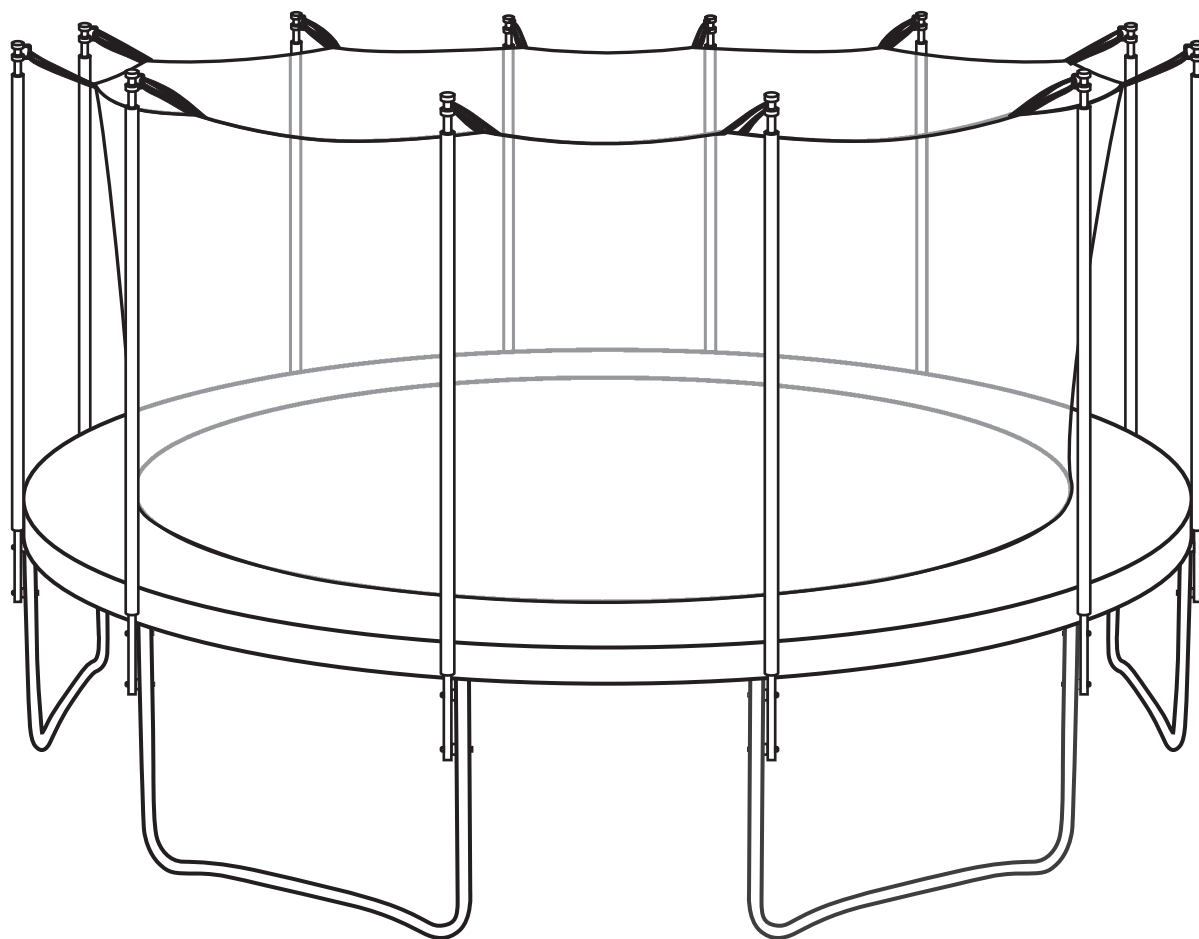




# Enclosure Set & Enclosure Net USER MANUAL

Assembly, Installation, Care , Maintenance and Use Instructions



This Instructions manual is for Upper Bounce Enclosure Sets and Enclosure Nets which is designed to fit most model Trampolines.

**Models begins with UBES:**  
for Inside type Enclosure Sets

**Models begins with UBESOS:**  
for Outside type Enclosure Sets

**Models begins with UBNET:**  
for Enclosure Nets Only

**Models begins with UBESFG:**  
for OS net, FG net for Flex On  
Top Models



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THANK YOU FOR PURCHASING THE **UPPER BOUNCE**<sup>®</sup> TRAMPOLINE PART

Simply follow the assembly and safety instructions in this manual and you will soon be starting your **UPPER BOUNCE**<sup>®</sup> exercise program and be on your way to a happier, healthier lifestyle.

<b>MONDAY - THURSDAY</b> 9:30 A.M. - 5:00 P.M. Eastern Time.	<b>FRIDAY</b> 9:00 A.M. - 12:00 P.M. Eastern Time.
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Thank you for choosing Upper Bounce for your trampoline and trampoline replacement needs! When you select Upper Bounce®, you are choosing high quality trampolines, or replacement parts and accessories. At Upper Bounce® we think about "fun and safety" for the whole family!

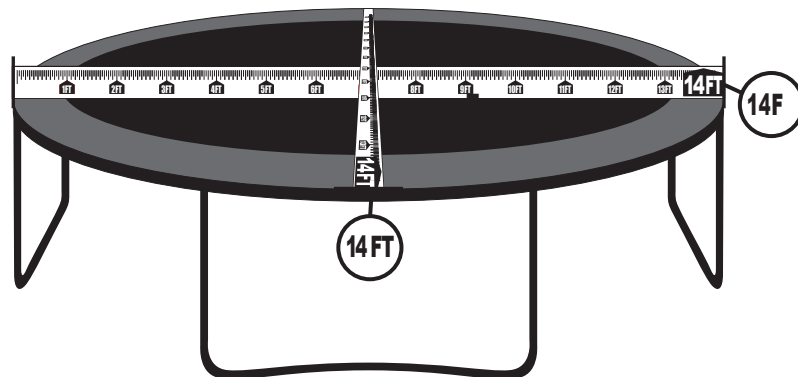
Before you are ready to start installing your new Enclosure Set, please verify that the enclosure set you are going to install matches the trampoline size you have.

## Measuring Tips For Enclosure Set

These are the steps to make sure you purchased the right Enclosure Set:

### STEP-1

#### FRAME SIZE



Measure your frame from one outside edge vertically and horizontally to the other outside edge so you get the correct measurements.

### STEP-2

#### POLE AMOUNT

Count the legs. The amount of W shaped legs you have that's the amount of poles you will need.

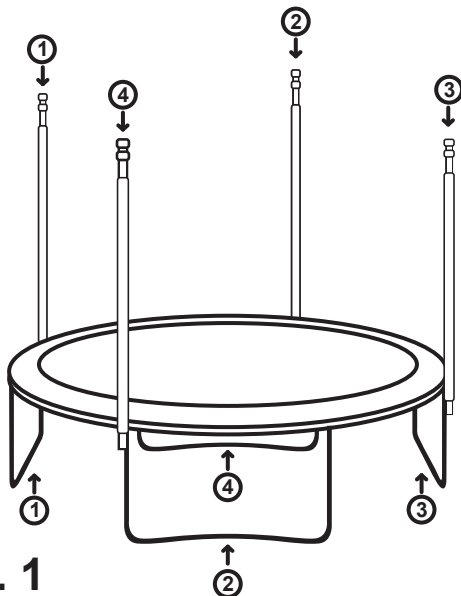


Fig. 1

or connect 2 poles to each leg as shown in figure 2.

