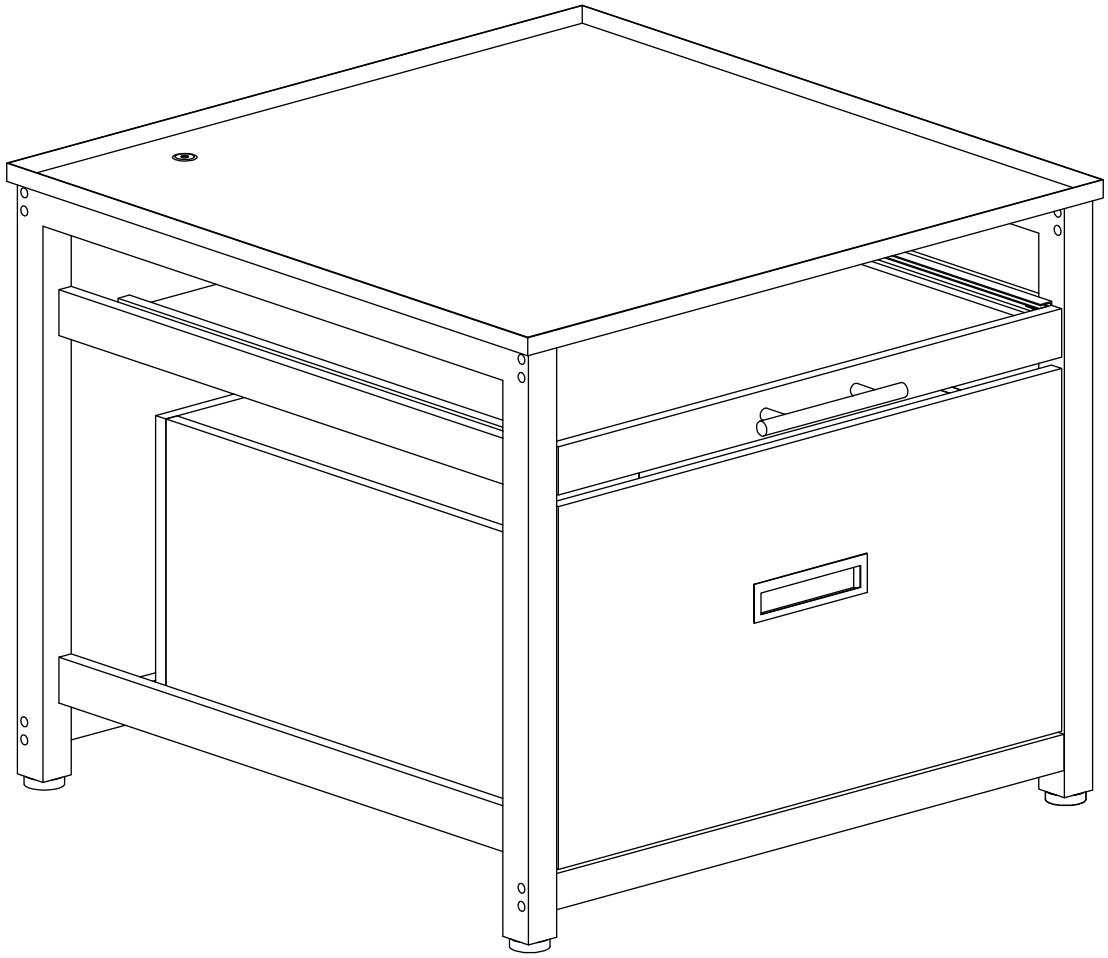
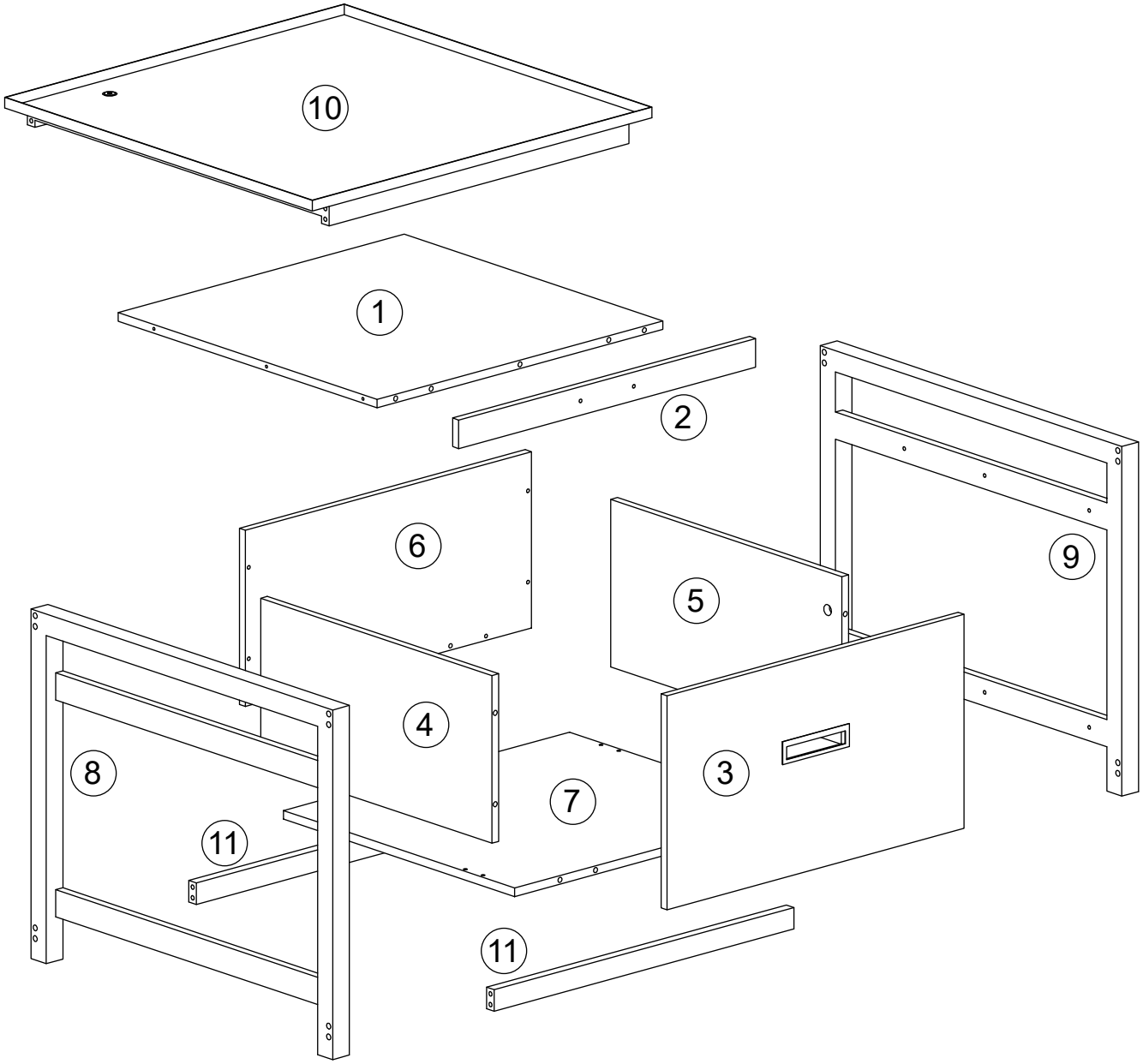
Assembly Instructions

