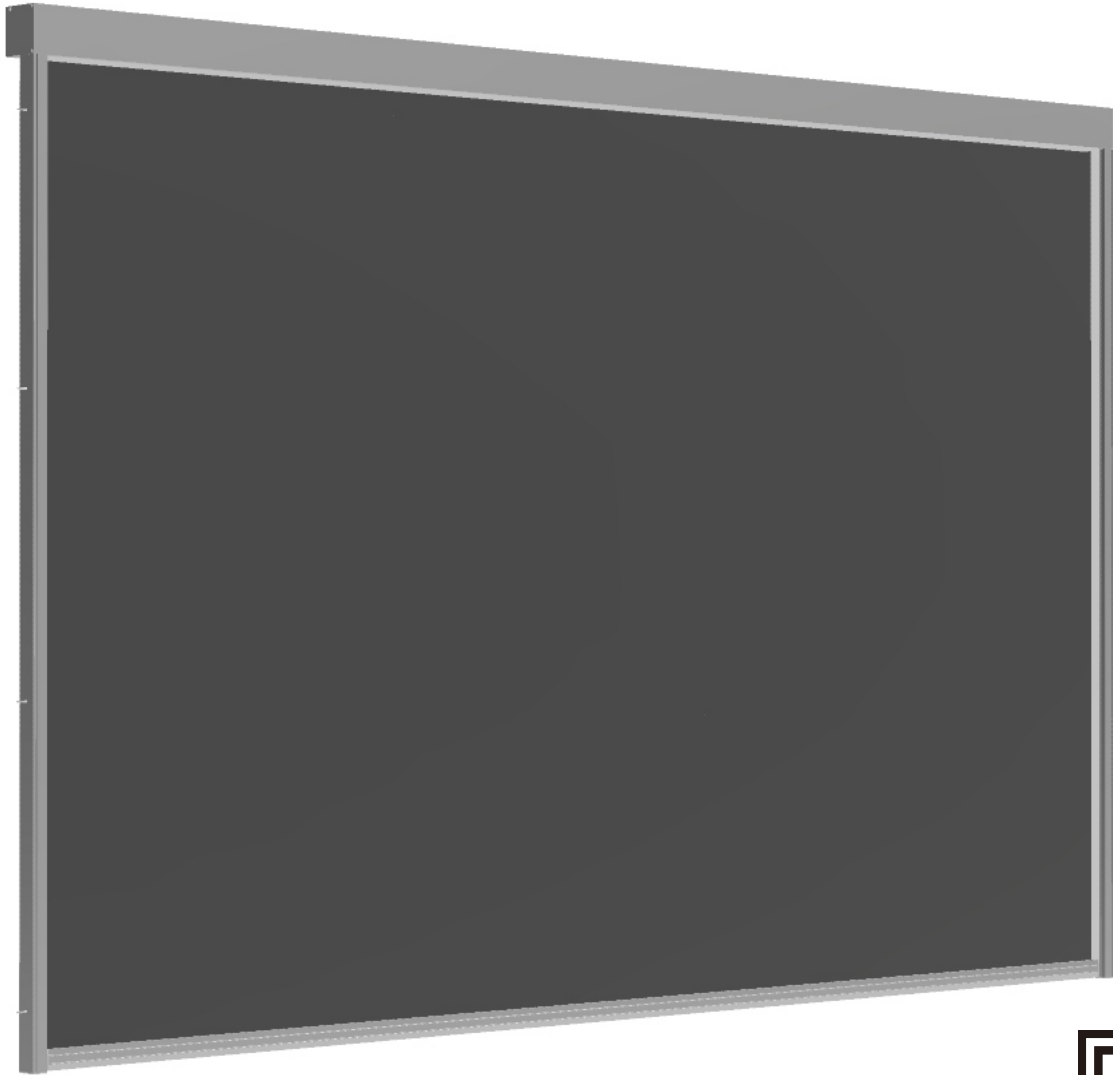

Manual Zip Blind



Scan to Watch Installation Video

Need help or have any questions? Our Professional Service Team is ready to assist you. Don't hesitate to reach out to us at **service@usavingmall.com** or call us at **949-866-8000** for any support or further assistance. We are committed to providing excellent service.

User Manual

General Guidelines:

- Please read the following instructions carefully and use the product accordingly.
- Please keep this manual and hand it over when you transfer the product.
- This summary may not include every detail of all variations and considered steps.
- Please contact us for further information and assistance if needed.

Notes:

- Personal injury and/or damage to the product may occur if the products are used outside of their intended purposes and/or if the products have been changed/modified from their original design. The product must be assembled and used in accordance with the provisions of the manual. The seller does not assume any responsibility or liability with respect to any damage caused by incorrect assembly or improper use.
- Carefully check the accessories when opening the package. If anything is missing or damaged, please contact us immediately.
- This screen is only used for shading and decoration purposes.
- Never force your screen open. The manual zip blind mechanism should open gently and easily.
- Do not use sharp tools or equipment such as a knife or scissors when removing the protective material, as it may damage the product.

