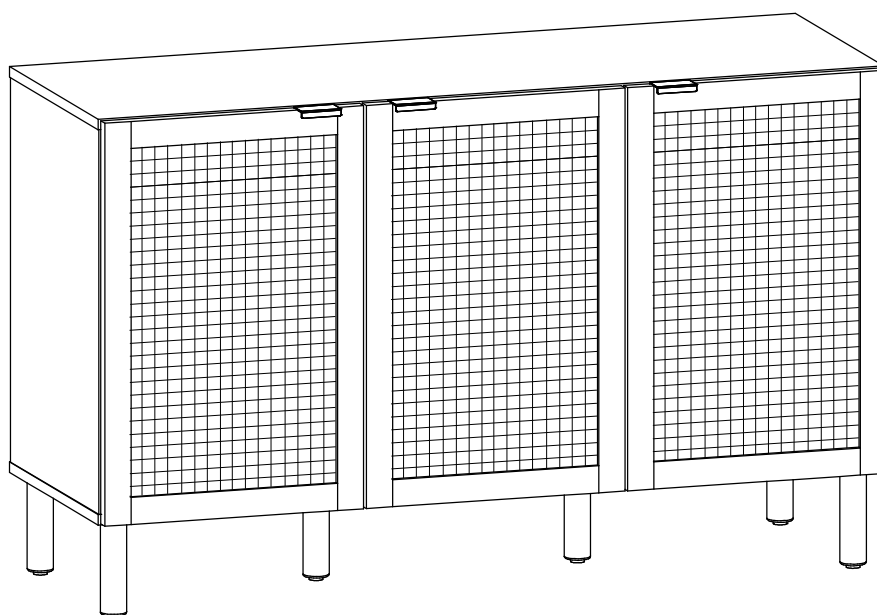


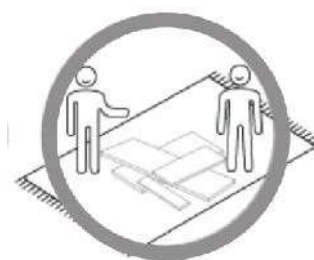
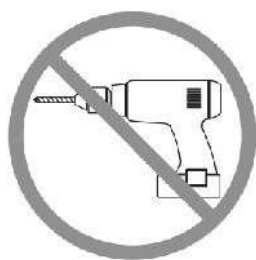
## ASSEMBLY INSTRUCTIONS

# Sango®

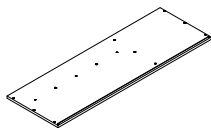
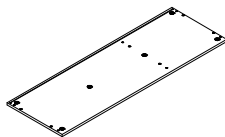
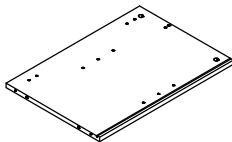
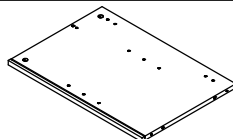
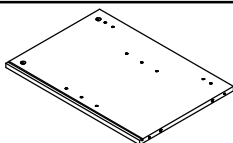
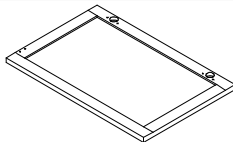
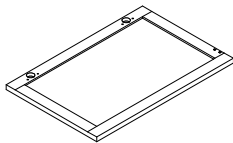
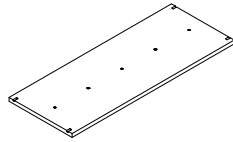
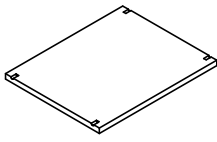
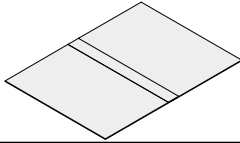
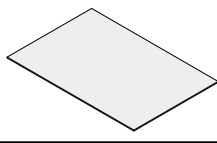
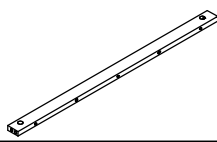
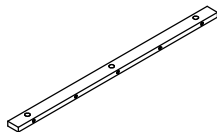
PRODUCT NAME : ORRE 3 DOOR CABINET  
DIMENSIONS : 47.2"W x 16.54"D x 29.29"H  
ITEM NO. : 7238BK583ACV68 (BLACK BLACK)  
7238BB583ACV68 (BLACK BROWN)


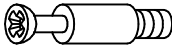


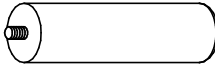



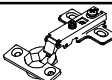

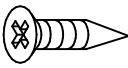
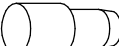

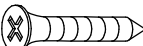

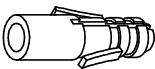
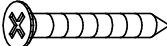





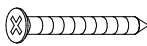
**Note:**

- Please make sure all parts and proper quantities are included.
  - Do not use power tools. We recommend you hand-tighten screws.
- Use care not to overtighten.



