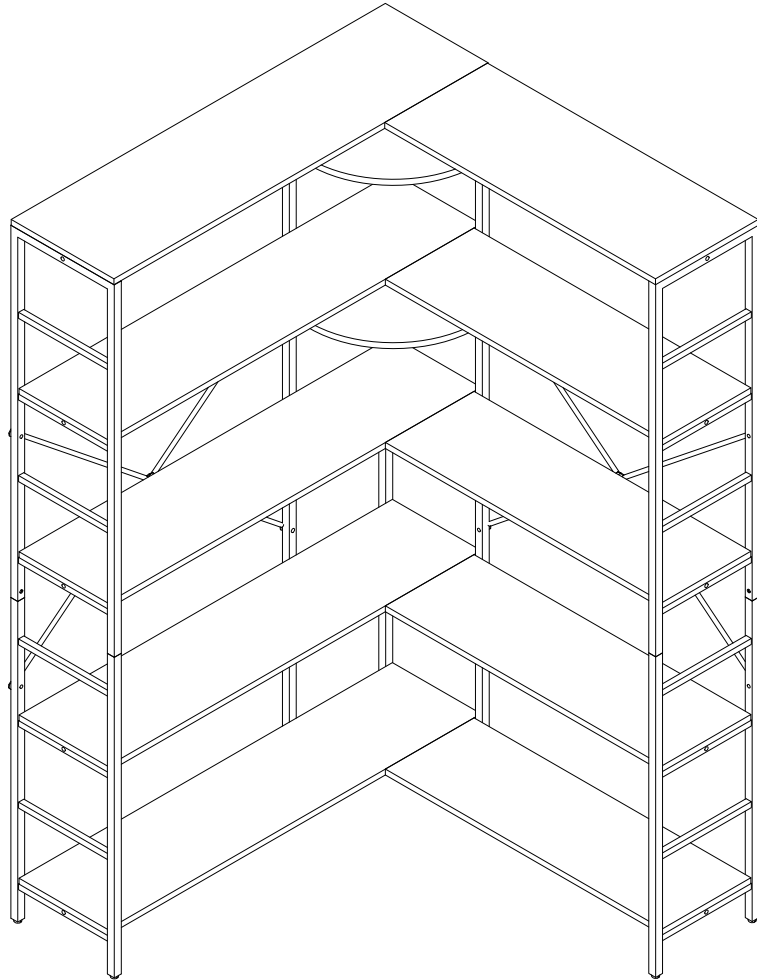


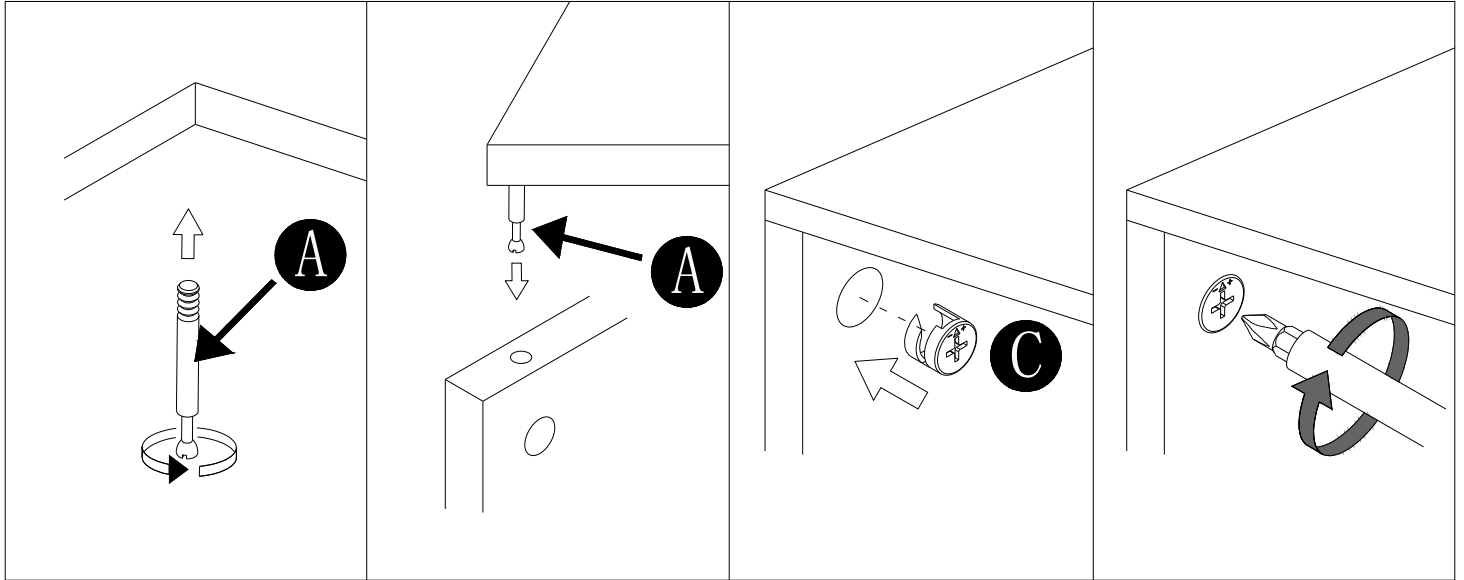
Assembly Instructions



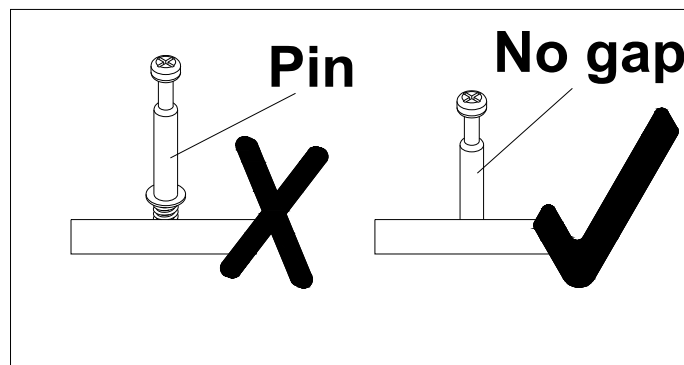
C240190D

Installation of Cams and Pins

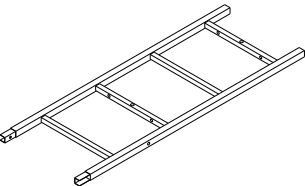
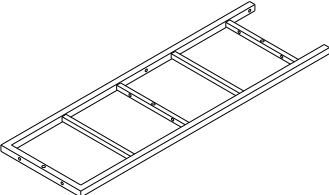
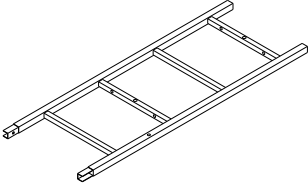
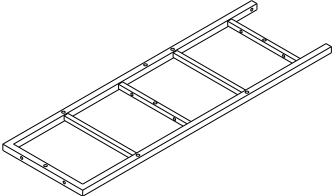
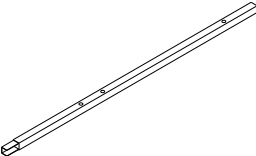
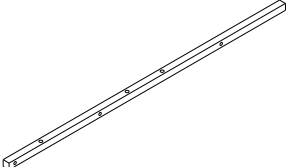
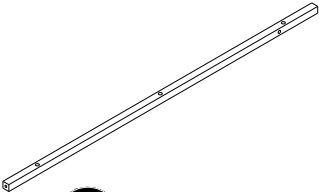
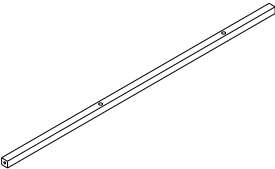
