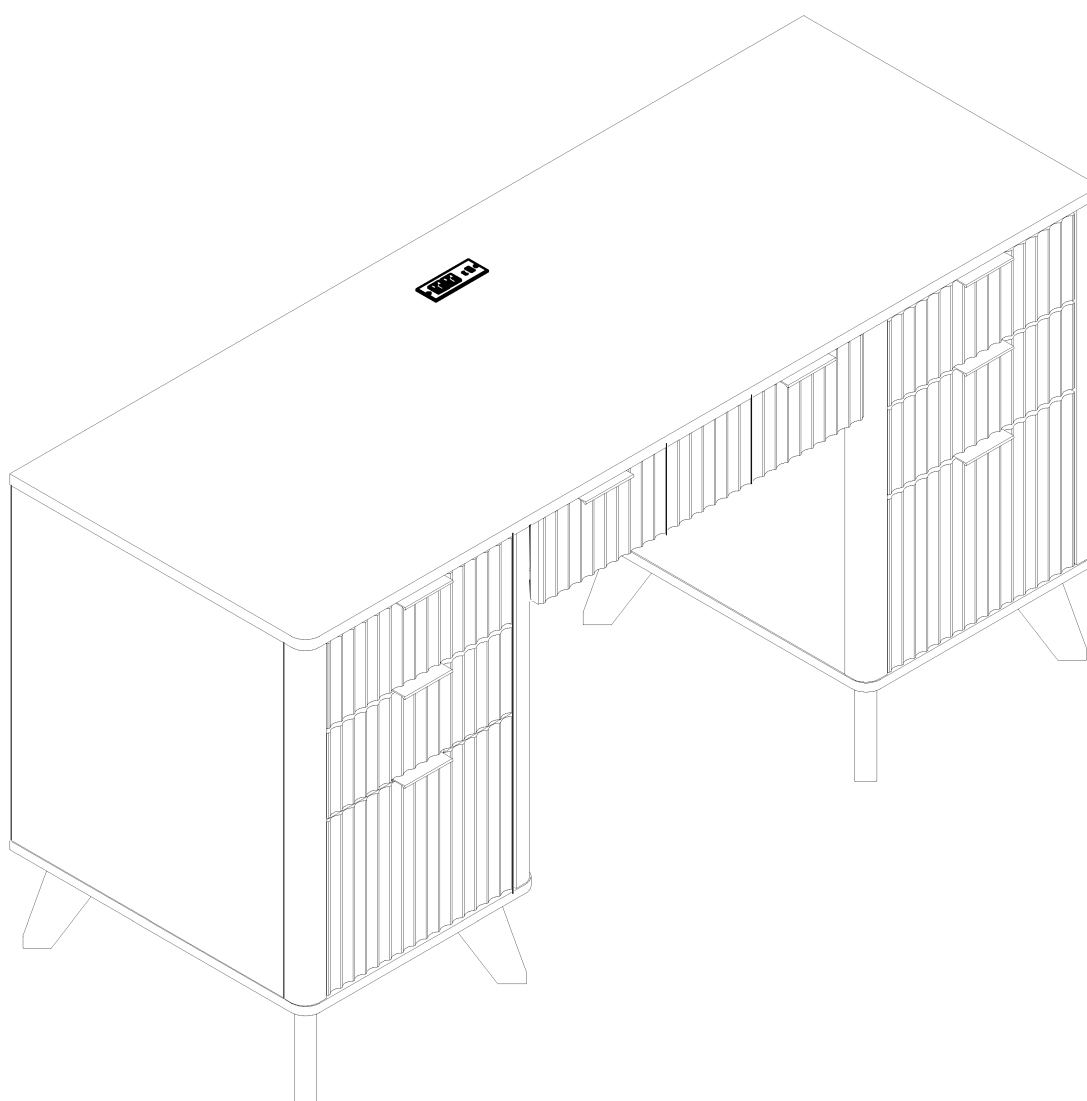
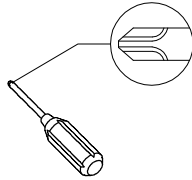


Assembly Instructions

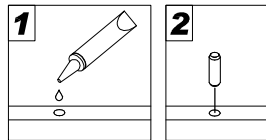


General Assembly Guidelines

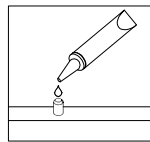
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

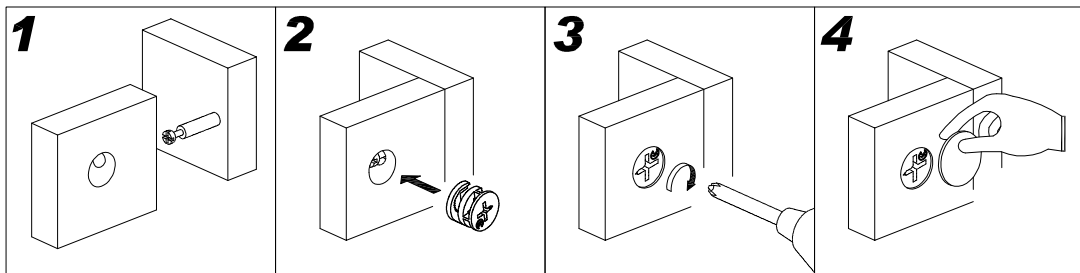


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

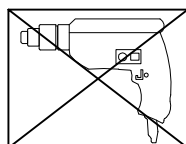


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

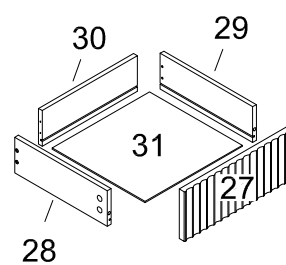
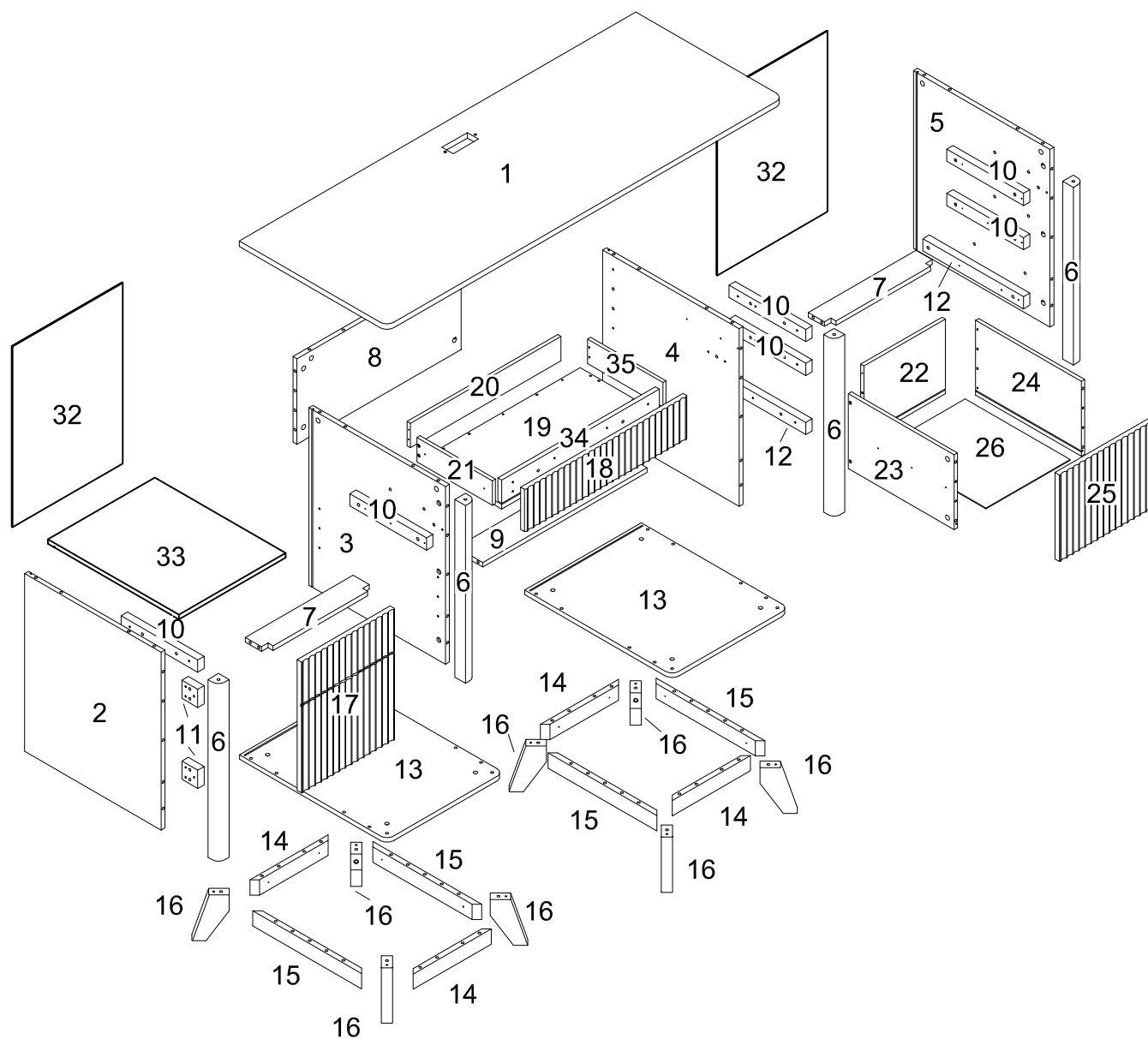
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.



- VII. Power tools should not be used to assemble this product .

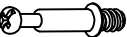
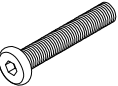
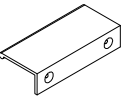
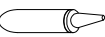
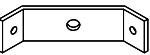


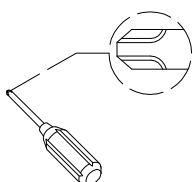
Parts List



x3

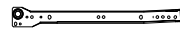
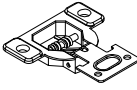
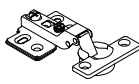
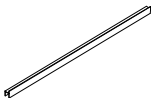
Hardware List

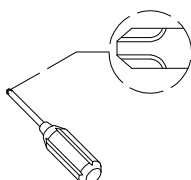
A		Ø8x30mm	Large Wooden Dowel	88	pcs
B		Ø6x35mm	Cam bolt	51	pcs
C		Ø15x11mm	Large cam lock	35	pcs
D		Ø30mm	Cam cover	51	pcs
E		Ø5x15mm	Screw	16	pcs
F		1/4"x50mm	Bolt	20	pcs
G		M4	Allen Wrench	2	pcs
H			Handle	8	pcs
I			Glue tube	2	pcs
J			Plastic wedge	20	pcs
K		Ø3x17mm	Flat-head screw	20	pcs
L		Ø6x50mm	Bolt	16	pcs
M		1/4"x28mm	Bolt	28	pcs
N		Ø3x14mm	Flat-head screw	16	pcs
O			Metal Bracket	8	pcs
P		Ø15x9mm	Small Cam lock	16	pcs
Q		Ø6x30mm	Small Wooden Dowel	14	pcs



Philips head screwdriver required for assembly
(not included)

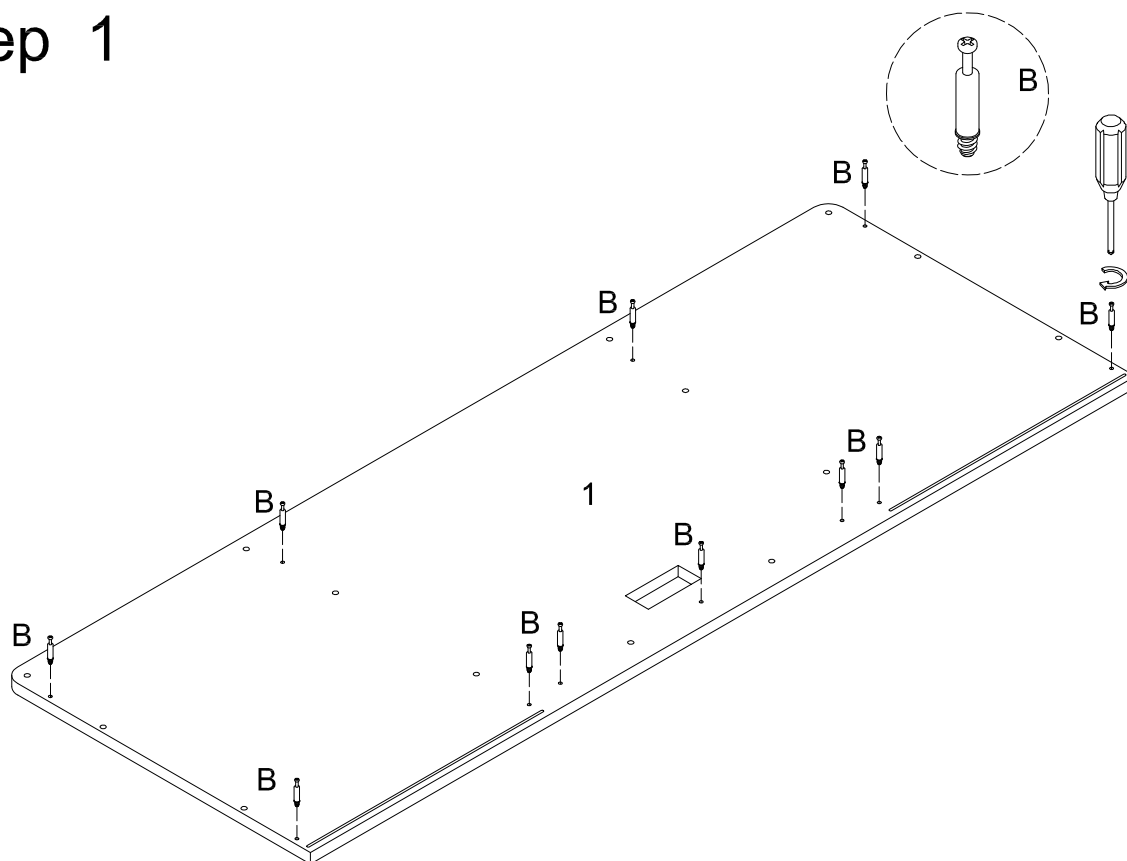
Hardware List

R		14"L*35mm	Drawer Slider	1	set
S		12"L	Left cabinet member	3	pcs
T		12"L	Right cabinet member	3	pcs
U		12"L	Left drawer runner	3	pcs
V		12"L	Right drawer runner	3	pcs
W			USB Interface	1	pc
X			Hinge	2	pcs
Y		Ø3.5x12mm	Flat-head screw	62	pcs
Z		Ø4x25mm	Screw	6	pcs
AA			Euro Hinge	2	pcs
BB		Ø3.5x12mm	Flat-head screw	20	pcs
CC		Ø5x16mm	Shelf Support	4	pcs
DD		Ø4x38mm	Screw	27	pcs
EE		Ø8x20mm	Medium Wooden Dowel	2	pcs
FF		12"L*35mm	Drawer Slider	1	set
GG		L=385mm	File rail	2	pcs
HH			Flat washer	20	pcs

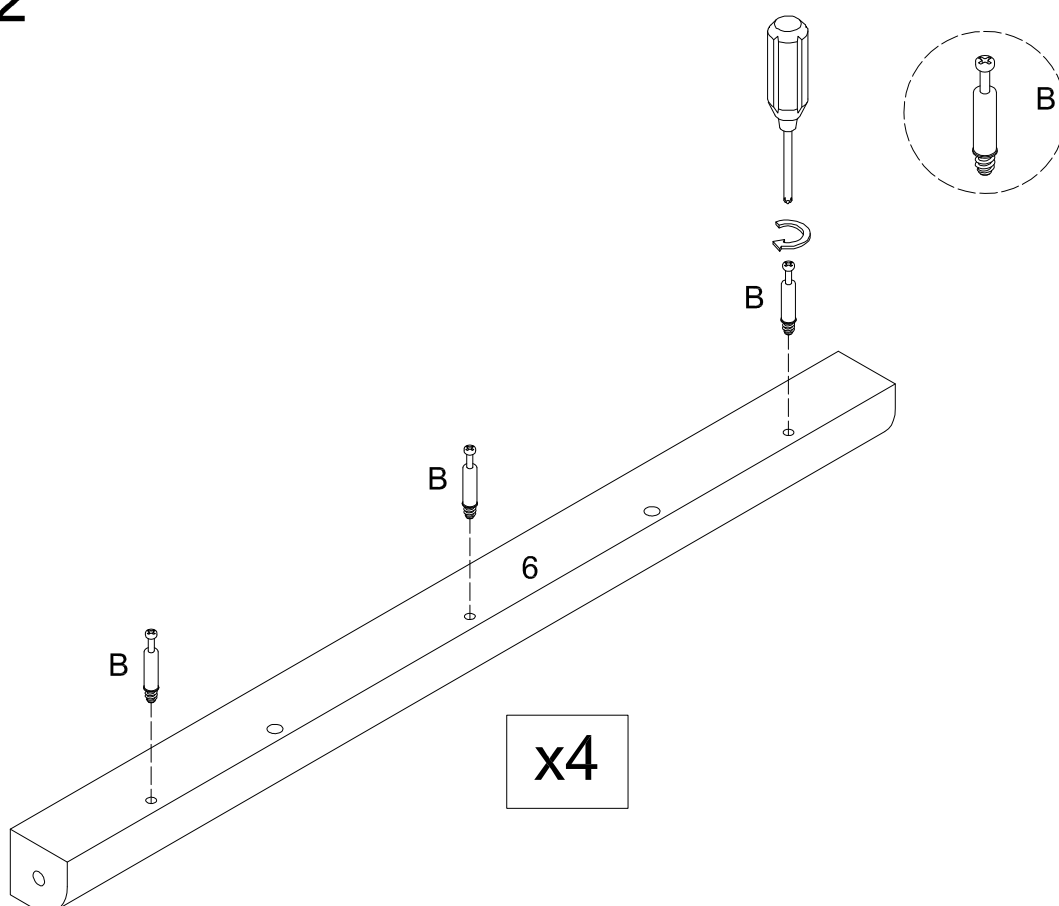


Philips head screwdriver required for assembly
(not included)

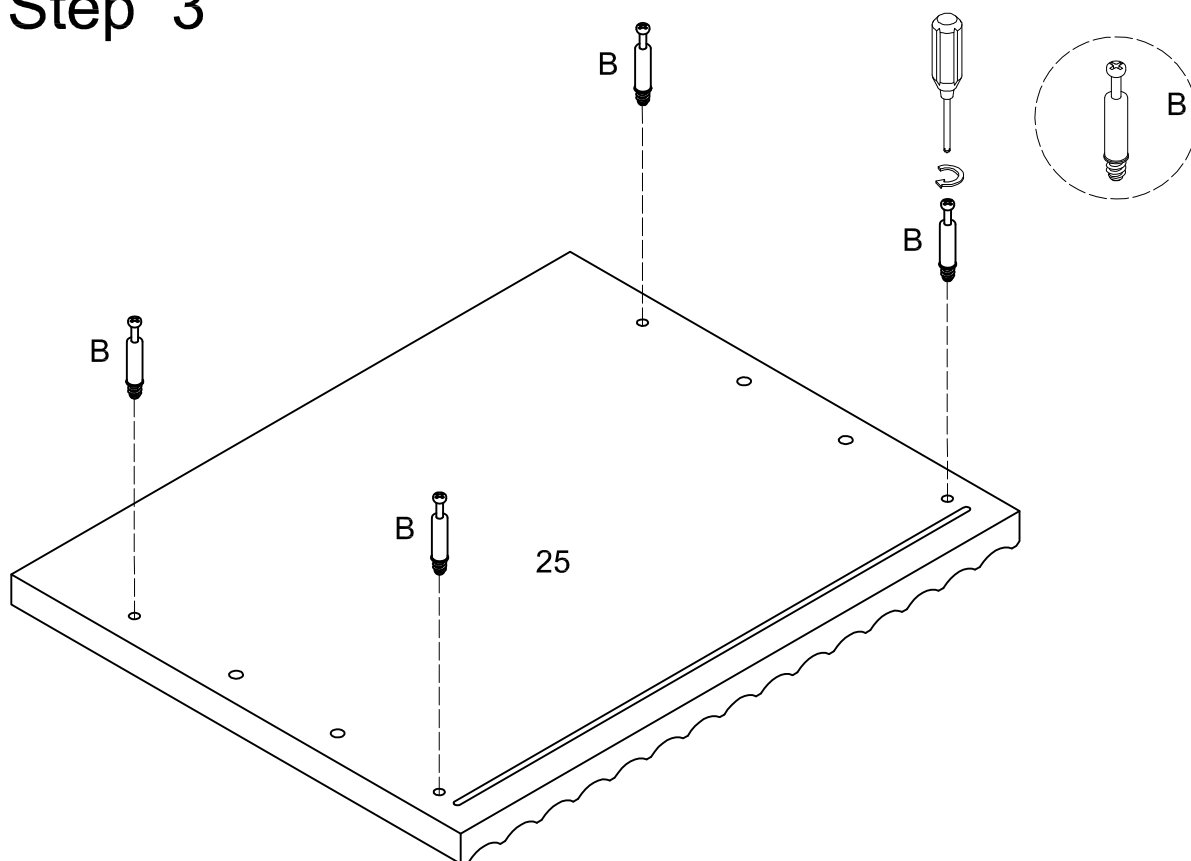
Step 1



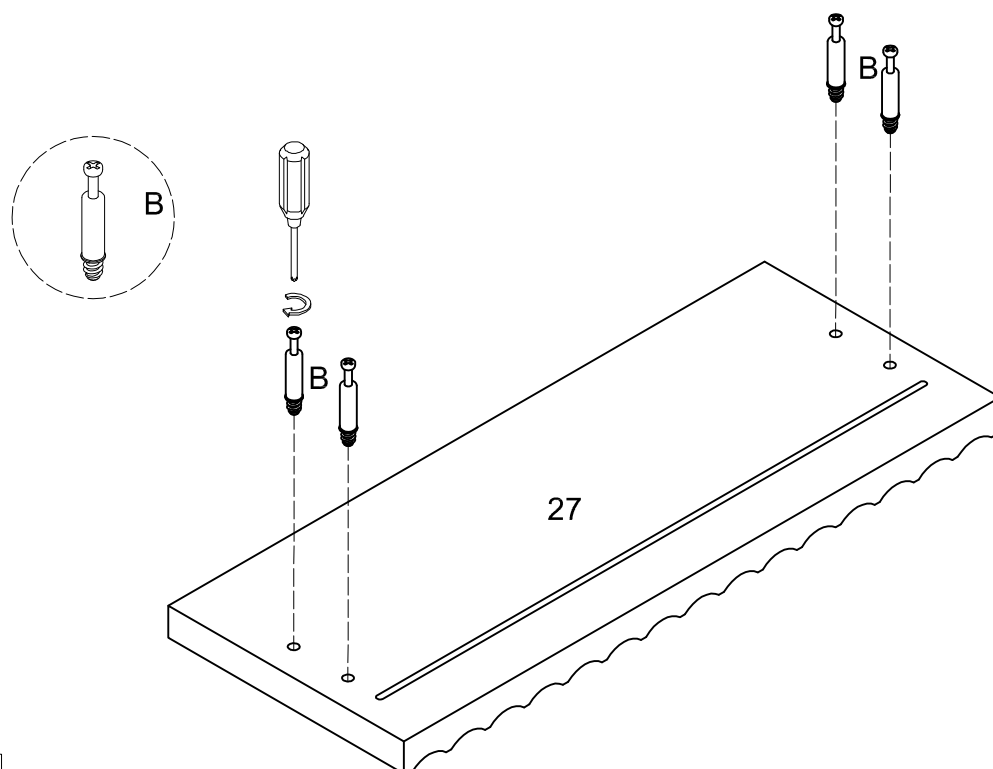
Step 2



Step 3

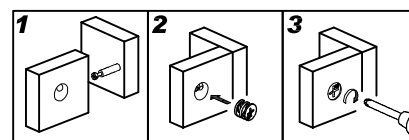
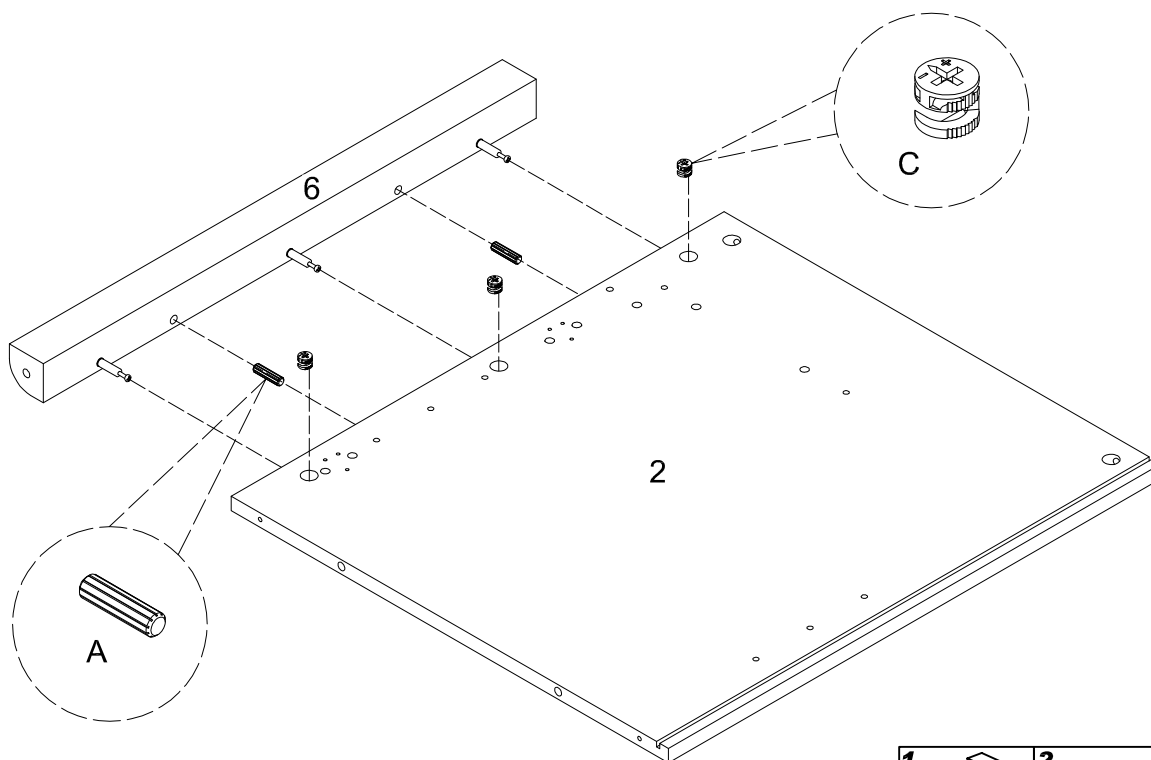


