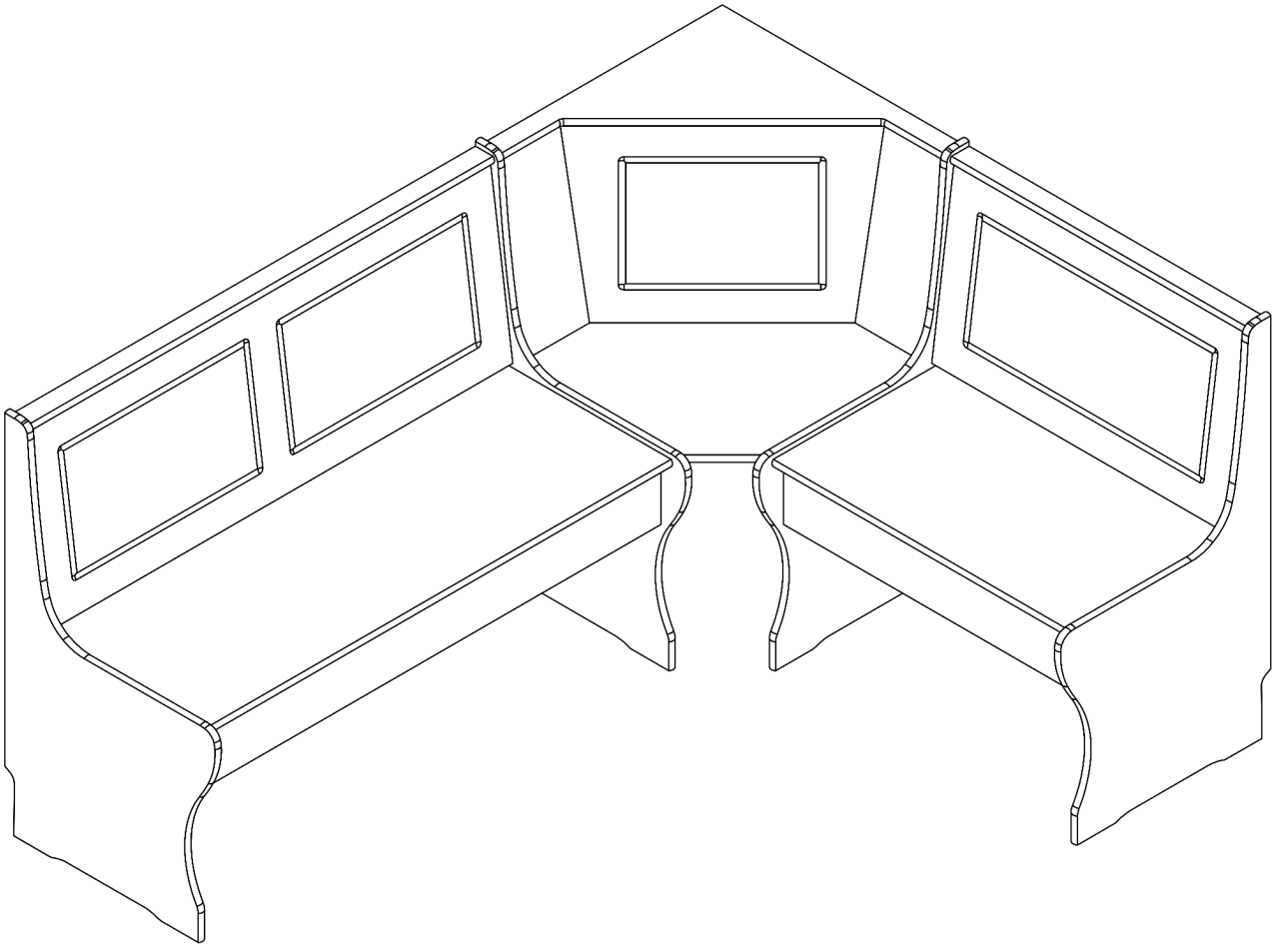
ASSEMBLY INSTRUCTIONS

Reversible Corner Dining Bench

Choose your layout before you begin.



2 ADULTS
Handling and lifting

16 STEPS
Follow in order

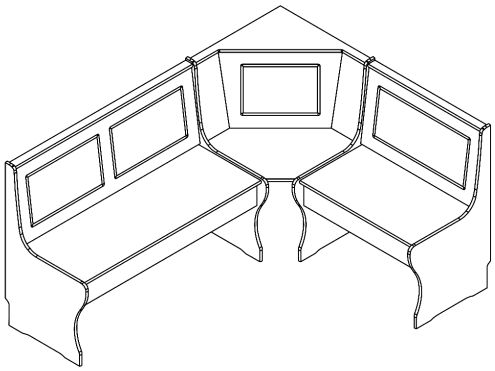
KEEP THIS GUIDE
For future reference

Layout: pages 2-3 | Parts: pages 4-6 | Assembly: pages 8-23

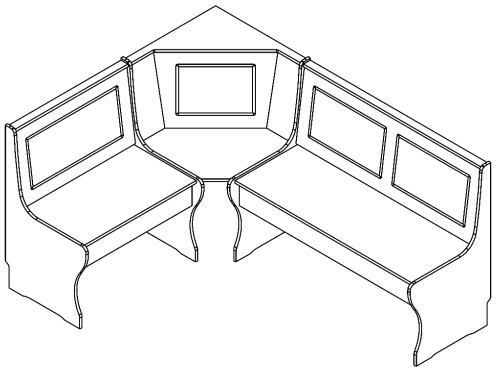
BEFORE YOU BEGIN

Choose Your Layout

1. The views below show the bench from the front. Choose the long bench on the left or on the right before you begin.
2. The assembly steps show the long bench on the left. The next page explains which parts move for the right-side layout.



Long bench on left



Long bench on right

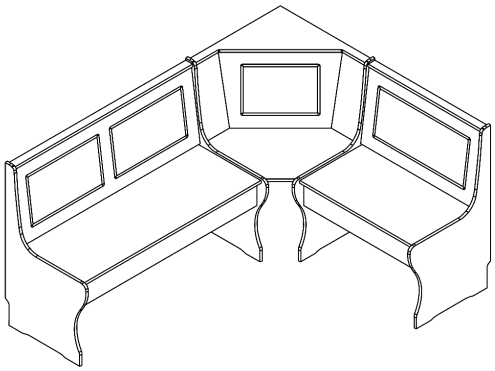
KEEP IN MIND

This guide covers the corner bench only. Use separate instructions for any table or freestanding bench.

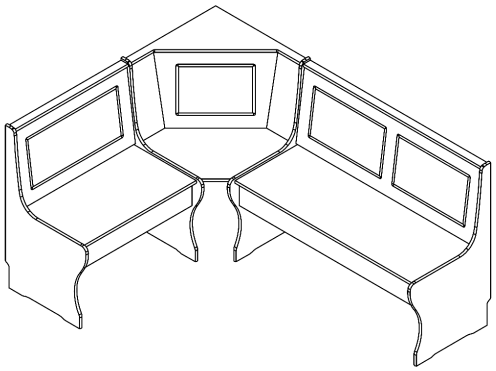
LAYOUT REFERENCE

Right-Side Layout: Part Positions

1. Move the long-bench group (3, 4, 5, 6, 7) to the right.
2. Move the short-bench group (15, 16, 17, 18, 19) to the left.
3. Keep panels 1, 2, 8, 9, 10, 11, 12, 13 and 14 in their shown positions. Bars 20 still attach to panels 1, 2, 13 and 14.



Long bench on left



Long bench on right

KEEP IN MIND

Do not mirror every numbered part: only relocate the long and short component groups listed above.

PARTS CHECKLIST

Check the Bench Parts

20 part types / 25 pieces. Names follow the left-side layout.

PART	DESCRIPTION	QTY
1	Long left side panel	1
2	Long right side panel	1
3	Long back panel	1
4	Long bar	1
5	Long apron	2
6	Long bottom panel	1
7	Long seat panel	1
8	Top corner panel	1
9	Corner left panel	1
10	Corner right panel	1
11	Middle back panel	1
12	Corner seat panel	1
13	Short left side panel	1
14	Short right side panel	1
15	Short back panel	1
16	Short bar	1
17	Short apron	2
18	Short bottom panel	1
19	Short seat panel	1
20	Support bar	4

KEEP THE PRINTED PART NUMBERS

For the right-side layout, use the component groups on page 3.

HARDWARE CHECKLIST

Check the Hardware

Sort by letter. The supplied quantities include the spare pieces listed below.

ITEM	DESCRIPTION	PART	QTY
A	Camlock bolt		52
B	Camlock		52
C	Wooden dowel	 ϕ8*30mm	32
D	Steel pin		5
E	Screw	 ϕ4*25mm	56

CODE	ITEM	SUPPLIED	USED	SPARE
A	Cam bolt	52	49	3
B	Cam lock	52	49	3
C	Wooden dowel / 8 x 30 mm	32	30	2
D	Steel pin	5	4	1
E	Screw / 4 x 25 mm	56	52	4