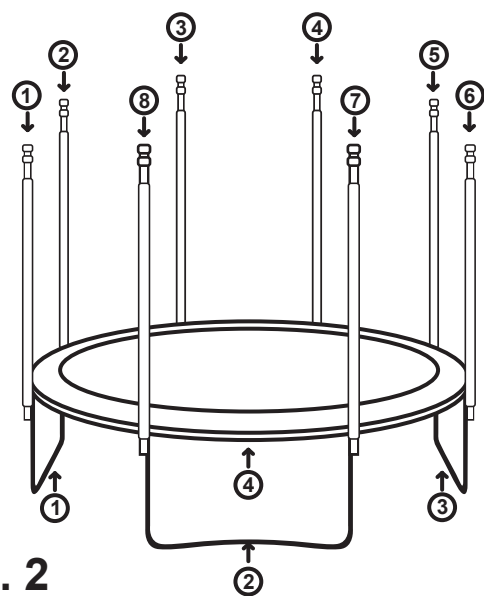


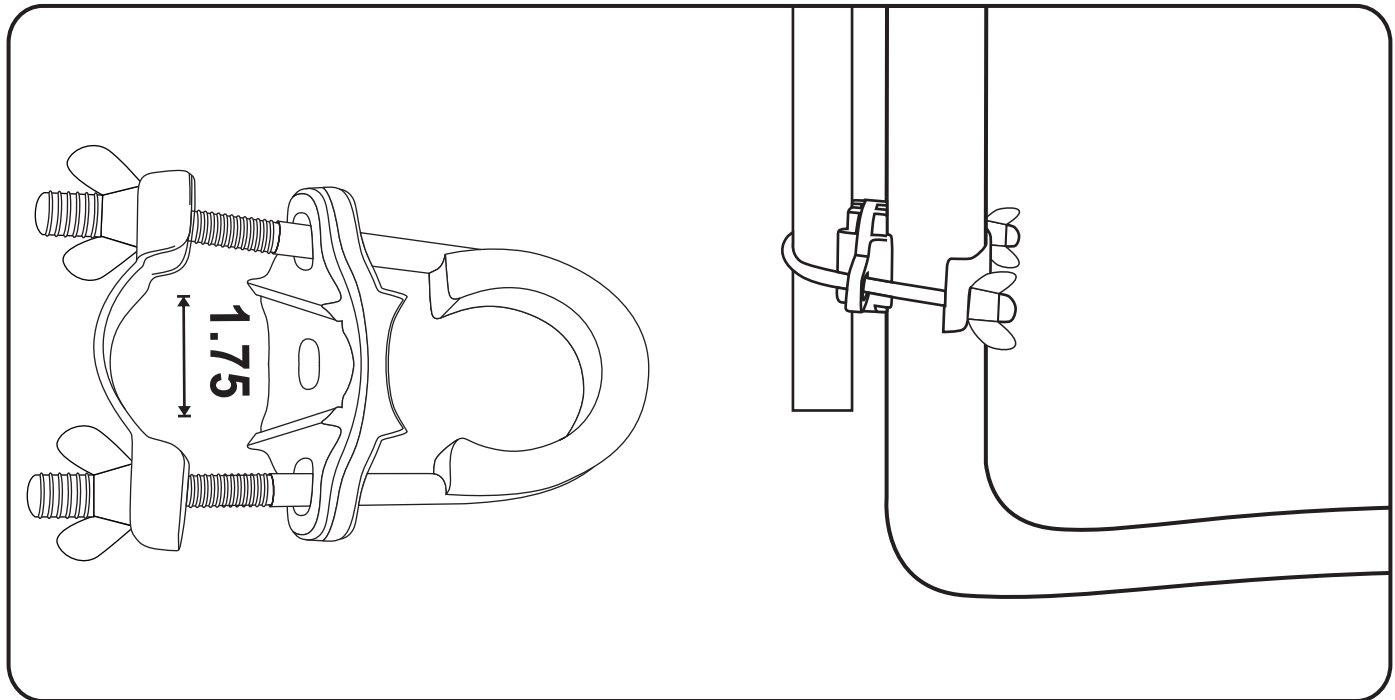
Fig. 2

## STEP-3

### POLE CONNECTOR



Measure the diameter of your trampoline leg to make sure that the pole connecting tool fits your trampoline. If the leg measures up to 1.75" you will need a 1.75" connector.



Based on the 1) Frame Size 2) Leg Amount 3) Leg Diameter

Determine if you bought the correct Enclosure Set

## Measuring Tips For Enclosure Net




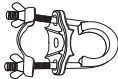






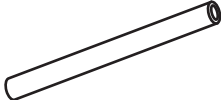
If you purchased an enclosure net only

1. Make Sure the Net size matches the frame size (see above how to measure the frame size).
2. Make sure the poles/arch amount of the product matches the amount of your trampoline.
3. Make sure the height of the product is matching to the height of your existing poles or arches.

Height chart of all type of nets	
7.5 ft	65"
8 ft	65"
9 ft	65"
10 ft	64"
12 ft and +	71"





# ENCLOSURE SET PARTS LIST

ITEM	PART IMAGE	NAME	QUANTITY						
			MODELS						
			UBES104 UBES124 UBES144 UBESOS124	UBESFG144 UBESFG124	UBES86 UBES126 UBES146 UBES156 UBES106 UBES136 UBES166 UBESOS7.56 UBESOS126 UBESOS136 UBESOS146 UBESOS156	UBESFG86 UBESFG116 UBESFG126 UBESFG136 UBESFG146 UBESFG156	UBES128 UBES148 UBES158 UBES138 UBESOS138 UBESOS148 UBESOS158	UBESFG158 UBESFG178	UBESFG155
A	 For FG Type	Upper Pole	0	4	0	6	0	8	5
A-1	 For ES/OS Type		4	0	6	0	8	0	0
B	 Lower Pole	Lower Pole	4		6		8		5
C	 Clamp Tool Set	Clamp Tool Set	8		12		16		16
D	 Tool	Tool	1		1		1		1
E-1	For Inside Type 	Pole Cap	4	0	6	0	8	0	0
E-2	For Outside Type 		4	0	6	0	8	0	0
E-3	For FG Type 		0	4	0	6	0	8	5
F	 Enclosure Net	Enclosure Net	1		1		1		1
G	 Big Rope	Big Rope	1		1		1		1
T	 PVC Sleeve (Do not use these sleeves if you have an outside net)	PVC Sleeve (Do not use these sleeves if you have an outside net)	4		6		8		5

# Pole Installation Instructions

This Page also to be used for these Models

Straight Poles 	UBHWD-PS4	UBHWD-PS6	UBHWD-PS8
Curved Poles 	UBHWD-CPS4	UBHWD-CPS6	UBHWD-CPS8

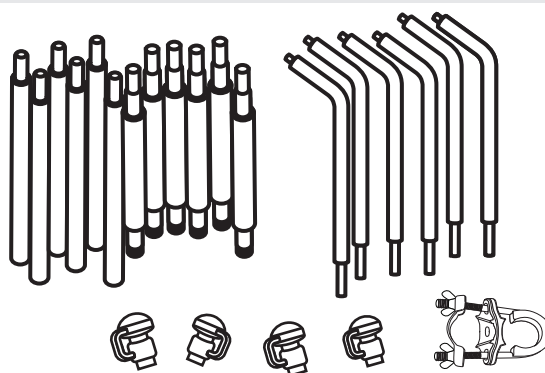
## Warning :

2 adults in good physical condition are required for the following assembly. Wear proper shoes and maintain balance to prevent a fall. Failure to follow all instructions and warnings may result in serious injury.

