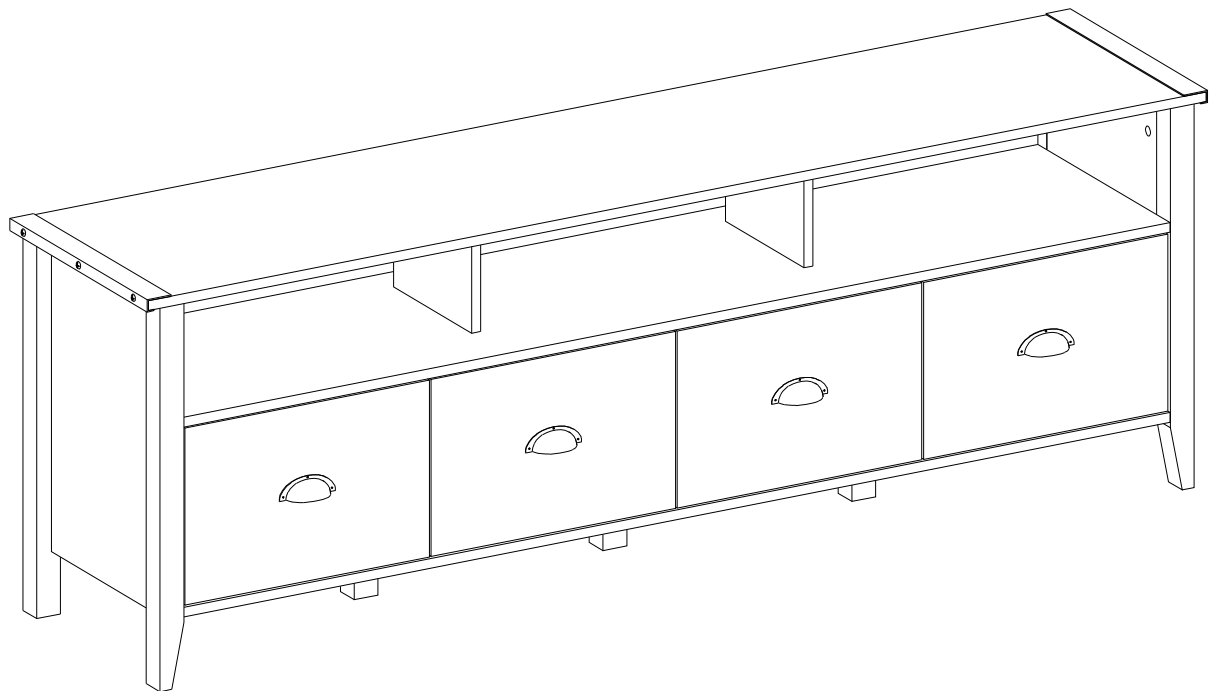
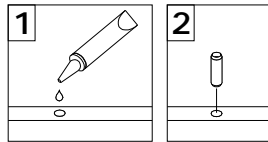


# Assembly Instructions

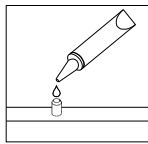


# General Assembly Guidelines

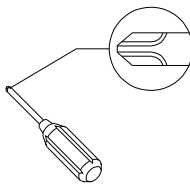
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



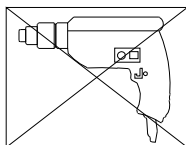
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product .

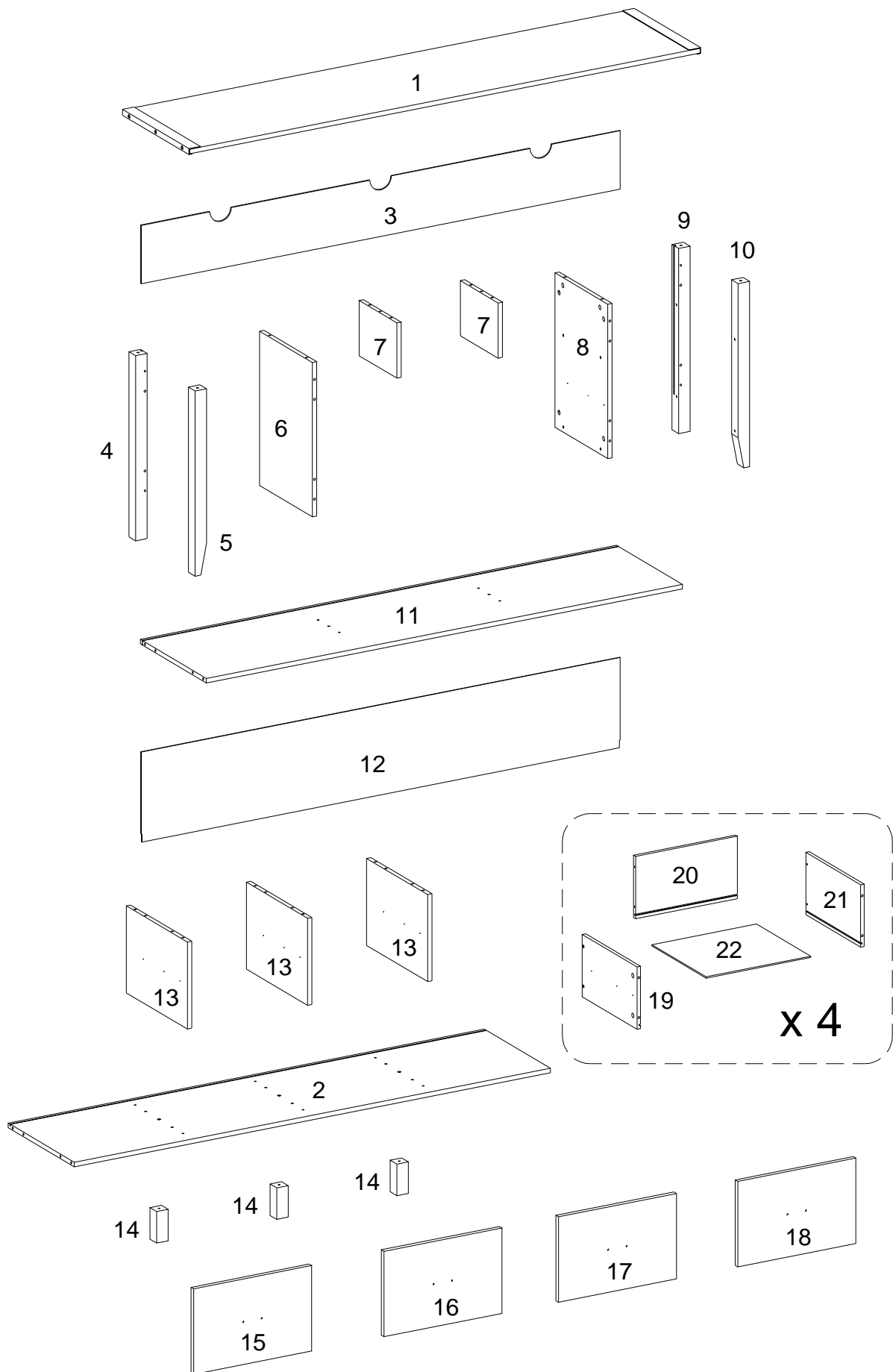


- VII. Power tools should not be used to assemble this product.


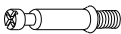


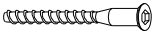








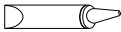



- VIII. Drill may be needed for securing product to wall.

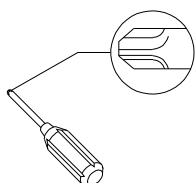
# Parts List



# Hardware List

A		Ø8x30mm	Wooden dowel	36	pcs
B		Ø6x35mm	Cam bolt	46	pcs
C		Ø15x11mm	Cam lock	30	pcs
D		Ø15x9mm	Cam lock	16	pcs
E		Ø6x50mm	Screw	13	pcs
F		Ø3x12mm	Screw	48	pcs
G		M 4	Hex key	1	pc
H			Handle	4	pcs
J		Ø4x19mm	Handle Bolt	8	pcs
K		Ø3x17mm	Screw	12	pcs
L			Plastic wedge	12	pcs
M		Ø4x32mm	Screw	16	pcs
N		Ø30mm	Sticker	46	pcs
P			Screw	1	pc
Q			Drawer slider	4	sets

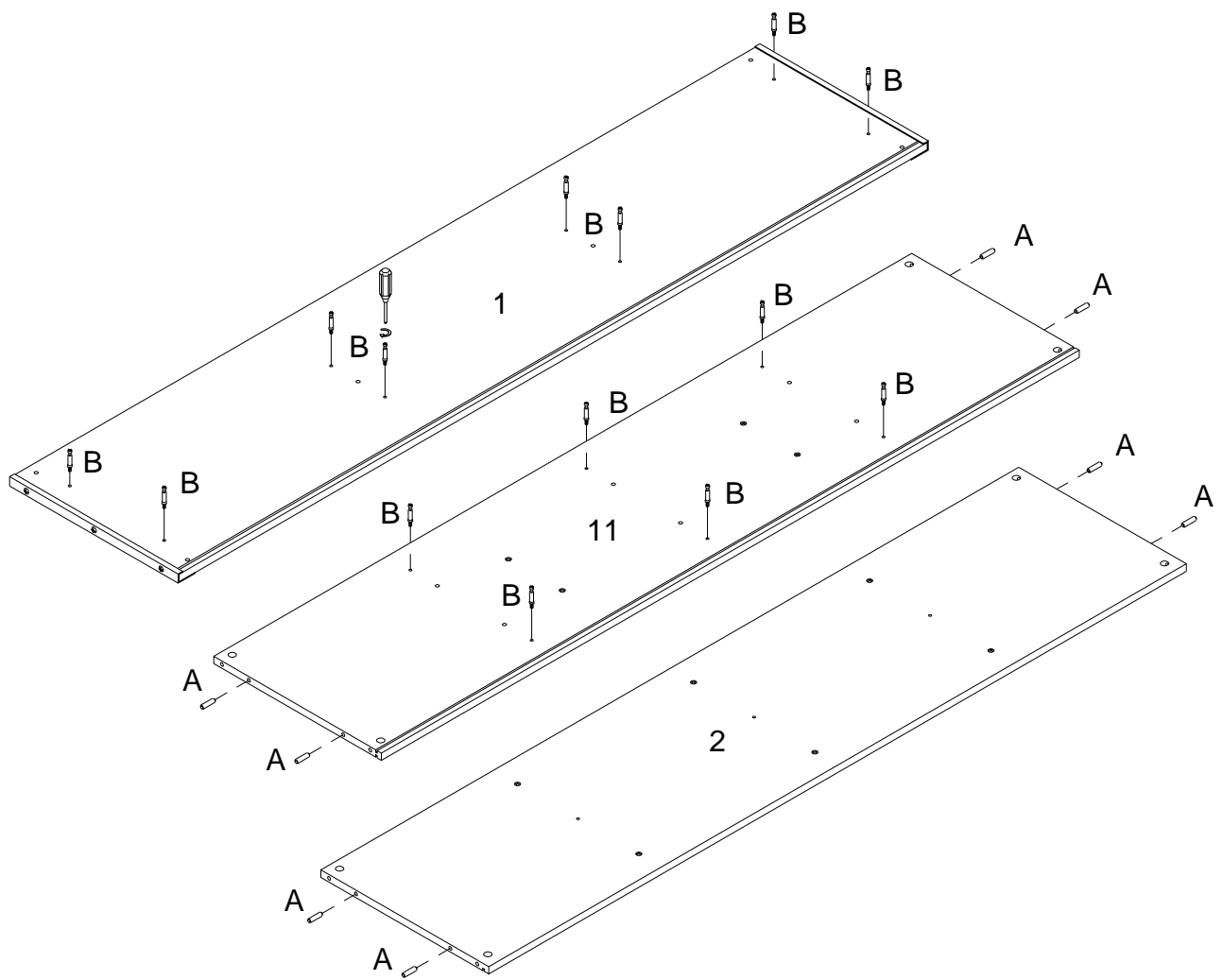
\* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly  
(not included)

