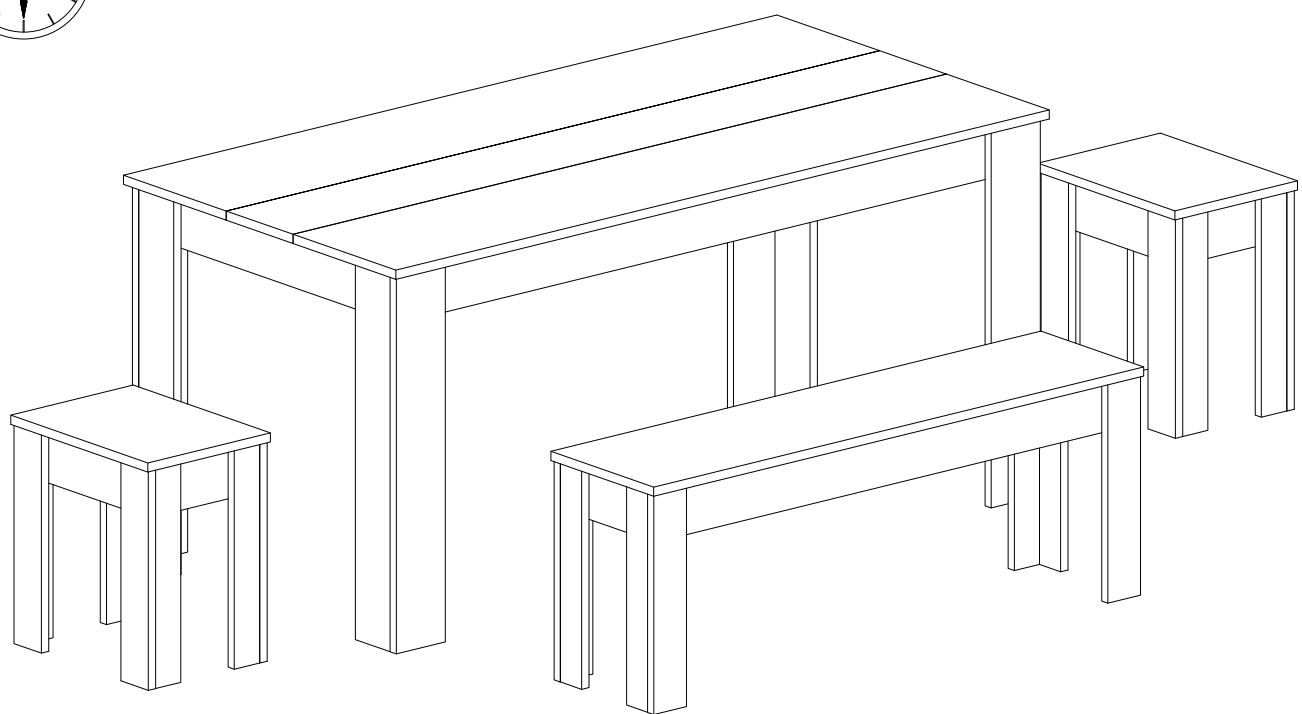
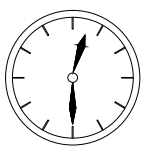
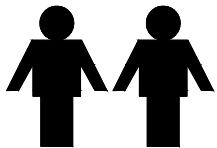
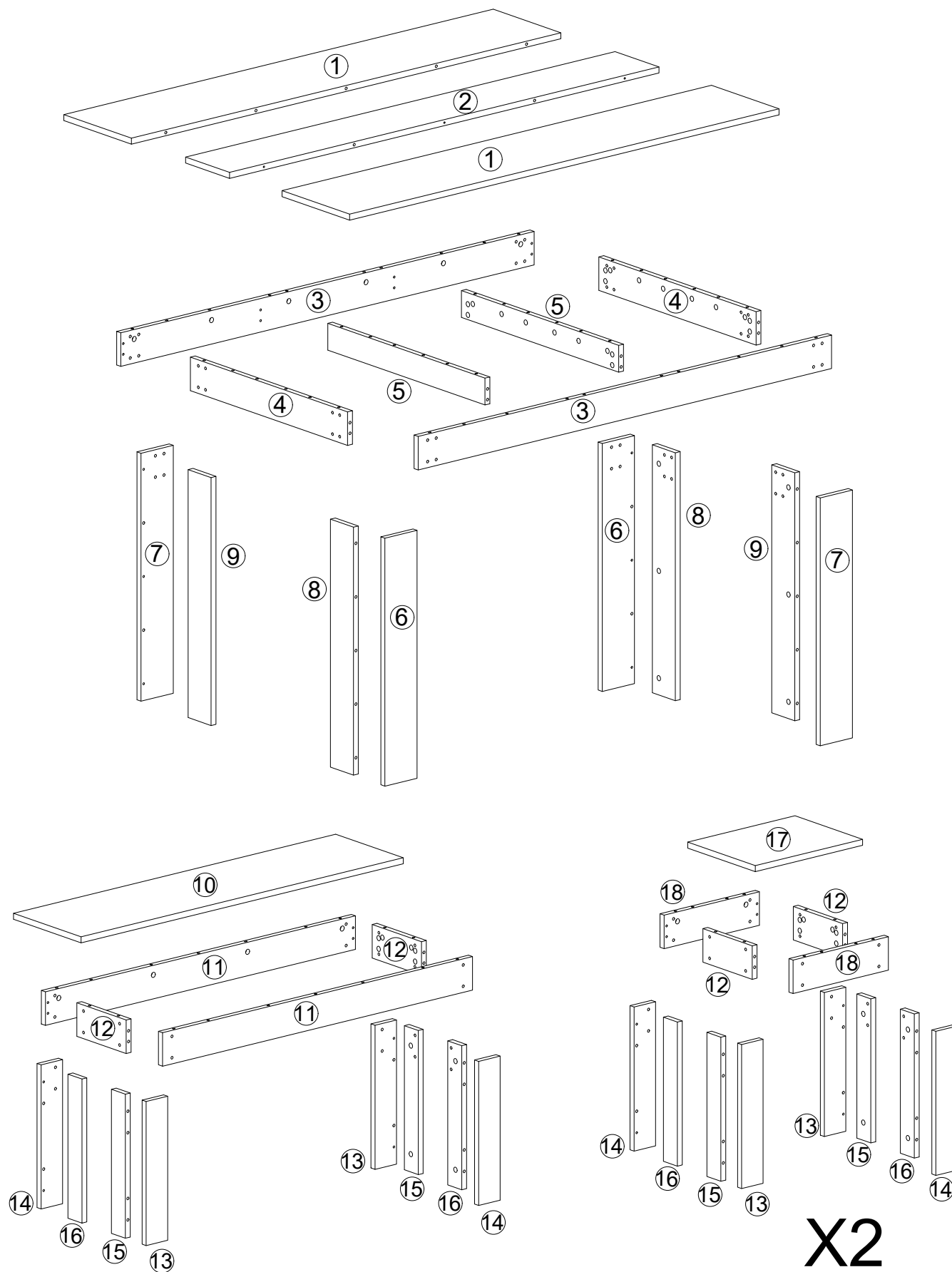
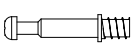
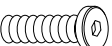


