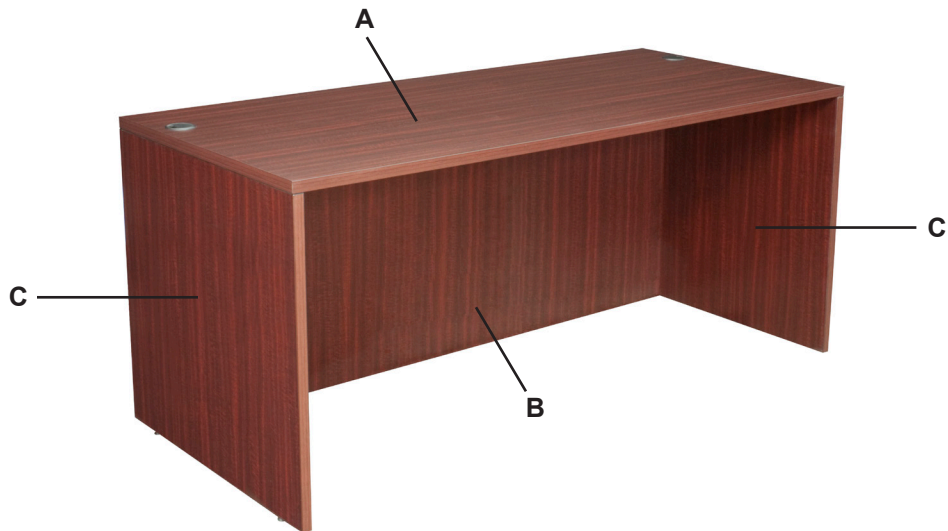


## Desk Shell • INSTRUCTIONS

**Organize your parts. You may need a rubber mallet.**



Parts:

**A:** Desk Top



Quantity: 1

**B:** Desk Front



Quantity: 1

**C:** Desk Side



Quantity: 2

### IMPORTANT NOTICE:

Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid scratching the parts.  
Check to be sure that you have all parts and hardware.  
Remove all wrapping materials, including staples & packing straps before you start to assemble.  
Keep all hardware parts and packaging out of reach of children.

Any problems or questions, please call us

## Desk Shell • INSTRUCTIONS

Organize your parts. You may need a rubber mallet.

**STEP 1:** Attach **Desk Front (B)** to one of the **Desk Sides (C)** by lining up the Eclip with its corresponding holes, and sliding into place (see figure 1).

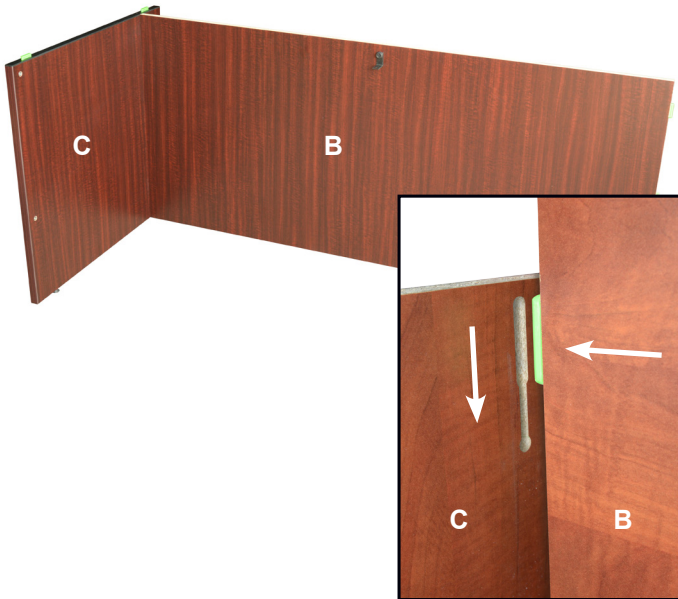
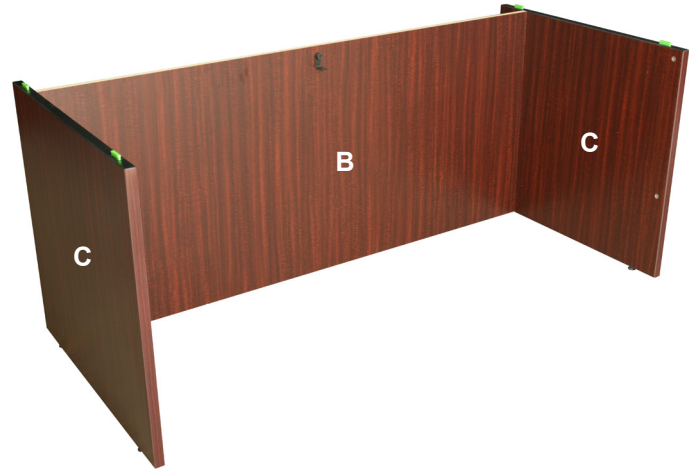


