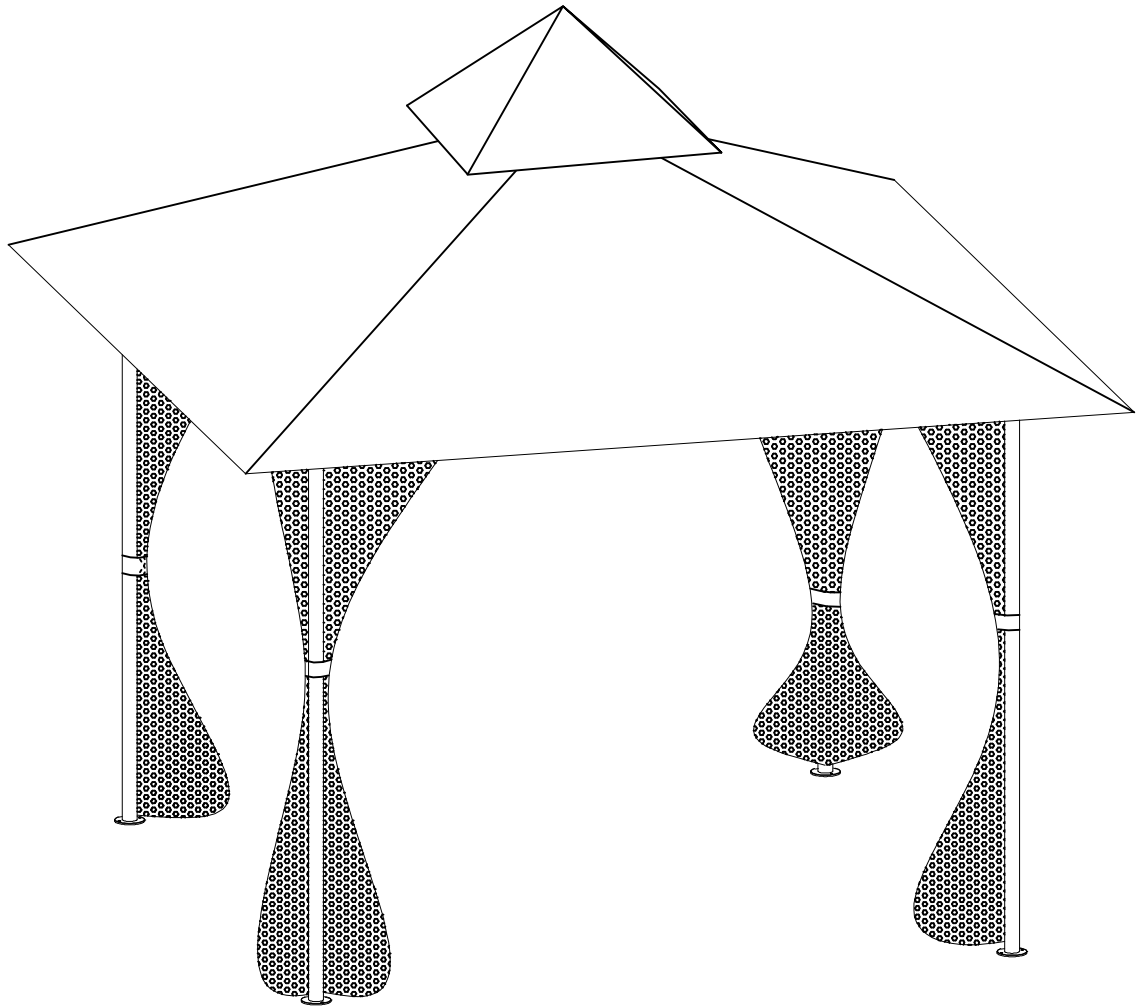


ASSEMBLY INSTRUCTIONS

Item No.:PT0248A2S

10 x 10 ft Gazebo



Thank you for your purchase!

We are pleased that you have chosen StarEcho for your outdoor gazebo purchase. We hope that you enjoy the unmatched quality, comfort, and style of your new patio item. Every piece is meticulously considered all the way down to the smallest details, exclusively for you, by our world class design team. We know you have a choice when it comes to your patio gazebo needs, so from our team to yours, thank you for letting us be a part of your outdoors.

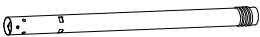
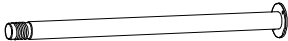






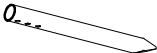
Made in China

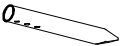
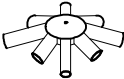


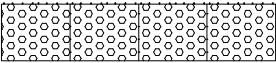

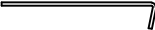

SAFE INFORMATION

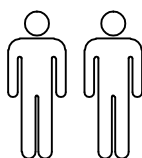
WARNING:

- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and usage.
- Some parts may contain sharp edges, wear protective gloves if necessary.
- This unit is heavy! Do not assemble this item alone. At least two or more people are recommended for safe assembly.
- Keep all children and pets away from assembly area.
- Begin assembly not less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry line or electrical wires.
- Install on level ground. This gazebo cannot be permanently staked or attached to concrete floor or platform. The provided stakes are for soft ground use only. If assembling on a hard surface like a deck or concrete, other forms of attachment must be used such as expansion bolts that can be purchased locally.
- This gazebo is intended for decorative and sunshade purposes only and is not meant to withstand inclement weather including high winds, rain and snow. Gazebo fabric is water resistant, not water proof and may leak during exposure to precipitation.
- Please lay out all parts before assembling, checking to make sure all parts are there. If any parts are missing, please email pioneerleisure@163.com and parts will be expedited to you.
- Do not leave the gazebo where there is a risk of high wind, as possible damage will occur to the structure. **Remove all excess snow from the roof.**
- Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury.
- KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS GAZEBO FABRIC. This Gazebo is made with fabric that meets CPAI-84 specifications for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the gazebo fabric may render the flame-resistant properties ineffective.

