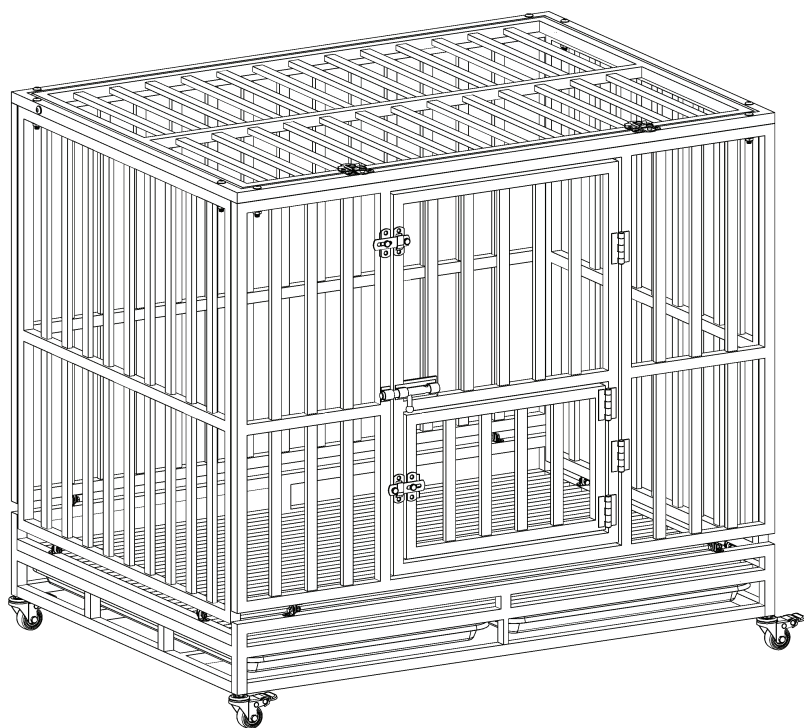




U.S. DOOR AND FENCE

Pet Crate Assembly Instructions



Model GPC-42

U.S. Door & Fence Built Crate Features:

- *Sturdy welded galvanized metal construction*
- *Hammer-tone Silverado powder coat paint finish*
- *Four rotating caster wheels for trouble free portability*
- *Two lockable casters to secure the pet crate in position*
- *Two separate sized latching front door access options*
- *Easy access flip top latching crate lid*
- *Pet Safety design with 2" inch bar spacing*
- *Easy access Pull-out polyethylene debris trays*
- *Unit Size: 41.5" Long x 30" Wide x 37" High*

Maintenance:

Periodic cleaning of the U.S. Door & Fence Pet Crate with soap and water will insure good pet health and a long-lasting crate paint finish.

U.S. Door & Fence Pet Crate Warranty

The welded frame and bars of the U.S. Door & Fence Crate are warranted against breakage under normal use for a period of 1 year and includes components that prove to be defective in material or workmanship. Rust and paint finish claims may not be the result of alterations, negligence or naturally occurring pet produced abrasions. Warranty applies to original owner with original proof of purchase from retailer.

U.S. Door & Fence Customer Service:

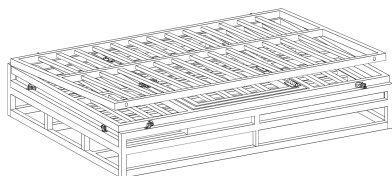


Questions, problems, missing parts?

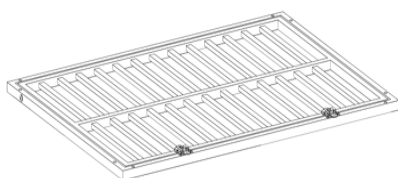
Before returning to your retailer, call our customer service department at 1-951-300-0010, 9 a.m. - 4 p.m., PST, Monday - Friday.

Pet Crate Overview:

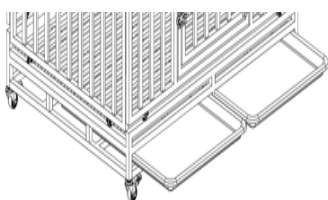
Hinged Crate Walls **A.**



Latching Crate Top **B.**



Pull-Out Debris Trays **C.**



Assembly Tools Included

Nut Wrench & Hex Key



Model GPC-42



Installation Hardware

Caster Wheels

Non-locking: Qty 2

Locking: Qty 2



M8x50mm Threaded Bolts:

Qty 8



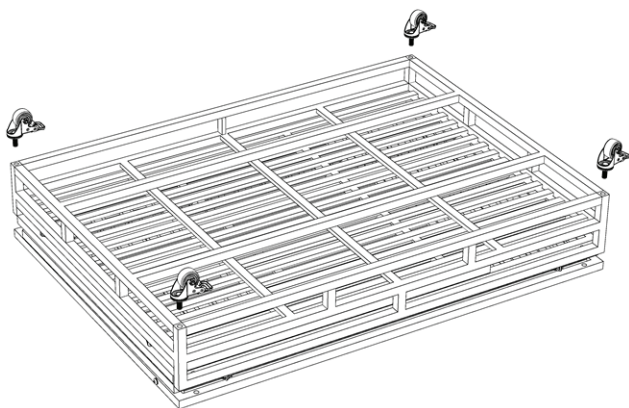
Threaded Nuts:

Qty 8



Assembly Step 1

Caster Wheel Installation



Heavy Two-Person Task.

- Cut shipping bands to remove parts box and **crate top**.
- Place **crate top** aside and access **casters wheels** in parts box.
- With the pet crate upside down insert the four **caster wheels** within the four castor pilot holes on crate frame as shown.
- (Helpful to use a drop cloth during this process to protect the pet crate and working surface from abrasions).



Important

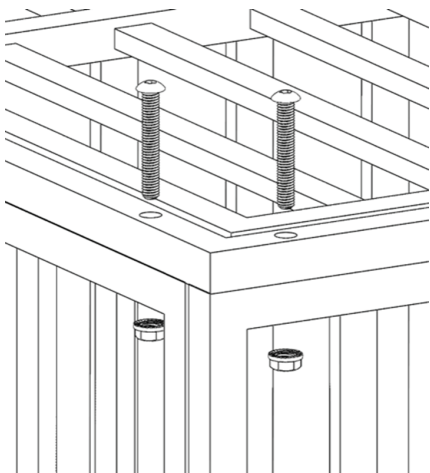
Position the two **Locking Wheel Casters** onto the front side of pet crate for easy access

Assembly Step 2

Pet Crate Walls

Carefully rotate Pet Crate right-side up with casters wheels resting on the floor.

Proceed to raise hinged back wall followed by front and lastly both side walls.



With all Pet Crate walls upright, proceed to position **Crate Top** in alignment with **Crate Wall** pilot holes.

***Latches on Crate Top should face towards panel with pet access doors.**

Proceed to secure crate walls and top with the **M8x50mm threaded bolts and nuts** using the Hex Key and wrench supplied.



Assembly Step 3

Insert Debris Trays

Reposition the two polyethylene debris trays right side up within the designated tray slots as shown.

Assembly is Complete!





Thank you for your purchase of the U.S. Door & Fence Pet Crate.

Good Pet Crate Practice:

It's important that you purchase the right size crate for your pet. Crated pets must have enough space to stand and turn about normally while standing, sitting and laying in a natural position. Rule of thumb: No part of your pet should be taller or longer than the crate when standing outside of the crate.



