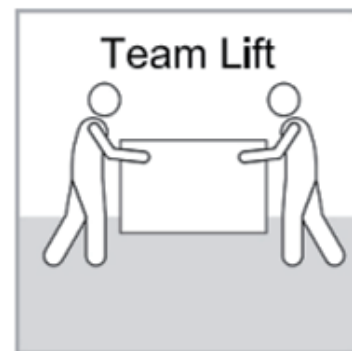
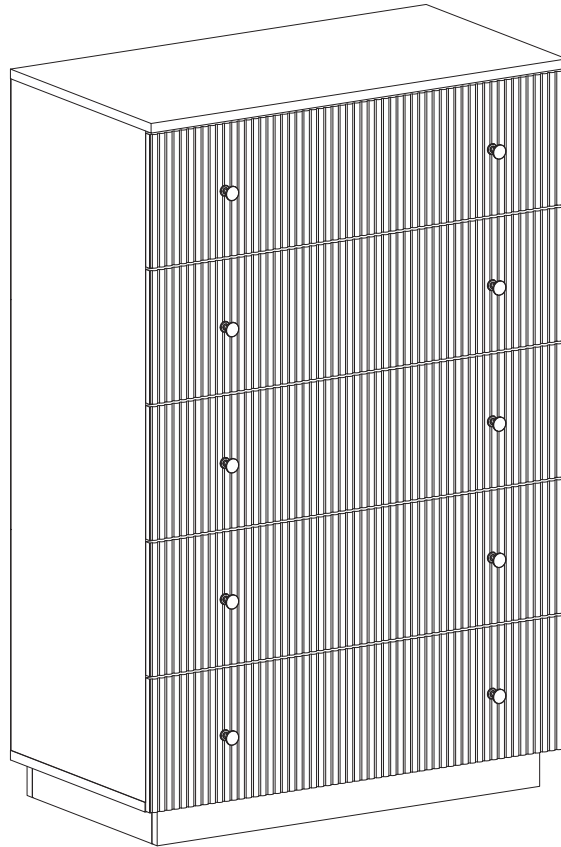
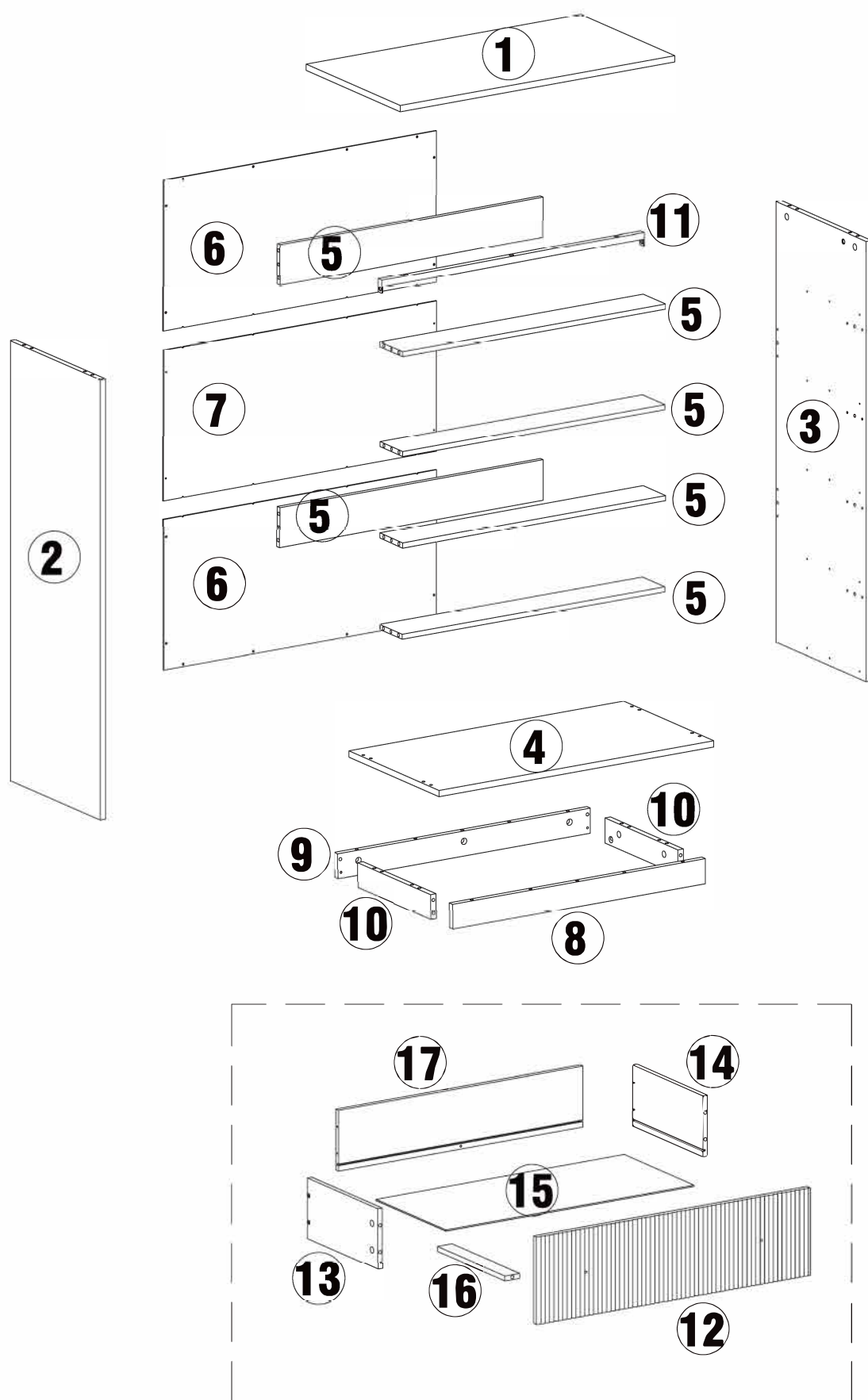


ASSEMBLY INSTRUCTIONS



PACKAGE INCLUDE



x5

PACKAGE CONTENT

Ø6x33.5MM



A

67X+2

Ø15x9.5MM



B

67X+2

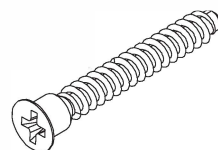
Ø6x30MM



C

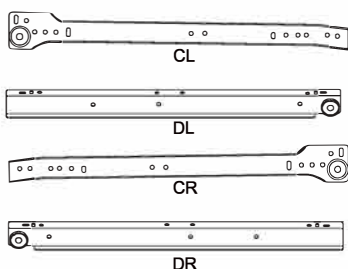
32X+2

Ø5x48MM



D

4X+1



E

5X

Ø3.5x12MM



F

70X+2

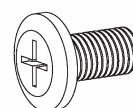
Ø4x30MM



G

25X+2

M6x10MM



H

2X

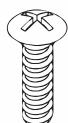
Ø3x14MM



I

28X+2

M4x20MM



J

10X



K

10X

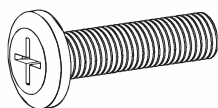
Ø30MM



L

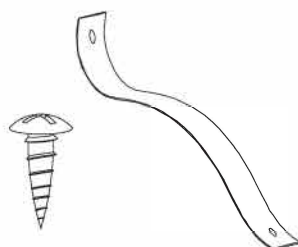
20X+2

M6x25MM

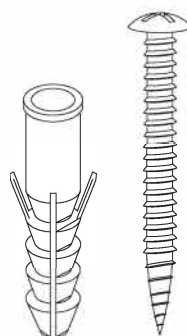


M

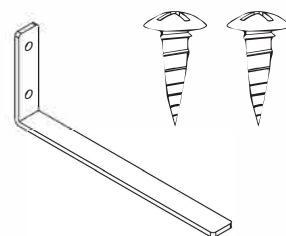
3X



N



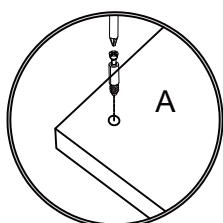
2X



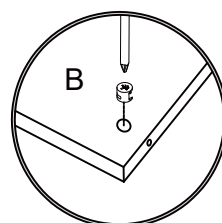
O

2X

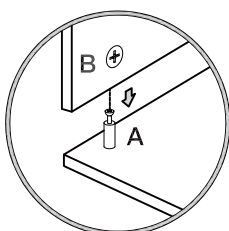
How to use the cam lock system



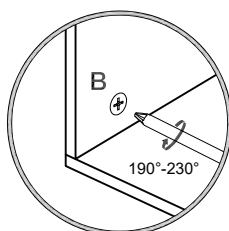
1. Screw cam bolt into panel



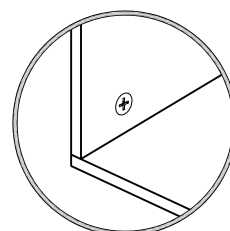
2. Push cam into panel - arrow feature on cam top points to panel edge