Parts List

Parts Name	Item No.	Parts Images	Qty.
Upper Post	A1		4
Lower Post	A2		4
Cross beam	C1		4
Cross beam	C2		4
Upper Top Slant Bar	G1		4
Lower Top Slant Bar	G2		4
Middle Top Bar	H1		4
Lower Middle Top bar	H2		4
Extension Tube	K5		4

Parts Name	Item No.	Parts Images	Qty.
Short Extension tube	K4		4
Top Connector	J		1
Big Canopy	01		1
Small Canopy	02		1
Mosquito Netting	P1		4
Screw	BB	 M6×18mm	12
Stake	II		8
Ring	LL		32



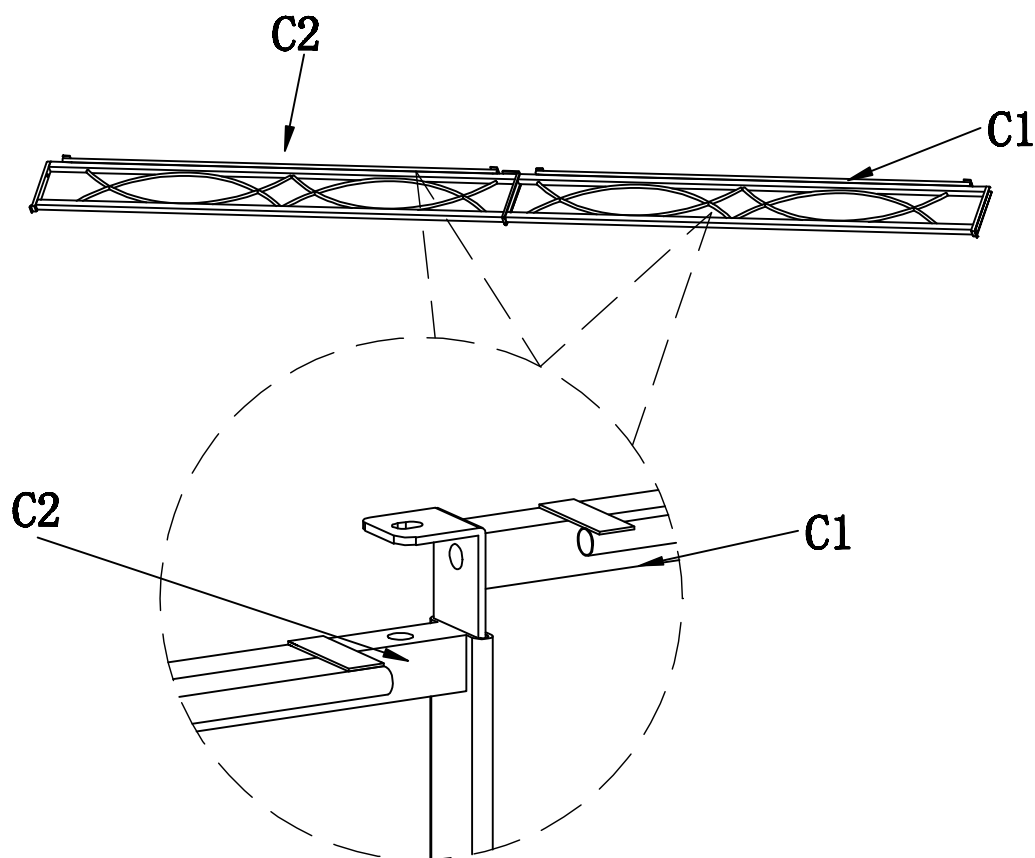
Two person



ASSEMBLY STEPS

ASSEMBLY OF TOP BEAM (LONGSIDE) x 2

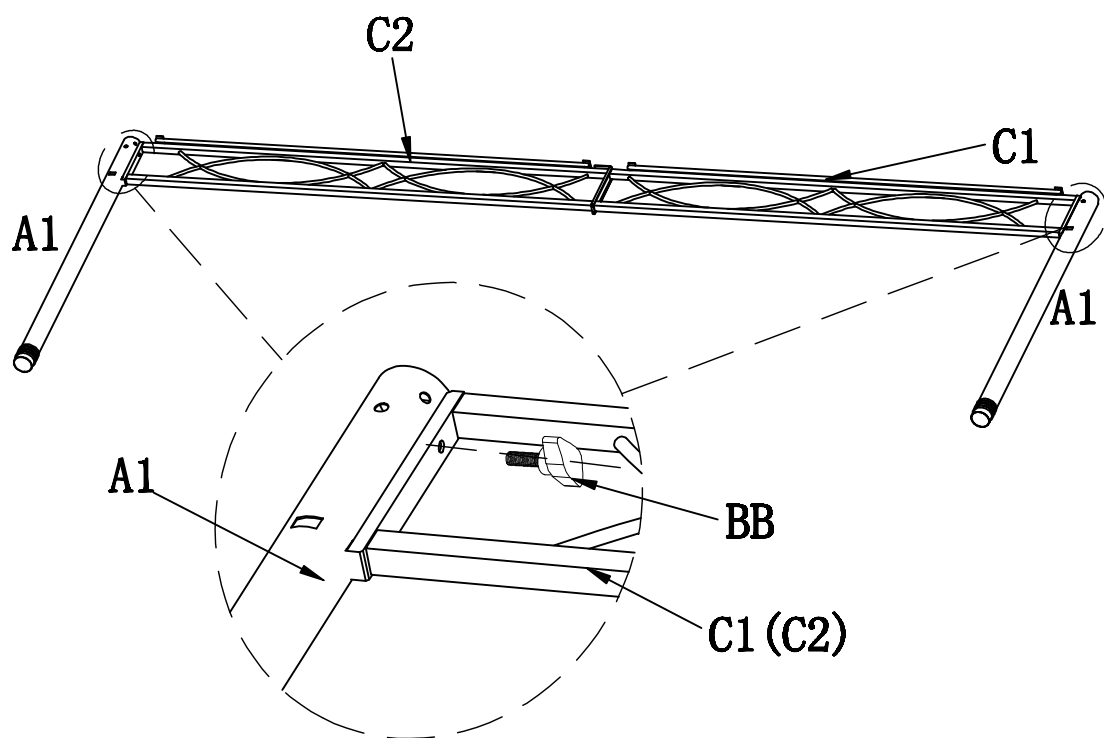
①



STEP 1: Connect **Cross Beam (C1)** and **Cross beam (C2)**.