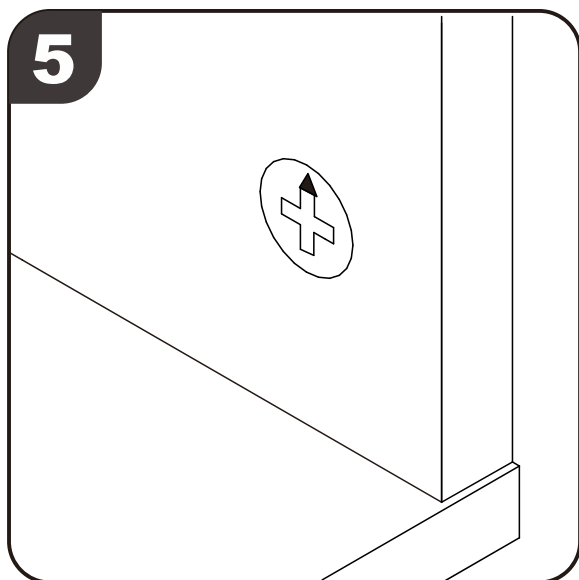
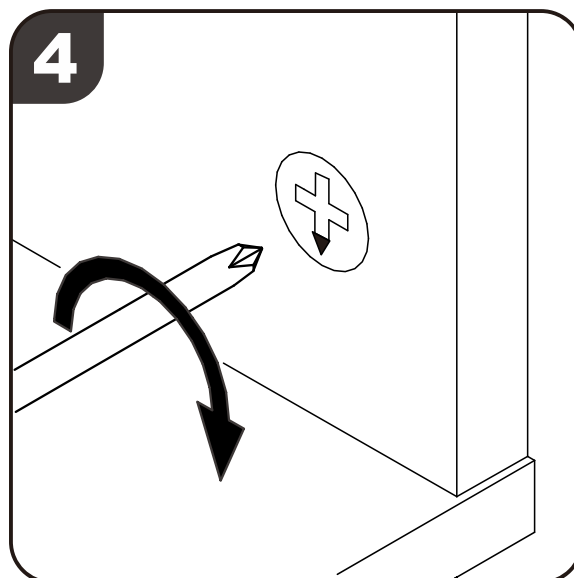
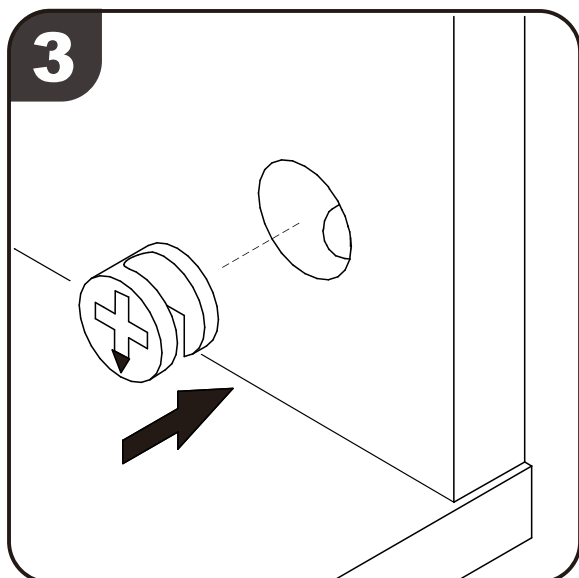
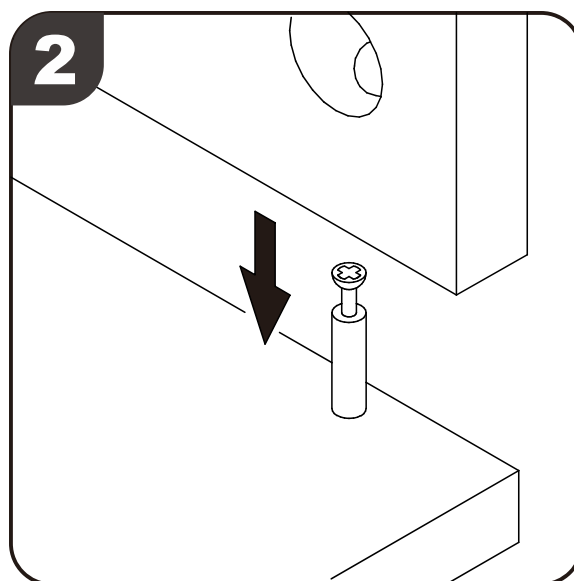
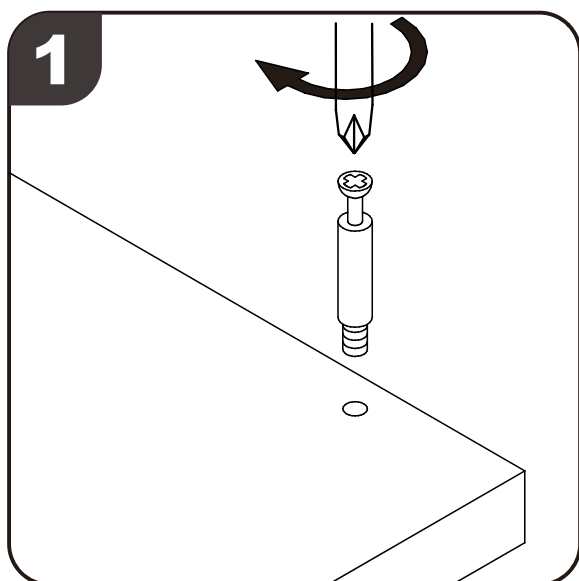
1. Check for damaged or missing parts . Call 1-800-696-8446 to order missing supplies.
2. Use a soft surface or the carton as a working surface to prevent damage during assembly.
3. It is recommended to have 2 adults on hand for assembly.
4. Gather all tools prior to assembly.
5. **WARNING!** When included, anti-tipping hardware **MUST** be installed for your safety.

| PARTS LIST : |                       |  | QTY  |
|--------------|-----------------------|--|------|
| A            | Top Panel             |    | 1pc  |
| B            | Bottom Panel          |    | 1pc  |
| C            | Left Side Panel       |    | 1pc  |
| D            | Vertical Panel        |    | 1pc  |
| E            | Right Side Panel      |    | 1pc  |
| F            | Left Door             |   | 1pc  |
| G            | Right Door            |  | 2pcs |
| H            | Shelf (L)             |  | 1pc  |
| I            | Shelf (S)             |  | 1pc  |
| J            | Back Panel (L)        |  | 1pc  |
| K            | Back Panel (S)        |  | 1pc  |
| L            | Support for Top Panel |  | 1pc  |
| M            | Support for Shelf (L) |  | 1pc  |

| HARDWARE : |                                 |  | QTY   |
|------------|---------------------------------|--|-------|
| 1          | Cam Bolt (34mm)                 |    | 8pcs  |
| 2          | Cam Bolt (24mm)                 |    | 3pcs  |
| 3          | Cam Lock (Ø15mm)                |    | 11pcs |
| 4          | Wooden Dowel (Ø8x25mm)          |    | 15pcs |
| 5          | Leg Ø38x140mm                   |    | 6pcs  |
| 6          | Screw for Bottom                |    | 6pcs  |
| 7          | Handle                          |    | 3pcs  |
| 8          | Screw for Handle                |    | 6pcs  |
| 9          | Hinge for Left & Right Door     |    | 4pcs  |
| 10         | Hinge for Middle Door           |   | 2pcs  |
| 11         | Screw for Hinge                 |  | 24pcs |
| 12         | Shelf Pin                       |  | 8pcs  |
| 13         | Plastic Wedge Bracket           |  | 10pcs |
| 14         | Screw for Plastic Wedge Fixture |  | 10pcs |
| 15         | Glue                            |  | 1pc   |
| 16         | Plastic Anchor                  |  | 1pc   |
| 17         | Screw for Plastic Anchor        |  | 1pc   |
| 18         | Anti-tip Bracket                |  | 2pcs  |
| 19         | Screw for Anti-tip Bracket      |  | 1pc   |
| 20         | Anti-tip Cable Tie              |  | 1pc   |
| 21         | Cover Sticker                   |  | 6pcs  |
| 22         | Bumper cushions                 |  | 6pcs  |
| 23         | Screw for Support of Top Panel  |  | 3pcs  |