Figure 1

**STEP 2:** Attach the remaining **Desk Side (C)** to the **Desk Front (B)** by lining up the Eclip with its corresponding holes, and sliding into place.



**STEP 3A:** Remove Thumb Screw from **Desk Top (A)** before assembly. Next, attach **Desk Top (A)** to the assembled base by lining up the Eclip with its corresponding holes, and sliding into place (see figure 2.)

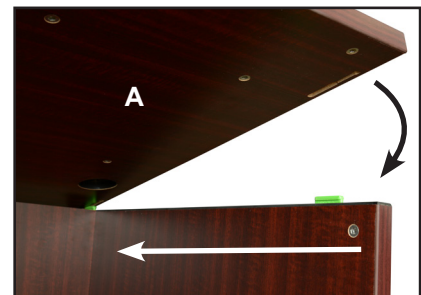


Figure 2

**STEP 3B:** Finally, place Thumb Screw into the front angle bracket connecting the **Desk Top (A)** to the **Desk Front (B)** (see figure 3.)

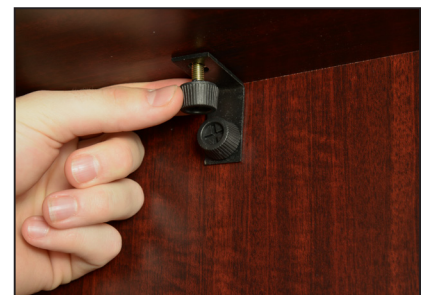


Figure 3

## Return Shell • INSTRUCTIONS

Organize your parts. You may need a rubber mallet.



### Parts:

#### **A:** Return Top



Quantity: 1

#### **B:** Leg



Quantity: 1

#### **C:** Back Panel



Quantity: 1

### Hardware:

#### **D:** 4-Hole Flat Bracket



Quantity: 1

#### **E:** Corner Bracket



Quantity: 1

#### **F:** 2-Hole Flat Bracket



Quantity: 1

#### **G:** Thumb Screws



Quantity: 10

### IMPORTANT NOTICE:

Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid scratching the parts. Check to be sure that you have all parts and hardware. Remove all wrapping materials, including staples & packing straps before you start to assemble. Keep all hardware parts and packaging out of reach of children.

Any problems or questions, please call us



## Return Shell • INSTRUCTIONS

Organize your parts. You may need a rubber mallet.

**STEP 1:** Attach **Back Panel (C)** to the underside of the **Return Top (A)** by lining up the Eclip with its corresponding holes, and sliding into place (see figure 1).

