

INSTRUCTION MANUAL

12FT x 18 FT Gazebo

Series A52

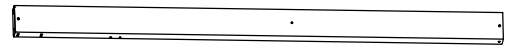
IF YOU PURCHASED THE GAZEBO ONLINE AND HAVE ANY
QUESTIONS OR CONCERNS
PLEASE CONTACT US WITH EMAIL OR TEXT

Email : Hiwarrantyservice@outlook.com

Text : +1 628 263 4608



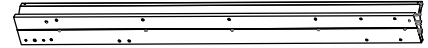
A 4x



A1 2x



B1 4x



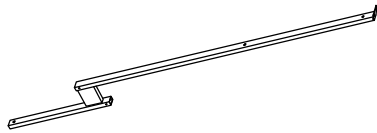
B2 4x



B8 2x



E 4x



E1 2x



C1 4x



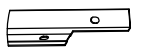
C2 4x



C11 2x



C12 2x



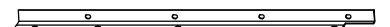
D1 4x



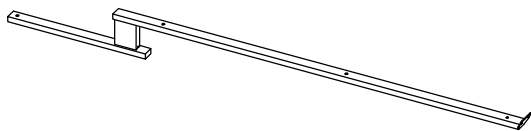
D2 4x



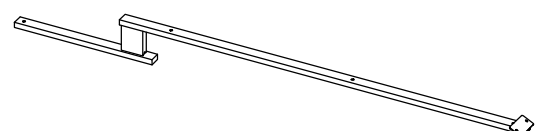
D19 2x



D20 2x



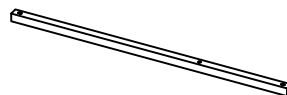
E2 4x



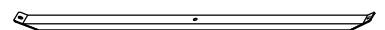
E3 2x



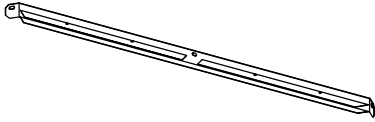
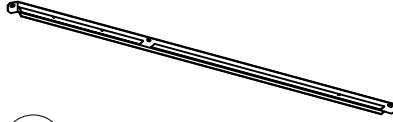

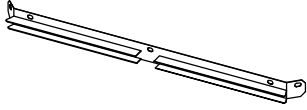




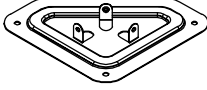
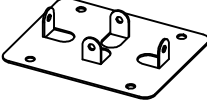
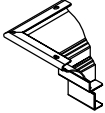

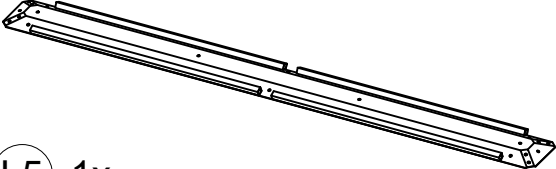
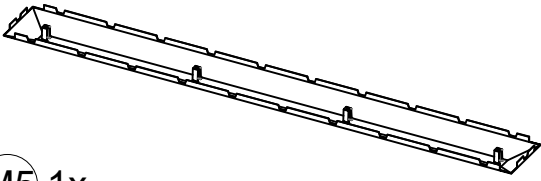



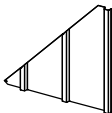
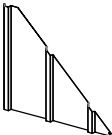
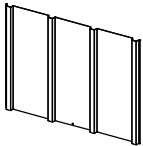
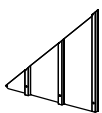
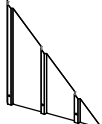
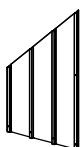
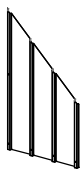

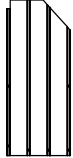
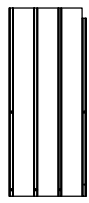
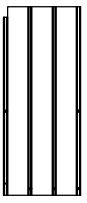
F1 8x

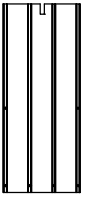
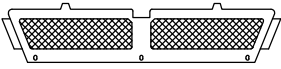
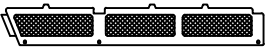

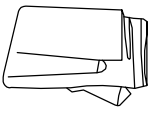
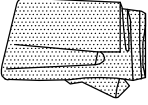

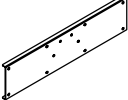


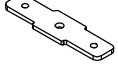

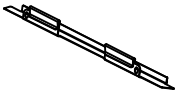
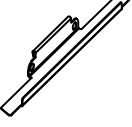
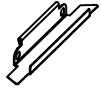


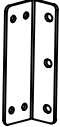












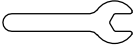



F4 4x

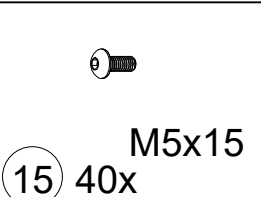
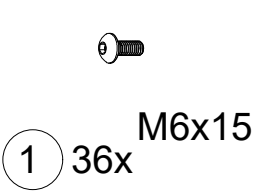
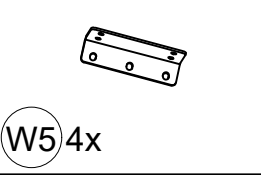
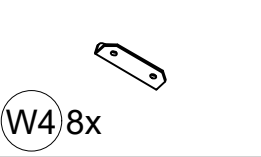
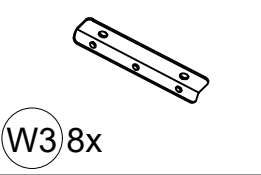
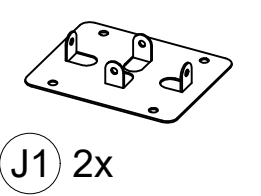
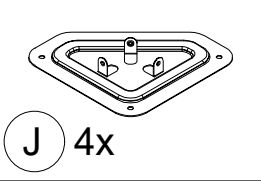
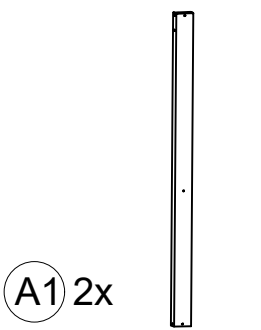
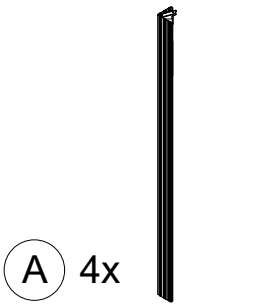


F5 3x

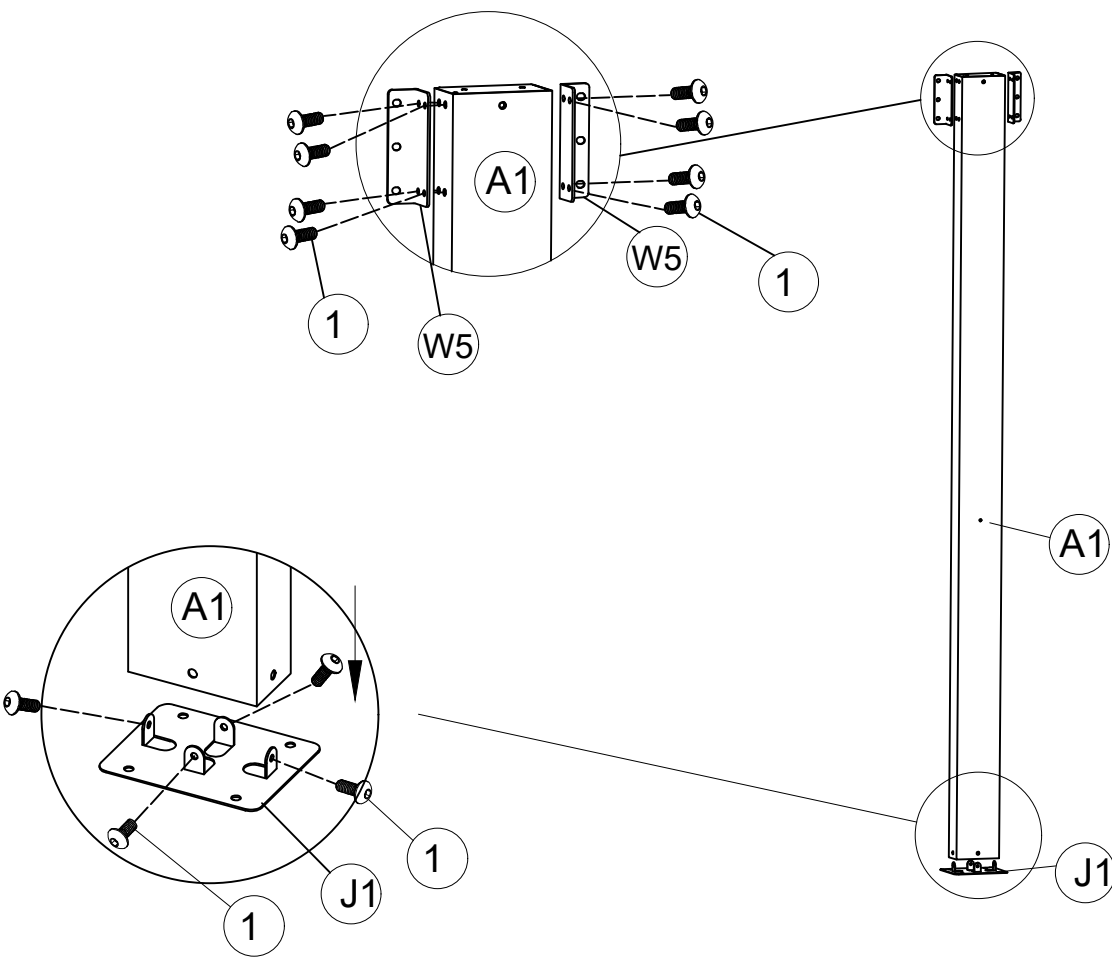
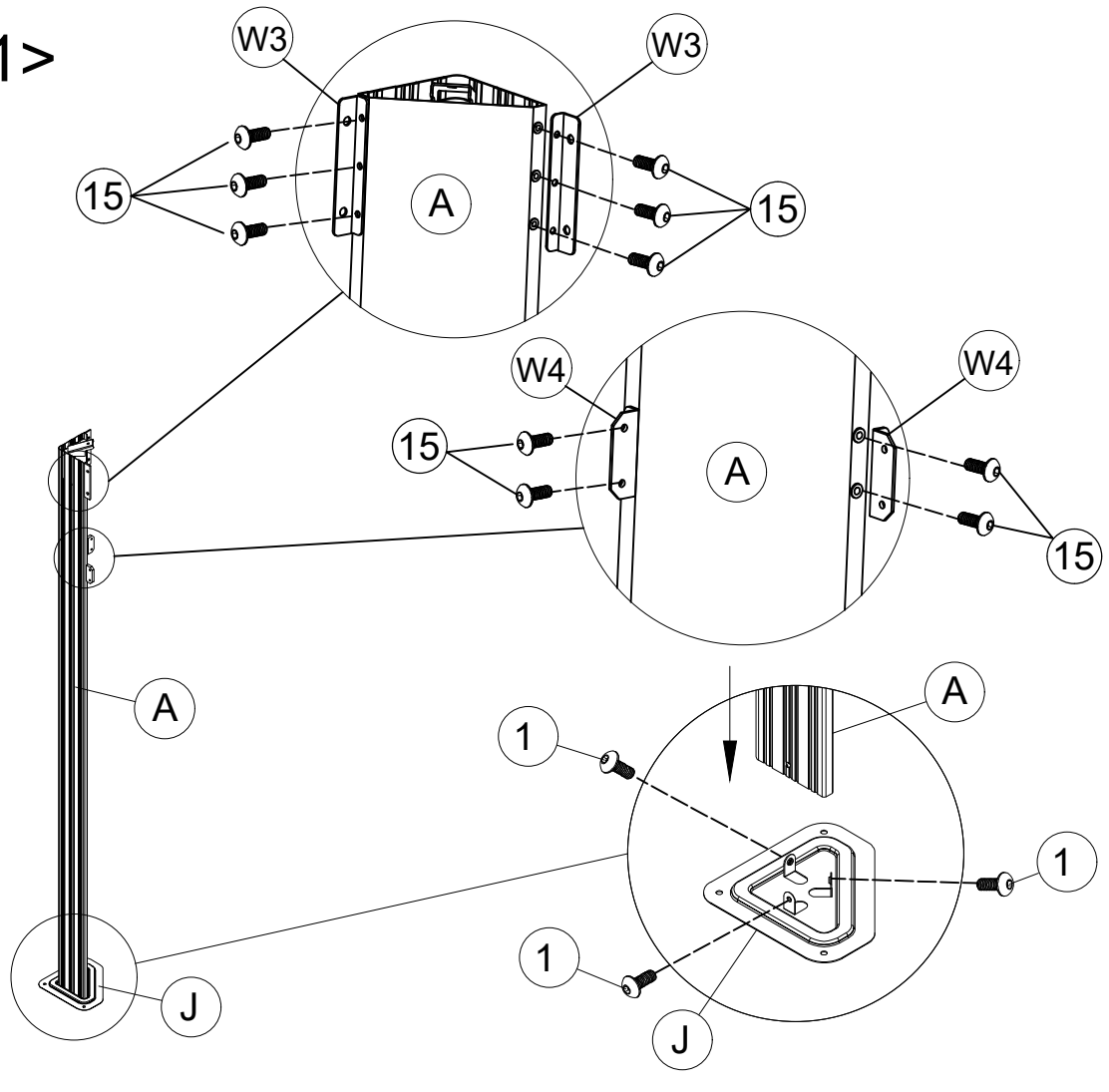
			
G1 2x	G7 2x	G8 2x	
			
I1 2x	I7 2x	I8 2x	
			
H 4x	H1 4x	J 4x	J1 2x
			
K 4x	K1 6x	L5 1x	
			
M5 1x		N 8x	N1 2x
			
E5 4x	S1 4x	S2 4x	S3 6x
			
R1 4x	R2 4x	R3 4x	R4 4x
			
R5 4x	R6 4x	R8 2x	R9 2x

			
R10 2x	V1 2x	V5a 2X	V5b 2x
			
T 4x + 2x	T1 4x + 2x	U 144x	P 6x
			
V 6x	W 4x	W1 8x	Y 104x
			
Z 64x	Z1 8x	Z2 8x	W3 8x
			
W4 8x	W5 4x	1 356x M6x15	2 80x M6x23
			
3 6x M6x25	4 28x ST 4.8x12	5 3x	6 6x M6x42
			
7 12x M6x47	8 16x	9 12x M6x10	10 20x
			
12 2x 4mm	13 1x 6mm	14 1x	15 40x M5x15

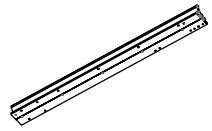
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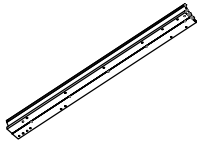
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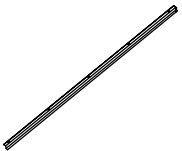
B1 2x