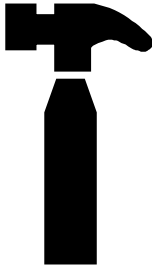
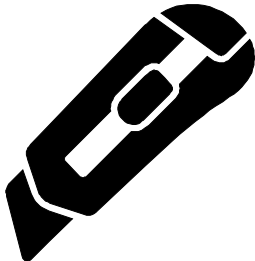
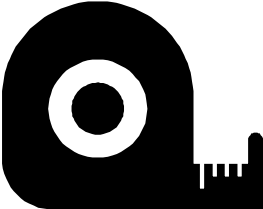
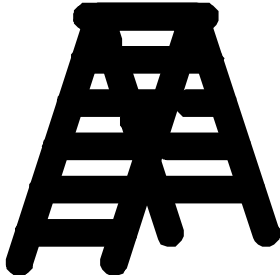
Warnings:

- Keep children away when assembling the product. Small parts are included in the package; they may be fatal if swallowed or inhaled.
- To avoid the potential dangers of suffocation, please keep all parts and packaging (film, plastic bags, foam, etc.) away from babies and children.
- Ensure the manual zip blind meets local building regulations.
- Heights can be risky. Always wear protective gear to avoid injuries if you fall.
- Only use ladders and scaffolding that can support the necessary weight.
- Follow the manufacturer's safety guidelines when using power tools or ladders.
- Use only manufacturer-approved replacement parts.
- Do not modify the equipment's design or configuration without consulting the manufacturer or an authorized representative.
- Two people are recommended to lift the assembled manual zip blind. Use correct lifting techniques.
- After extended use, check that all fittings are securely tightened.
- Lift the screen during snow, rain, or windy weather to extend its lifespan.
- Don't store hot items like recently used grills or blowtorches under or near the pull-down screen.

• **Daily Maintenance:**

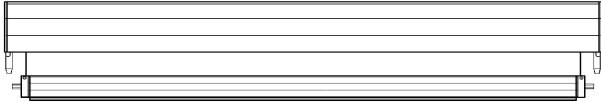
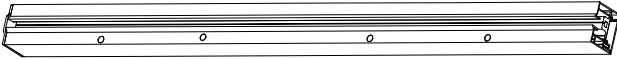
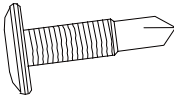
- The screen will gather dust and dirt and needs to be cleaned regularly.
- Clean the screen with a mix of water and detergent using a soft, clean cloth.
- Let it air dry or wipe it down with a soft, clean cloth.
- For heavily soiled areas, rinse the surface with clean water from top to bottom.
- Avoid using any petroleum-based spray lubricants.
- In coastal areas, it's advisable to frequently rinse the screen with water to minimize salt and dirt buildup.
- When operating the screen, do so gently to avoid putting unnecessary stress on the mechanisms.
- During extreme weather conditions, such as heavy snow, storms, or hail, retract the screen to prevent damage. Once the weather improves, pull down the screen fully to allow it to dry completely.

To make your installation process quicker and more convenient, we recommend having the following tools and accessories ready in advance. Please note that these are not included with the product.