1. First, place all parts to be used in the process of installation in front of you.

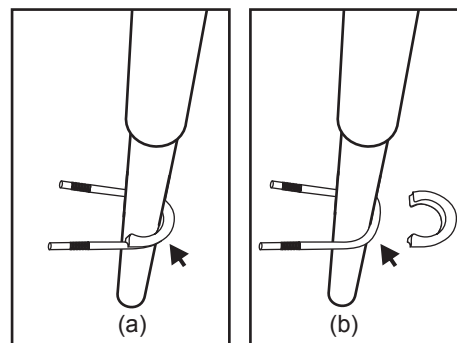
**For straight poles** - For the lower poles use the ones that are tapered.

**For curved poles** - Use the curved pole as the upper pole.



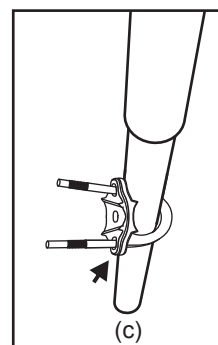
2. Take the clamp and clasp the lower enclosure pole into the rounded end of the clamp. Make sure that the black rubber cap of the lower pole faces down.

- a) If the pole fits too loosely, insert the green rounded piece before clamping the pole so clamp will tightly clasp the pole.

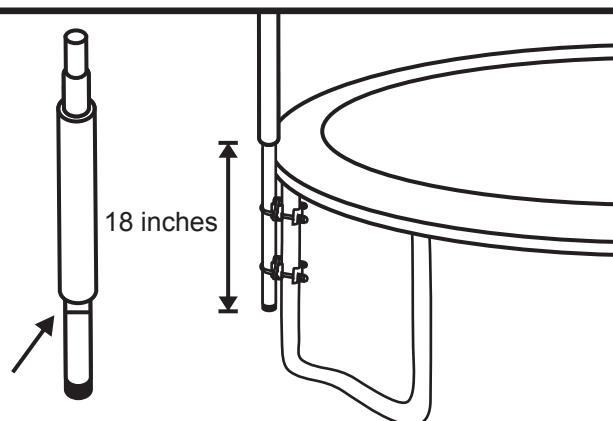


- b) If the pole is too thick and does not fit into the hole, remove the green rounded piece to create more space for the pole. You should then be able to clasp the trampoline pole into the clamp.

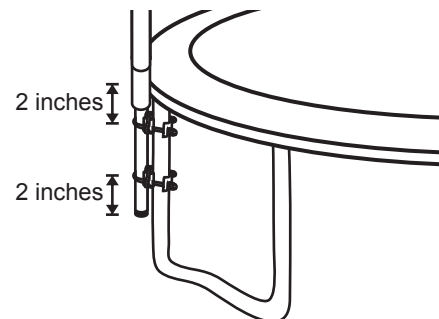
- c) Once the pole is securely inserted into the clamp, you should now insert the plastic bracket until you reach the pole.



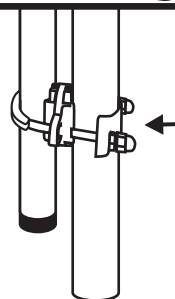
3. Be aware that the mark on the lower pole needs to align with the trampoline frame. If there is no line on the pole then please have it attached 18" below the frame.



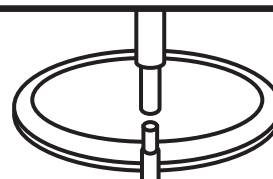
4. The set comes with 2 clamps per pole. One being attached 2" **below** frame, while the other being attached 2" **above** the end of the lower pole.



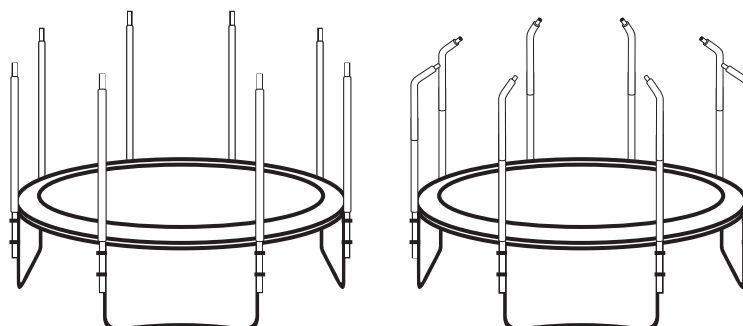
5. Insert the plastic bracket, then clasp the trampoline leg into the clamp. Secure tightly with steel brackets and nuts.



6. Now you can have the upper part of the pole inserted into the lower part that is already attached to the leg.

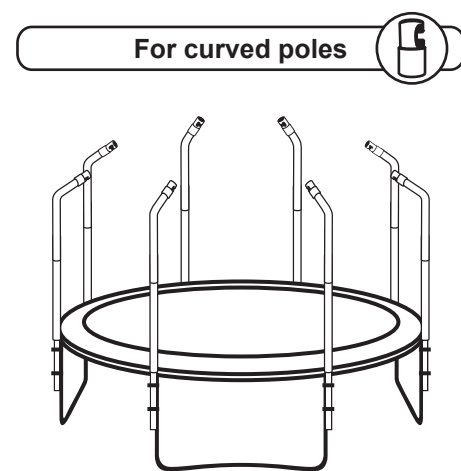
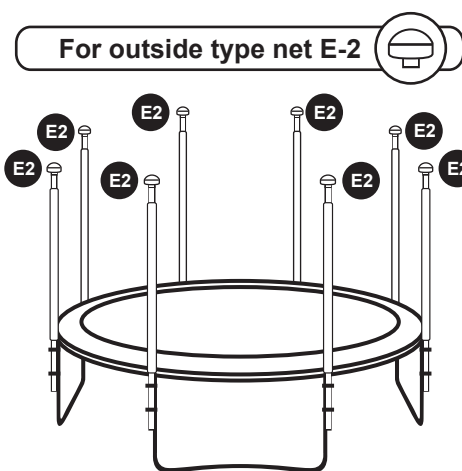
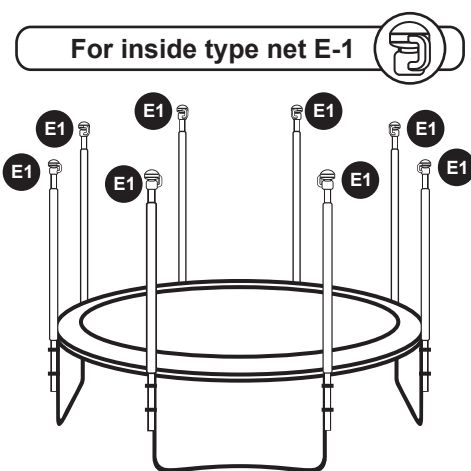


7. Repeat the steps above to have all your enclosure poles connected securely to your trampoline legs.



Cover all the poles with the PVC Sleeve (Item T).