B2 2x



C1 2x



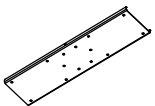
C2 2x



D1 2x



D2 2x



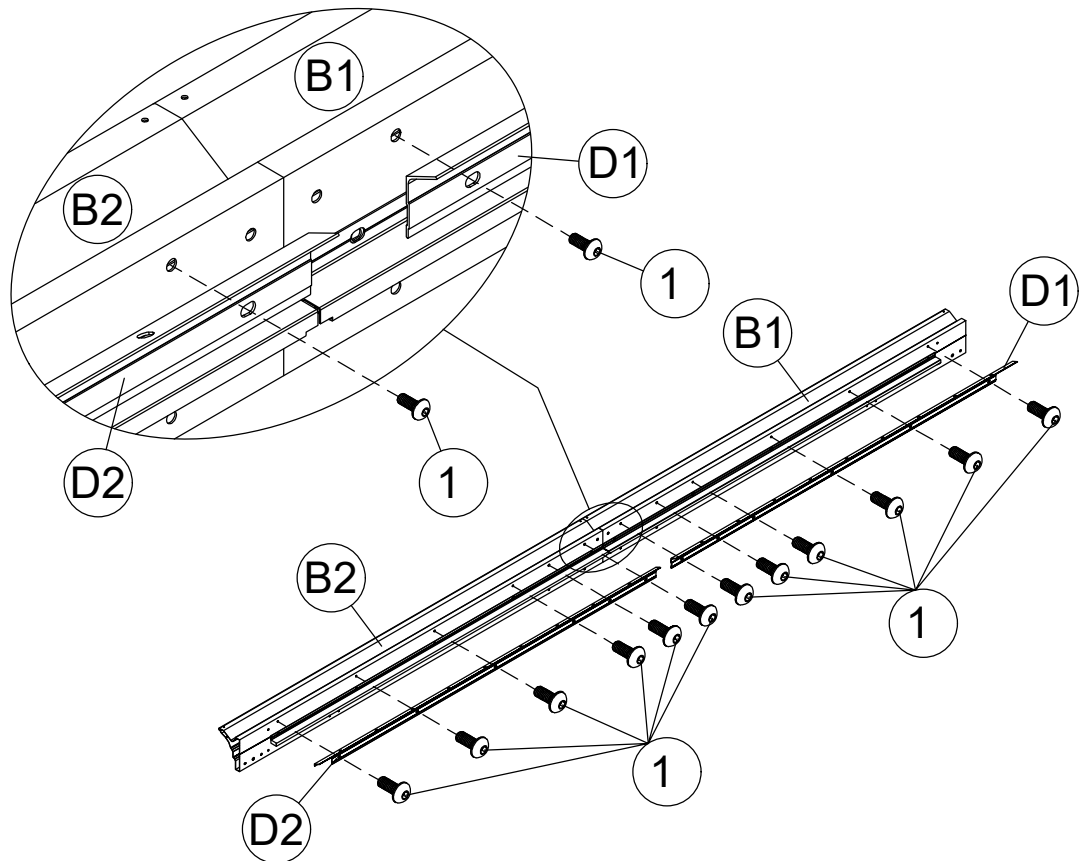
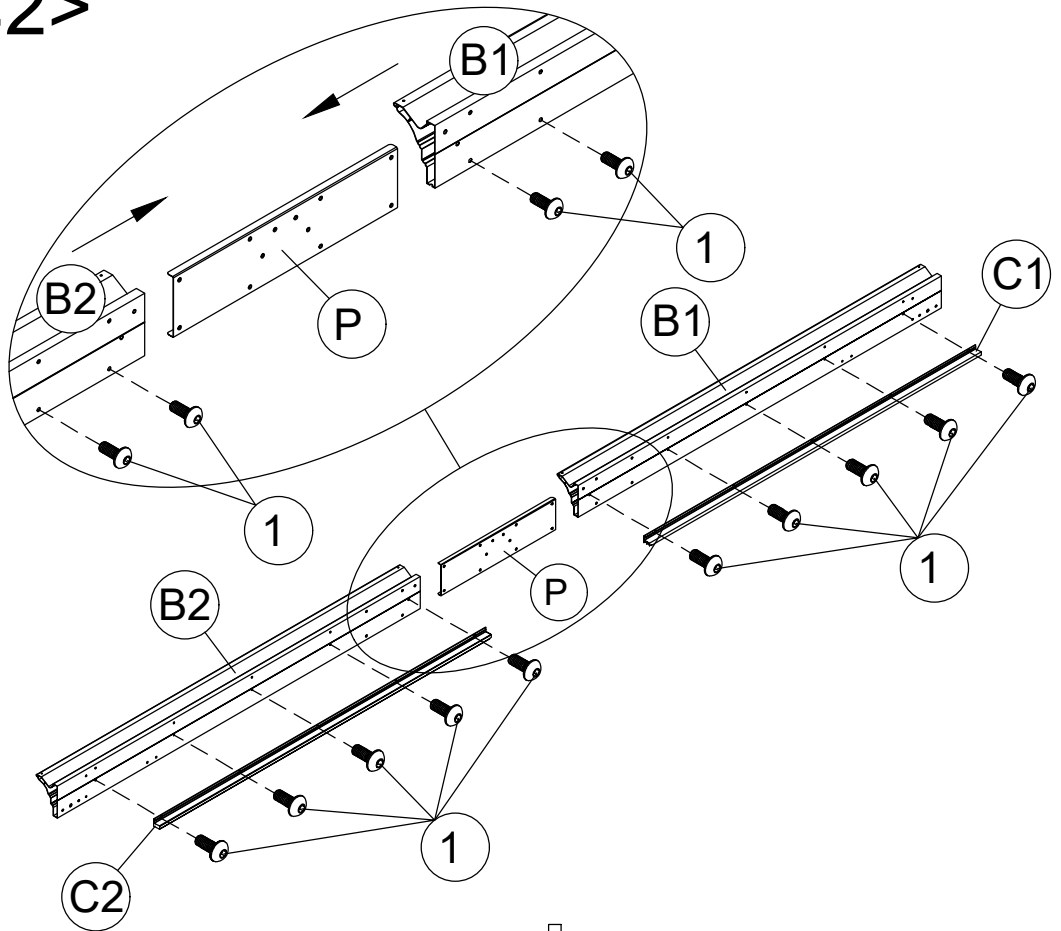
P 2x



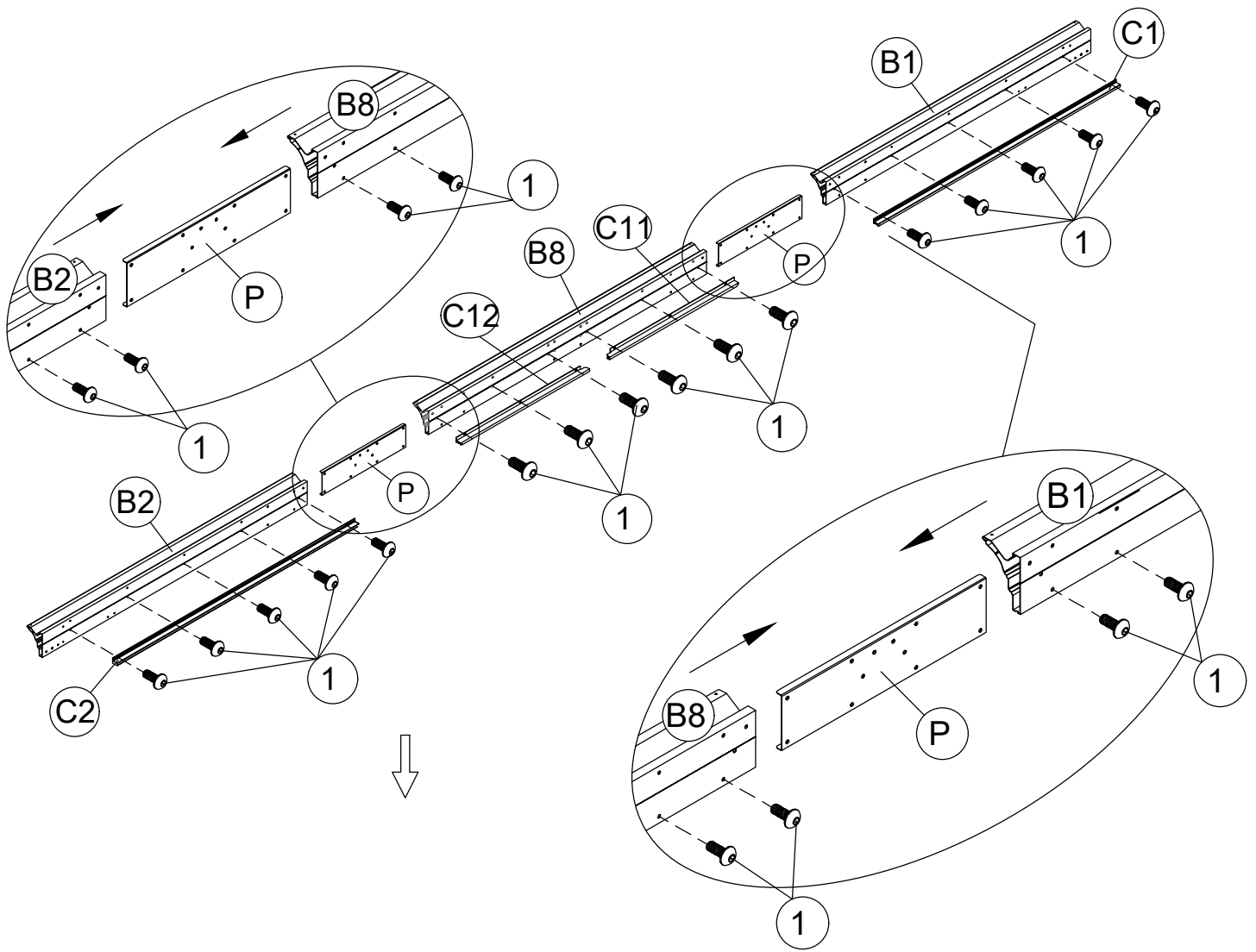
M6x15

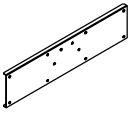

1 52x






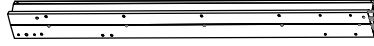
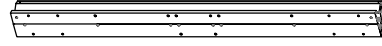
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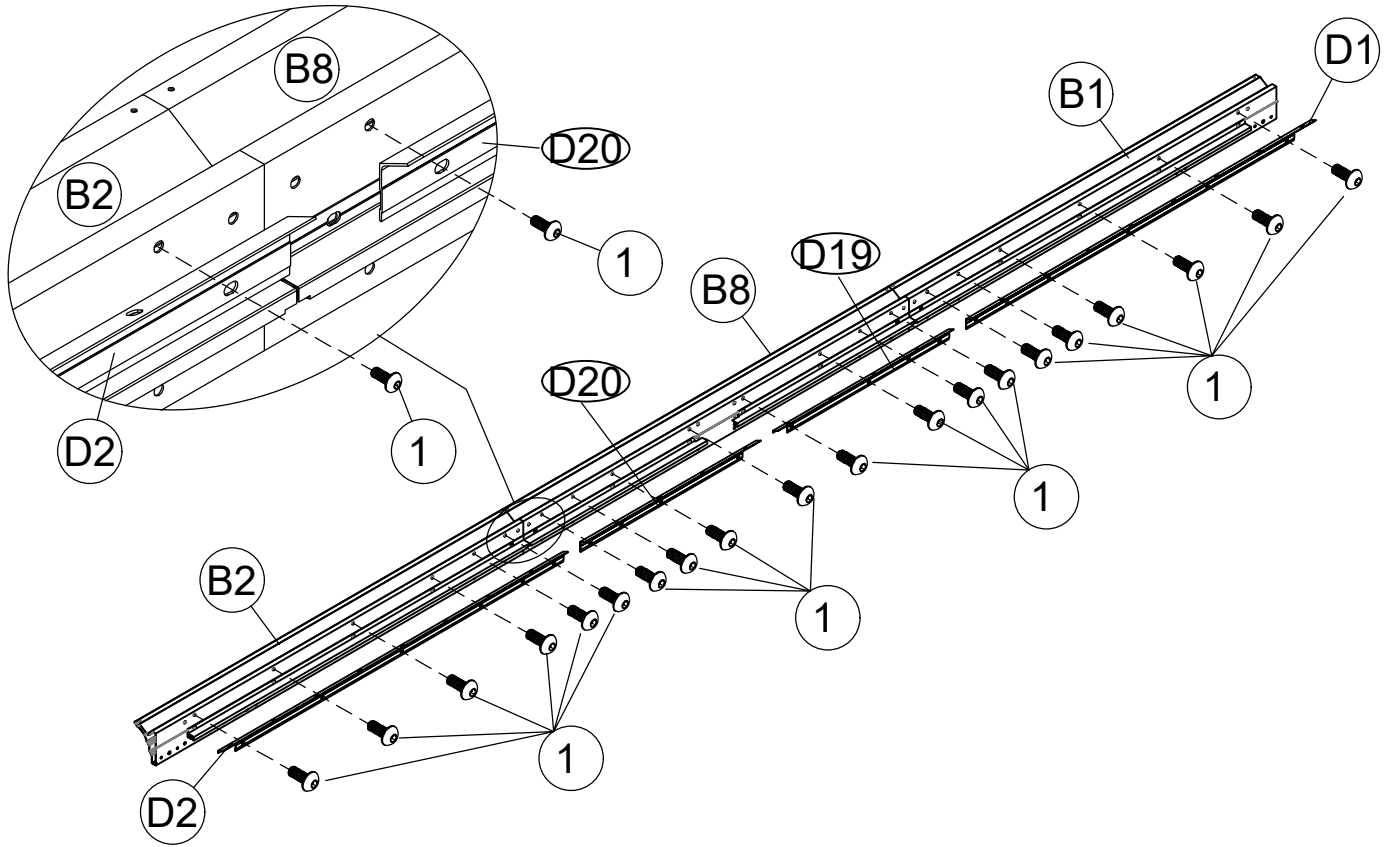
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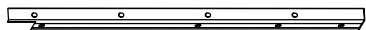
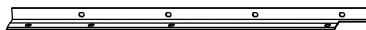



