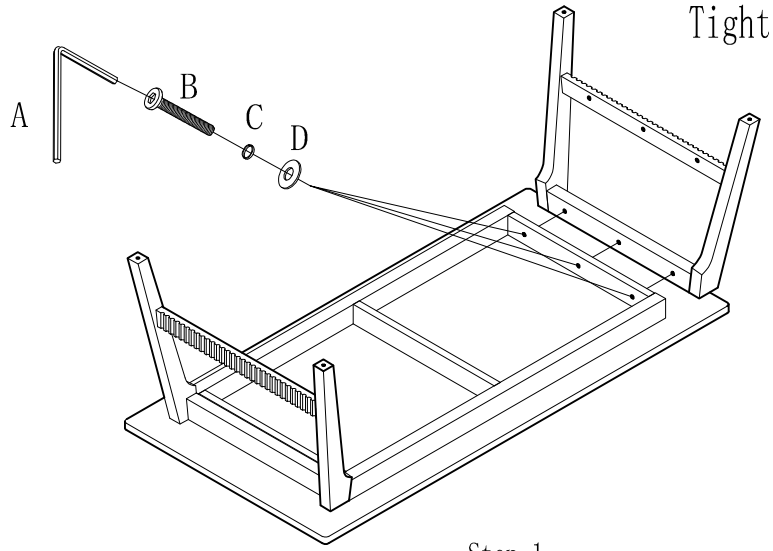
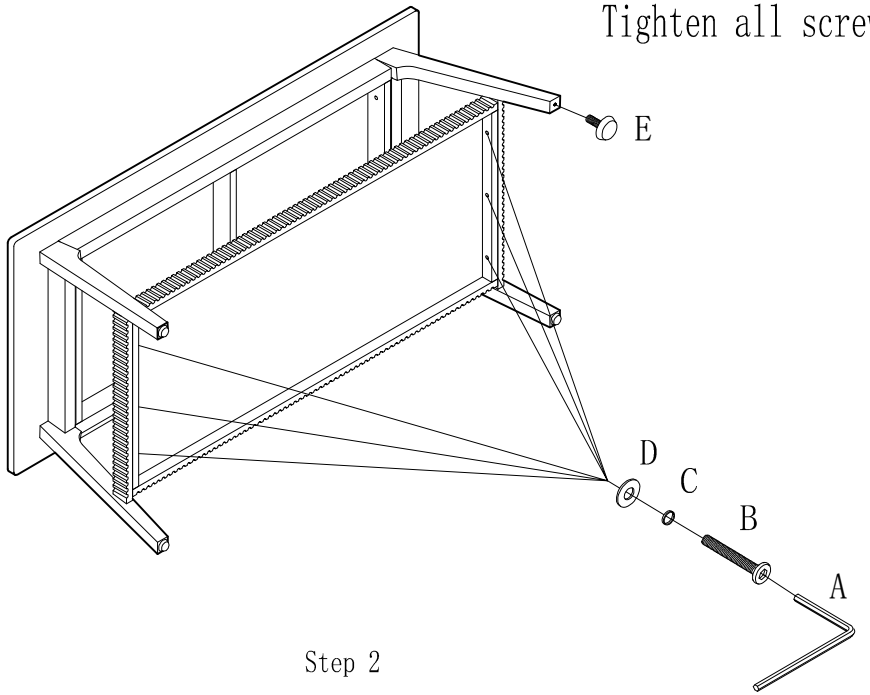
	A	1	4mm
	B	12	M6*35
	C	12	M6
	D	12	M6*16*1
	E	4	M6

Tighten the screws to 80%

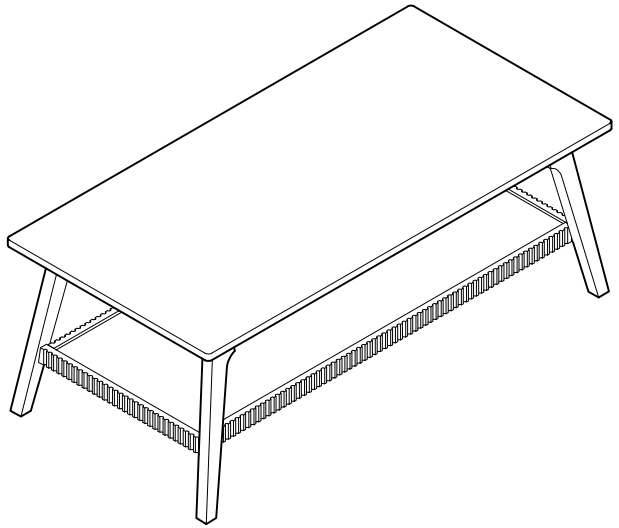


Step 1

Tighten all screws.



Step 2



Step 3