COASTER
FINE FURNITURE

ASSEMBLY INSTRUCTIONS
COASTER FINE FURNITURE



Fine Furniture for every stage of life

460619(B1&B2)
Kids Loft Bed

REVISION 0 : 08/18/2026

ITEM : 460619(B1&B2)

ASSEMBLY INSTRUCTIONS

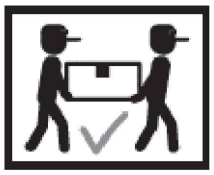
COASTER FINE FURNITURE

ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly

WARNING! :

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME	60 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

A	LEFT PANEL	1PC	E	FOOTBOARD SUPPORT	1PC
B	RIGHT PANEL	1PC	F	LEG WITH "F" LABEL	2PCS
C	HEADBOARD FRAME	1PC	G	LEG WITH "G" LABEL	2PCS
D	HEADBOARD SUPPORT	1PC	H	ROLL SLAT (13PCS)	1SET

B2 (BOX 2)

I	GUARD PANEL 1	1PC	M	LEFT LADDER STILE	1PC
J	GUARD PANEL 2	1PC	N	RIGHT LADDER STILE	1PC
K	GUARDRAIL FRAME	2PCS	O	LADDER STEP	2PCS
L	GUARDRAIL SUPPORT	2PCS			

ITEM : 460619(B1&B2)

ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS :

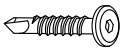
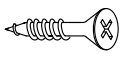
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HARDWARE IDENTIFICATION

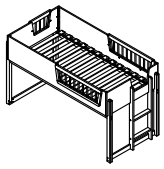
Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 460619 (B1)

1	**LONG BOLT** **(M6 x 100mm - RBW)**		**8PCS**
2	**MEDIUM BOLT** **(M6 x 70mm - RBW)**		**12PCS**
3	**SHORT BOLT** **(M6 x 30mm - RBW)**		**34PCS**
4	**HEX HEAD SCREW** **(M6 x 28mm - RBW)**		**8PCS**
5	**WOOD DOWEL** **(Ø10 x 30mm)**		**12PCS**
6	**BARREL NUT** **(M6 x 13mm - SR)**		**20PCS**
7	**FLAT HEAD SCREW** **(4.0 x 28mm - RBW)**		**18PCS**
8	**ALLEN WRENCH** **(M4 x 100mm - BLK)**		**1PC**

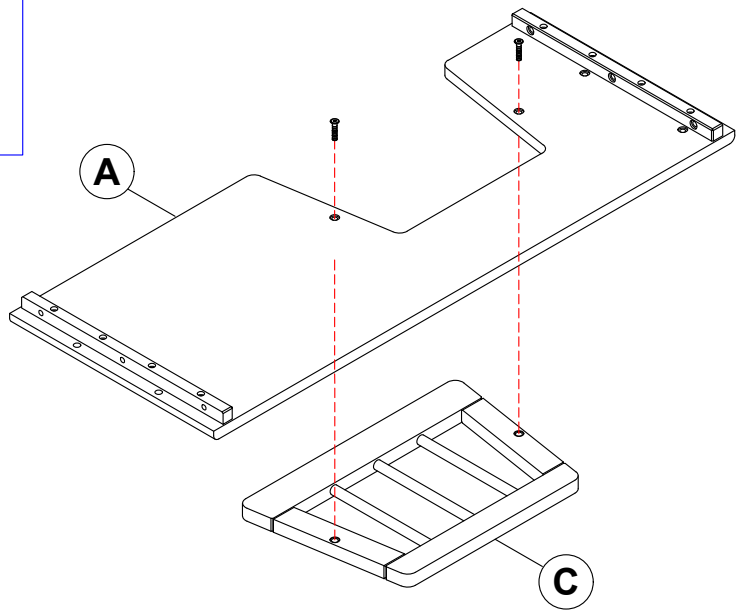
NOTE:
Philips head screwdriver is required in the assembly process; however, manufacturer does not provide this item.

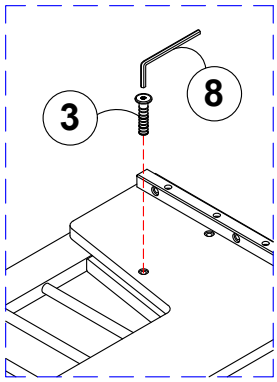
ITEM : 460619(B1&B2)

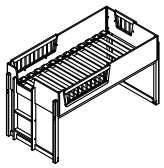
ASSEMBLY INSTRUCTIONS
STEP 1



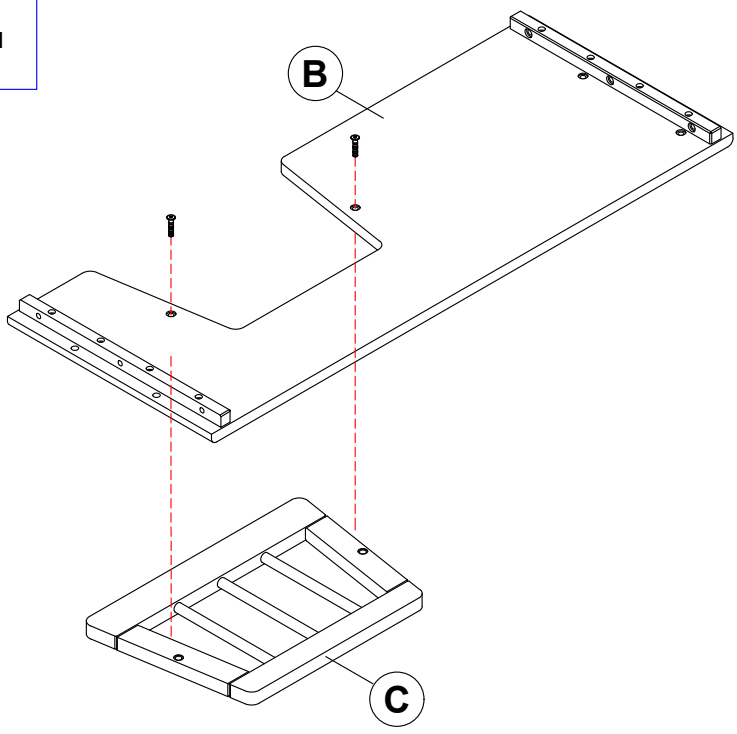
With the ladder assembled on the right.

