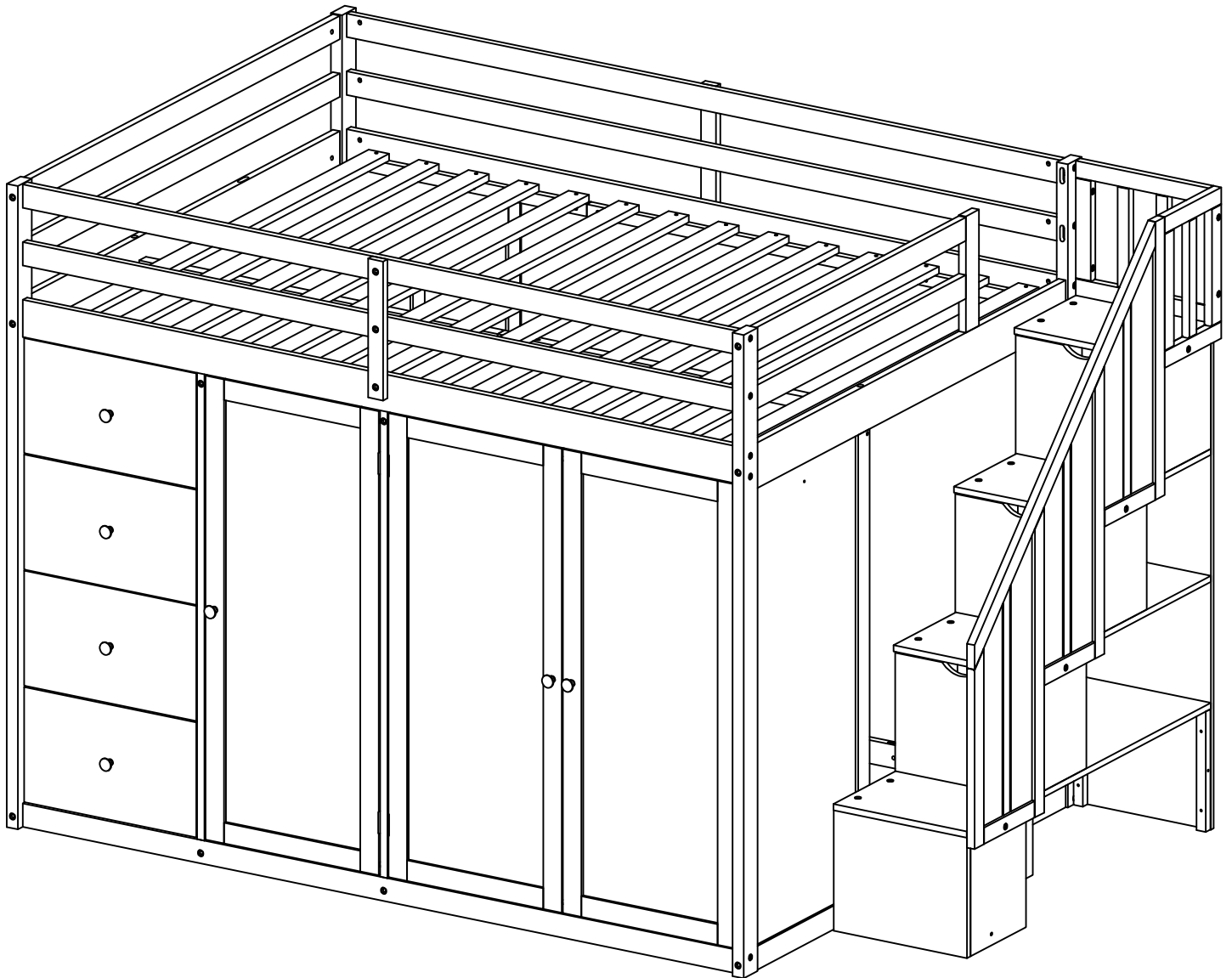


ASSEMBLY INSTRUCTION



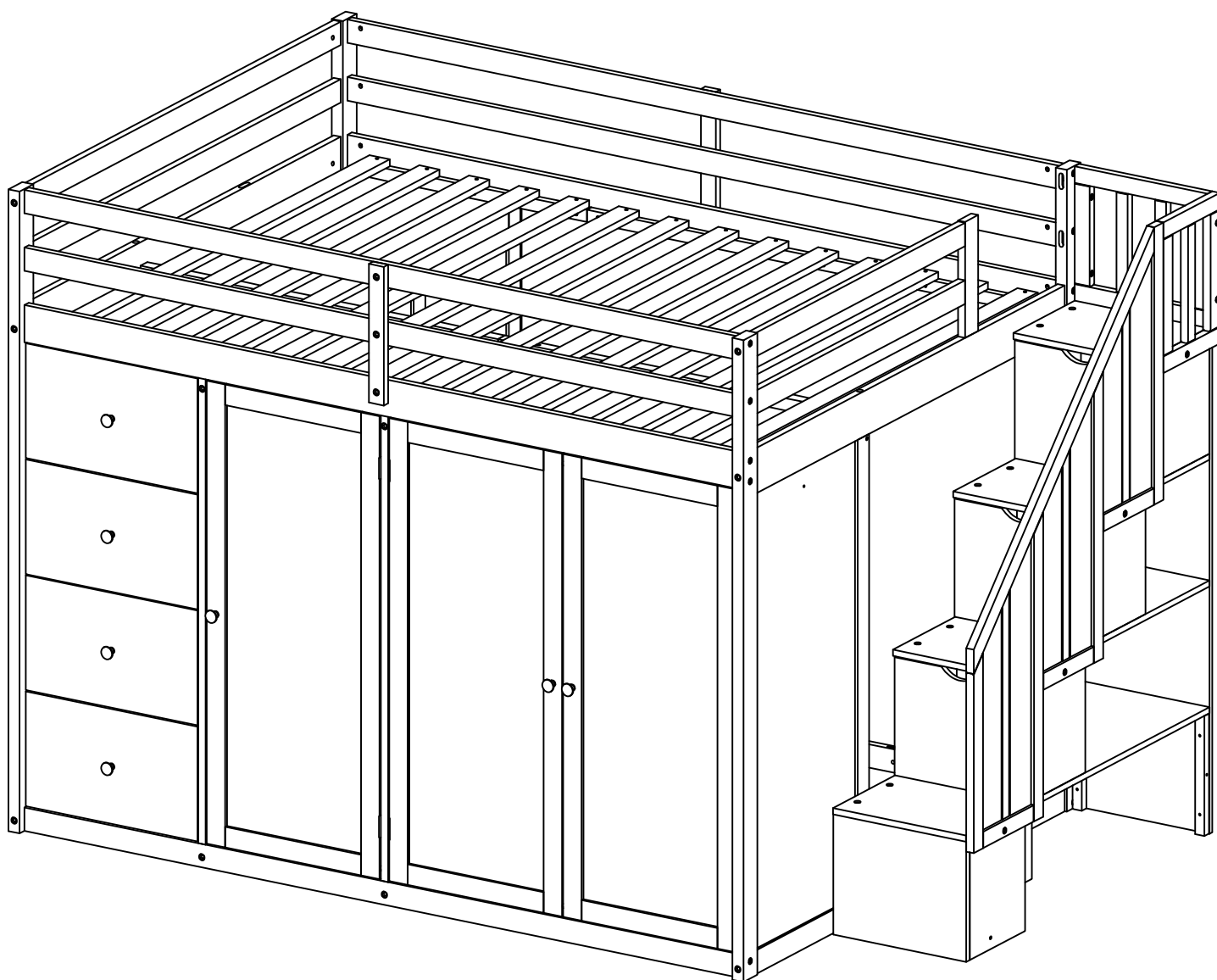
! SAFETY WARNINGS !

1. This bed is designed for use only mattress (es) meeting the following specifications on the upper bunk.

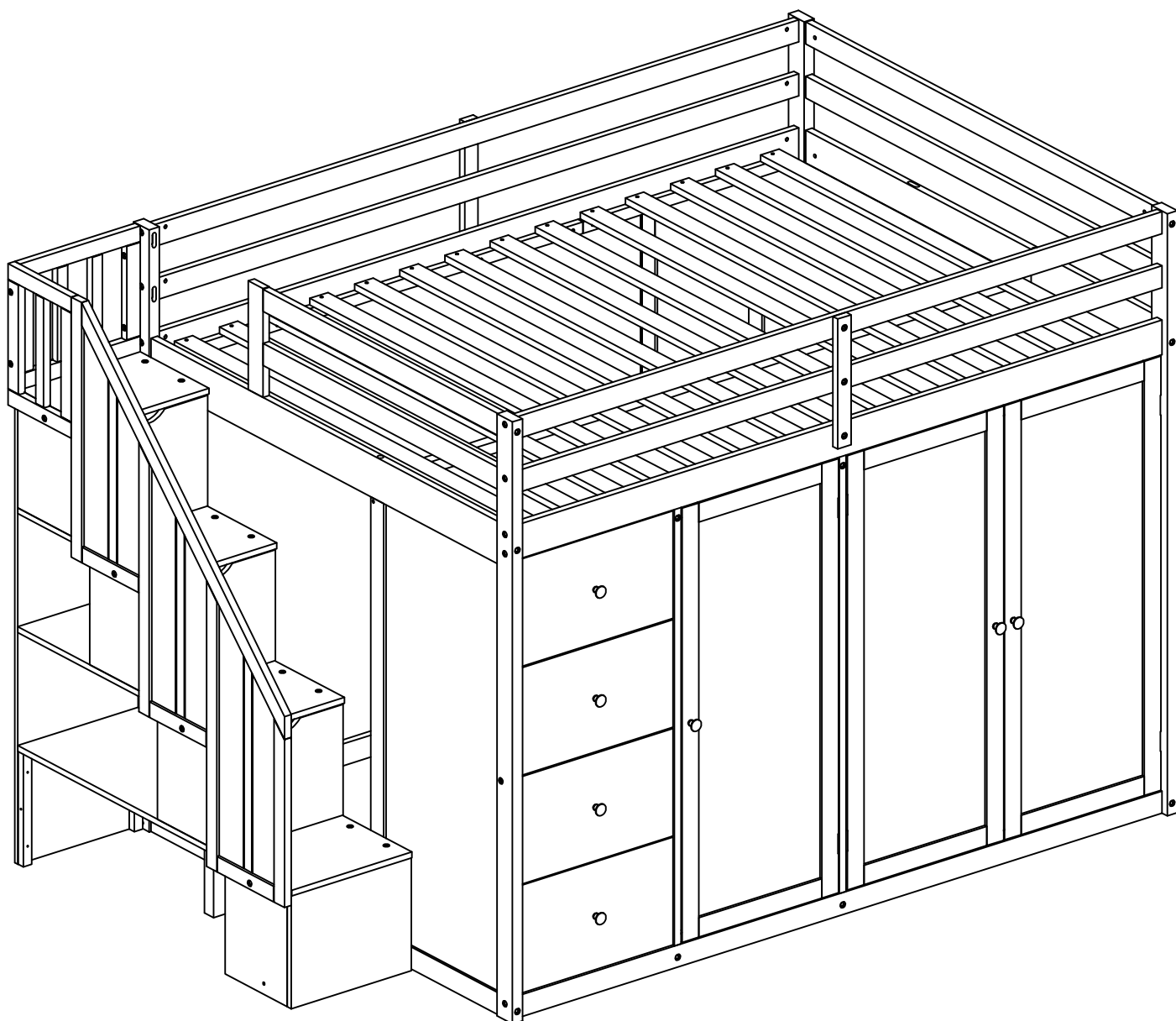
Upper bed	Length	Width	Thickness
Bed Type			
<i>Full Standard</i>	<i>74" - 75"</i>	<i>53 1/2"</i>	<i>6" max</i>

2. Replacement parts, including additional guardrails, maybe obtained from any of our dealers
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton.
Do not remove warning label from bed
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of mattress must be at least 5" (127mm) below the upper edge of guardrails
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute part. Contact the manufacture or dealer for replacement part
11. Use of a night light may provide added safety precaution for a child using the upper bunk..
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited
14. STRANGULATION HAZARD - Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes
15. Keep these instruction for future reference
16. Prohibit more than one person on upper bunk
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet
18. Be certain all staples are out of the box before beginning assembly on the shipping carton.

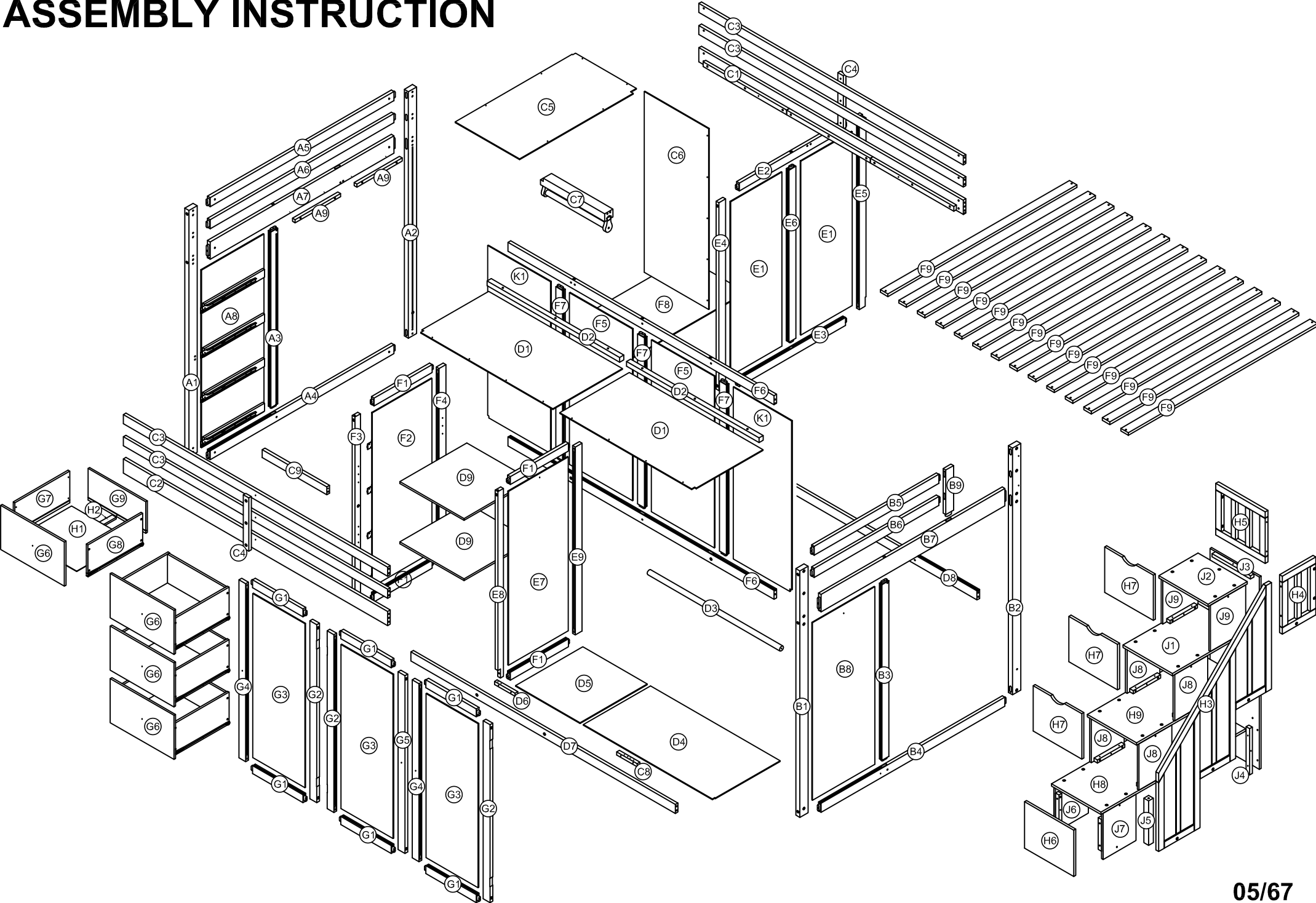
OPTION 1: STAIR IN RIGHT



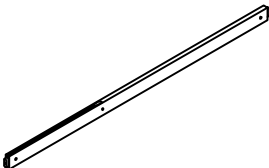
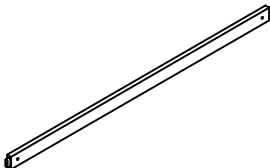
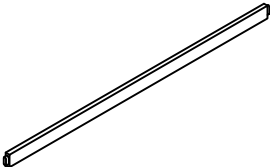
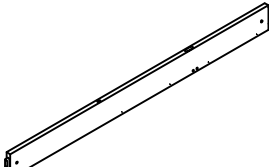
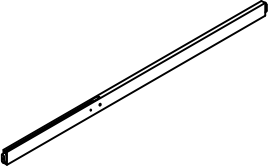
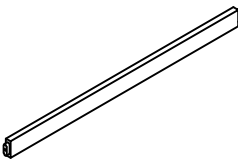
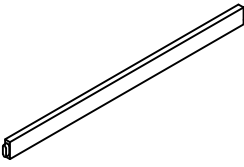
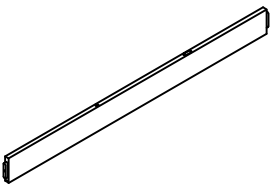
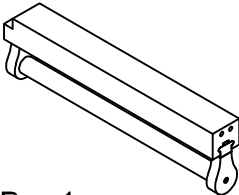
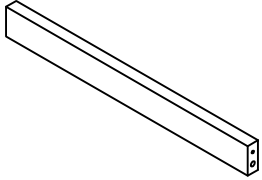
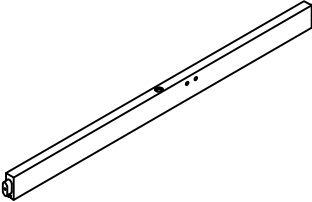
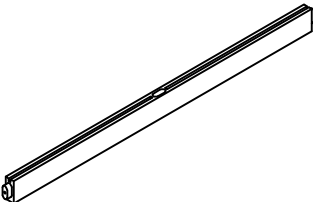
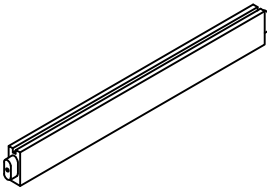
OPTION 2: STAIR IN LEFT



ASSEMBLY INSTRUCTION



Part List Box 1

A3 WoodBar-1pc 	A4 WoodBar-1pc 	A5 WoodBar-1pc 
A6 WoodBar-1pc 	A7 WoodBar-1pc 	B3 WoodBar-1pc 
B4 WoodBar-1pc 	B5 WoodBar-1pc 	B6 WoodBar-1pc 
B7 WoodBar-1pc 	B9 WoodBar-1pc 	C7 WoodBar-1pc 
C9 WoodBar-1pc 	E2 WoodBar-1pc 	E3 WoodBar-1pc 
E4 WoodBar-1pc 	E5 WoodBar-1pc 	E6 WoodBar-1pc 
E8 WoodBar-1pc 	E9 WoodBar-1pc 	F1 WoodBar-4pcs 

Part List Box 1

F3



WoodBar-1pc

F4



WoodBar-1pc

F7



WoodBar-3pcs

G2



WoodBar-3pcs

G4



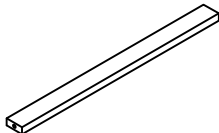
WoodBar-2pcs

G5



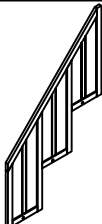
WoodBar-1pc

H2



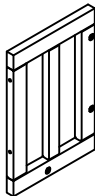
WoodBar-4pcs

H3



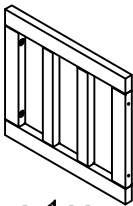
Stair railing below-1pc

H4



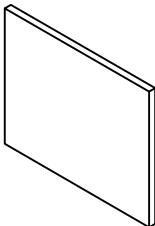
Stair railing above-1pc

H5



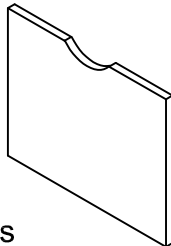
Stair railing above-1pc

H6



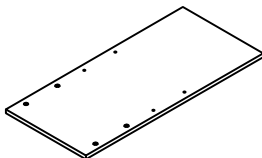
Panel-1pc

H7



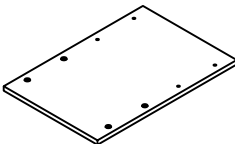
Panel-3pcs

H9



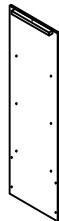
Panel-1pc

J1



Panel-1pc

J3



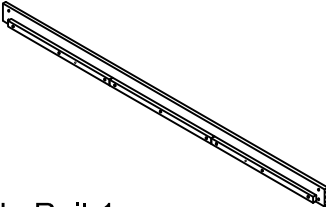
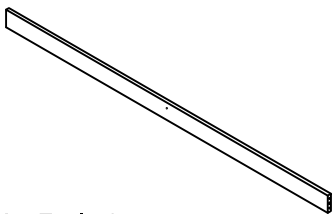
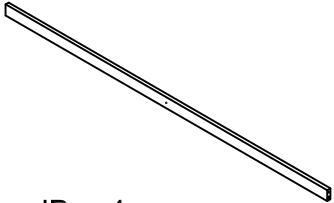
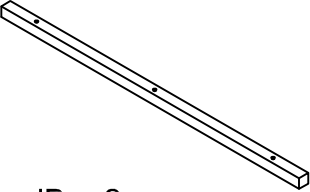
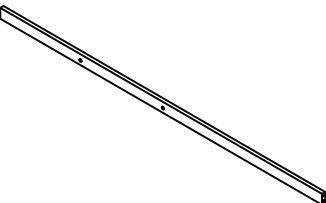
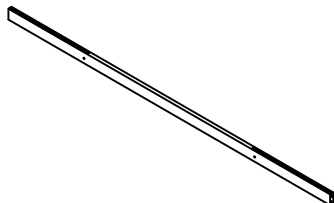
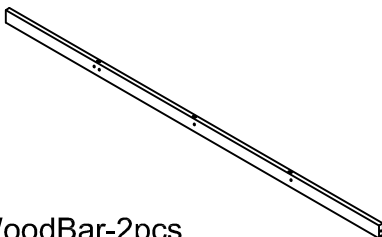
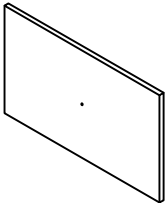
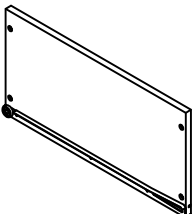
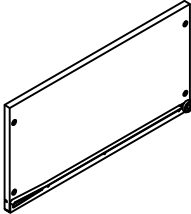
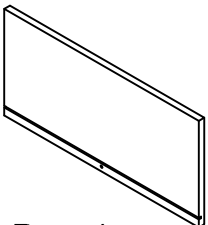
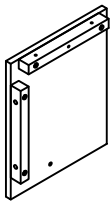
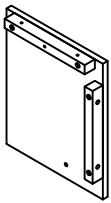
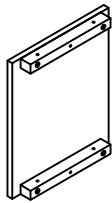
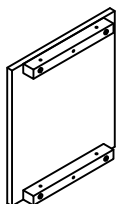
Panel-1pc