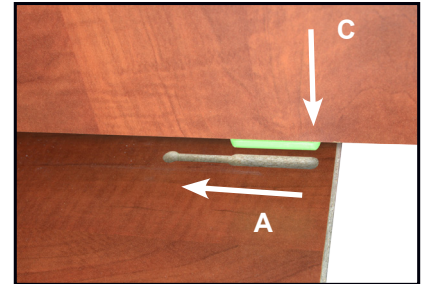
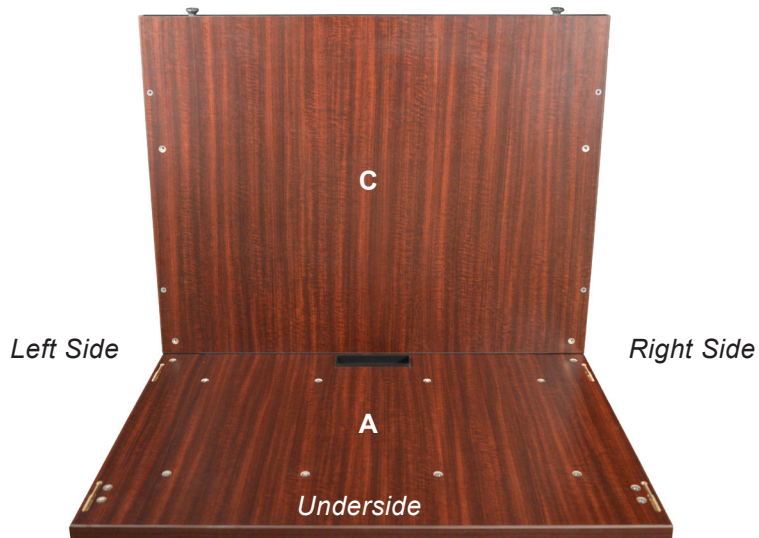
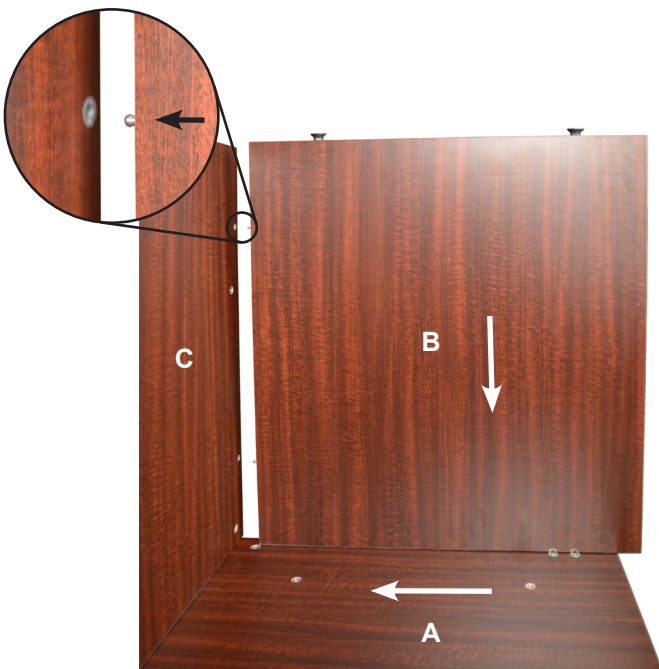


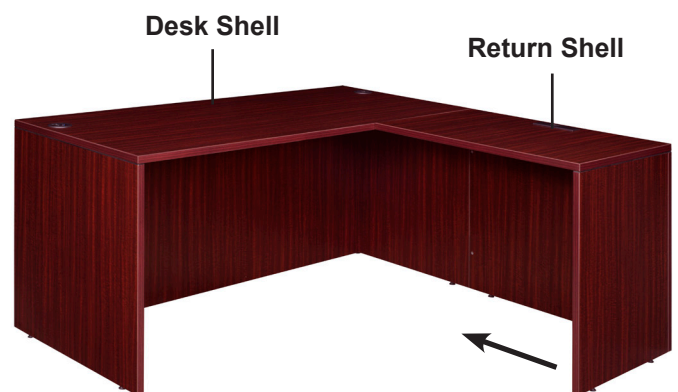
Figure 1

**STEP 2:** Attach **Leg (B)** to the underside of the **Return Top (A)** by lining up the Eclip with its corresponding holes, and sliding into place. While sliding over, line up Pins with corresponding holes in **Back Panel (C)** and press into place.



