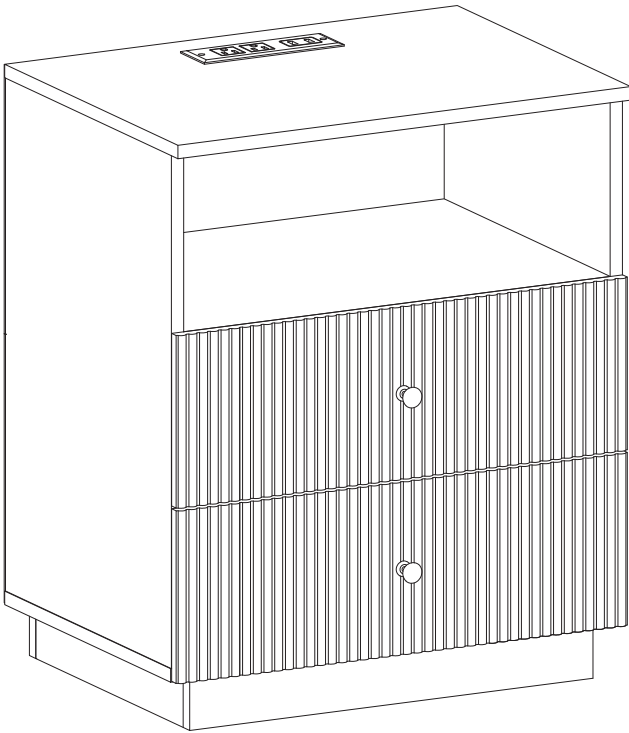
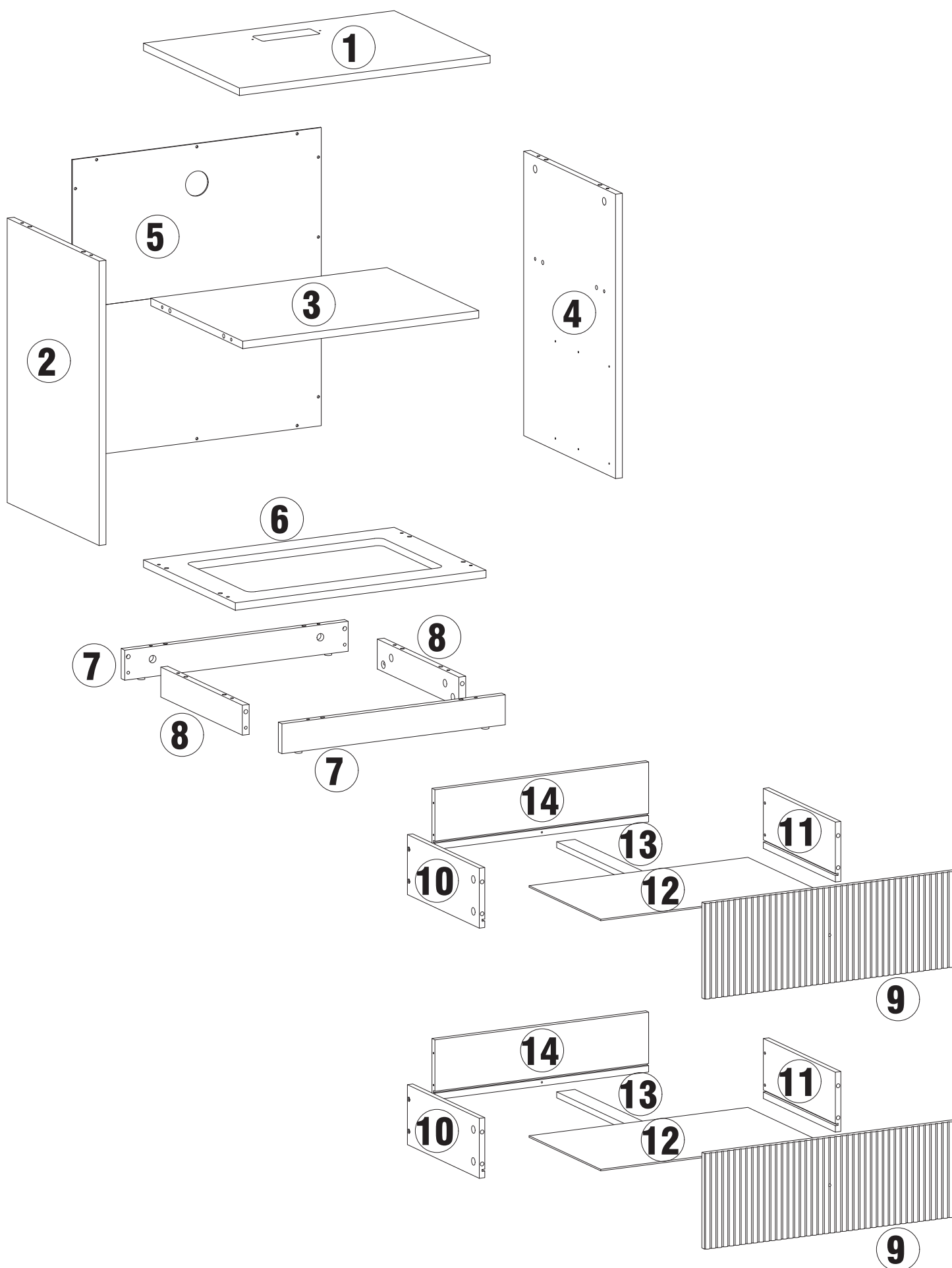


ASSEMBLY INSTRUCTIONS



PACKAGE INCLUDE



PACKAGE CONTENT

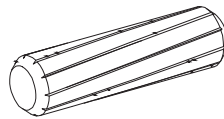
Ø6x33.5MM



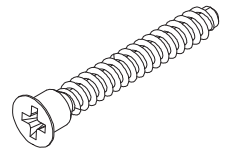
Ø15x9.5MM



Ø6x30MM



Ø5x48MM



A

30X+2

B

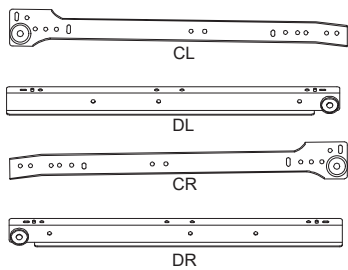
30X+2

C

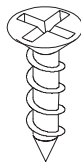
24X+2

D

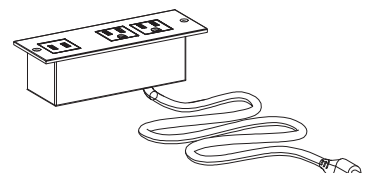
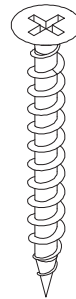
4X+1



Ø3.5x12MM



Ø4x30MM



E

2X

F

34X+2

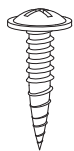
G

10X+1

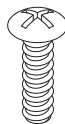
H

1X

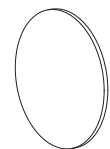
Ø3x14MM



M4x20MM



Ø30MM



I

14X+2

J

2X

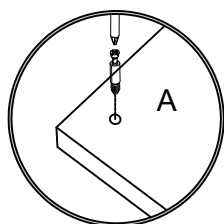
K

2X

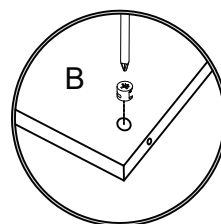
L

12X+1

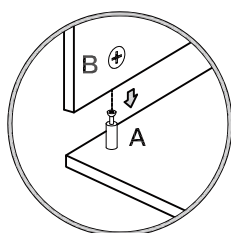
How to use the cam lock system



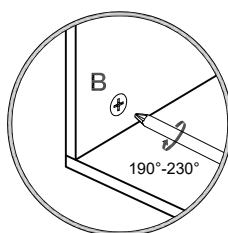
1. Screw cam bolt into panel



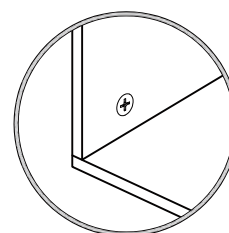
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