P 4x

1 48x M6x15
7

			
C1 2x	C2 2x	C11 2x	C12 2x
			
B1 2x	B2 2x	B8 2x	

<4>



 M6x15 1 40x	 D1 2x	 D2 2x
8	 D19 2x	 D20 2x

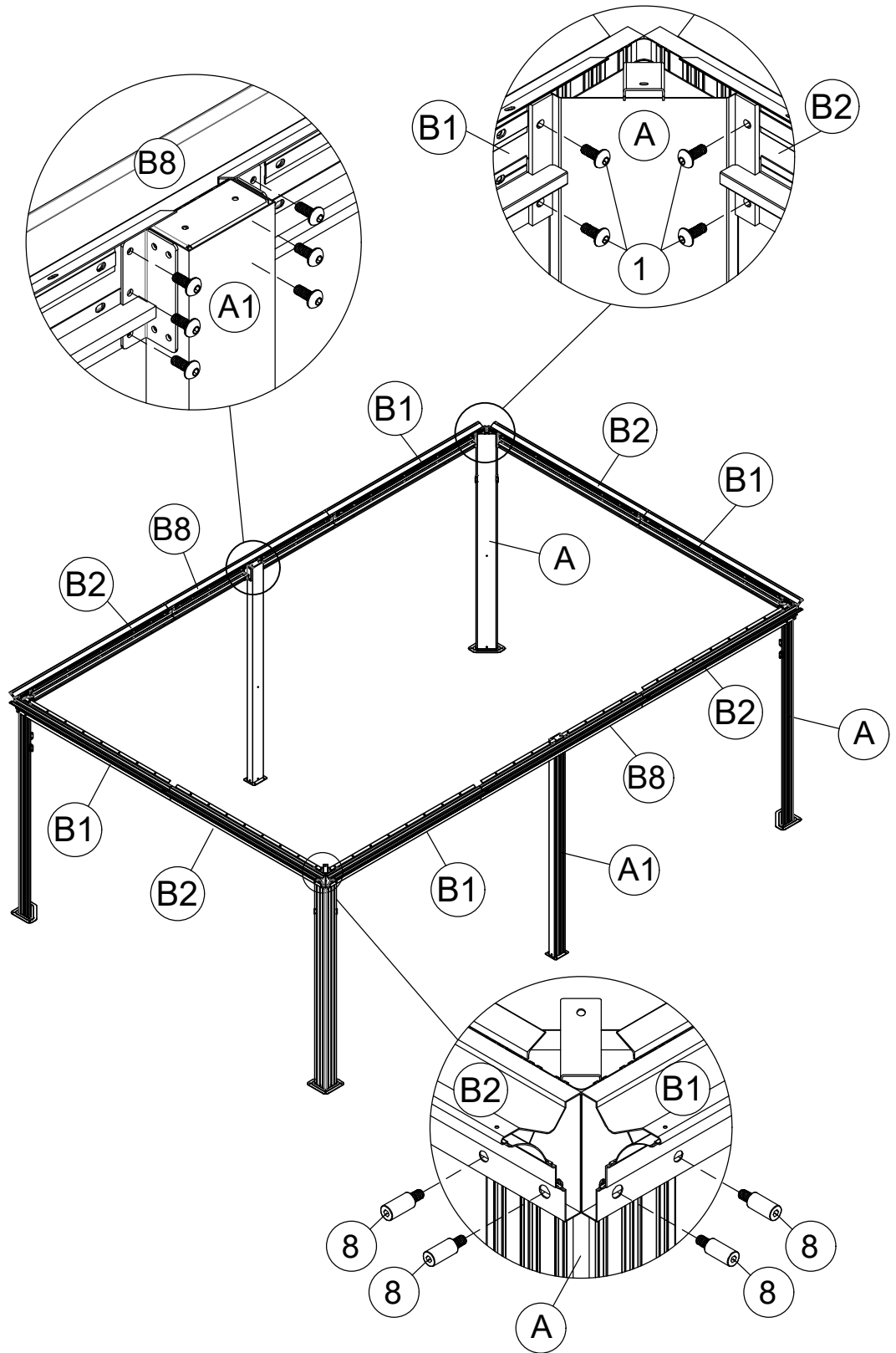


<5>

1 28x M6x15

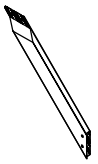


8 16x

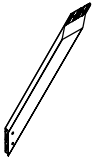


9

<6>



H 4x



H1 4x

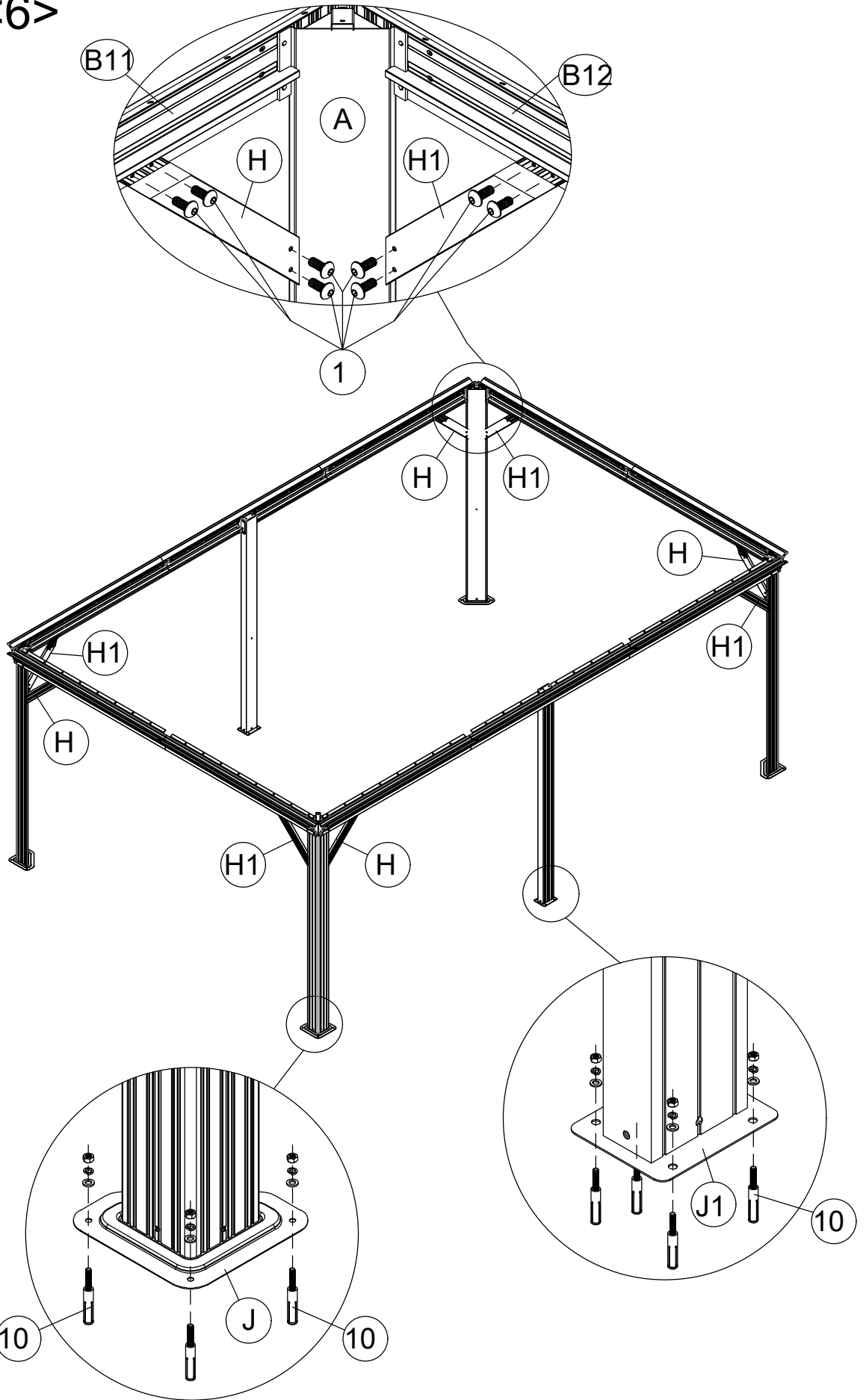


M6x15

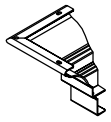
1 32x



10 20x



10



(K) 4x



(K1) 6x



(U) 144x



(V) 6x

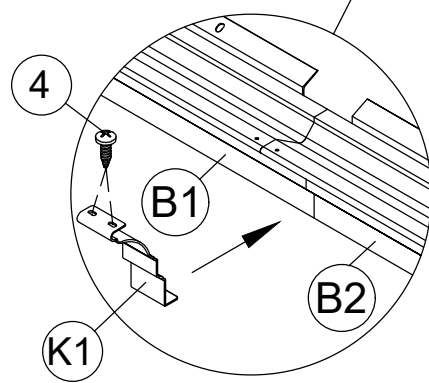
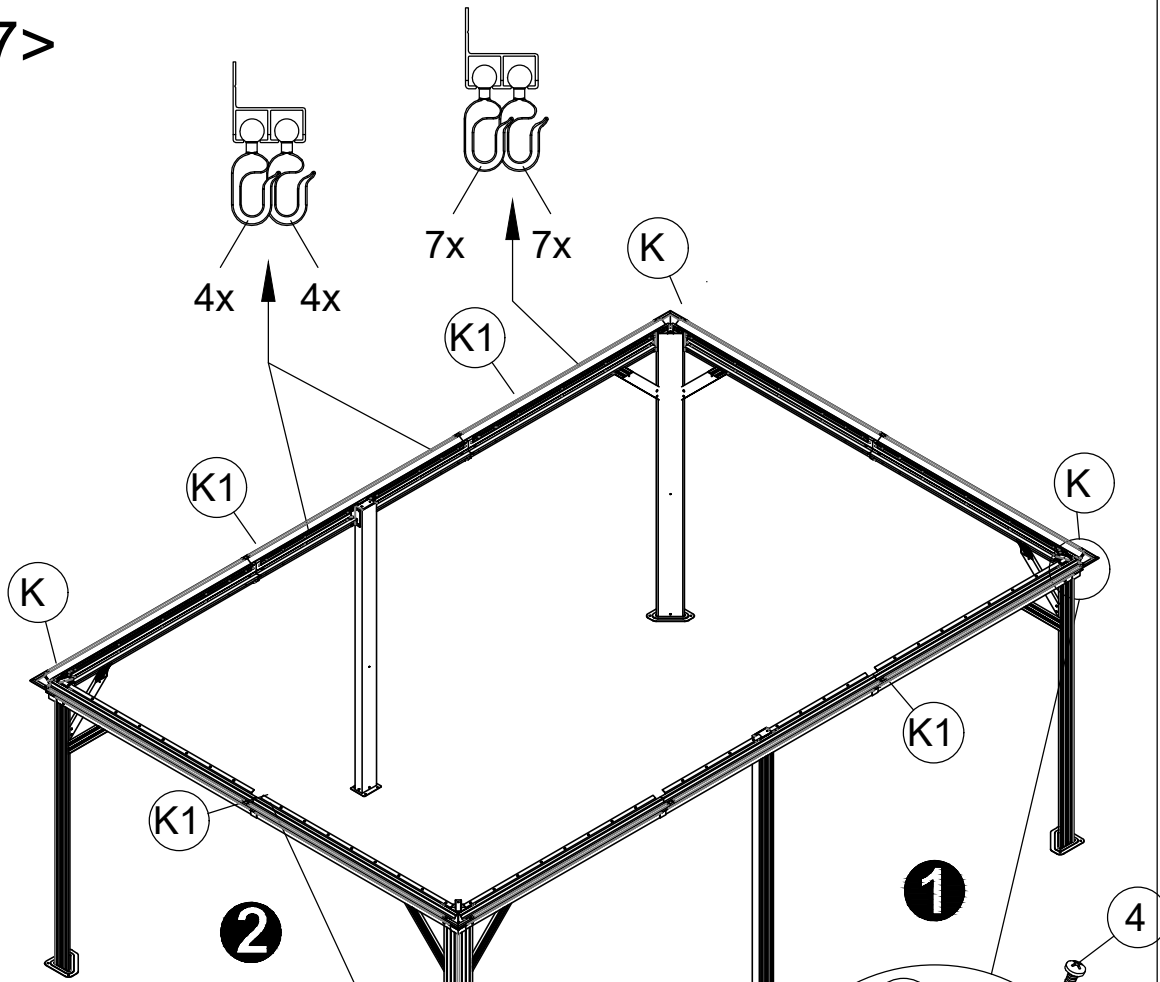


(1) 6x M6x15

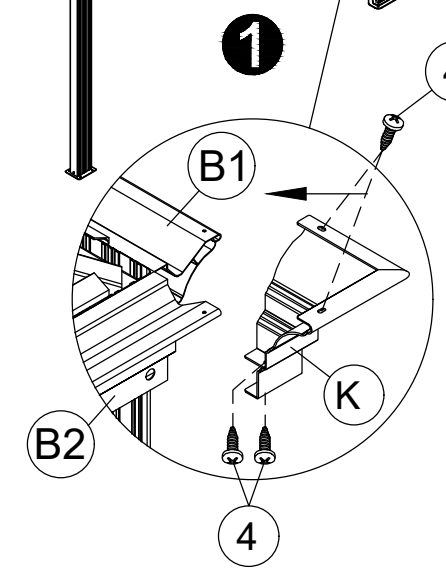


(4) 28x ST4.8x12

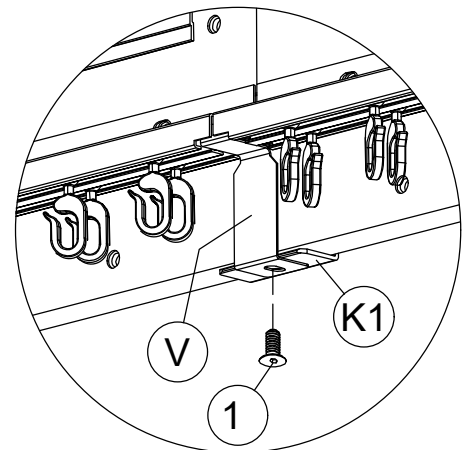
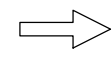
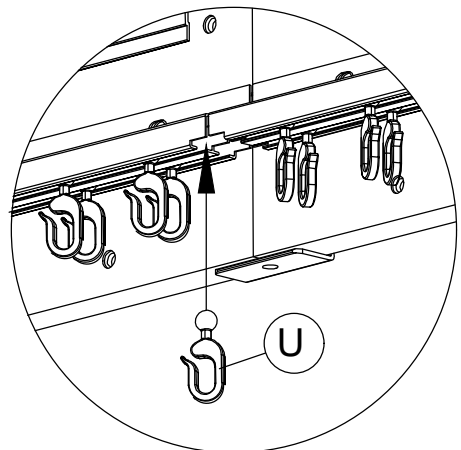
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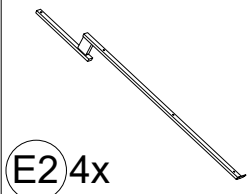


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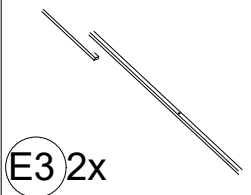


4

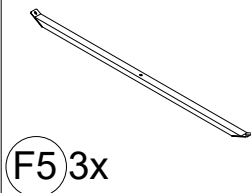




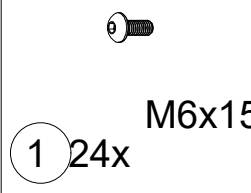
E2 4x



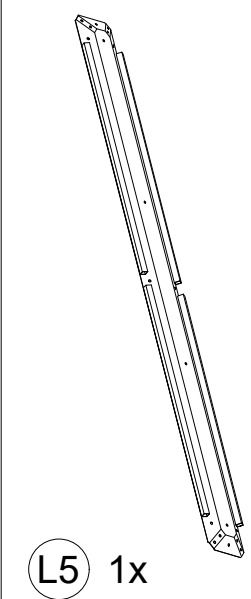
E3 2x



F5 3x



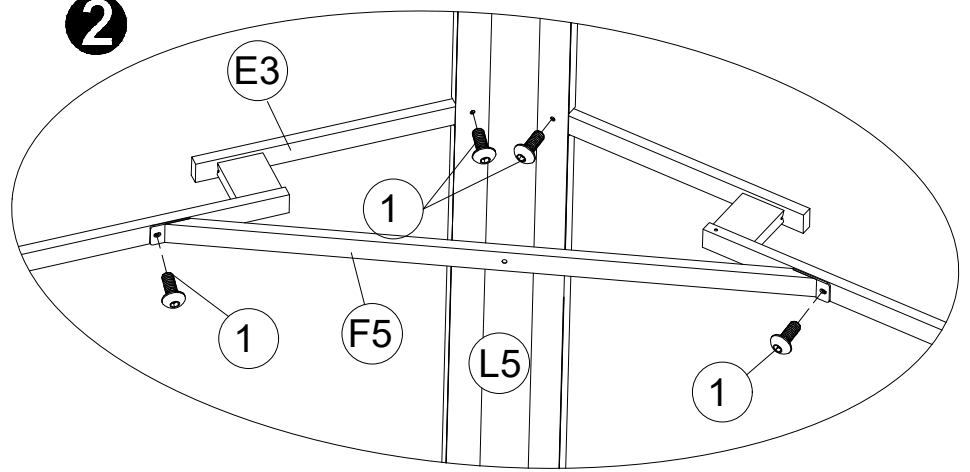
M6x15
1 24x



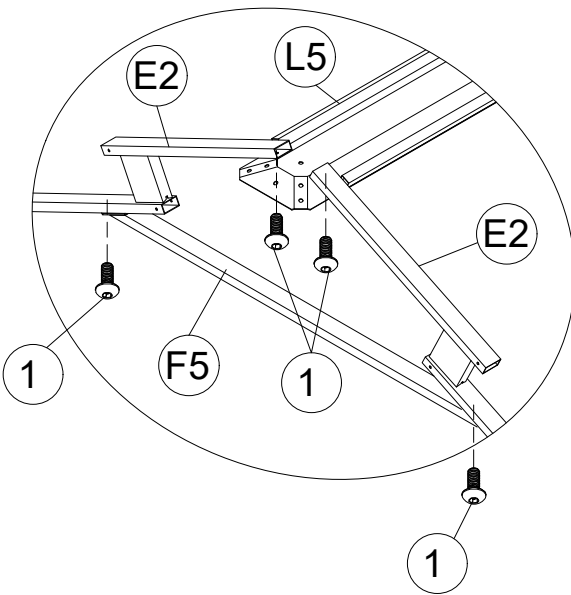
L5 1x

<8>

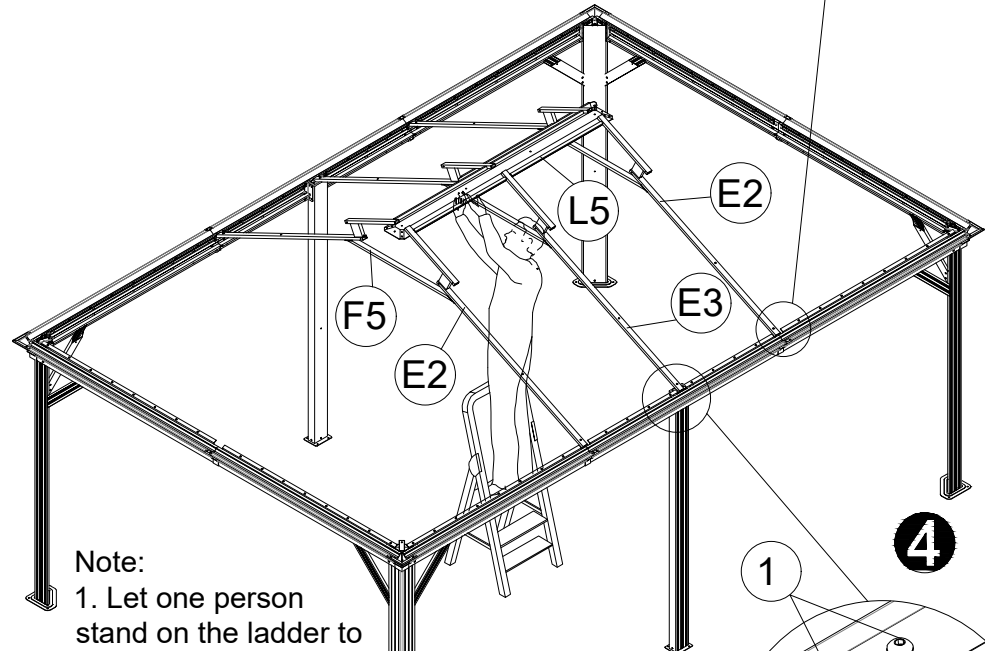
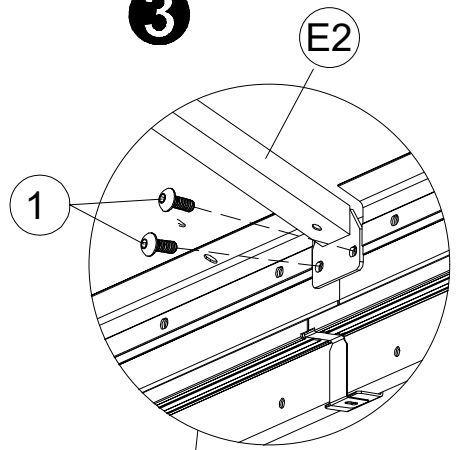
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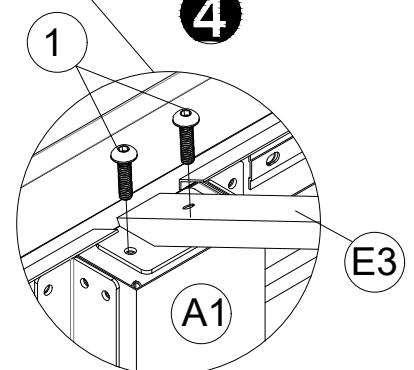
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3



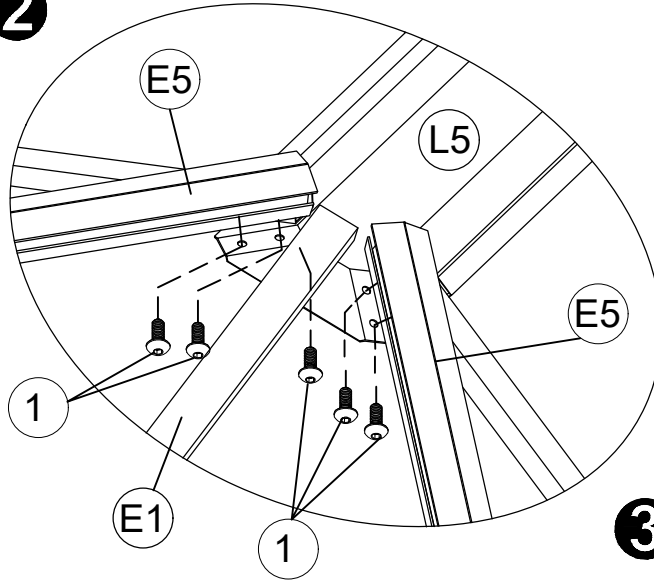
4



Note:
1. Let one person stand on the ladder to lift "L5" and hold and let others fasten the screws connecting both ends of "E2" & "E3".
2. Please do not let go of holding "L5" until all the "E2" & "E3" screws are installed.

