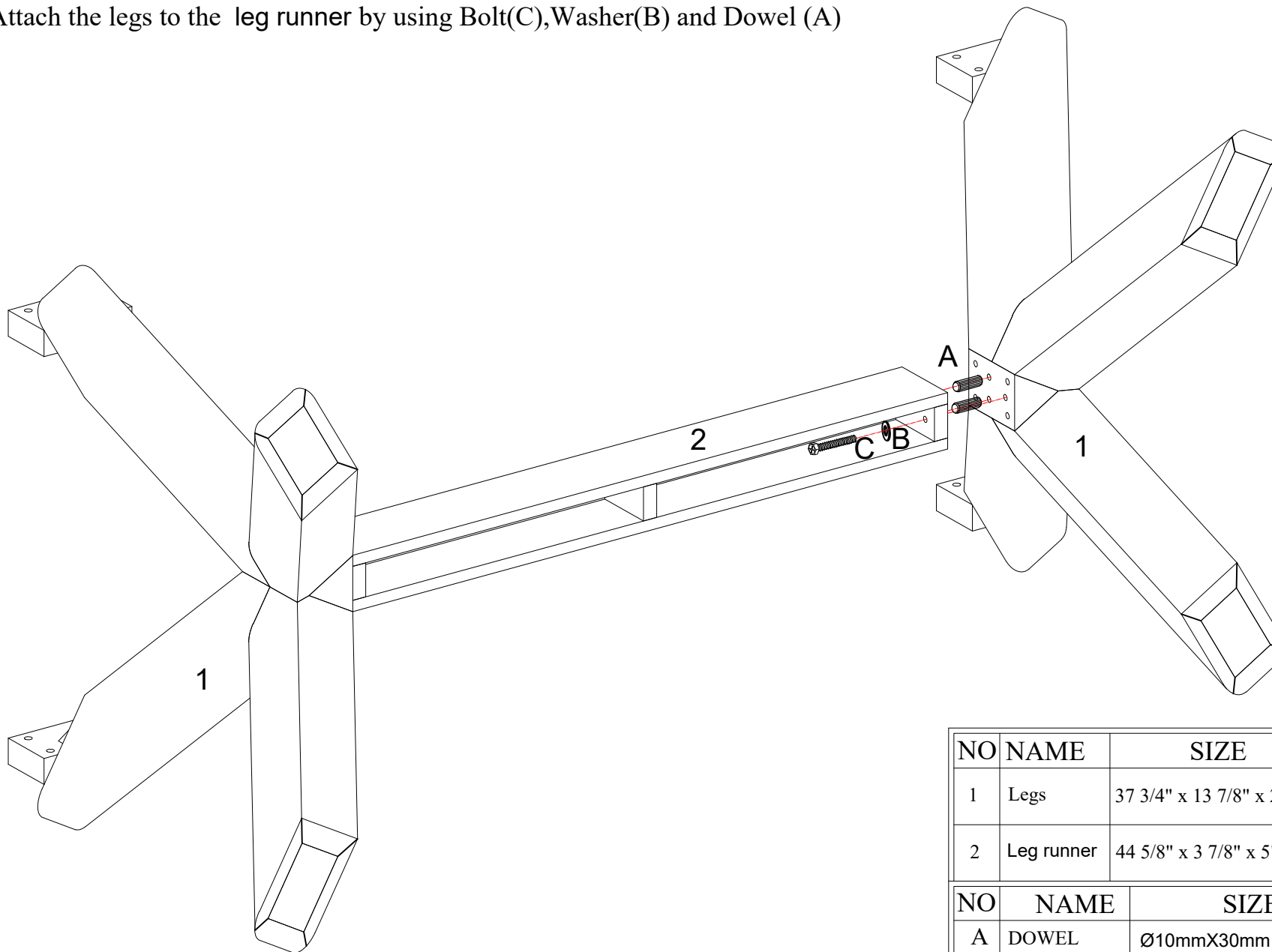

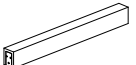





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Step 1: Attach the legs to the leg runner by using Bolt(C), Washer(B) and Dowel (A)