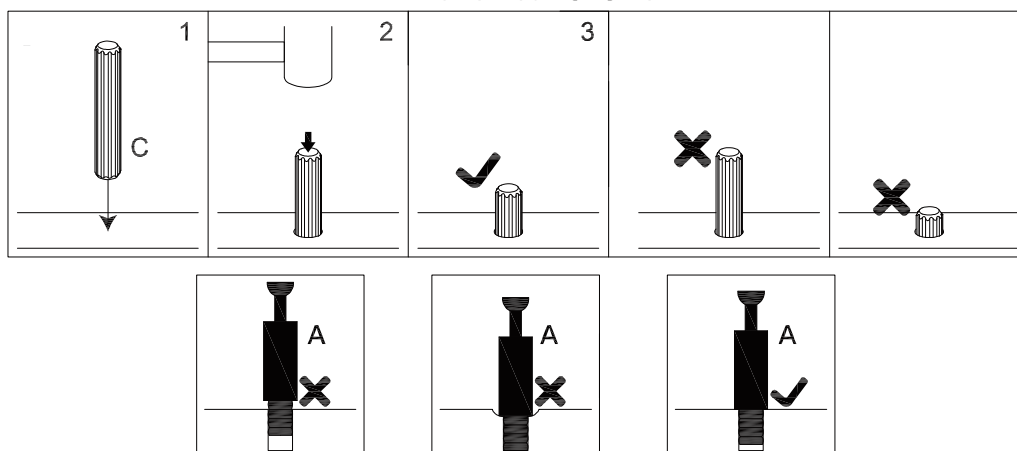


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

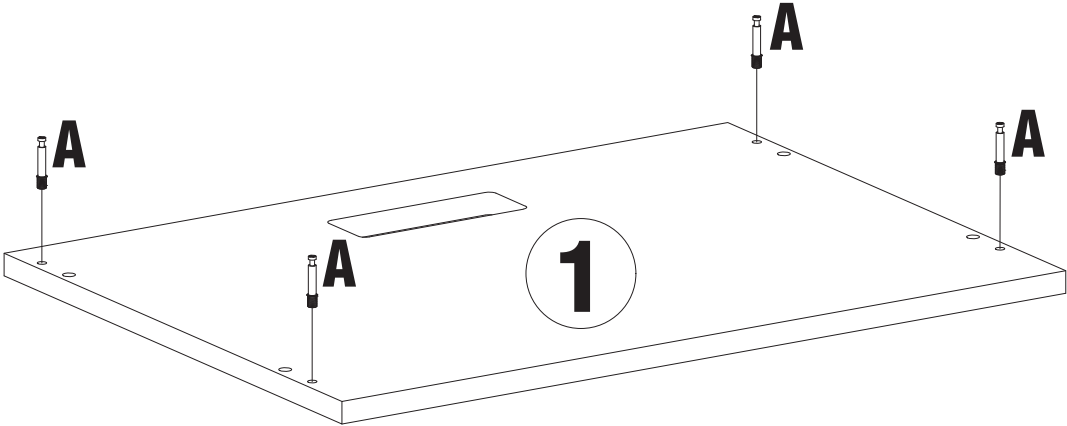
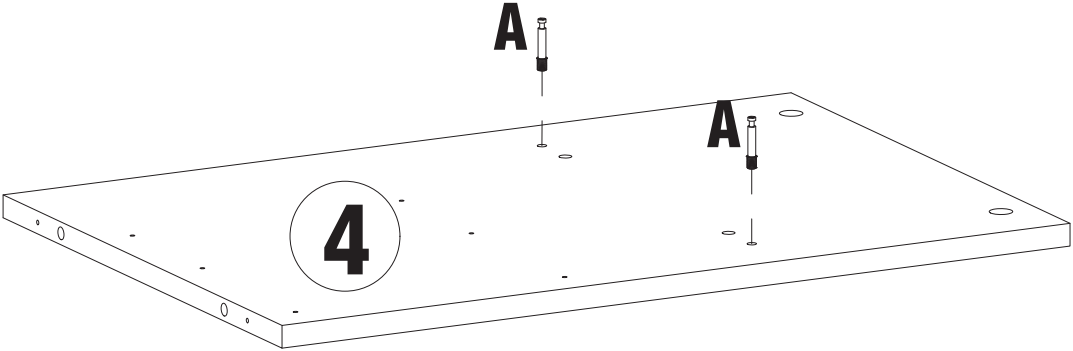
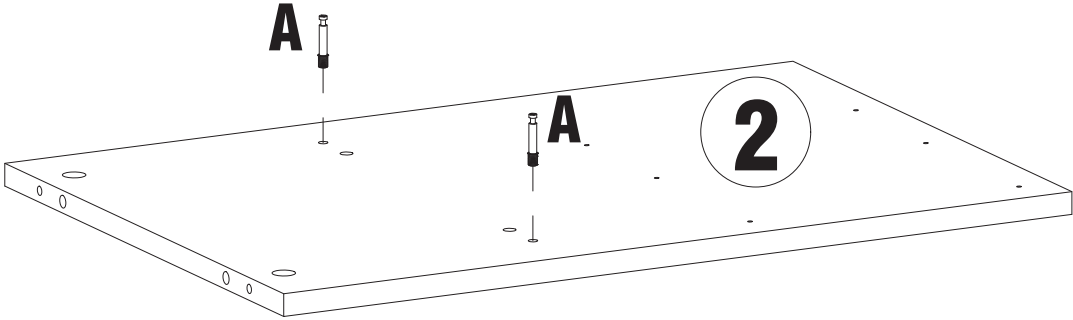
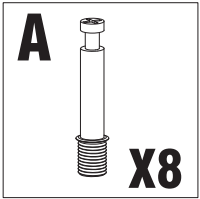
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



⚠ WARNING

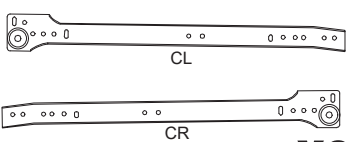
- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

STEP 1



STEP 2

E

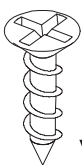


CL

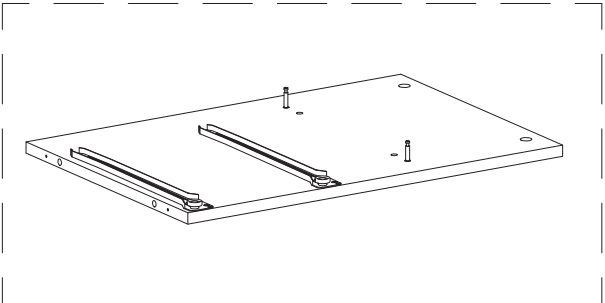
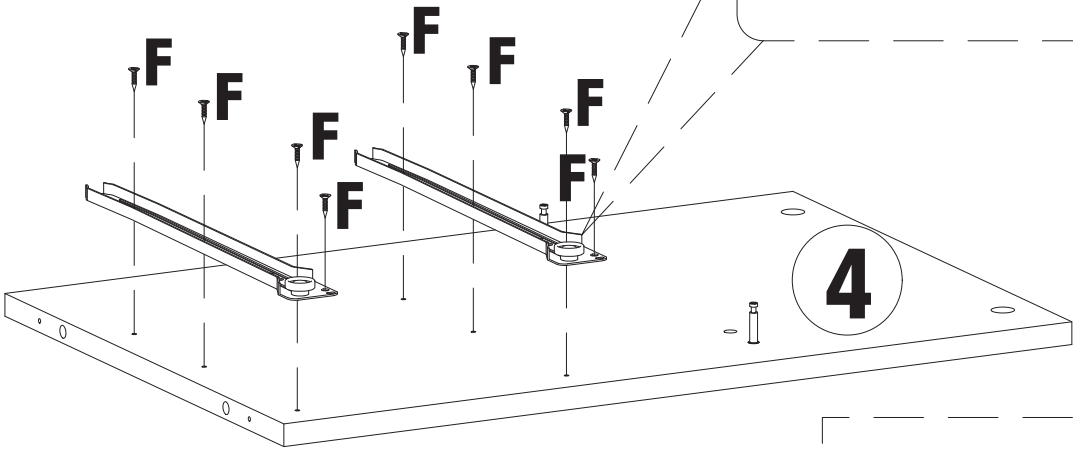
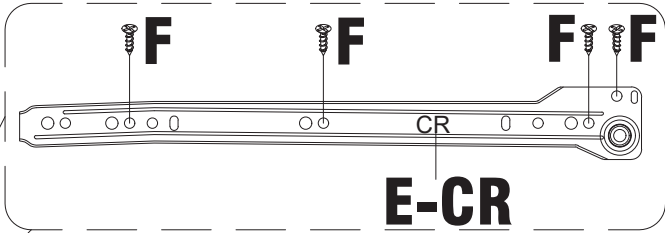
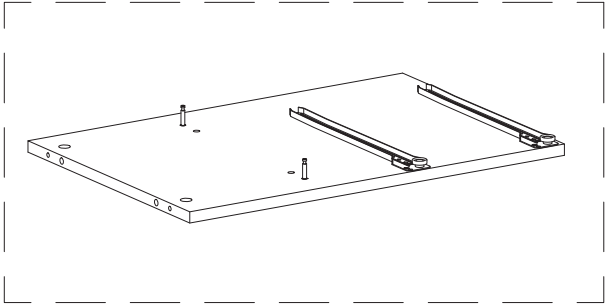
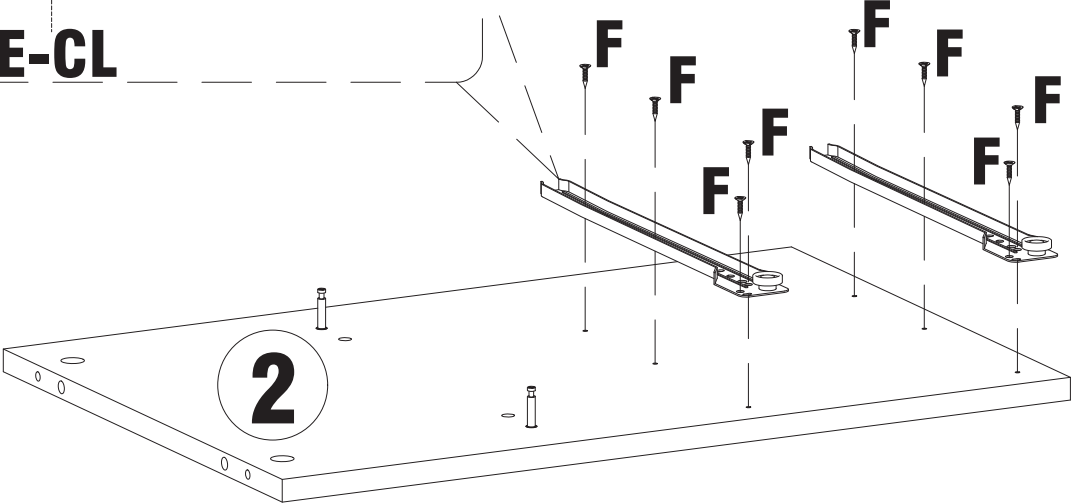
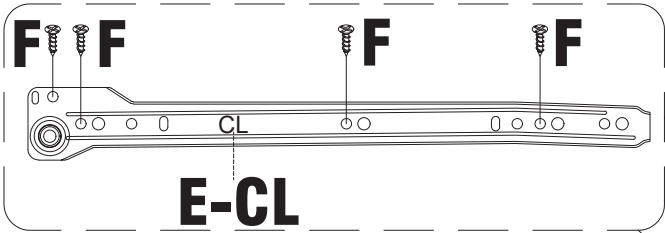
CR