Protective Gloves	Electric Screwdriver	Hammer	Box Cutter
			
Hard Hat	Tape Measure	2 Ladders	
			

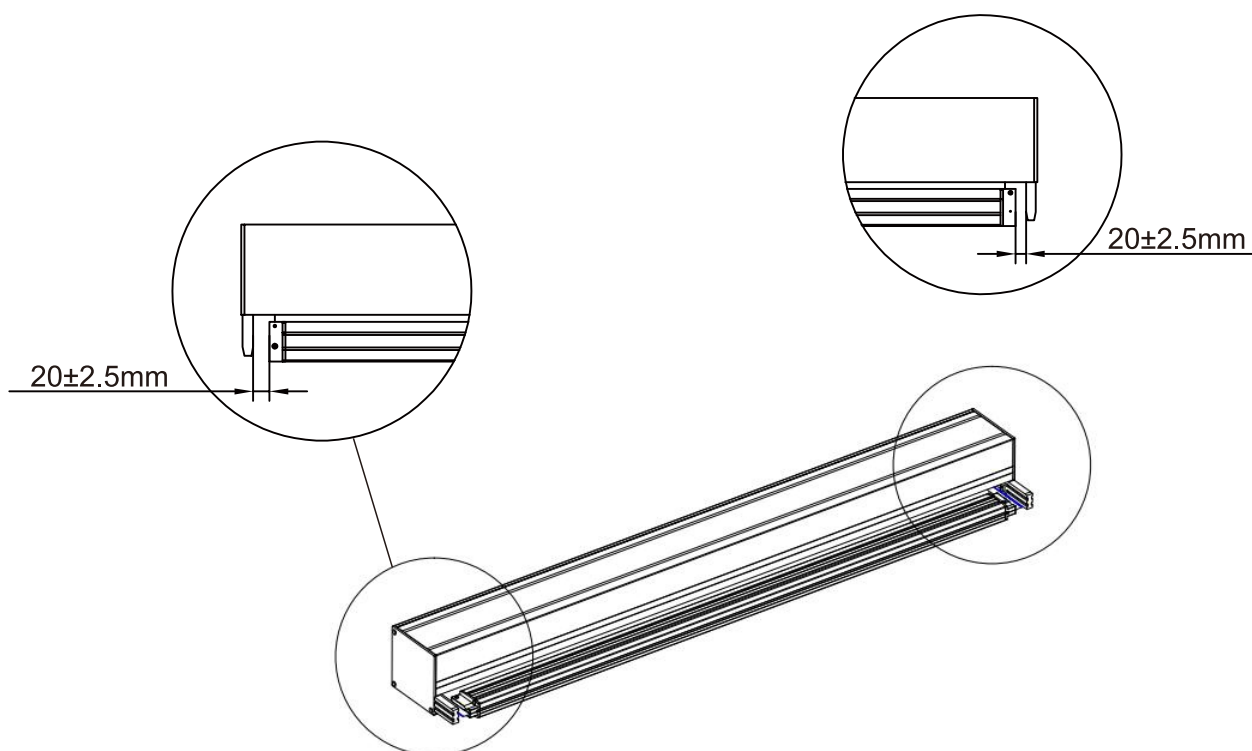


Packing List

Item Number	Item Description	Accessories icon	Qty
A	Main Body		1 Set
B	Left Side Tracks		1 Pc
C	Right Side Tracks		1 Pc
D	Orbit Screw Hole Caps		8 Pcs
E	Allen wrench		1 Pc
F	M4X20mm self-tapping screw		8 Pcs

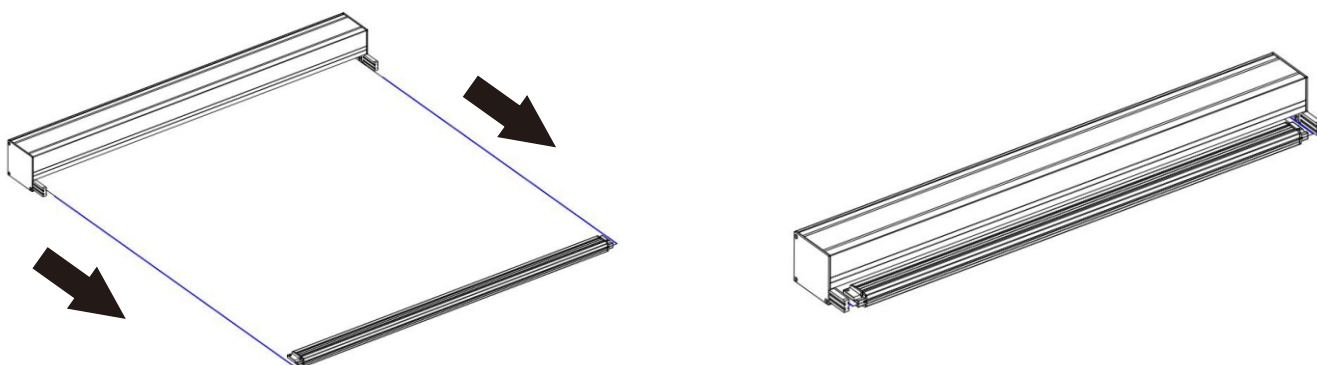
1

Make sure that the position of the ZIP-screen fabric is centered



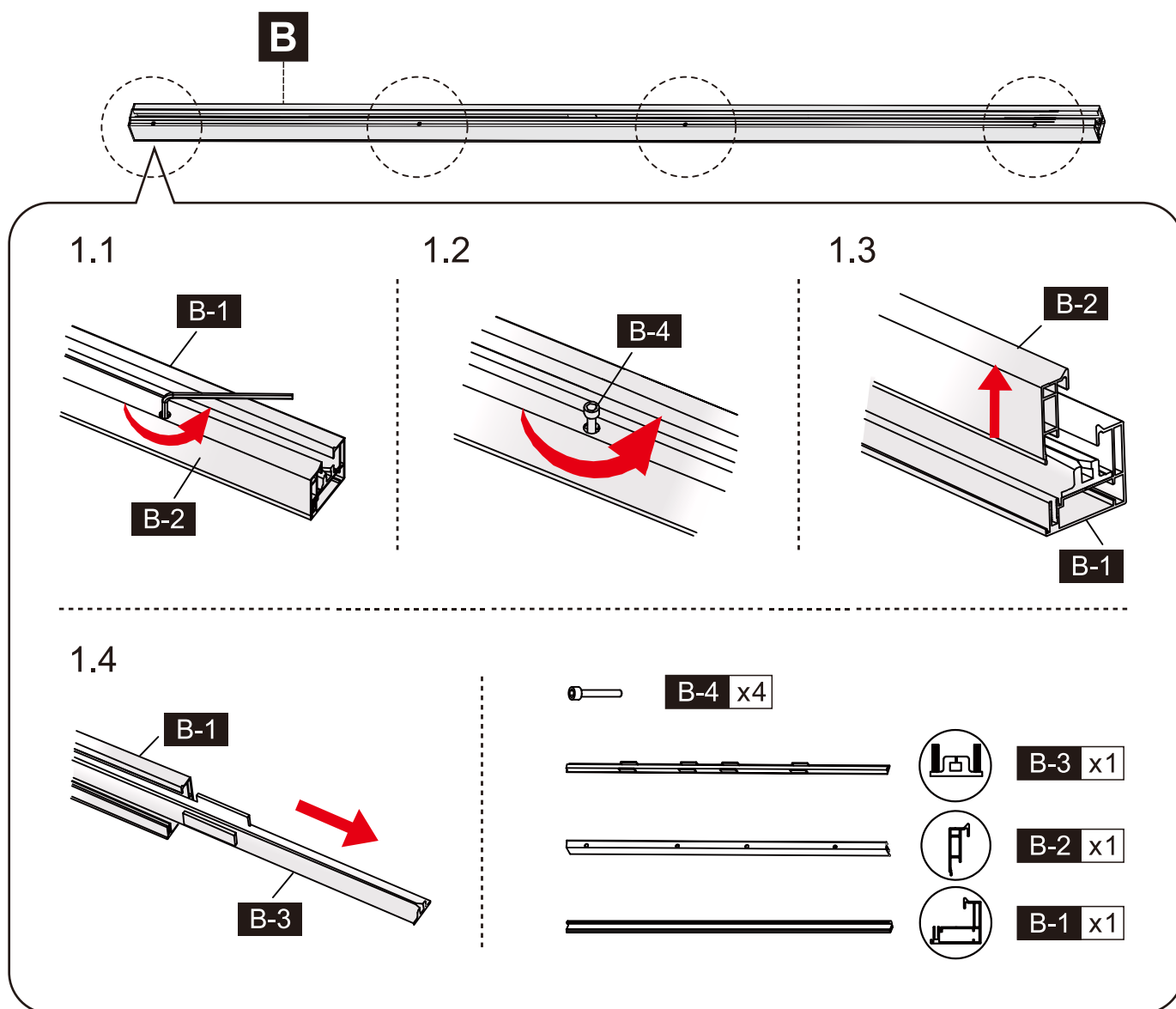
(1) Check whether the distance between the inner edge of the end cap and the outer edge of the ZIP-screen fabric is 20mm (error margin: $\leq \pm 2.5 \text{ mm}$).

