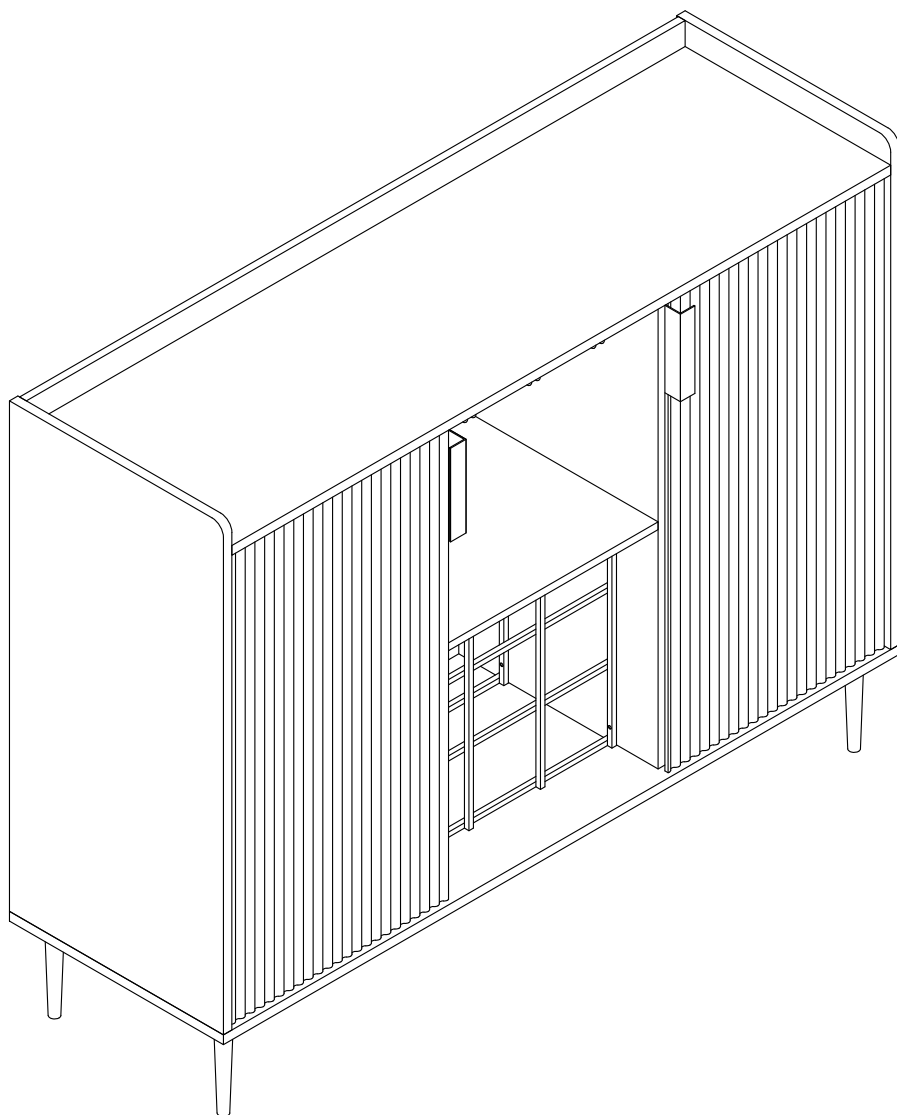
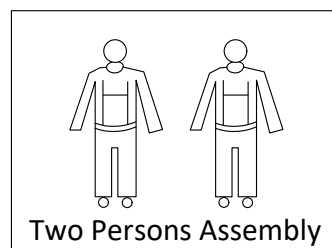
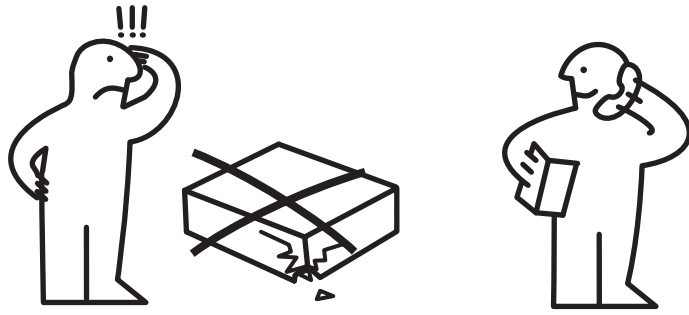
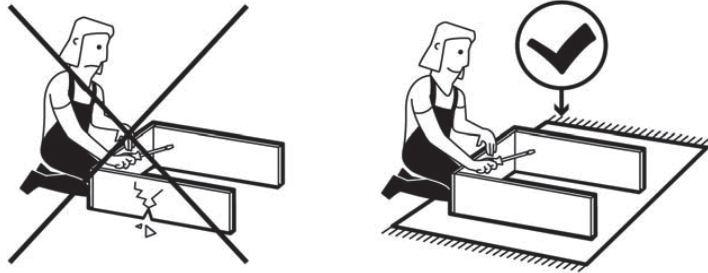
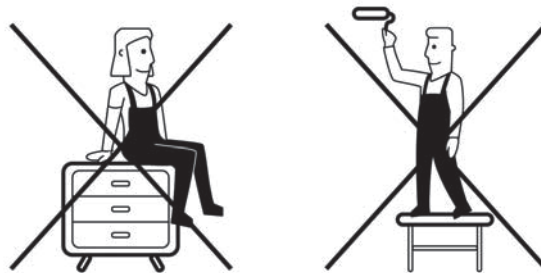
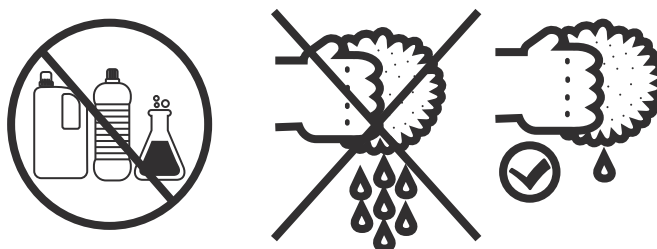


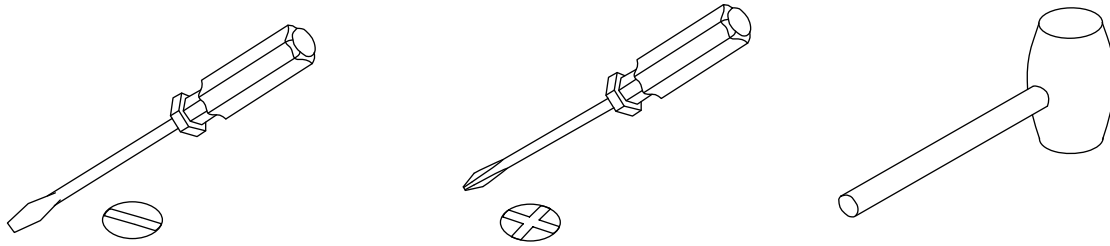
ASSEMBLY INSTRUCTIONS

Item NO.: YJJ250050



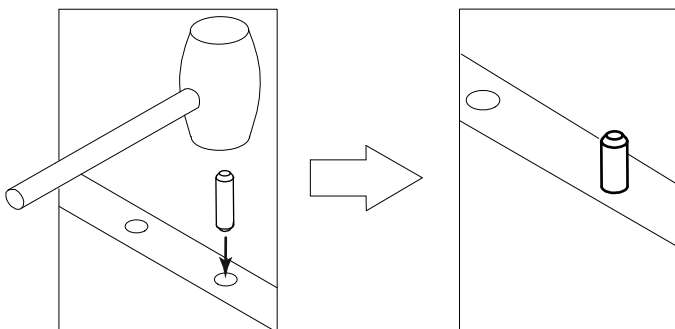


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

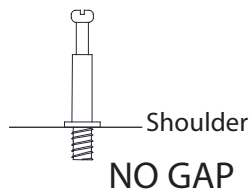
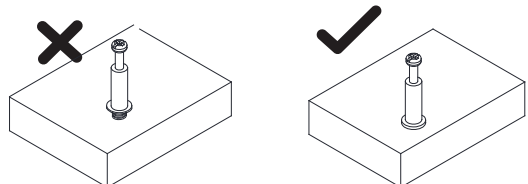
Dowel Installation



Gently tap dowel into hole with rubber mallet.