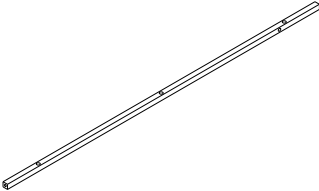
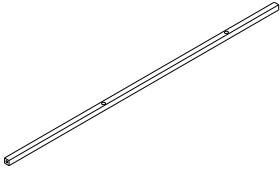
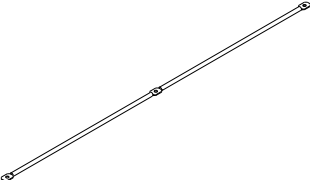
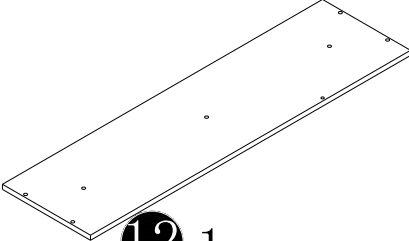
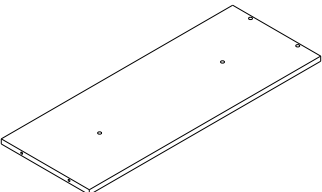
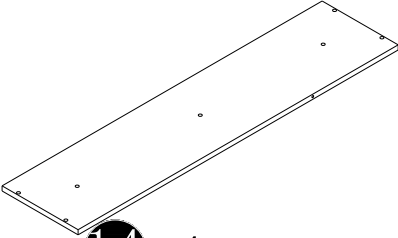
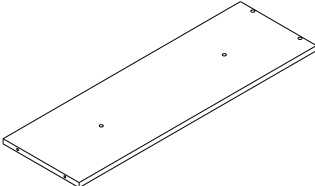
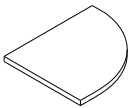
Screw the pin into the hole. To set the cams correctly, ensure that the arrow on the cam is opening to the hole of the pin it is locking. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