(2) If one side does not meet the size standard (20mm), pull out the ZIP screen completely and then adjust the fabric sideways so that it is centered.



2

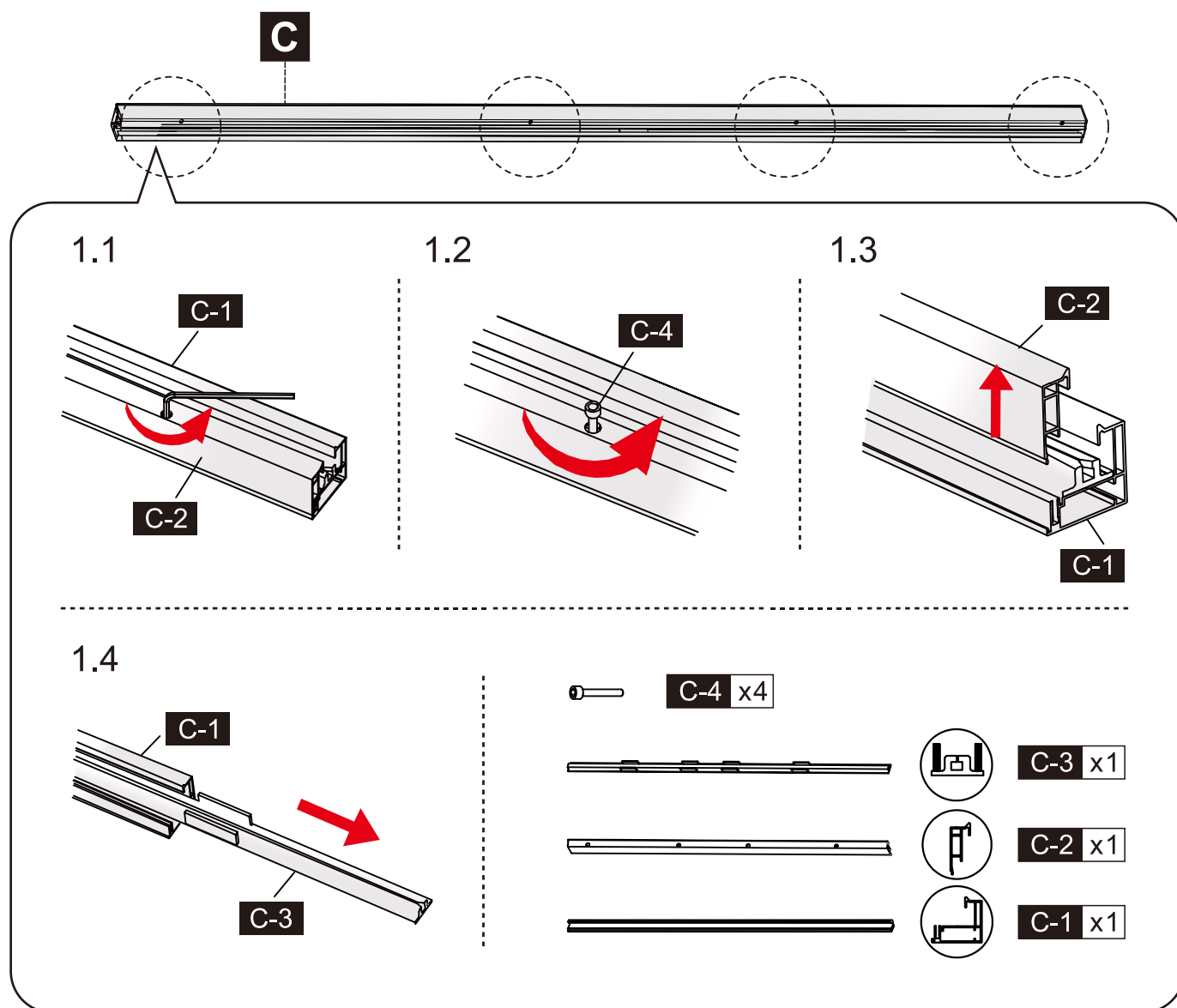
Disassembling Pre-Assembled Left-Side Tracks