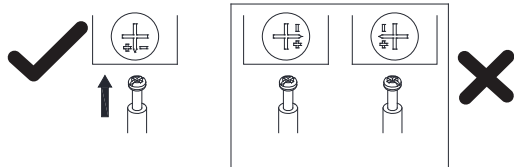
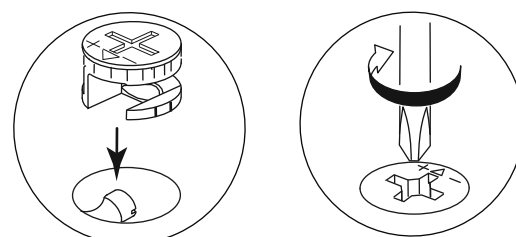
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

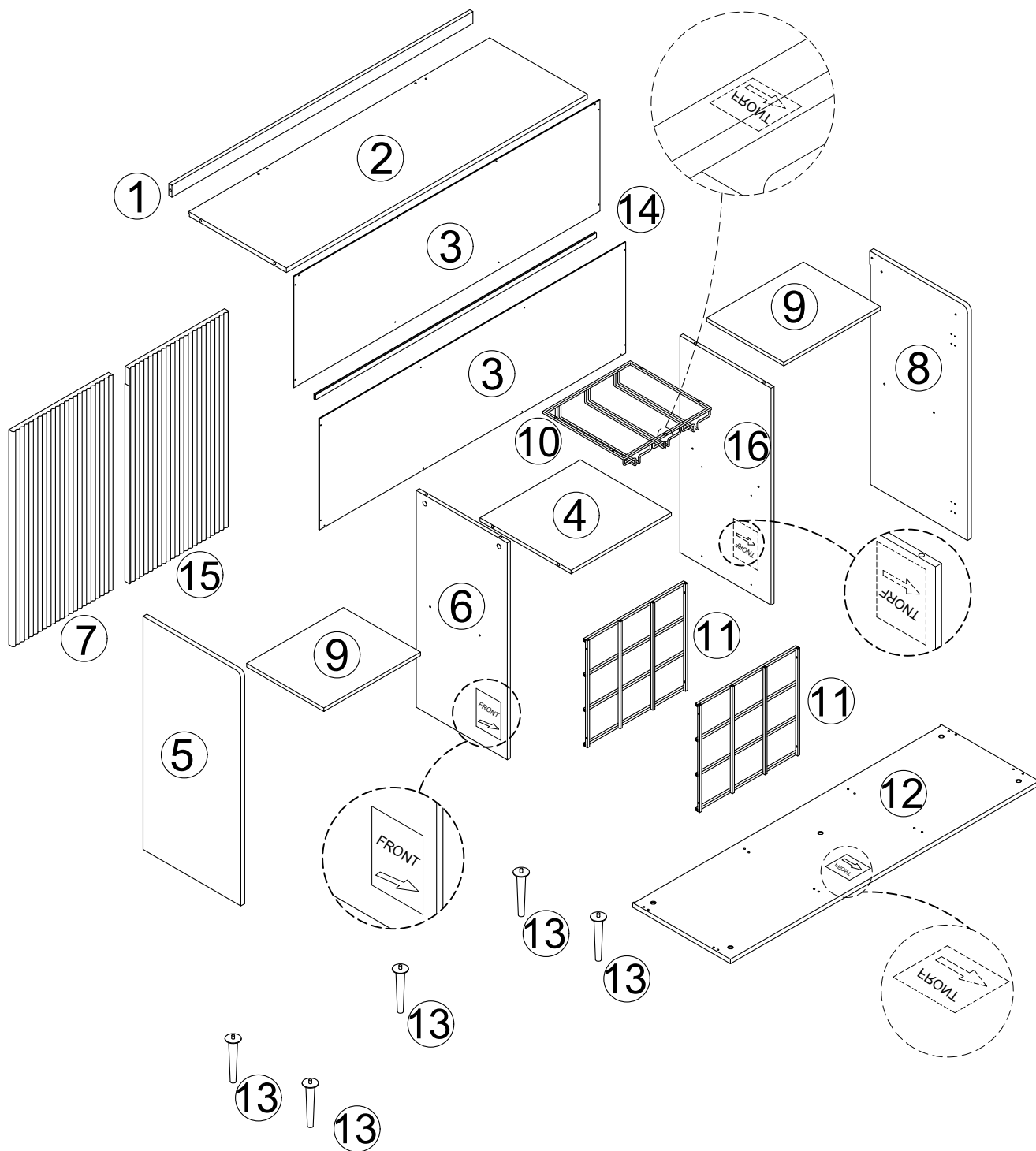


WHEN FITTING CAMS

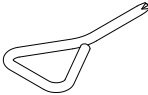
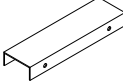
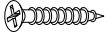
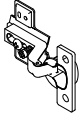
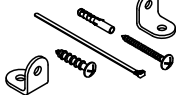
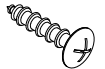
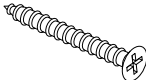
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

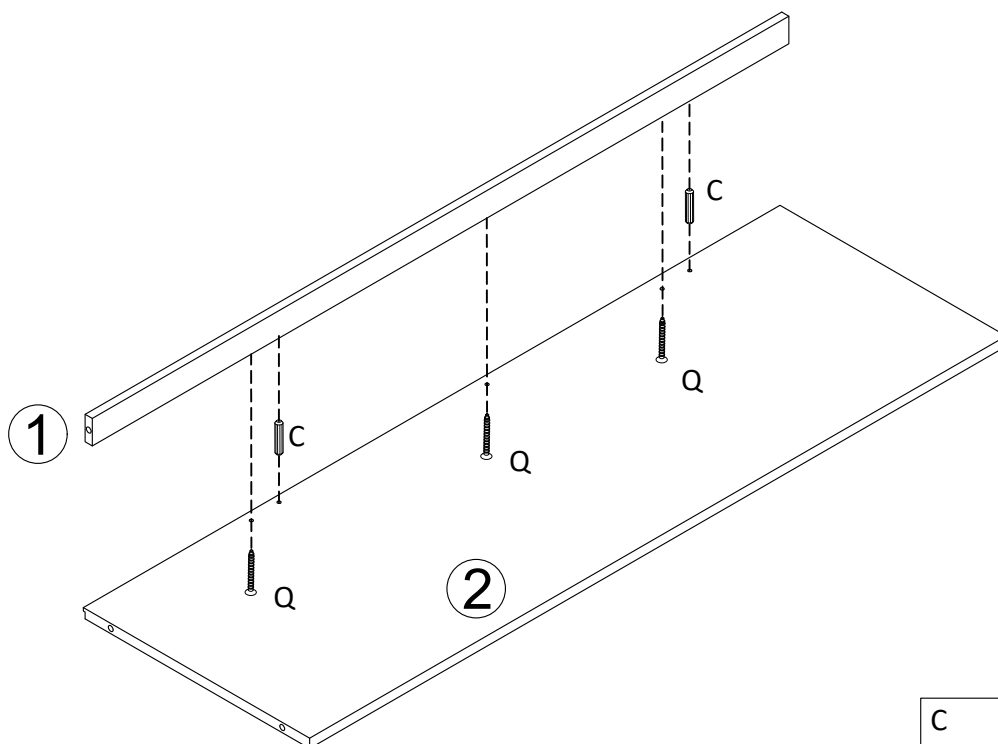
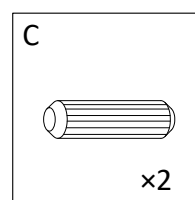
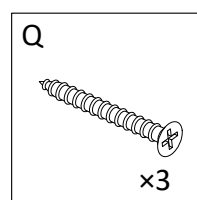