J5



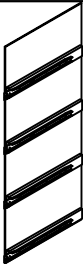
WoodBar-1pc

Part List & Hardware List Box 2

A1  Leg-1pc	A2  Leg-1pc	B1  Leg-1pc
B2  Leg-1pc	C1  Side Rail-1pc	C2  Side Rail-1pc
C3  WoodBar-4pcs	D2  WoodBar-2pcs	D7  WoodBar-1pc
D8  WoodBar-1pc	F6  WoodBar-2pcs	G6  Drawer front panels-4pcs
G7  Drawer Left-4pcs	G8  Drawer Right-4pcs	G9  Drawer Rear-4pcs
J6  Panel-1pc	J7  Panel-1pc	J8  Panel-4pcs
J9  Panel-2pcs		

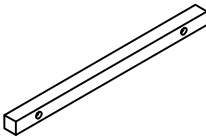
Part List Box 3

A8



Panel-1pc

A9



WoodBar-2pcs

B8



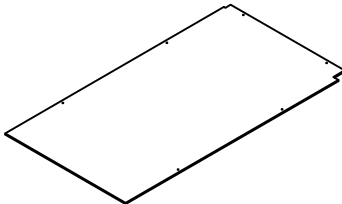
Panel-1pc

C4



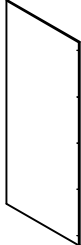
WoodBar-2pcs

C5



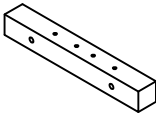
Panel-1pc

C6



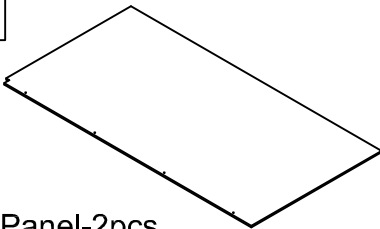
Panel-1pc

C8



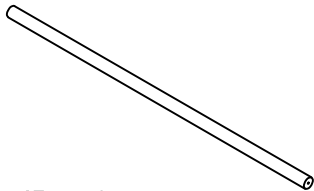
WoodBar-1pc

D1



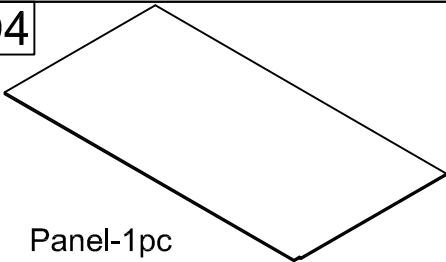
Panel-2pcs

D3



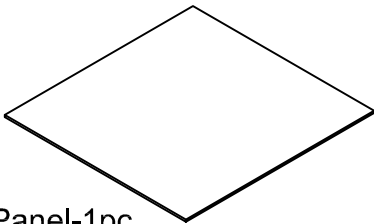
WoodBar-1pc

D4



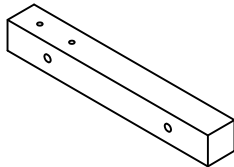
Panel-1pc

D5



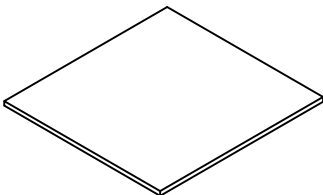
Panel-1pc

D6



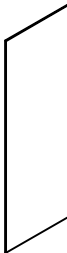
WoodBar-1pc

D9



Panel-2pcs

E1



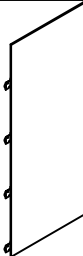
Panel-2pcs

E7



Panel-1pc

F2



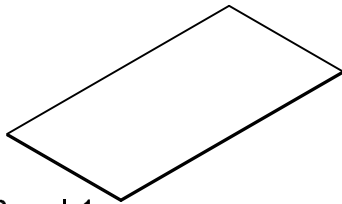
Panel-1pc

F5



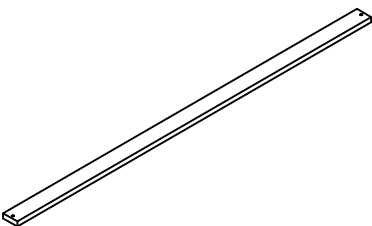
Panel-2pcs

F8



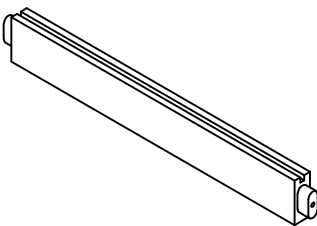
Panel-1pc

F9



Slats-14pcs

G1



WoodBar-6pcs

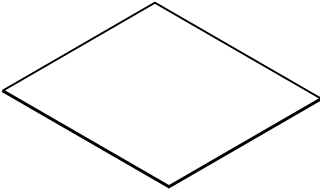
G3



Panel-3pcs

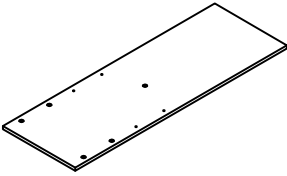
Part List Box 3

H1



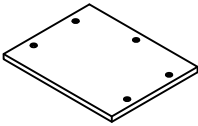
Panel-4pcs

H8



Panel-1pc

J2



Panel-1pc

J4



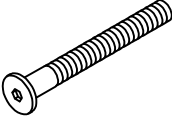
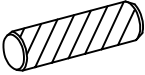
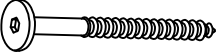
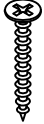
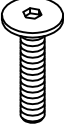
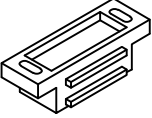
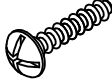
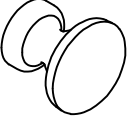
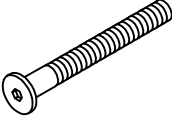
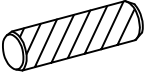
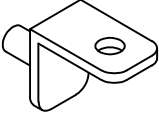
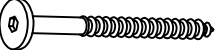
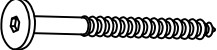
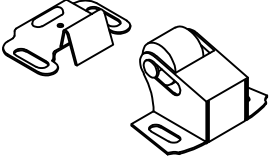
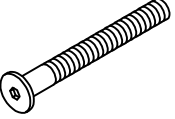
WoodBar-2pcs

K1



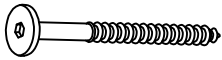
Panel-2pcs

Hardware List Box 2

1	 Ø1/4" x 80 mm Hex-Head bolts 20pcs	2	 Ø10 x 40 mm Wood dowel 16pcs	3	 Screws 1/4" x80 3pcs
4	 Ø1/4" x 13 mm Horizontal-Hole bolts 42pcs	5	 Screws 1/4" x30 40pcs	6	 M4 x 30 mm Wood Screws 74pcs
7	 Ø1/4" x 30 mm Hex-Head bolts 5pcs	8	 M3 x 12 mm Wood Screws 18pcs	9	 M3 x 15 mm Wood Screws 18pcs
10	 9pcs	11	 M4 x 25 mm Wood Screws 7pcs	12	 Handle Wood 7pcs
13	 Ø1/4" x 50 mm Hex-Head bolts 6pcs	14	 Allen Key 1pc	15	 Ø8 x 30 mm Wood dowel 6pcs
16	 8pcs	17	 Screws 1/4" x100 7pcs	18	 Screws 1/4" x50 9pcs
19	 Screws 1/4" x60 23pcs	20	 M4 x 15 mm Wood Screws 49pcs	21	 M3.5 x 12 mm Wood Screws 24pcs
22	 Door Latch 3pcs	23	 Ø1/4" x 100 mm Hex-Head bolts 12pcs	11/67	

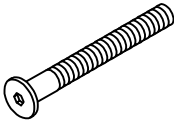
Hardware List Box 2

24



Screws 1/4" x70
8pcs

25



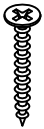
Ø1/4" x 60 mm
Hex-Head bolts 3pcs

26



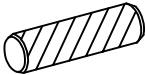
Screws 1/4" x40
1pc

27



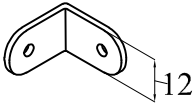
M4 x 50 mm
Wood Screws 6pcs

28



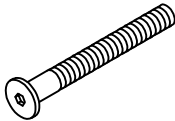
Ø6 x 30 mm
Wood dowel 4pcs

29

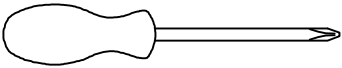


Steel Bracket
4pcs

30

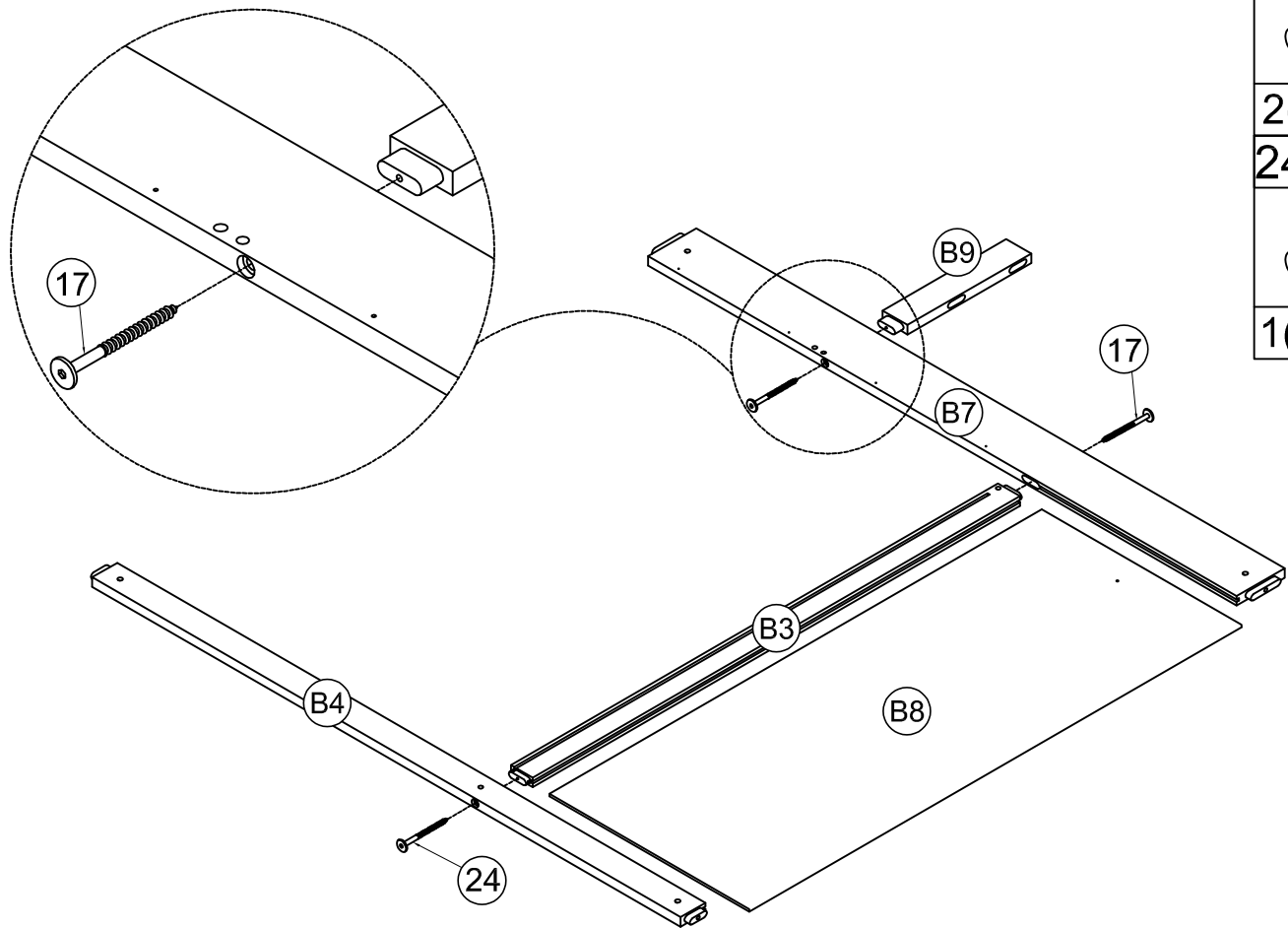


Ø1/4" x 70 mm
Hex-Head bolts 2pcs



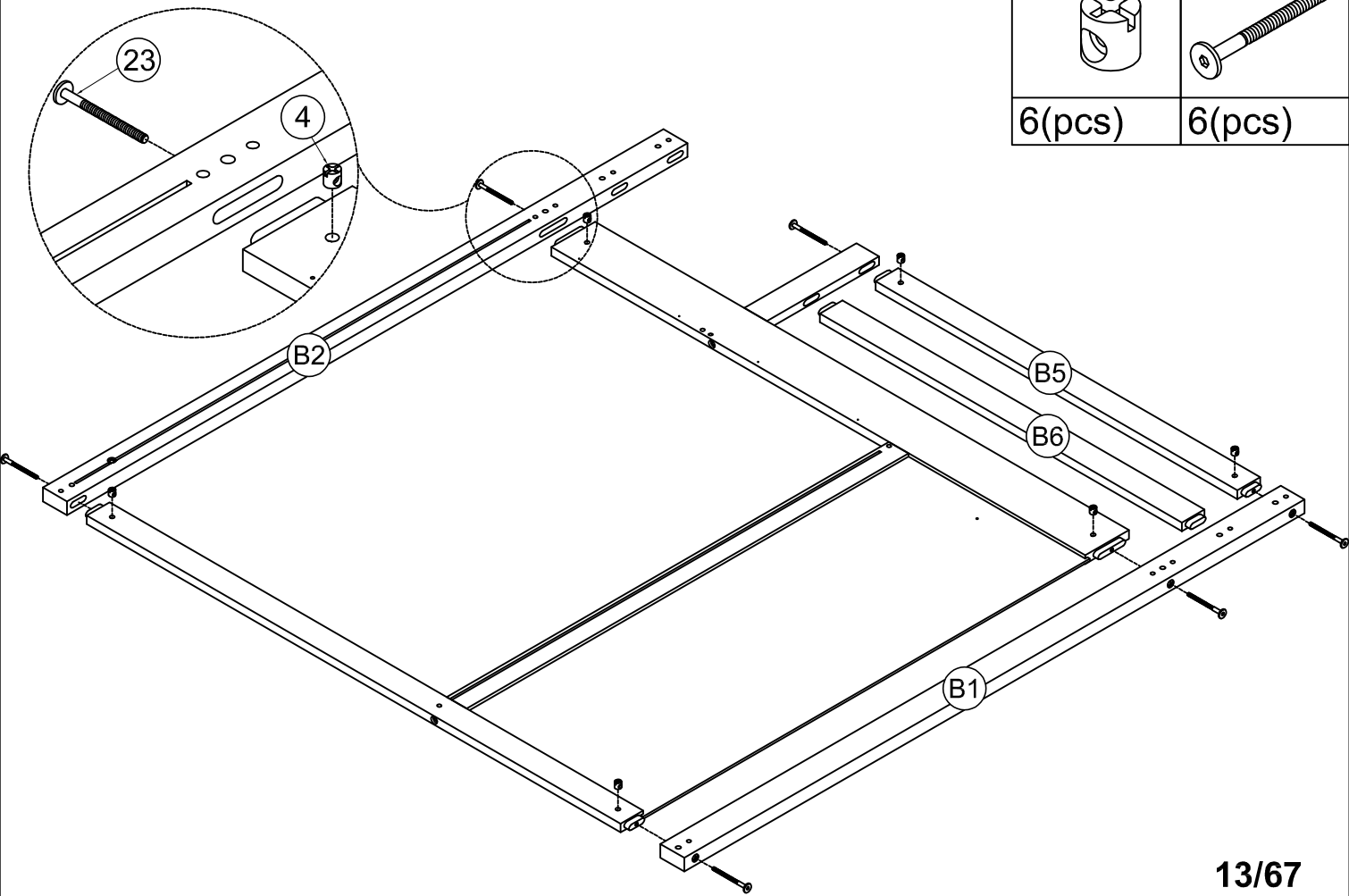
Assembly Tools Required (Not Included)

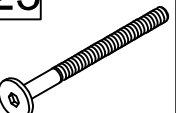
STEP1: Following below illustration.



17	
2(pcs)	
24	
1(pc)	

STEP2: Following below illustration.



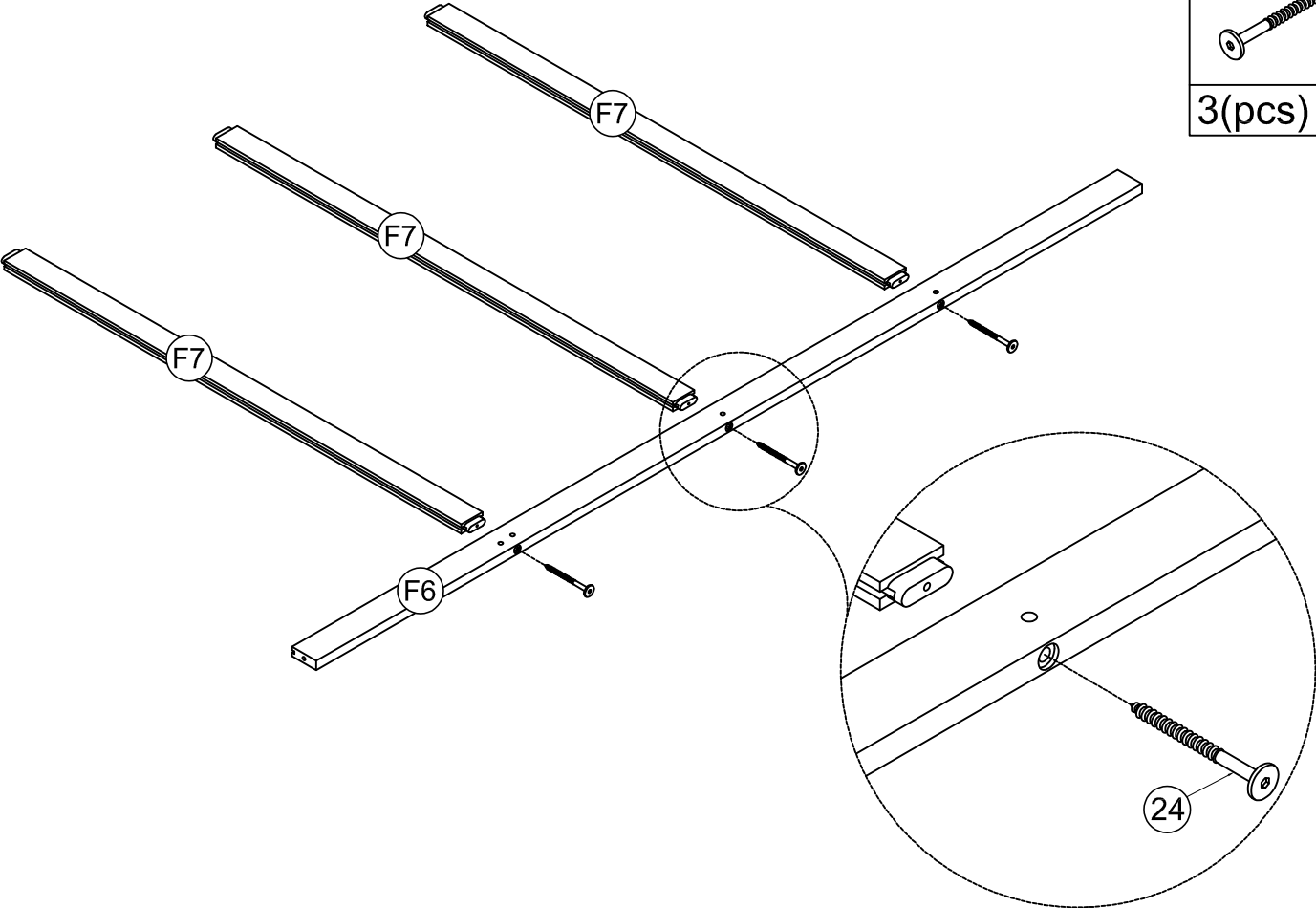
4	
6(pcs)	
23	
6(pcs)	

STEP3: Following below illustration.

24



3(pcs)

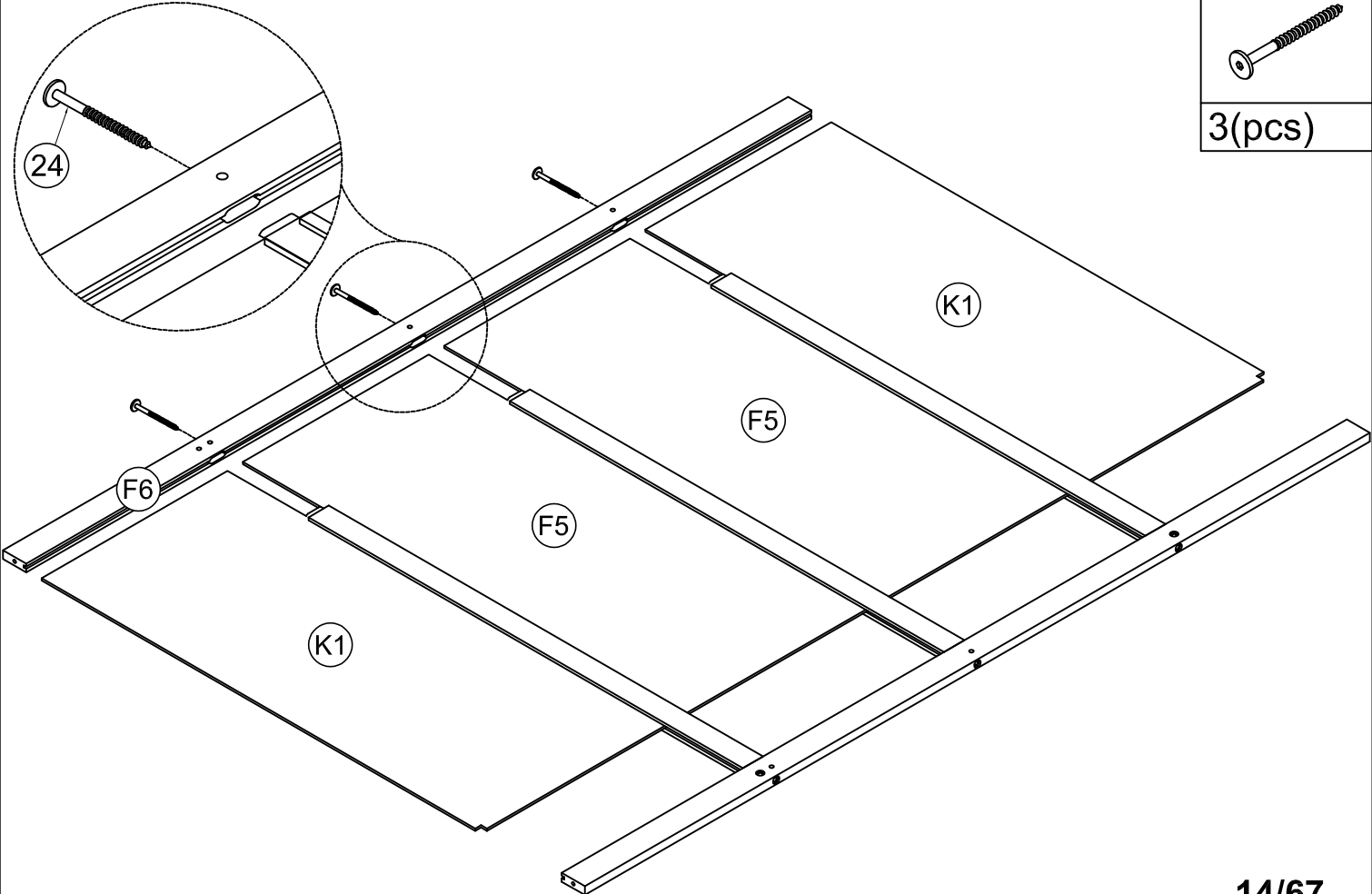


STEP4: Following below illustration.