Step 4

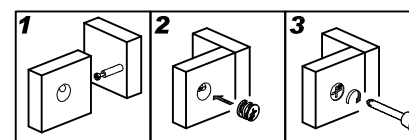
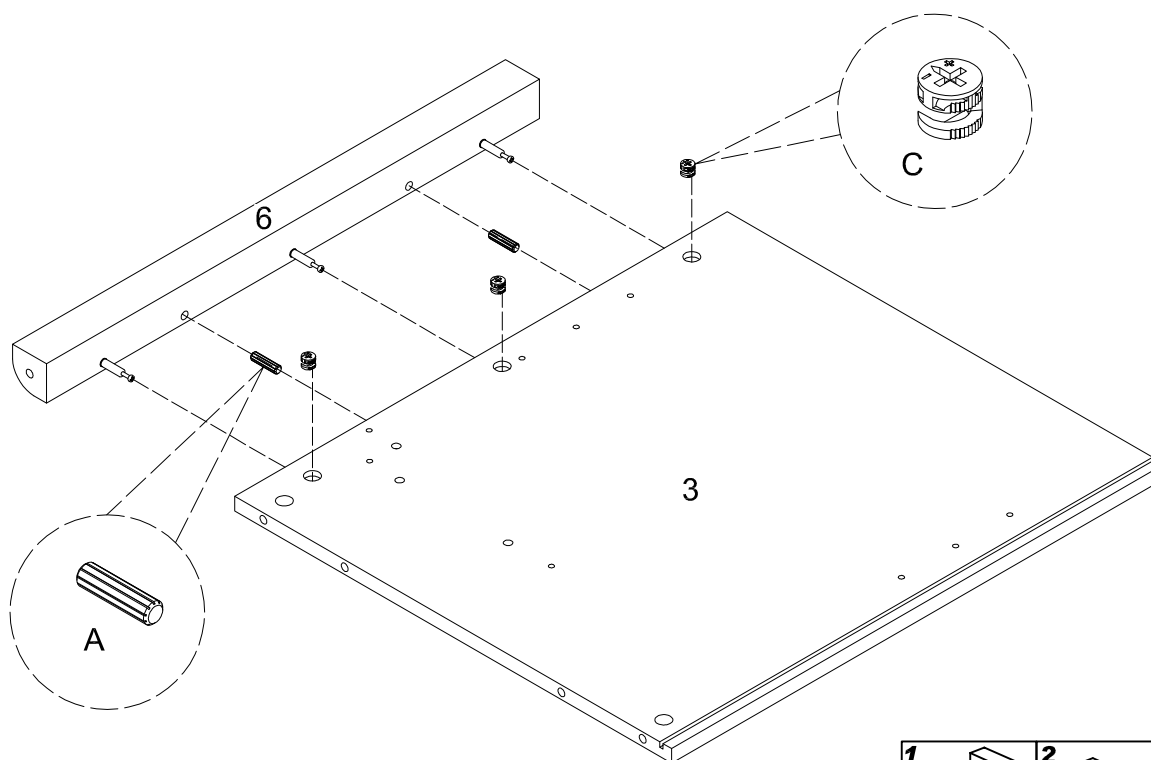


x3

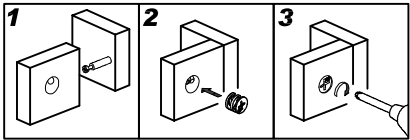
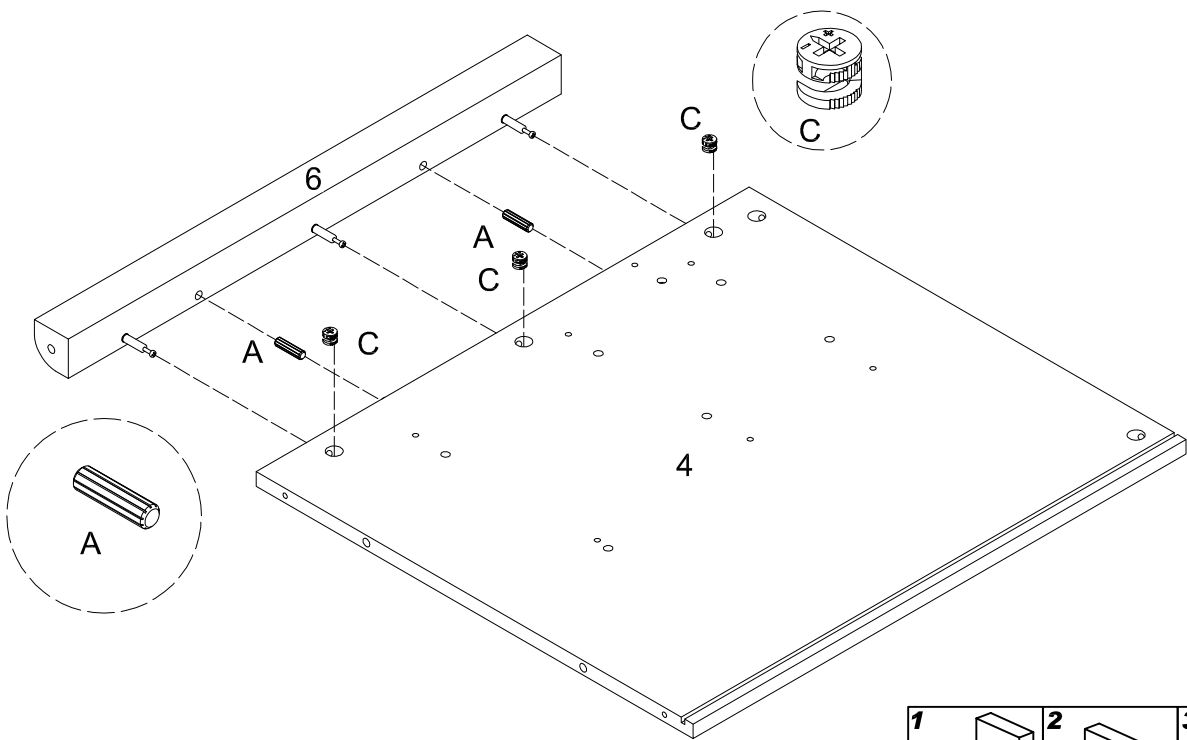
Step 5



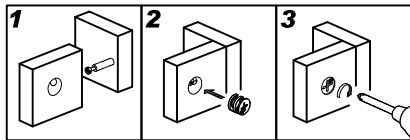
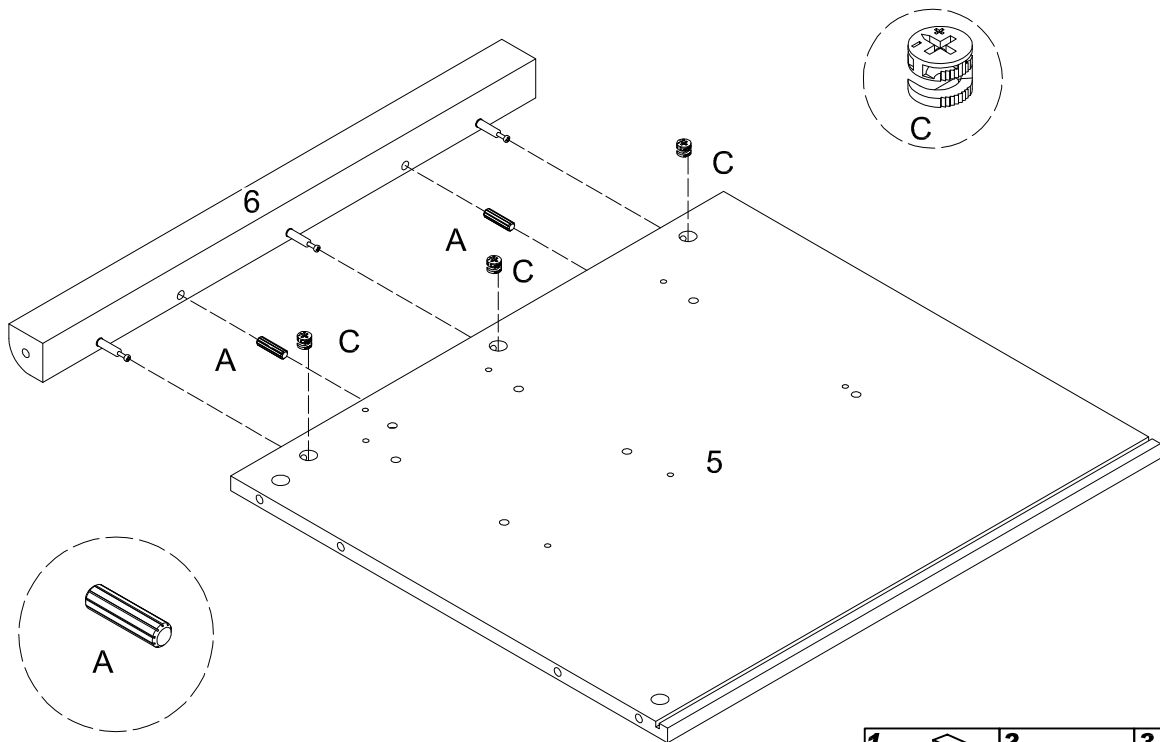
Step 6