①×1	②×1	③×2	④×1	⑤×1	⑥×1	⑦×1	⑧×1
⑨×2	⑩×1	⑪×2	⑫×1	⑬×5	⑭×1	⑮×1	⑯×1

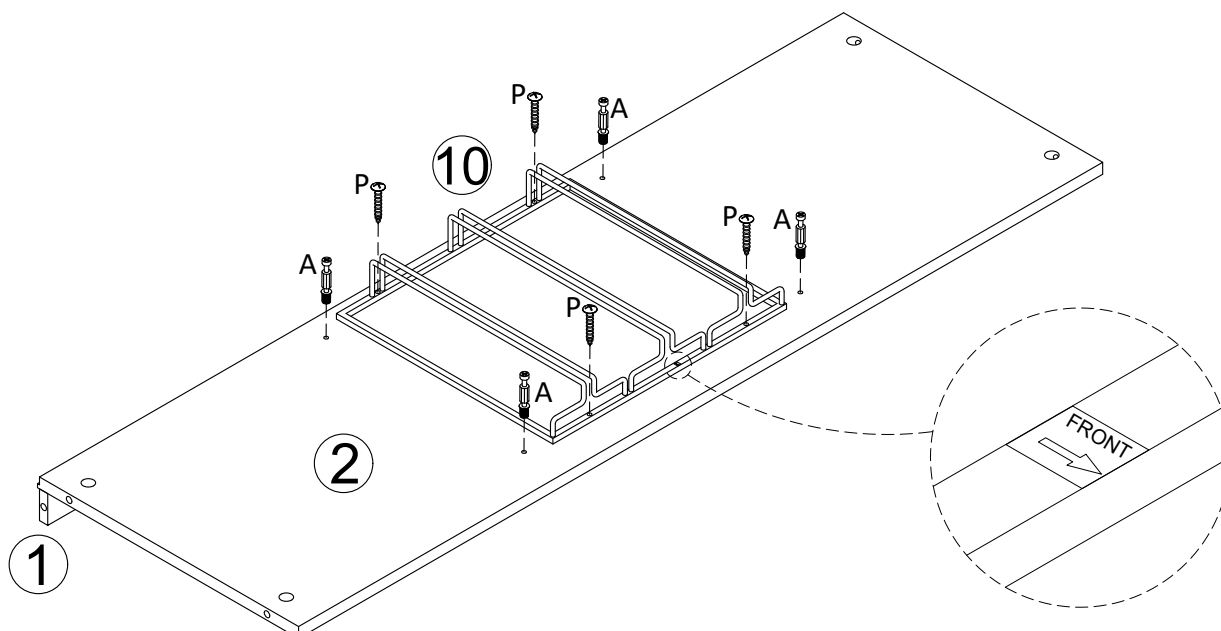
A	×14+1(Spare)		φ6×27mm
B	×14+1(Spare)		φ15×9.5mm
C	×10+1(Spare)		Ø6×20mm
D	×1		
E	×20+2(Spare)		FA3×10mm
G	×5		M6×15L-φ16×7T
H	×2		125mmH
J	×4+1(Spare)		FA3×12mm
K	×4		φ26mm-L
L	×24+2(Spare)		FA4×12mm
M	×8		φ5×17mm
N	×2		FA4×40mm/FA4×12mm
P	×12+1(Spare)		FA4×18mm
Q	×11+1(Spare)		FA3.5×35mm
R	×6		φ8×2mm
S	×5		φ21 Sticker

1

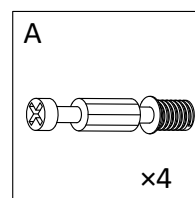
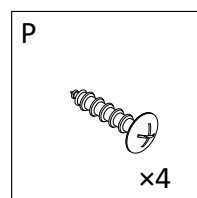
Turn the screws vertically from slow to fast.



2

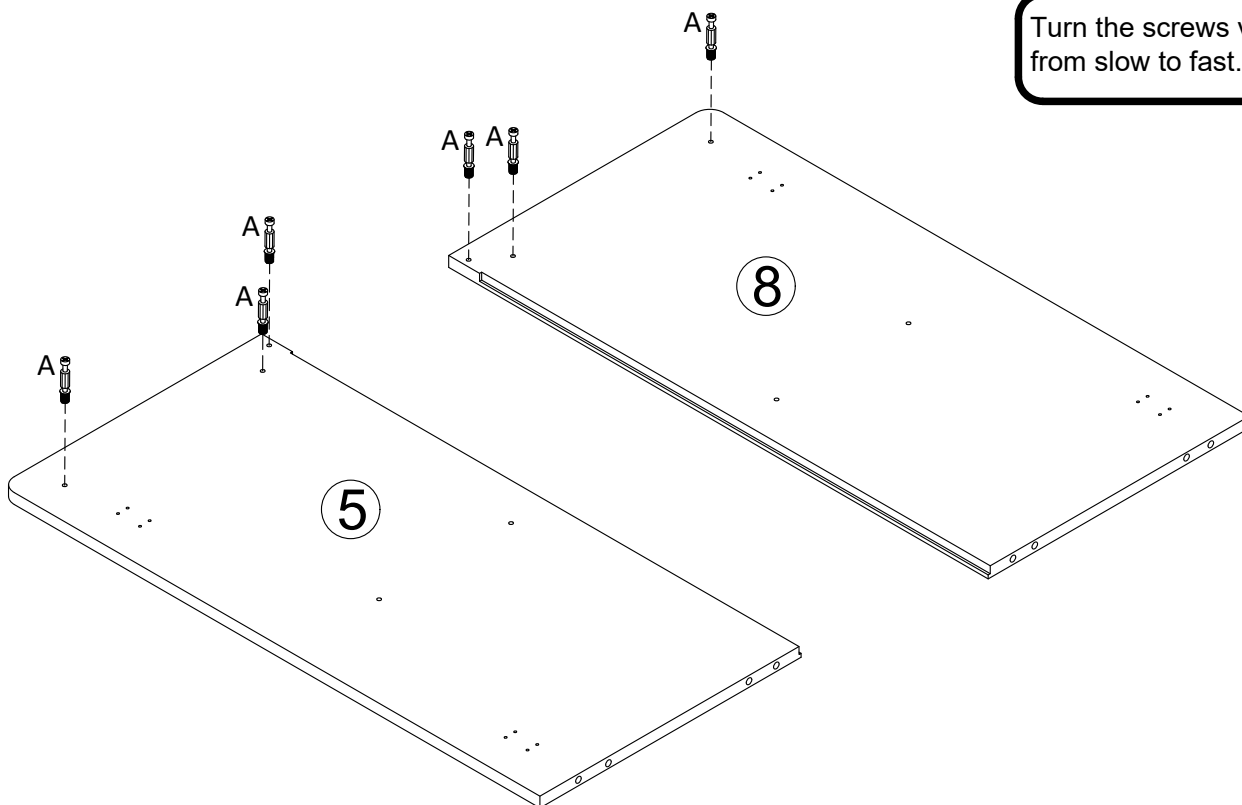
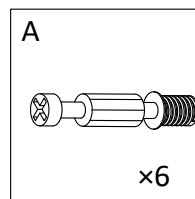


Turn the screws vertically from slow to fast.