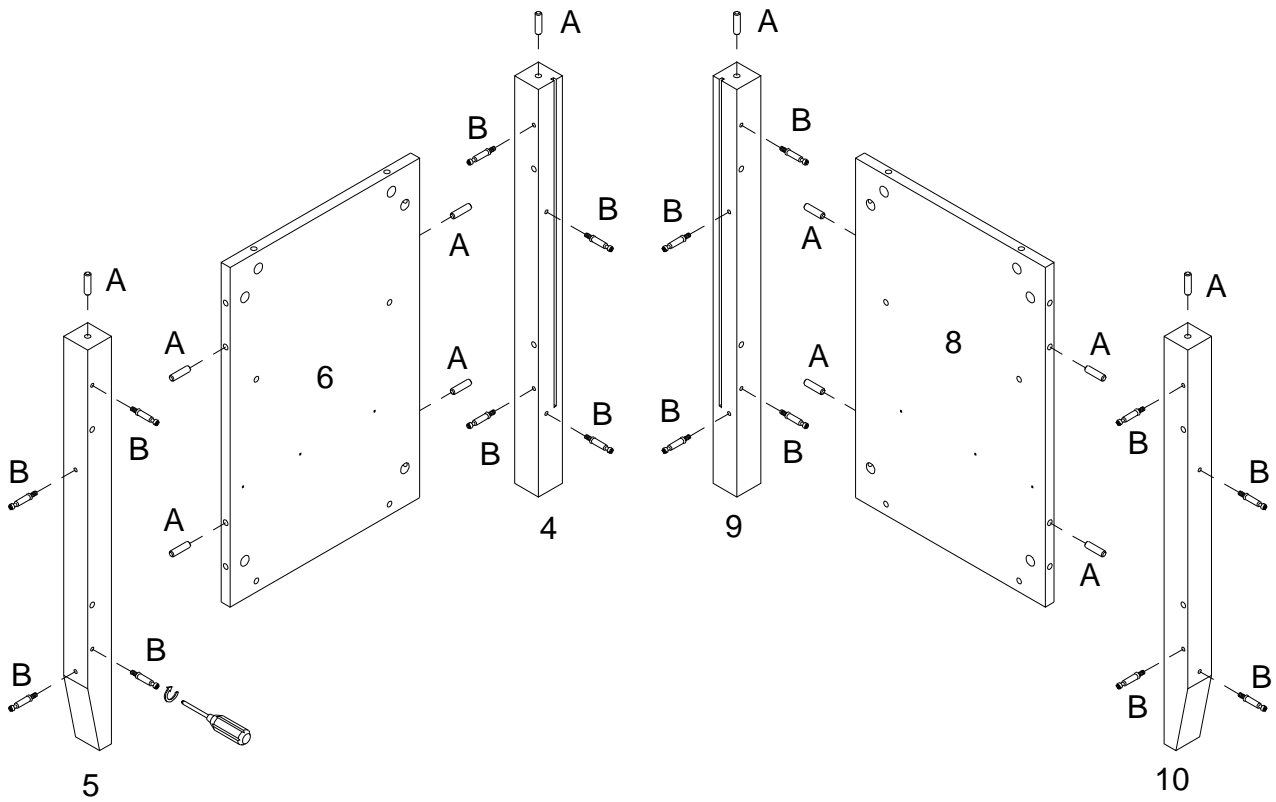
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



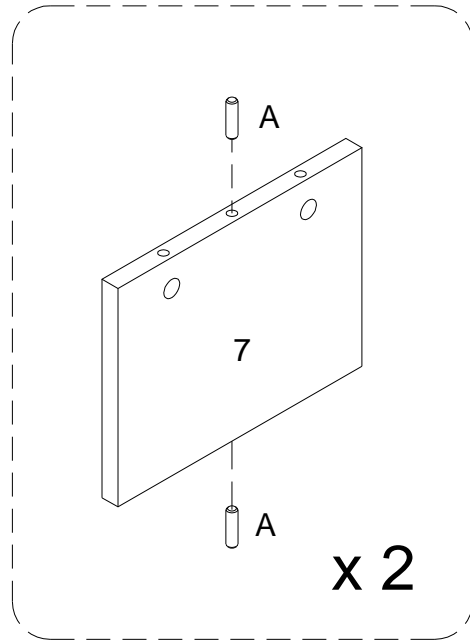
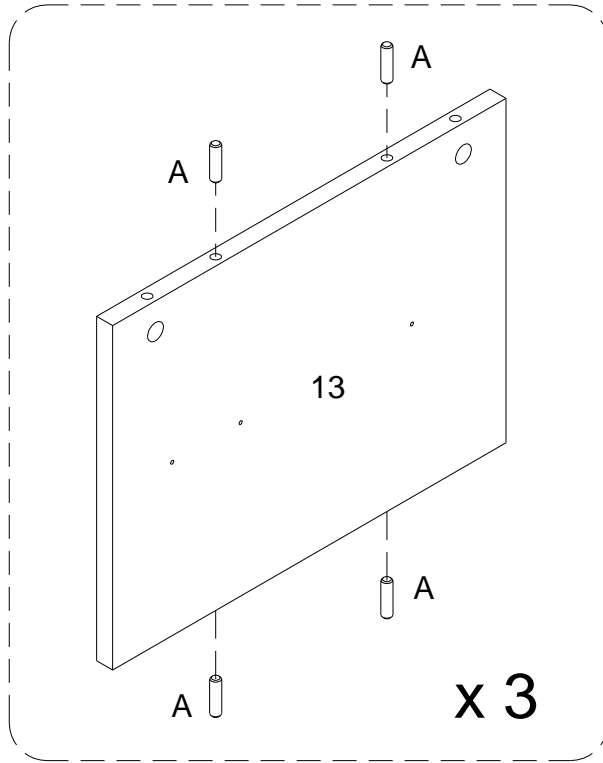
Insert wooden dowel (A) into parts (2,11) , then secure cam bolt (B) into parts (1,11) with Philips head screwdriver as per diagram.

# Step 2



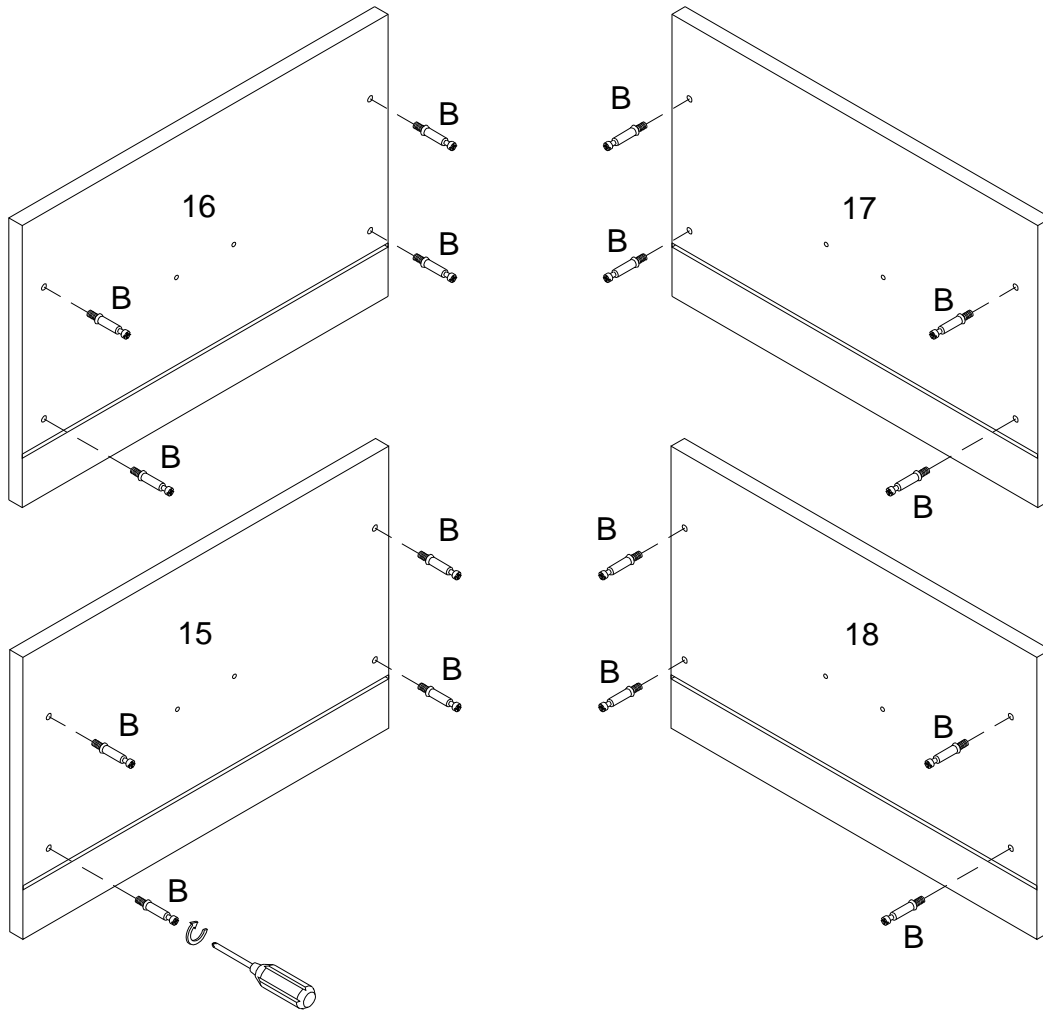
Insert wooden dowel (A) into parts (4,5,6,8,9,10) , then secure cam bolt (B) into parts (4,5,9,10) with Philips head screwdriver as per diagram.

# Step 3



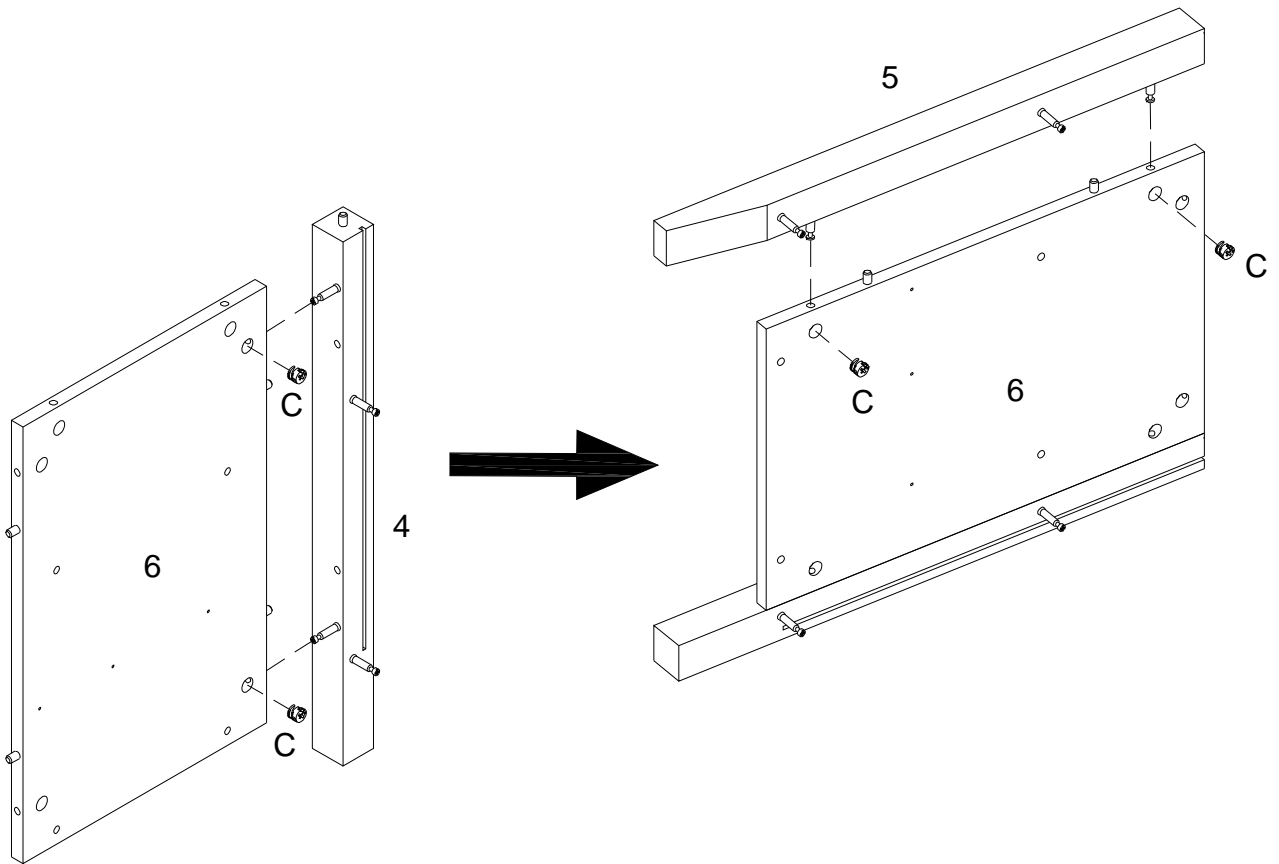
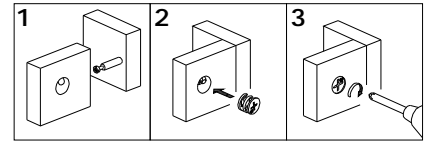
Insert wooden dowel (A) into parts (7,13) as per diagram.

