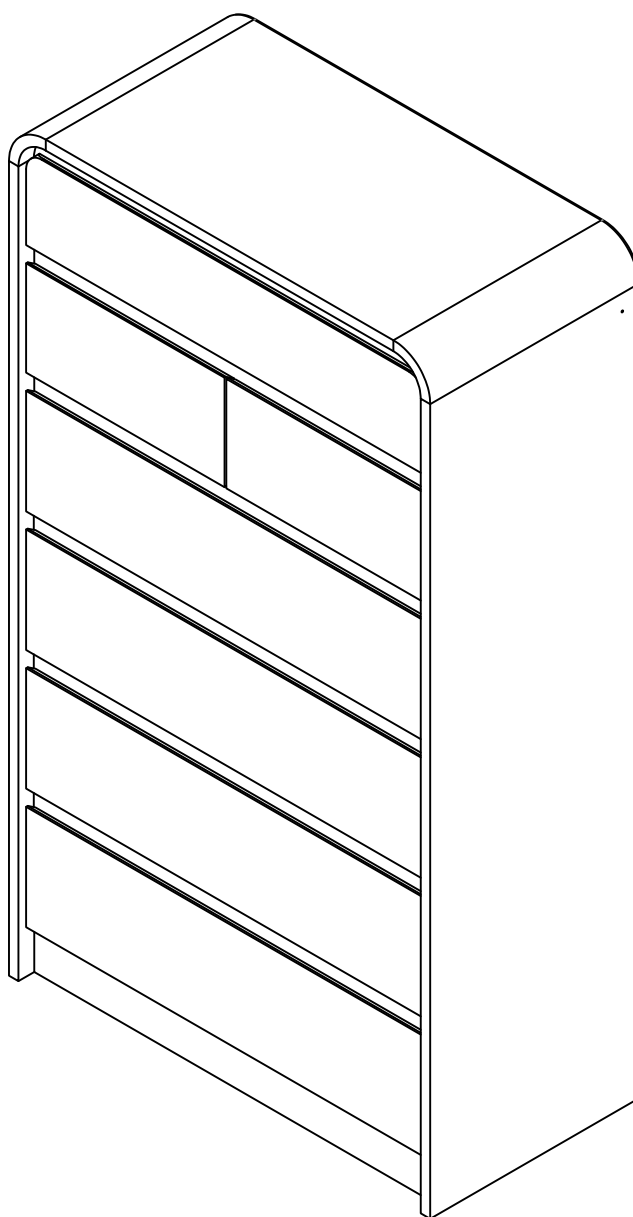
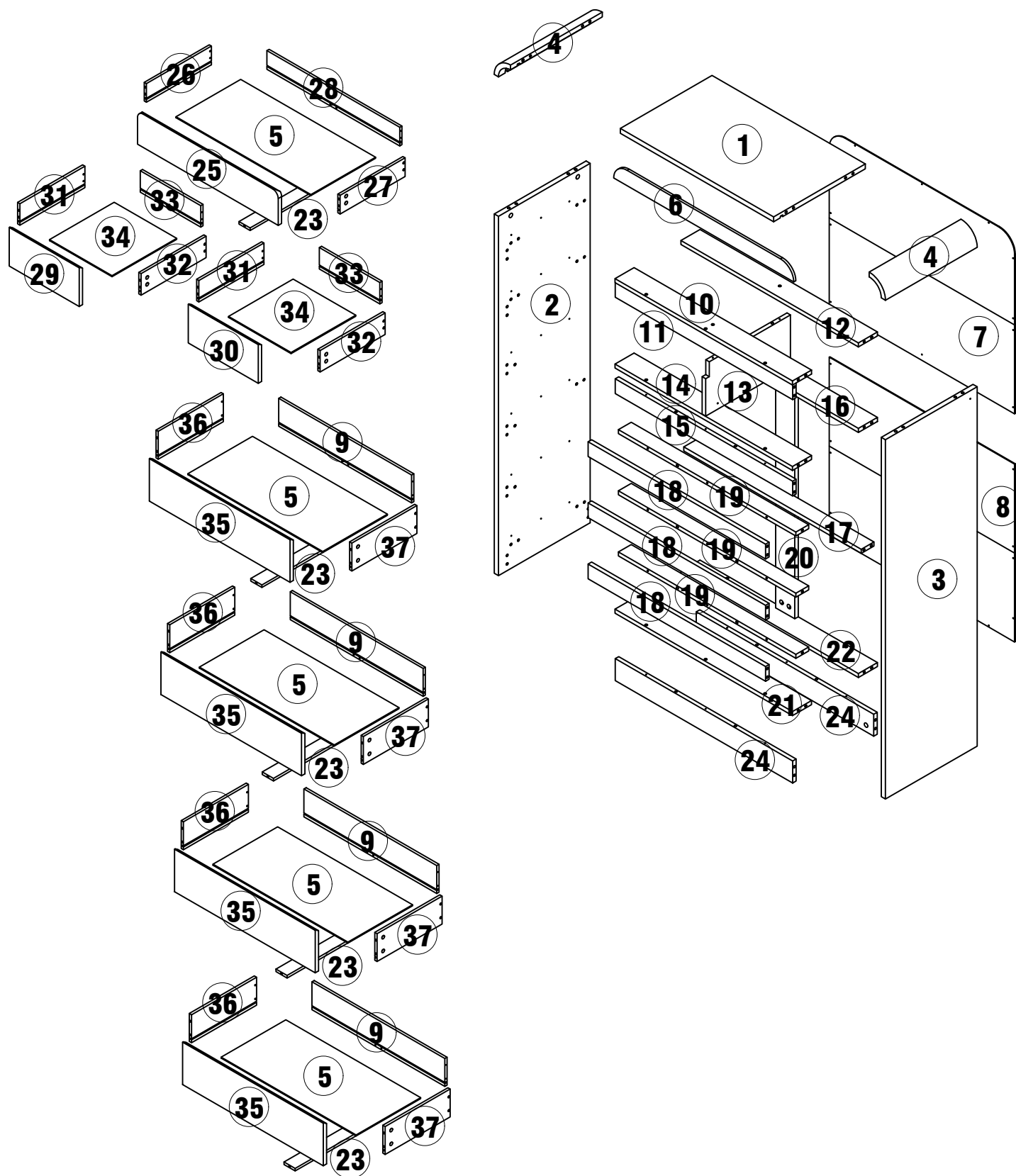


ASSEMBLY INSTRUCTIONS



PACKAGE INCLUDE



PACKAGE INCLUDE

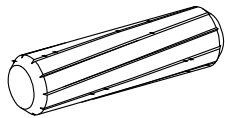
CODE	DESCRIPTION	QTY
1	Top Panel	1
2	Left Side Panel	1
3	Right Side Panel	1
4	Bent Wood Board	2
5	Upper And Lower Drawer Bottom Panel	5
6	Upper Front Strip	1
7	Upper Back Panel	1
8	Lower Back Panel	1
9	Lower Drawer Back Panel	4
10	Upper Front Ruggedized Strip	1
11	Upper Front Strip	1
12	Upper Back Ruggedized Strip	1
13	Middle Vertical Panel	1
14	Middle Front Ruggedized Strip	1
15	Middle Vertical Strip	1
16	Middle Back Ruggedized Strip	1
17	Lower Back Ruggedized Strip	1
18	Lower Front Vertical Panel	3
19	Middle Ruggedized Strip	3

PACKAGE INCLUDE

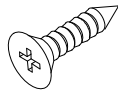
CODE	DESCRIPTION	QTY
20	Back Vertical Panel	1
21	Front Bottom Panel	1
22	Rear Bottom Panel	1
23	Drawer Bottom Strip	5
24	Front And Back Footboard	2
25	Upper Drawer Top Panel	1
26	Upper Drawer Left Side Panel	1
27	Upper Drawer Right Side Panel	1
28	Upper Drawer Back Panel	1
29	Middle Left Drawer Top Panel	1
30	Middle Right Drawer Top Panel	1
31	Middle Drawer Left Side Panel	2
32	Middle Drawer Right Side Panel	2
33	Middle Drawer Back Panel	2
34	Middle Drawer Bottom Panel	2
35	Lower Drawer Top Panel	4
36	Lower Drawer Left Side Panel	4
37	Lower Drawer Right Side Panel	4

PACKAGE CONTENT

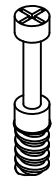
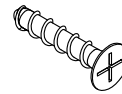
Ø8X30MM



Ø3X12MM



Ø4X35MM



A

60X+2

B

84X+2

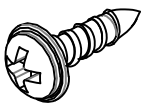
C

38X+2

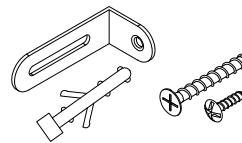
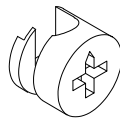
D

8X+1

Ø3.5X12MM



Ø15X12MM



F

28X+1

G

8X+1

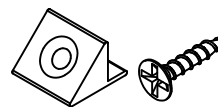
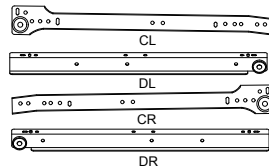
H

2X

J

65X+2

Ø15X10MM



Ø4X40MM

K

65X+2

L

7X

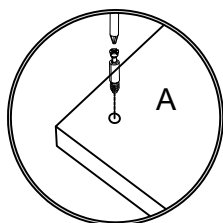
M

2X

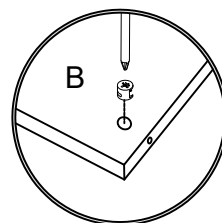
N

25X+1

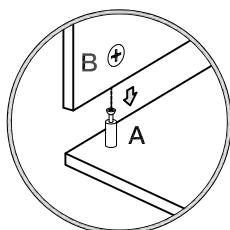
How to use the cam lock system



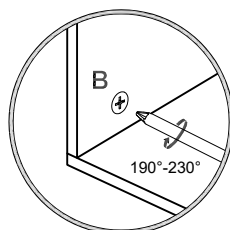
1. Screw cam bolt into panel



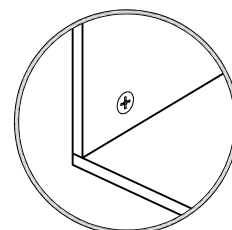
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