X2



F

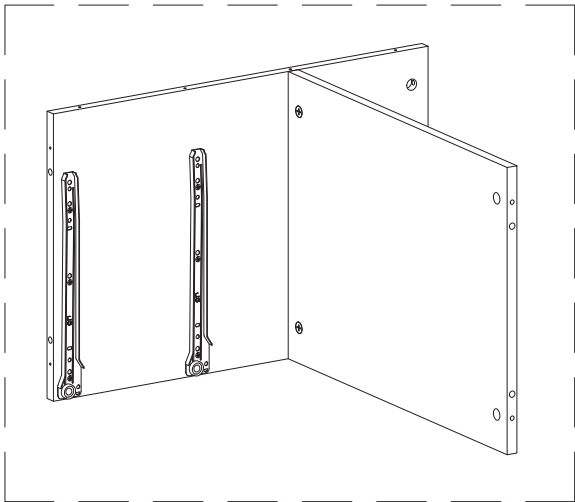
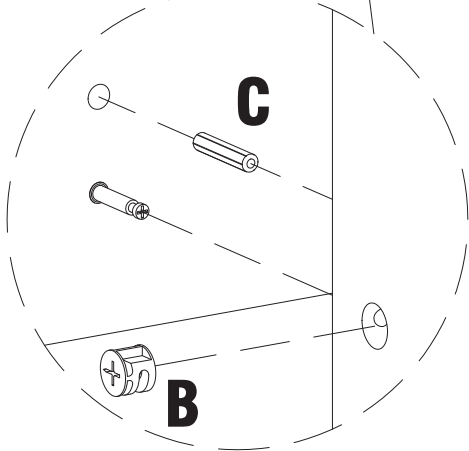
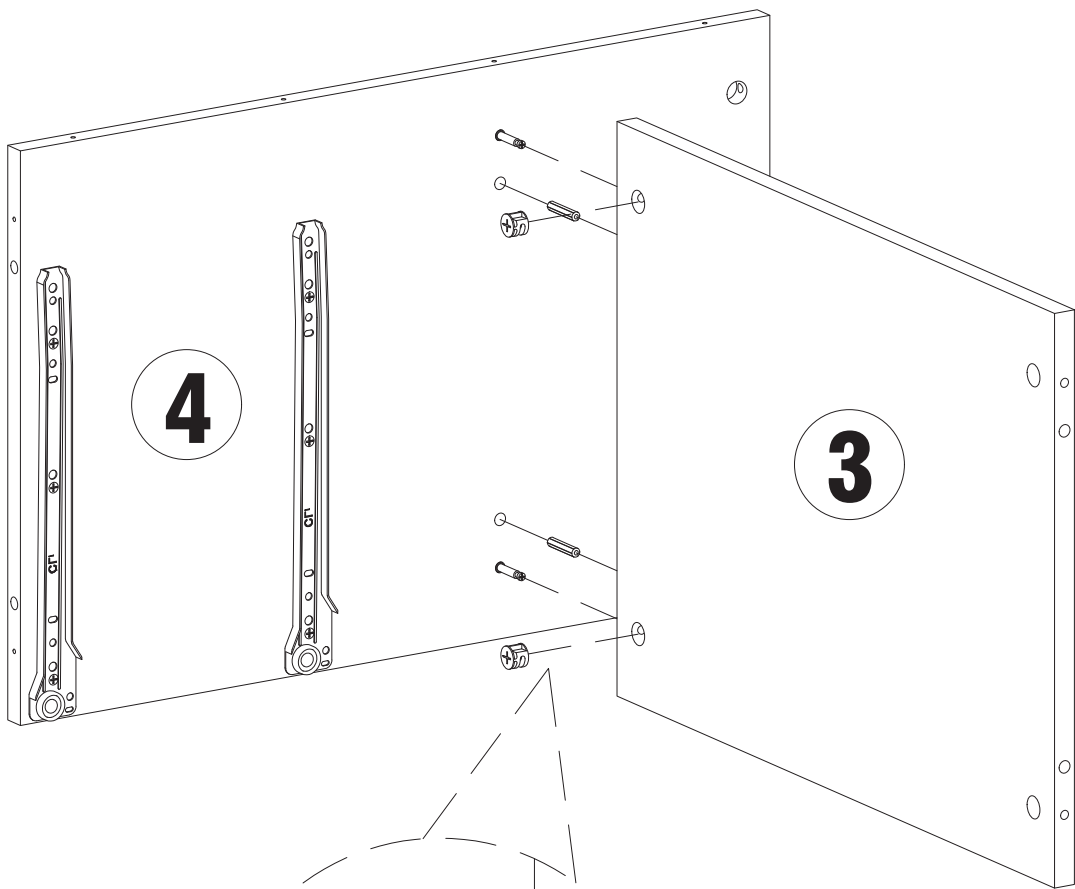


X16





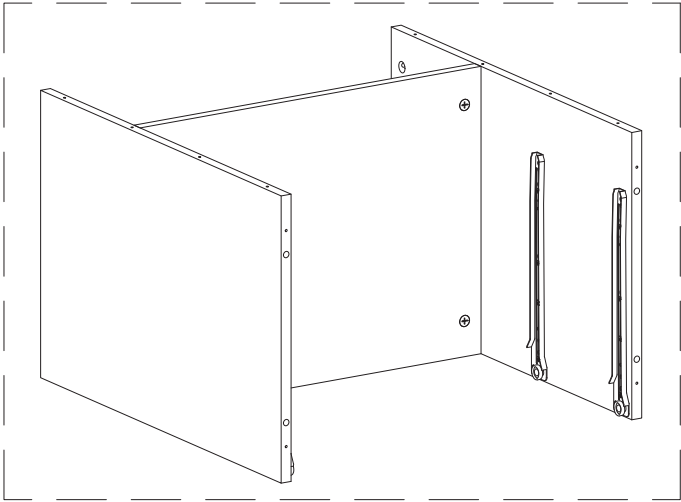
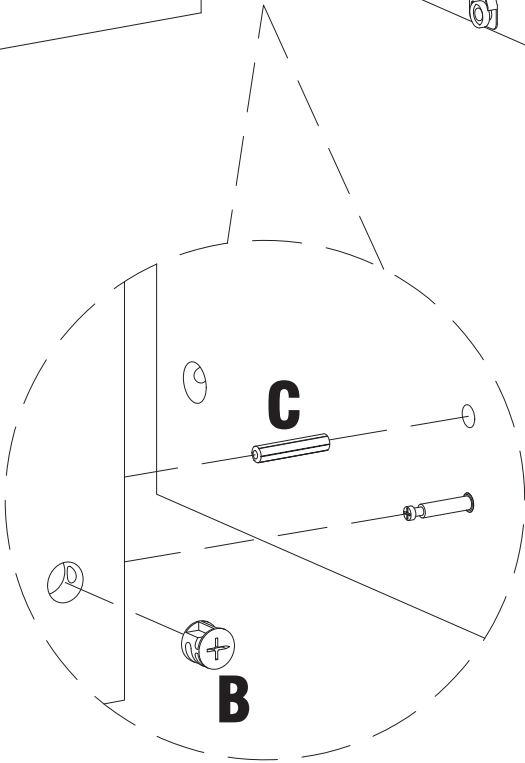
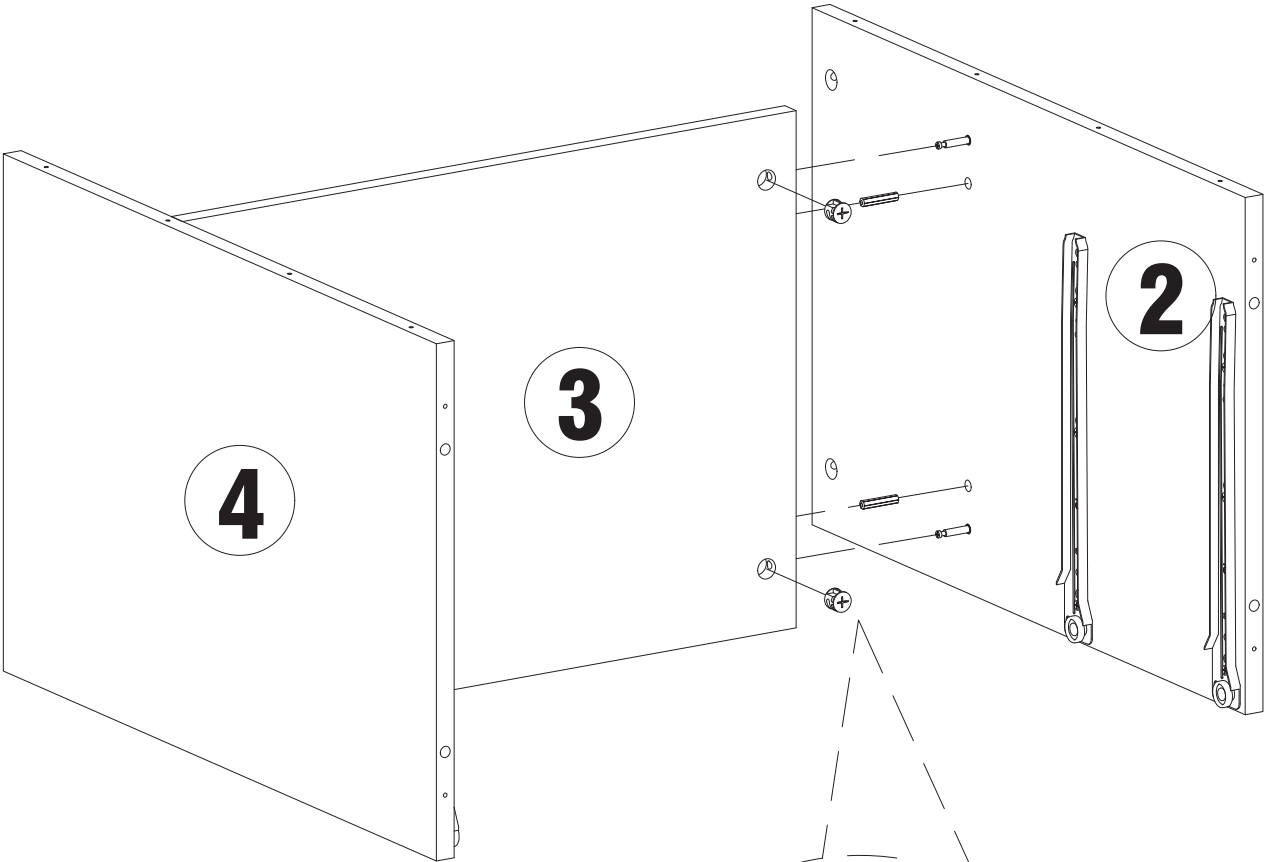
STEP 3