ASSEMBLY INSTRUCTION

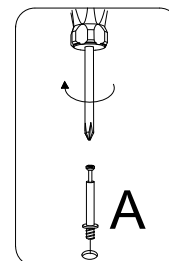
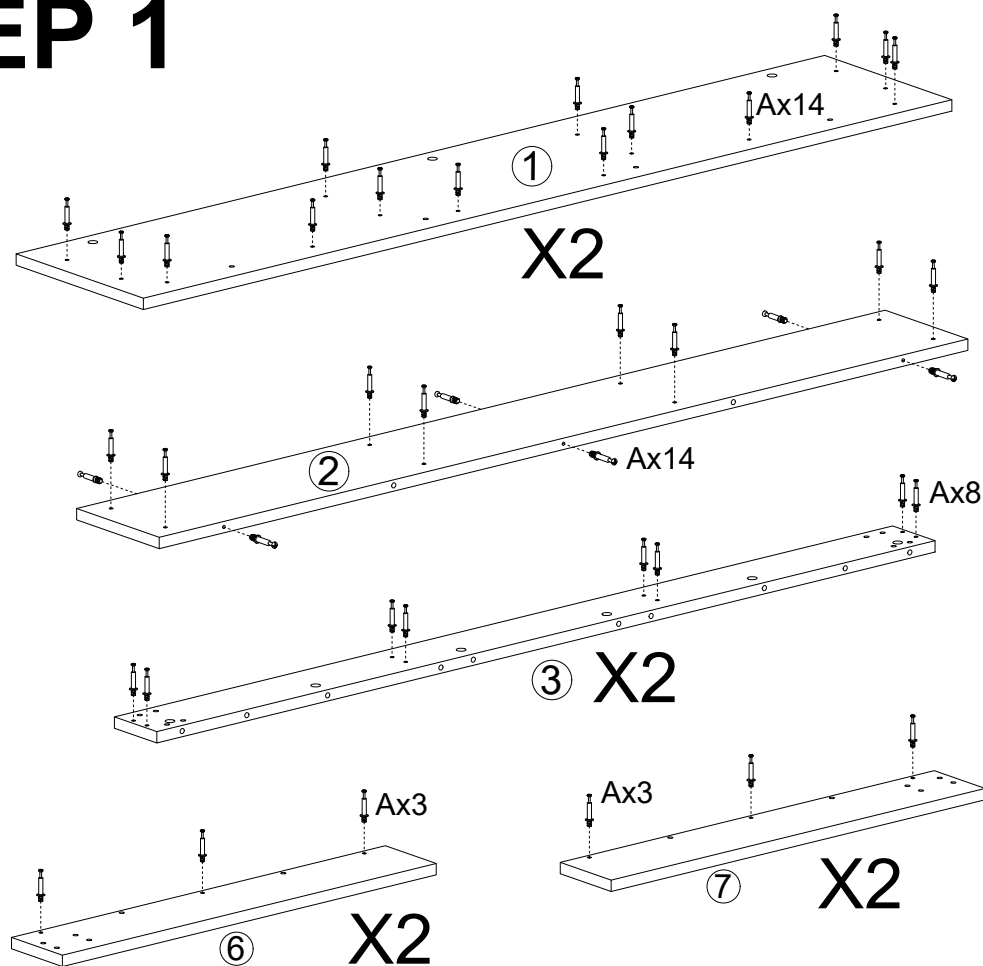


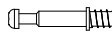
Notes: Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



