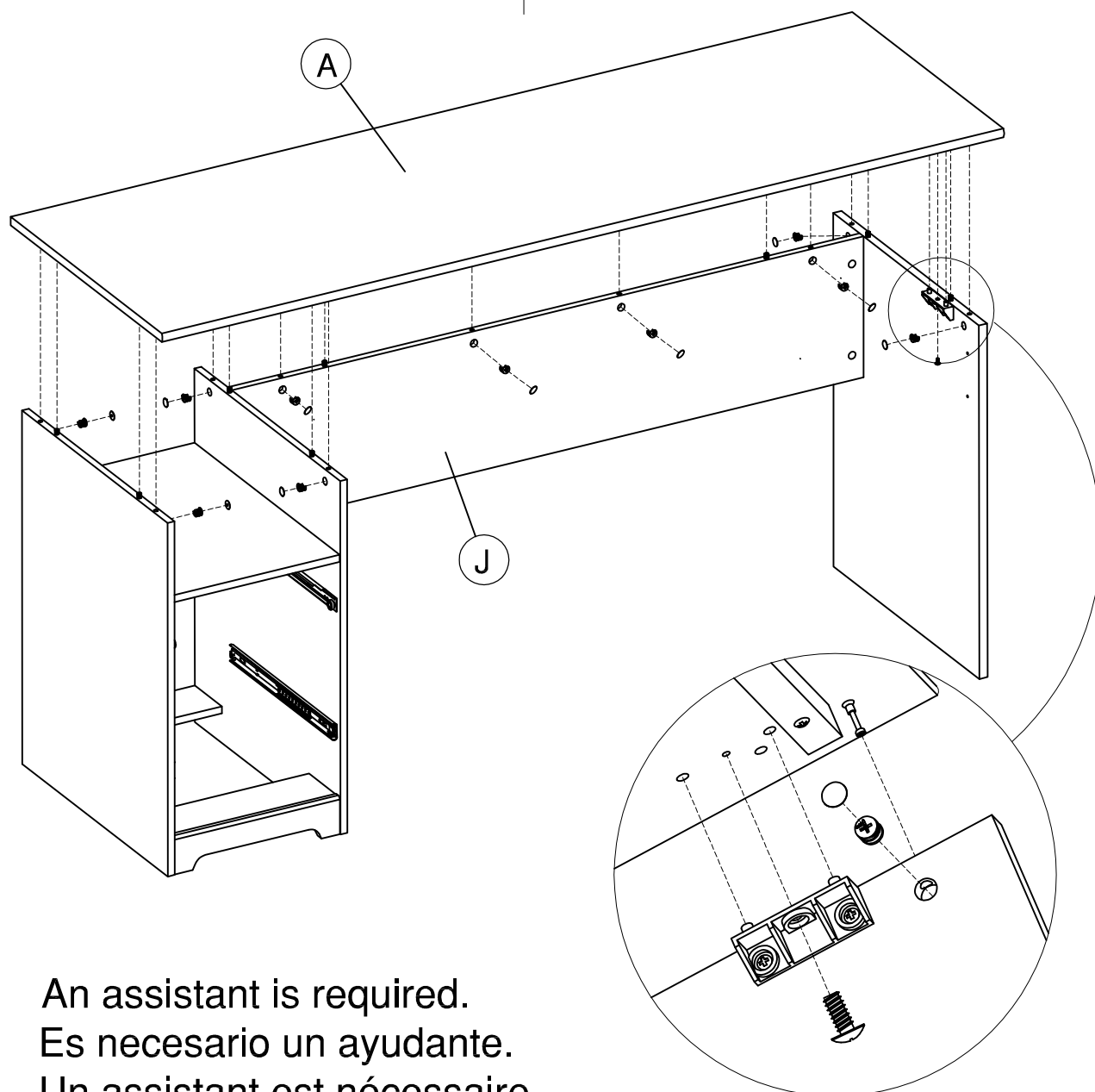
[10]

H166305



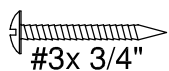
Cover Cap

[10]

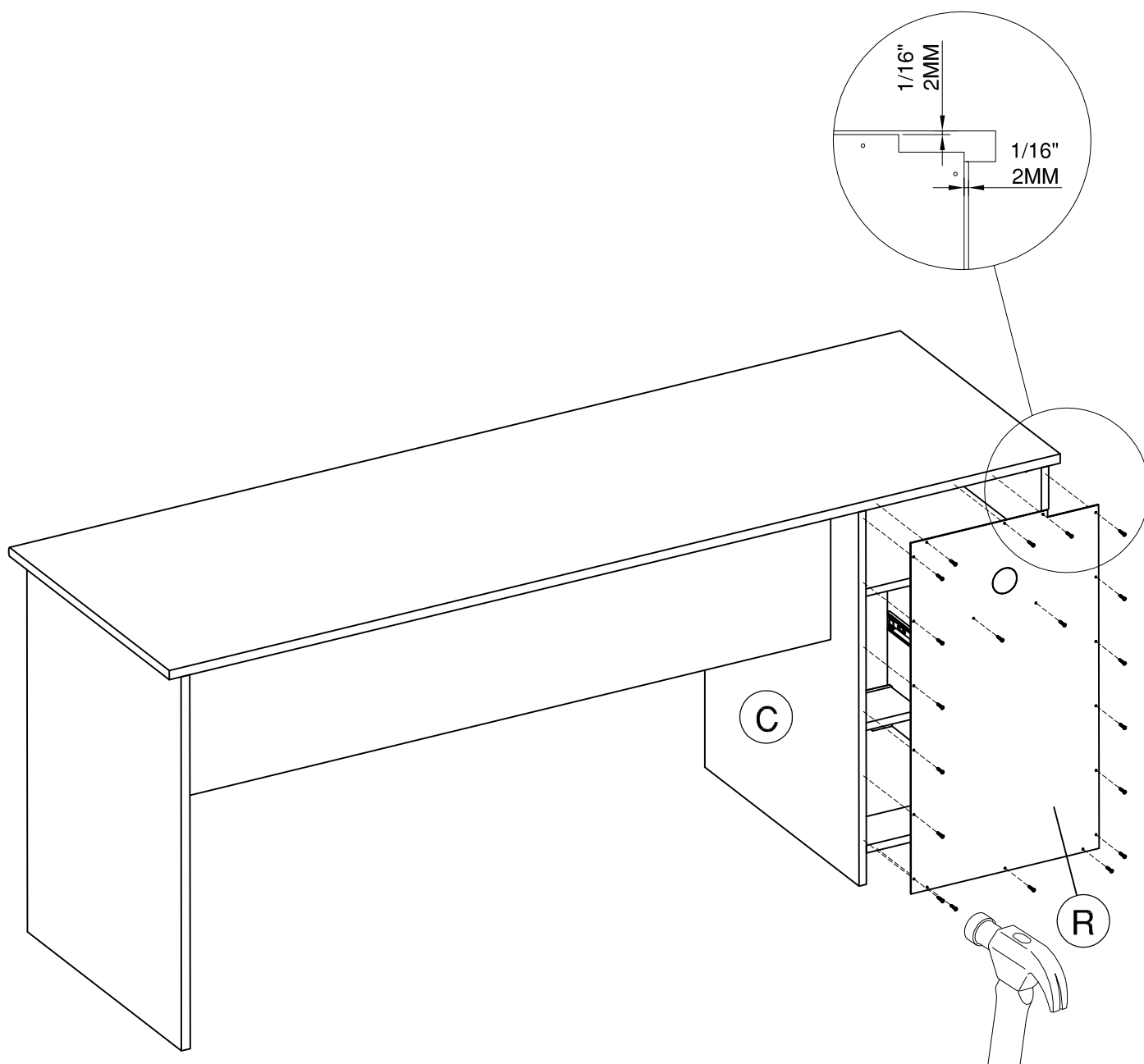
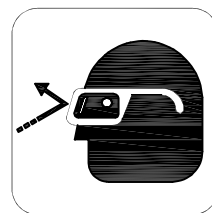


An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

H34174



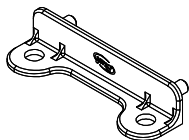
[20]



An assistant is required.
Es necesario un ayudante.
Un assistant est nécessaire.