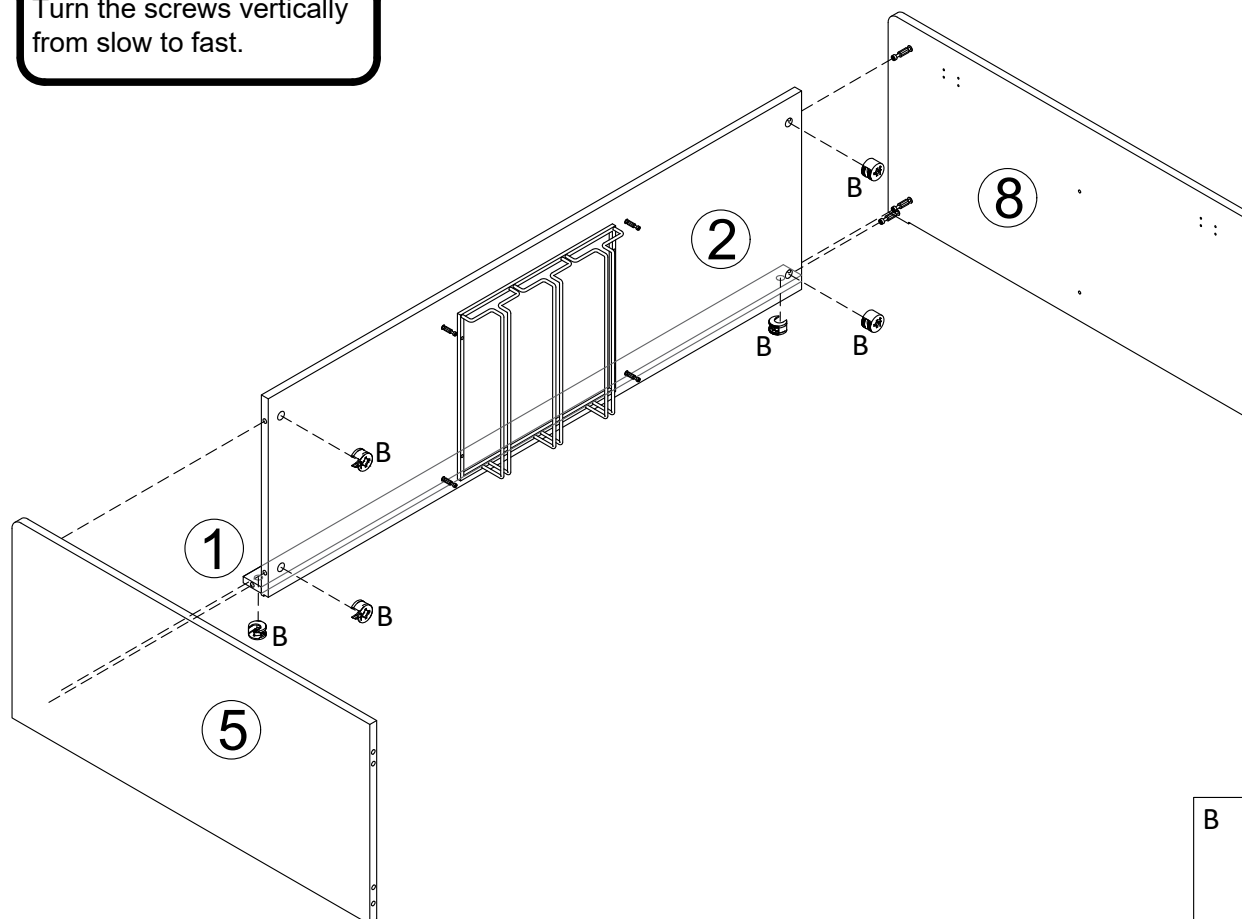
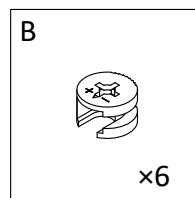
3

Turn the screws vertically from slow to fast.



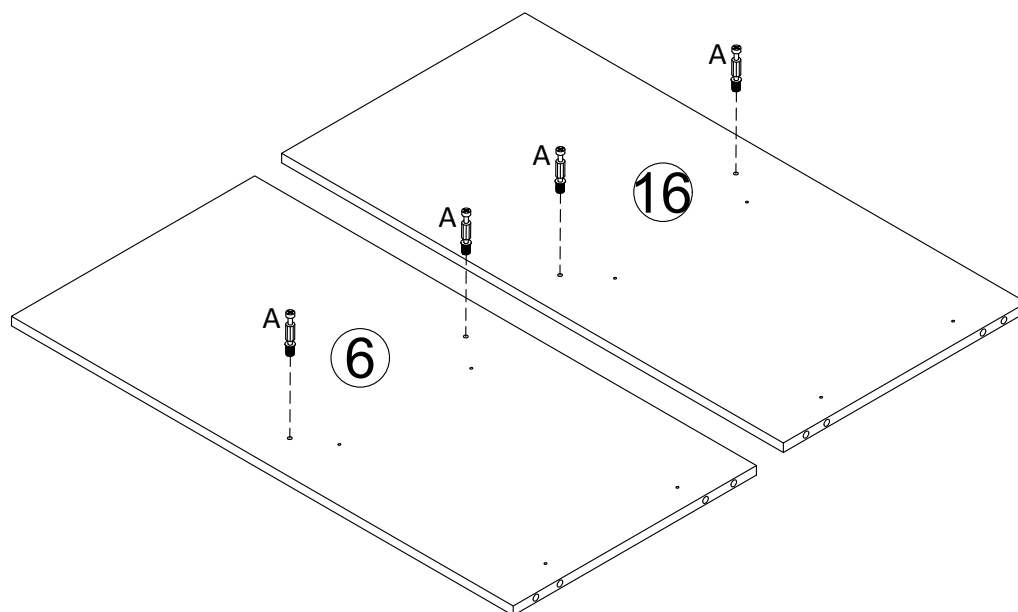
4

Turn the screws vertically from slow to fast.



5

Turn the screws vertically
from slow to fast.