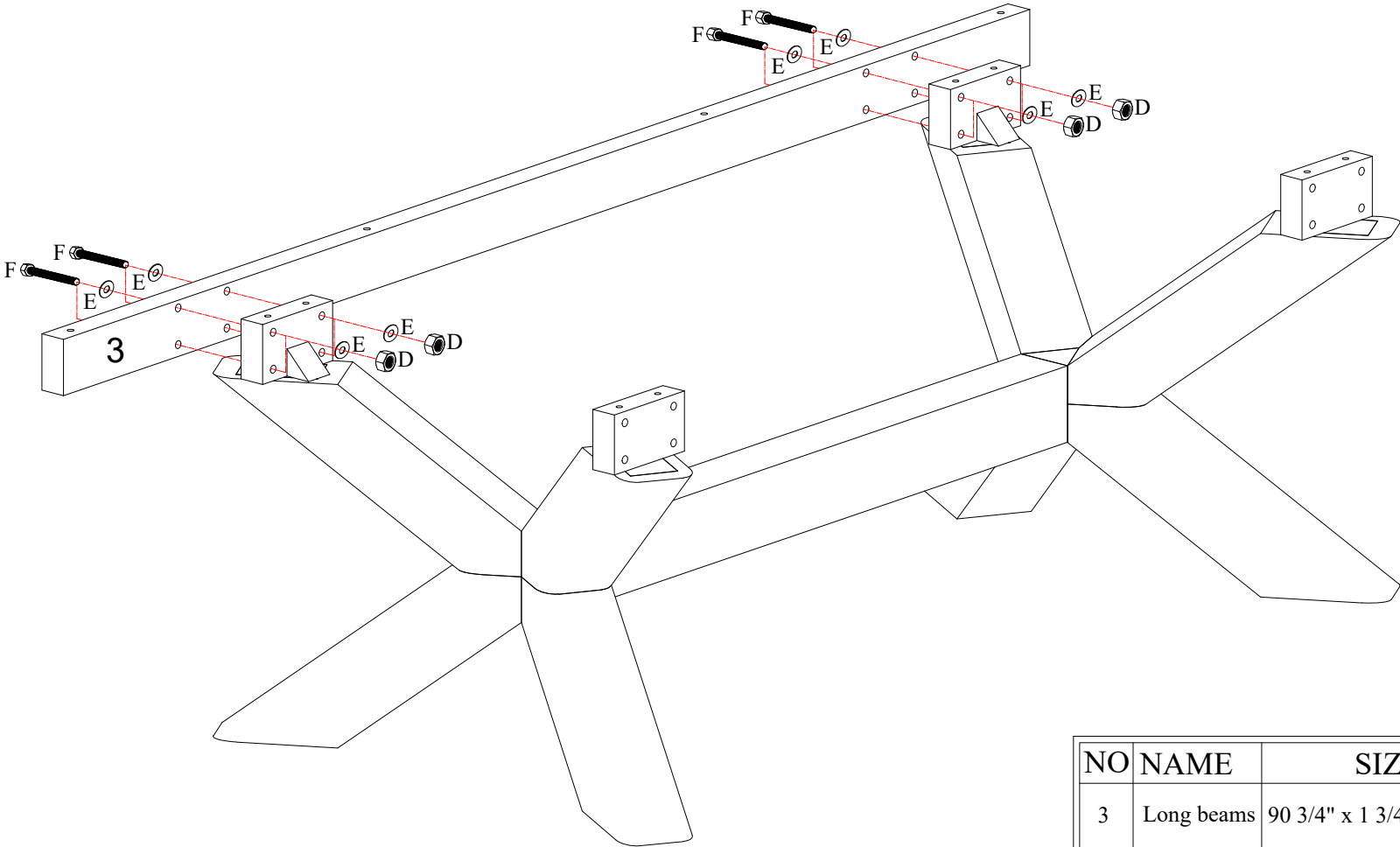


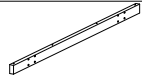



NO	NAME	SIZE	PCS	DRAW
1	Legs	37 3/4" x 13 7/8" x 27 1/4"	2	
2	Leg runner	44 5/8" x 3 7/8" x 5"	1	

NO	NAME	SIZE	PCS	DRAW
A	DOWEL	Ø10mmX30mm	4	
B	WASHER	Ø5/16"XØ3/4"	2	
C	BOLT	Ø5/16" x 2"	2	

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Step 2: Attach the long beams to the legs by using Bolt(F),Washer(E) and Nut (D)