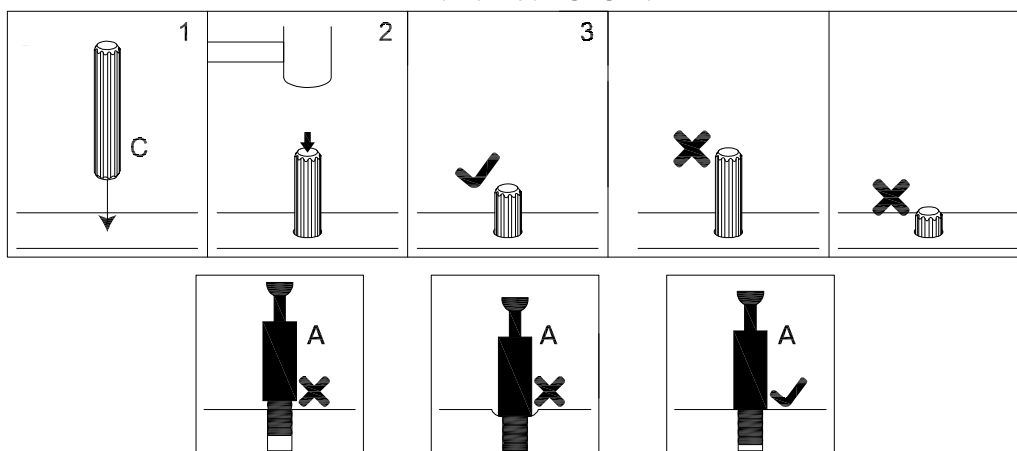


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

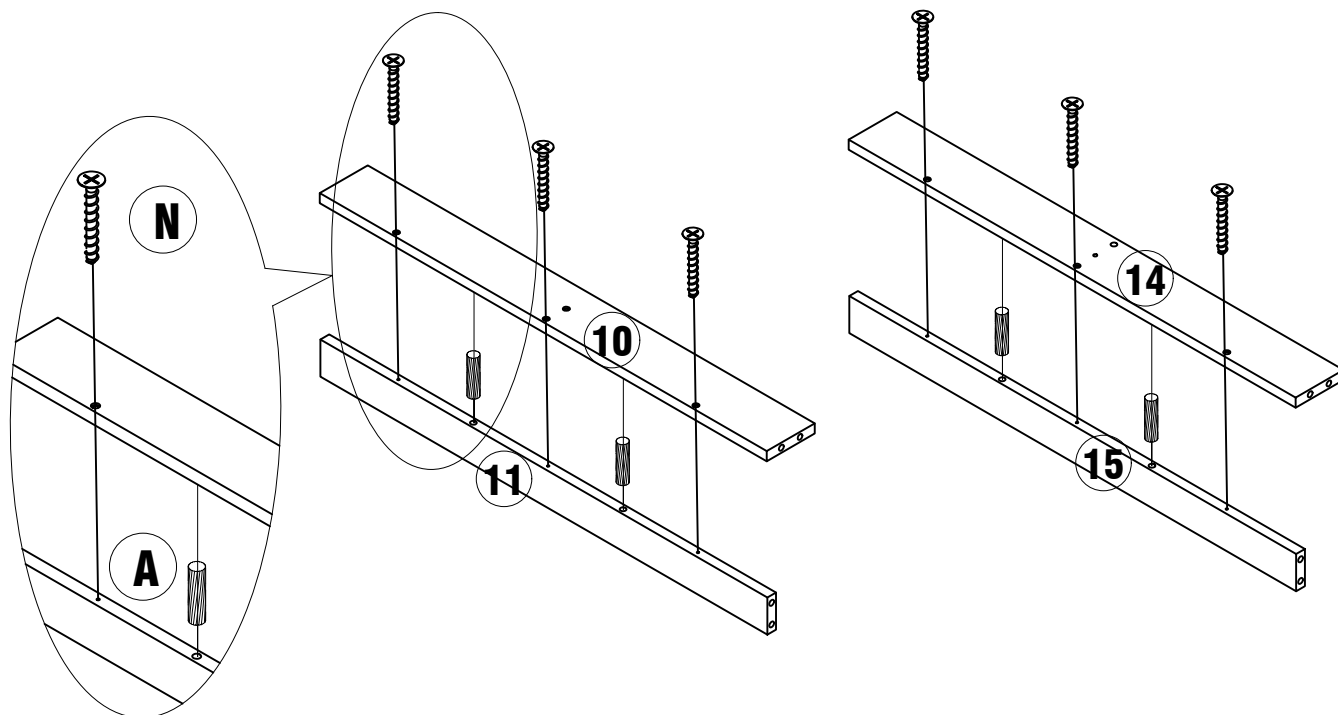
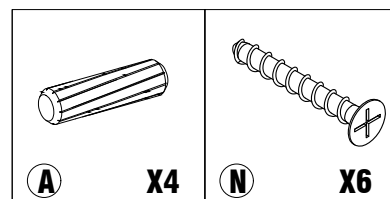
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



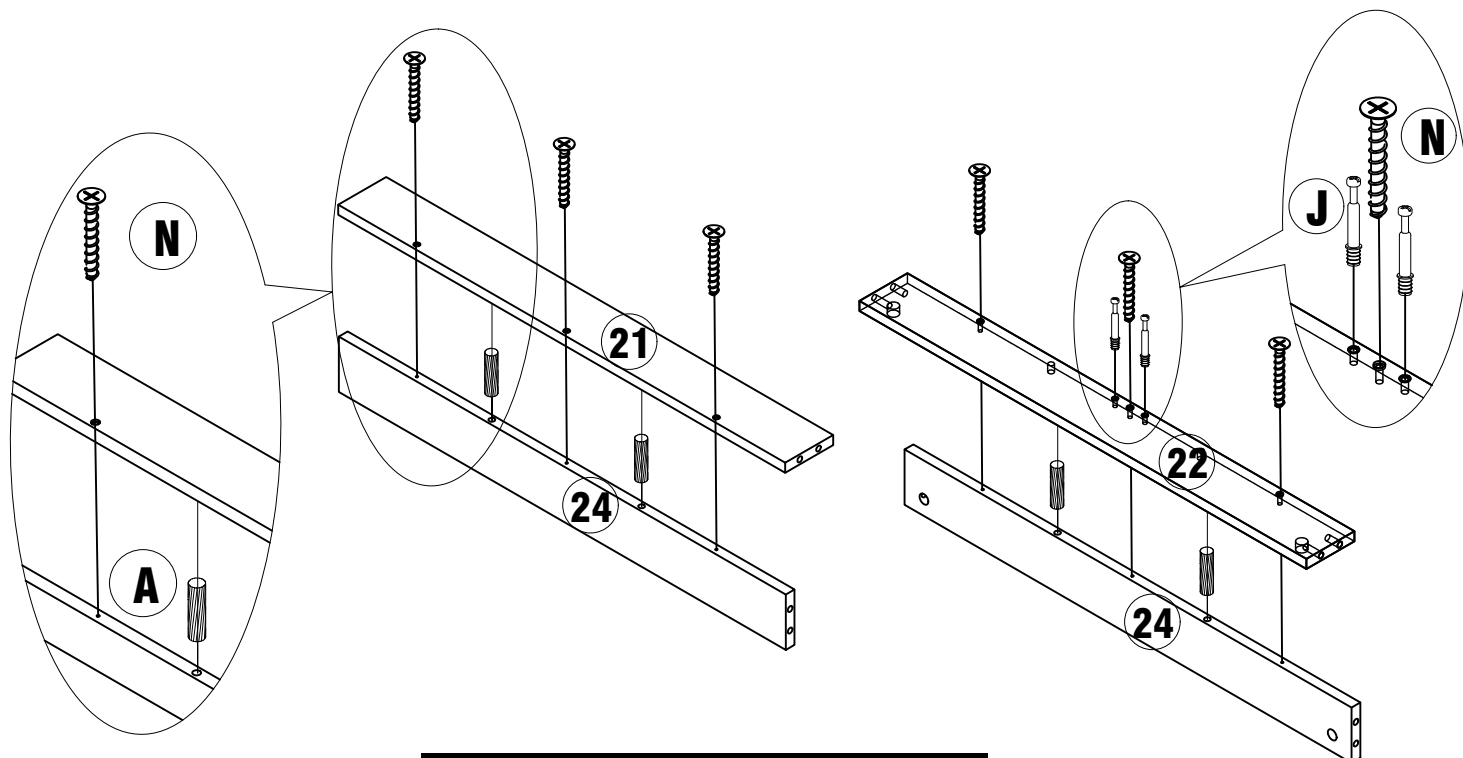
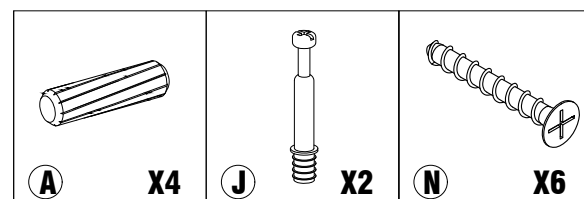
⚠ WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

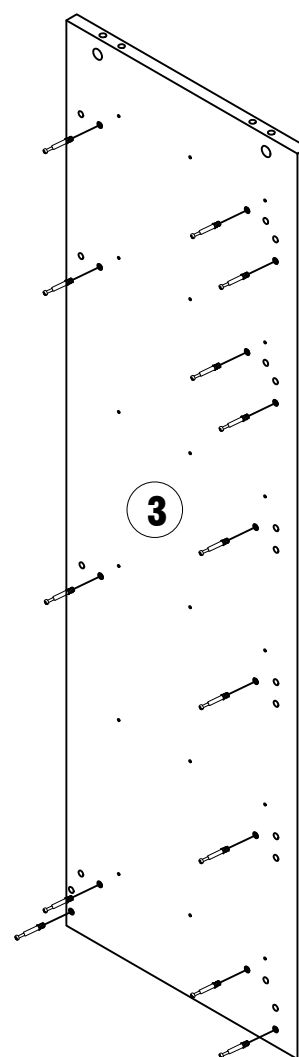
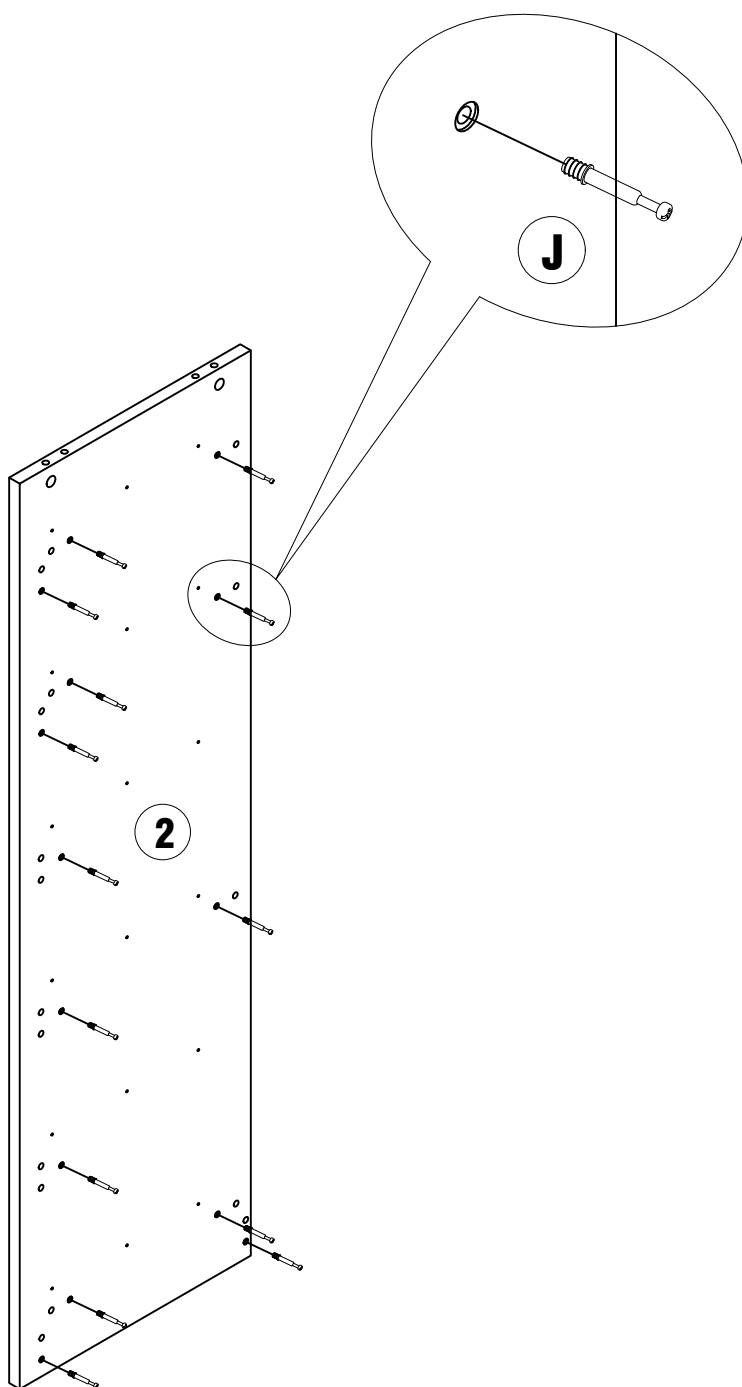
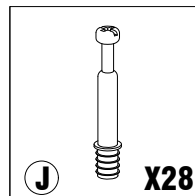
STEP 1