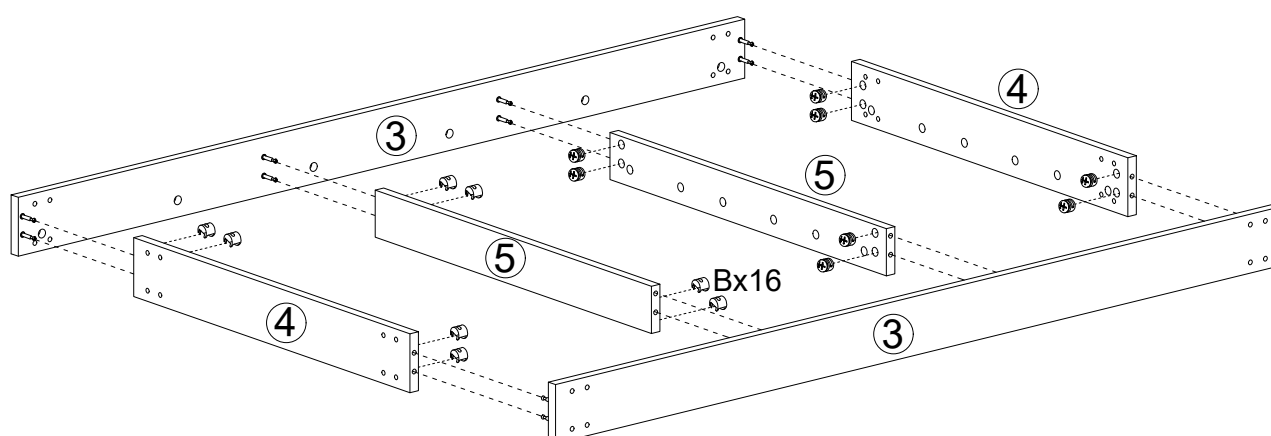
A	X146	B	X146	C	X58	D	X80	E	X1	F	X5
											
Ø6X35mm		Ø15X12mm		Ø8X30mm		M6X28mm		M4X55mm		Ø20mm	

STEP 1



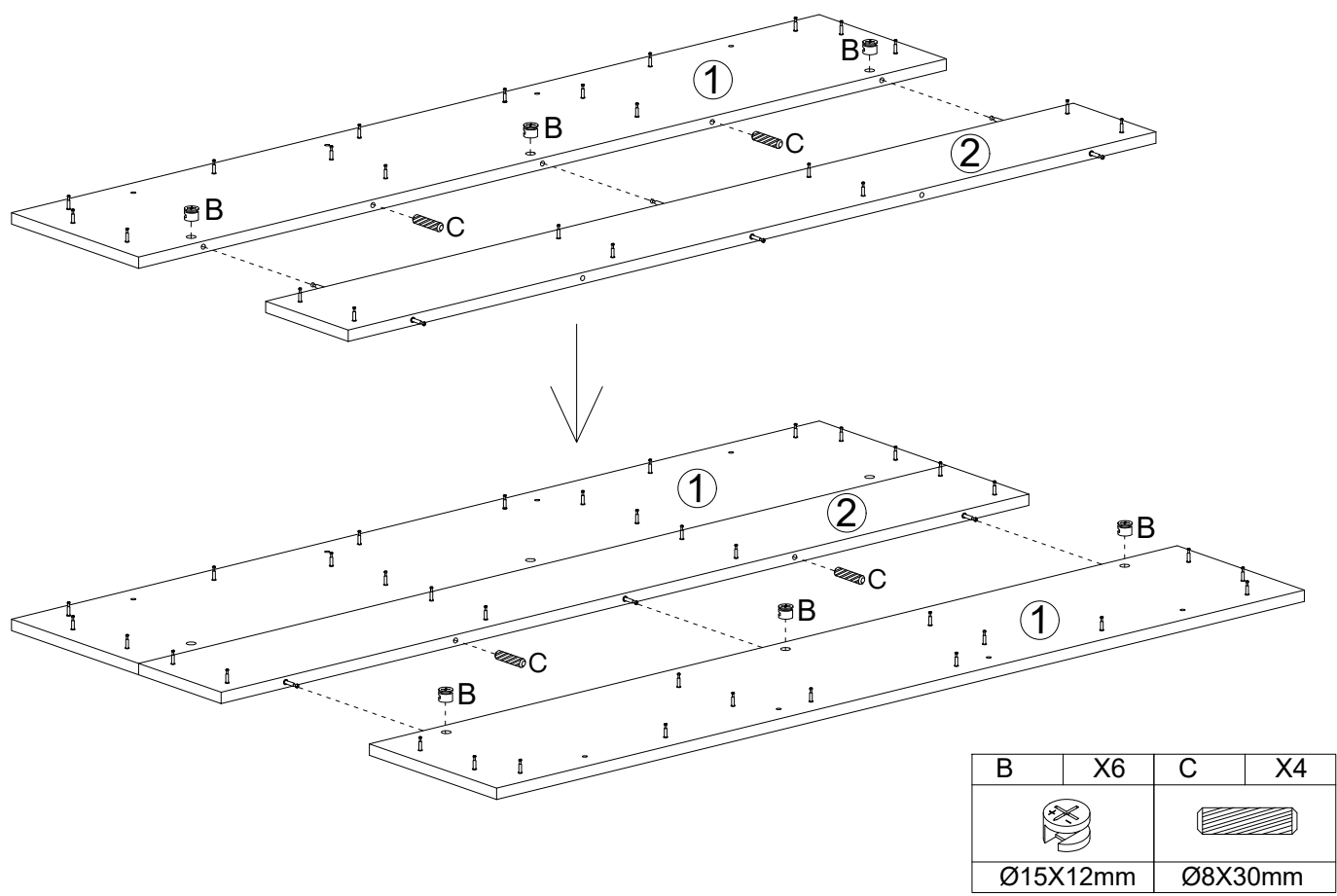
A	X70
	
Ø6X35mm	

STEP 2

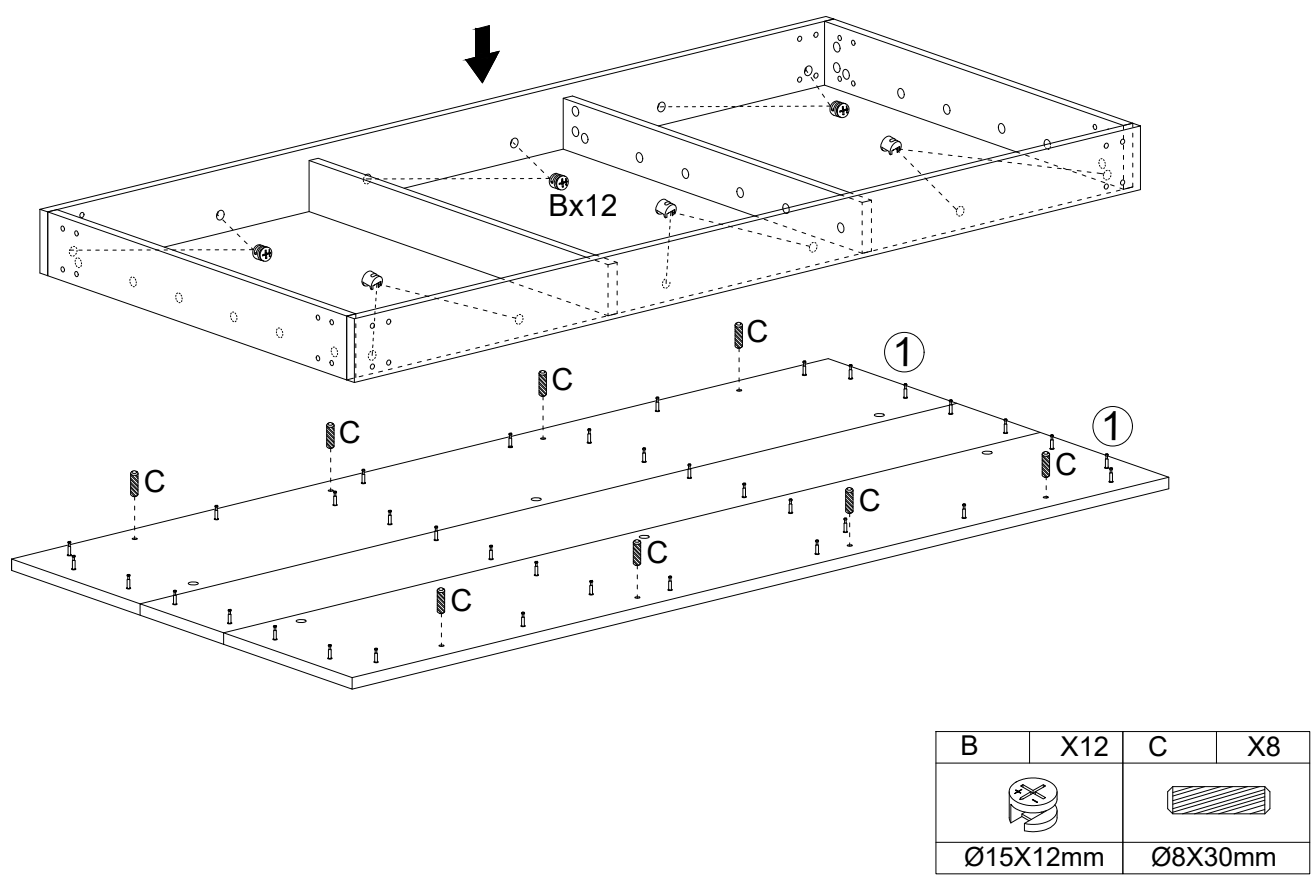


B	X16
	
Ø15X12mm	