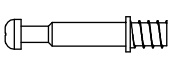
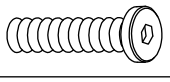
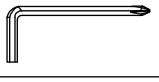
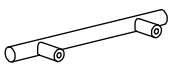
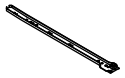
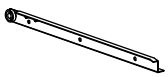
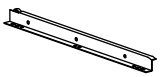
HOU 825 / HOU 836



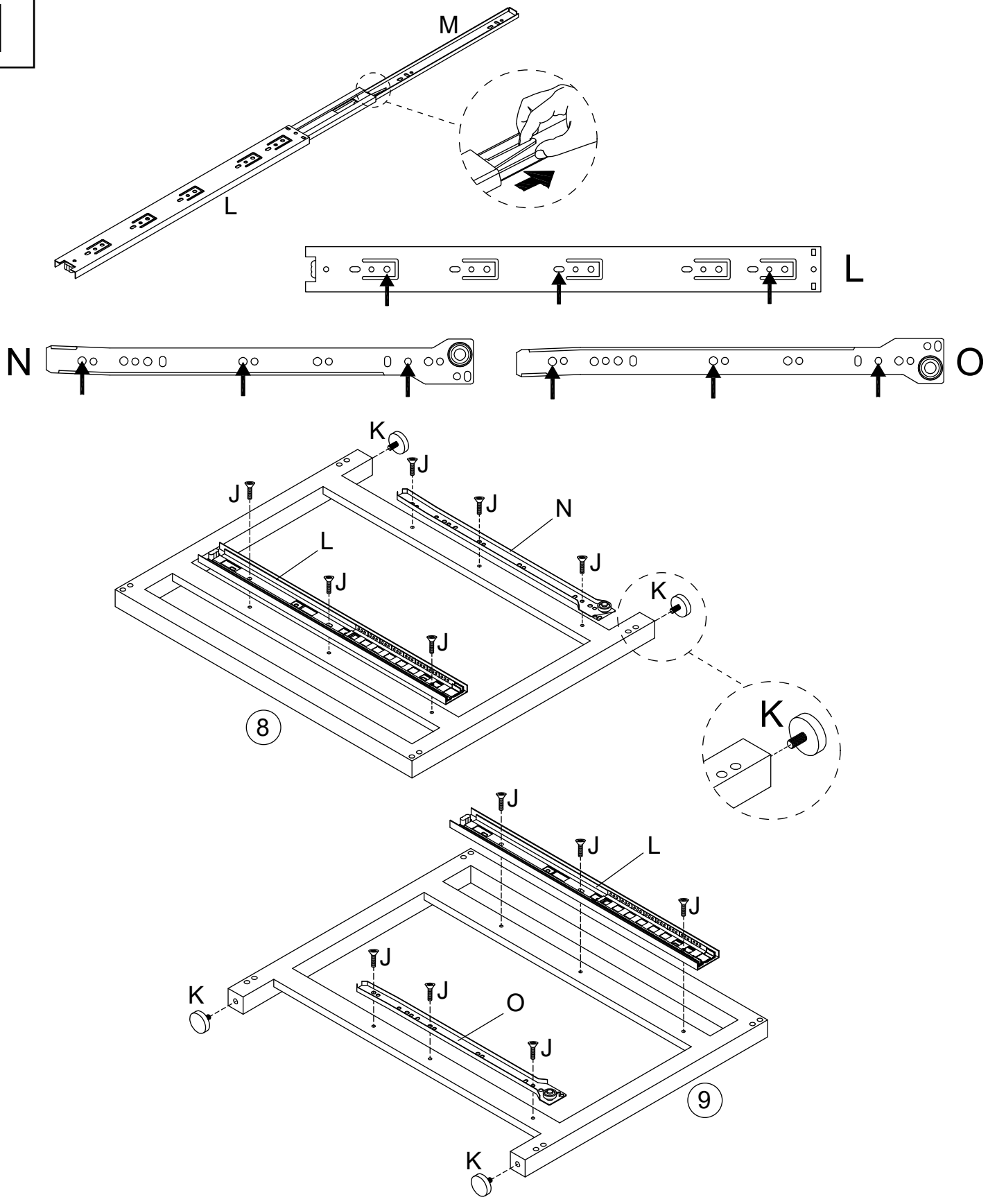
We come with the necessary tools for assembly
but for faster assembly, a power drill is recommended