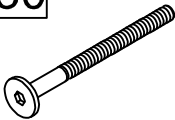
24

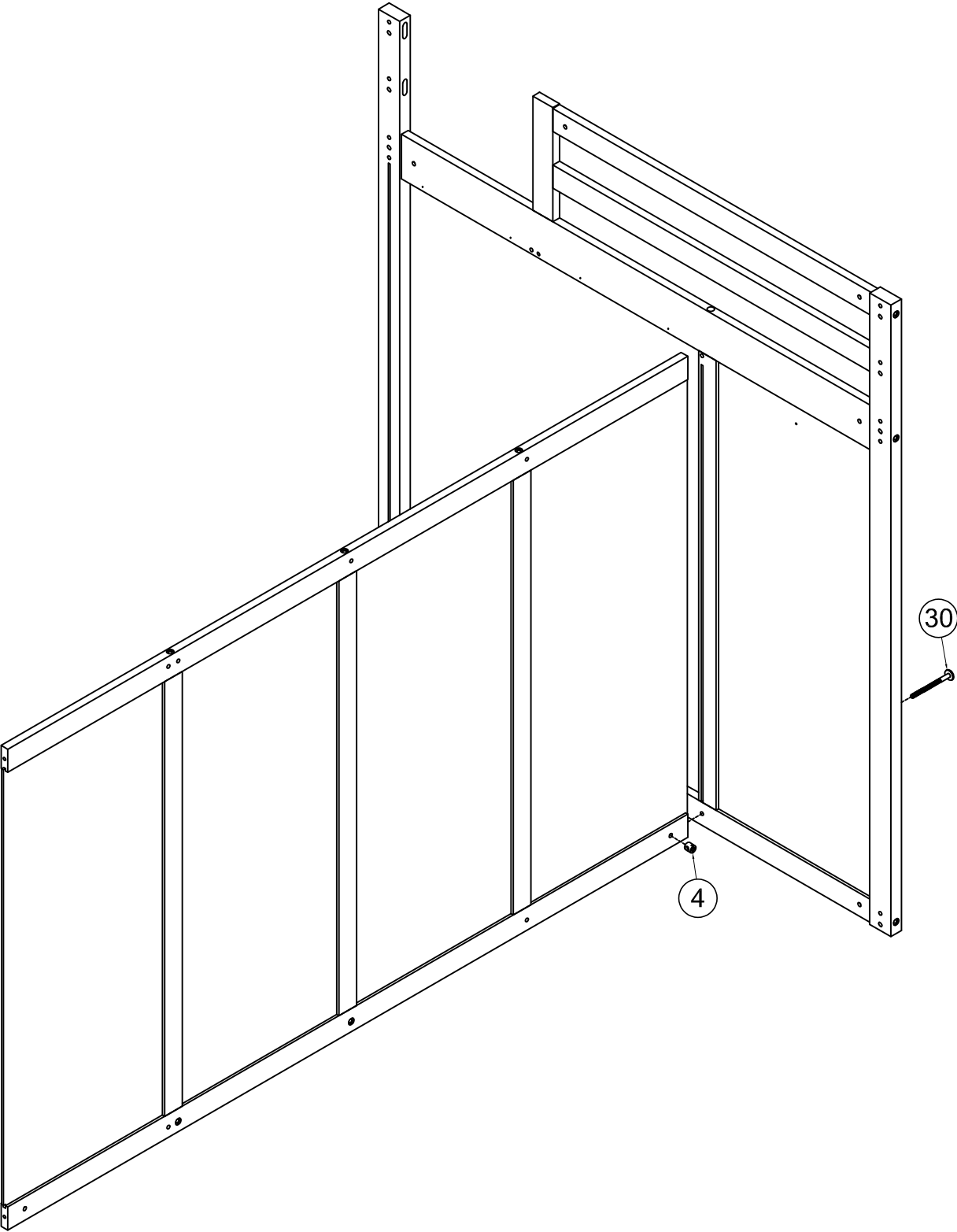


3(pcs)

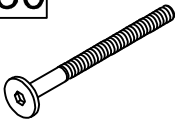


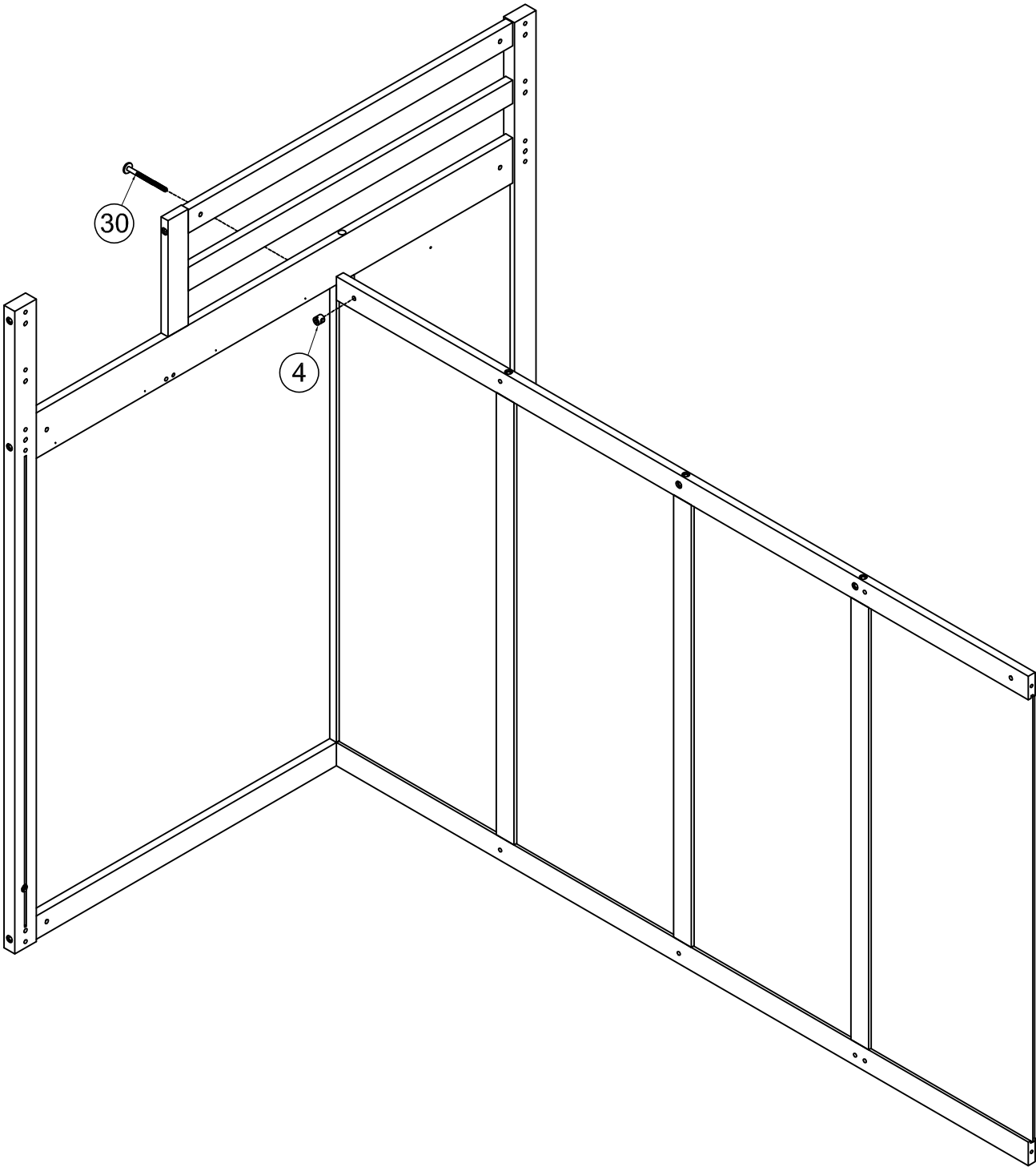
STEP5: Following below illustration.

4		30	
1(pc)		1(pc)	



STEP6: Following below illustration.

4		30	
1(pc)		1(pc)	

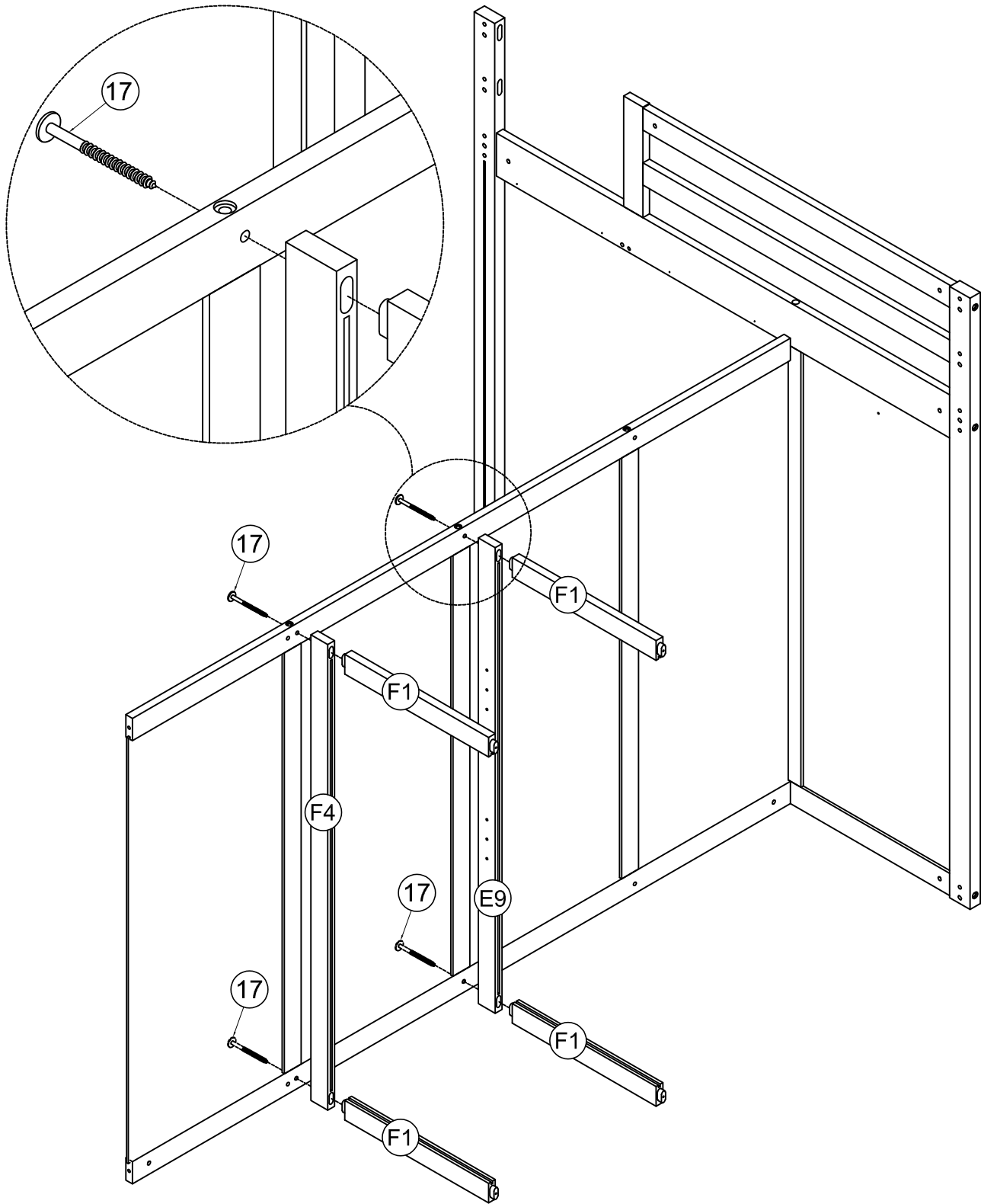


STEP7: Following below illustration.

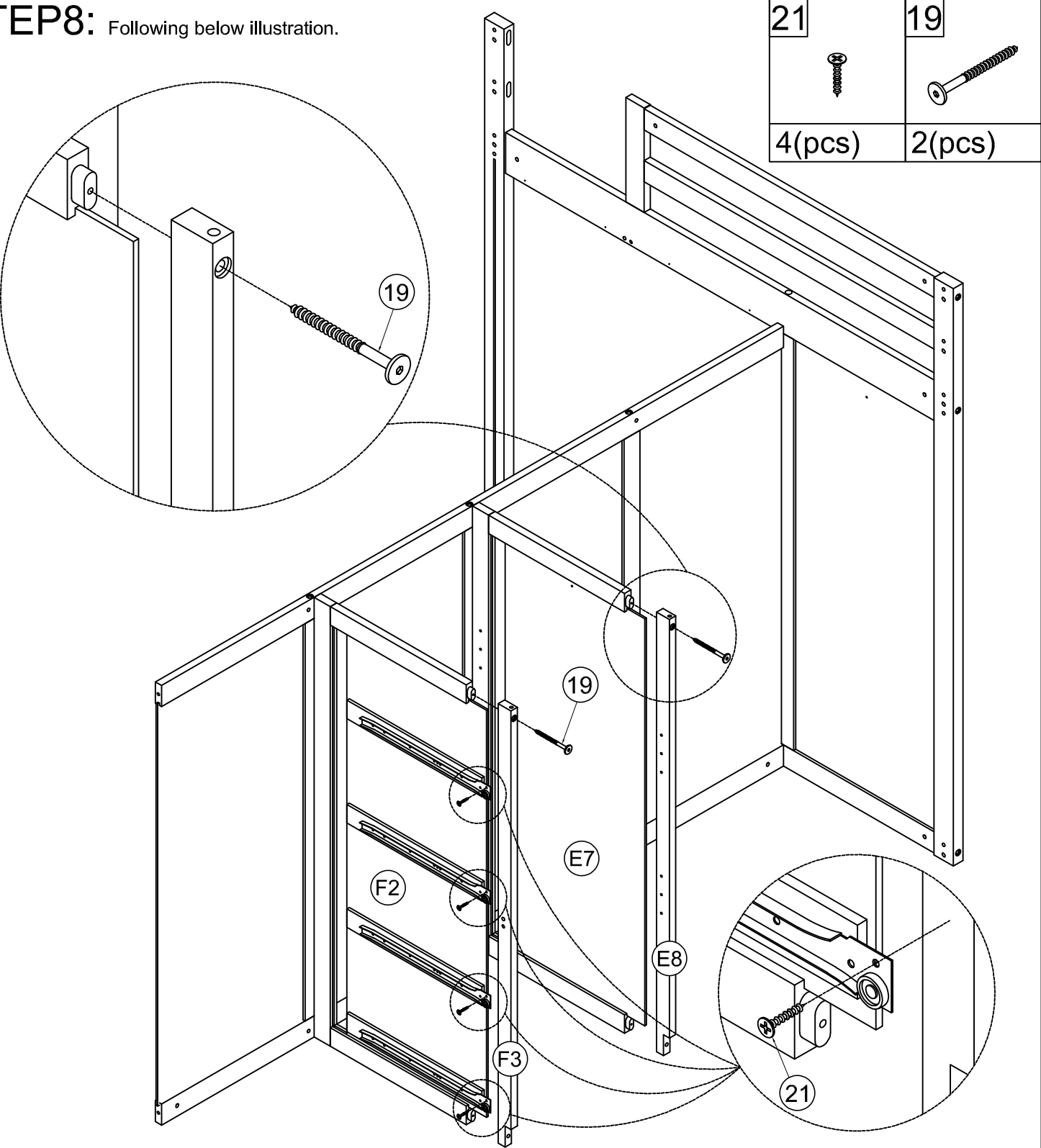
17



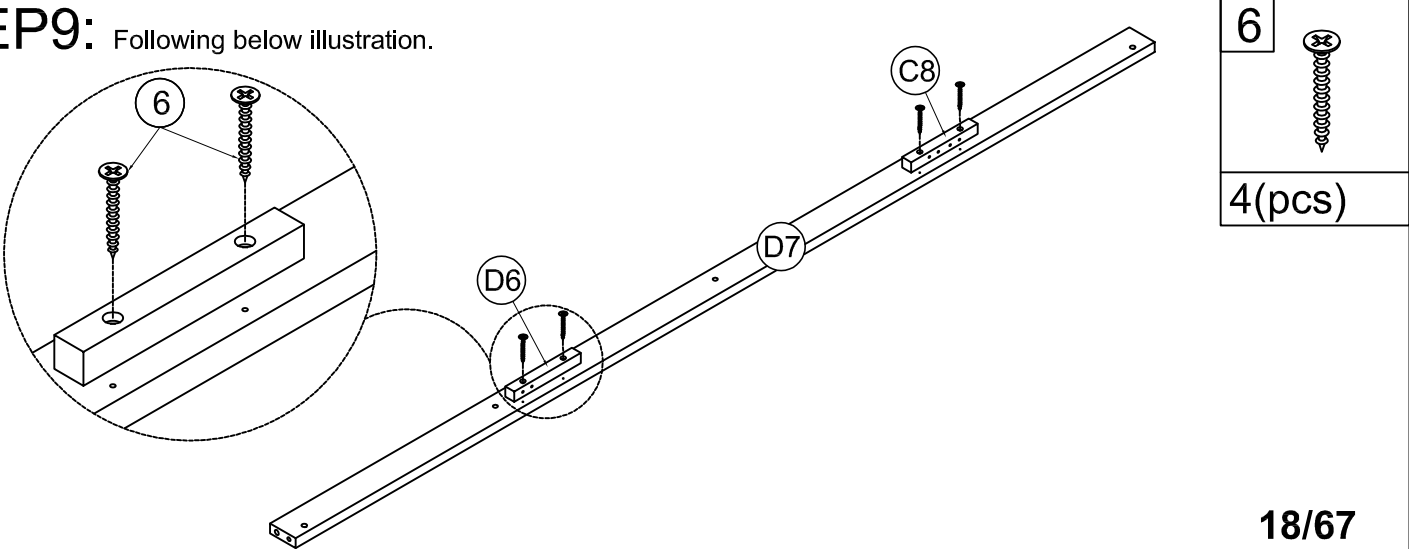
4(pcs)



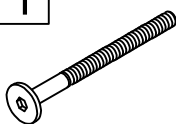
STEP8: Following below illustration.

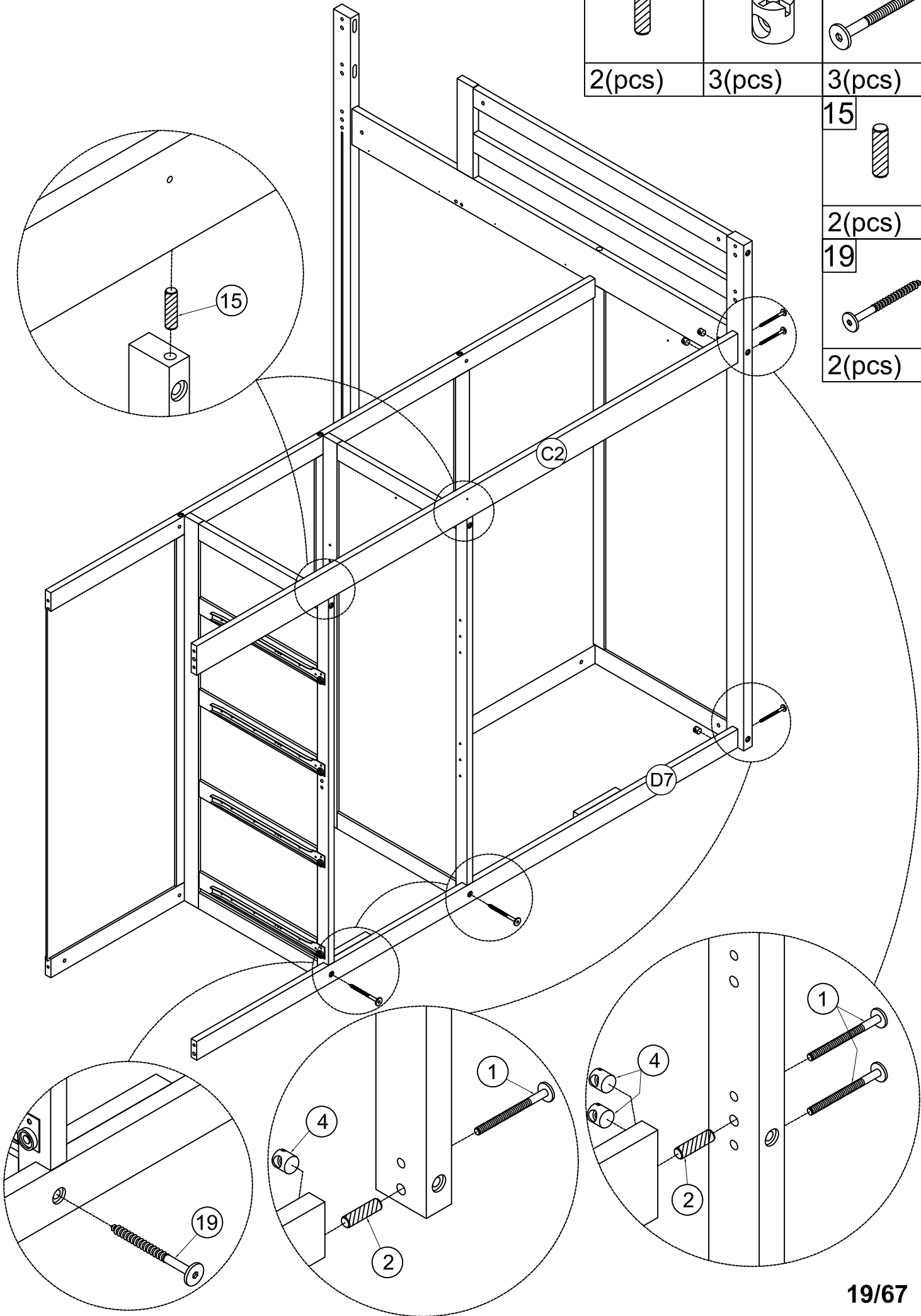


STEP9: Following below illustration.