ASSEMBLY OF UPPER POST x 4

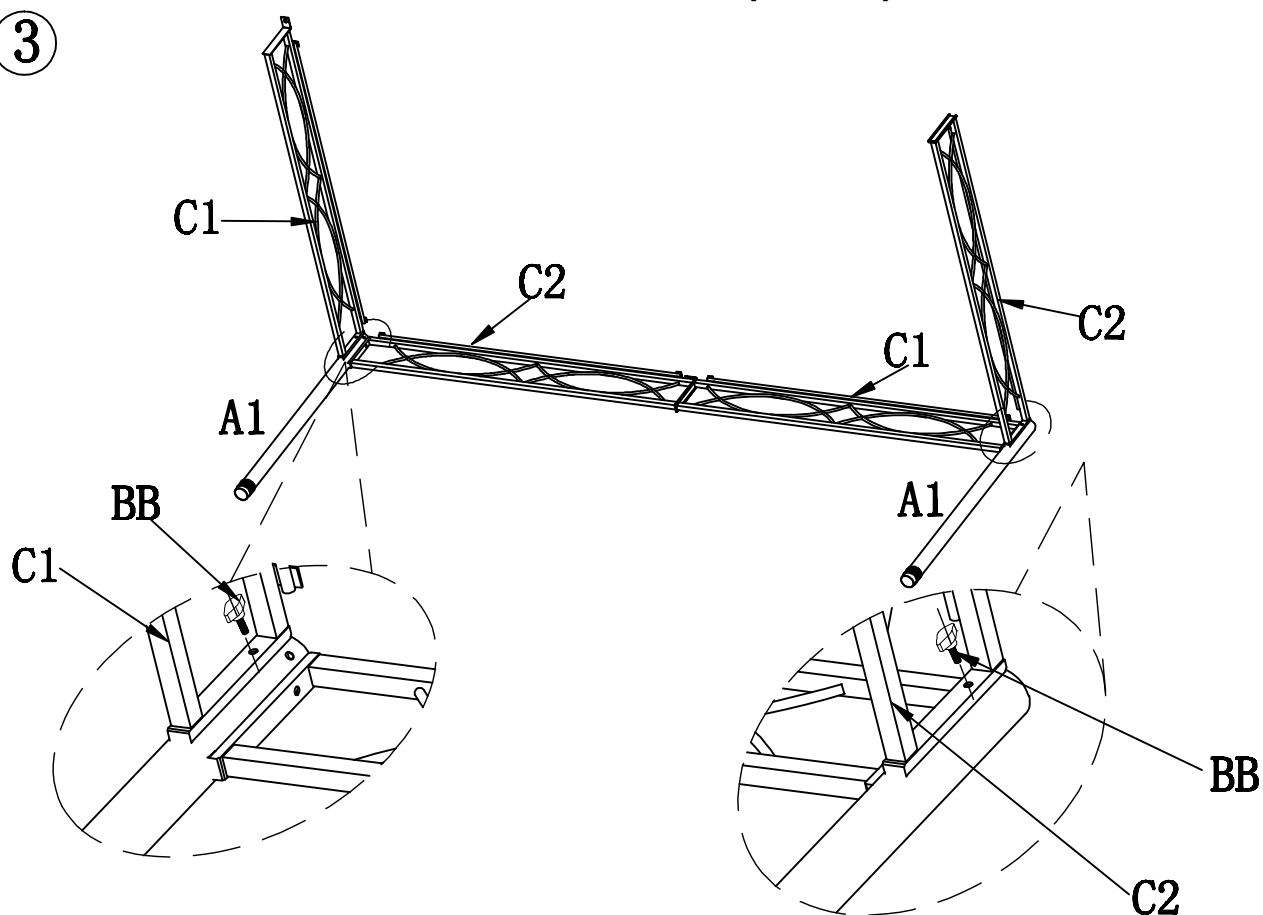
②



STEP 2: Attach **Upper post (A1)** to assembled **Cross Beam (C1,C2)**, then fix by using **screw (BB)**
(Attention: lay flat cross beam on ground and upward the mosquito netting bar.)

ASSEMBLY OF ACROSS BEAM SIDE x 2(Part 1)

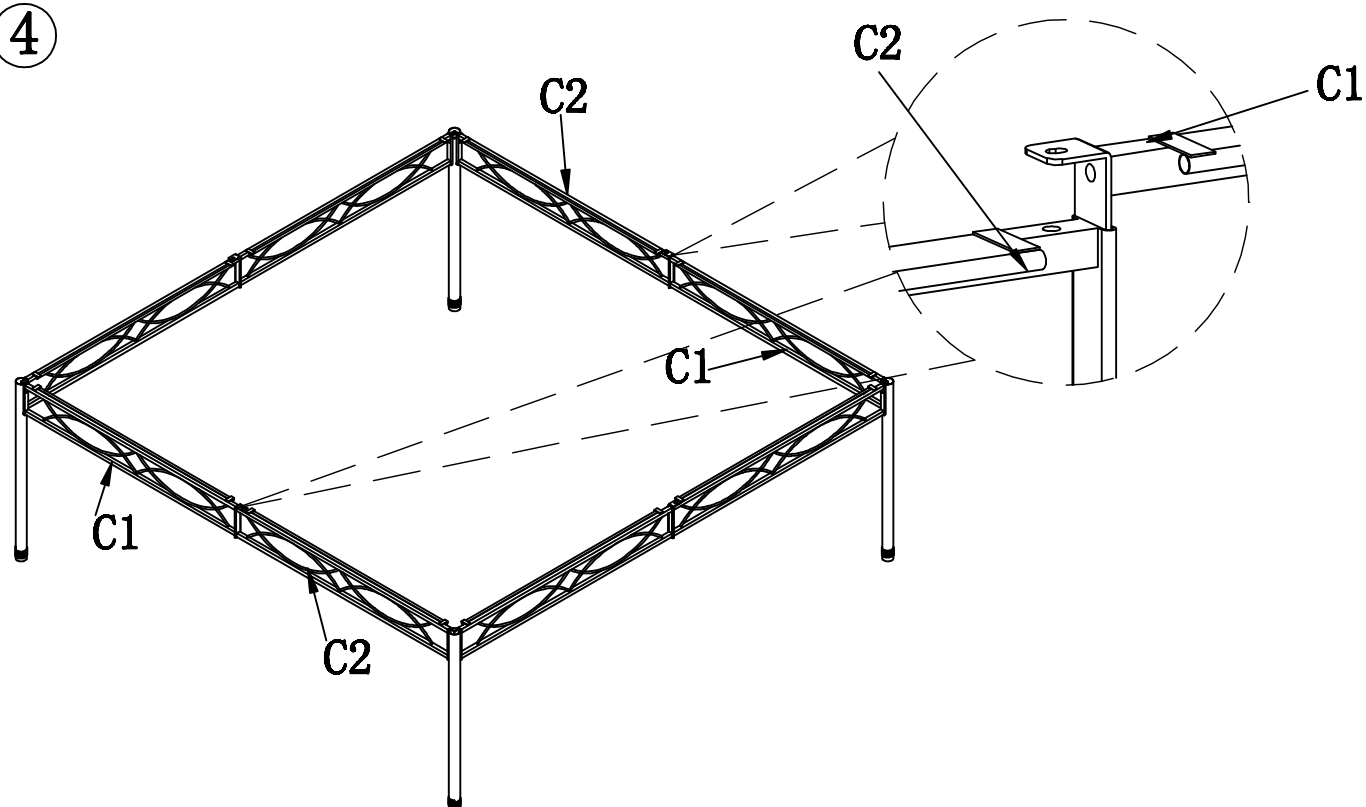
③



Step 3: Attach **Across Beam (C1,C2)** to **Upper Post (A1)**, then fix by using **Screw (BB)** .