STEP 18

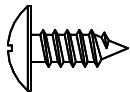
H100445



[2]

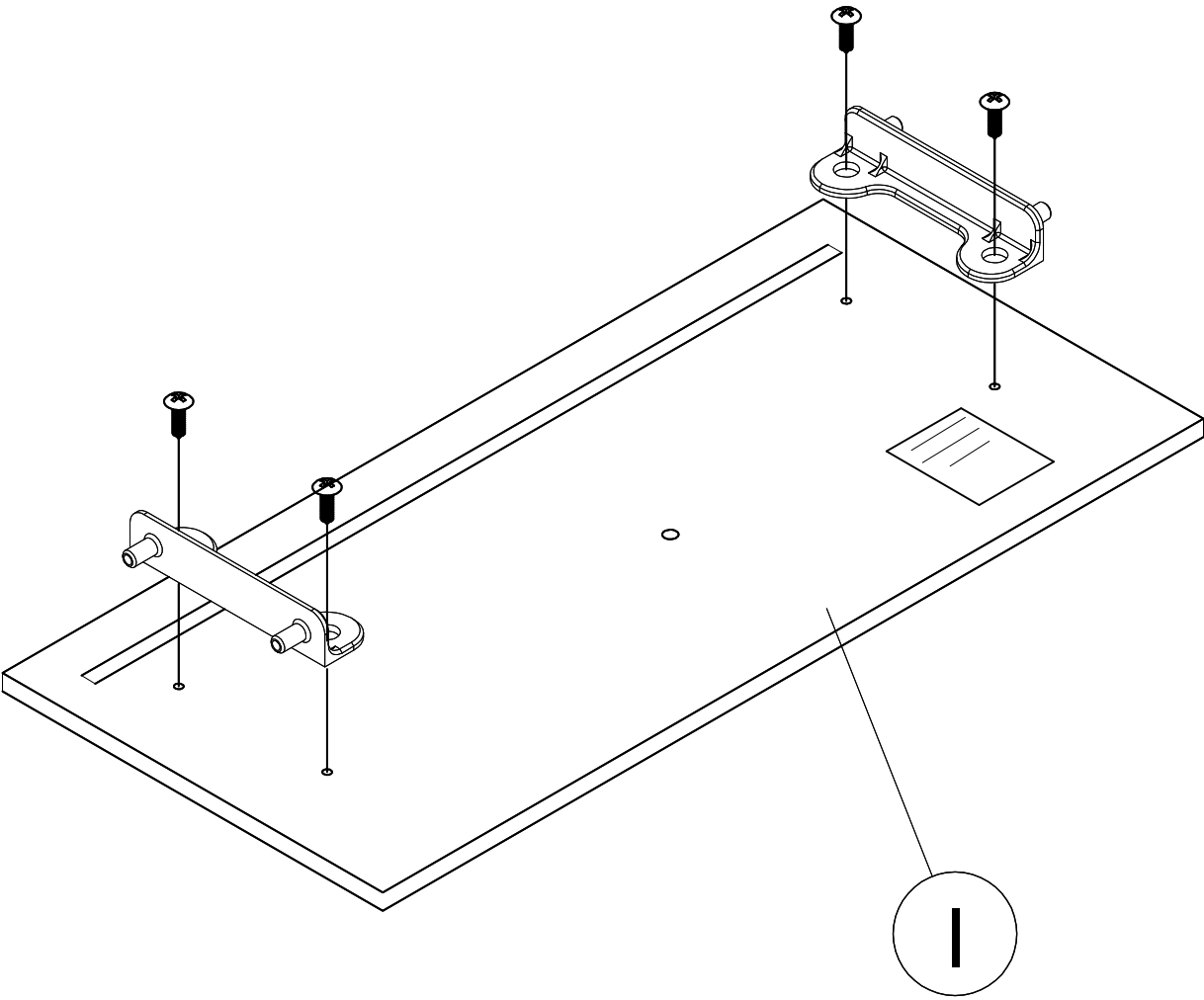
Drawer Bracket

H35251

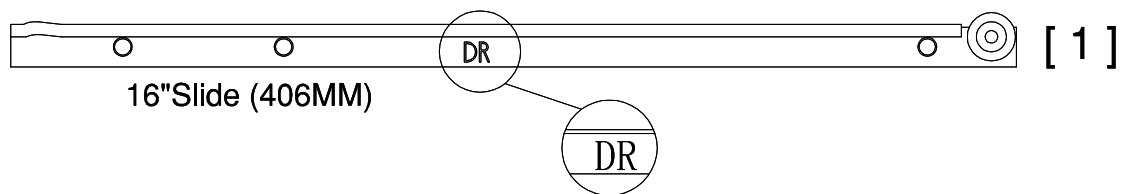


[4]

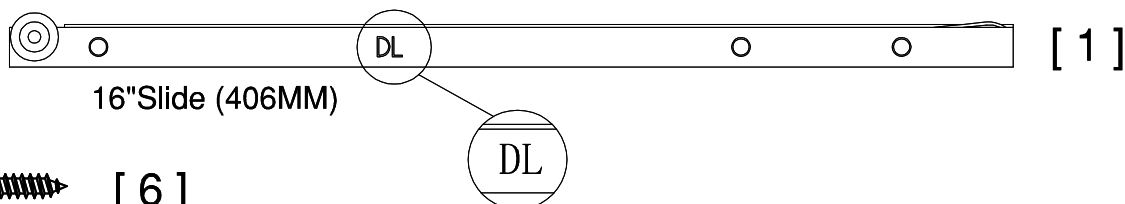
#10 x 1/2"



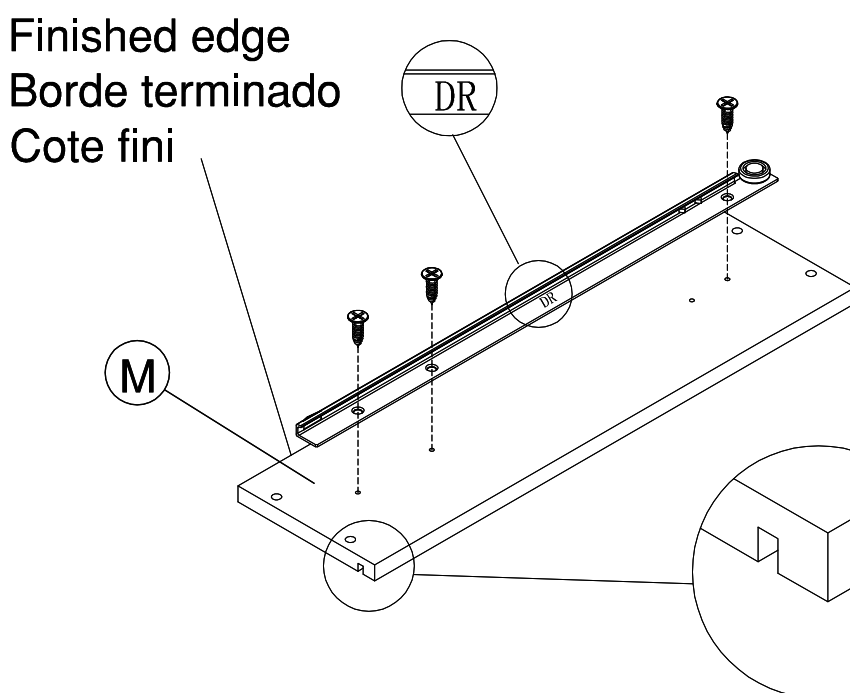
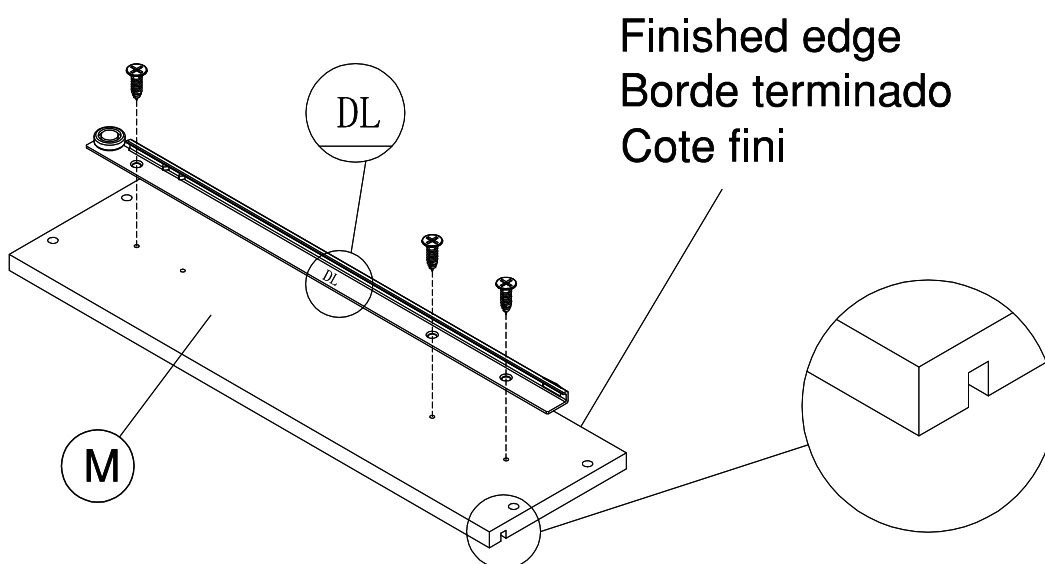
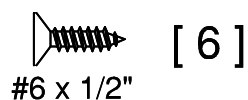
Z89901