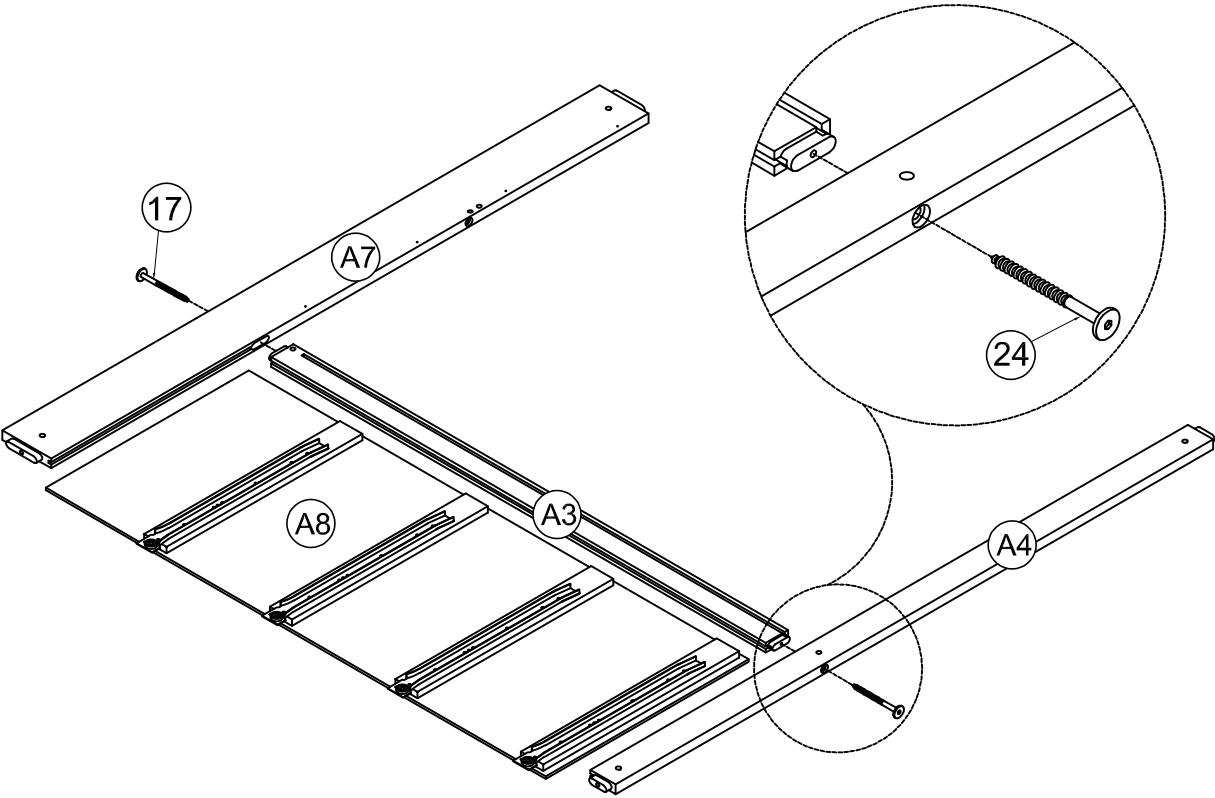


STEP10: Following below illustration.

2	4	1
		
2(pcs)	3(pcs)	3(pcs)
15		
		
2(pcs)		
19		
		
2(pcs)		



STEP11: Following below illustration.

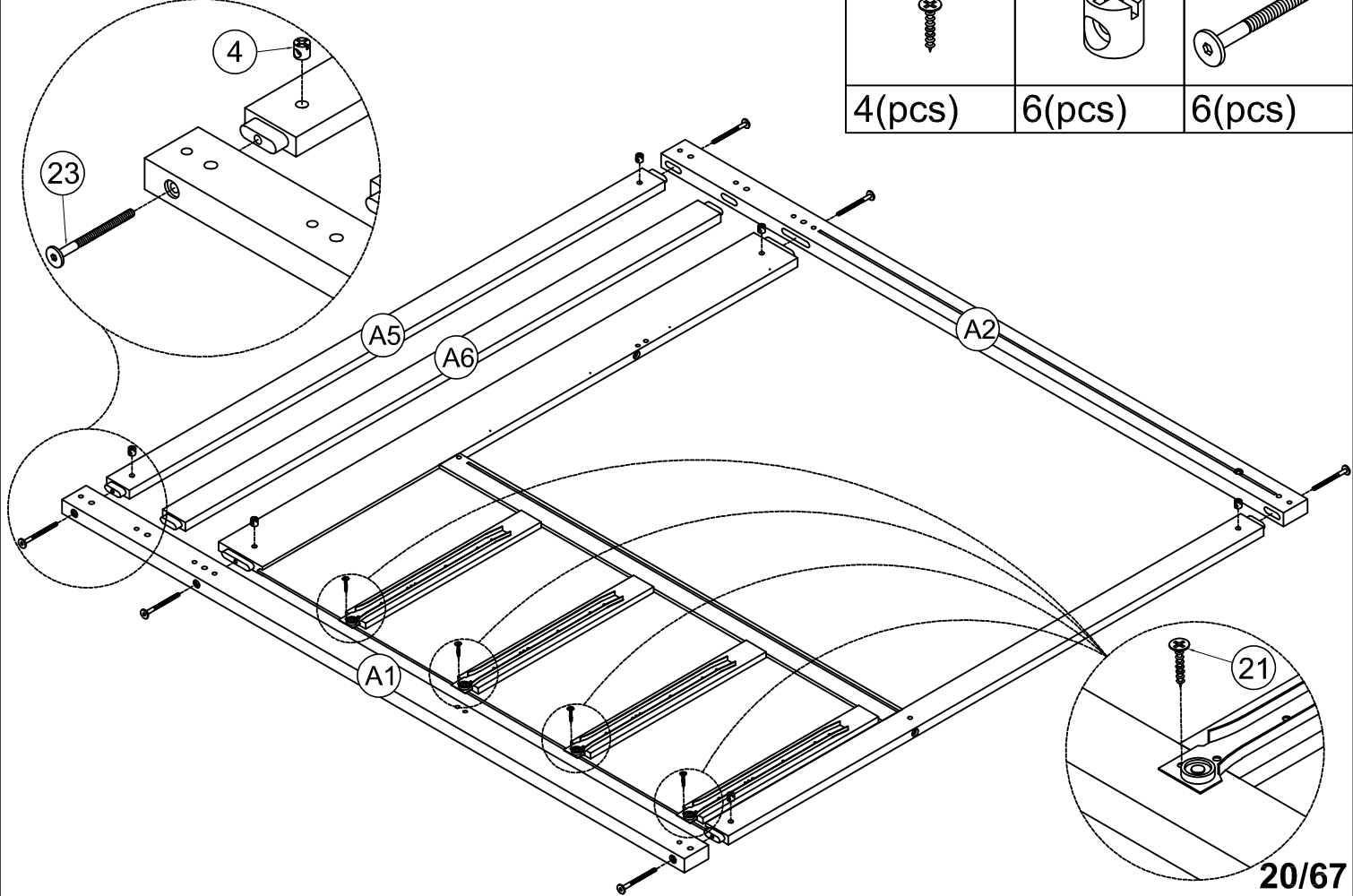


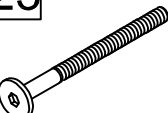
17

1(pc)
24

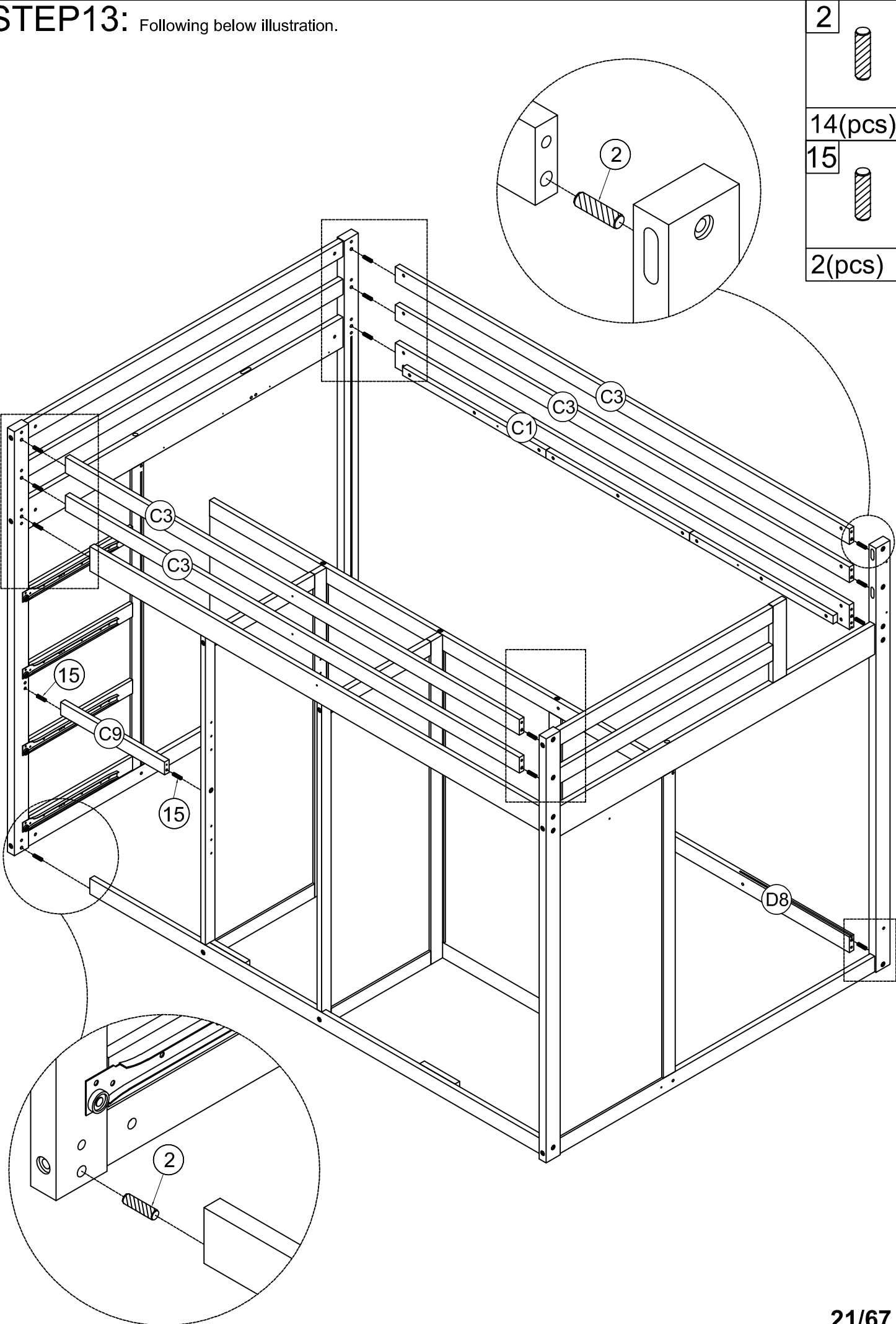
1(pc)

STEP12: Following below illustration.



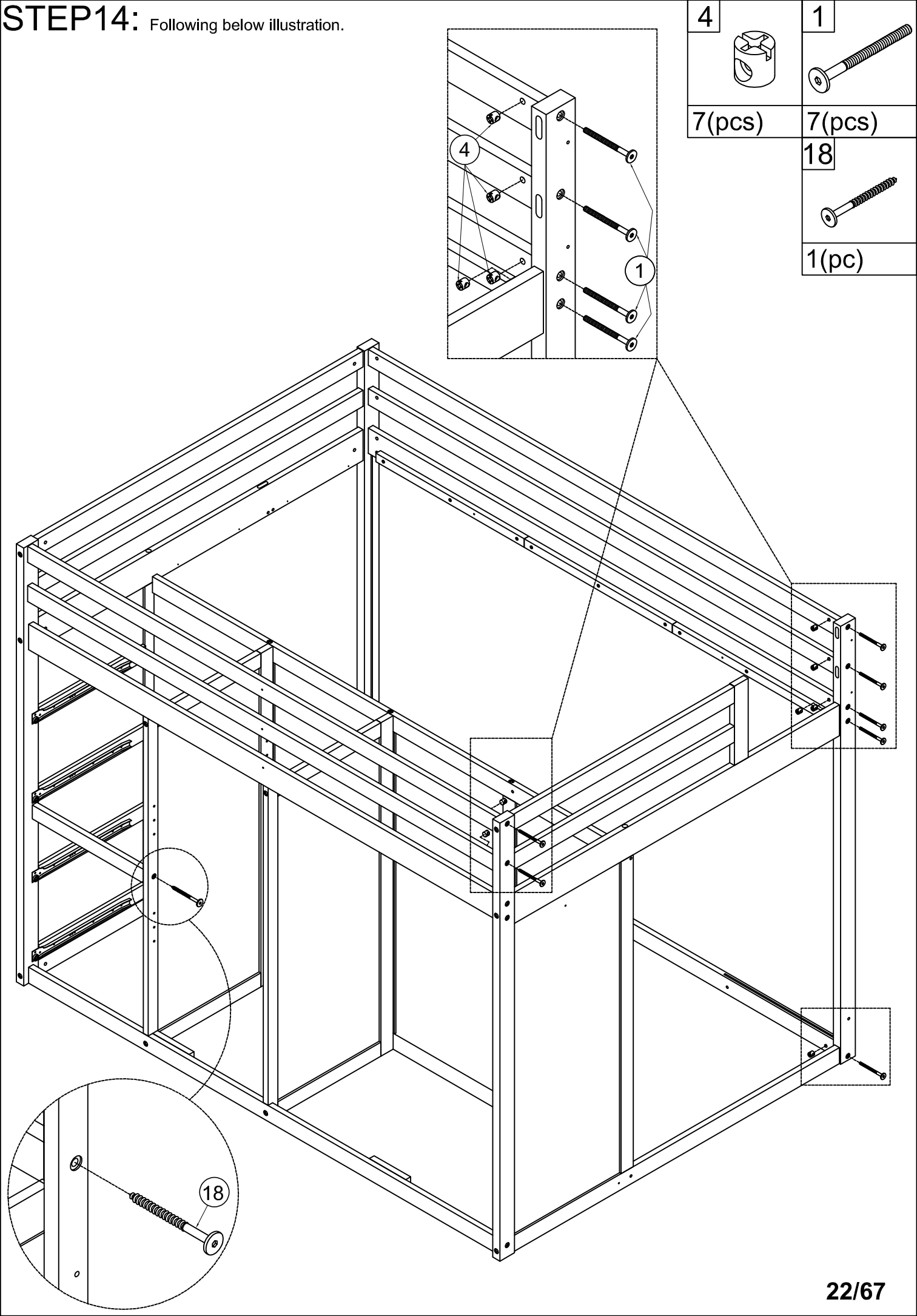
21	4	23
		
4(pcs)	6(pcs)	6(pcs)

STEP13: Following below illustration.

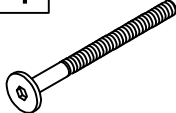
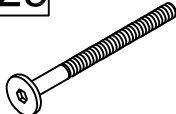


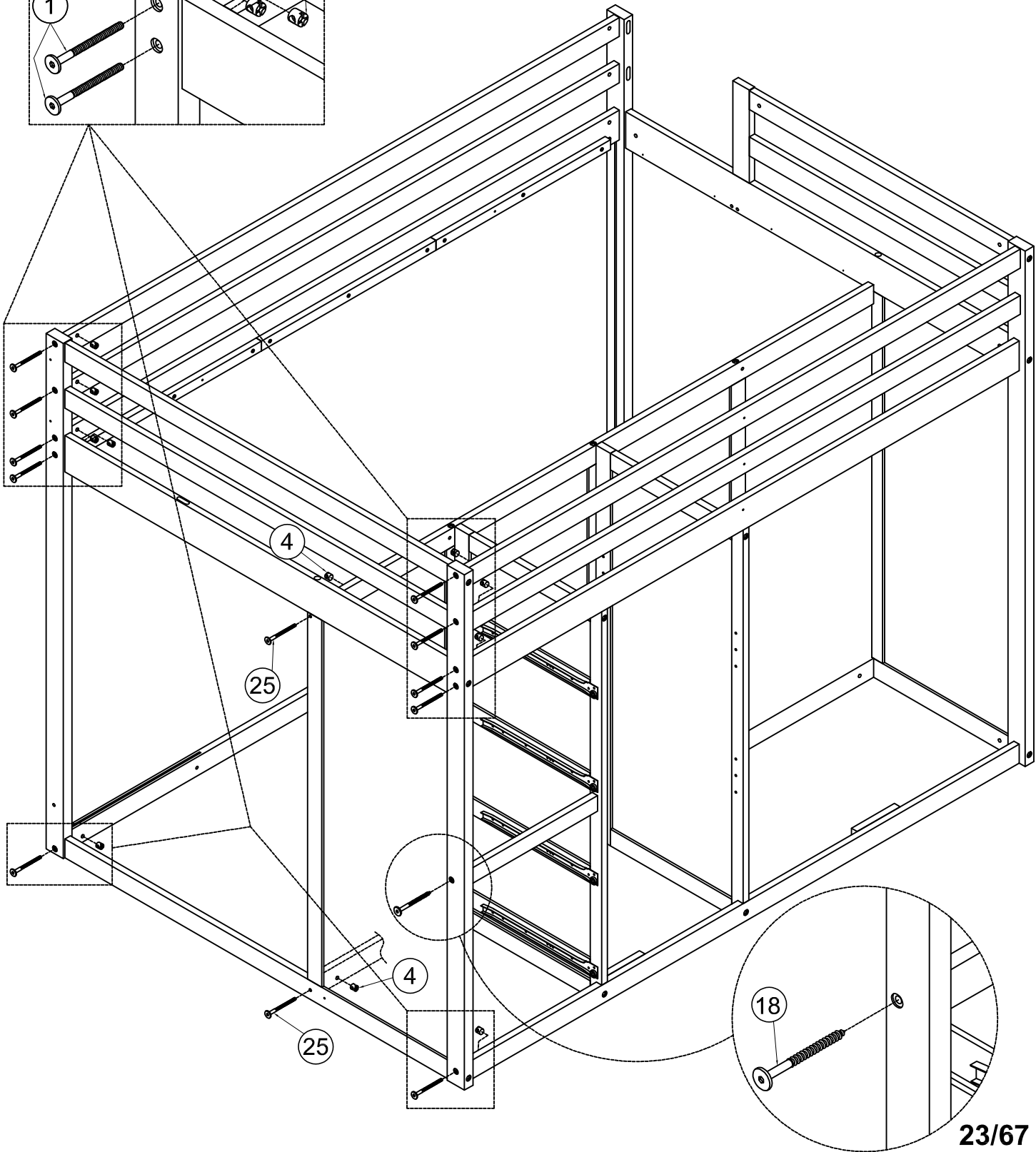
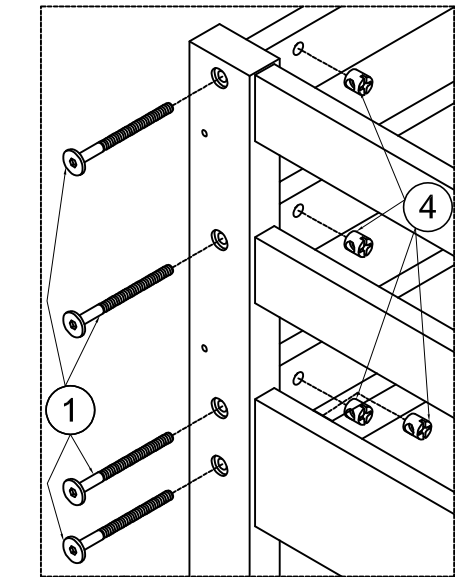
2	
14(pcs)	
15	
2(pcs)	

STEP14: Following below illustration.



STEP15: Following below illustration.

18	4	1
		
1(pc)	12(pcs)	10(pcs)
		25
		
		2(pcs)

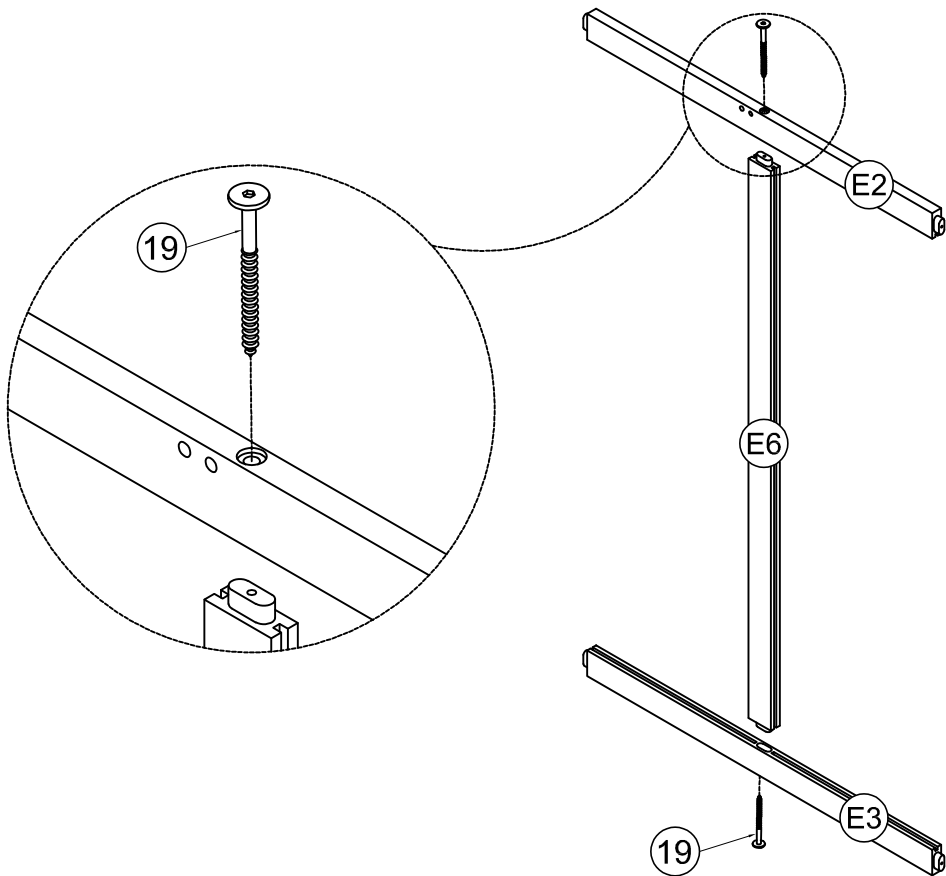


STEP16: Following below illustration.

19



2(pcs)

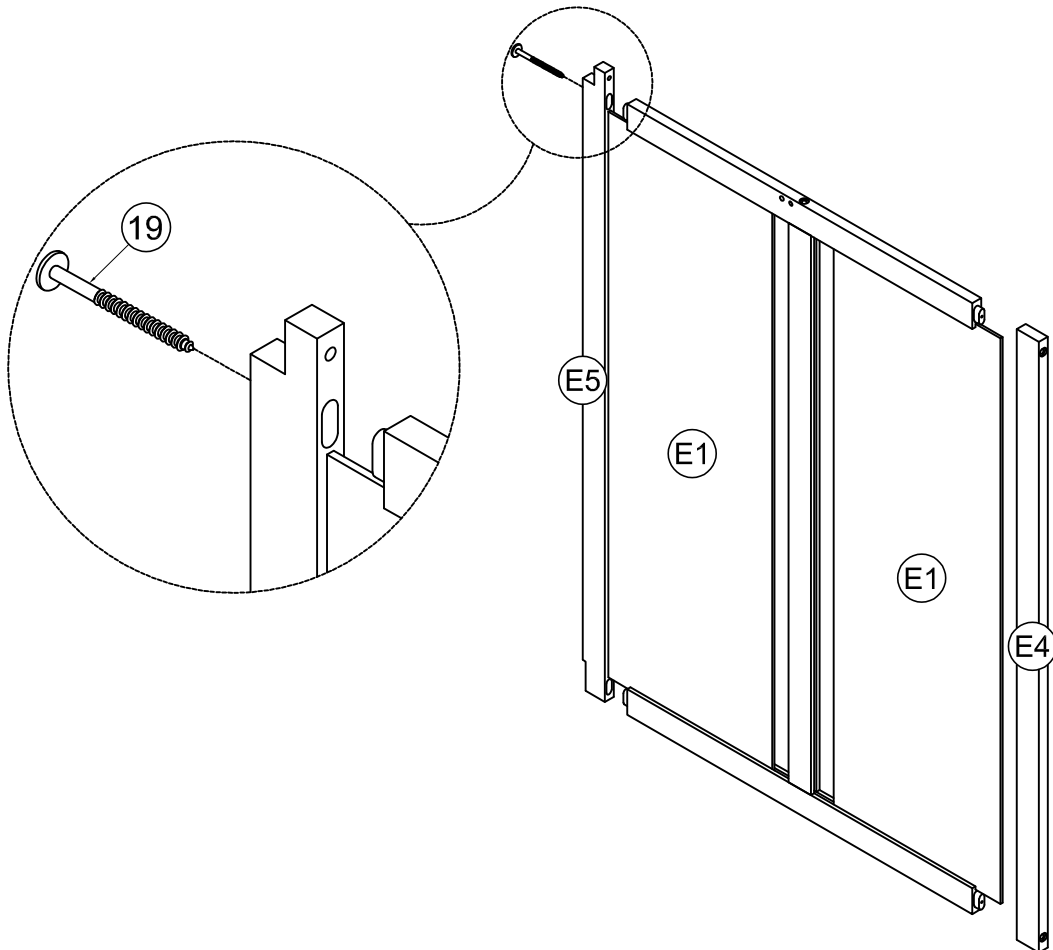


STEP17: Following below illustration.