ASSEMBLY OF ACROSS BEAM SIDE x 2 (Part 2)

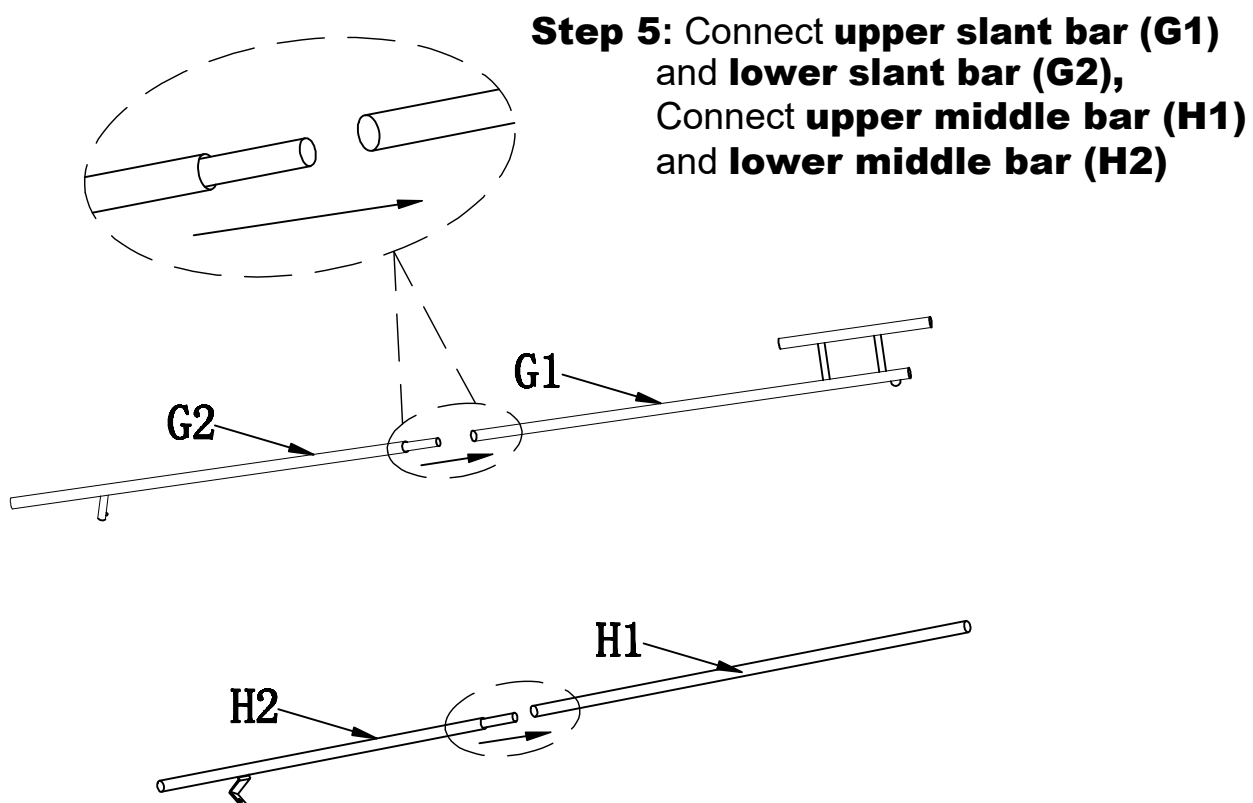
④



Step 4: Connect **Side Across Beam (C1)** and **side across beam (C2)**.