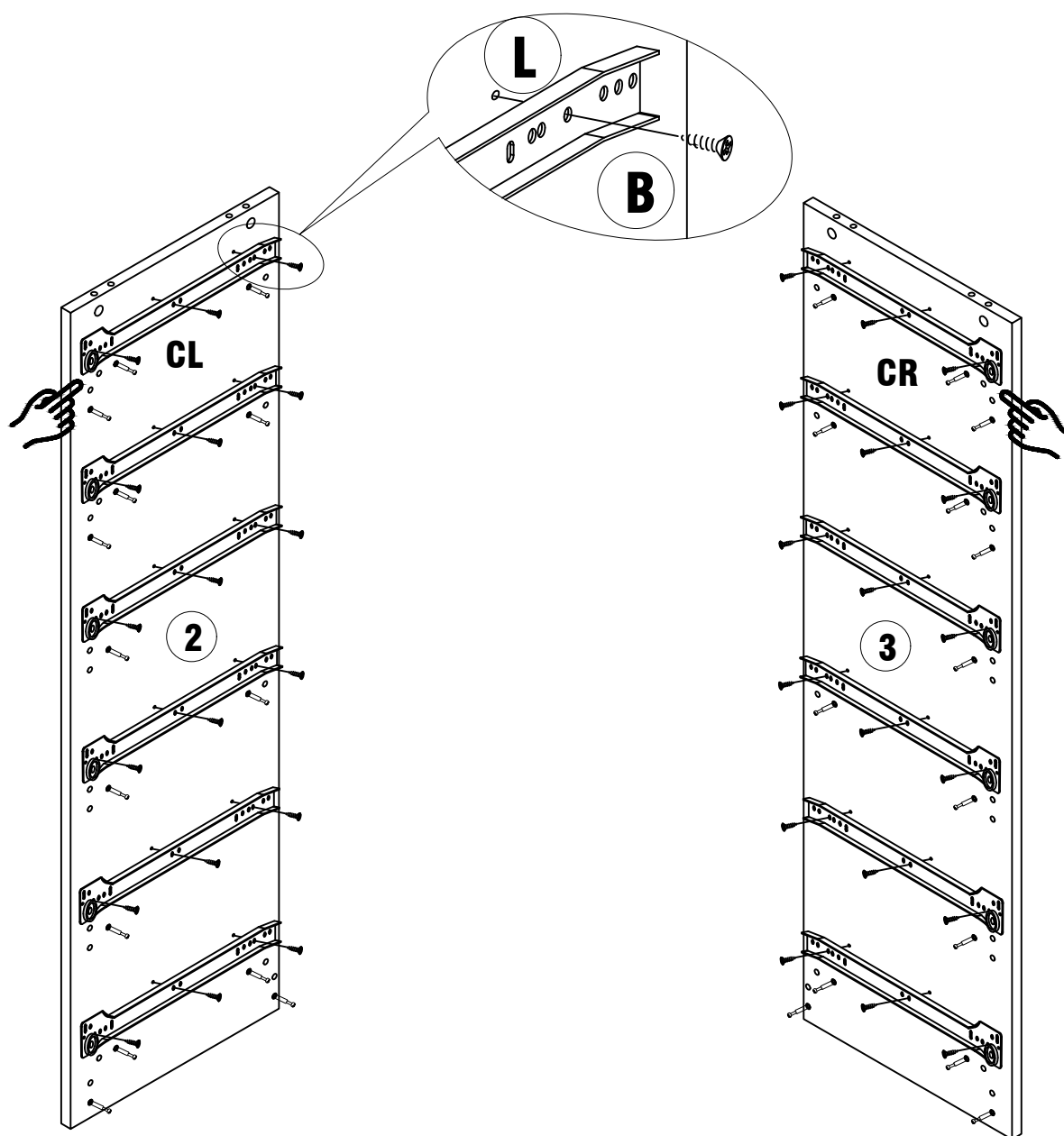
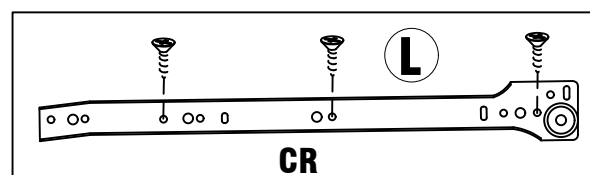
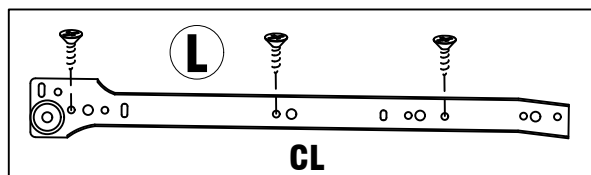
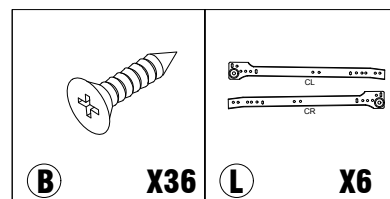
STEP 2



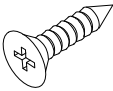
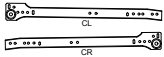
STEP 3

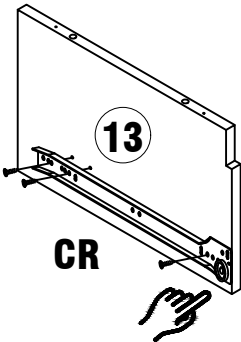
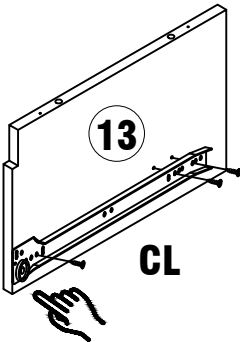
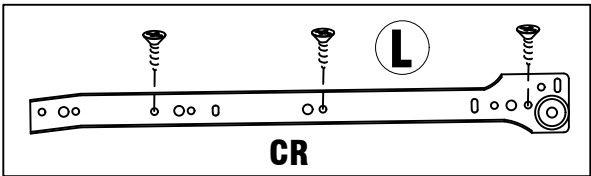
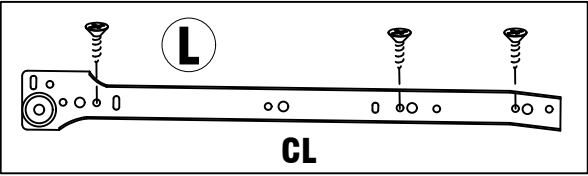