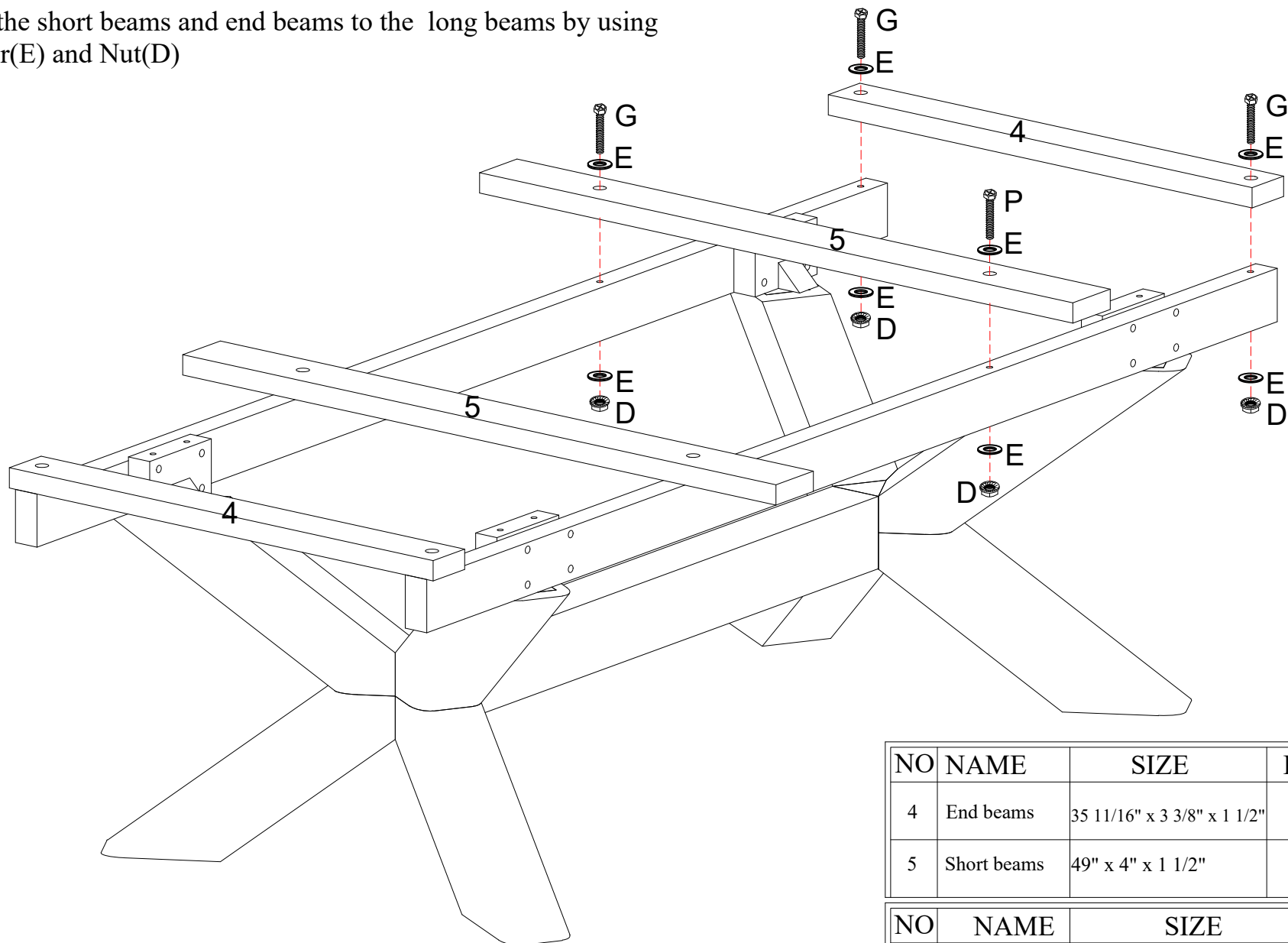




NO	NAME	SIZE	PCS	DRAW
3	Long beams	90 3/4" x 1 3/4" x 3 5/8"	2	
NO	NAME	SIZE	PCS	DRAW
D	NUT	Ø3/8"	16	
E	WASHER	Ø3/8" x Ø3/4"	16	
F	BOLT	Ø3/8" X 4. 1/4"	16	




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Step 3: Attach the short beams and end beams to the long beams by using Bolt(G), Washer(E) and Nut(D)



NO	NAME	SIZE	PCS	DRAW
4	End beams	35 11/16" x 3 3/8" x 1 1/2"	2	
5	Short beams	49" x 4" x 1 1/2"	2	