# Step 4



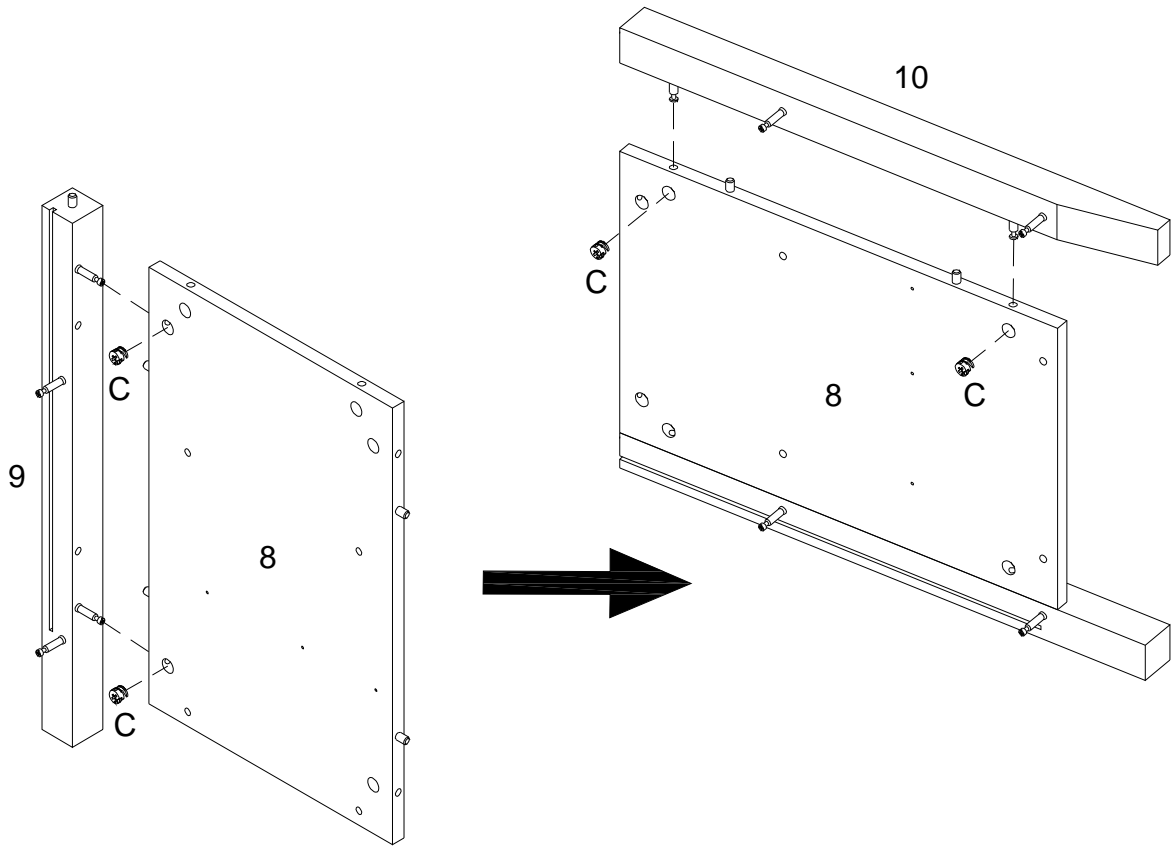
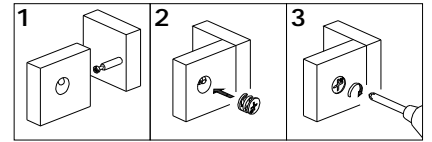
Secure cam bolt (B) into parts (15,16,17,18) with Philips head screwdriver as per diagram.

# Step 5



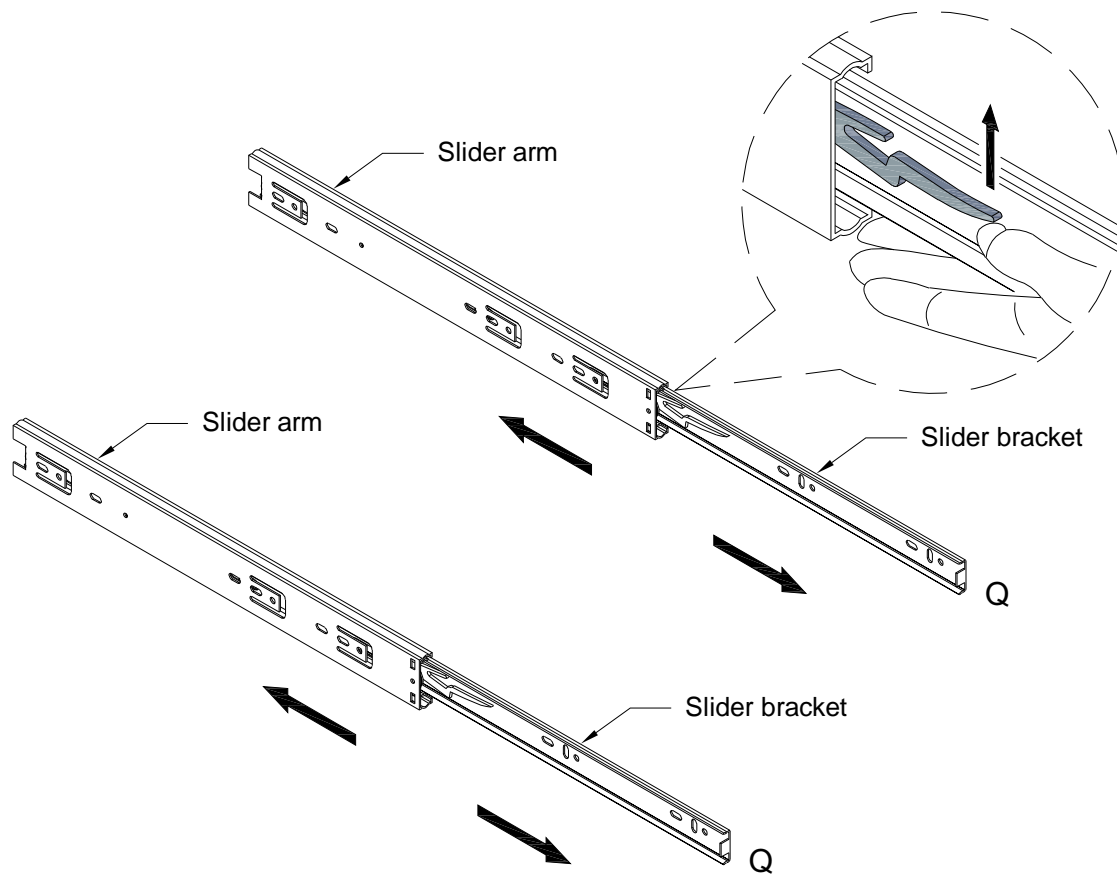
Using Cam lock(C) secure parts (4,5) to part (6) with Philips head screwdriver as per diagram.

# Step 6



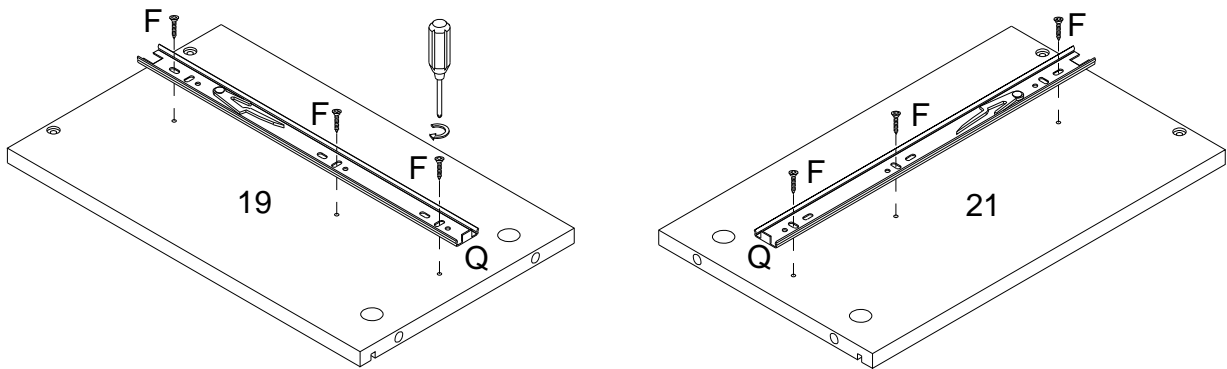
Using Cam lock(C) secure parts (9,10) to part (8) with Philips head screwdriver as per diagram.

# Step 7



Pick up the slider arm (Q) and separate the slide runner for the following steps. Extend the slide runner all the way forward, press the plastic release lever of the slider arm up and pull the slide runner complete out .

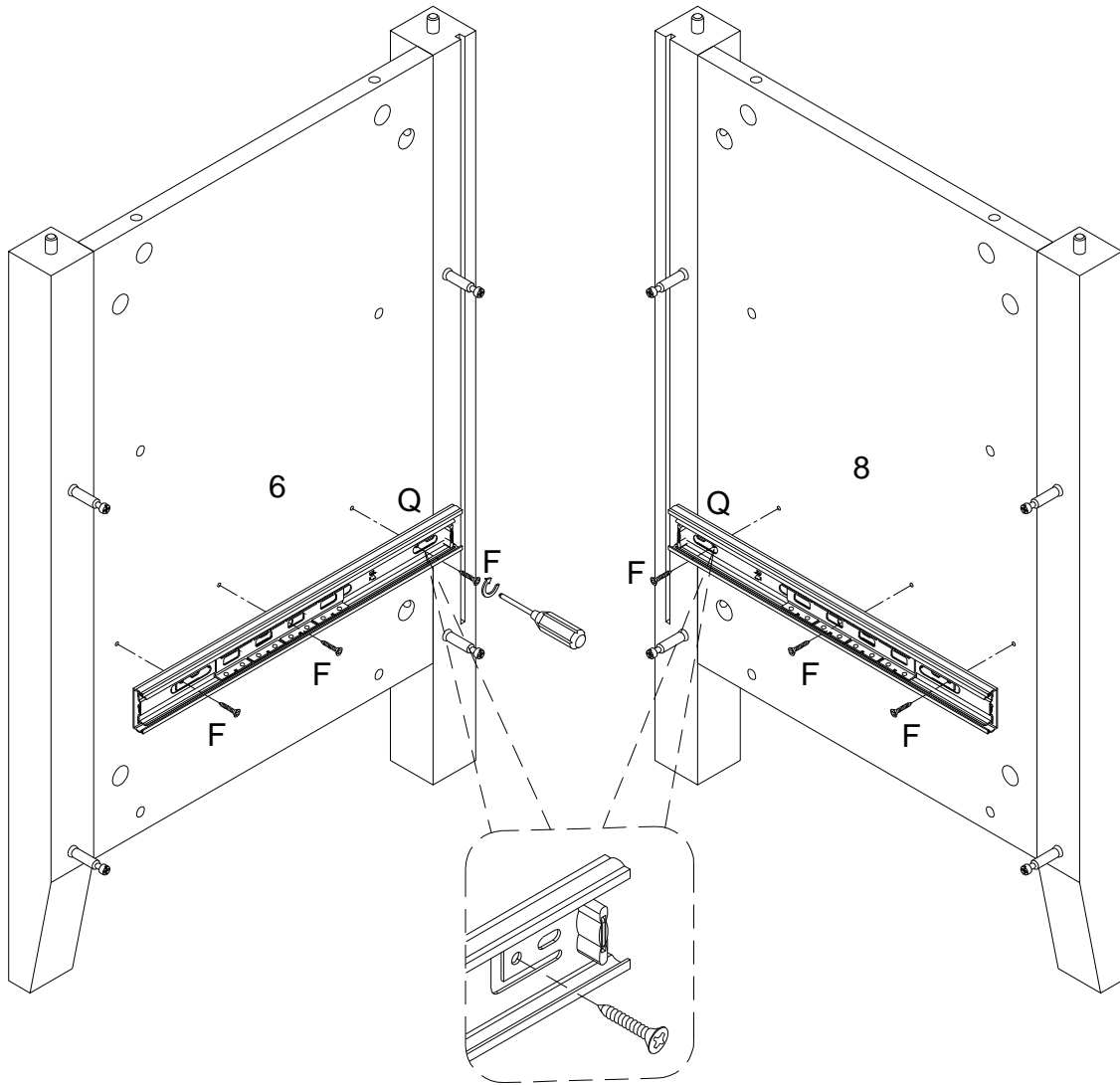
# Step 8



x 4

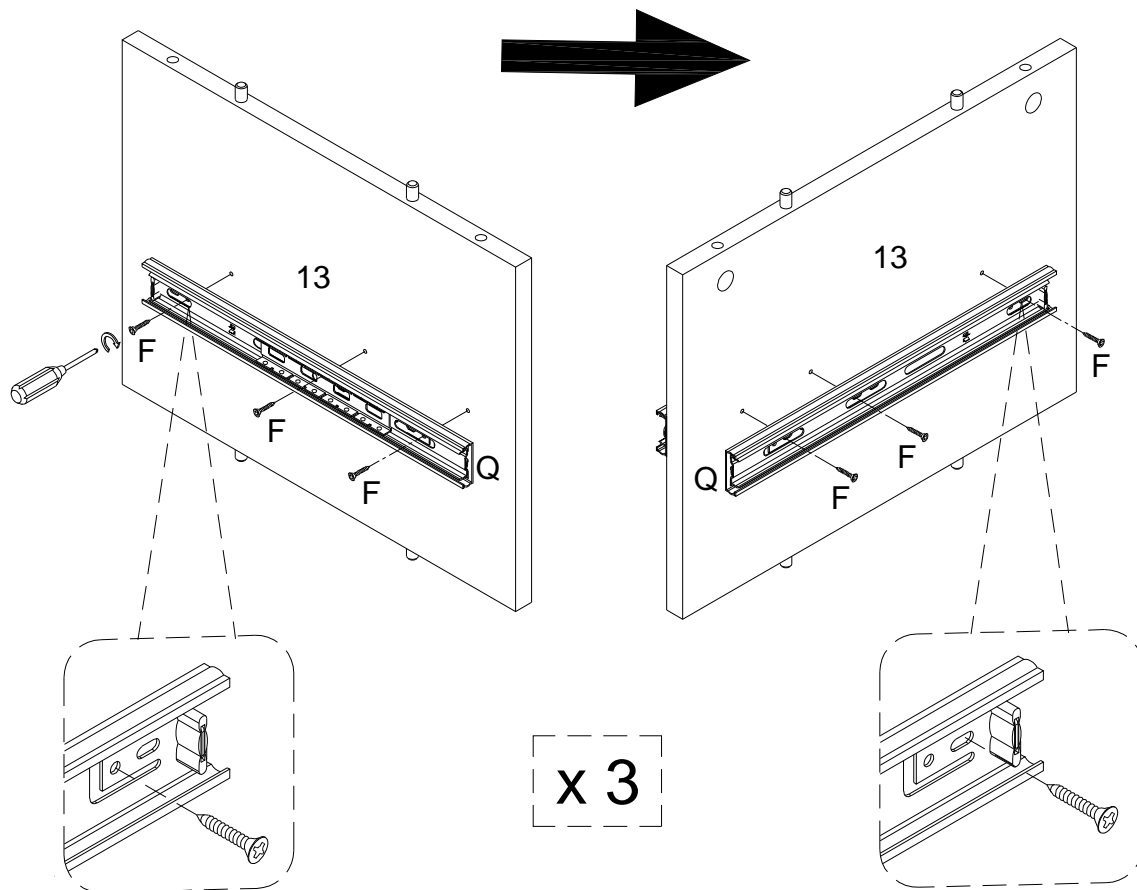
Using screw (F) attach drawer slider (Q) to parts (19,21) with Philips head screwdriver as per diagram.