1. Use a 3mm hex socket wrench to unscrew the M4x25 hex socket screws on the tracks and disassemble the tracks one by one.
2. Follow the steps below:
 - 1.1 Insert the 3mm hex socket wrench into the hex socket screw (B-4).
 - 1.2 Turn the wrench counterclockwise to unscrew the hex socket screw (B-4).
 - 1.3 Lift the front track (B-2) from the back track (B-1).
 - 1.4 Pull out the inner track (B-3) from the back track (B-1).
3. The disassembled parts should include:
 - Hex socket screw (B-4)
 - Front track (B-2)
 - Inner track (B-3)
 - Back track (B-1)

3

Disassembling Pre-Assembled Right-Side Tracks

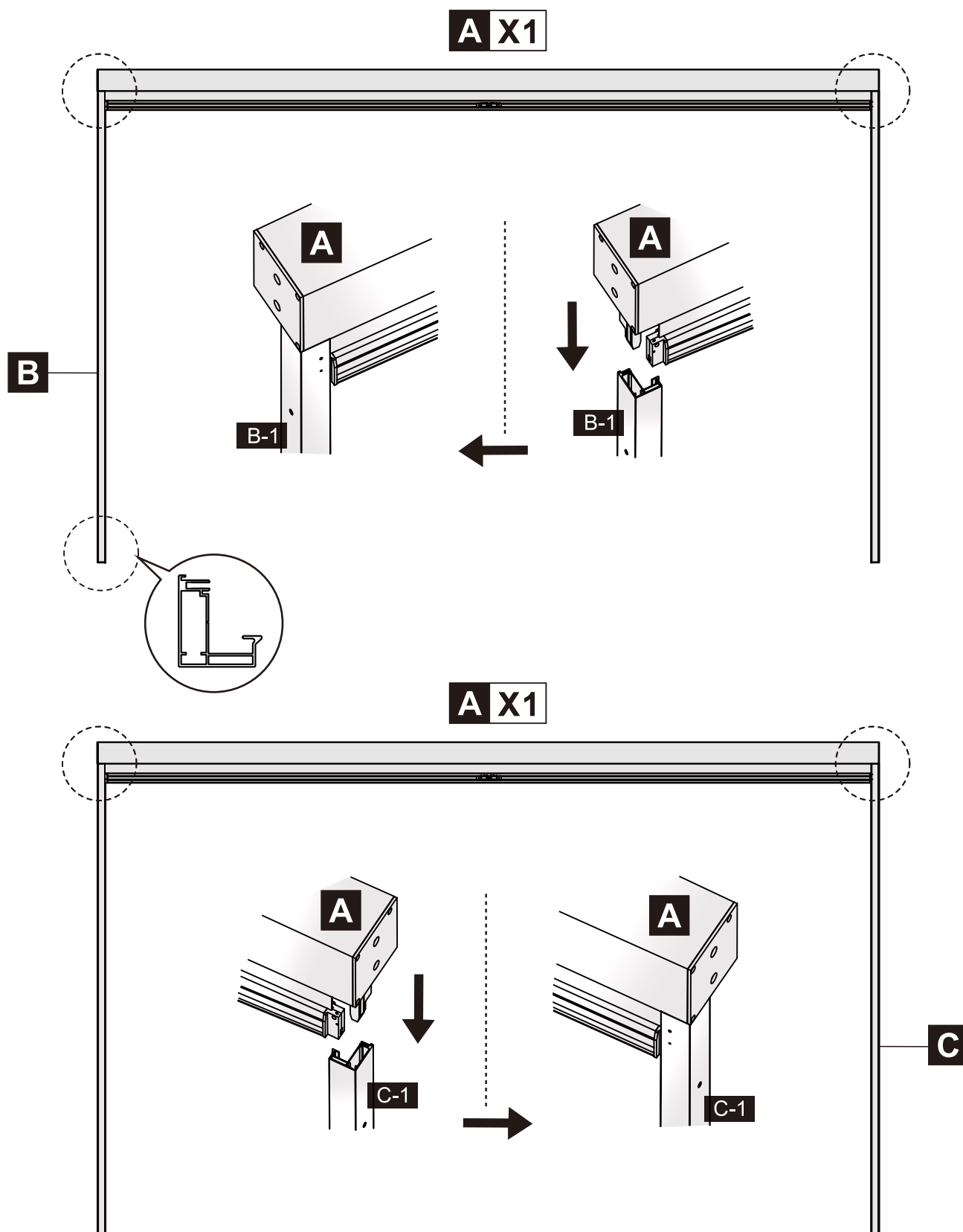


1. Use a 3mm hex socket wrench to unscrew the M4x25 hex socket screws on the tracks and disassemble the tracks one by one.
2. Follow the steps below:
 - 1.1 Insert the 3mm hex socket wrench into the hex socket screw (C-4).
 - 1.2 Turn the wrench counterclockwise to unscrew the hex socket screw (C-4).
 - 1.3 Lift the front track (C-2) from the back track (C-1).
 - 1.4 Pull out the inner track (B-3) from the back track (C-1).
3. The disassembled parts should include:
 - Hex socket screw (C-4)
 - Front track (C-2)
 - Inner track (C-3)
 - Back track (C-1)