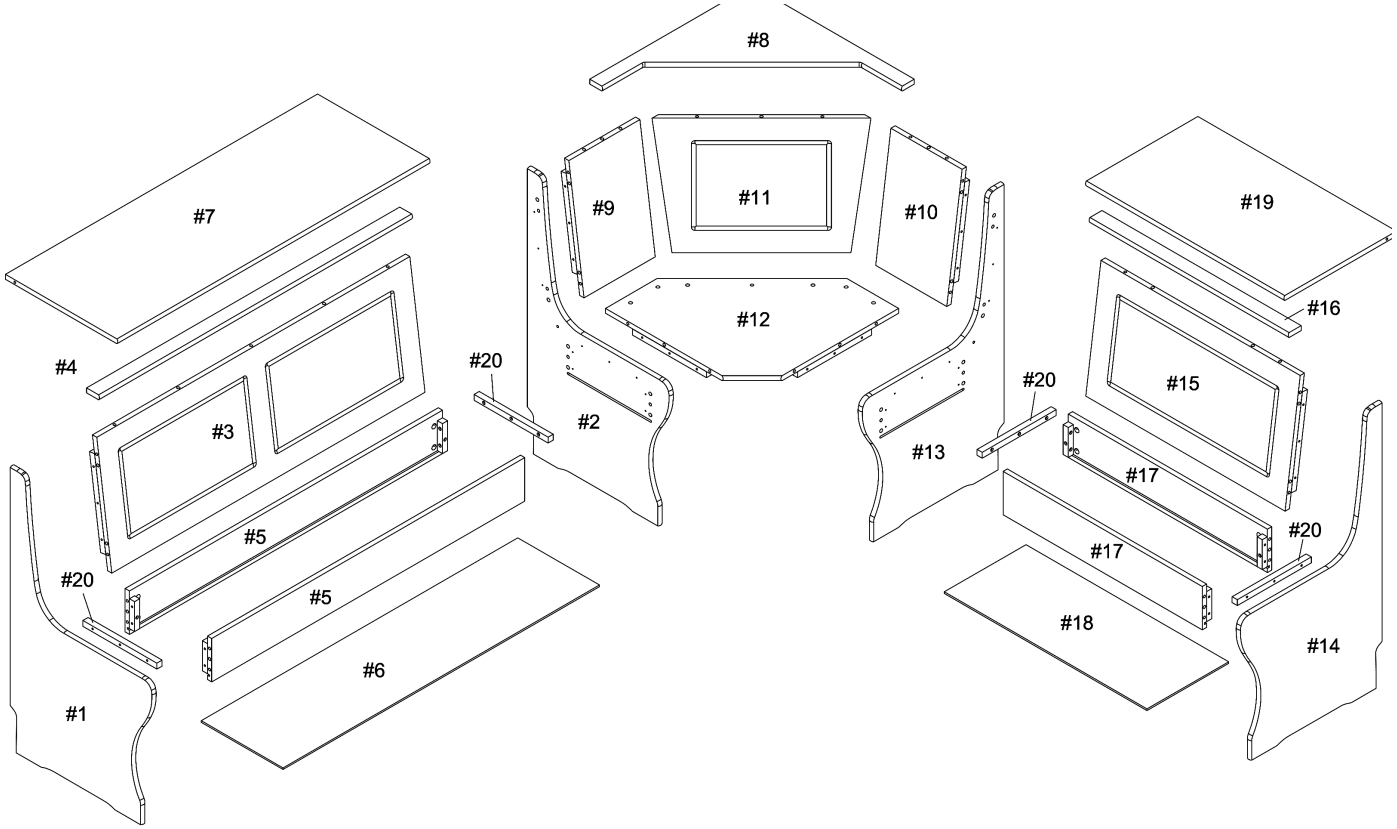
IDENTIFY THE CONNECTORS

A = cam bolt. B = cam lock. Use the correct type at every joint.

PARTS OVERVIEW

Identify Each Panel

1. Lay the panels on a soft, clean surface and match their labels to this exploded view.
2. Parts 5 and 17 each include 2 pieces. Part 20 includes 4 support bars.



KEEP IN MIND

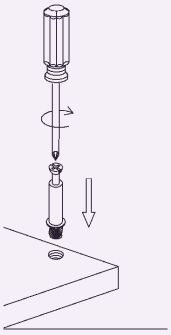
This drawing shows the long bench on the left.

BEFORE YOU BEGIN

Tools & Cam-Lock Basics

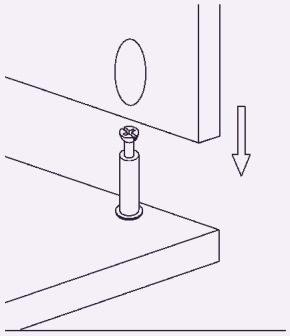
1. Tools required (not included): Phillips screwdriver, flat-head screwdriver and rubber mallet.
2. Follow the four cam-lock operations below. A is the cam bolt; B is the cam lock.

01 / INSTALL CAM BOLT A



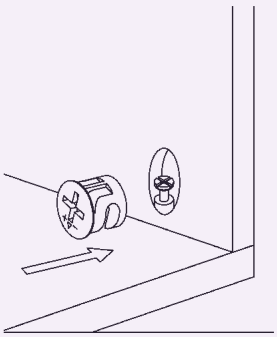
Screw A into the prepared hole.

02 / ALIGN THE PANELS



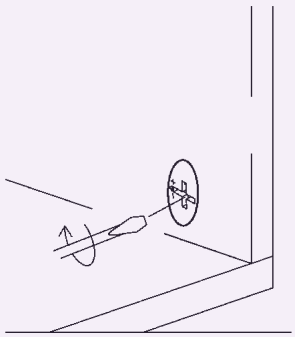
Lower the panel over the bolt.

03 / INSERT CAM LOCK B



The opening receives the bolt head.

04 / SECURE THE JOINT



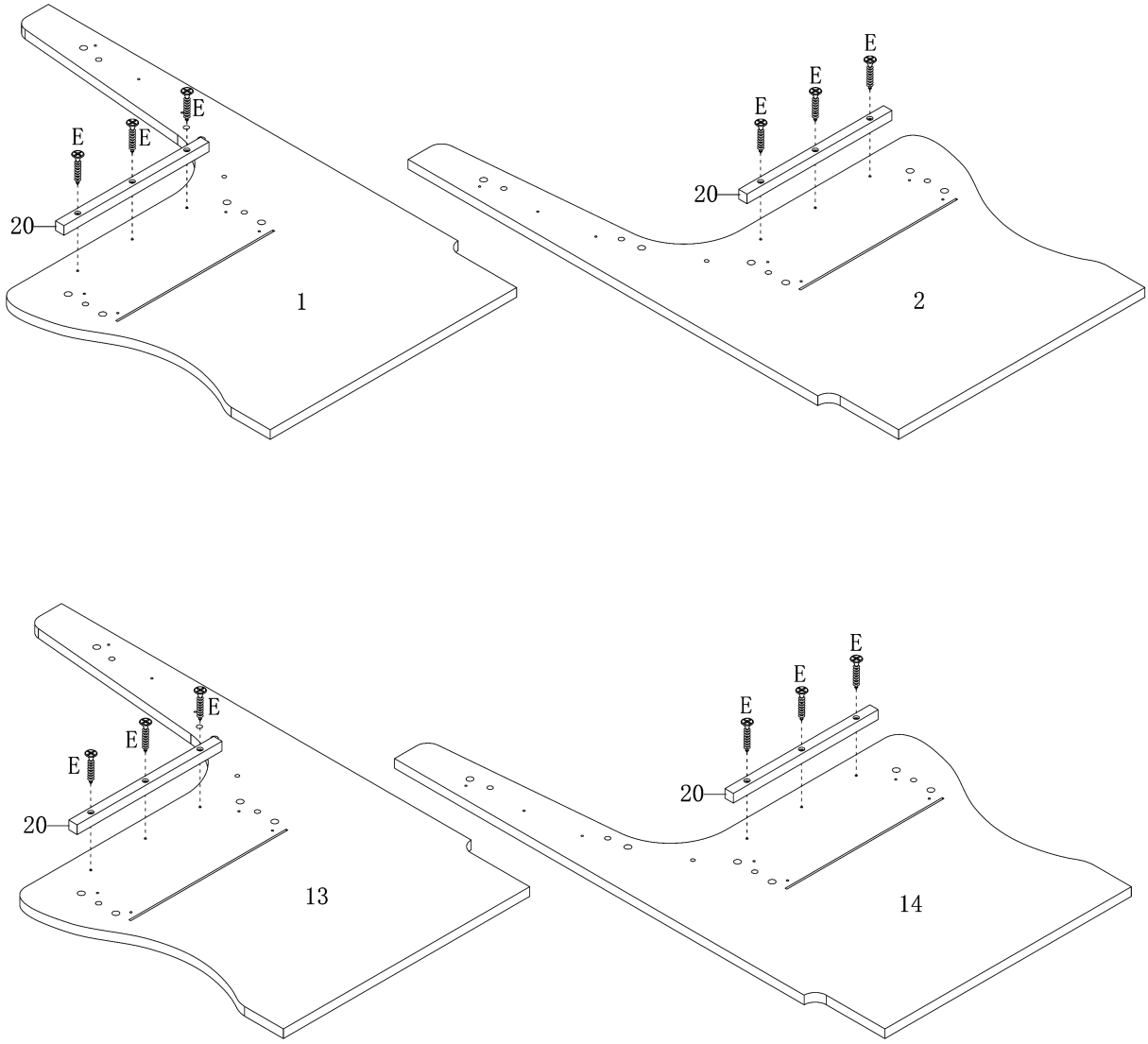
Turn B gently with a screwdriver.

STEP

01 Attach the Support Bars

1. Attach one support bar 20 to each side panel: 1, 2, 13 and 14.
2. Use 3 screws E for each bar, 12 screws in total. Match the predrilled holes.

E × 12



ASSEMBLY CHECK

Use three screws per support bar. Four bars require 12 screws in total.