**SPECIAL NOTE:** Return is reversible. In Step 2, attach **Leg (B)** on left side of **Return Top (A)** for Right Return. Or, attach on right side of **Return Top (A)** for Left Return.

**STEP 3:** Using two people, flip over your assembled Return, and line it up with your assembled Desk Shell.

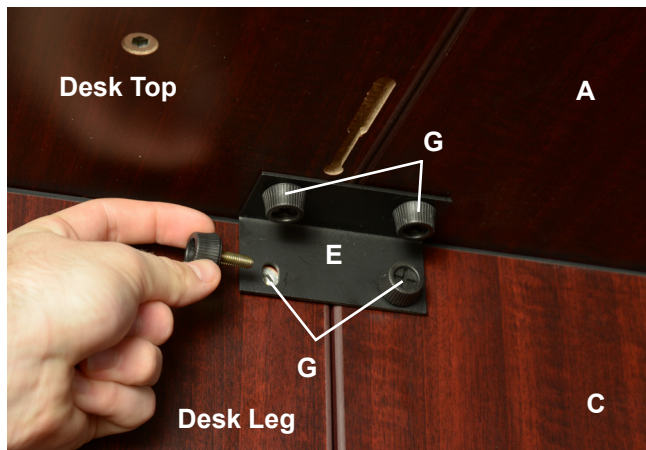


*Note: Right Return shown.*

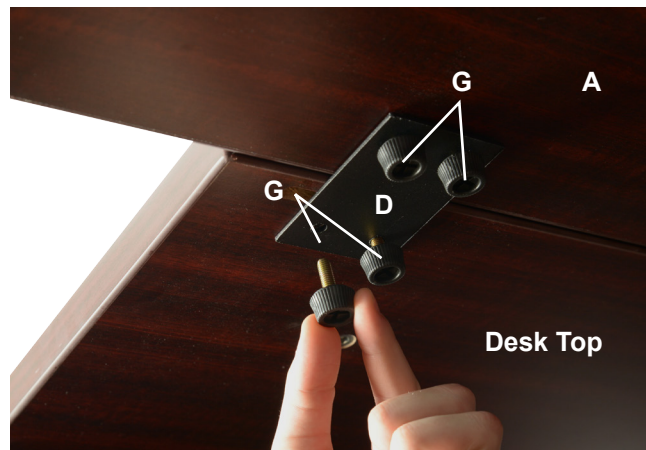
## Return Shell • INSTRUCTIONS

Organize your parts. You may need a rubber mallet.

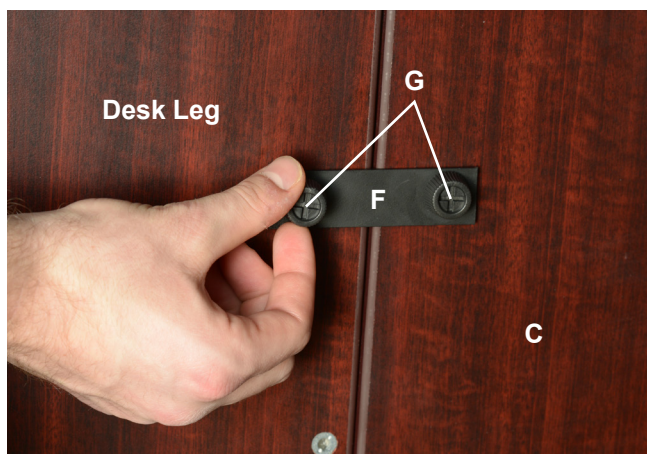
**STEP 4:** Attach **Corner Bracket (E)** to the underside of the your desk, where the **Return Top (A)** and **Back Panel (C)** meet your Desk Top and Desk Leg. Attach by placing 4 **Thumb Screws (G)** through the **Corner Bracket (E)** and into the predrilled holes.