4

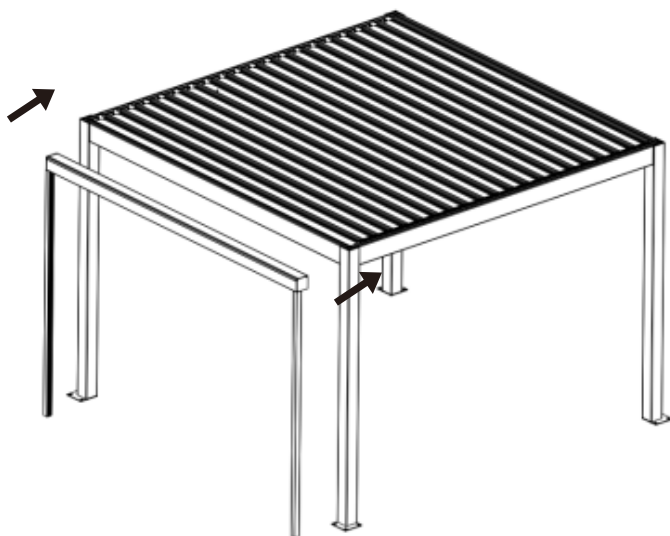
Attaching Left and Right Side Tracks to the Main Body

Differentiate the left and right side tracks, face the openings forward, and insert the end plates of the main body into the back tracks.

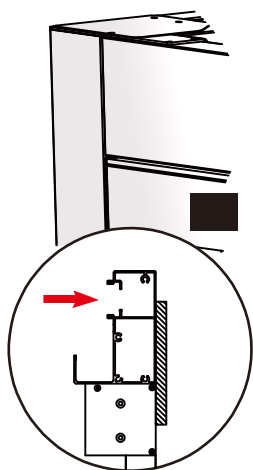


5

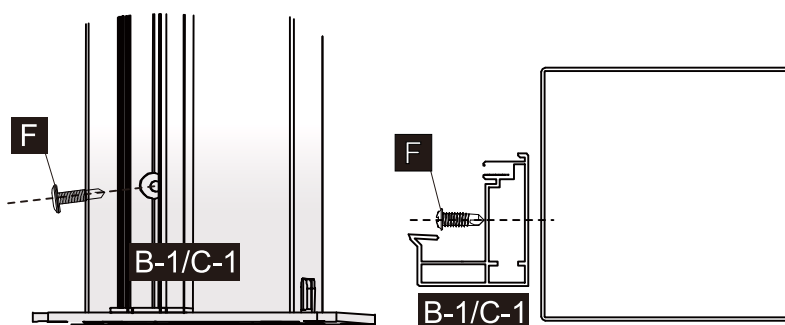
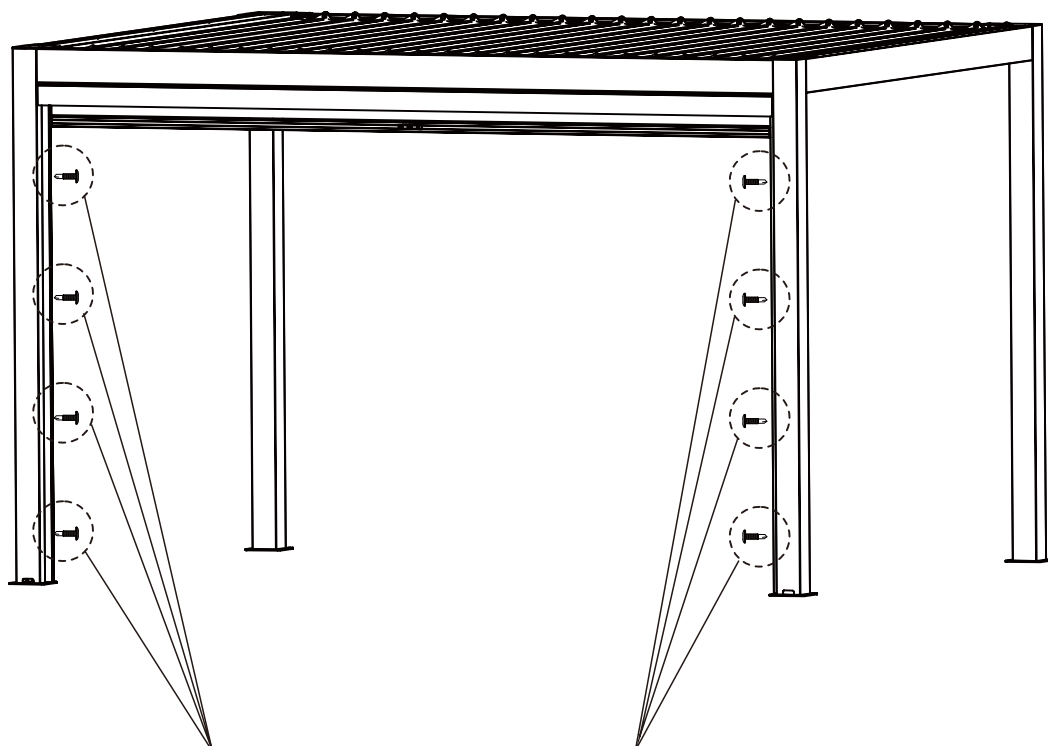
Attach the Zip Blind Screen to the Pergola



Move the wind screen vertically to the position, and then fix the back tracks by M4X20mm self-tapping screw.