3. Align cam bolt(s) with cam(s) and insert all the way into cross-bored hole(s)

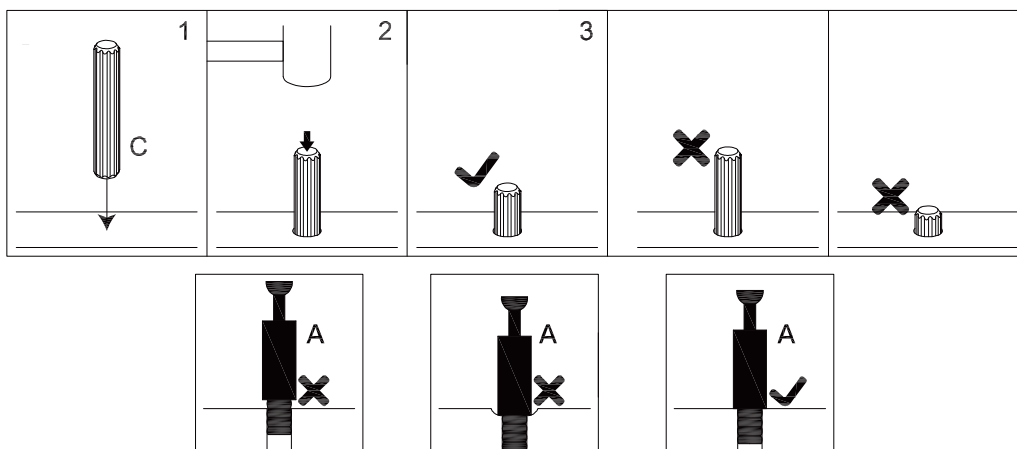


4. Rotate cam(s) clockwise 190°-230° to lock panels together



5. Panels should be tight against each other and connection should be rigid

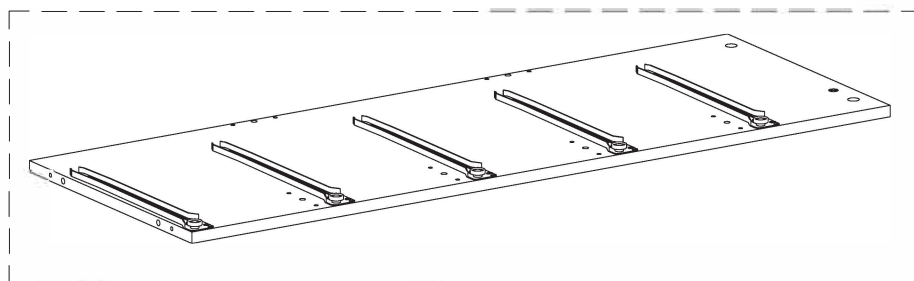
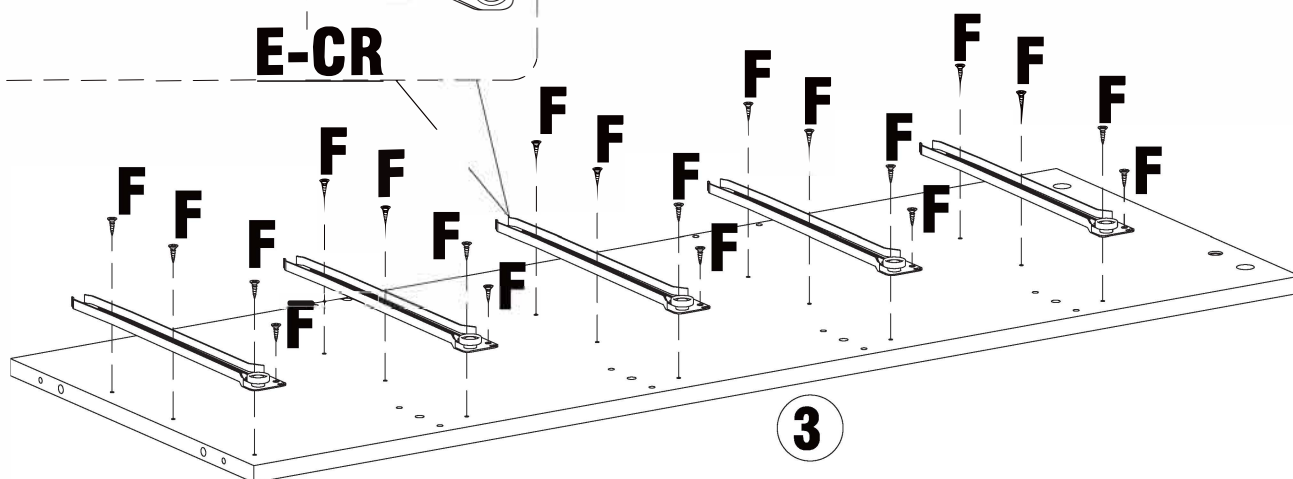
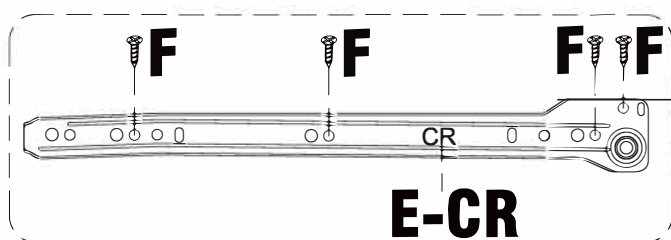
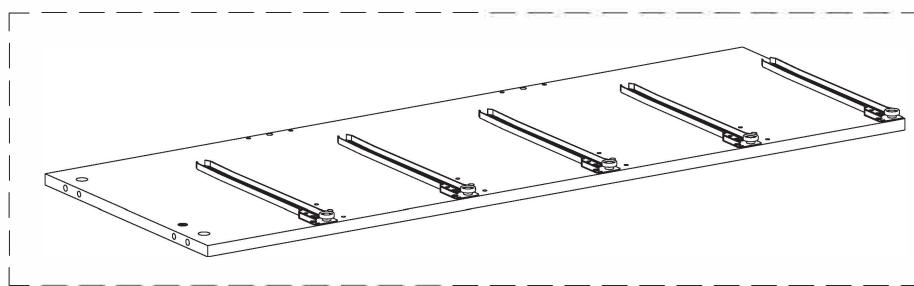
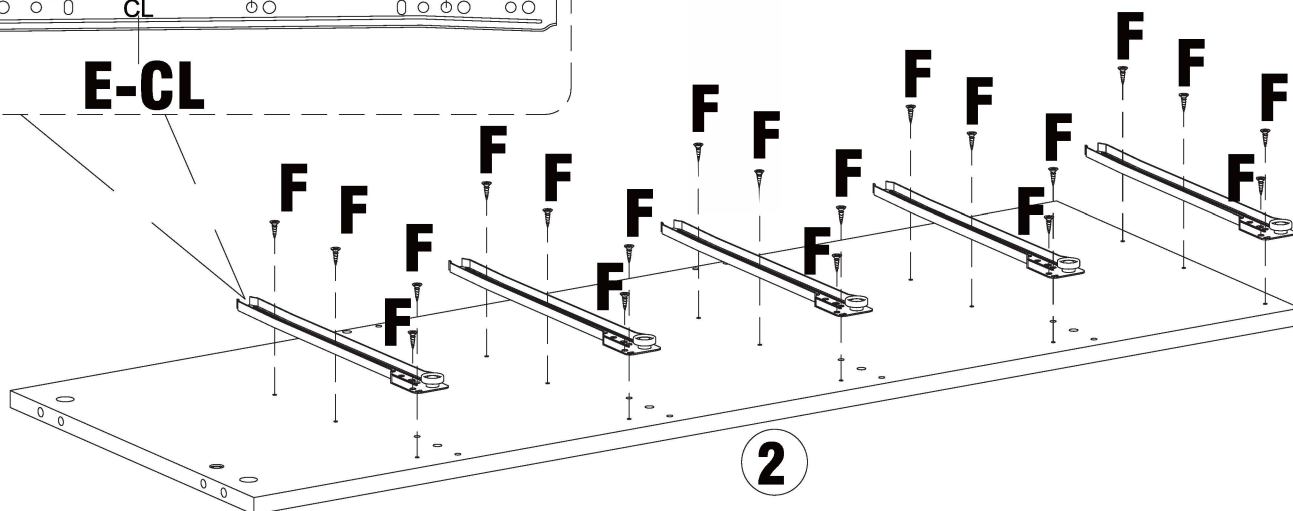
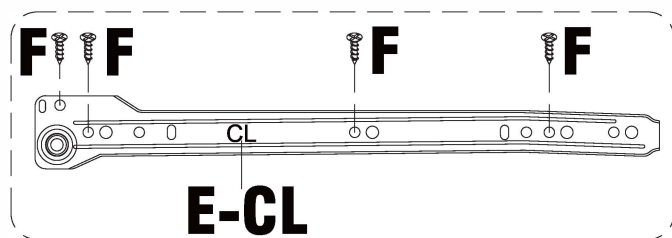
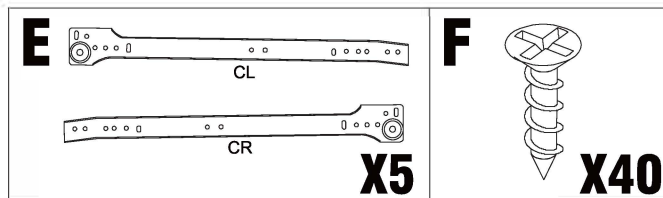
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



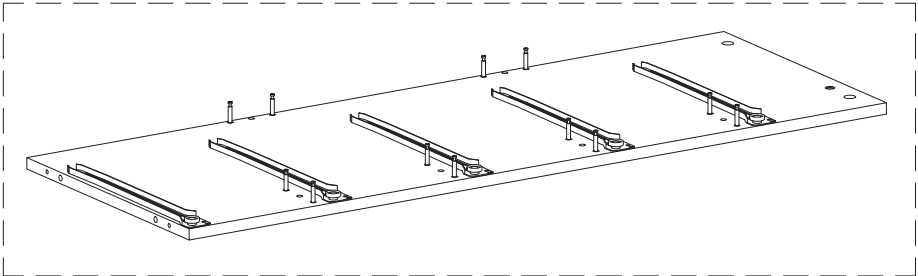
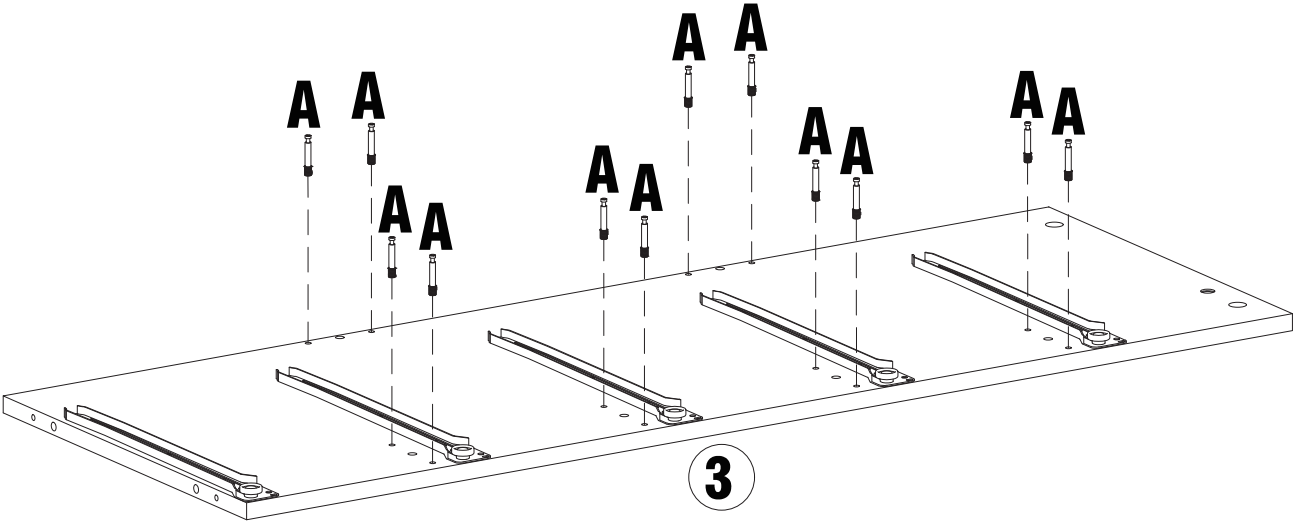
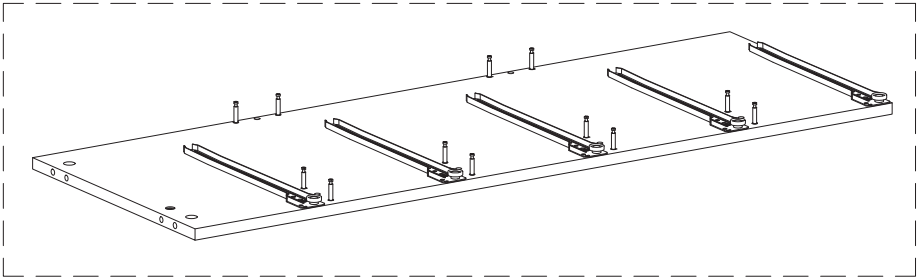
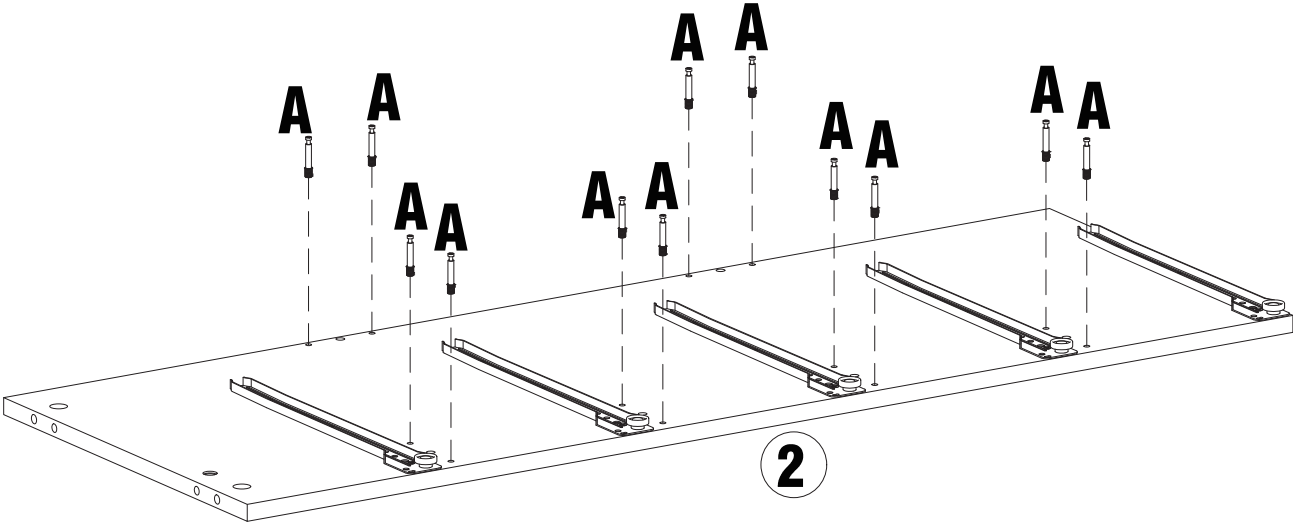
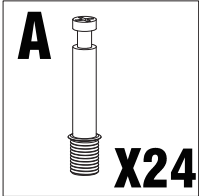
⚠ WARNING

- Unit must be placed on a level surface or leveled with included hardware (when applicable).
- Do not sit or stand on or allow children to climb, sit or stand on the assembled product.
- For safety reasons, it is imperative that this unit be mounted to the wall.
- Do not use without installing the tip restraint.
- Unit can tip over causing severe injury or death.
- Do not exceed the recommended weight limits.
- Evenly distribute the weight on each level and always keep the heavier loads on the bottom.
- Before cutting, drilling or hammering into any wall or floor surface, verify the location of electrical, plumbing and gas lines. Cutting may cause serious injury.