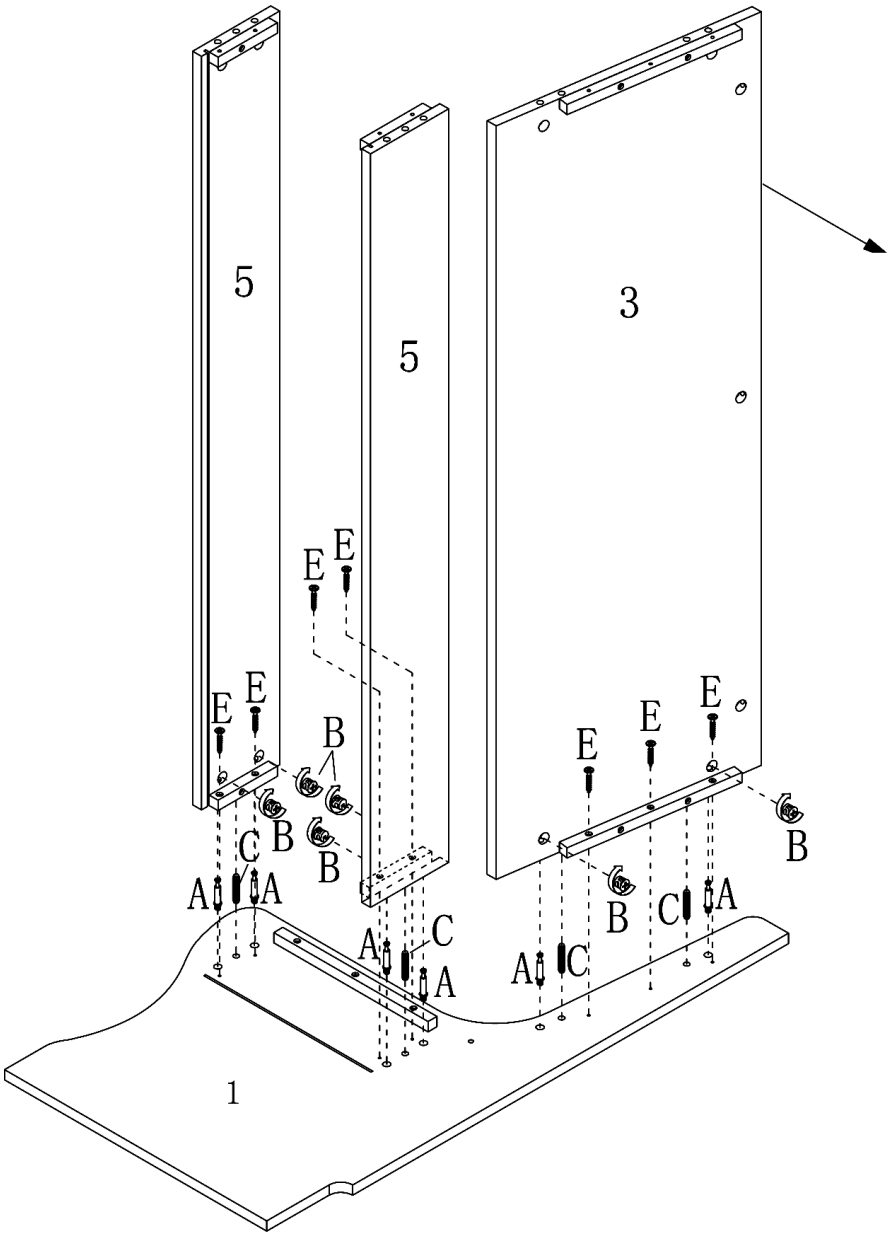
02

STEP

Start the Long Bench

1. Connect back panel 3 and both aprons 5 to side panel 1 using the hardware shown.
2. Keep the top holes of panel 3 facing upward. Secure each cam lock B with a screwdriver.

A × 6 | B × 6 | C × 4 | E × 7



ASSEMBLY CHECK

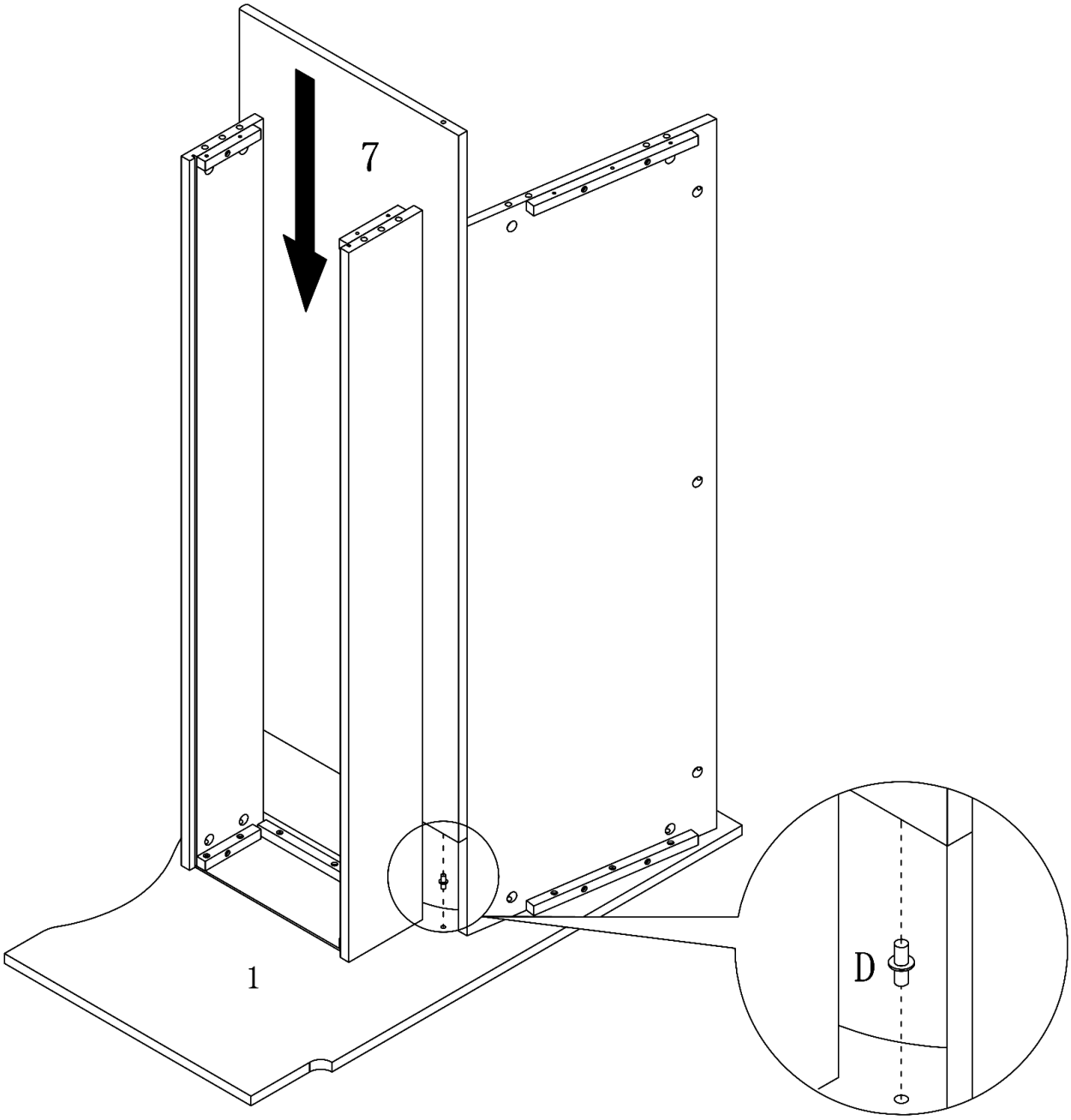
The top holes in back panel 3 face upward. Align all fittings before locking.

STEP

03 Fit the Long Seat

1. Insert steel pin D at the illustrated pivot point.
2. Fit seat panel 7 in the direction of the arrow, keeping the pivot pin in place.

D × 1



ASSEMBLY CHECK

Keep the steel pivot pin in place while positioning the seat.

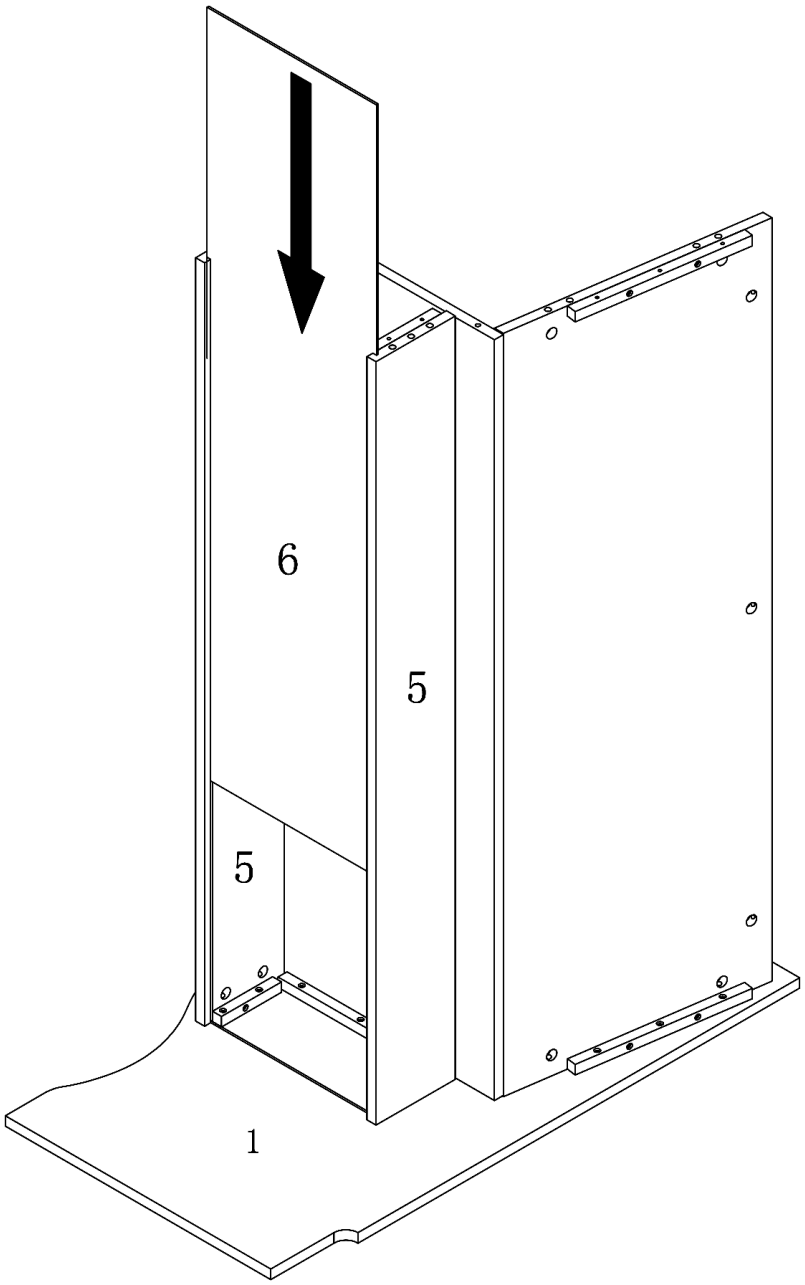
04

STEP

Insert the Long Bottom Panel

1. Slide bottom panel 6 into the grooves between both aprons 5.
2. Check that the panel is seated in both grooves before continuing.