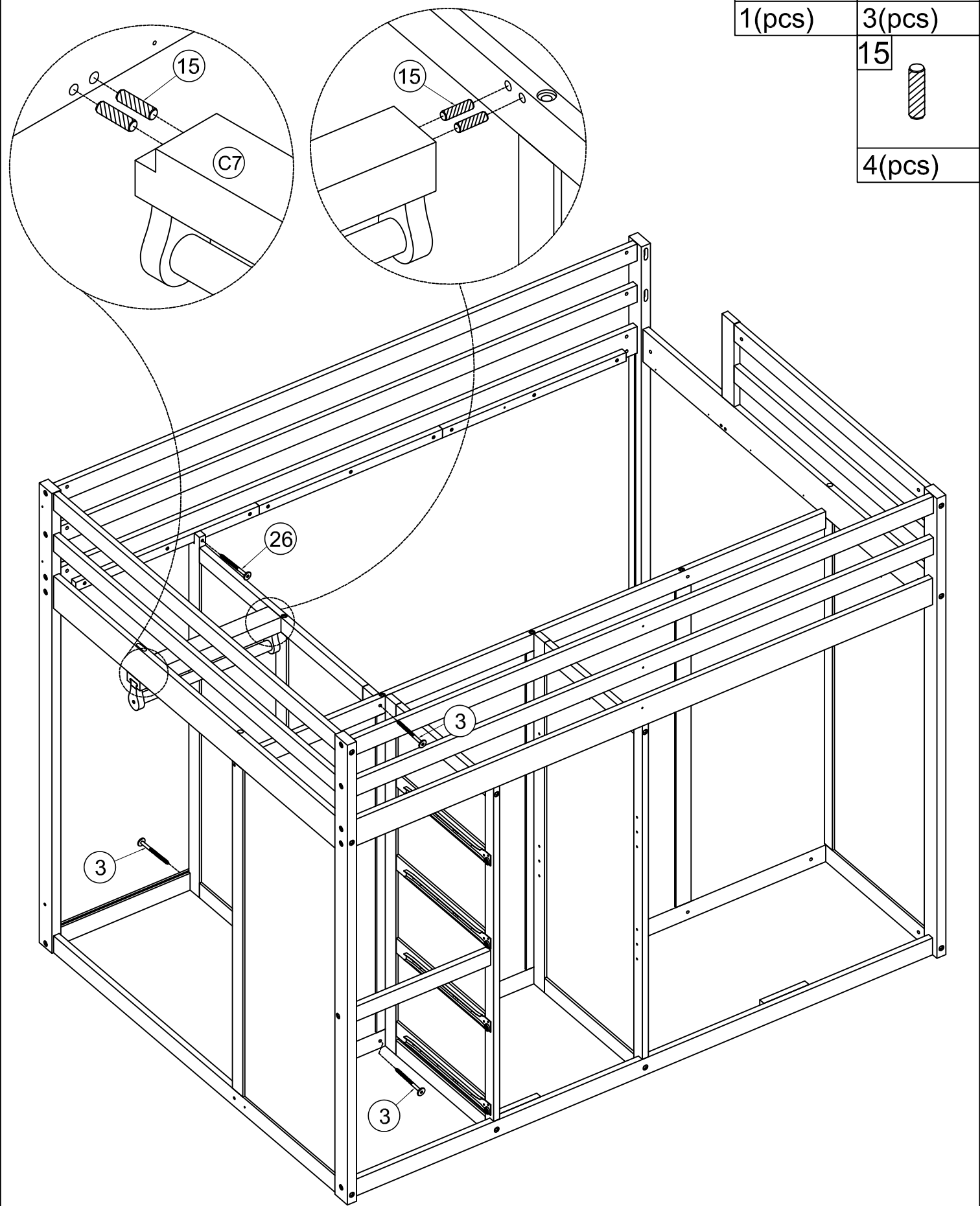
19



1(pc)

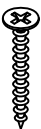


STEP18: Following below illustration.

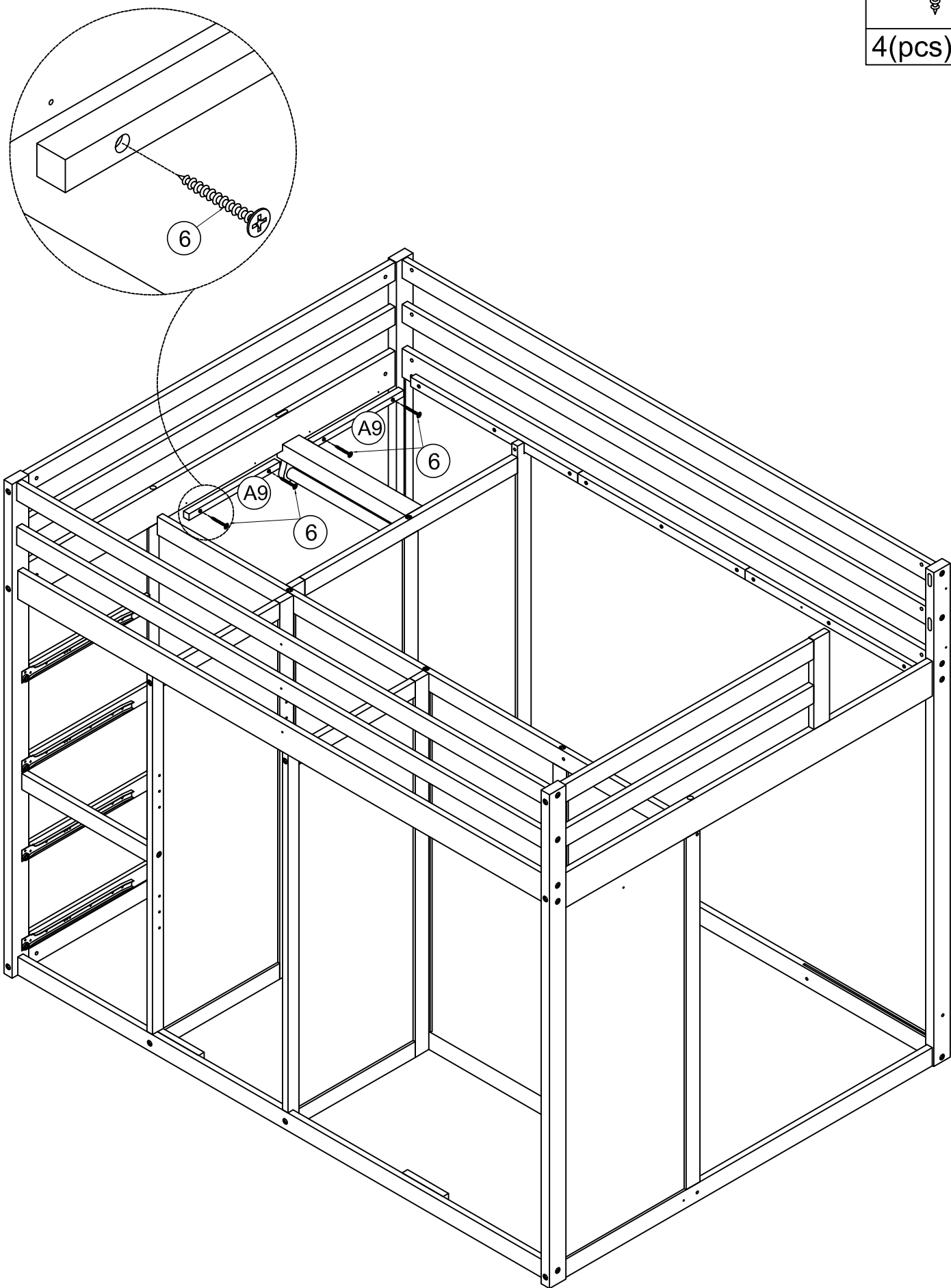


STEP19: Following below illustration.

6



4(pcs)

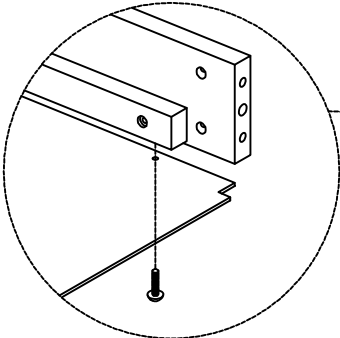
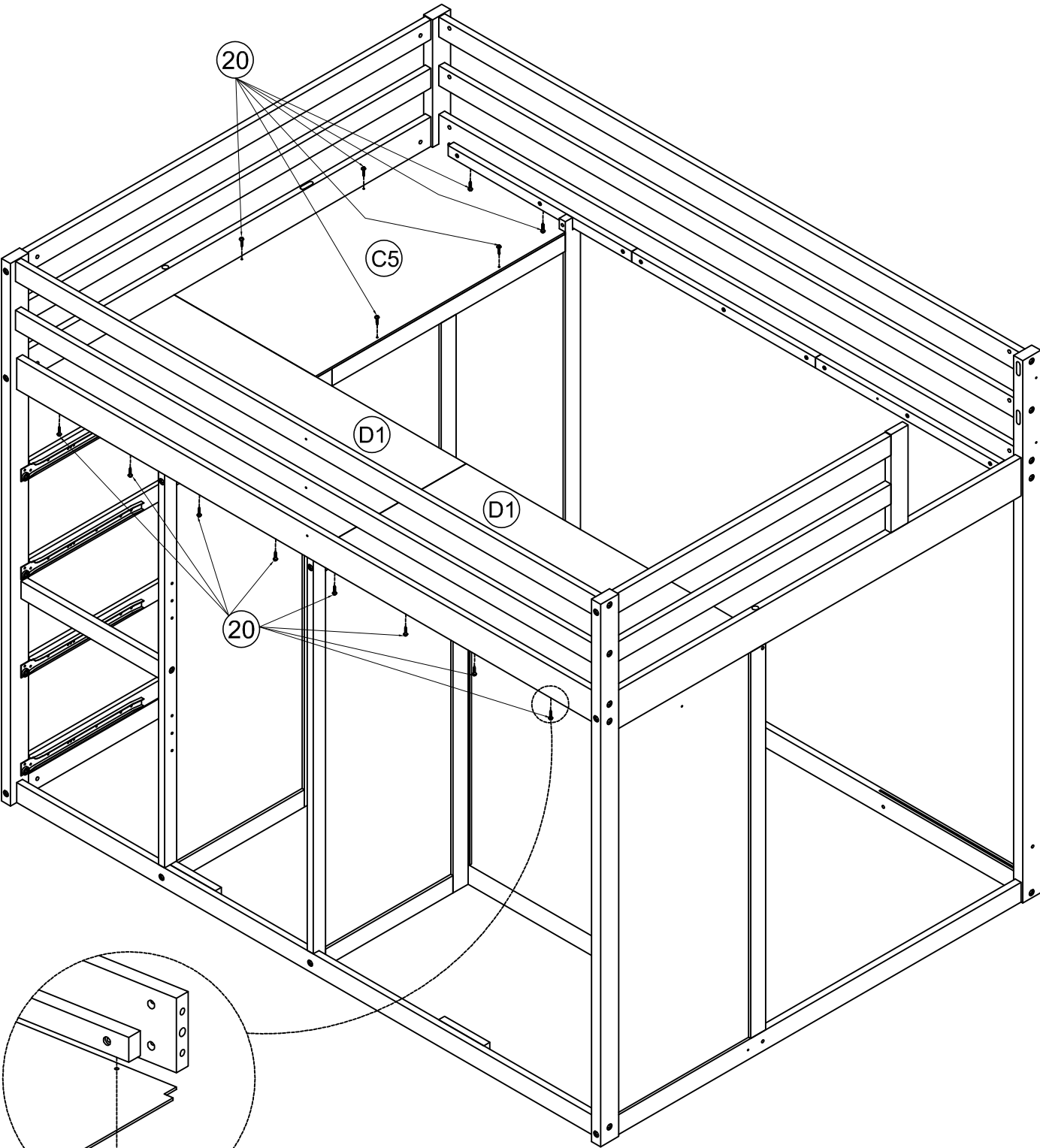


STEP20: Following below illustration.

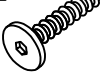
20

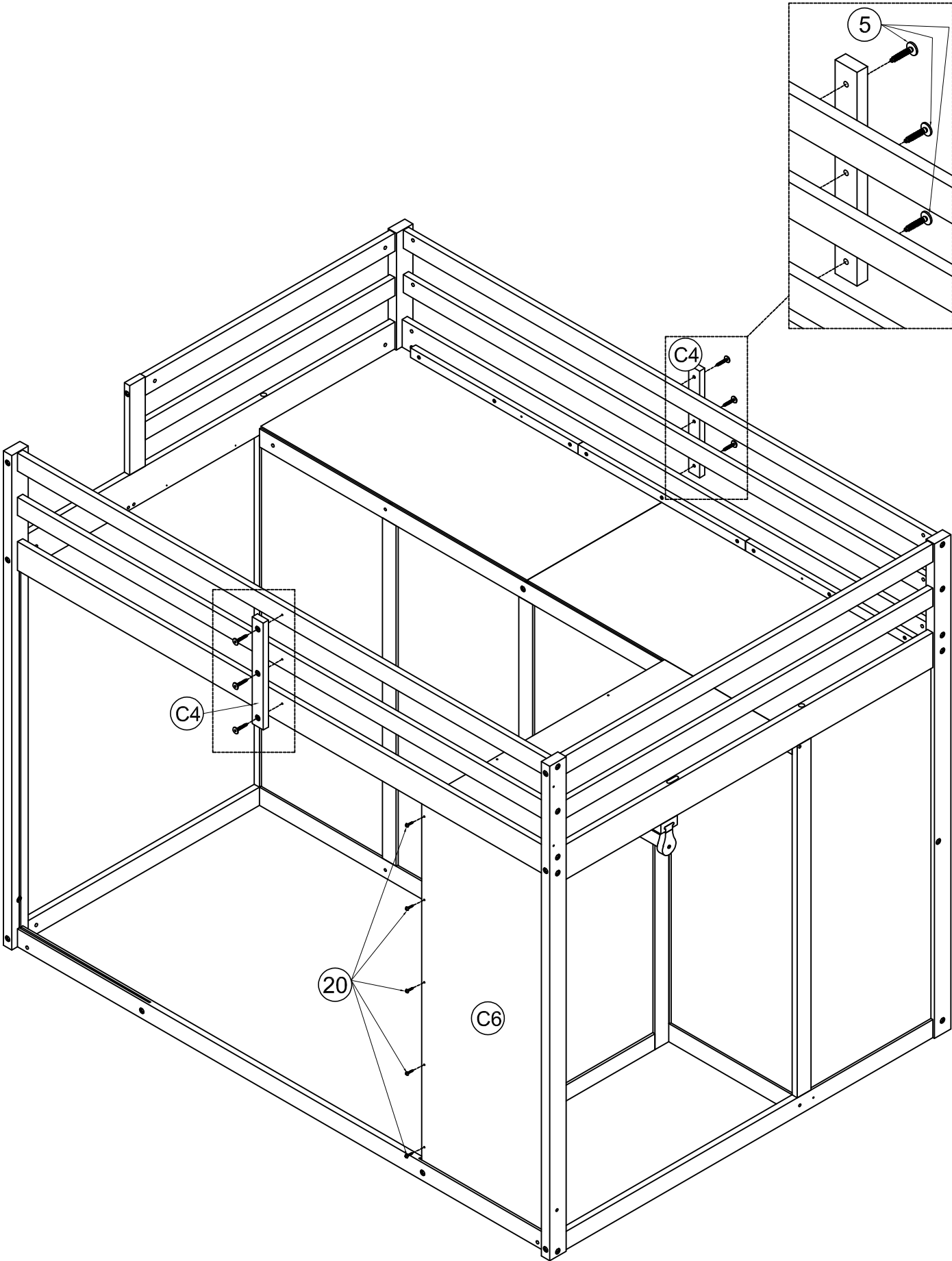


14(pcs)



STEP21: Following below illustration.

5	20
	
6(pcs)	5(pcs)

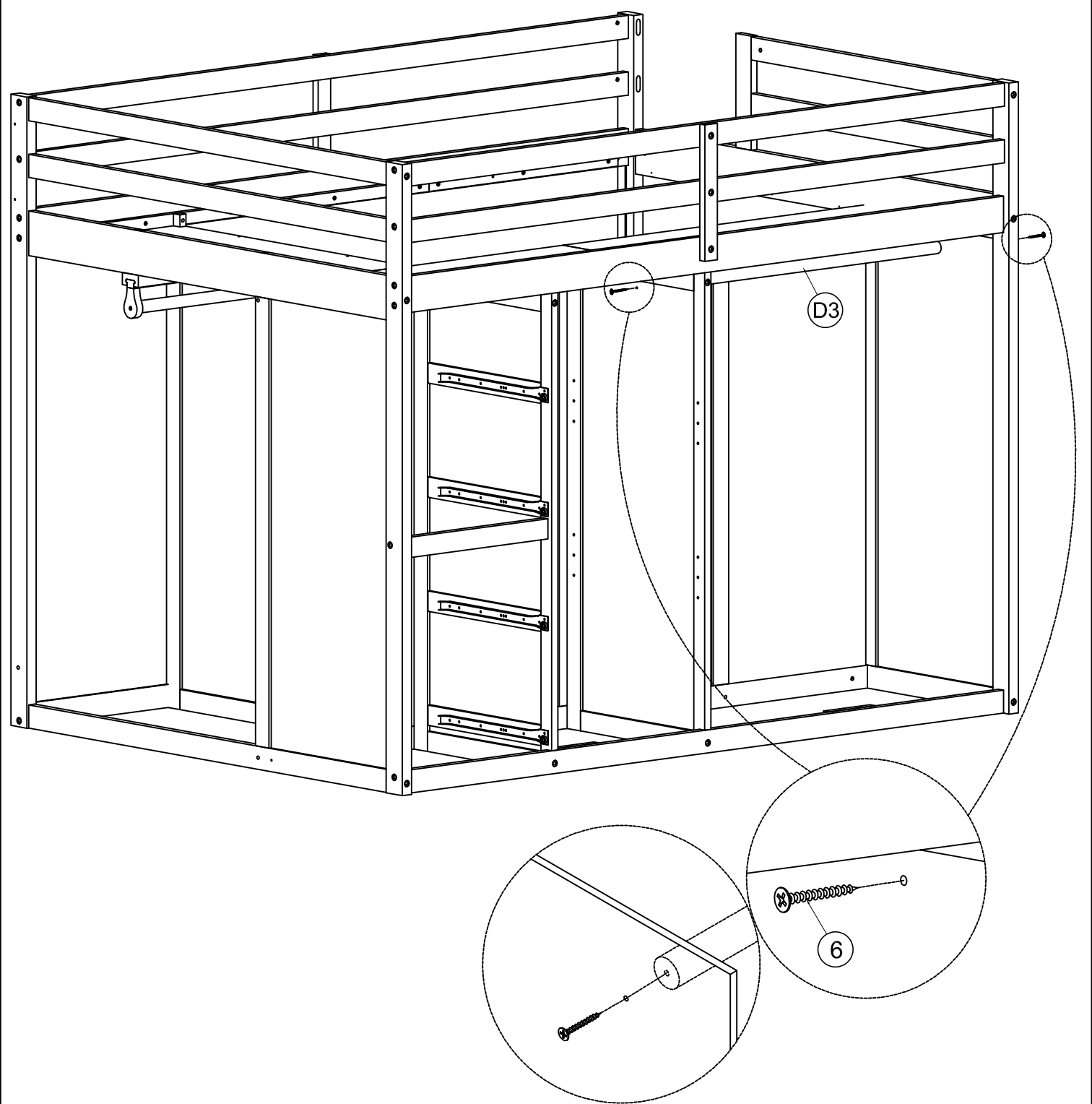


STEP22: Following below illustration.