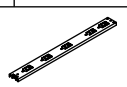
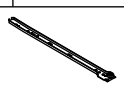
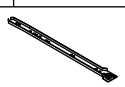


A	×9+1	B	×9+1	C	×10+1	D	×12+1	E	×10+1	F	×16+1	G	×1
													
Ø6×35mm		Ø15×10mm		Ø6×30mm		Ø3.5×14mm		Ø4×35mm		M6×50mm		M4×64mm	
H	×1	I	×2+1	J	×12+1	K	×4	L	×2	M	×2	N	×1
													
151×31×12mm		M4×18mm		M4×10mm		M8×Ø30mm		L500mm		L500mm		L450mm	
O	×1	P	×1	Q	×1	R	×1	S	×4				
													
L450mm		L450mm		L450mm									

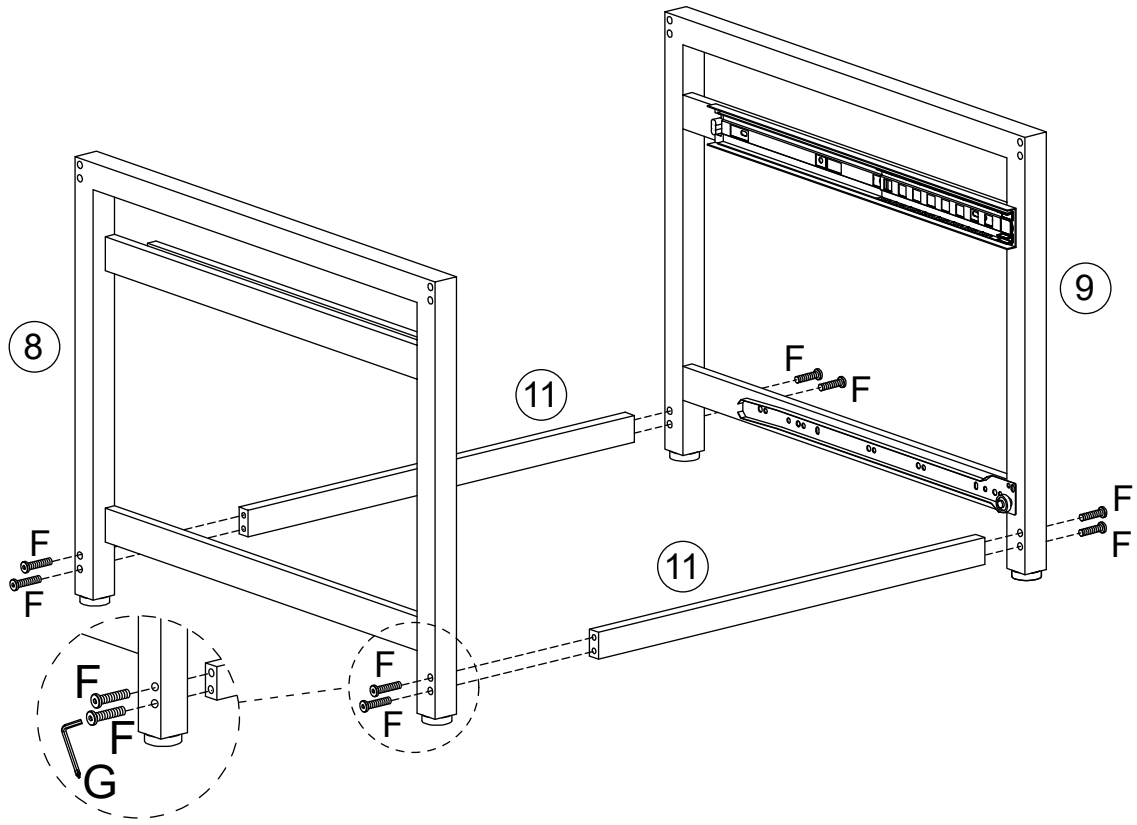
1



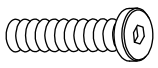
Separate Slide Rail set as M and L as shown for further use.
Install Slide Rail Part#O and Part#L to Part#9 as shown with screws Jx6.