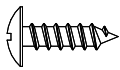
Z89900



H170713

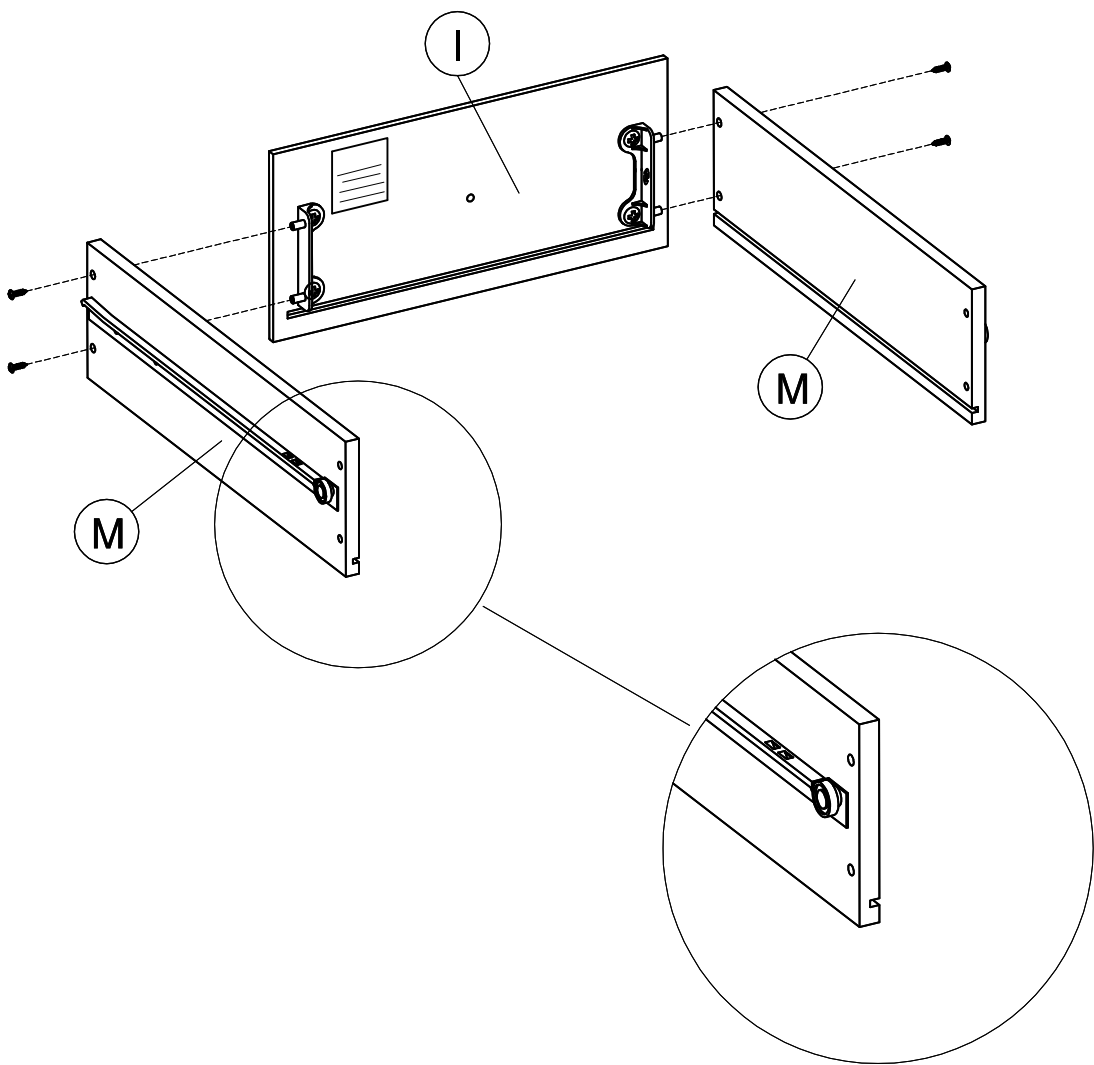


H101725

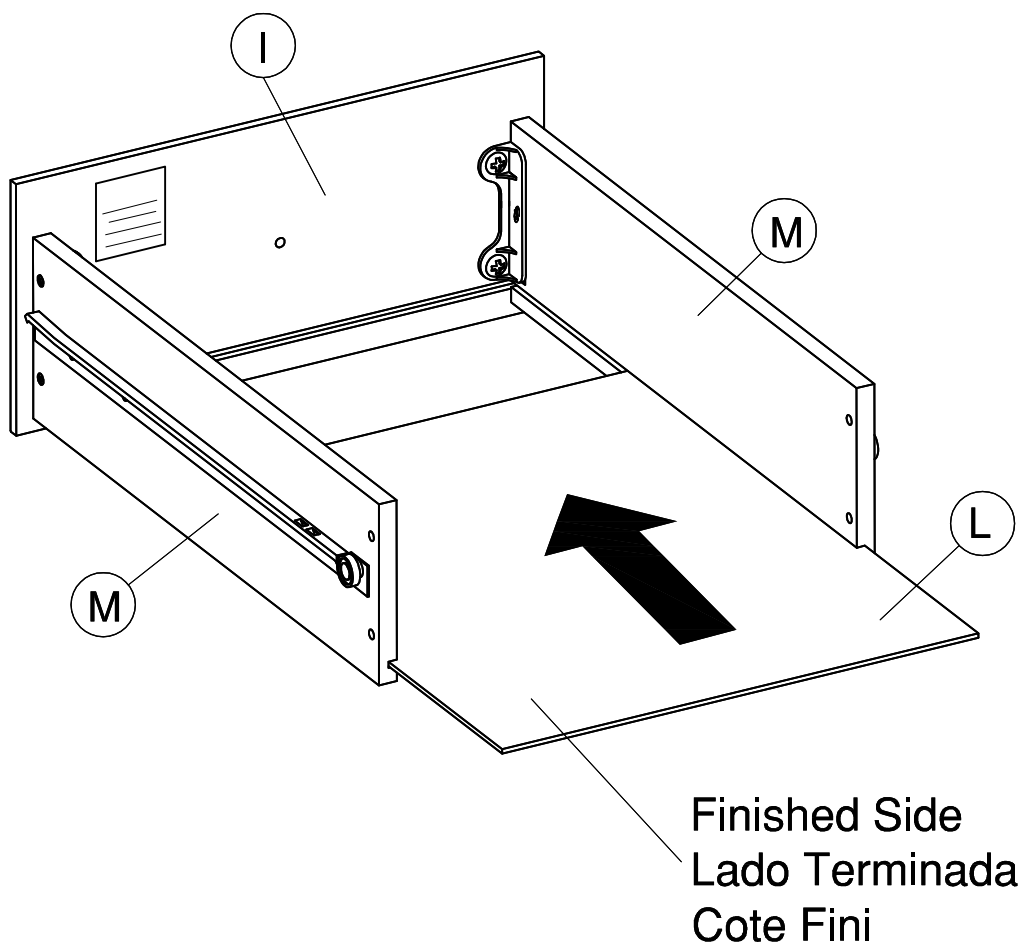


#6 x 1/2"

