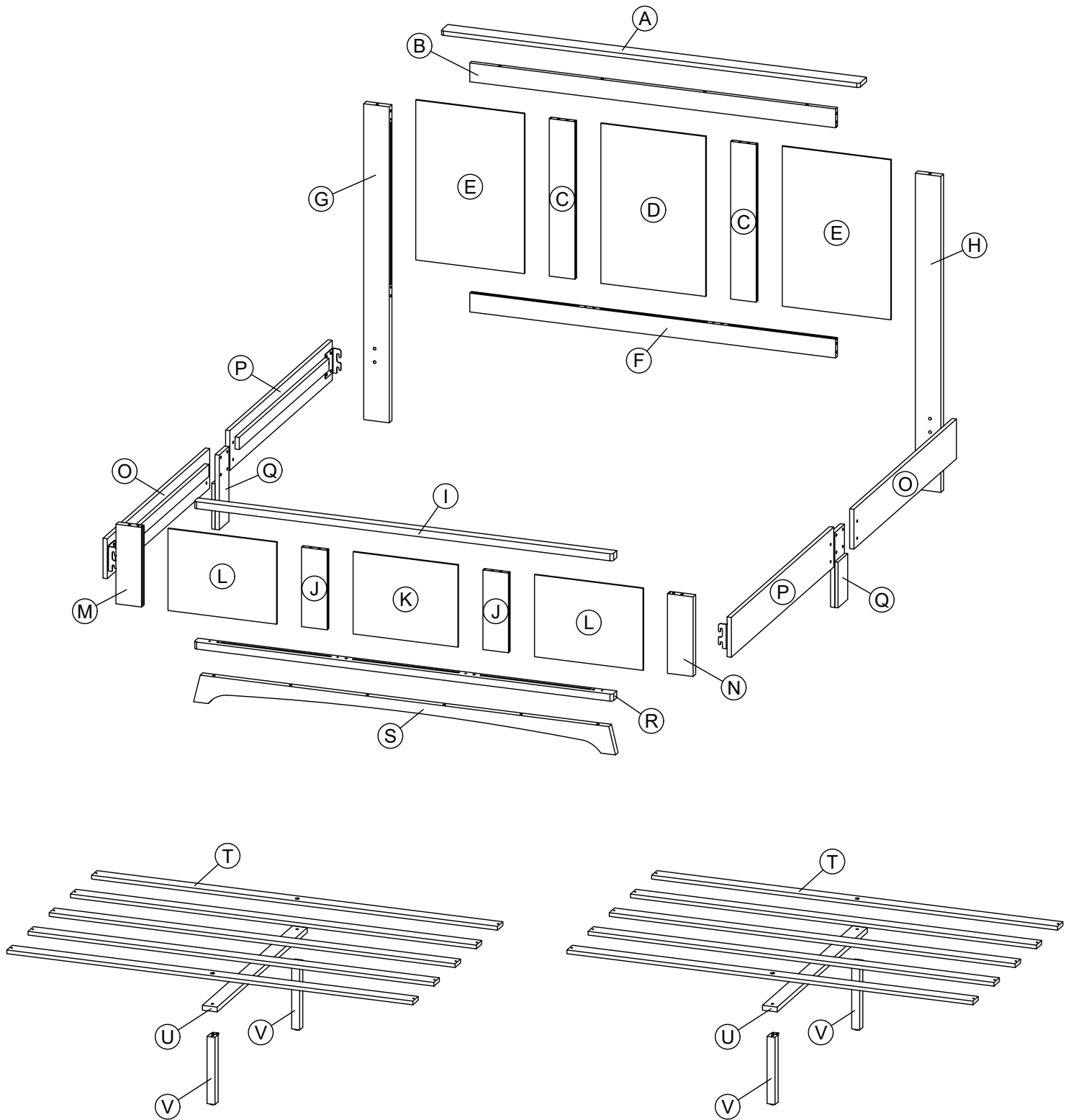


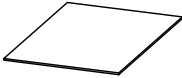
# ASSEMBLY INSTRUCTION

## MODEL : BED 51 QUEEN BED



# ASSEMBLY INSTRUCTION

## PART LIST

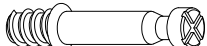
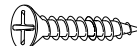
|                                                                                                                                                       |                                                                                                                                                           |                                                                                                                                                             |                                                                                                                                                              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>A</b></p>  <p>BED HEAD TOP SUPPORT</p> <p><b>x 1</b></p>       | <p><b>B</b></p>  <p>BED HEAD MIDDLE SUPPORT - UP</p> <p><b>x 1</b></p>   | <p><b>C</b></p>  <p>BED HEAD CENTER SUPPORT</p> <p><b>x 2</b></p>         | <p><b>D</b></p>  <p>BED HEAD PANEL CENTER</p> <p><b>x 1</b></p>           |
| <p><b>E</b></p>  <p>BED HEAD PANEL - L &amp; R</p> <p><b>x 2</b></p> | <p><b>F</b></p>  <p>BED HEAD MIDDLE SUPPORT - DOWN</p> <p><b>x 1</b></p> | <p><b>G</b></p>  <p>BED HEAD LEG - L</p> <p><b>x 1</b></p>                | <p><b>H</b></p>  <p>BED HEAD LEG - R</p> <p><b>x 1</b></p>                |
| <p><b>I</b></p>  <p>BED END TOP SUPPORT</p> <p><b>x 1</b></p>      | <p><b>J</b></p>  <p>BED END CENTER SUPPORT</p> <p><b>x 2</b></p>       | <p><b>K</b></p>  <p>BED END PANEL CENTER</p> <p><b>x 1</b></p>          | <p><b>L</b></p>  <p>BED END PANEL - L &amp; R</p> <p><b>x 2</b></p>     |
| <p><b>M</b></p>  <p>BED END LEG - L</p> <p><b>x 1</b></p>          | <p><b>N</b></p>  <p>BED END LEG - R</p> <p><b>x 1</b></p>              | <p><b>O</b></p>  <p>BED SIDE FRONT R &amp; REAR L</p> <p><b>x 2</b></p> | <p><b>P</b></p>  <p>BED SIDE FRONT L &amp; REAR R</p> <p><b>x 2</b></p> |
| <p><b>Q</b></p>  <p>SIDE LEG</p> <p><b>x 2</b></p>                 | <p><b>R</b></p>  <p>BED END LEG SUPPORT</p> <p><b>x 1</b></p>          | <p><b>S</b></p>  <p>BED END LEG</p> <p><b>x 1</b></p>                   | <p><b>T</b></p>  <p>LVL SUPPORT</p> <p><b>x 2</b></p>                   |

# ASSEMBLY INSTRUCTION

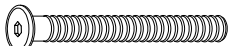
## PART LIST

|                                                                                   |                                                                                   |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| U                                                                                 | V                                                                                 |
|  |  |
| CENTER LVL                                                                        | CENTER WOOD LEG                                                                   |
| x 2                                                                               | x 4                                                                               |

## HARDWARE LIST

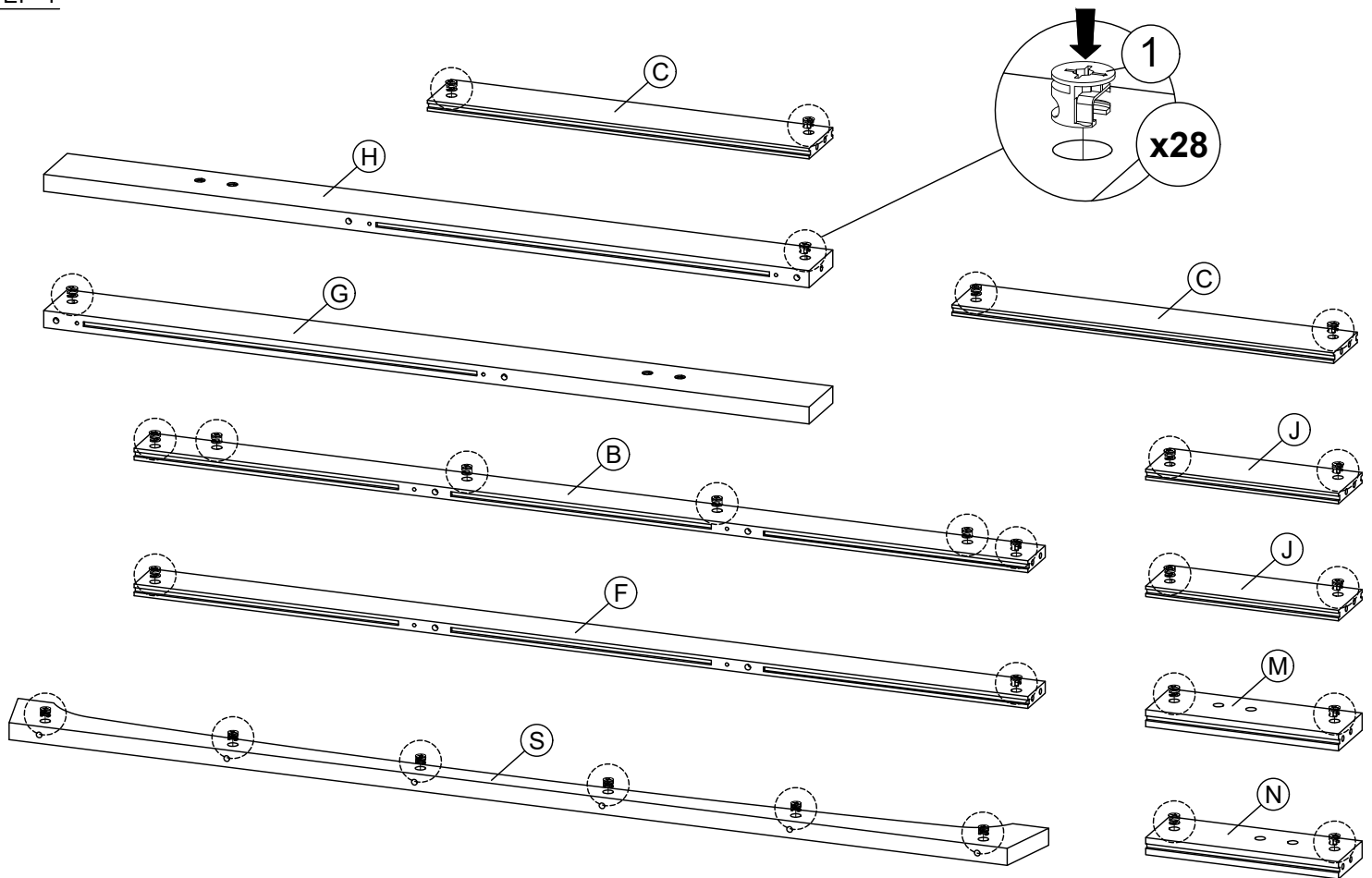
|                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 1                                                                                 | 2                                                                                 | 3                                                                                  | 4                                                                                   |
|  |  |  |  |
| MINI FIX CAM NUT                                                                  | MINI FIX CAM BOLT                                                                 | 8 X 25MM WOOD DOWEL                                                                | C.B SCREW<br>M3.5 x 16mm                                                            |
| x 28                                                                              | x 28                                                                              | x 16                                                                               | x 8                                                                                 |

