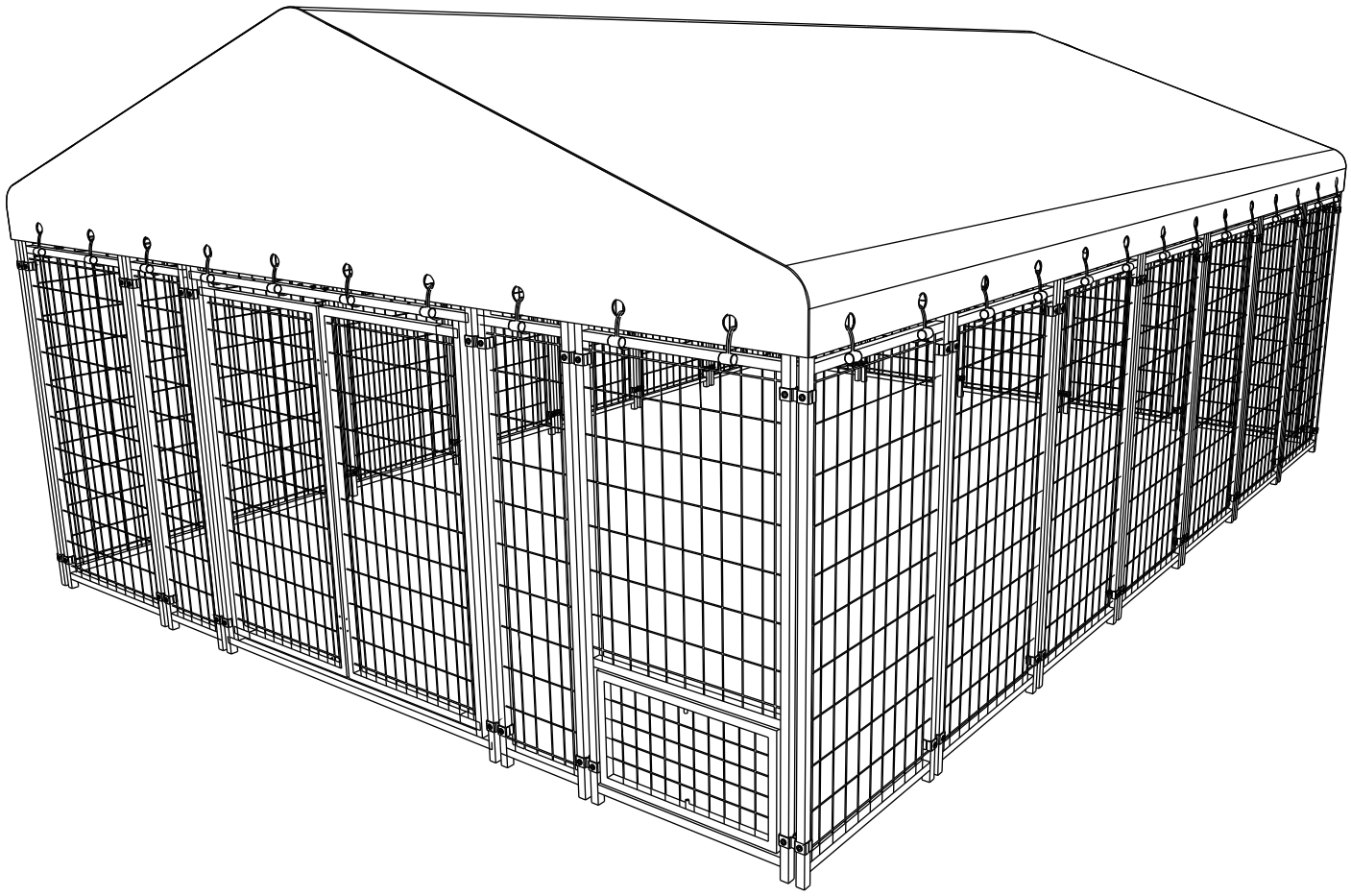
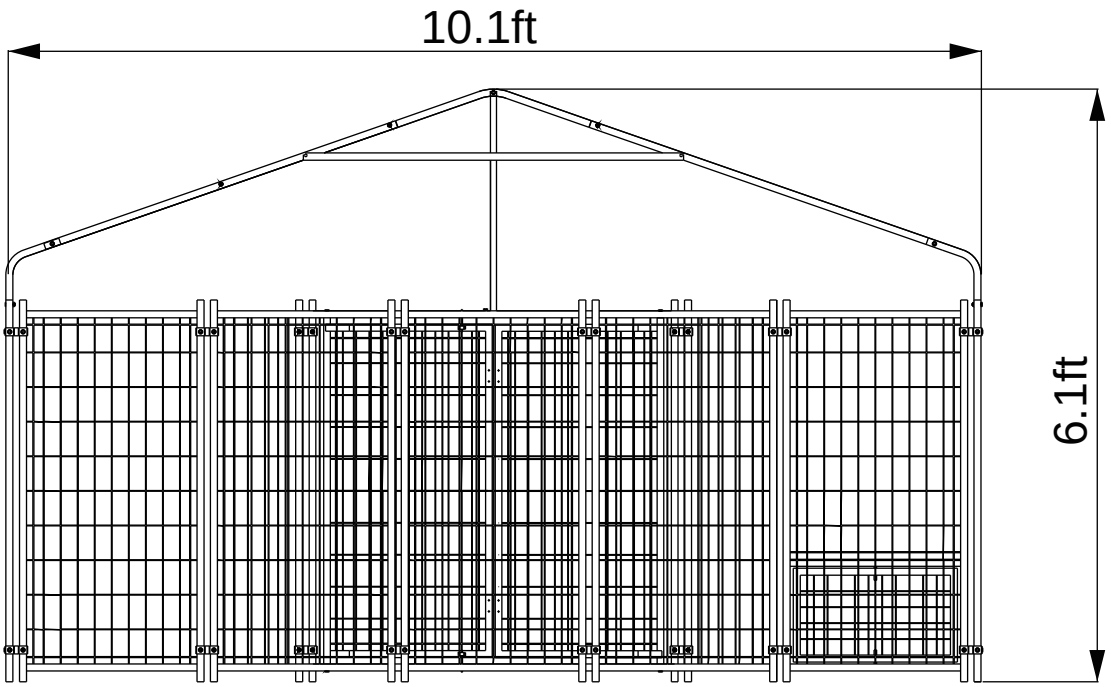
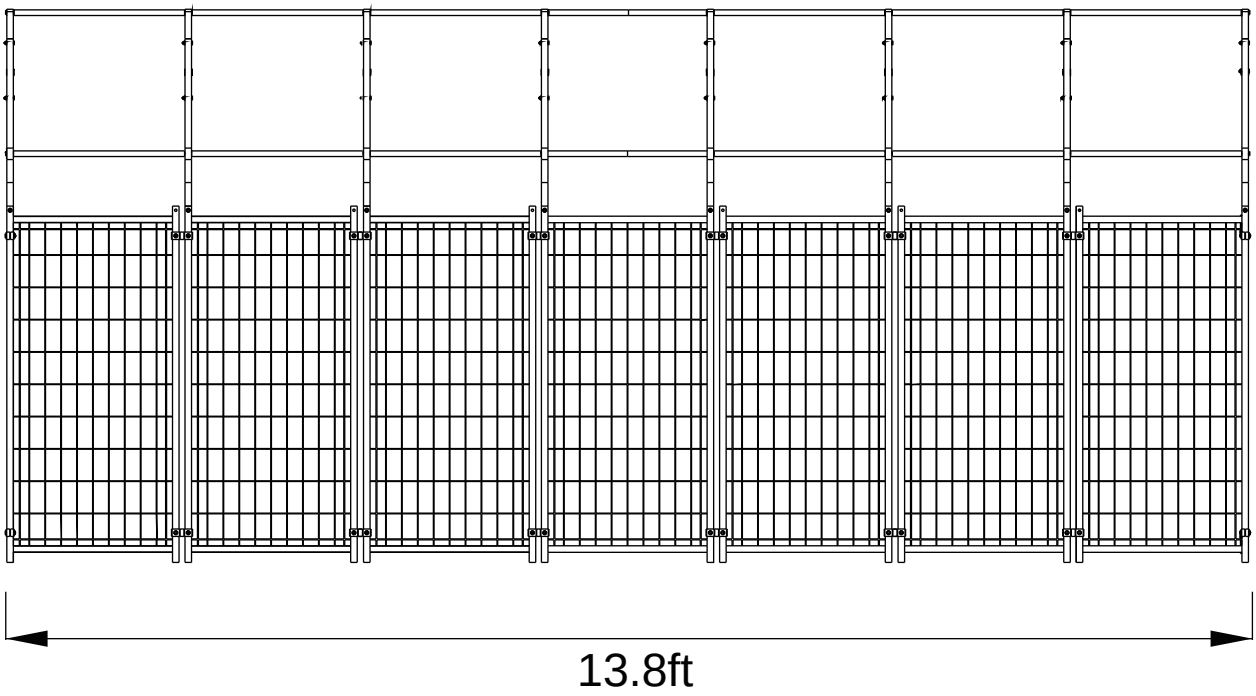
Outdoor 10×14ft Dog Cage



SPECIFICATIONS



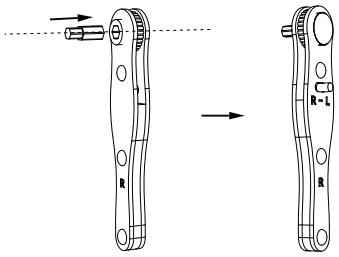
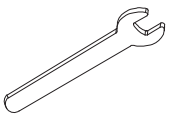


CONTENTS

Specifications.....1
Important.....3
Exploded views.....4
Parts List.....5
Screw Set.....7
Instruction.....8

IMPORTANT

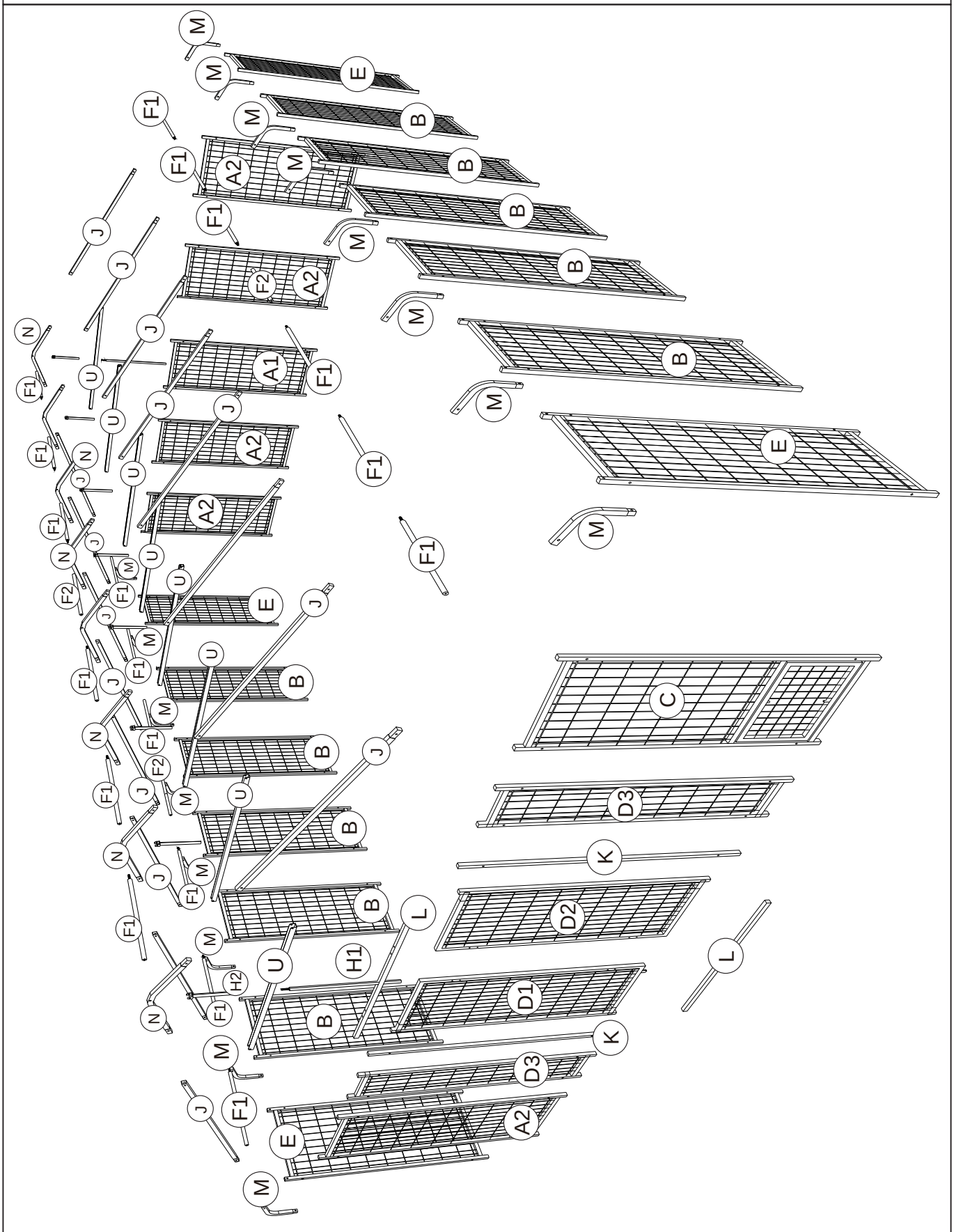
Note:Please prepare below tools before installation.