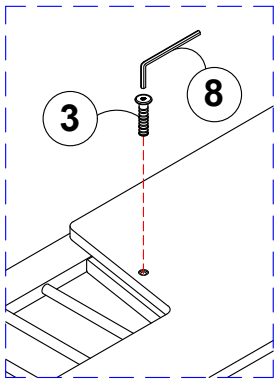






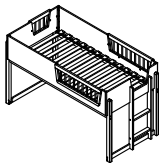
With the ladder assembled on the left.



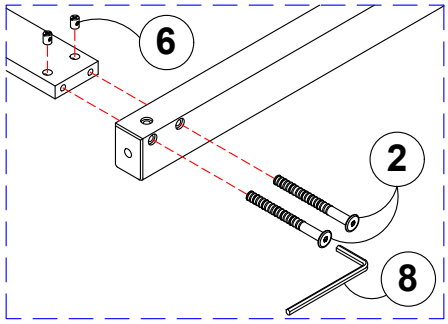


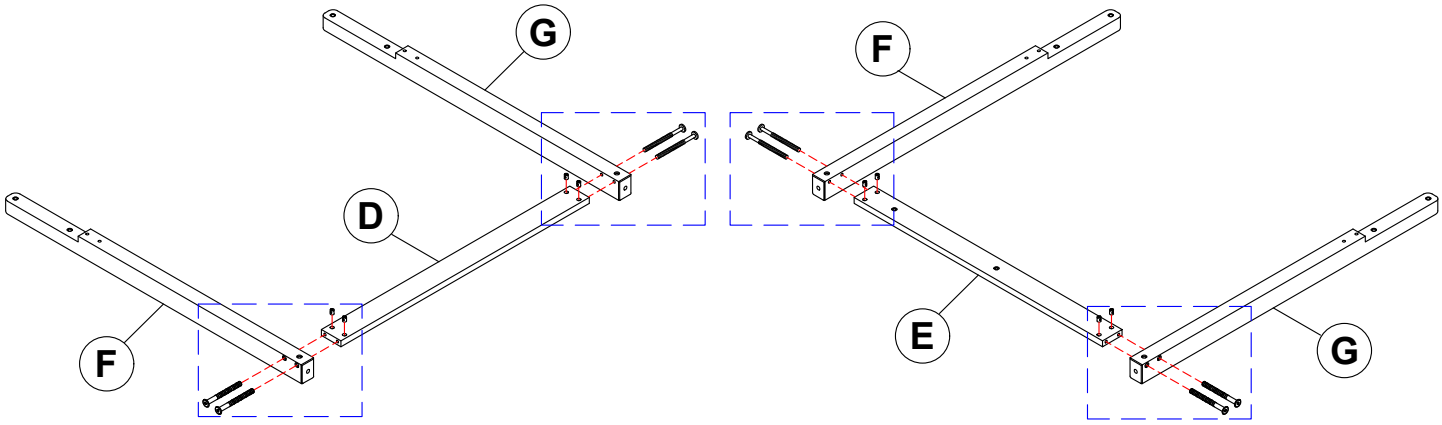
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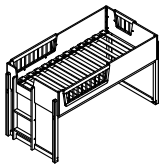
ASSEMBLY INSTRUCTIONS
STEP 2



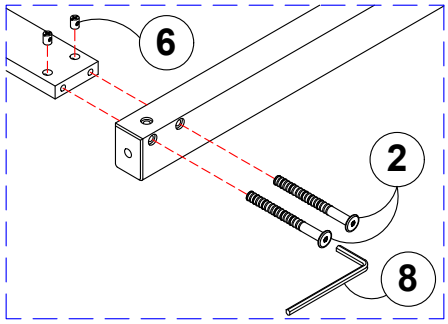
With the ladder assembled on the right.

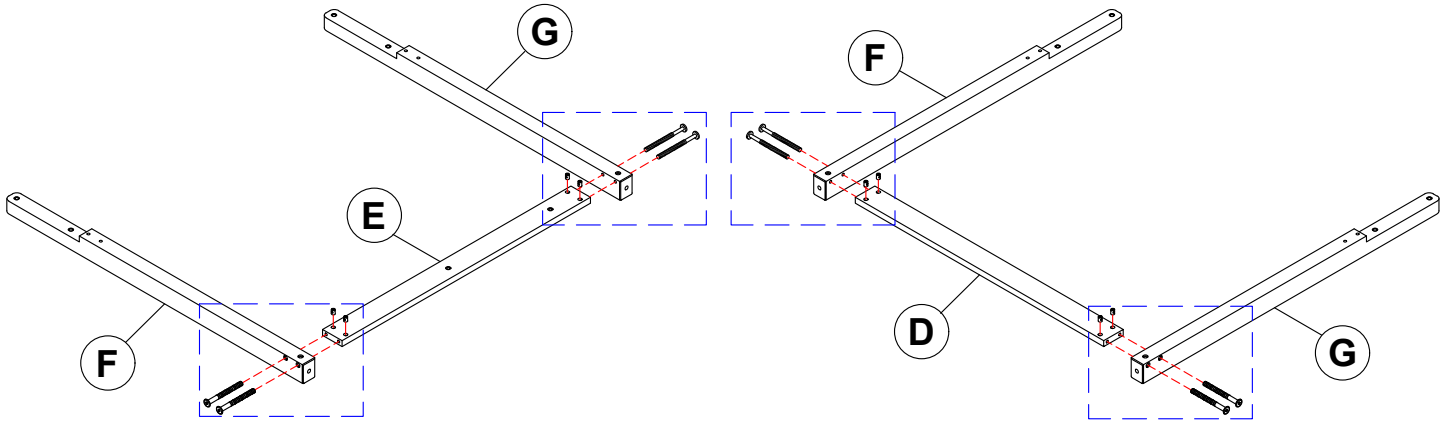






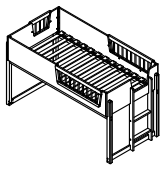
With the ladder assembled on the left.