8. After connecting all enclosure poles insert the pole caps, if you have an inside type net use part number E1 and for outside type Net use E2. If you are using the curved poles, use the pole caps provided.



After you installed the poles you should install the enclosure net. For instructions how to install the enclosure net see next page for the inside type model and the outside type. Choose the one applies to your purchase.

# Net Installation Instructions

## INSIDE TYPE MODELS

### Enclosure Nets

UBNET-7.5-6-IS	UBNET-12-6-IS
UBNET-8-6-IS	UBNET-13-6-IS
UBNET-8-4-IS	UBNET-13-8-IS
UBNET-9-6-IS-Y	UBNET-14-4-IS
UBNET-10-4-IS	UBNET-14-6-IS
UBNET-10-6-IS	UBNET-14-8-IS
UBNET-10-8-IS	UBNET-15-6-IS
UBNET-12-8-IS	UBNET-15-8-IS
UBNET-12-4-IS	UBNET-16-6-IS

### Enclosure Sets

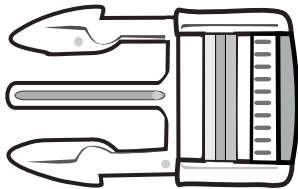
UBES86	UBES148
UBES104	UBES156
UBES124	UBES158
UBES144	UBES106
UBES126	UBES136
UBES128	UBES138
UBES146	UBES166

Oval Net UBNETO-1614 UBNETO-1715

## Steps to install the clips

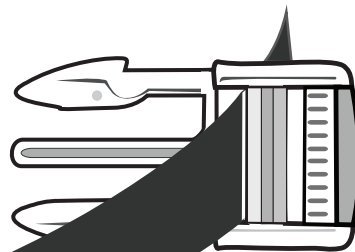
### Step 1

Hold the clip piece with the ridges on the outer bar facing you.



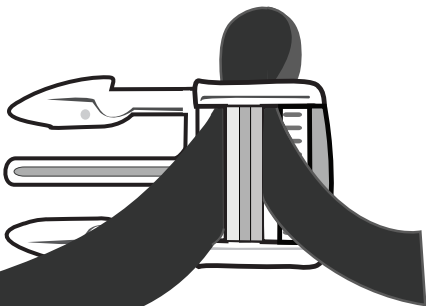
### Step 2

Holding the fabric tie with your other hand, slide it through the left slot on the clip.



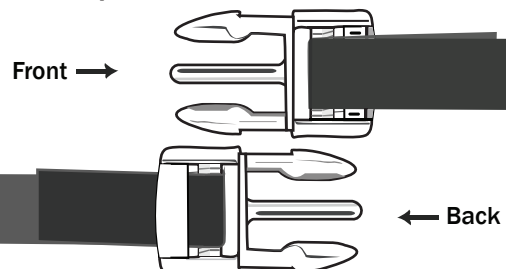
### Step 3

Turn the tie back and thread the end back through the clip, through the right slot this time.



### Step 4

Adjust to the appropriate length and pull the tie horizontally until it is taut and tightens in place.



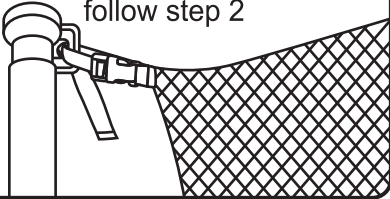
**Note:** When installing the net make sure that the Upper Bounce logo is placed on the outside of the trampoline.

## STEP-1

### SECURING THE TOP OF THE NET

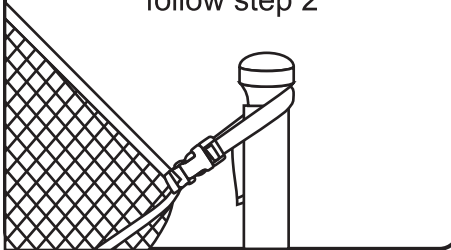
If you purchased a straight pole Enclosure Set use this step

If you have a "C" Type pole cap. Hook on all straps into "C" & follow step 2

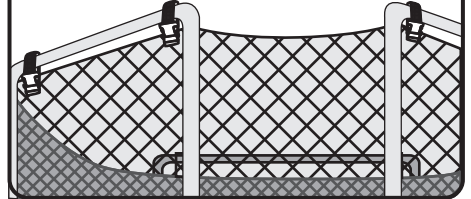


**NOTE:** If you purchased a ring on top enclosure set continue to page 12.

If you have a plain pole cap wrap all straps around cap & follow step 2



**If Your Trampoline has Arches**  
Connect the straps to arches and tighten according to your preferences.



## STEP-2

### SECURING THE BOTTOM OF THE NET

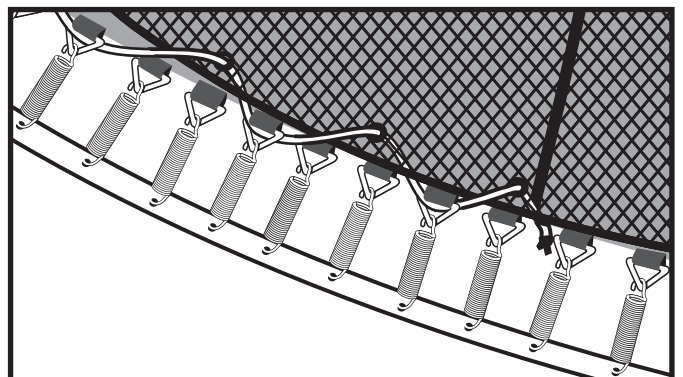
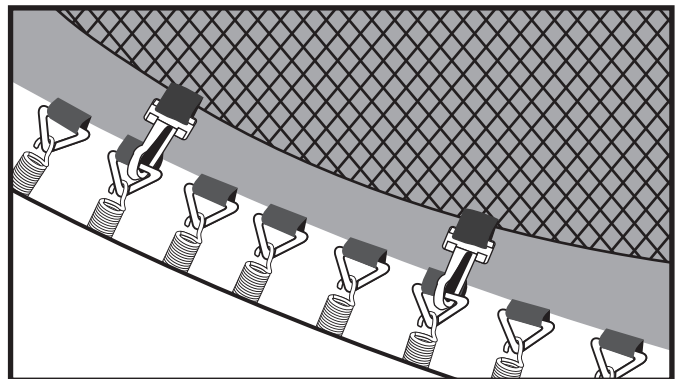
**1.** Connect the net to the V-rings of the trampoline mat using the attached clips, securing at regular intervals. This holds the net in place for you to complete the attachment with rope.