NO	NAME	SIZE	PCS	DRAW
D	NUT	Ø3/8"	8	
E	WASHER	Ø3/8" x Ø3/4"	16	
G	BOLT	Ø3/8" X 5"	8	

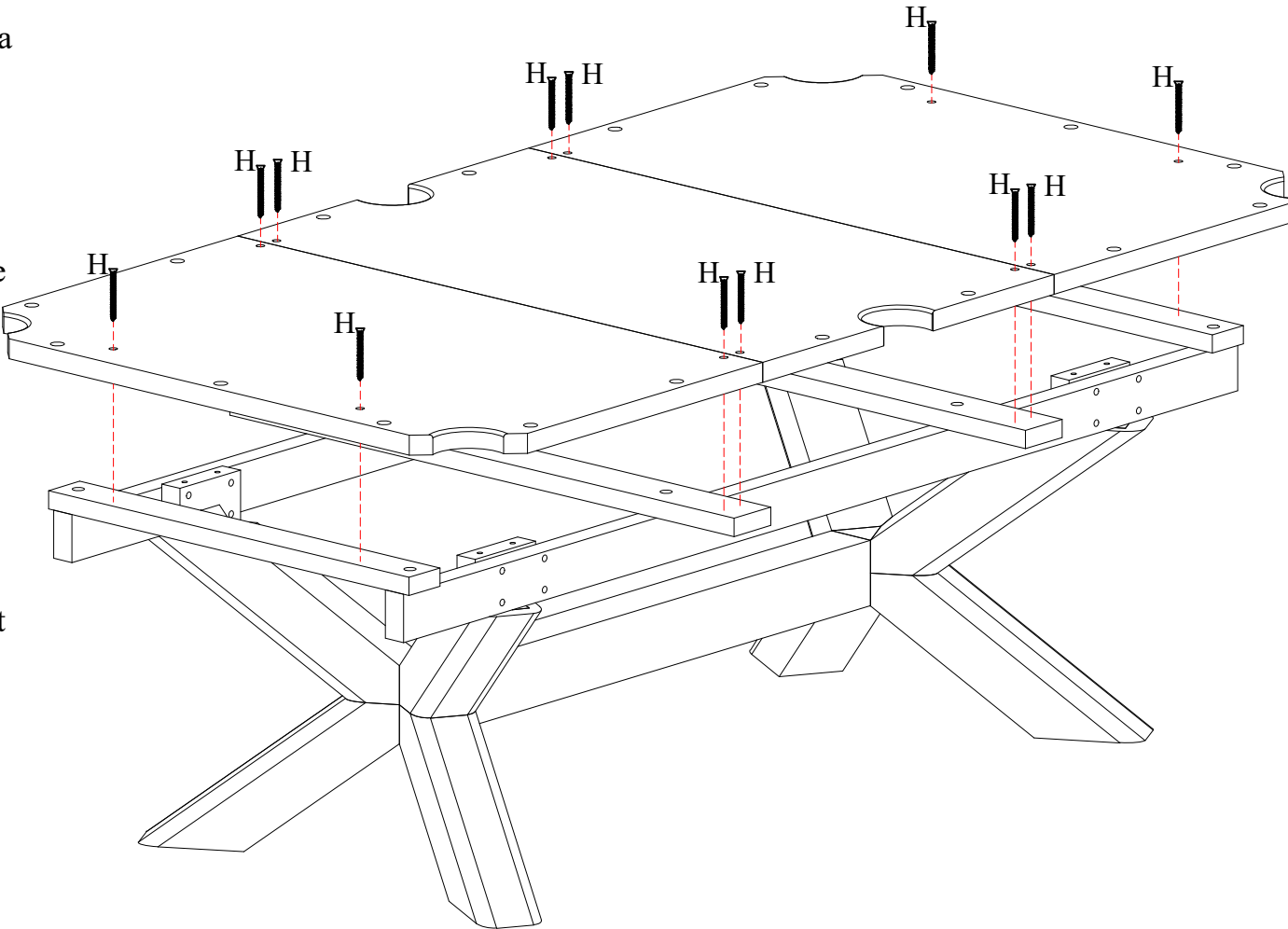
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Step 4A: Locate the center piece of framed slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill a hole through the slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws (H). Continue with same process with both outside sections of slate.

Step 4B: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.

Step 5: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo).