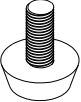
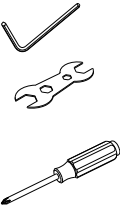
Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.



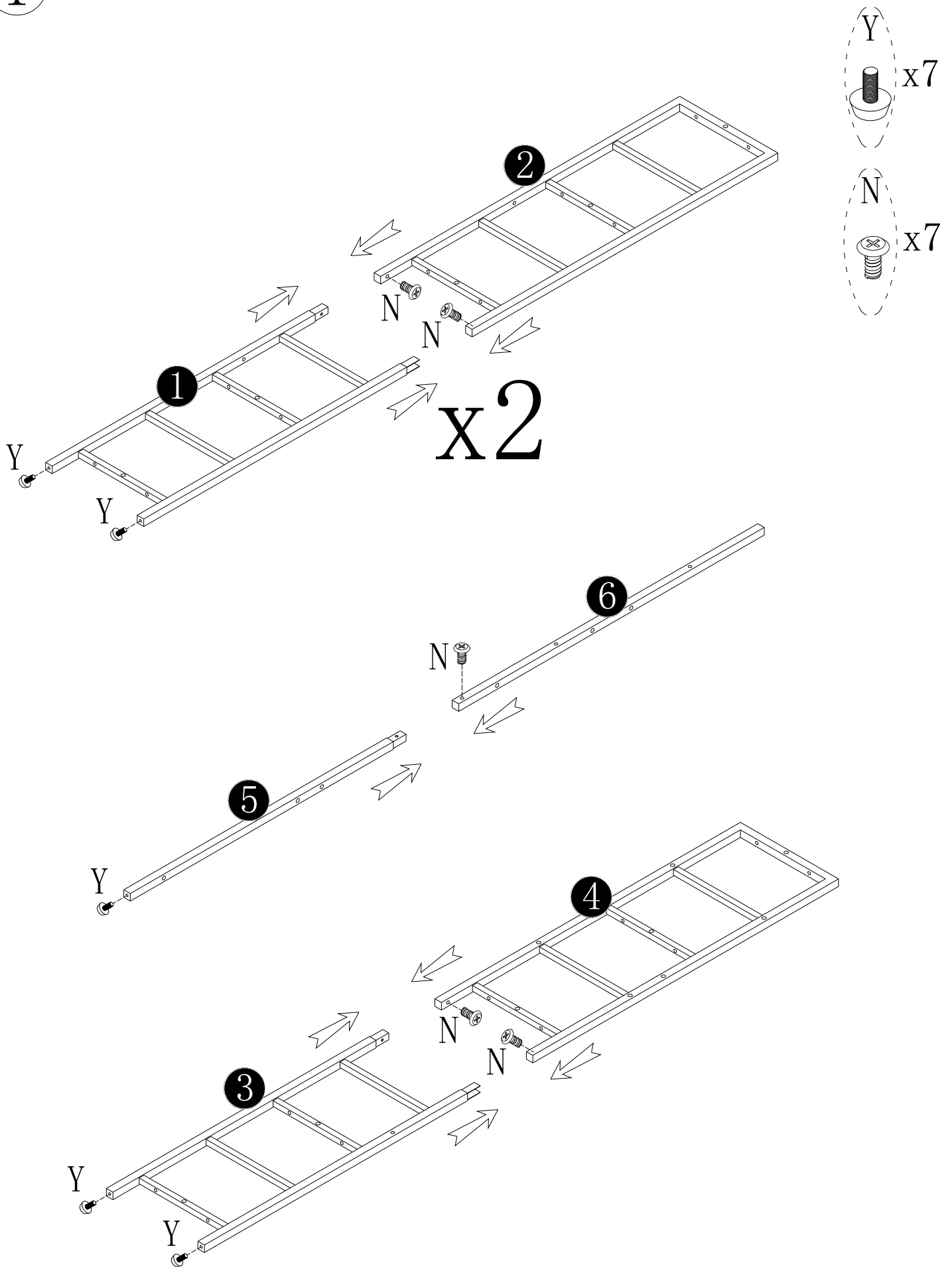
Parts & Hardware List

 1 2pcs	 2 2pcs	 3 1pcs
 4 1pcs	 5 1pcs	 6 1pcs
 7 1pcs	 8 1pcs	 9 4pcs
 10 4pcs	 11 4pcs	 12 1pcs
 13 1pcs	 14 4pcs	 15 4pcs
 16 2pcs		