Install Slide Rail Part#N and Part#L to Part#8 as shown with screws Jx6.
Attach adjustable feet Kx4 as shown.

J	×12	K	×4	L	×2	N	×1	O	×1
									
M4×10mm		M8×Ø30mm		L500mm		L450mm		L450mm	

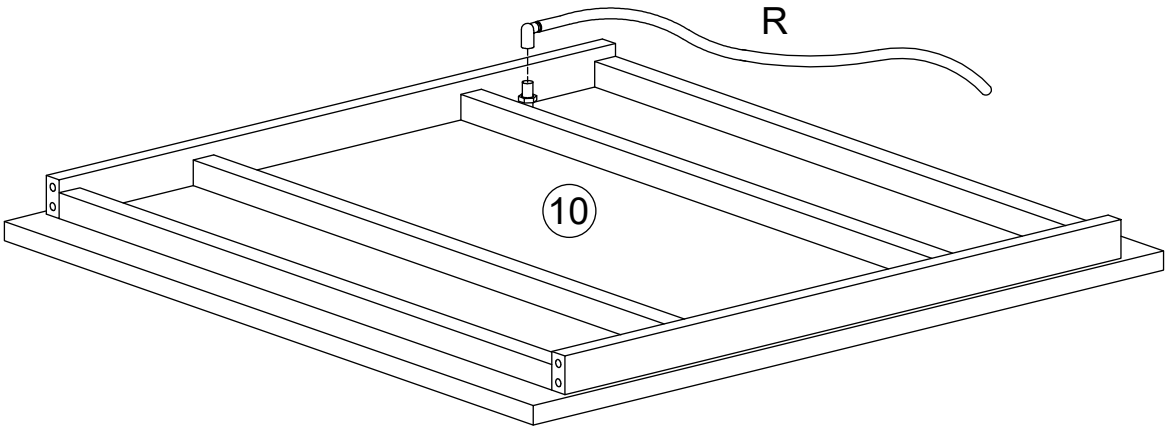
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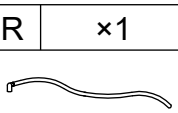
Attach Part #8 and Part #9 with Part #11x2 using Screw Fx8 as shown.
Please do not fully tighten the screws until Step 4.

F	×8	G	×1
			
M6×50mm		M4×64mm	

3



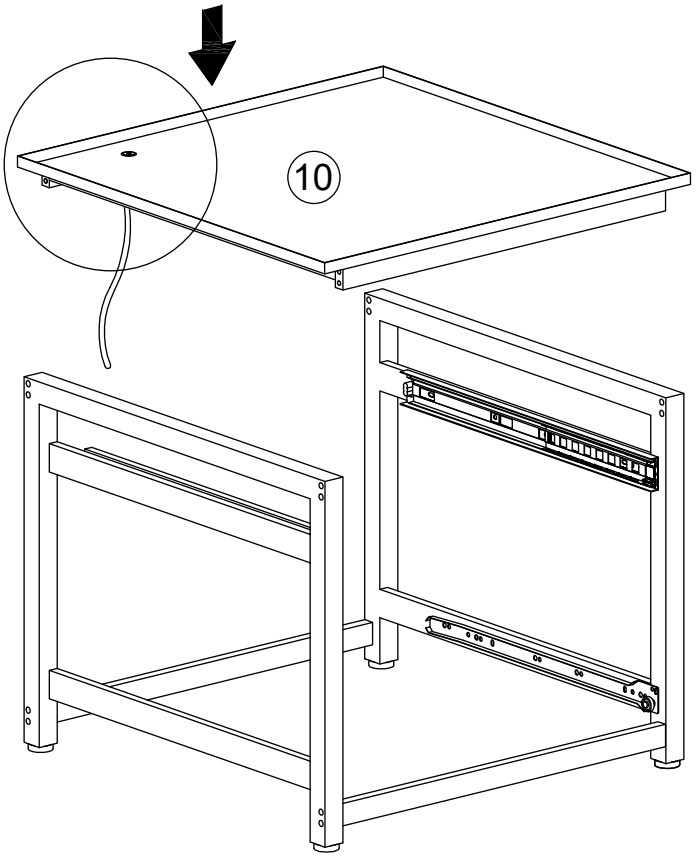
Attach the water drain hose R to the unit.
To make the assembly easier, or if the temperature is too low, it is better to use hot water to soften the accessories before installing the drain hose.