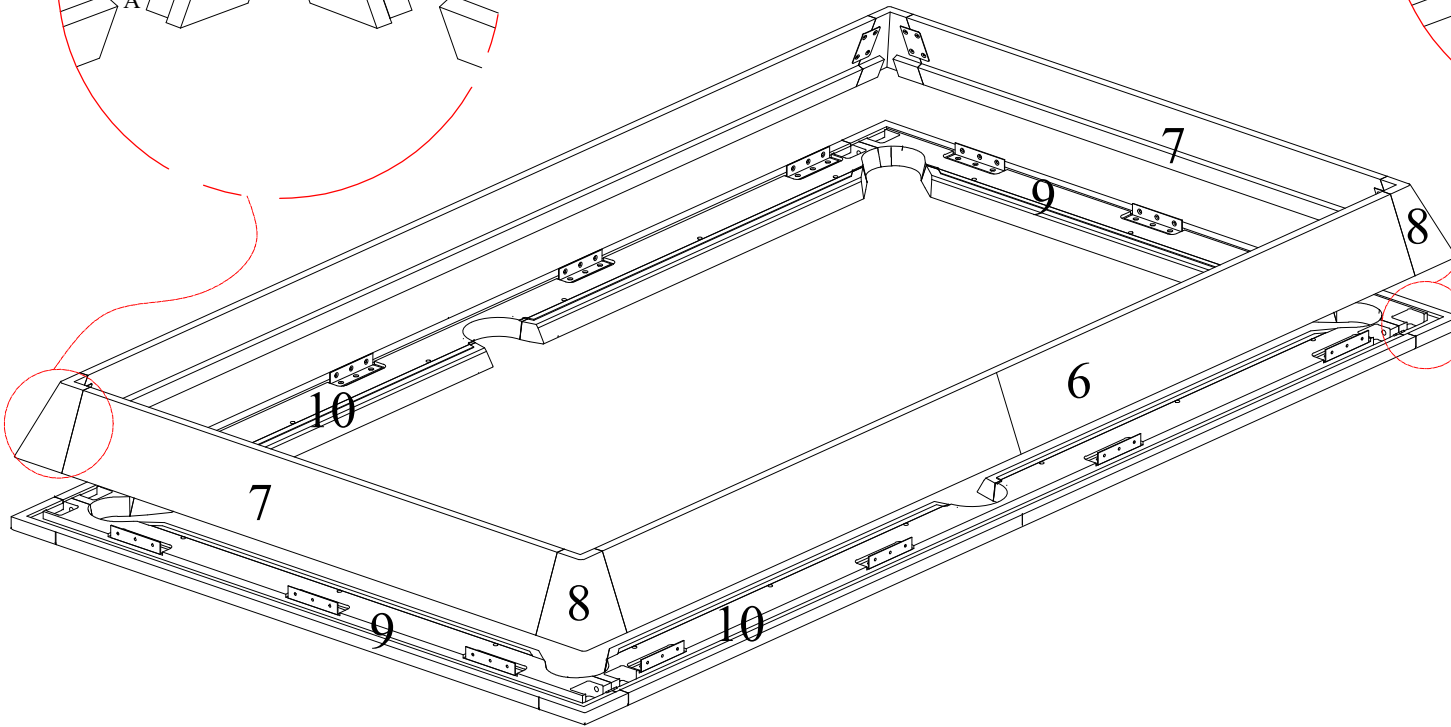
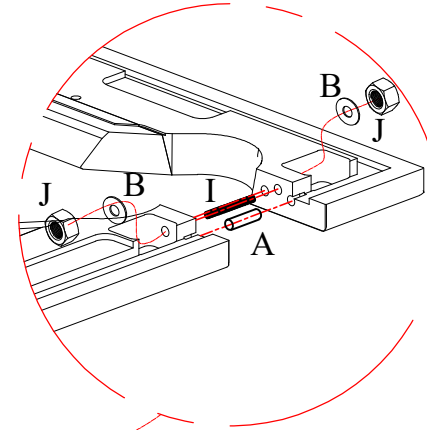
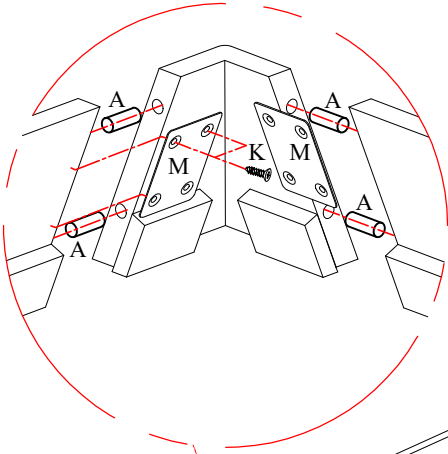


NO	NAME	SIZE	PCS	DRAW
H	SCREW	ϕ1/4"X2-1/2"	12	

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Step 6: Assemble the blinds completely using Dowel (A), Metal (M) and Screw (K).