# Step 9



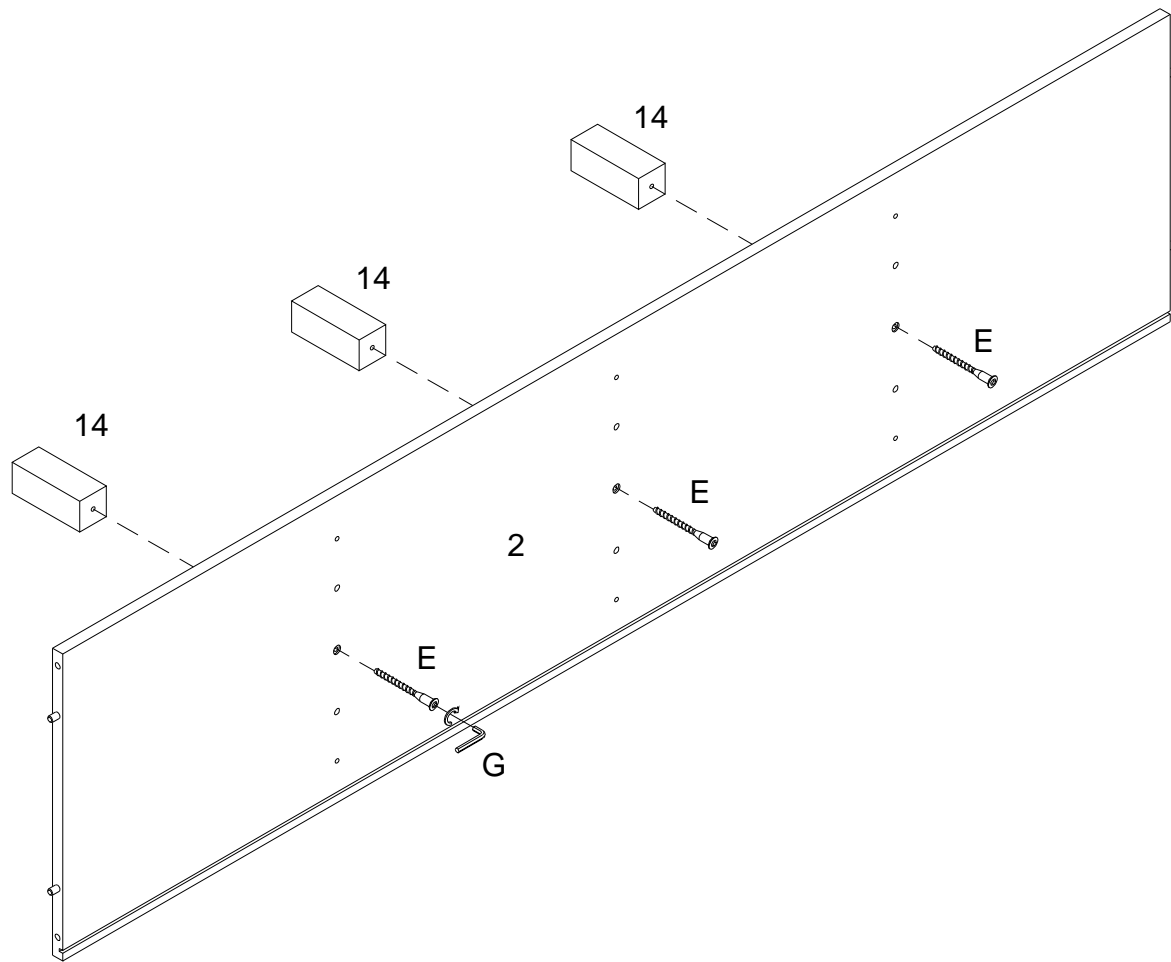
Using screw (F) attach drawer slider (Q) to parts (6,8) with Philips head screwdriver as per diagram.

# Step 10



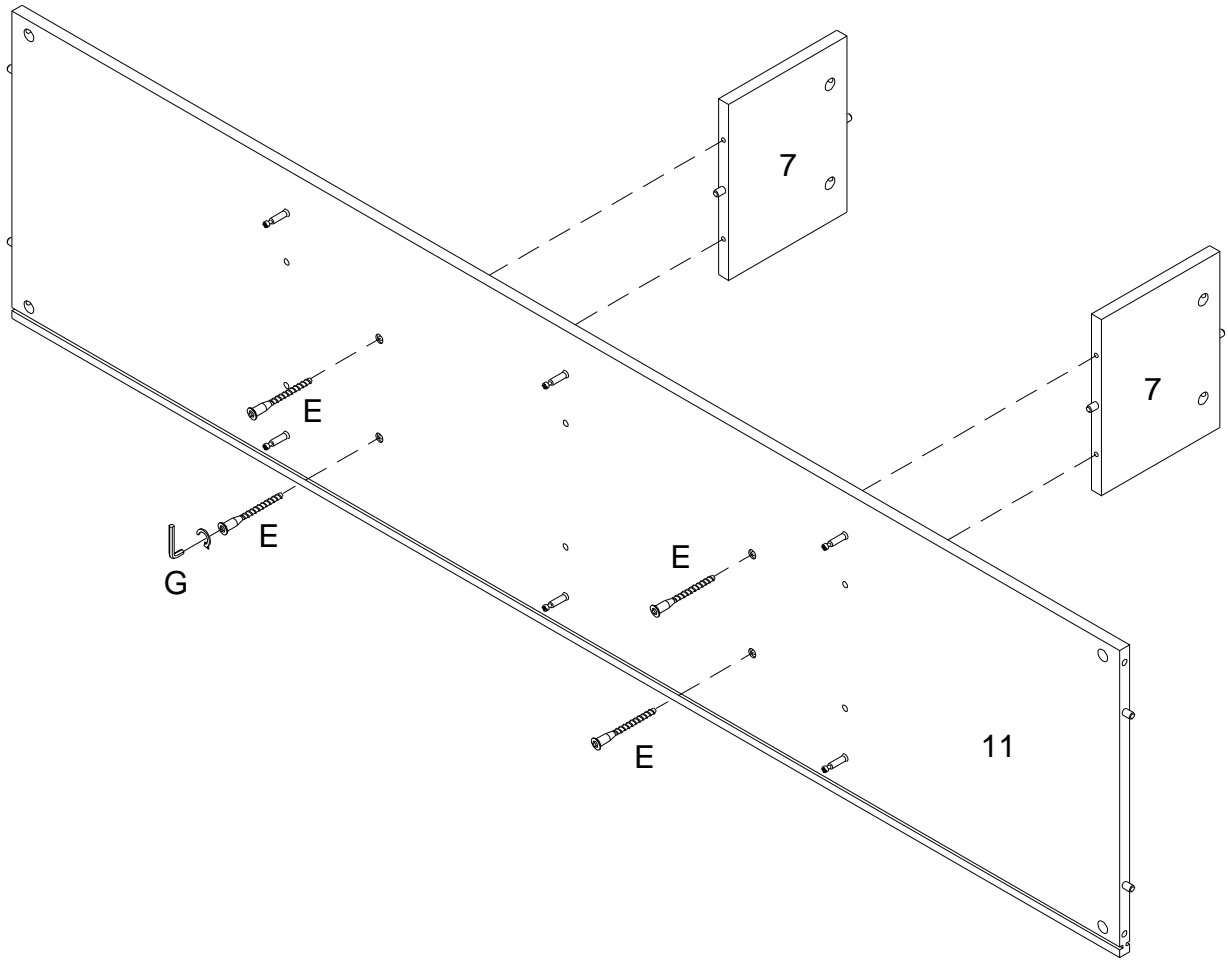
Using screw (F) attach drawer slider (Q) to parts (13) with Philips head screwdriver as per diagram.

# Step 11



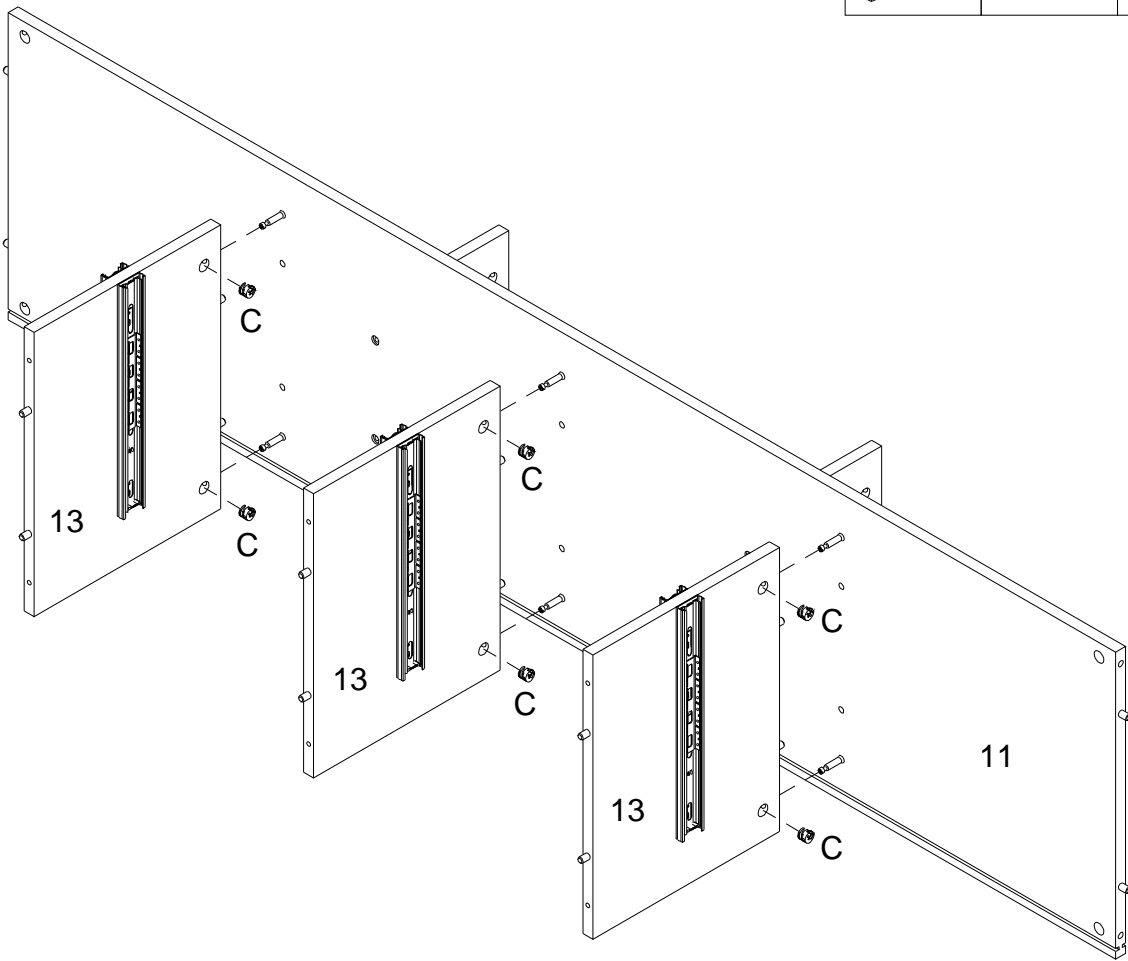
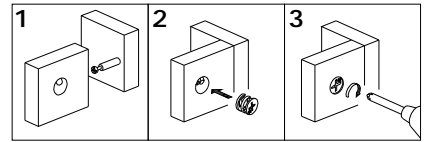
Using screw (E) secure part (14) to part (2) with Hex key (G) as per diagram.