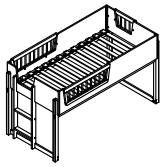


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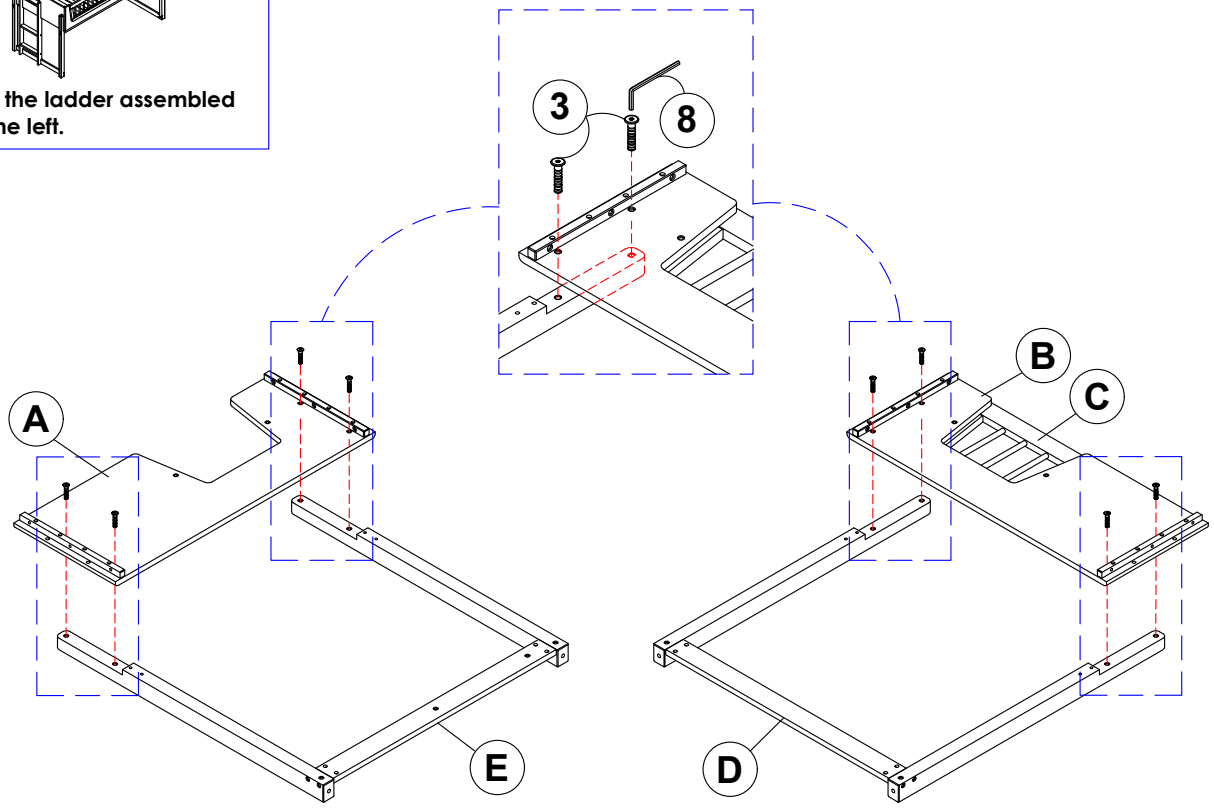
ASSEMBLY INSTRUCTIONS
STEP 3



With the ladder assembled on the right.

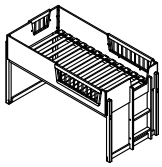


With the ladder assembled on the left.

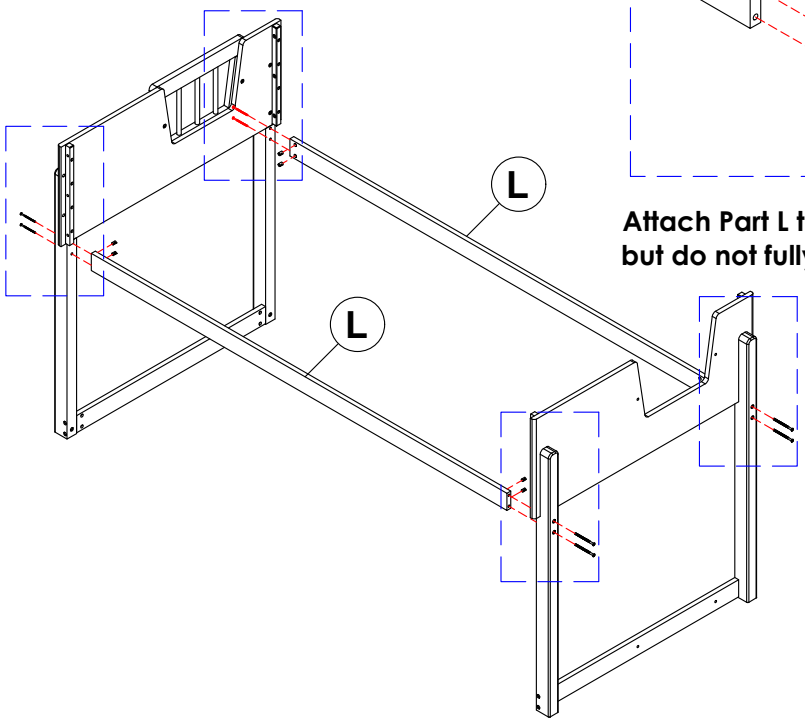


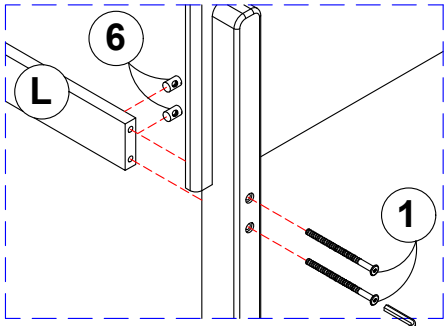
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ASSEMBLY INSTRUCTIONS
STEP 4

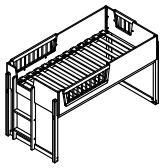


With the ladder assembled on the right.