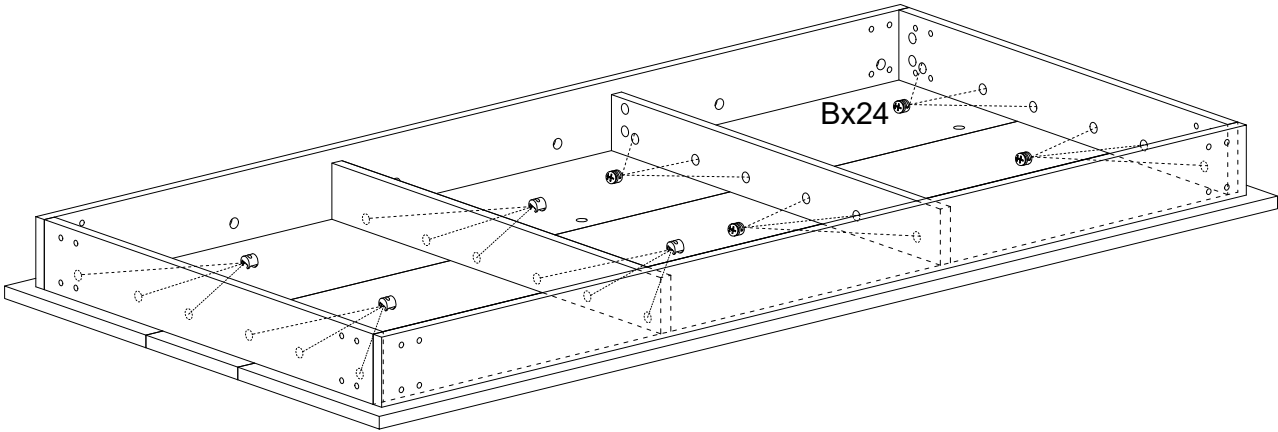
STEP 3



STEP 4

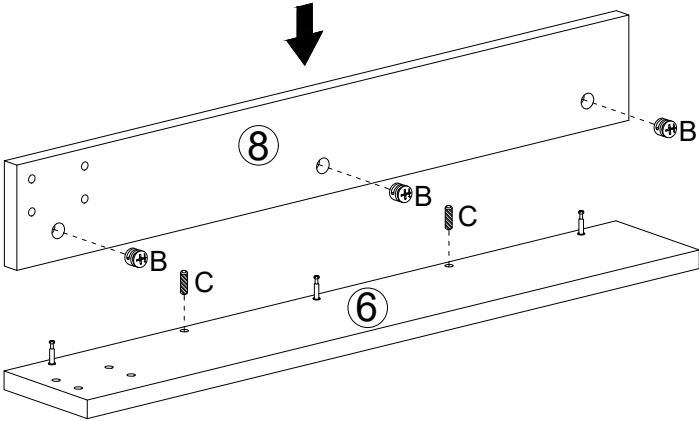


STEP 5

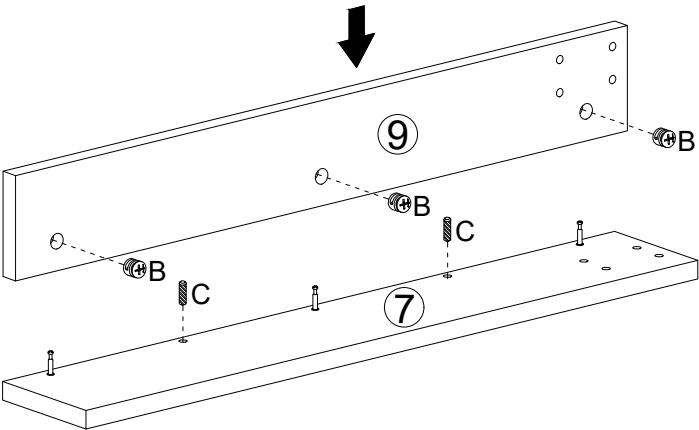


B	X24
	
Ø15X12mm	

STEP 6



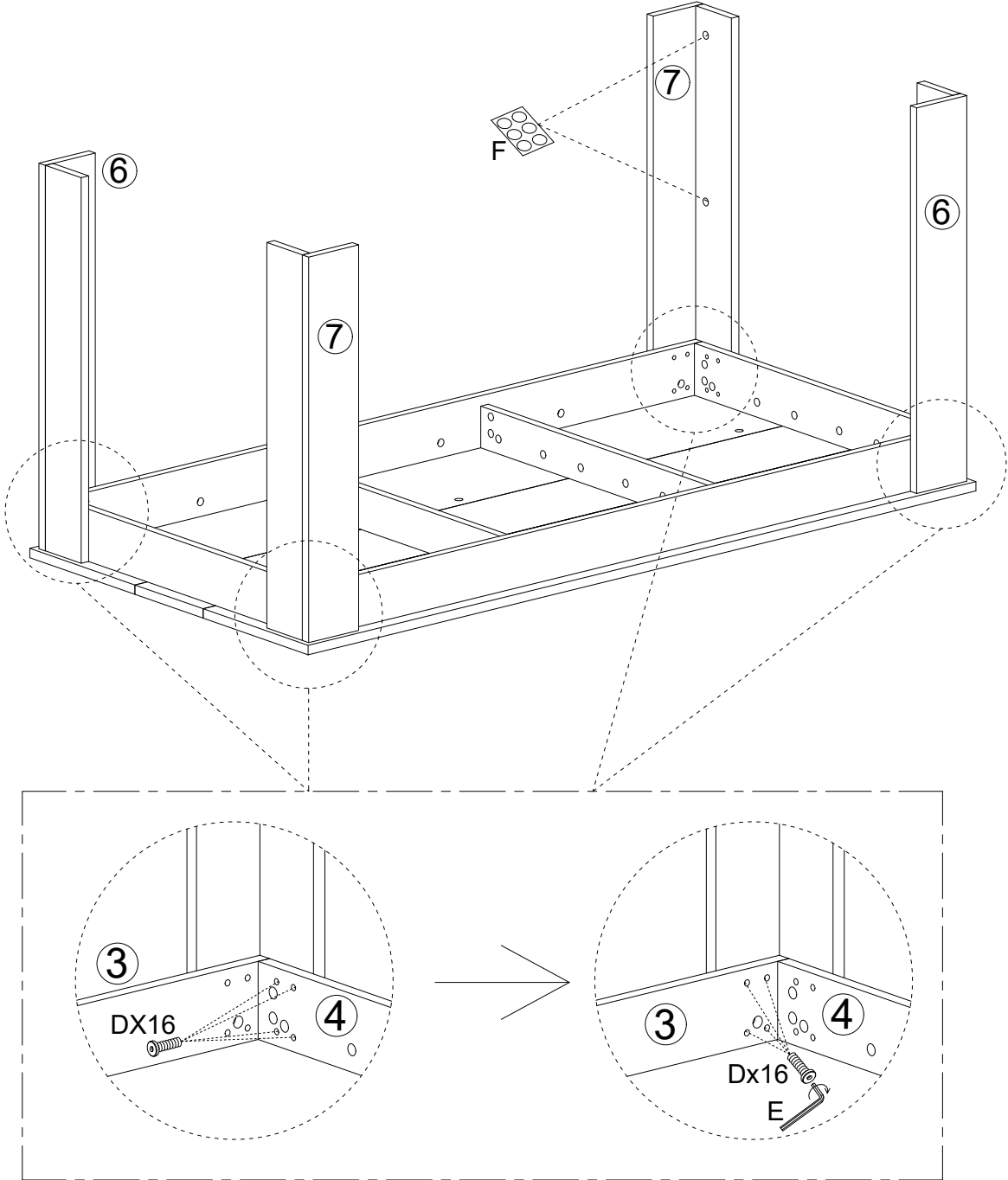
X2



X2

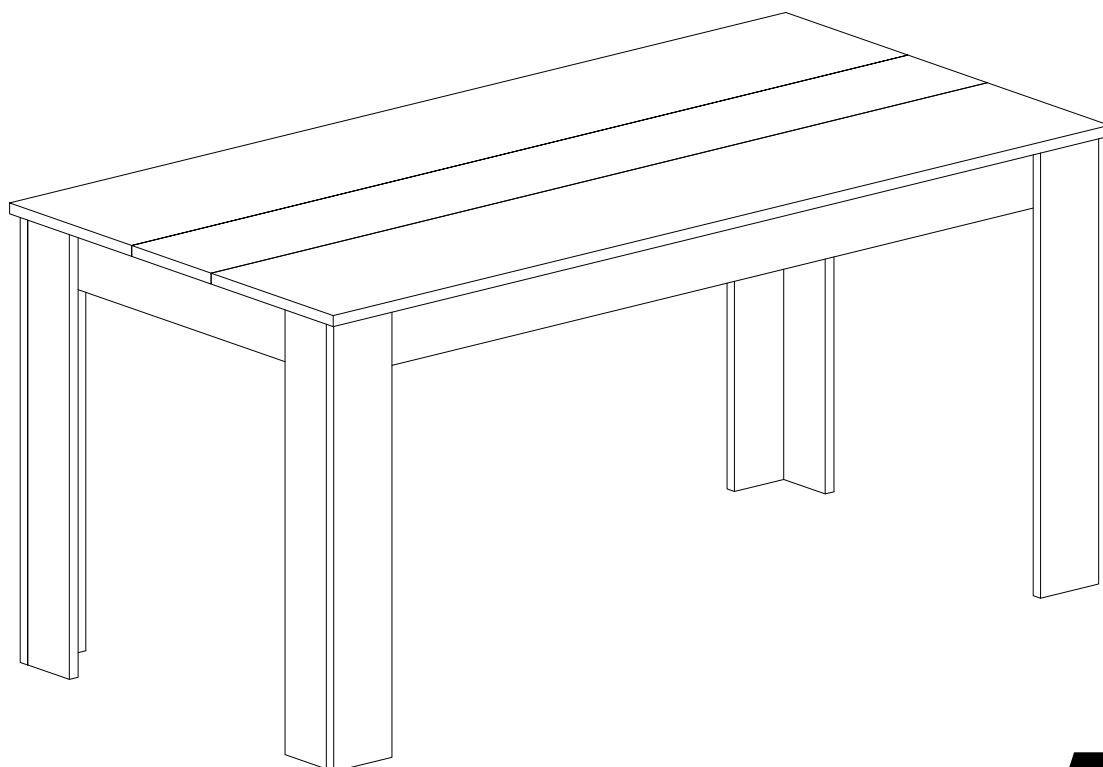
B	X12	C	X8
			
Ø15X12mm		Ø8X30mm	