The following tools are not included and needed for assembly:	
	
Pistol Drill	Tape Measure
Package included Tools	
	 
Ratcheting wrench x1	Gloves x1 pair Open-end wrench x2

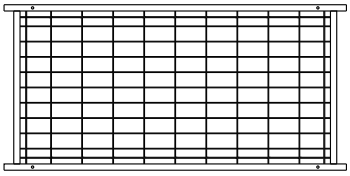
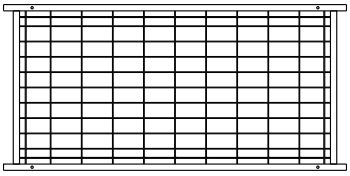
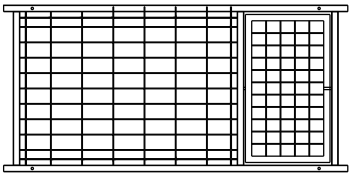
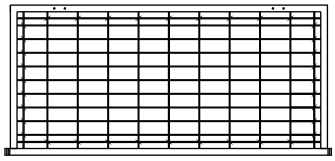
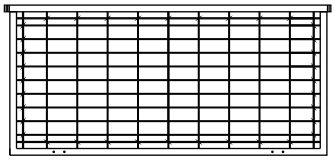
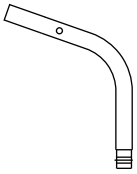
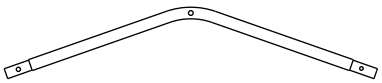
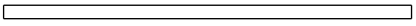
Warning

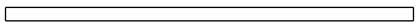
We recommend two adults to complete the installation. Two adults installed together will make the installation process easier and safer.
The gloves must be carried to prevent hand cuts during installation.
Take care when using power tools near water the use of a residual current device (RCD) is advised.
Please use the electric driver carefully during screwing to prevent the screw from slipping and hurting your hand.(We recommend that beginners use a manual screwdriver for installation.)
Be careful not to fall when installing the roof. Please steady the ladder and make sure the product placed on a flat ground.
PLEASE KEEP THIS INSTRUCTION FOR FUTURE REFERENCE.

EXPLODED VIEWS

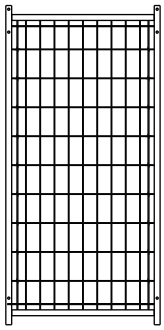
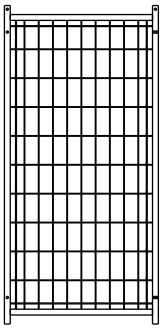
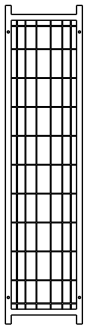
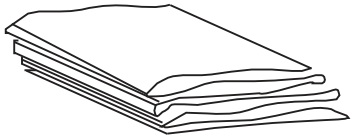
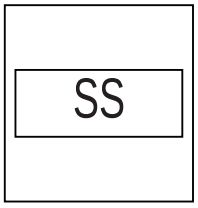


PARTS LIST BOX A

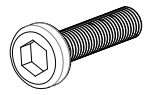
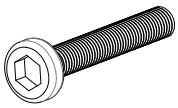
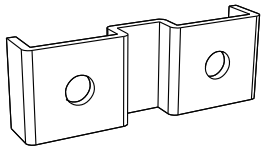
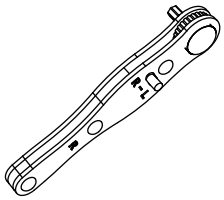
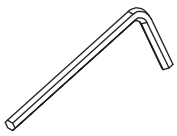
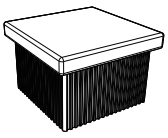
A1 × 1 	A2 × 5 	C × 1 
Dog Cage Side Part 1	Dog Cage Side Part 2	Small Door Side Part
D1 × 1 	D2 × 1 	M × 16 
Left Door Side Part	Right Door Side Part	Link Elbow
N × 8 	U × 8	J × 16
Top Support Rod	U-Shaped Hollow Tubes	Top Inclined Tubes
F1 × 18	F2 × 3	K × 2 
Front and Rear Round Tubes	Middle Round Tubes	Door Left and Right Tubes

L × 2 	H1 × 2 	H2 × 8 
Upper and Lower Door Tubes	Front and Rear Support Tubes	Top Vertical Support Tubes

PARTS LIST BOX B

B × 10 	E × 4 	D3 × 2 
Dog Cage Side Part 3	Dog Cage Side Part 4	Small Dog Cage Side Part
G × 1 	I × 14 	SS × 1 
Top Cloth Cover	Ground Nails	Screw Set

PARTS LIST (Screw Set)

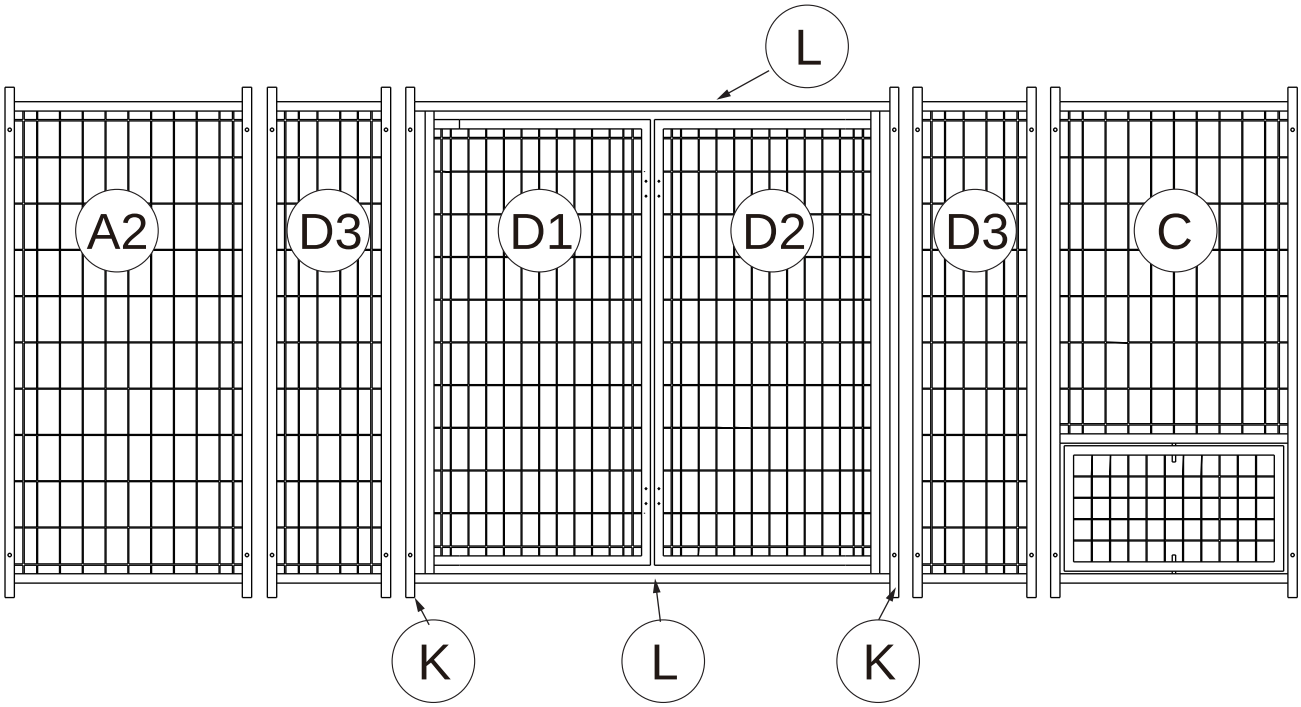
Ⓢ × 11  Bolt M6×15	Ⓠ × 168  Bolt M6×35	Ⓡ × 156  Washer Nut	Ⓣ × 48  Pull Cord
Ⓟ × 98  Adjustable Screws	Ⓞ × 1  Ratcheting Spanner	Ⓦ × 1  Spanner	Ⓥ × 2  Wrench
Ⓧ × 25  Hole Cover	Ⓨ × 1  Gloves	Ⓩ × 81  Plastic Cover	

WARNING:Failure to locate parts in accordance with these diagrams, or failure to use special parts provided with this equipment, may result in property damage or personal injury.

Step 1

Arrange the front mesh of the dog crate in the order of the corresponding labels in the picture below.

Order of placement on the front side of the dog cage



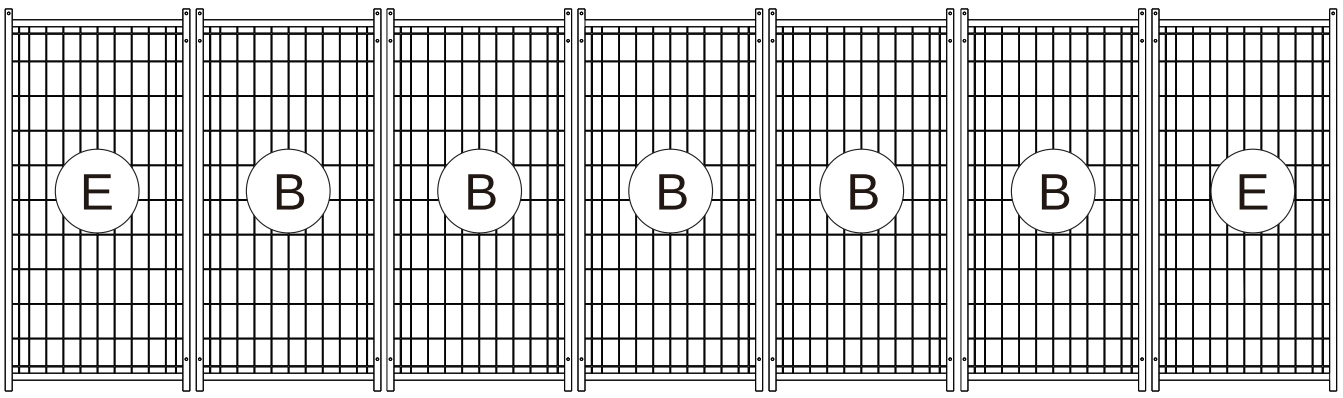
Step 2

Arrange the side nets of the dog crate in the order of the corresponding labels in the diagram below; this process needs to be done twice, with the left and right side panels of the crate placed in the same order.

Note: There are two through holes on the top side of both the side panels (B) and (E), so pay attention to the hole placement when installing.

