

CARE AND USE INSTRUCTIONS

Tools Required

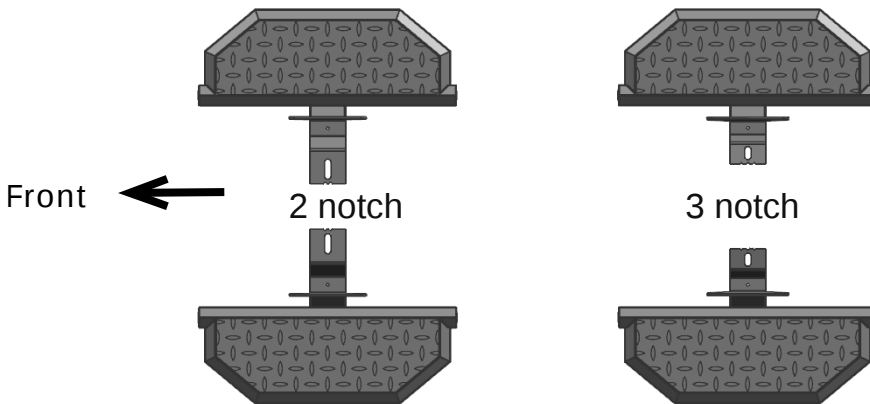
13mm/10mm Socket

Ratchet

Torque Wrench

TB240023

Passenger Right Side



Driver Left Side

Notes

Read this instruction carefully before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us.

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Step 1:

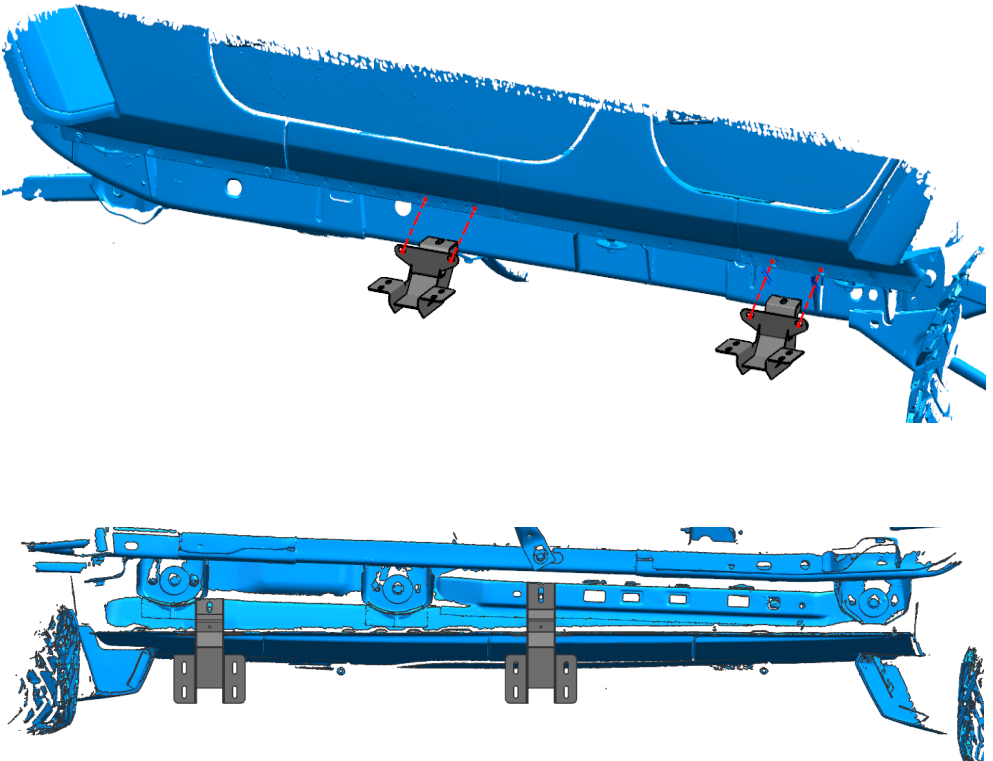
1. Remove factory rock rails if equipped. Three mounting positions each side.
2. Remove (4) M6 hex nuts on rocker panel and (2) M8 hex bolts on body frame.

Note: The step bar and factory rock rail cannot coexist.