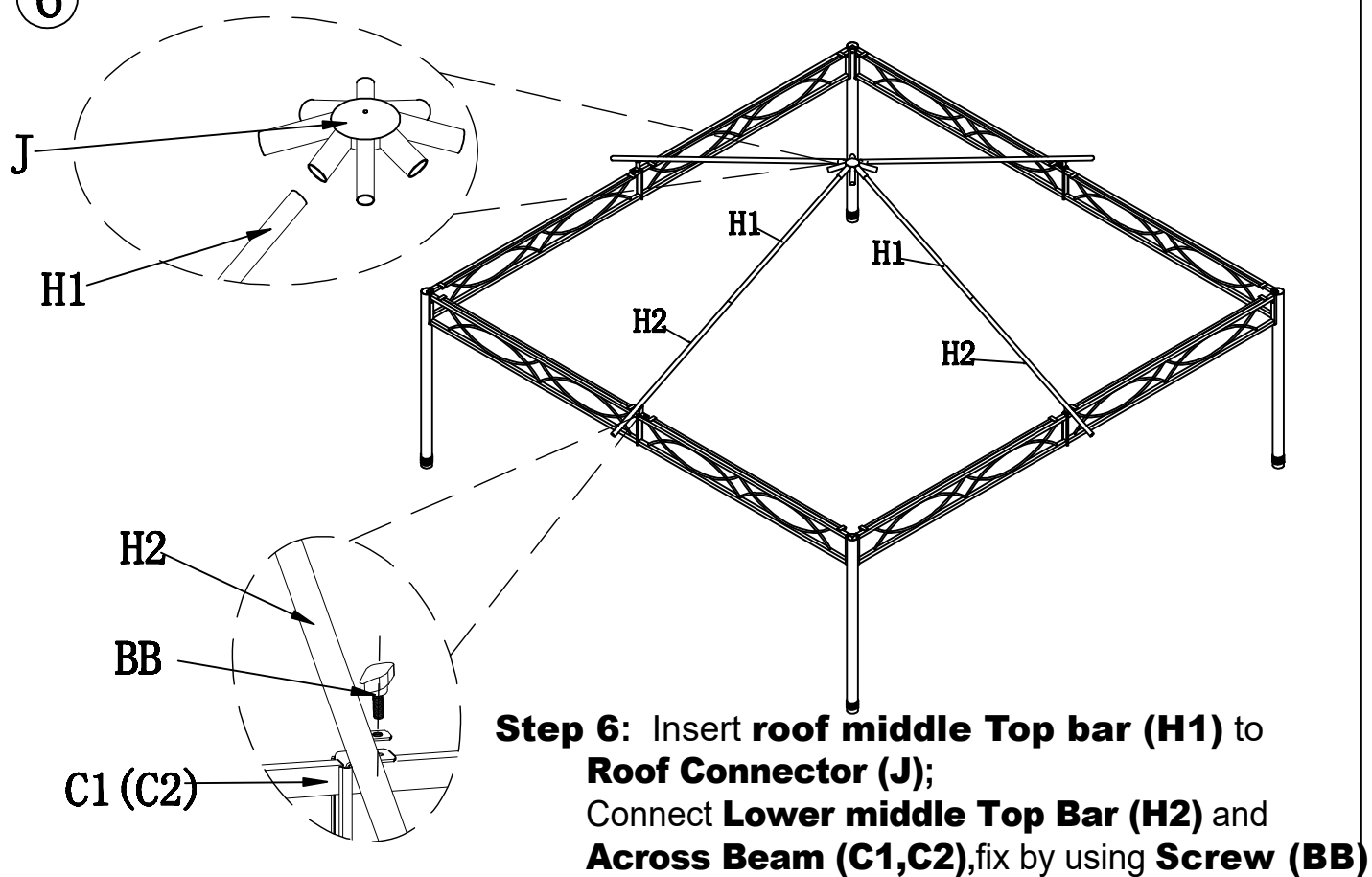
ASSEMBLY OF TOP CANOPY SLANT BAR x 4

⑤



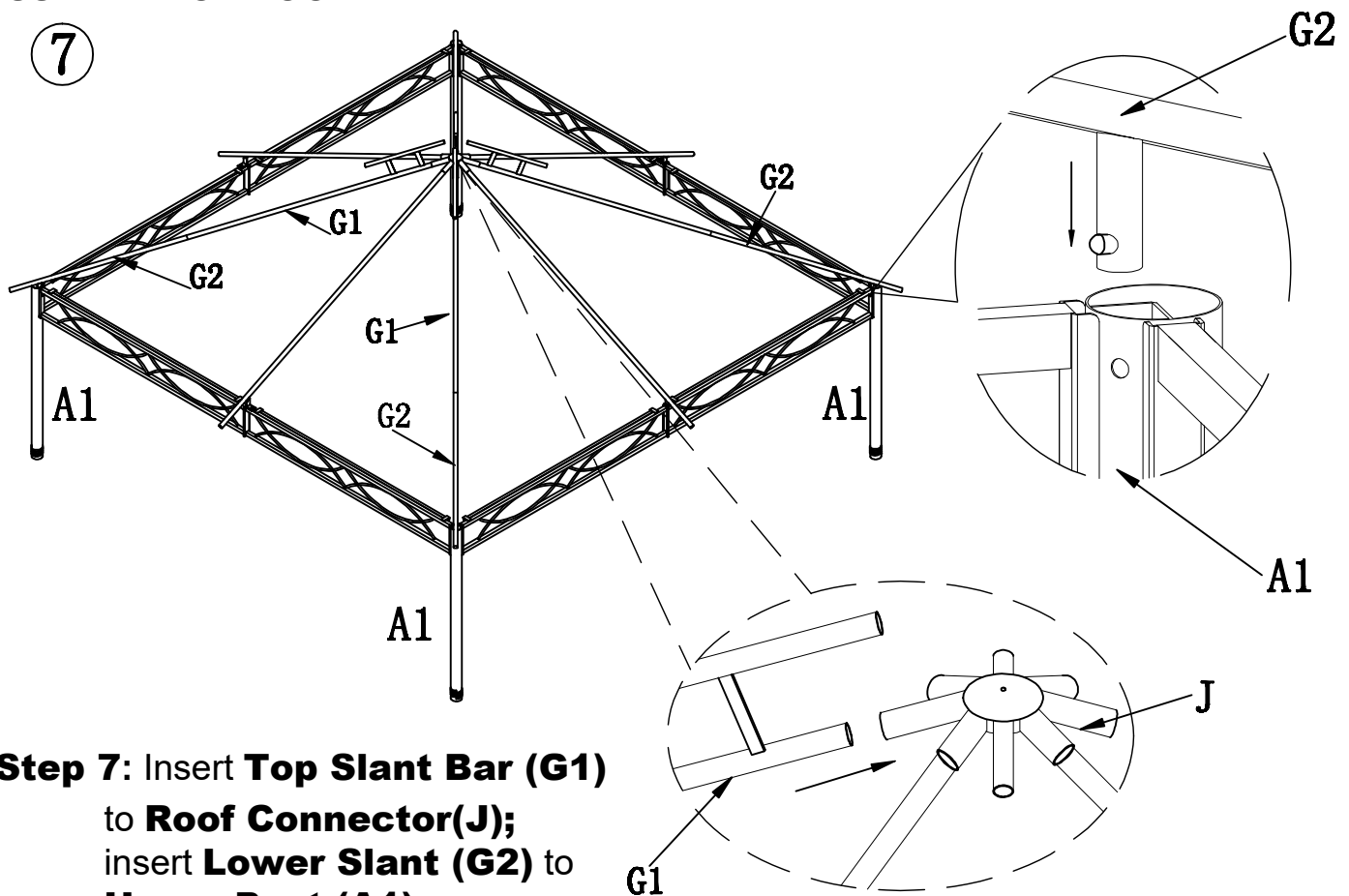
ASSEMBLY OF ROOF FRAME

⑥



ASSEMBLY OF ROOF FRAME

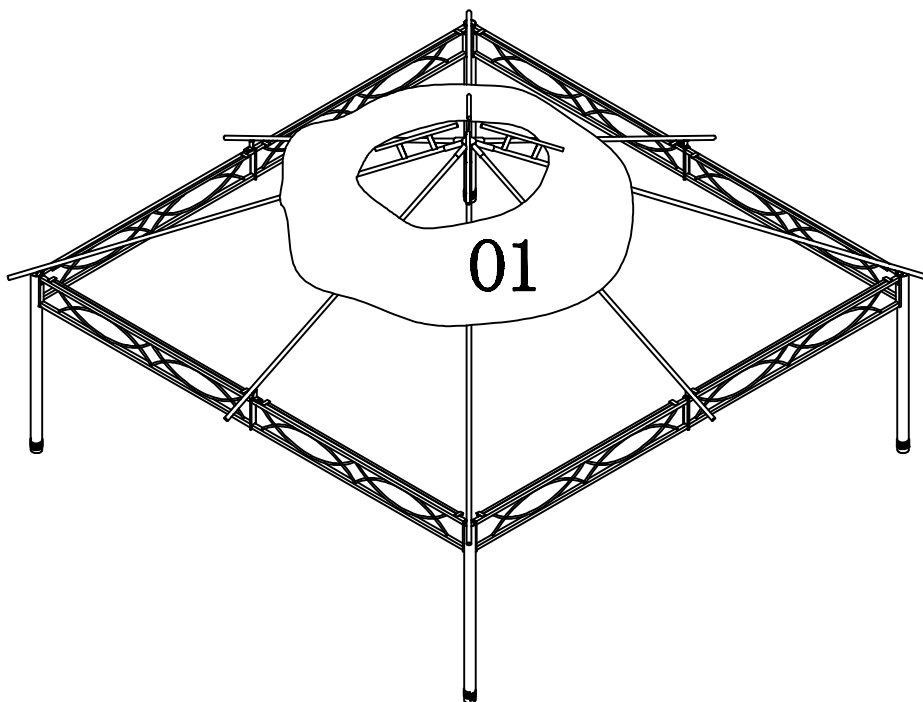
7



Step 7: Insert **Top Slant Bar (G1)** to **Roof Connector(J)**;
insert **Lower Slant (G2)** to **Upper Post (A1)**.