STEP 4


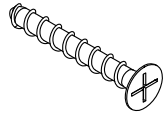


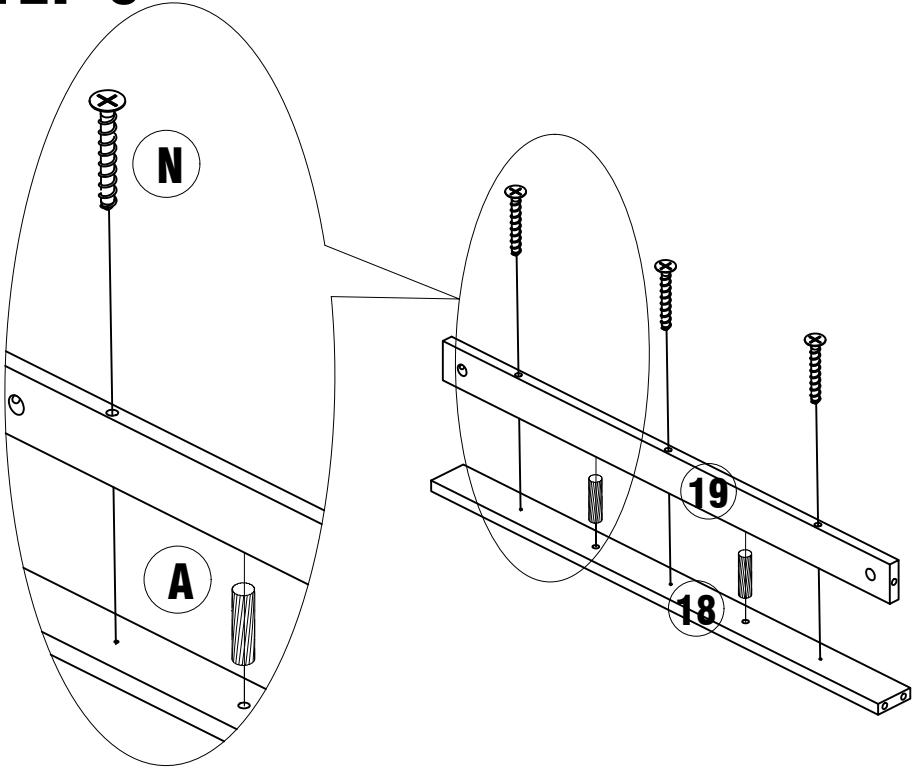
STEP 5

	
B	L
X6	X1



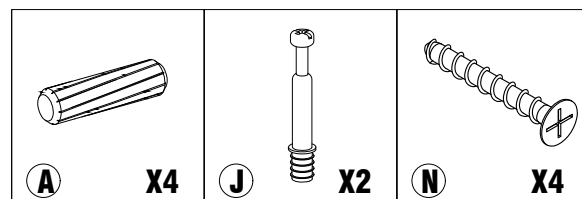
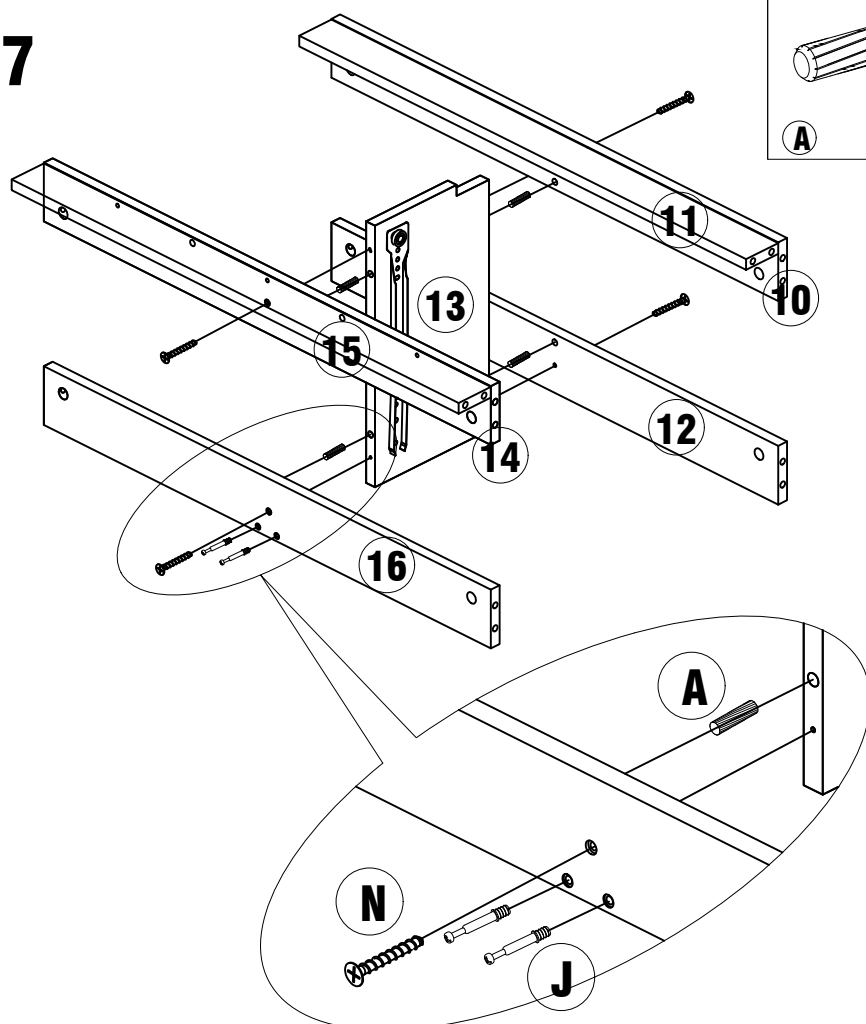
STEP 6

	
A	N
X6	X9

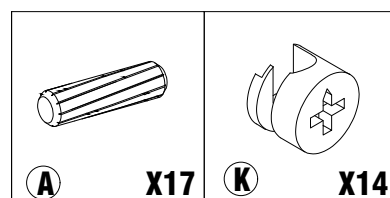
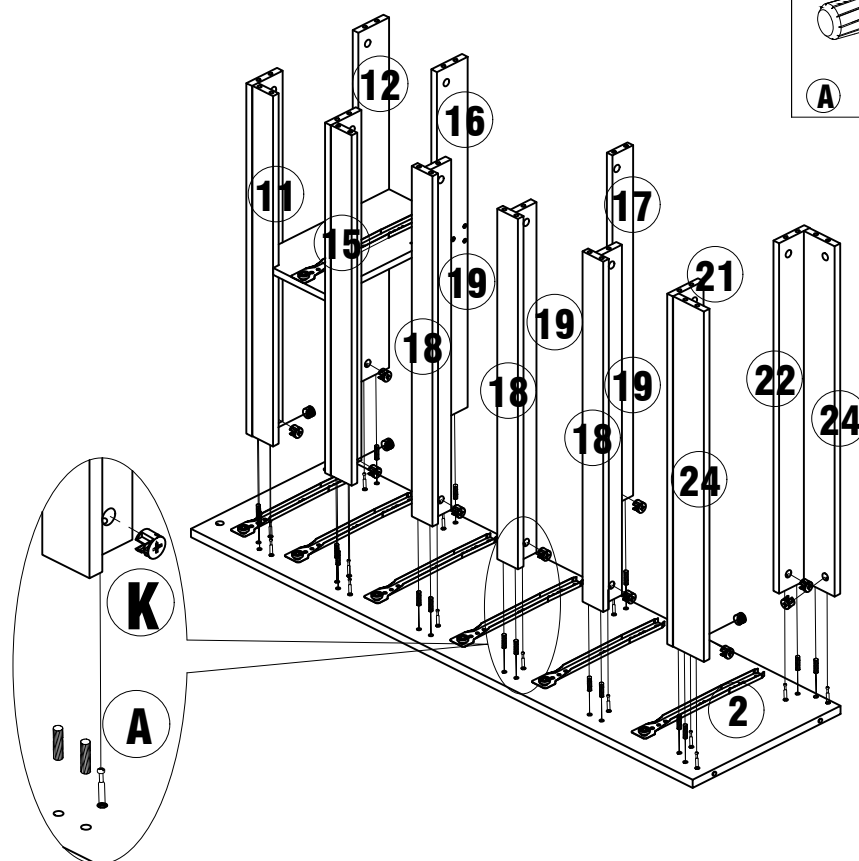
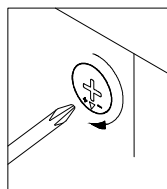
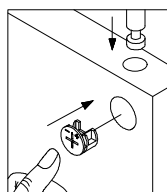


X3

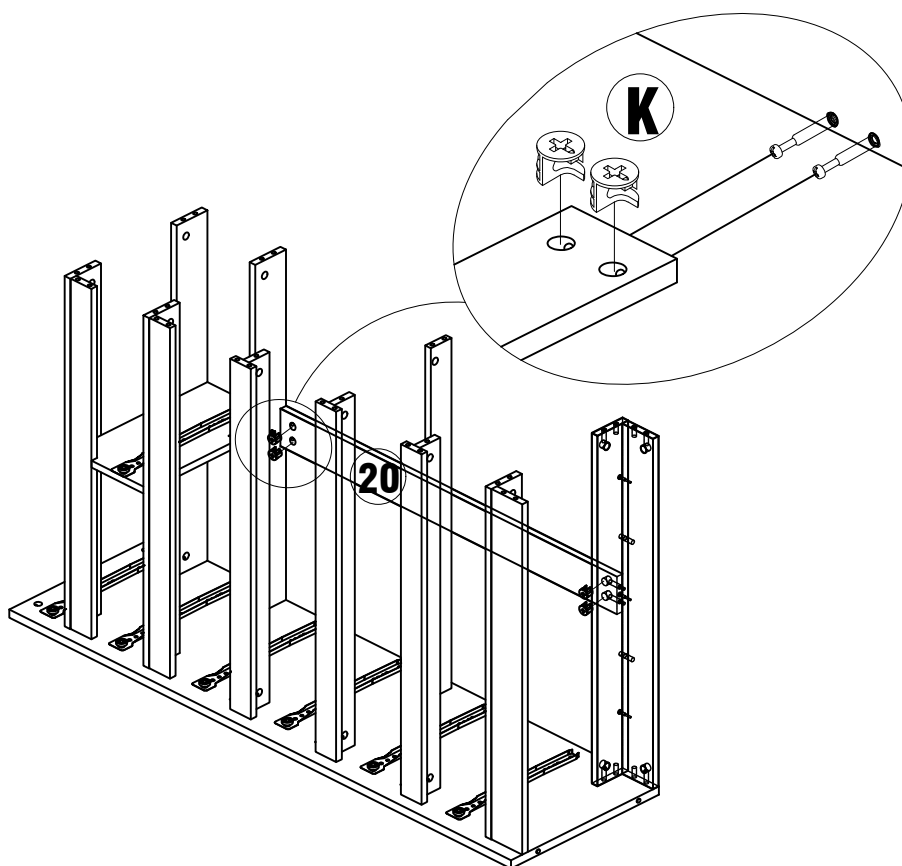
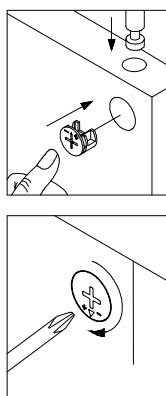
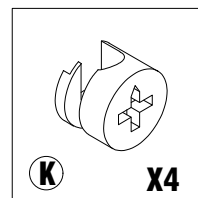
STEP 7



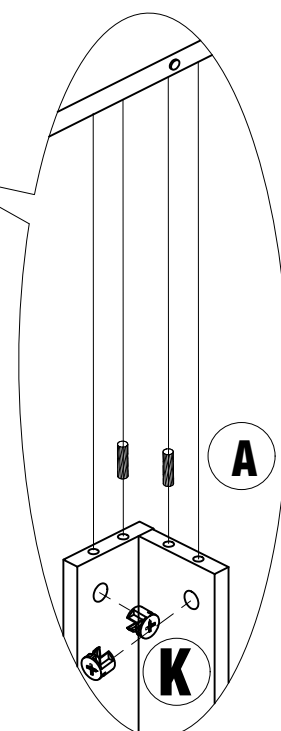
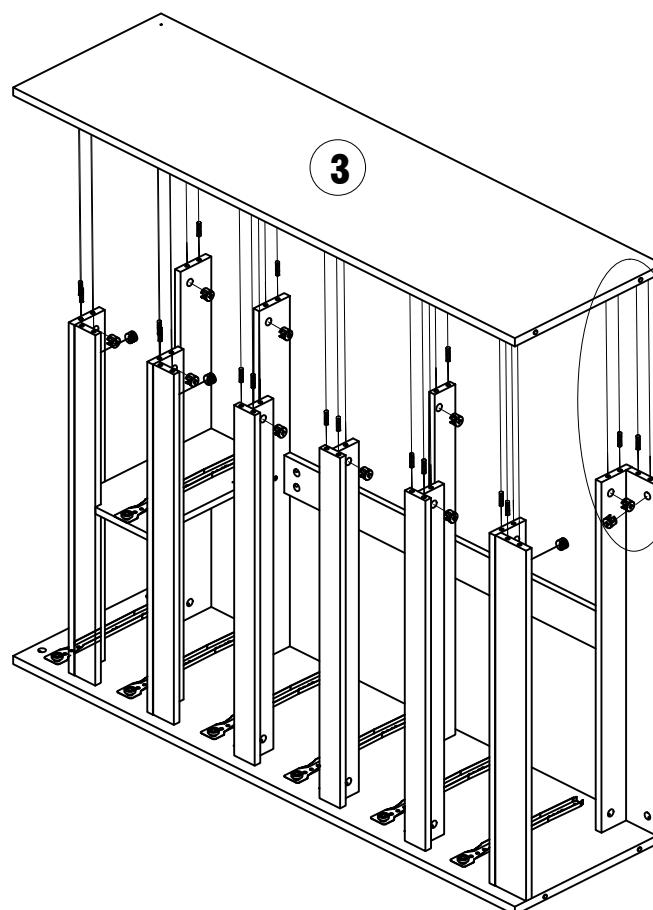
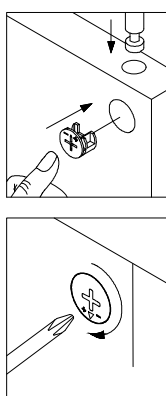
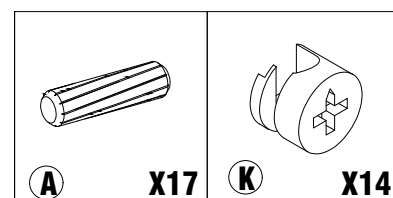
STEP 8