# Step 12



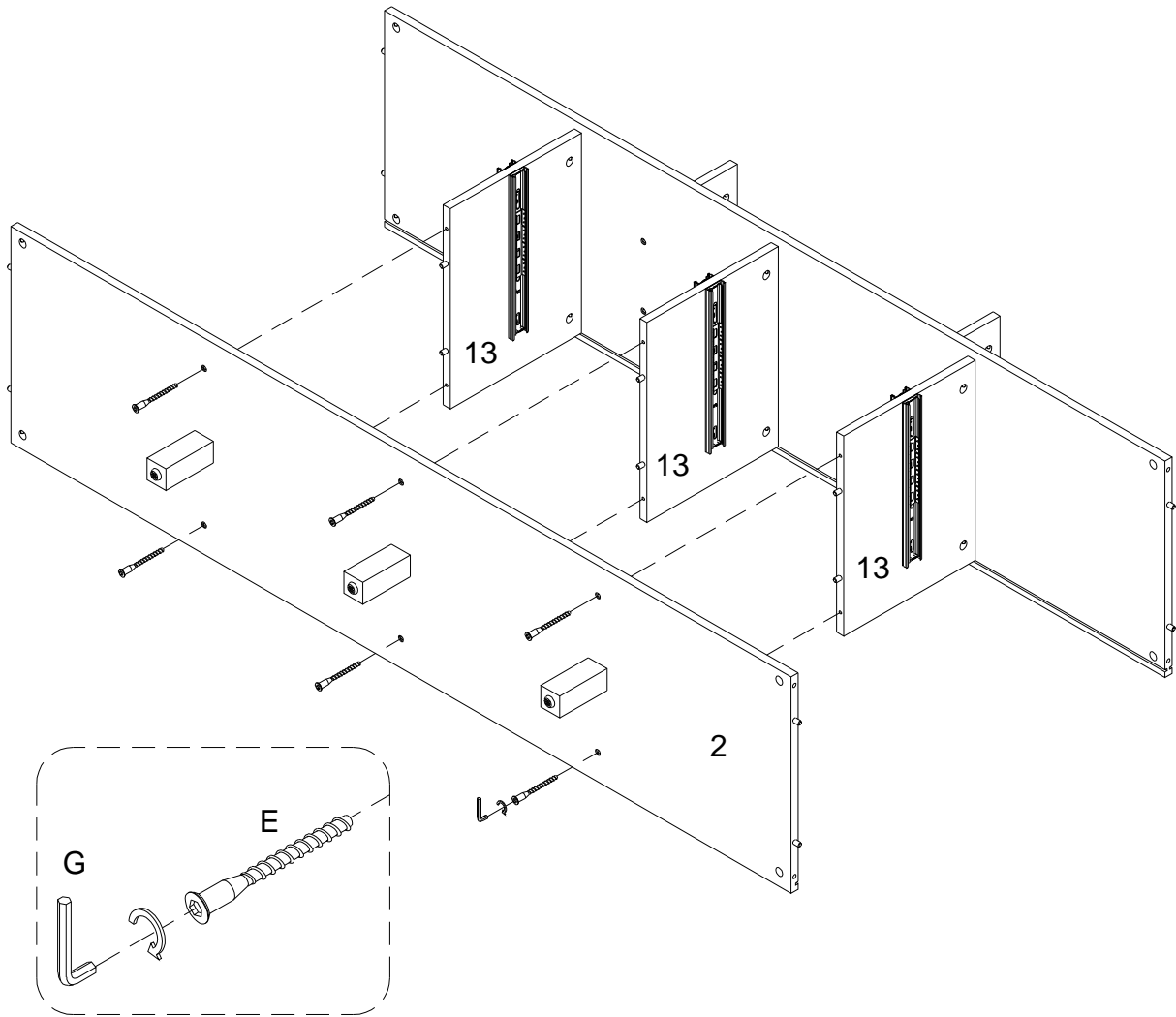
Using screw (E) secure part (11) to part (7) with Hex key (G) as per diagram.

# Step 13



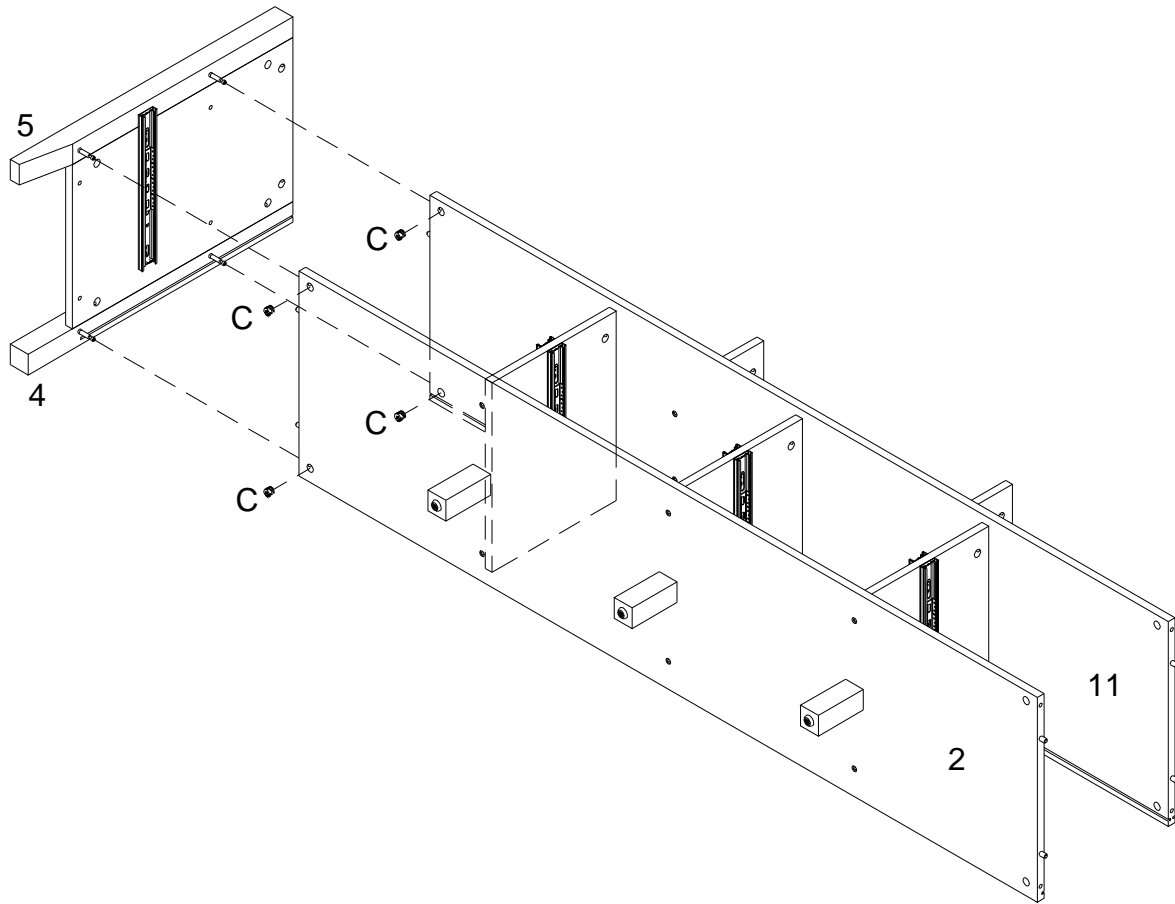
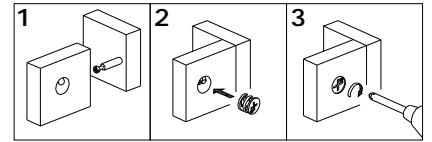
Using Cam lock(C) secure parts (13) to part (11) with Philips head screwdriver as per diagram.

# Step 14



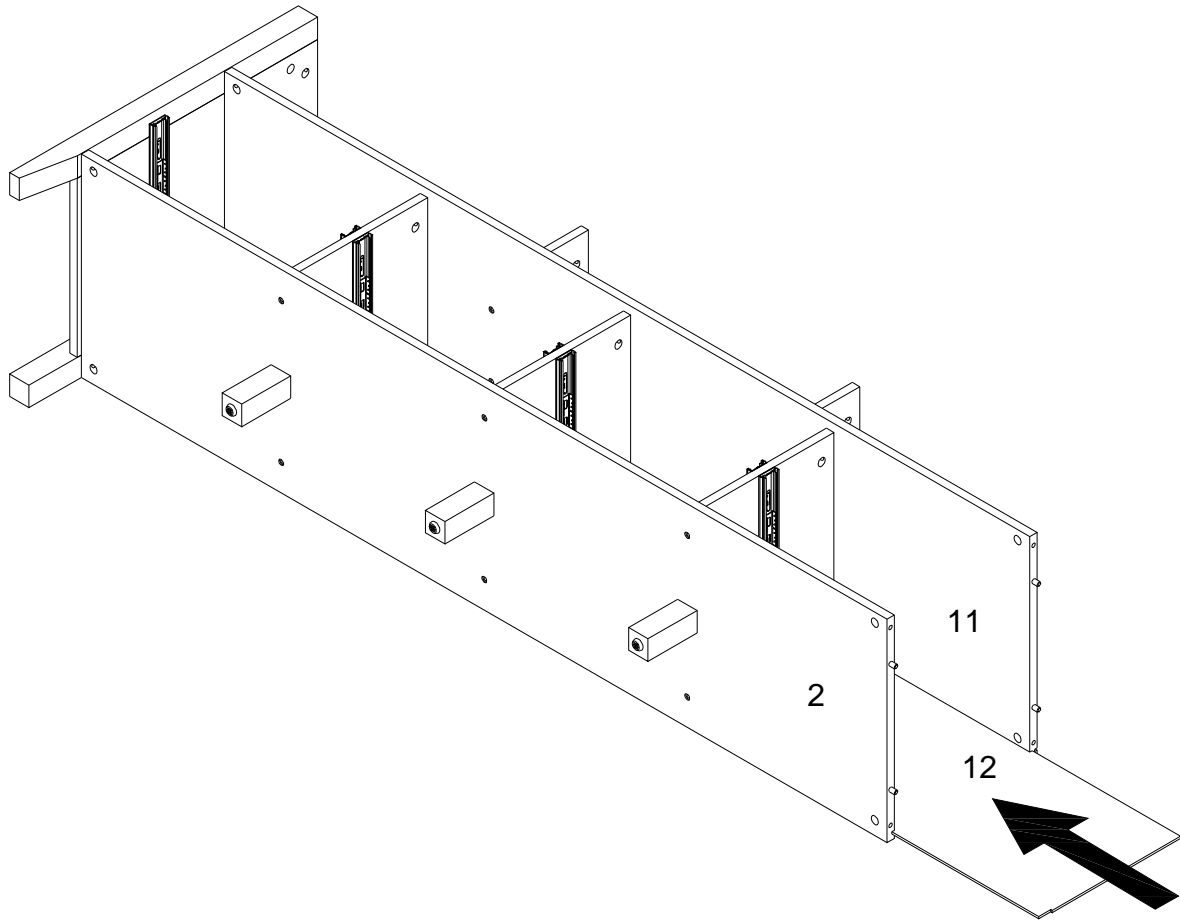
Using screw (E) secure part (2) to parts (13) with Hex key (G) as per diagram.

# Step 15



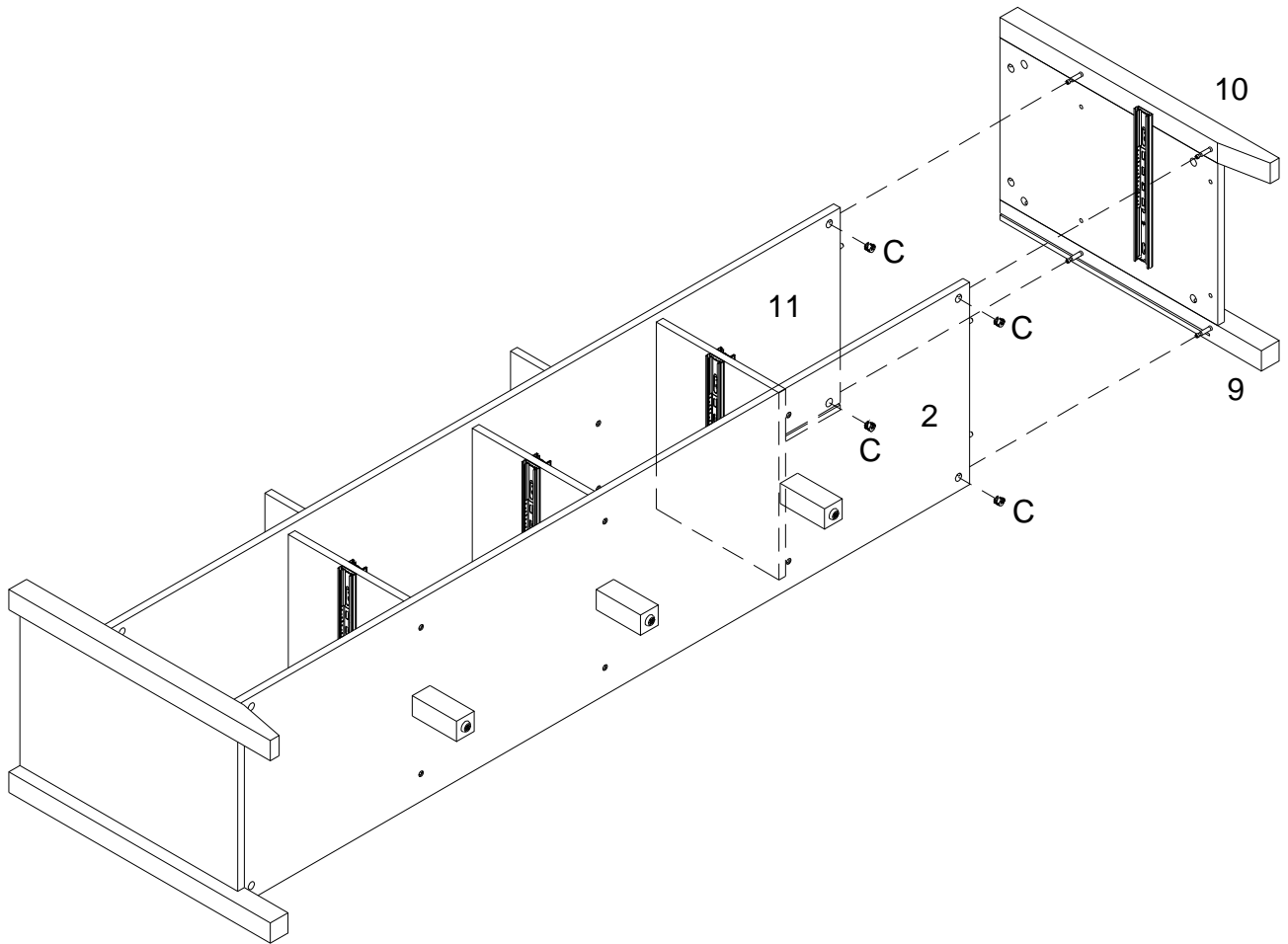
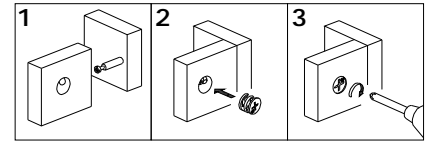
Using Cam lock(C) secure parts (4,5) to parts (2,11) with Philips head screwdriver as per diagram.