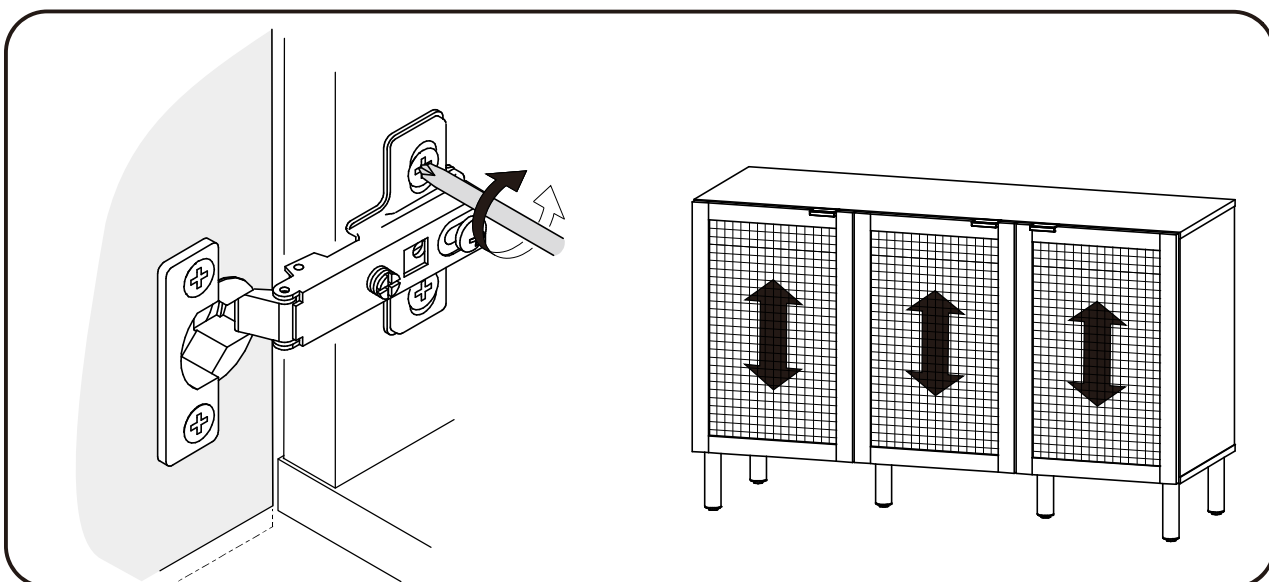
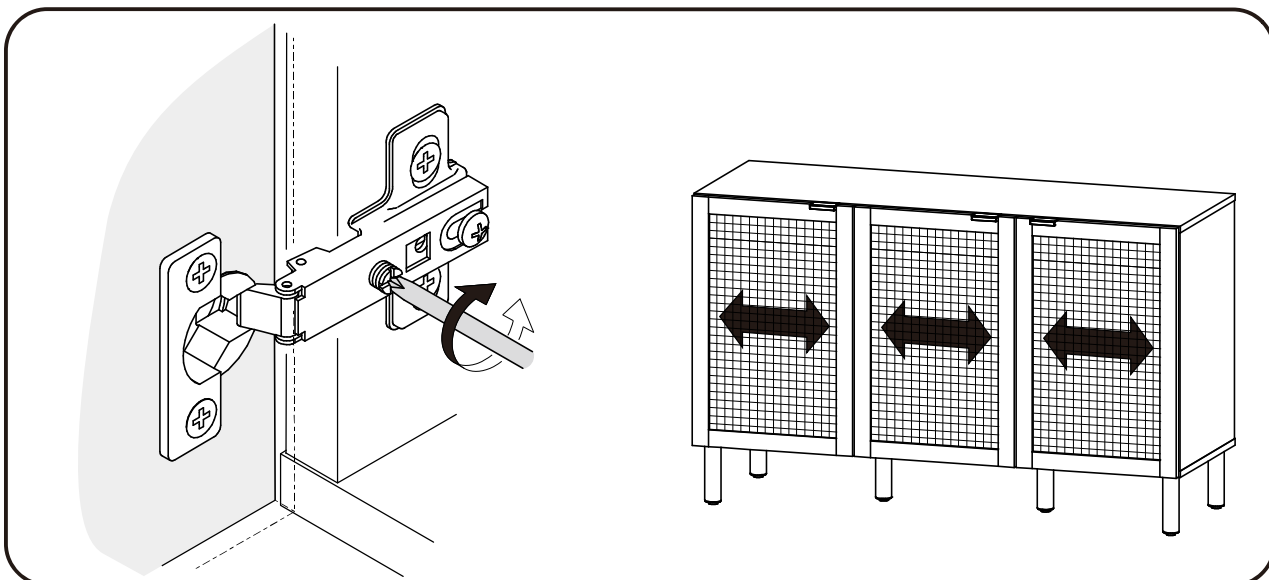
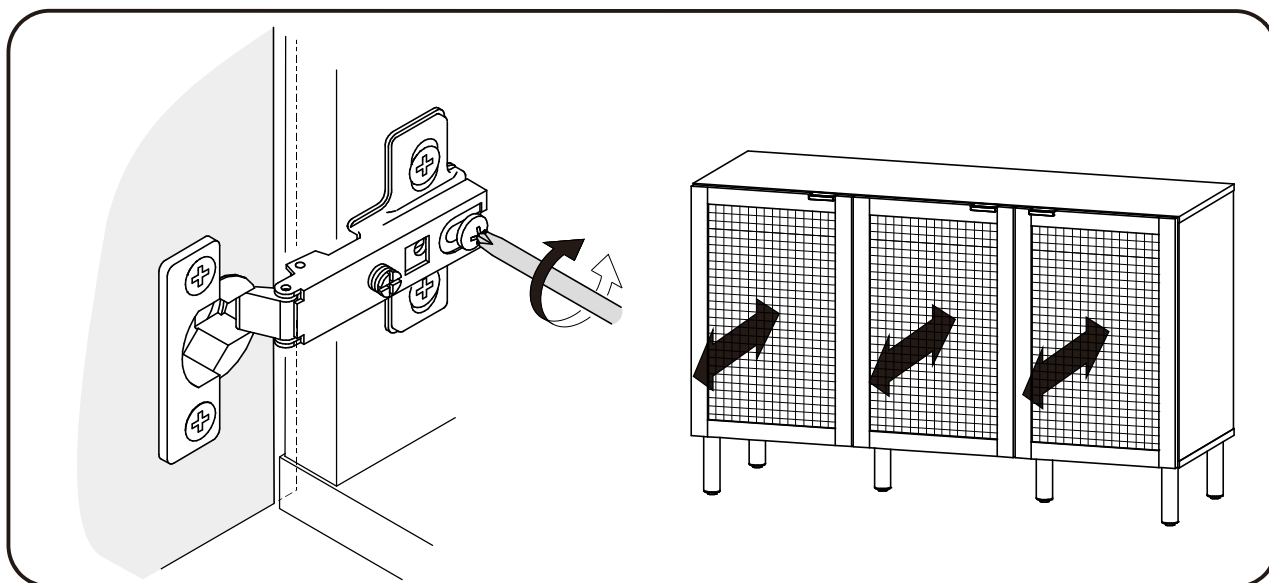
## How to use cam lock system

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## How to adjust door's gap

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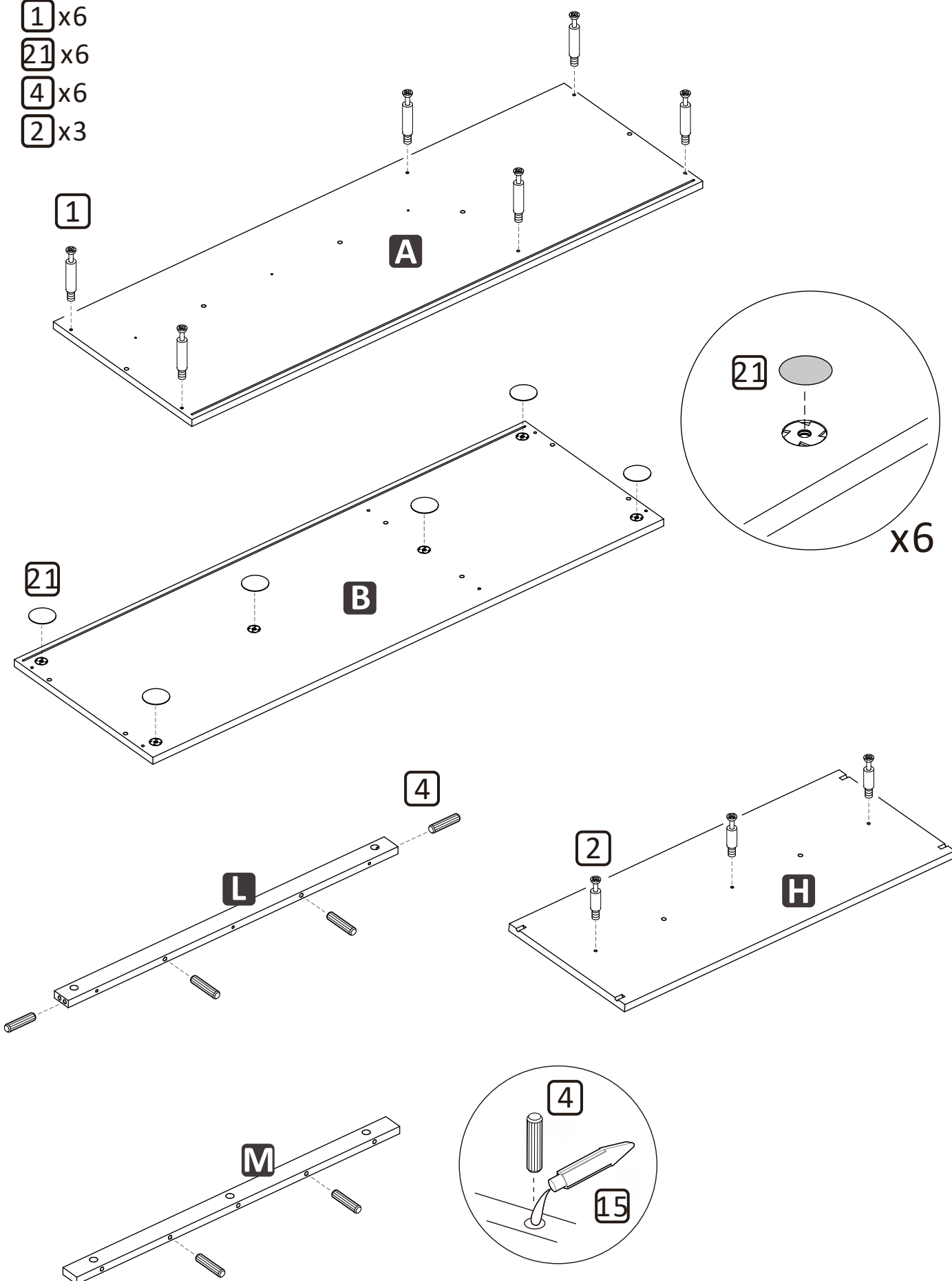
# STEP-1