STEP 7

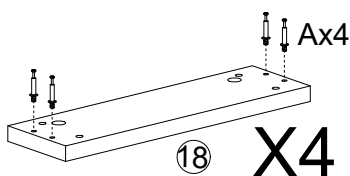
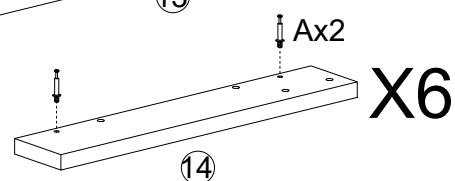
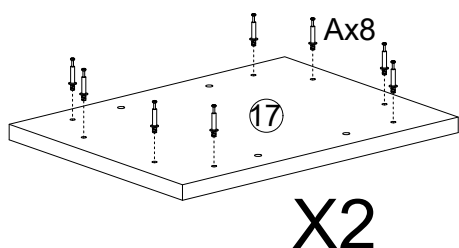
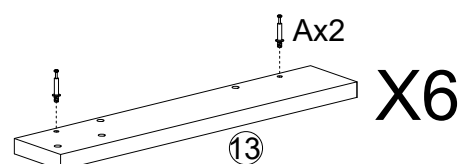
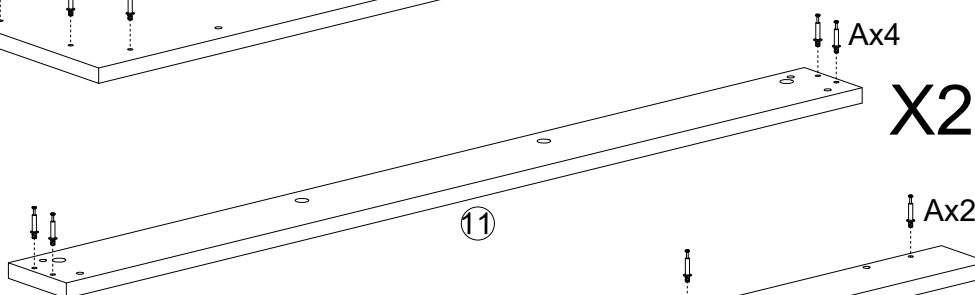
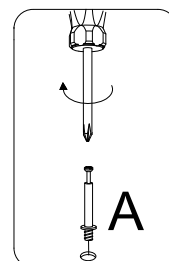
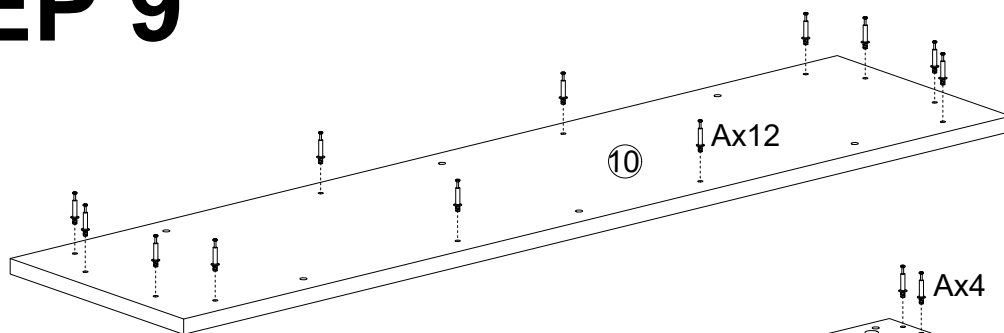