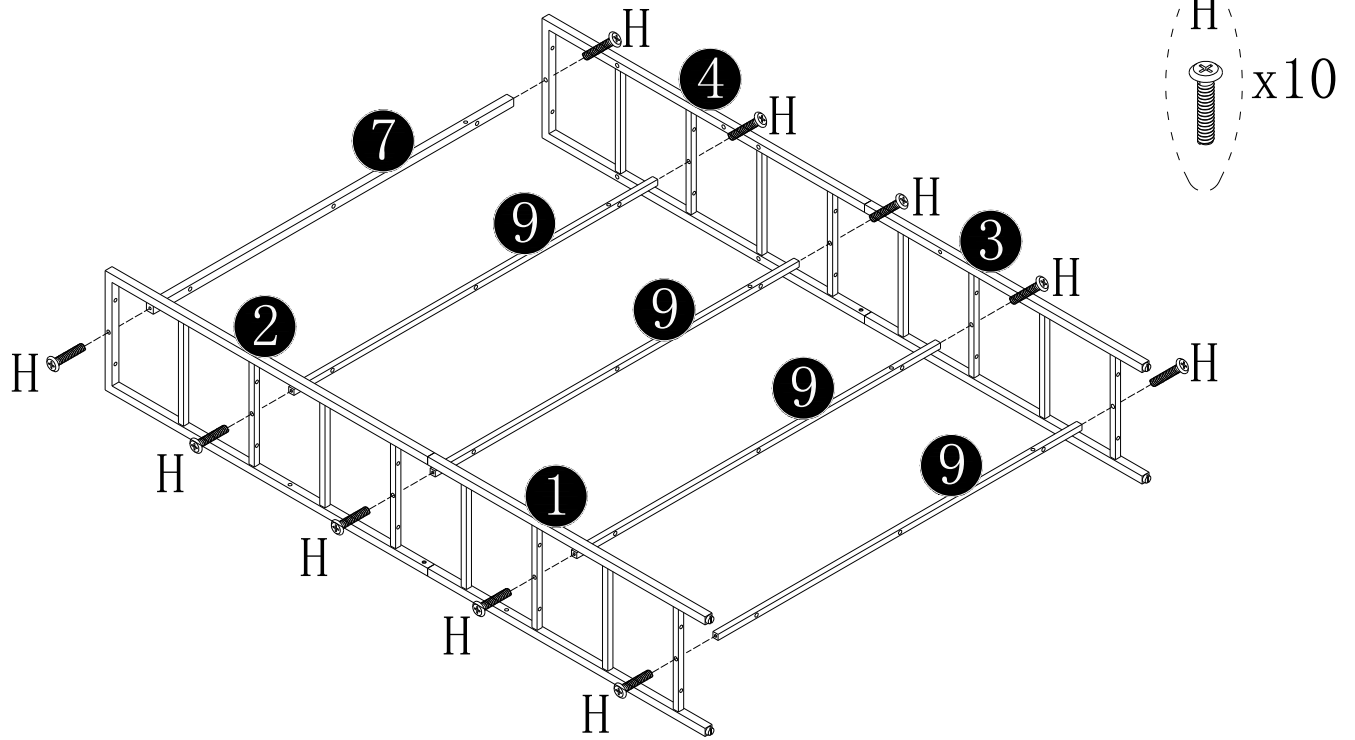
Parts & Hardware List

 B 10pcs	 E 63pcs	 H 20pcs	 I 1pcs	 N 9pcs
 V 10pcs	 W 10pcs	 Y 7pcs	 Z 4pcs	

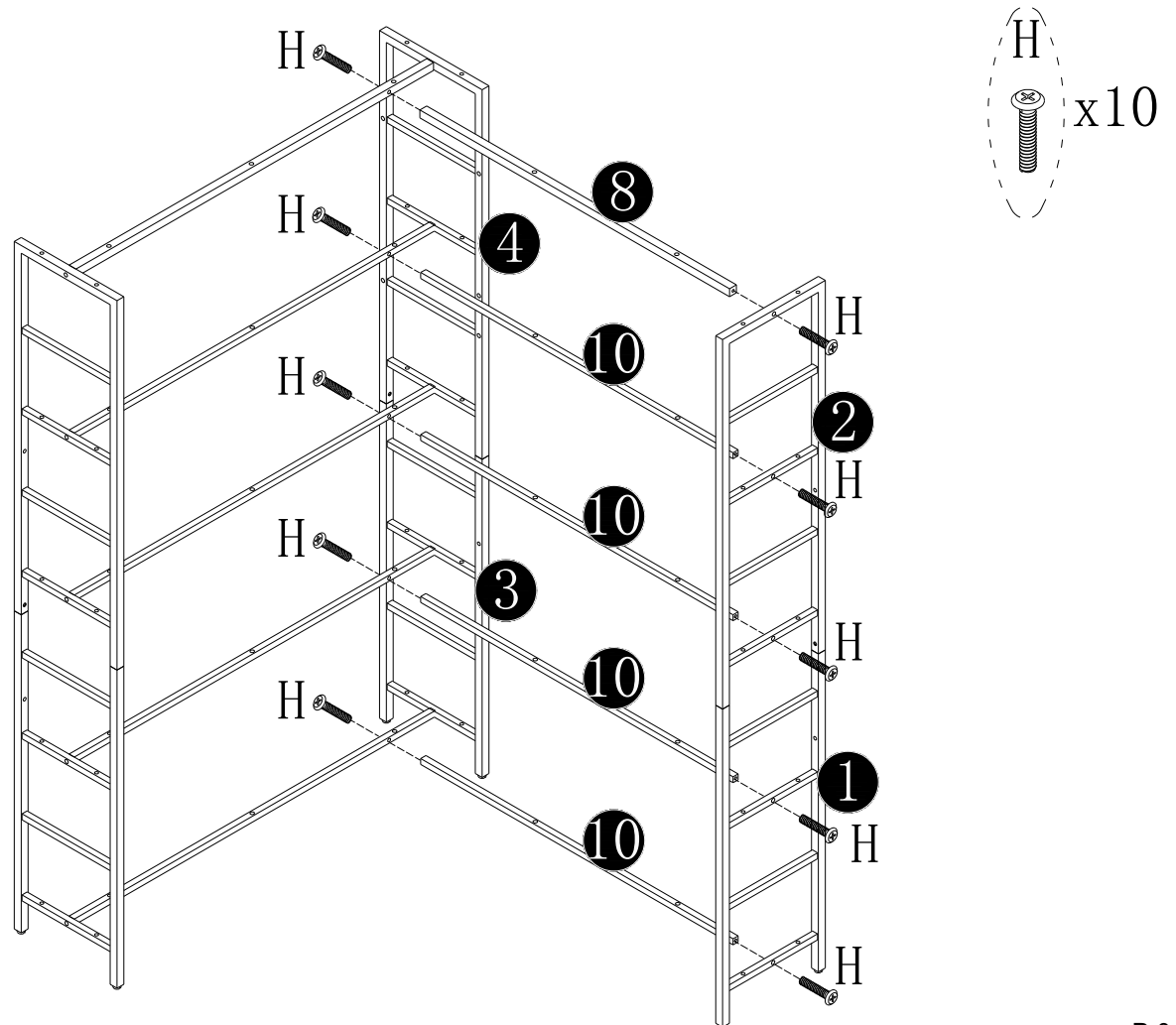
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