**2.** Secure one end of the rope by knotting it to the V-ring closest on one side to the trampoline entrance zipper.

**3.** Weave the rope through the net and every second v-ring successively, moving around the trampoline in the direction away from the entrance zipper.

**4.** When you complete the weaving and reach the other side of the entrance zipper, secure the other end of the rope also by knotting it to the V-ring closest to the entrance on that side.

Your trampoline safety net is now fully secured. Follow the safety checks in the 'Testing the Trampoline' section before using the trampoline net.



# Net Installation Instructions

## OUTSIDE TYPE MODELS

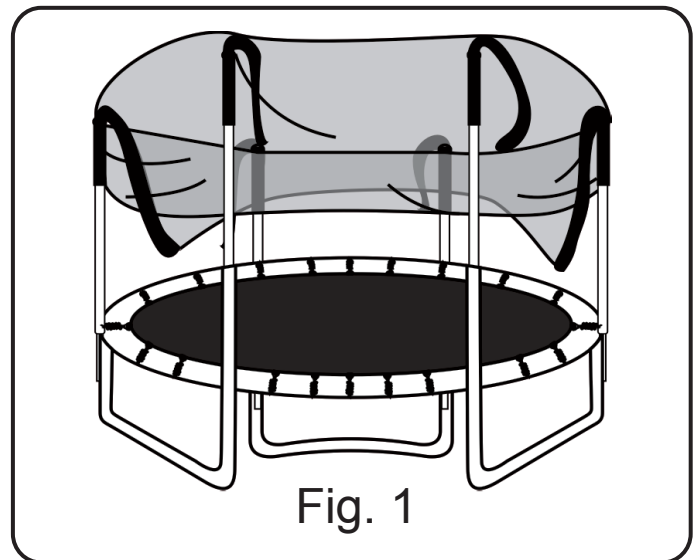
Enclosure Sets	
UBESOS7.56	UBESOS138
UBESOS108	UBESOS146
UBESOS124	UBESOS148
UBESOS126	UBESOS156
UBESOS136	UBESOS158

Enclosure Nets	
UBNET-7.5-6-OS	UBNET-13-8-OS
UBNET-10-8-OS	UBNET-14-6-OS
UBNET-12-4-OS	UBNET-14-8-OS
UBNET-12-6-OS	UBNET-15-6-OS
UBNET-13-6-OS	UBNET-15-8-OS

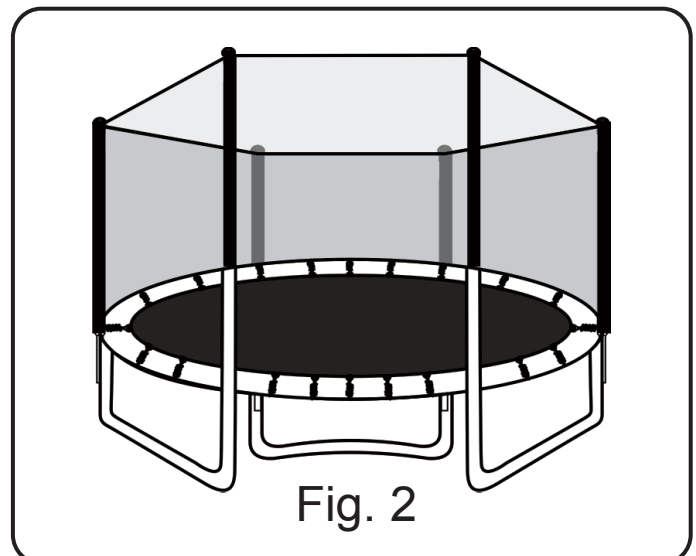
### STEP-1

## SECURING THE TOP OF THE NET

Start installing the Net to the poles by inserting the beginning of the Sleeve on the Poles Until it reaches 2 ft. and continue doing the same to all poles as figure 1.



Pull down each sleeve, a few inches at a time till all sleeves reach the bottom of enclosure frame as shown in figure 2.



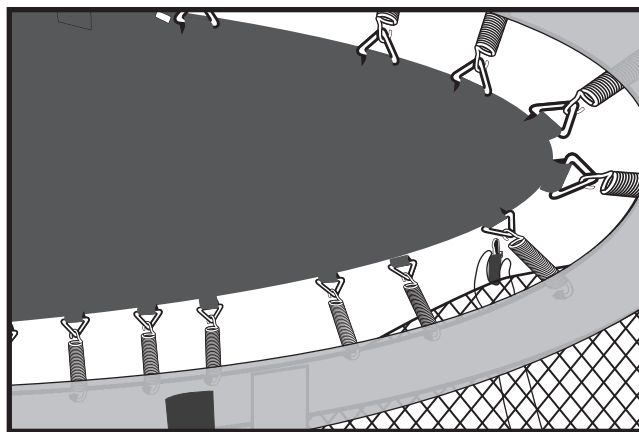
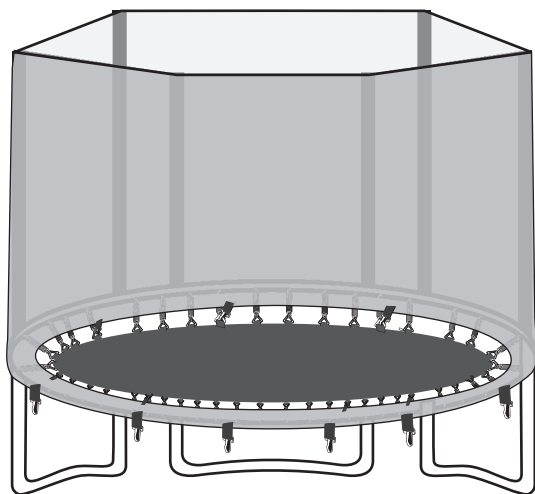
## STEP-2

# SECURING THE BOTTOM OF THE NET

Choose whether you would like to connect the net on the outside (Option A), or the inside of the trampoline (Option B).