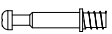
D	X32	E	X1	F	X2
					
M6X28mm		M4X55mm		Ø20mm	

STEP 8

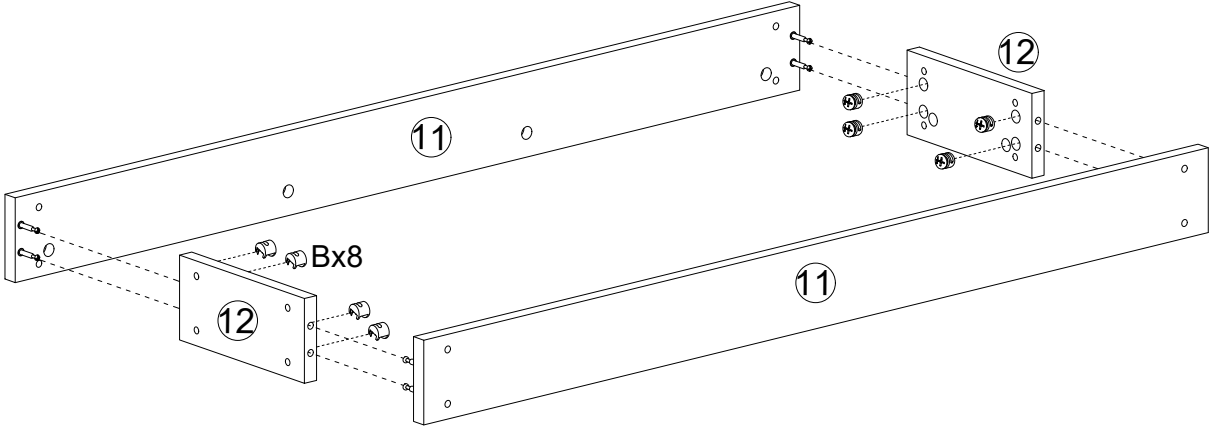


STEP 9



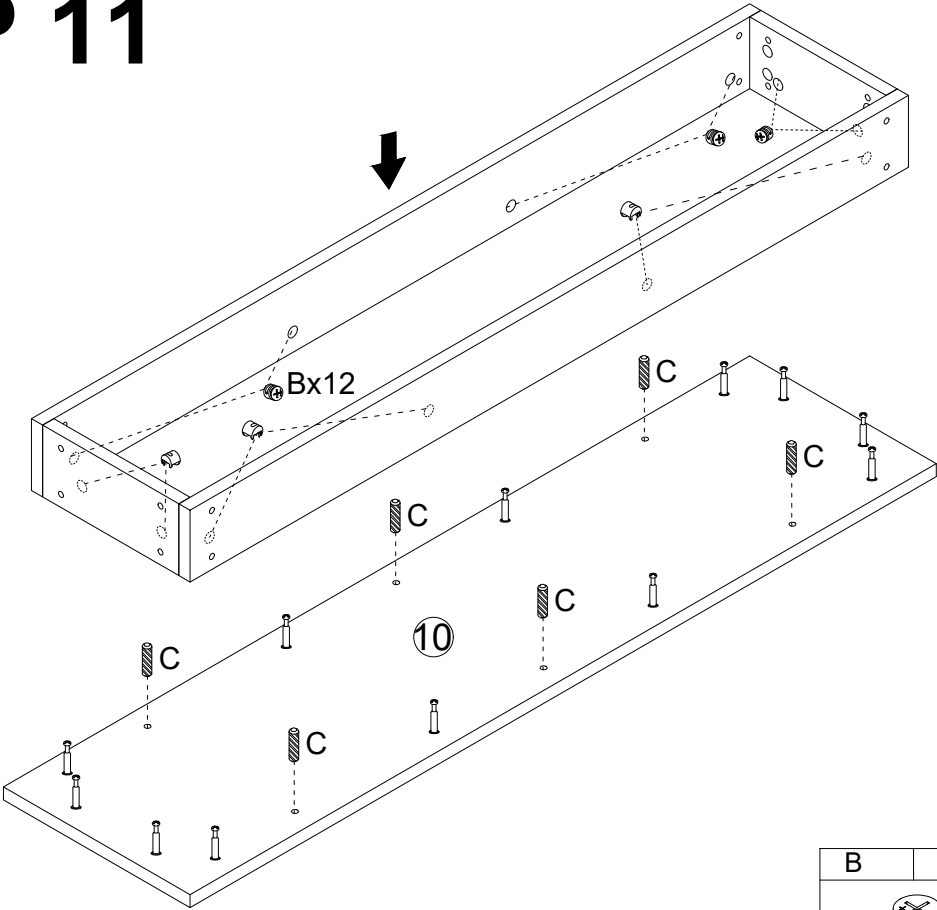
A	X76
	
Ø6X35mm	

STEP 10



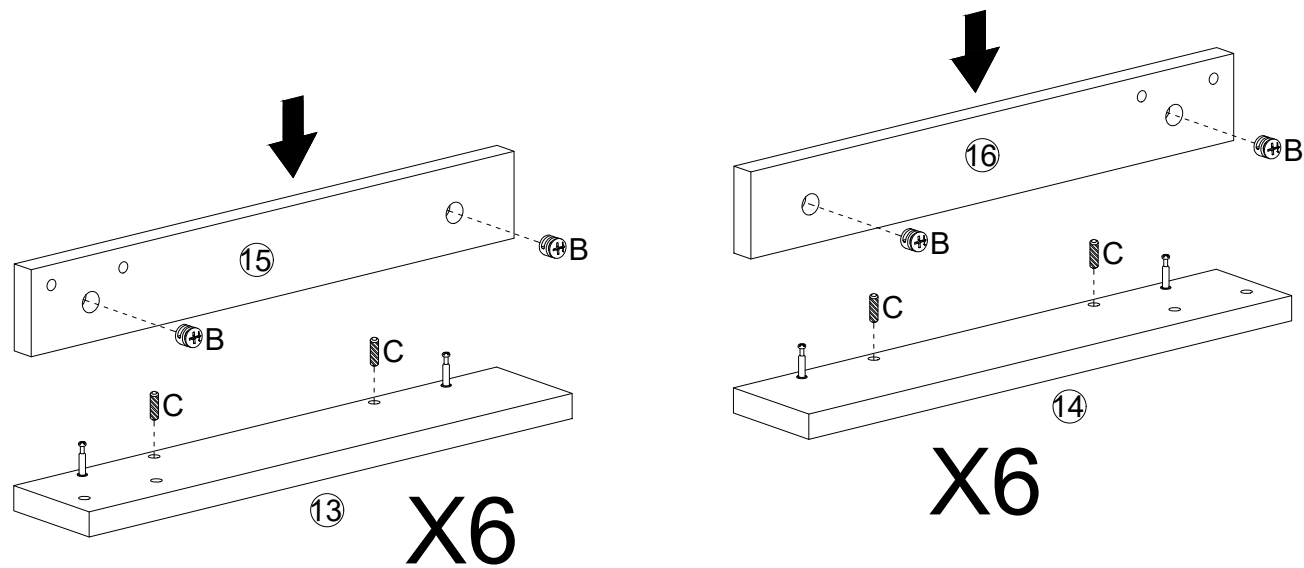
B	X8
	
Ø15X12mm	

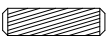