Part 6: long bottom panel



ASSEMBLY CHECK

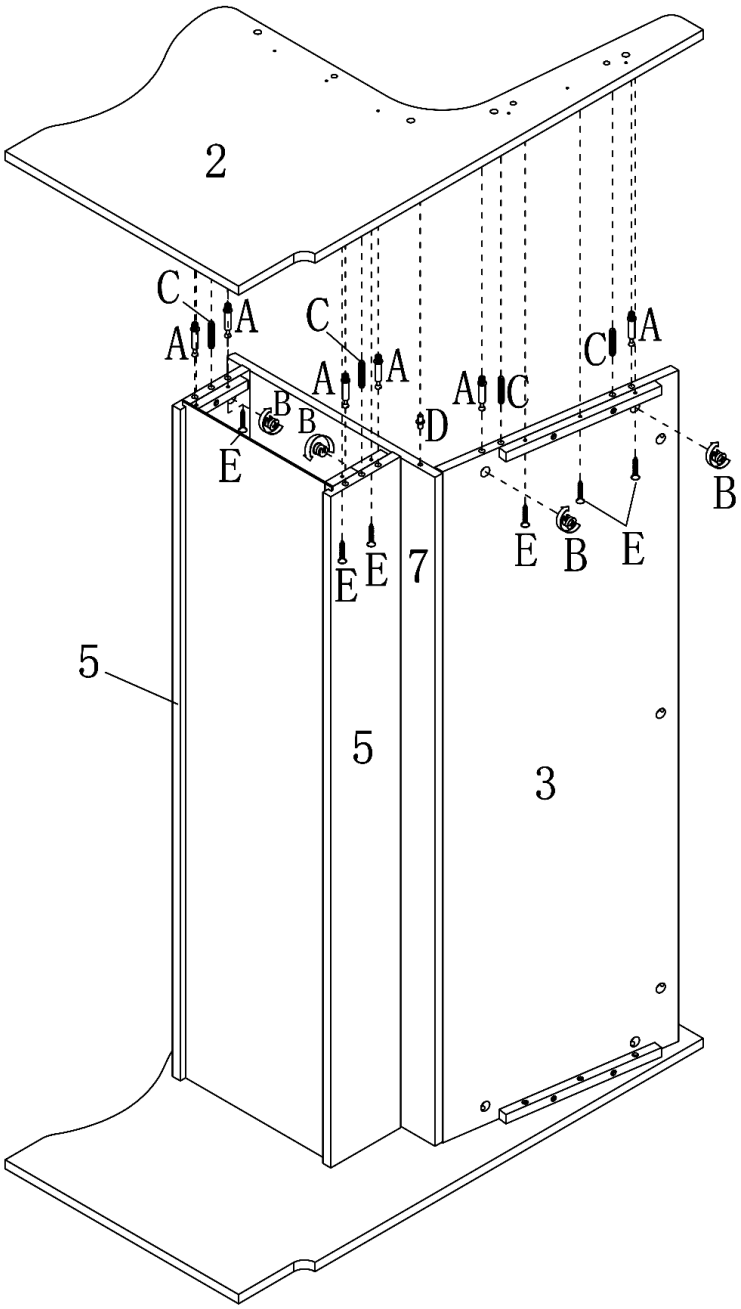
The bottom panel must sit in the grooves on both sides.

STEP

05 Close the Long Bench

1. Fit side panel 2, aligning the cam bolts, dowels and second seat-pivot pin D.
2. After all parts are aligned, secure cam locks B and screws E.

A × 6 | B × 6 | C × 4 | D × 1 | E × 7



ASSEMBLY CHECK

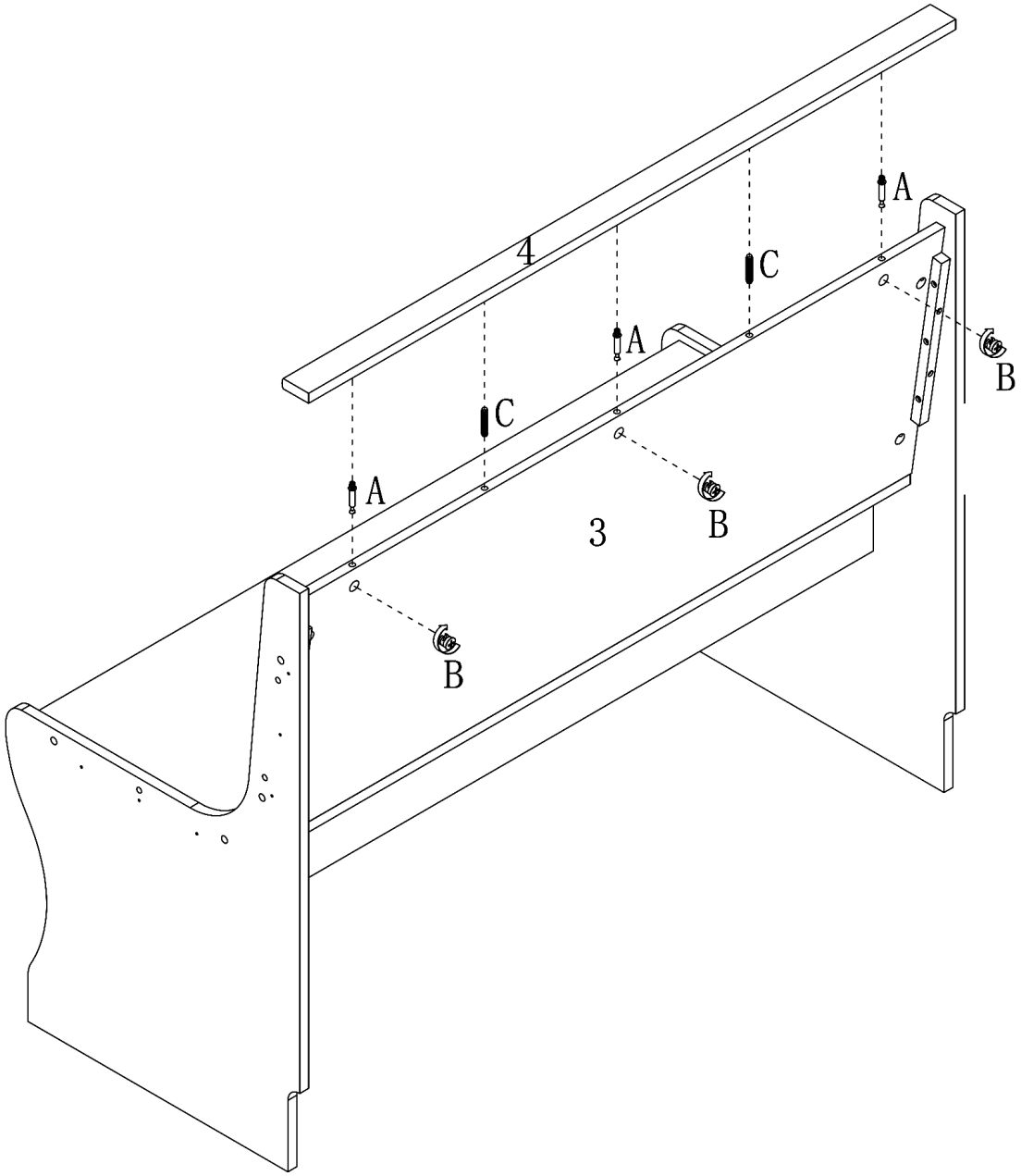
Keep the bottom panel in its grooves and the seat pivot pin aligned.

STEP

06 Attach the Long Bar

1. Attach long bar 4 to back panel 3 with 3 cam bolts A, 3 cam locks B and 2 dowels C.
2. Secure the cam locks B with a screwdriver.

A × 3 | B × 3 | C × 2



ASSEMBLY CHECK

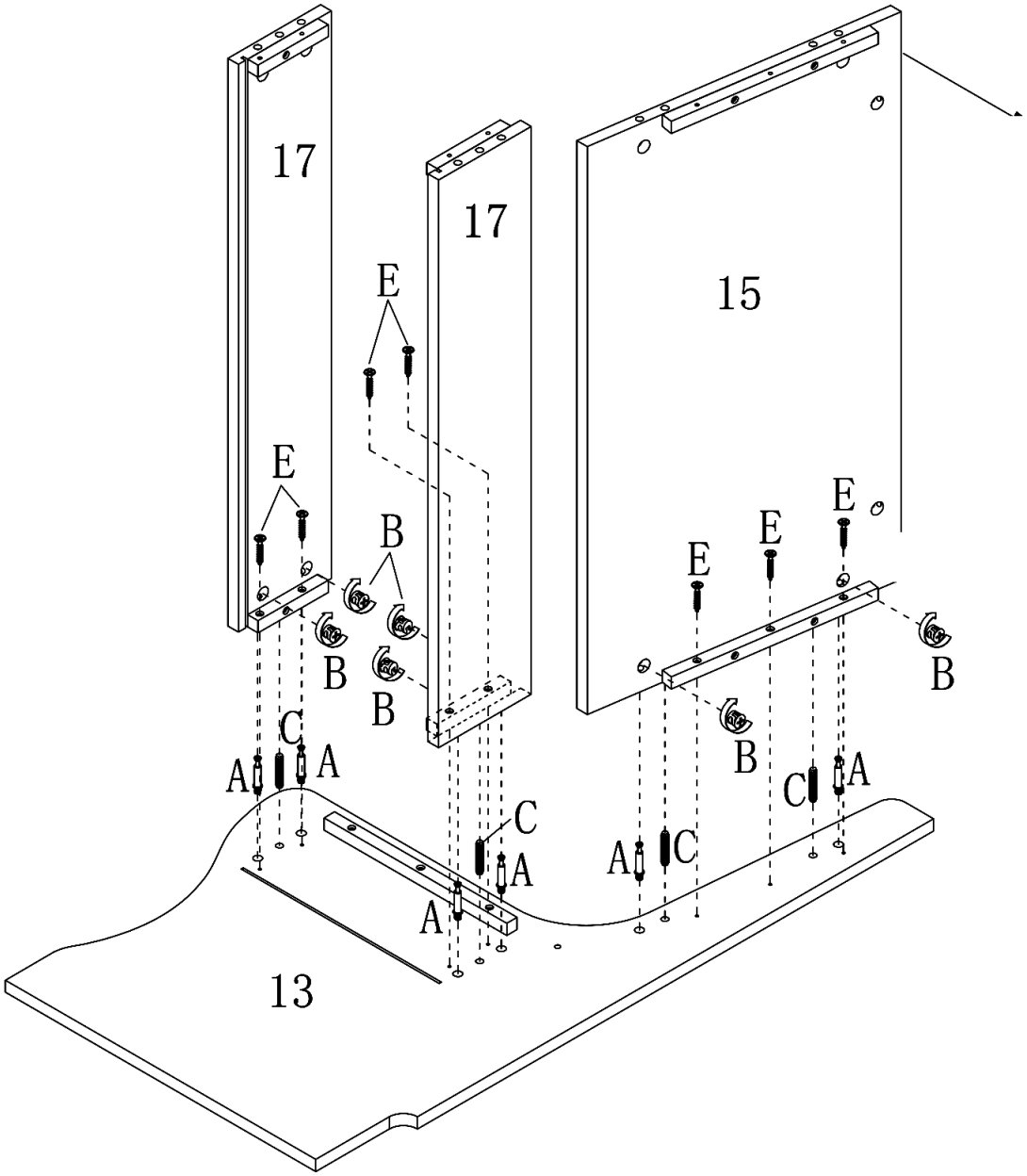
Align the cam bolts and dowels before tightening the cam locks.