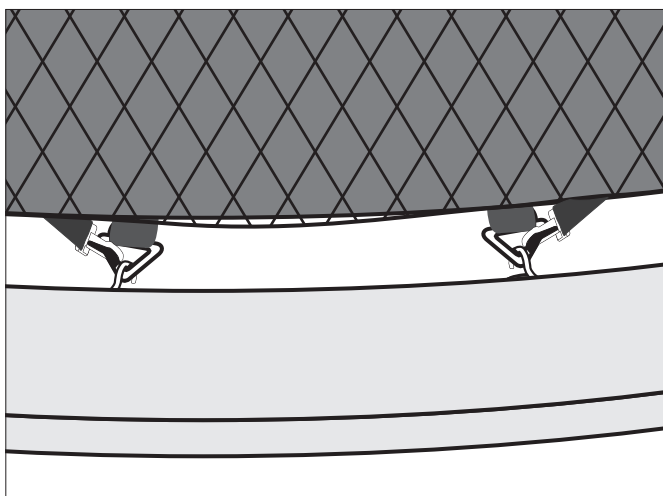
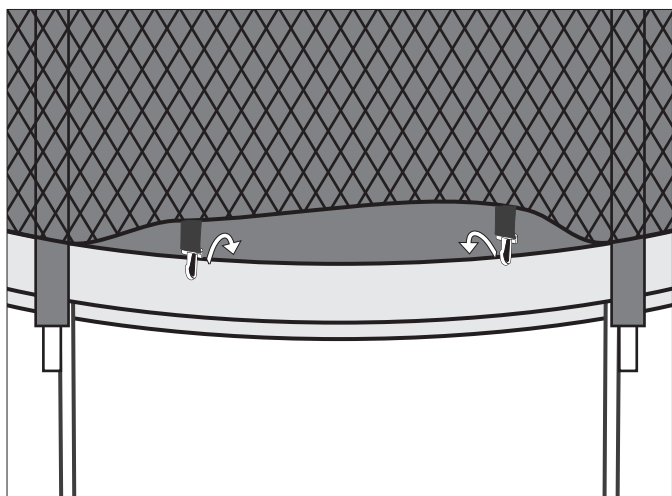
### Option A - Attach the Net on the Outside of the trampoline

Connect bottom straps/clips to every few Jumping mat v-rings from under the Safety Pad. Attach the clips from outside as figure shows.



### Option B - Attach the Net on the Inside of the trampoline

Pull the net closer to the mat on the bottom, and Connect the bottom straps/clips to every few jumping mat V-rings. The bottom of the net should be between the pad and the mat.





# Net Installation Instructions

## FOR ARCH TYPE MODELS

### Enclosure Nets

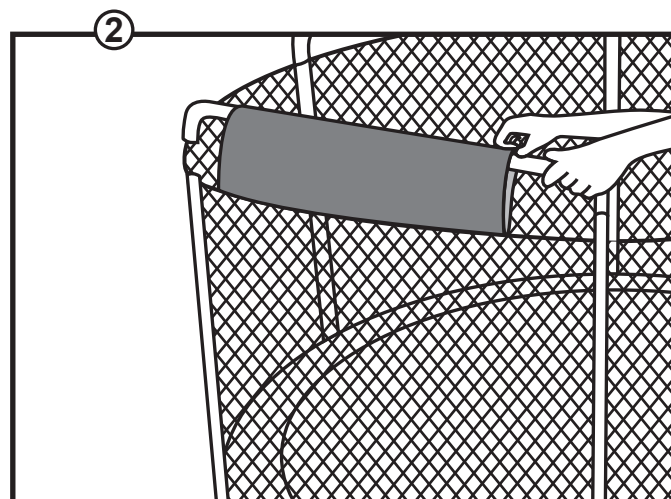
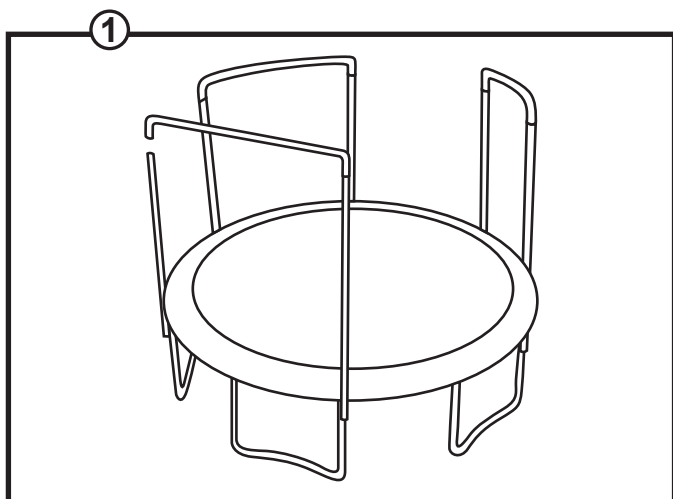
UBNET-6-3-AST	UBNET-11-3-AST	UBNET-12-4-AST	UBNET-13-4-AST	UBNET-15-3-AST
UBNET-7-3-AST	UBNET-12-2-AST	UBNET-13-2-ASTR	UBNET-14-3-AST	UBNET-15-4-AST
UBNET-8-2-AST	UBNET-12-3-AST	UBNET-13-3-AST	UBNET-14-4-AST	

Arch Net - Square UBNETSQ-1313-4

### STEP-1

## SECURING THE TOP OF THE NET

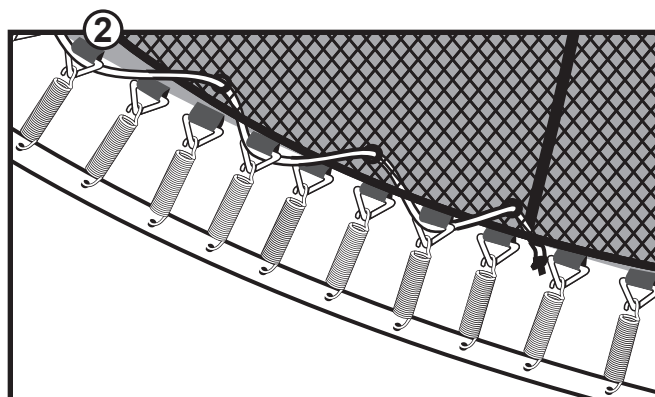
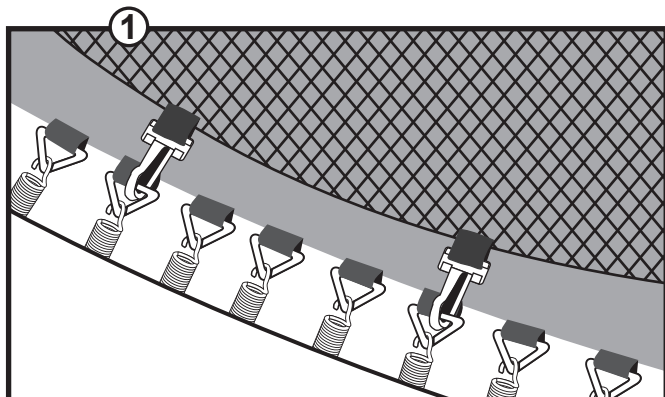
Disconnect the top arches, slide top arch part into sleeve.  
When arch part and poles meet click them back together tightly.