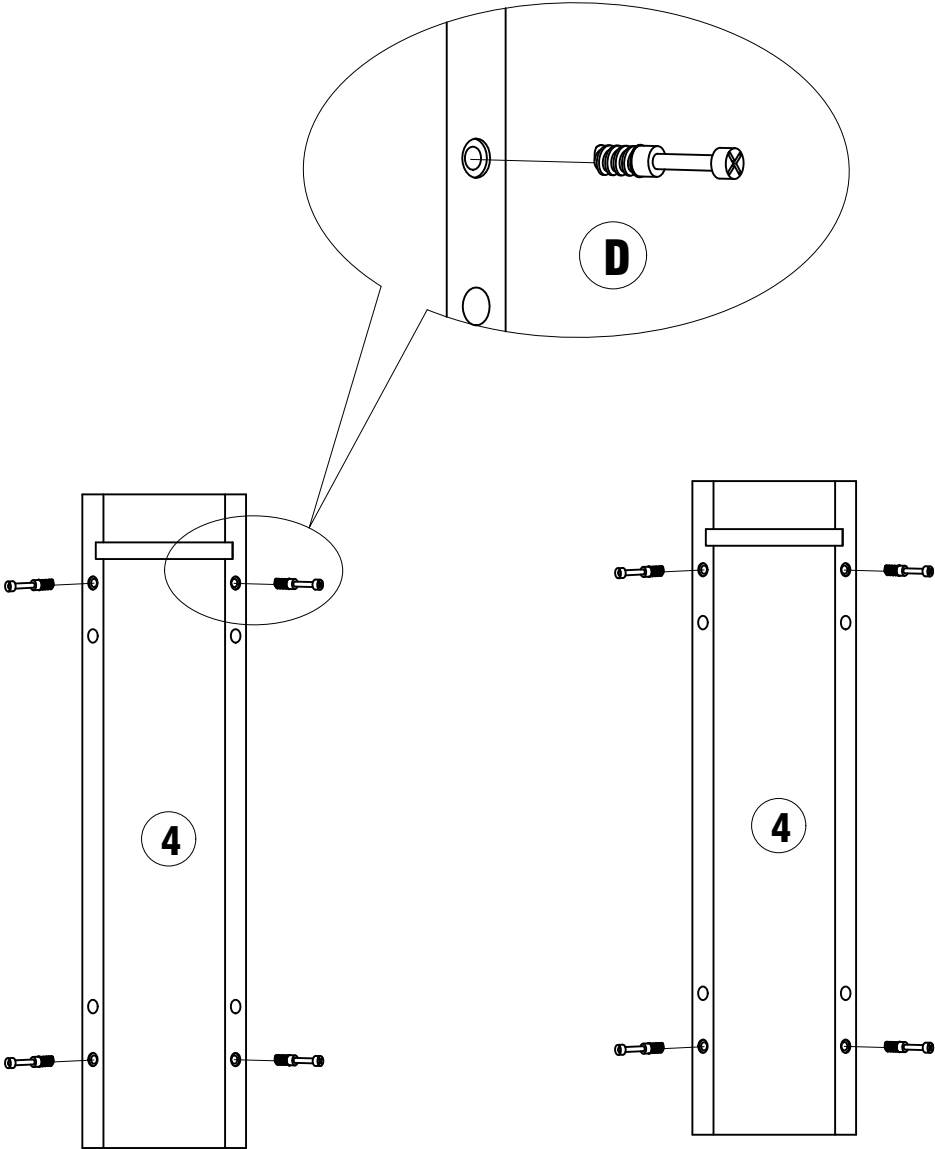
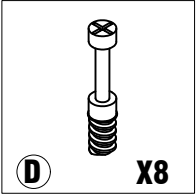
STEP 9