Step 7

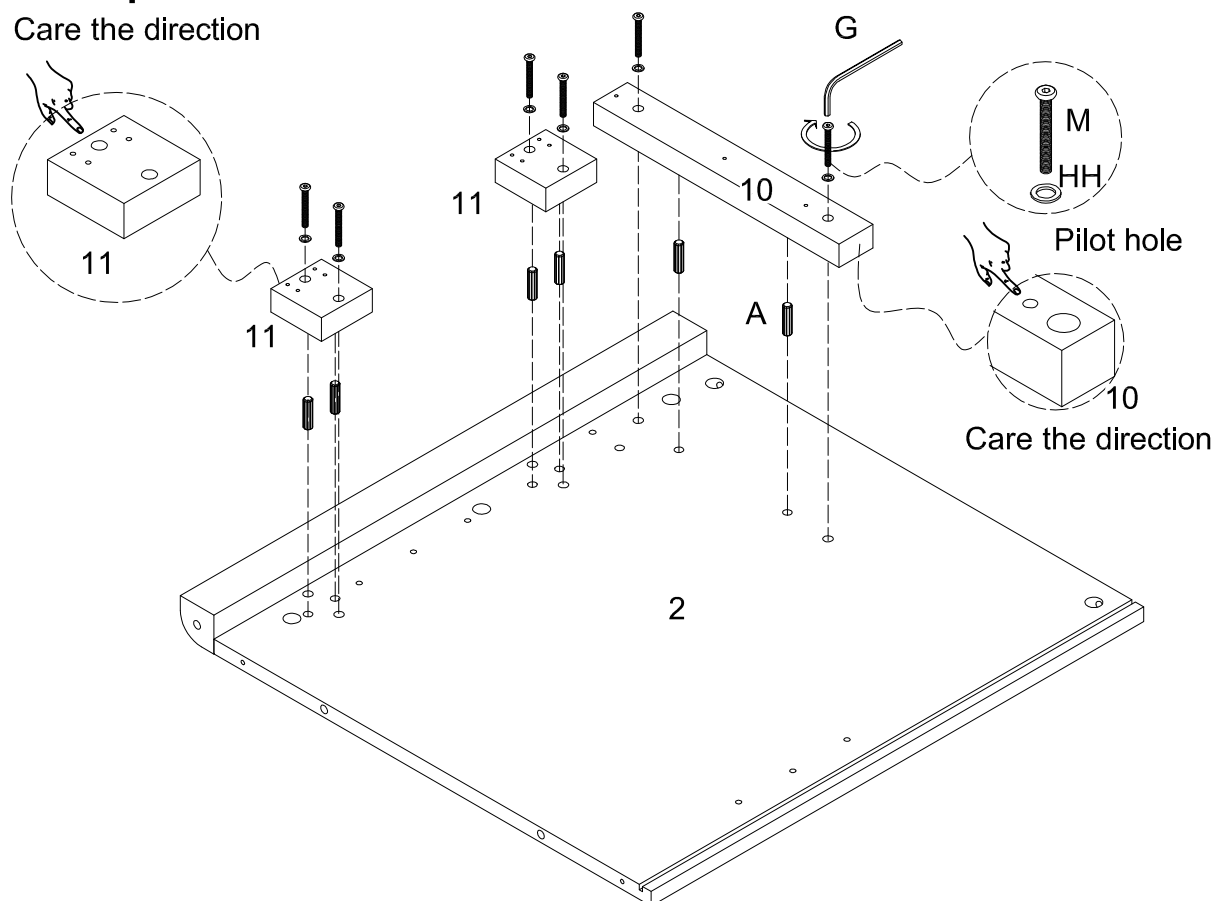


Step 8

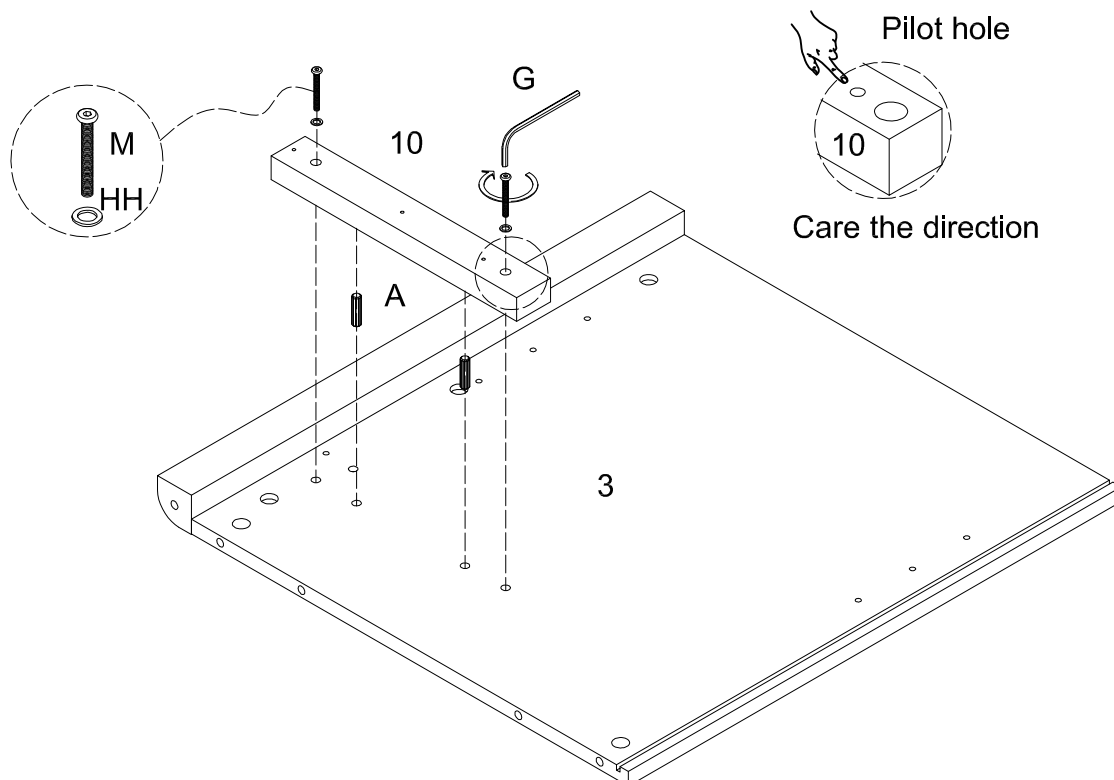


Step 9

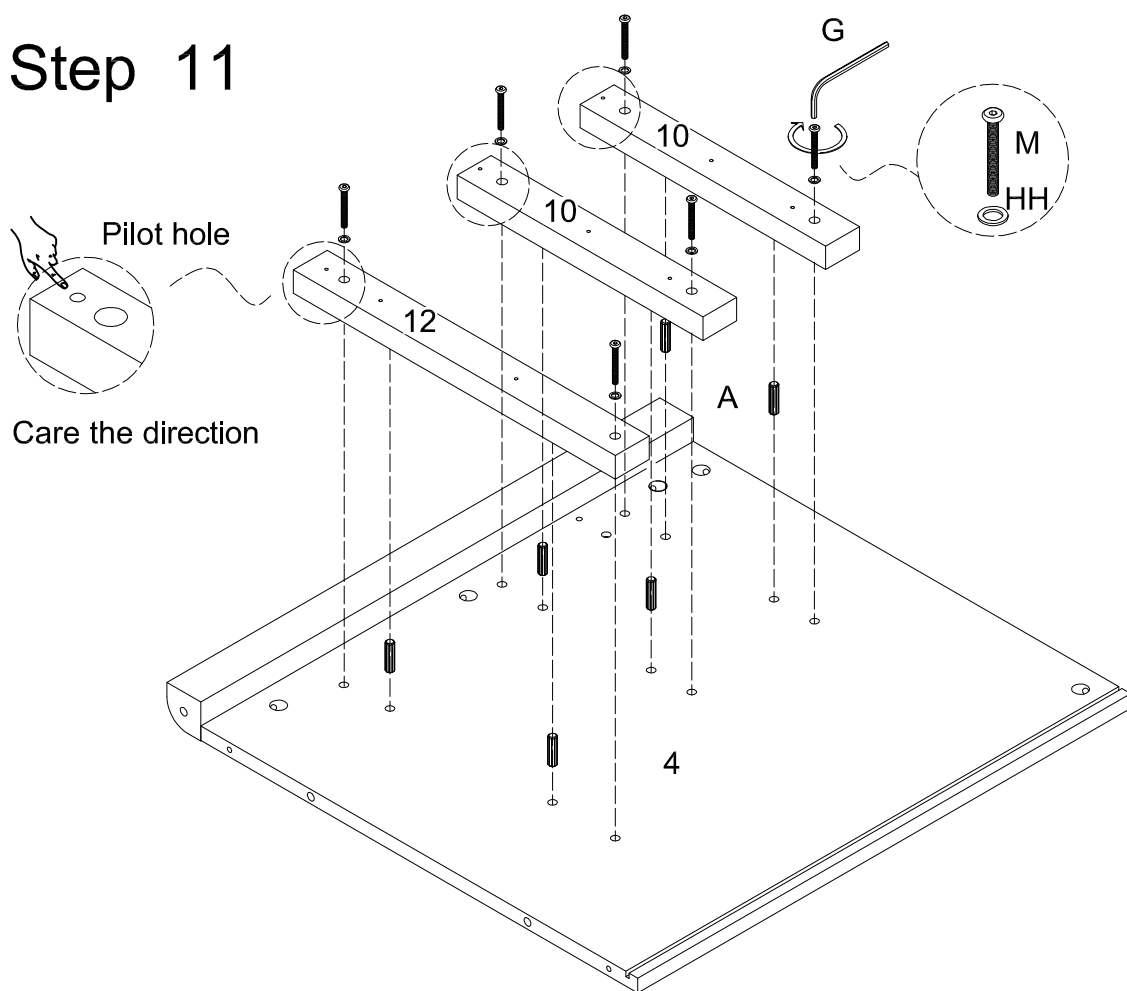
Care the direction



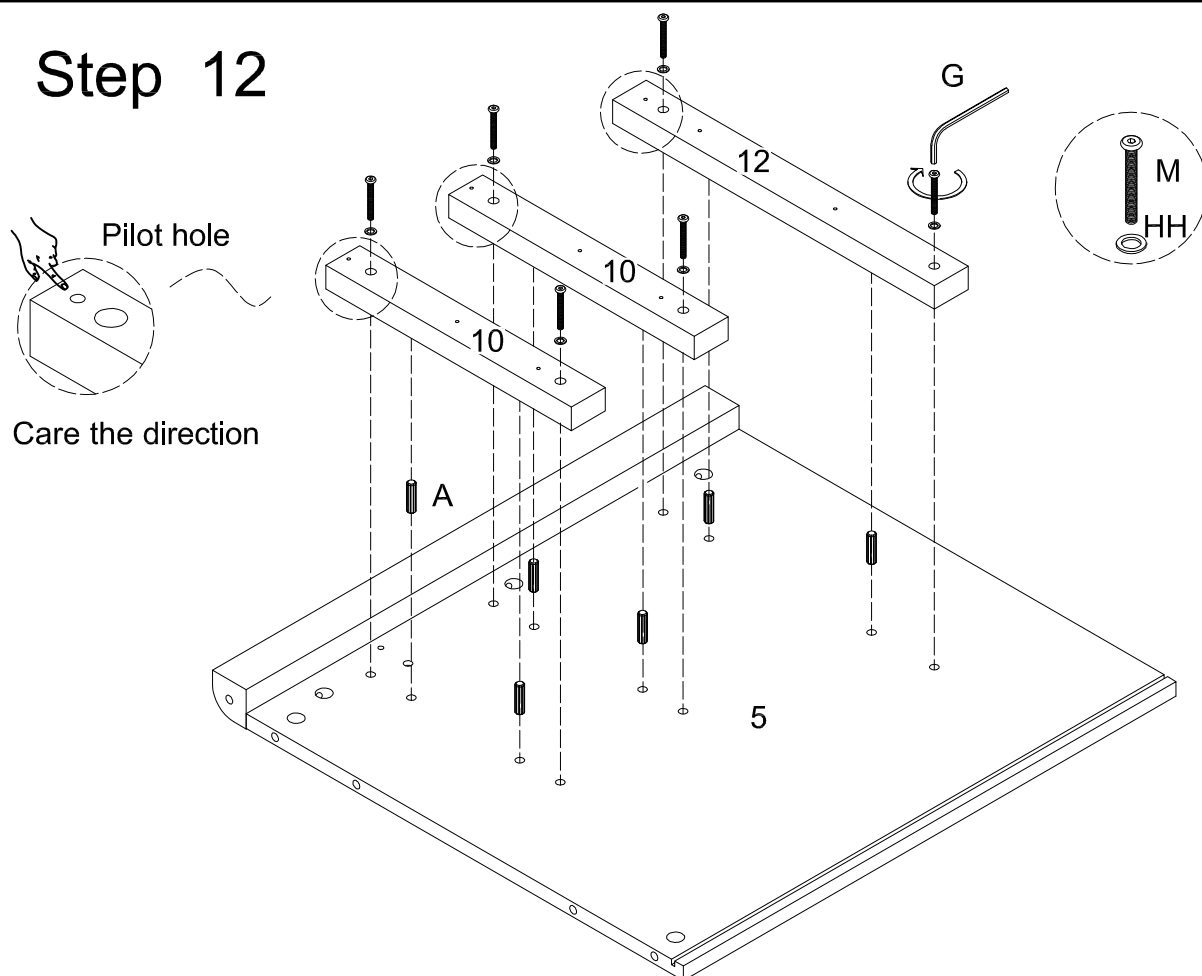
Step 10



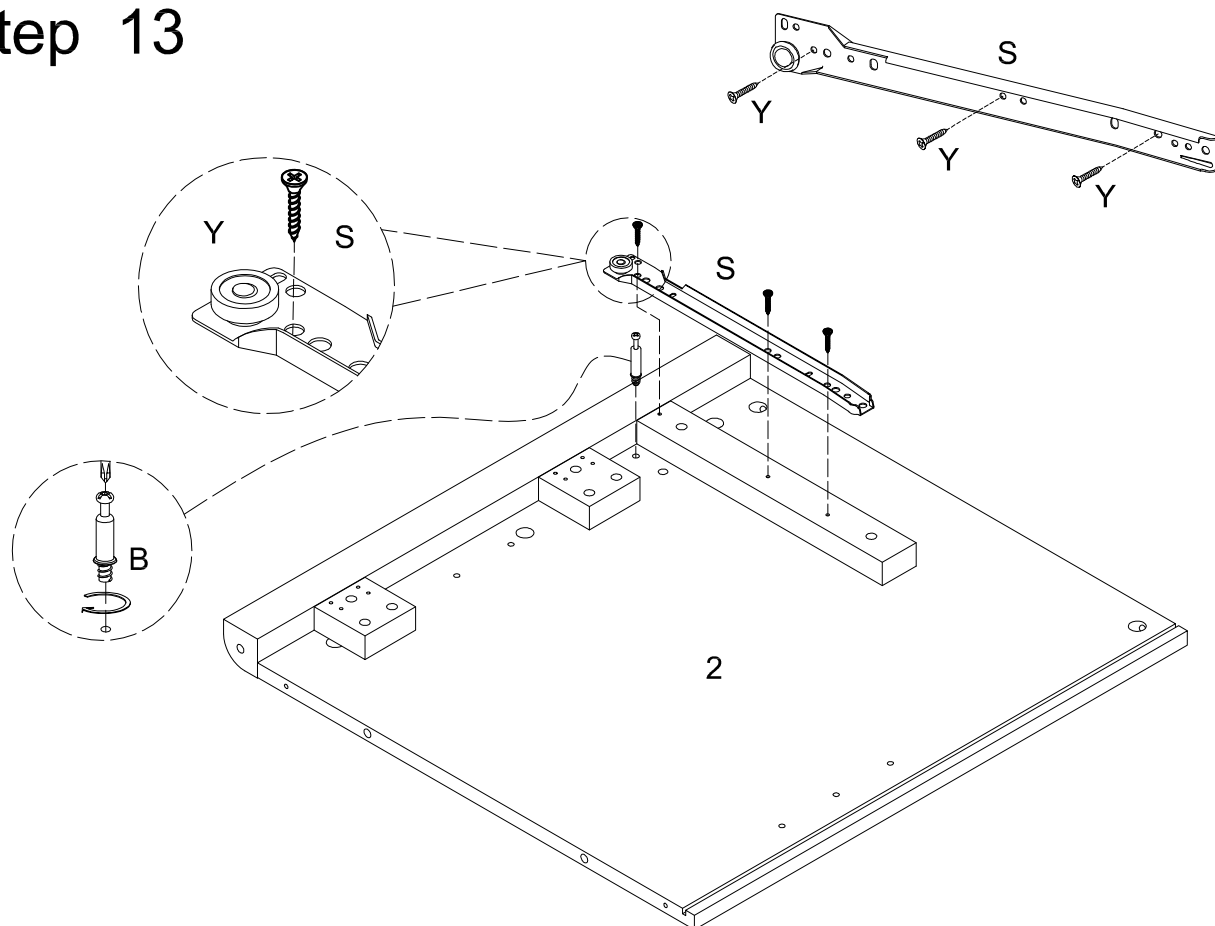
Step 11



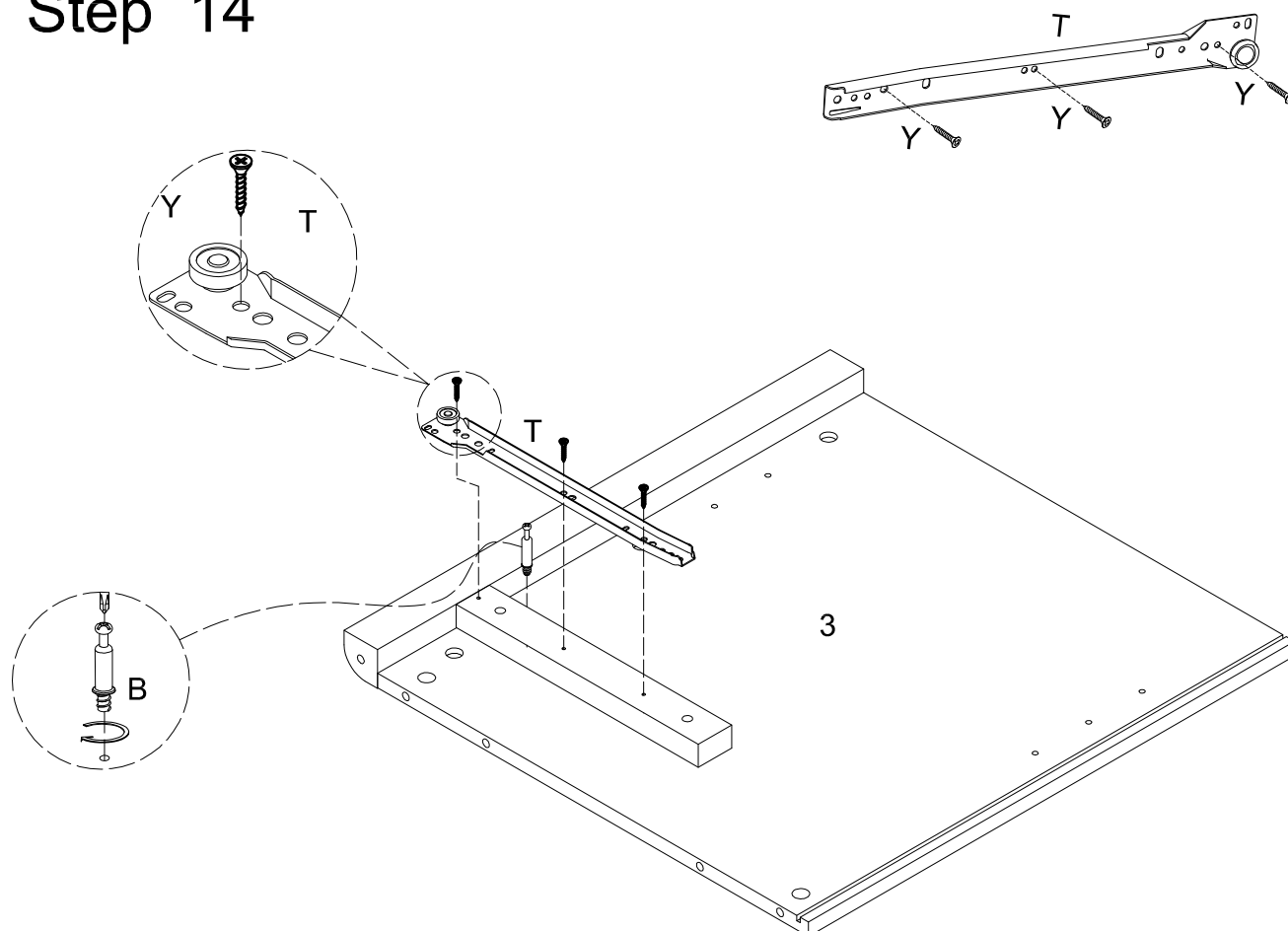
Step 12