### STEP-2

## SECURING THE BOTTOM OF THE NET

See page 9 how to install the rope





# Net Installation Instructions

## FLEX ON TOP MODELS

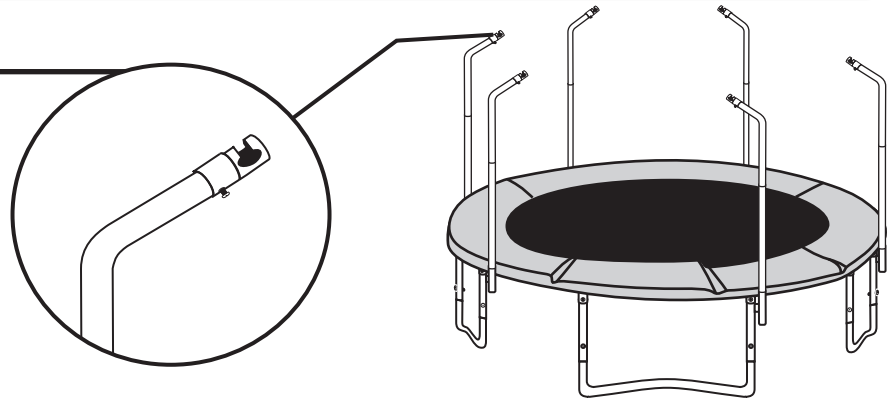
Enclosure Nets	
UBNET-8FG-6	UBNET-14FG-6
UBNET-11FG-6	UBNET-15FG-5
SKNET-11-FG-6-LG	UBNET-15FGB-5
UBNET-12FG-6	UBNET-15FG-6
UBNET-12FG-4	UBNET-15FG-8
UBNET-13FG-6	UBNET-17FG-8
UBNET-14FG-4	

Enclosure Sets	
UBESFG86	UBESFG146
UBESFG116	UBESFG155
UBESFG124	UBESFG156
UBESFG126	UBESFG158
UBESFG136	UBESFG178
UBESFG144	

FG Set
UBFGPCS-8
UBFGPCS-11
UBFGPCS-12
UBFGPCS-13
UBFGPCS-14
UBFGPCS-15

### STEP-1

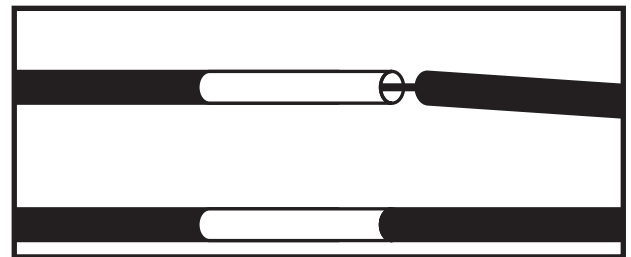
Connect the Pole Caps to the top of the poles with screw.



### STEP-2

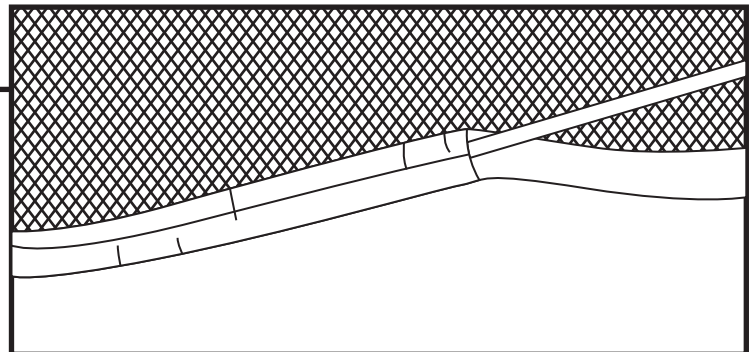
Note : You will need to run the fiberglass into the top sleeves of the net, and connect 1 fiber to the other while running it from 1 sleeve to the other, there is various ways how to connect 1 to the other. See step 4,

Start connecting the Fiber glass to each other, by clicking them together, until you finish all the rods.



### STEP-3

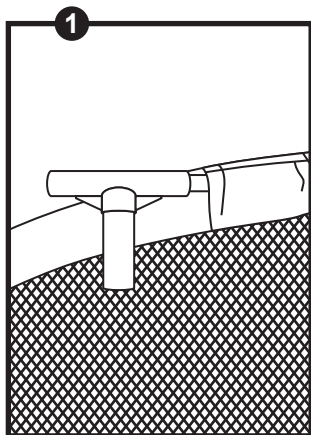
Start by running the Fiberglass Rods through the sleeves opening at the upper edge of the safety net until you reach the other side of the sleeve as figure 1.



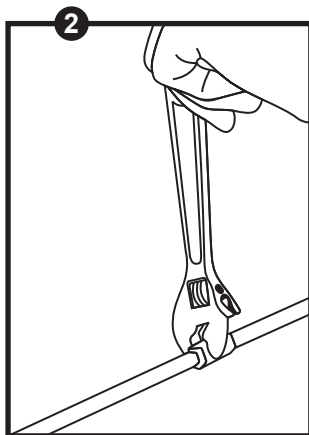
## STEP-4

After inserting the top rods through all the sleeves you need to connect all rods together, there is several ways to connect it:

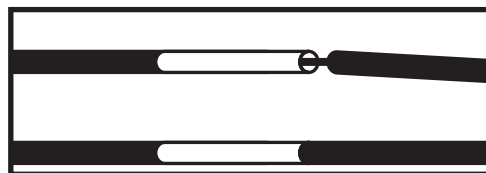
1. With T pole caps as figure 1.



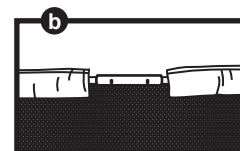
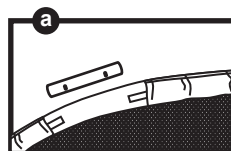
2. With nuts that connects it together with Adjustable Wrench as figure 2.



3. Connect each other by just clicking them together.

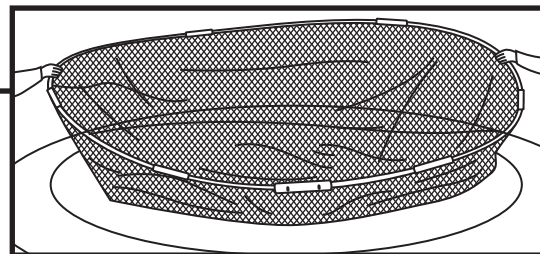


At last point add the connector to complete the circle



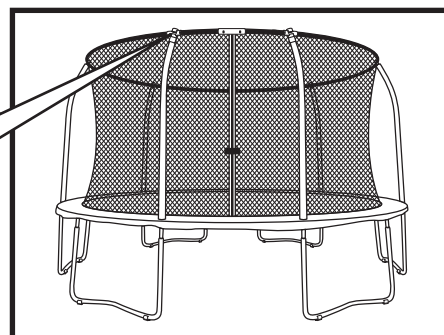
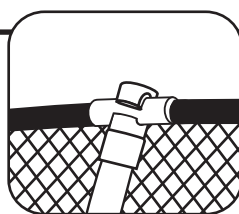
## STEP-5

To connect the ring, have another person stand on the opposite side of you and push the rods towards the center as shown in fig.