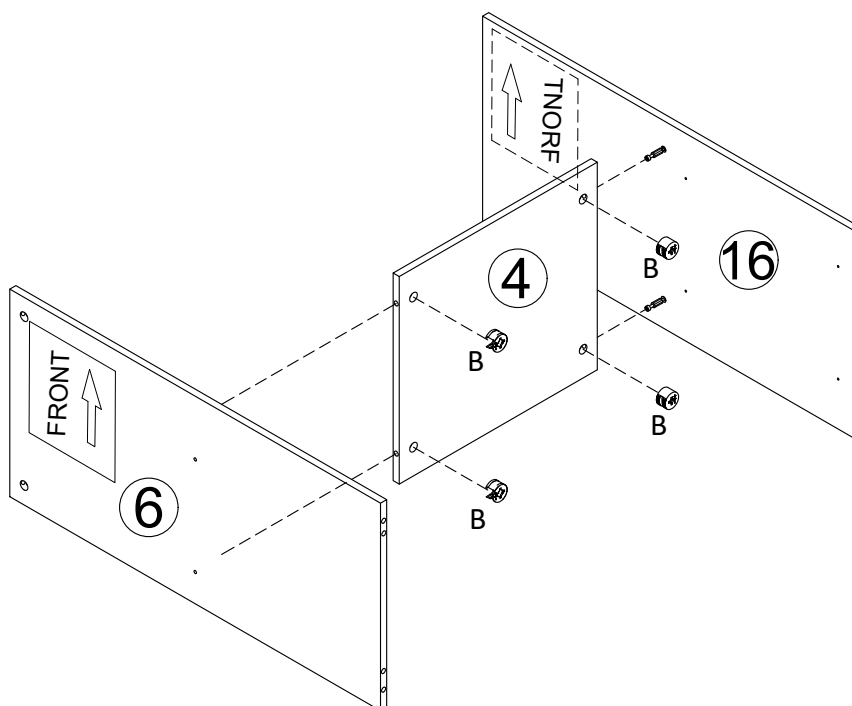


A



x4

6

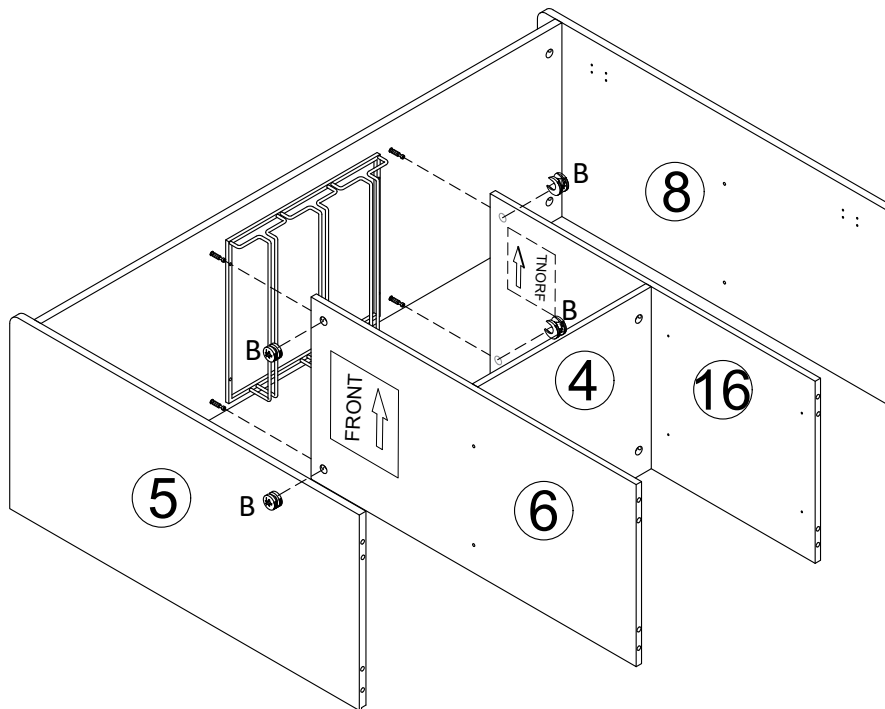
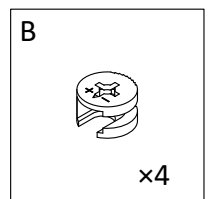


B



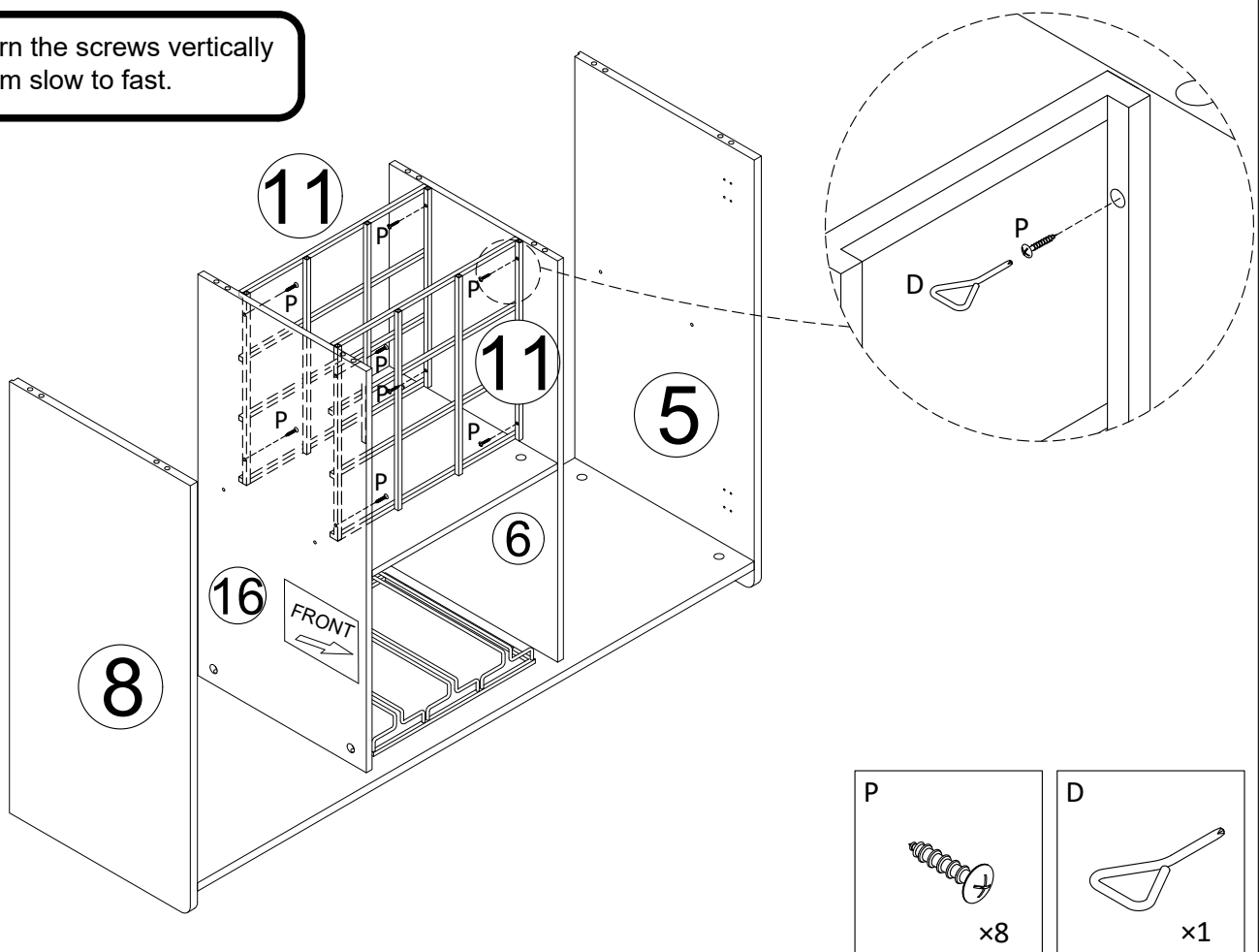
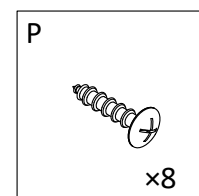
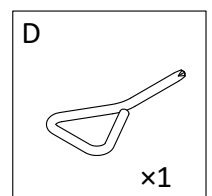
x4

7

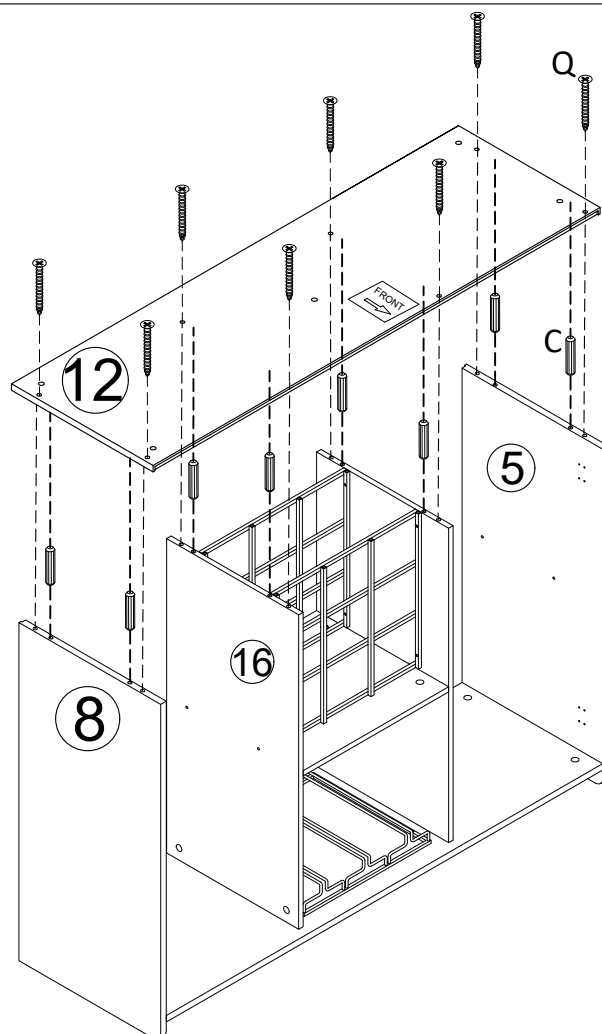


8

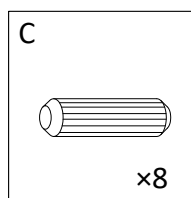
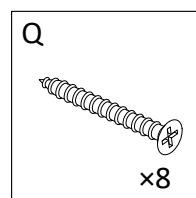
Turn the screws vertically from slow to fast.