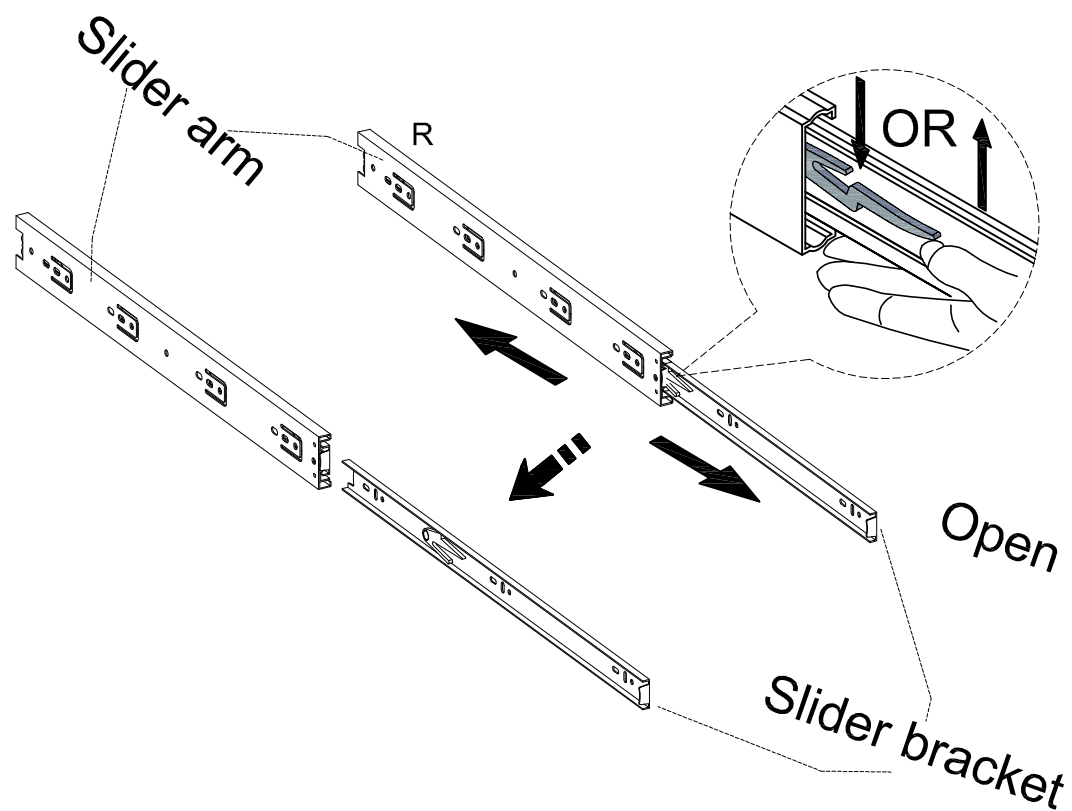
Step 13



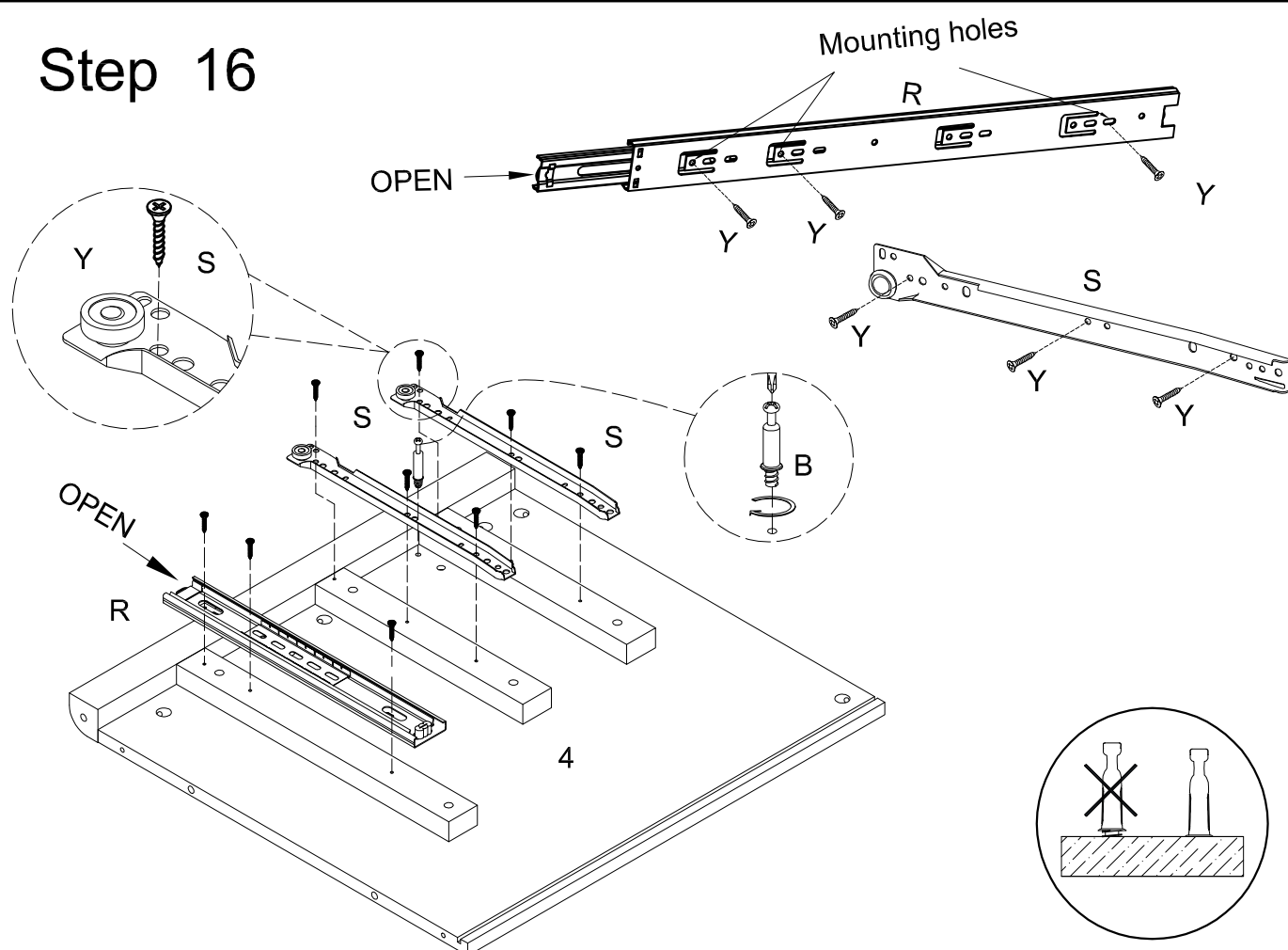
Step 14



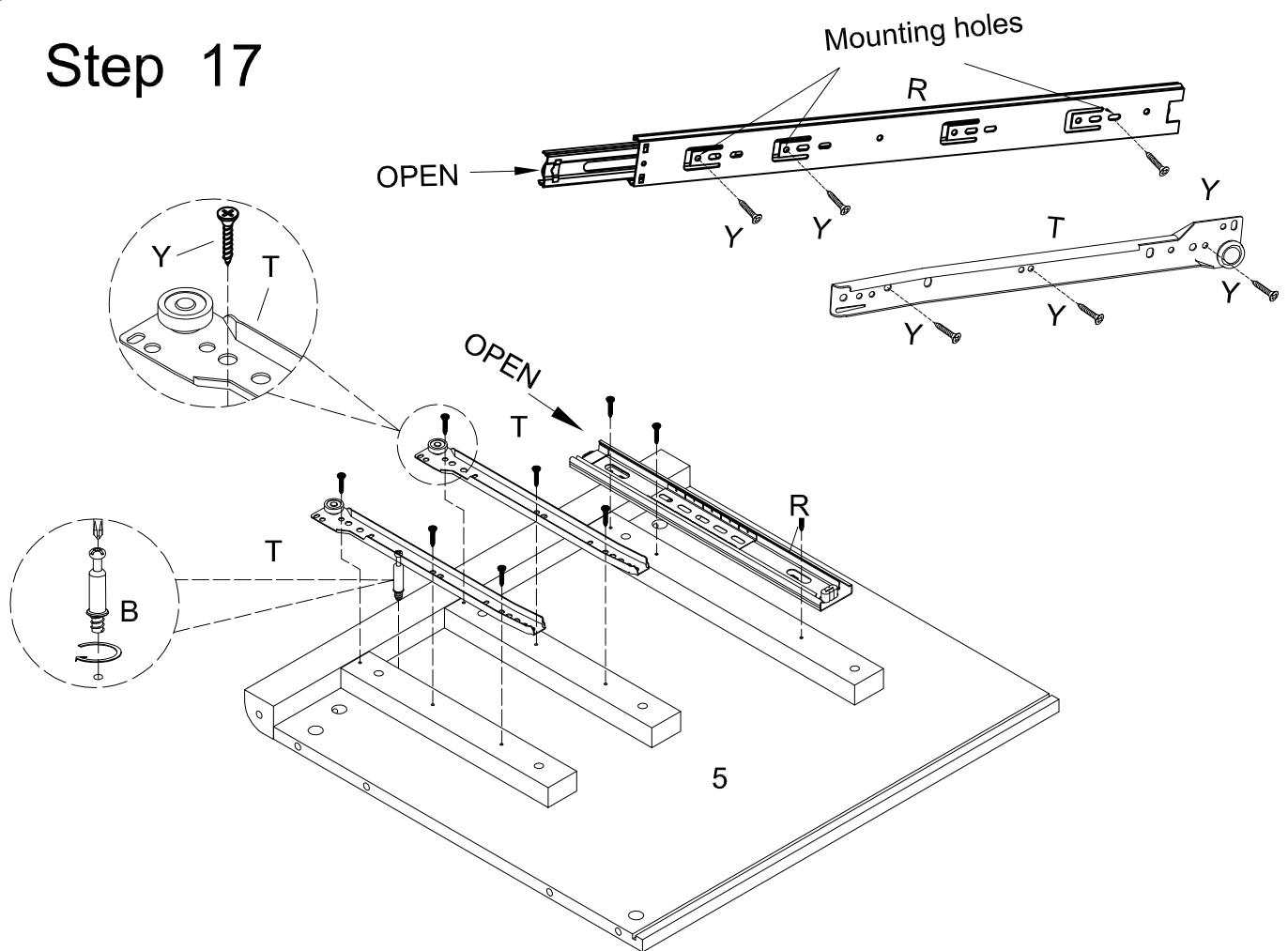
Step 15



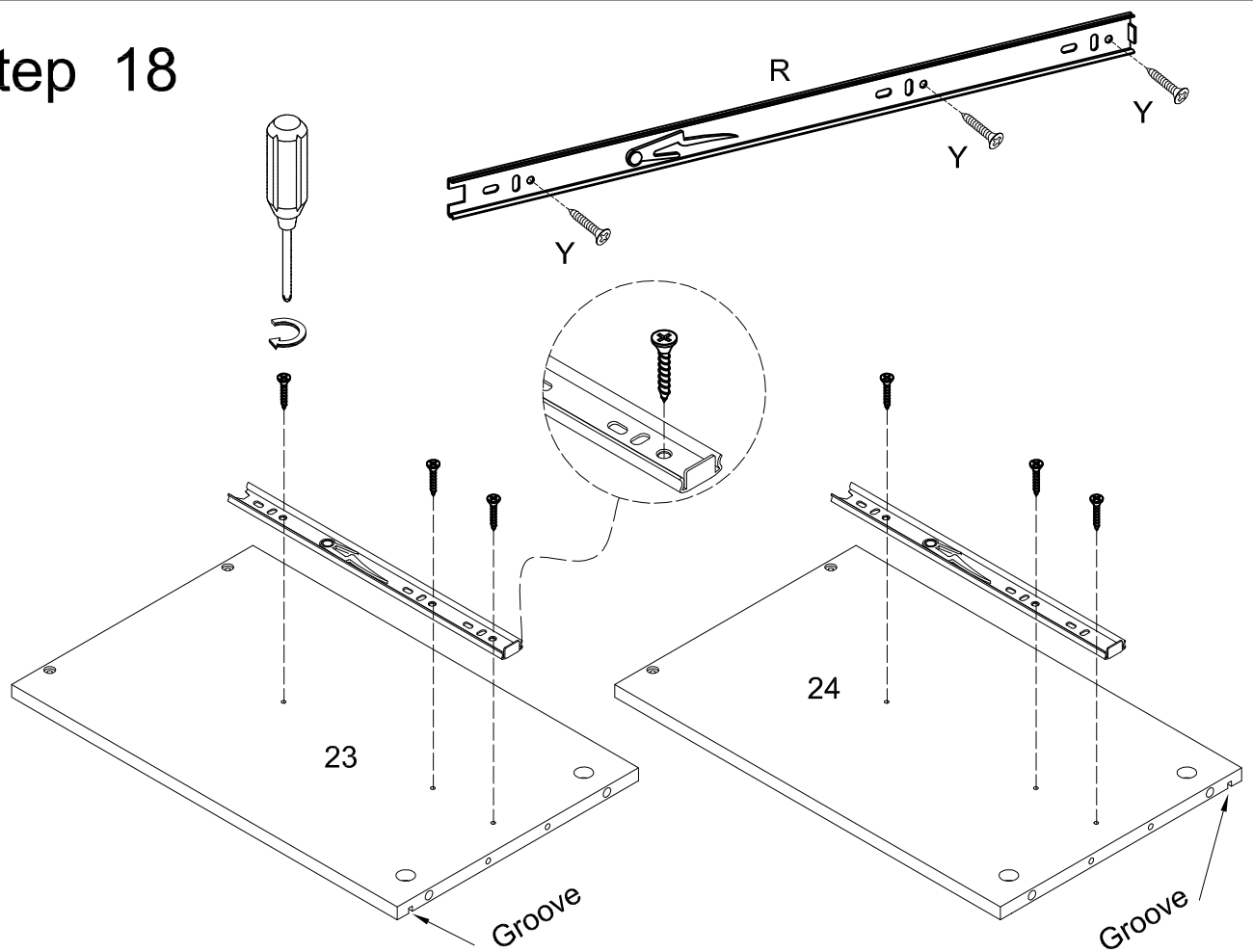
Step 16



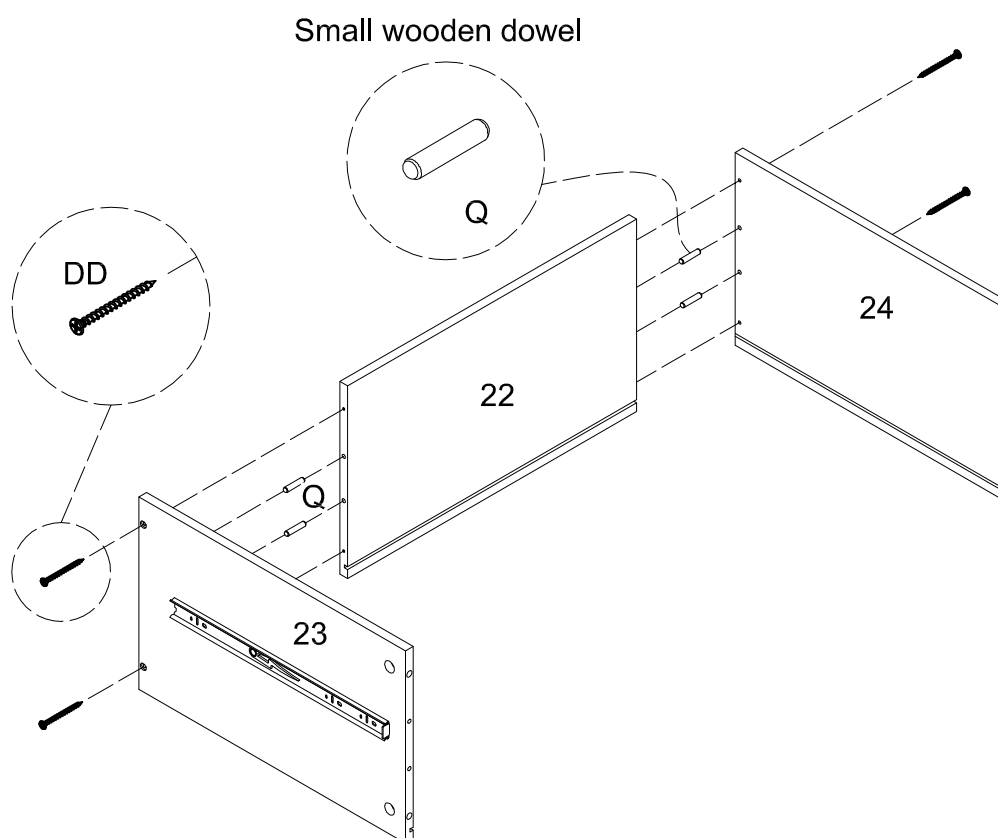
Step 17



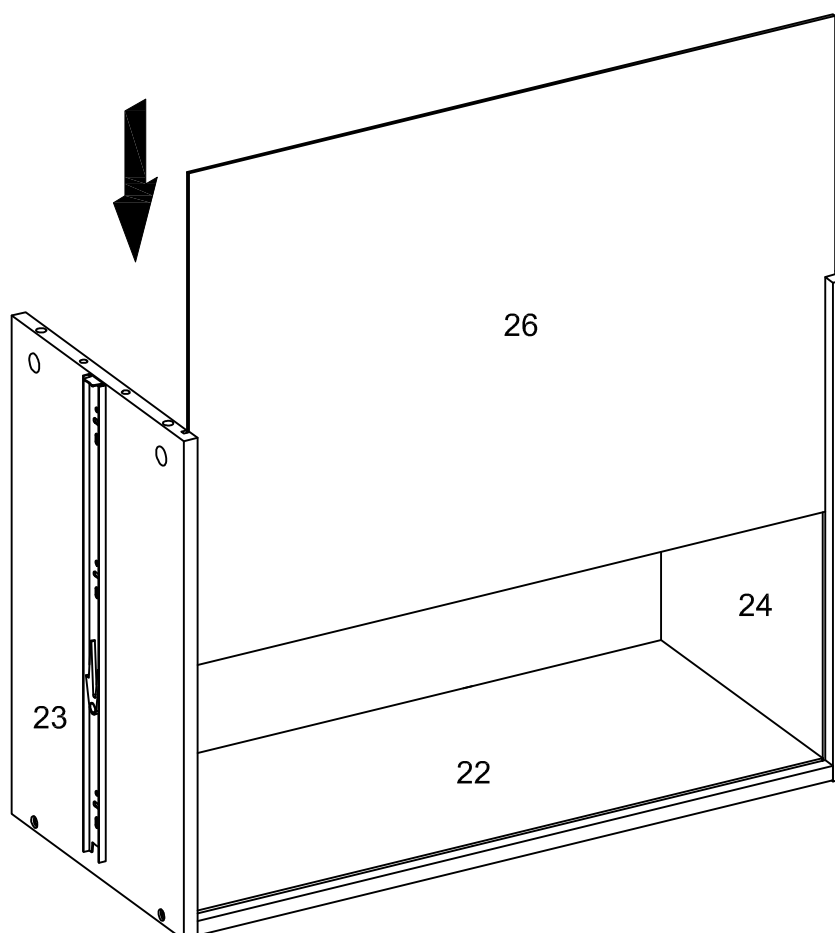
Step 18



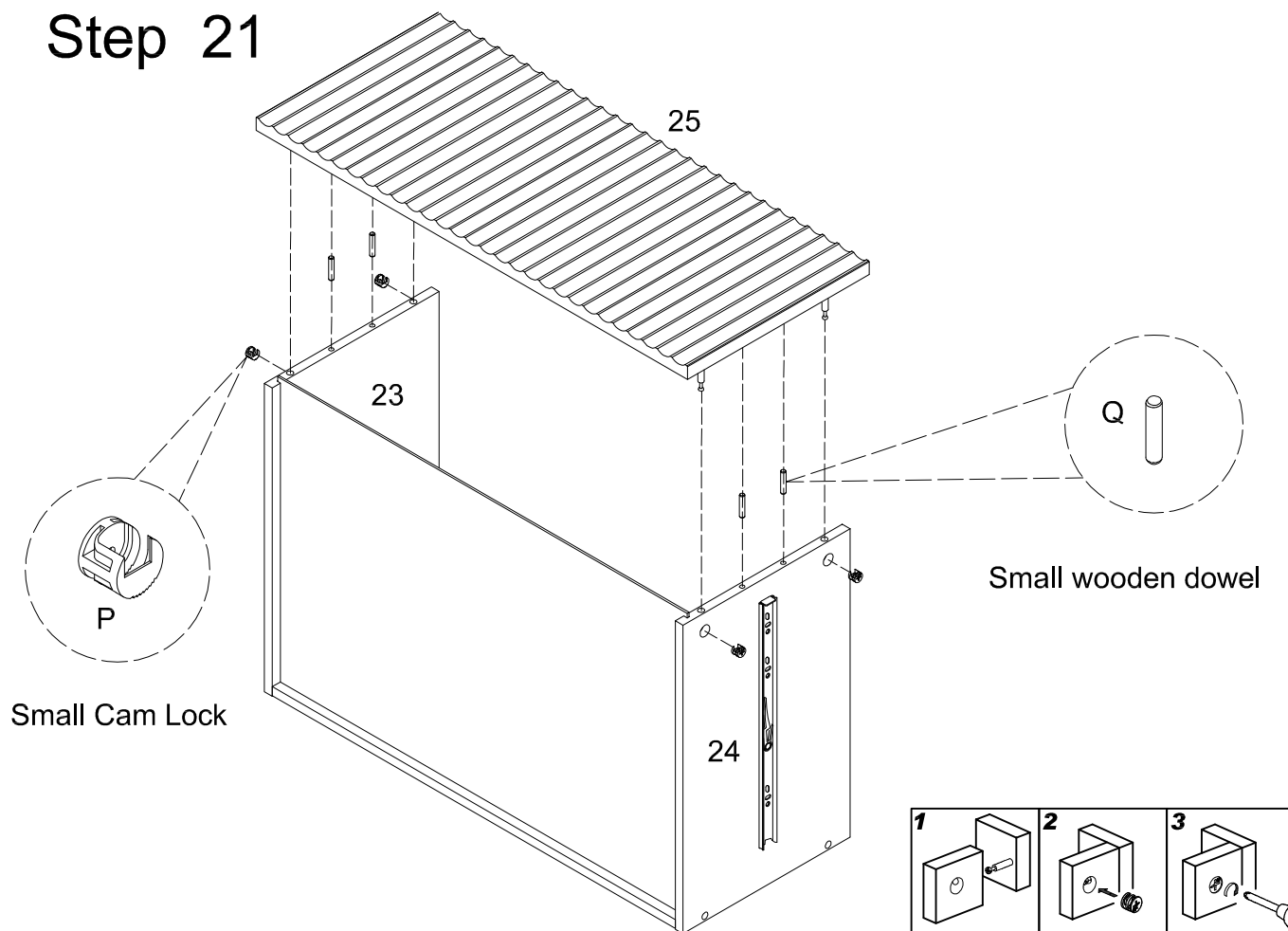
Step 19