Order of placement on the side of the dog cage

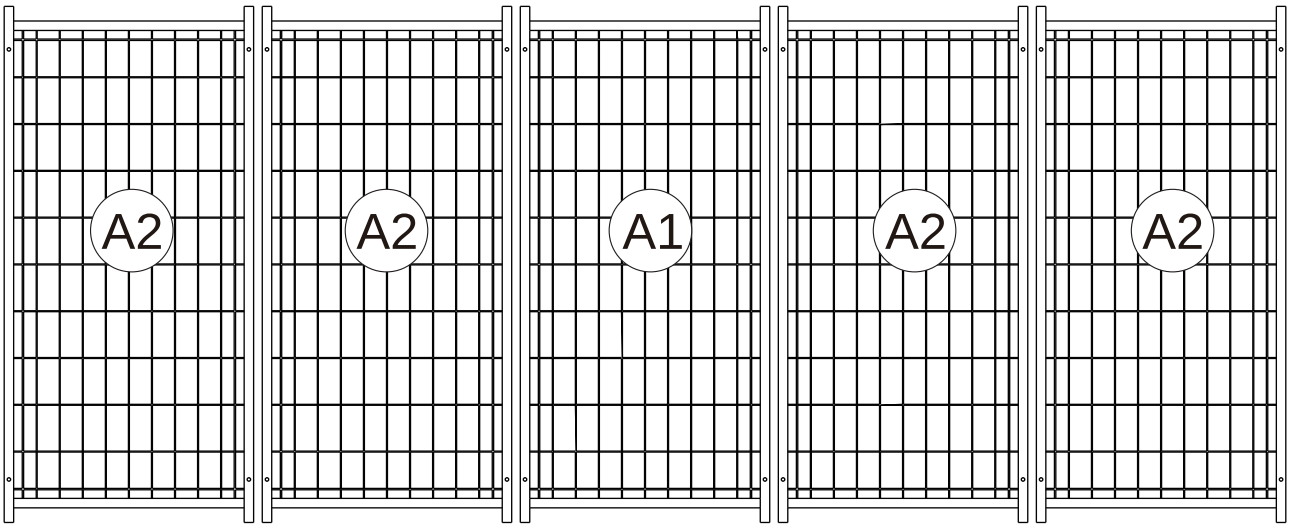
× 2



Step 3

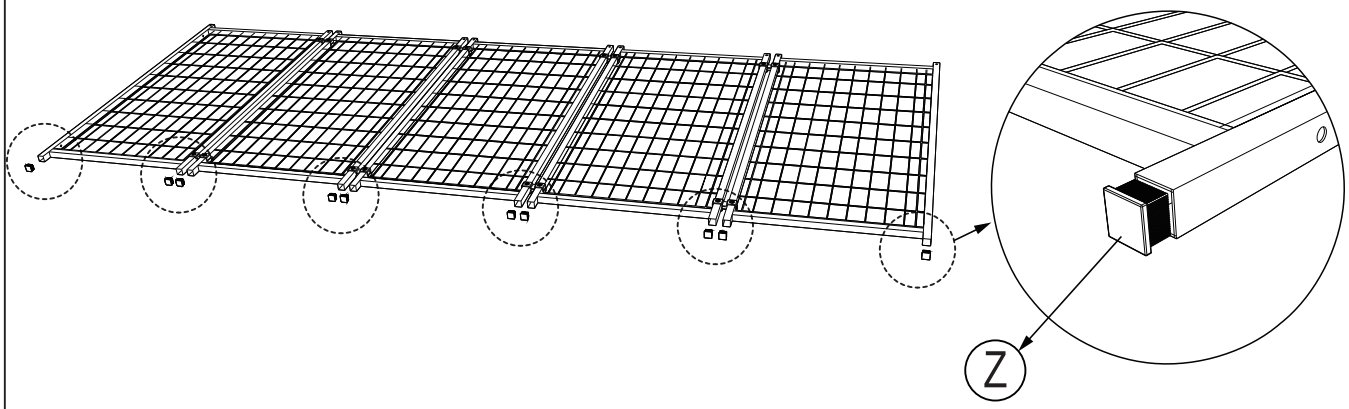
Arrange the front mesh of the dog crate in the order of the corresponding labels in the picture below.
Note: The small door in (C) is below.Please note that the kennel door (D) has two threaded holes in the upper side cross tube and the holes need to be facing up.

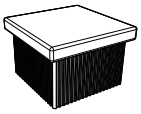
Order of placement on the back side of the dog cage



Step 4

Plug the holes, into the tubes on the grounded side of the panel, being careful not to plug the holes backwards, into all the holes on the lower side of the side tabs (Z).

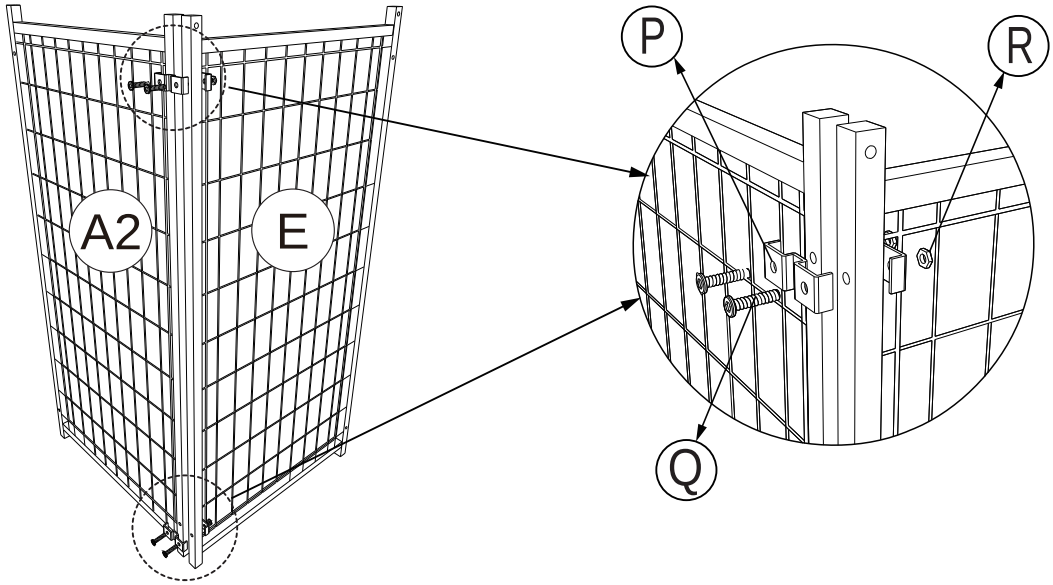


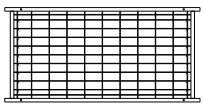
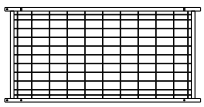
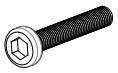
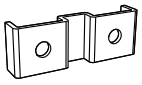


Ⓩ × 48

Step 5

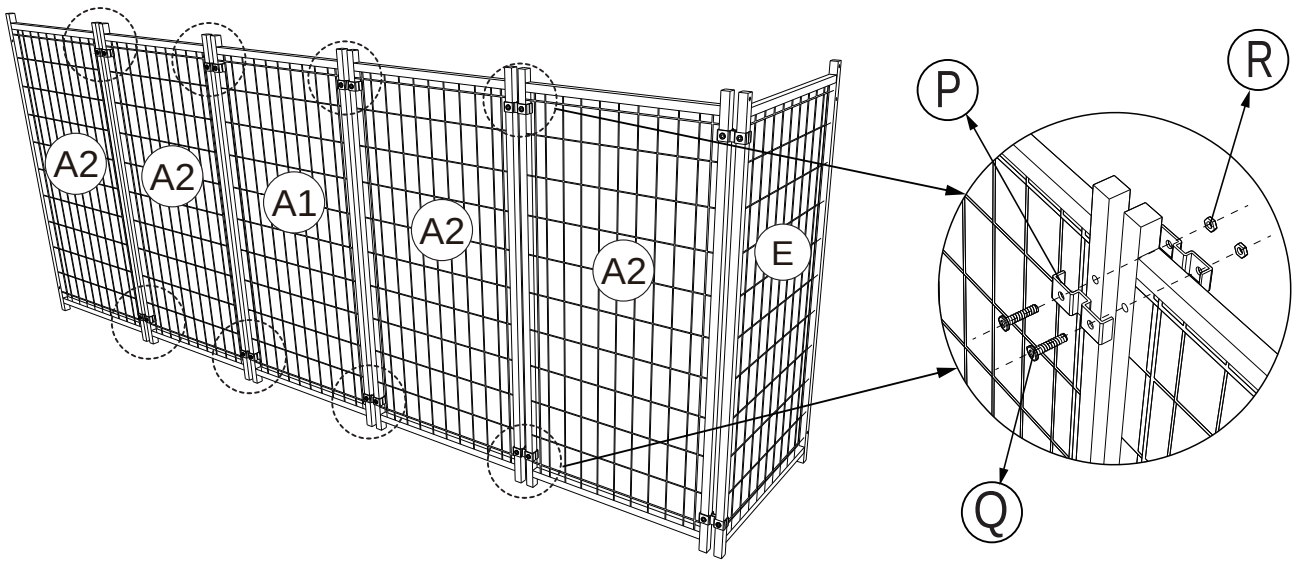
Assemble (A2) and (E) as shown using bolts (Q) with snap fasteners (P) and nuts (R).

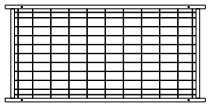
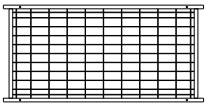
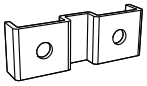


		 Bolt M6×35		
A2 × 1	E × 1	Q × 4	R × 4	P × 4

Step 6

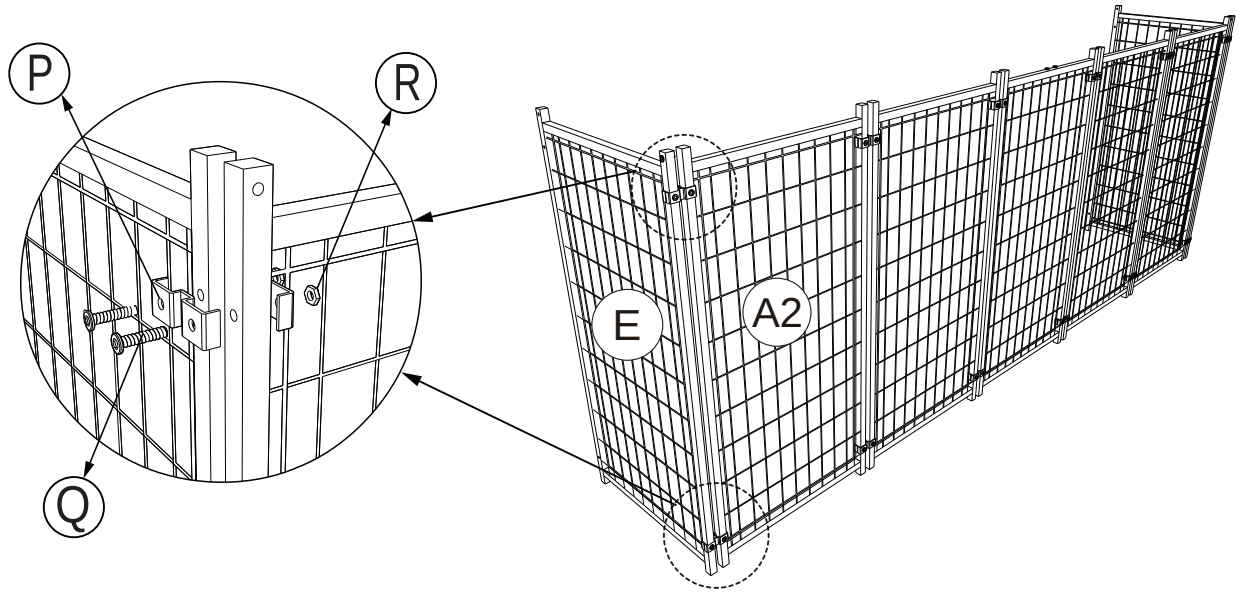
Align the holes in the bars on both sides of the panel with the front and rear snap fasteners (P), thread a bolt (Q) through, and tighten the other side with (R).
NOTE: Install in order of illustration.

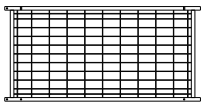
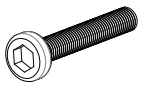
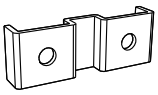


		 Bolt M6×35		
A1 × 1	A2 × 3	Q × 16	R × 16	P × 16

Step 7

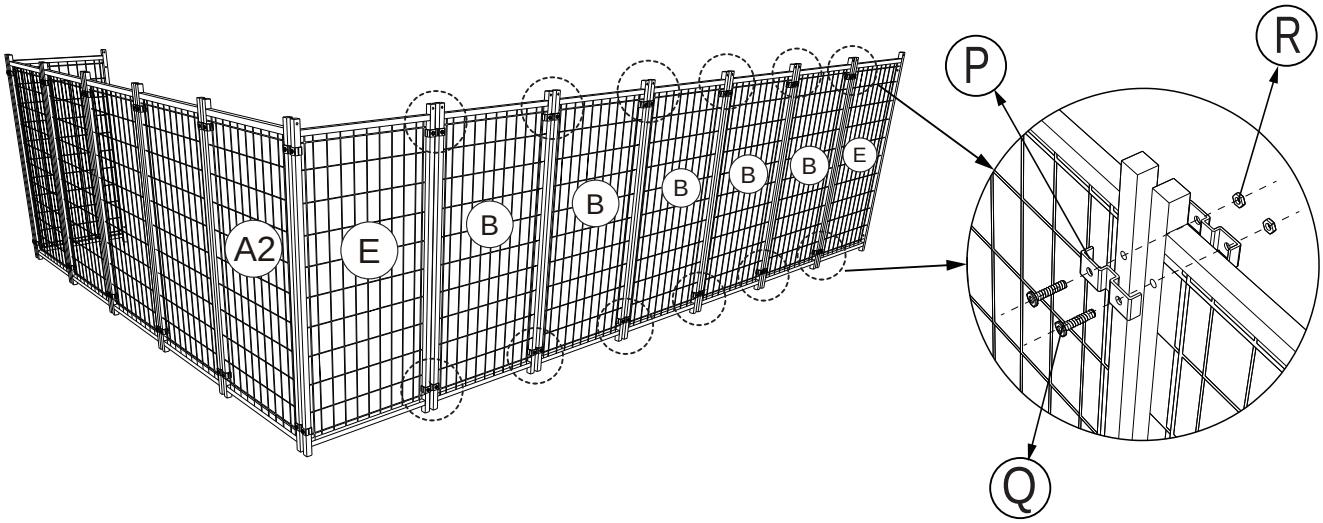
Install (E) next to the other side (A2) as shown following the same installation method as before.