B  X2	C  X2
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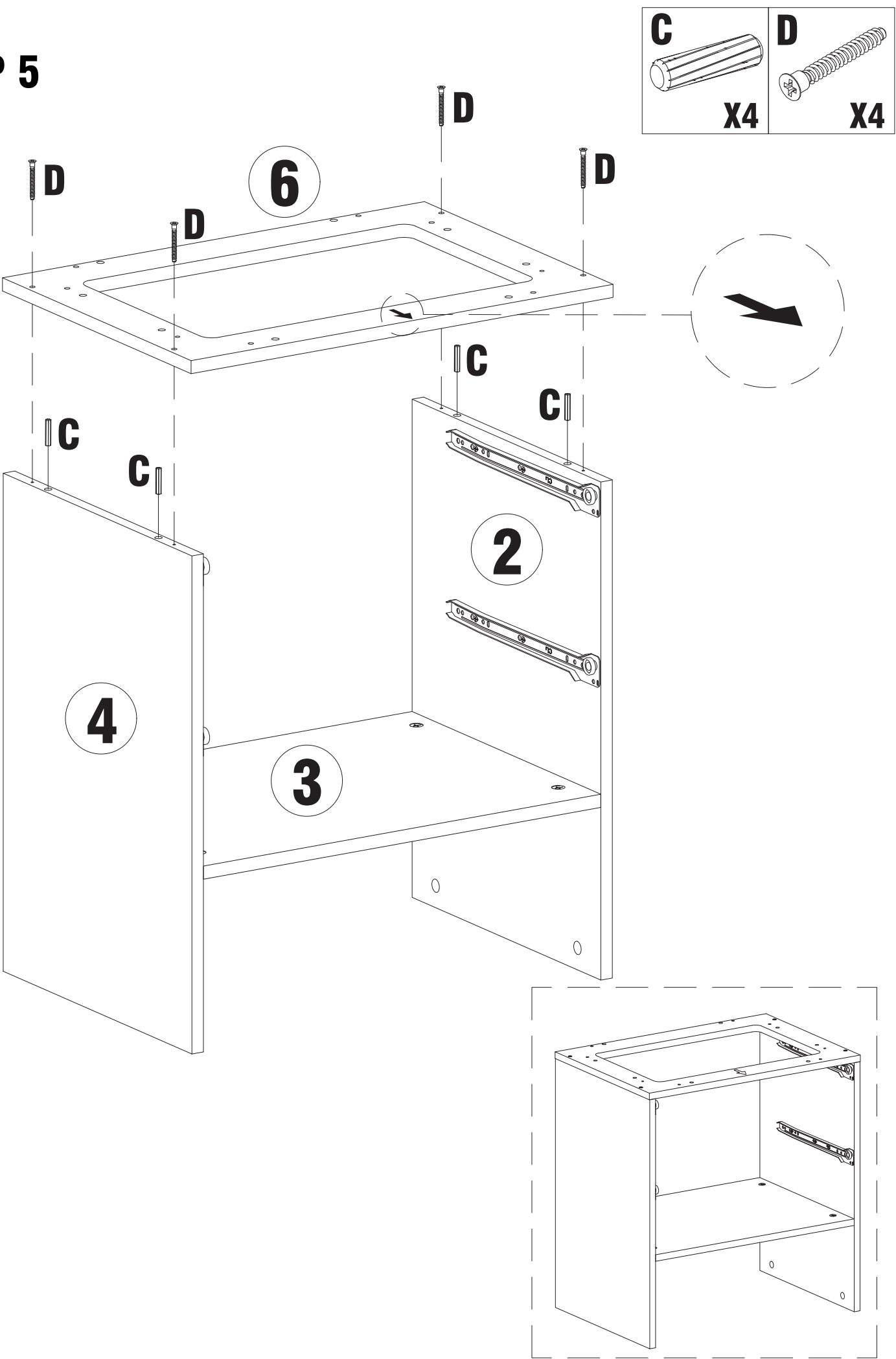


STEP 4

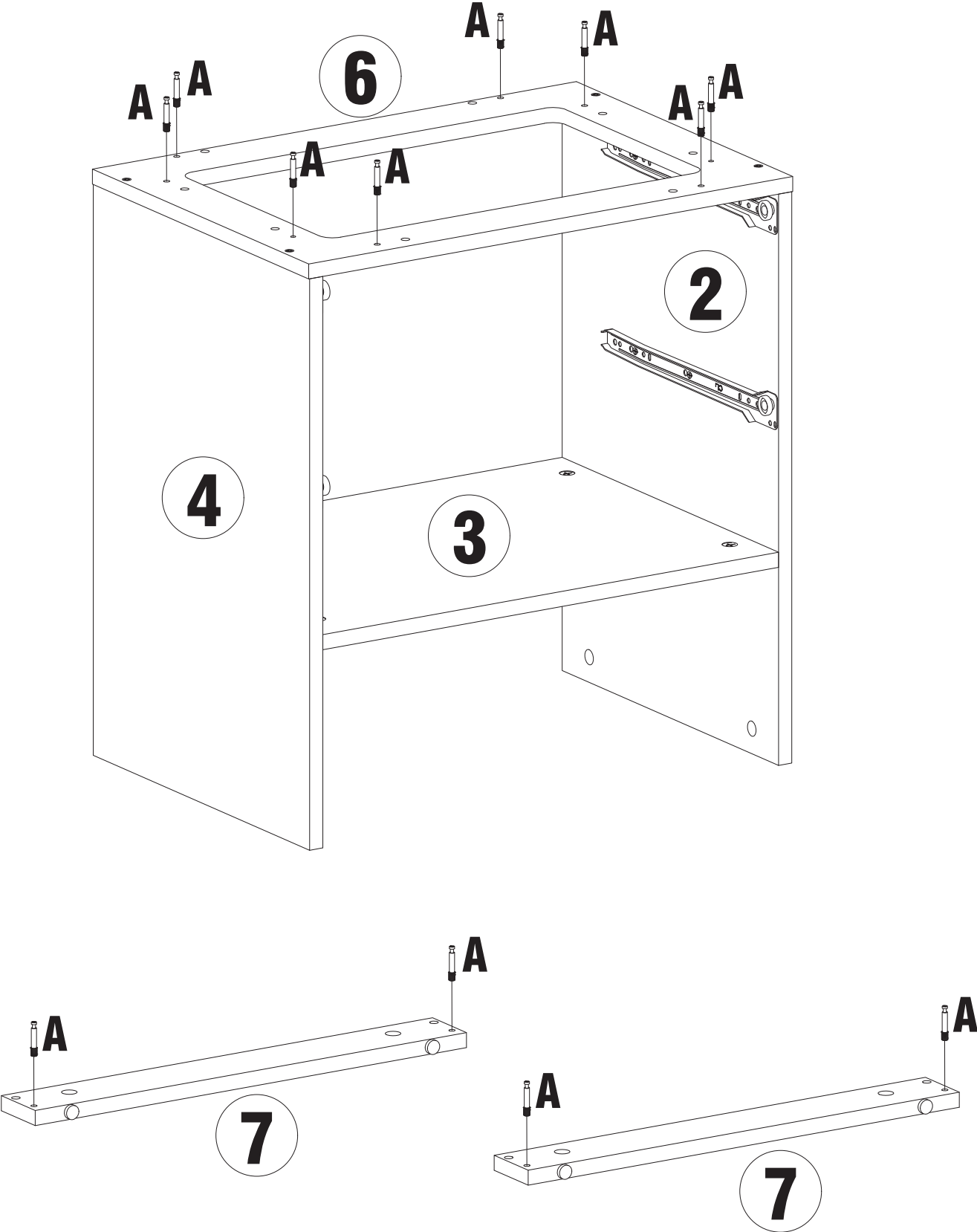
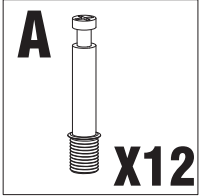
B  X2	C  X2
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STEP 5