|                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 5                                                                                   | 6                                                                                   | 7                                                                                    | 8                                                                                     |
|  |  |  |  |
| C.B SCREW<br>M4 x 30mm                                                              | ALLEN KEY M4                                                                        | ALLEN KEY M5                                                                         | JCBC SCREW<br>M6 x 30mm                                                               |
| x 20                                                                                | x 1                                                                                 | x 1                                                                                  | x 8                                                                                   |

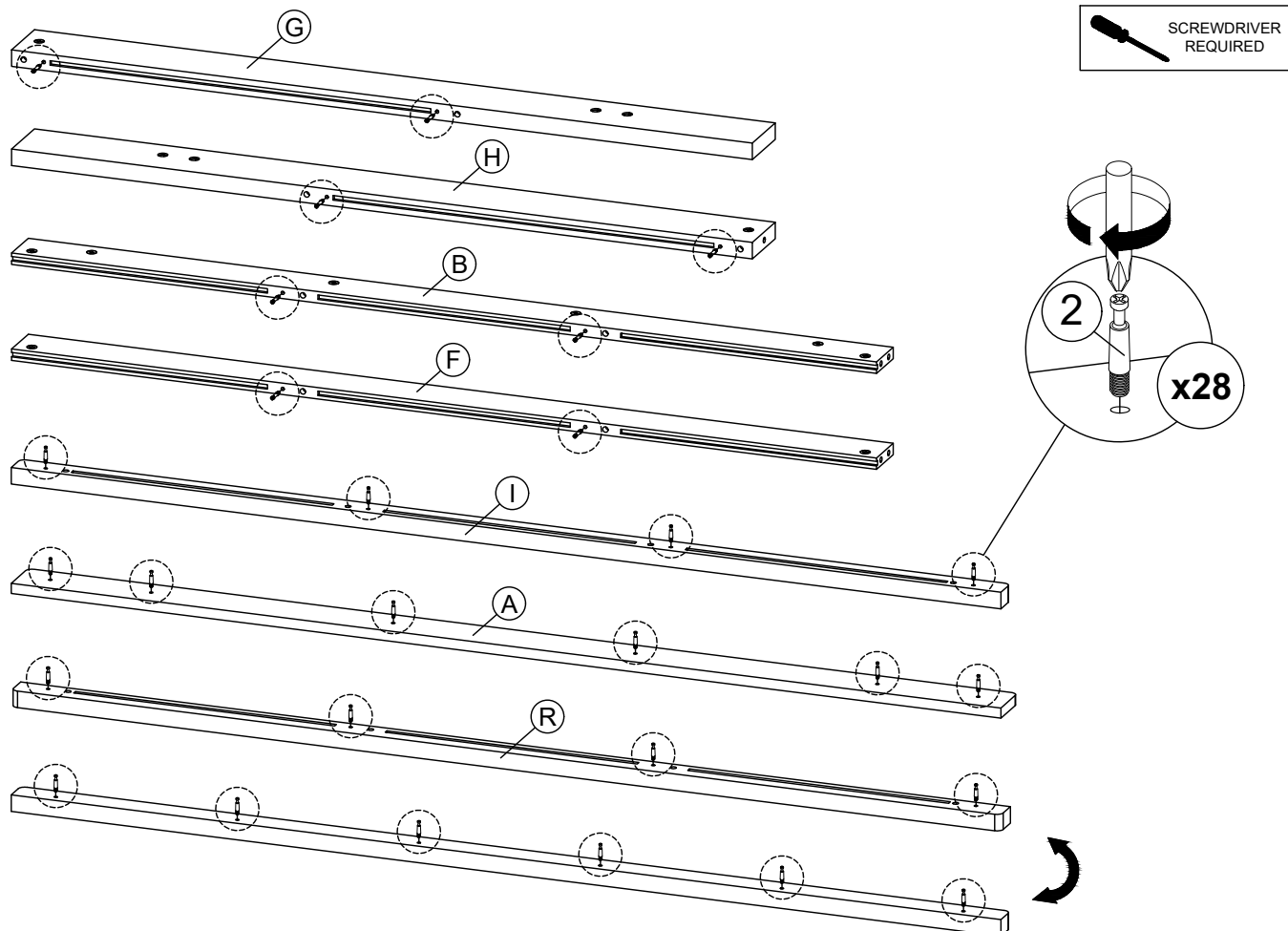
|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 9                                                                                   | 10                                                                                  |
|  |  |
| JCBC SCREW<br>M6 x 40mm                                                             | JCBB SCREW<br>M8 x 20mm                                                             |
| x 4                                                                                 | x 8                                                                                 |

# ASSEMBLY INSTRUCTION

## STEP 1

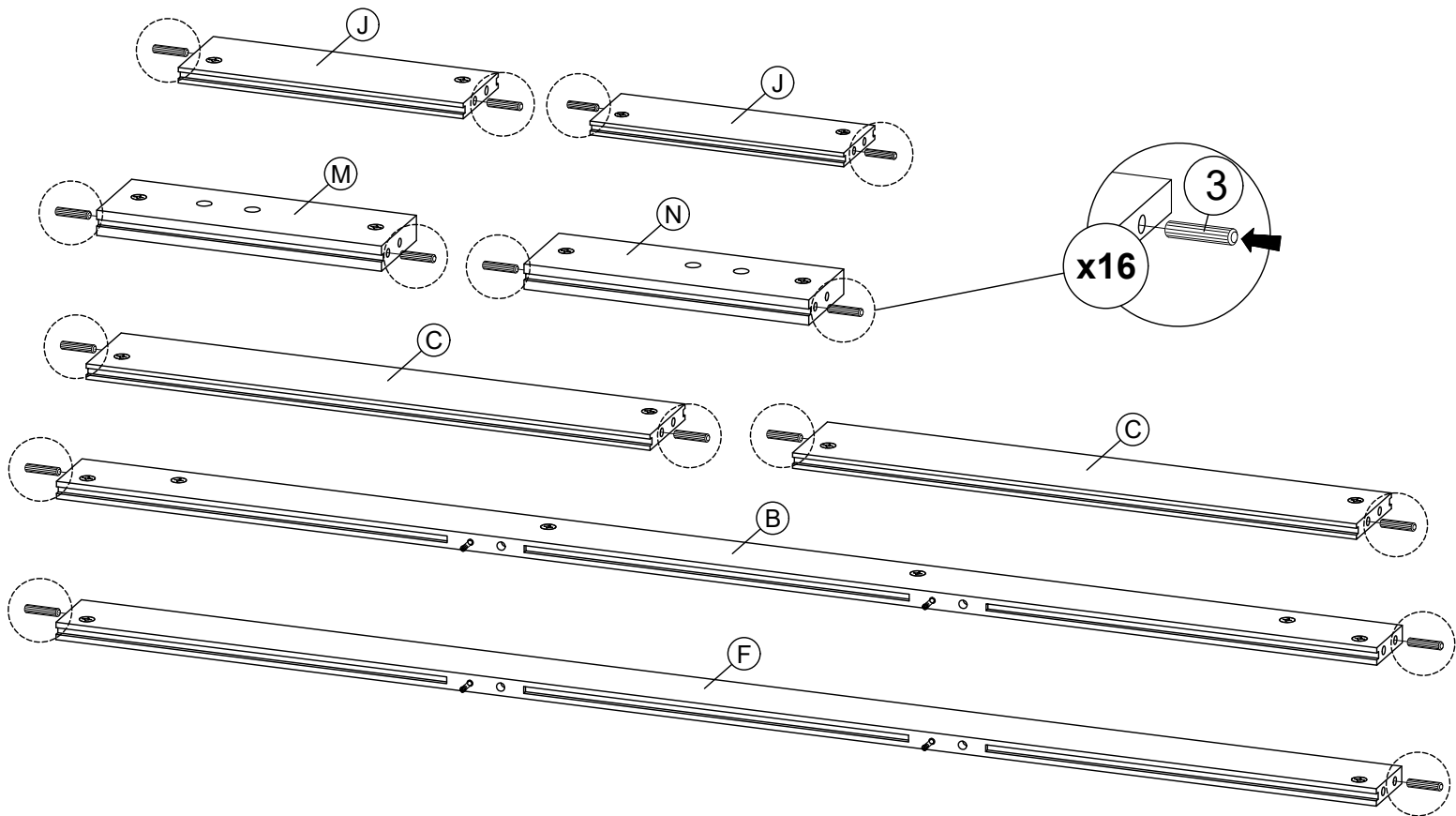
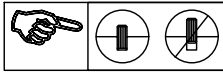