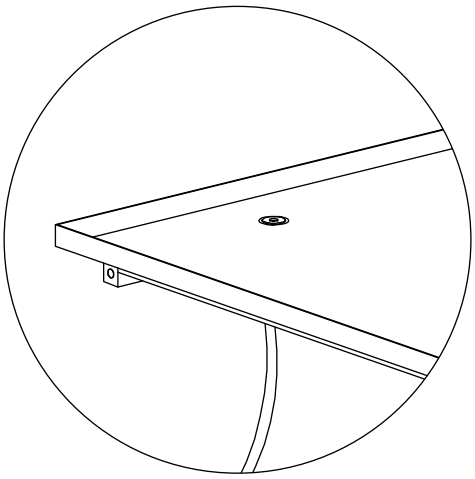
R	×1
	

4

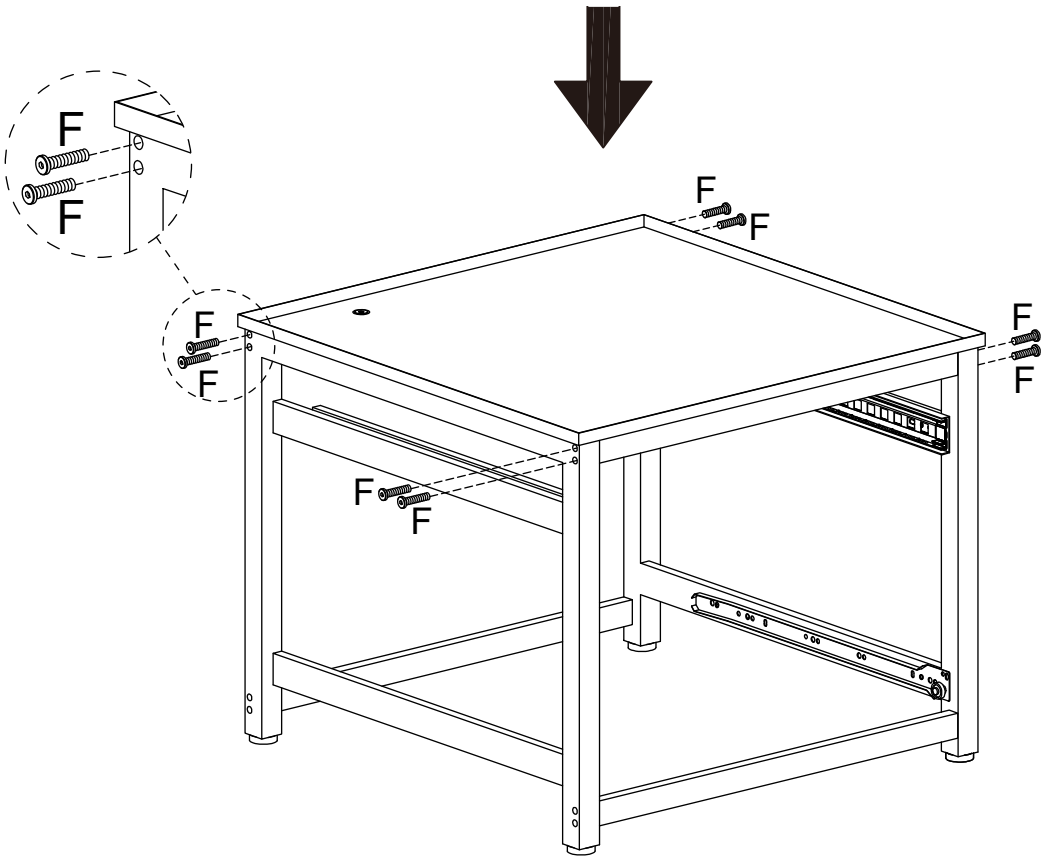
Please tighten all screws at this step , including screws from Step 2.