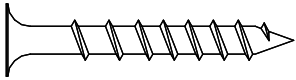
[4]



STEP 21

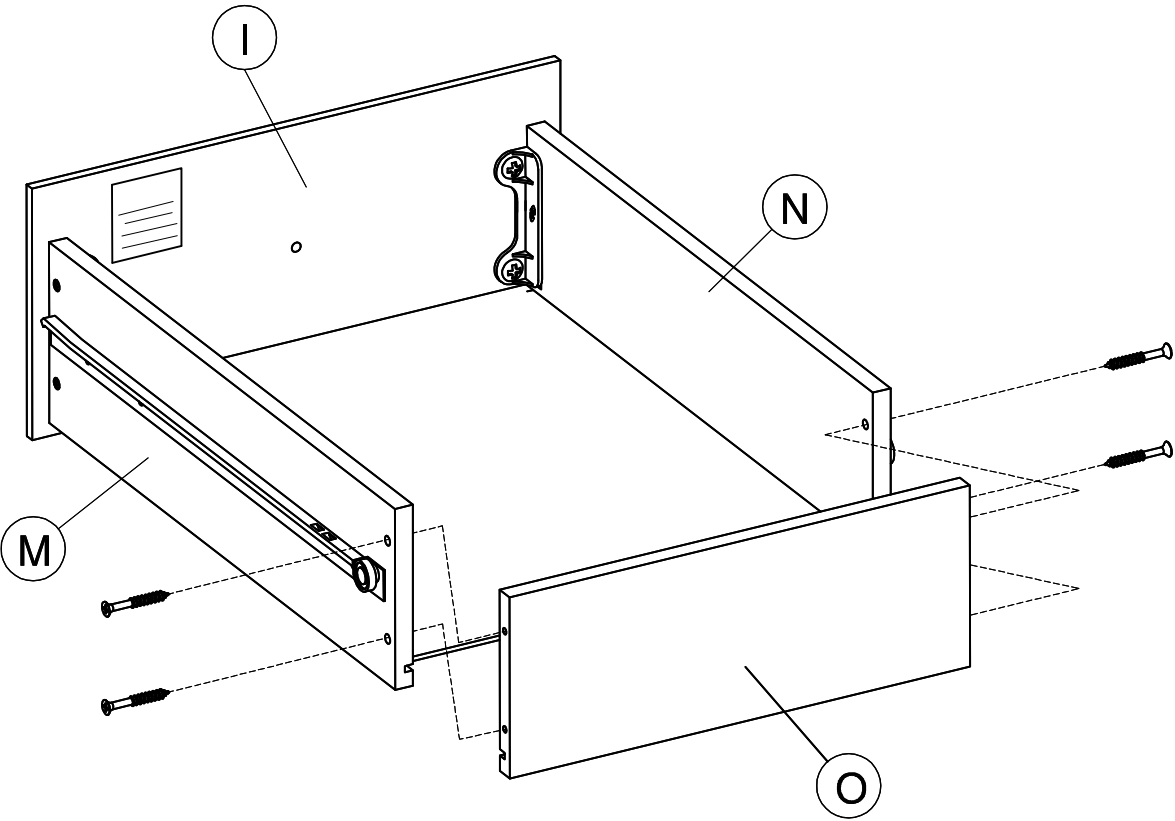


H23198



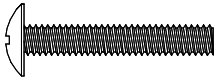
#10 x 1-1/2"

[4]



STEP 23

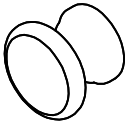
H158943



M4 x 25mm

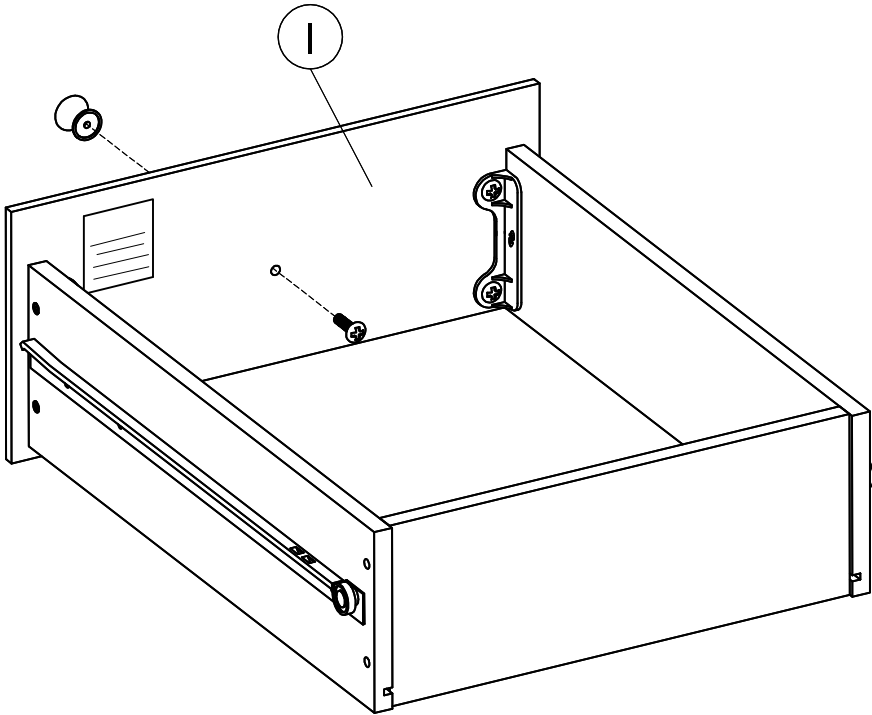
[1]

H160869



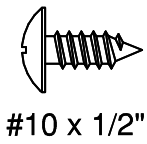
[1]