Step 2:

1. Attach the bracket to the joystick panel
2. Pair the square hole in the stand with the masked face on the joystick panel

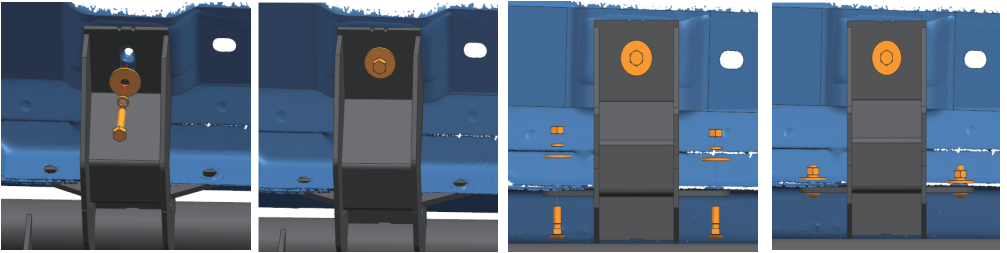
Note: Driver left side is shown.



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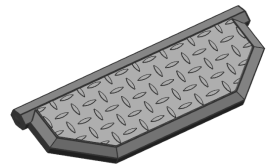
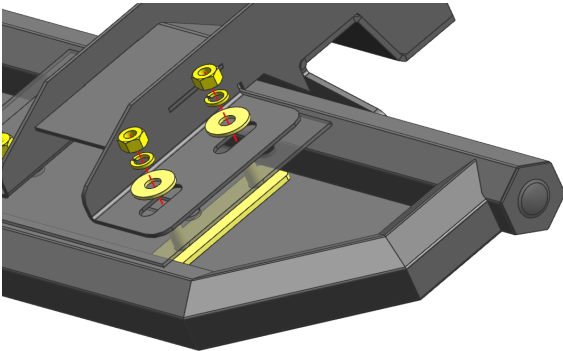
Step 3:

1. Secure the step bar on body frame with (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
2. Secure the step bar on rocker panel with (4) M6 carriage bolts, (4) M6 flat washers, (4) M6 lock washers, (4) M6 hex nuts.

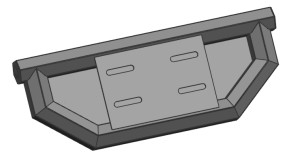


Step 4:

1. Secure the step bar on body frame with
(4) M8 Hexagon nuts , (4) M8 flat washers,
(4) M8 lock washers. (2) M8 Twin Head Bolt Plate



Above

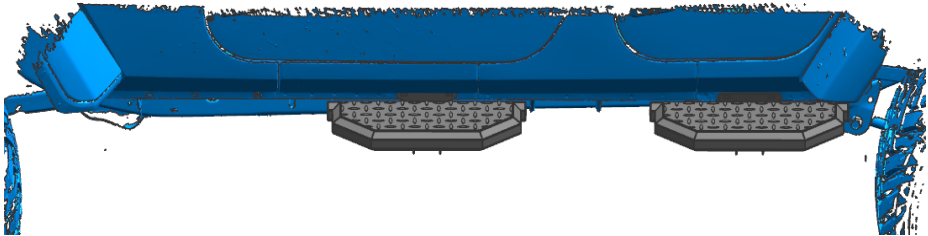


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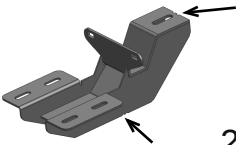
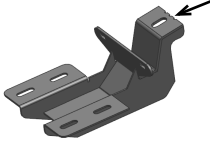
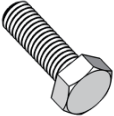
Step 4:

1. Tighten M8 hex bolts with 15 ft. lbs. torque.
2. Tighten M6 hex nuts with 7 ft. lbs. torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure

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Part List:

 2 notch		 3 notch			
Front bracket	× 2	Rear bracket	× 2	M8 Twin Head Bolt Plate	× 8
					
M8 Flat Washer	×20	M6 Flat Washer	× 8	M8×30 Hexagon Bolt	× 4
					
M8 Hexagon nuts	×16	M6 Carriage Bolt	× 8	M6 Hexagon Nut	× 8
					
M8 Lock Washer	×20	M6 Lock Washer	× 8		