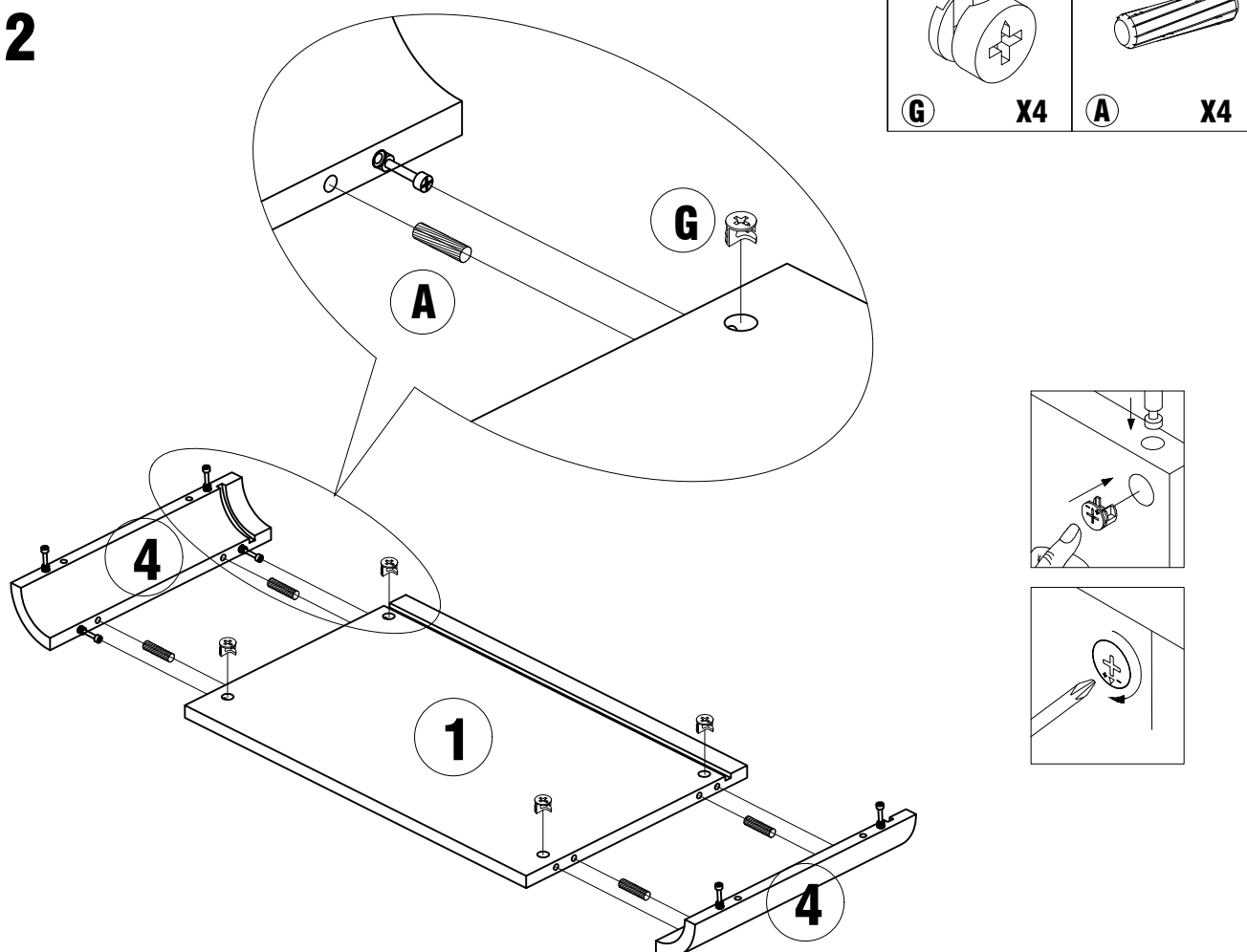
STEP 10



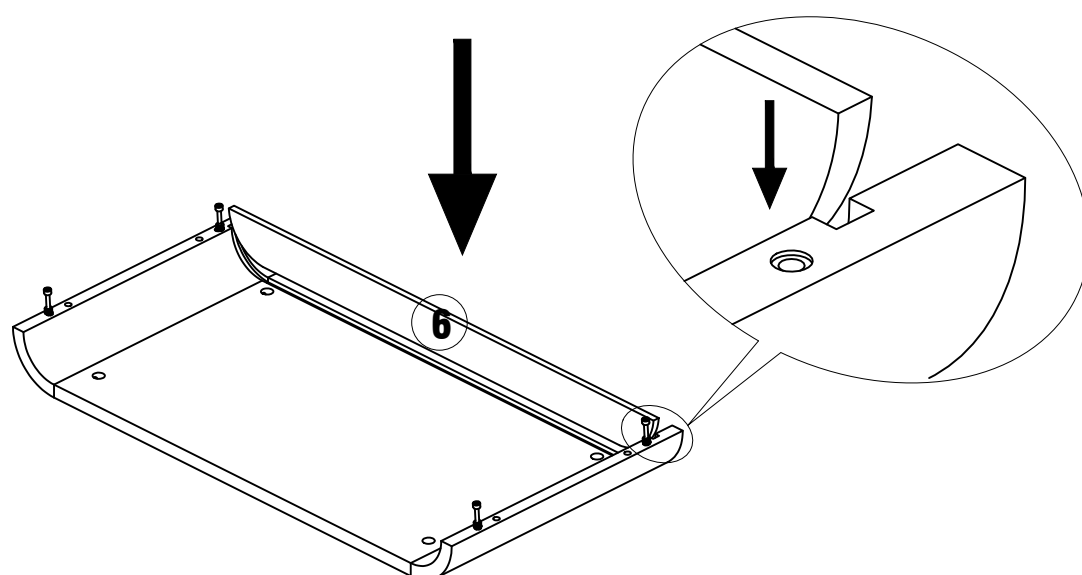
STEP 11



STEP 12



STEP 13

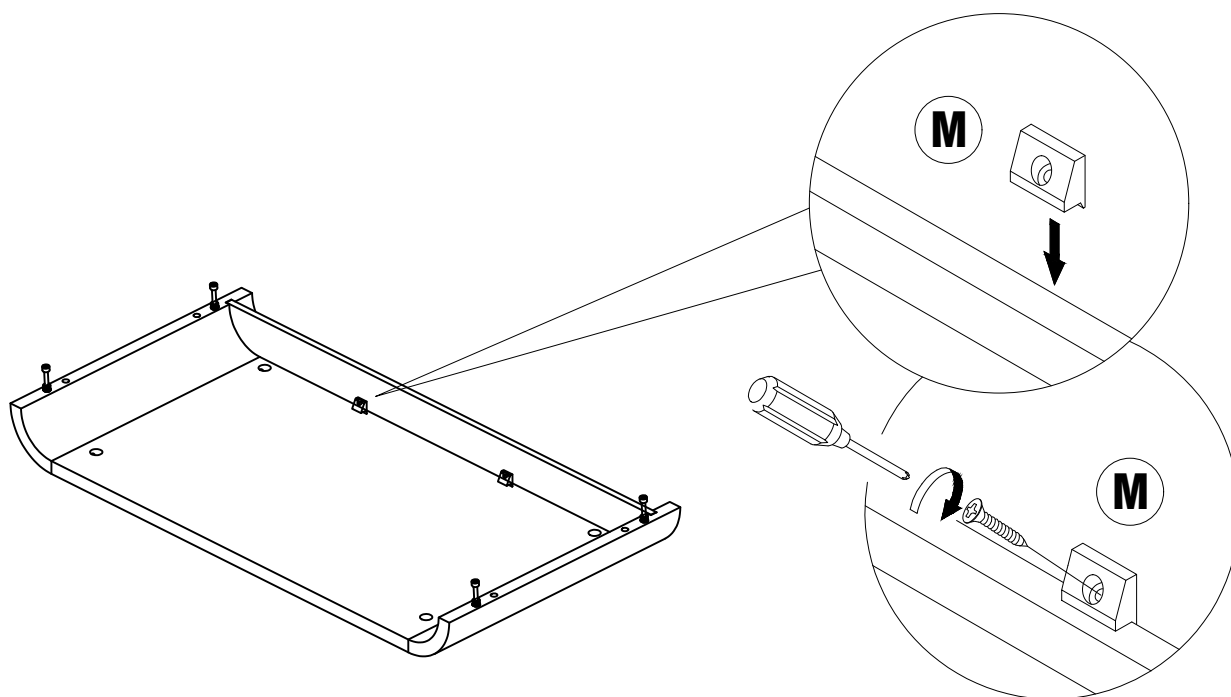


STEP 14

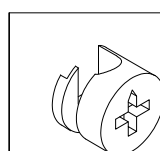


M

X2

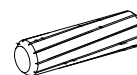


STEP 15



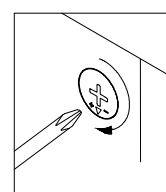
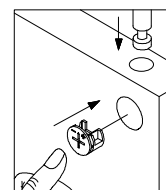
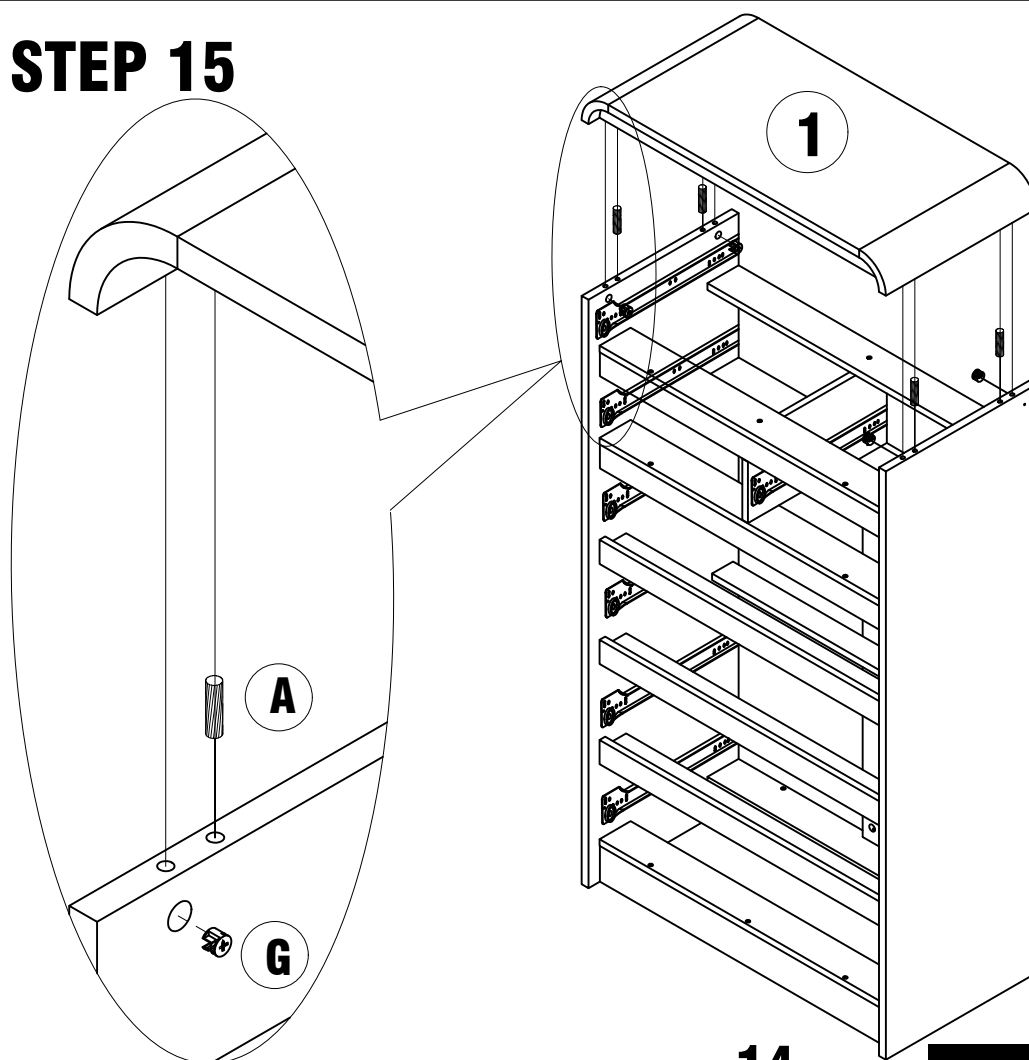
G

X4



A

X4

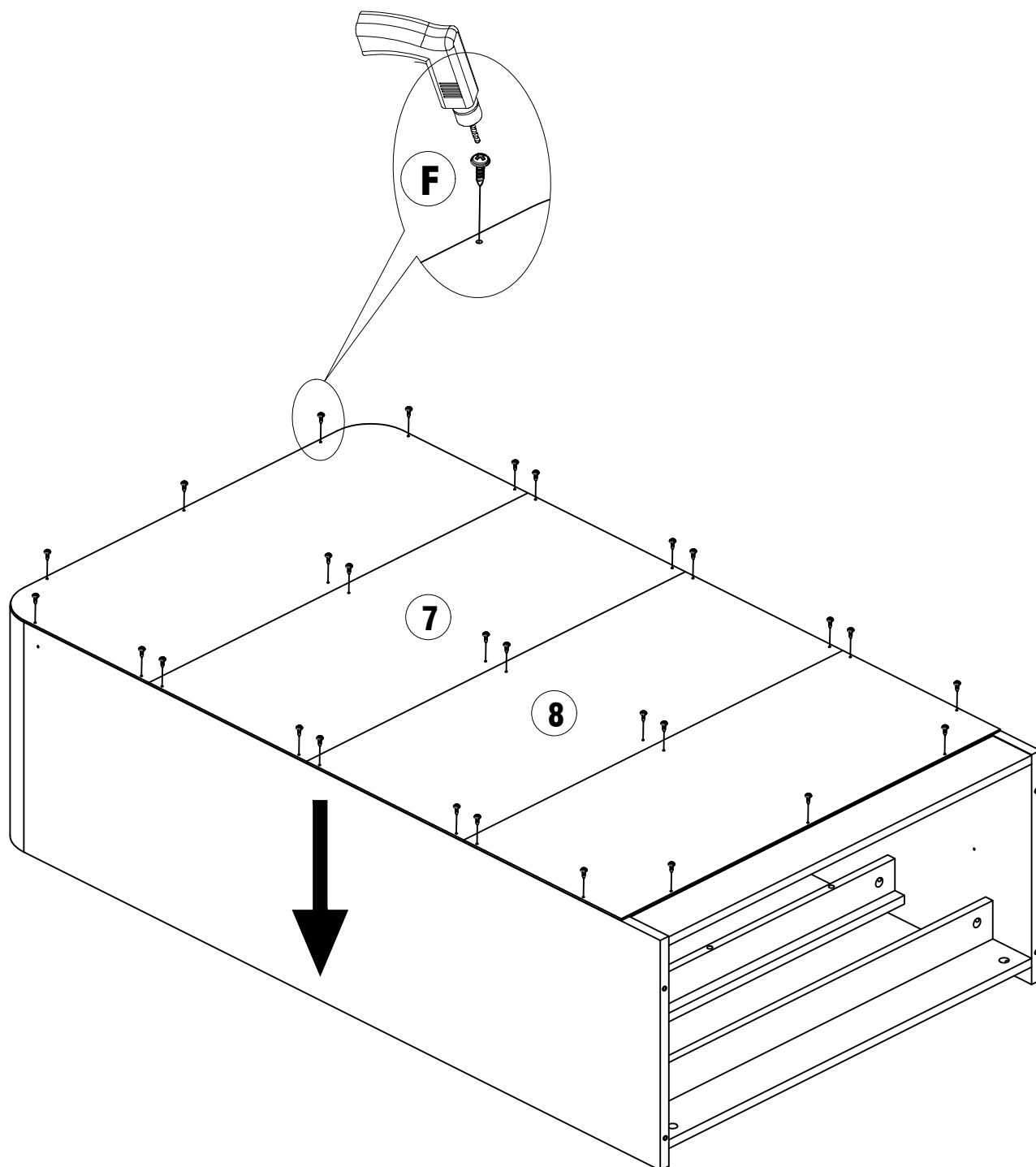


STEP 16

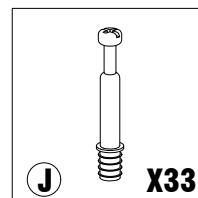


F

X28



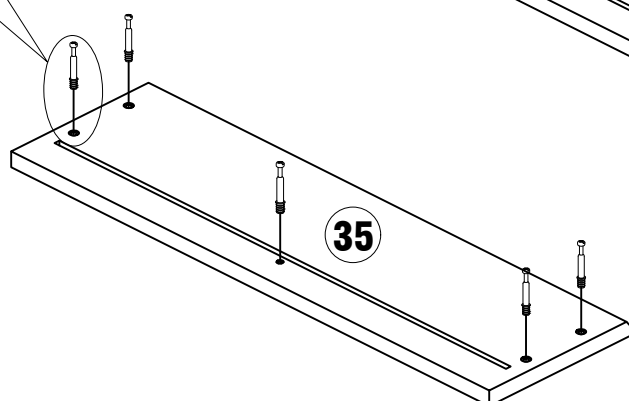
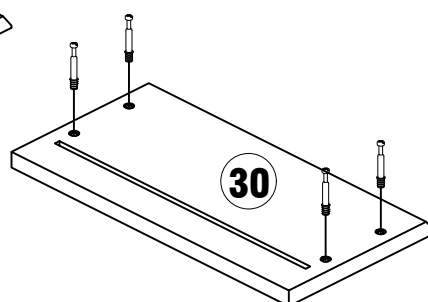
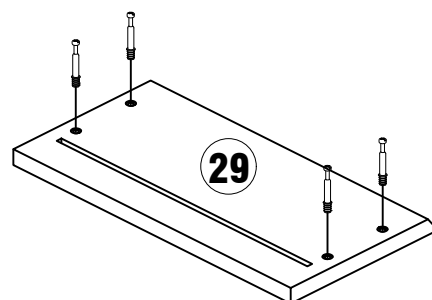
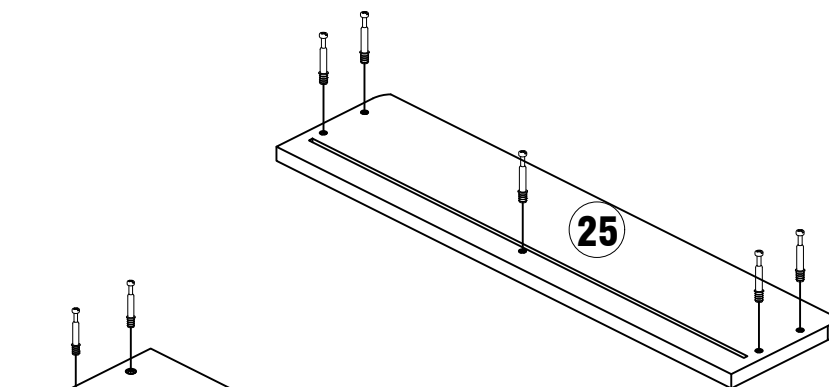
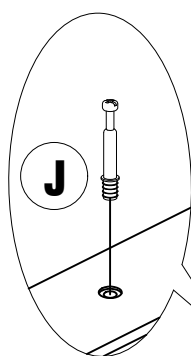
STEP 17