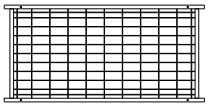
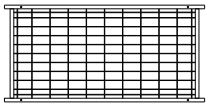
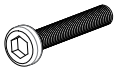
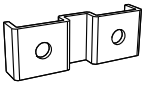


 Ⓔ × 1	 Bolt M6×35 Ⓠ × 4	 Ⓡ × 4	 Ⓟ × 4

Step 8

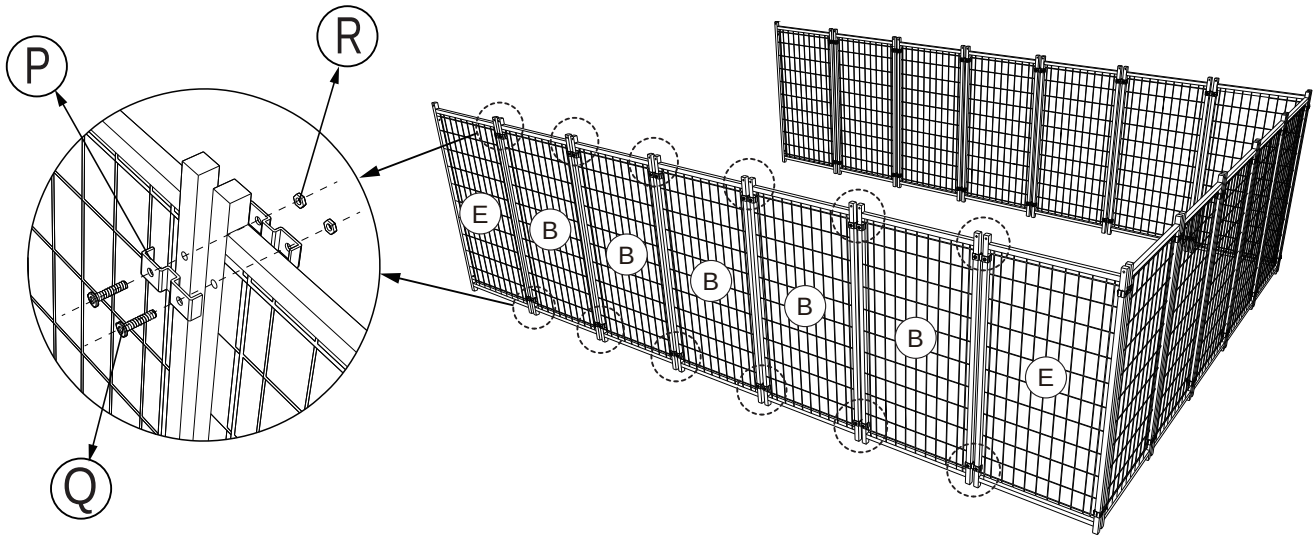
Install (B) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.

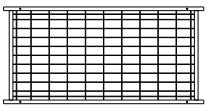


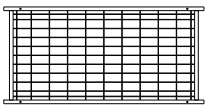
 Ⓔ × 1	 Ⓑ × 5	 Bolt M6×35 Ⓠ × 24	 Ⓡ × 24	 Ⓟ × 24

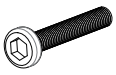
Step 9

Install (B) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.



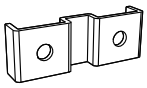

E × 1


B × 5


Bolt M6×35

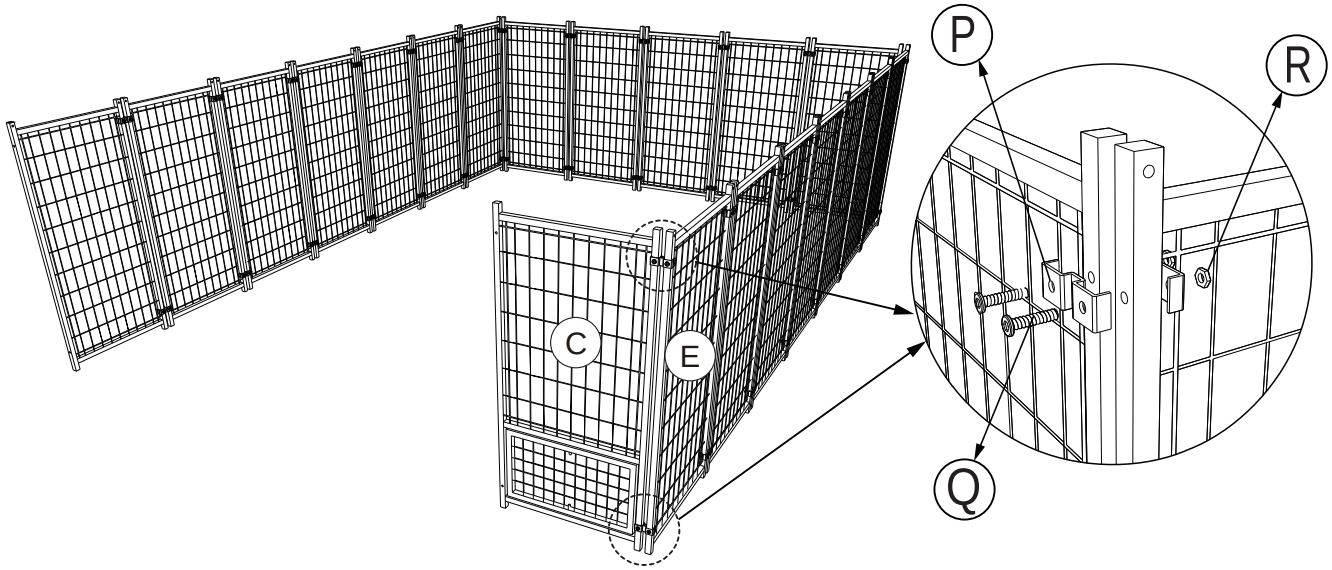
Q × 24

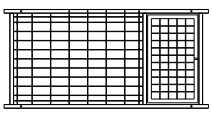

R × 24

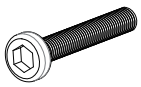

P × 24

Step 10

Install (C) next to side (E) in the same manner as before, as shown in the illustration, and install the grids in sequence.

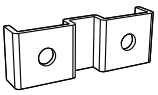



C × 1


Bolt M6×35

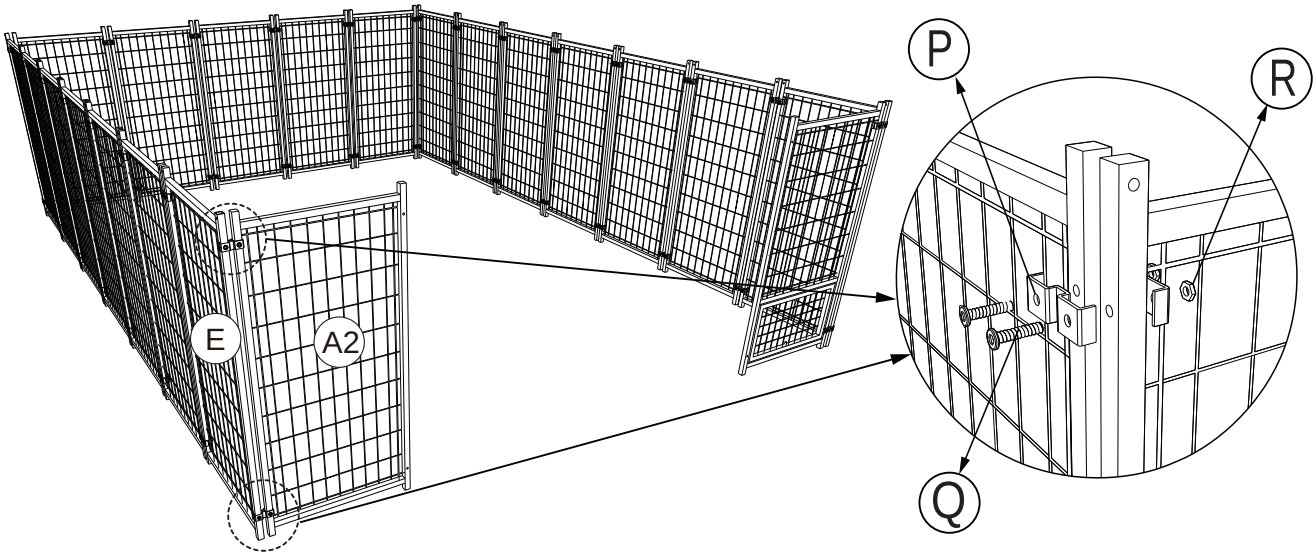
Q × 4

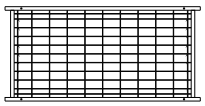

R × 4

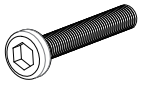

P × 4

Step 11

Install (A2) next to side (E) as shown, following the same installation method as before, and install the mesh in sequence.

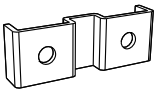


 A2 × 1


Bolt M6×35

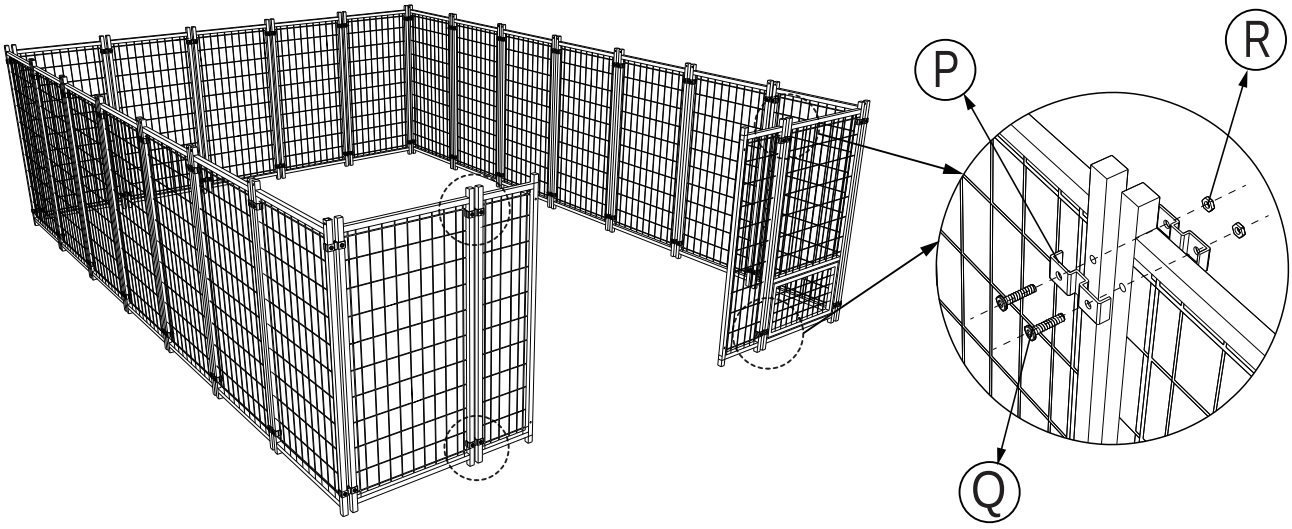
Q × 4
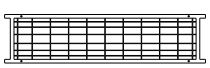
 R × 4

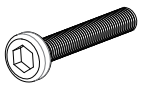
 P × 4

Step 12

Install (A3) next to side (A2) as shown, following the same installation method as before, and install the mesh in sequence.