## STEP 2

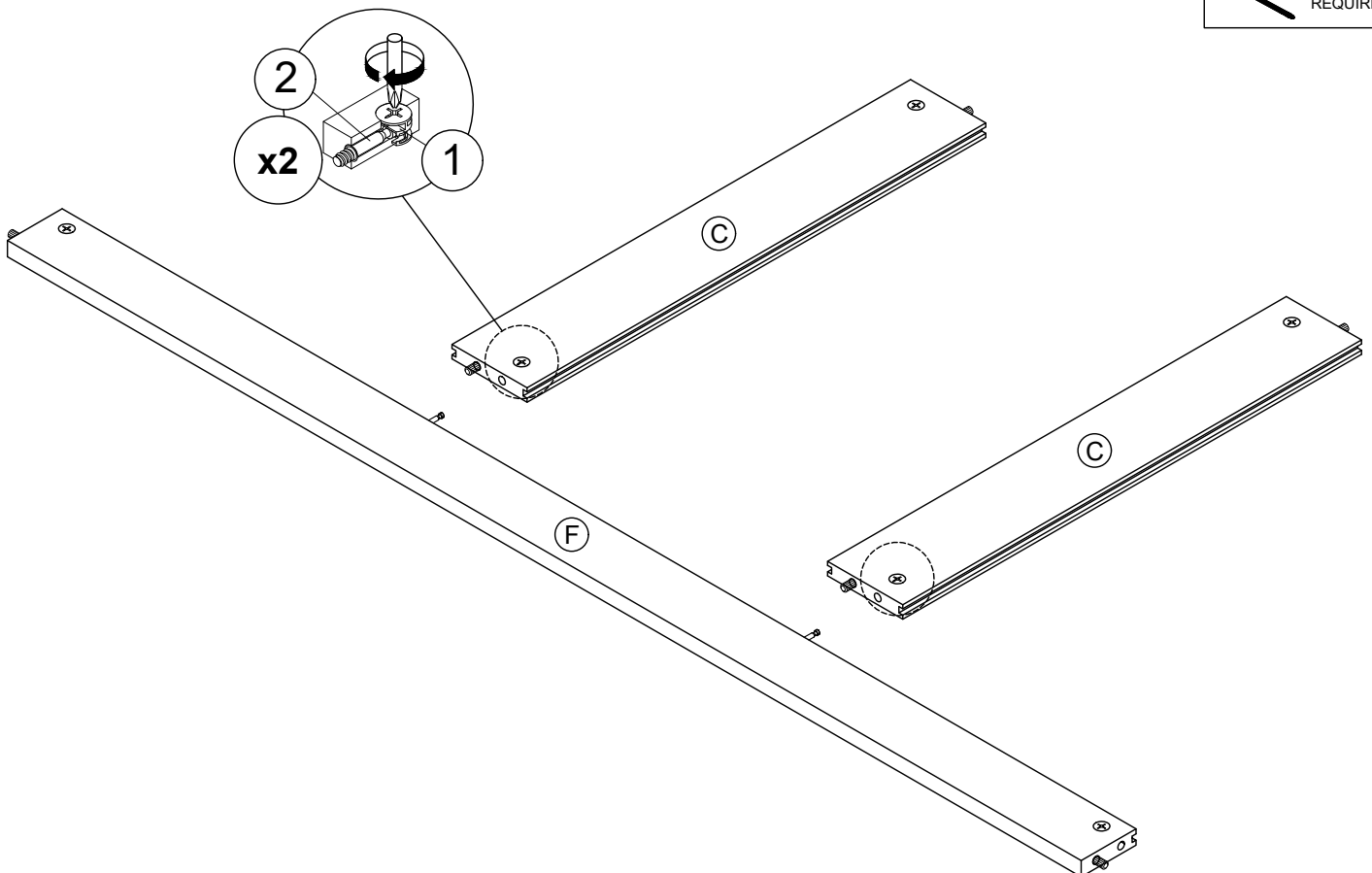


# ASSEMBLY INSTRUCTION

## STEP 3

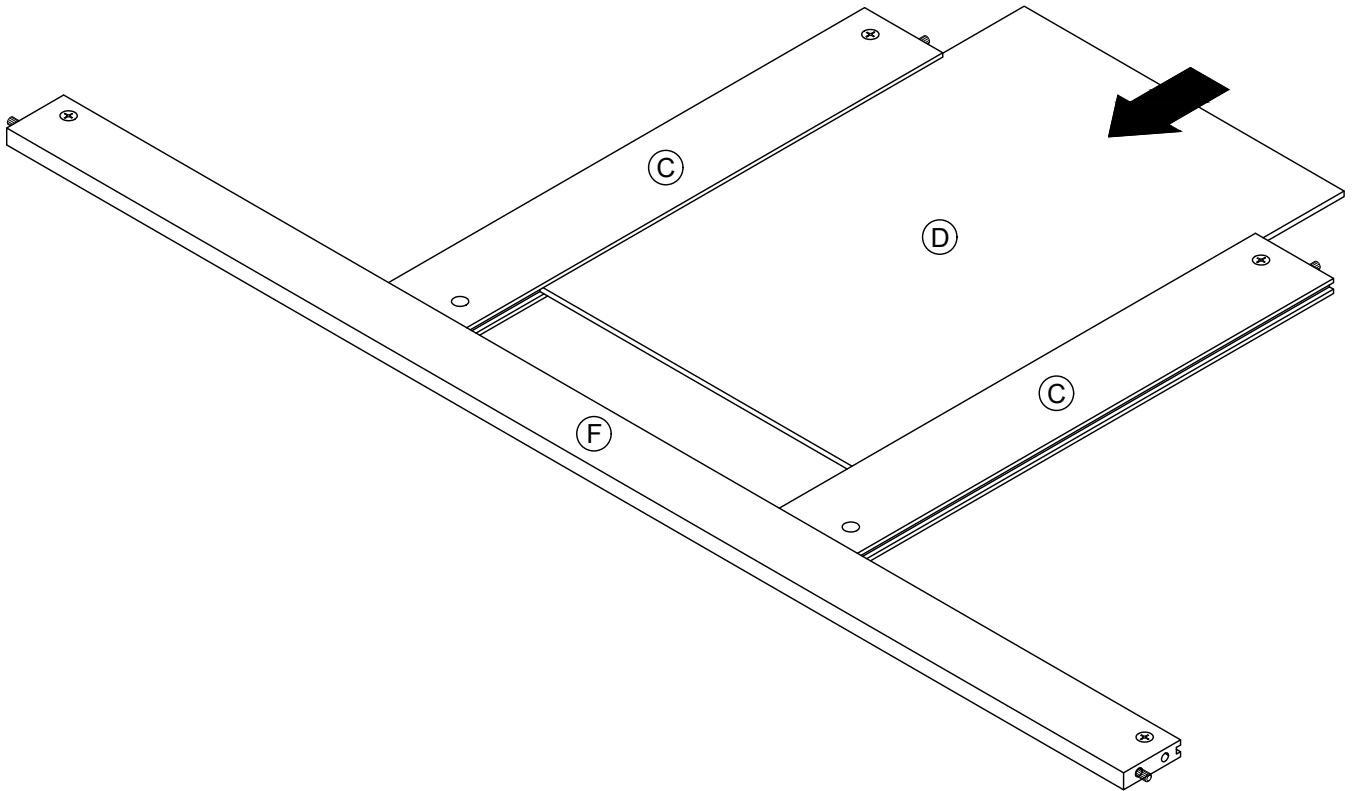


## STEP 4



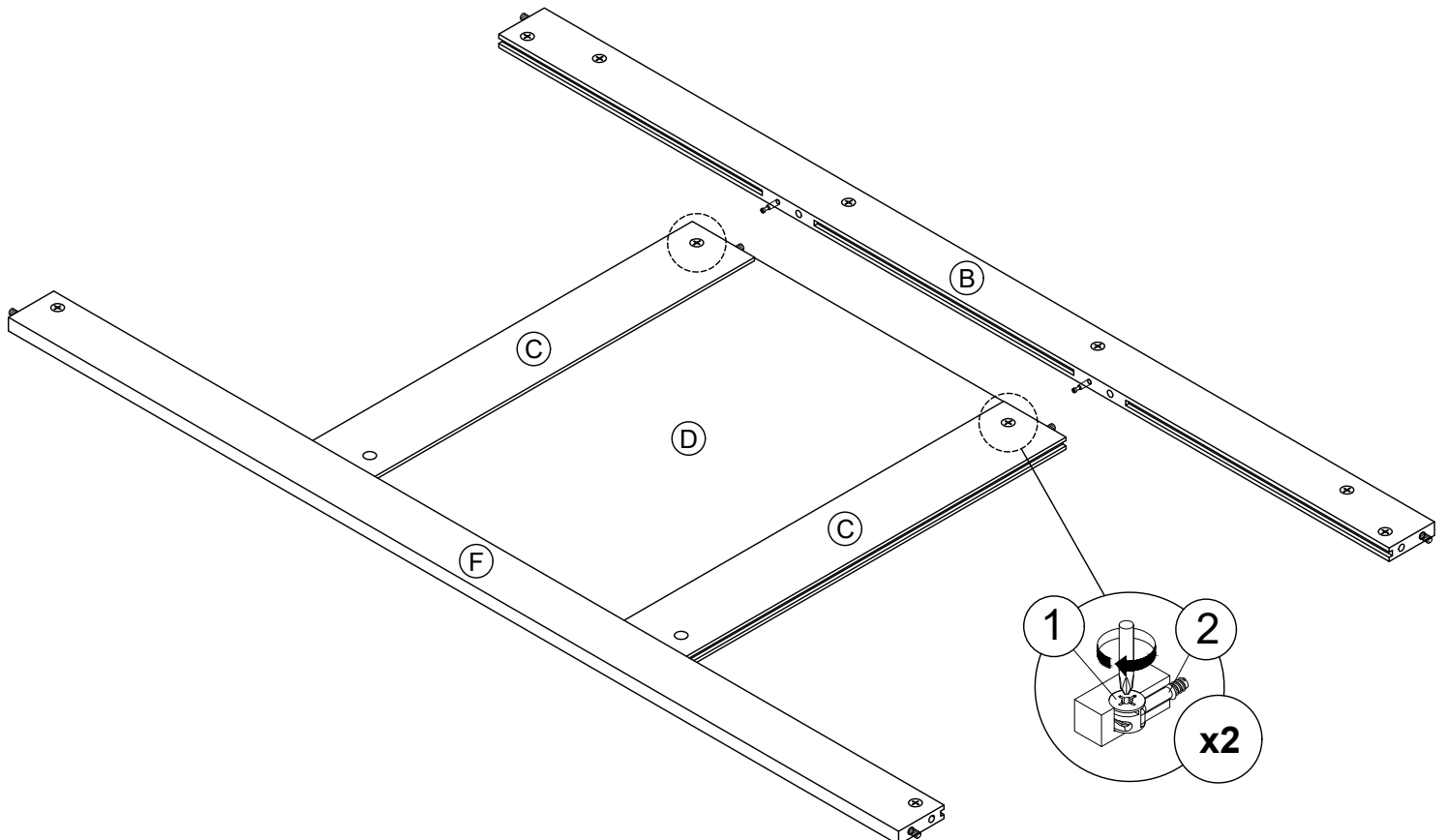