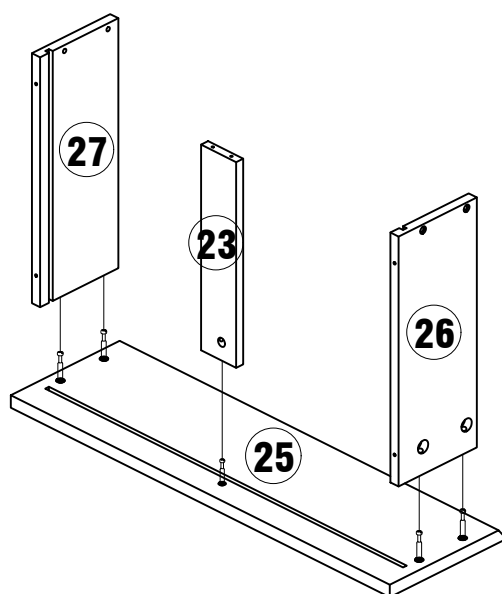
X1

X1

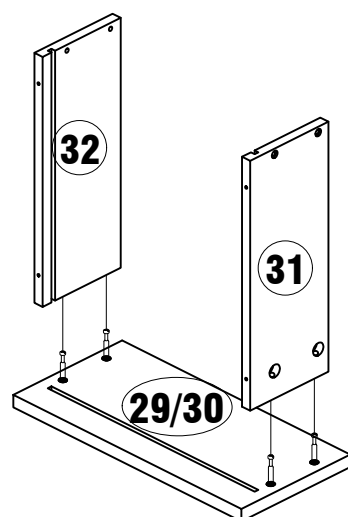
X4



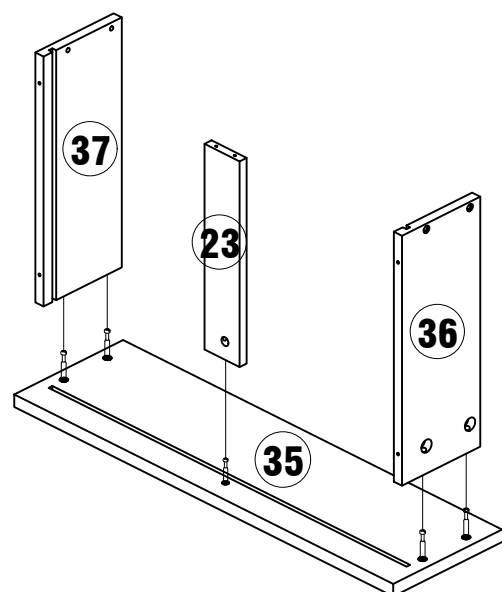
STEP 18



X1



X2



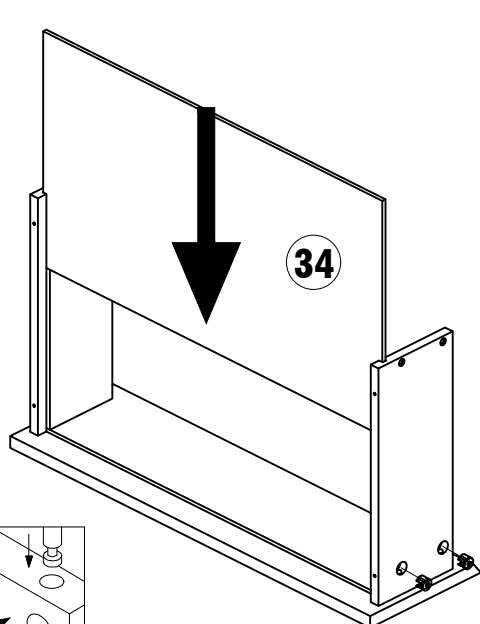
X4

STEP 19

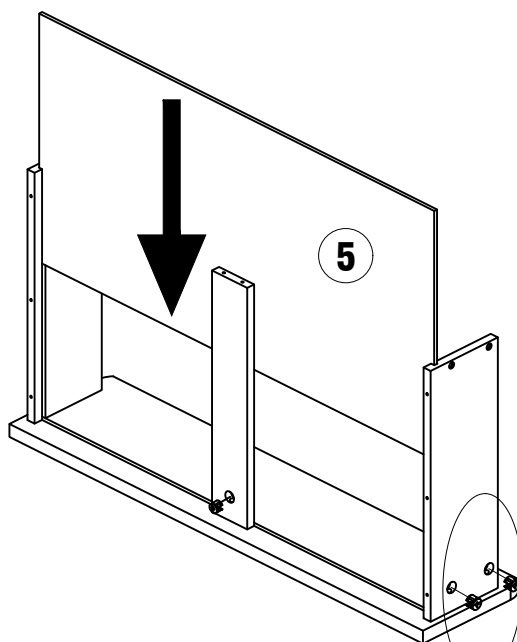


(K)

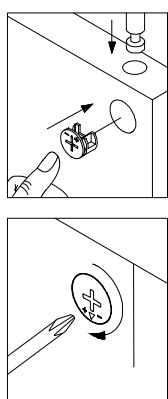
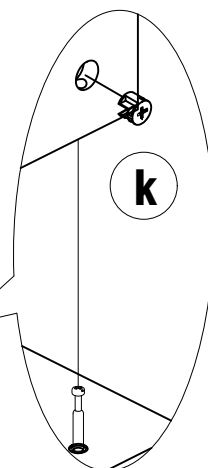
X33



X2

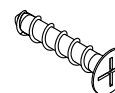


X5



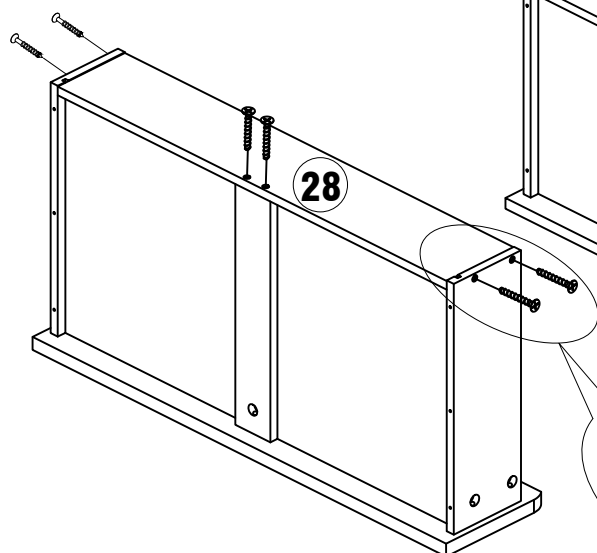
STEP 20

X2

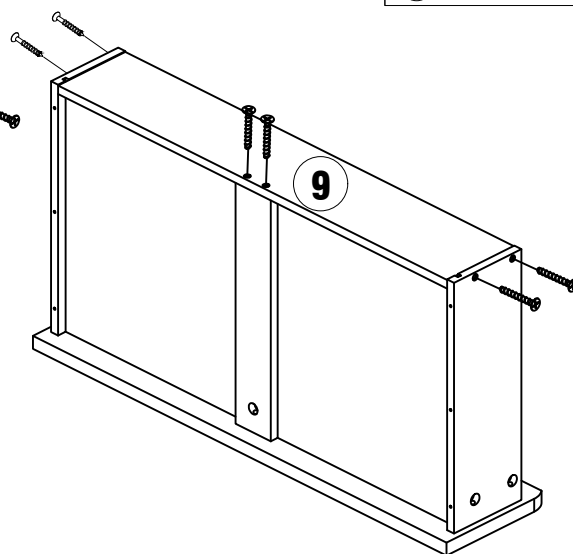
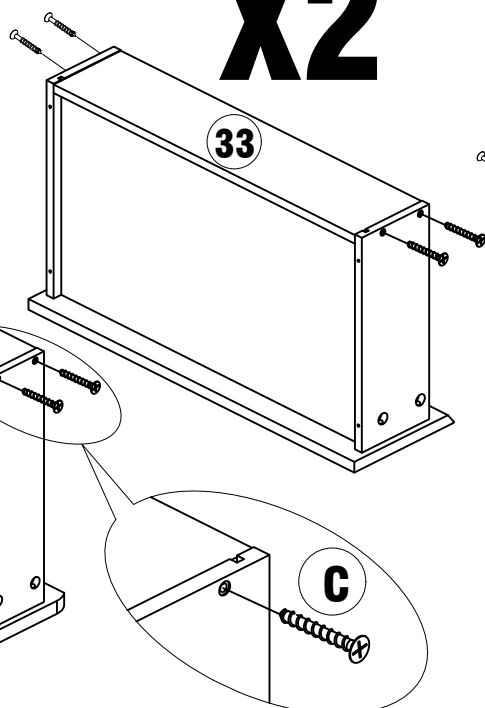


(C)