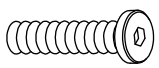




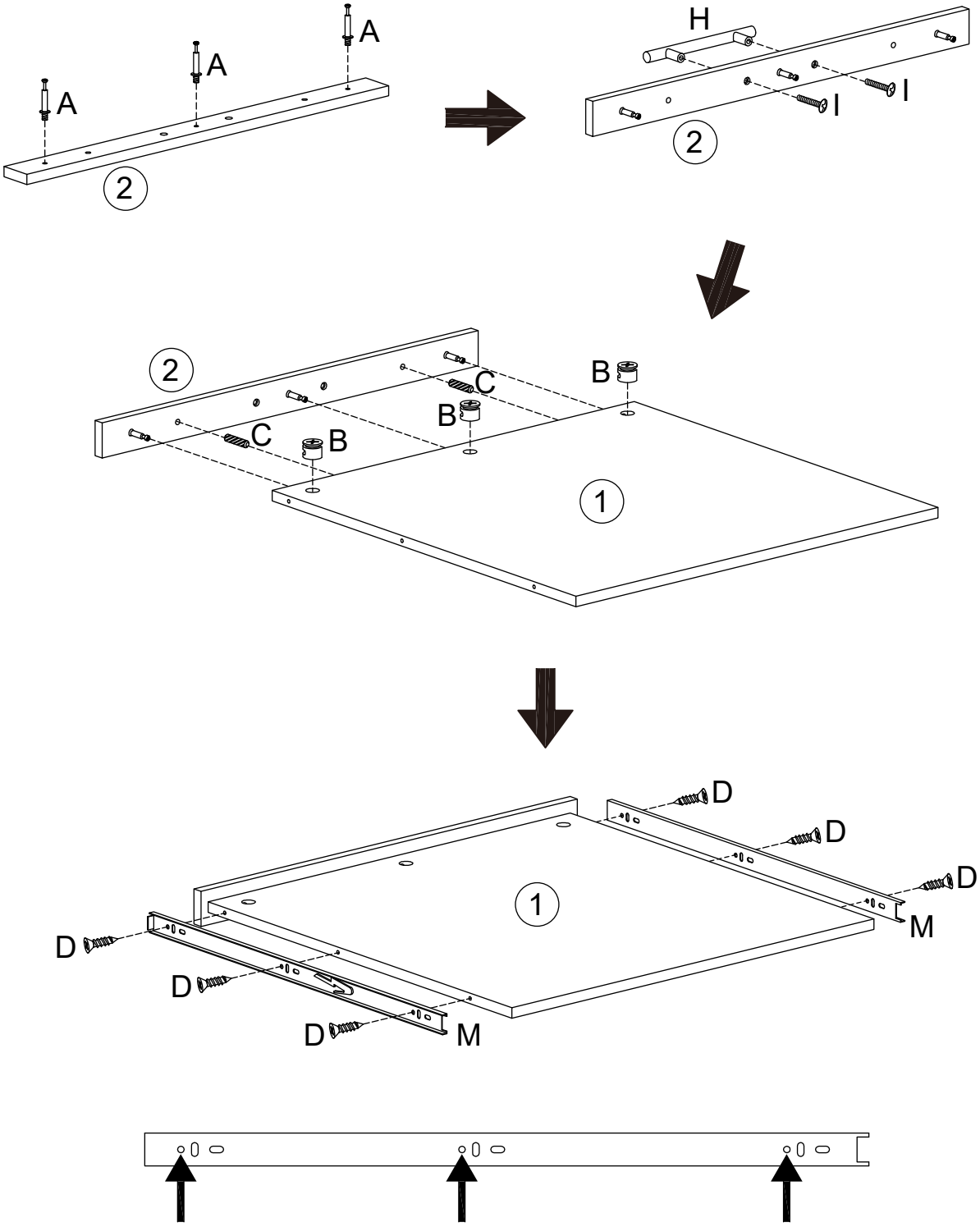
Pay attention to the direction of the drainage hole



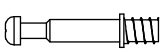
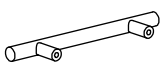
Attach Part#10 to the assembled unit with screws Fx8 as shown.