STEP

07 Start the Short Bench

1. Connect back panel 15 and both aprons 17 to side panel 13 using the hardware shown.
2. Keep the top holes of panel 15 facing upward. Secure each cam lock B with a screwdriver.

A × 6 | B × 6 | C × 4 | E × 7



ASSEMBLY CHECK

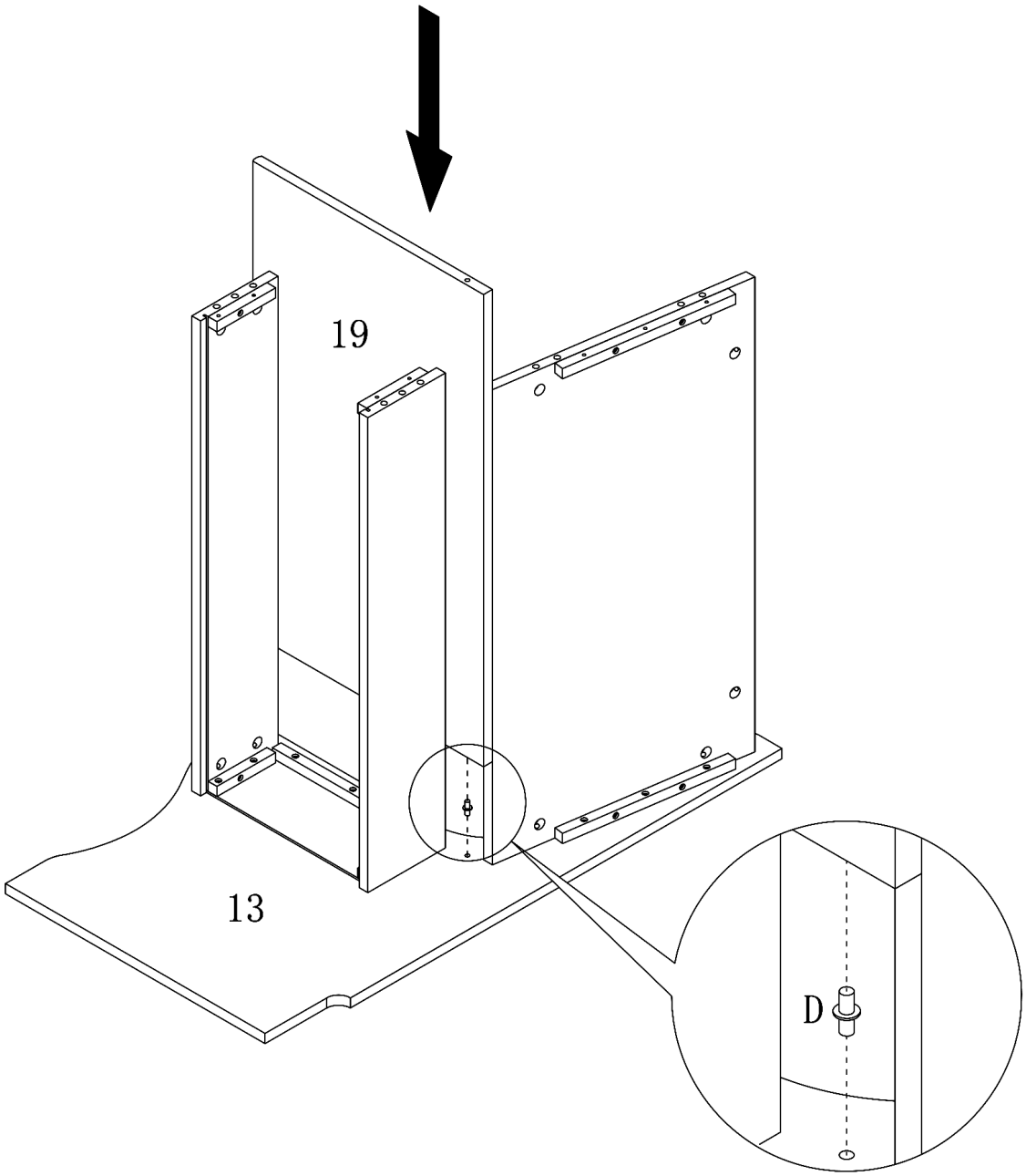
The top holes in back panel 15 face upward. Align all fittings before locking.

STEP

08 Fit the Short Seat

1. Insert steel pin D at the illustrated pivot point.
2. Fit seat panel 19 in the direction of the arrow, keeping the pivot pin in place.

D × 1



ASSEMBLY CHECK

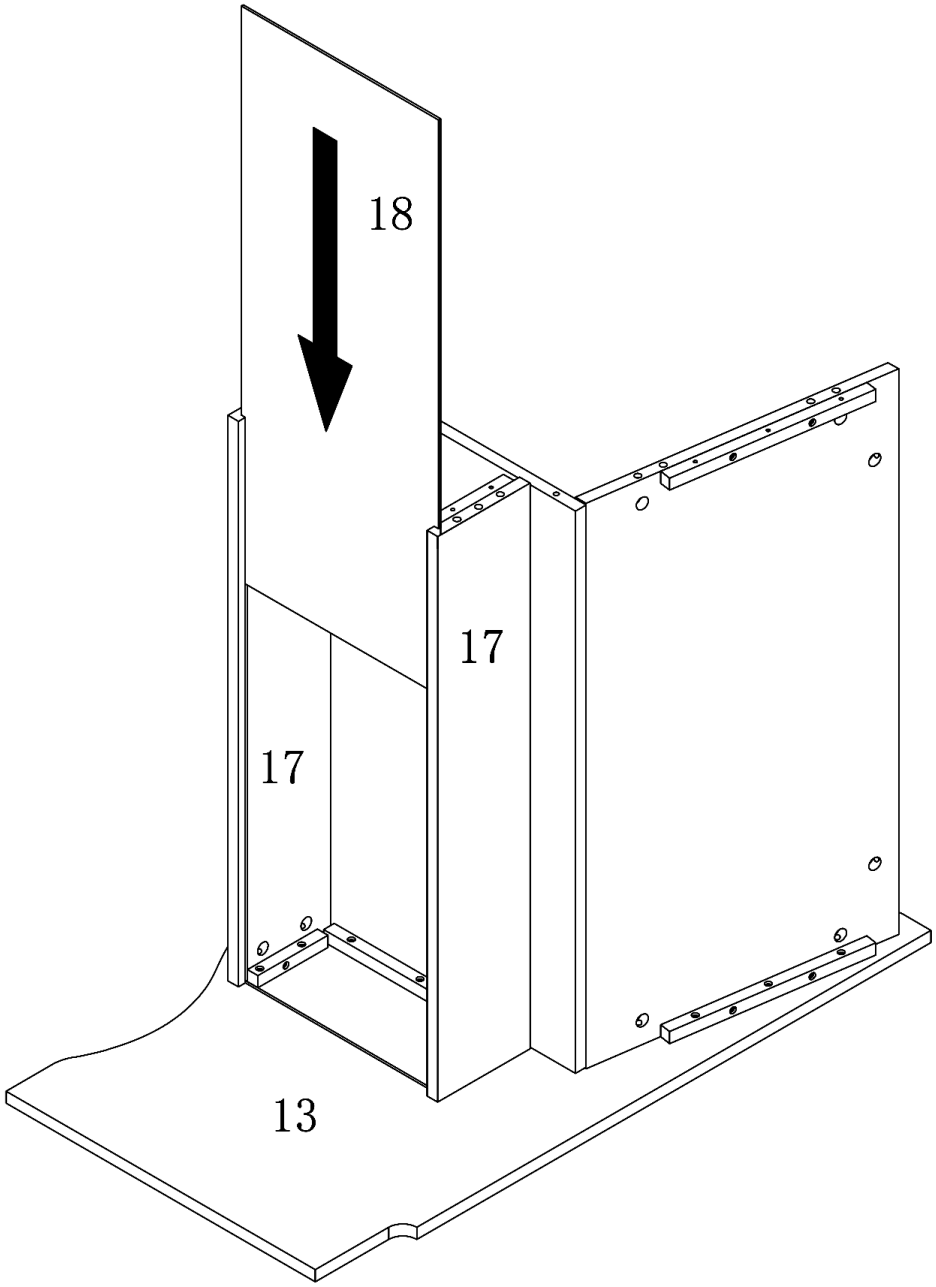
Keep the steel pivot pin in place while positioning the seat.

STEP

09 Insert the Short Bottom Panel

1. Slide bottom panel 18 into the grooves between both aprons 17.
2. Check that the panel is seated in both grooves before continuing.