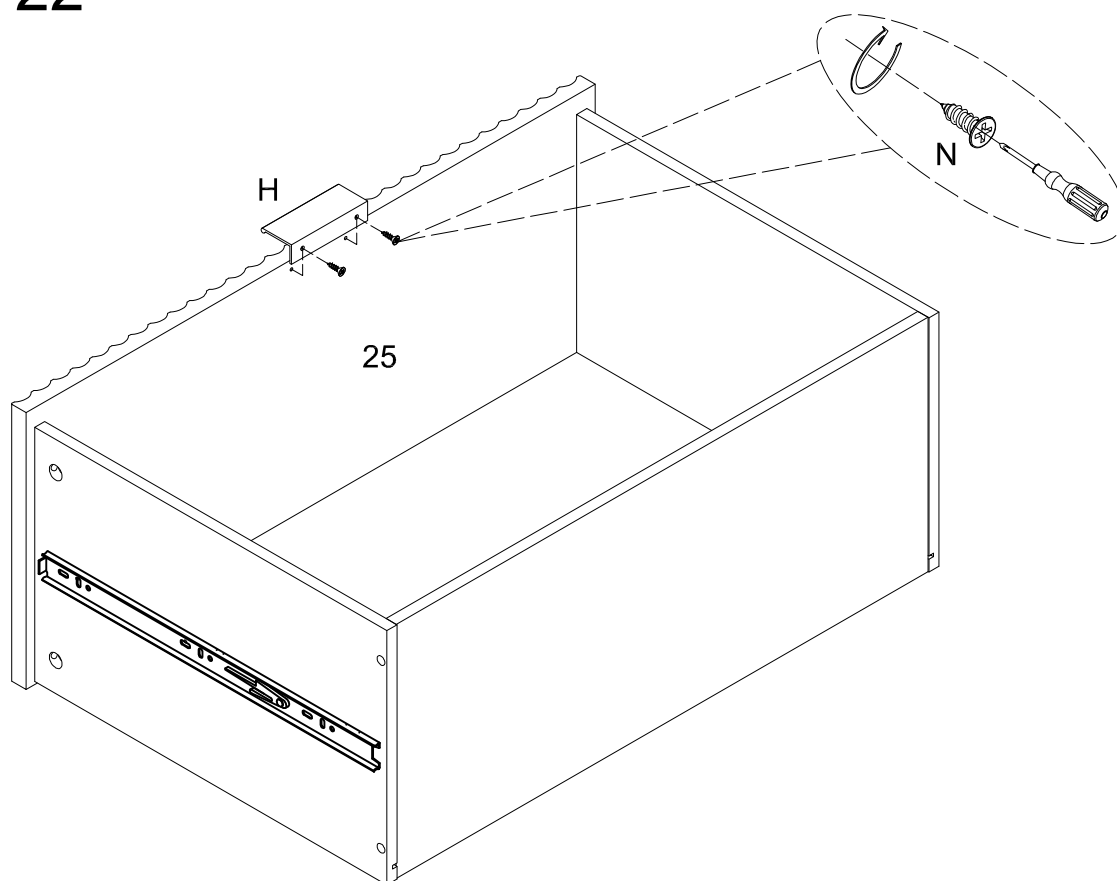
Step 20



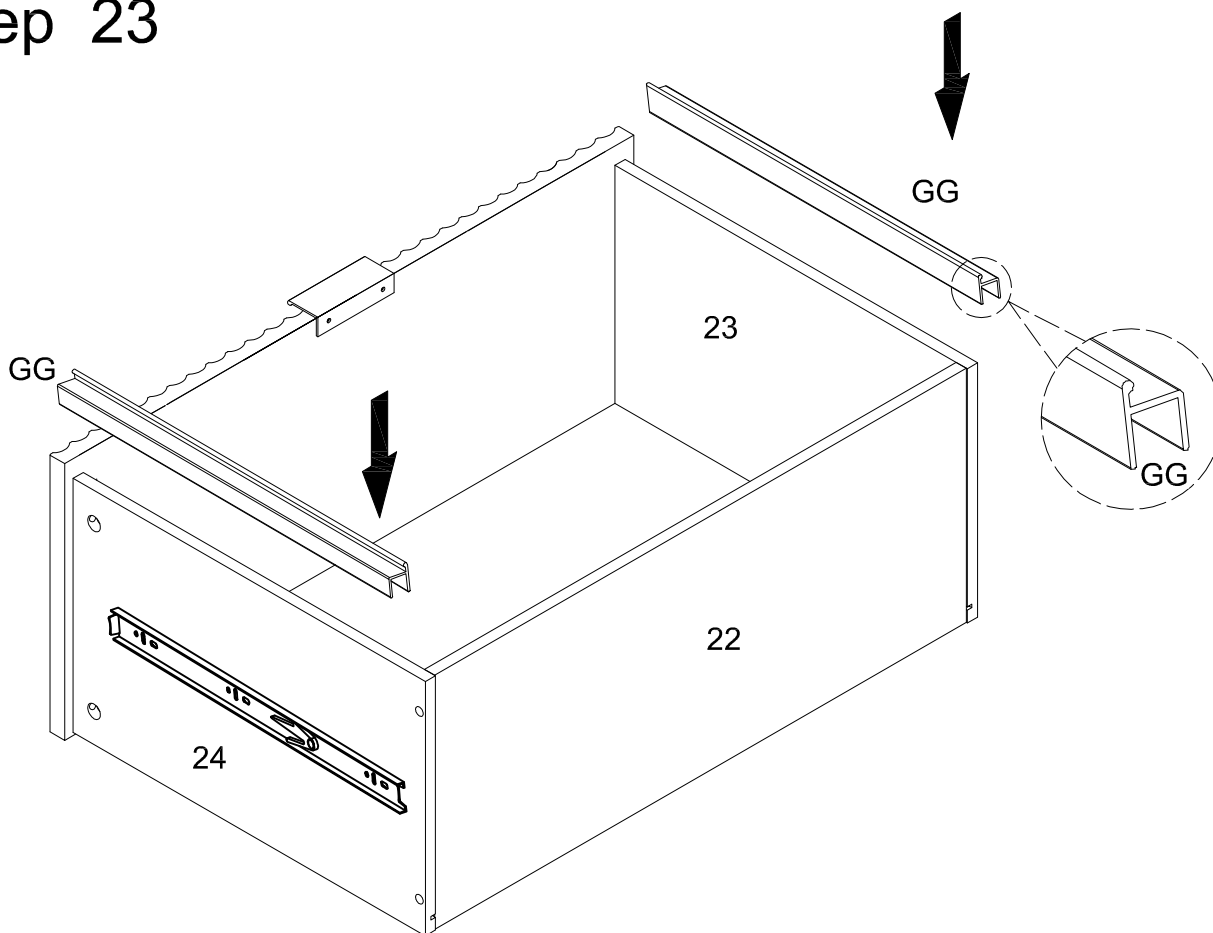
Step 21



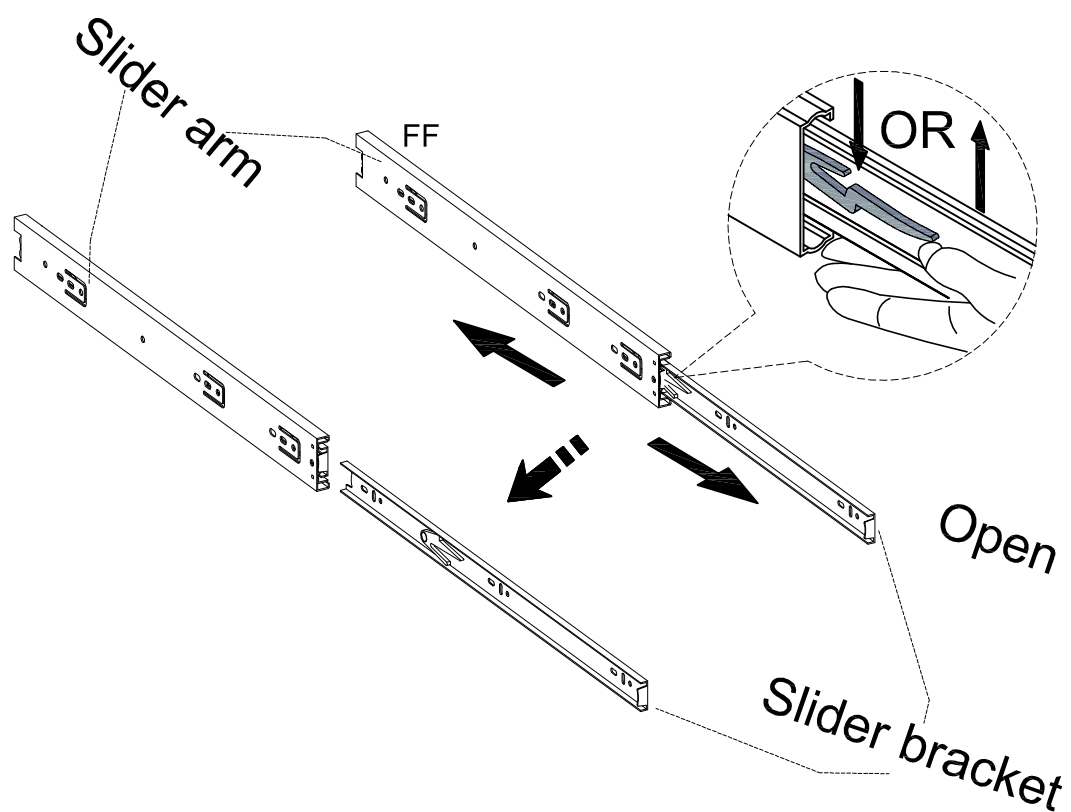
Step 22



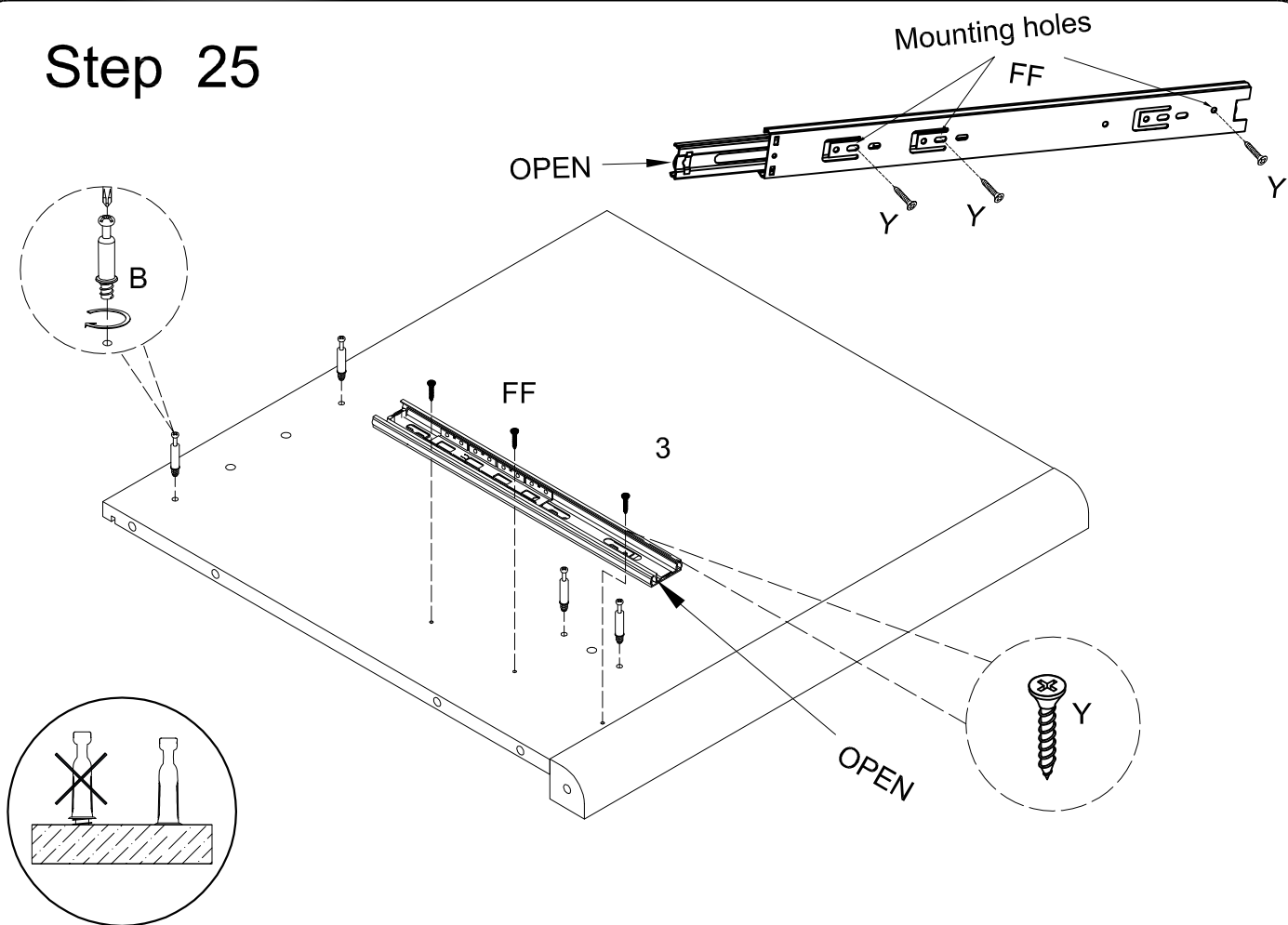
Step 23



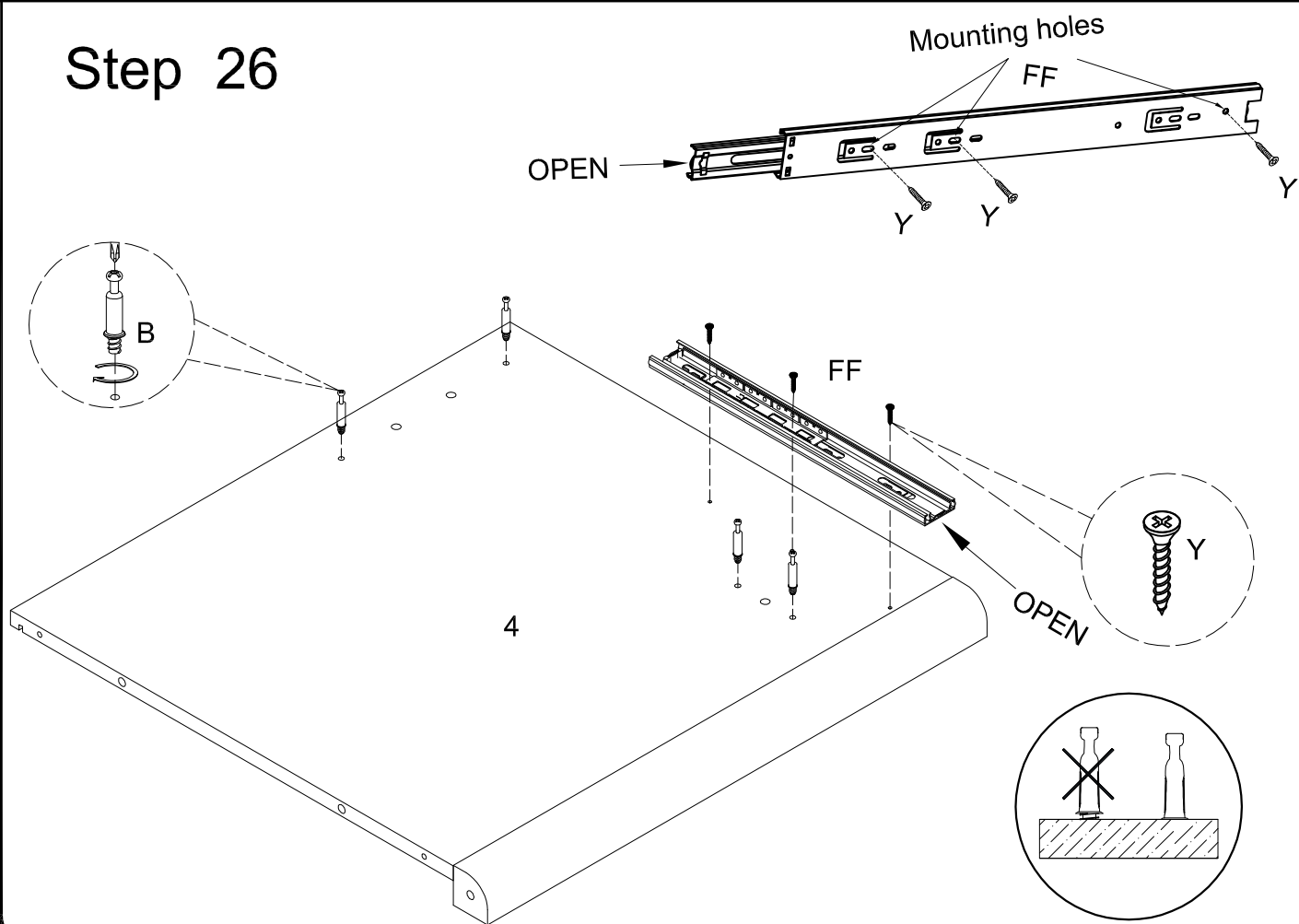
Step 24



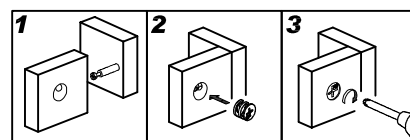
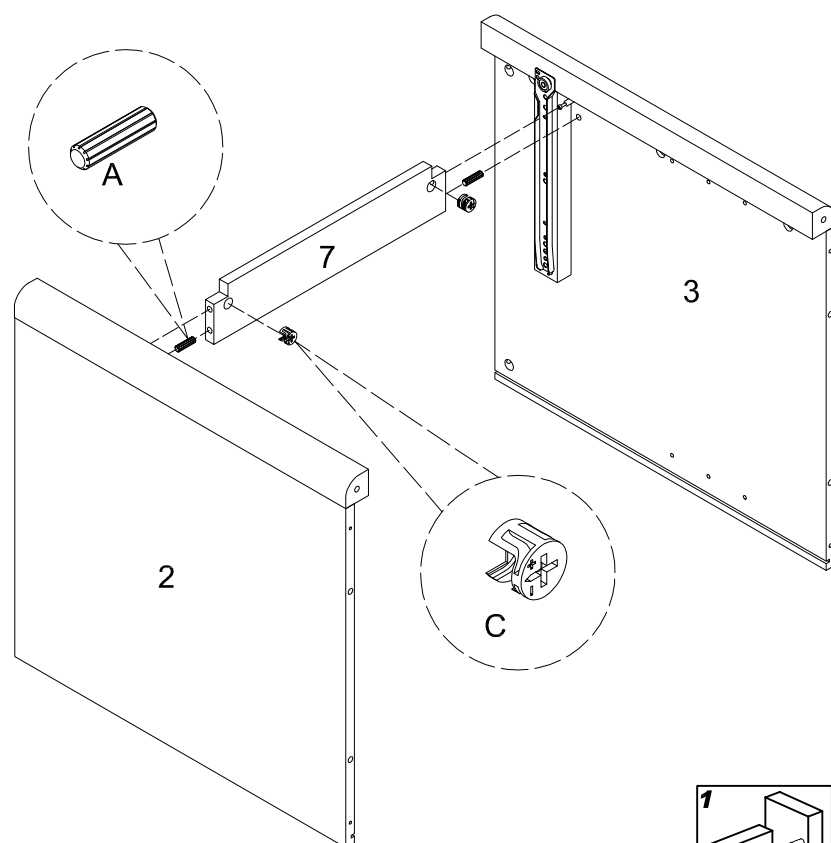
Step 25