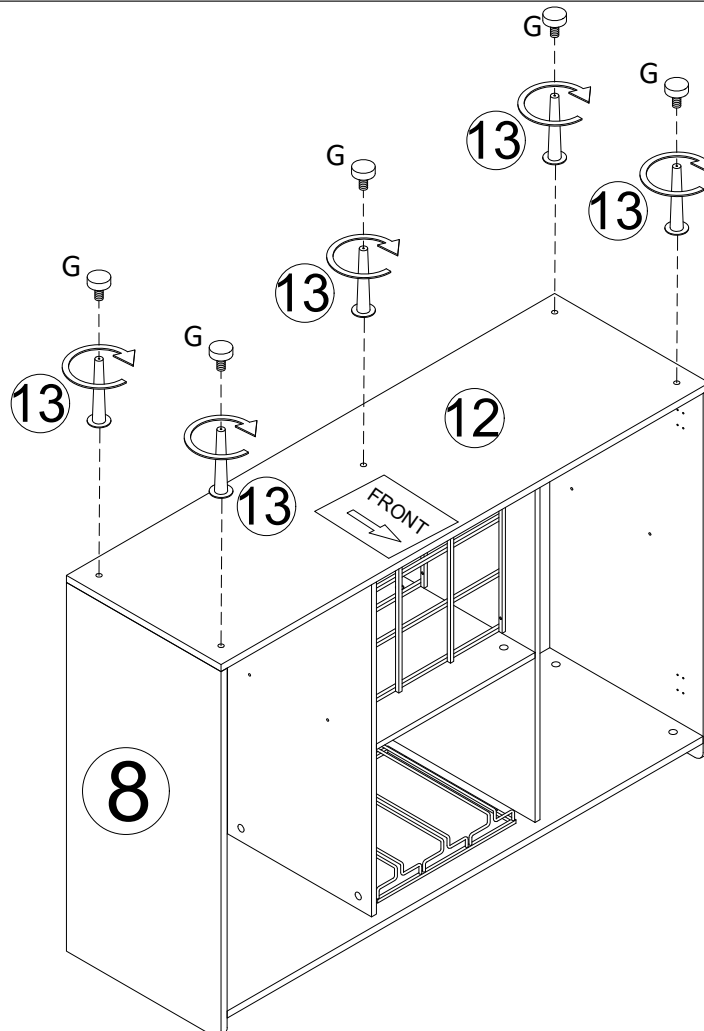
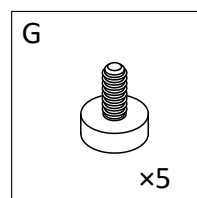
9



Turn the screws vertically
from slow to fast.