STEP 1

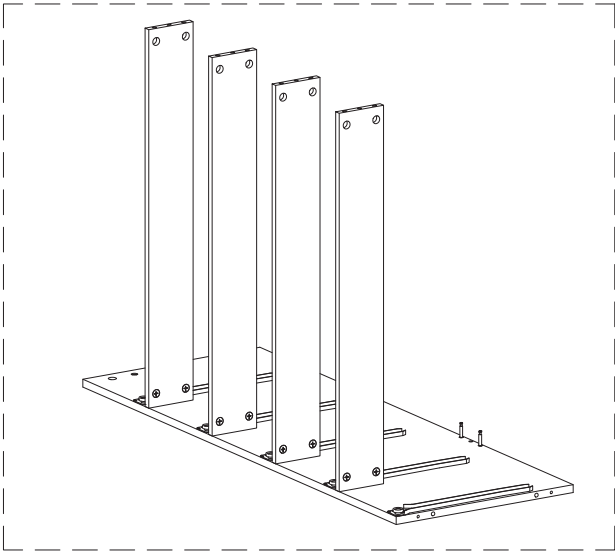
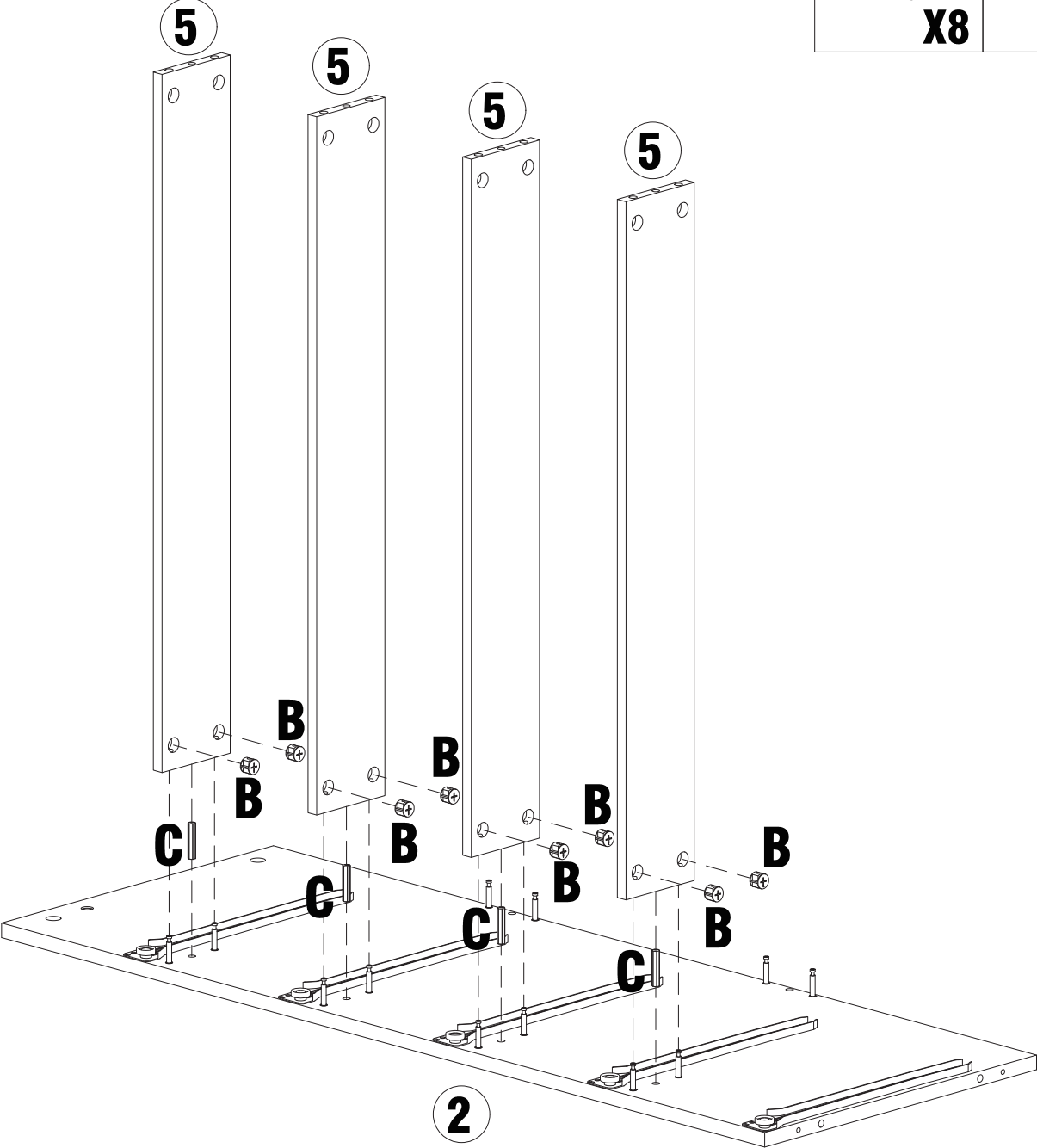


STEP 2

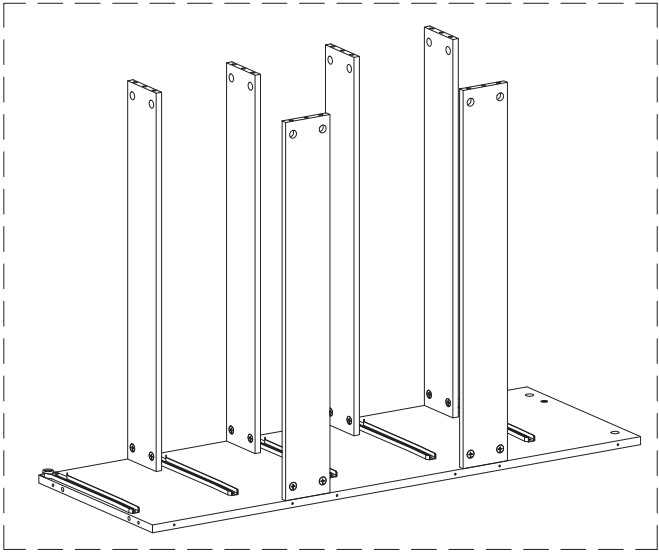
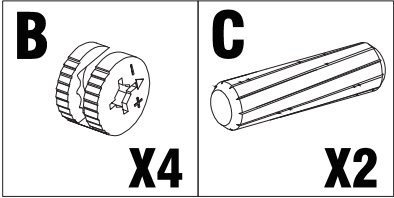
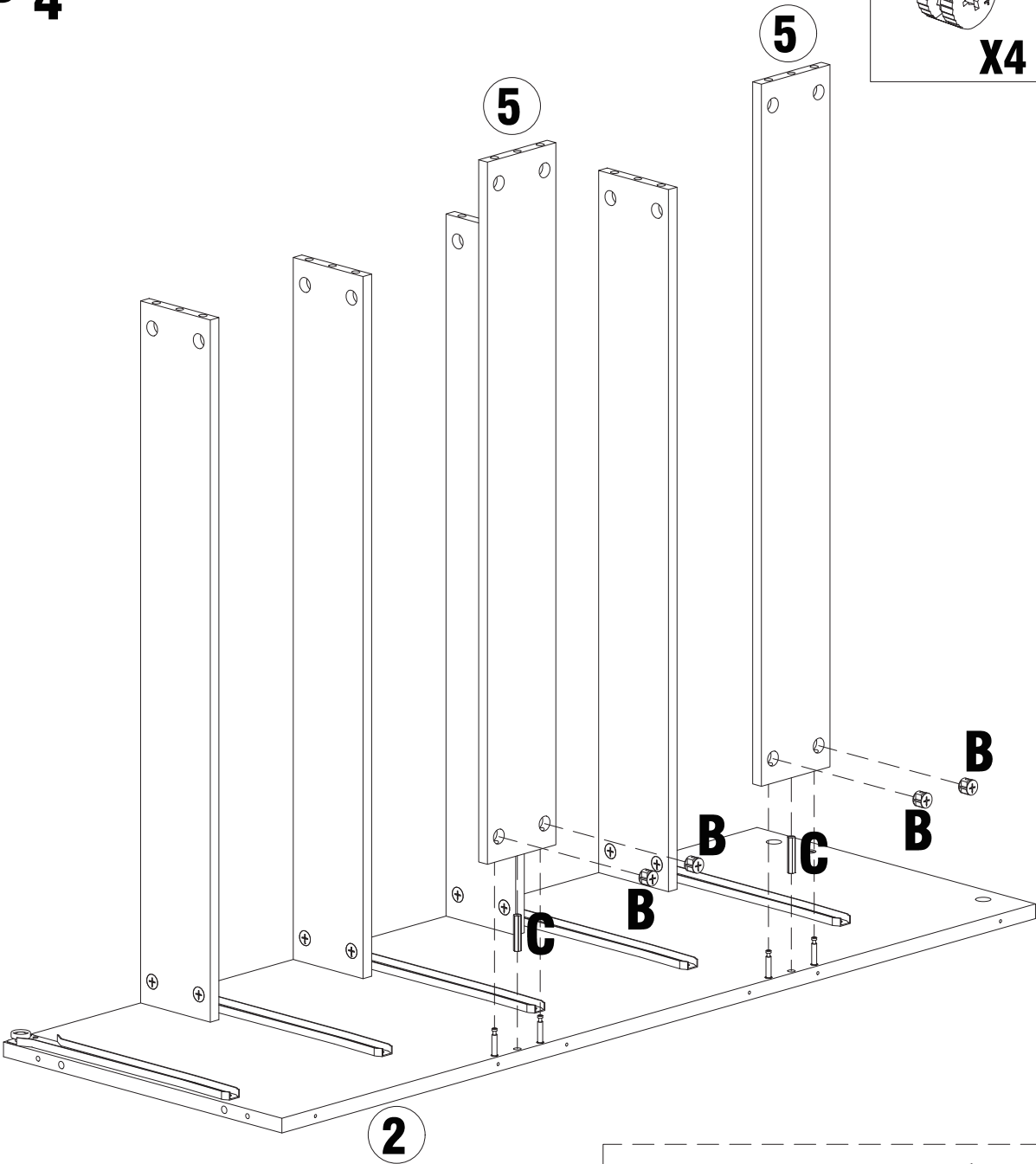


STEP 3

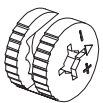
B  X8	C  X4
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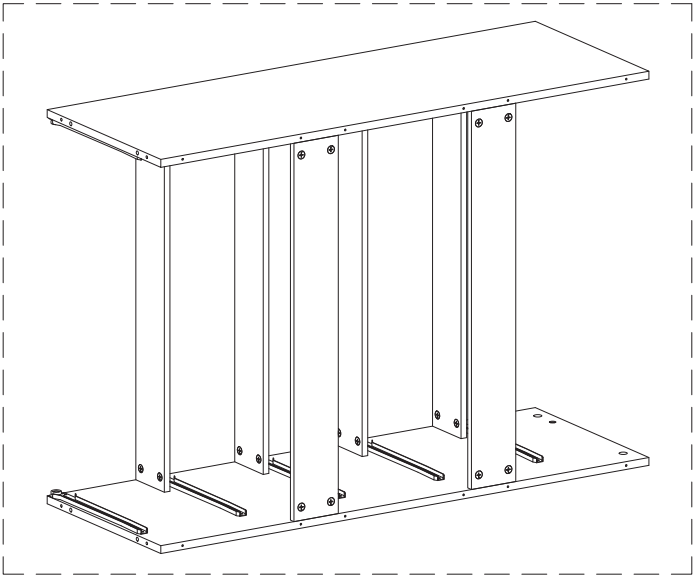
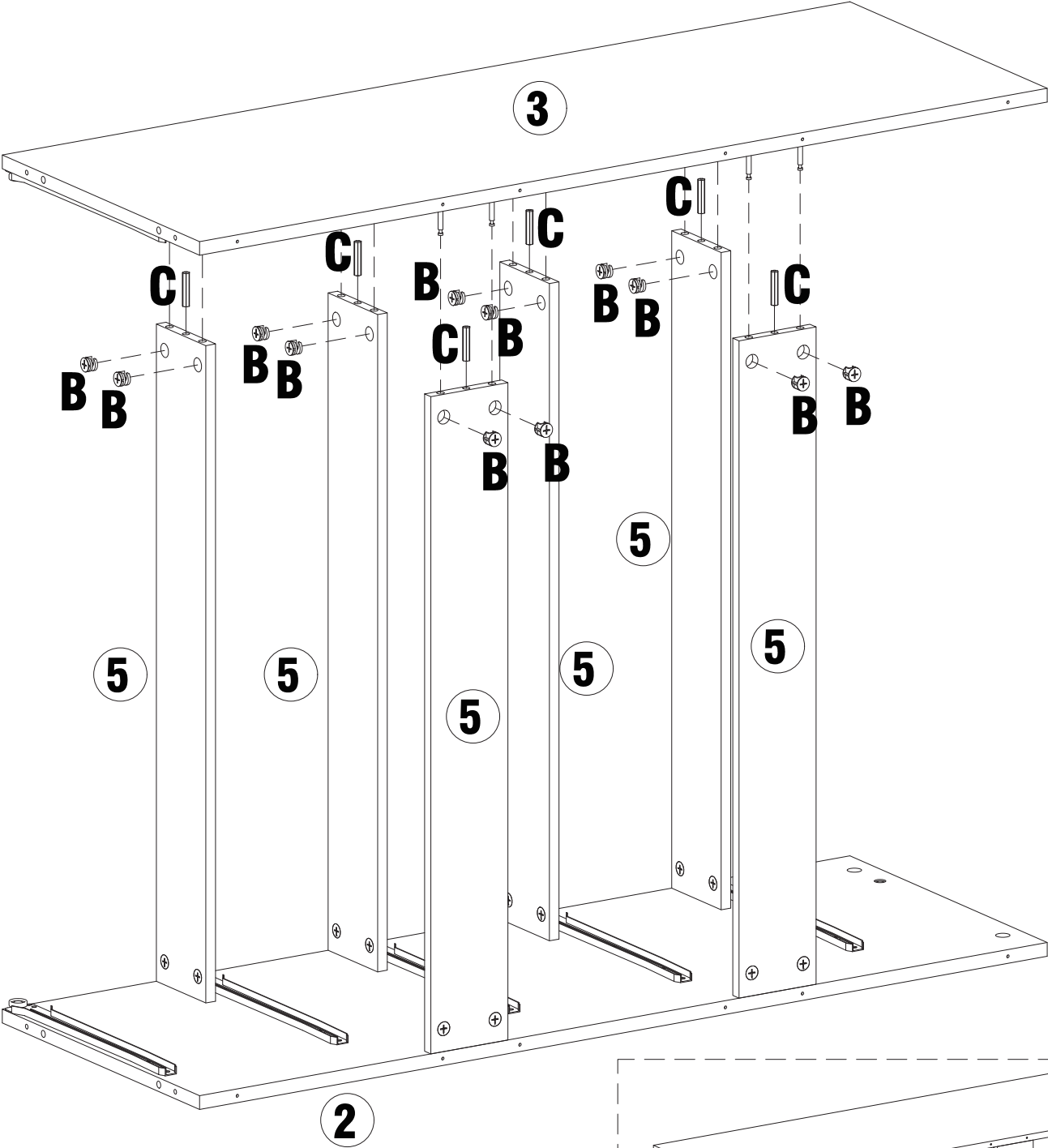