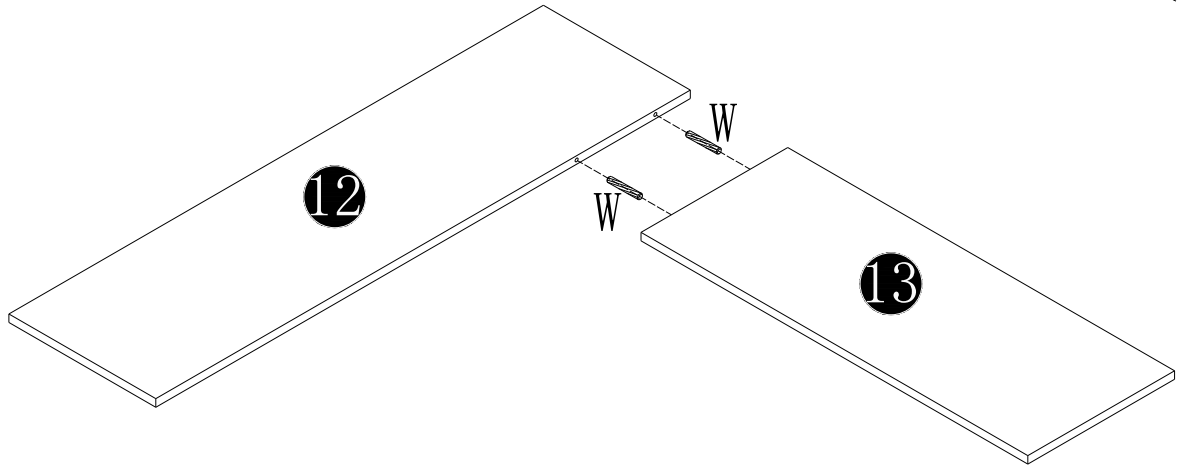
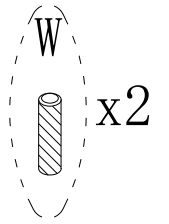
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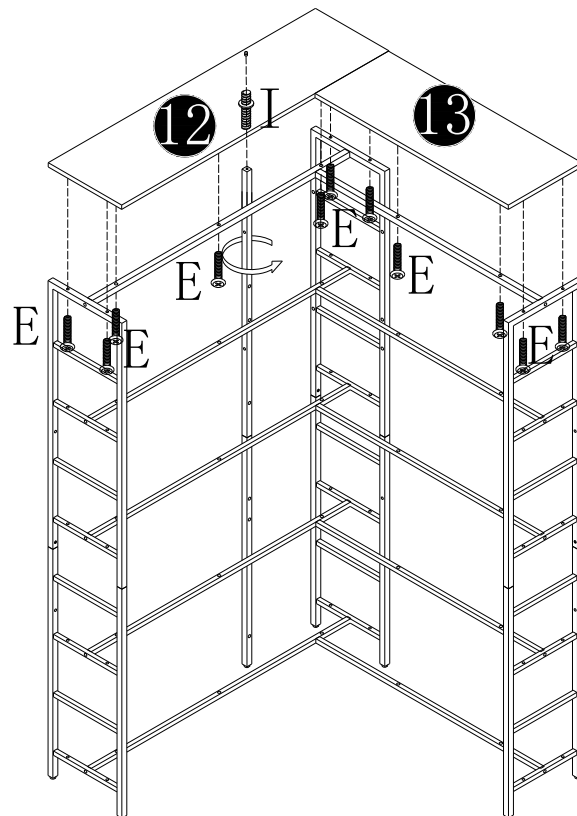
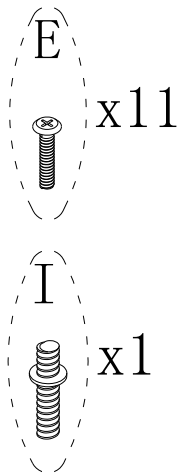