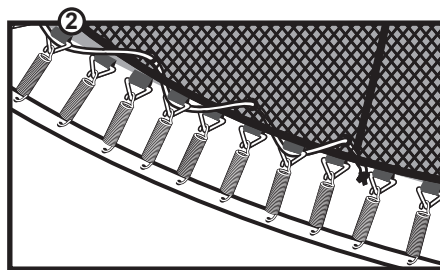
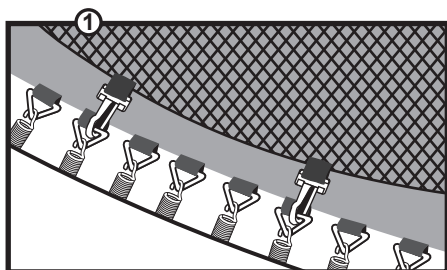
## STEP-6

Insert the assembled rod circle into the opening of the pole cap.








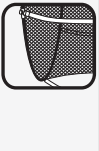
## STEP-7

See page 9 how to install the rope



# REPLACEMENT PARTS LIST

If you need to replace any part of your trampoline, you can look for the Upper Bounce parts list below for each item model name :

JUMPING MATS		SAFETY PADS		SAFETY NETS				WEATHER COVERS					
	Example UBMAT-7.5 (Frame size) -42 (Amt of springs) -5.5 (Spring size)		Example UBPAD-S (Super) -7.5(Frame size) -B(Blue) / P(Premium) / G(Green) / BG(Blue Green)		Strap Type Net (Inside) Example UBNET-7.5(Frame size) -6(Amount of poles)-IS		Strap Type Net (Outside) Example UBNET-7.5(Frame size) -6(Amt of poles)-OS		Sleeves on Top - Net (Arch) Example UBNET-7 (Frame size) -3(Amt of arches)-AST		For Curved Poles Example UBNET-8FG(Frame size) -6(Amount of poles)	Black Example UBWC-12(Frame size) -BK(Black)	Blue Example UBWC-14(Frame size) -BL(Blue)
SIZE 6									UBNET-6-3-AST				
SIZE 7					UBNET-7.5-6-IS		UBNET-7.5-6-OS		UBNET-7-3-AST				
SIZE 7.5		UBMAT-7.5-42-5.5	UBPAD-S-7.5-B									UBWC-7.5	
SIZE 8	UBMAT-8-40-5.5 UBMAT-8-48-5.5 UBMAT-8-60-5.5	UBPAD-S-8-B		UBNET-8-6-IS UBNET-8-4-IS					UBNET-8-2-AST		UBNET-8FG-6	UBWC-8	
SIZE 10	UBMAT-10-56-5.5 UBMAT-10-64-5.5	UBPAD-S-10-B		UBNET-10-4-IS UBNET-10-6-IS UBNET-10-8-IS			UBNET-10-8-OS					UBWC-10	
SIZE 11	UBMAT-11-60-5.5 UBMAT-11-72-5.5	UBPAD-S-11-B							UBNET-11-3-AST		UBNET-11FG-6	UBWC-11	
SIZE 12	UBMAT-12-60-7 UBMAT-12-84-5.5 UBMAT-12-72-5.5 UBMAT-12-84-6.5 UBMAT-12-72-7 UBMAT-12-80-5.5	UBPAD-S-12-B UBPAD-S-12-G UBPAD-S-12-BG UBPAD-P-12-B		UBNET-12-8-IS UBNET-12-4-IS UBNET-12-6-IS		UBNET-12-4-OS UBNET-12-6-OS		UBNET-12-2-AST UBNET-12-3-AST UBNET-12-4-AST		UBNET-12FG-4 UBNET-12FG-6		UBWC-12-BK	UBWC-12-BL
SIZE 13	UBMAT-13-72-5.5 UBMAT-13-80-5.5 UBMAT-13-80-7	UBPAD-S-13-B		UBNET-13-6-IS UBNET-13-8-IS		UBNET-13-6-OS UBNET-13-8-OS		UBNET-13-2-ASTR UBNET-13-3-AST UBNET-13-4-AST		UBNET-13FG-6		UBWC-13	
SIZE 14	UBMAT-14-72-5.5 UBMAT-14-72-7 UBMAT-14-80-5.5 UBMAT-14-80-7 UBMAT-14-84-7	UBPAD-S-14-B UBPAD-S-14-G UBPAD-S-14-BG UBPAD-P-14-B		UBNET-14-4-IS UBNET-14-6-IS UBNET-14-8-IS		UBNET-14-6-OS UBNET-14-8-OS		UBNET-14-3-AST UBNET-14-4-AST		UBNET-14FG-4 UBNET-14FG-6		UBWC-14-BK	UBWC-14-BL
SIZE 15	UBMAT-15-84-6.5 UBMAT-15-90-7 UBMAT-15-96-7	UBPAD-S-15-B UBPAD-S-15-G UBPAD-S-15-BG UBPAD-P-15-B		UBNET-15-6-IS UBNET-15-8-IS		UBNET-15-6-OS UBNET-15-8-OS		UBNET-15-3-AST UBNET-15-4-AST		UBNET-15FG-5 UBNET-15FGB-5 UBNET-15FG-6 UBNET-15FG-8		UBWC-15-BK	UBWC-15-BL
SIZE 16	UBMAT-16-108-7.5	UBPAD-S-16-B		UBNET-16-6-IS								UBWC-16	
SIZE 17										UBNET-17FG-8			
OTHER TYPE		Safety Pads Square	Arch Net - Square	Oval Net		Universal Net Type							
Square Mat	UBMATSQ-13	UBPADSQ-13	UBNETSQ-1313-4	UBNETO-1614 UBNETO-1715		UBNET-U1 UBNET-U2							
Oval Mats	UBMATO-1614-96-7 UBMATO-1715-96-7 UBMATO-1614-96-5.5	Safety Pads Rectangular UBPADRTG-S-148-B UBPADRTG-S-159-B											
Band Mats	UB-BMAT-1273 UB-BMAT-1378 UB-BMAT-1484	Safety Pads Oval											
		UBPADO-1715 UBPADO-1614											

## Other Accessories :

Ladder	UBL3S-42-G
Ladder with Flat Steps	UBLBFS3-42
Trampoline Shoe Bag	UBSHB-3
Trampoline Anchor Kit (Set of 4)	UBHWD-AK-4
Deep Fastening Spiraled Anchor Kit - Set Of 4	UBHWD-AKB-4
Trampoline Spring Pull Tool (T-Hook)	UBHWD-TH
Upper bounce® Trampoline Jumping Skate	UB-TJB



To explore all trampoline parts  
**Checkout our buying guide at**  
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To process an exchange go to  
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## Still have questions?

While we provide a large variety of trampolines, we also pride ourselves in the large selection of our trampoline replacement parts which are compatible with most trampolines regardless of their brand.

If you are having difficulties finding replacement parts for your trampoline you can either send us an email to **[sales@upperbounce.com](mailto:sales@upperbounce.com)** for warranty related issues to **[support@upperbounce.com](mailto:support@upperbounce.com)** or give us a call at **1888-965-3331**

Our Customer Service Department staff are trained in the details of all trampolines and will help you find the right part to get you bouncing again.

We never forget our goal... **Get the Upper Bounce!**