6

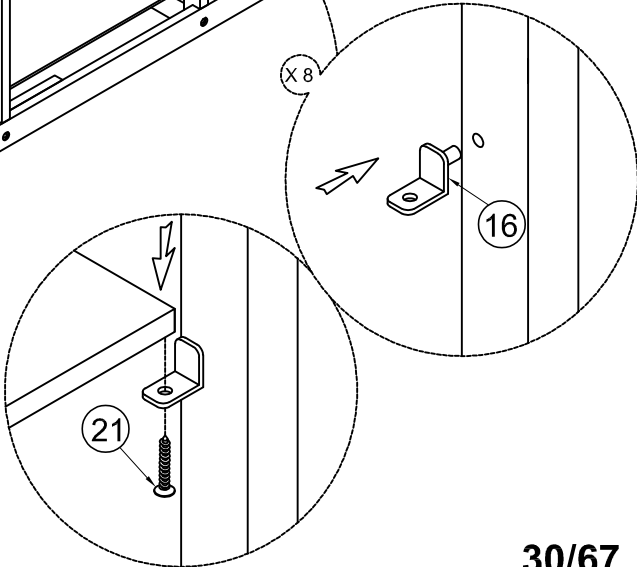
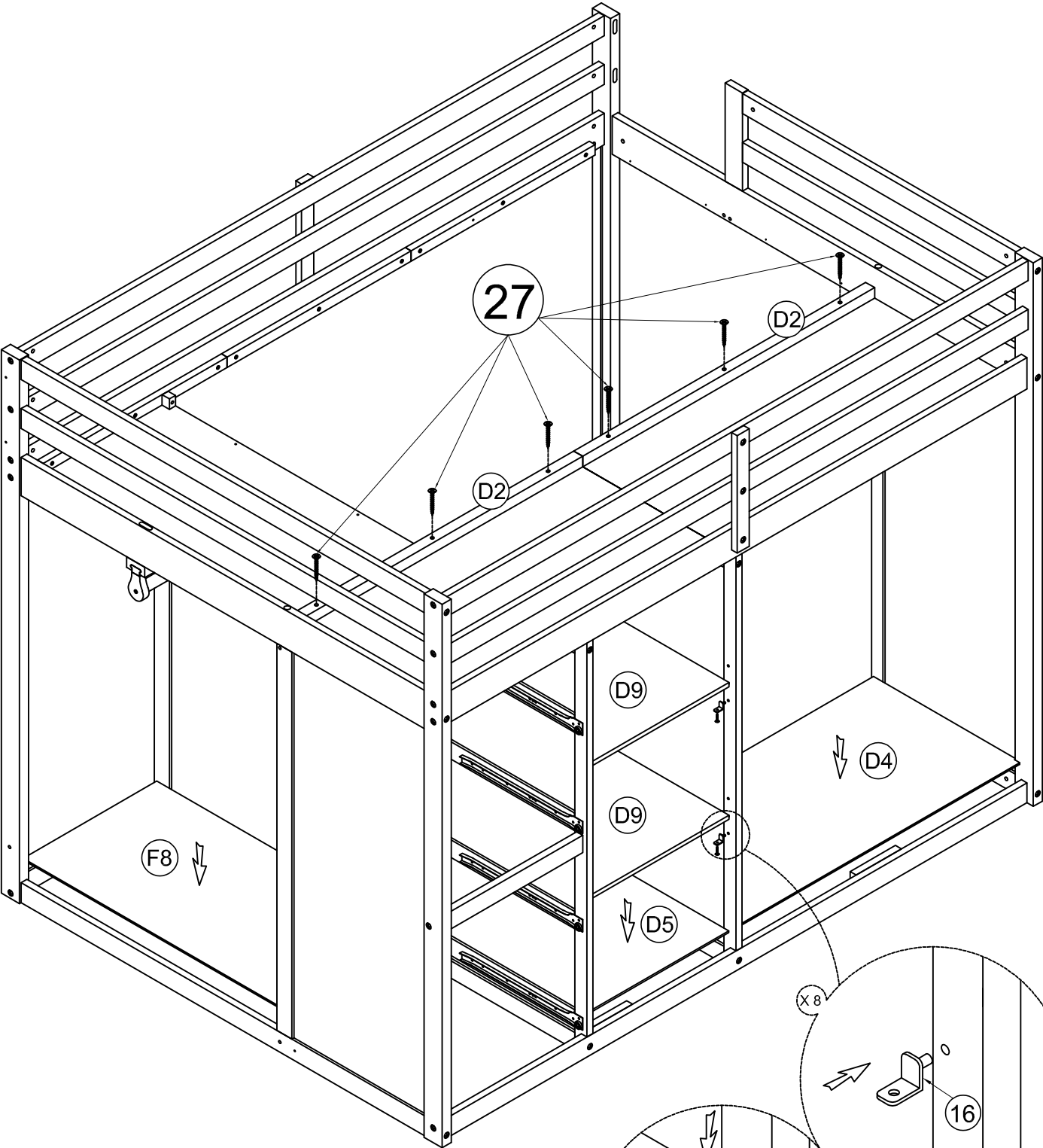


2(pcs)



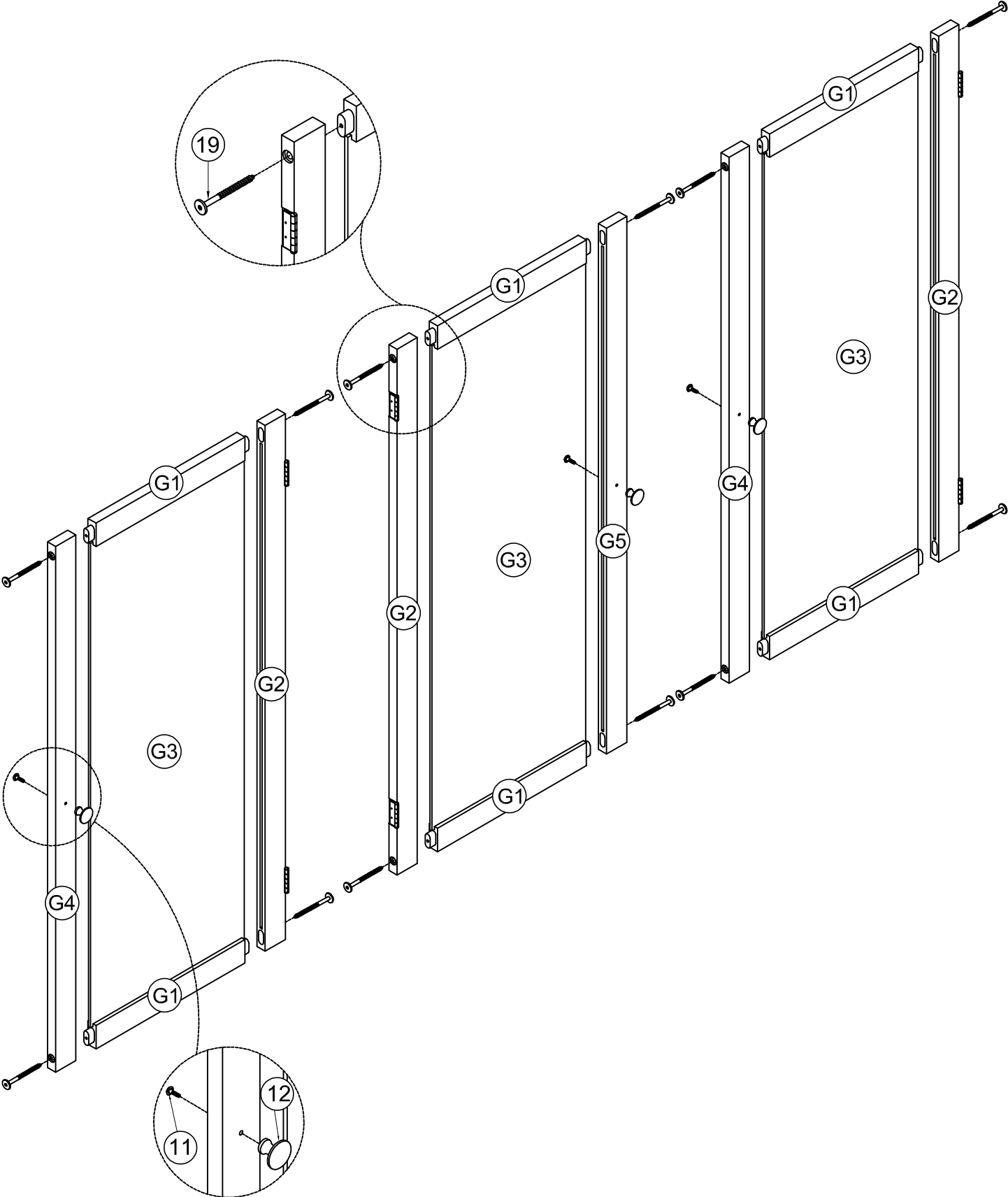
STEP23: Following below illustration.

27	16	21
		
6(pcs)	8(pcs)	8(pcs)



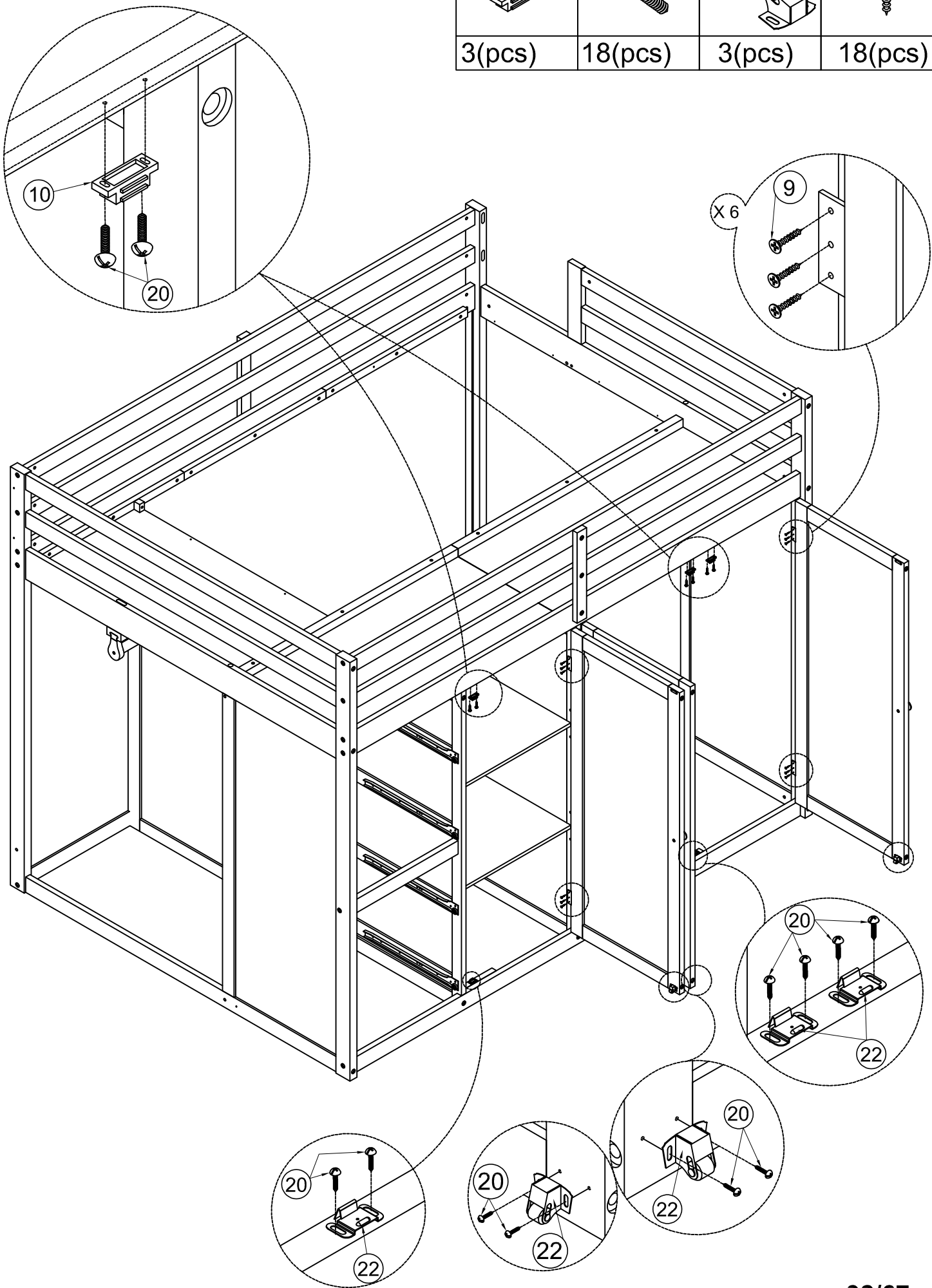
STEP24: Following below illustration.

12	11	19
		
3(pcs)	3(pcs)	12(pcs)

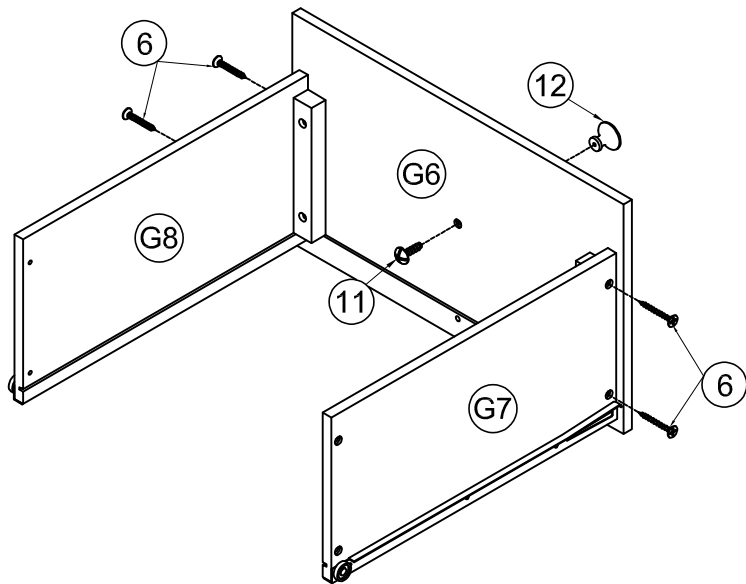


STEP25: Following below illustration.

10	20	22	9
			
3(pcs)	18(pcs)	3(pcs)	18(pcs)

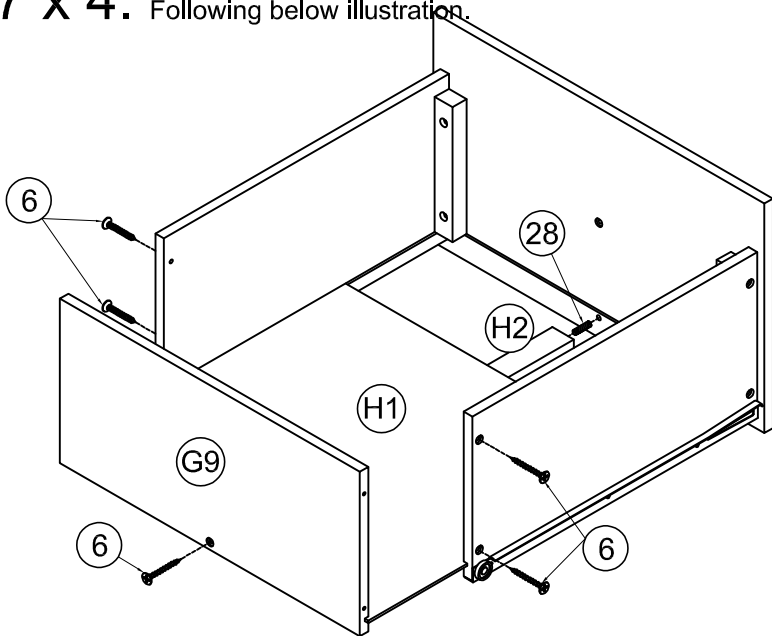


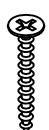
STEP26 x 4: Following below illustration.



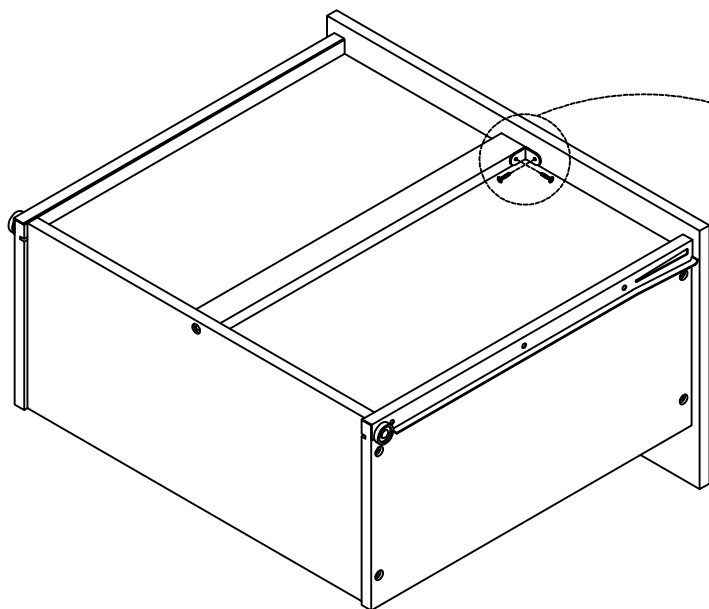
12	11
	
4(pcs)	4(pcs)
6	
	
16(pcs)	

STEP27 x 4: Following below illustration.

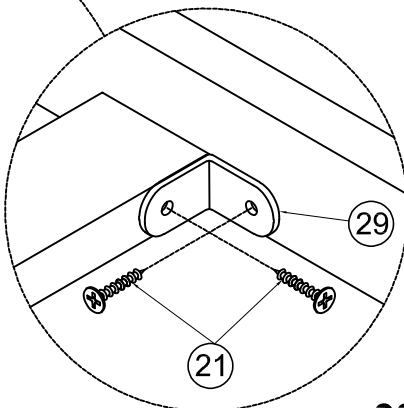


28	
4(pcs)	
6	
20(pcs)	

STEP28 x 4: Following below illustration.

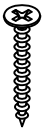


21	29
	
8(pcs)	4(pcs)

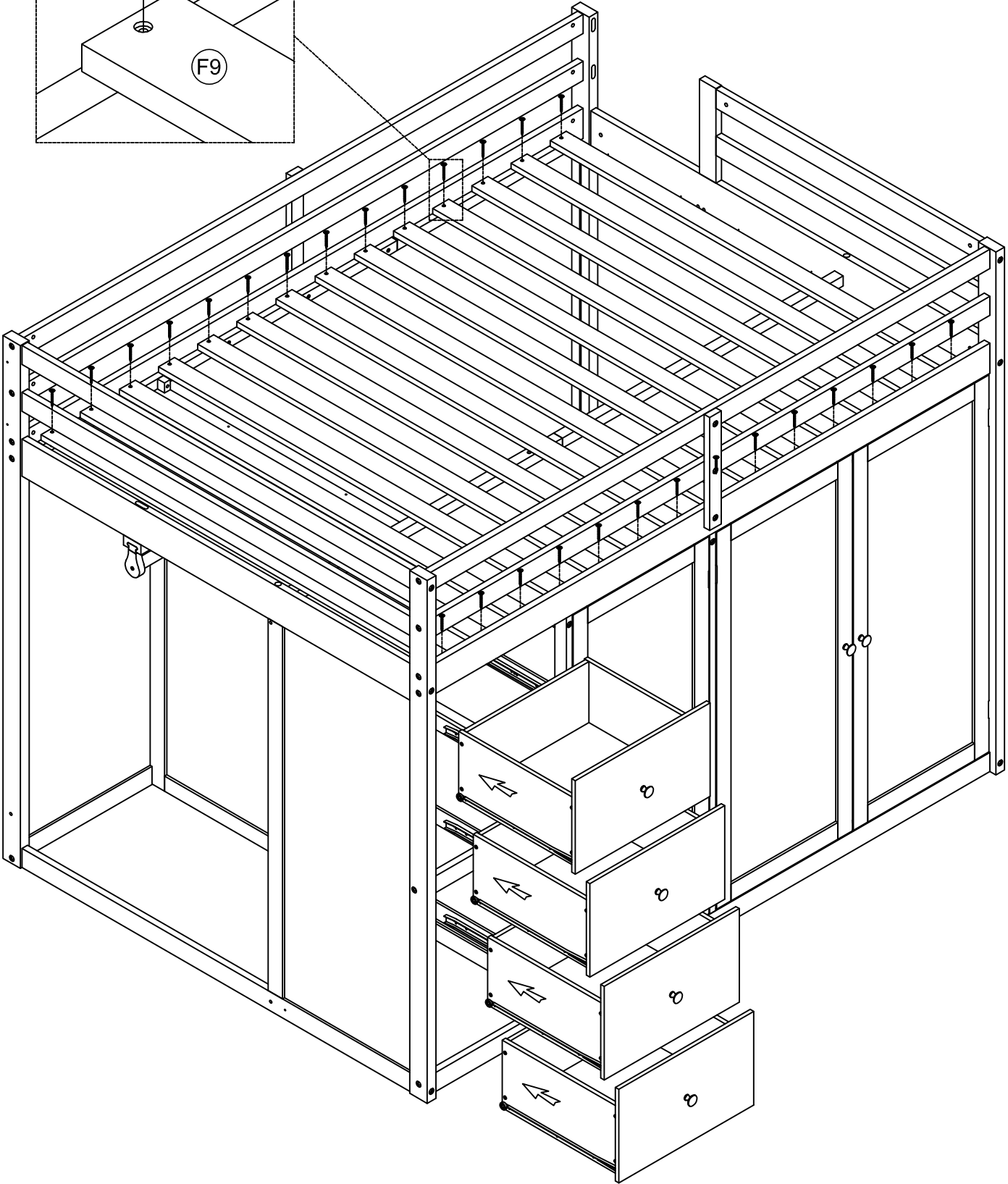
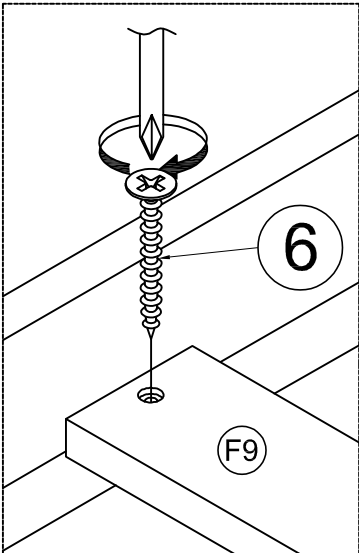


STEP29: Following below illustration.