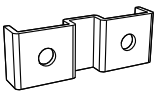


 D3 × 2


Bolt M6×35

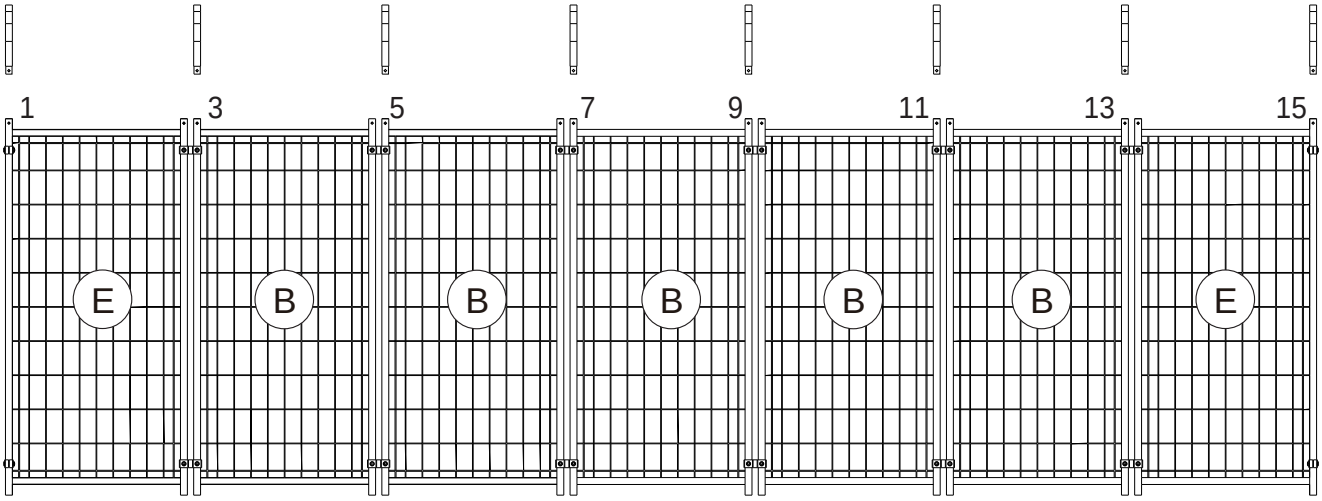
Q × 8

 R × 8

 P × 8

Step 13

Insert bends (M) into the upper side holes of both side panels, as shown below, in the upper side holes of (E) and (B), with 10 tubes on the upper side, and insert (M) into the upper side holes of the six tubes, 1, 3, 5, 7, 9, 11, 13and 15, and align them with the holes.

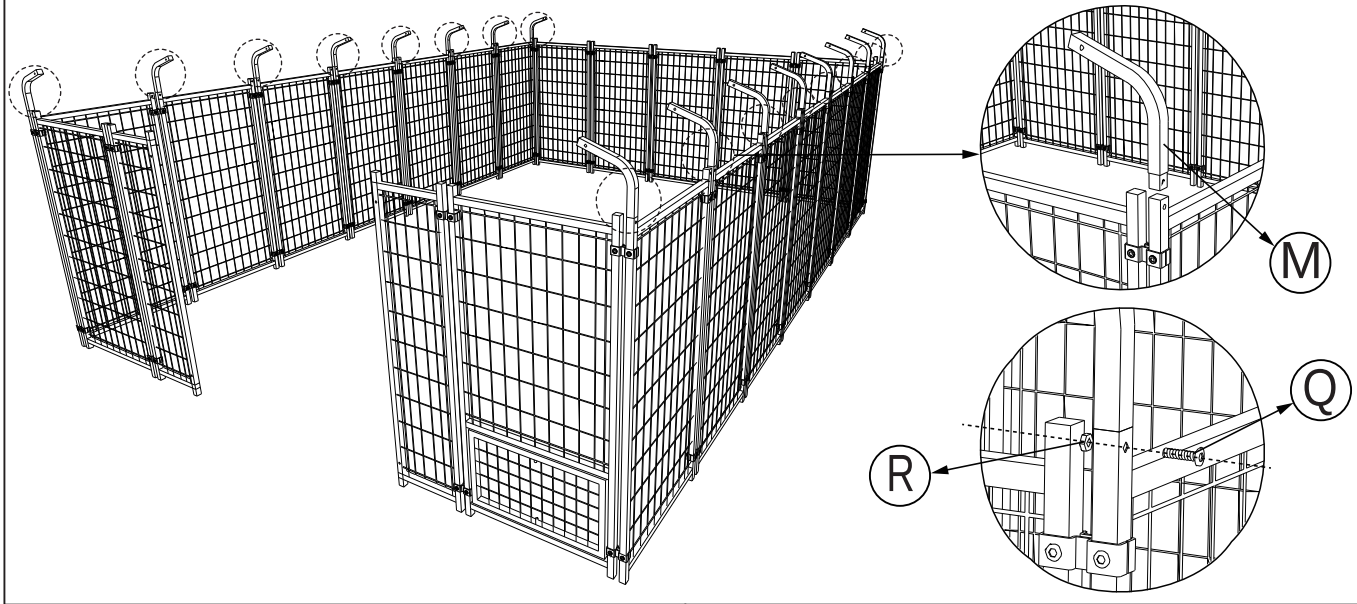


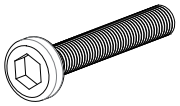


Ⓜ × 16

Step 14

After inserting the elbow (M) in line with the vacant position, tighten it with a bolt (Q) and a nut (R).
Note: Bolts should be threaded into the installation from the outside in.





Bolt M6×35

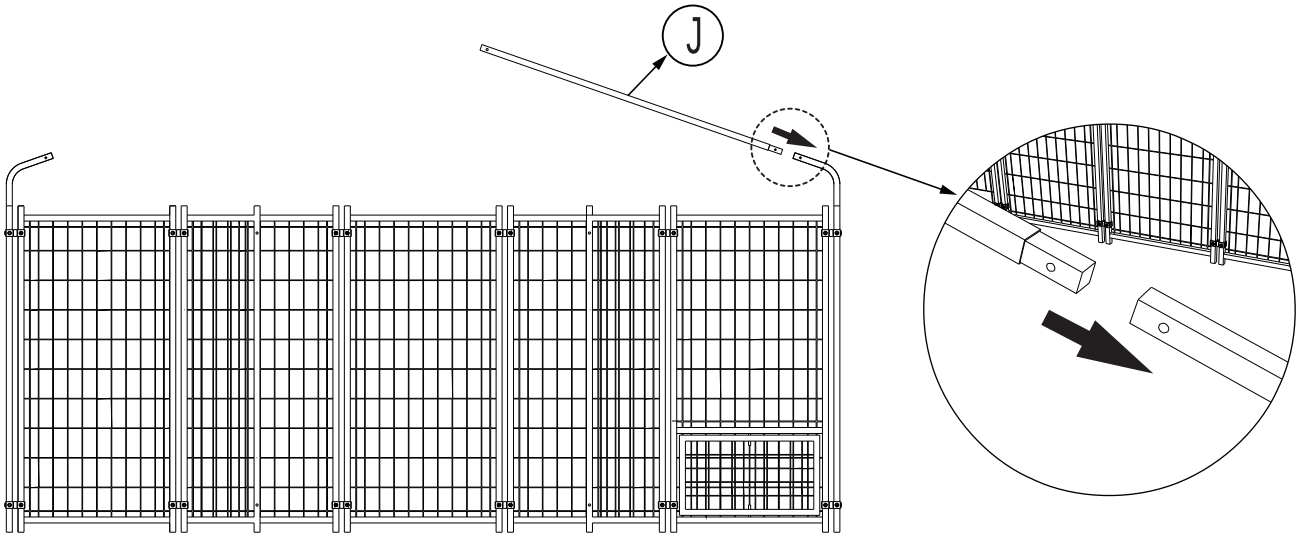
Ⓠ × 12



Ⓡ × 12

Step 15

Insert one end of (J) into (M) to align the holes.
Note: Plug in the parts first, do not bolt on.

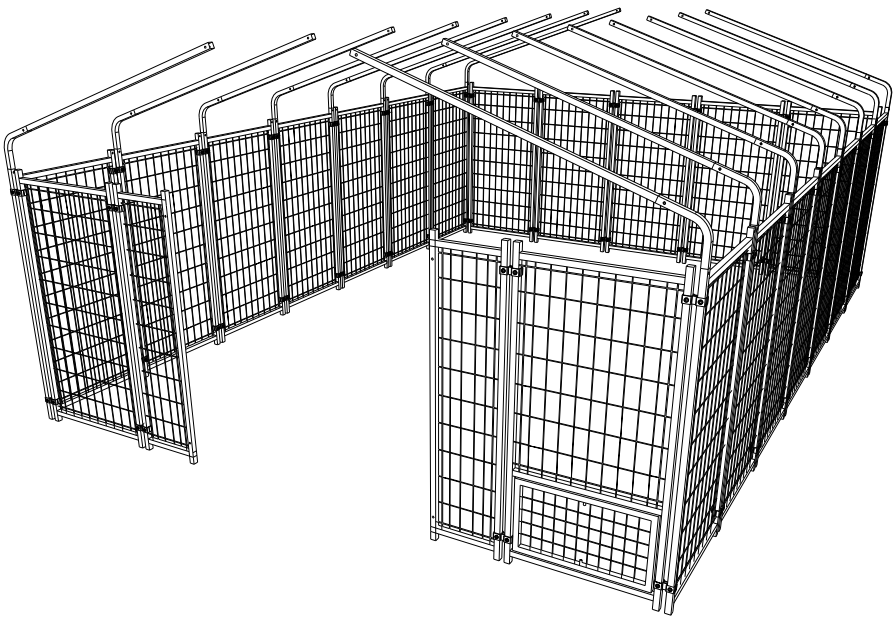


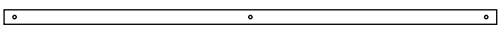


J × 1

Step 16

Consistent with the previous step, install all the rest (J) onto (M).

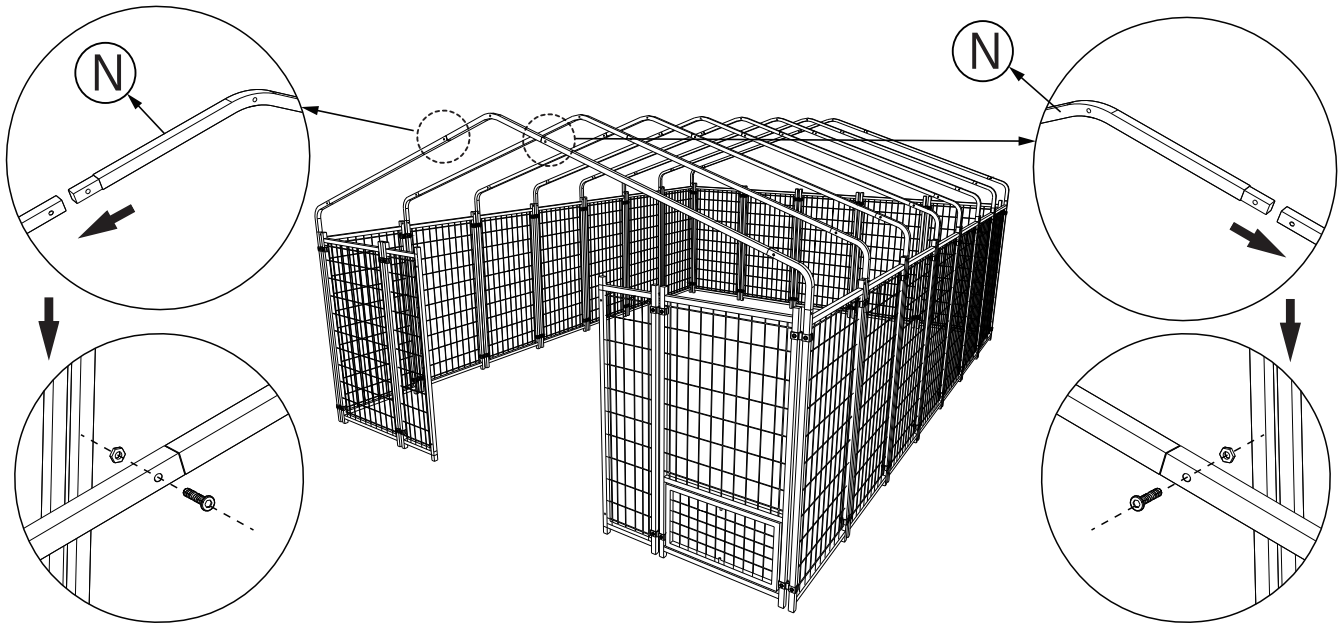


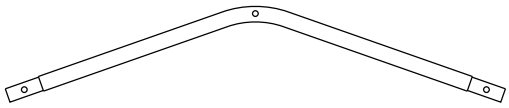


J × 16

Step 17

Insert one end of (J) into (N) to align the holes.
NOTE: Insert parts first and leave bolts untightened.