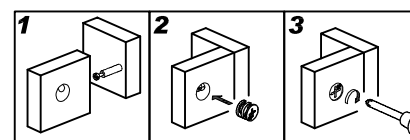
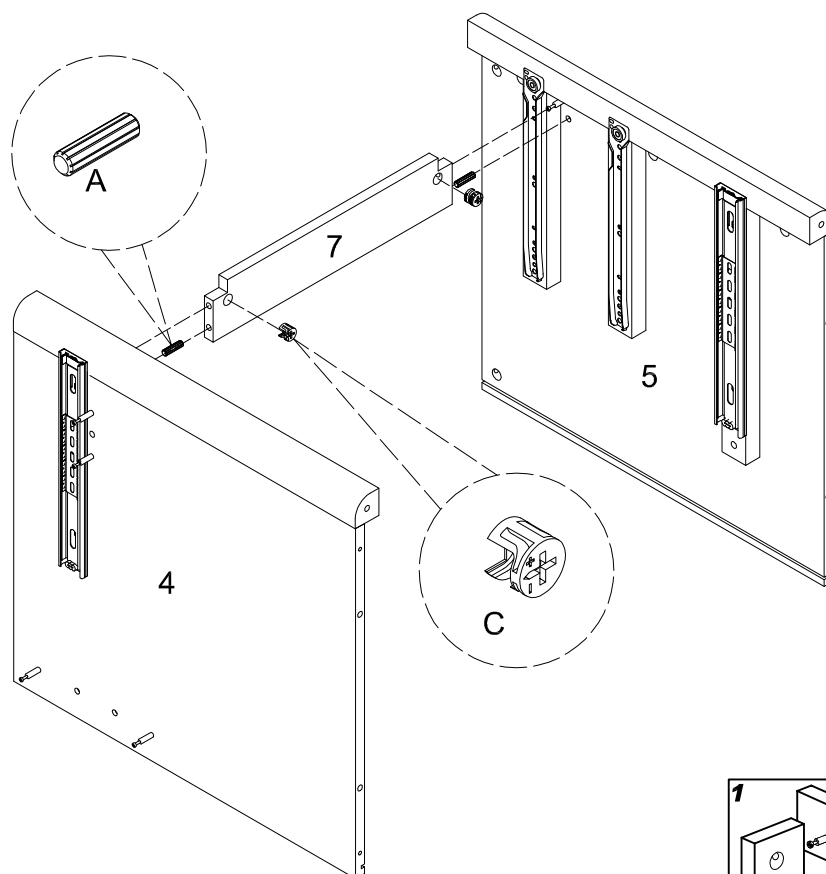
Step 26



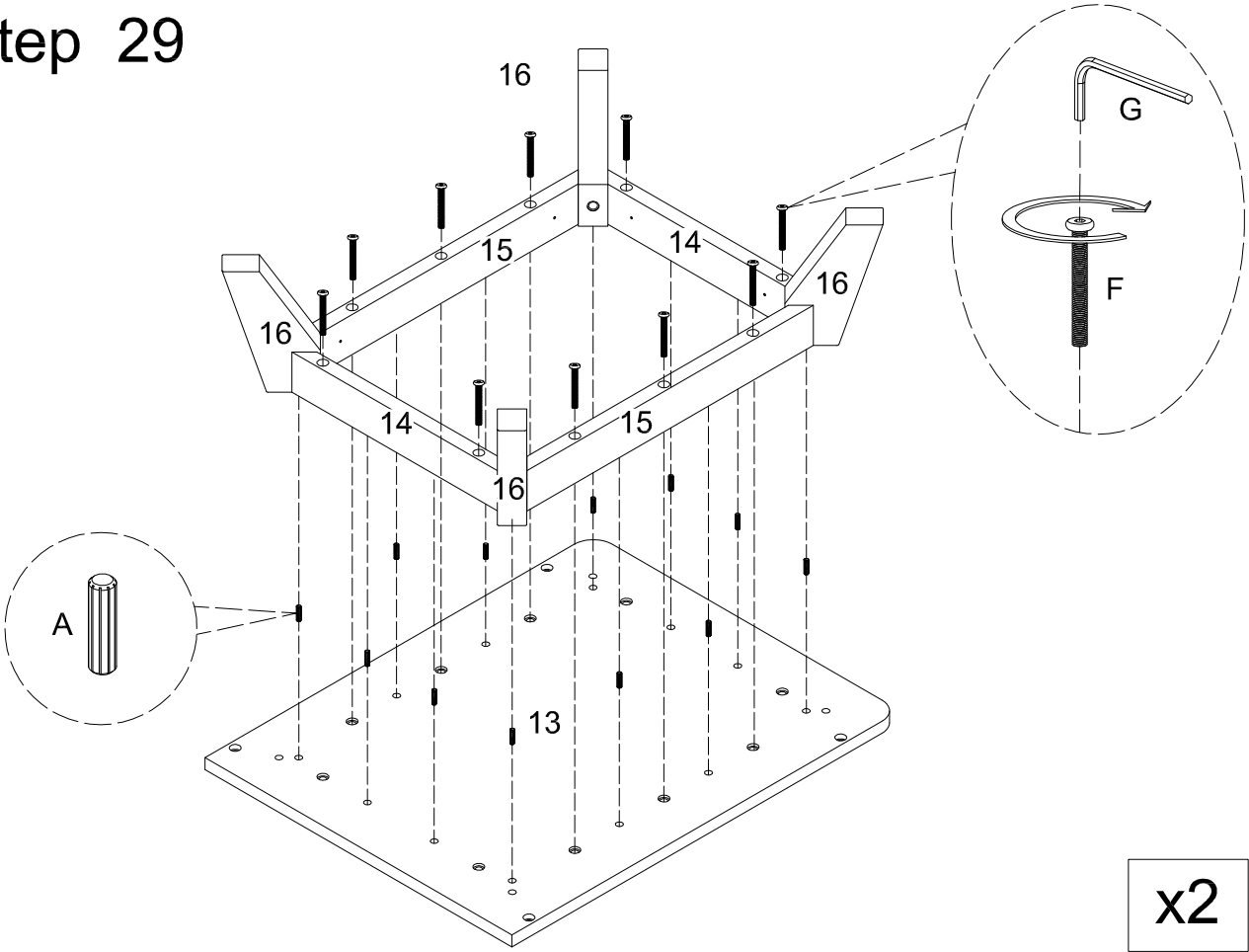
Step 27



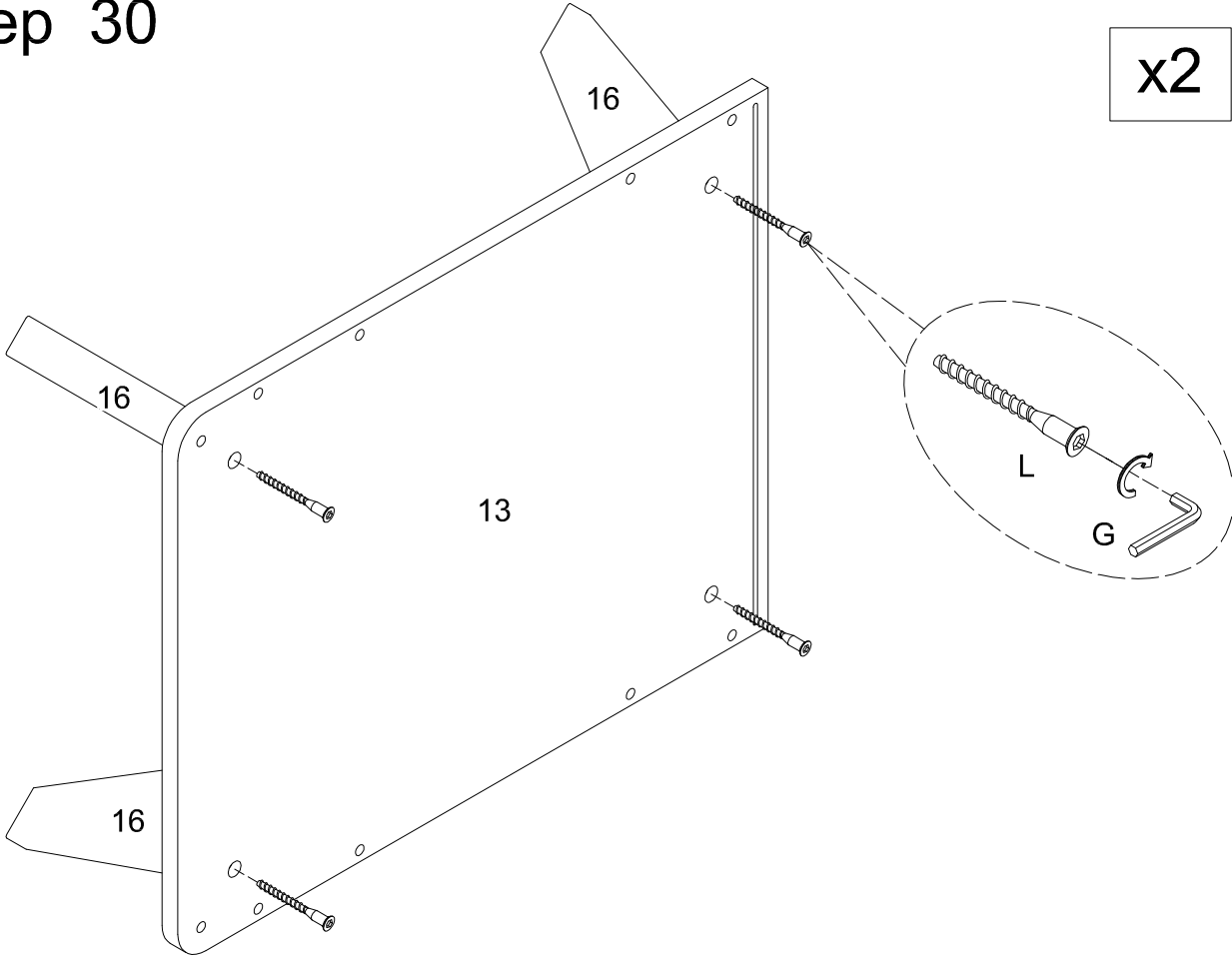
Step 28



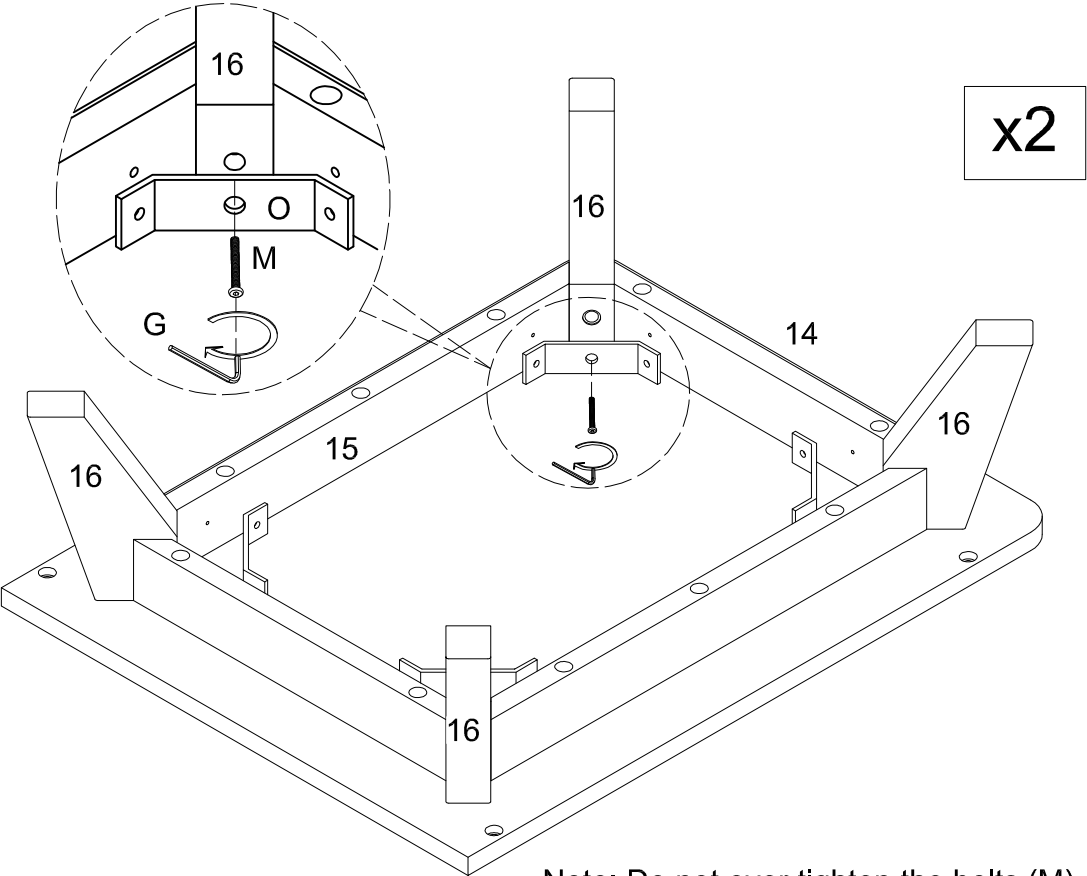
Step 29



Step 30

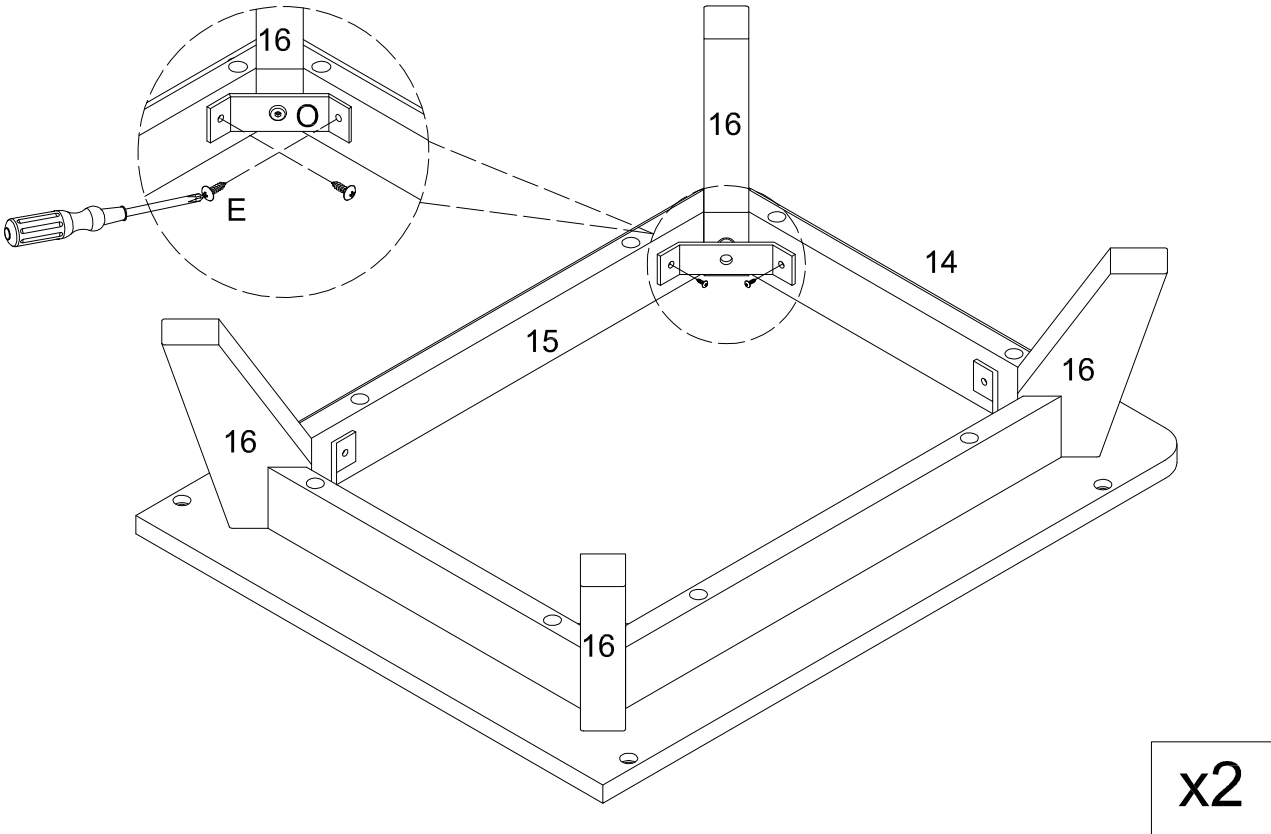


Step 31

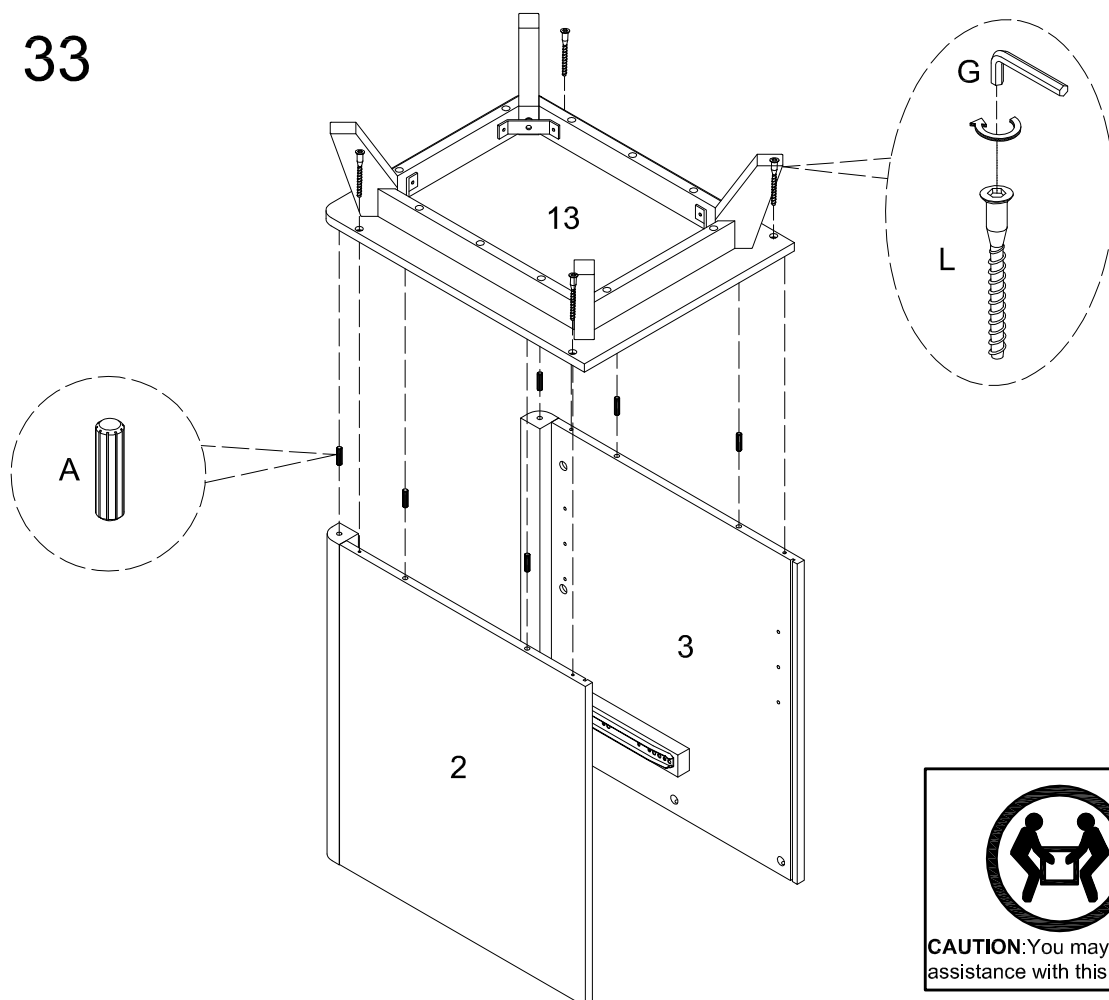


Note: Do not over tighten the bolts (M)