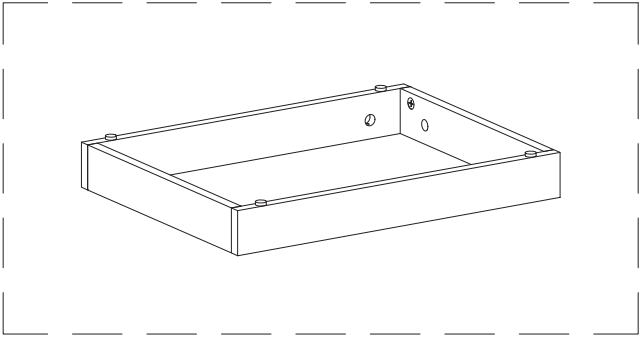
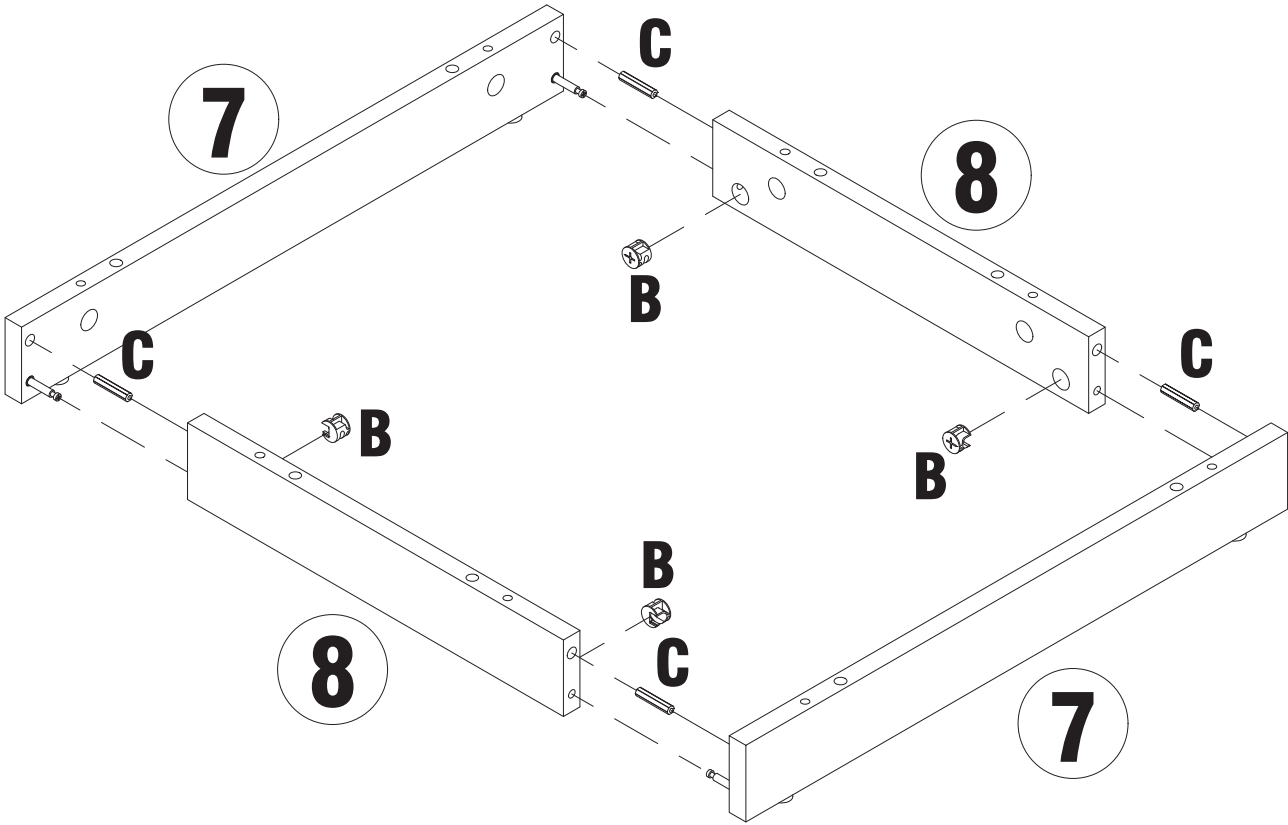


STEP 6

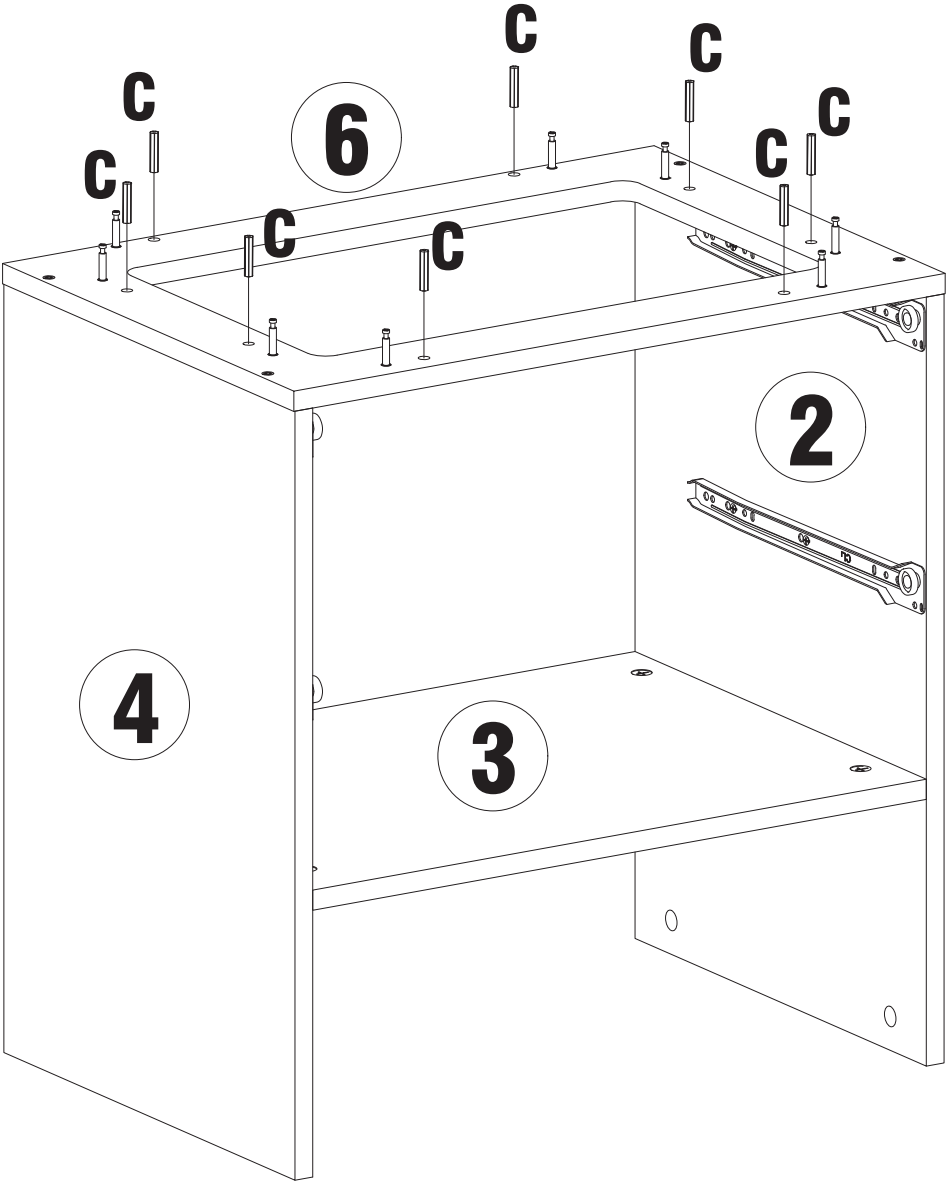
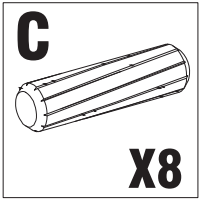


STEP 7

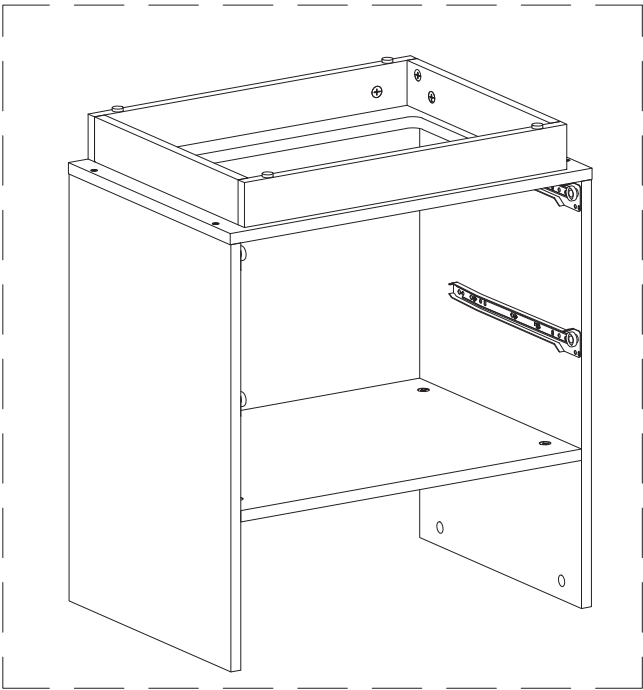
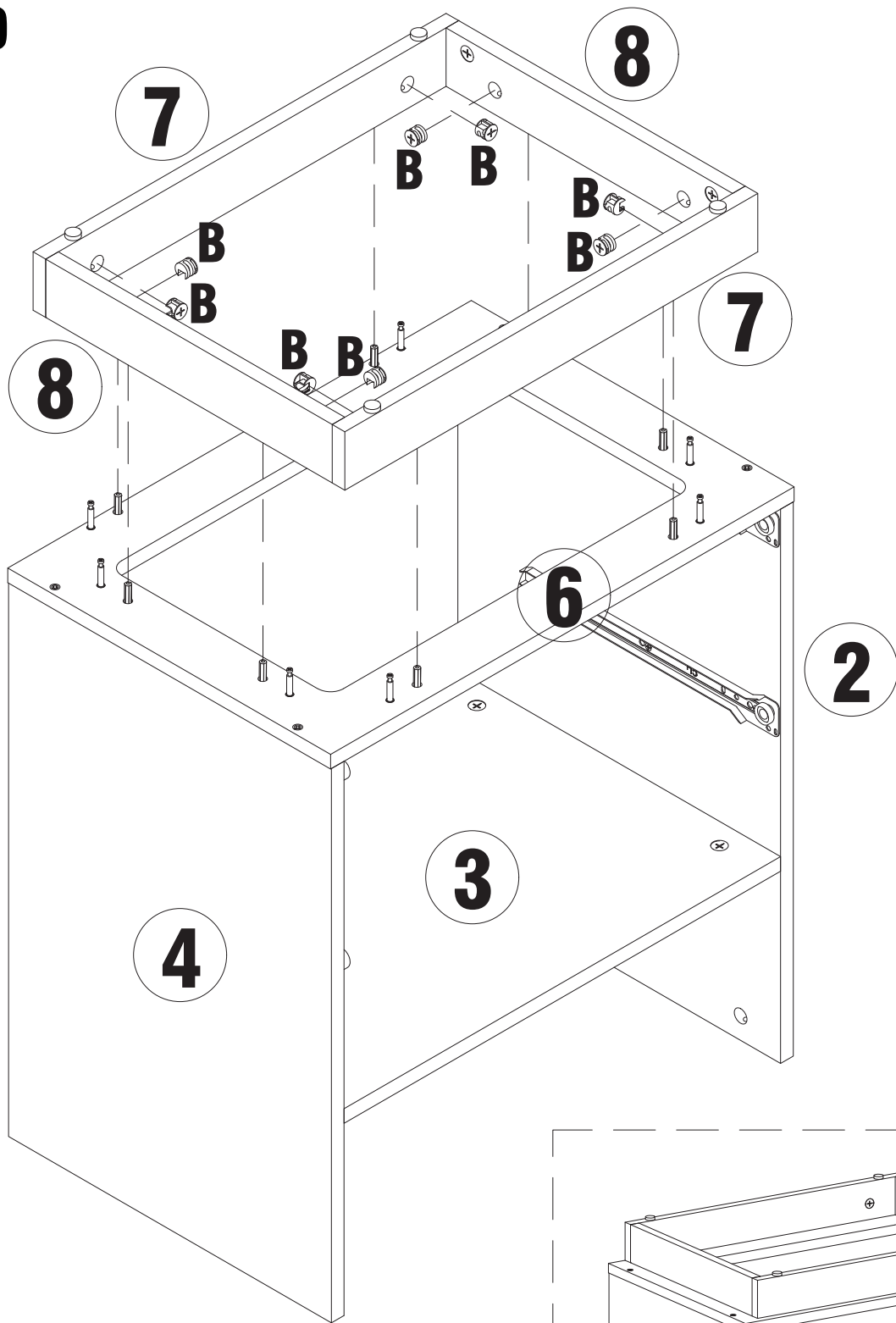
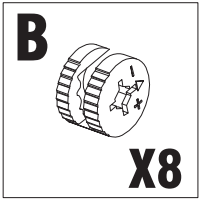
B  X4	C  X4
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STEP 8