**STEP 5:** Place **4-Hole Flat Bracket (D)** to the underside of where **Return Top (A)** meets the Desk Top. Attach **4-Hole Flat Bracket (D)** by inserting 4 **Thumb Screws (G)** through the **4-Hole Flat Bracket (D)** and into the predrilled holes.



**STEP 6:** Under the desk, where the **Back Panel (C)** meets your Desk Leg. Attach **2-Hole Flat Bracket (F)** using 2 **Thumb Screws (G)**. Insert **Thumb Screws (G)** through the **2-Hole Flat Bracket (F)** and into the predrilled holes.



*Note: Right Return shown.*



## Pedestals • INSTRUCTIONS

Organize your parts and hardware

Parts and hardware:

**A:** Pedestal



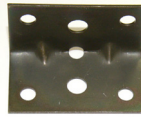
shown

**B:** Thumbscrew



Quantity: 4

**C:** Corner Bracket



Quantity: 2

**D:** Screws



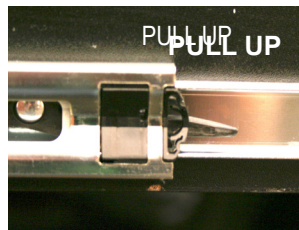
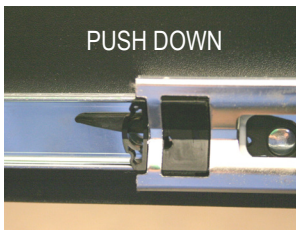
Quantity: 12

*Please note: Pedestal Attachment is easiest when desk shell is still upside down.*

### STEP 1 : Remove all drawers from pedestal.

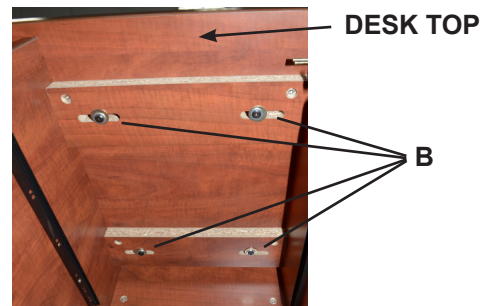
To remove Box drawers: Fully extend drawer and gently roll drawer up and out.

To remove File drawers: Simultaneously press down lever on right side of drawer and pull up lever on left side of drawer and slide drawer straight out of the track



**Note: Do not replace drawers while desk is upside down**

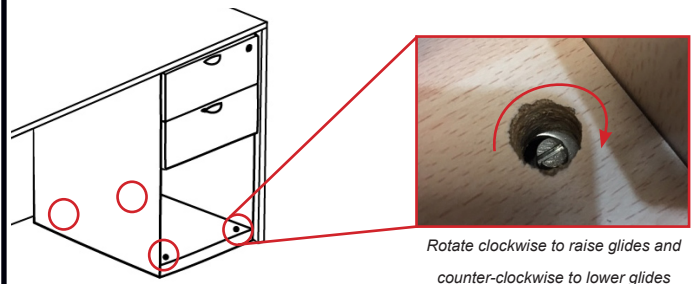
**STEP 2 :** Thread **Thumbscrews (B)** through holes. Align **Pedestal (A)** with pre-drilled holes on the underside of desktop and attach. Do not tighten **Thumbscrews (B)** until all four are in place and pedestal is aligned flush with side of desk.



Attach **Corner Brackets (C)** to the underside of **Pedestal (A)** and side of desk with **Screws (D.)**



Adjust leveling glides to bring **Pedestal (A)** level with desk shell. With the desk upright and drawers out, use screwdriver to rotate glide through the bottom of **Pedestal (A)** until level.



### IMPORTANT NOTICE:

Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid scratching the parts.

Check to be sure that you have all parts and hardware.

Remove all wrapping materials, including staples & packing straps before you start to assemble.

Keep all hardware parts and packaging out of reach of children.

Any problems or questions, please call us