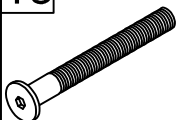
6

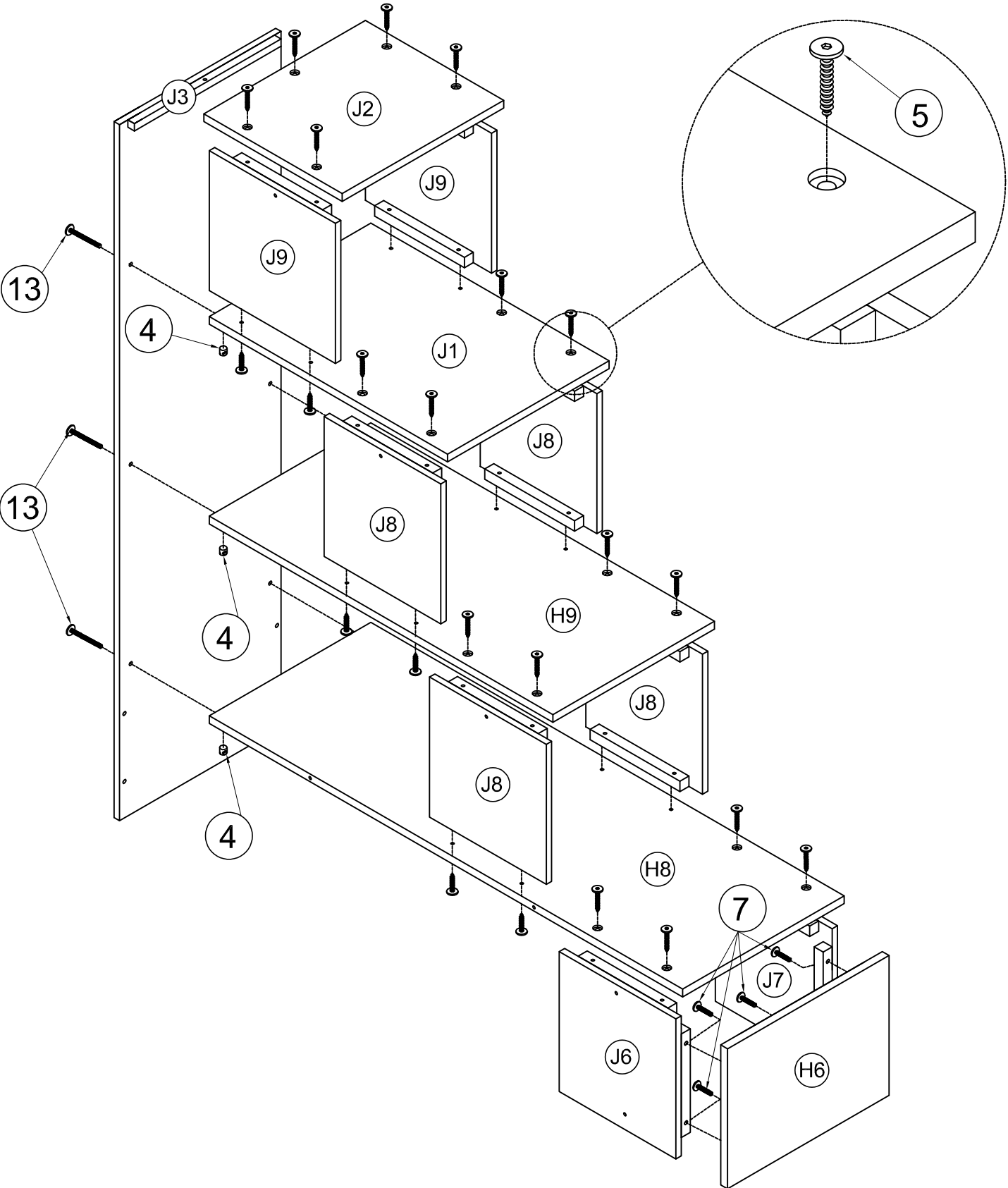


28(pcs)



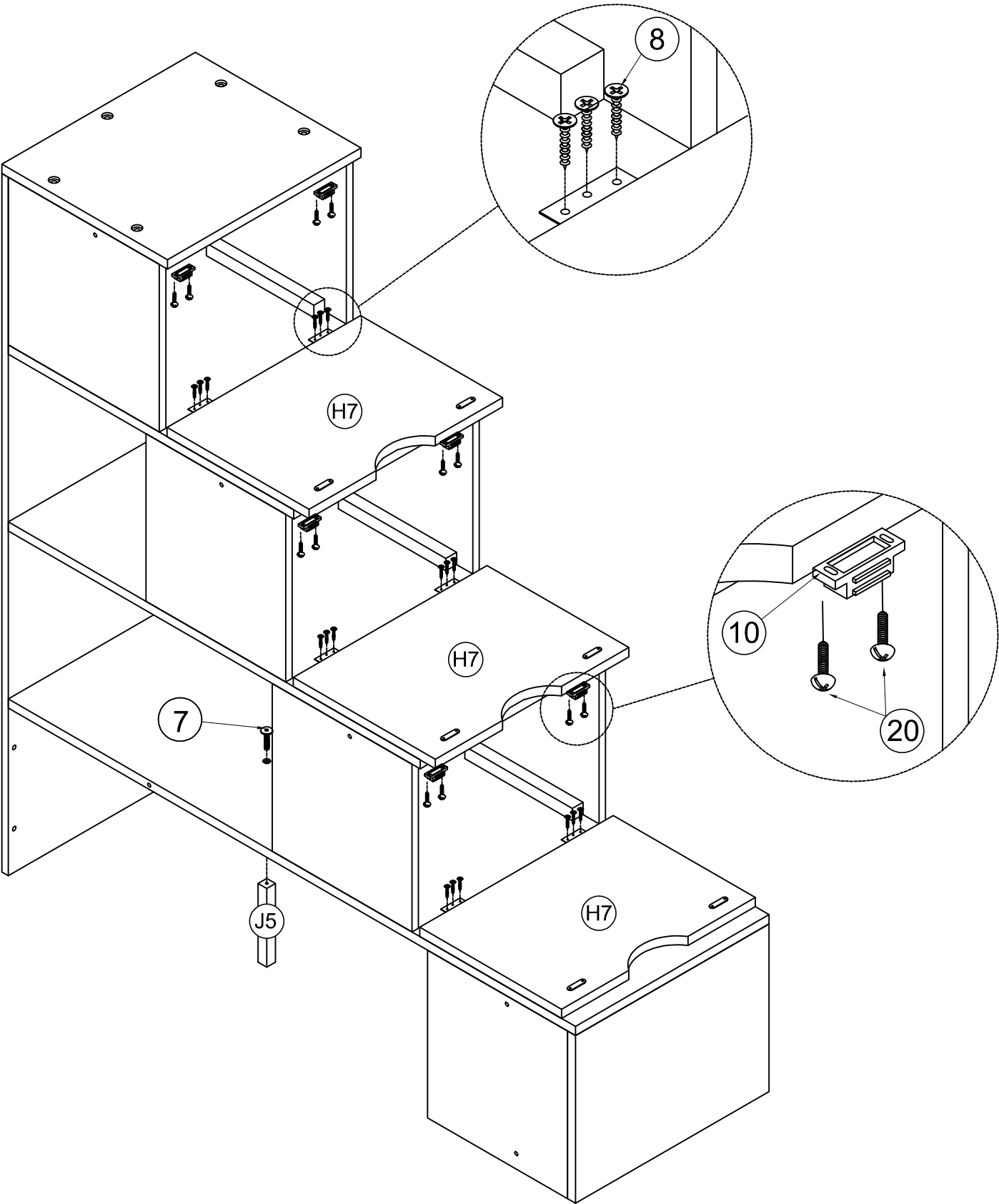
STEP30: Following below illustration.

7	4	13	5
			
4(pcs)	6(pcs)	6(pcs)	29(pcs)

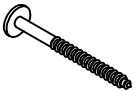


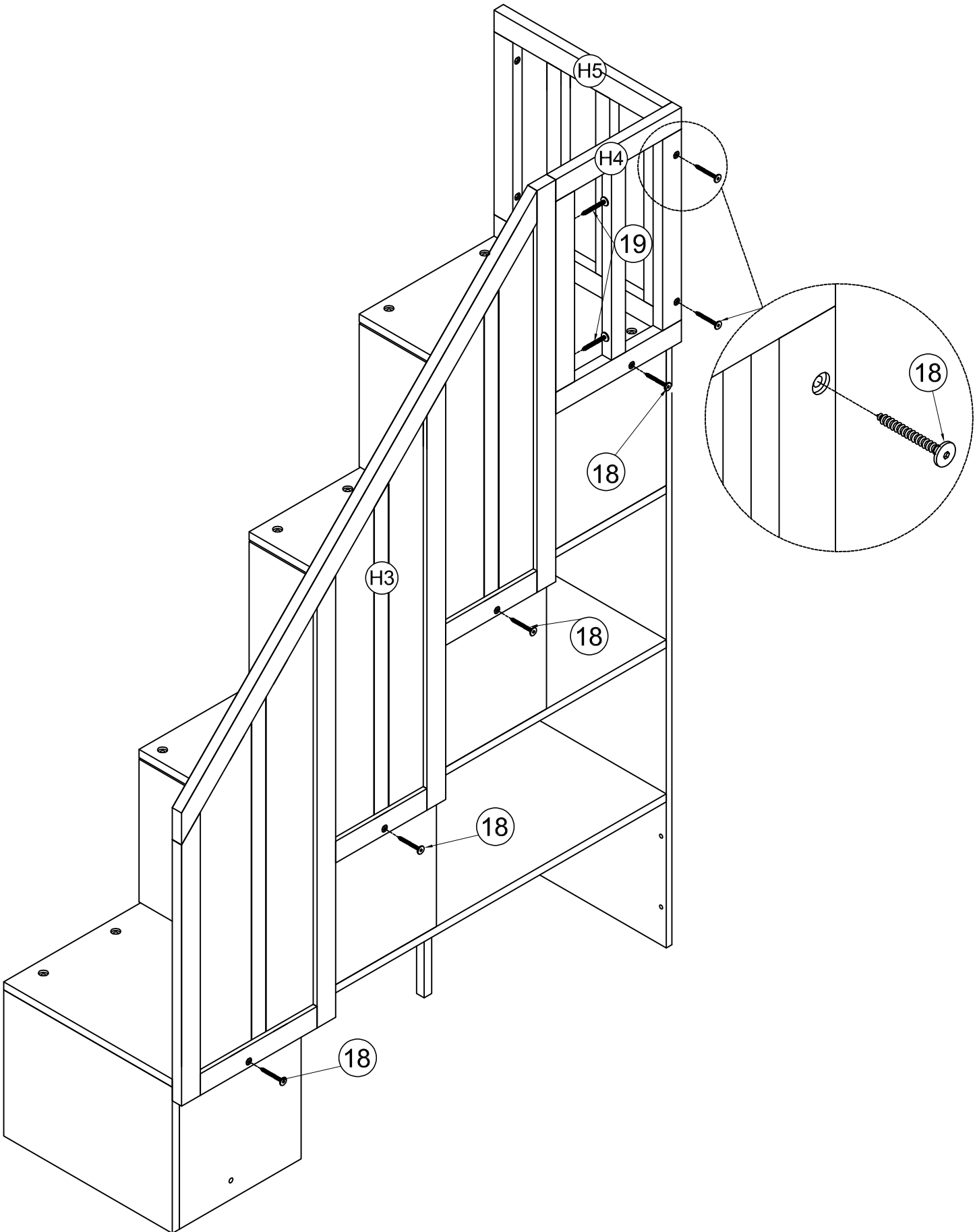
STEP31: Following below illustration.

7	10	20	8
			
1(pc)	6(pcs)	12(pcs)	18(pcs)

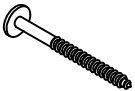
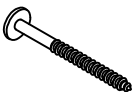


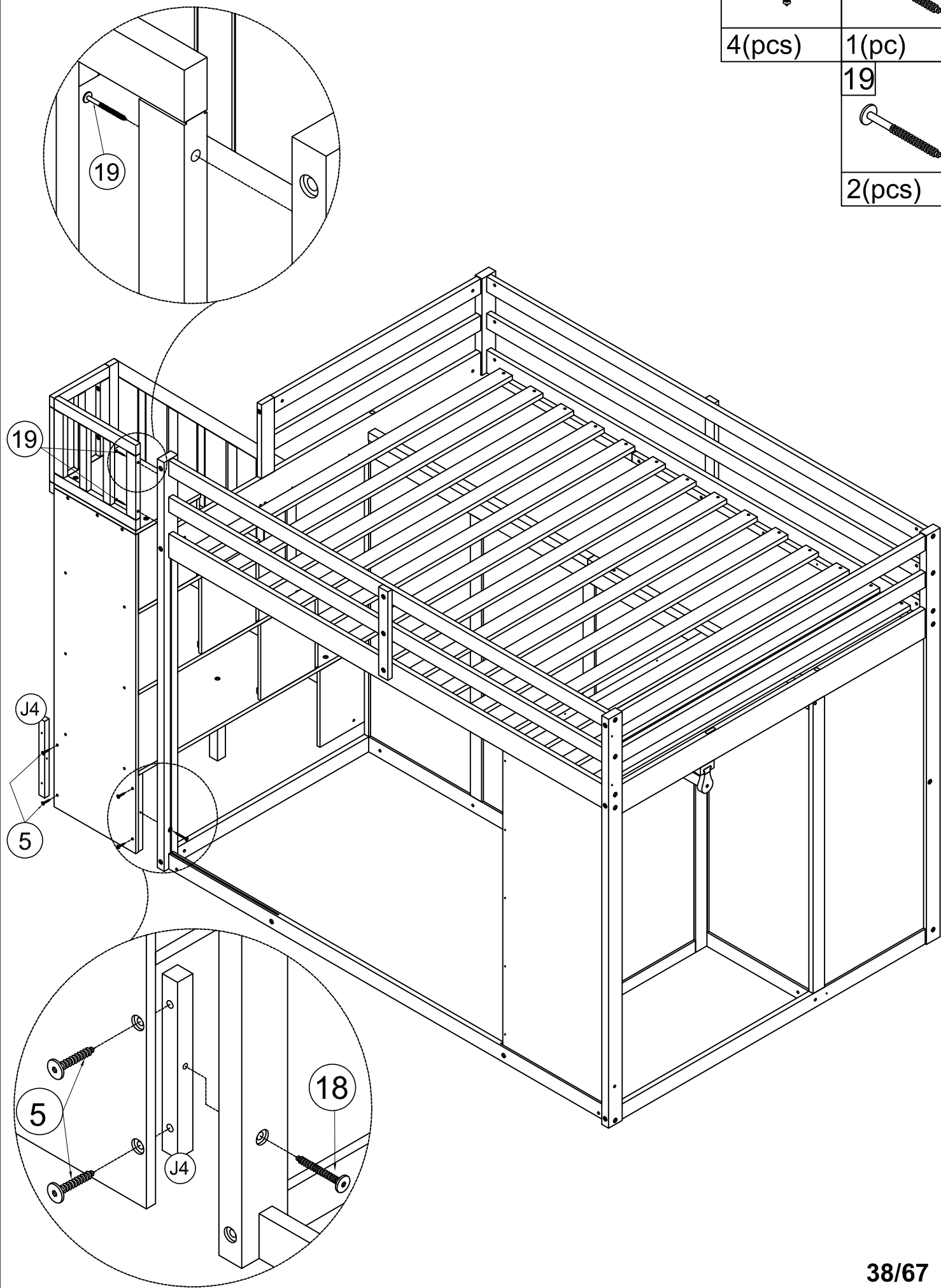
STEP32: Following below illustration.

18	19
	
6(pcs)	2(pcs)



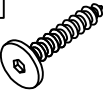
STEP33: Following below illustration.

5		18	
4(pcs)		1(pc)	
		19	
		2(pcs)	

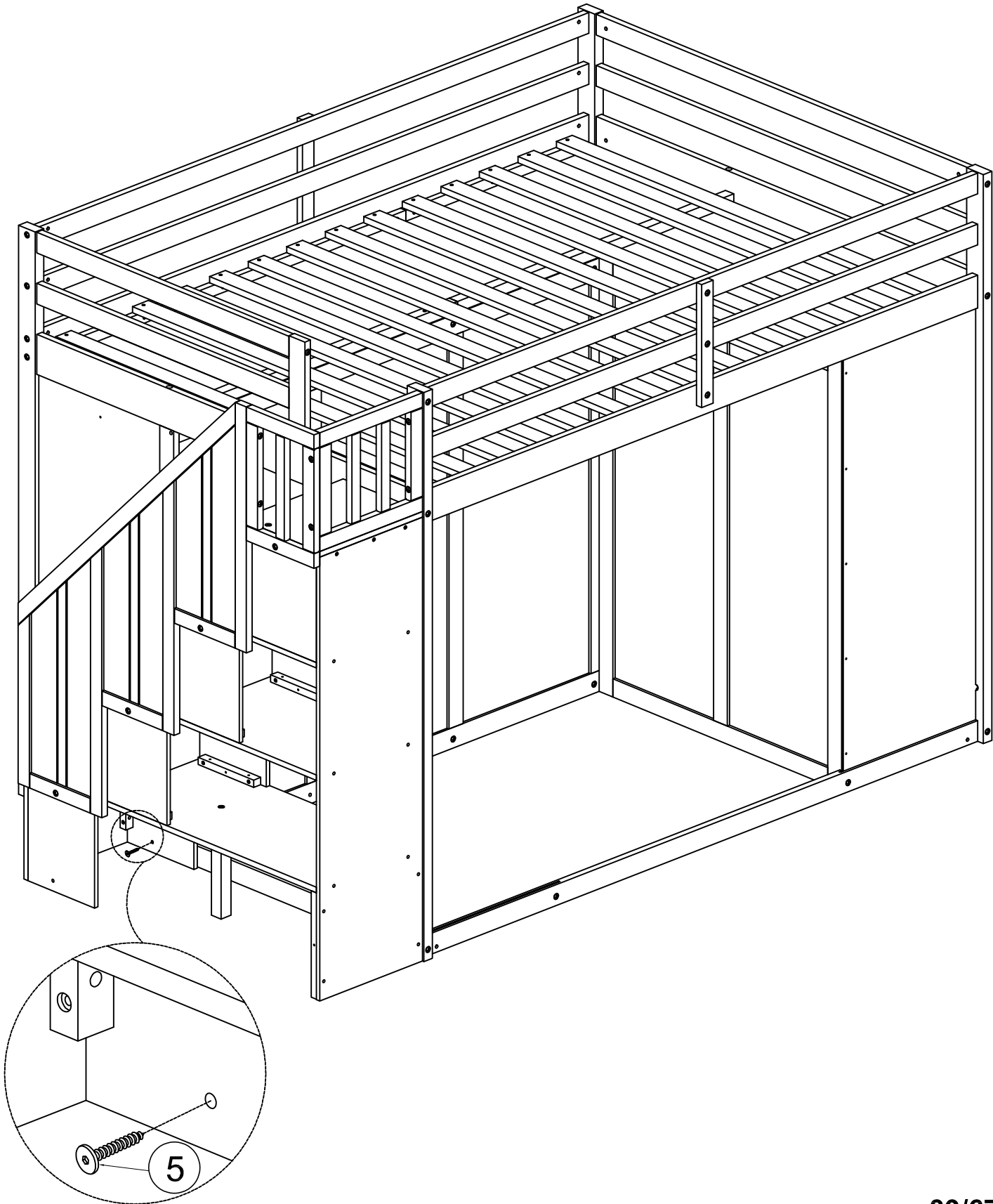


STEP34: Following below illustration.

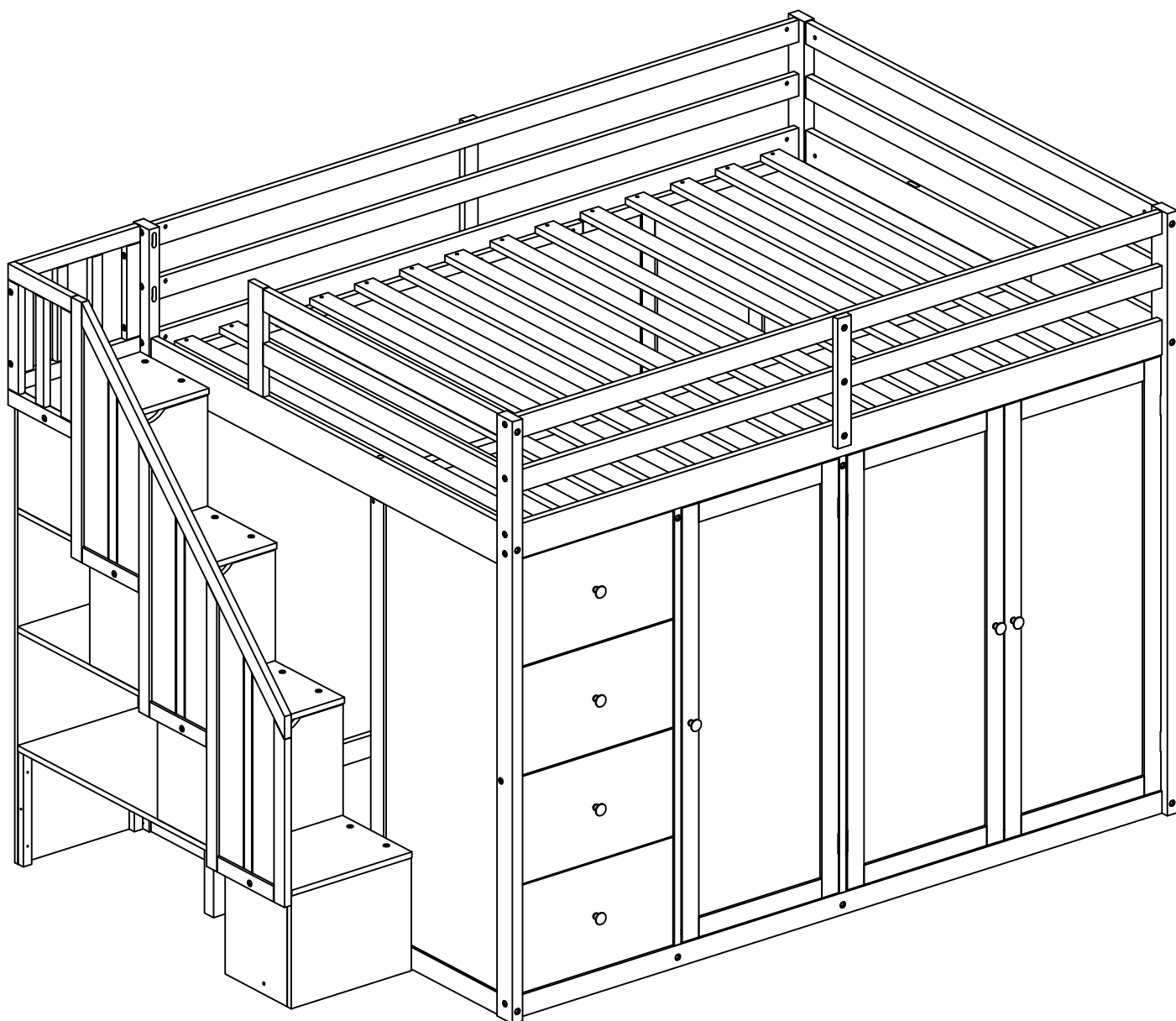
5



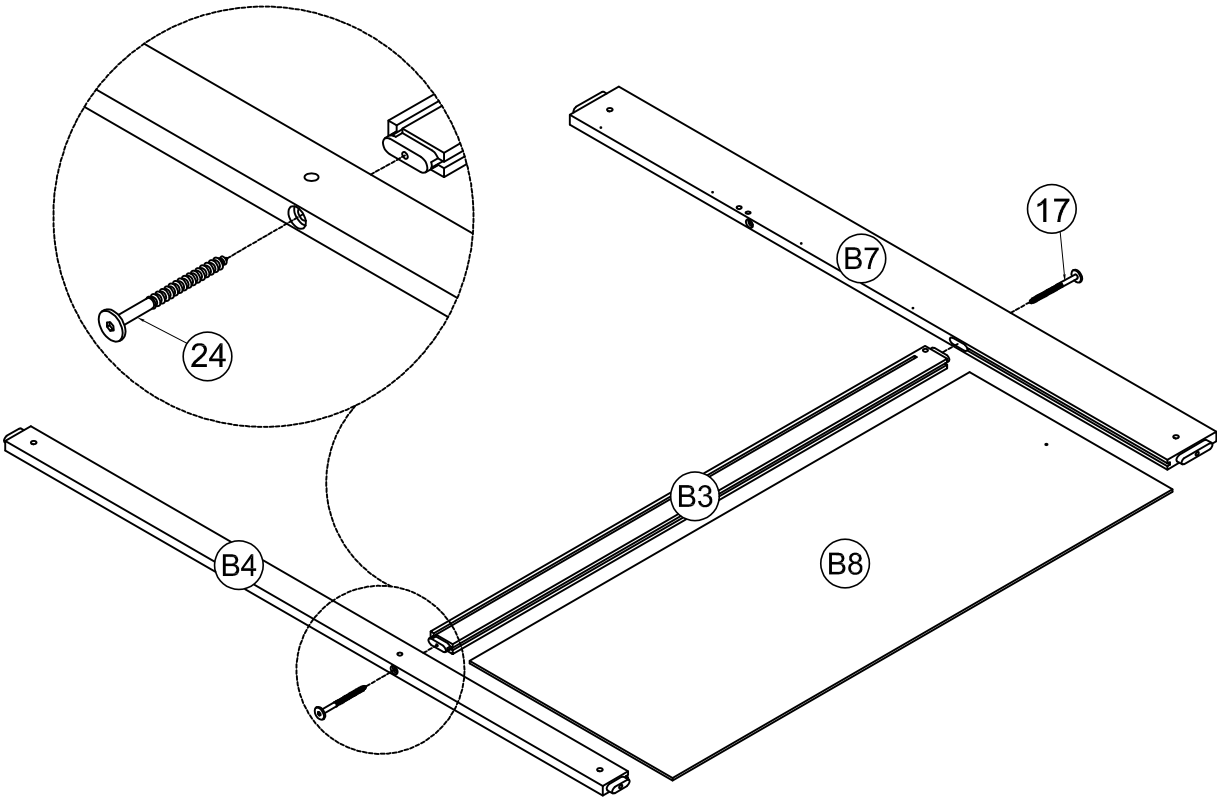
1(pc)