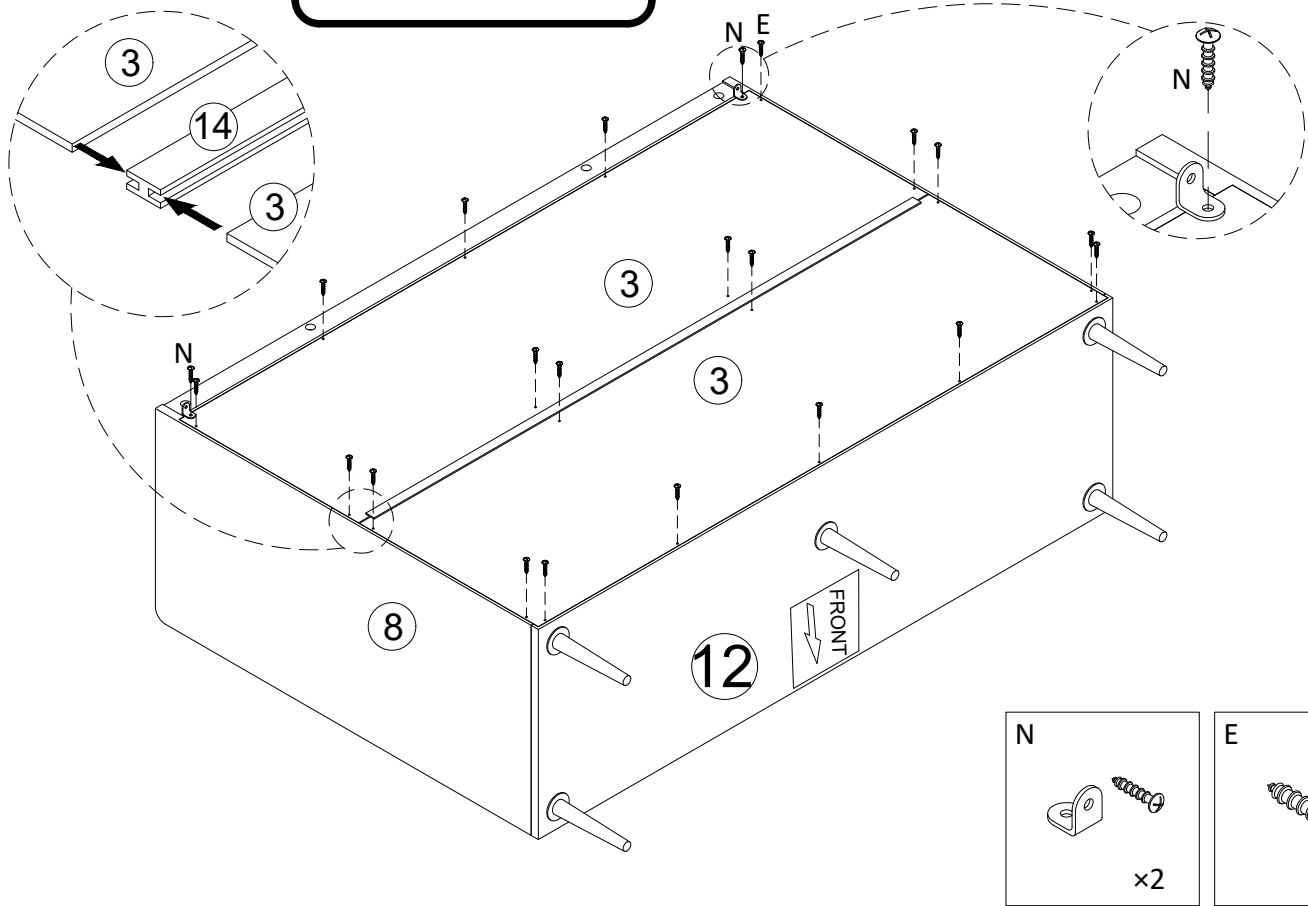


10



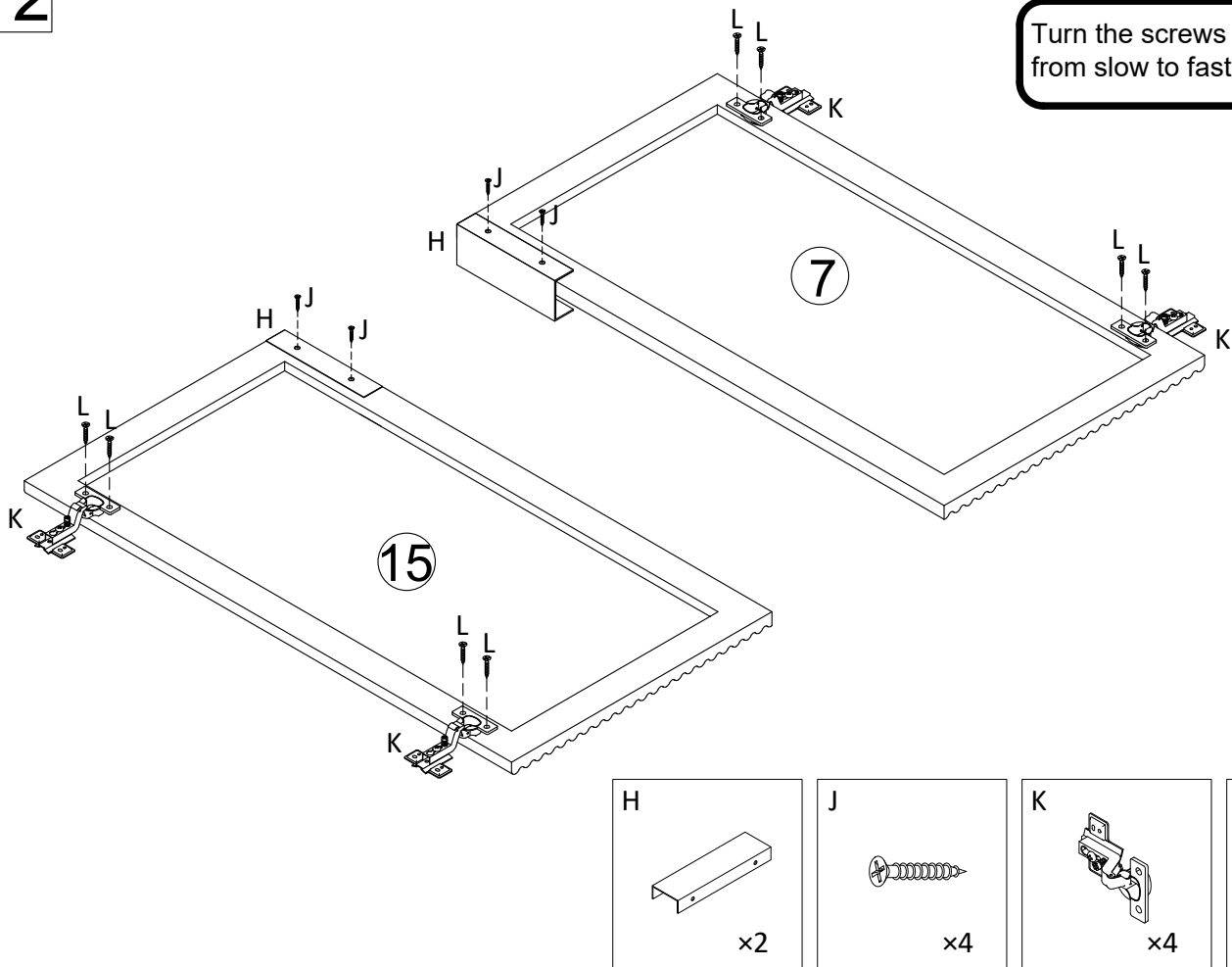
11

Turn the screws vertically from slow to fast.

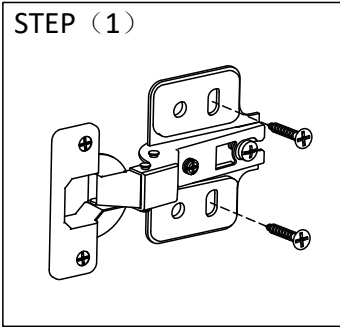


12

Turn the screws vertically from slow to fast.

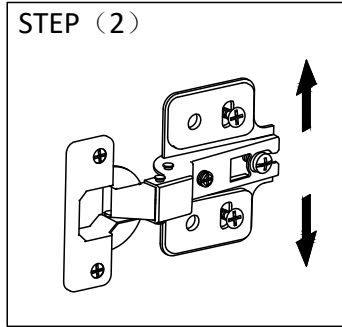


STEP (1)



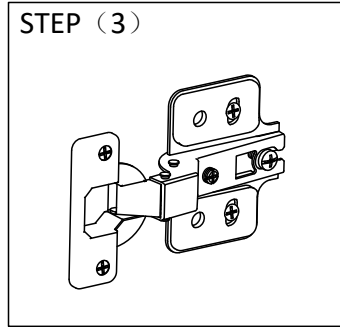
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



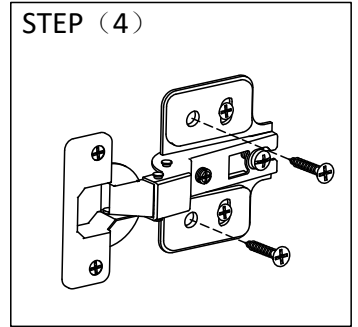
Tips: Moving the hinges up or down appropriately to adjust the gap between the door and the cabinet top and bottom.

STEP (3)



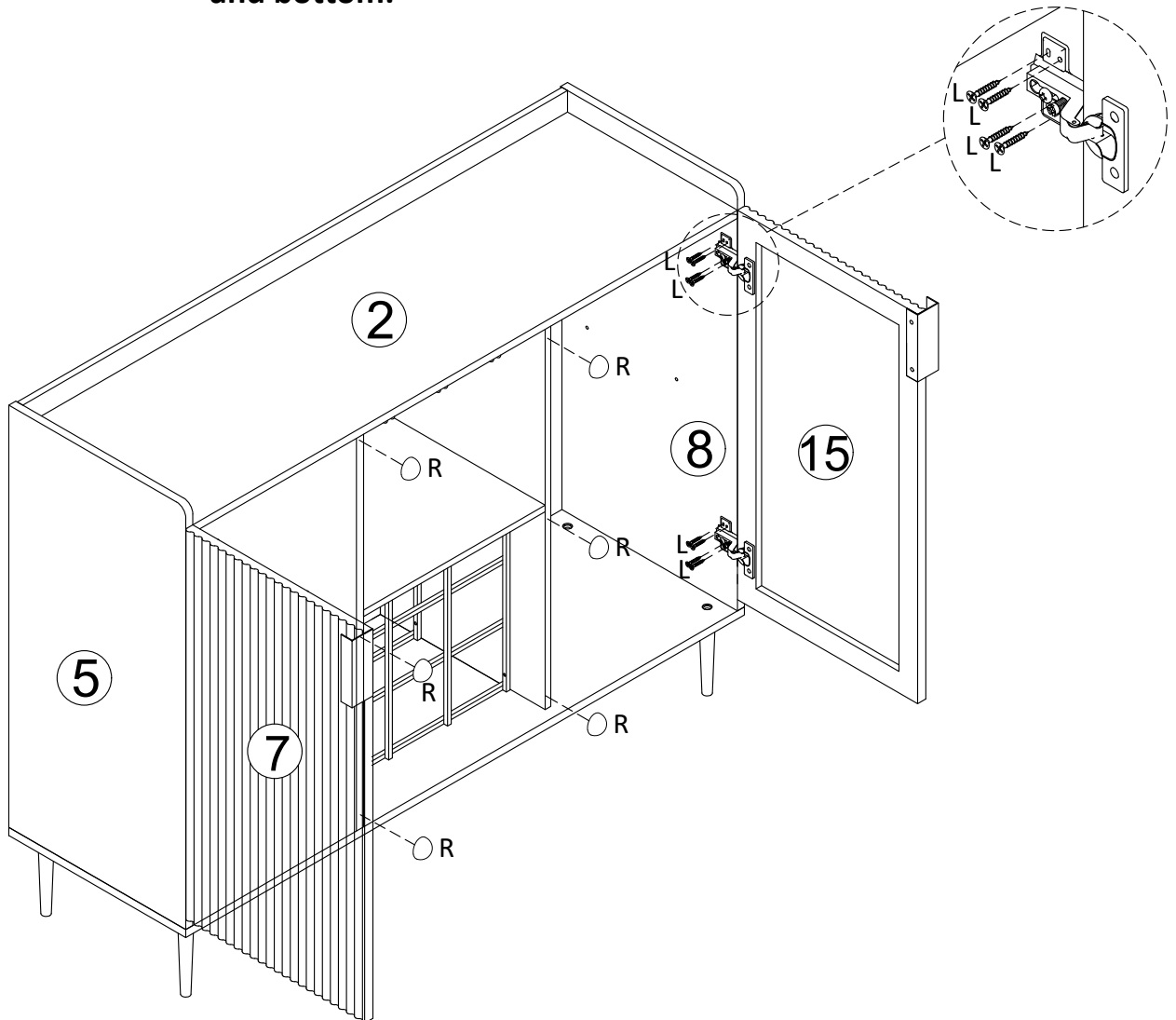
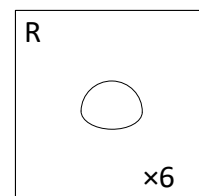
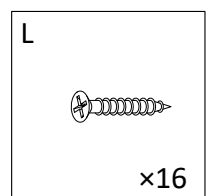
Tips: Tightening the screws completely.