# ASSEMBLY INSTRUCTION

## STEP 5



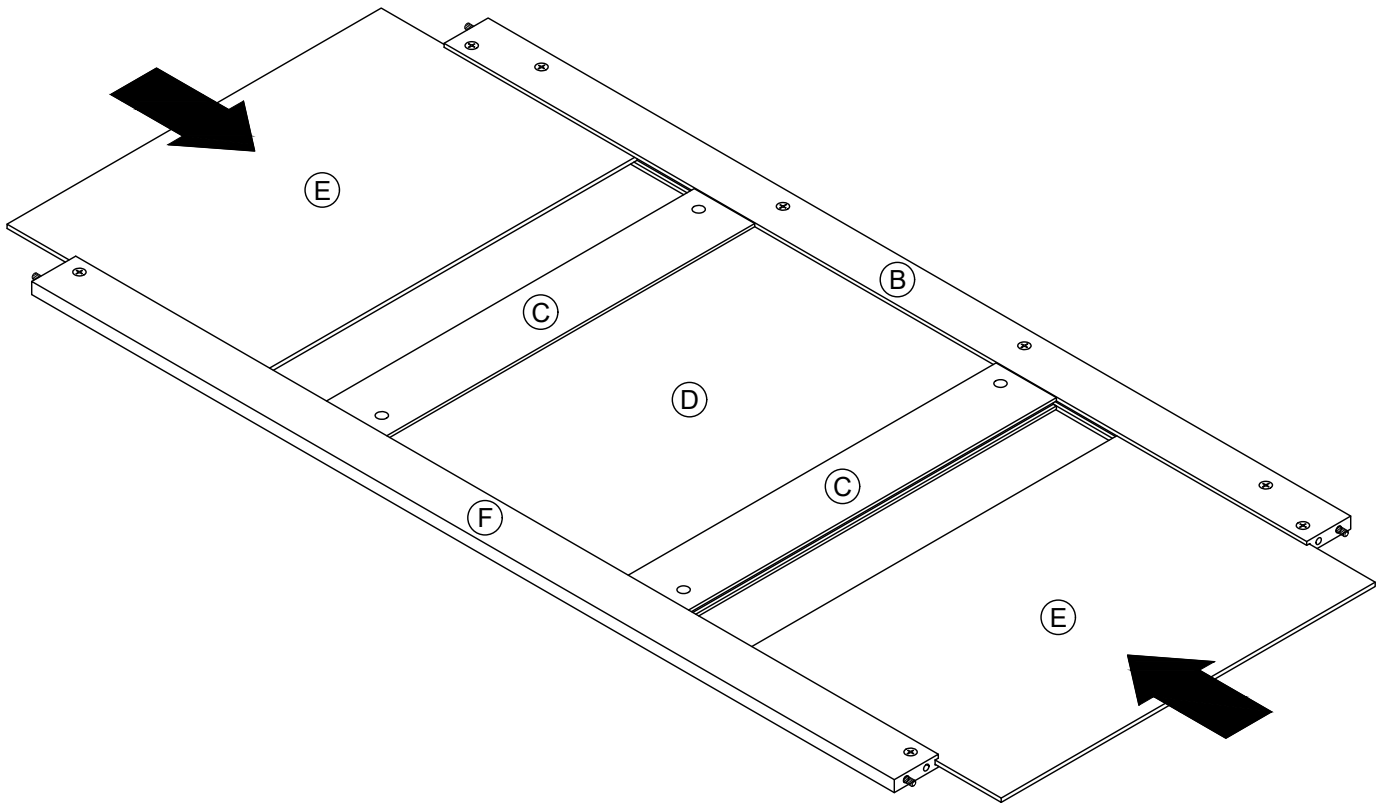
## STEP 6

 SCREWDRIVER  
REQUIRED

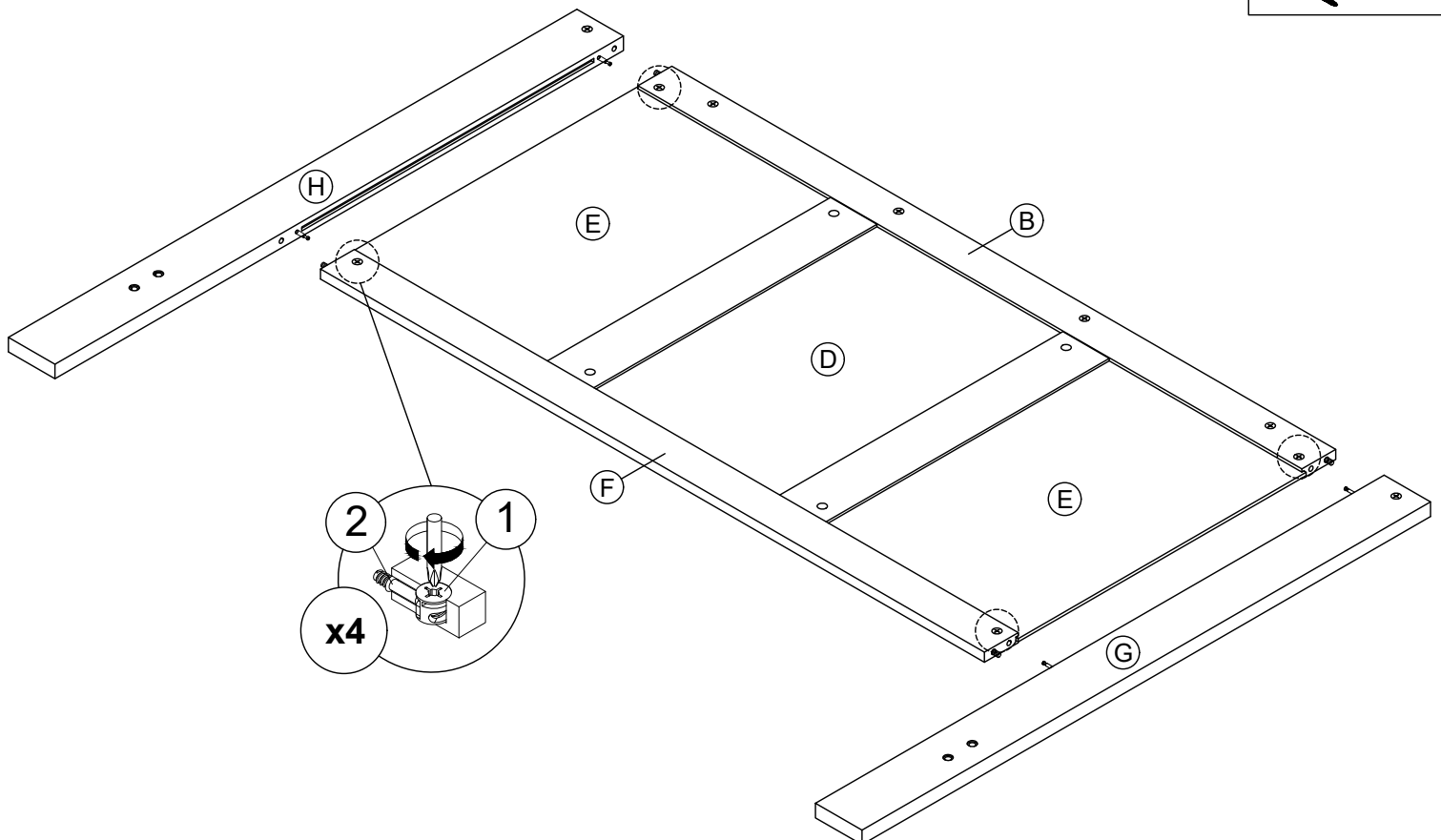


# ASSEMBLY INSTRUCTION

## STEP 7

