



The World's Best Reclining Furniture™

Anatomy of a Southern Motion™ Recliner

1. Finger Release Latch
2. Optional Power Button Mount Area
3. Mechanism Seat Plate Mount Area (R & LF)
4. Mechanism Trigger Release Activator
5. Floor Base for Mechanism
6. Front Mechanism Brace Mount for Foot Ottoman Rest Board
7. Back Mechanism Bracket Mounts for Back Frame Attachment
8. T-Nut Placement to Align Ottoman Board to Mechanism
9. Coil & Rocker Cam Area
10. Seat Spring & Harco Spring Clips
11. Back Spring & Harco Spring Clips
12. Seat Insulated Tie Wire & Hog Ring (Stationizes Spring Unity) (2)
13. Back Insulated Tie Wire & Hog Ring (Stationizes Spring Unity) (1)
14. Heavy-Duty Hardwood Seat Box Assembly
15. Front Arm Post
16. Back Arm Post
17. Inside Back Frame Post (Attaches to #7 Mechanism Brackets)
18. Back Wing Plate
19. Top Back Rail
20. Cardboard Insulator (Wraps Over Inside Top & Side Arm Frame)
21. Front Ottoman Foot Rest Board
22. Thick Poly-Foam Ottoman Padding
23. Upholstery Cover Over Ottoman
24. Seat Foam Core
25. Poly-Dacron Wraps Over Seat Cushion Core
26. Seat Cover
27. Front Arm Upholstery Cover
28. Top Arm Upholstered Pillow Pad
29. Seat Spring "Shoddy Pad" (Insulation Between Seat Foam & Spring)
30. Lower Back Fiber Padding
31. Back Upholstery Cover
32. Back Filling with Poly-Dacron Fiber
33. Inner Back Upholstery Cover Between Spring & Upholstery
34. Top Back Rail Cover
35. Upper Back Rail Fiber Padding
36. Poly Foam Wrap-Around Side Back Wing