STEP (4)



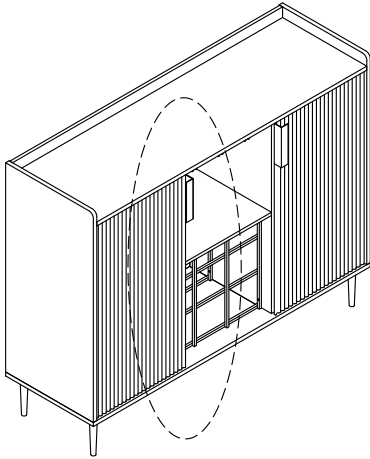
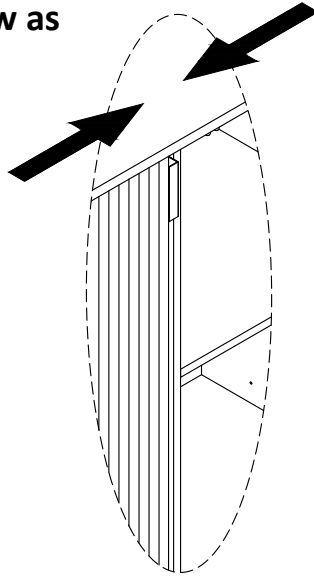
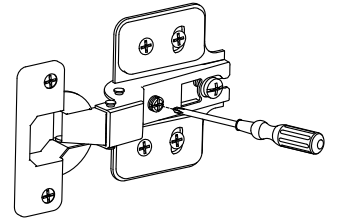
Tips: Tightening the other screws completely.

Turn the screws vertically from slow to fast.

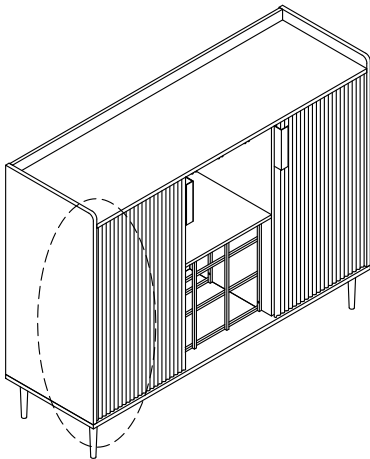
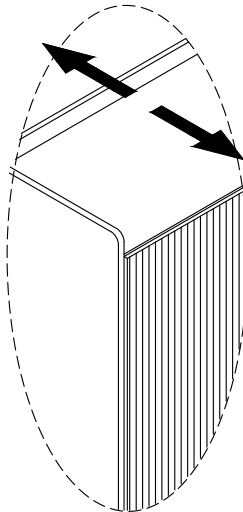
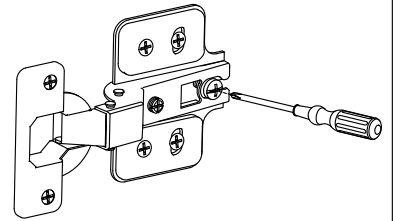


14

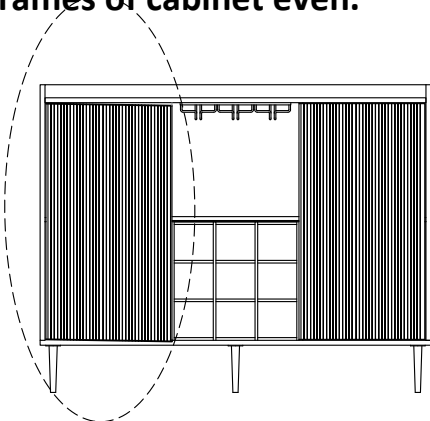
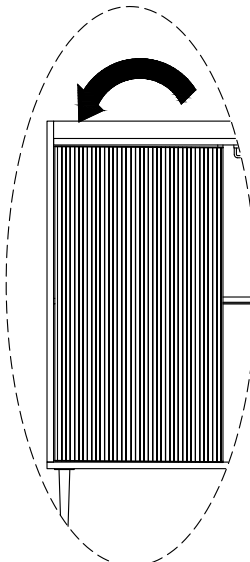
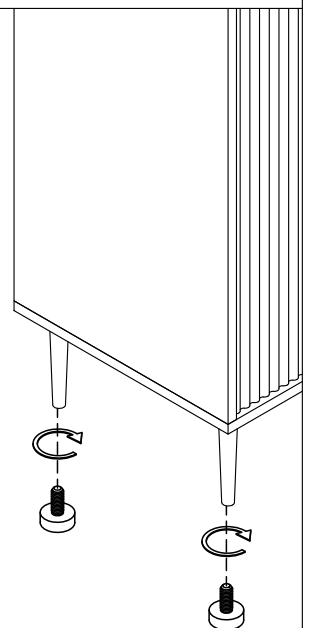
Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



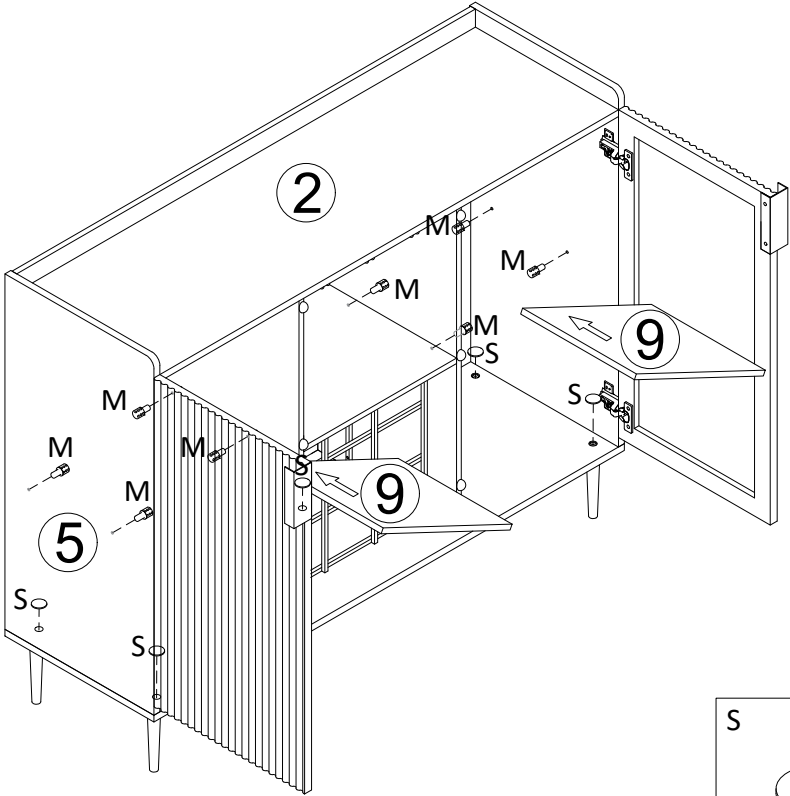
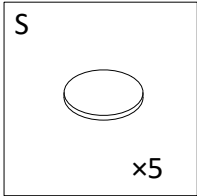
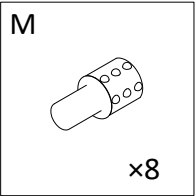
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



15



16

