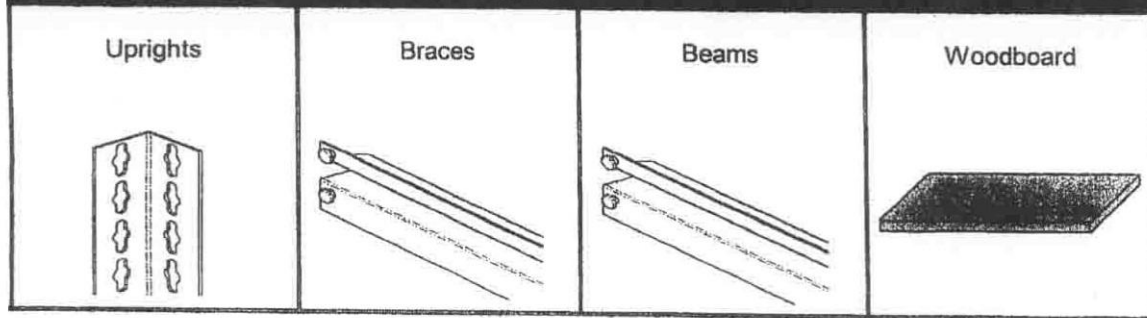


Parts List



(8)	(10)	(10)	18 X 36
(8)	(10)	(10)	24 X 36
(8)	(10)	(10)	18 X 48
(8)	(10)	(10)	24 X 48
(8)	(10)	(10)	-----
(8)	(10)	(10)	-----
(8)	(10)	(10)	-----
(8)	(10)	(10)	-----
(8)	(10)	(10)	-----
(8)	(10)	(10)	-----

Contact Information

Should you have any comments or problems with the assembly of this unit please contact and request Customer Service

We have made every effort to assure that all units are complete and undamaged. However, should your unit have damaged or missing parts, replacements can be obtained directly and asking for Customer Service

To obtain replacement parts, please provide the following information:

- Model # - Part # & Description - Location Purchased - Date Purchased

Ultra Rack Heavy Duty Boltless Shelving Kits

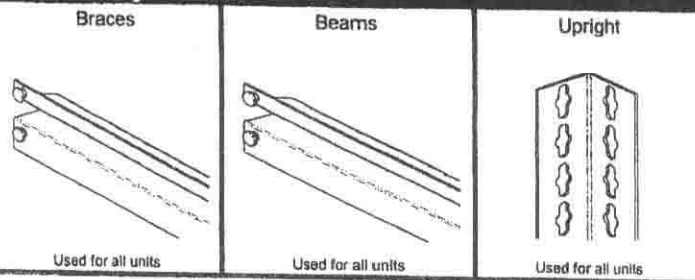
Safety Instructions

These units should be placed on a level surface. Failure to do so can result in poor performance or create a possible safety hazard. This unit should be securely anchored to a wall or floor with suitable fasteners, which are not included. Do not use this product for anything other than the manufacturers intended purpose. Do not stand on any part of the unit, or use it as a ladder. Do not overload. Evenly distribute the weight on each level and always keep the heavier loads near the bottom. Use care when working with metal parts.

General Instructions

Assembly is done with the rivets of the beams and braces fitting into the slots of the uprights. A rubber mallet may be used on the beams and braces to seat the rivets properly. A hammer can also be used, providing one uses a cloth or block of wood between the hammer head and the parts to prevent damage. Tap gently and be sure that the rivets are straight and fully engaged.

Assembly Instructions



Assemble two (2) post with one (1) brace. Skipping one slot from the bottom of each post (see figure A), place the rivets into the slots of each post with the flat part of the brace facing up and tap lightly to properly seat the rivets (see figure B). Repeat with two (2) post and one (1) brace. Assemble the two (2) post units with two (2) beams (see figure C). Skip one hole from the bottom of posts and tap lightly to seat rivets.

Continue by adding woodboard (if purchased with kit) to the previously built level (see figure D), then continue working by adding a second level using two (2) braces and two (2) beams in the post slots of your desired location. Again place the rivets of the braces and beams into slots of the post then tap lightly to properly seat the rivets (see figure B). Again add woodboard (if purchased with the kit) to the level.

Assemble top post on bottom post by using two (2) braces and two (2) beams. One (1) rivet from each beam and brace must be placed in the top hole of the bottom post, and the bottom hole of the top post (see figure E). After all beams and braces are in place, tap lightly to properly seat the rivets. Again add woodboard (if purchased with the kit) to the level.

Continue by adding the fourth and fifth level by using two (2) braces and two (2) beams per level in the post slots of your desired location. Again place the rivets of the braces and beams into the slots of the post and tap lightly to properly seat the rivets. Add the remaining woodboard (if purchased with the kit) to complete the assembly process.

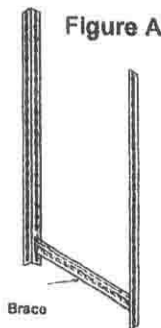


Figure B

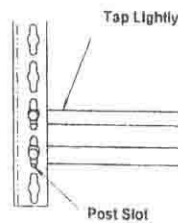


Figure C

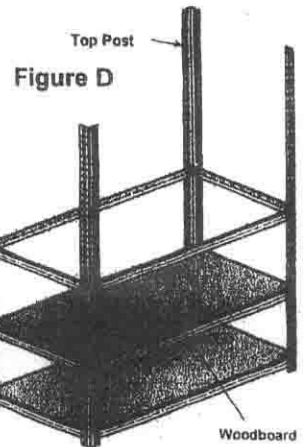
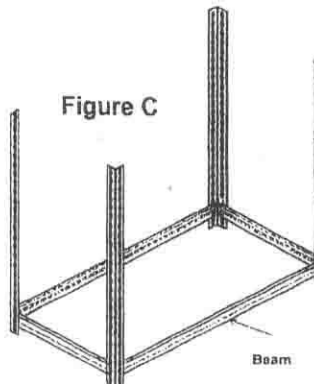
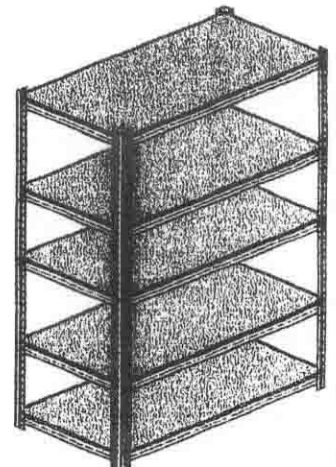
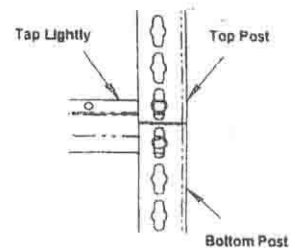


Figure E



Part list and contact information on back side