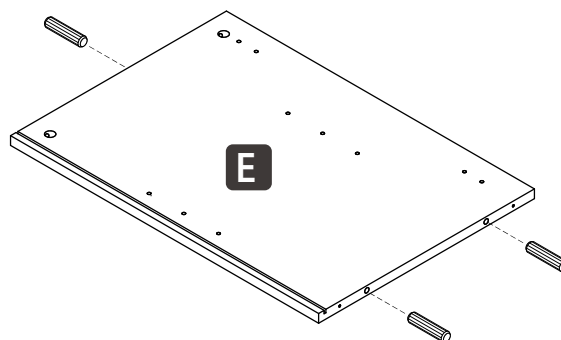
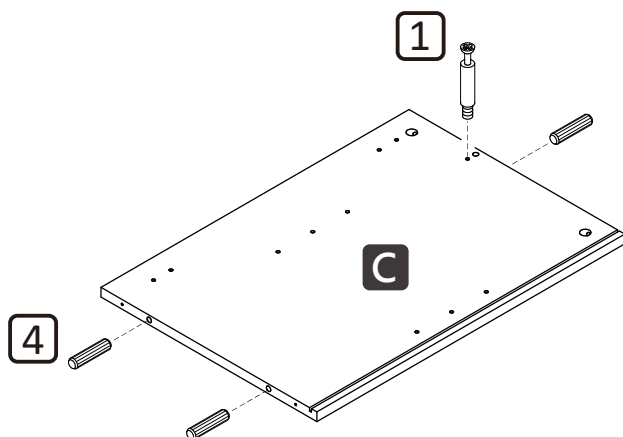
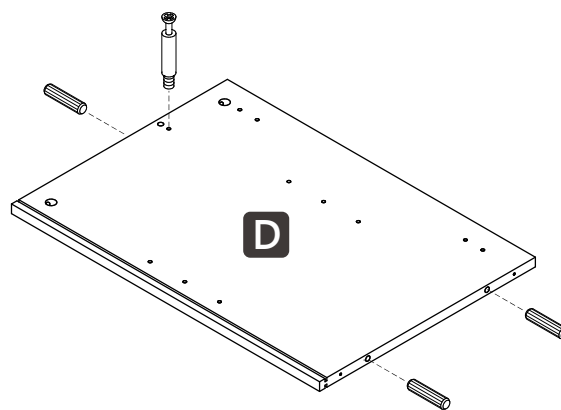
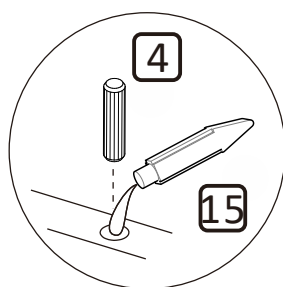
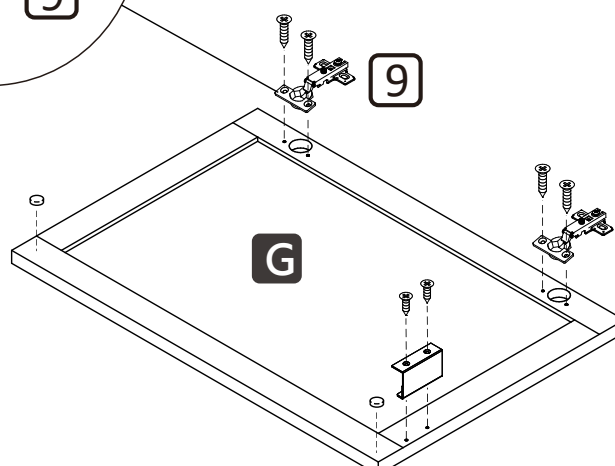
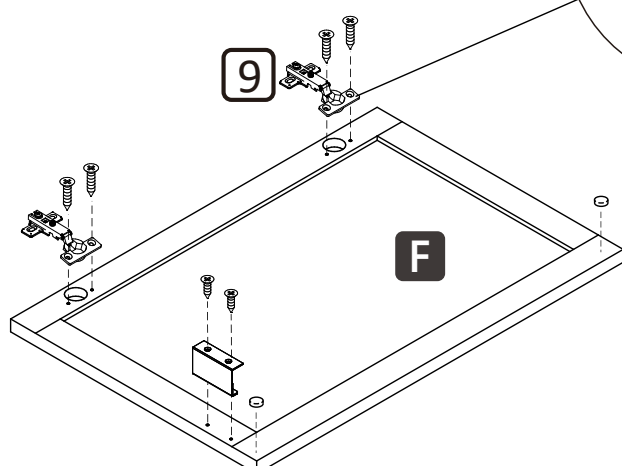