STEP 4

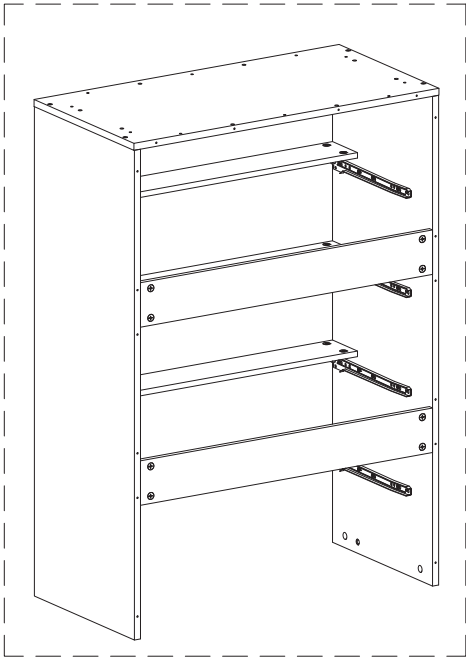
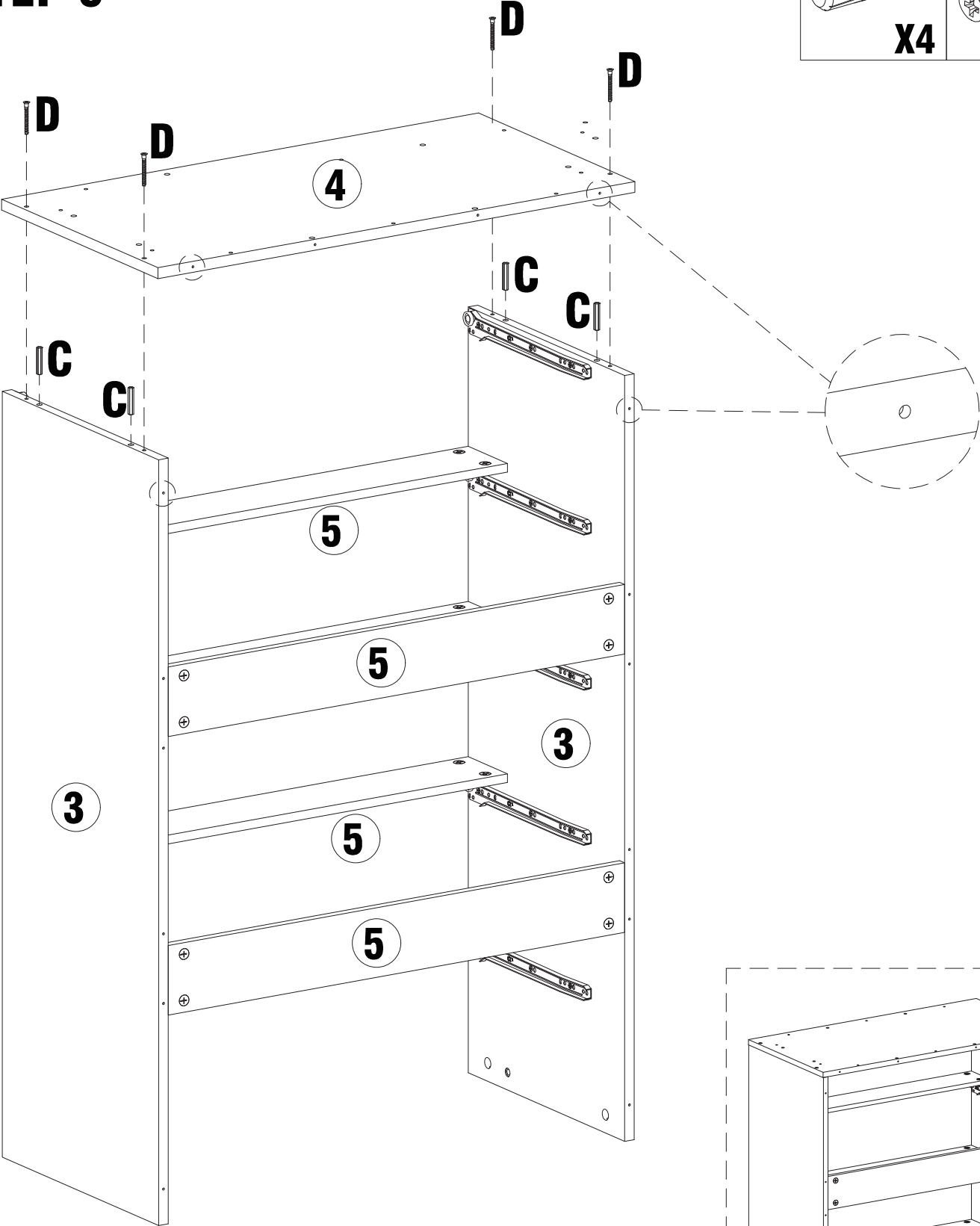
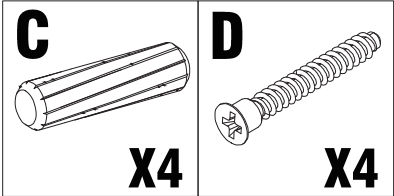


STEP 5

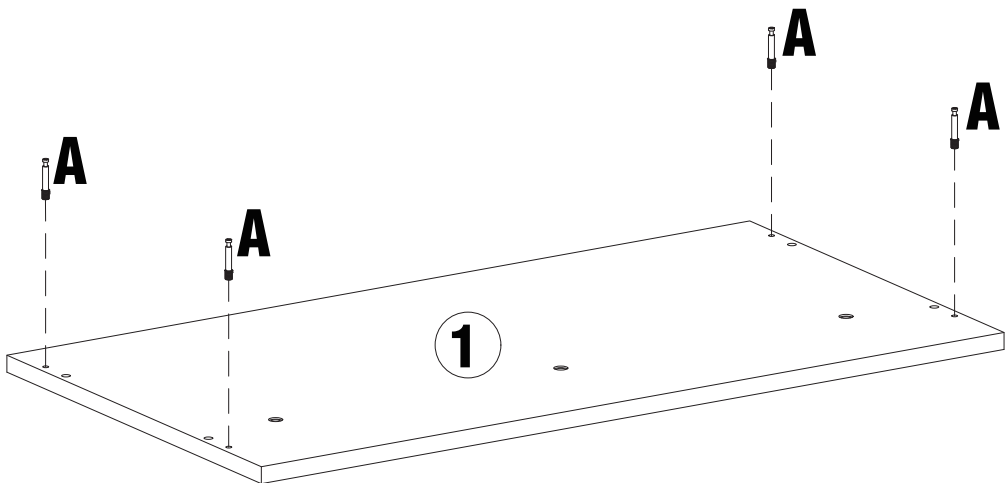
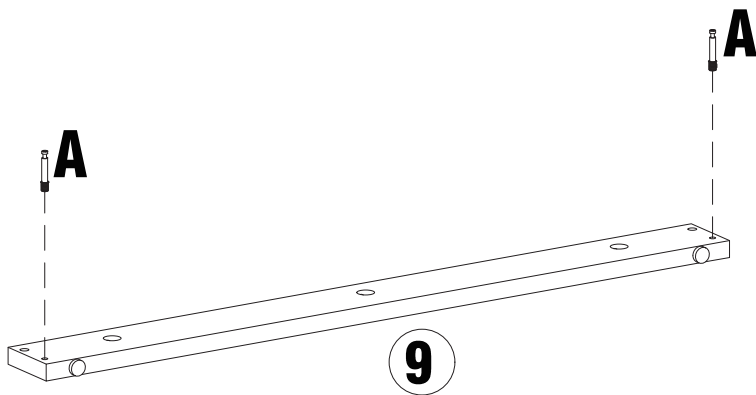
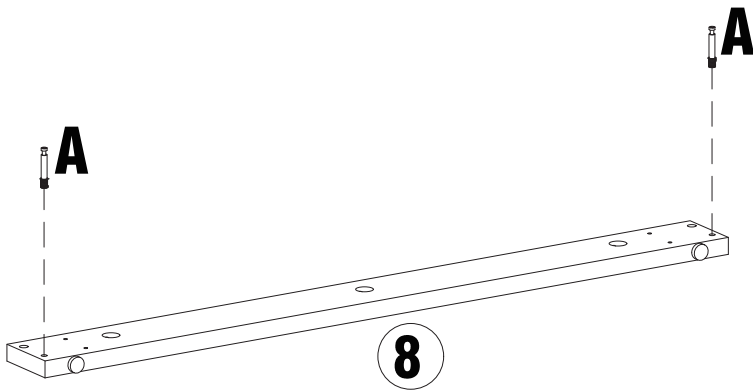
B  X12	C  X6
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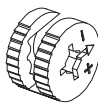
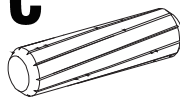
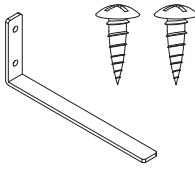
STEP 6