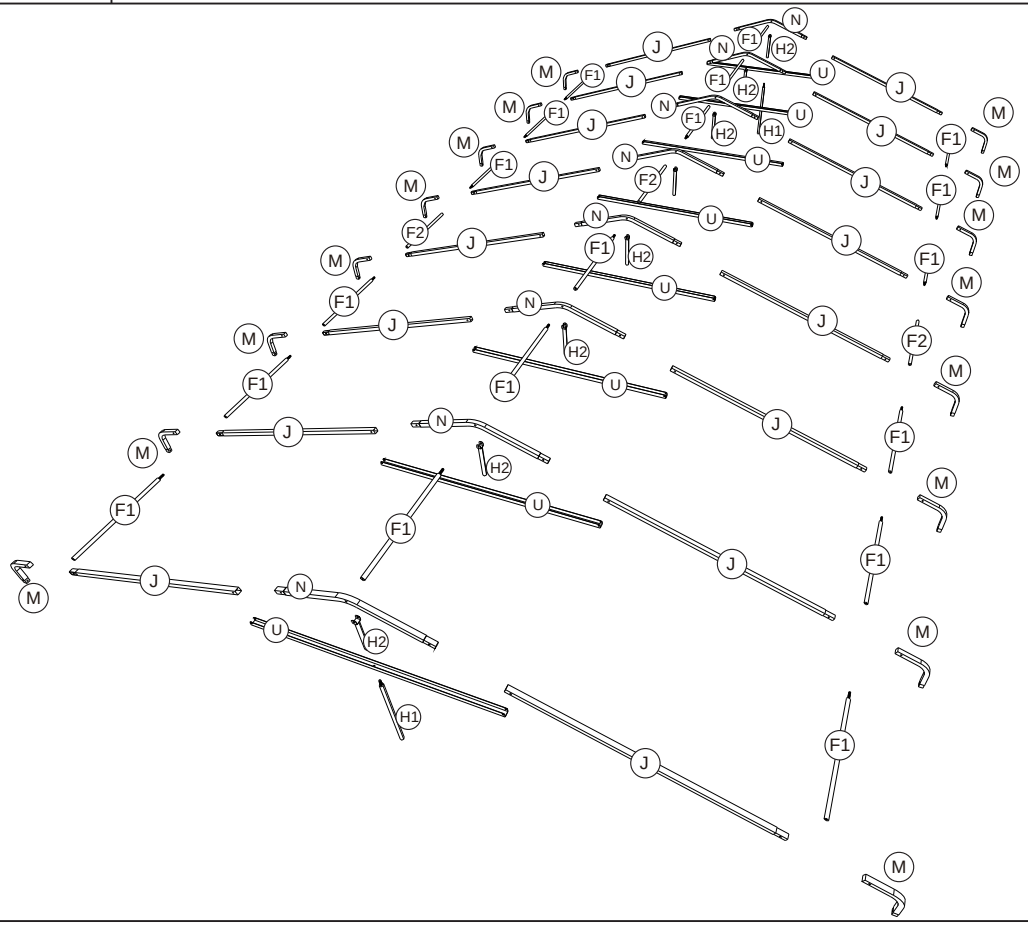




N × 8

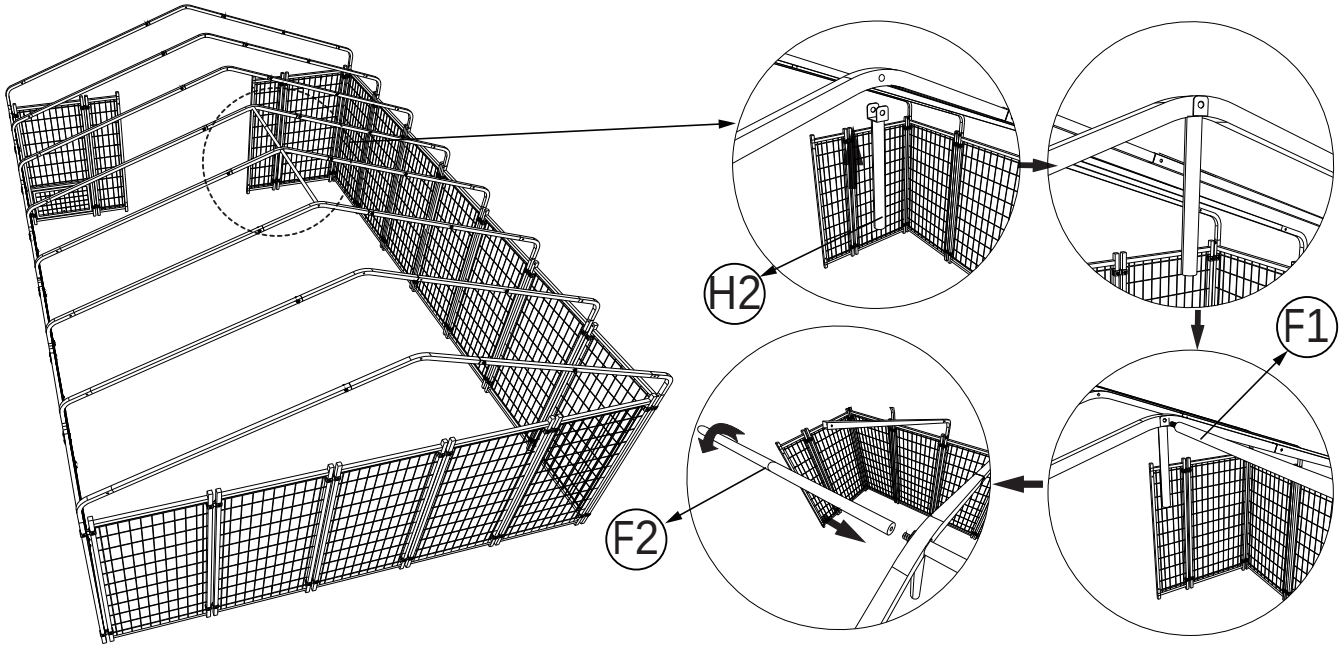
Step 18

The following picture shows the distribution of each part on the top of the dog cage, please check it many times during installation to prevent installation errors.



Step 19

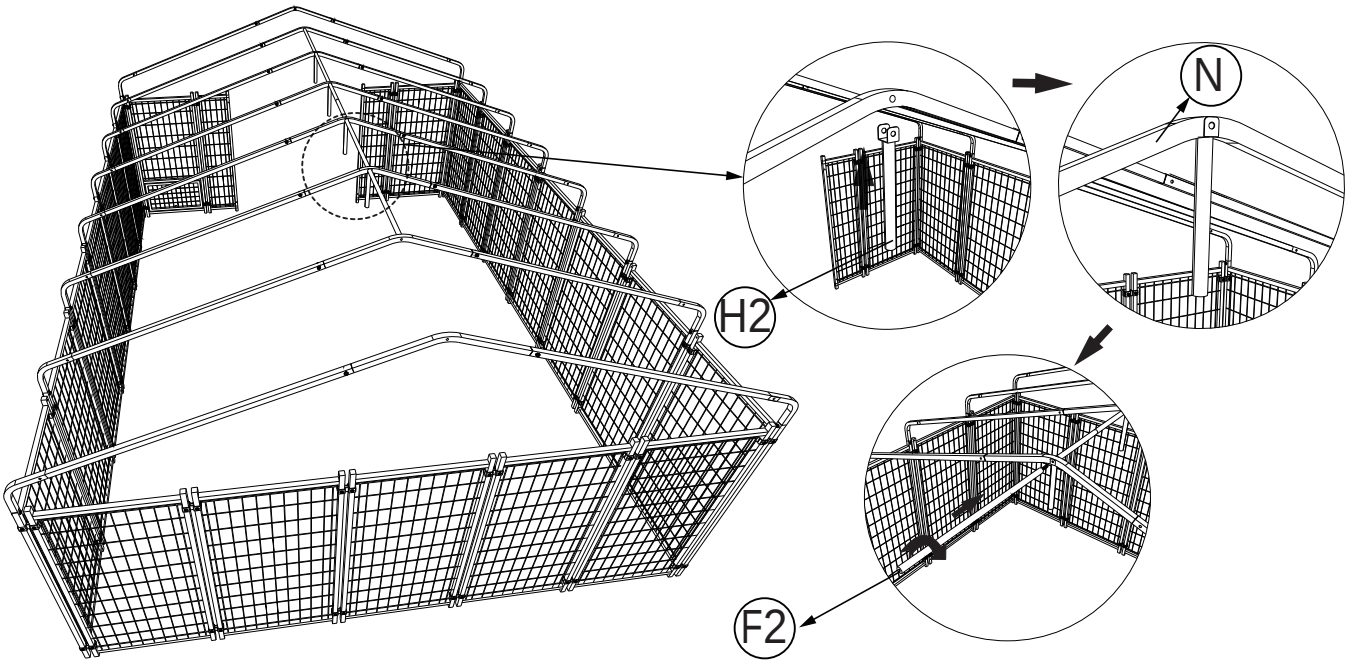
First, install (H2) on the fourth top beam (N) by aligning the holes, then install (F1) with one end of the bolt through the hole between (N) and (H2), and finally install (F2) on the side of the (F1) bolt with the bolt and tighten.

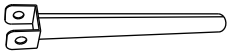


F1 × 1	F2 × 1	 H2 × 1

Step 20

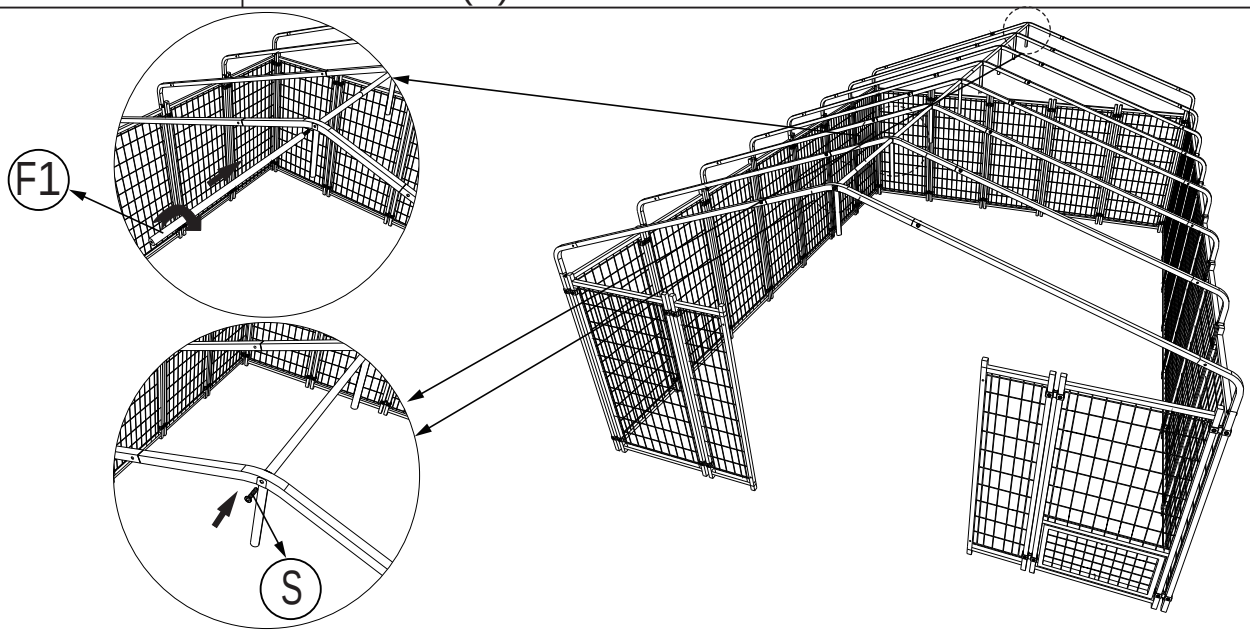
Then put (H2) on the other end of (F2) by aligning the holes, before putting (F1) through the holes and tightening.

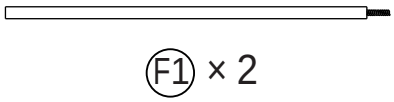


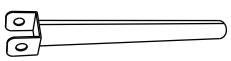
F1 × 3	 H2 × 3

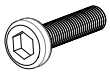
Step 21

Align (H2) with the holes and install it on the second and fifth top beams (N), then put (F1) with one end of the bolt through the holes of (N) and (H2), and finally tighten (F1); then align (H2) with the holes of the first and sixth top beams (N) and tighten it with the bolt (S).



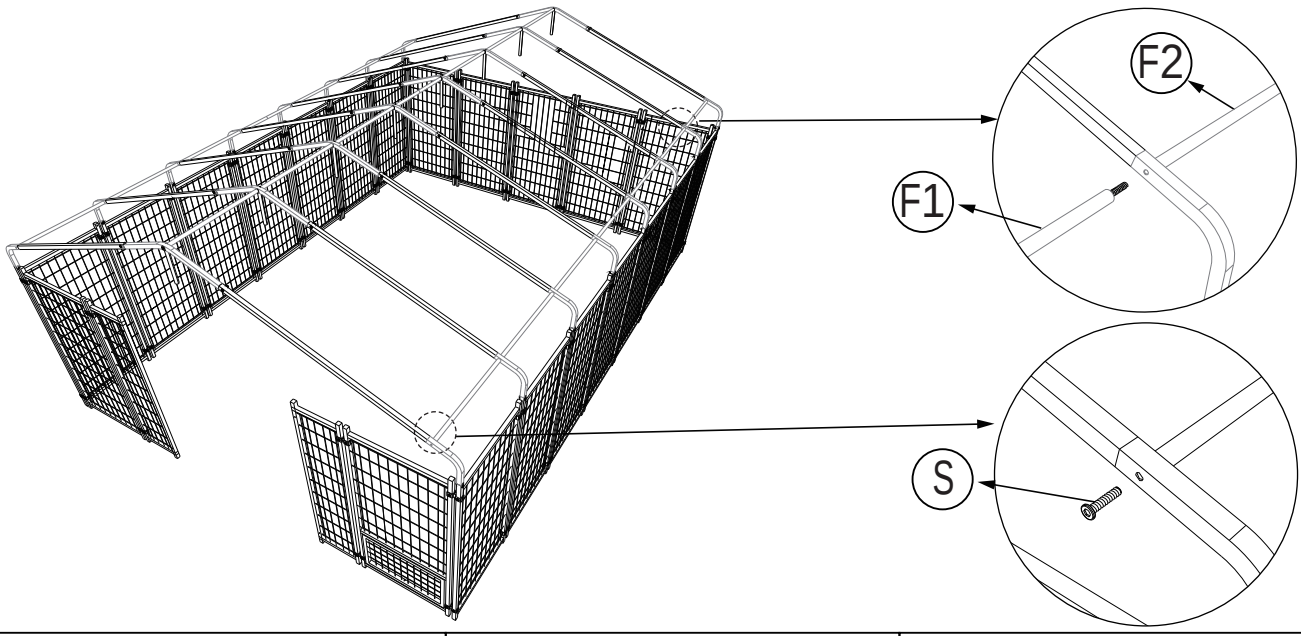

F1 × 2


H2 × 4


S × 2

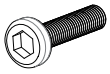
Step 22

Install and tighten (F1) and (F2) in the order of the top beam, also with bolts (S) at both ends.