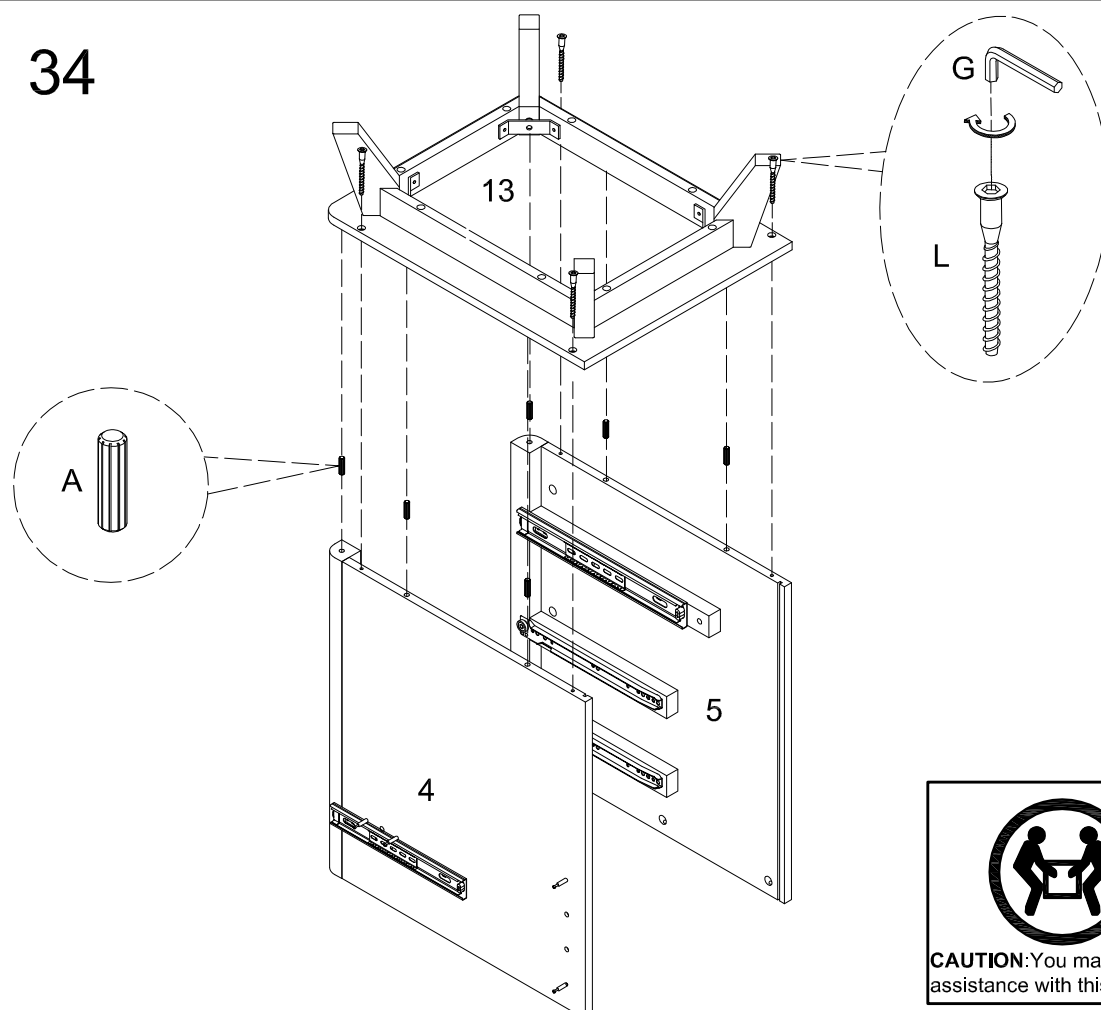
Step 32



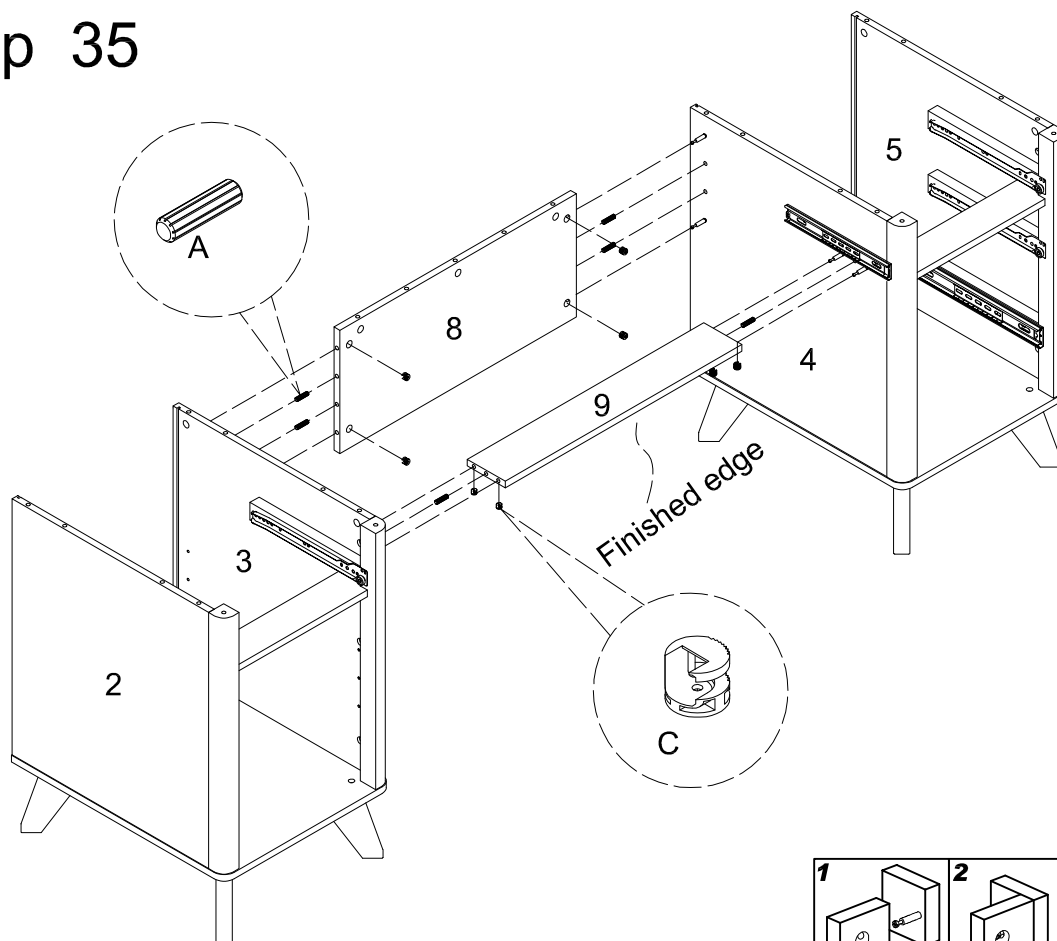
Step 33



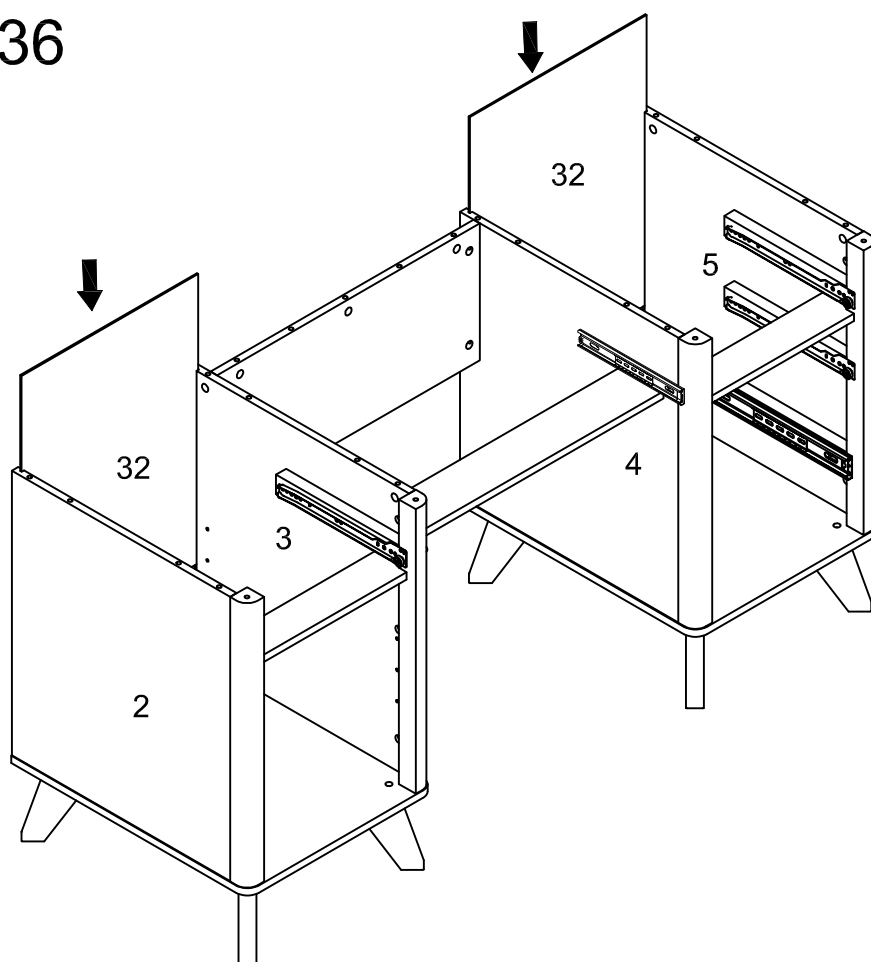
Step 34



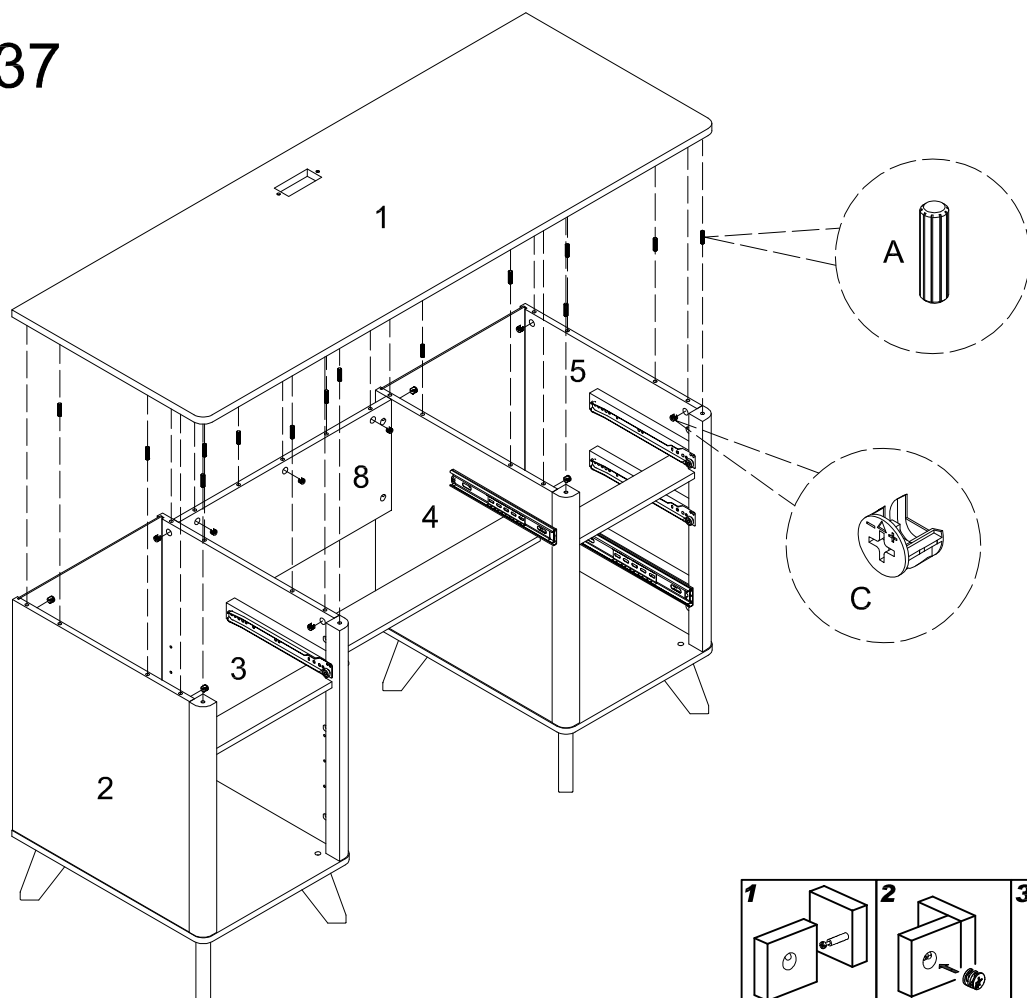
Step 35



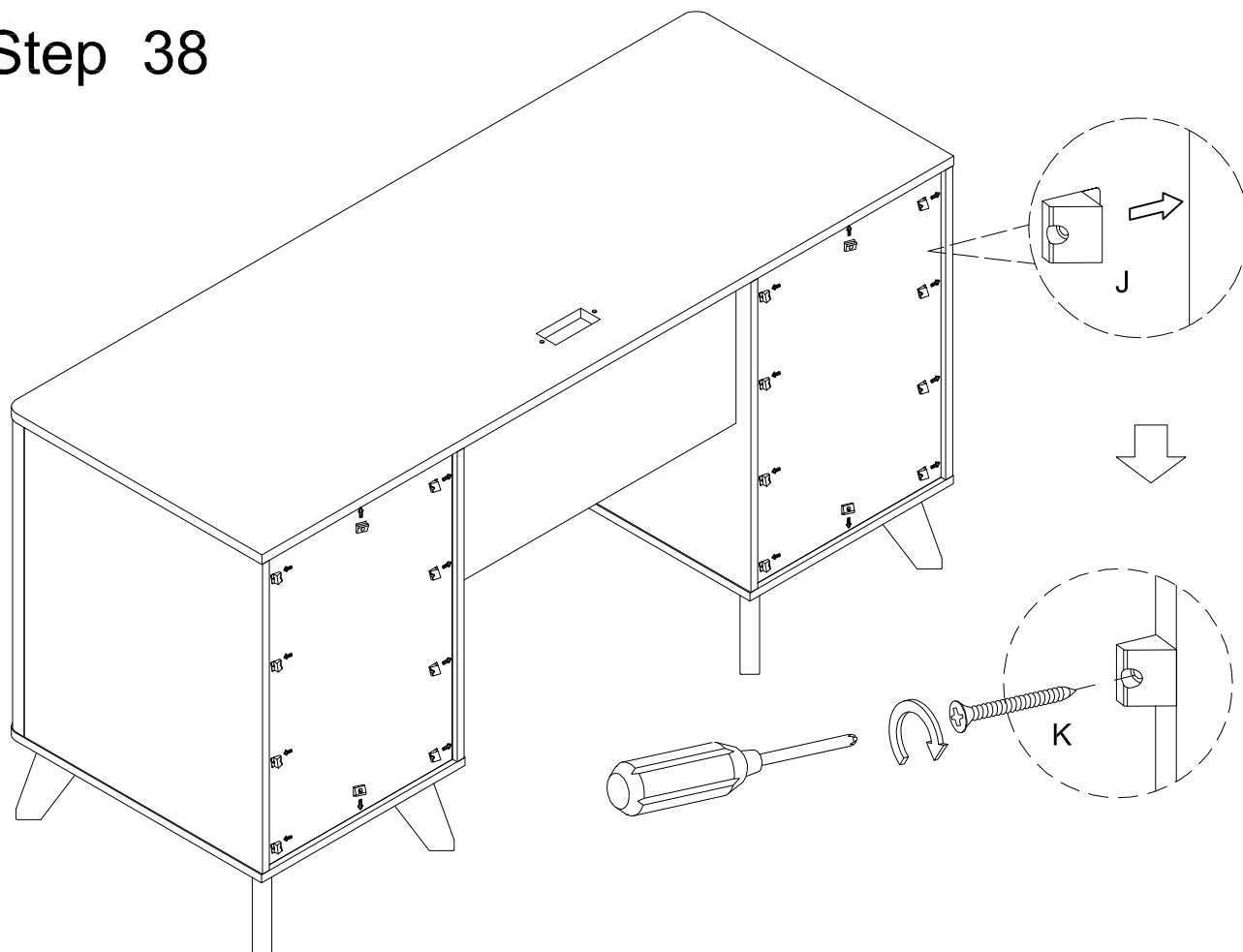
Step 36



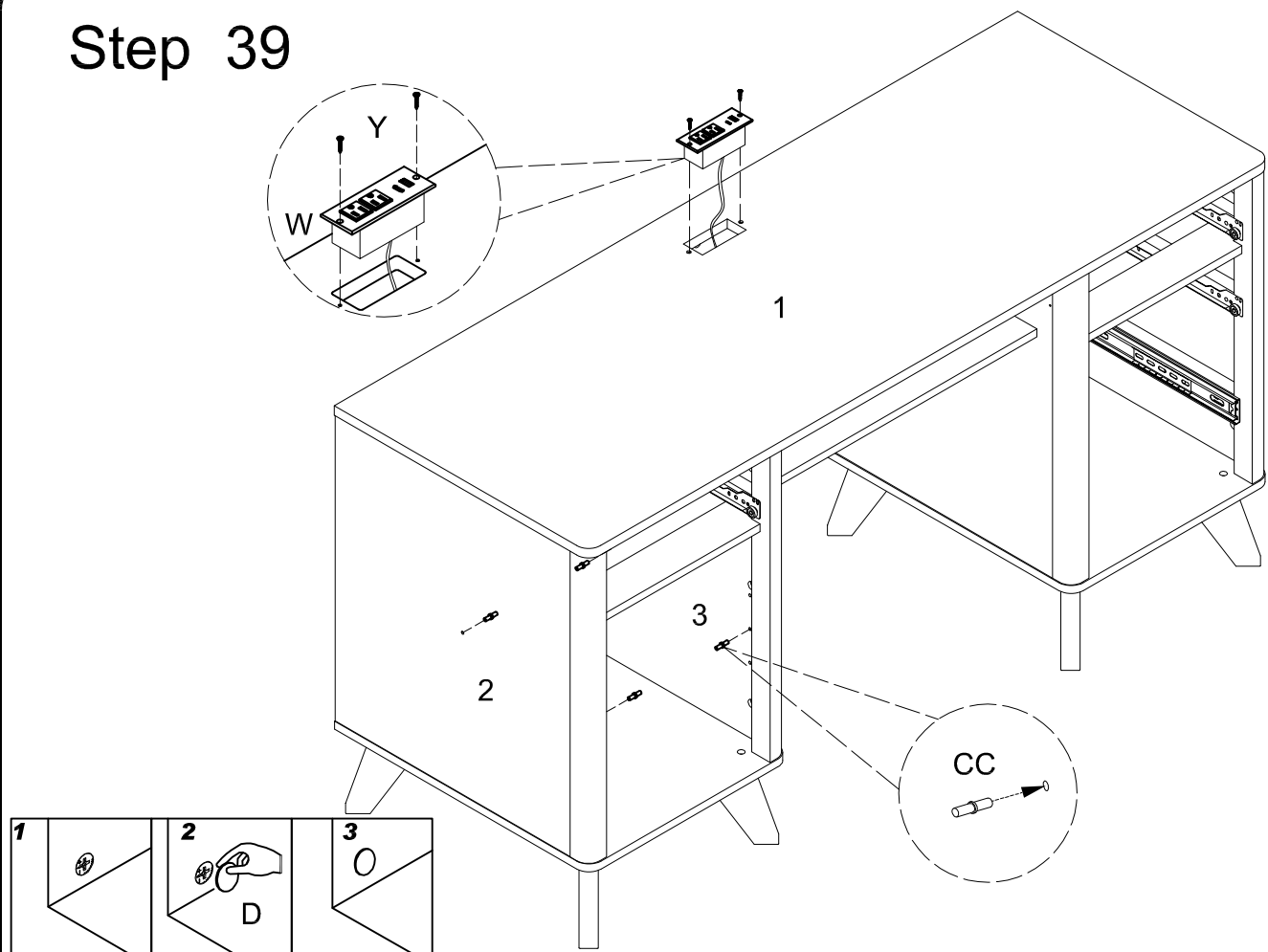
Step 37



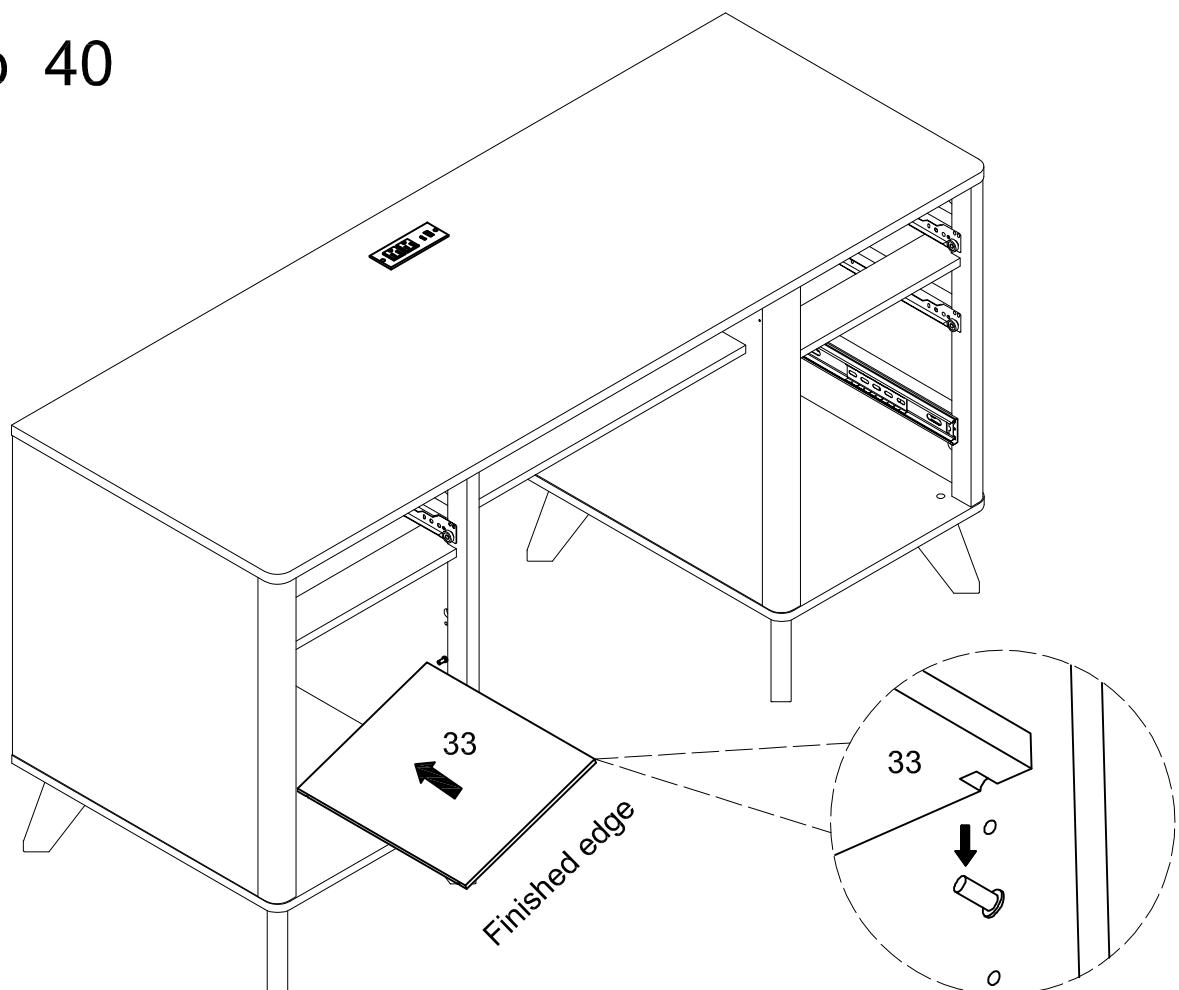
Step 38



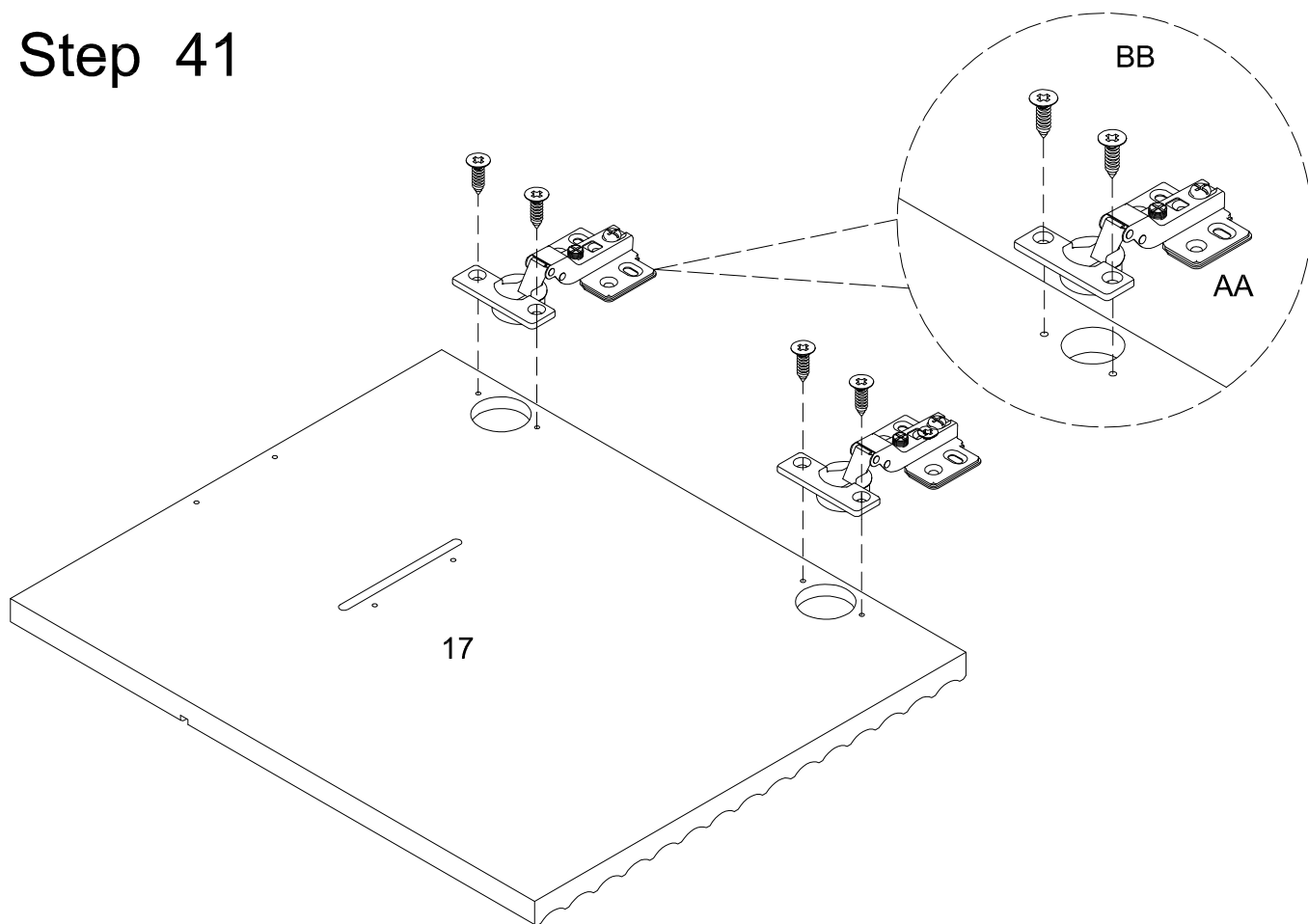
Step 39



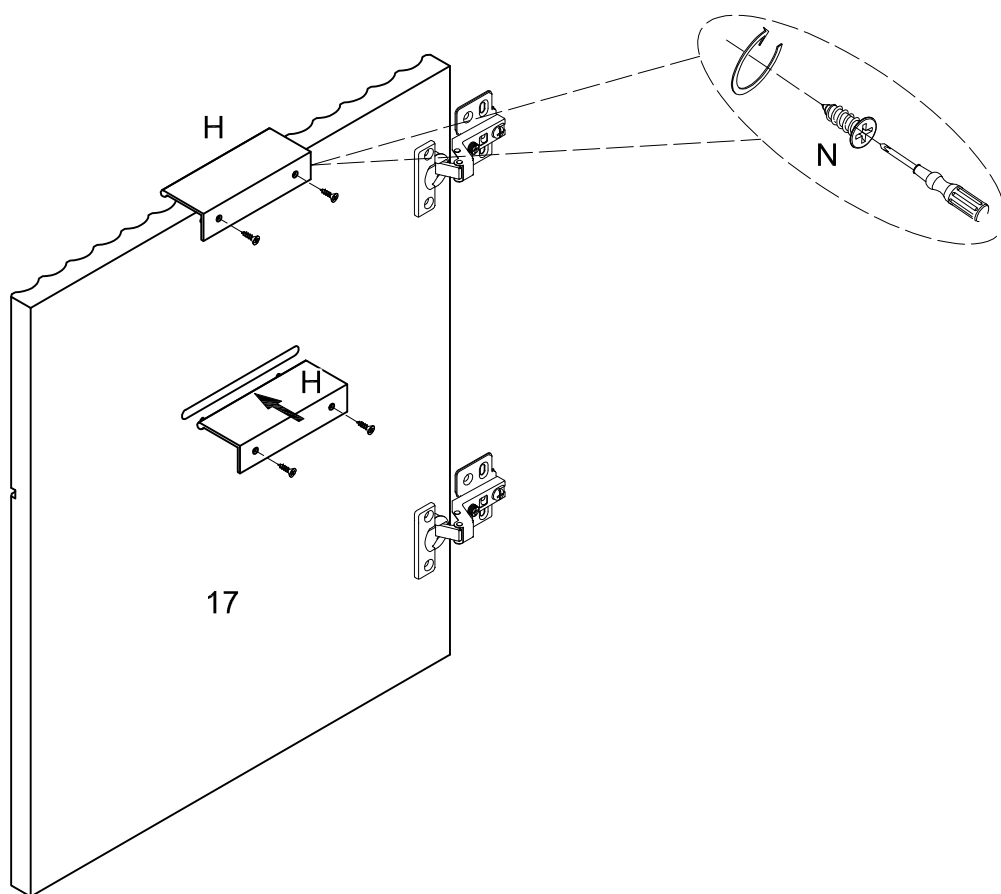
Step 40



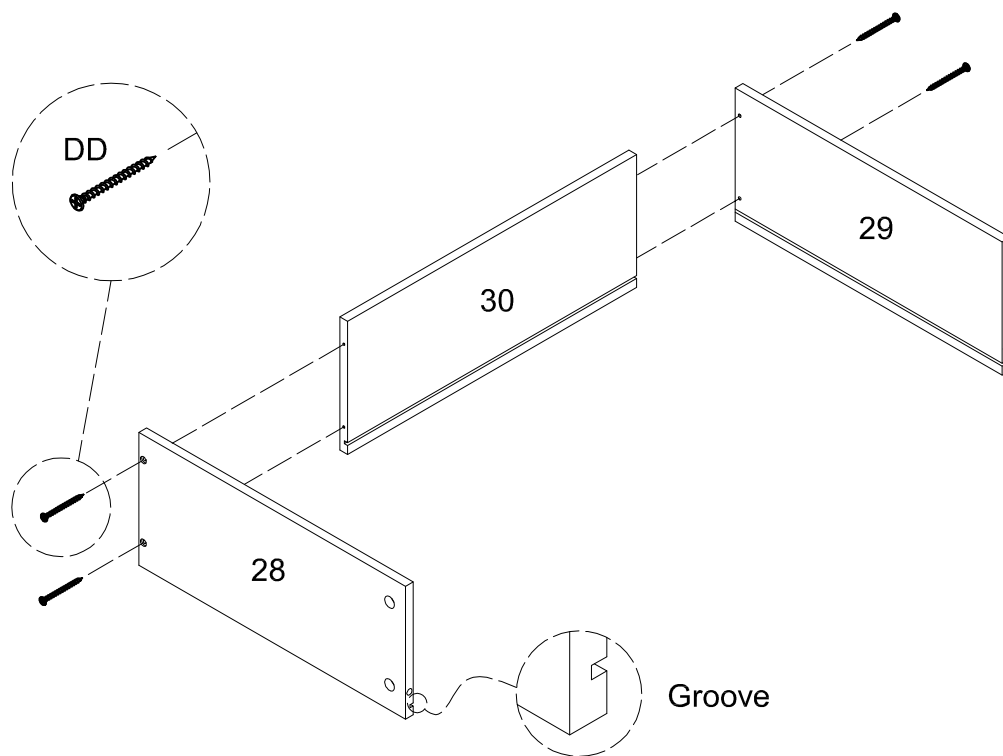
Step 41



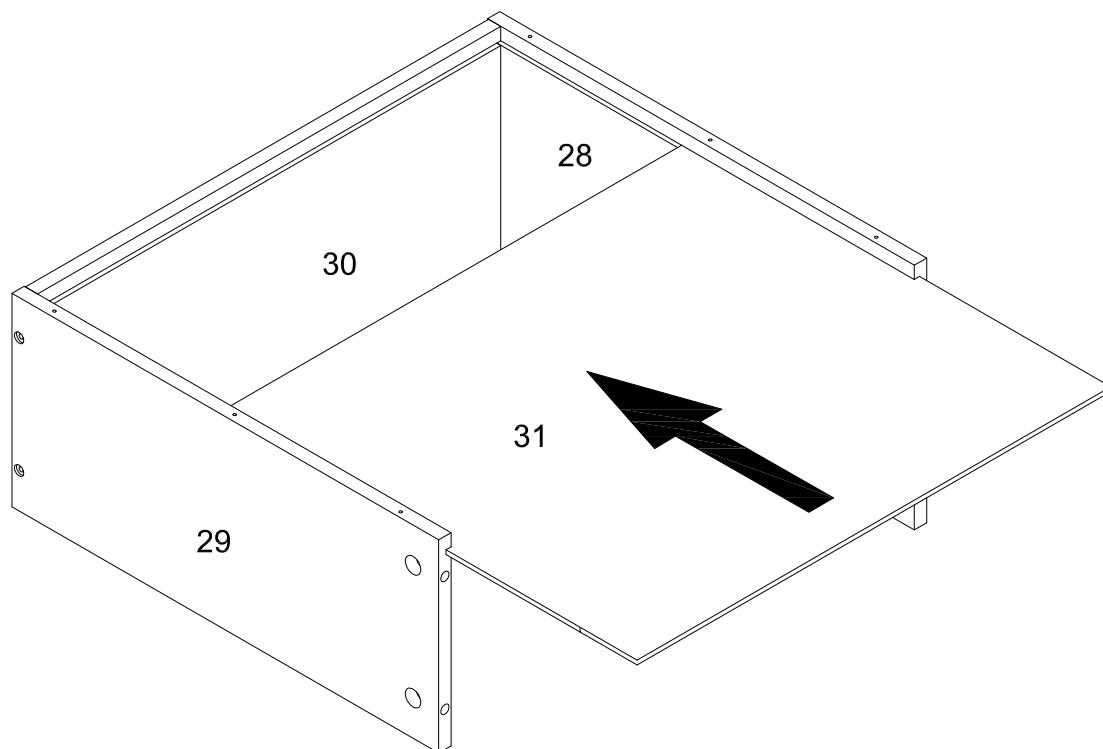
Step 42



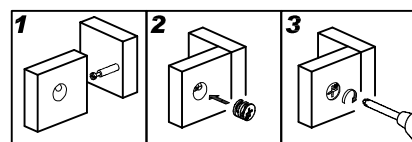
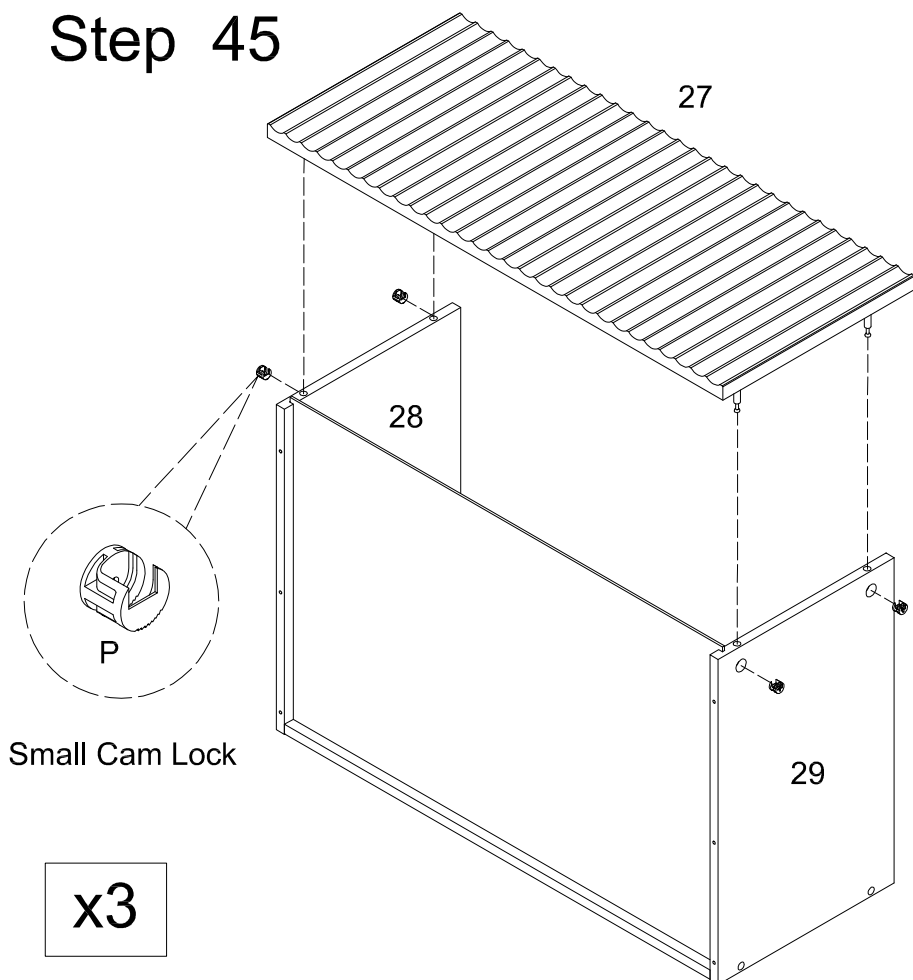
Step 43