Pull



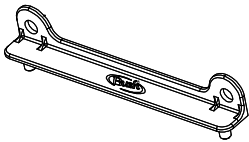
STEP 24

H35251

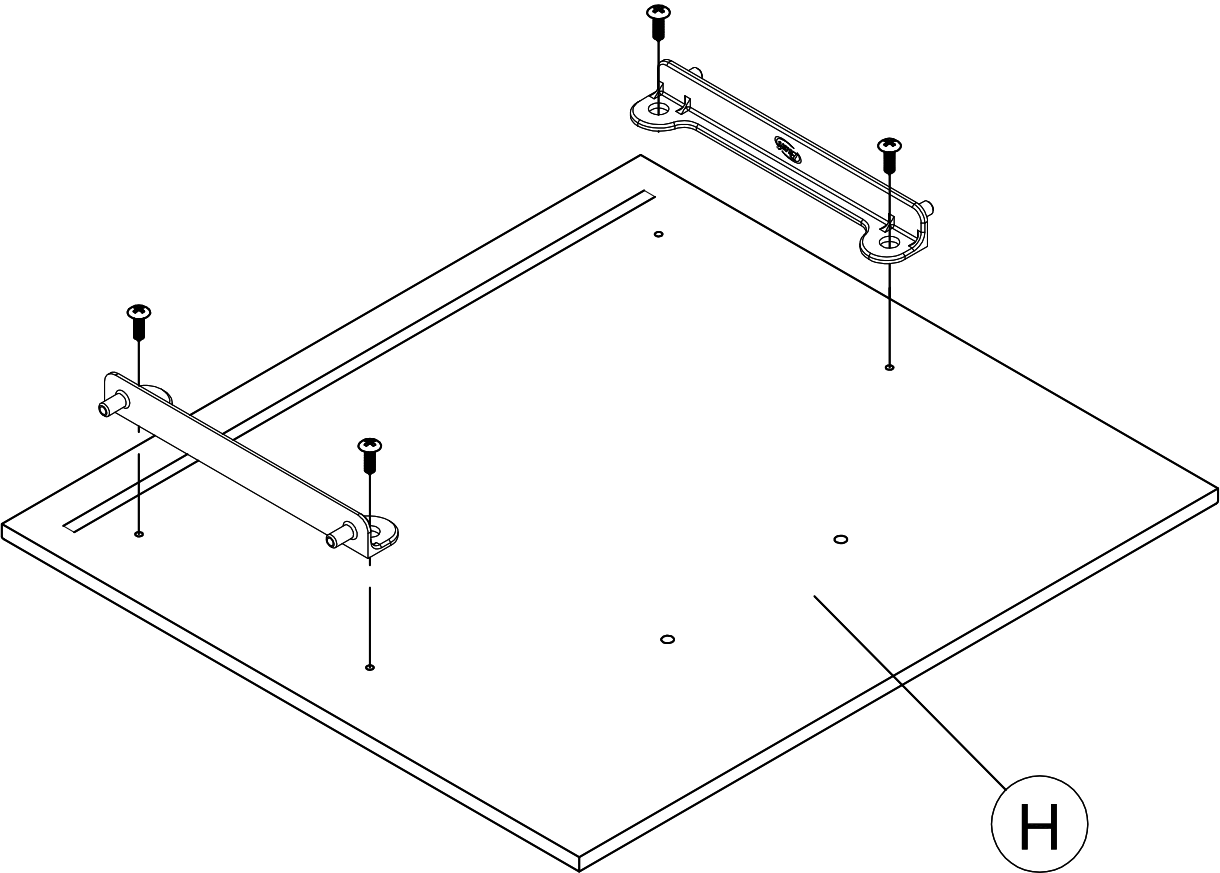


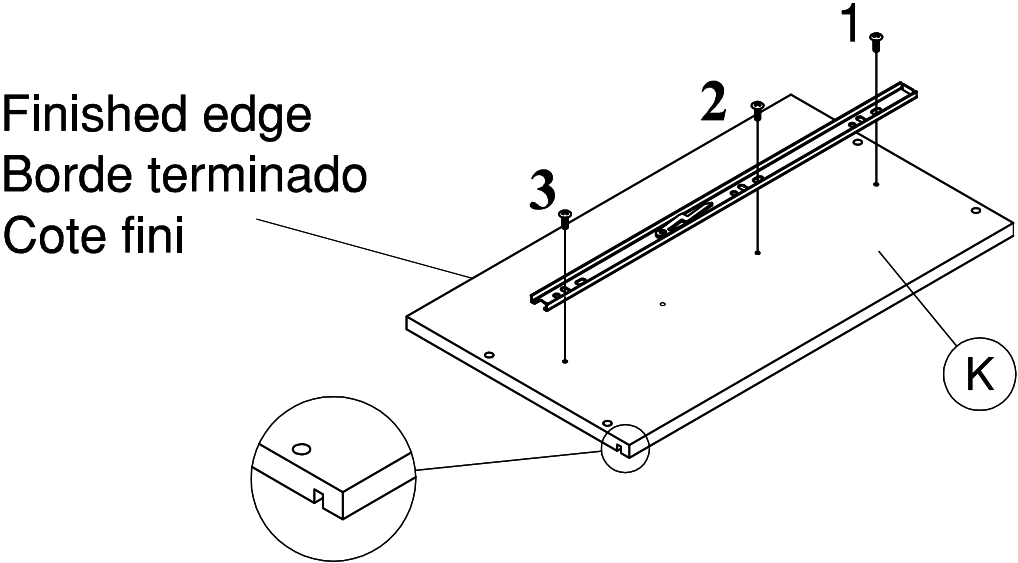
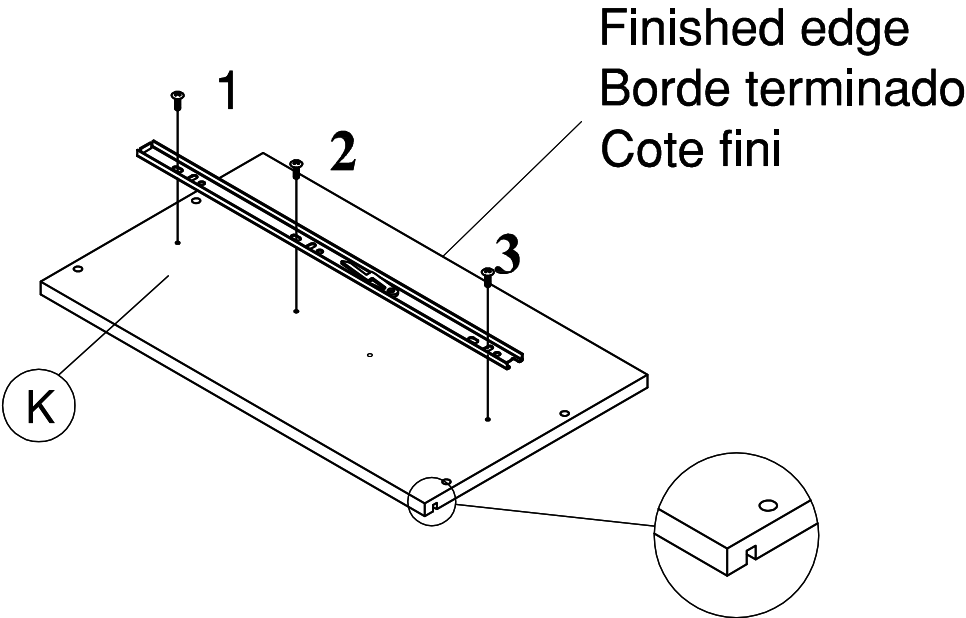
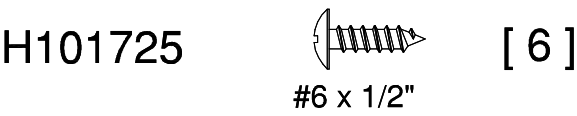
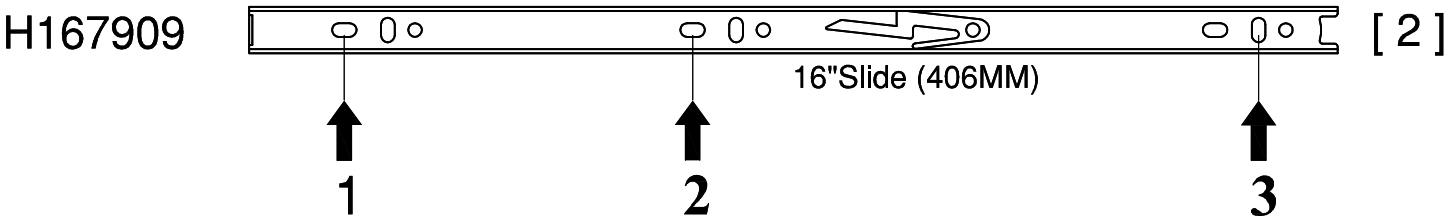
[4]

H100446

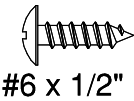


[2]