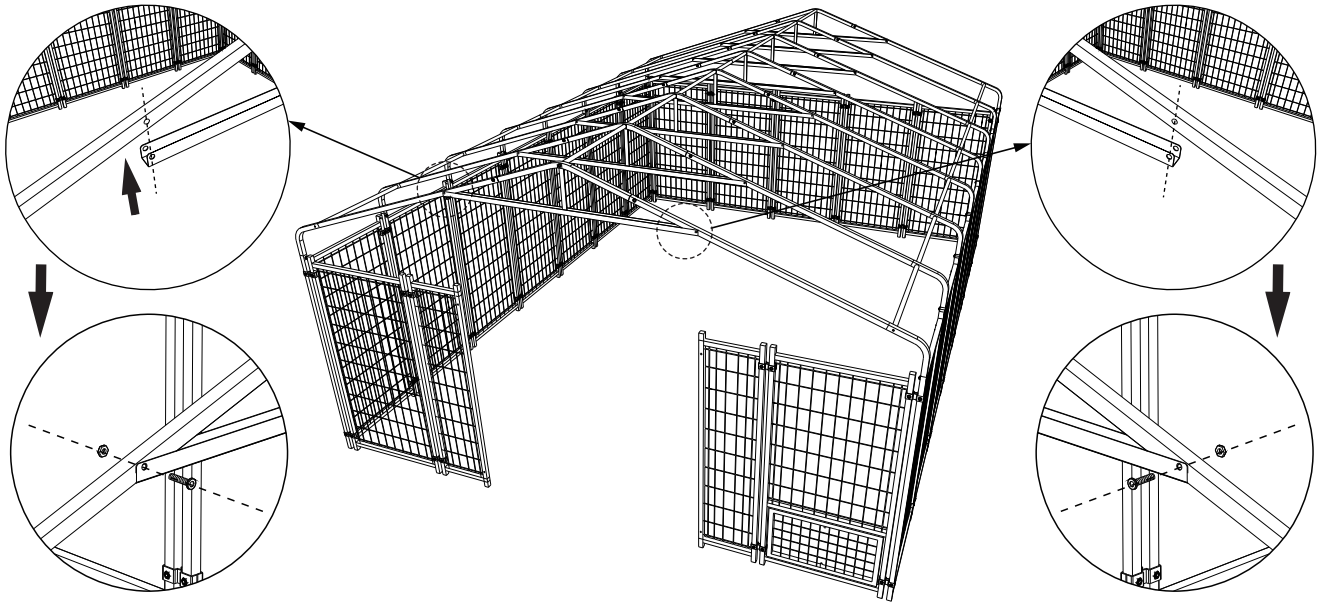
F1 × 8

F2 × 2

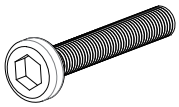

S × 4

Step 23

Install (U) horizontally onto (J), aligning the holes on both sides, and tighten using bolts (Q) and nuts (R).
NOTE: Tighten all screws at the top.



(U) × 6



(Q) × 12

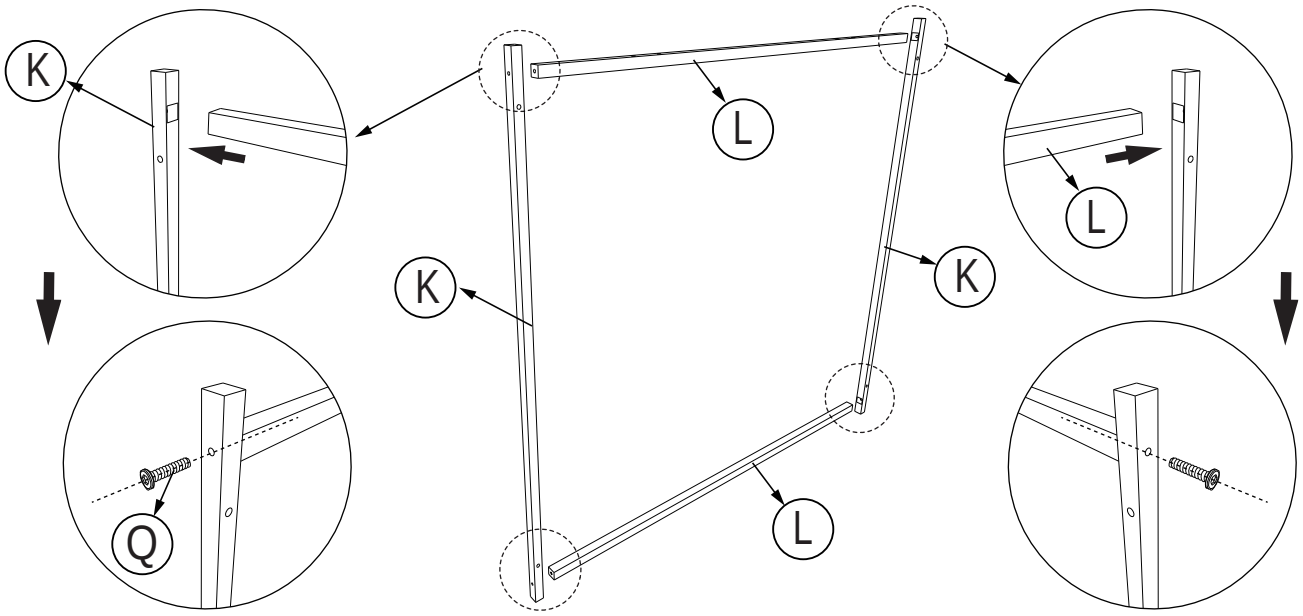
Bolt M6×35

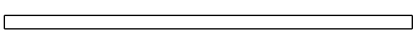


(R) × 12

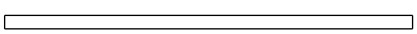
Step 24

Build the door frame by installing (K) and (L) in the order shown.

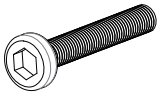




(K) × 12



(L) × 12

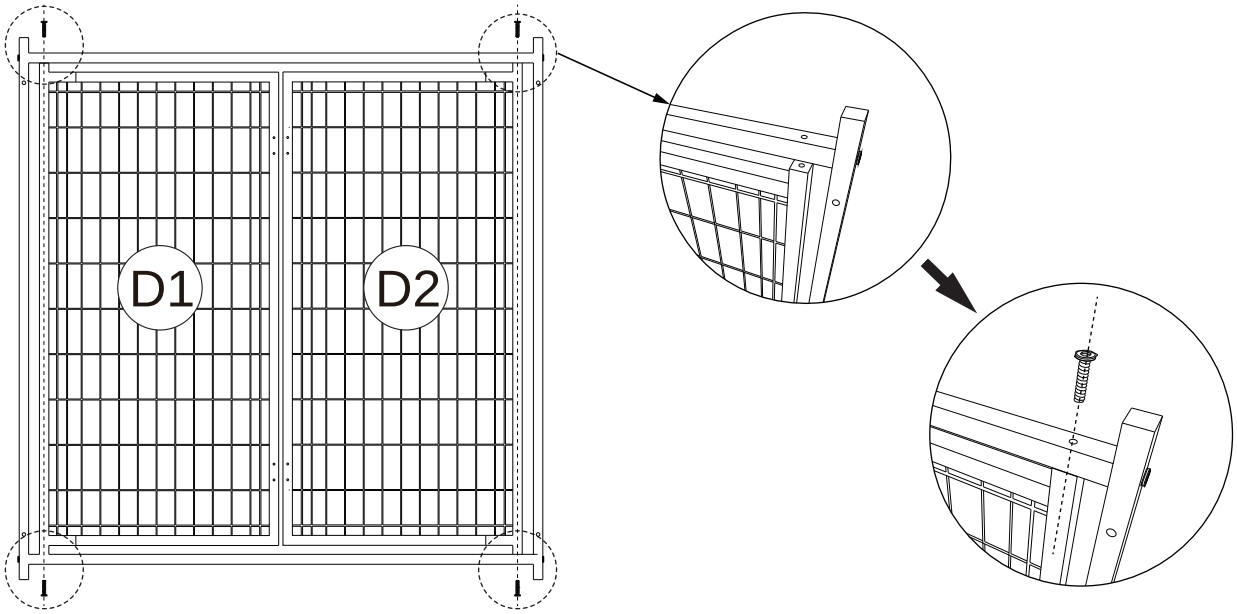


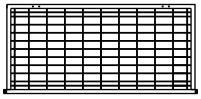
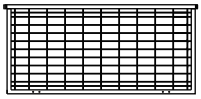
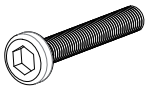
(Q) × 4

Bolt M6×35

Step 25

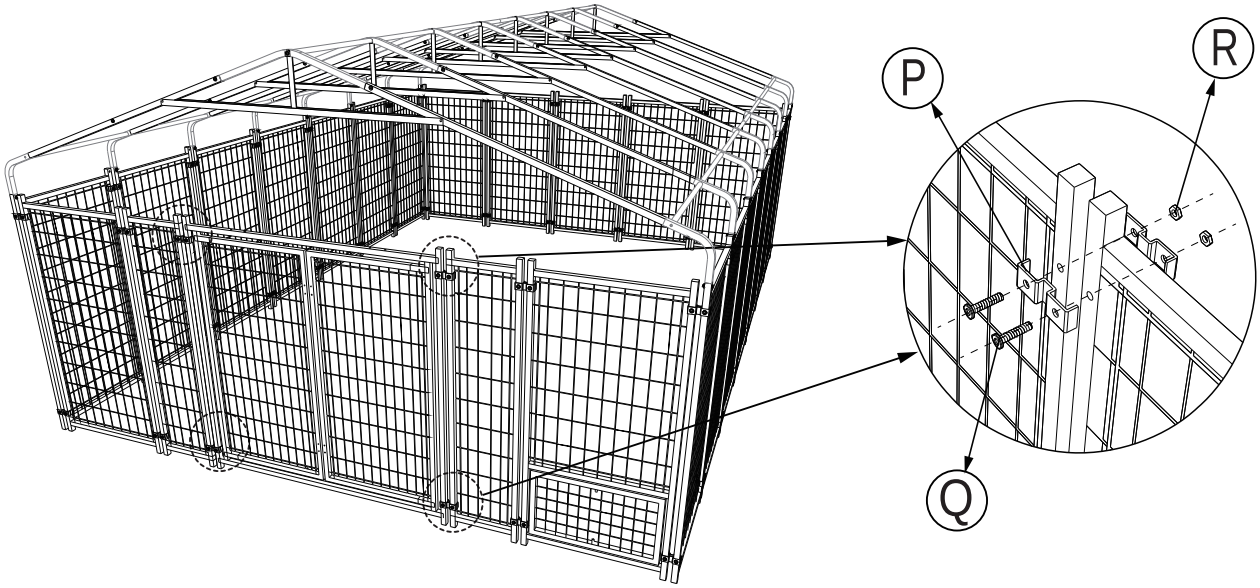
Install (A2) in the remaining position of the side panel.