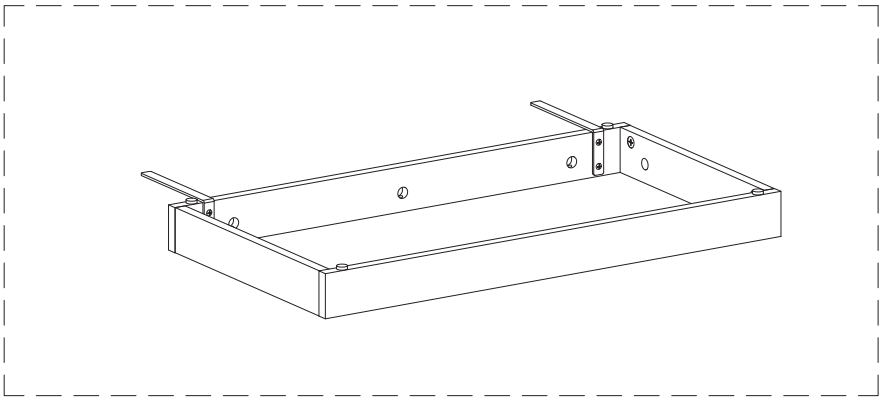
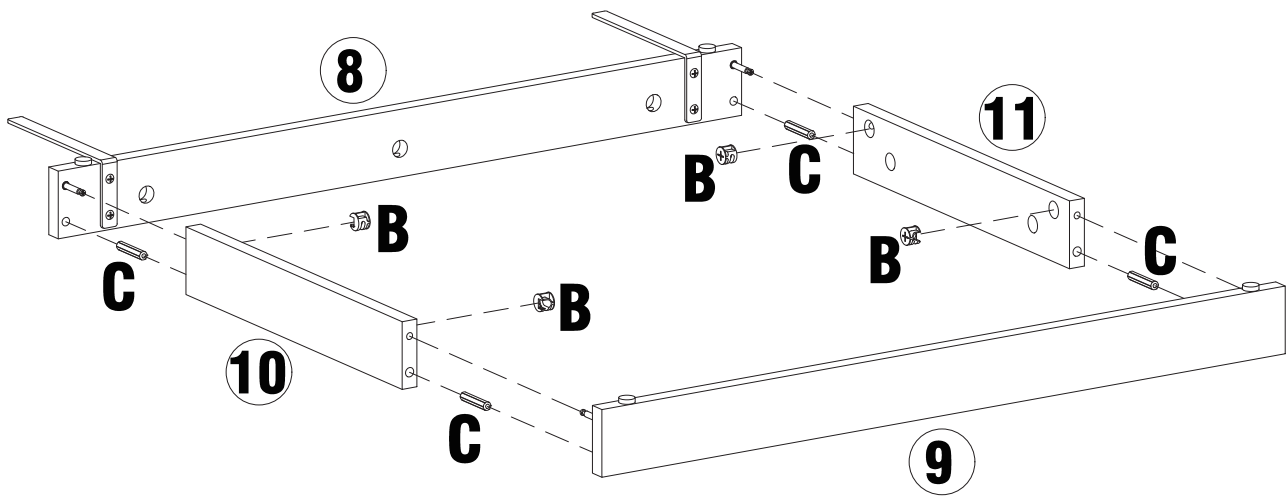
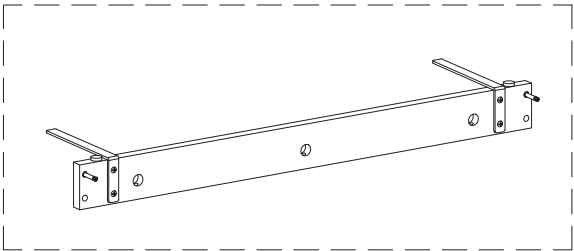
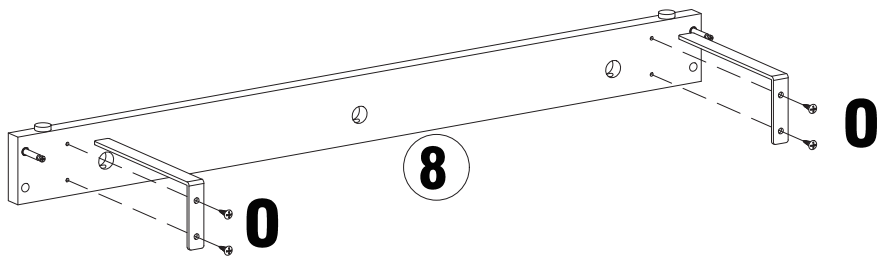


STEP 7

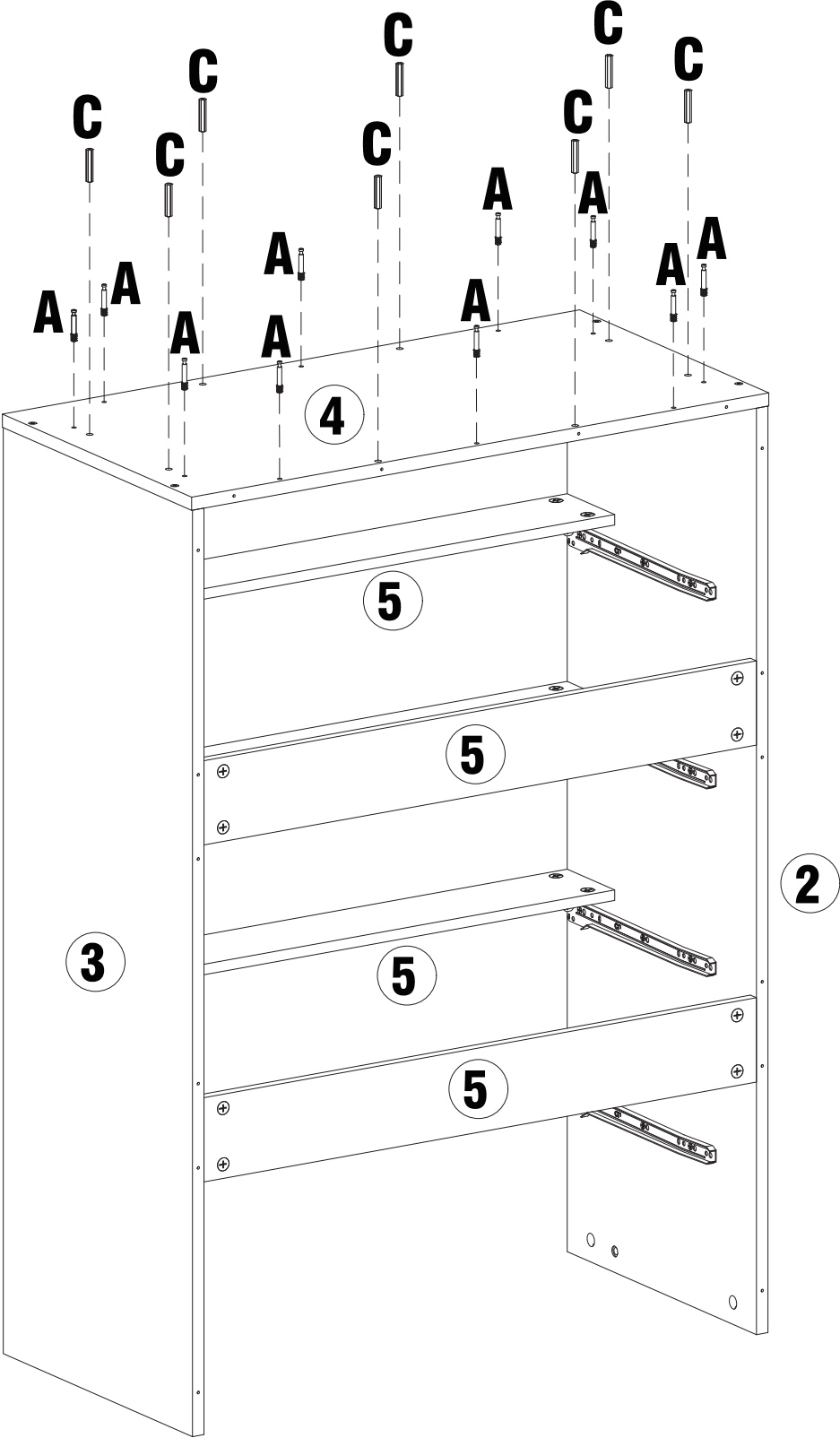
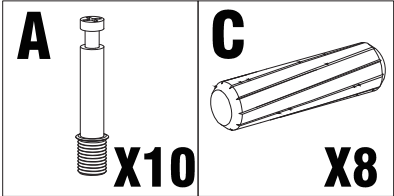


STEP 8

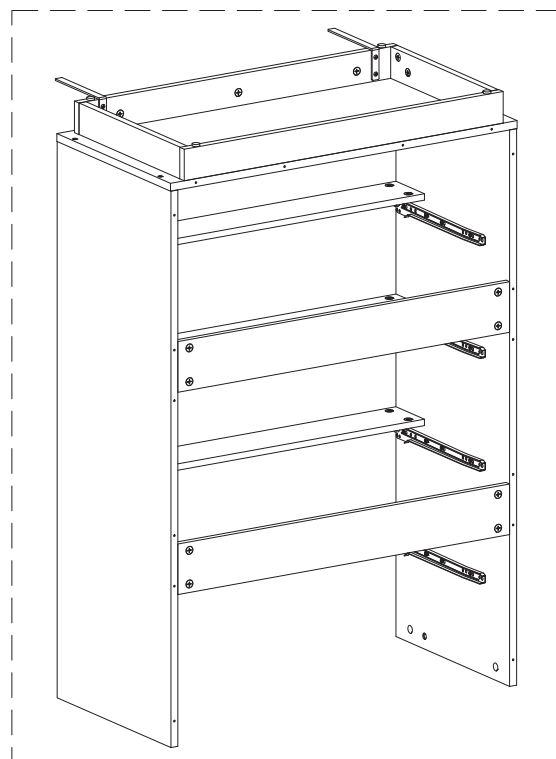
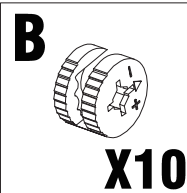
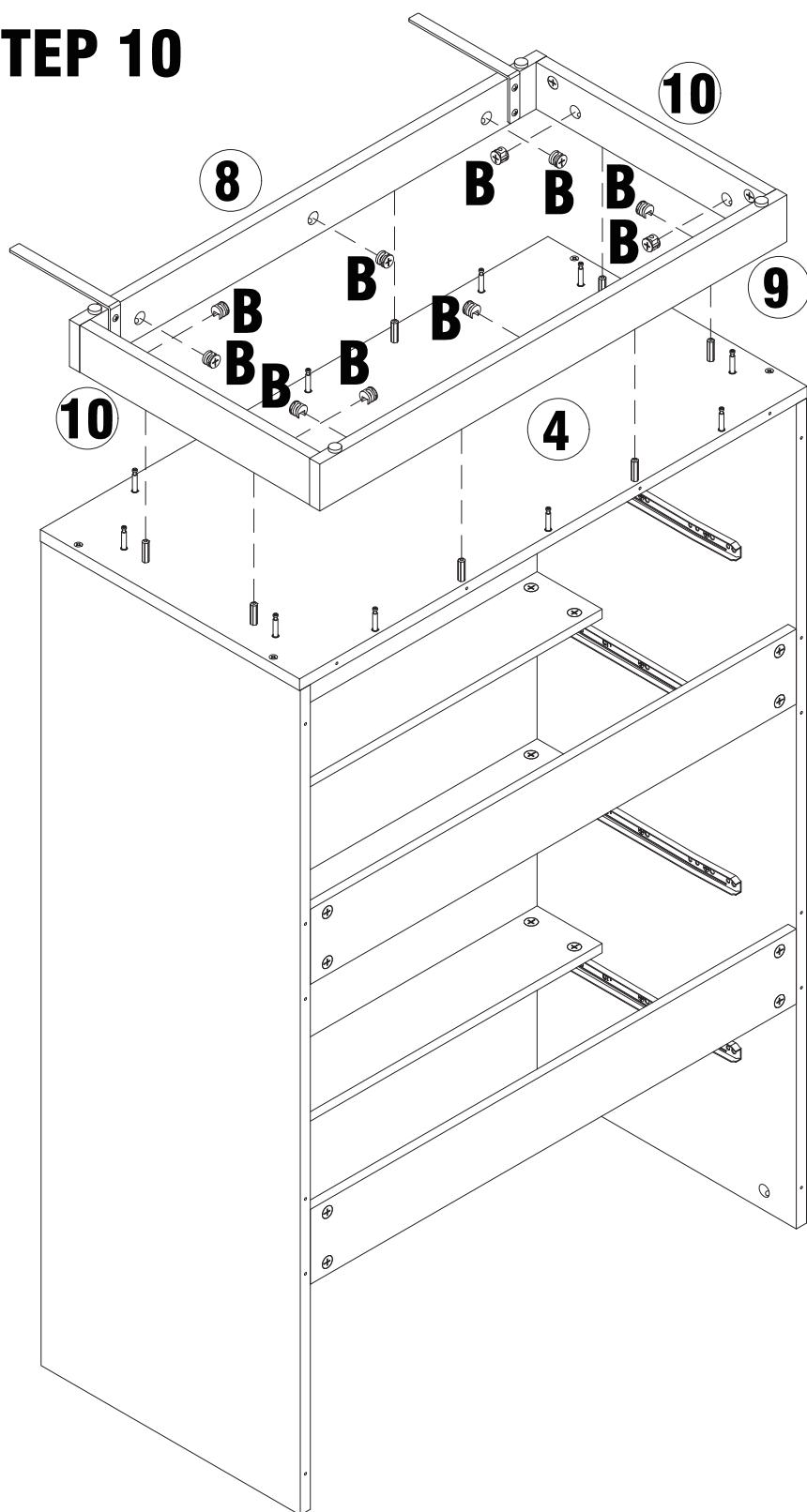
B  X4	C  X4	O  X2
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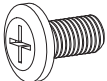
STEP 9