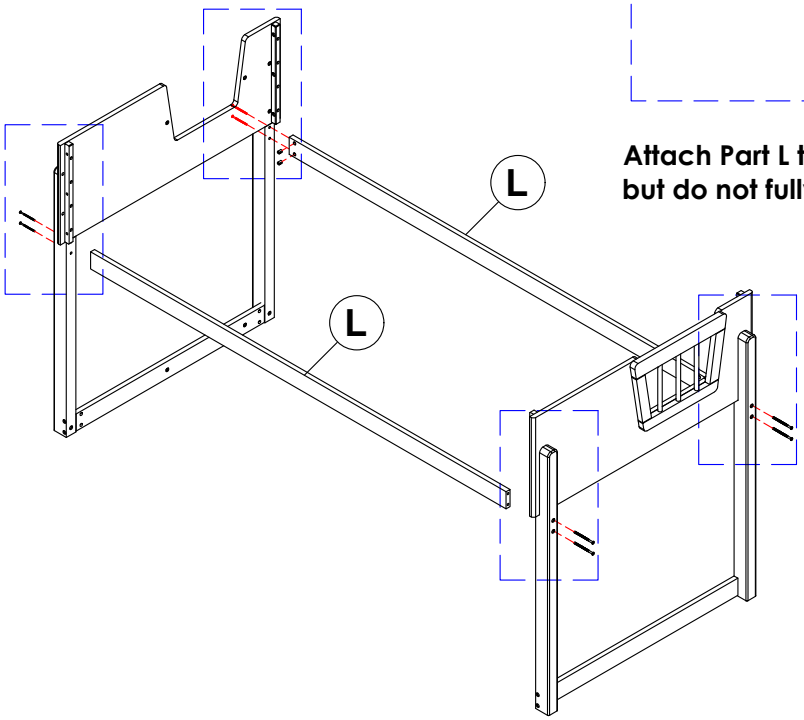


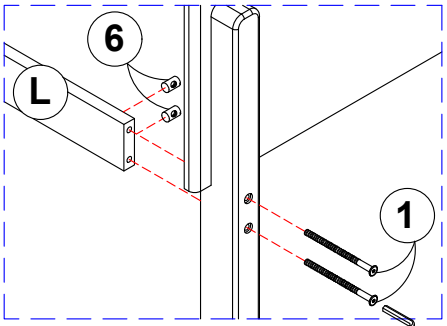


Attach Part L to the leg, but do not fully tighten the bolt.



With the ladder assembled on the left.





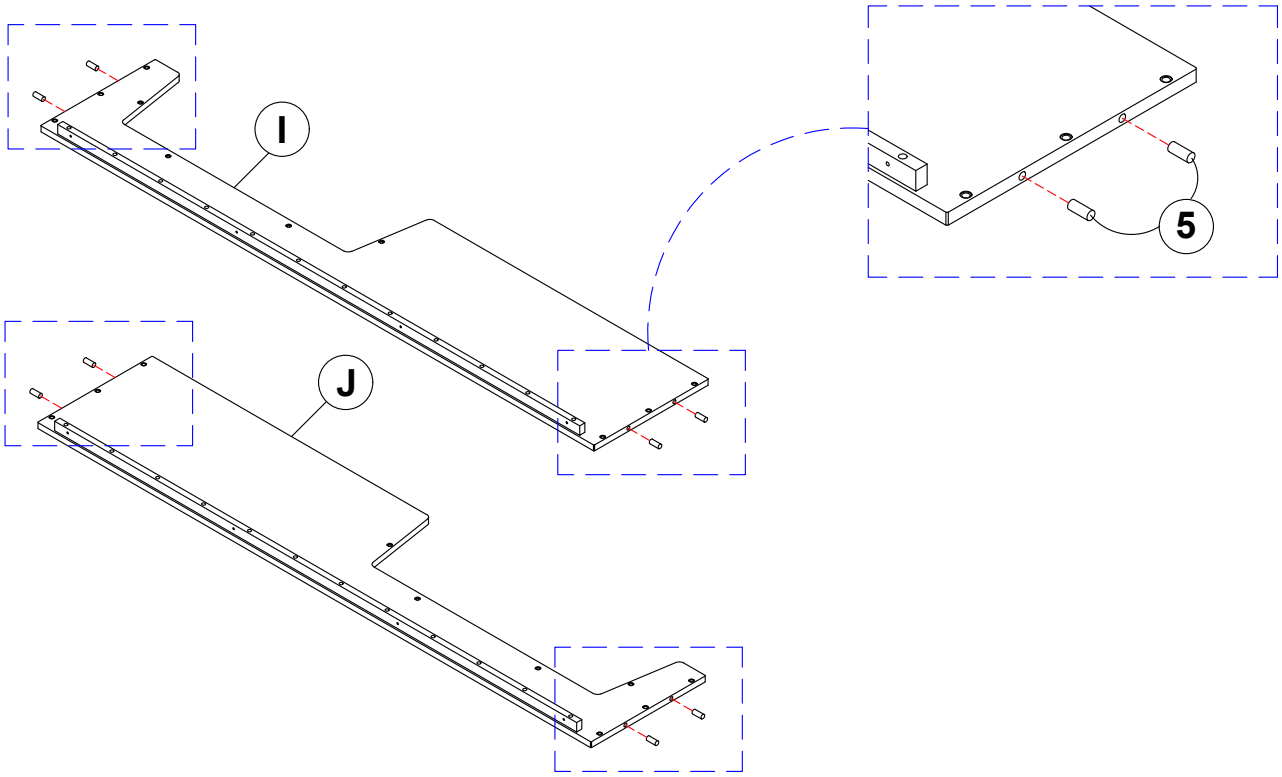
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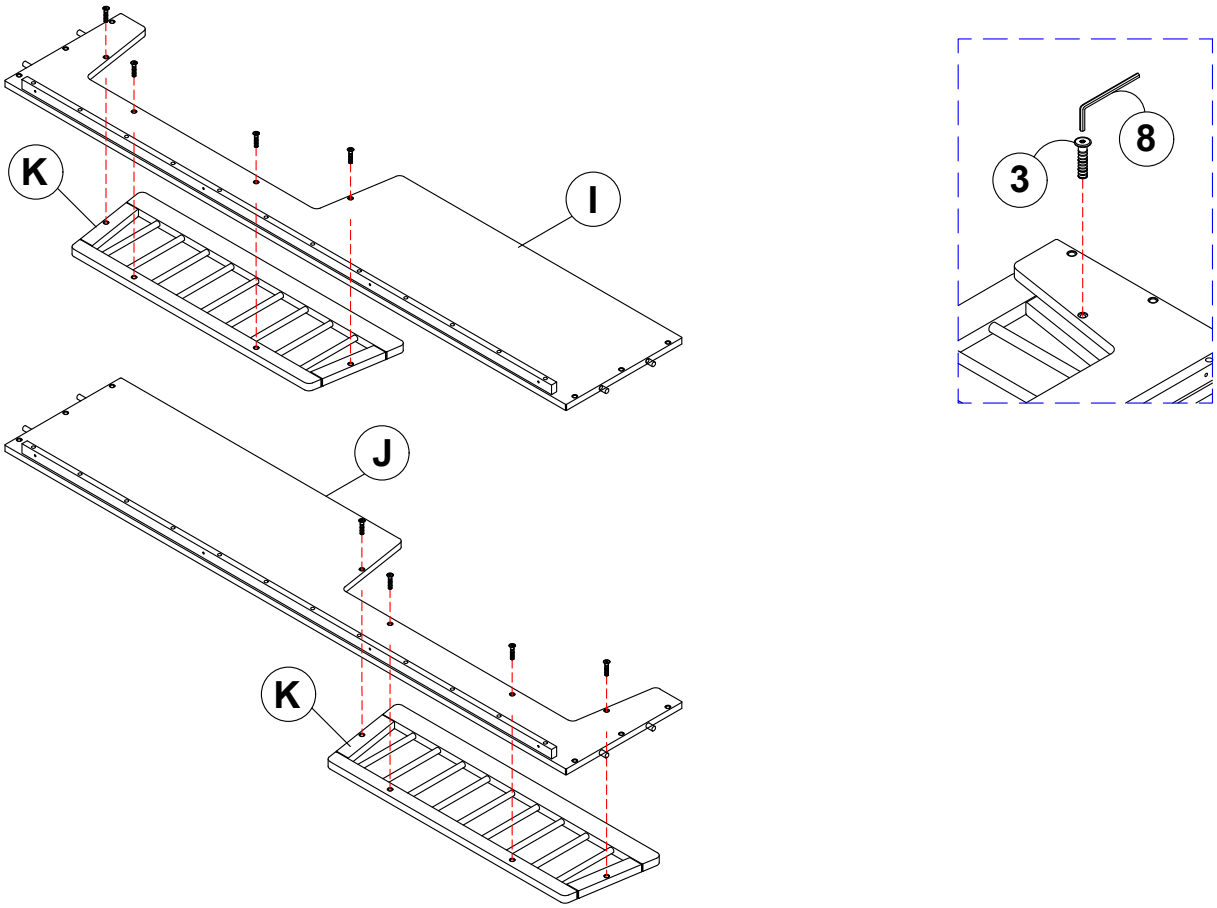
COASTER FINE FURNITURE