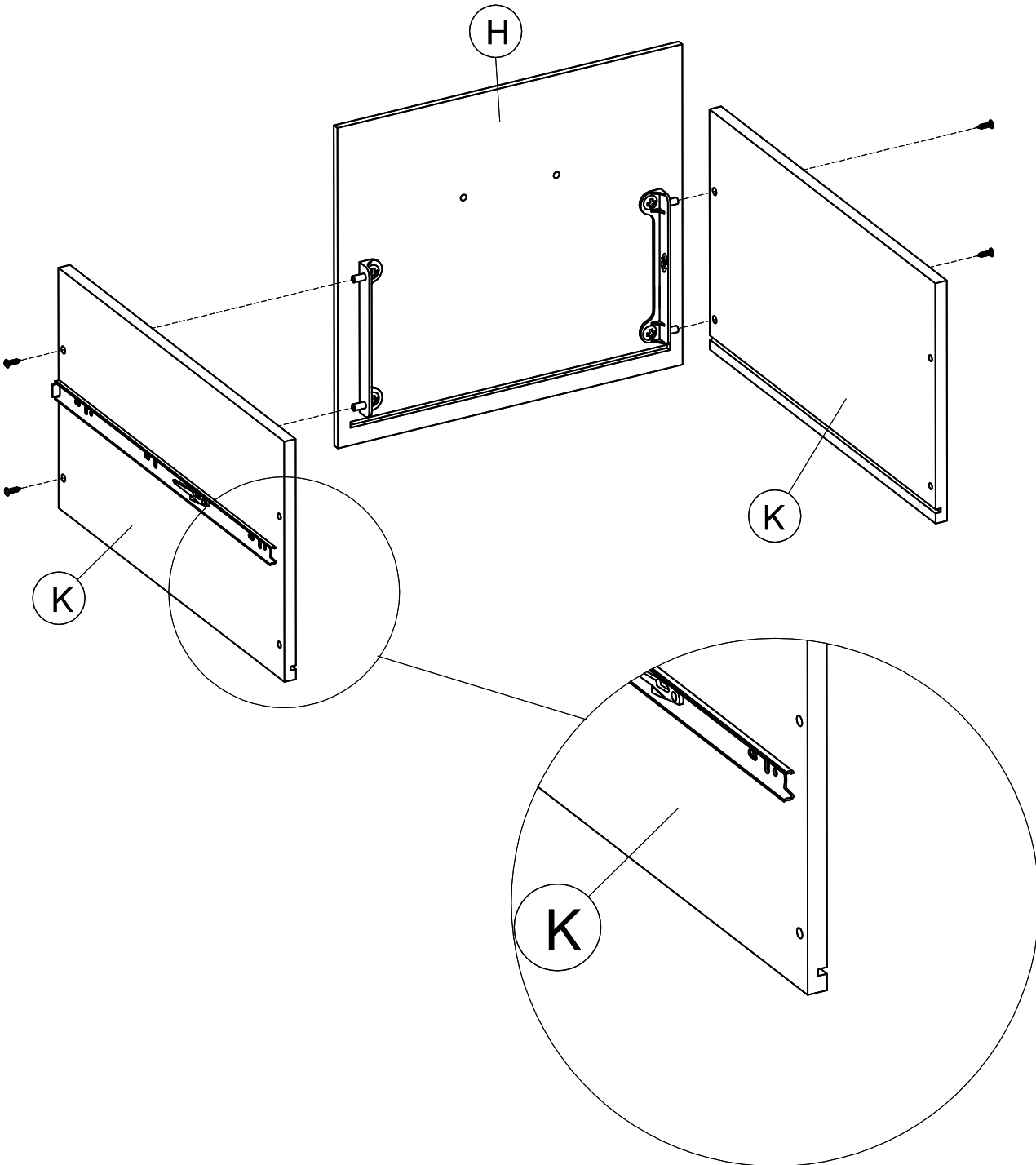


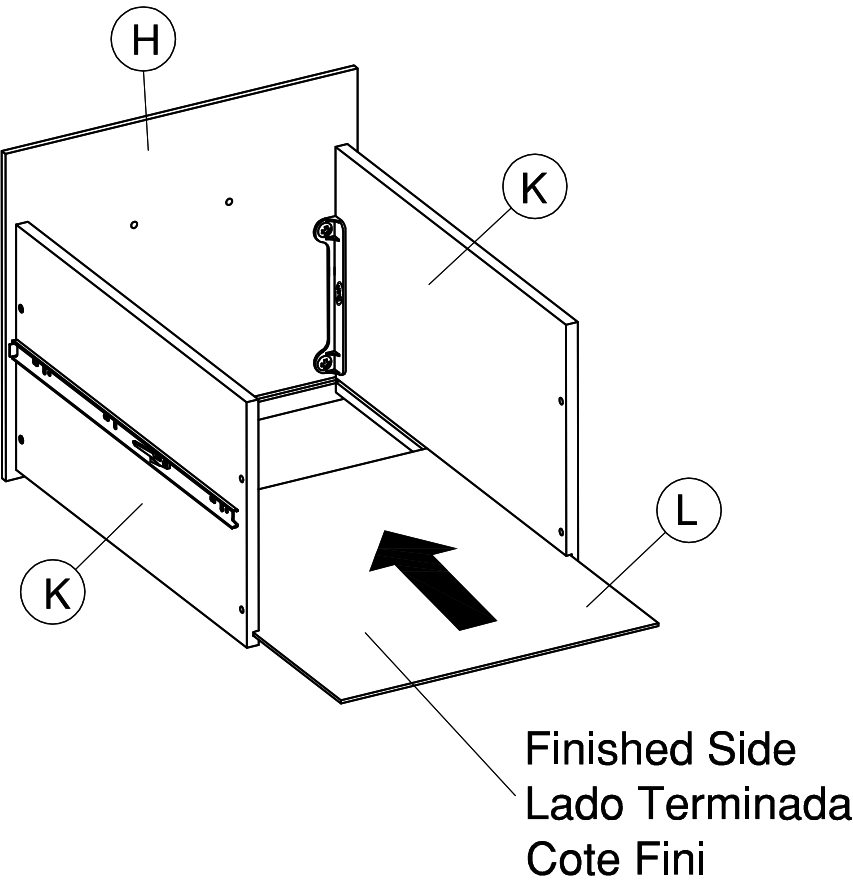


H101725

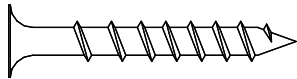


[4]



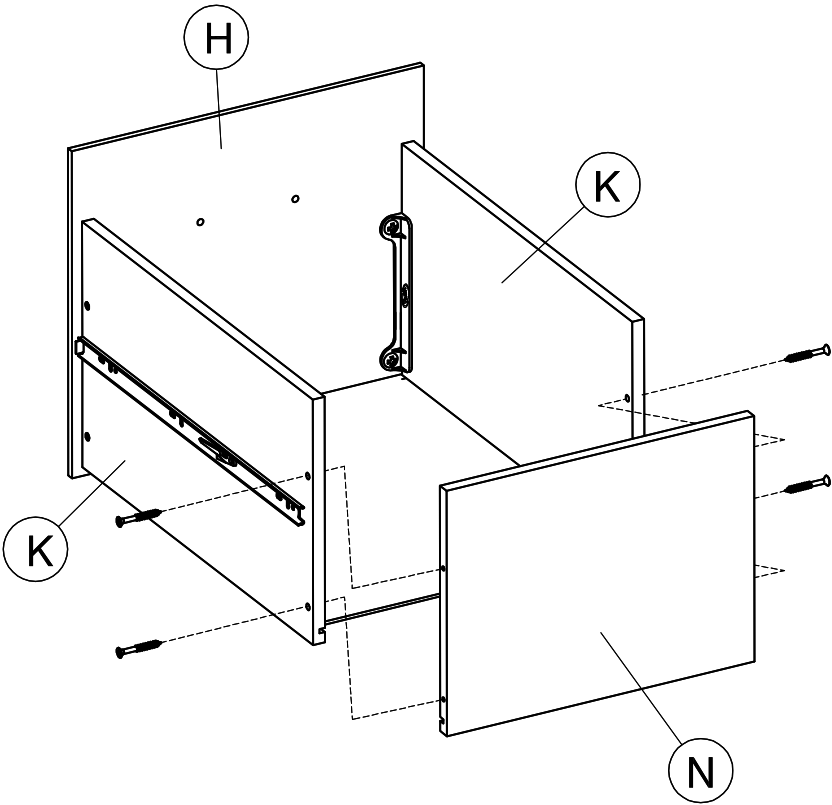


H23198



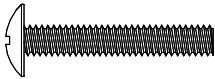
#10 x 1-1/2"