Part 18: short bottom panel



ASSEMBLY CHECK

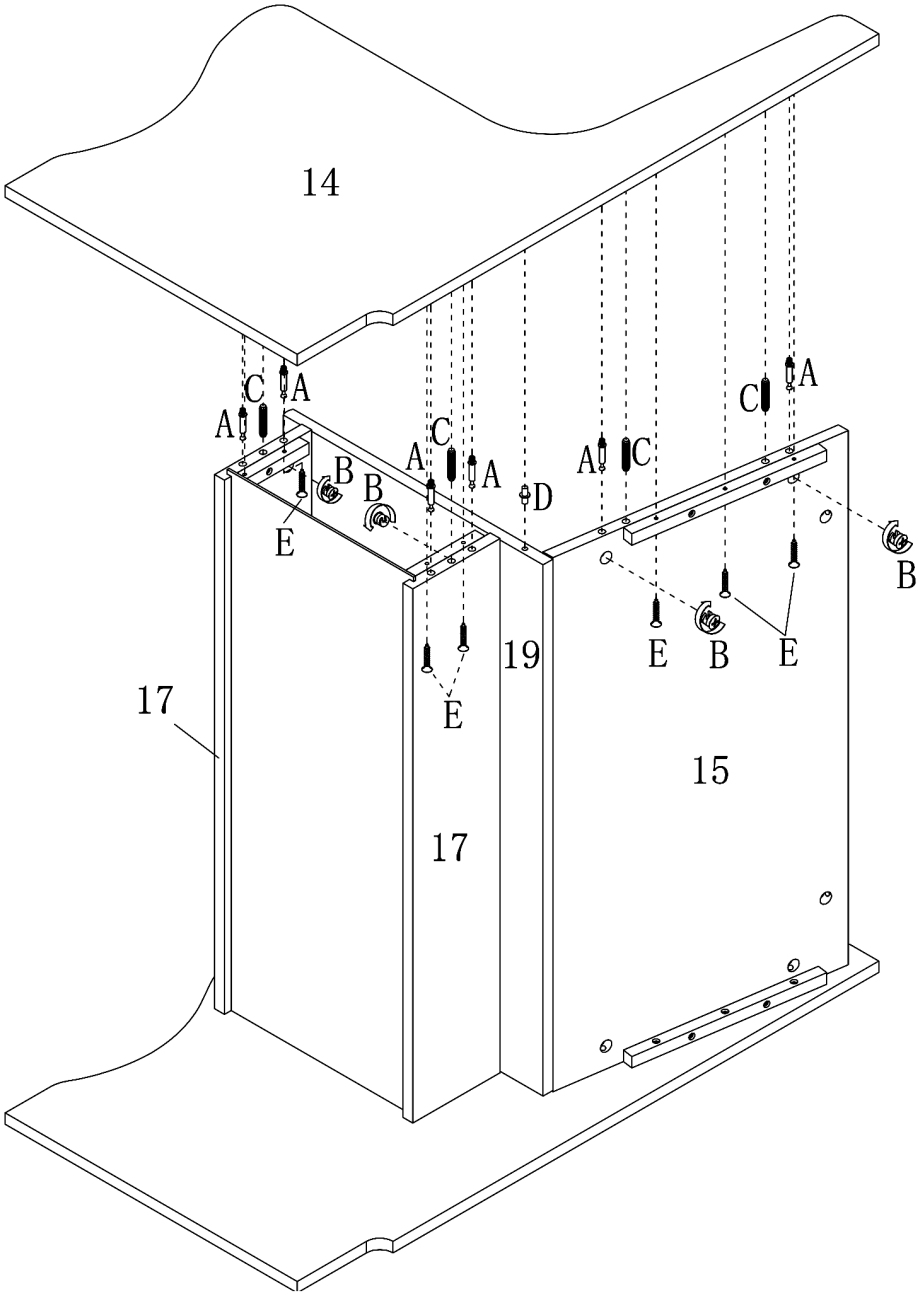
The bottom panel must sit in the grooves on both sides.

STEP

10 Close the Short Bench

1. Fit side panel 14, aligning the cam bolts, dowels and second seat-pivot pin D.
2. After all parts are aligned, secure cam locks B and screws E.

A × 6 | B × 6 | C × 4 | D × 1 | E × 7



ASSEMBLY CHECK

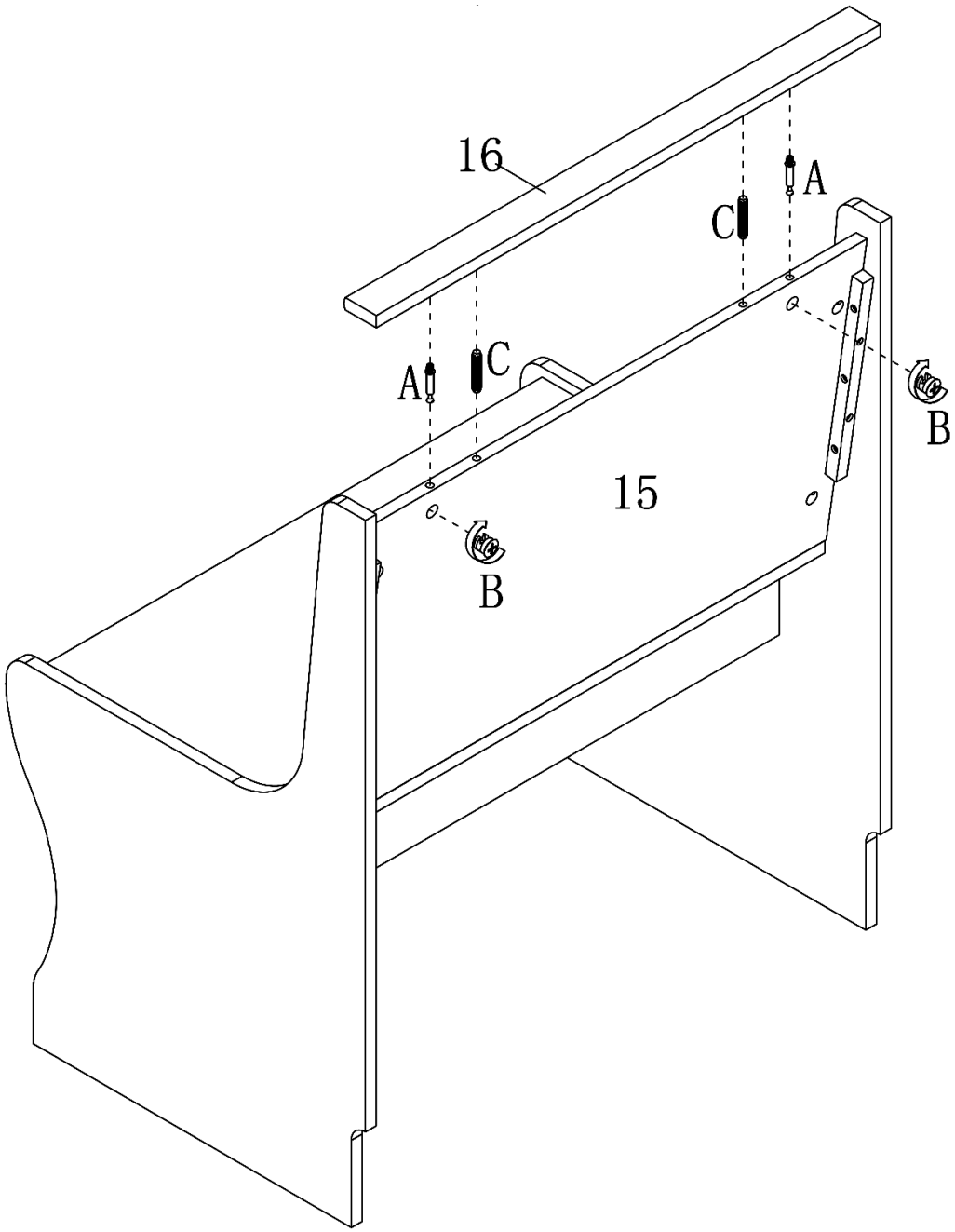
Keep the bottom panel in its grooves and the seat pivot pin aligned.

STEP

11 Attach the Short Bar

1. Attach short bar 16 to back panel 15 with 2 cam bolts A, 2 cam locks B and 2 dowels C.
2. Secure the cam locks B with a screwdriver.

A × 2 | B × 2 | C × 2



ASSEMBLY CHECK

Align the cam bolts and dowels before tightening the cam locks.

STEP

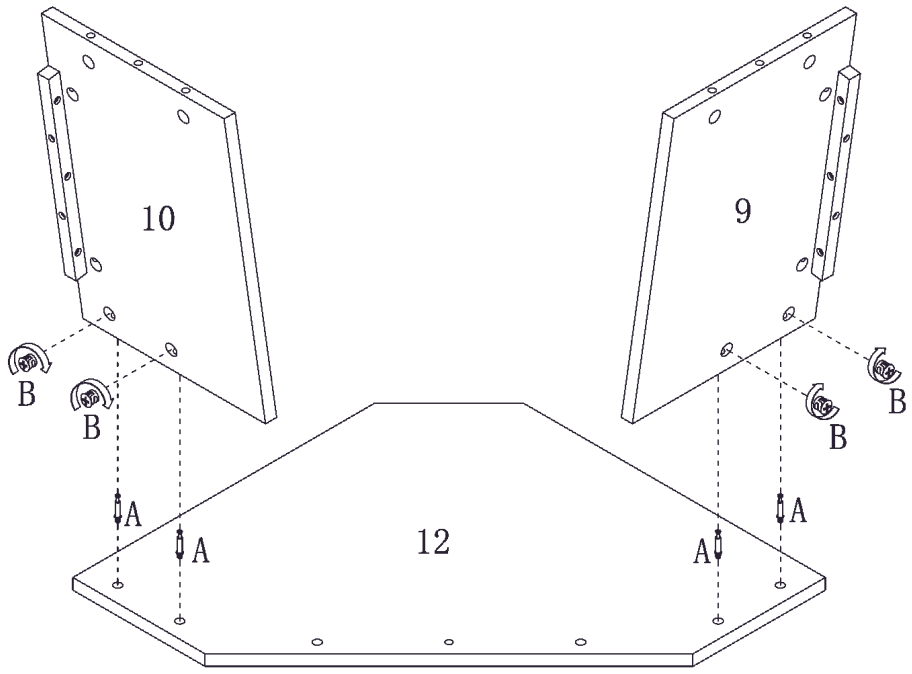
12 Build the Corner Base

1. Connect corner side panels 9 and 10 to corner seat panel 12.
2. Use 4 cam bolts A and 4 cam locks B, and tighten the locks with a screwdriver.