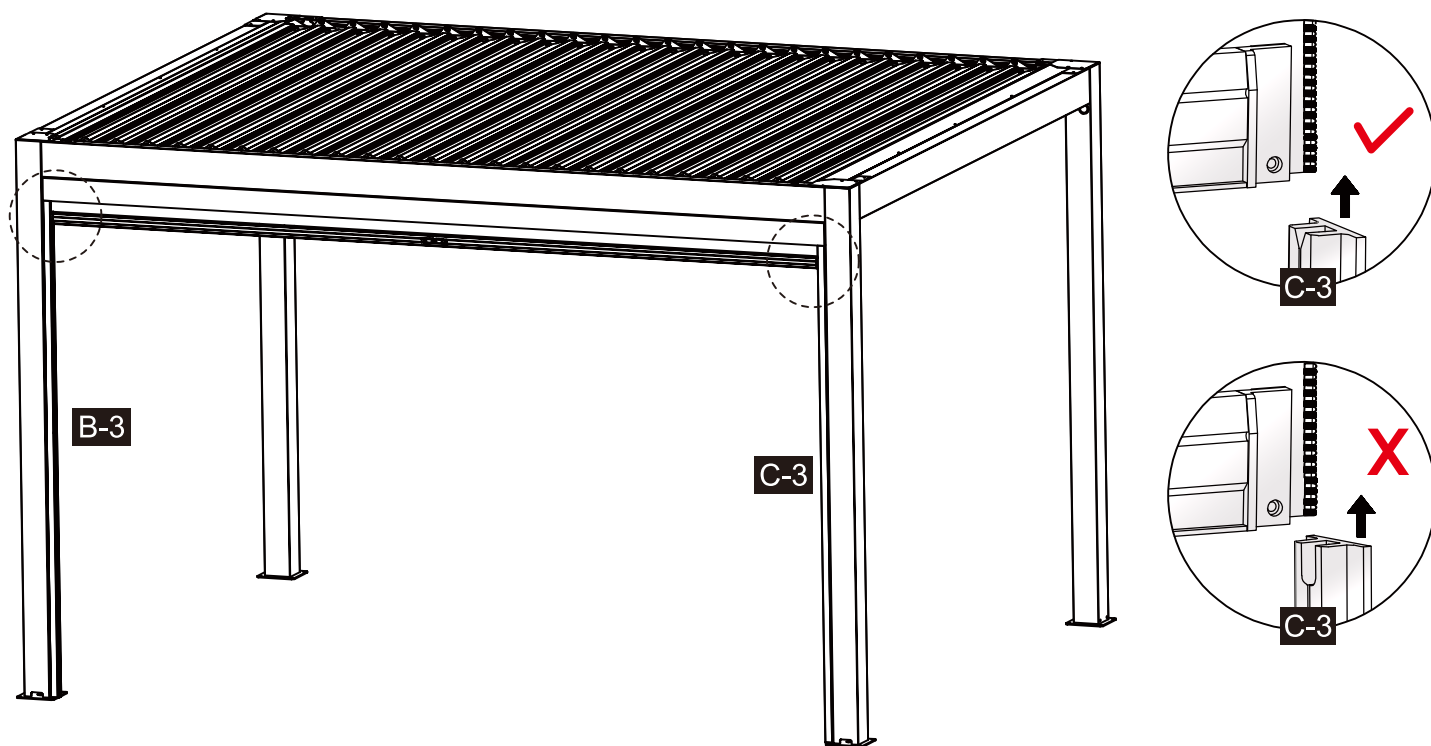


The outer side of the rolling curtain should be flush with the outer side of the ring beam

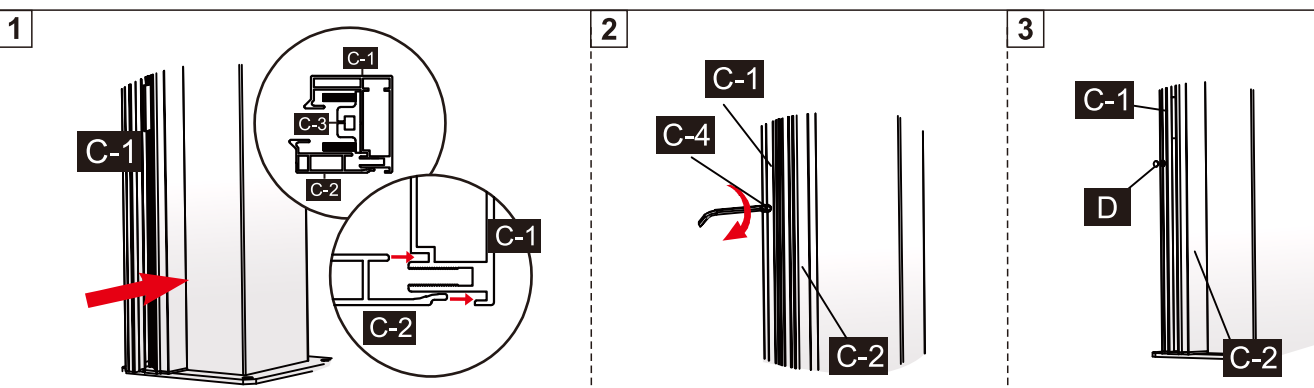


6

Insert V-shaped Opening into Zipper and Install Front Track



The diagram shows how to install the left inner track. Repeat the same steps for the right track.