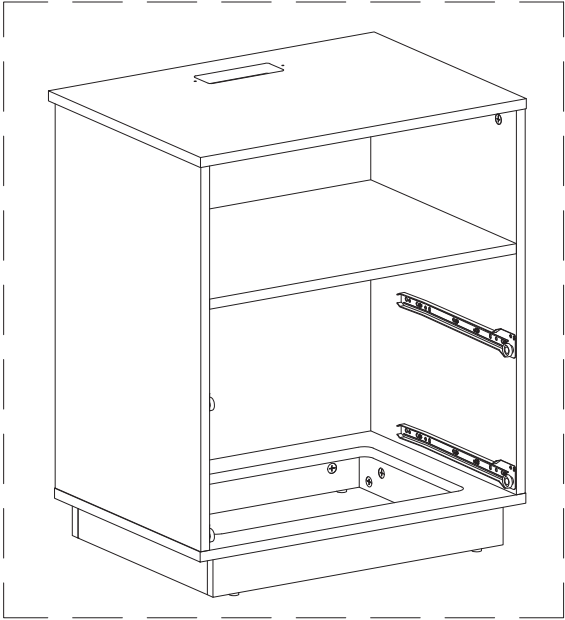
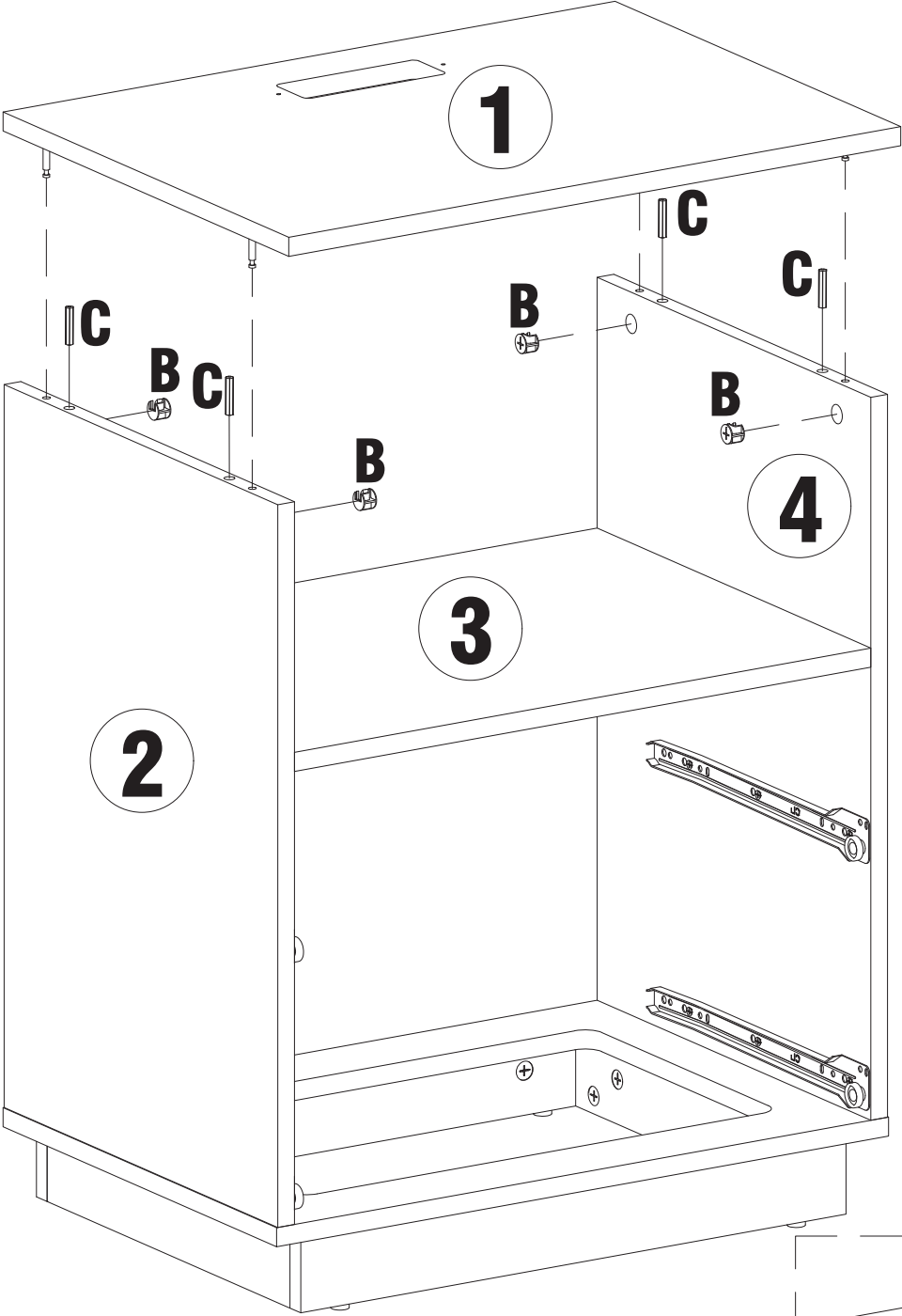