Step 7: Assemble the end rails completely using Dowels (A), Washer (B), Nut (J) and Threaded Rod (I).



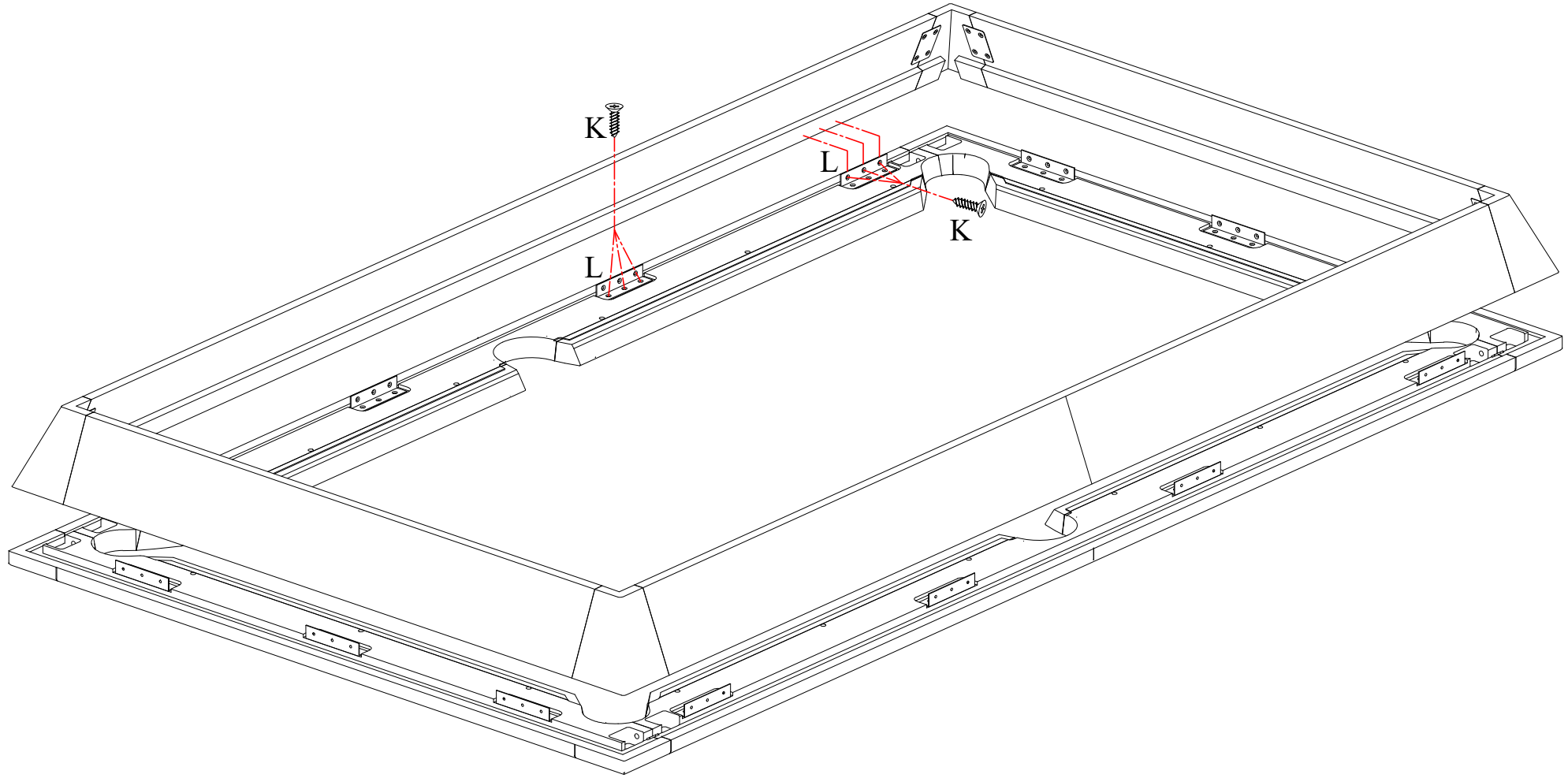
NO	NAME	SIZE	PCS	DRAW
6	Long blinds	82" x 1 1/4" x 6 7/8"	2	
7	Short blinds	48" x 1 1/4" x 6 7/8"	2	
8	Corner blinds	5" x 5" x 6 1/4"	4	
9	End rails	58 1/4" x 7 1/8" x 1 1/2"	2	
10	Side rails	92" x 7 1/8" x 1 1/2"	2	