ASSEMBLY INSTRUCTIONS

STEP 5

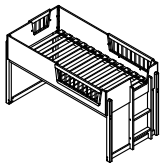


STEP 6

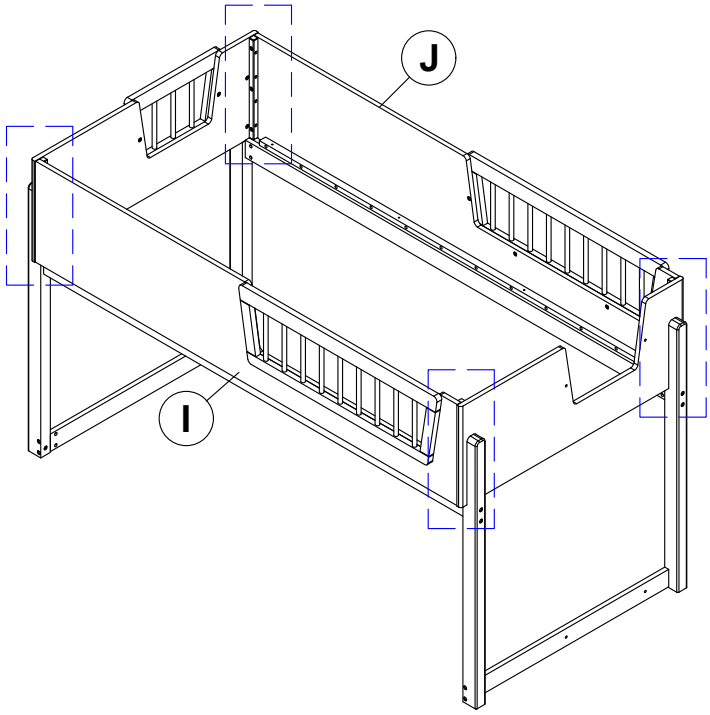


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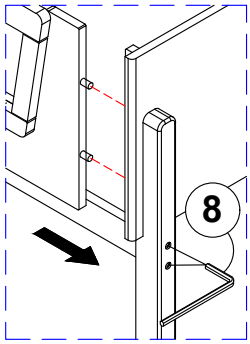
ASSEMBLY INSTRUCTIONS
STEP 7



With the ladder assembled on the right.

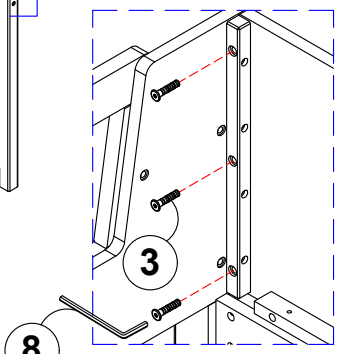


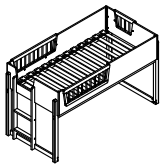
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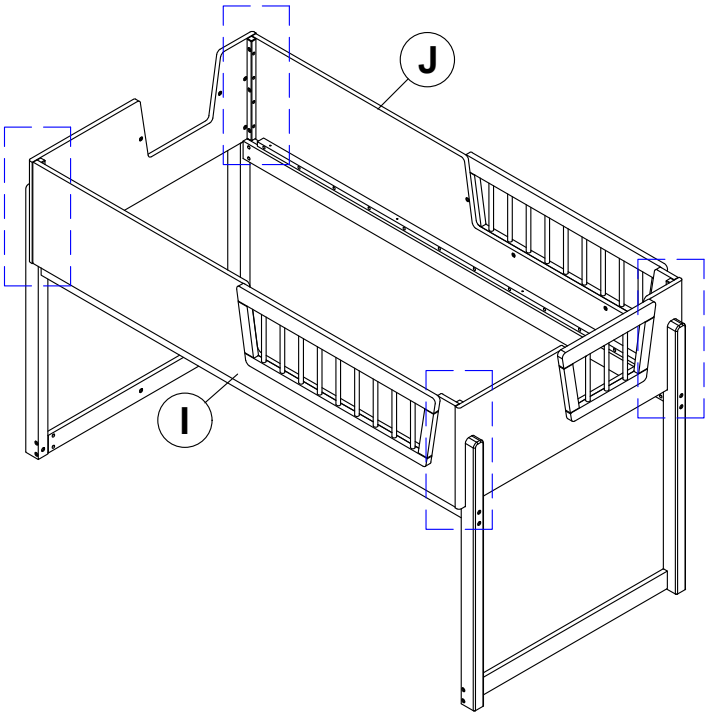
After that, fully tighten the bolts on Part L.