[4]



STEP 29

H158943



M4 x 25mm

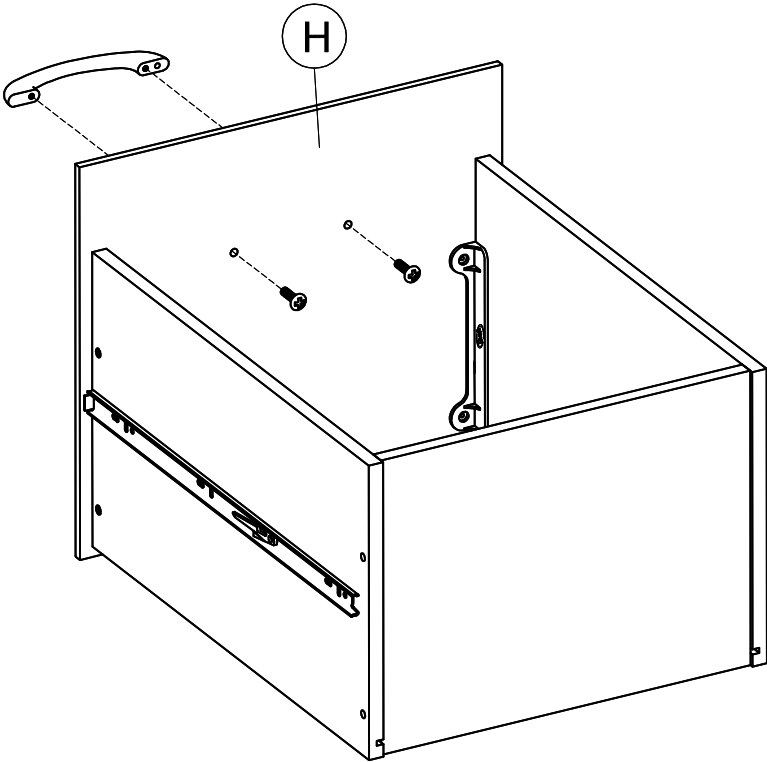
[2]

H160870



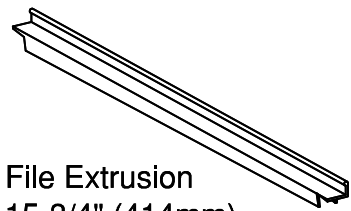
[1]

Pull



STEP 30

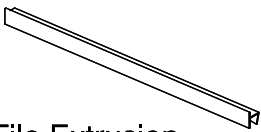
H174447



[2]

File Extrusion
15-3/4" (414mm)

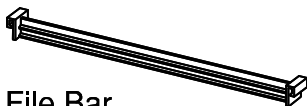
H153475



[1]

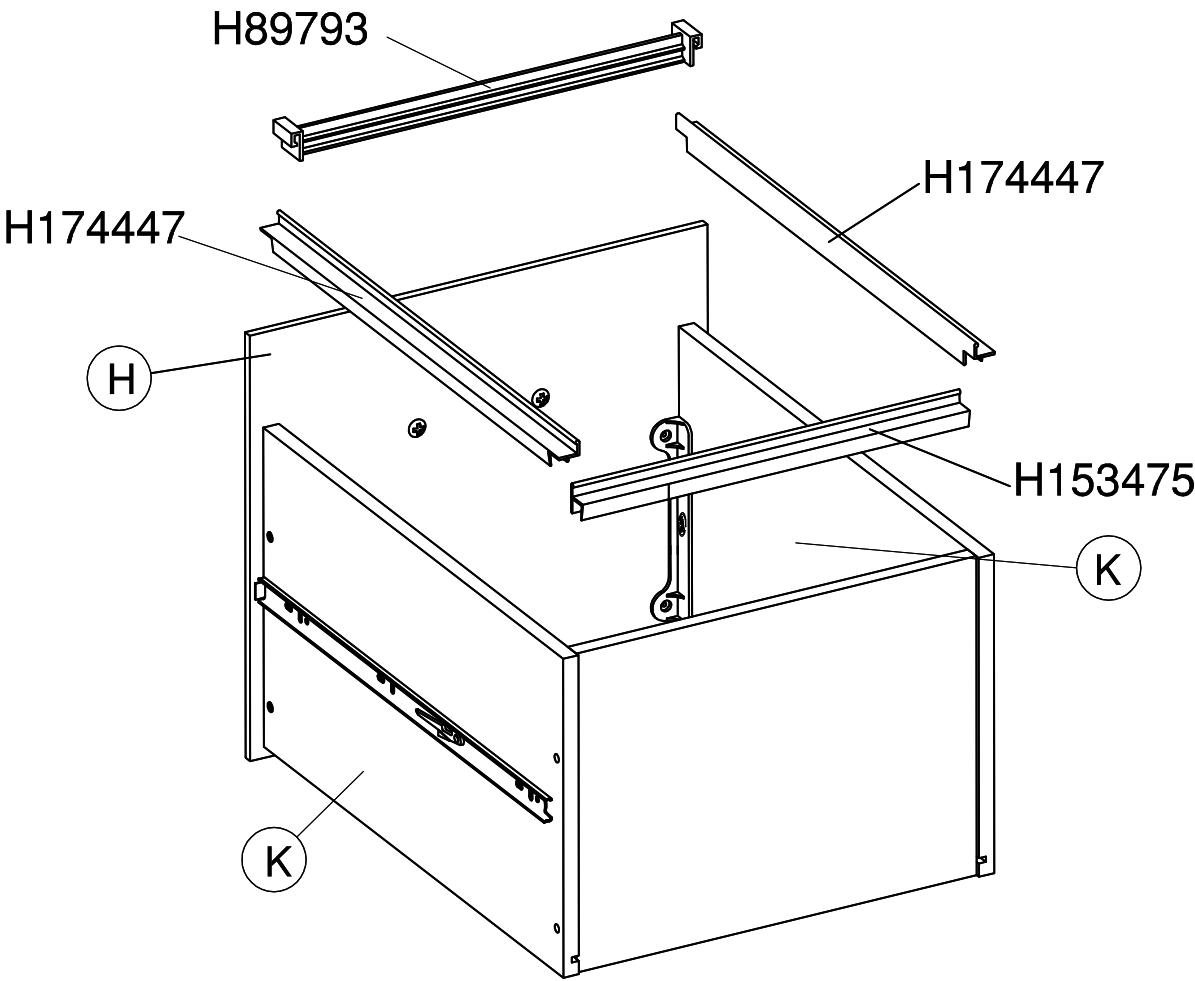
File Extrusion
12-1/8" (308mm)