<9>

2



E1 2x

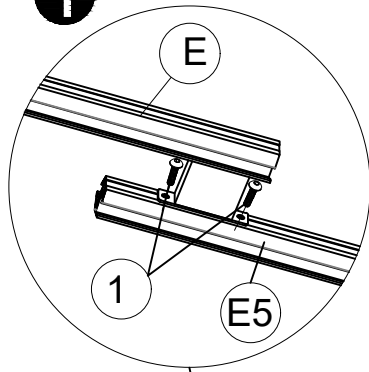
E 4x

E5 4x

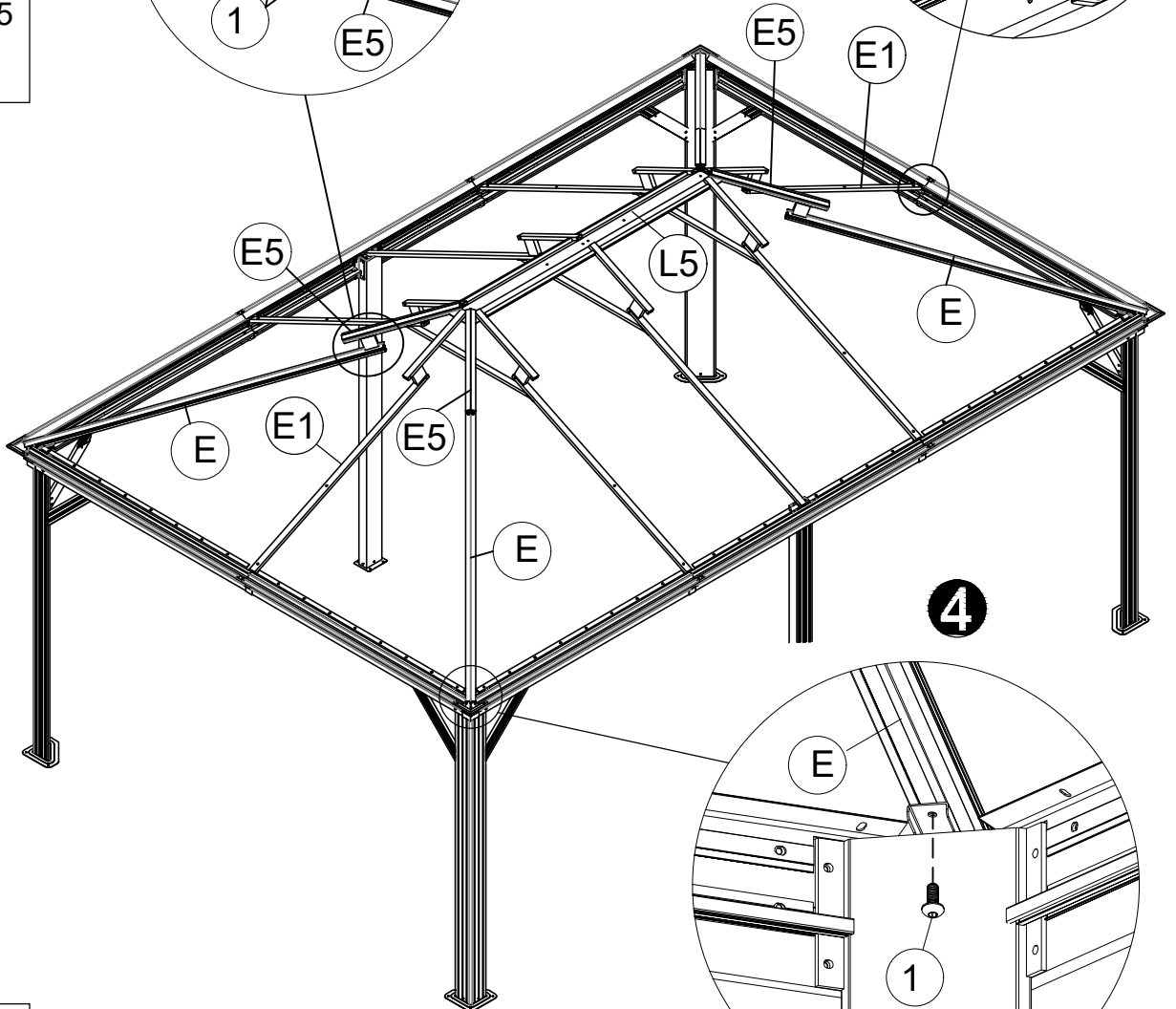
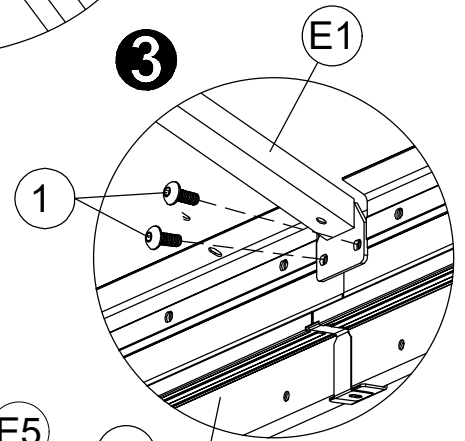
1 26x

M6x15

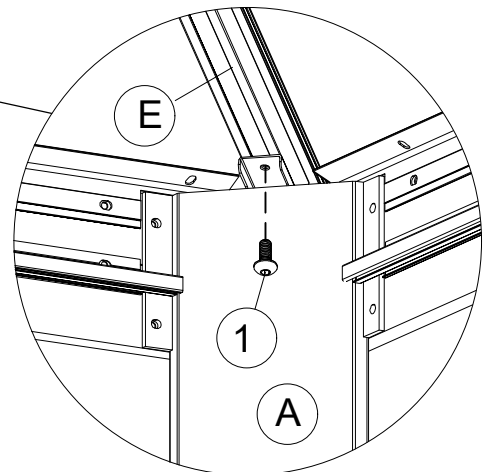
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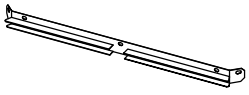
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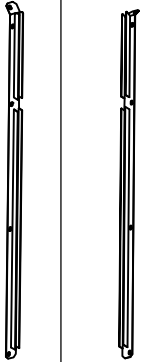
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<10>



I1 2x



I7 2x

I8 2x



N 4x

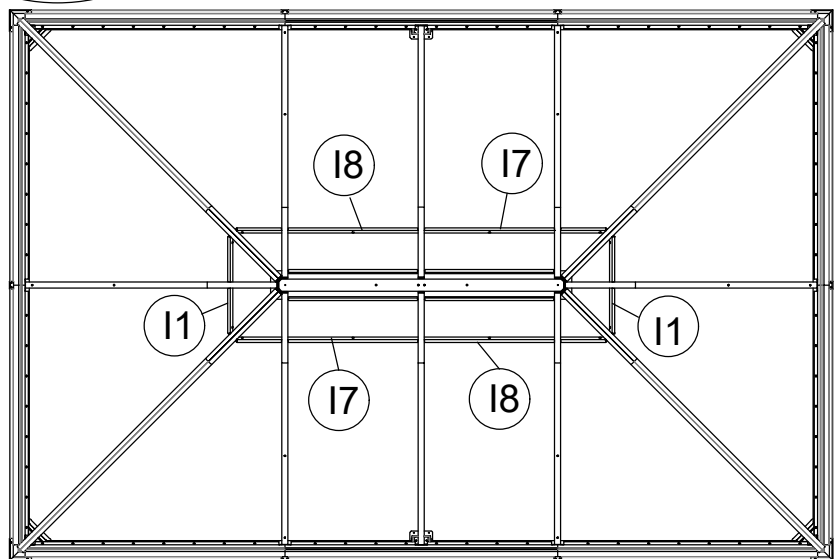
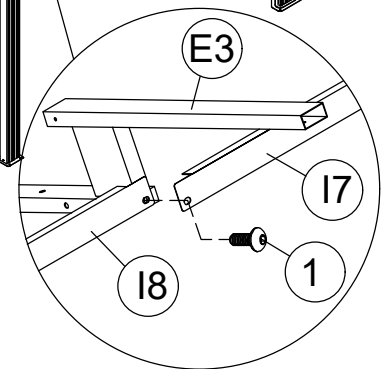
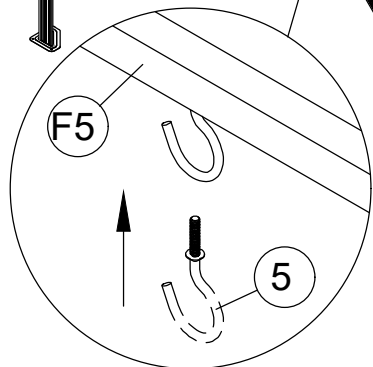
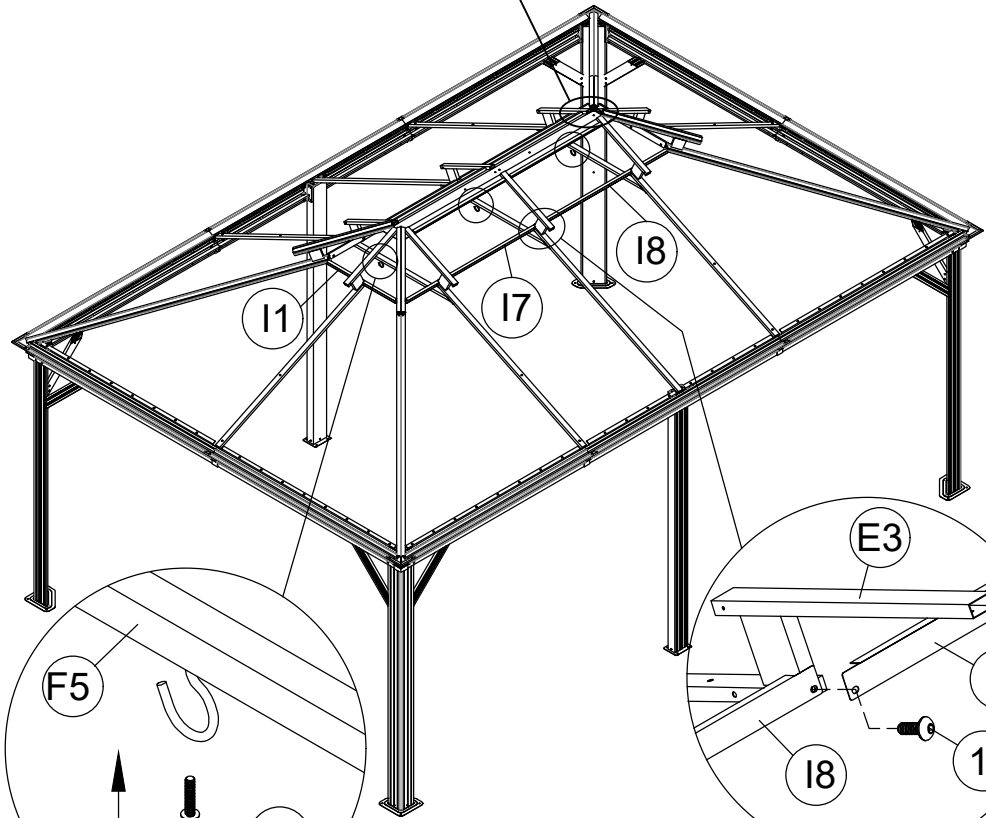
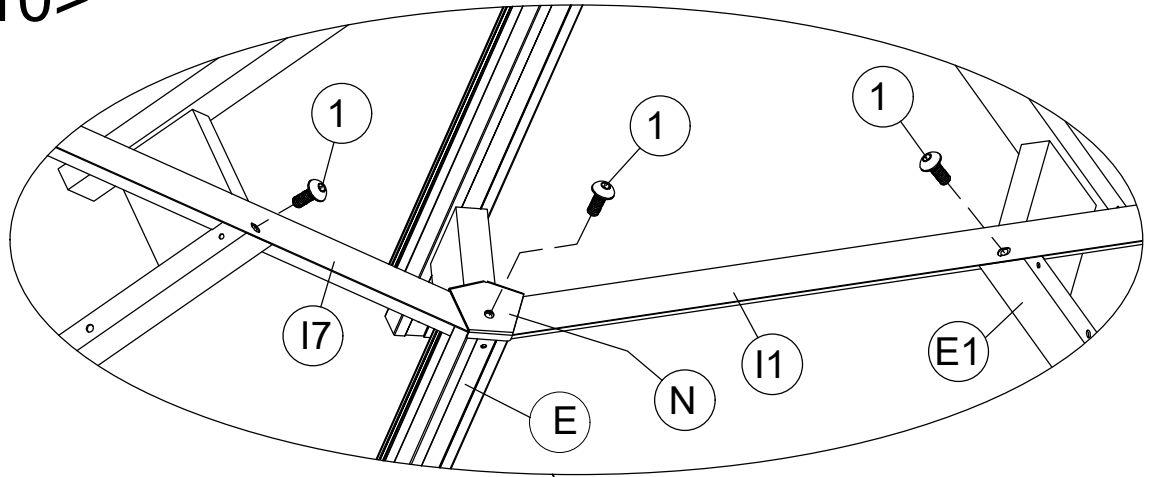


M6x15

1 12x



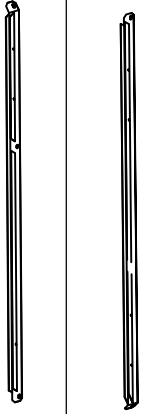
5 3x



14

<11>

G1 2x



G7 2x

G8 2x

N 4x

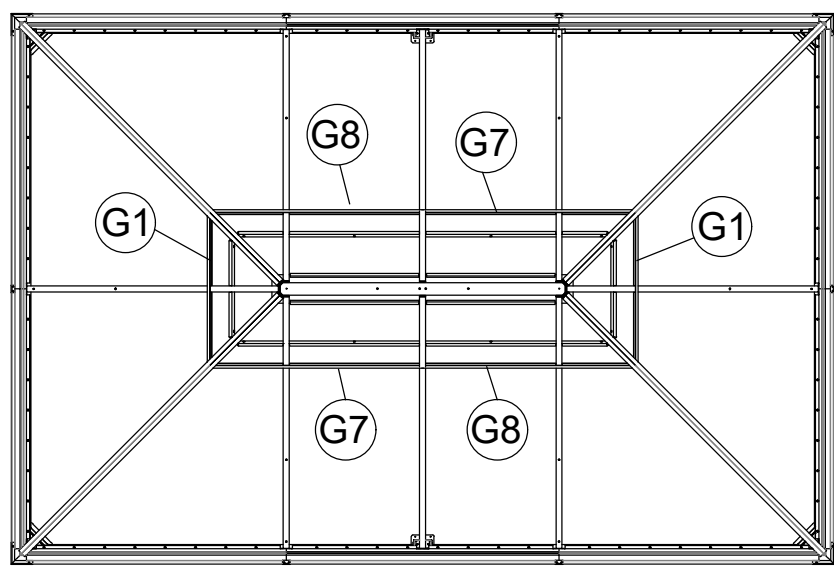
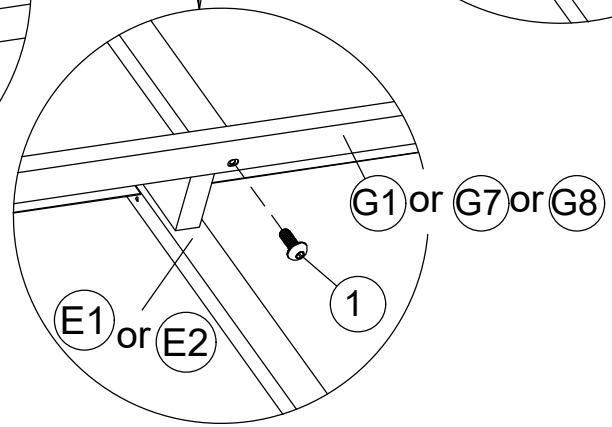
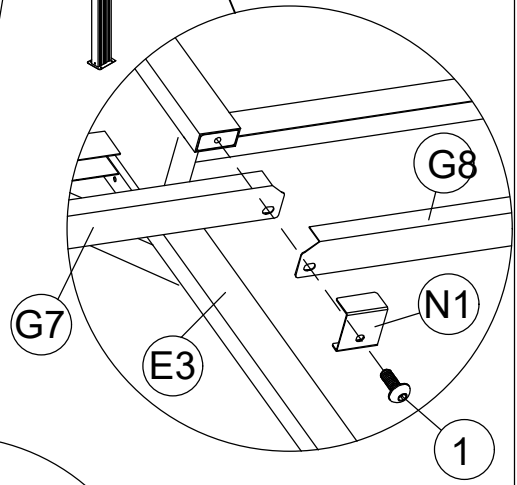
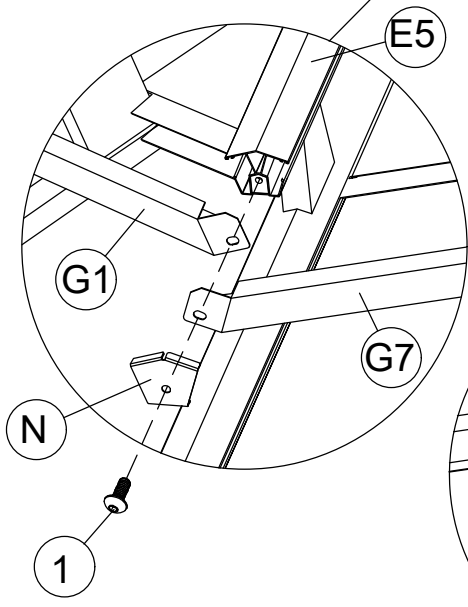
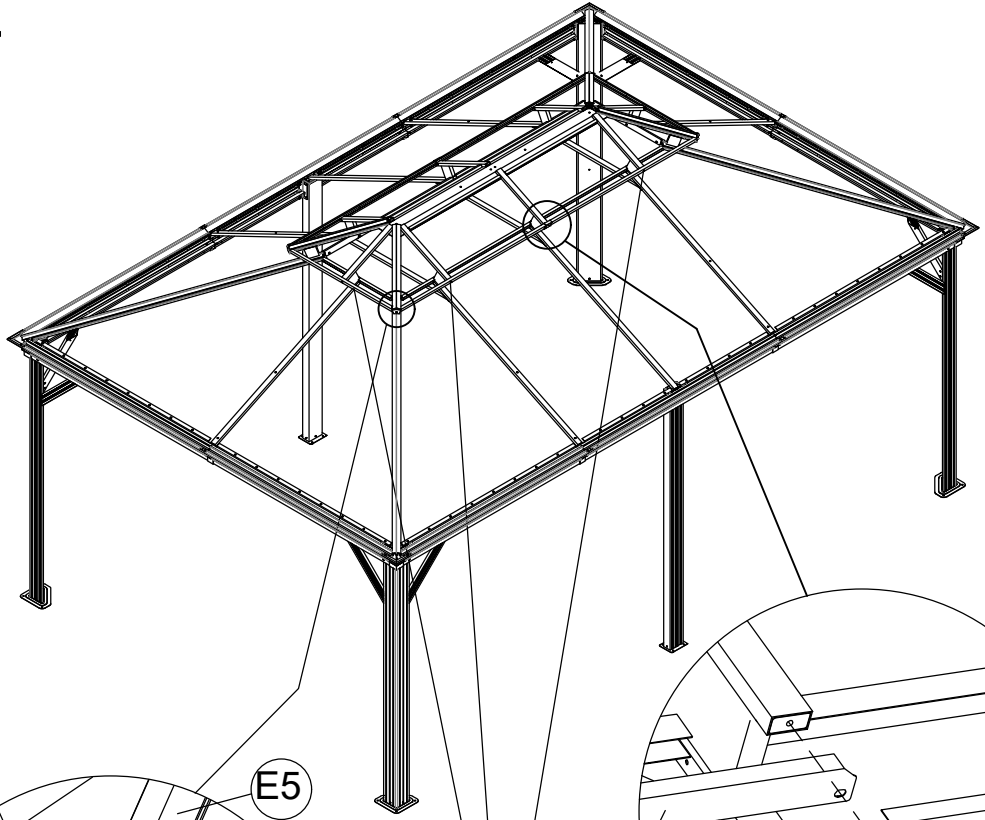