NO	NAME	SIZE	PCS	DRAW
A	DOWEL	Ø10mm x 30mm	24	
B	WASHER	Ø5/16" x 3/4"x 2mm	8	
I	THREADED ROD	Ø5/16" x 3"	4	
J	NUT	Ø5/16"	8	
K	SCREW	#8 x 1/2"	32	
M	METAL	3" x 2" x 1/16"	8	

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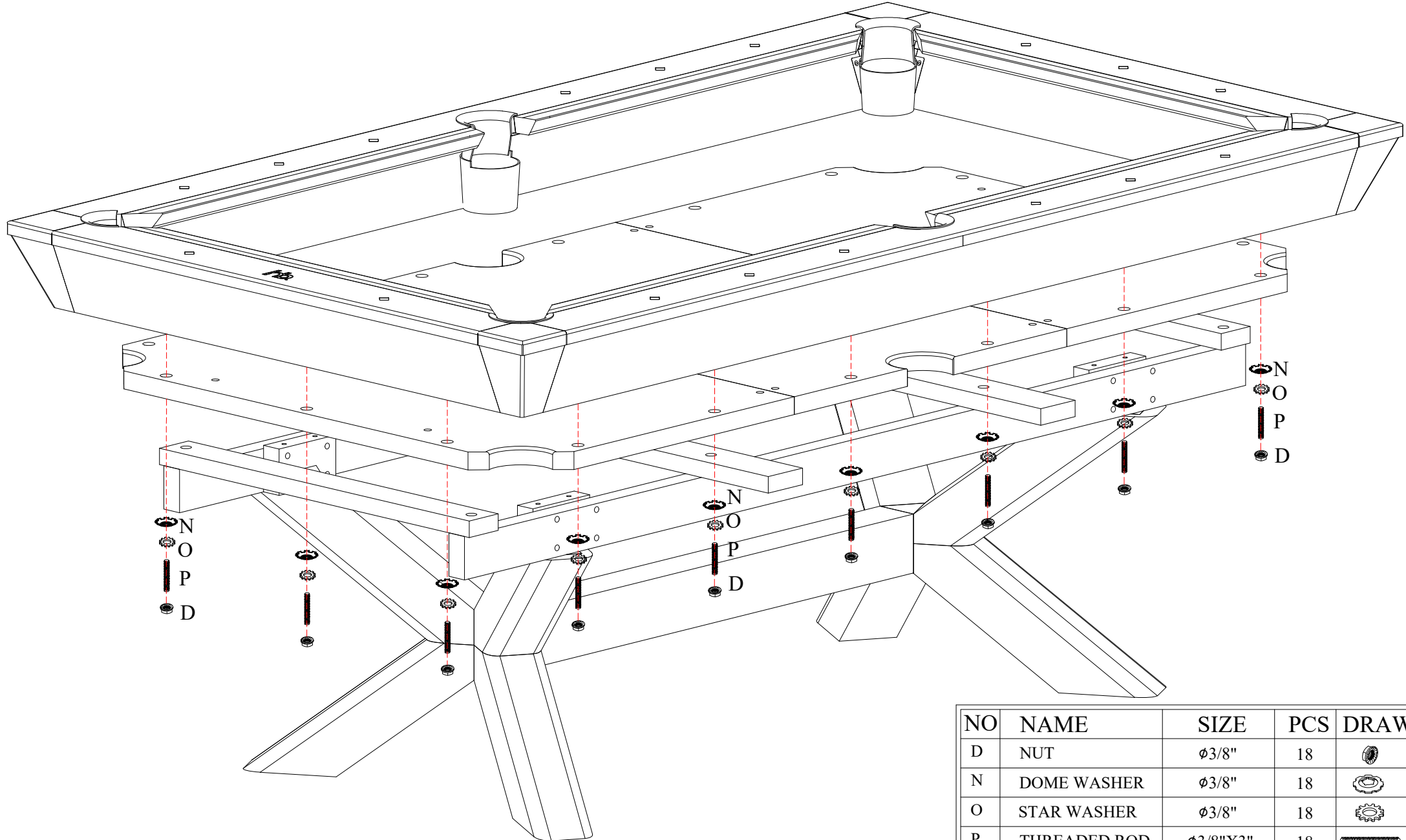
Step 8: Attach the top rail assembly to the blind assembly using Screw (K) and Metal (L).