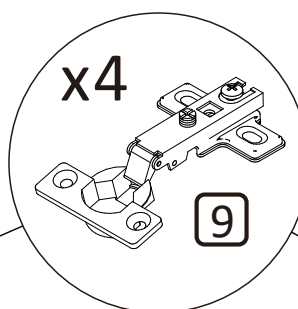
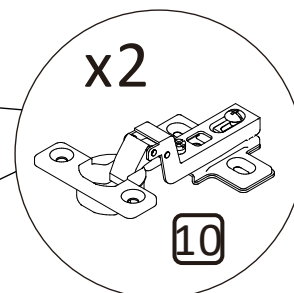
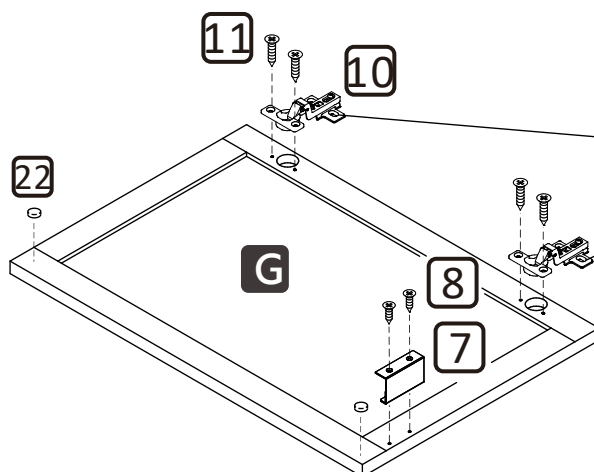
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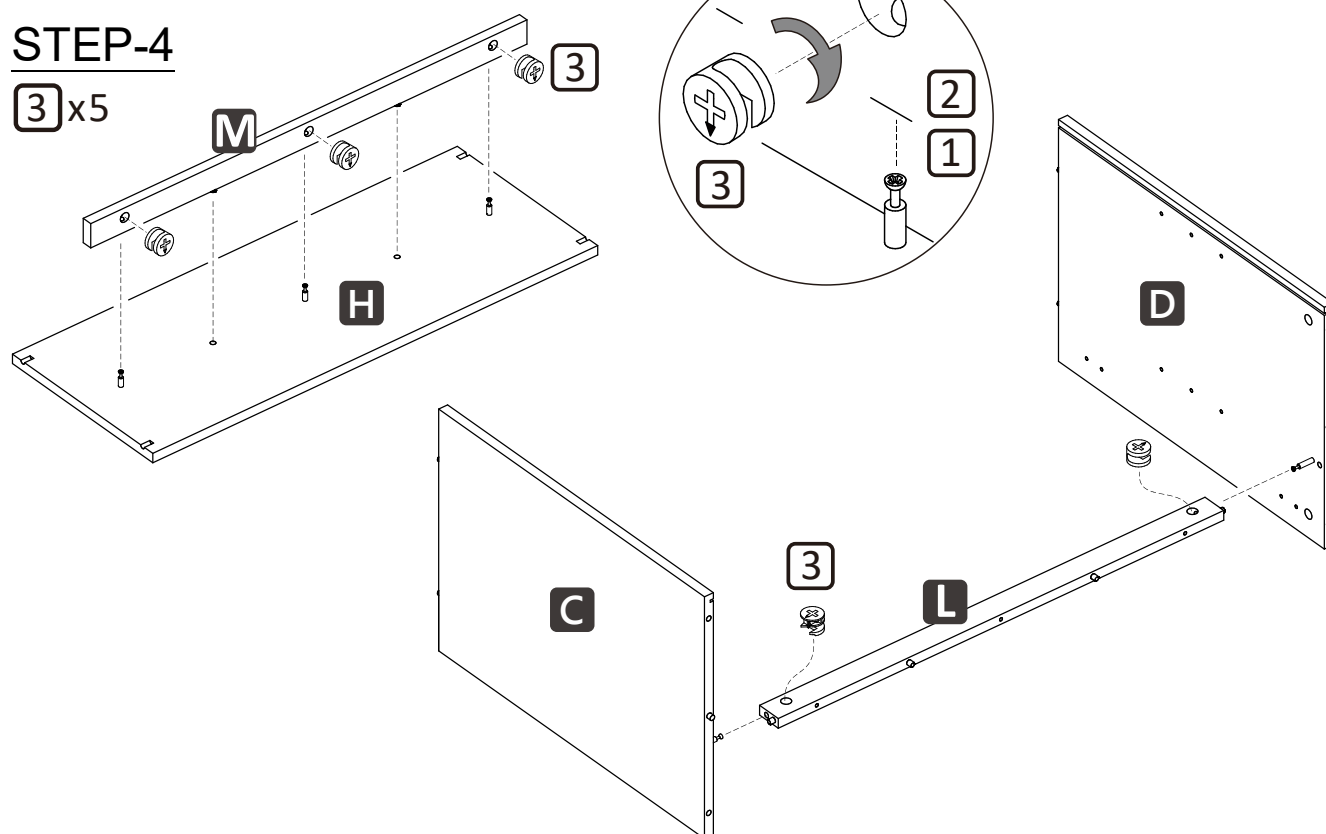
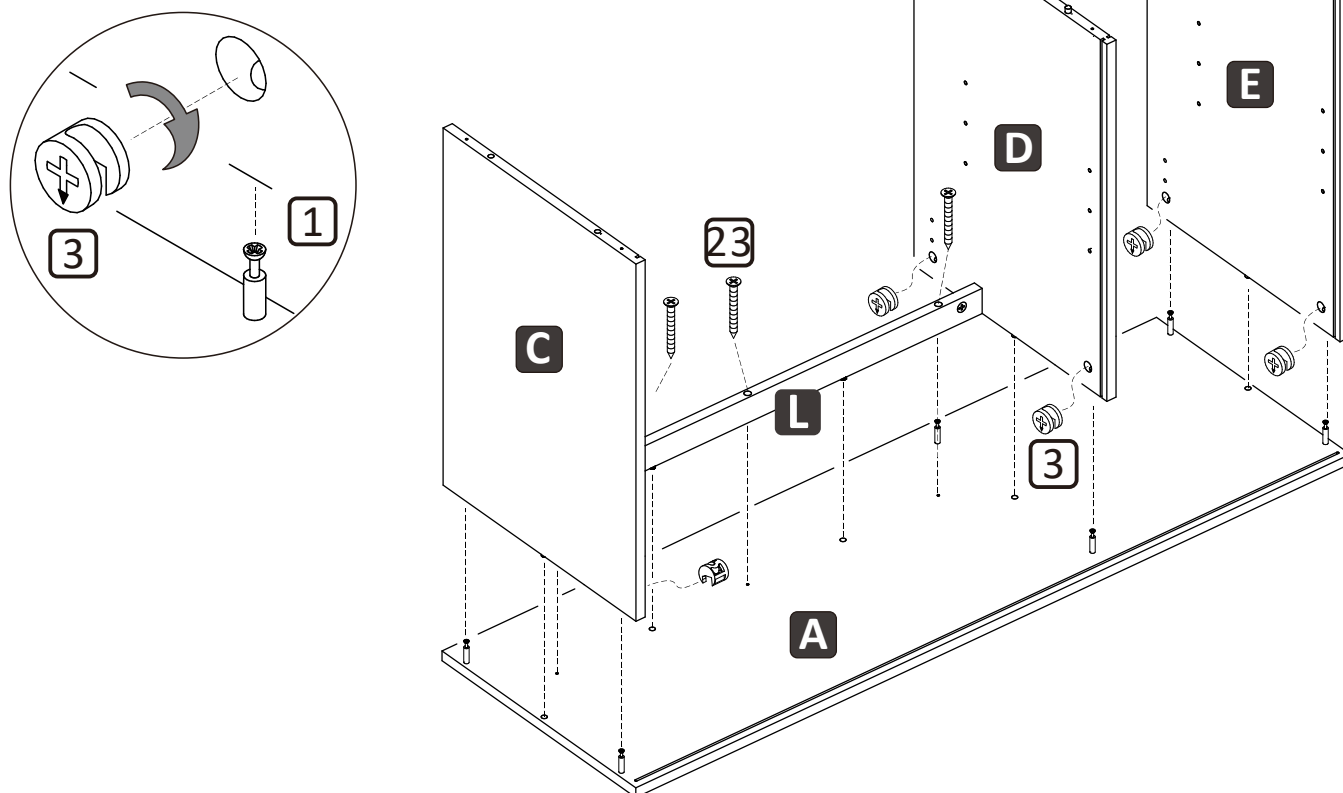
**21** x6