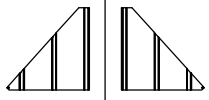
N1 2x



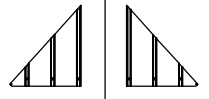
1 12x

M6x15

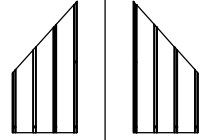




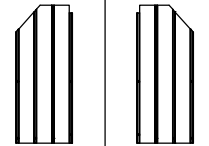
S1 2x S2 2x



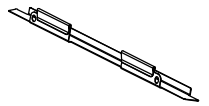
R1 2x R2 2x



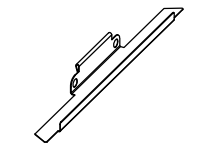
R3 2x R4 2x



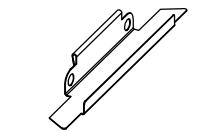
R5 2x R6 2x



Z 32x

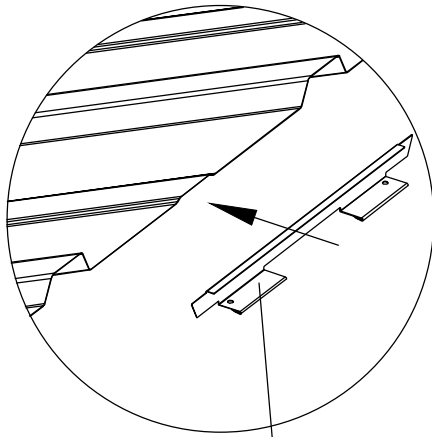


Z1 4x

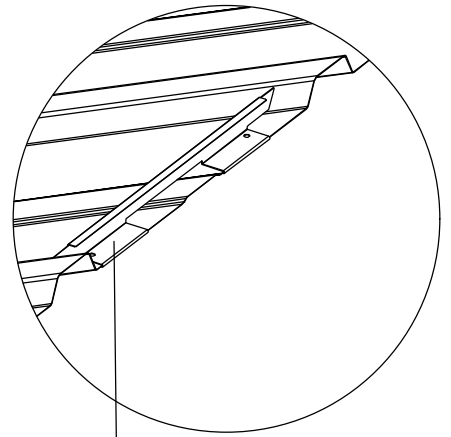
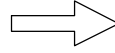


Z2 4x

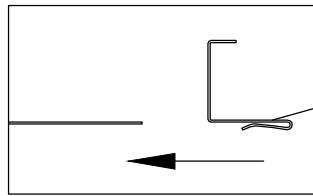
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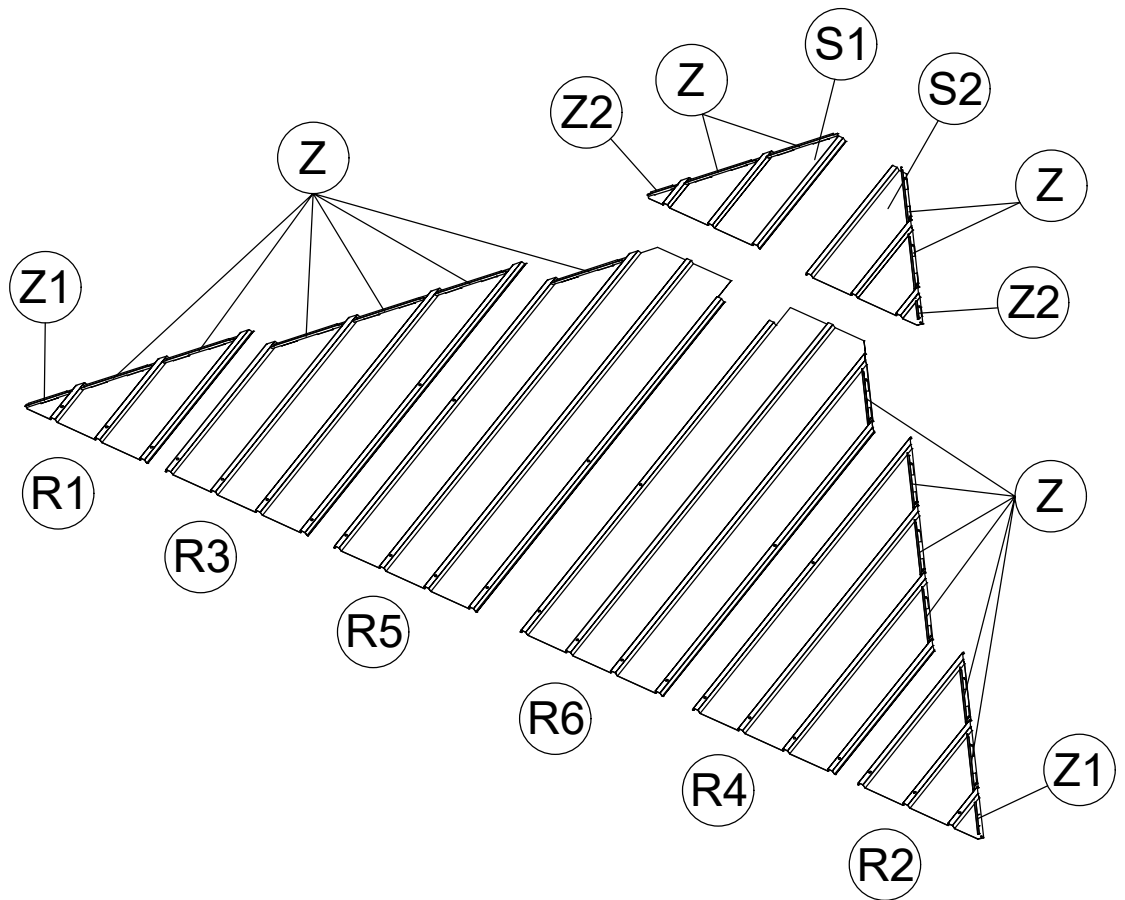
Z or Z1 or Z2

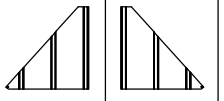


Z or Z1 or Z2

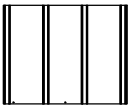


Z or Z1 or Z2





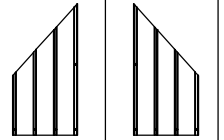
(S1) 2x (S2) 2x



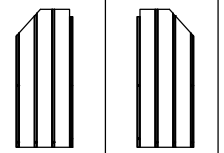
(S3) 8x



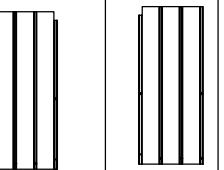
(R1) 2x (R2) 2x



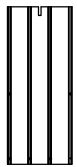
(R3) 2x (R4) 2x



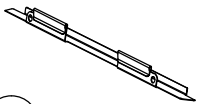
(R5) 2x (R6) 2x



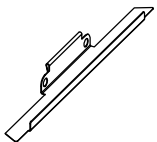
(R8) 2x (R9) 2x



(R10) 2x



(Z) 32x

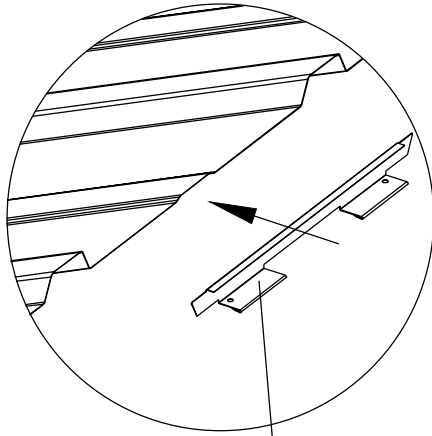


(Z1) 4x

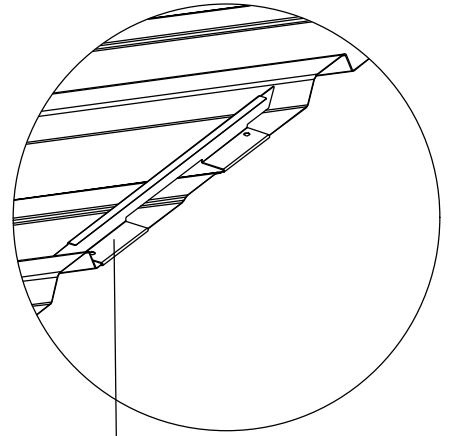


(Z2) 4x

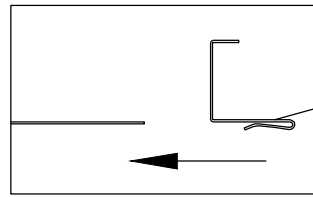
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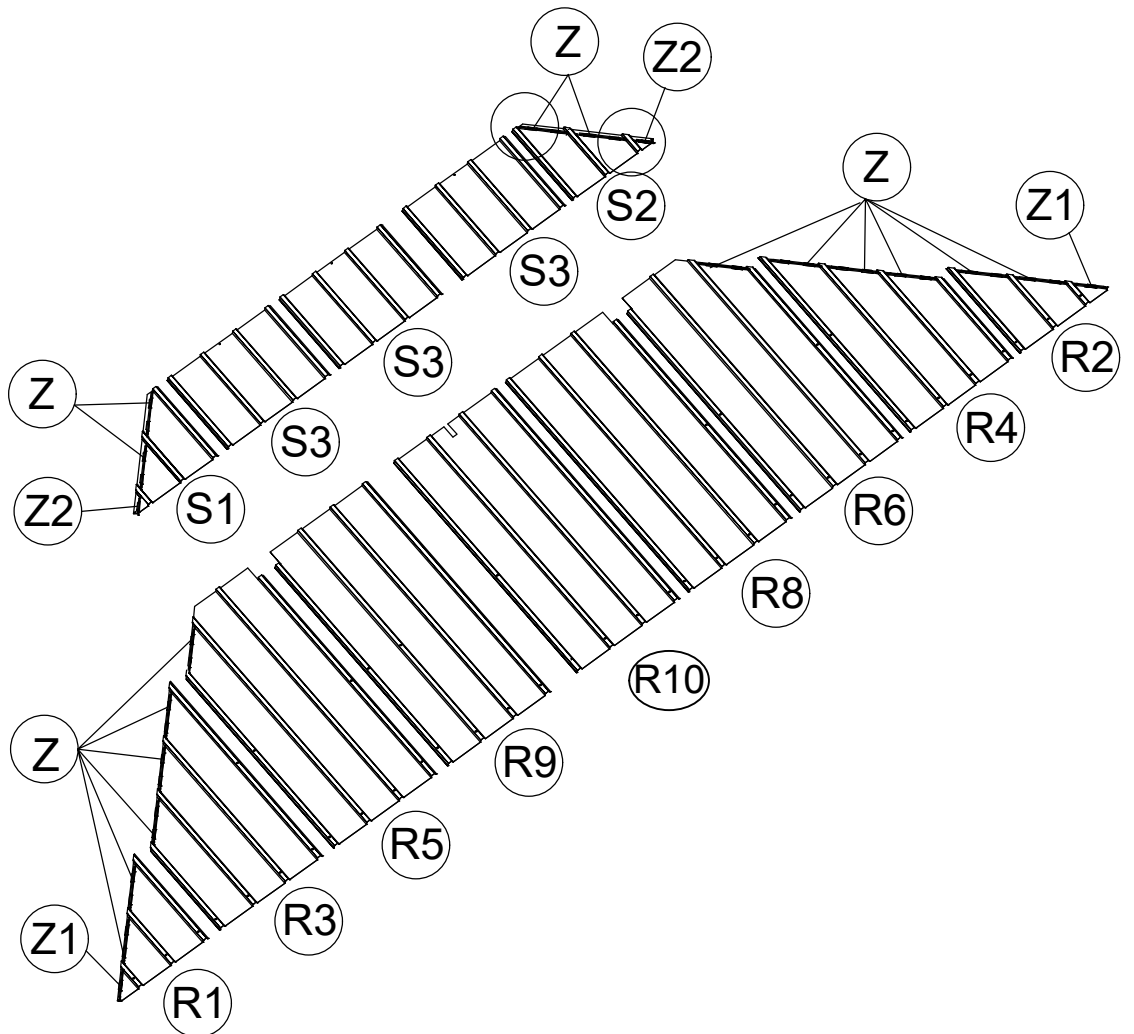
(Z) or (Z1) or (Z2)