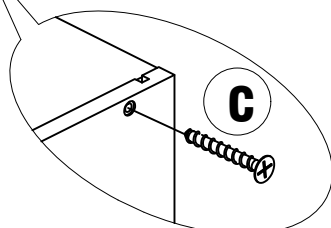
X38



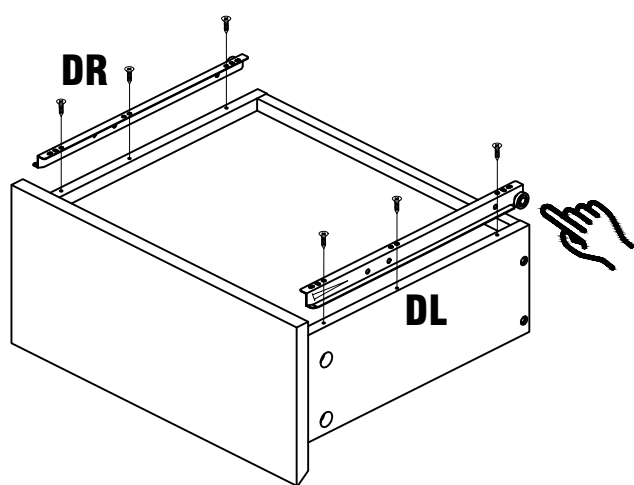
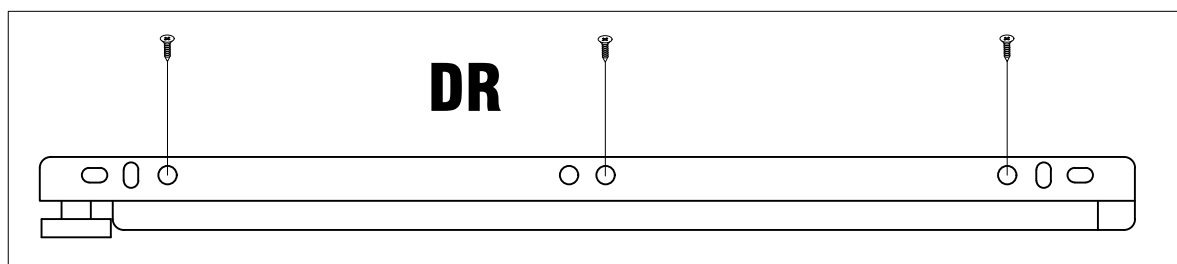
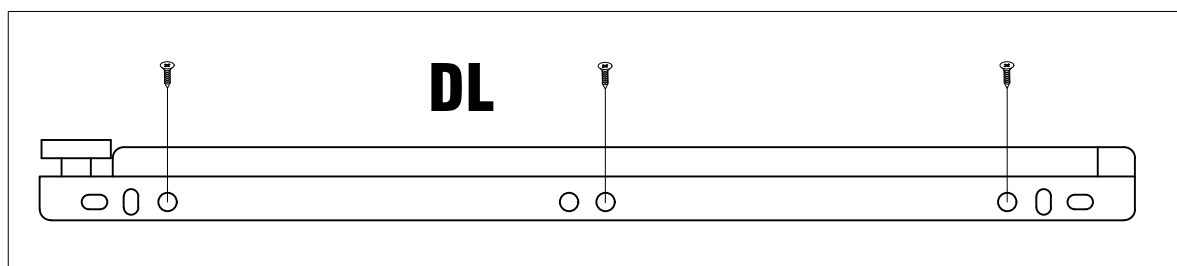
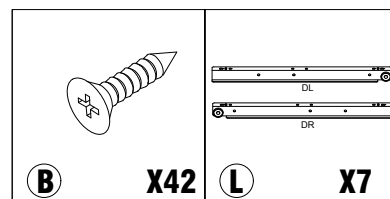
X1



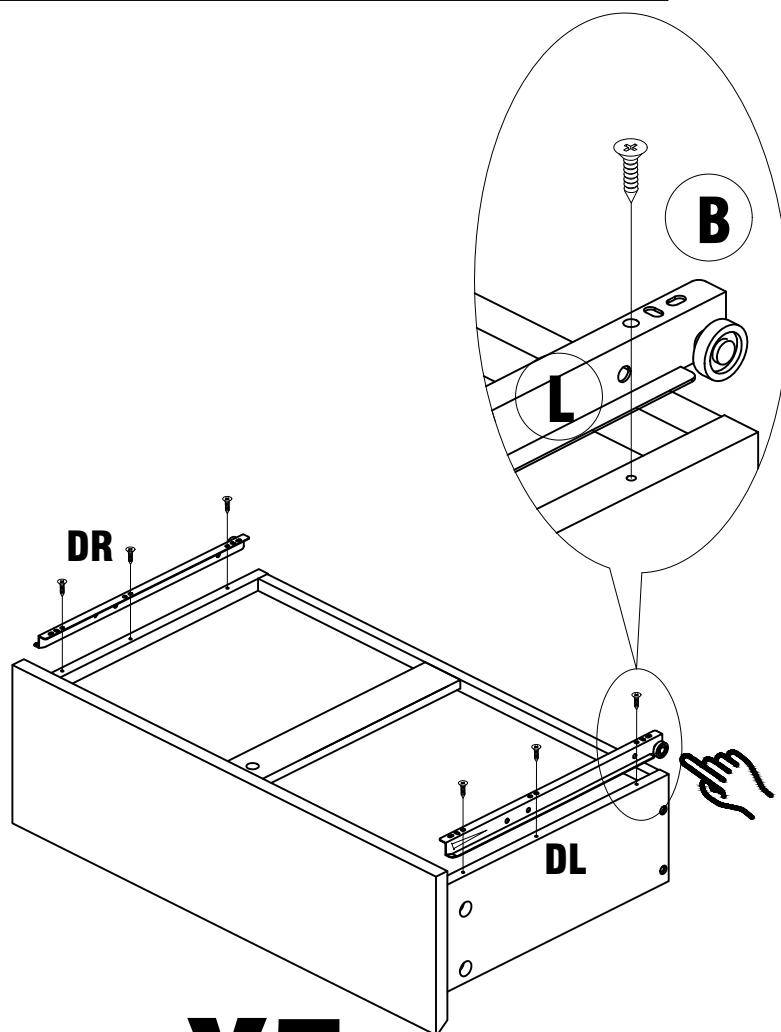
X4



STEP 21

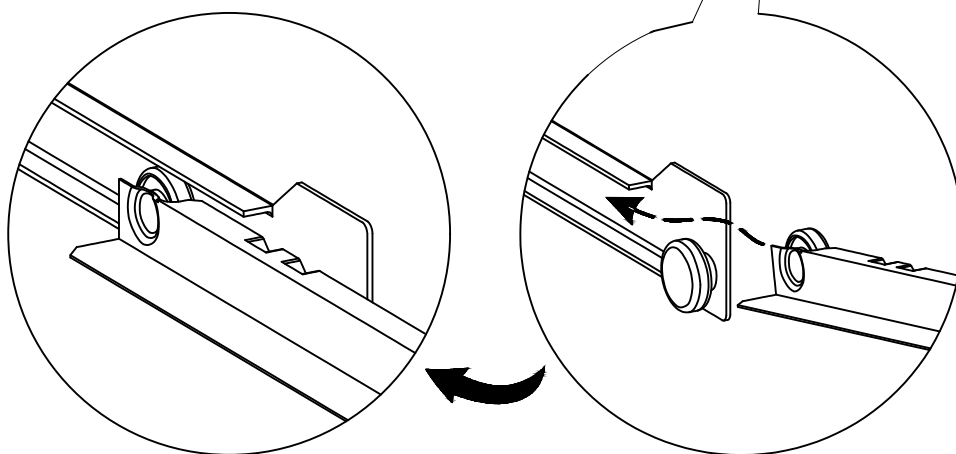
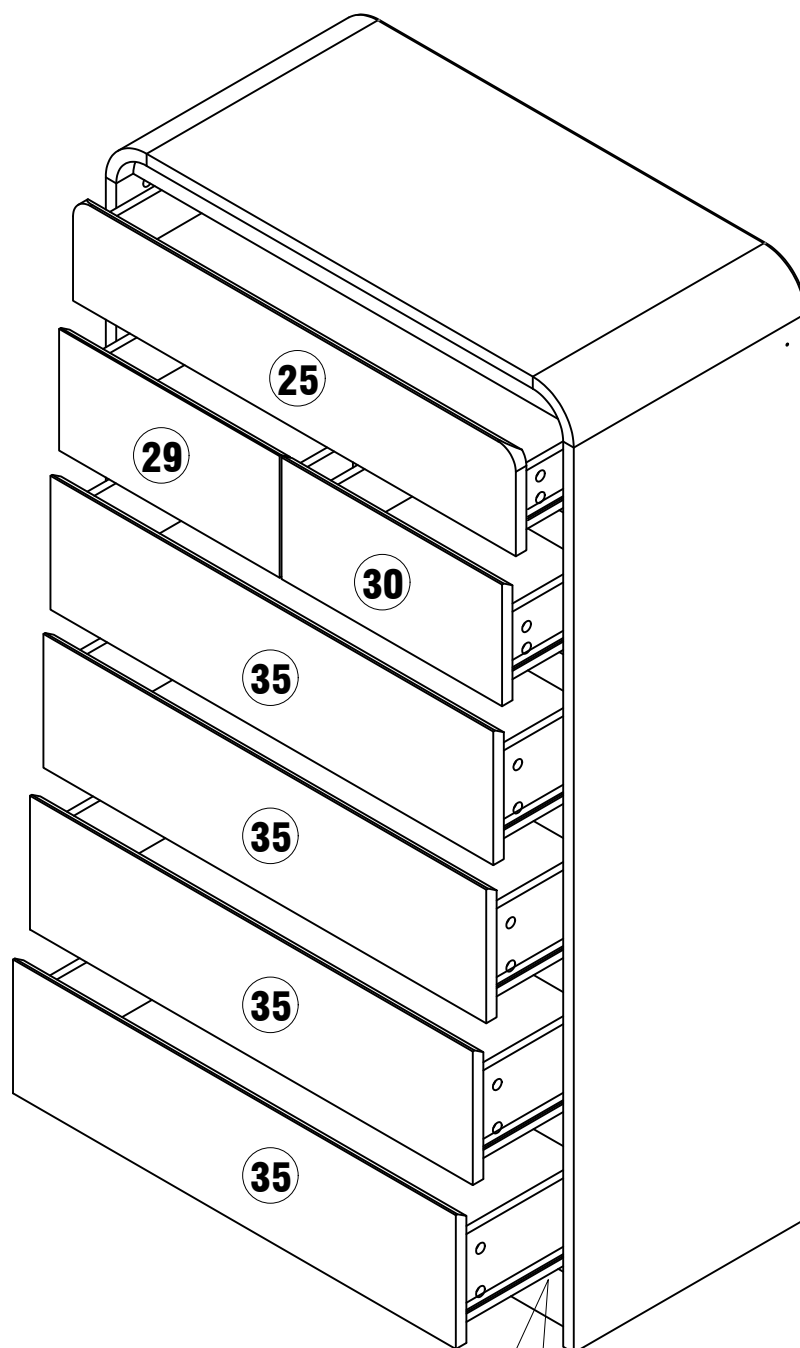


X2

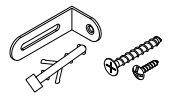


X5

STEP 22



STEP 23



(H)

X2

⚠ WARNING



Children have died from furniture tipover. To reduce the risk of furniture tipover:

- ALWAYS install anti-tip device provided.
- NEVER put a TV on this product.
- NEVER allow children to stand, climb or hang on any drawers, doors, or shelves.
- NEVER open more than one drawer at a time.
- Place heaviest items in the lowest drawers.

*This is a permanent label.
Do not remove!*