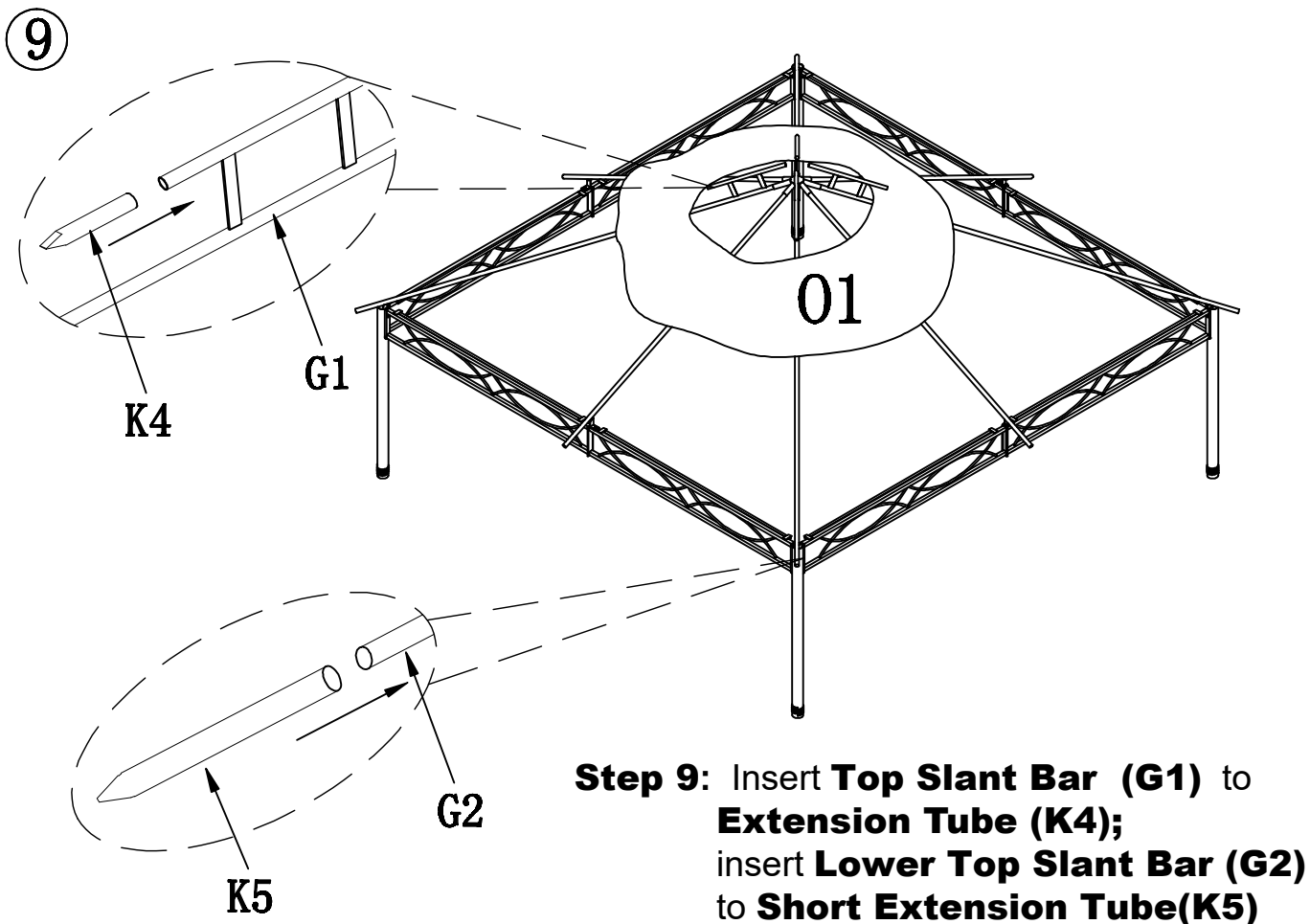
ASSEMBLY OF ROOF CANOPY

8

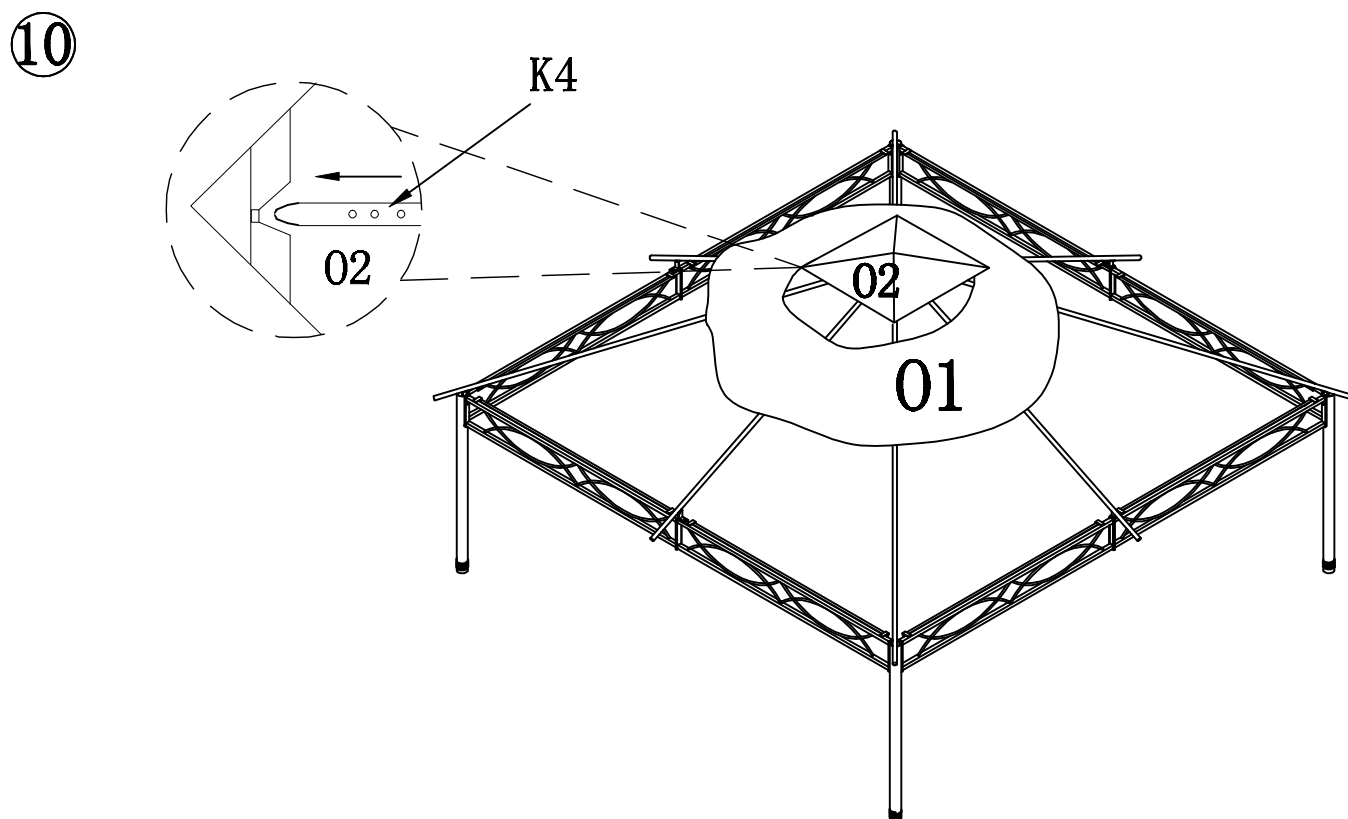


Step 7: Attach **Big Canopy (01)** to assembled big roof.