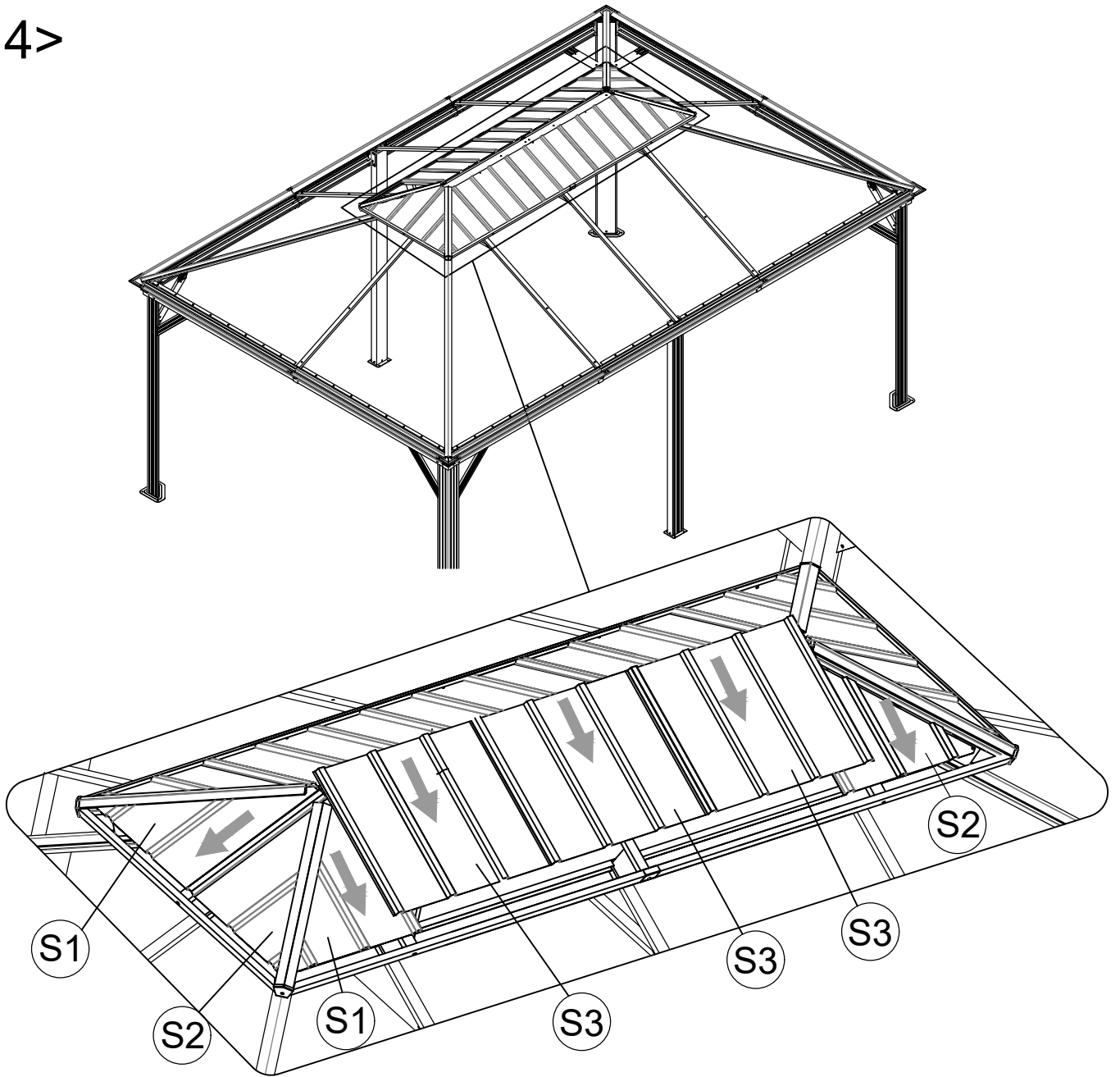
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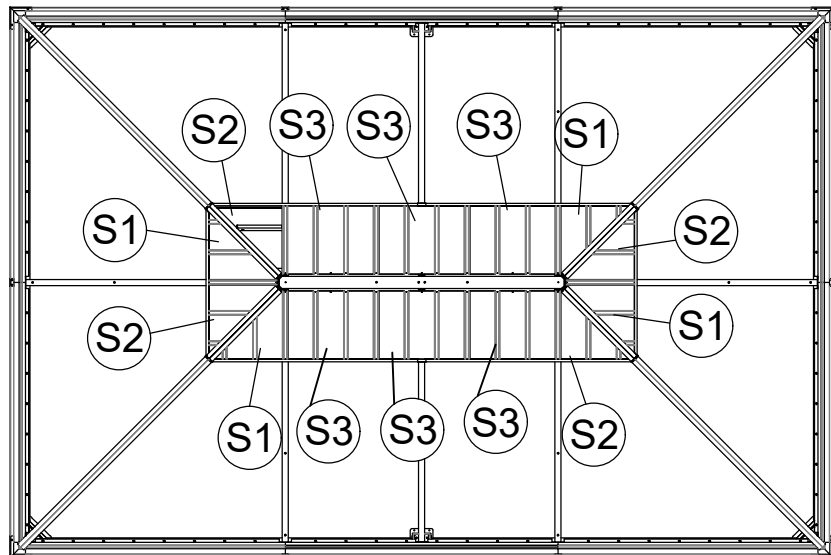
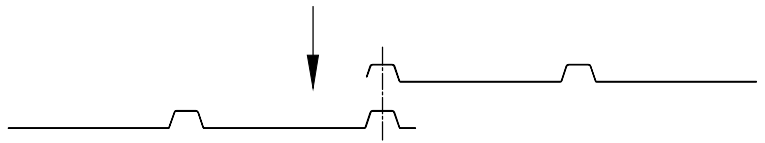
(Z) or (Z1) or (Z2)



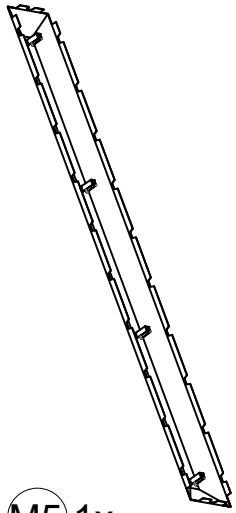
<14>



When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib(G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.

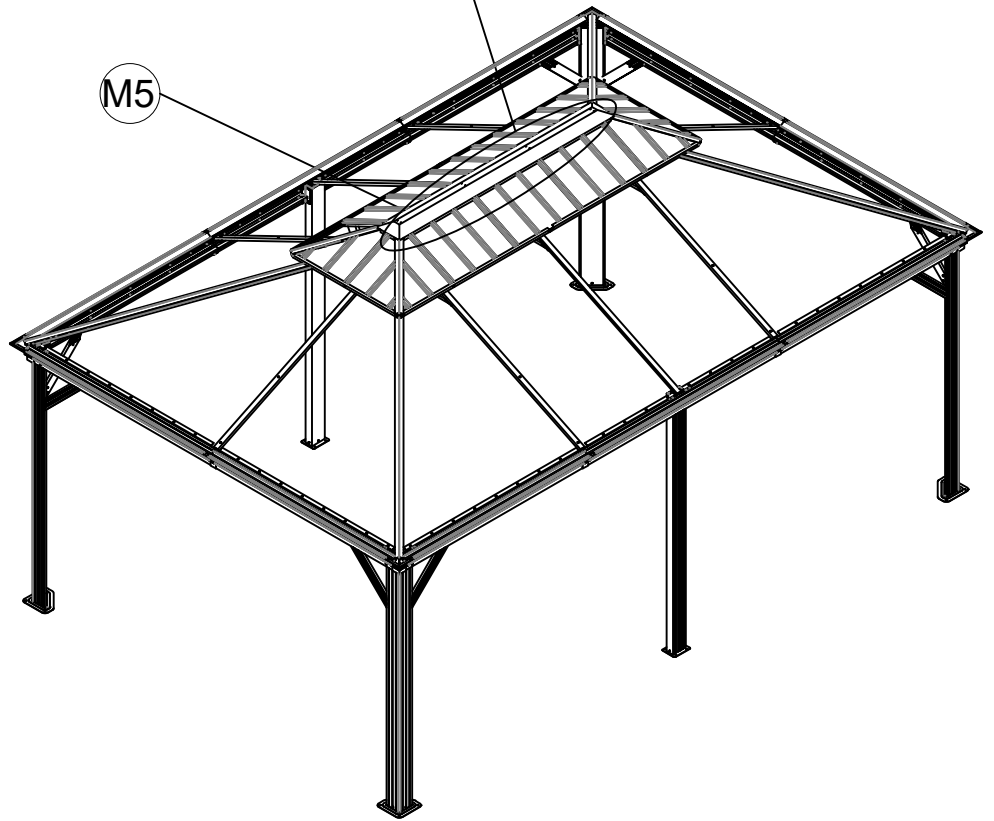
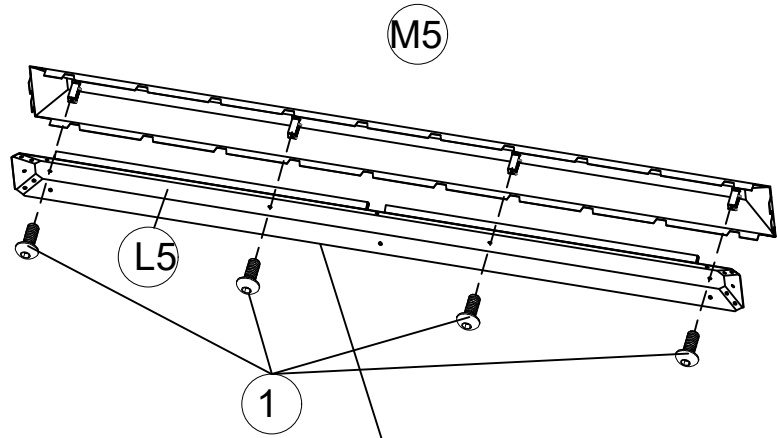


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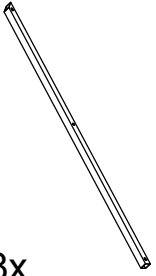
M6x15

1 4x

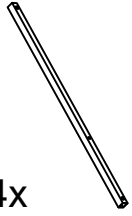


<16>

F1 8x



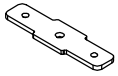
F4 4x



W 4x

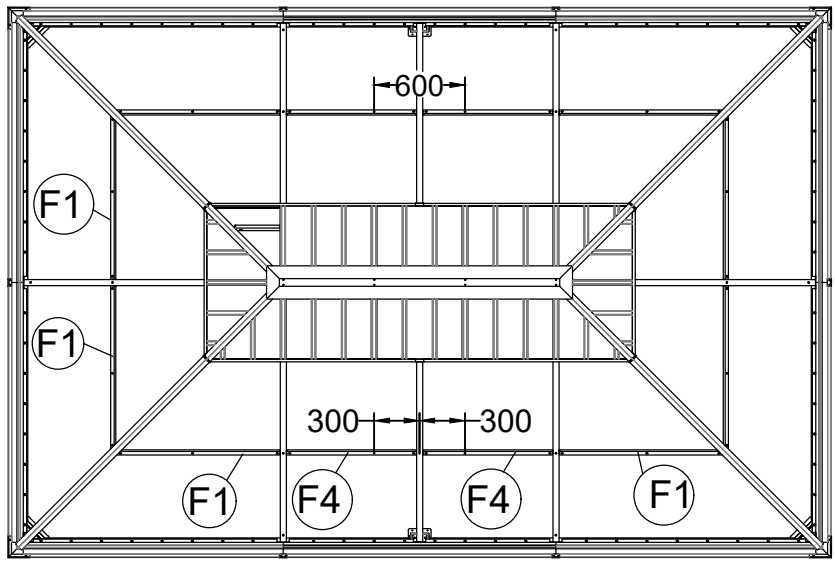
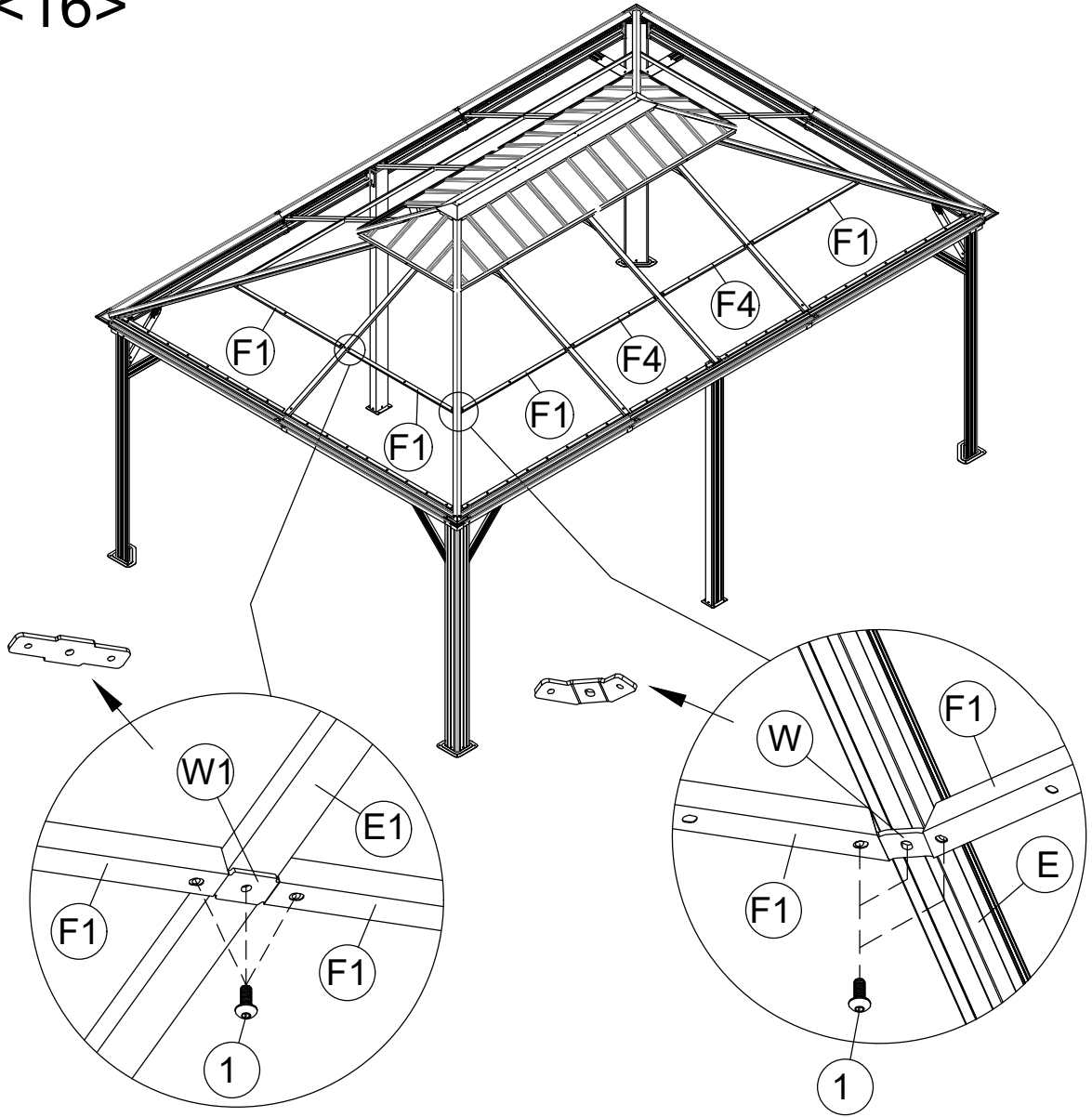


W1 8x

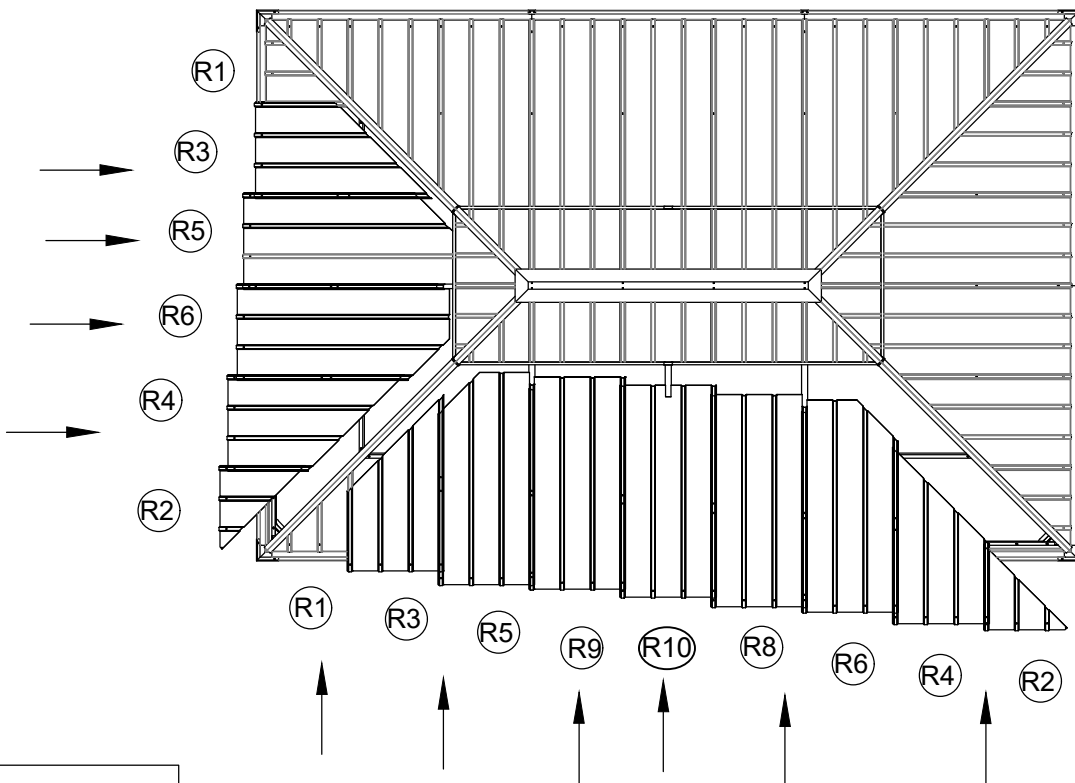
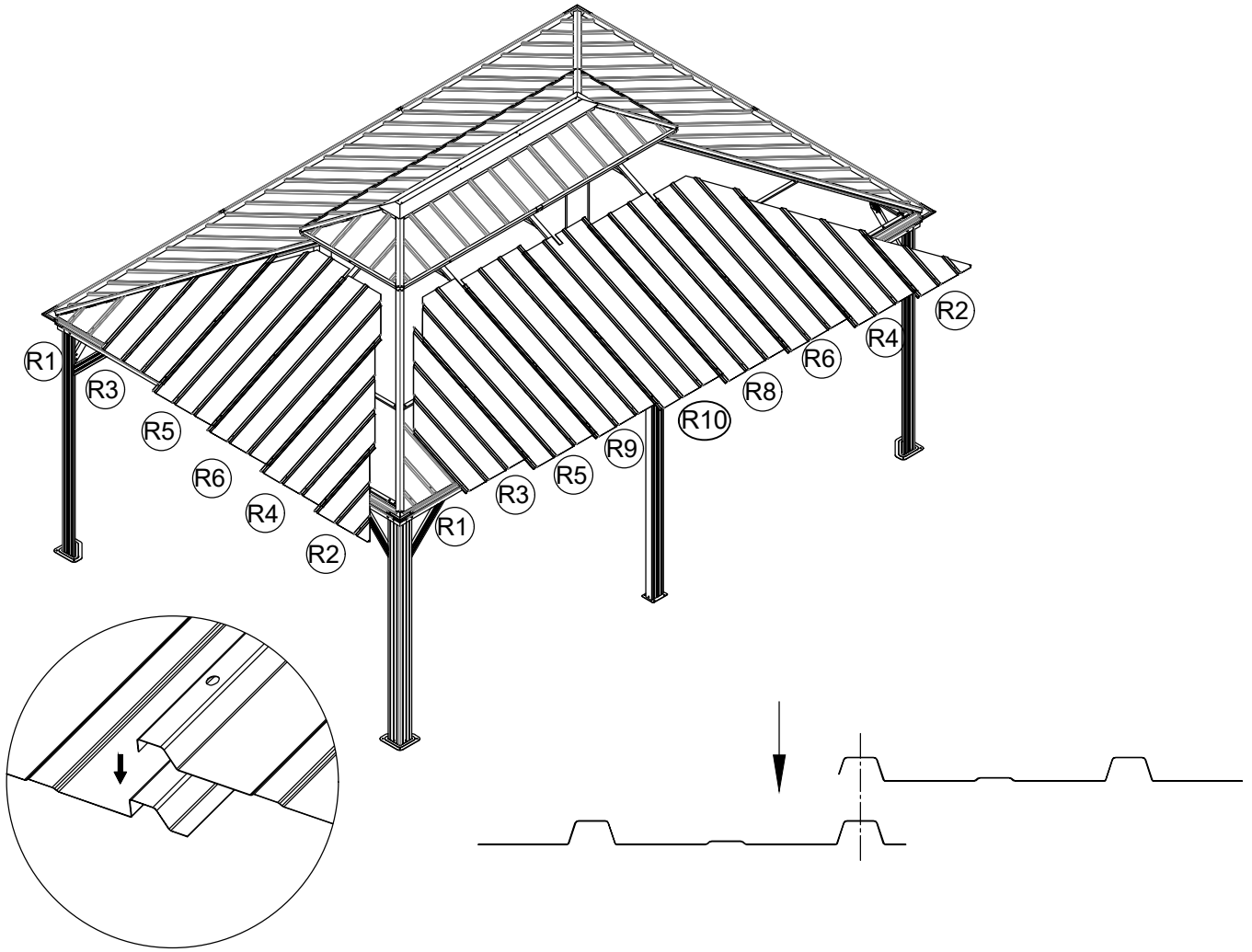