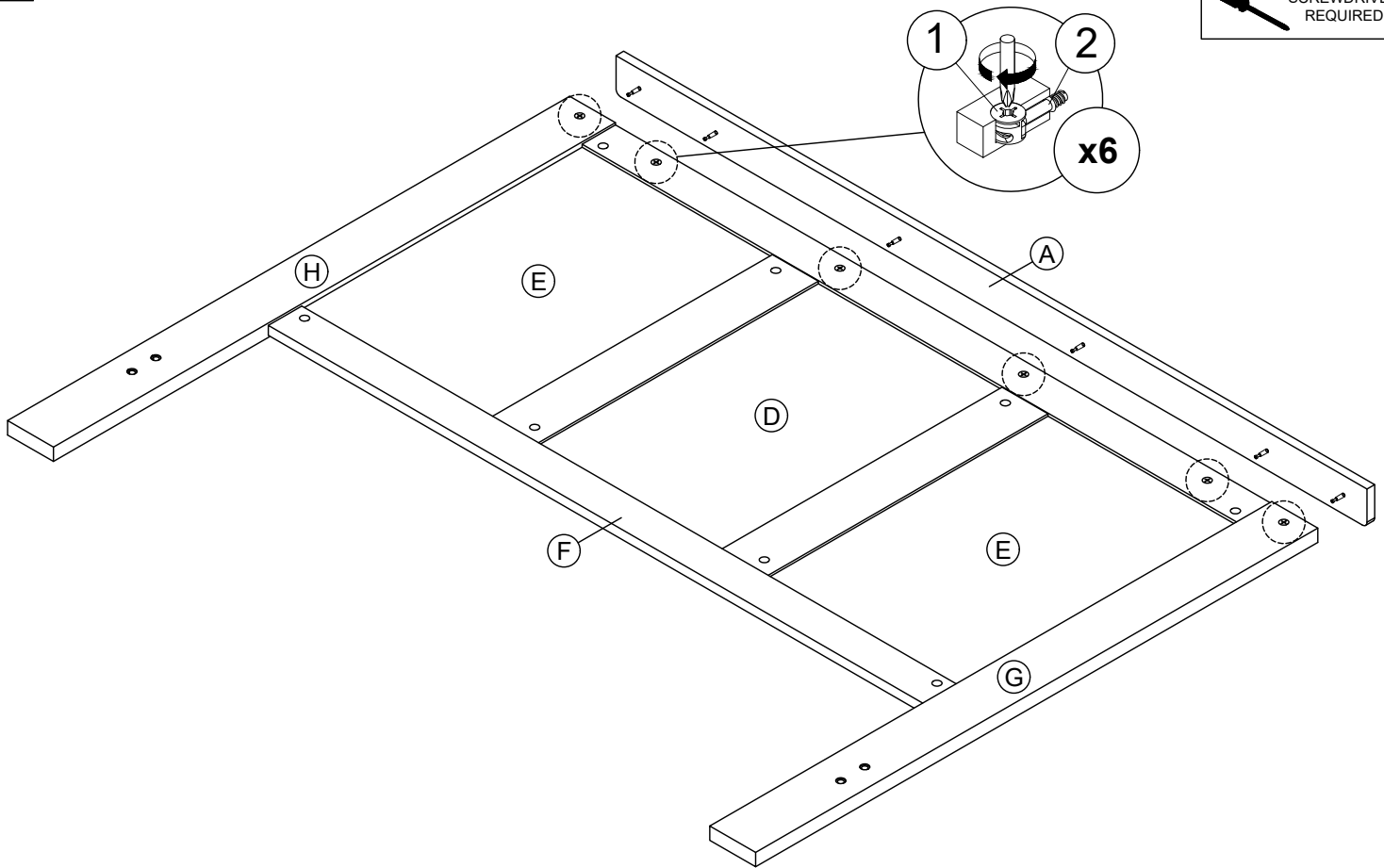


## STEP 8

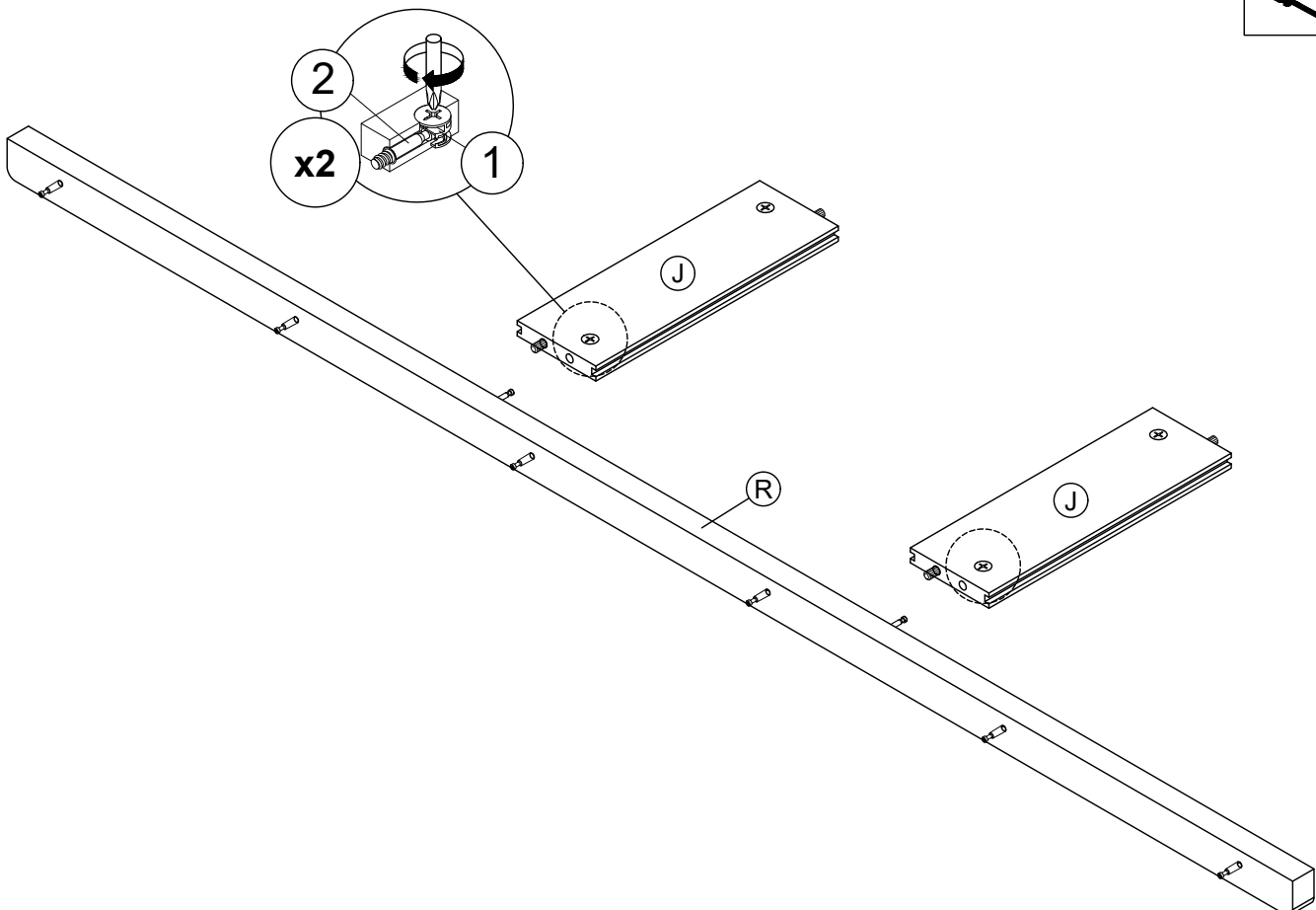


# ASSEMBLY INSTRUCTION

## STEP 9

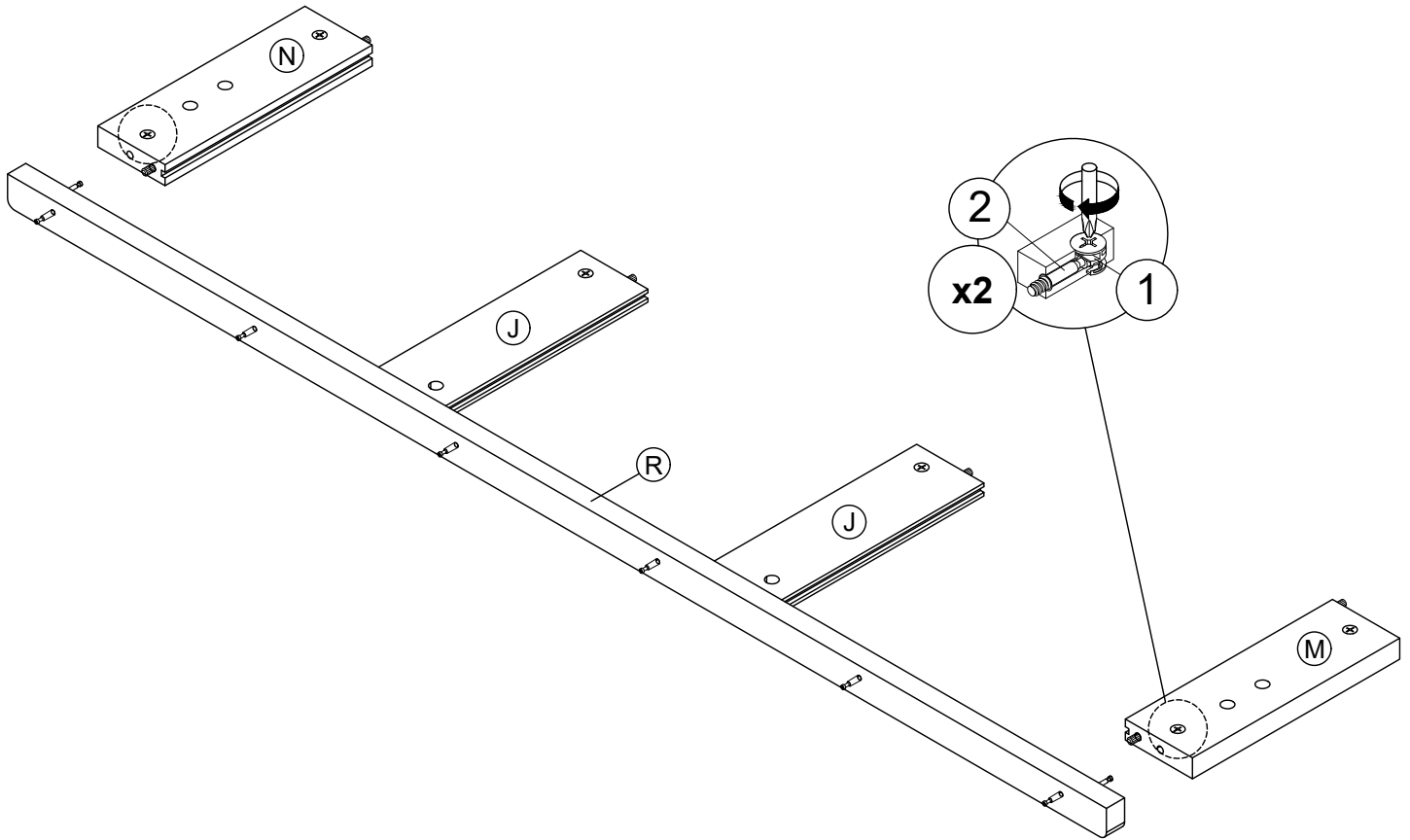