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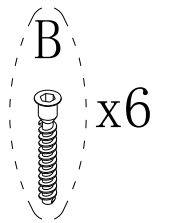
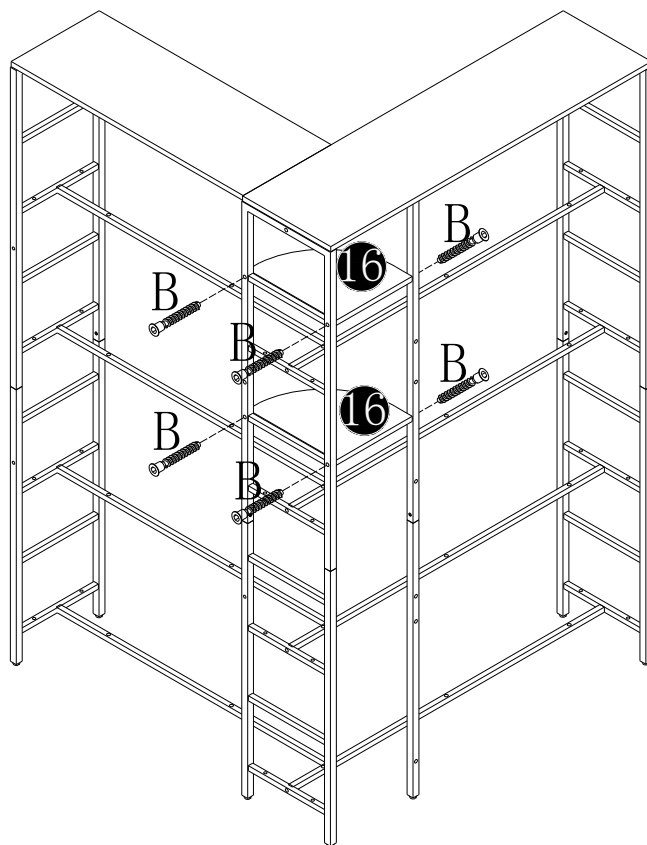
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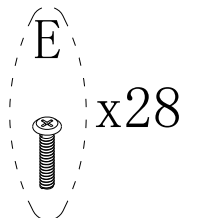