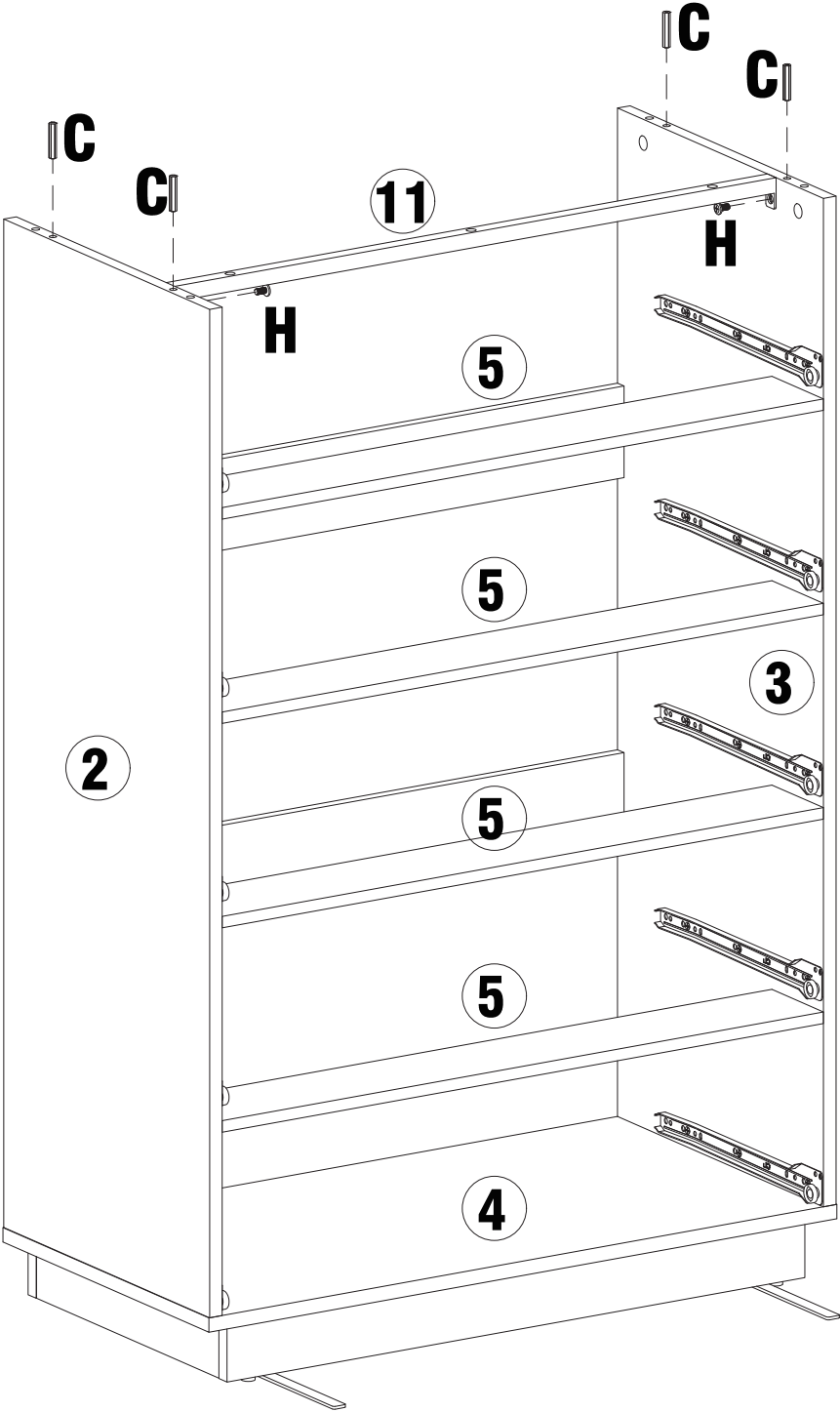


STEP 10

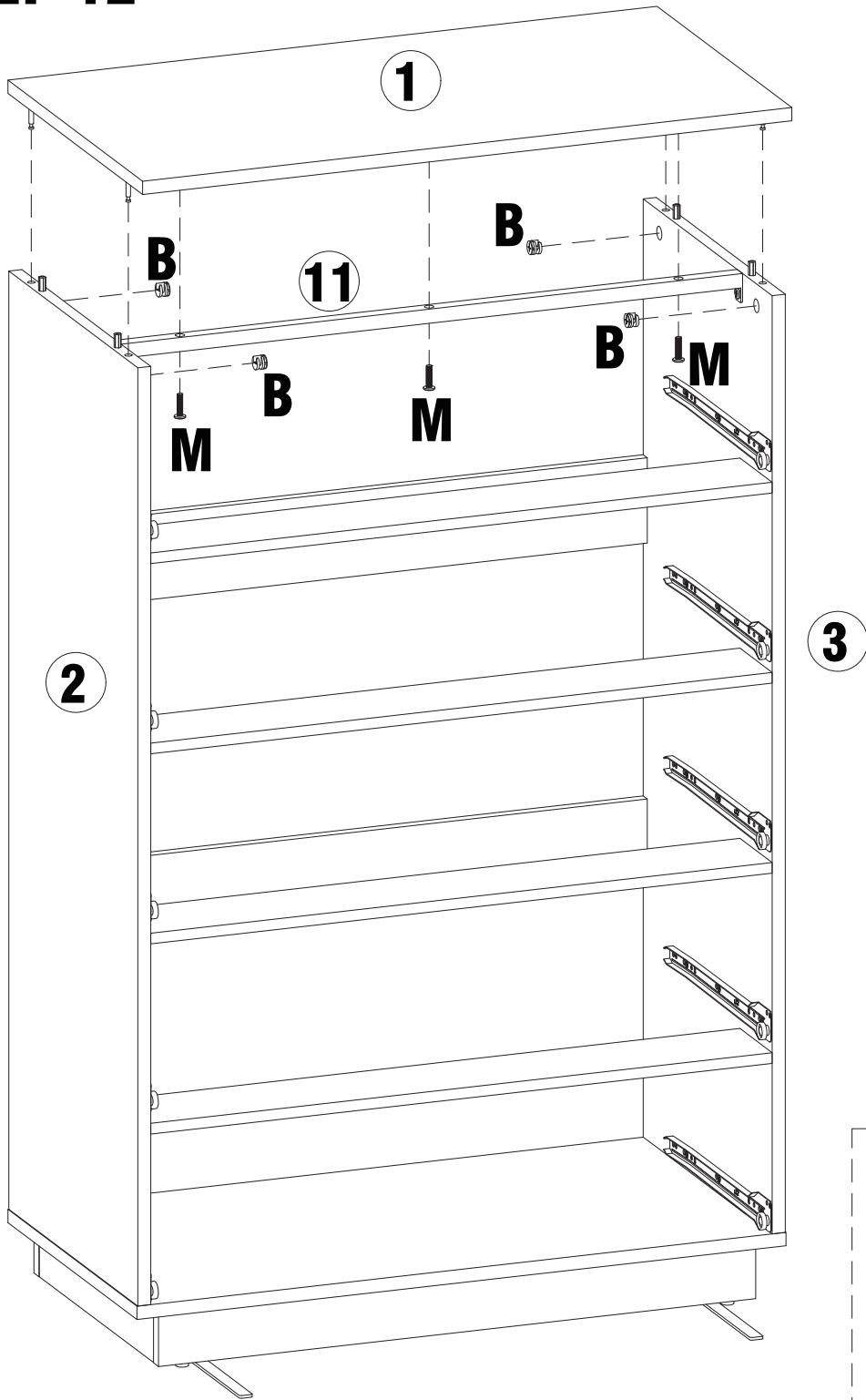
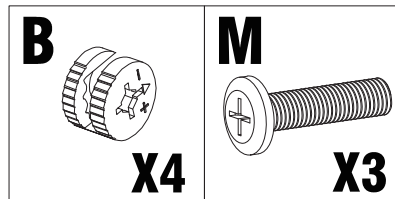


STEP 11

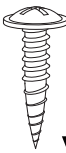
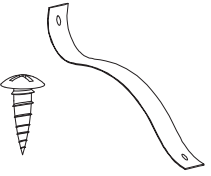
C  X4	H  X2
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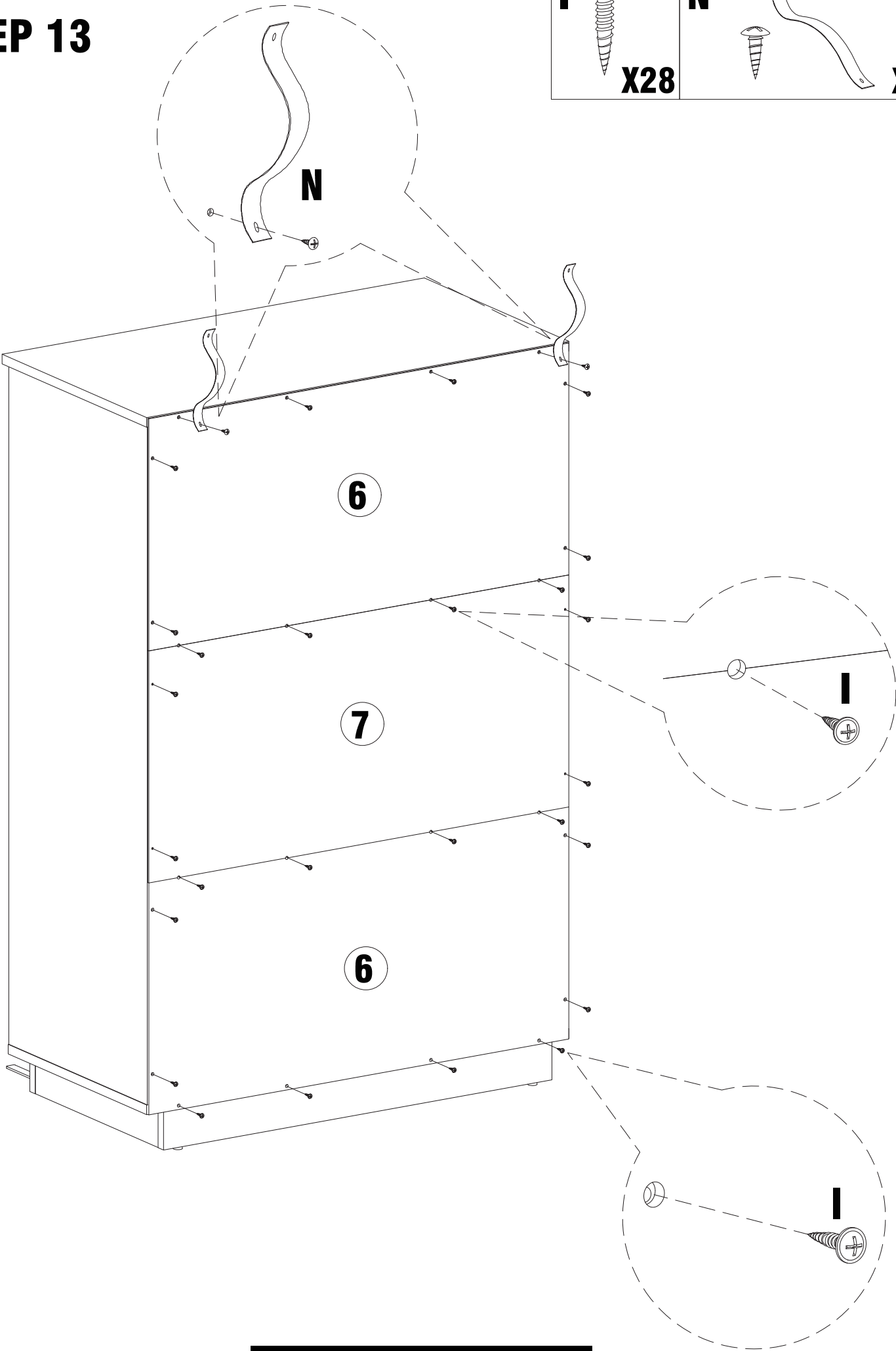