F	×8
	
M6×50mm	

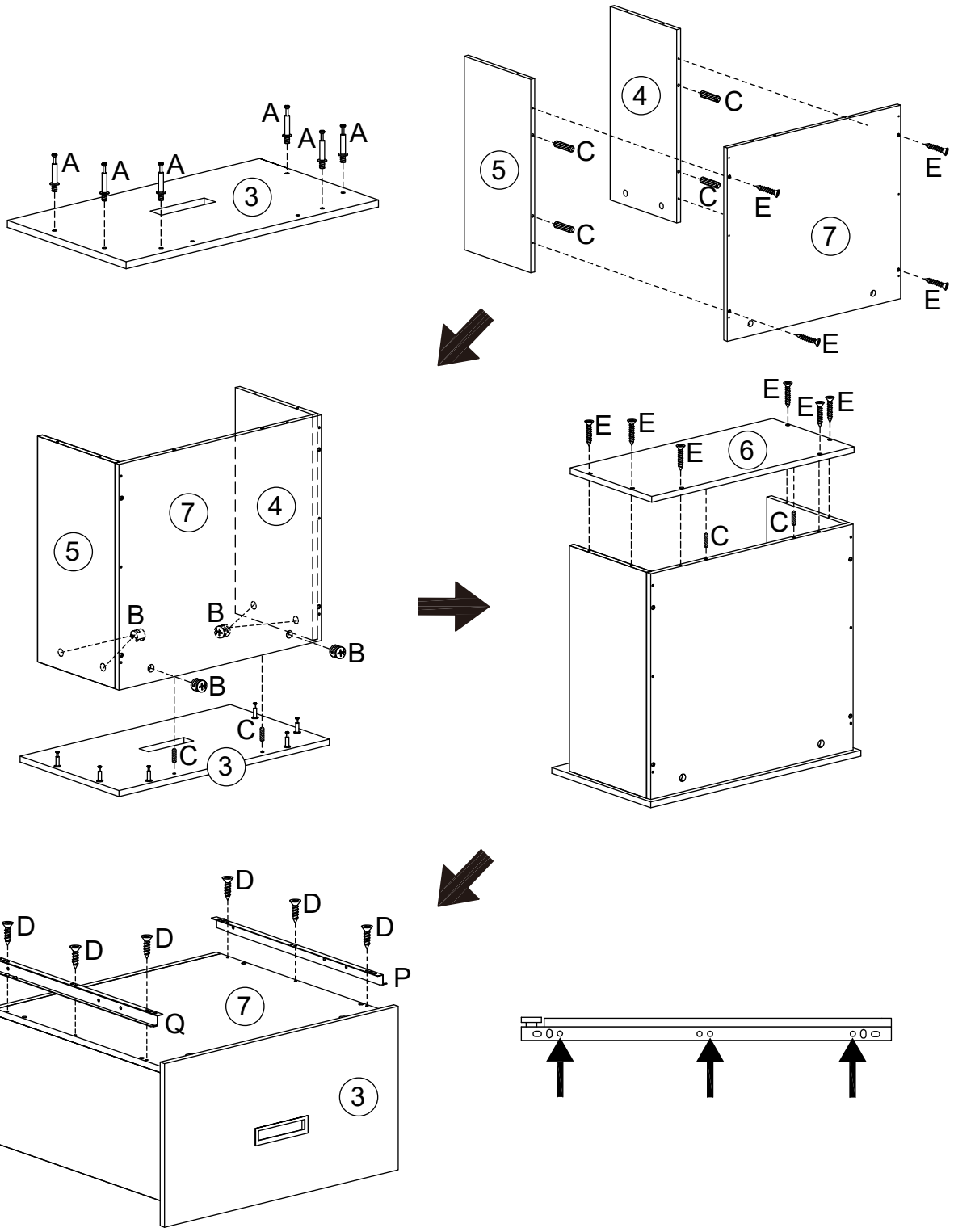
5



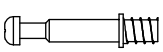
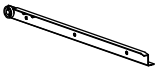
Install Cam Screws Ax3 to Part#2 as shown.
Install Handle Part H to Part#2 with screws Ix2 as shown.
Put Dowel Cx2 into Part#2,put connector nuts Bx3 into Part#1.
Then connect Part#1 and Part#2 and tighten connector nuts Bx3.
Install Rail Mx2 to board Part #1 with screw Dx6 as shown.