STEP 9

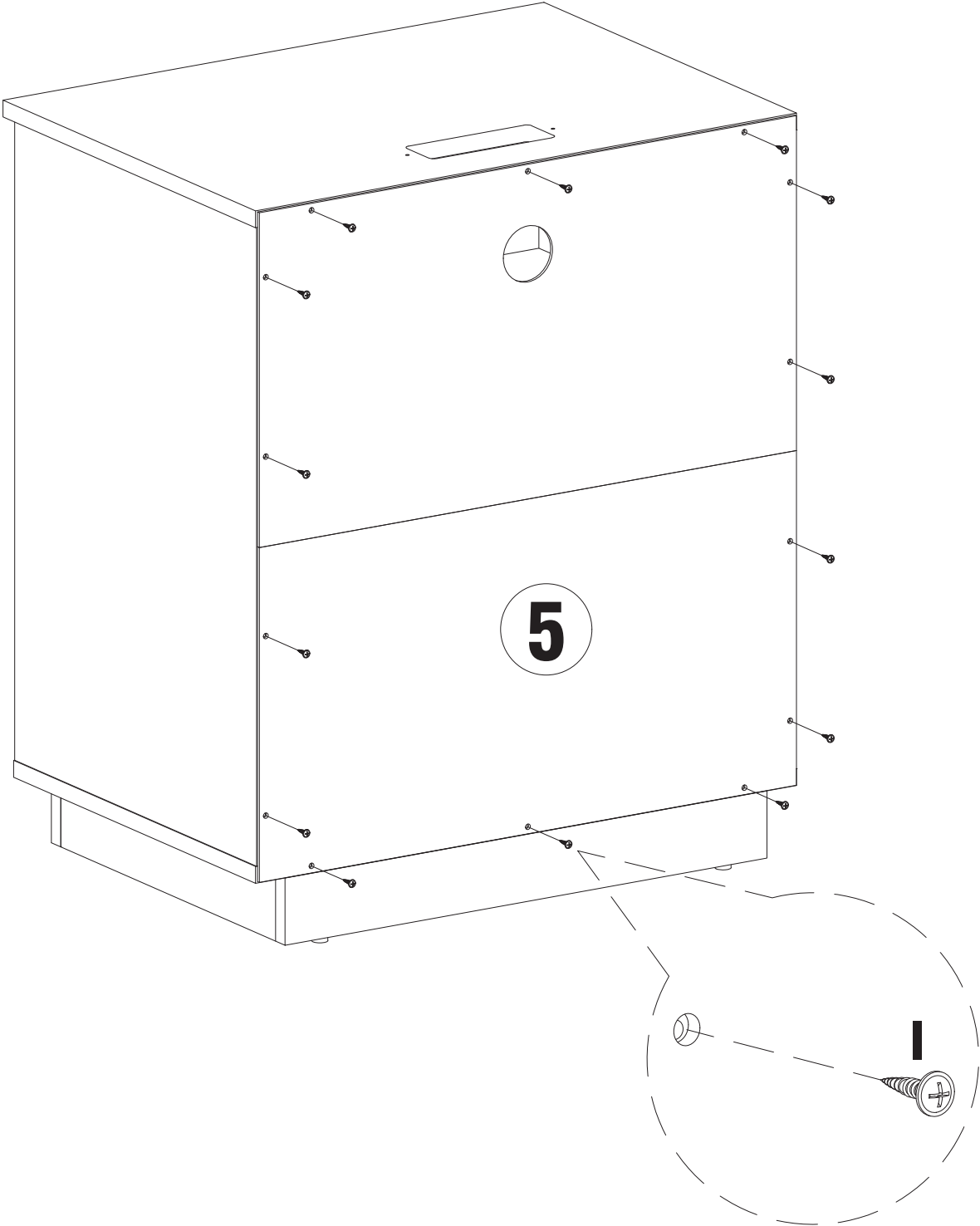


STEP 10


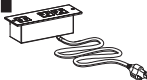
B  X4	C  X4
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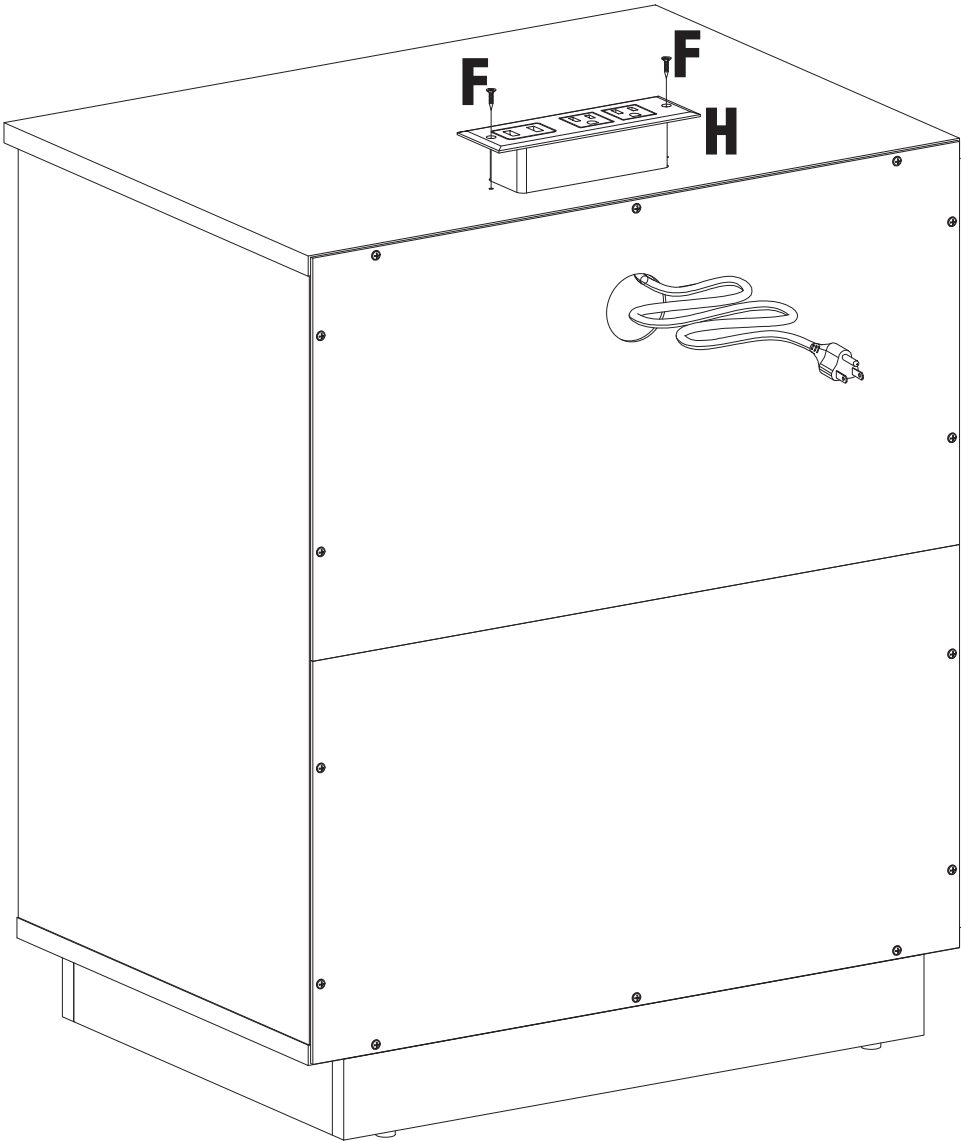


STEP 11

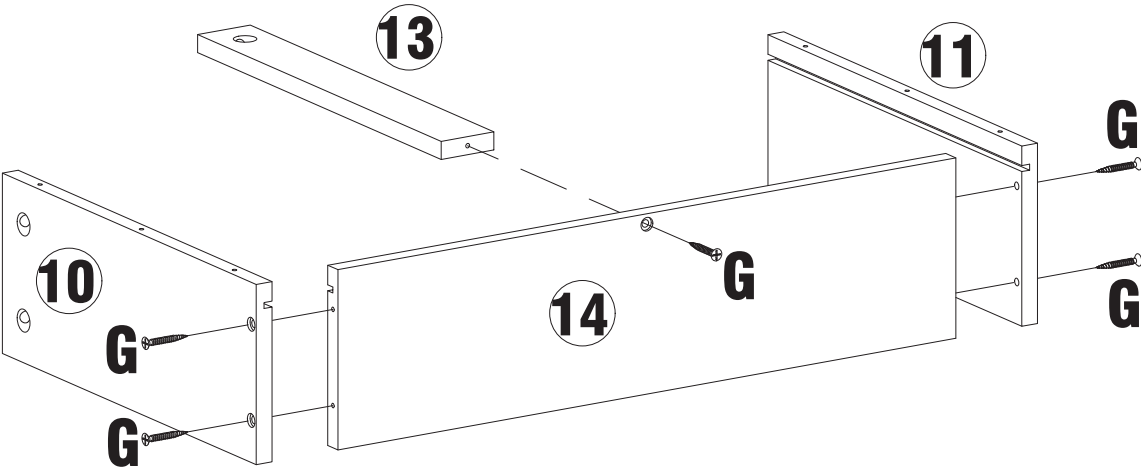
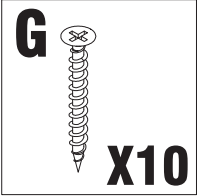


STEP 12

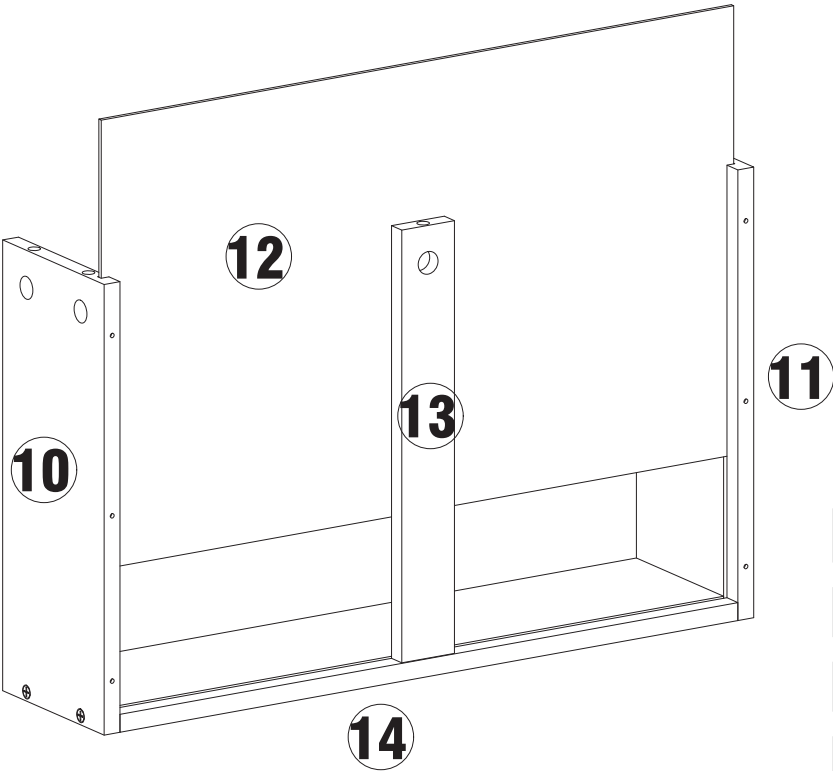
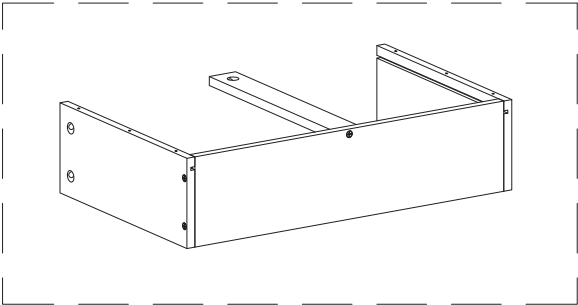
F  X2	H  X1
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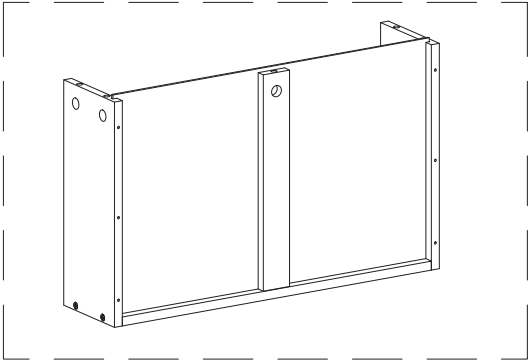
STEP 13