STEP 12

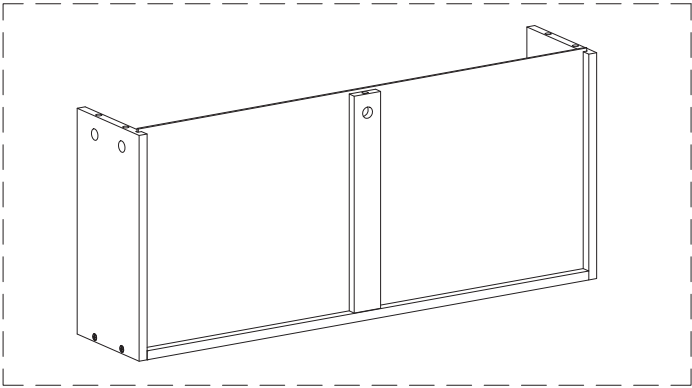
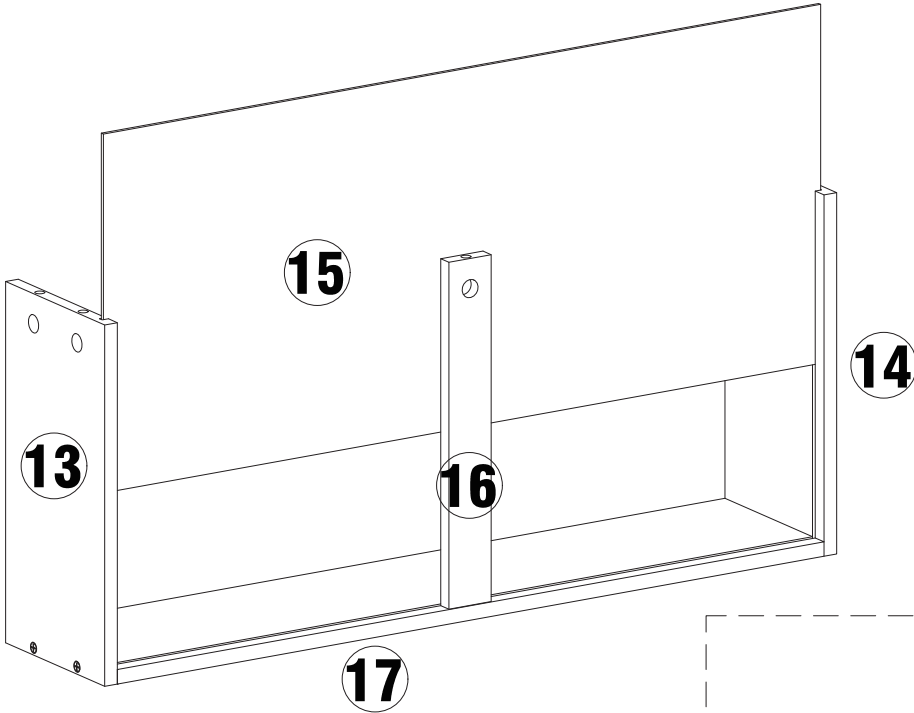
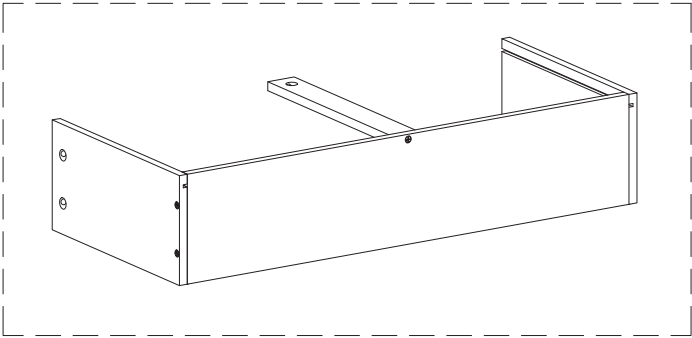
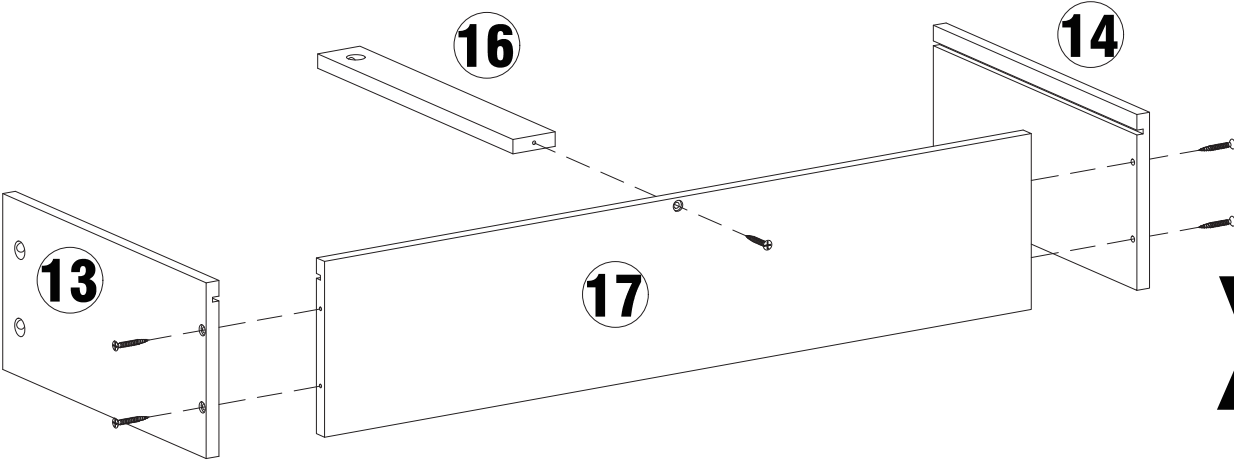
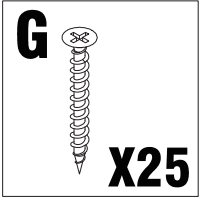


STEP 13

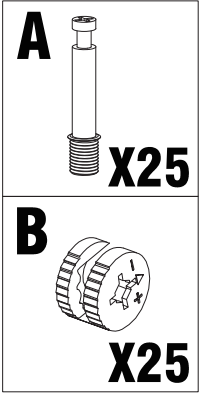
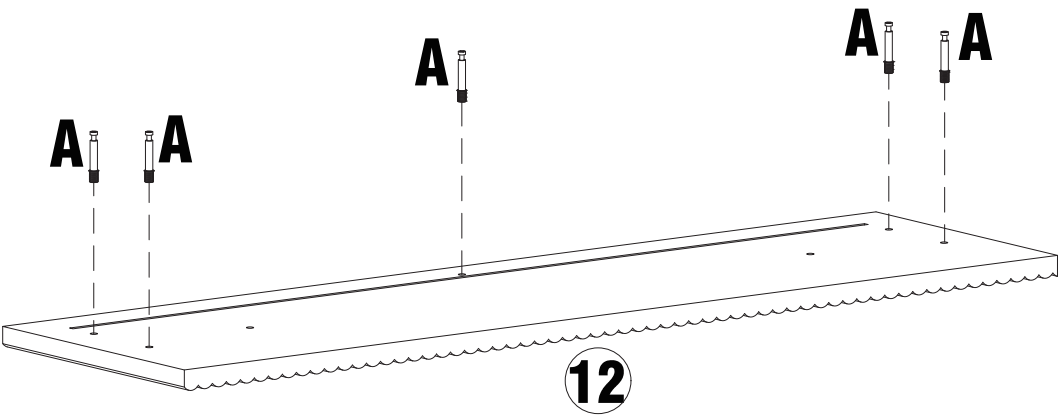
I  X28	N  X2
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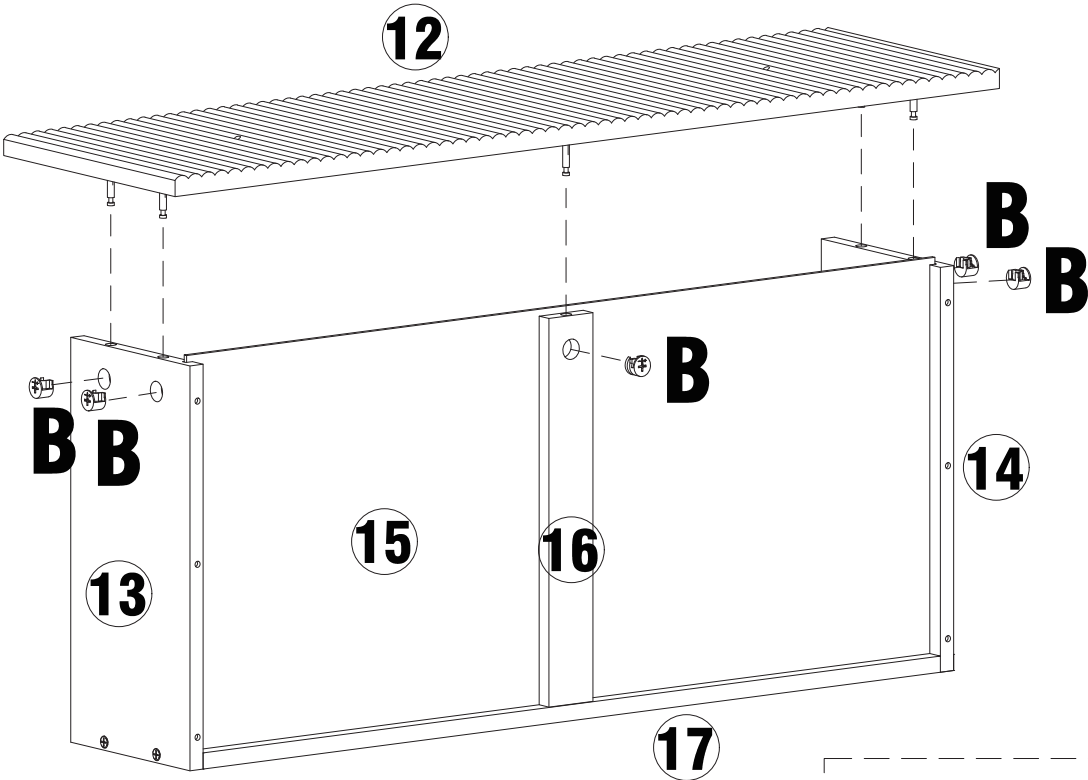
STEP 14