1 36x

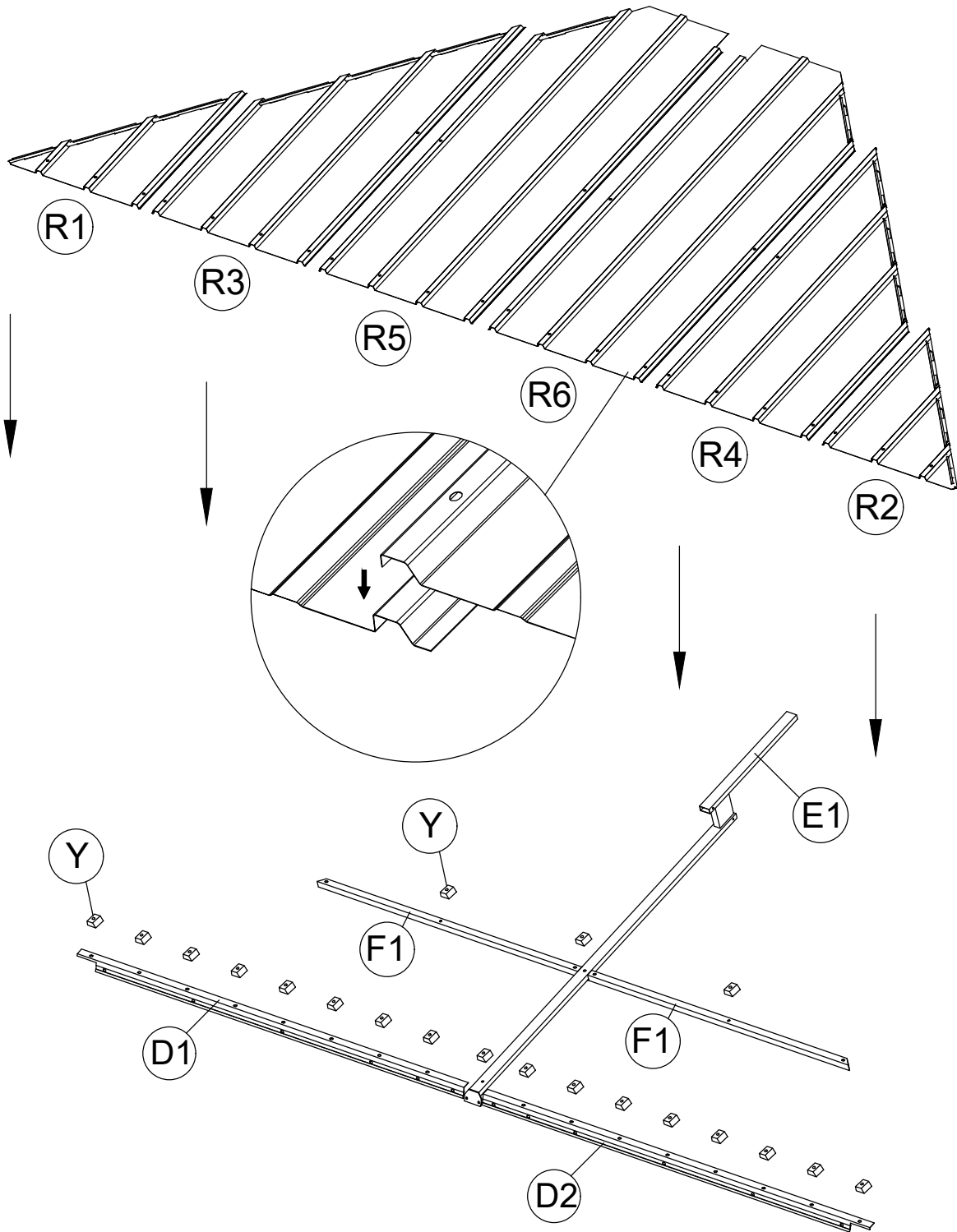
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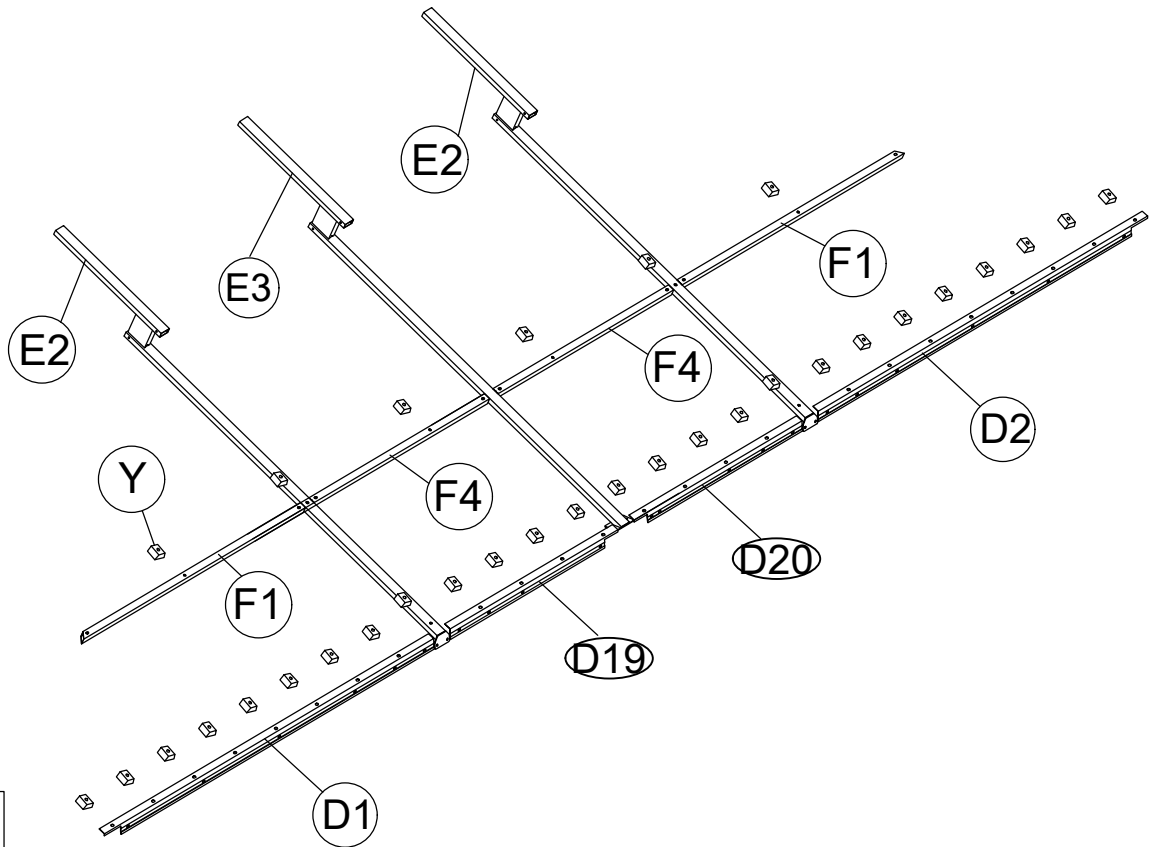
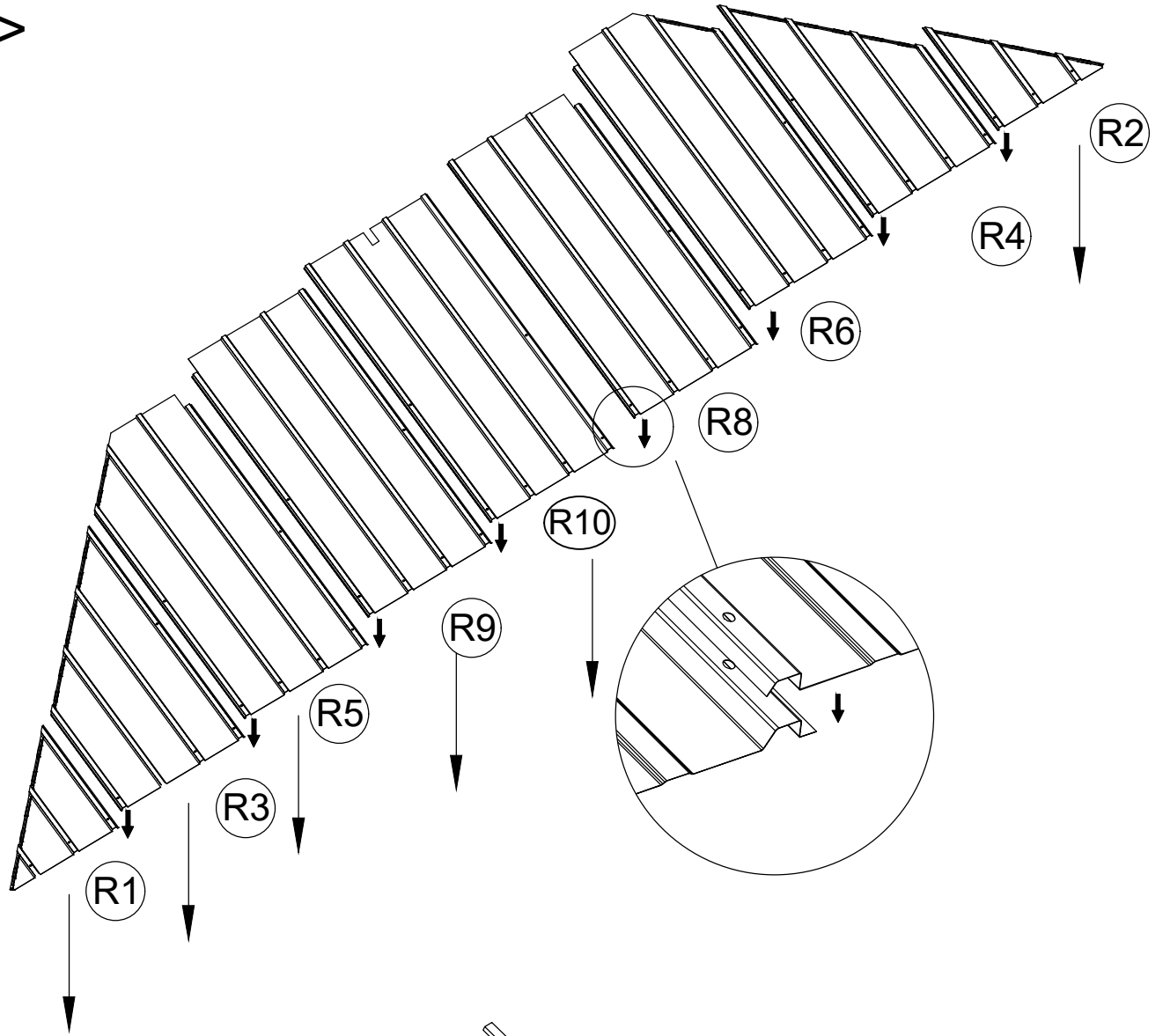
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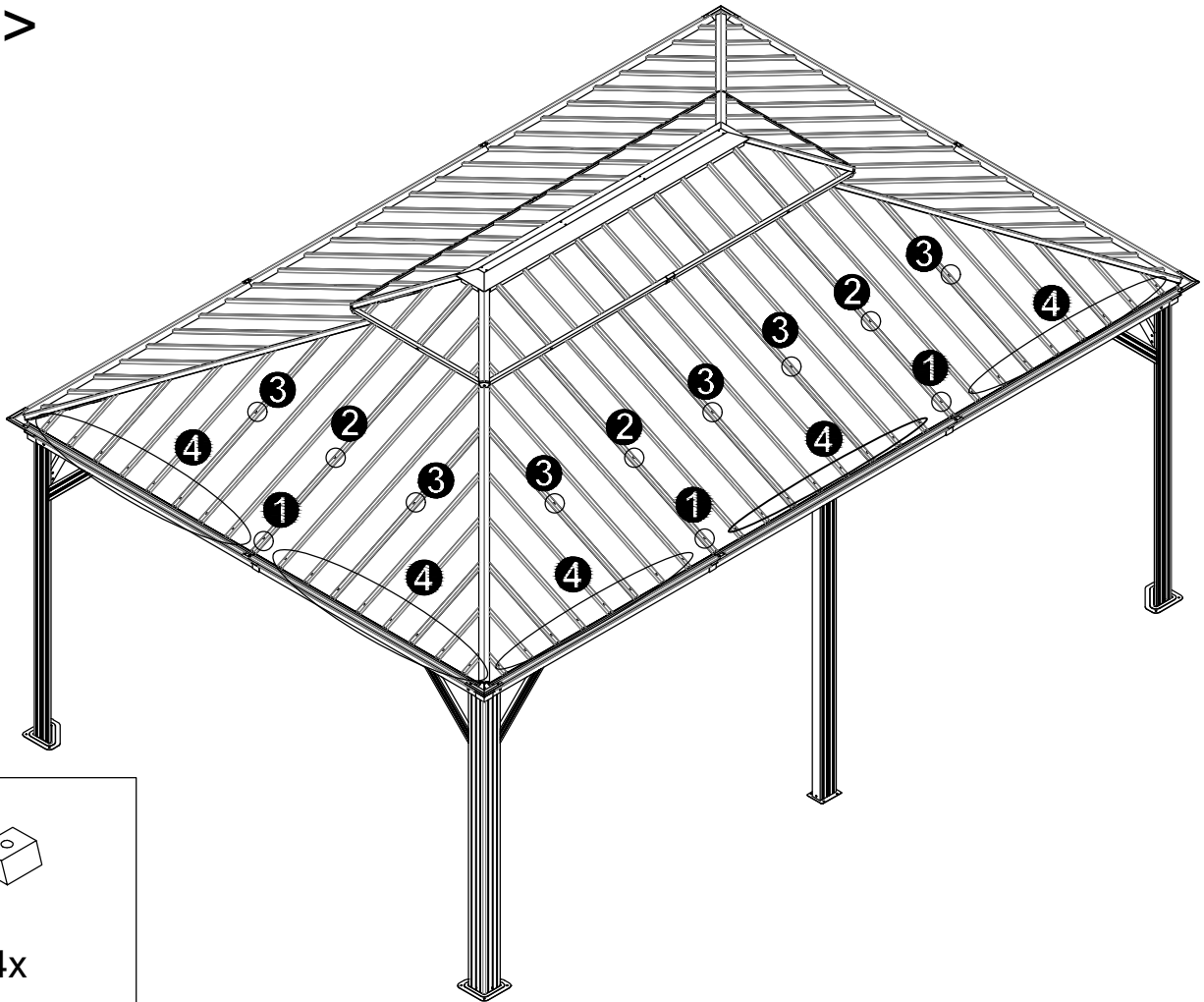
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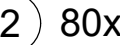

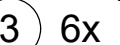

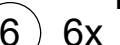

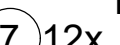
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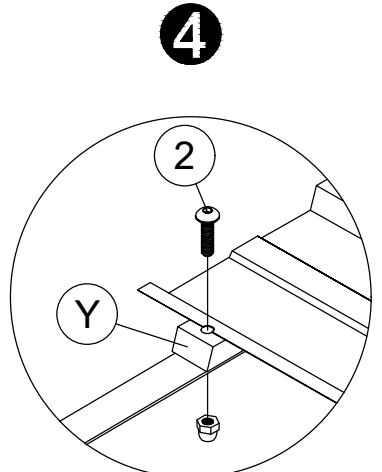
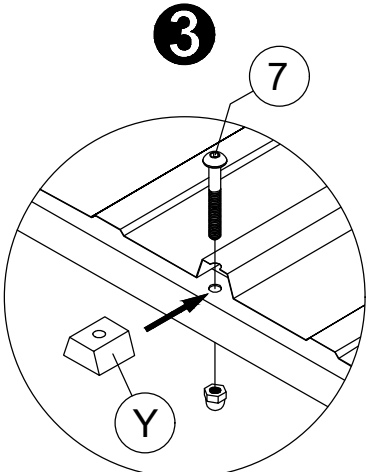
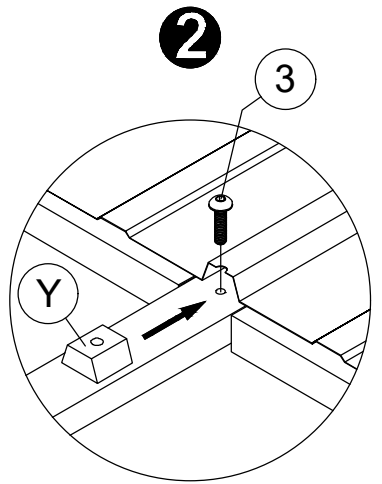
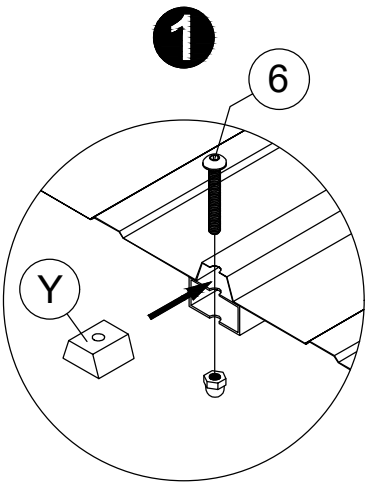


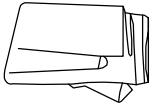
23



Note: When installing the roof top plates, if the roof plates are slightly uneven, please press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.