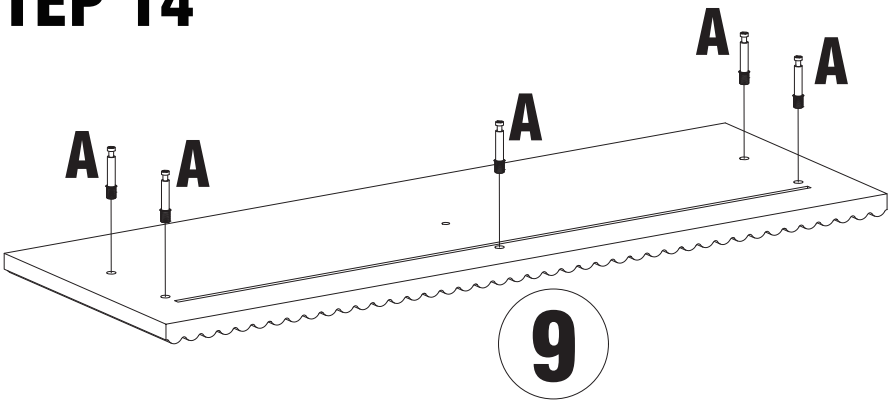
x2



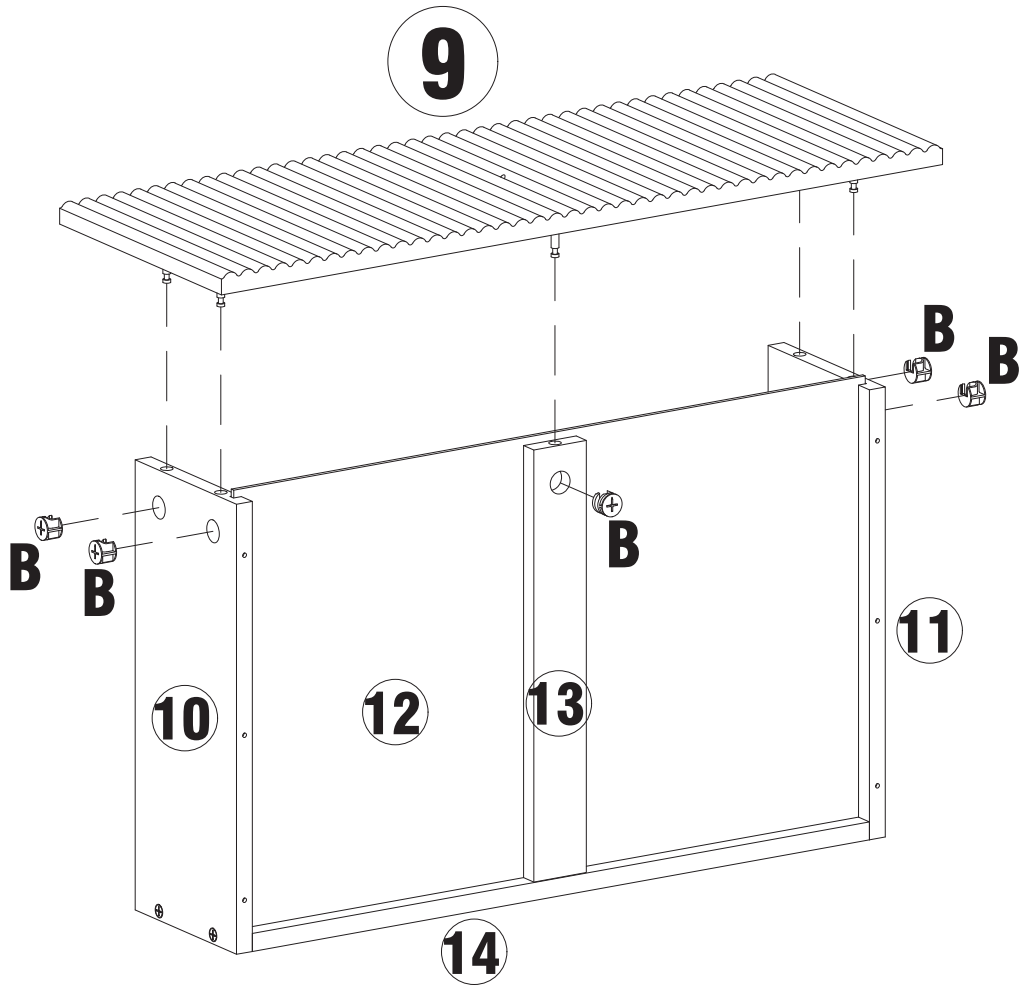
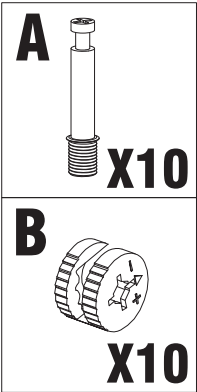
x2



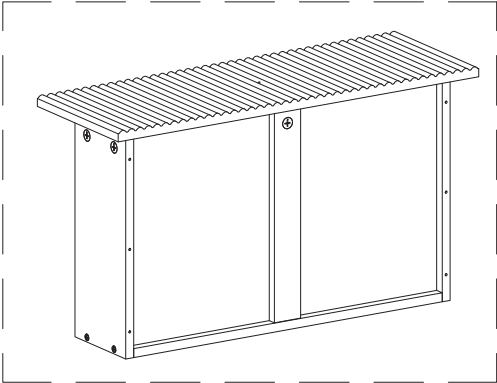
STEP 14



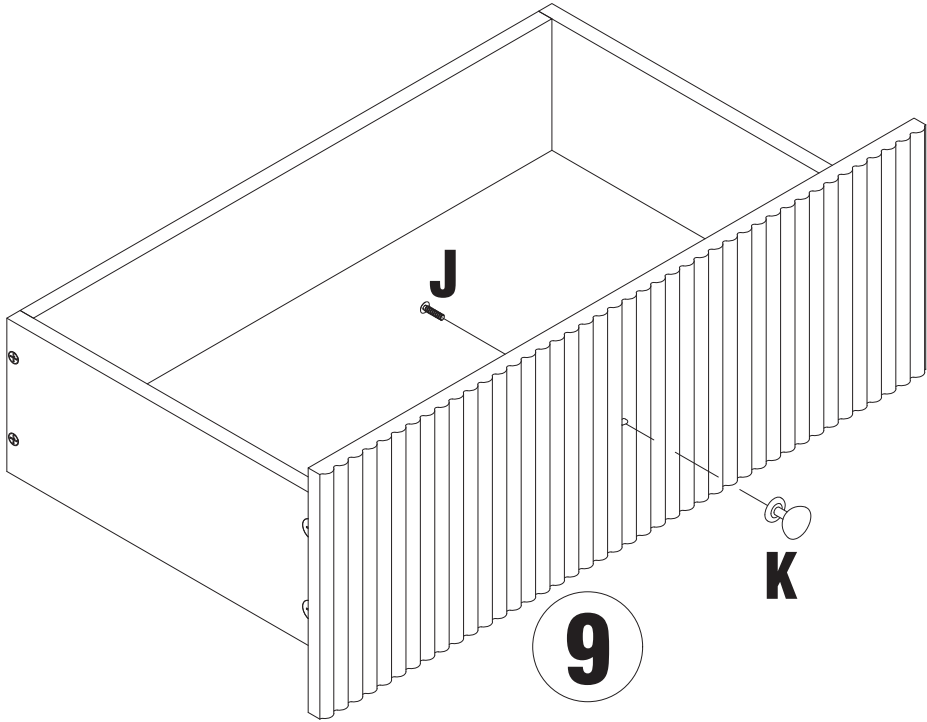
x2



x2



STEP 15



E

DL

DR

x2

F

x12

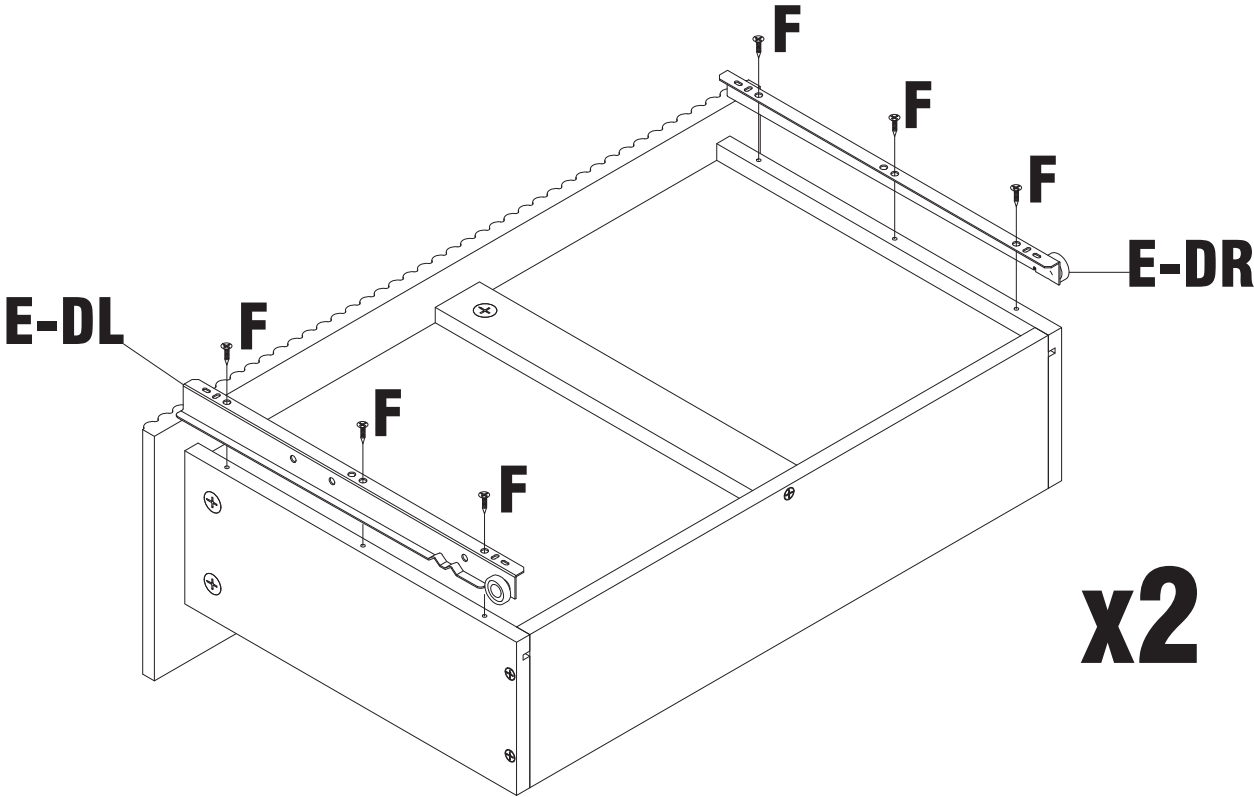
J

x2

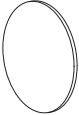
K

x2

x2



STEP 16

L

X12