A	×3	B	×3	C	×2	D	×6	H	×1	I	×2	M	×2
													
Ø6×35mm		Ø15×10mm		Ø6×30mm		Ø3.5×14mm		151×31×12mm		M4×18mm		L500mm	

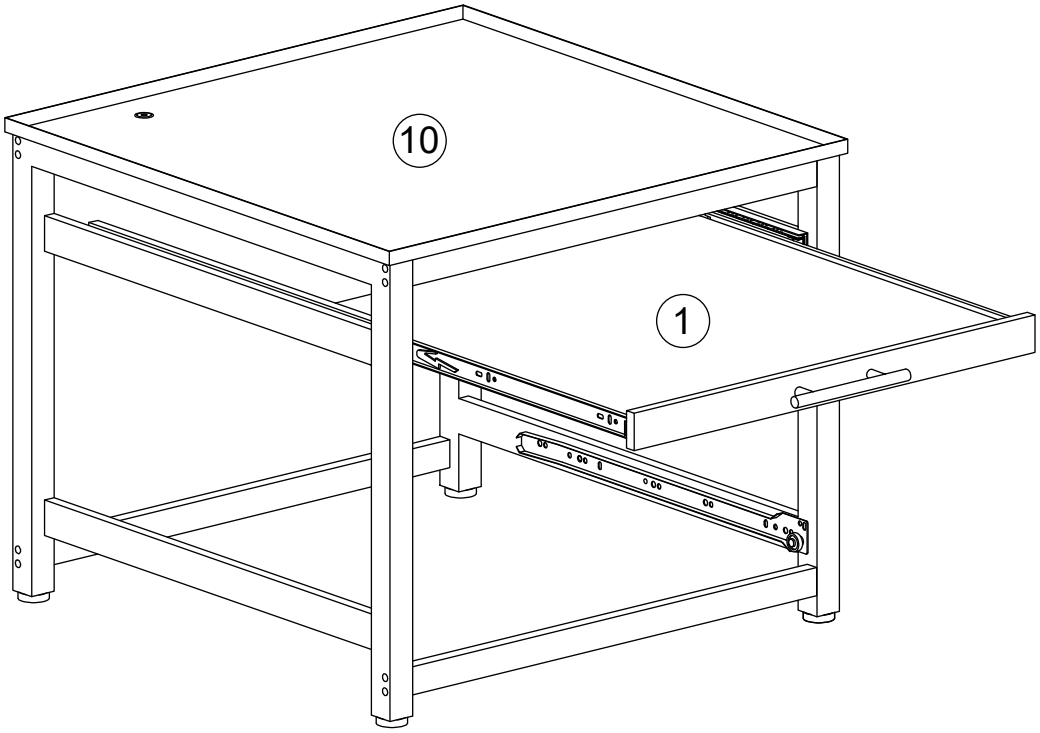
6



Install Cam Screws Ax6 to Part#3 as shown.
Put Dowel Cx4 into Part#4 and Part#5
Attach Part #7 with Part#4 and Part#5 with Screws Ex4 as shown.
Put connector nuts Bx6 into Part#4、Part#5 and Part#7.
Attach Part #3 to the assembled unit with Dowel Cx2 as shown. Turn B to secure position.
Attach Part#6 to the assembled unit with screws Ex6 and Dowel Cx2 as shown.
Install Slide Rail Part#Q and Part#P to bottom Part#7 as shown with screws Dx6.
Pay attention to the direction of the slide rail pulley.

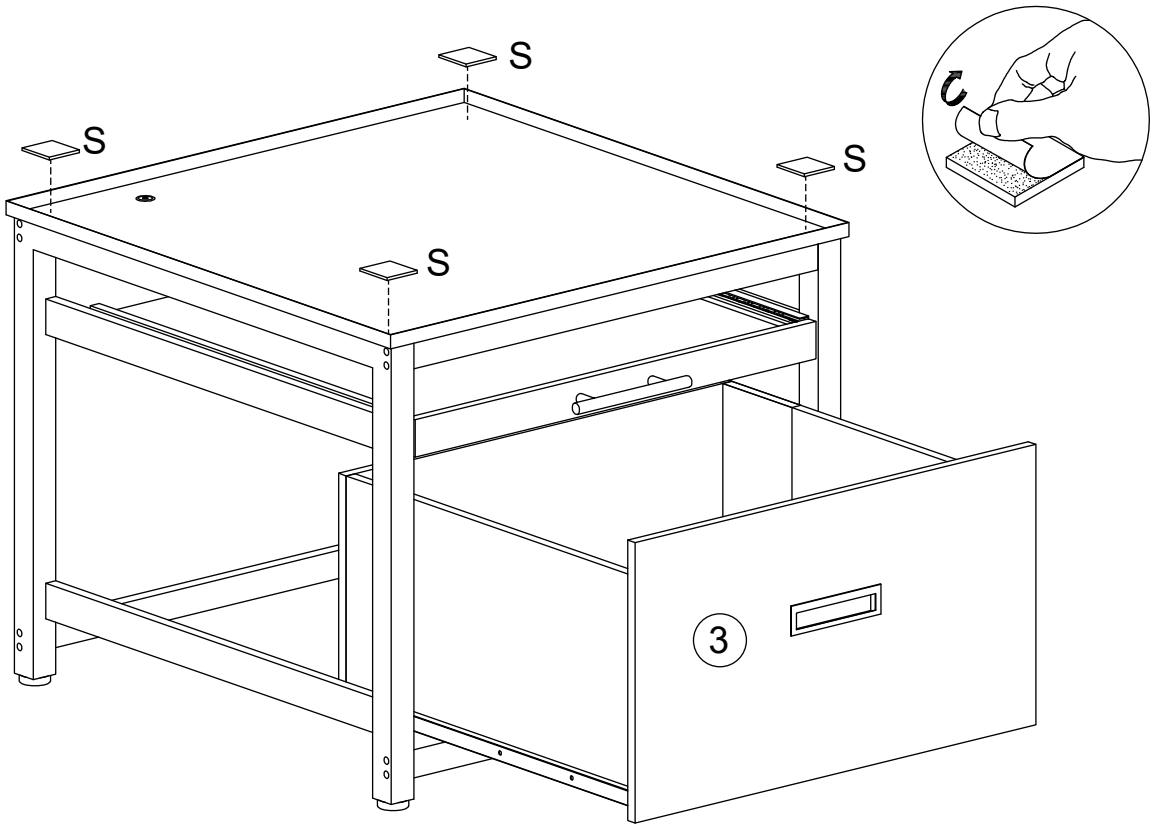
A	×6	B	×6	C	×8	D	×6	E	×10	P	×1	Q	×1
													
Ø6×35mm		Ø15×10mm		Ø6×30mm		Ø3.5×14mm		Ø4×35mm		L450mm		L450mm	

7



Attach Pullable drain basket board Part#1 to the unit as shown.
After aligning, put it in and you'll be fine if you hear a click.

8



Attach drawer to the unit as shown.
We are equipped with anti-vibration pads.
Can be used together if necessary.

S	×4
	