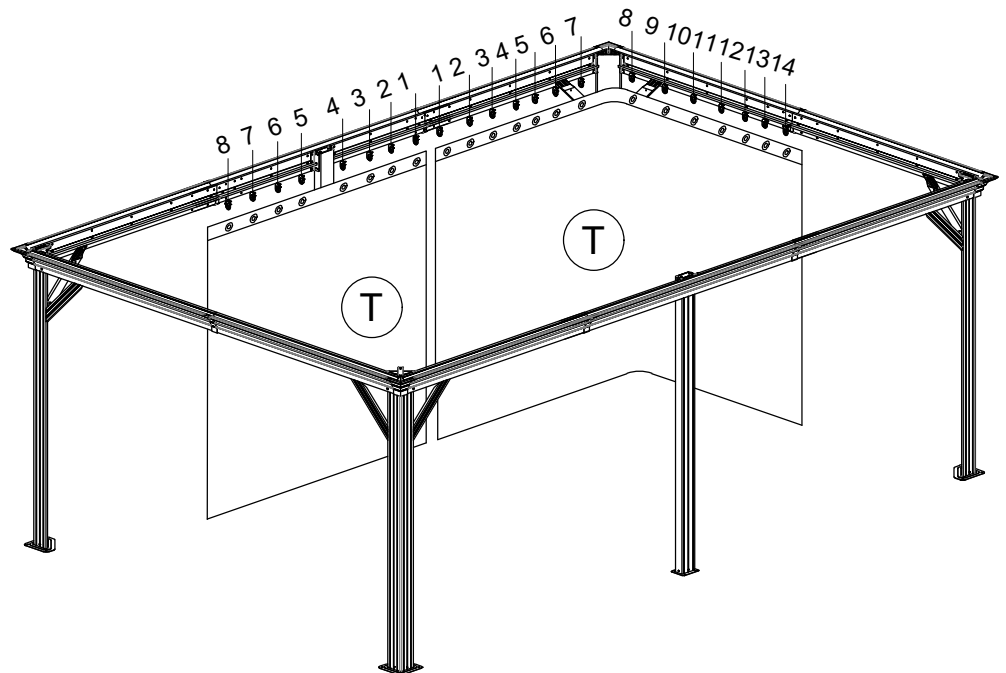
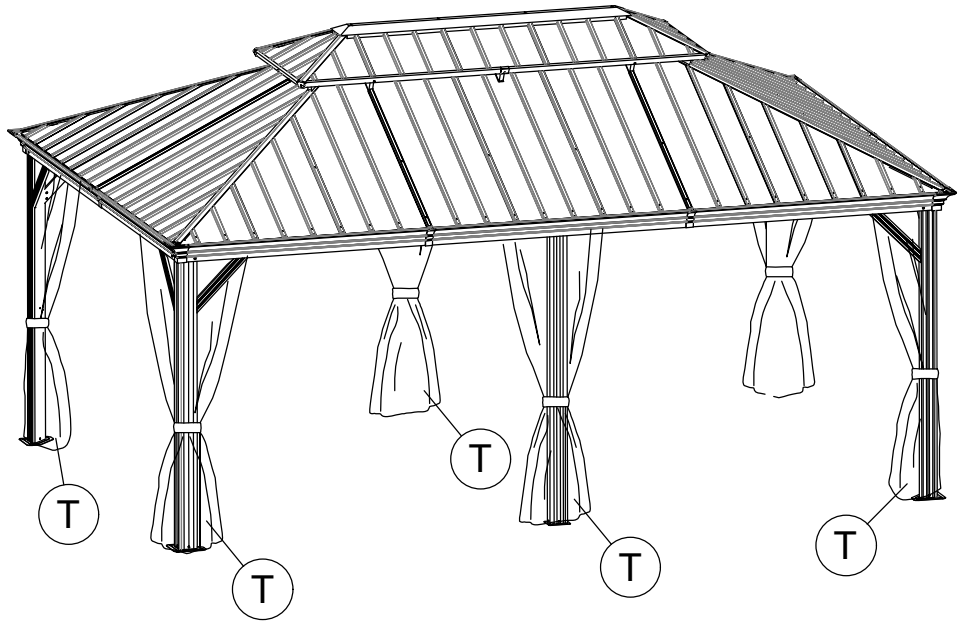
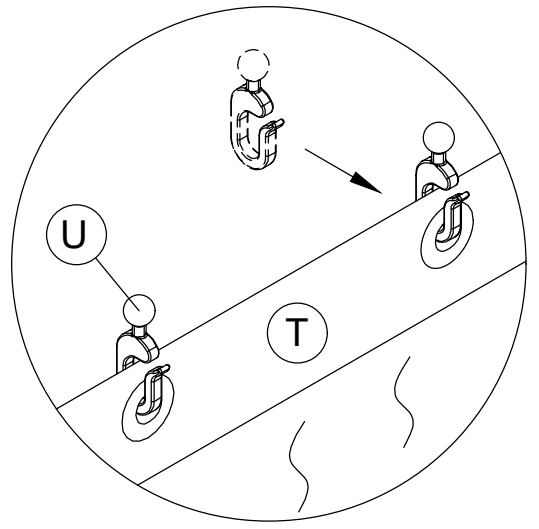
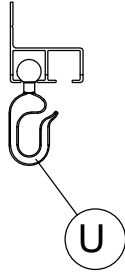
-  Y 104x
-  M6x23
-  2 80x
-  M6x25
-  3 6x
-  M6x42
-  6 6x
-  M6x47
-  7 12x

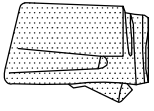




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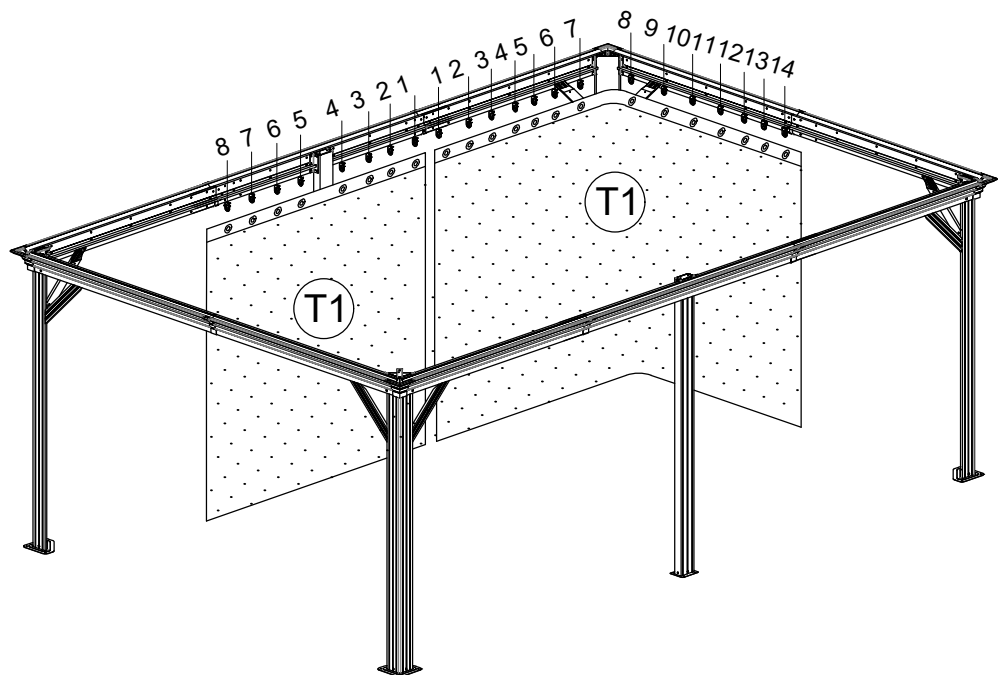
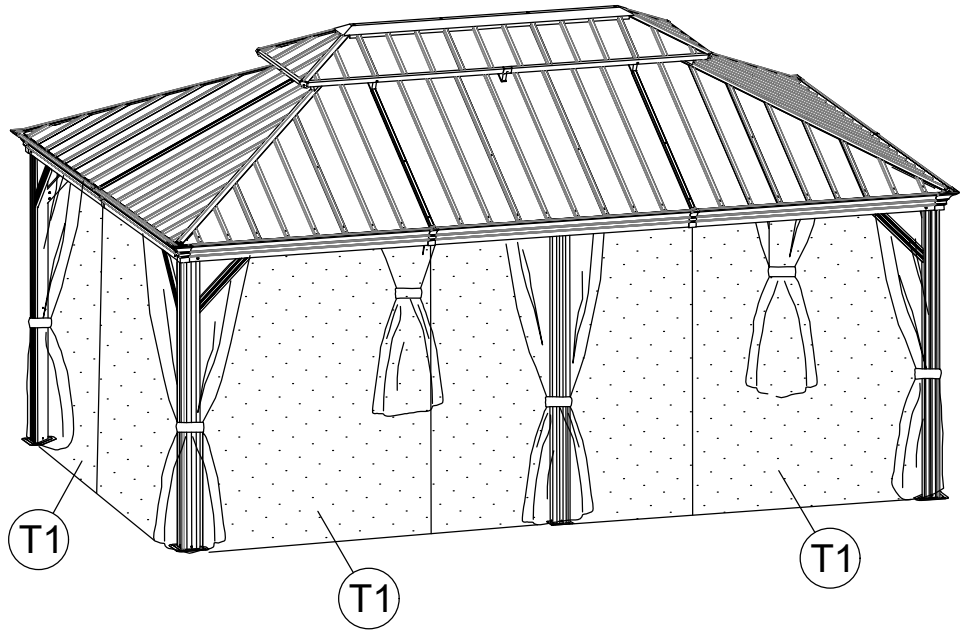
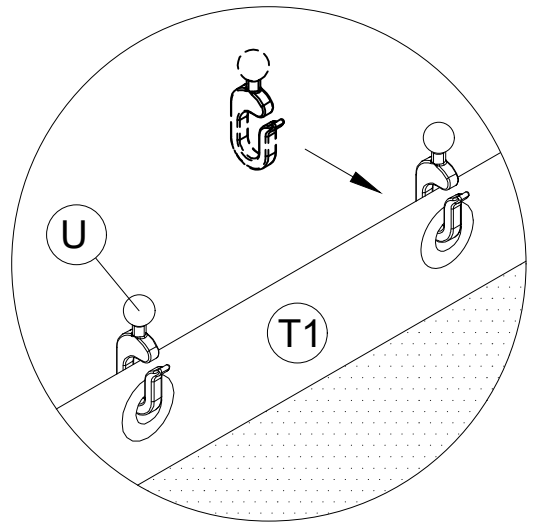
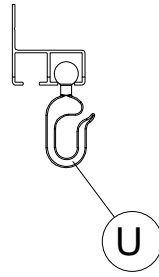
T 4x + 2x



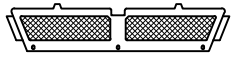


<22>

T1 4x + 2x



<23>



V1 2x



V5a 2X

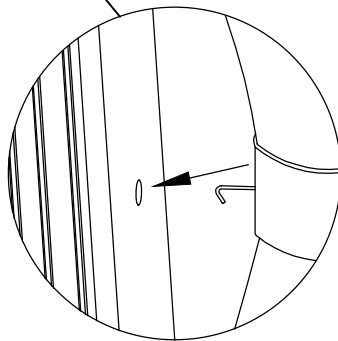
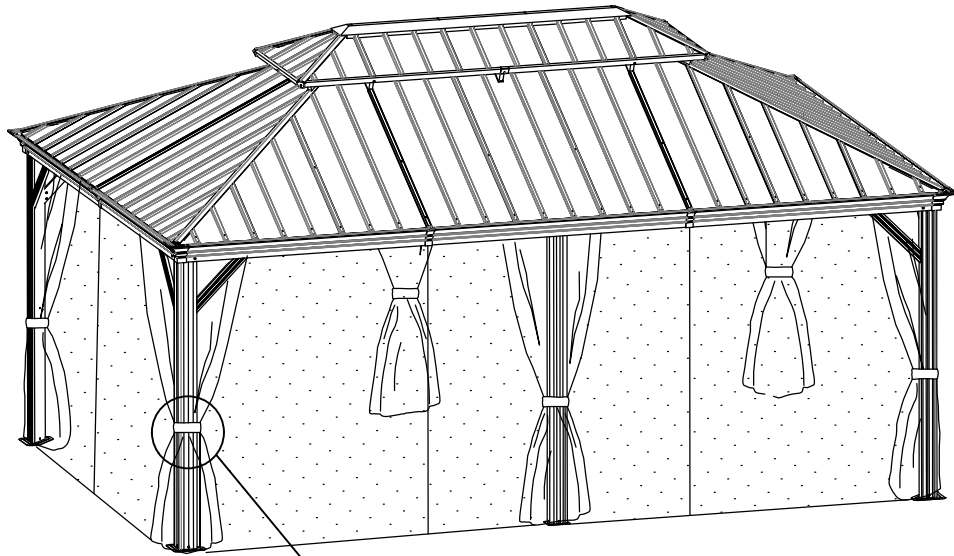
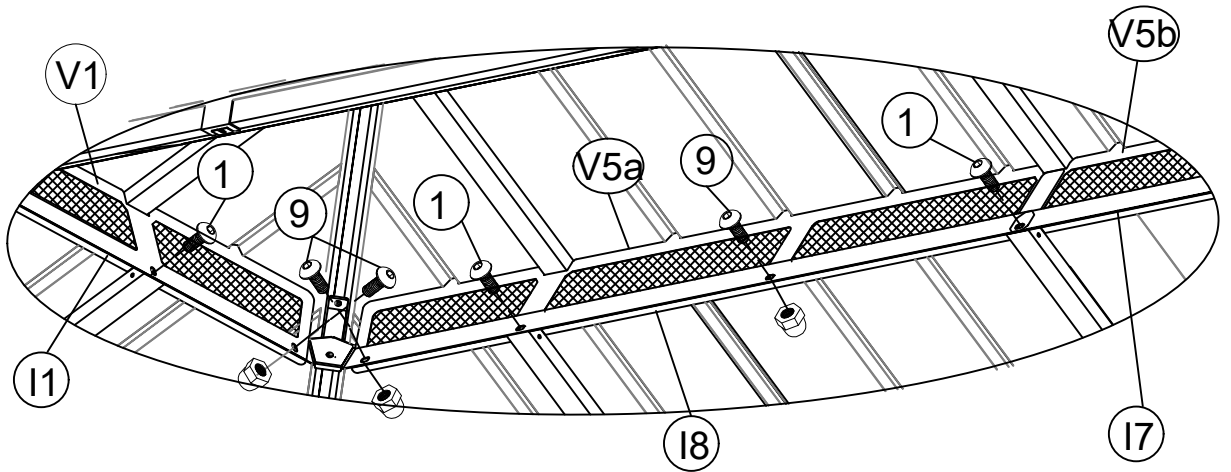


V5b 2x



M6x10

9 12x



Carton-1/6		Carton-3/6		Carton-4/6	
Part	Qty	Part	Qty	Part	Qty
A	4	I8	2	D19	2
A1	2	J1	2	D20	2
F1	8	K	4	F4	4
F5	3	K1	6	H	4
		N	8	H1	4
		N1	2	Z	64
Carton-2/6		V	6	Z1	8
Part	Qty	W	4	Z2	8
B1	4	W1	8	P	6
B2	4	W3	8	J	4
C1	4	W4	8		
C2	4	W5	8	Carton-5/6	
D1	4	Y	104	Part	Qty
D2	4	U	144	R8	2
V1	2	T	4 + 2	R9	2
V5a	2	T1	4 + 2	R10	2
V5b	2	1.2.3.4.5.6.7.8. 9.10.12.13.14.15	1	R5	4
				R6	4
Carton-3/6		Carton-4/6		Carton-6/6	
Part	Qty	Part	Qty	Part	Qty
B8	2	E	4	R1	4
L5	1	E1	2	R2	4
M5	1	E2	4	R3	4
G1	2	E3	2	R4	4
G7	2	E5	4	S1	4
G8	2	C11	2	S2	4
I1	2	C12	2	S3	6
I7	2				