ASSEMBLY OF ROOF FRAME EXTENSION TUBE

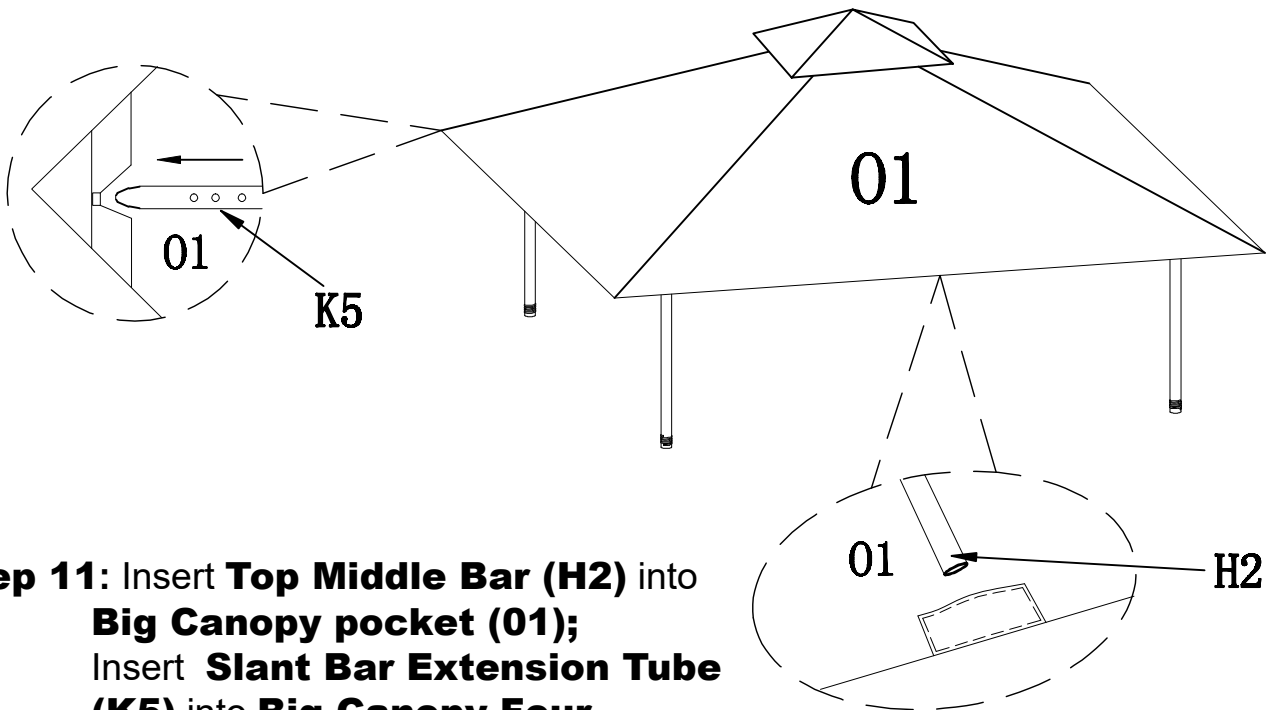


ASSEMBLY OF ROOF SMALL CANOPY



ASSEMBLY OF BIG ROOF CANOPY

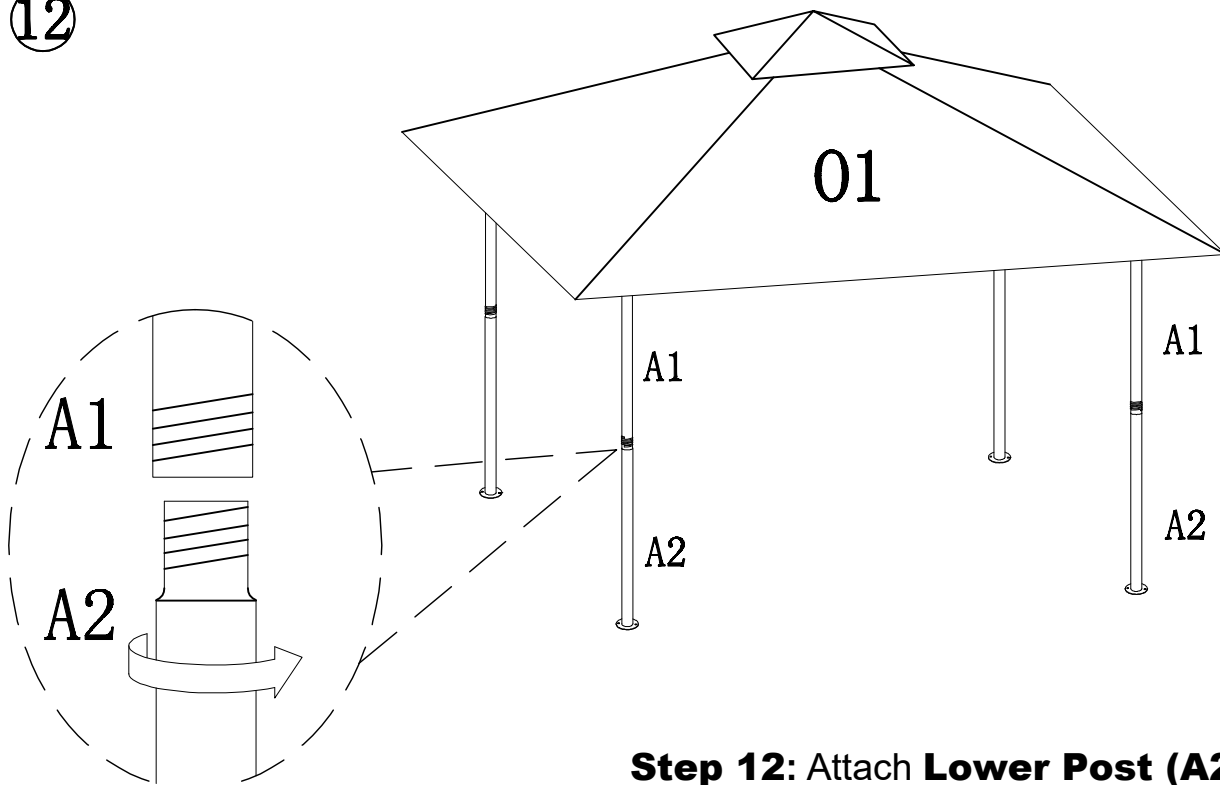
11



Step 11: Insert **Top Middle Bar (H2)** into **Big Canopy pocket (01)**;
Insert **Slant Bar Extension Tube (K5)** into **Big Canopy Four Corner Pocket**, adjust tube length, make big canopy fitted.