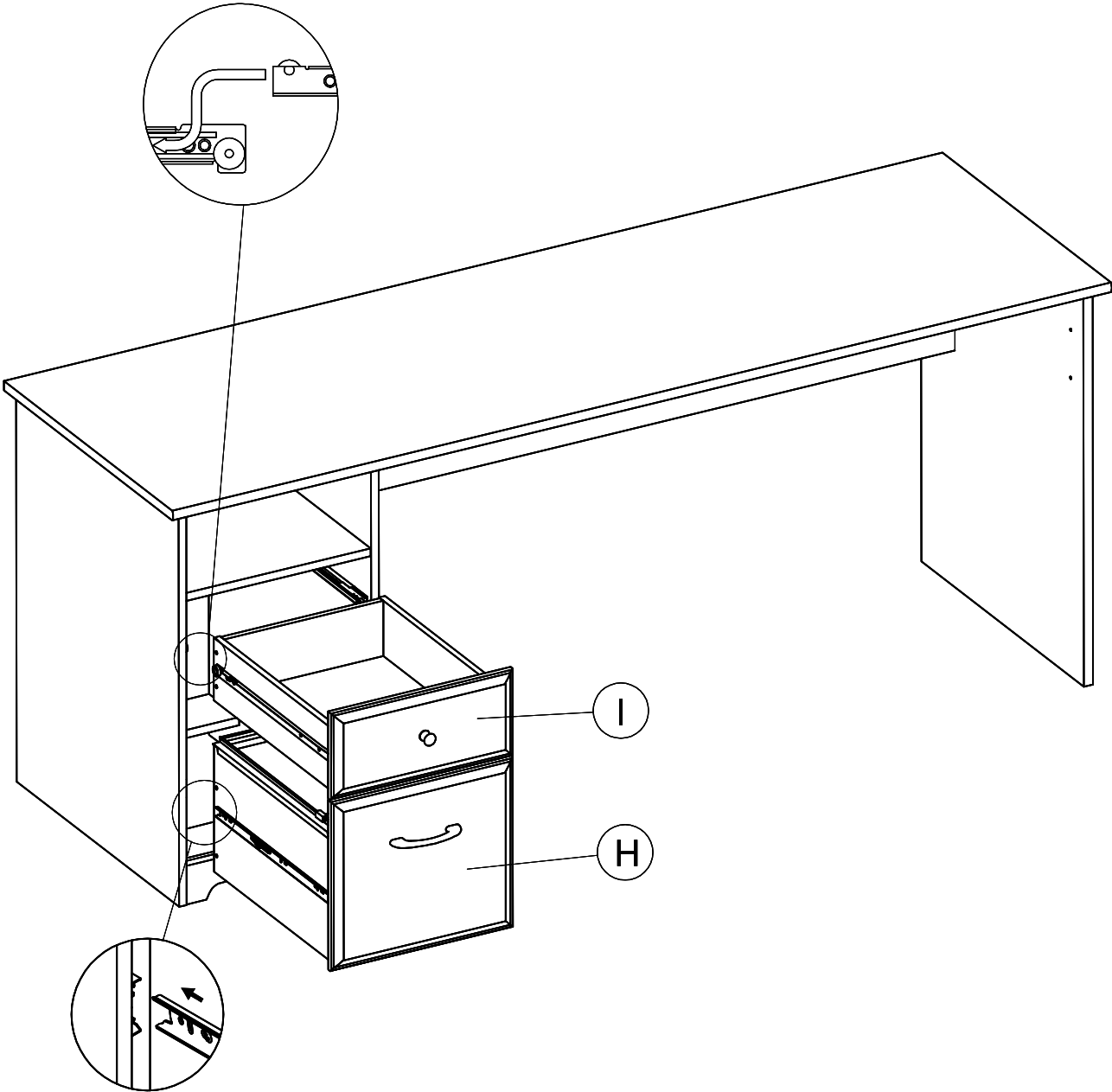
H89793



[1]

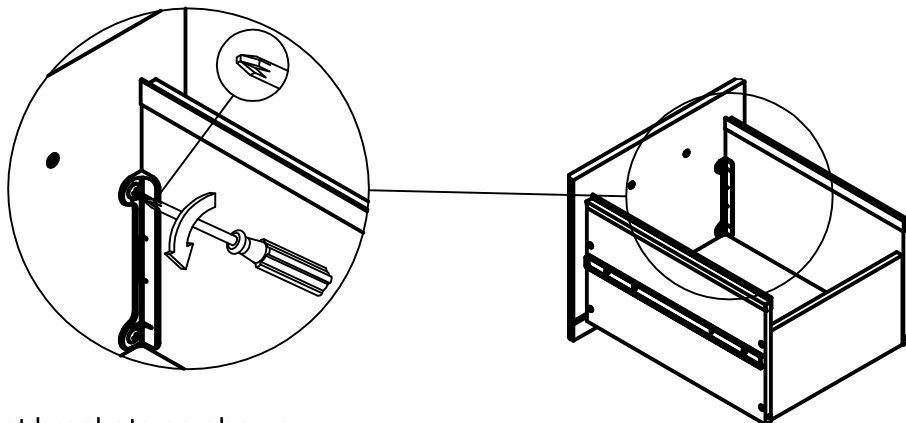
File Bar
12-1/4" (318mm)





STEP 32

- Move unit to final location.
- Coloque esta unidad en su posición permanente.
- Déplacez l'unité dans l'endroit final.
- Adjust drawer fronts as shown below.
- Ajuste la parte delantera de las gavetas segun es indicado.
- Ajustez les façades de tiroir comme montré ci-dessous.

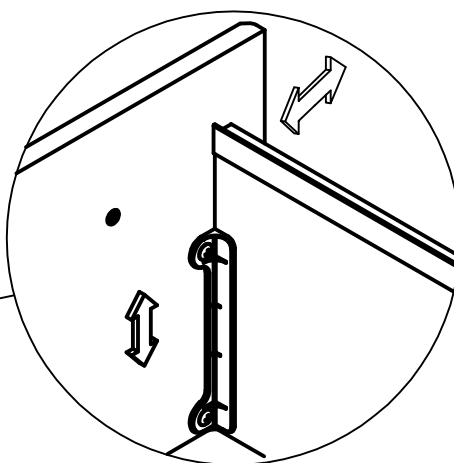


STEP 1.

Loosen screws on back of drawer front brackets as shown.

Afloje los tornillos en la parte trasera de la gaveta segun es indicado.

Desserrez les vis dans les appuis en plastique sur le dos de l'avant de tiroir comme montré.

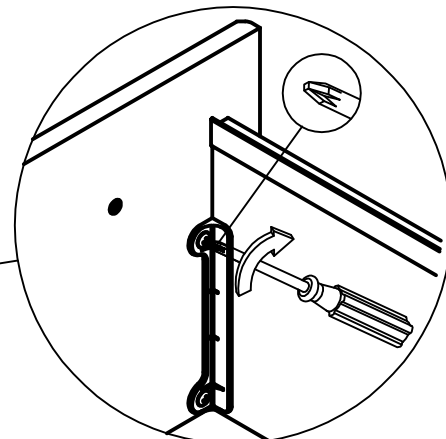


STEP 2.

Position drawer front as required.

Ajuste la parte delantera de la gaveta segun sea necesario.

Placez l'avant de tiroir comme nécessaire.



STEP 3.

Tighten screws while holding drawer front in position.

Apriete los tornillos mientras sujeta la parte delantera de la gaveta en su posición permanente.

Serrez les vis tout en tenant l'avant de tiroir en position.

WARRANTY INFORMATION/INFORMATIONS POUR LA GARANTIE/INFORMACIÓN DE GARANTÍA

WRITTEN WARRANTY TO YOU

In order to provide you with timely assistance, please thoroughly inspect your furniture for missing or defective parts immediately after opening the carton. To receive replacement or missing parts under this warranty, call our Consumer Service Department TOLL-FREE. Please have the Model, Part, and Lot Numbers found in the instruction manual available for your reference. You will also need your sales receipt or other proof of purchase. Replacement part(s) will be shipped to you at no charge with Industries assuming all shipping and handling charges.

This product is warranted to the original purchaser at the time of purchase and for a period of one year thereafter.

We warrant to you, the original purchaser, that our furniture and all its parts and components are free of defects in material or workmanship. "Defects," as used in this warranty, is defined as any imperfection which impairs the use of the furniture product.

Our warranty is expressly limited to the replacement of furniture parts and components. For one year after the date of purchase, we will replace any parts that are defective in material or workmanship.

This warranty applies under conditions of normal use. Our products are not intended for outdoor use. This warranty does not cover: 1) defects caused by improper assembly or disassembly; 2) defects occurring after purchase due to product modification, intentional damage, accident, misuse, abuse, negligence or exposure to the elements; and 3) labor or assembly costs.

IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY, SHALL NOT EXTEND BEYOND THE DURATION OF THE WRITTEN WARRANTY STATED ABOVE, AND IN NO EVENT SHALL WE BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM USE OF THE PRODUCT. Some states do not allow a limitation on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation and exclusion may not apply to you.

This warranty gives you specific legal rights. You may also have other rights that may vary from state to state.

1-Year

Manufacturer's
Warranty