**4** x6

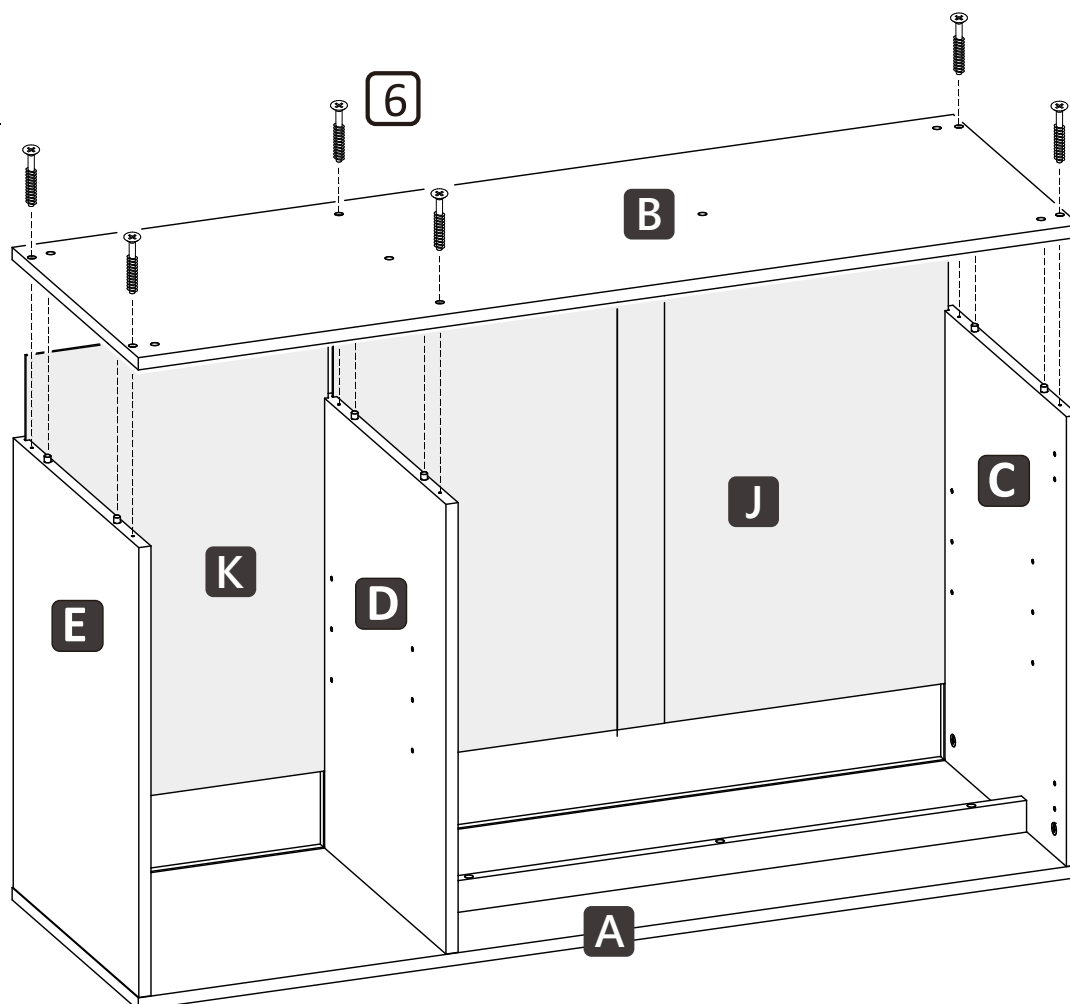
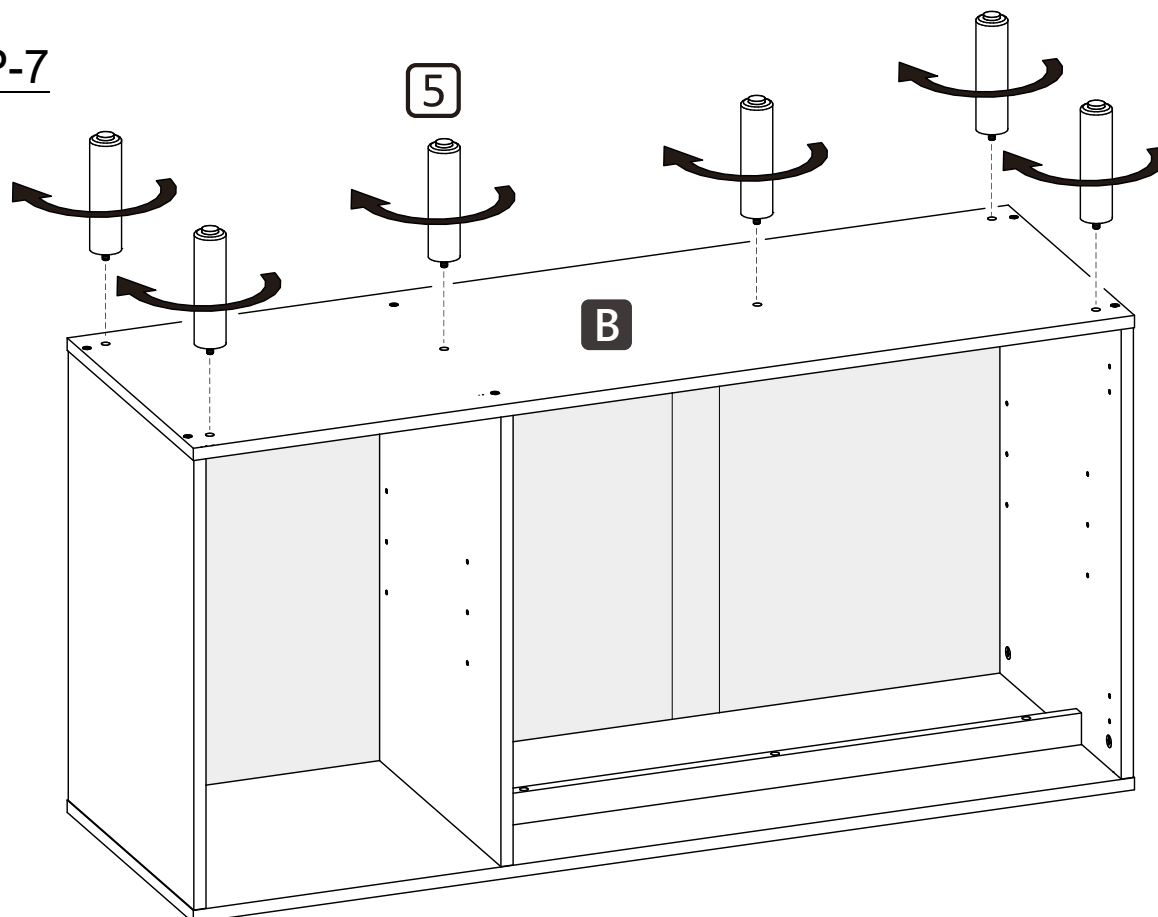
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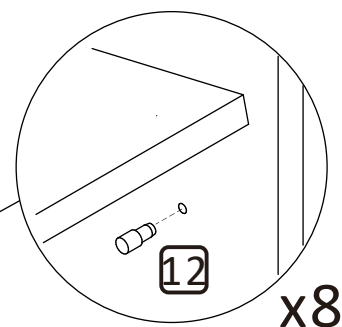
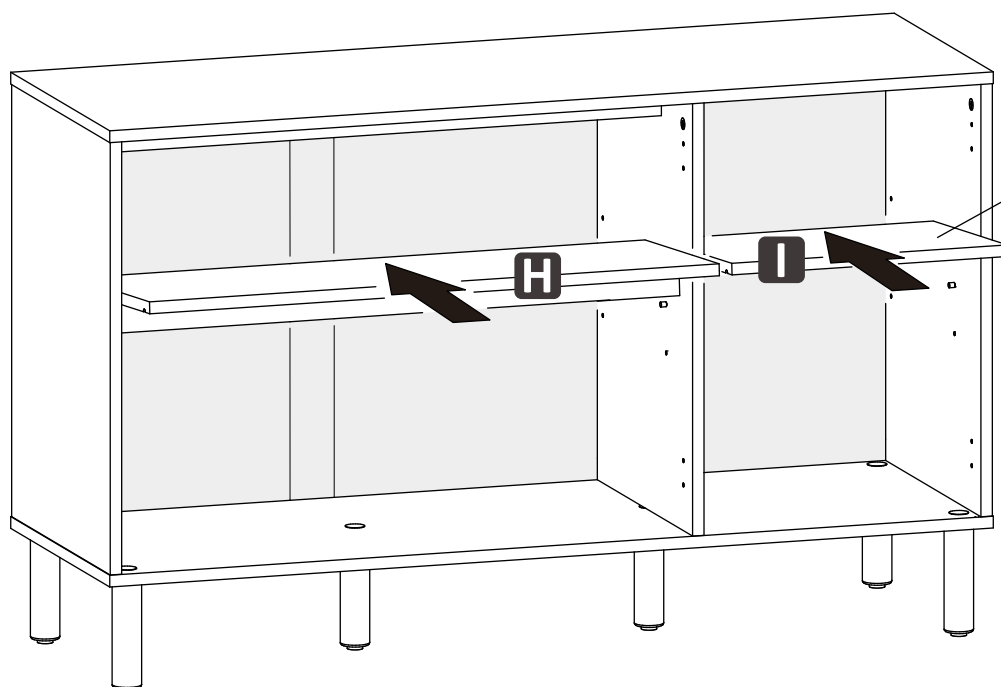
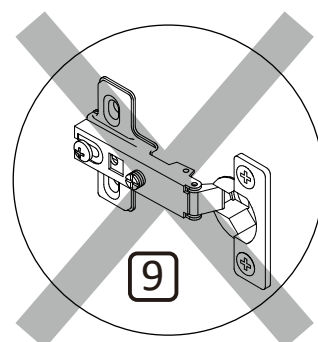
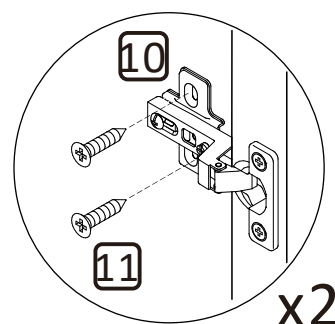
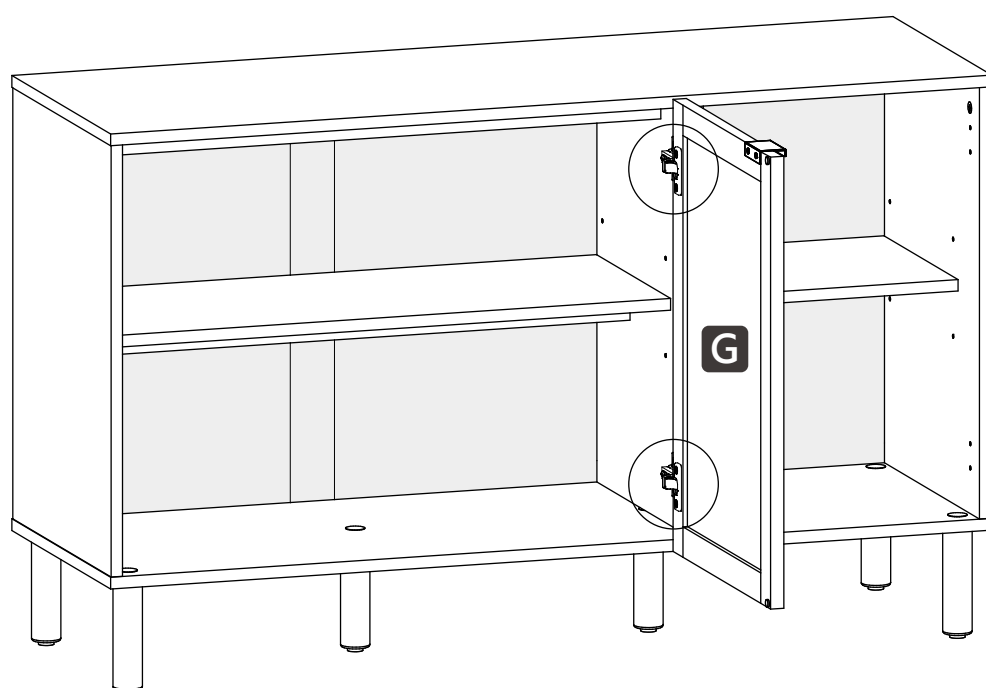