## STEP 10

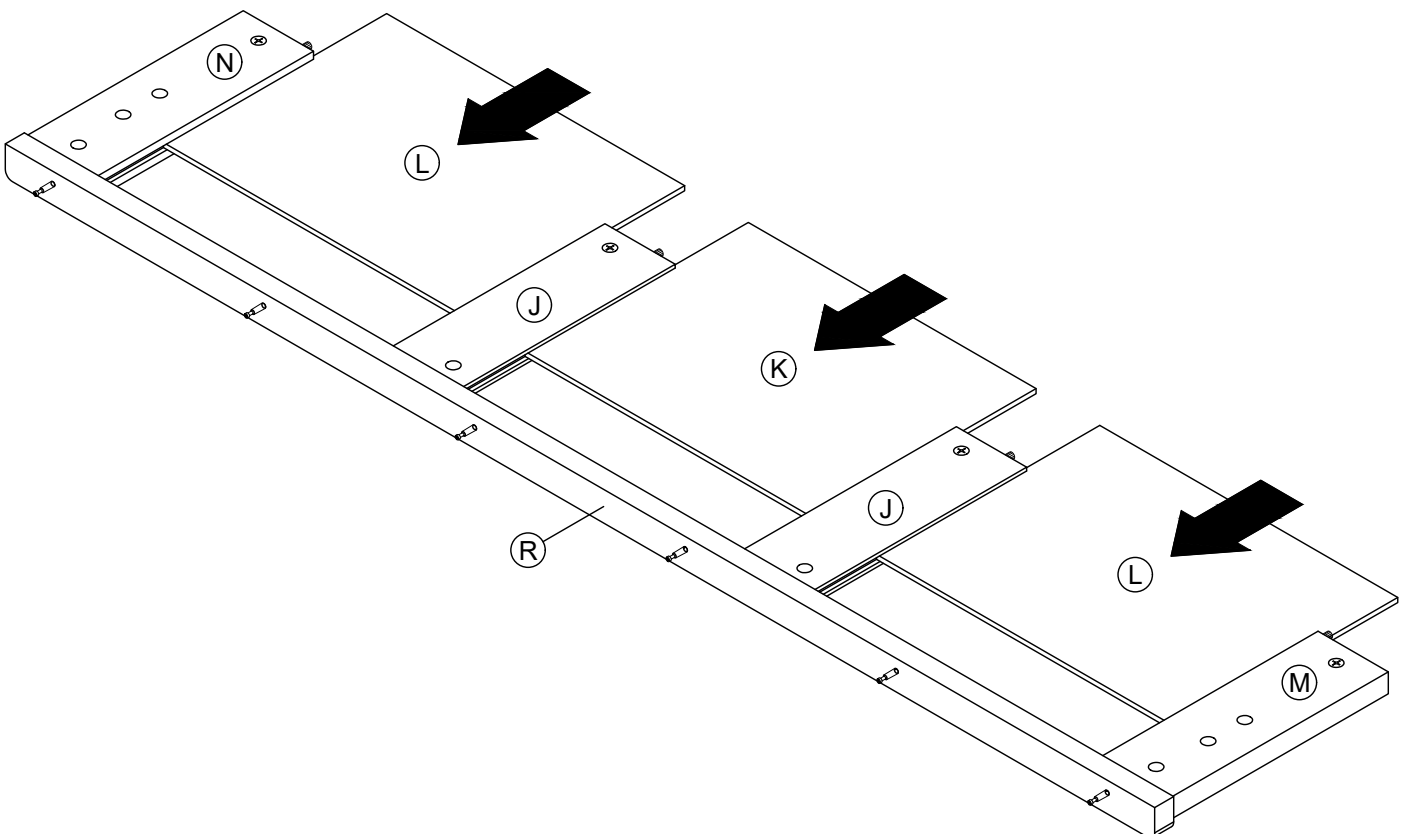


# ASSEMBLY INSTRUCTION

## STEP 11

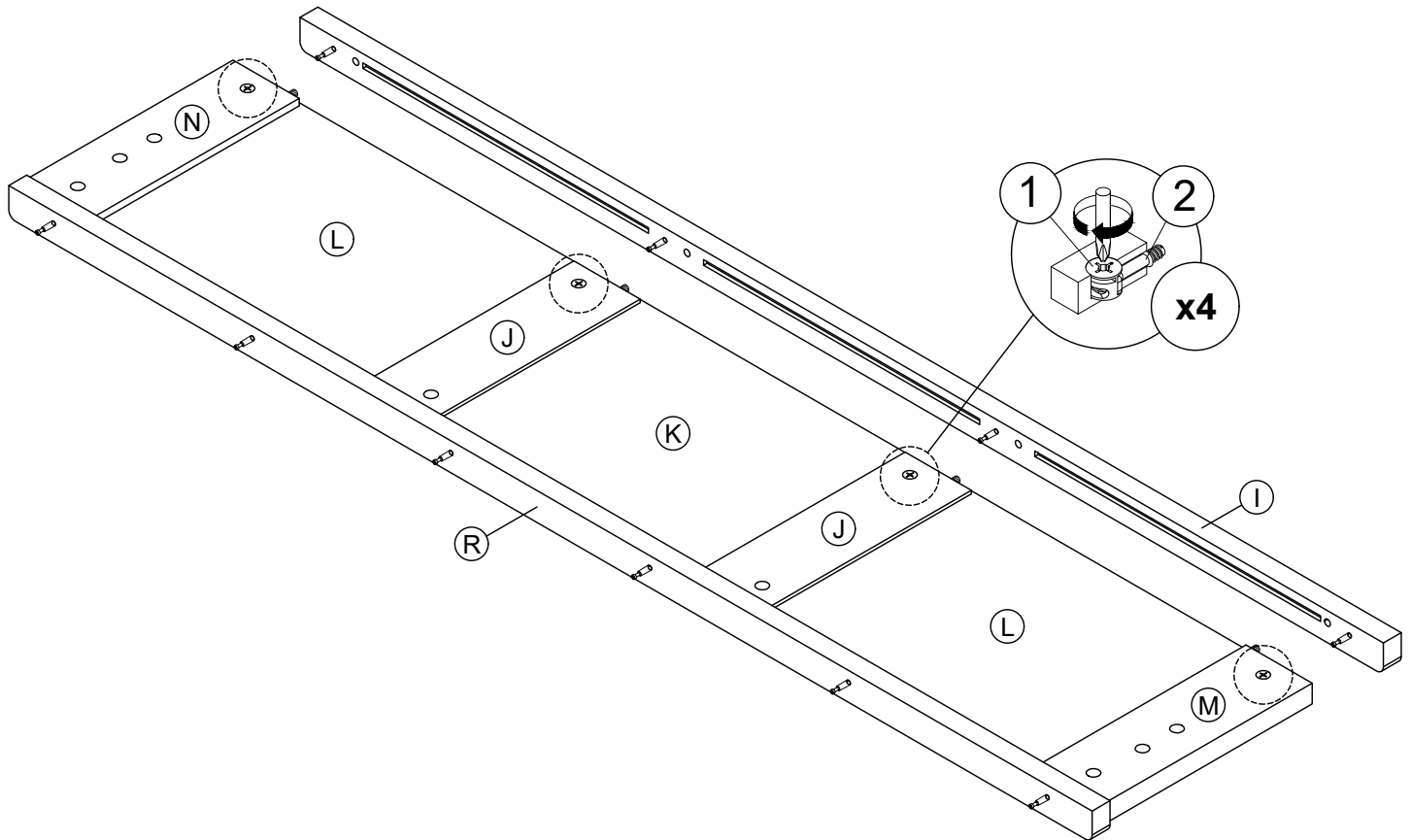


## STEP 12

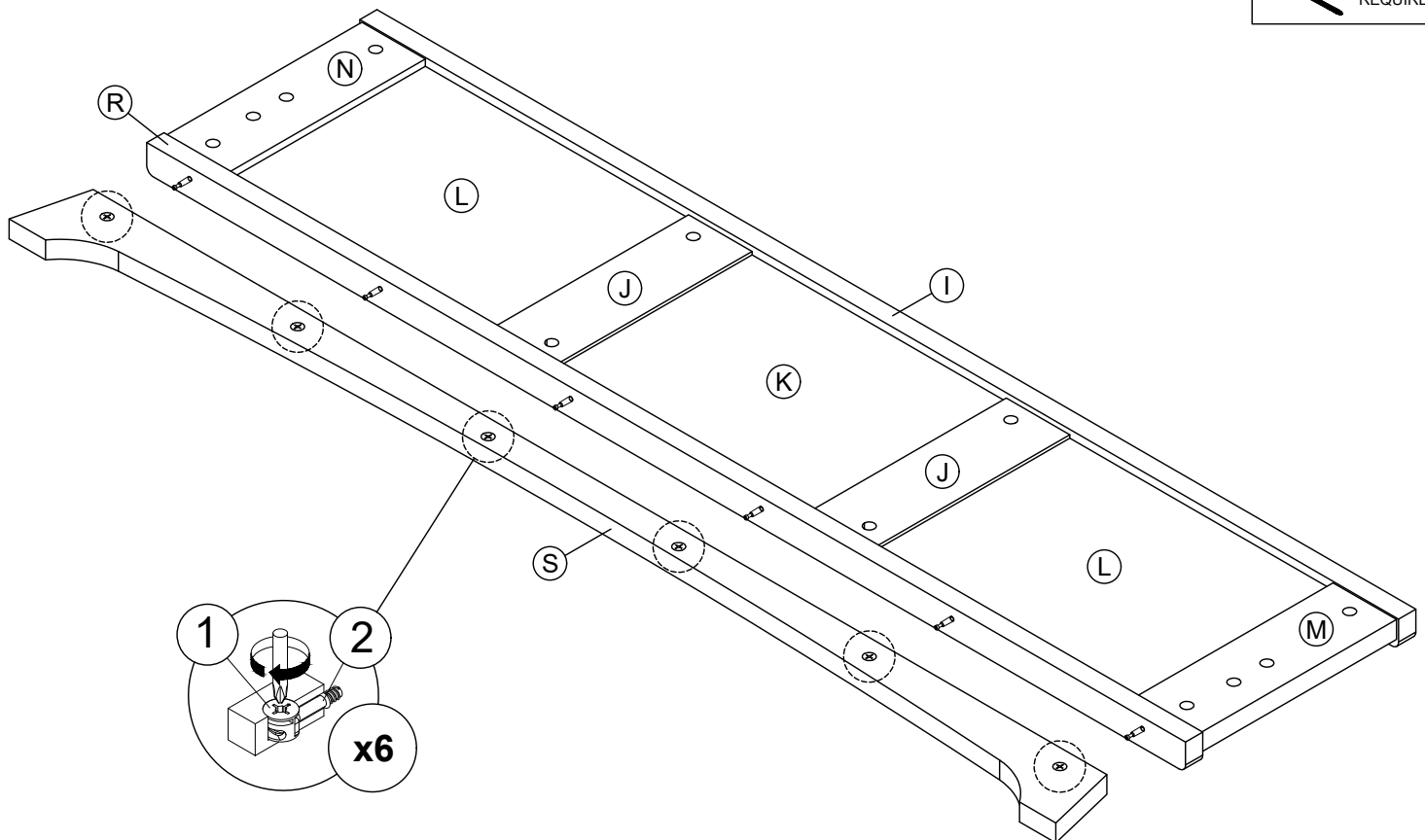