A × 4 | B × 4

CORNER BASE

Panels 9 and 10 join seat panel 12.



01 / POSITION A

A × 4 cam bolts

Two for each side panel.

02 / SECURE B

B × 4 cam locks

Match all four bolt heads, then tighten the locks.

Match the orientation shown. Do not force the fittings.

ASSEMBLY CHECK

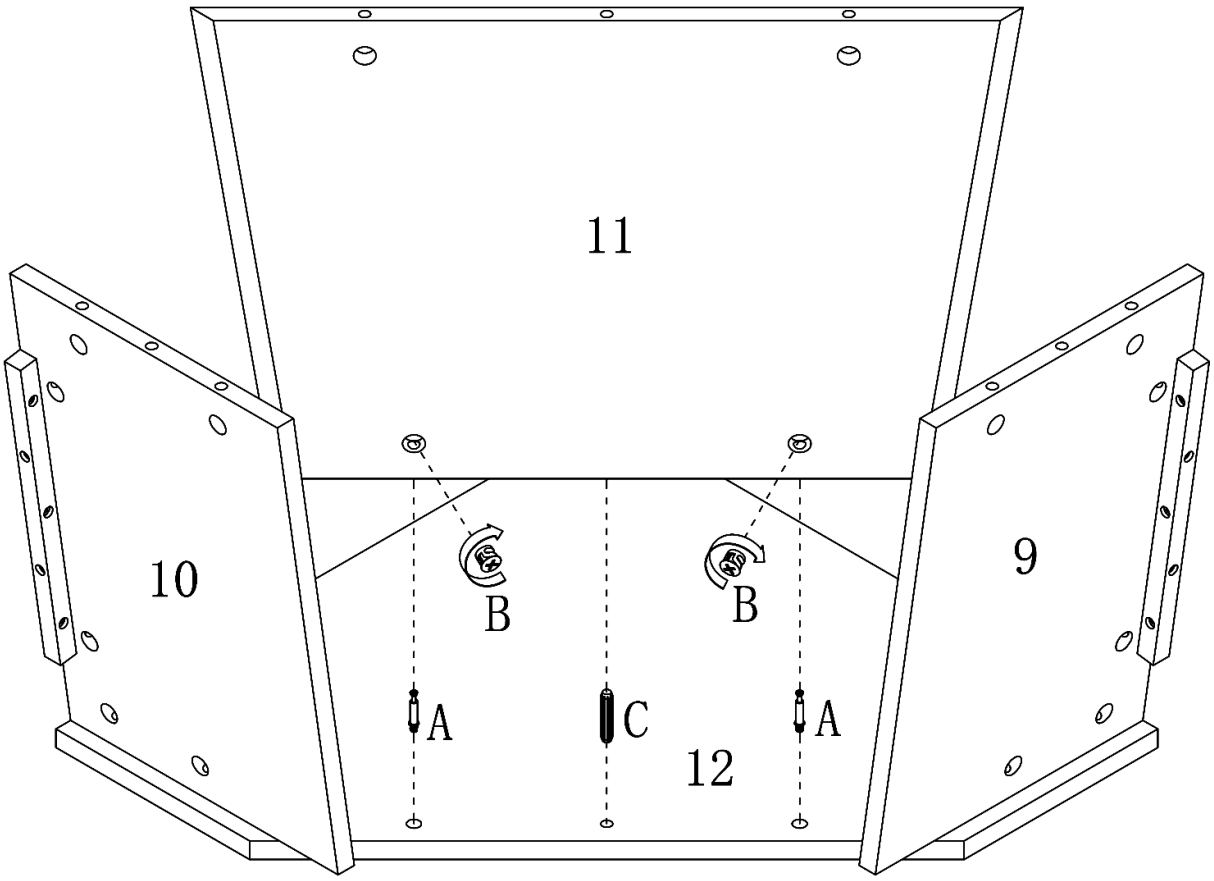
Panels 9 and 10 join corner seat 12. Keep the orientation shown.

STEP

13 Attach the Middle Back Panel

1. Fit middle back panel 11 to the corner assembly.
2. Use 2 cam bolts A, 2 cam locks B and 1 dowel C. Tighten the cam locks.

A × 2 | B × 2 | C × 1



ASSEMBLY CHECK

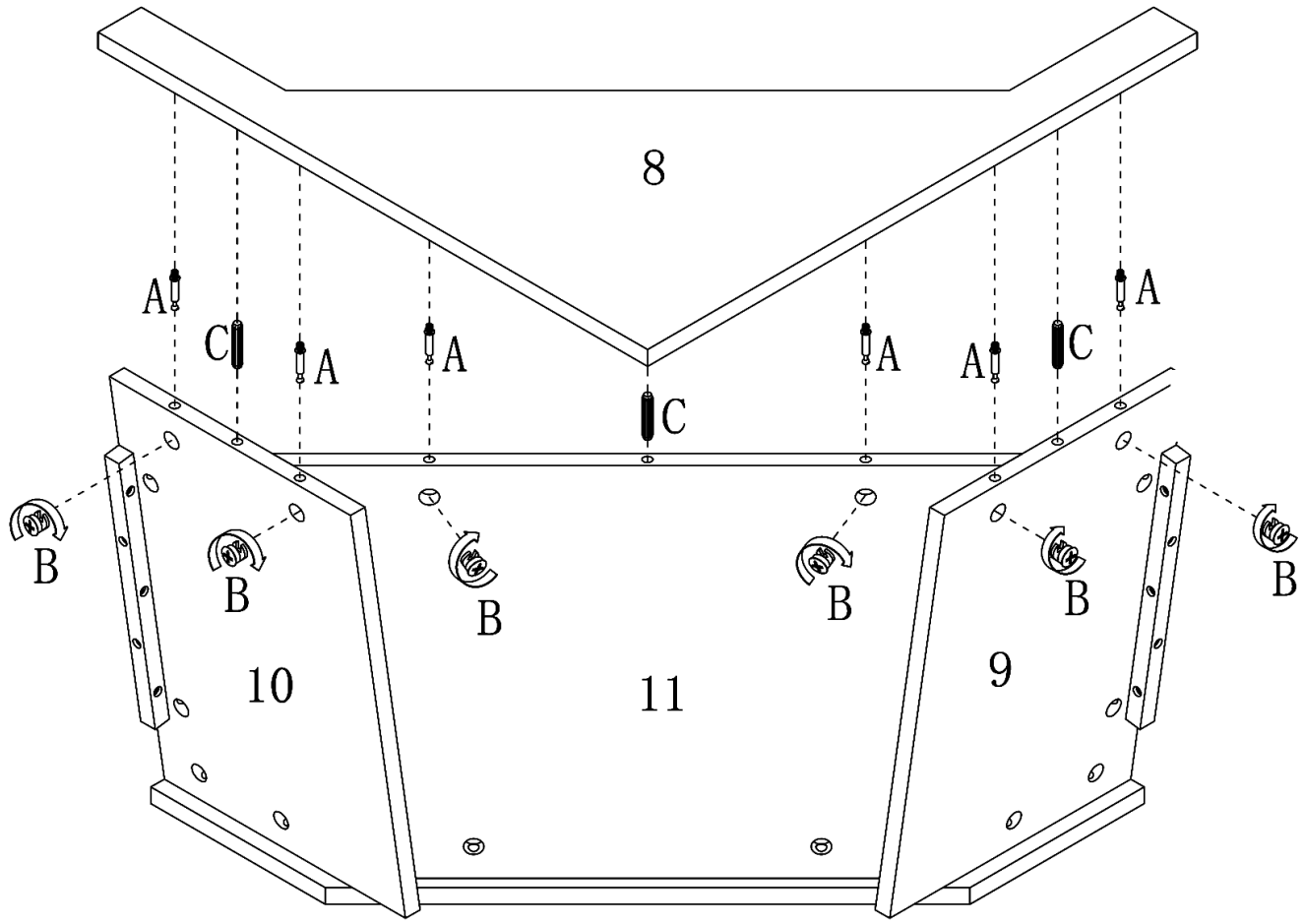
Check the direction of middle back panel 11 before securing it.

STEP

14 Attach the Top Corner Panel

1. Fit top corner panel 8 using 6 cam bolts A, 6 cam locks B and 3 dowels C.
2. Align all fittings before securing the cam locks.