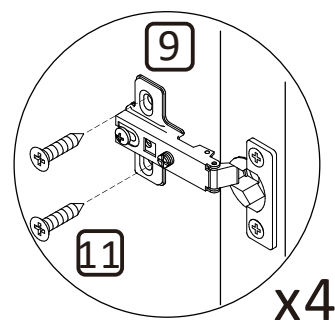
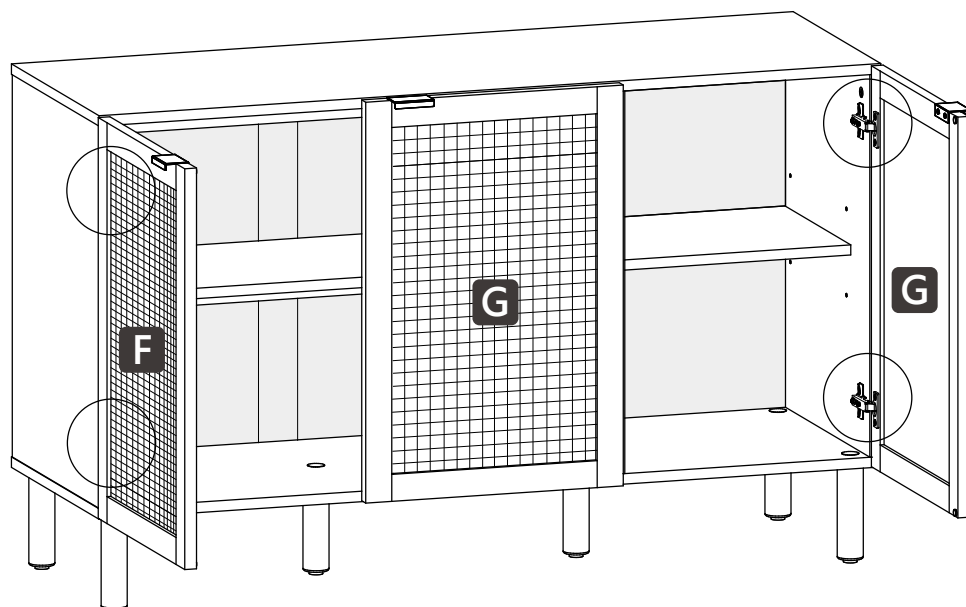
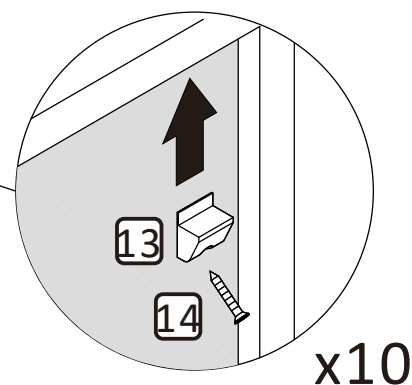
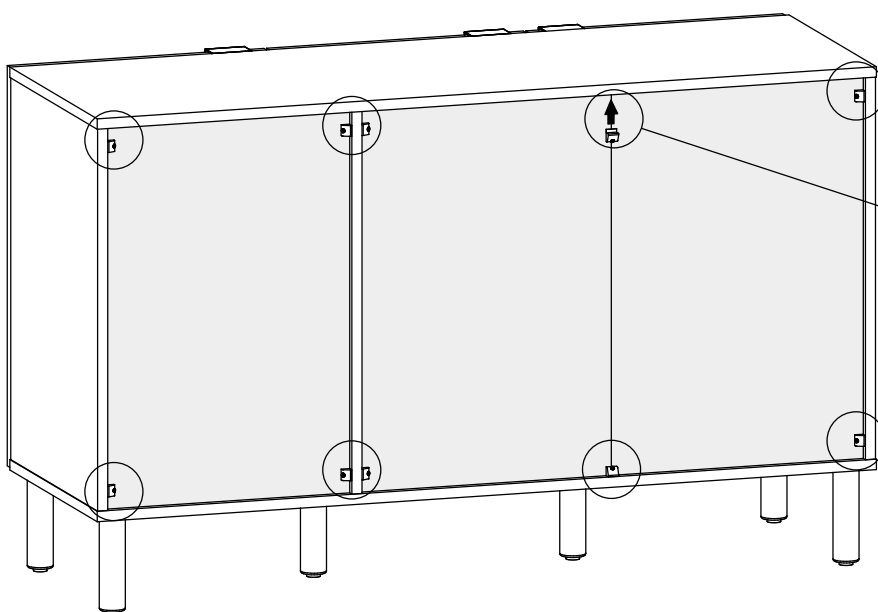
**STEP-2****1** x2**4** x9**STEP-3****7** x3**8** x6**10** x2**11** x12**22** x6**9** x4