STEP 11



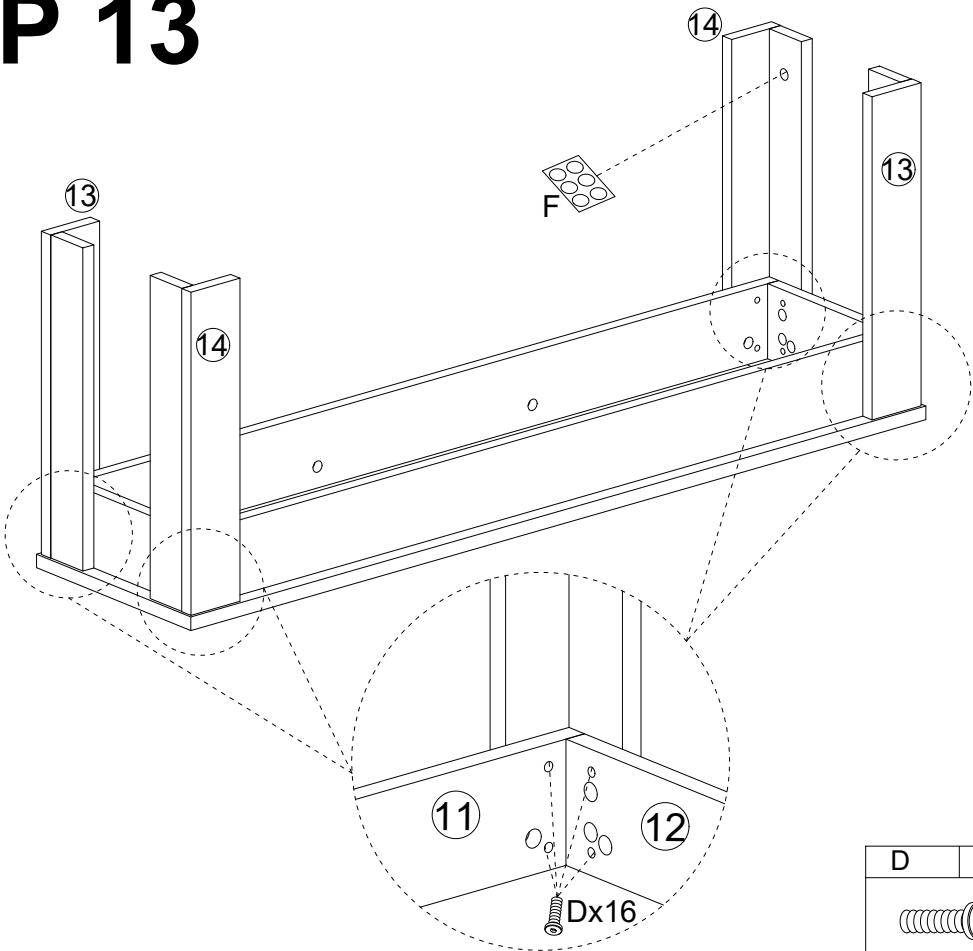
B	X12	C	X6
			
Ø15X12mm		Ø8X30mm	

STEP 12



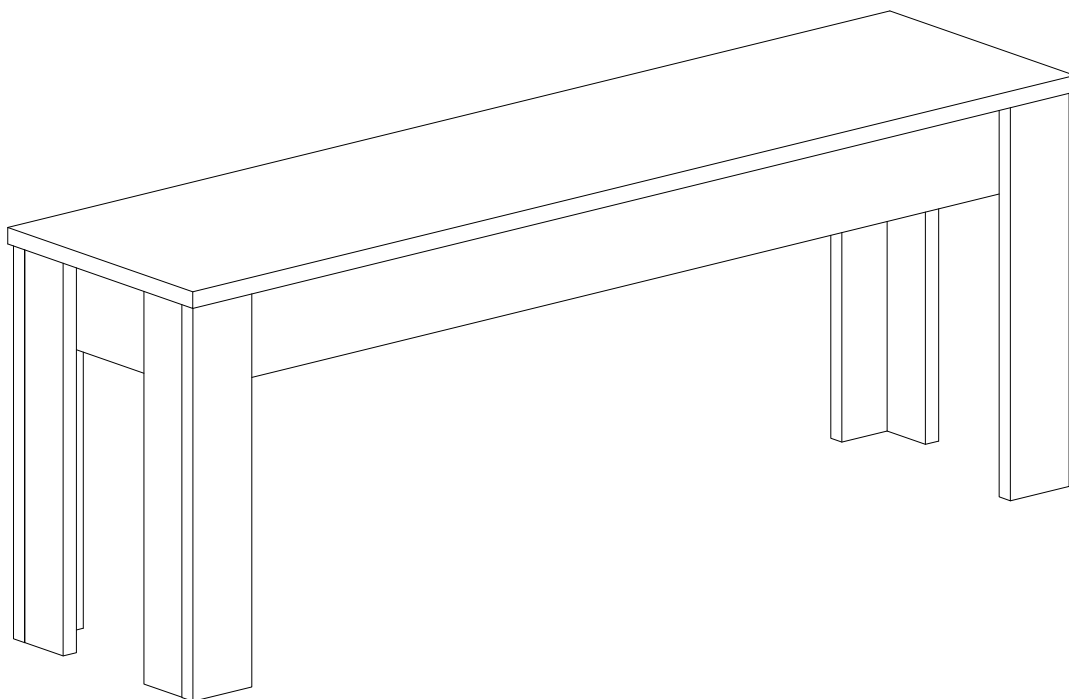
B	X24	C	X24
			
Ø15X12mm		Ø8X30mm	

STEP 13

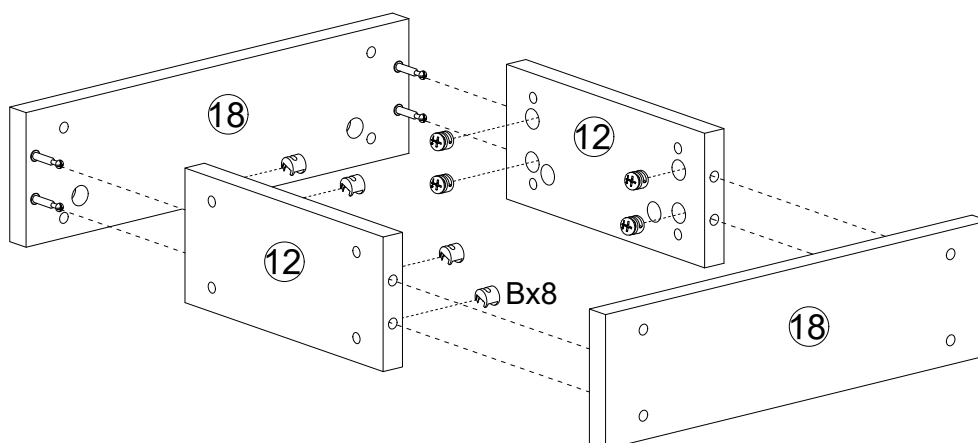


D	X16	F	X1
			
M6X28mm		Ø20mm	

STEP 14