ASSEMBLY OF POST

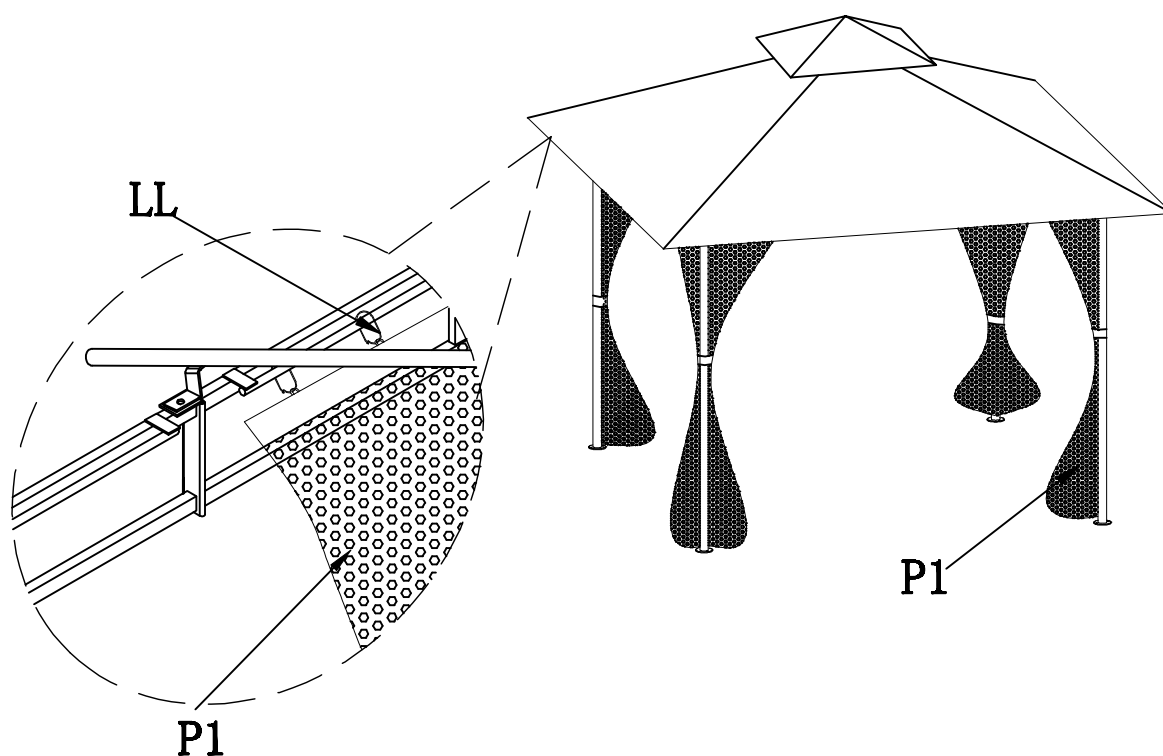
12



Step 12: Attach **Lower Post (A2)** to **Upper Post (A1)**
(two or more person is needed)

SETTING OF NETTING

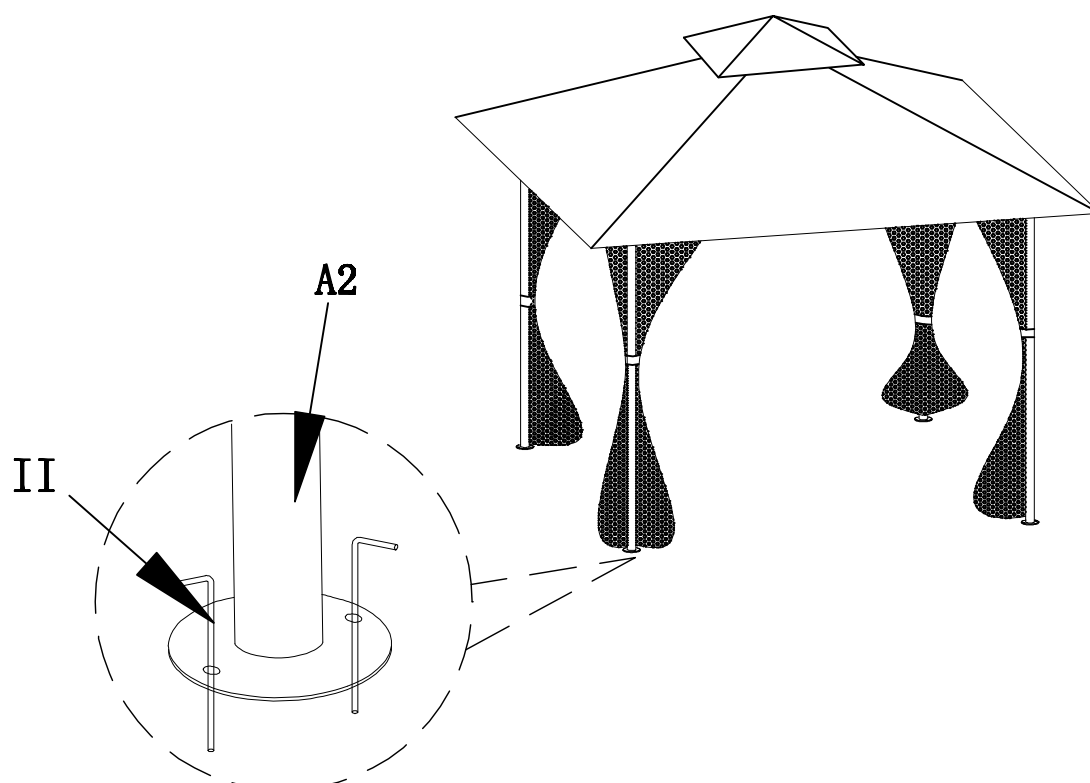
13



Step 13: Hang **Netting (P1)** on netting tube by using **Ring(LL)**.

FIX GAZEBO ON GROUND

14



Step 14: Fix assembled gazebo **Bottom of Post (A2)**, on ground by using **Stake (II)**

CARE AND MAINTENANCE

- ✧ Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- ✧ To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- ✧ Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains which may be difficult to remove.
- ✧ This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- ✧ Use damp cloth to wipe off the stains as quickly as possible.
- ✧ If necessary, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- ✧ Periodically check and ensure that all bolts are well-tighten during use.

LIMITED MANUFACTURER'S WARRANTY:

The item is warranted to be free from defects in workmanship and materials for a period of **(1)** year from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, StarEcho will replace (at our option) any defective merchandise or parts upon proof of purchase; however, transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from StarEcho for products in current production, at nominal cost.

EXCLUSIONS: Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.