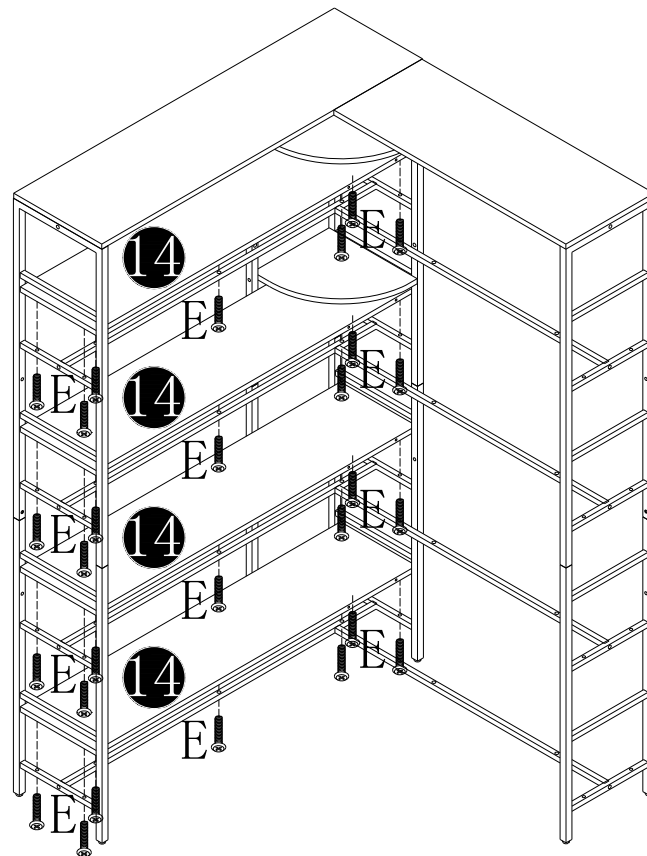
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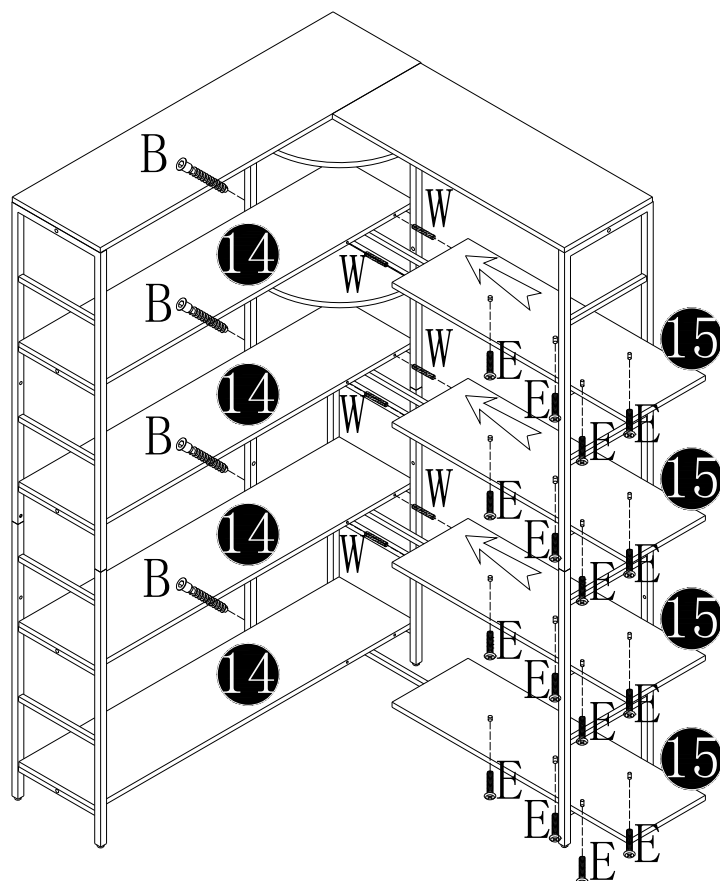
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7