**STEP-4****3** x5**STEP-5****3** x6**23** x3

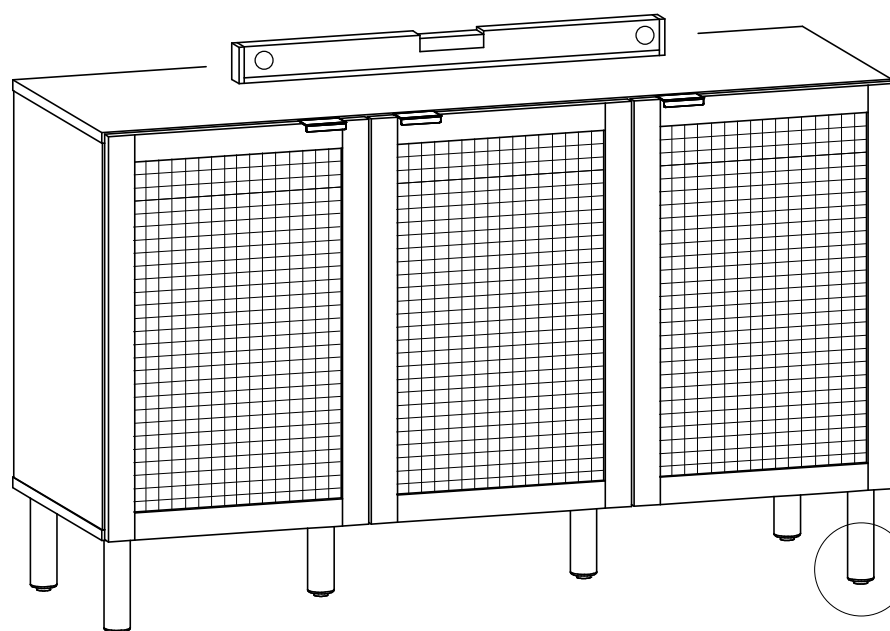


**STEP-6****6** x6**STEP-7****5** x6

**STEP-8****12** x8**STEP-9****11** x4

**STEP-10****11** x8**STEP-11****13** x10**14** x10

Lock plastic wedge bracket  
on 10 corners of the back panel.

**STEP-12**

**Note:**  
adjust levelers on an uneven floor.

**STEP-13 INSTALL THE TIP-OVER CABLE**

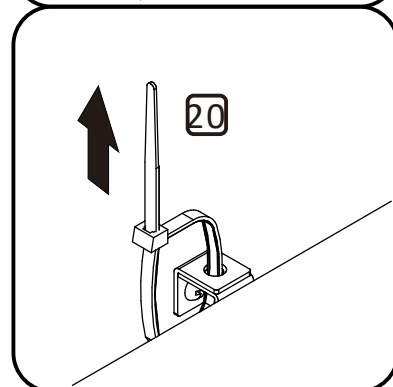
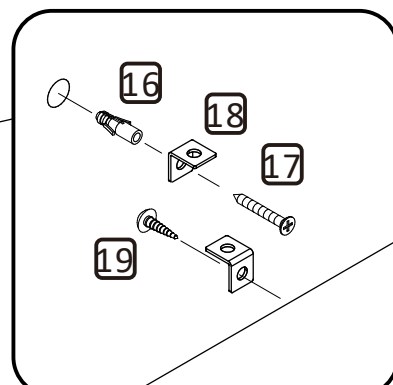
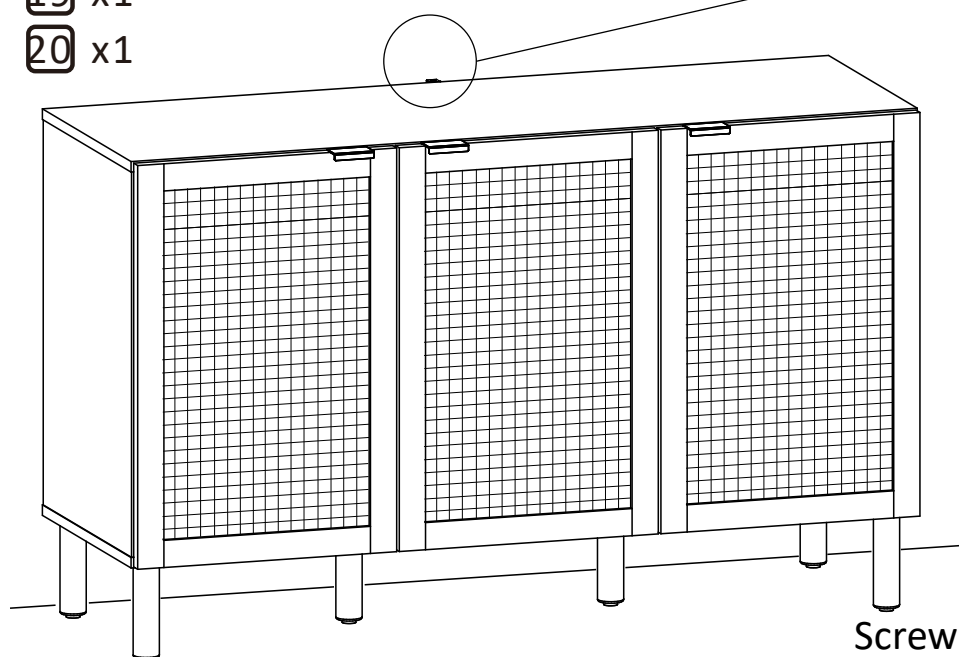
**16** x1

**17** x1

**18** x2

**19** x1

**20** x1



Screw into wall stud if available.  
Use anchor on hollow wall.

**WARNING! Team Lifting Required. Do NOT drag the cabinet.**