# ASSEMBLY INSTRUCTION

## STEP 13

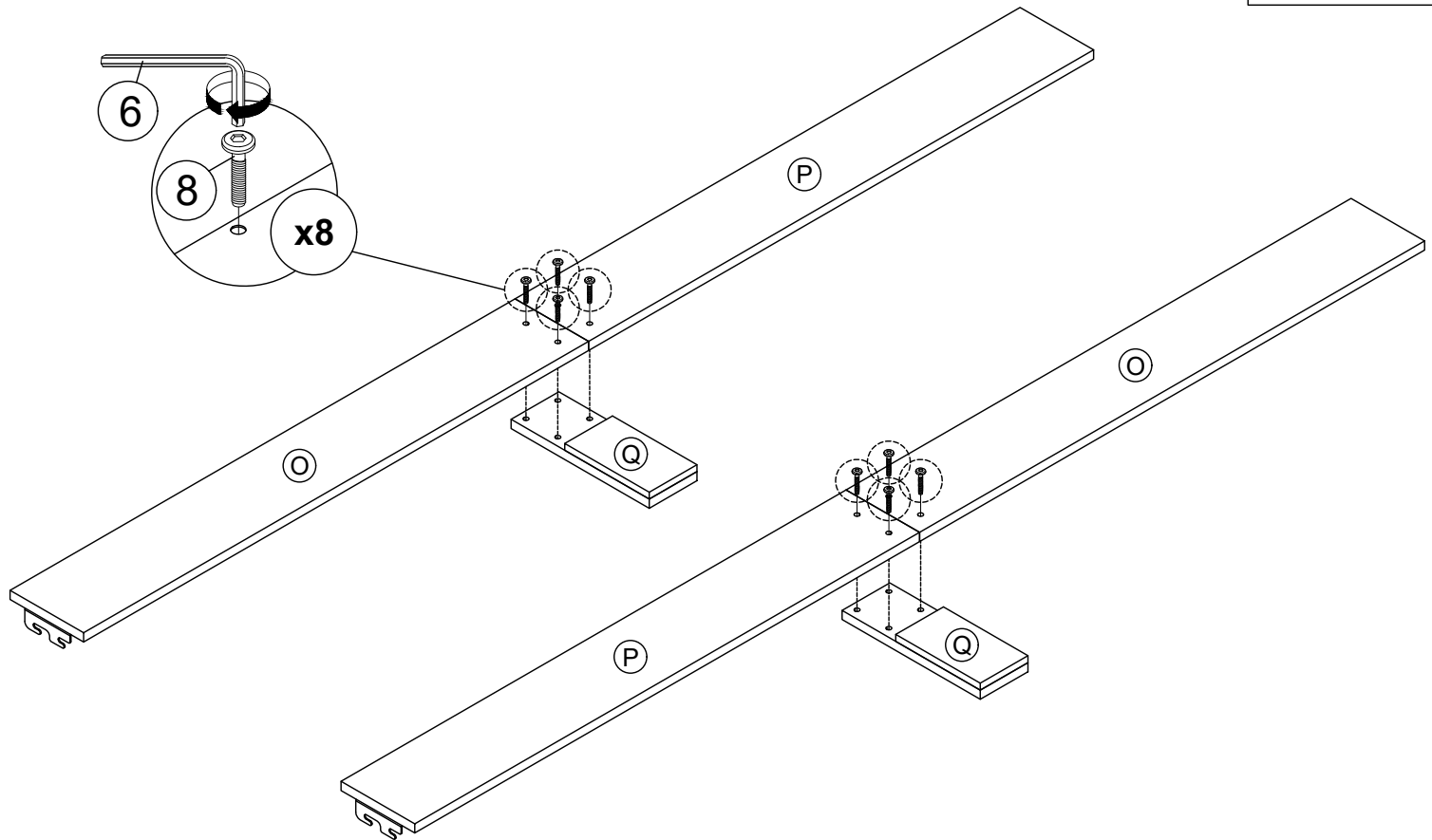
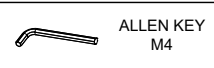


## STEP 14

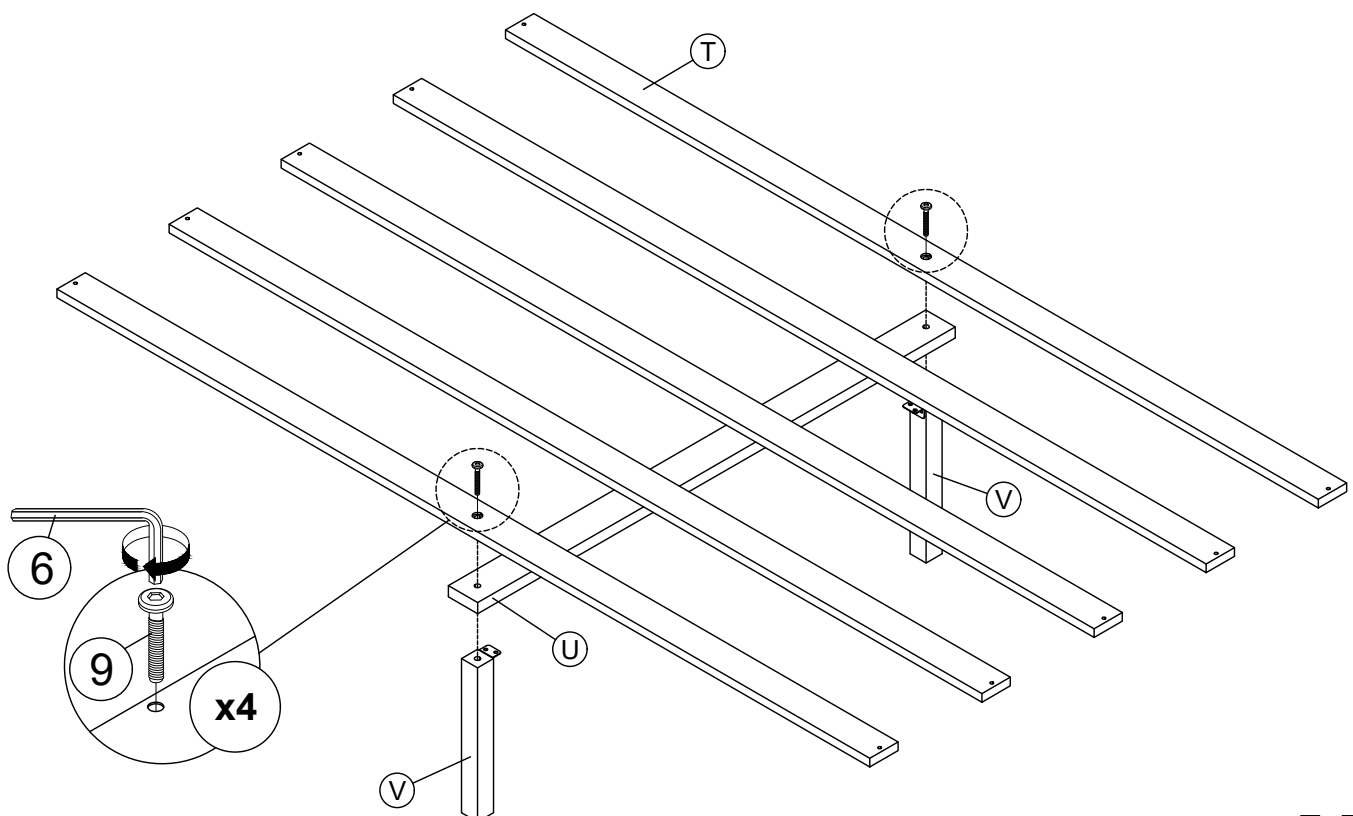
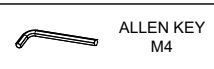