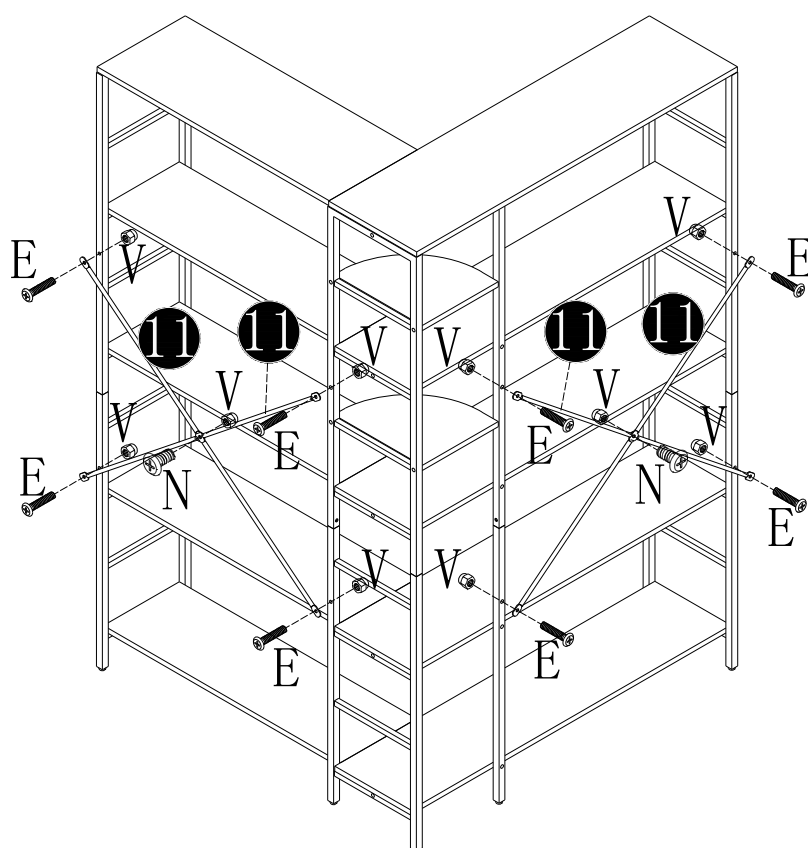


8



- B x4
- E x16
- W x8

9



- E x8
- N x2
- V x10