7.2

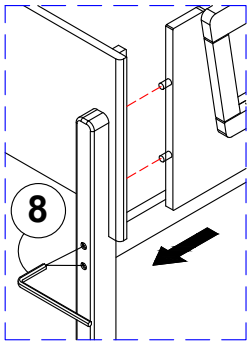




With the ladder assembled on the left.

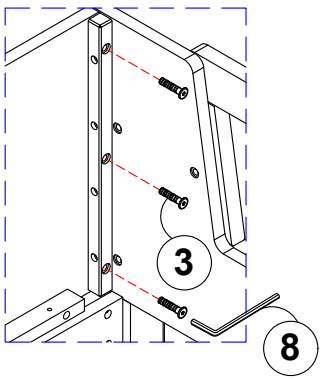


7.1



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7.2

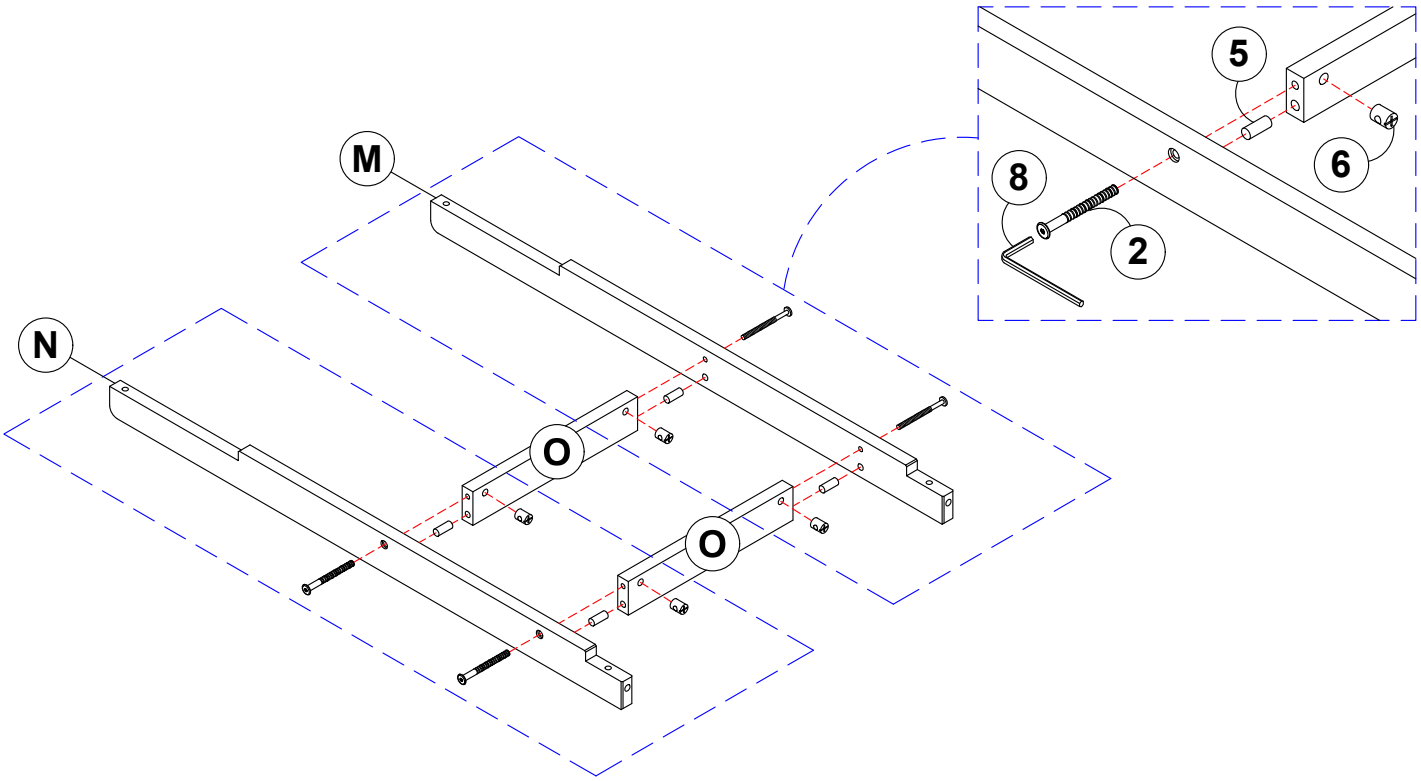


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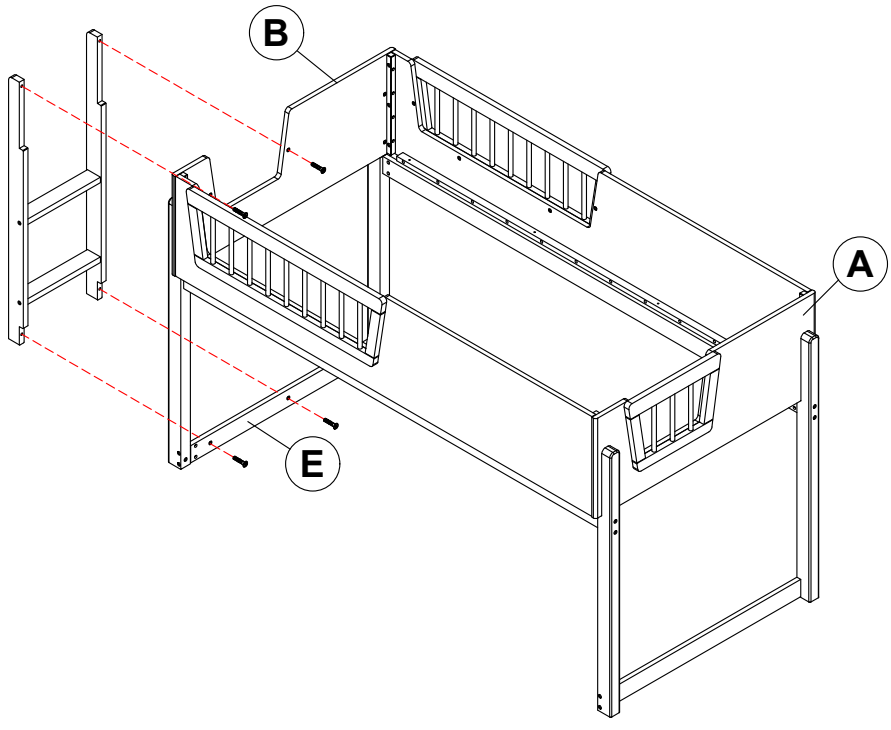
COASTER FINE FURNITURE