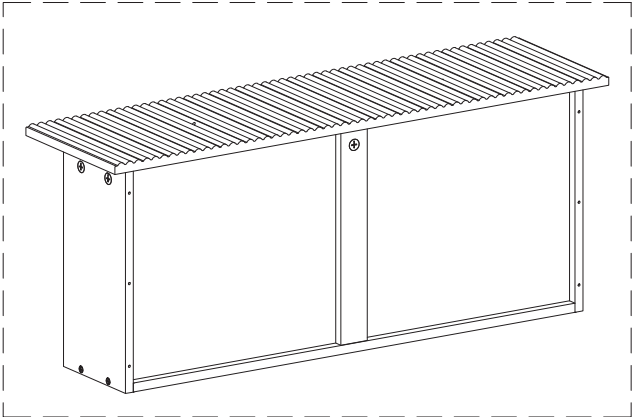
STEP 15



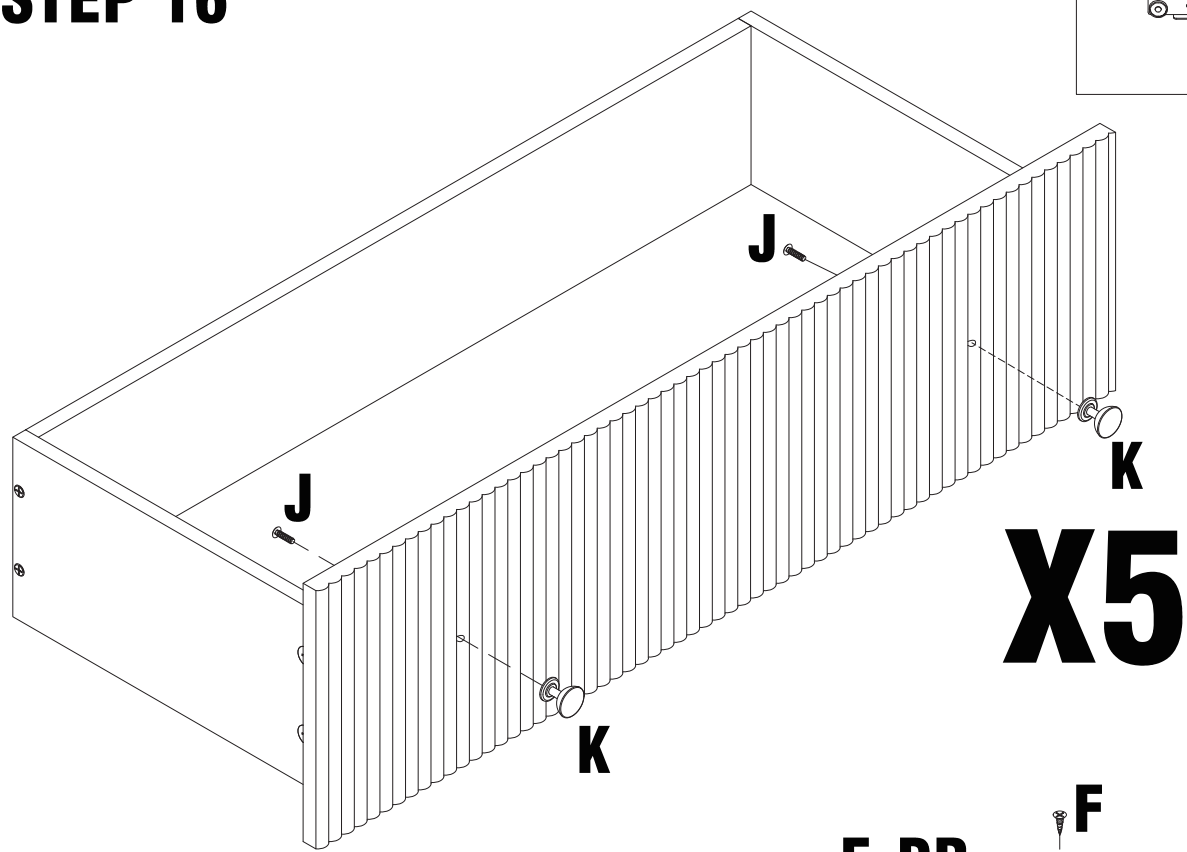
X5



X5



STEP 16



E

DL

DR

X5

F

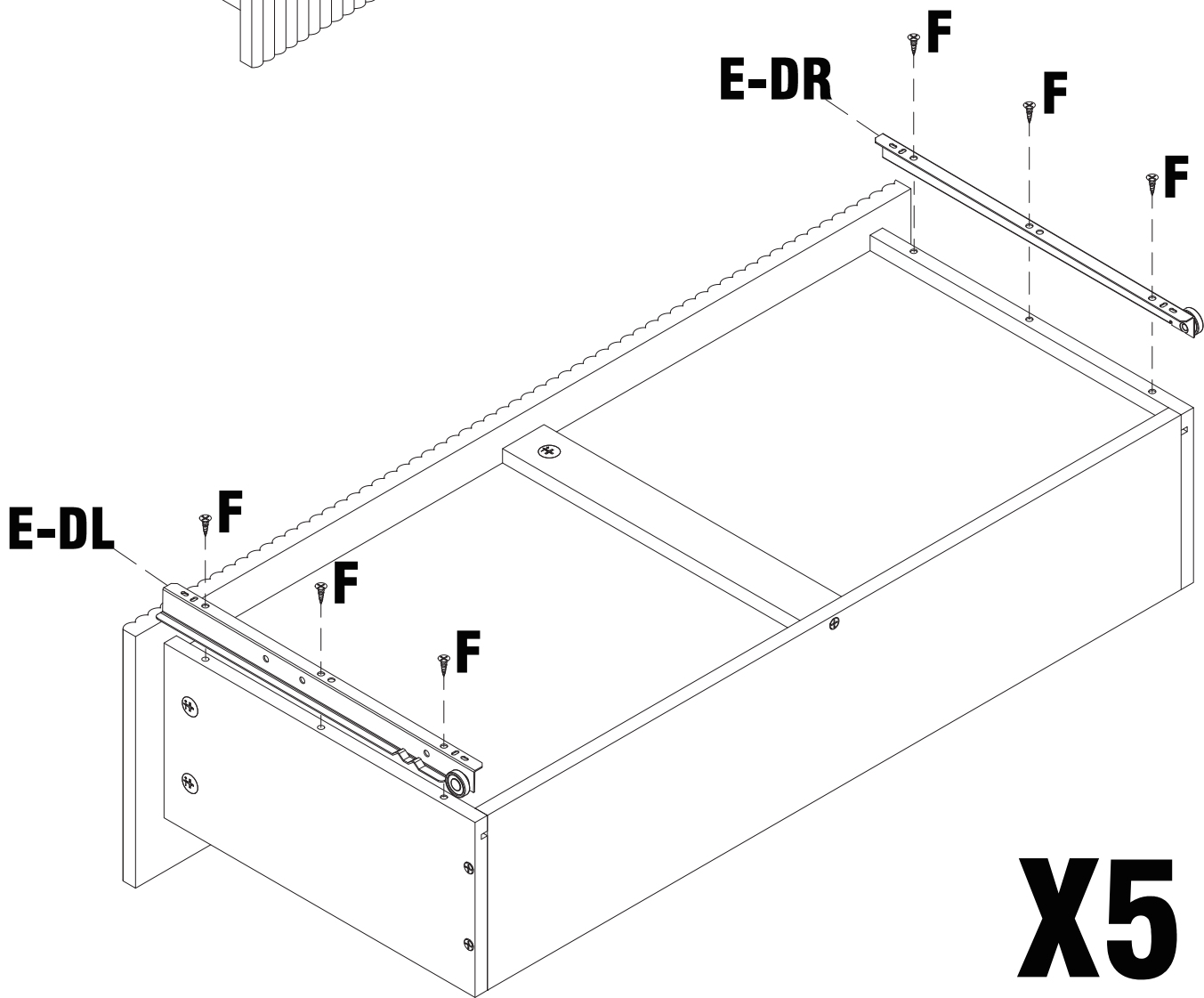
X30

J

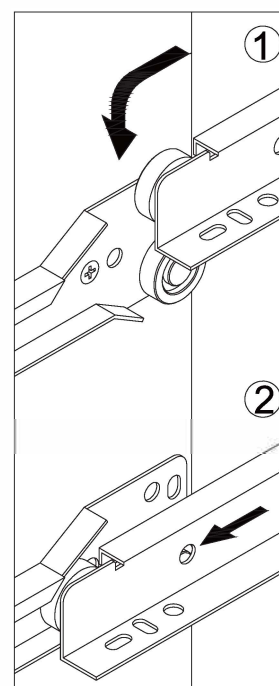
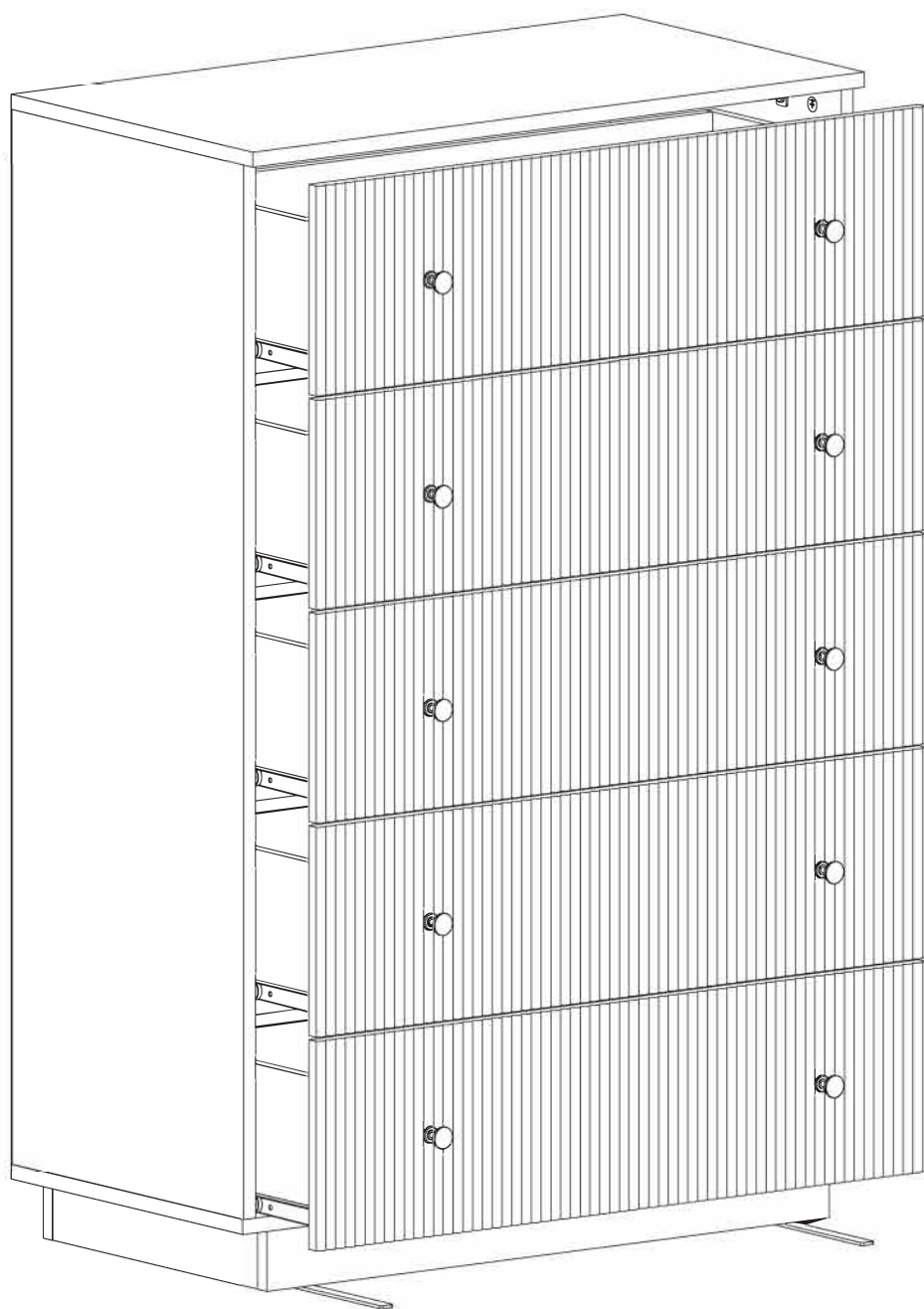
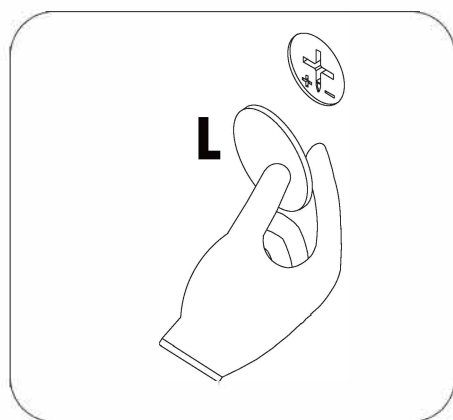
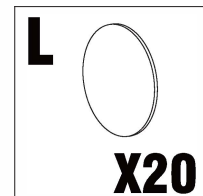
X10

K

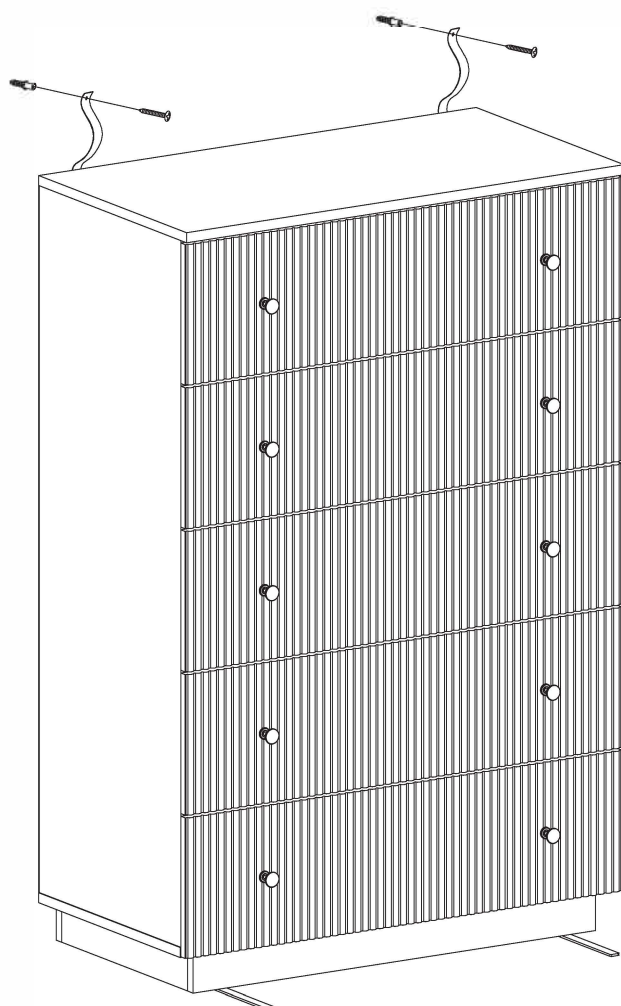
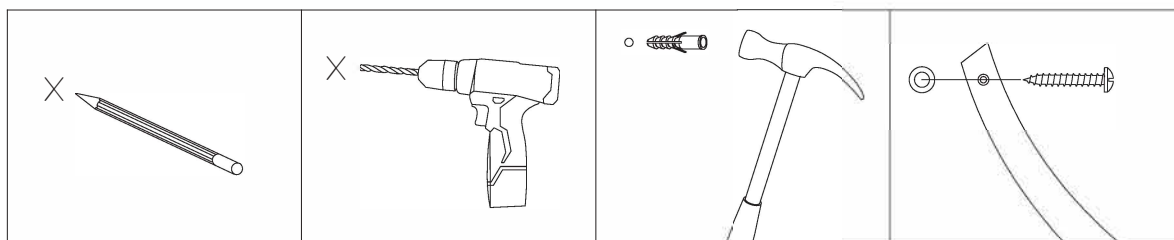
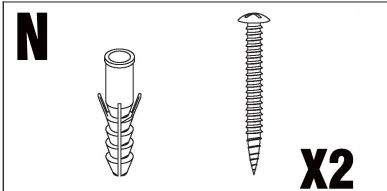
X10



STEP 17



STEP 18



⚠ WARNING



Children have died from furniture tipover. To reduce the risk of furniture tipover:

- ALWAYS install anti-tip device provided.
- NEVER put a TV on this product.
- NEVER allow children to stand, climb or hang on any drawers, doors, or shelves.
- NEVER open more than one drawer at a time.
- Place heaviest items in the lowest drawers.

*this is a permanent label.
Do not remove!*