# Step 16



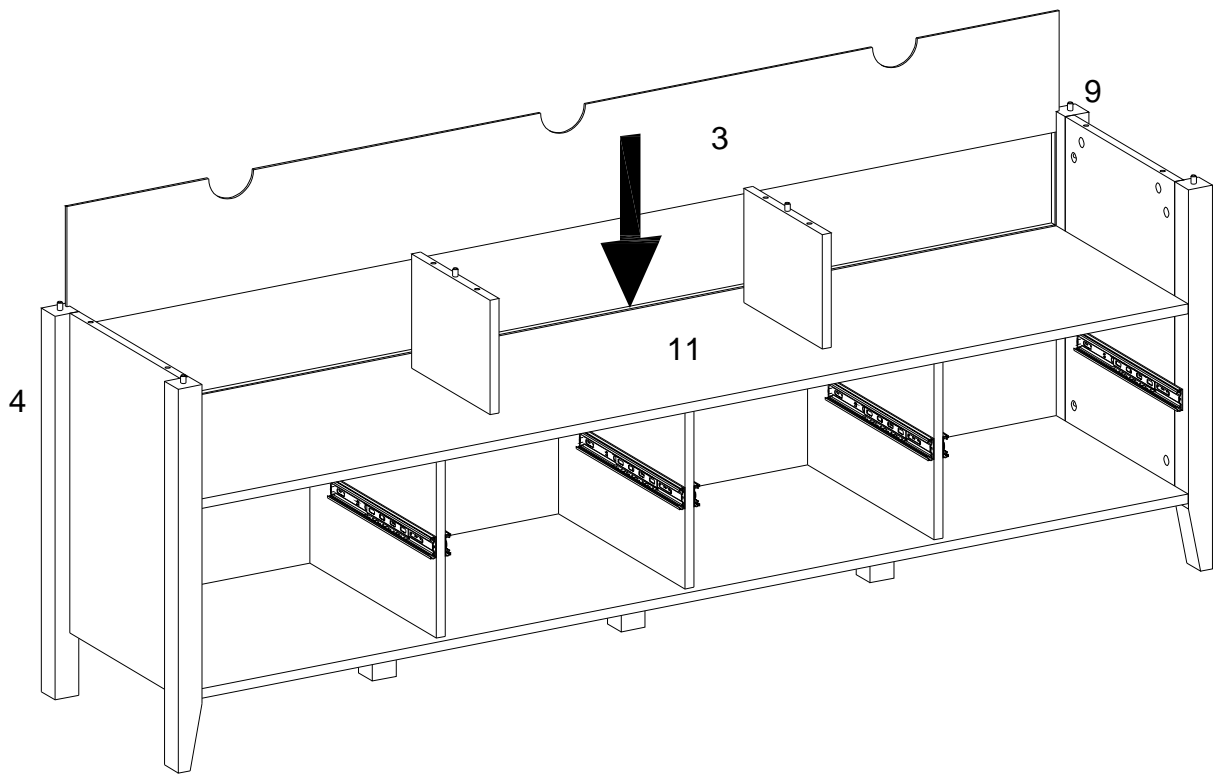
Put part (12) as per diagram.

# Step 17



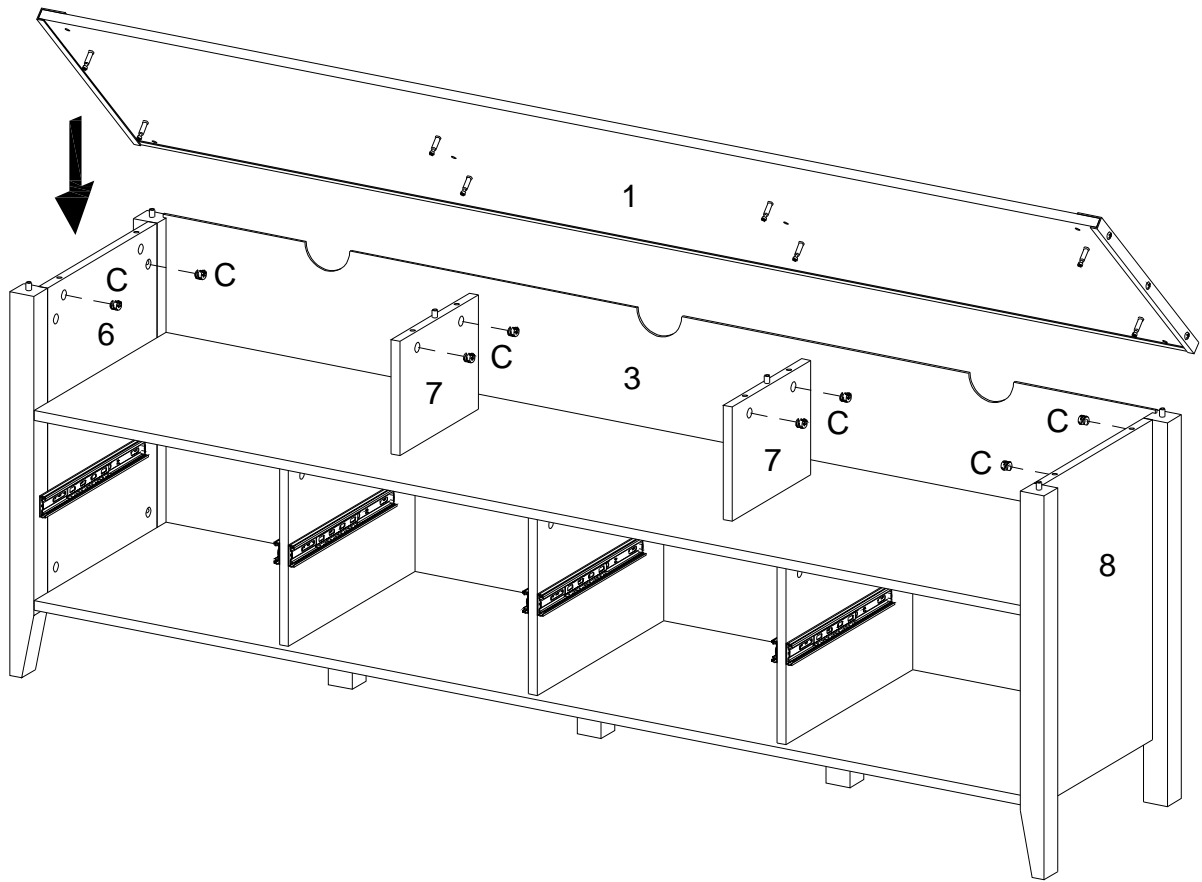
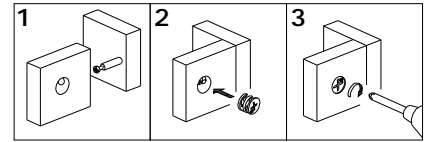
Using Cam lock(C) secure parts (9,10) to parts (2,11) with Philips head screwdriver as per diagram.

# Step 18



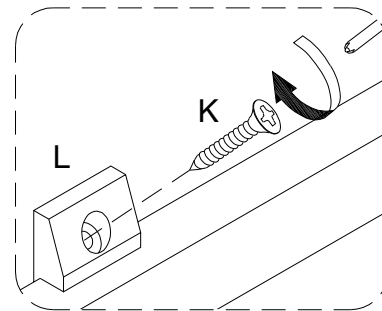
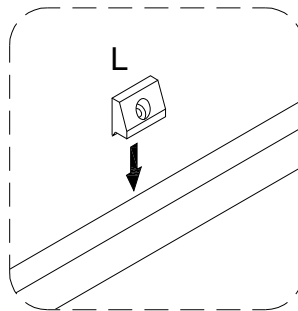
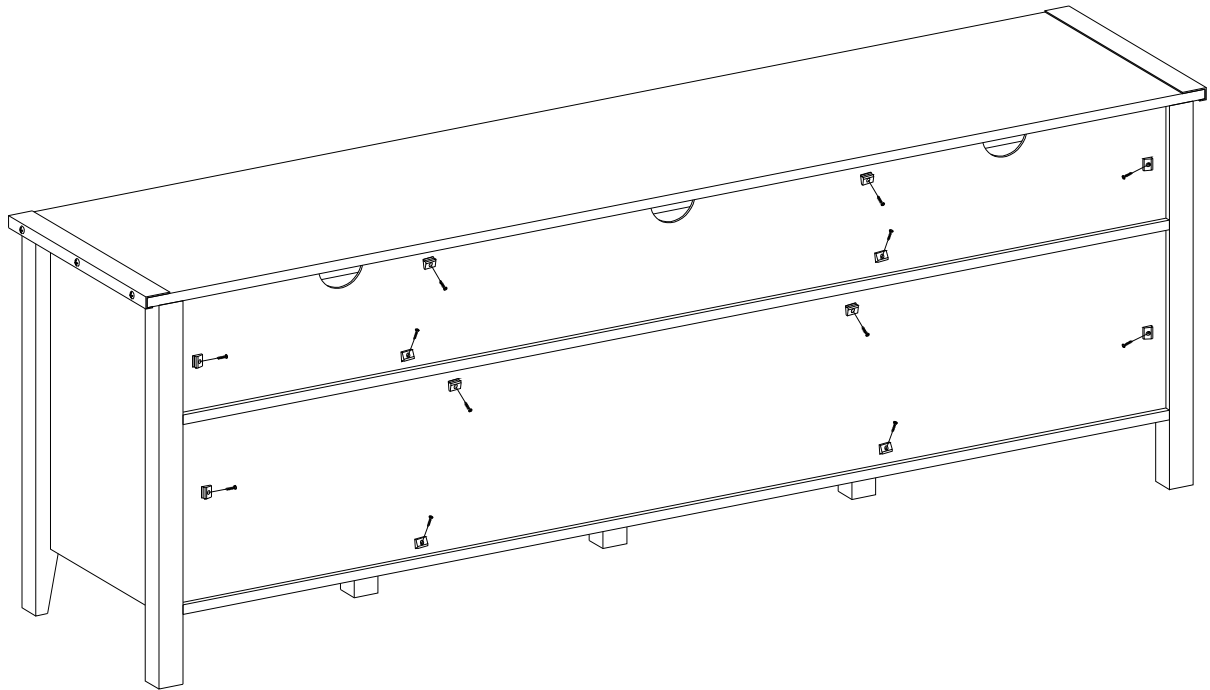
Put part (3) as per diagram.

# Step 19



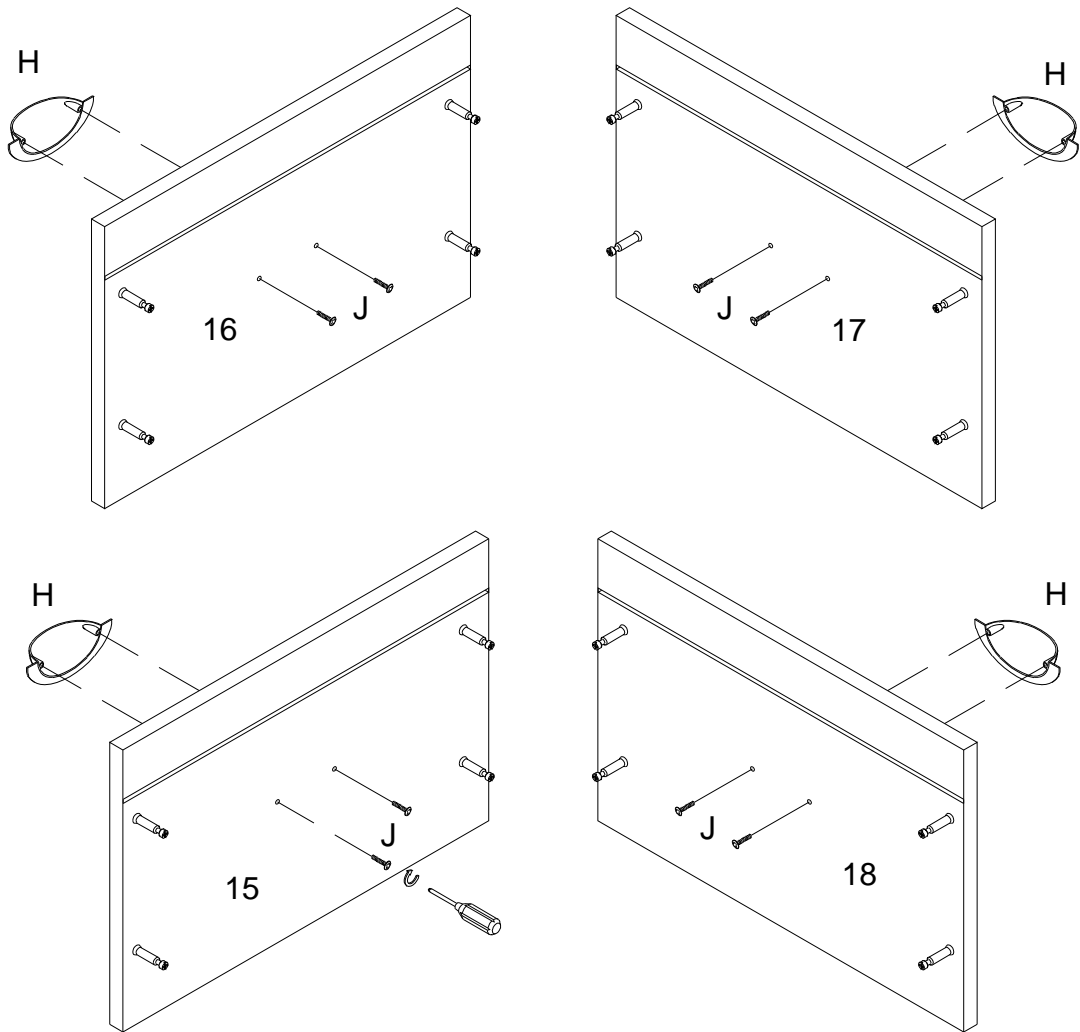
Using cam lock (C) secure part (1) into parts (6,7,8) with Philips head screwdriver as per diagram.