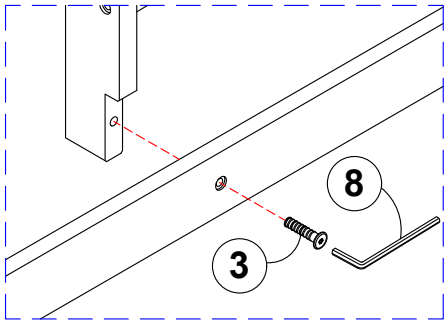
ASSEMBLY INSTRUCTIONS

STEP 8



STEP 9



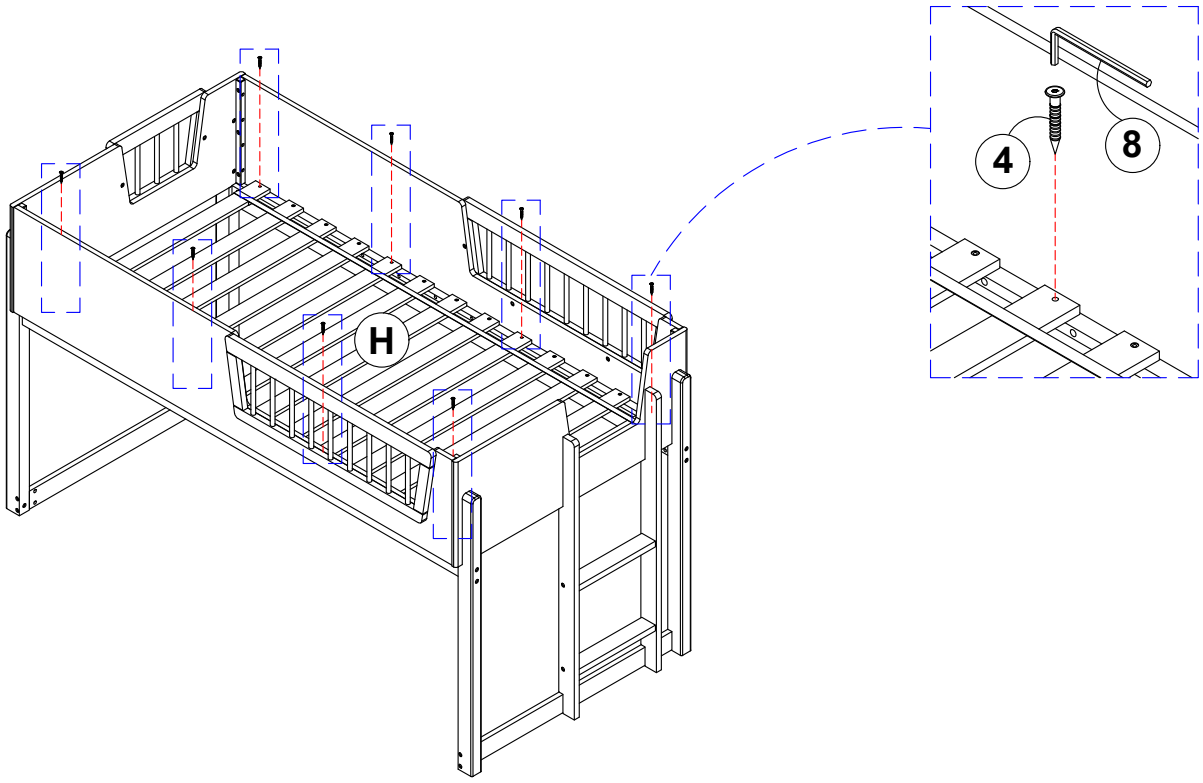


ITEM : **460619(B1&B2)**

COASTER FINE FURNITURE

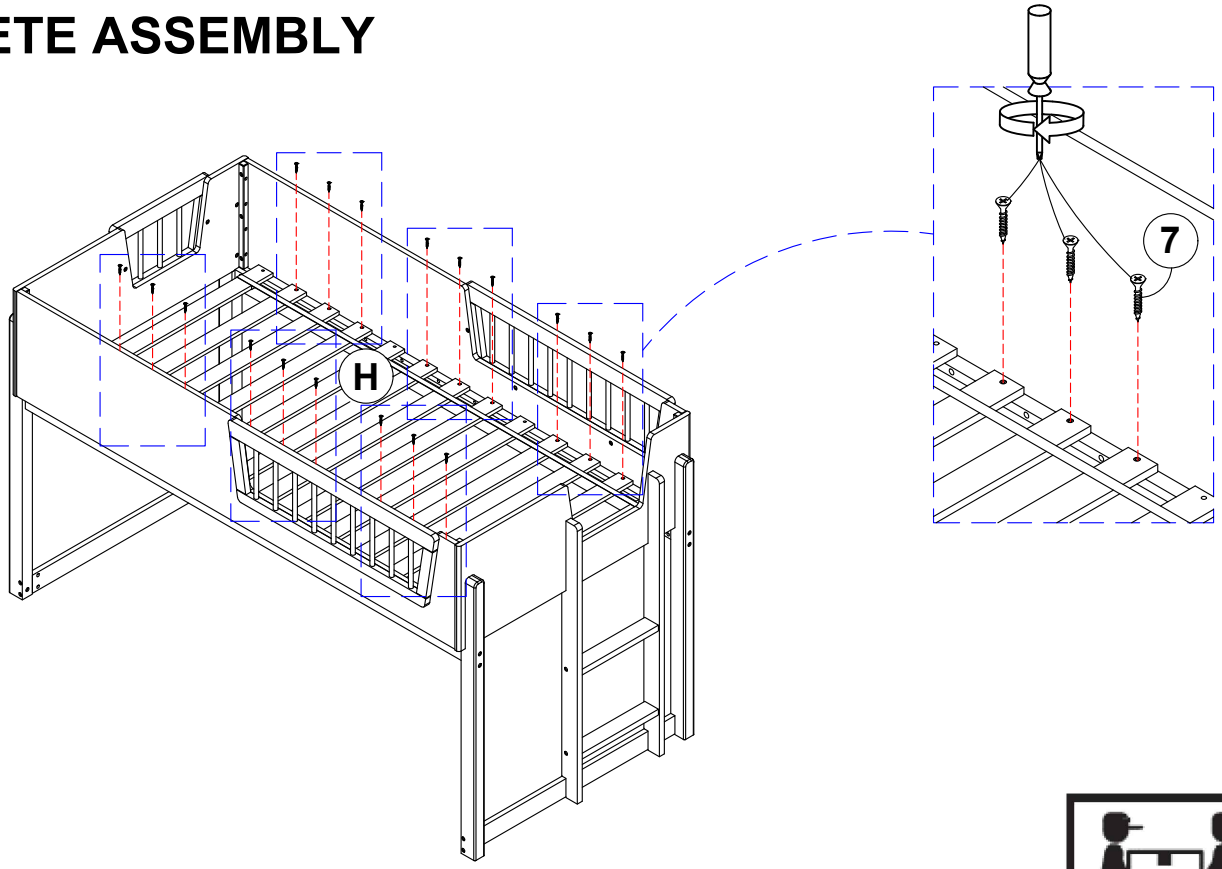
ASSEMBLY INSTRUCTIONS

STEP 10



STEP 11

COMPLETE ASSEMBLY



SIZE OF MATTRESS

The length and width of the bunk mattresses are as follows :

	Length	***Width***	***Thickness***
Upper bunk	***74" - 75"***	***37 1/2" - 38 1/2"***	***6" Maximum***

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.

⚠ SAFETY WARNING ⚠

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. Keep these instructions for future reference.

STRANGULATION HAZARD

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PARTS :