A × 6 | B × 6 | C × 3



ASSEMBLY CHECK

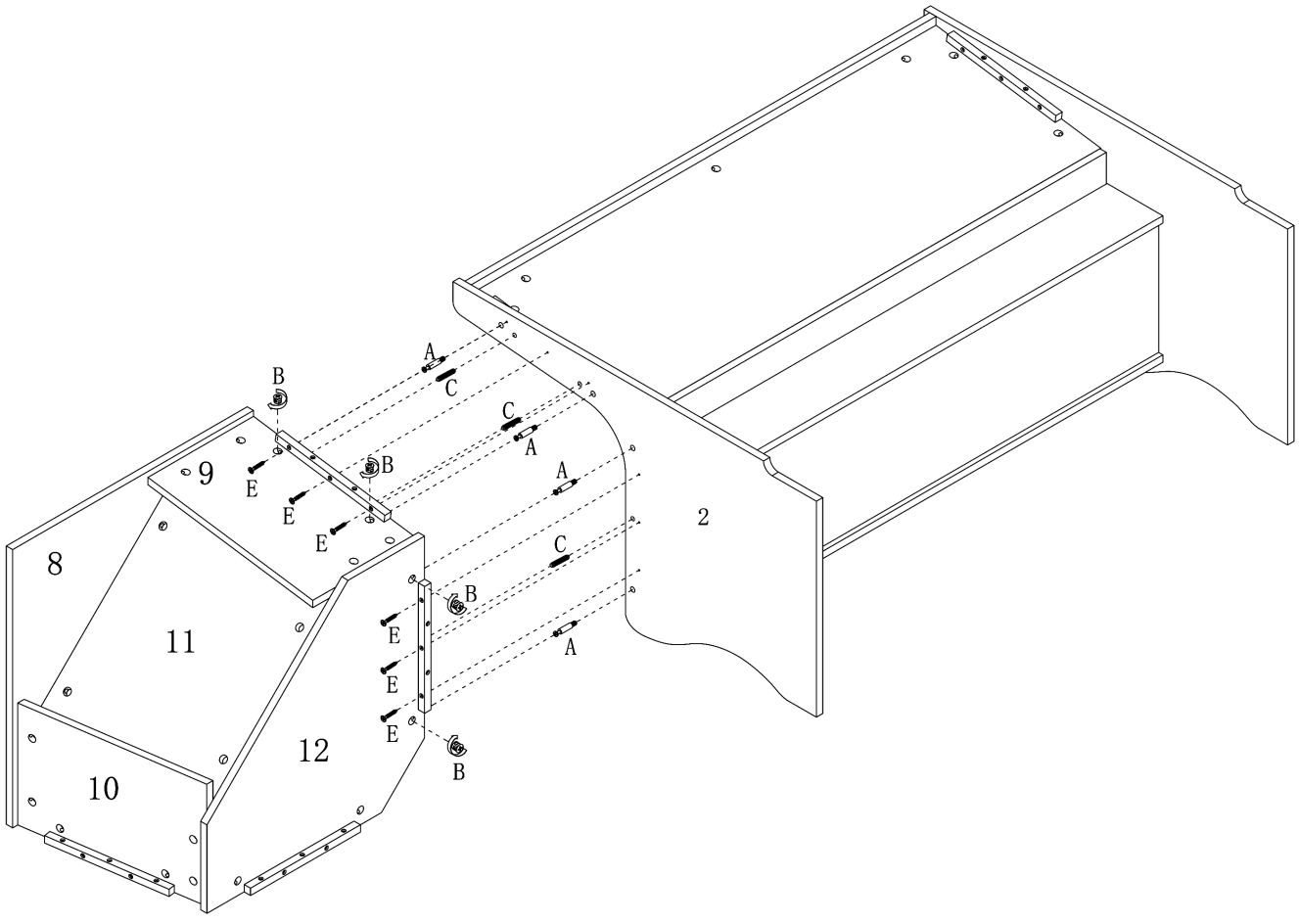
Fit all six cam bolts and three dowels before locking the corner top.

STEP

15 Connect the Long Bench

1. With help, position the long bench and corner section as shown. Join the corner to side panel 2.
2. Align the cam bolts and dowels, secure the cam locks, then install 6 screws E.

A × 4 | B × 4 | C × 3 | E × 6



ASSEMBLY CHECK

Have a second adult hold the sections steady while you join them.

STEP

16 Connect the Short Bench

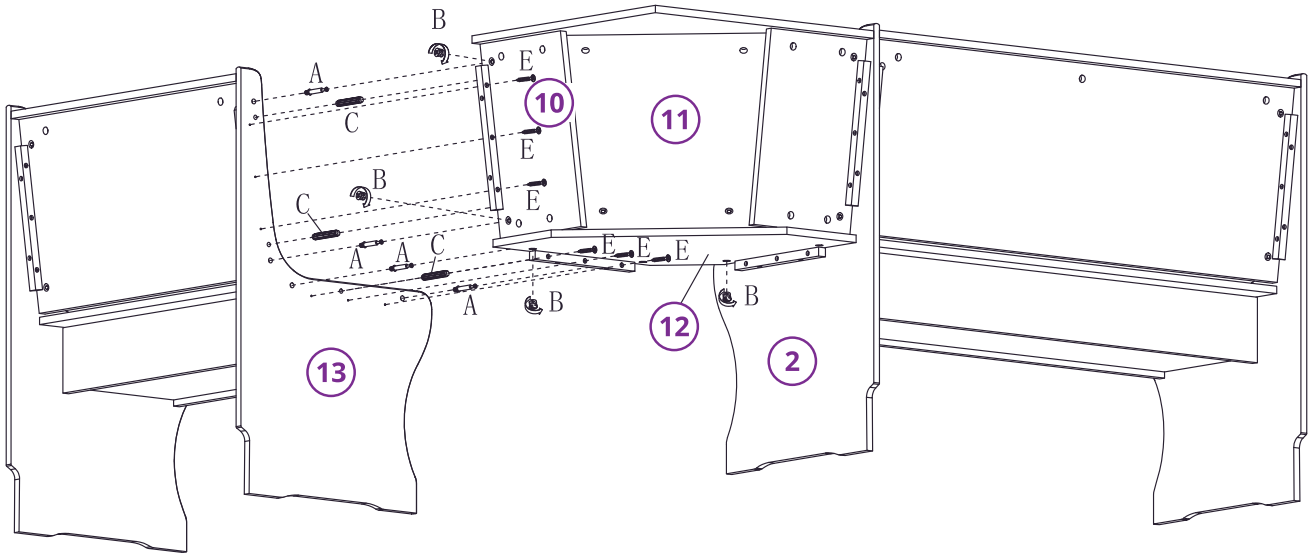
1. Join the short bench to the open side of the corner through side panel 13.
2. Use 4 cam bolts A, 4 cam locks B, 3 dowels C and 6 screws E. Secure all joints.

A × 4 | B × 4 | C × 3 | E × 6

REAR VIEW / CONNECT THE SHORT BENCH

SHORT BENCH

LONG BENCH



A / CAM BOLT	B / CAM LOCK	C / DOWEL	E / SCREW
4 pieces	4 pieces	3 pieces	6 pieces

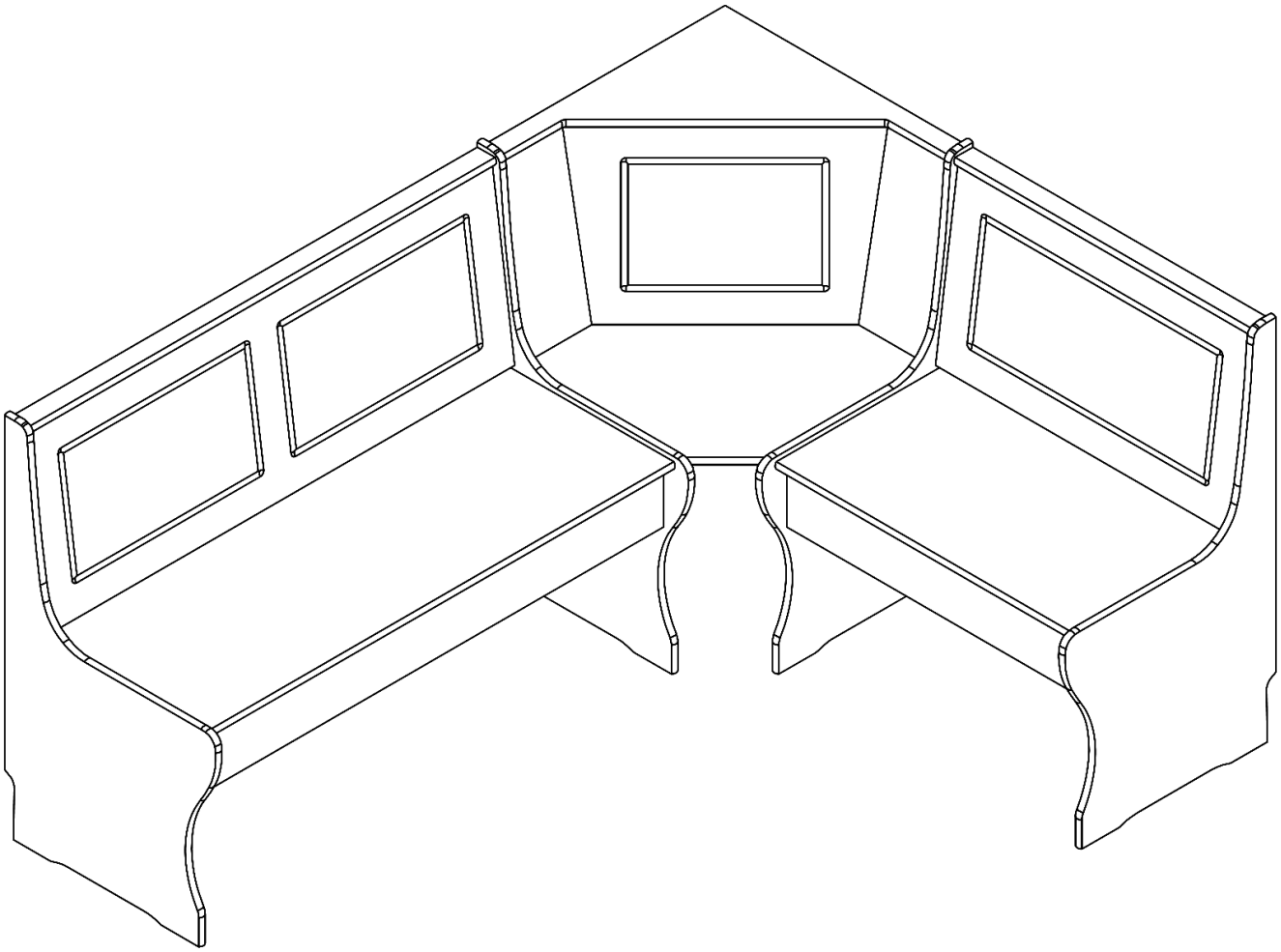
ASSEMBLY CHECK

Rear view: the short bench is on the left in this drawing; the long bench is on the right.

READY TO USE

Final Check

1. With help, place the completed bench upright on a level floor.
2. Check that all cam locks, screws and joints are secure before use. Check that each seat opens and closes freely; keep fingers clear of the pivot points.
3. Keep spare hardware and this guide. Clean with a soft cloth; avoid abrasive cleaners.



KEEP IN MIND

For assembly help, contact loojanehome@163.com.