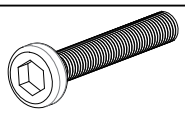
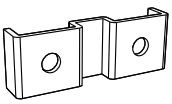


 D1 × 1	 D2 × 1	 Bolt M6×35 Q × 4

Step 26

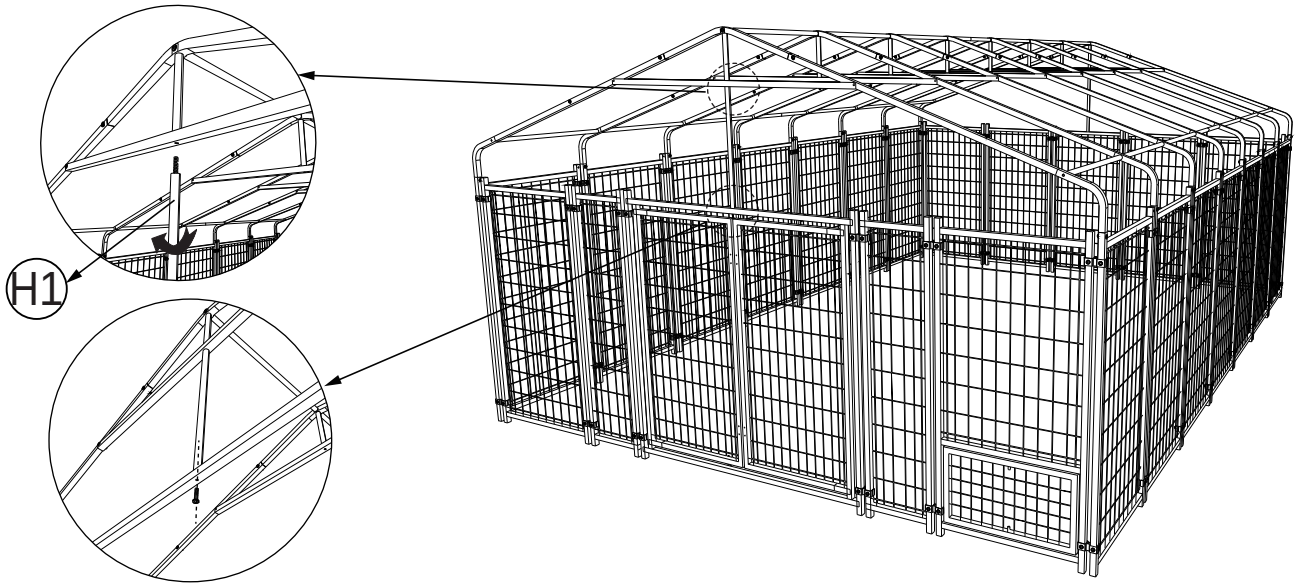
Using the metal plate (P) and bolts (Q), (R), install the door you just installed next to (D3).



 Bolt M6×35 Q × 8	 R × 8	 P × 8

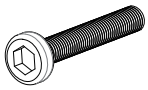
Step 27

Take (H1) from the lower center hole of (U) and tighten it in (H2), then tighten the bolt (Q) from the lower center hole of (L) in the lower hole of (H1).





H1 × 2

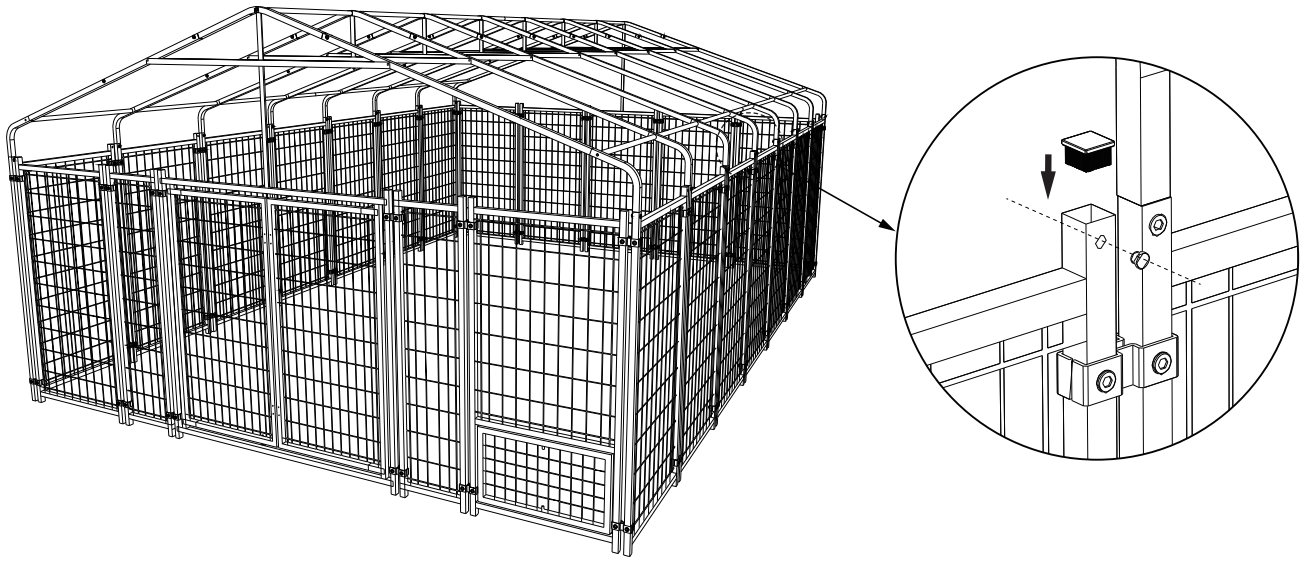


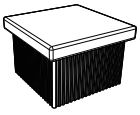
Bolt M6×35

Q × 2

Step 28

After installing the frame, observe the excess holes at the top, the rest of the holes are free of plastic plugs, and install (Z) and (X) to the excess holes.





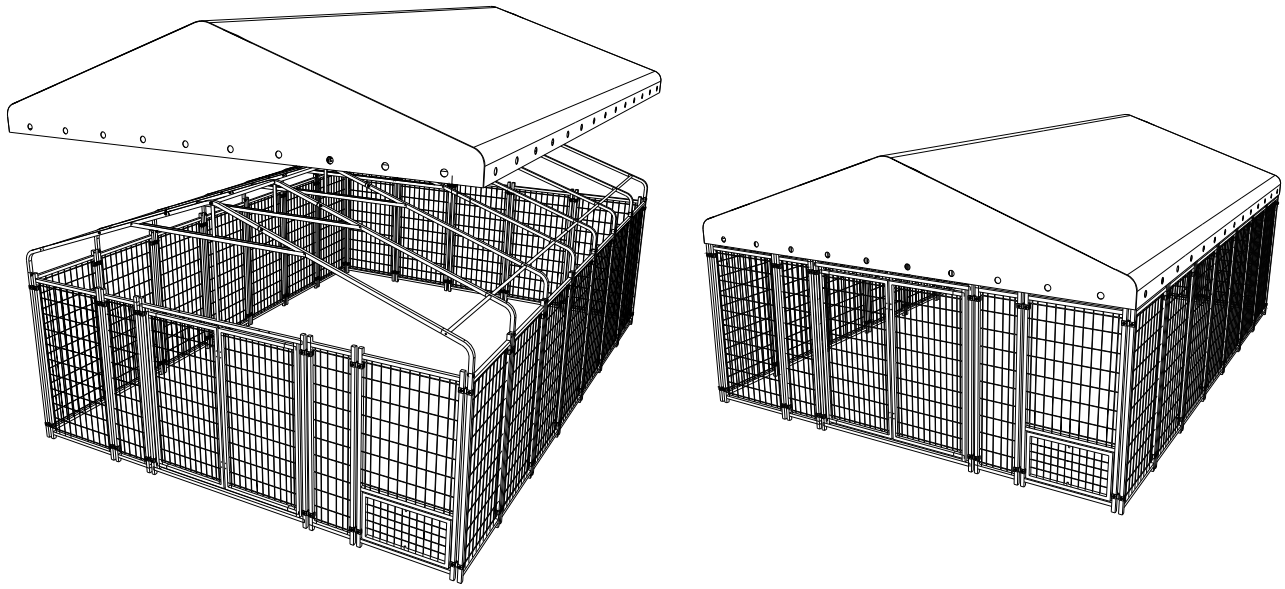
Z × 32



X × 24

Step 29

Unfold the cloth cover and fasten it to the top of the dog cage, tightening it.
Note: Do not pull the canopy too hard.

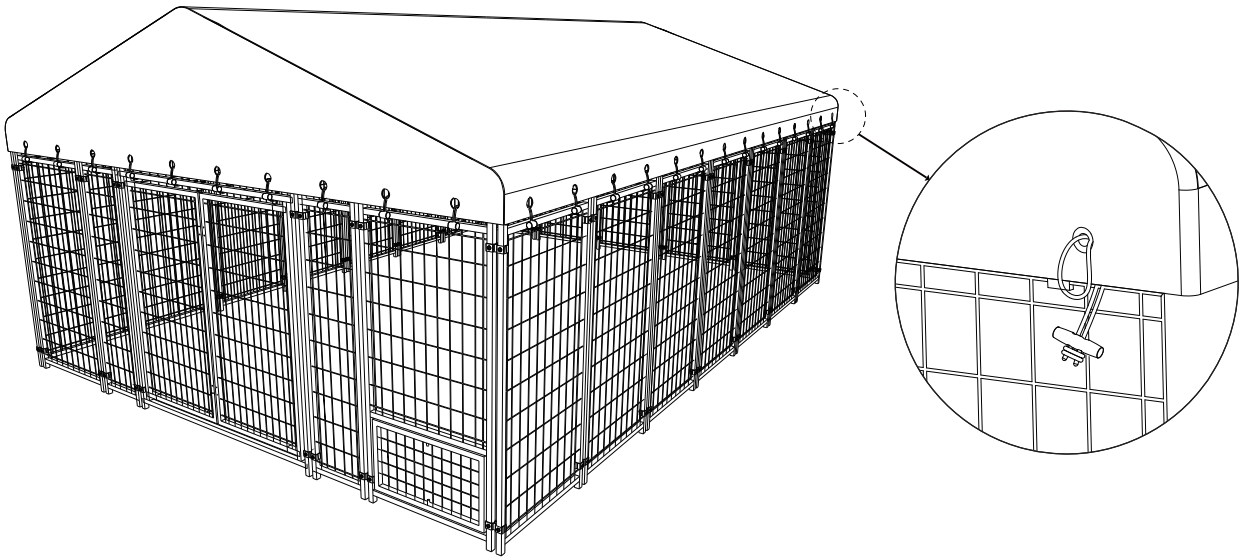


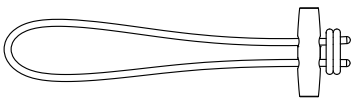


Ⓖ × 1

Step 30

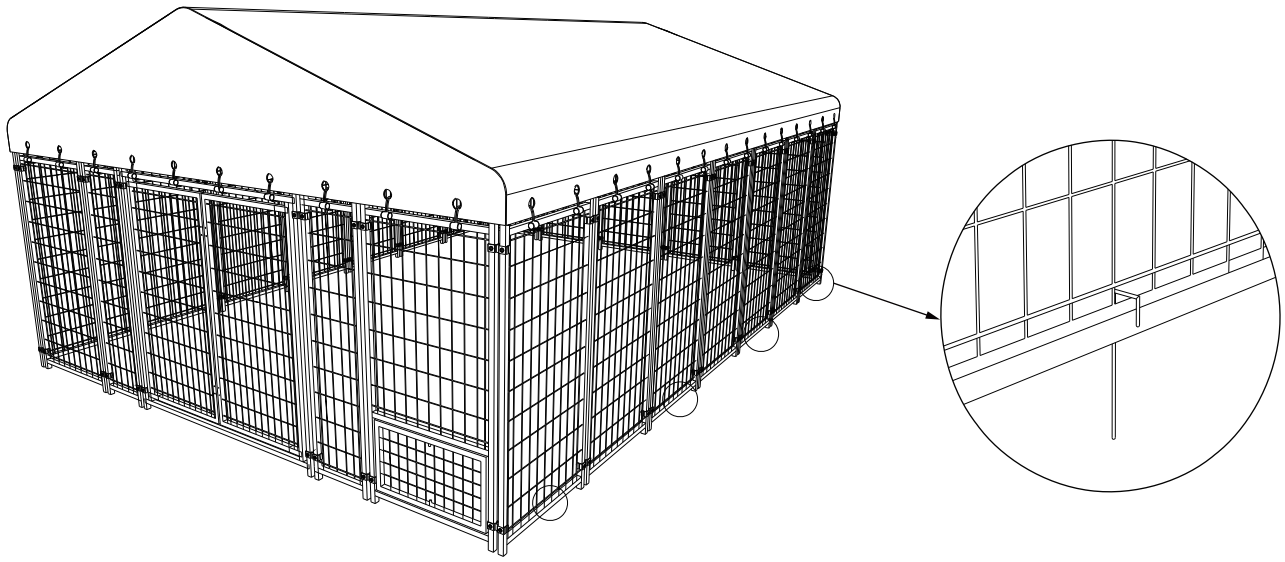
Once the tarp is taut, use (T) to mount the cloth top on top of the dog cage.





Ⓣ × 40

Step 31	The ground nails are installed on the transverse pipe under the side panel, and three ground nails are installed on one side, respectively in the first, third and fifth pieces.





Ⓘ × 12