(1) Align one end of the V-shaped opening of the plastic inner track with the zipper and thread it in, in the process of inserting the zipper, align it. Do not pull it obliquely to avoid damaging the zipper.

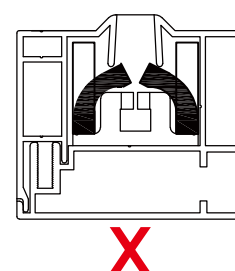
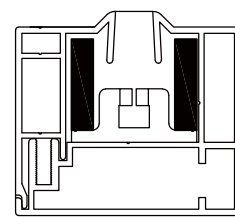
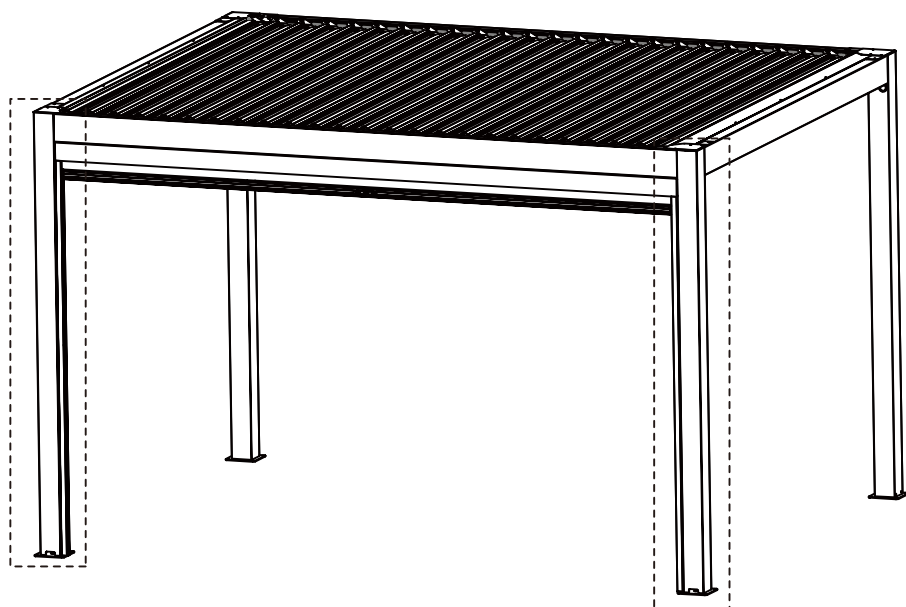
(2) Insert the front track into the back track, and screw on with the M4x25 socket head cap screws

(3) Cover the heads of the socket head cap screws with Orbit Screw Hole Caps.

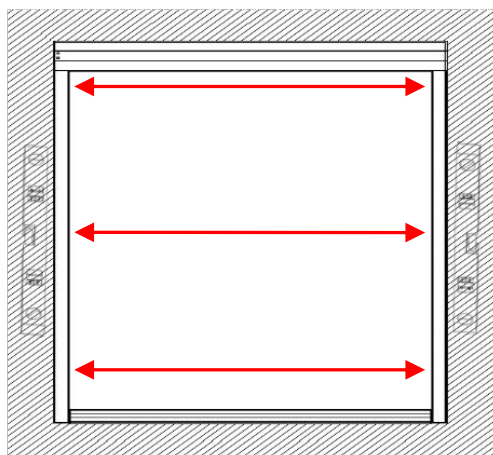
7

Check whether the buffer foam is totally inside the side track

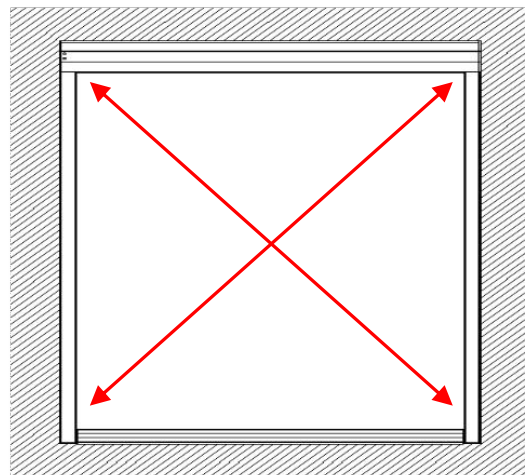
The buffer cotton is in the track groove. Buffer foam must be completely fit into track slot. Must not be exposed and clamped.

**8**

Installation finished, measuring the horizontal size from edge of top, middle and bottom



The edge width error of the upper and lower ends of the rails on both sides should be less than or equal to 3mm.



Diagonal size error is not more than 5mm.