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ITEM : **460619(B1&B2)**

ASSEMBLY INSTRUCTIONS

⚠ WARNING ⚠

TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder MUST be securely attached to the upper bunk rail at all times.

2. When using the beds as two (2) separate floor-standing beds, the ladder MUST be stored in a separate location where children cannot use the ladder in any manner.

3. DO NOT use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.

4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.

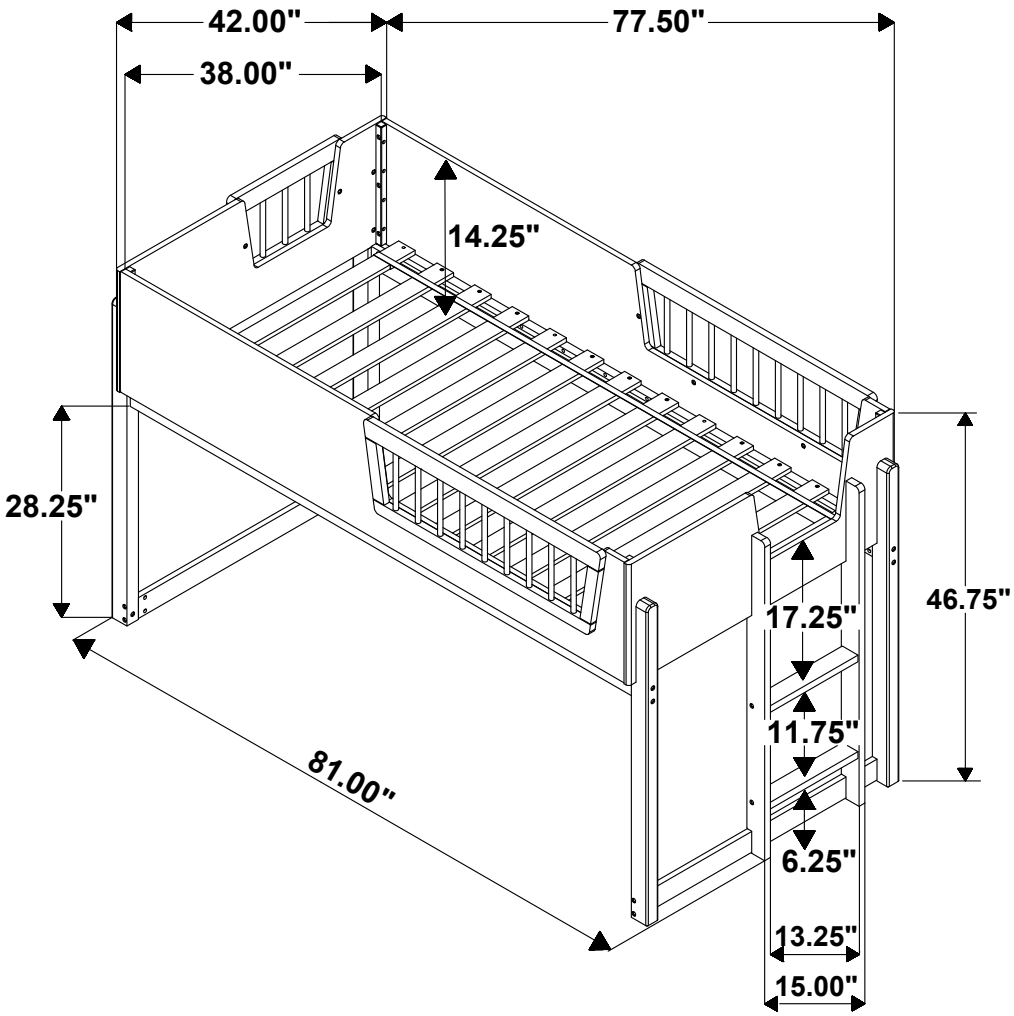
5. Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.

COASTER FINE FURNITURE

Coasterfurniture.com I 877- COASTER (262-7837)

ITEM : 460619(B1&B2)

Inner Size : 76.00"W X 38.50"D



Note : Dimension tolerance ±5%