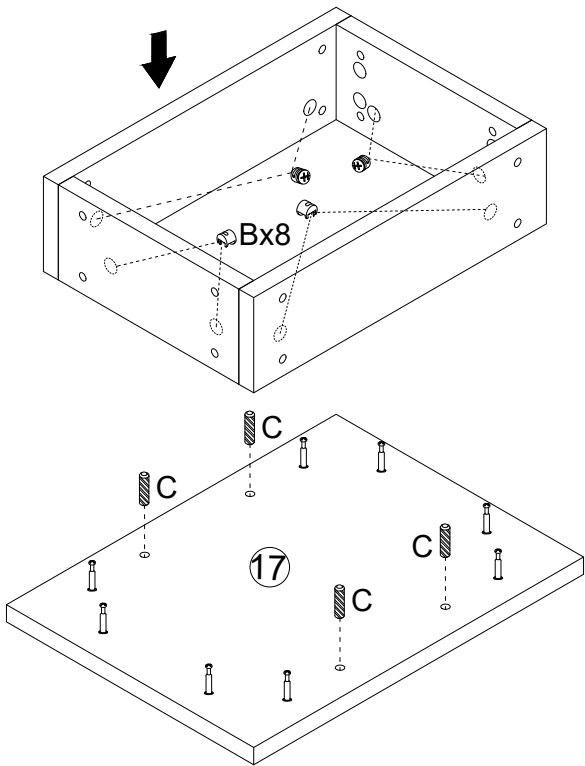
STEP 15



X2

B	X16
	
Ø15X12mm	

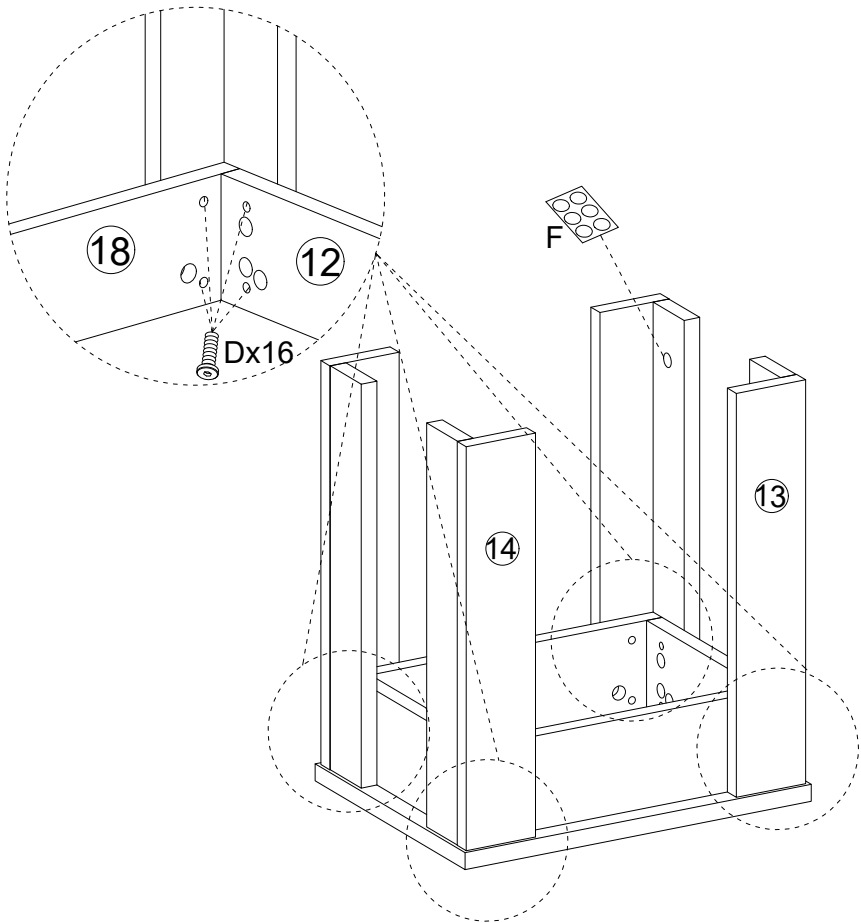
STEP 16



X2

B	X16	C	X8
			
Ø15X12mm		Ø8X30mm	

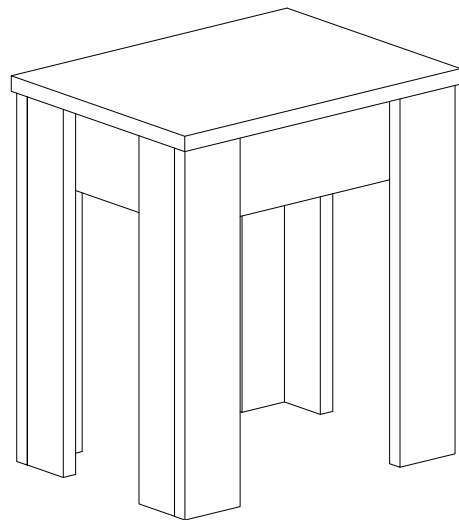
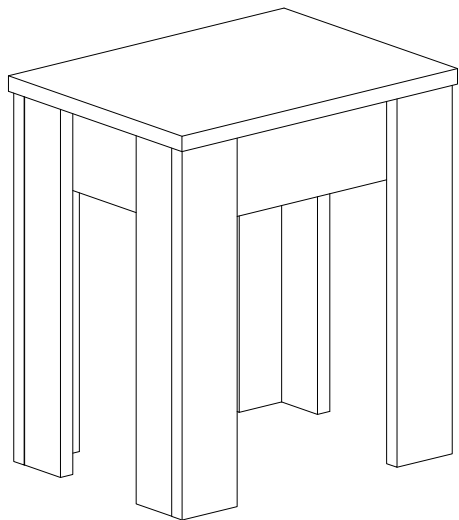
STEP 17



X2

D	X32	F	X2
			
M6X28mm		Ø20mm	

STEP 18



STEP 19