# ASSEMBLY INSTRUCTION

## STEP 15



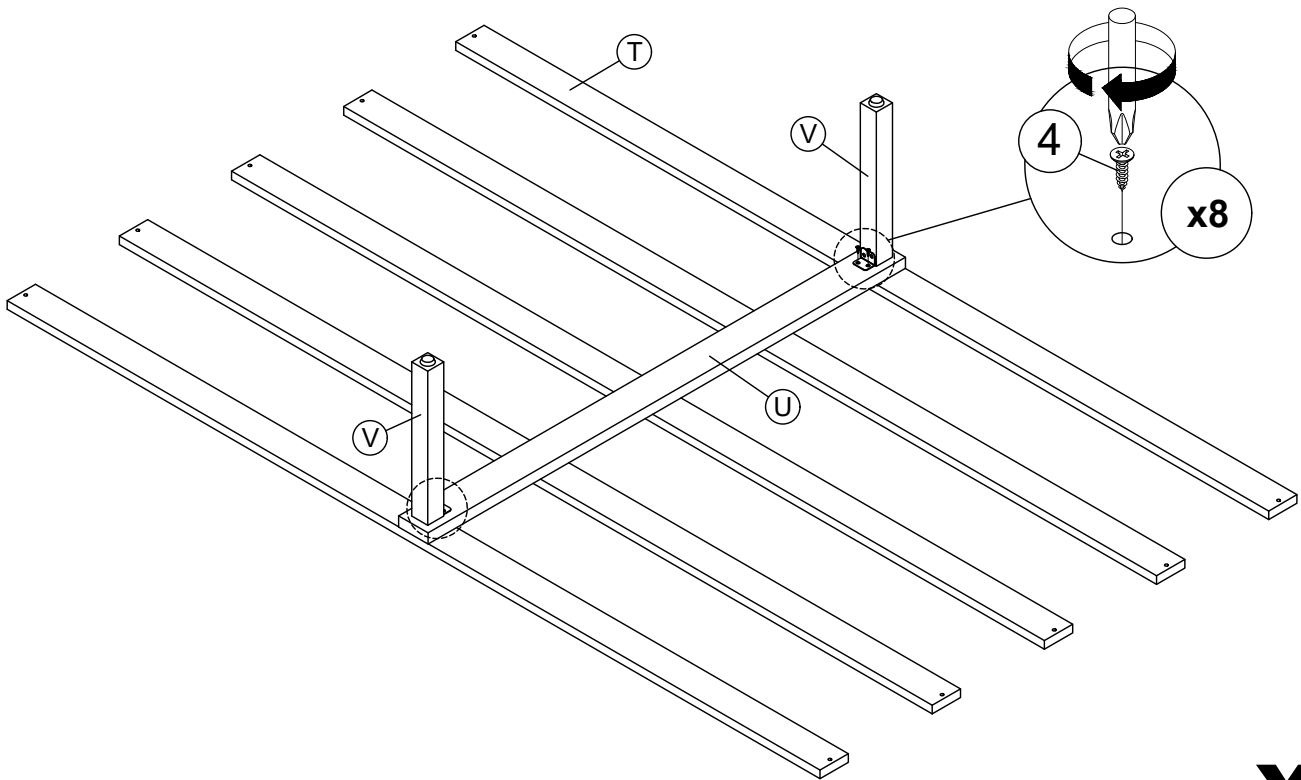
## STEP 16



**x2**

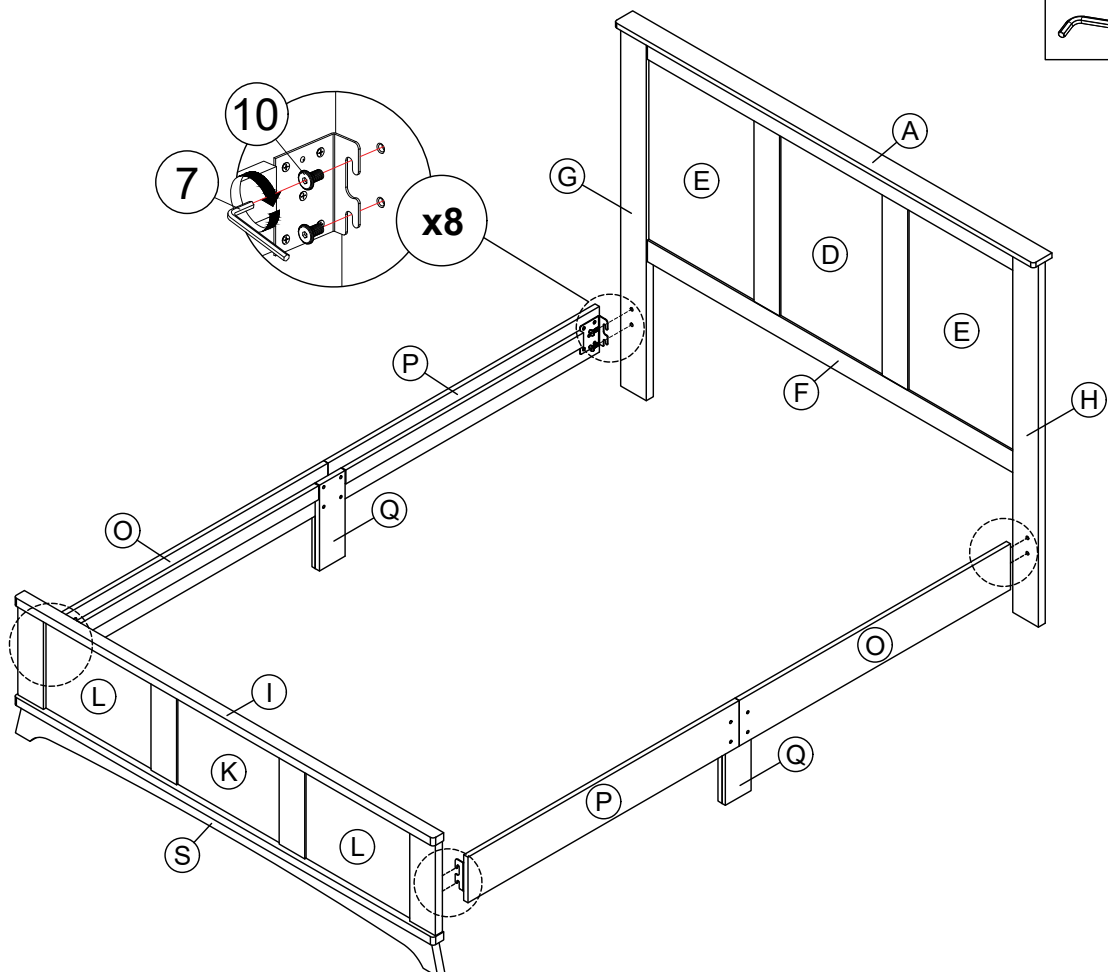
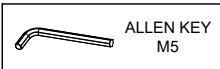
# ASSEMBLY INSTRUCTION

## STEP 17



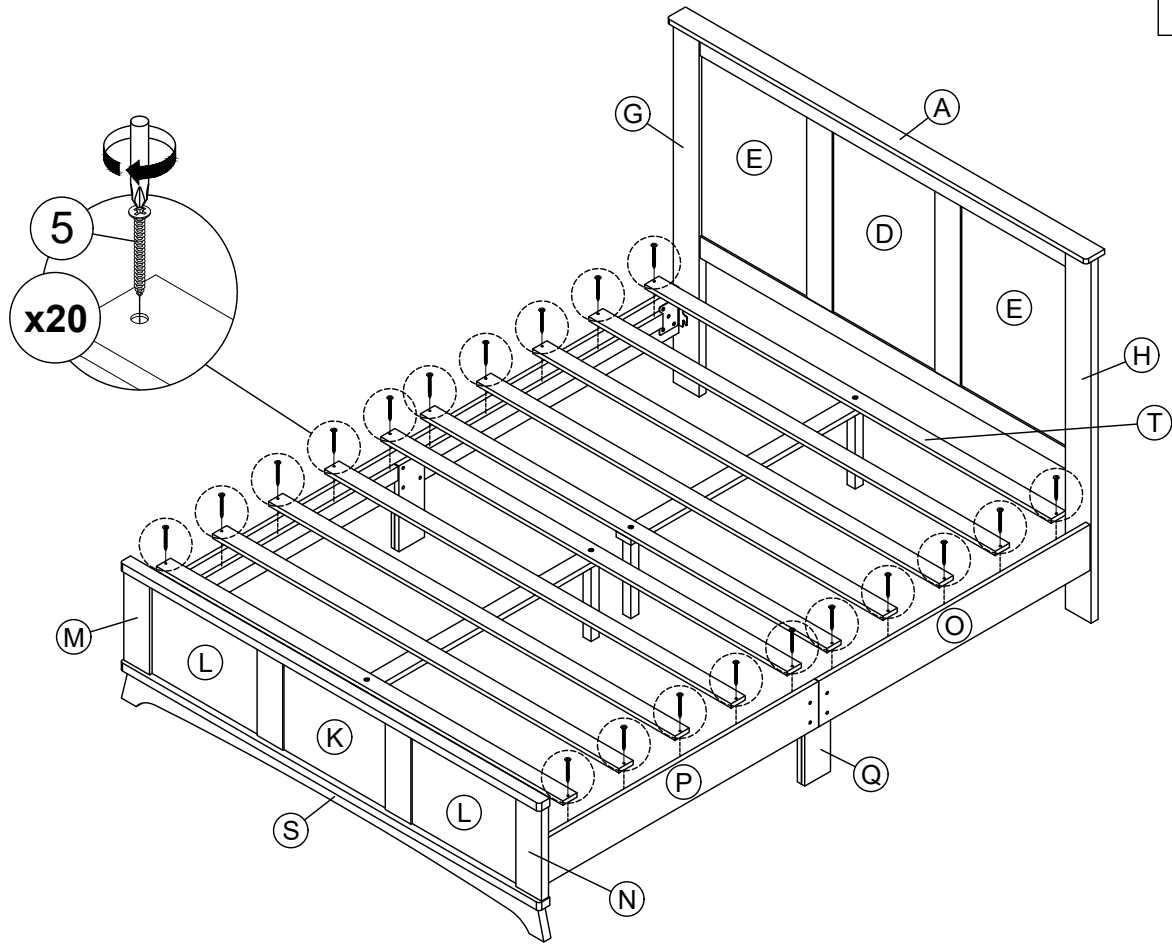
x2

## STEP 18



# ASSEMBLY INSTRUCTION

STEP 19



COMPLETE