# Step 20



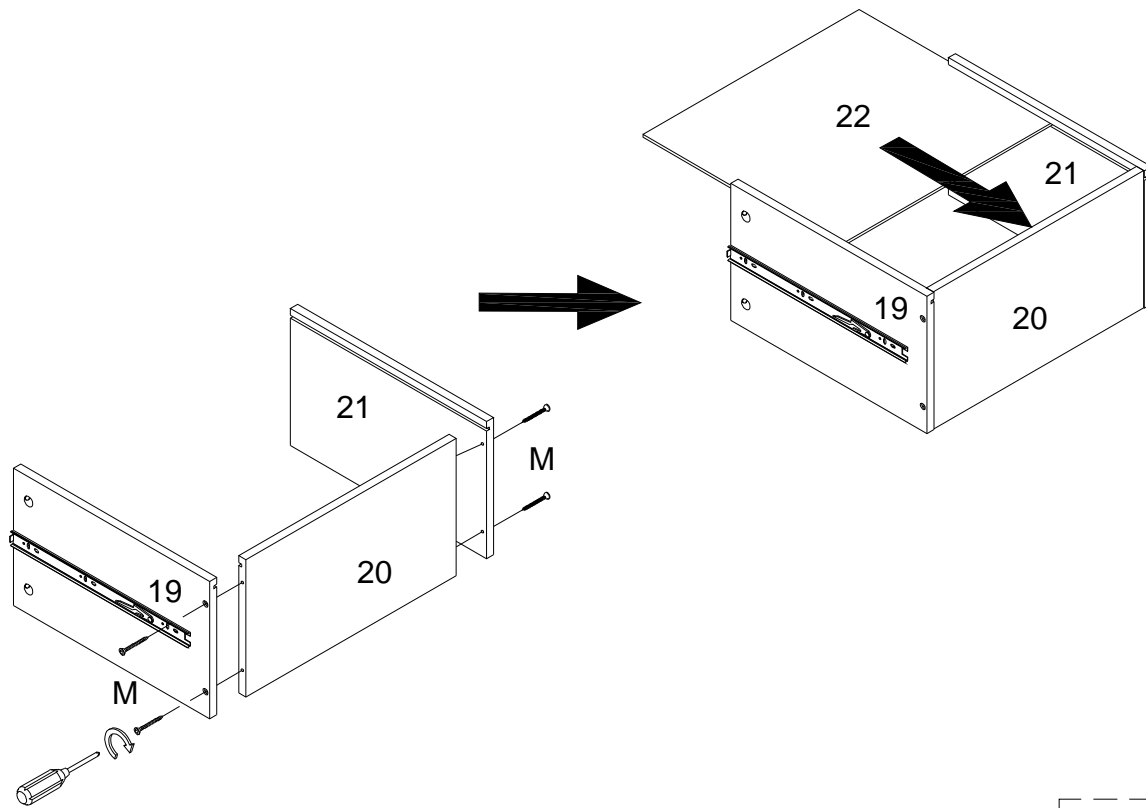
Using screw (K) secure plastic wedge (L) with Philips head screwdriver as per diagram.

# Step 21



Using handle bolt (J) attach handle (H) to parts (15,16,17,18) with Philips head screwdriver as per diagram.

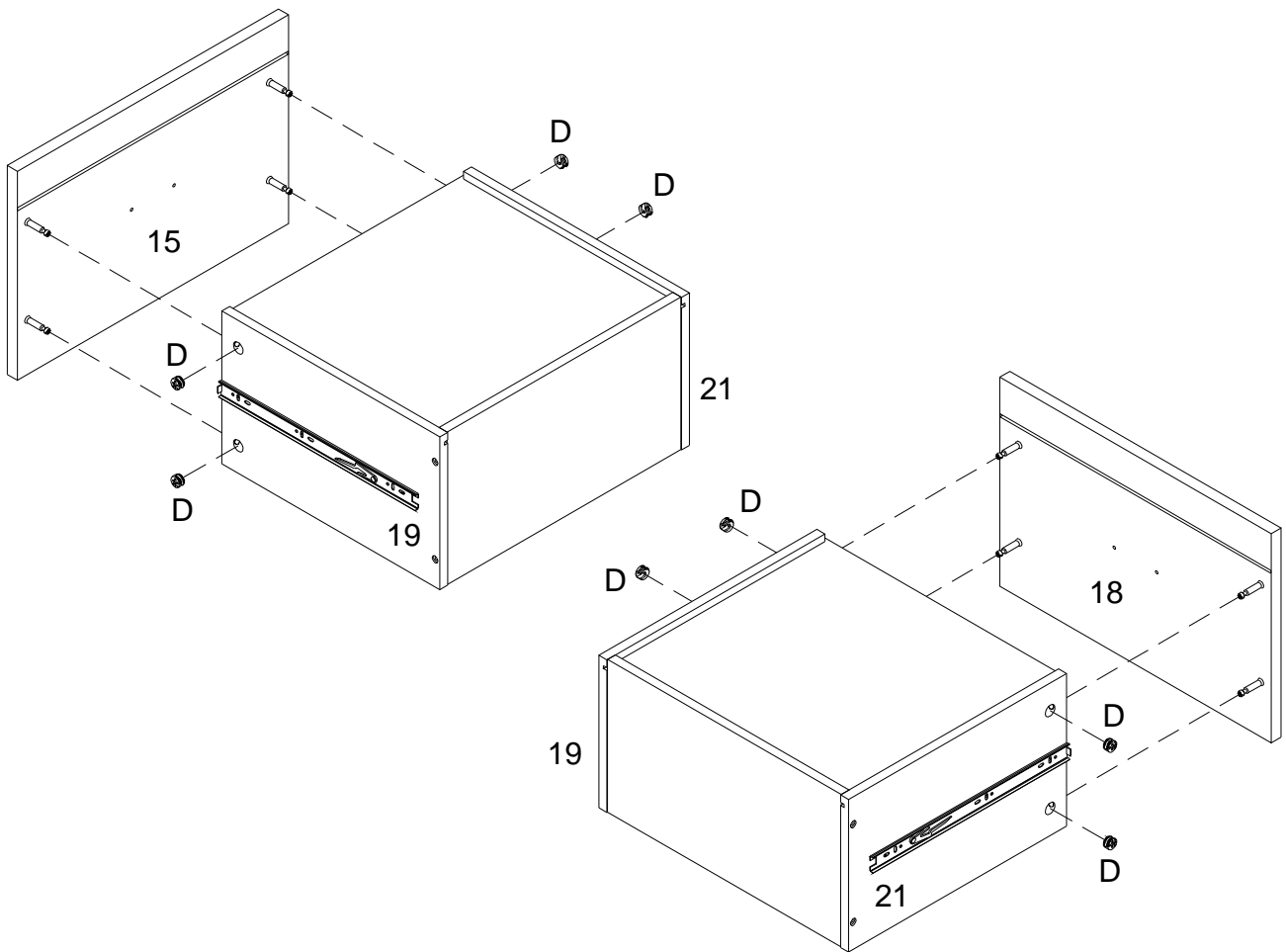
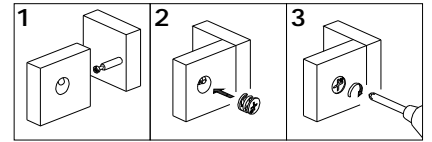
# Step 22



x 4

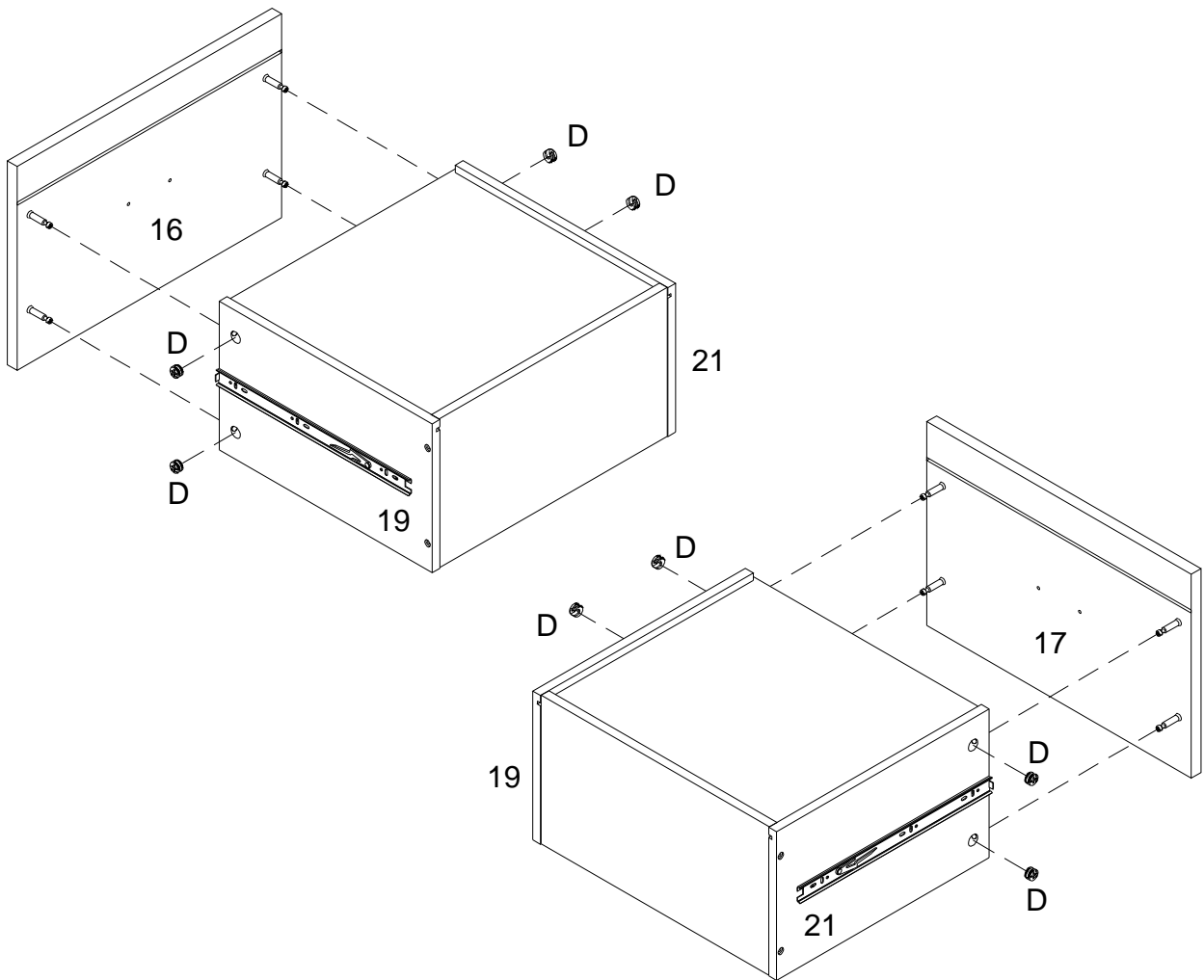
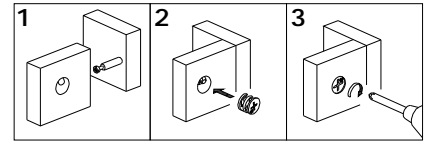
Using screw (M) attach parts (19,21) to part (20) with Philips head screwdriver .  
then put part (22) as per diagram.