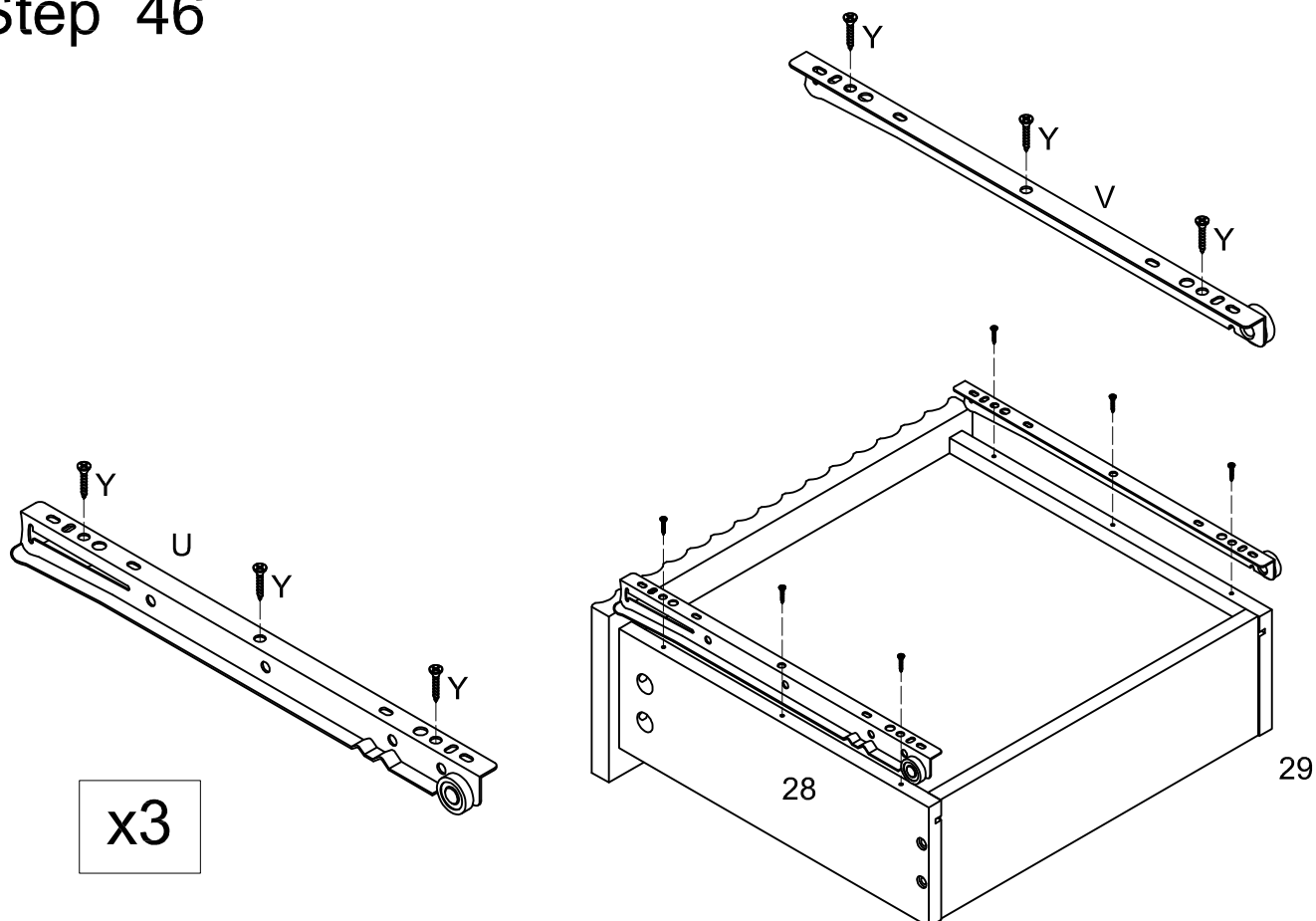
Step 44



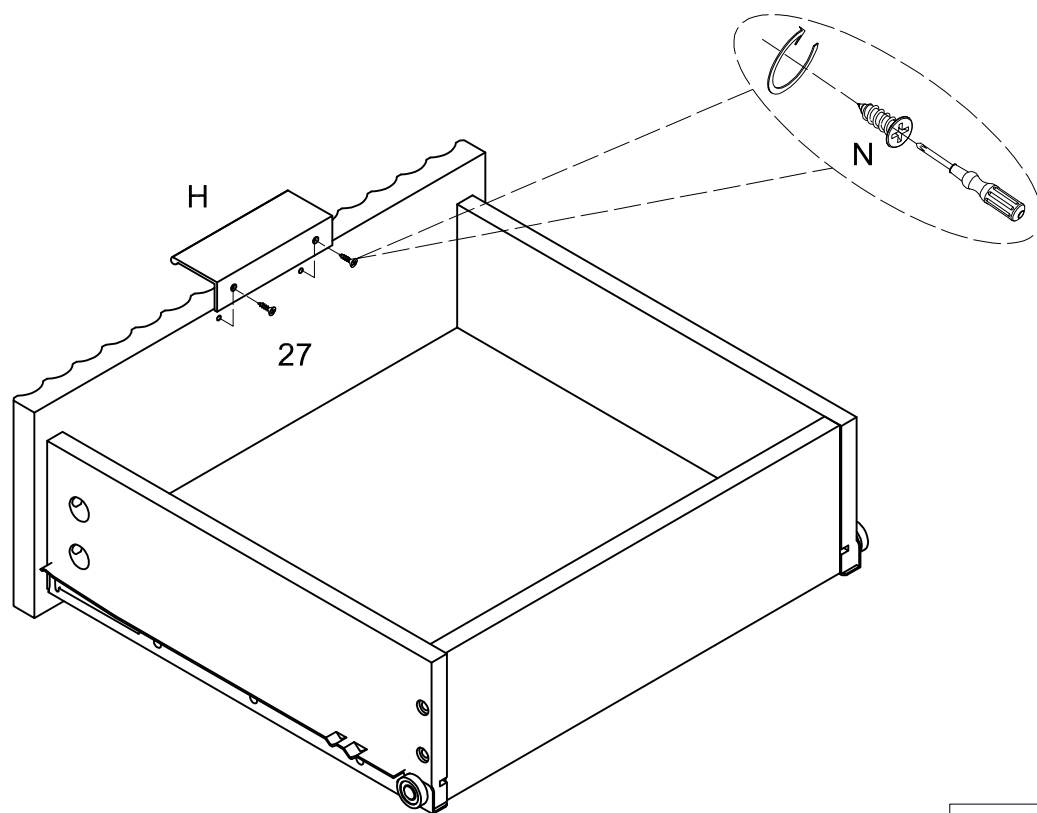
Step 45



Step 46

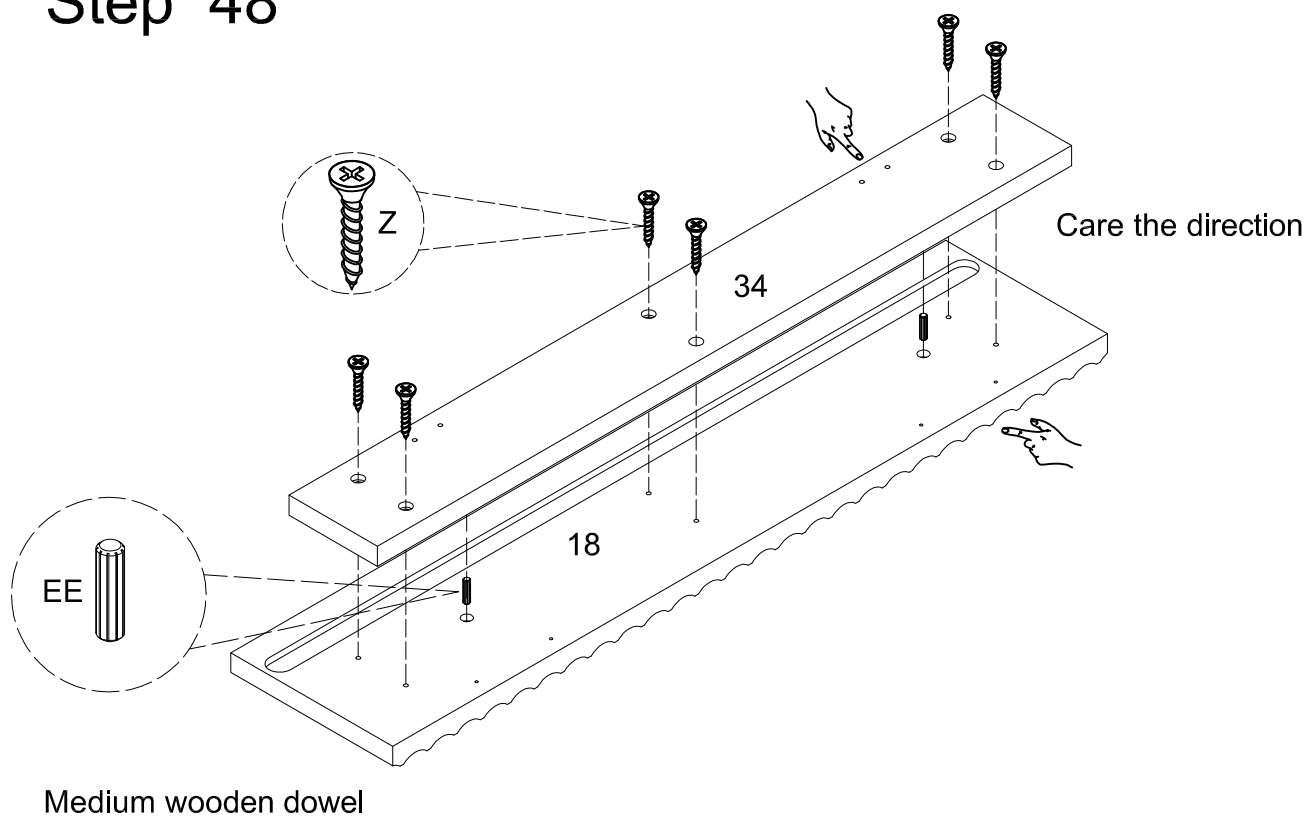


Step 47

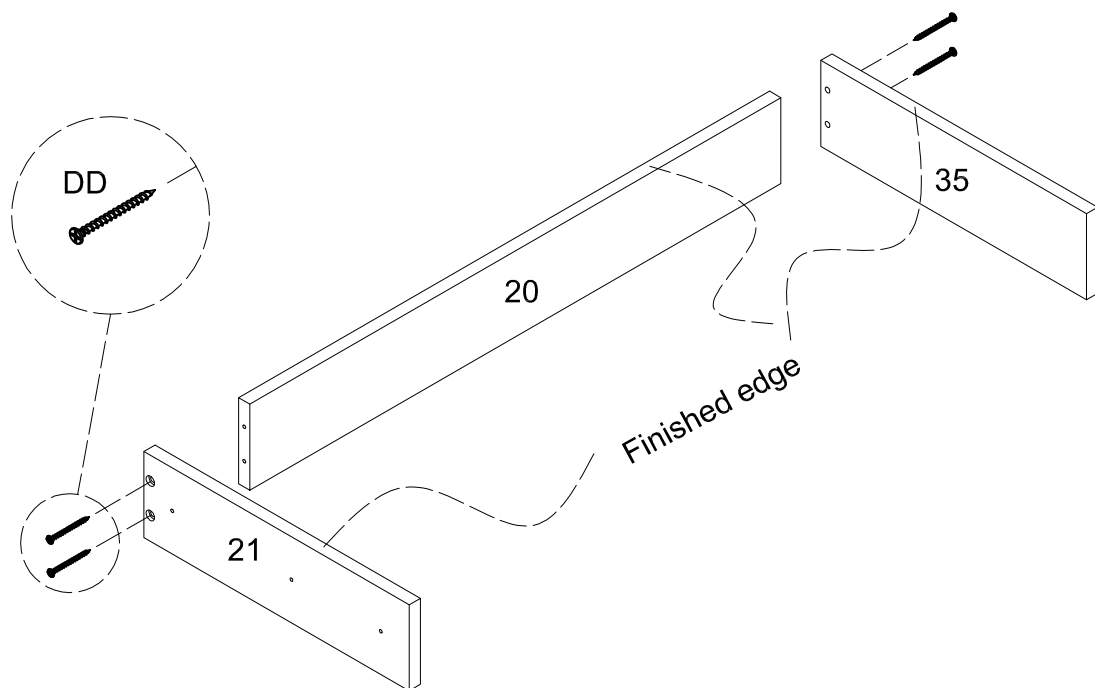


x3

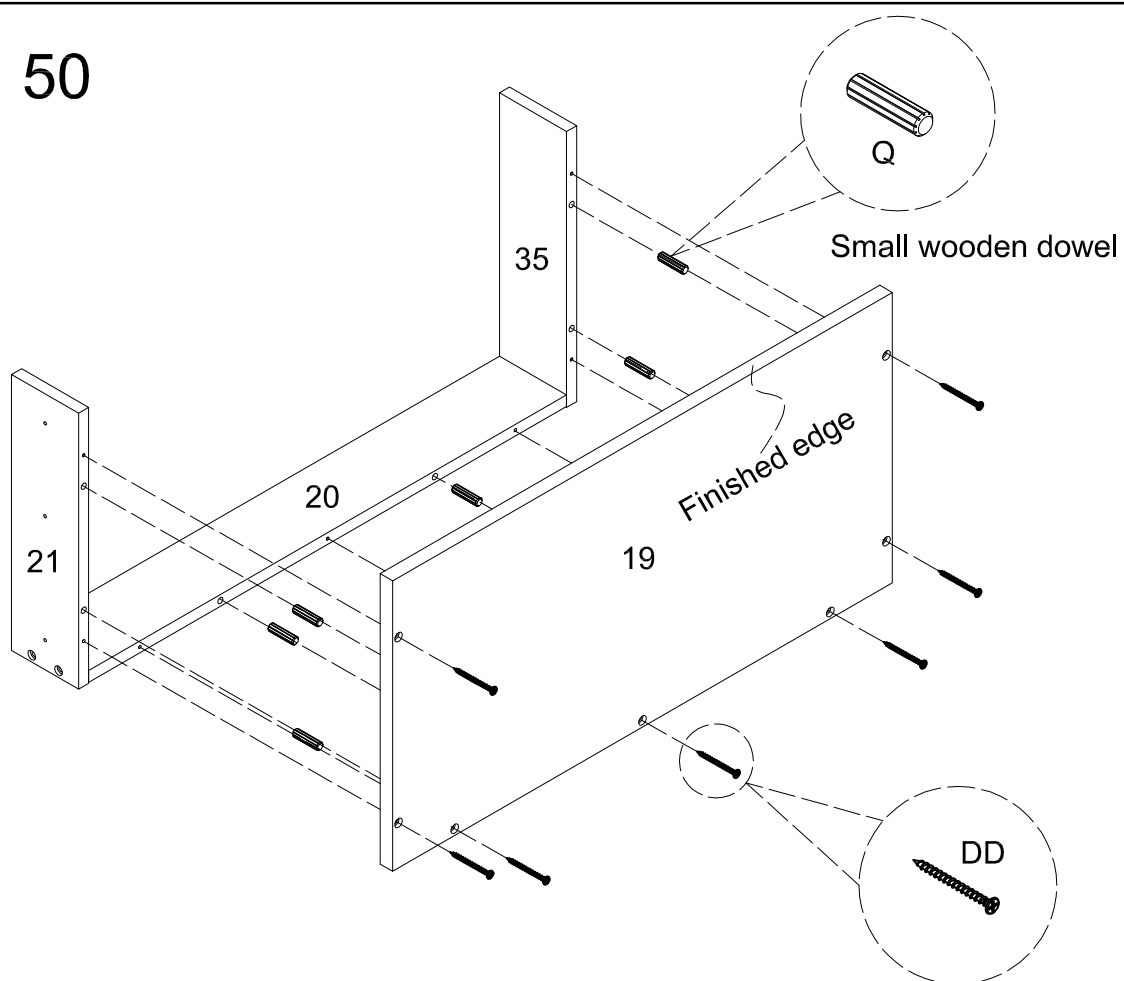
Step 48



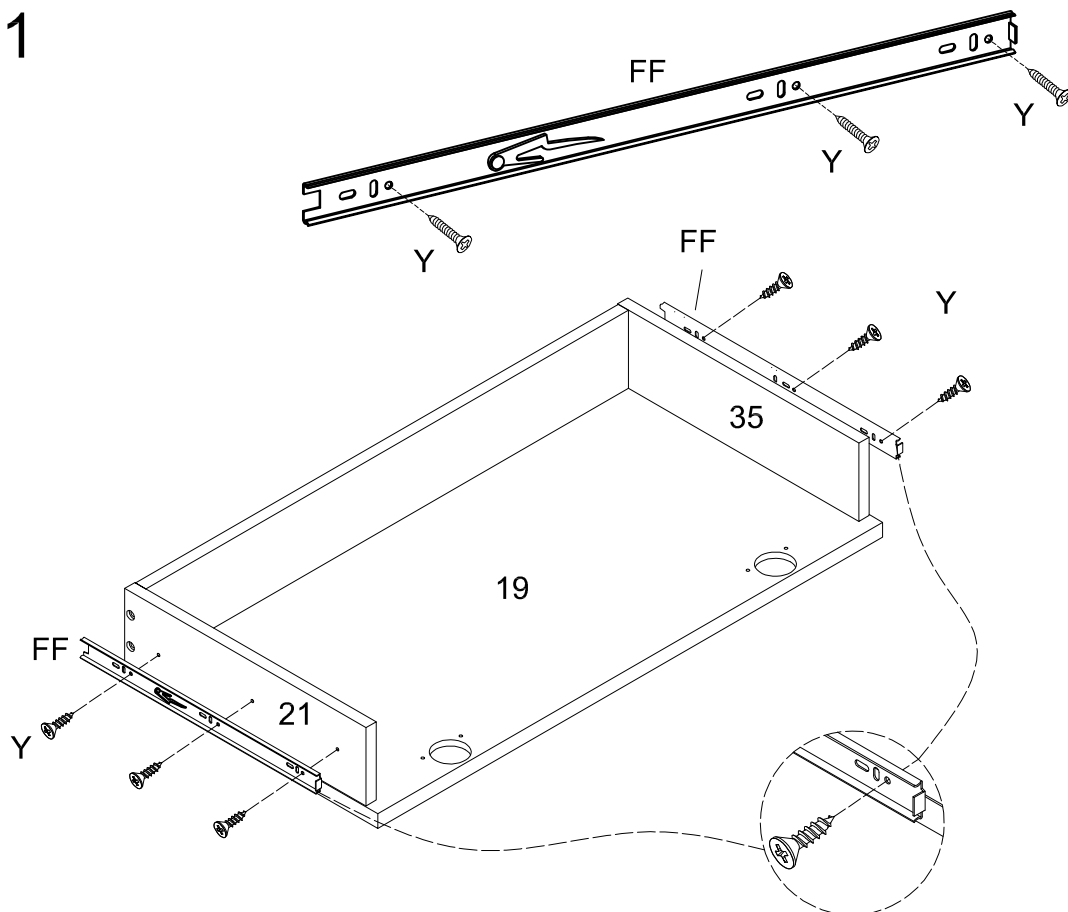
Step 49



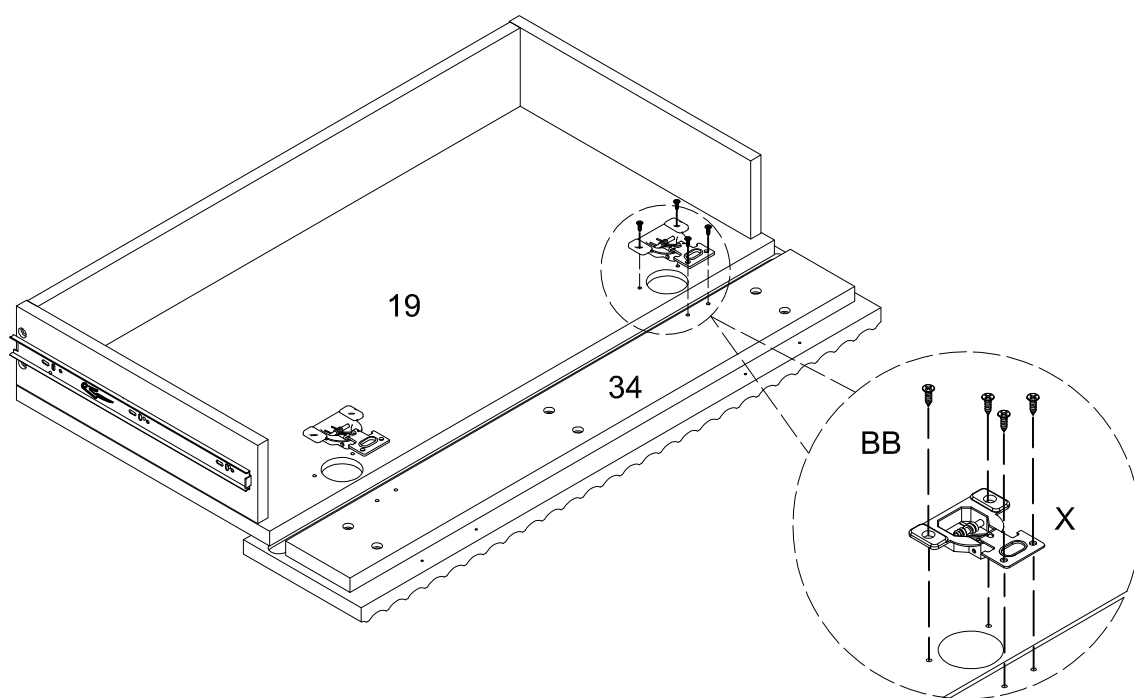
Step 50



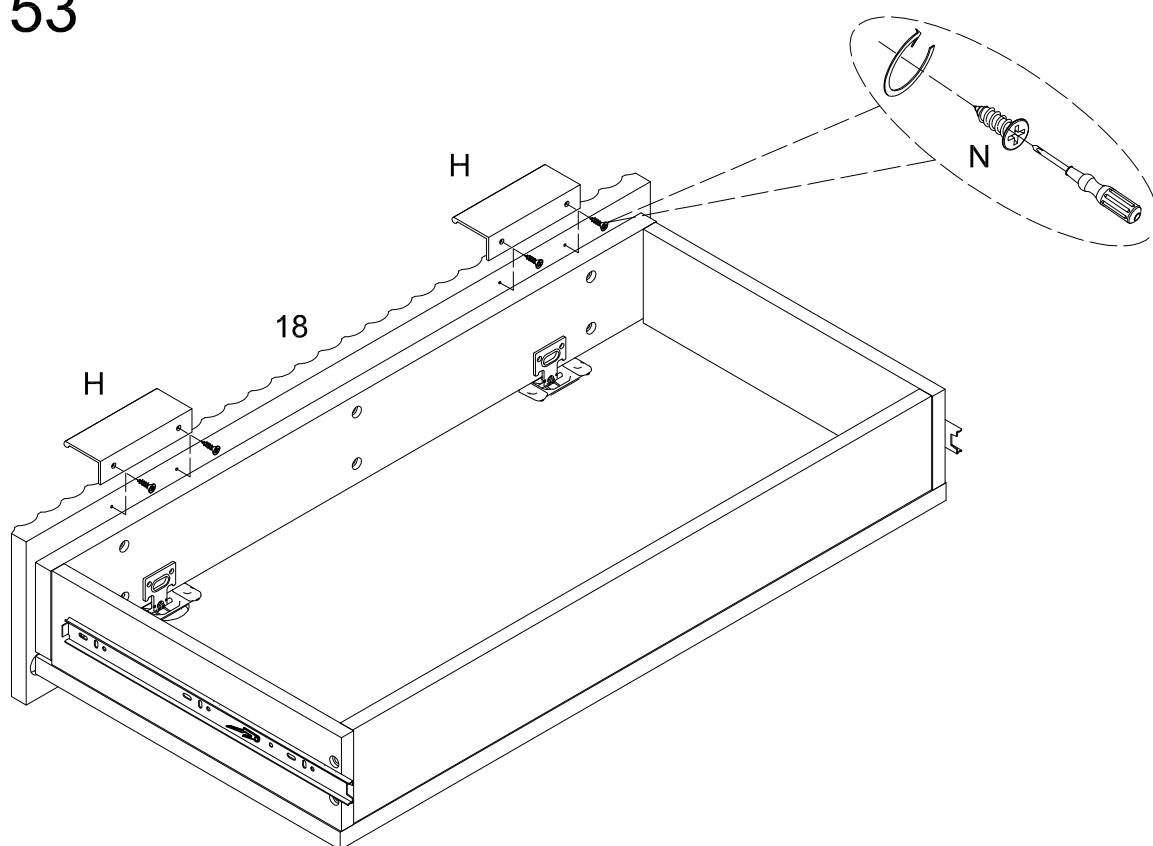
Step 51



Step 52

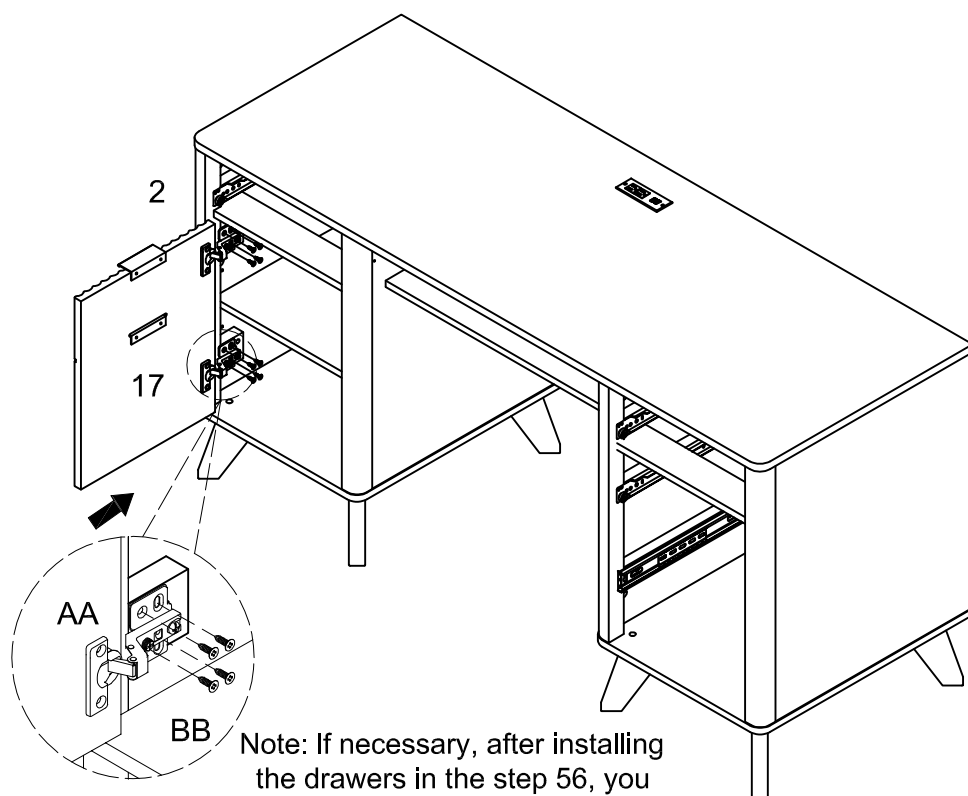


Step 53

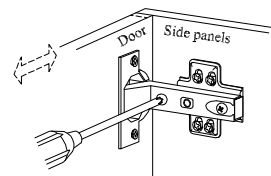


Step 54

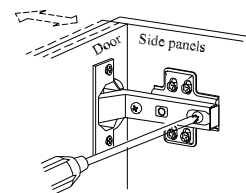
Concealed hinges are three-way adjustable.



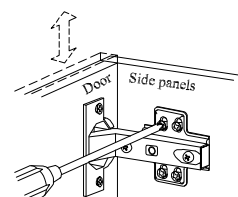
Note: If necessary, after installing the drawers in the step 56, you can adjust the hinges to make the gap of the door even and match those of the drawer.



Horizontal
by screw adjustment

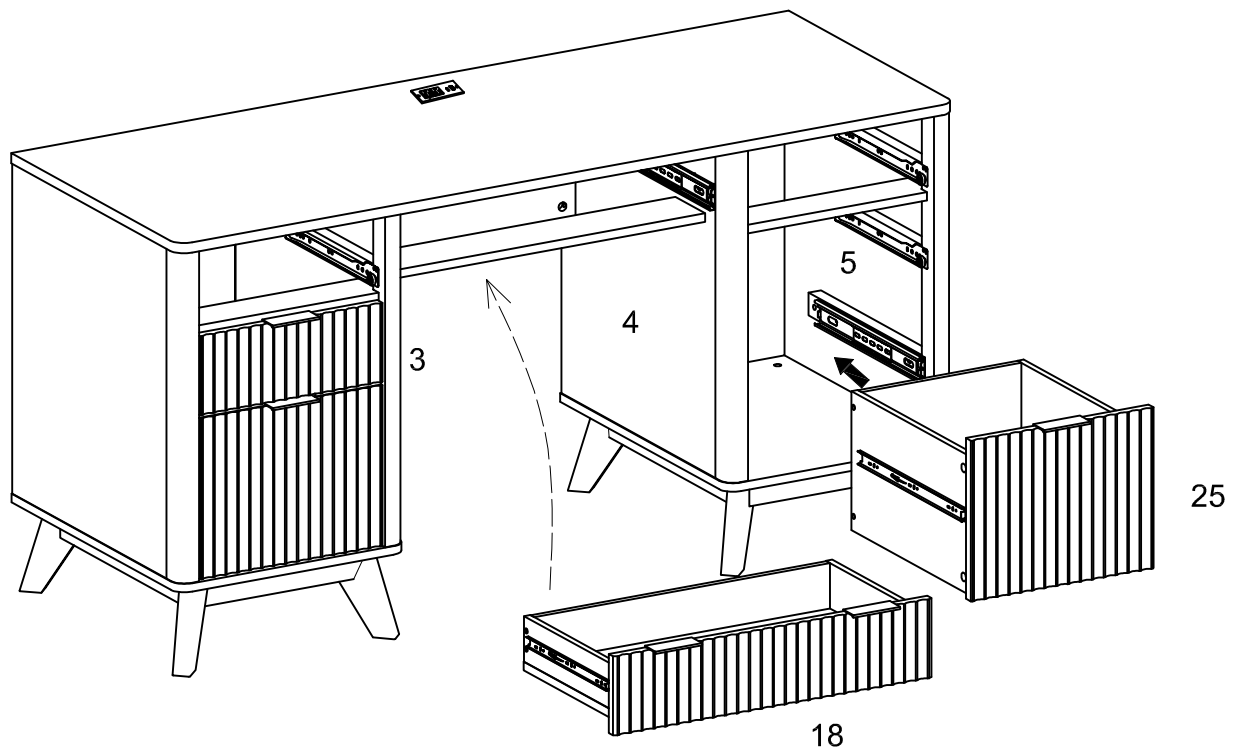
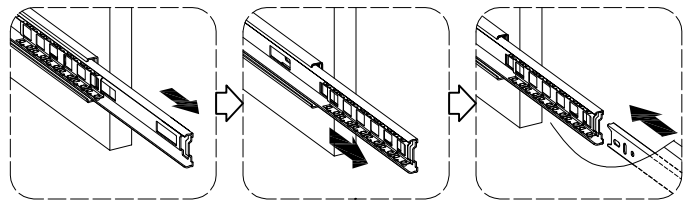


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

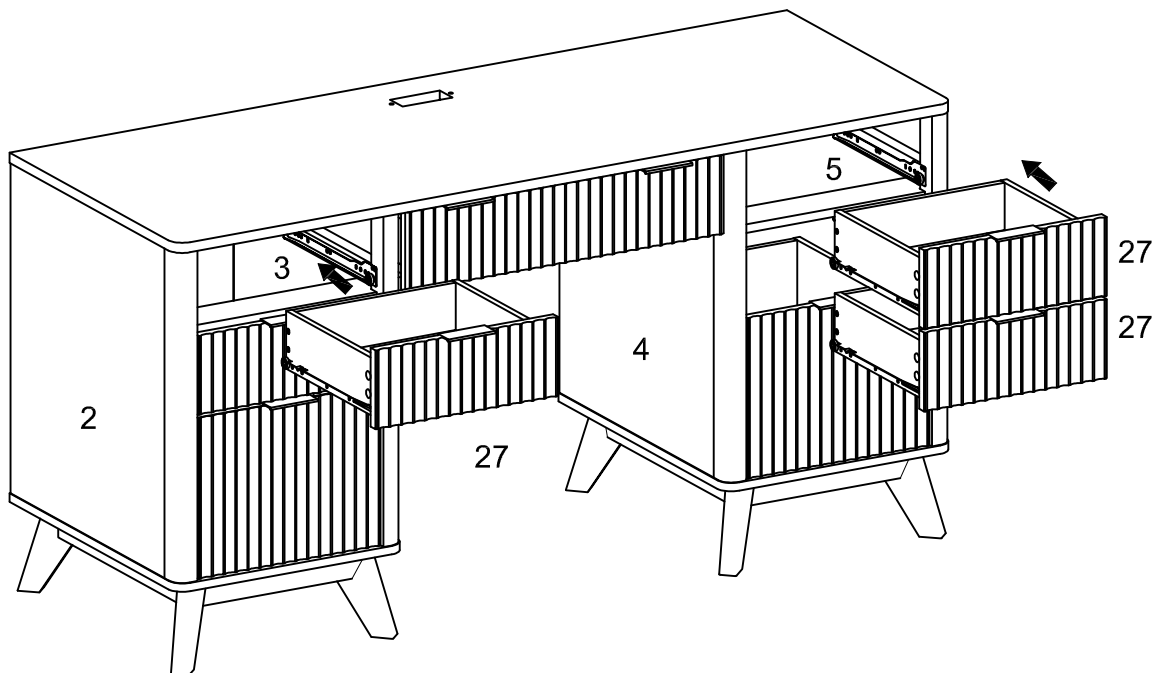
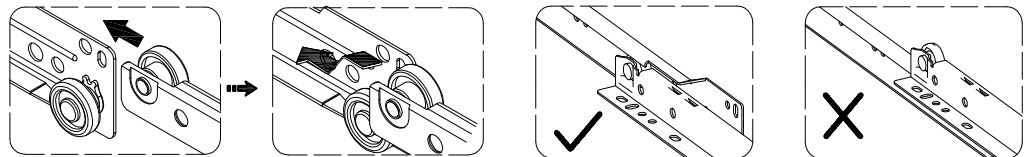


Vertical
Via slots in the mounting
plate or via cam adjustment

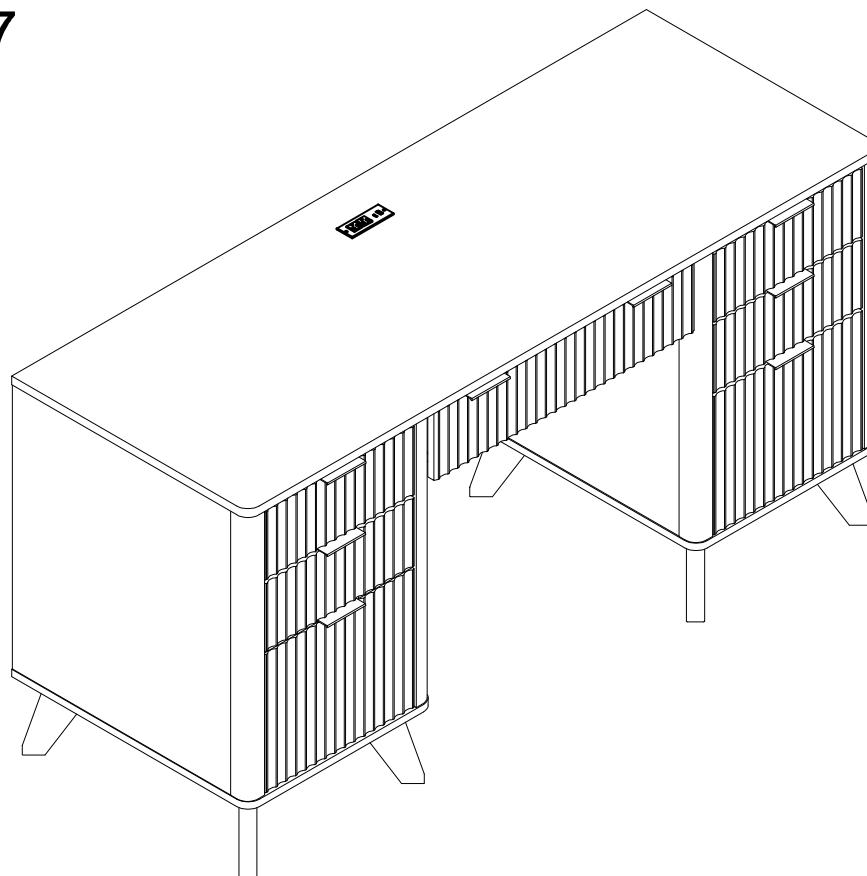
Step 55



Step 56

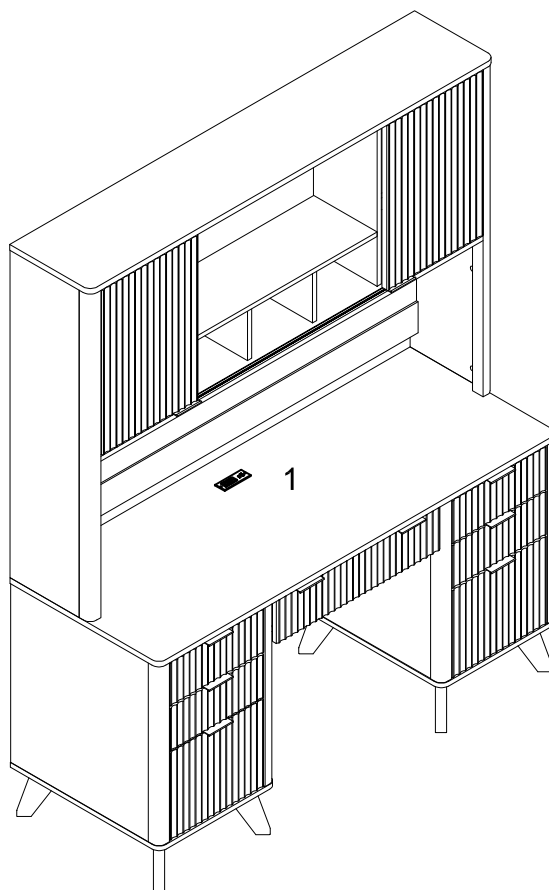


Step 57



Final Assembly

Step 58



Matching hutch is available online