NO	NAME	SIZE	PCS	DRAW
K	SCREW	#8 x 1/2"	84	
L	METAL	5" x 1" x 1"	14	

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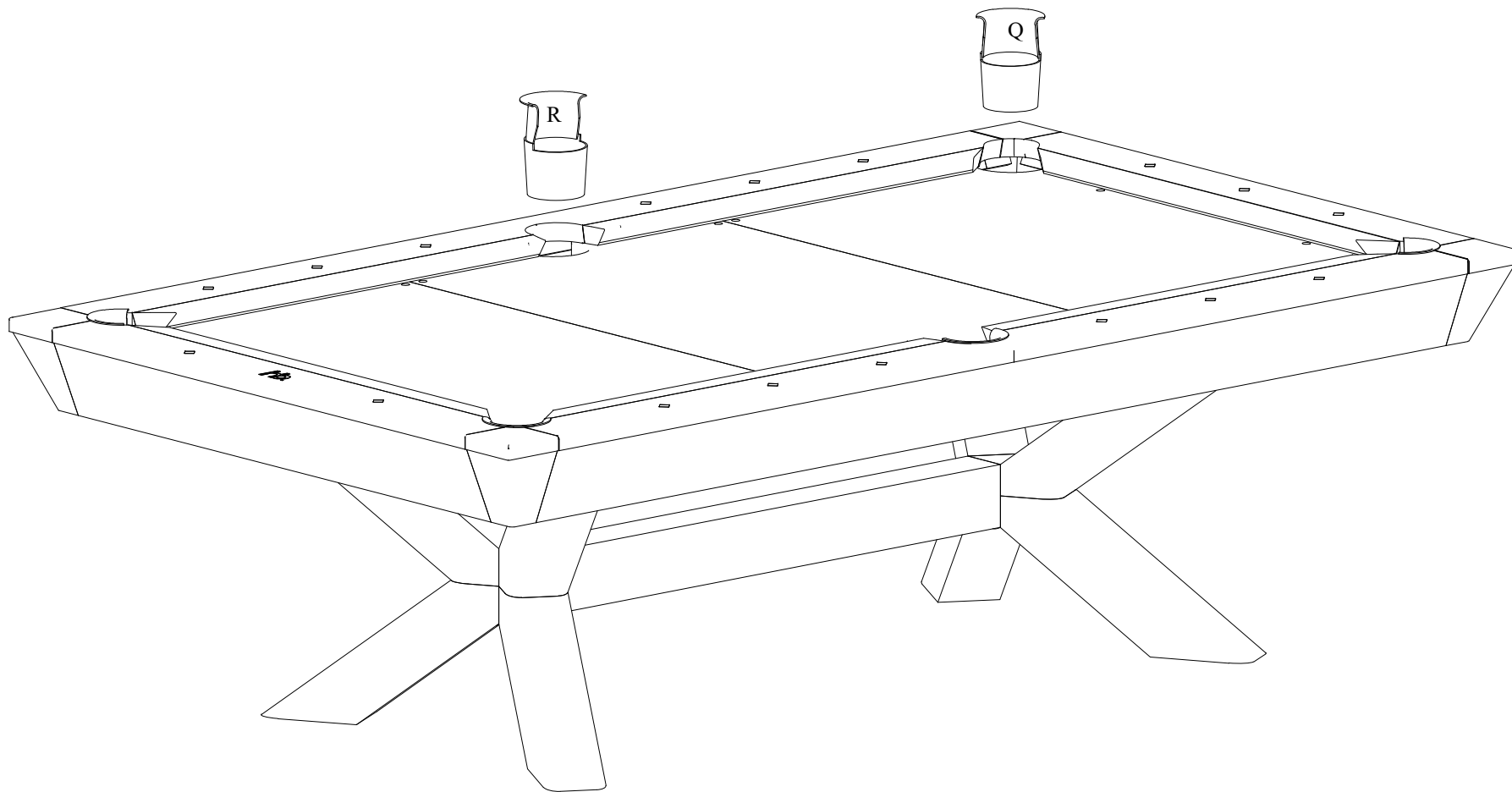
Step 9: Attach rail/blind assemblies to the slate using Dome Washer (N), Star Washer (O), Threaded Rod (P), and Nut (D).



NO	NAME	SIZE	PCS	DRAW
D	NUT	ø3/8"	18	
N	DOME WASHER	ø3/8"	18	
O	STAR WASHER	ø3/8"	18	
P	THREADED ROD	ø3/8"X3"	18	

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Step 10: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.



NO	NAME	SIZE	PCS	DRAW
Q	CORNER POCKET		4	
R	CENTER POCKET		2	