# Step 23



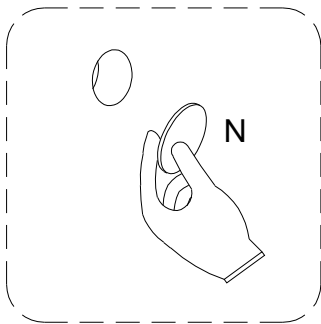
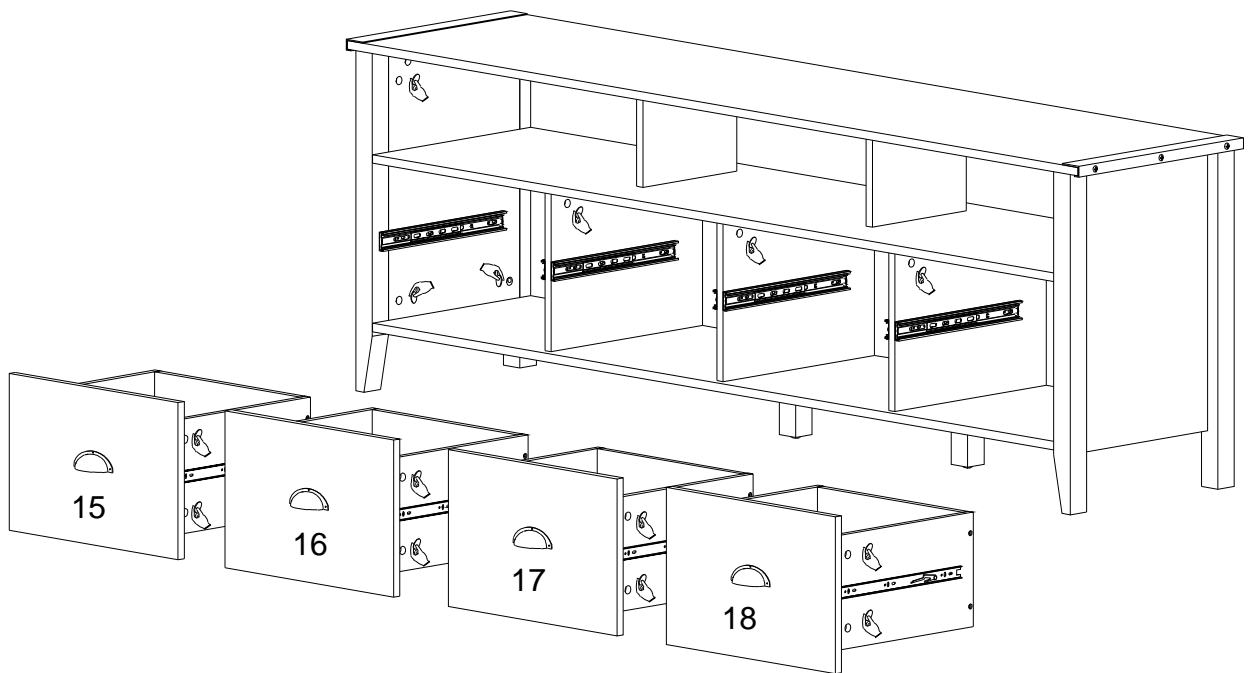
Using Cam lock(D) secure parts (15,18) to parts (19,21) with Philips head screwdriver as per diagram.

# Step 24



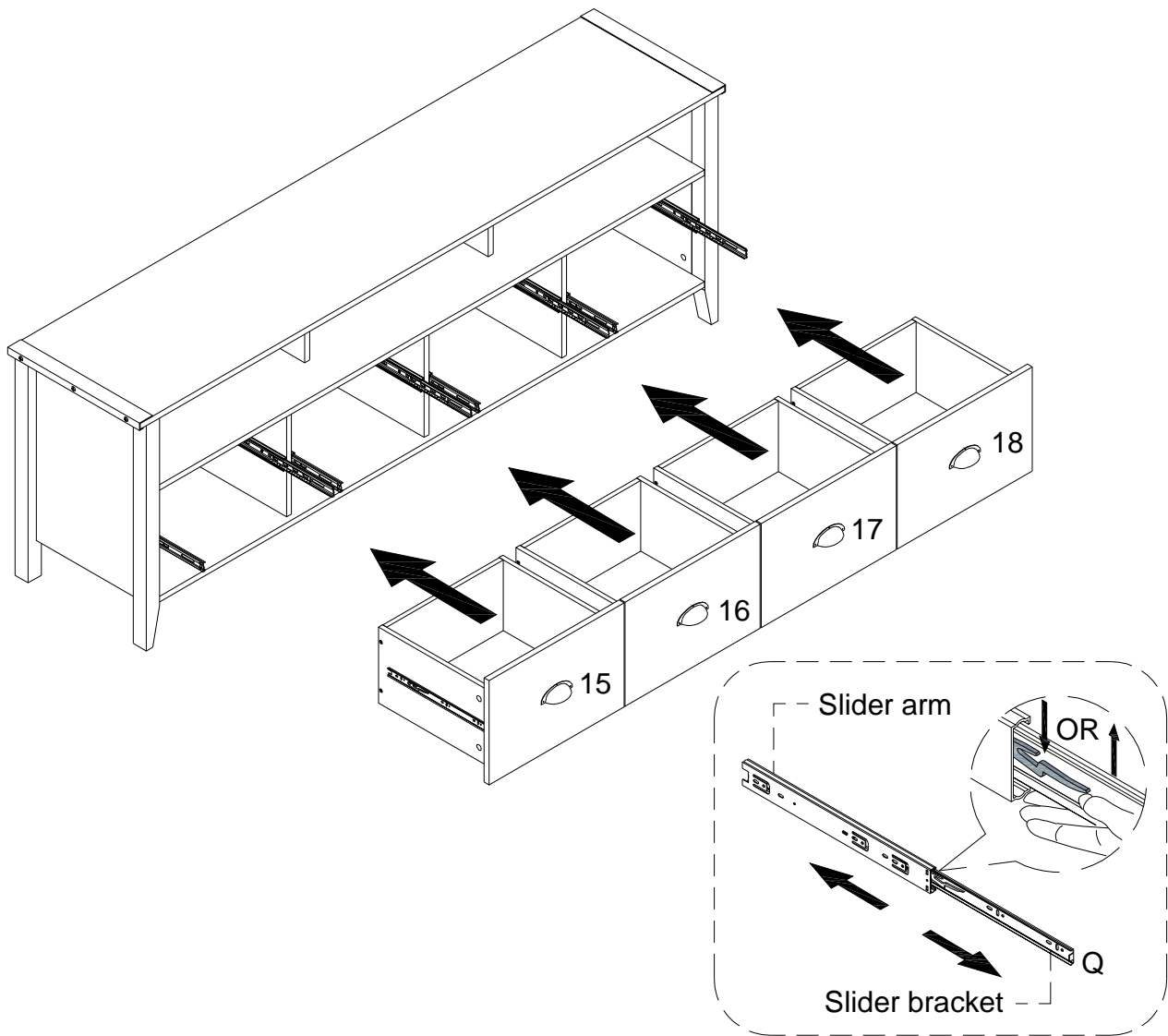
Using Cam lock(D) secure parts (16,17) to parts (19,21) with Philips head screwdriver as per diagram.

# Step 25



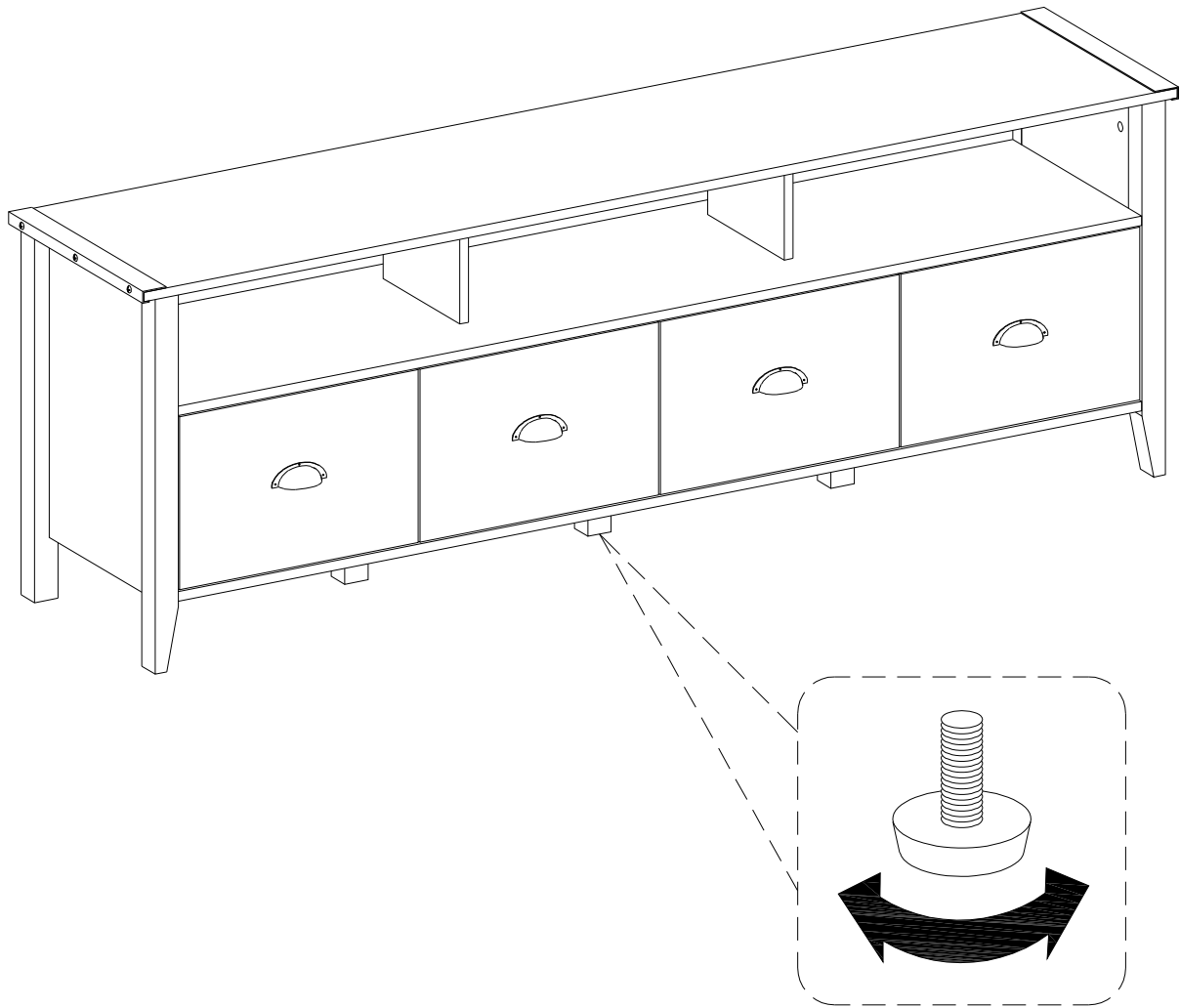
Place sticker (N) cover the holes as per diagram .

# Step 26



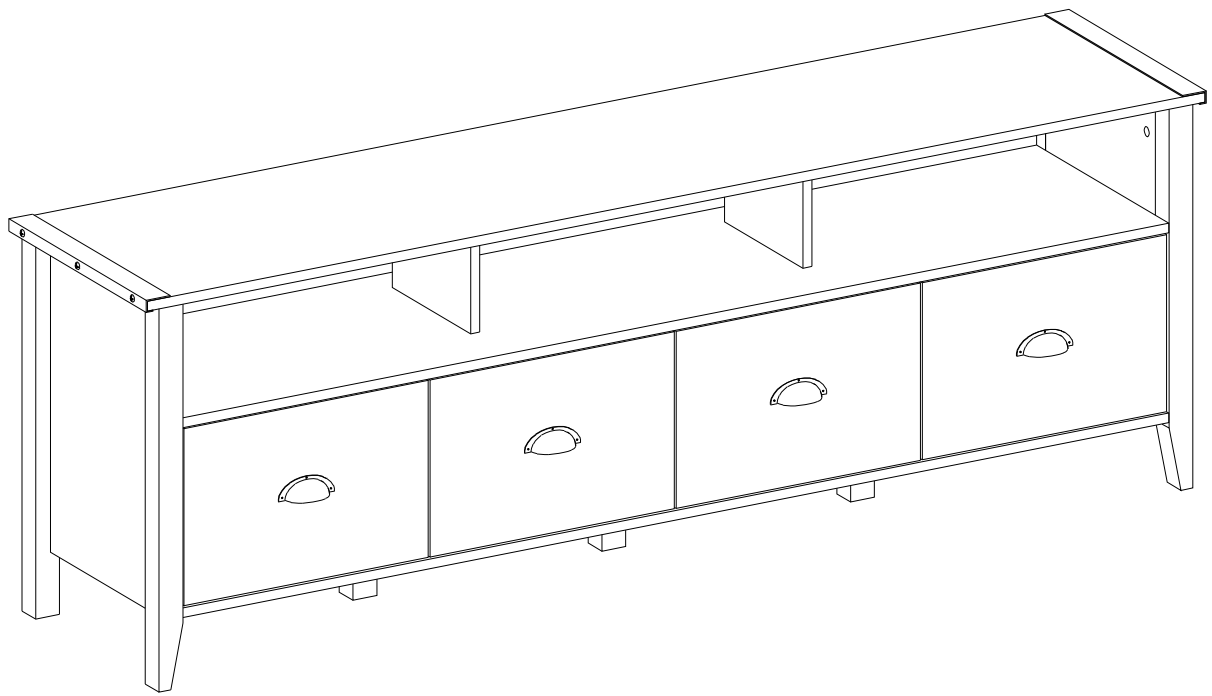
Insert the assembled drawers into the unit frame, extend the Ball Bearing Slide Tracks (Q) on the pedestal Side Panel all the way forward .Then align the Slide Runners on the assembled drawers with the Slide Tracks and push the drawer carefully inside until it stops. Note : if the drawer does not go in smoothly, please take it out and repeat the step. If you need to remove the drawer, please pull the drawer all the way out,press or lift the plastic release lever and pull out the drawer and then re-assembled the drawer until it was going in smoothly .

# Step 27



Position the assembled unit at the desired location ,if necessary adjust the floor leveler at the bottom of the support leg to level the unit .

# Step 28



**Final Assembly**