OPTION 2: STAIR IN LEFT

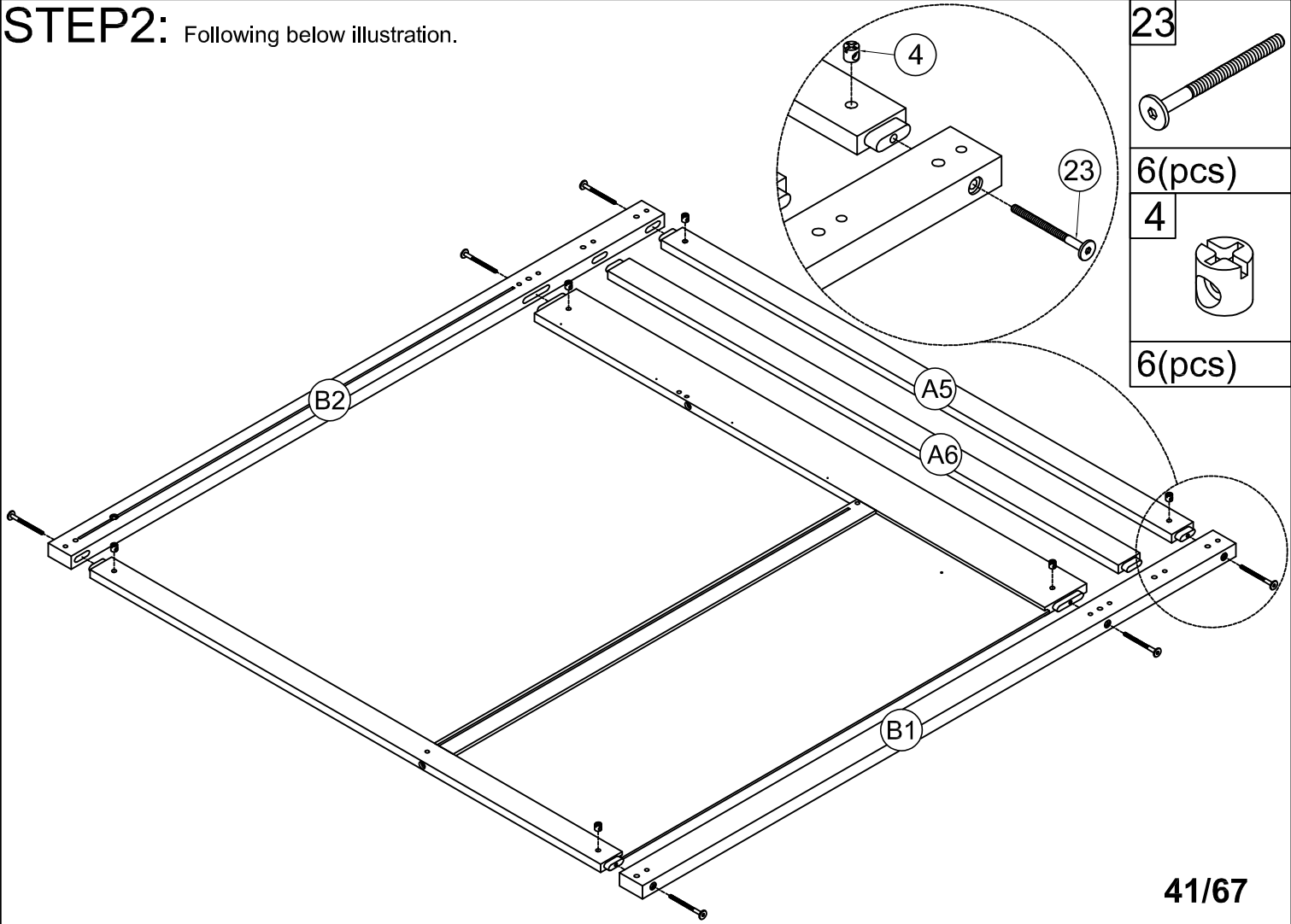


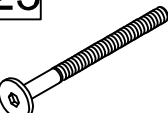
STEP1: Following below illustration.



17	
1(pc)	
24	
1(pc)	

STEP2: Following below illustration.



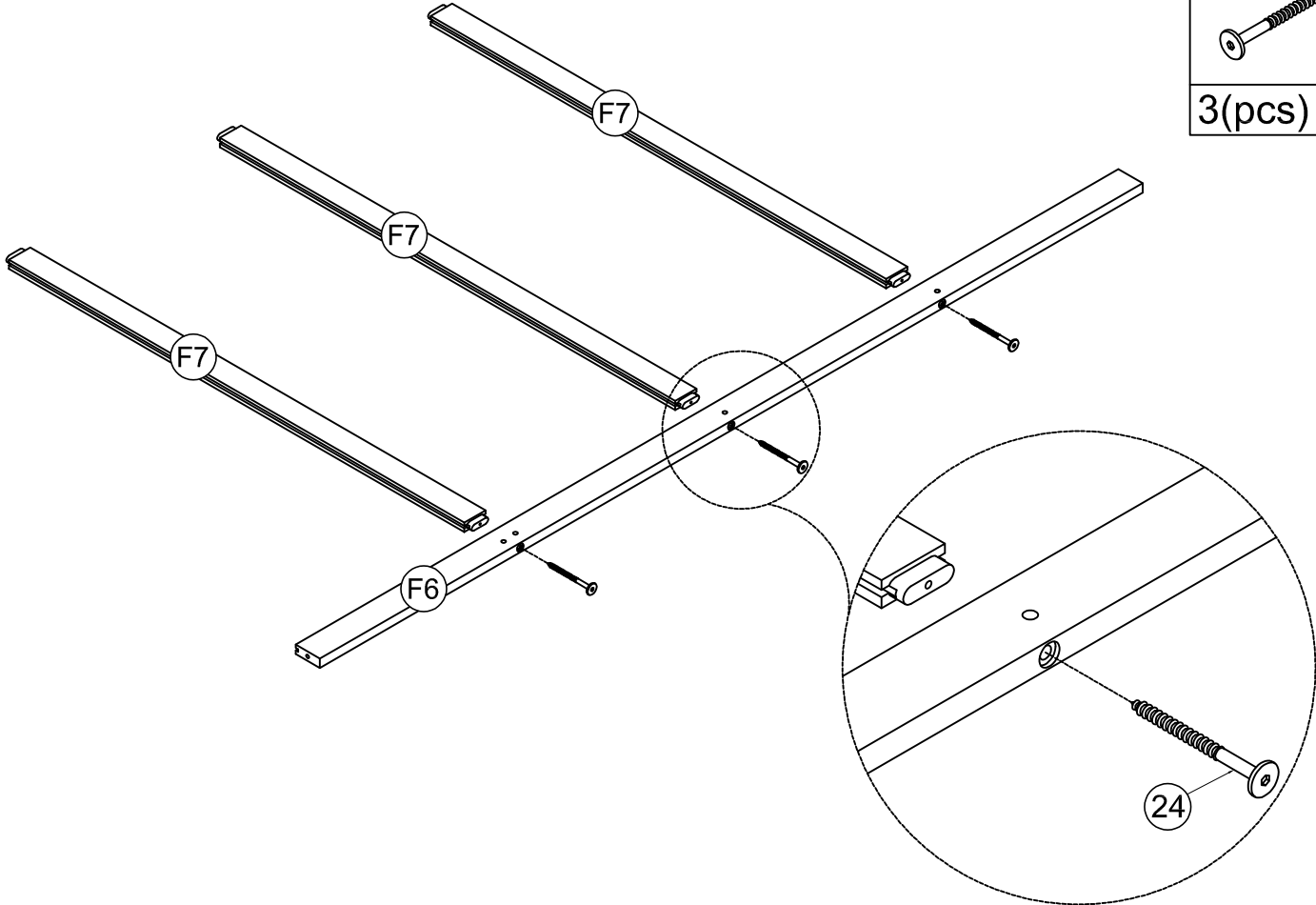
23	
6(pcs)	
4	
6(pcs)	

STEP3: Following below illustration.

24



3(pcs)

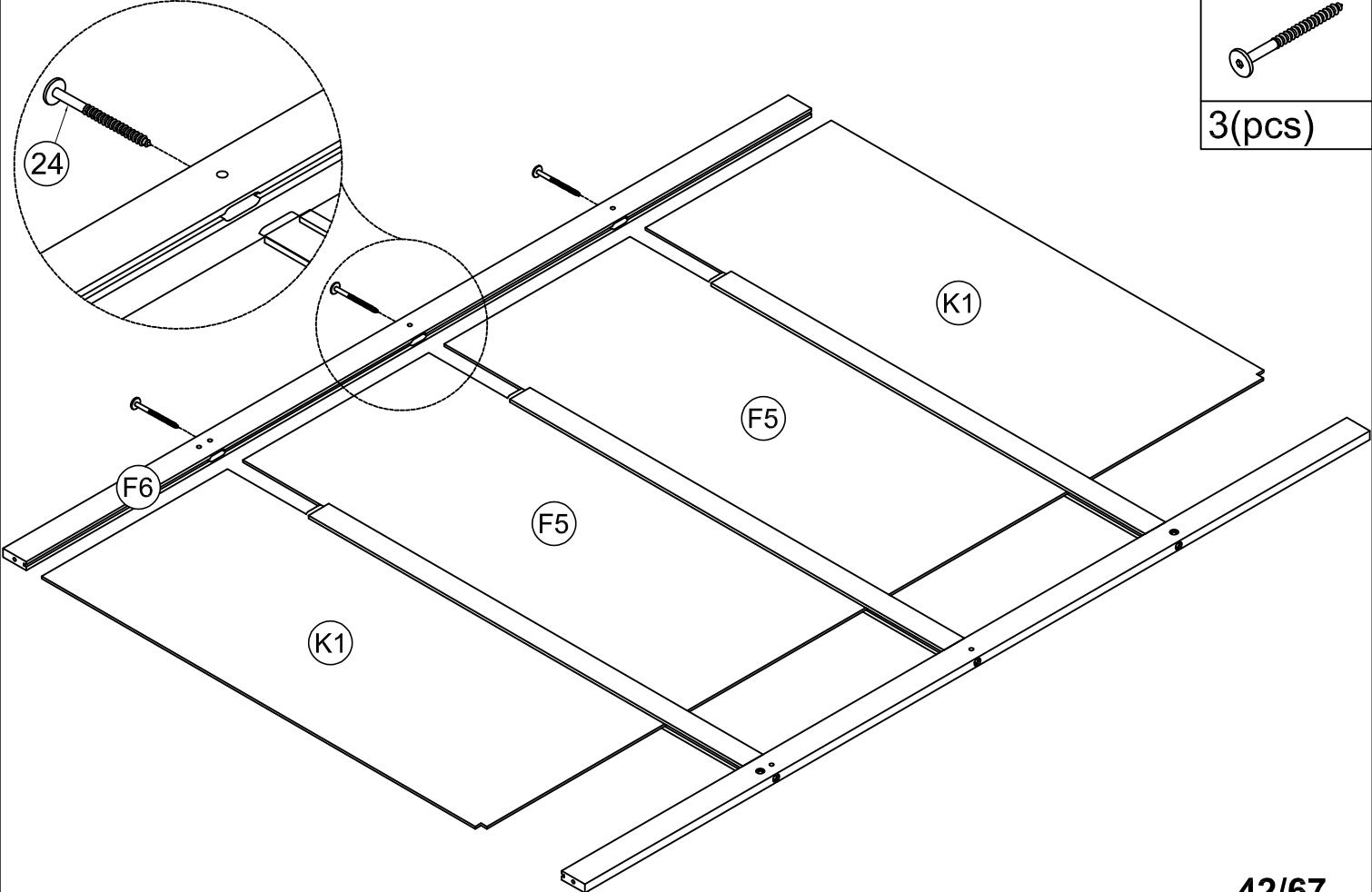


STEP4: Following below illustration.

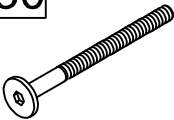
24

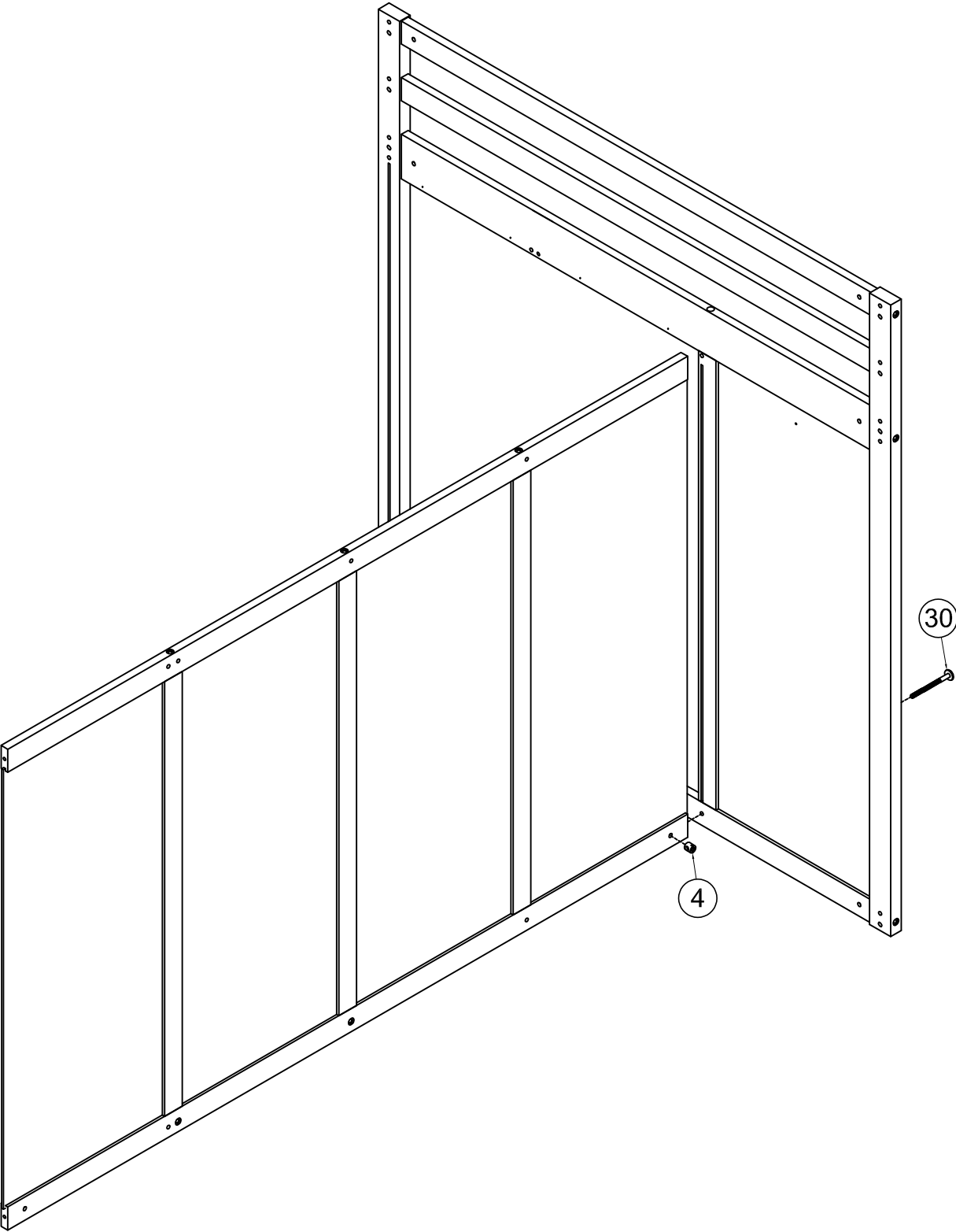


3(pcs)

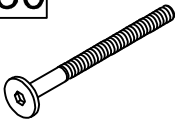


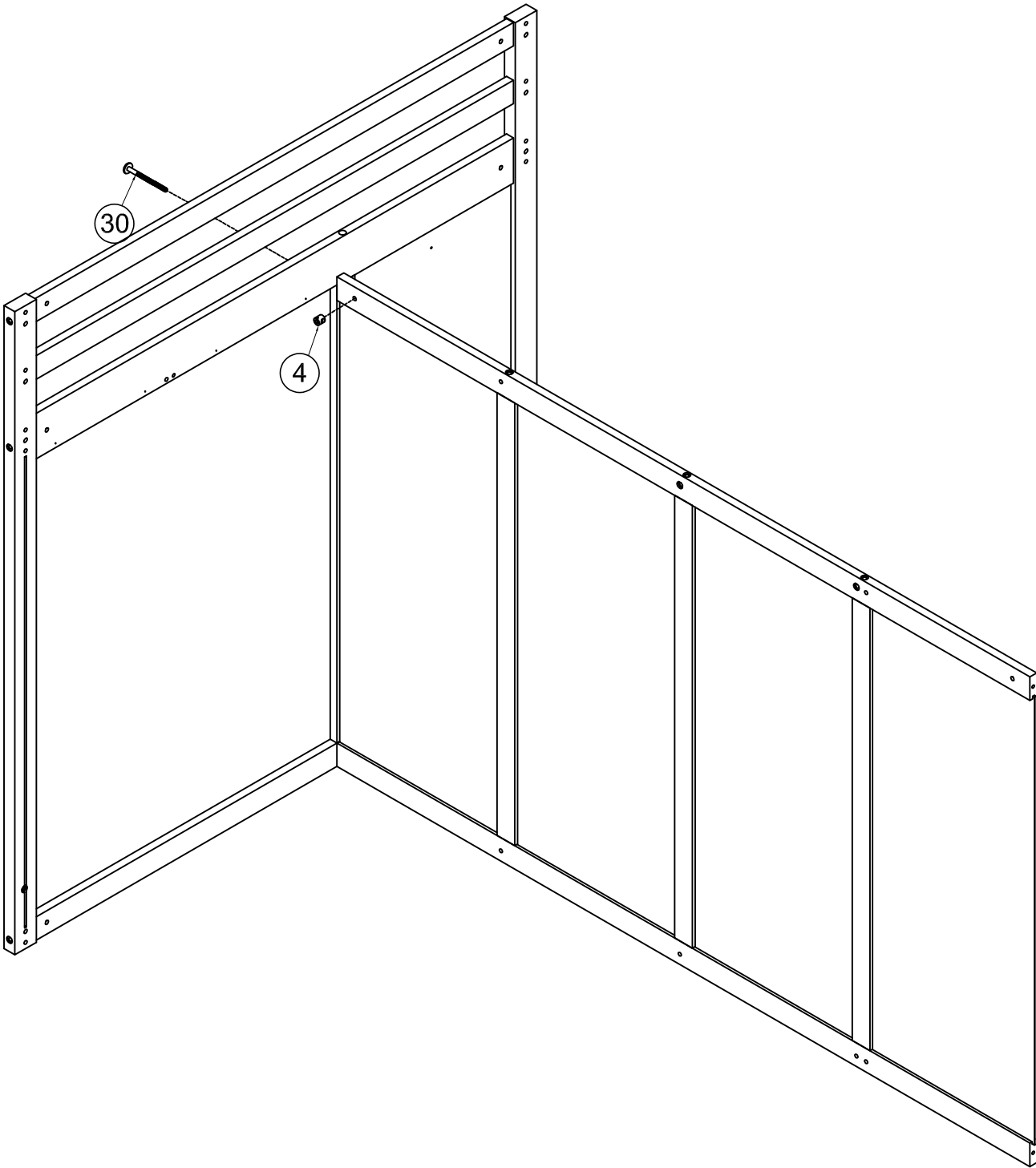
STEP5: Following below illustration.

4		30	
1(pc)		1(pc)	



STEP6: Following below illustration.

4		30	
1(pc)		1(pc)	

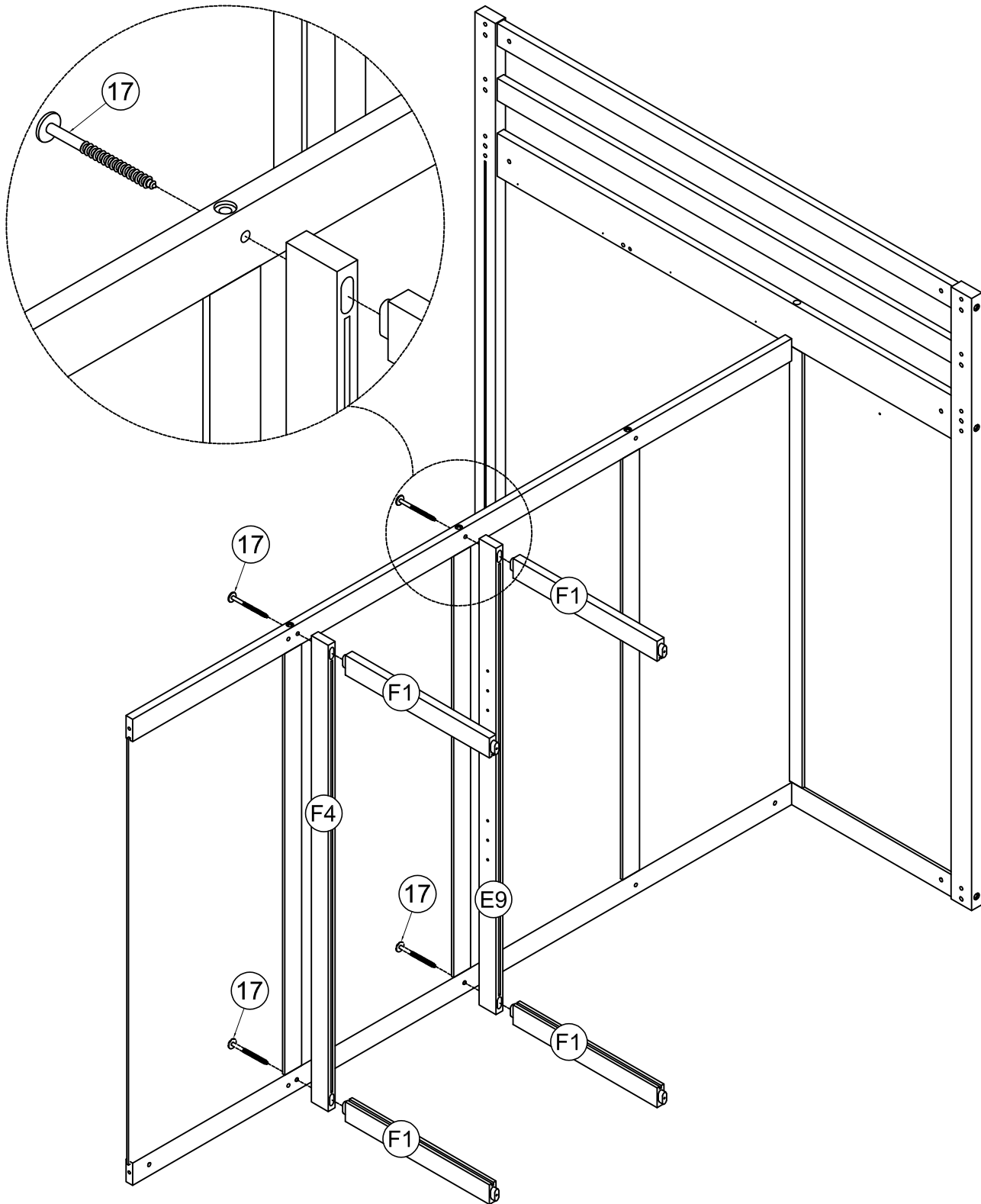


STEP7: Following below illustration.

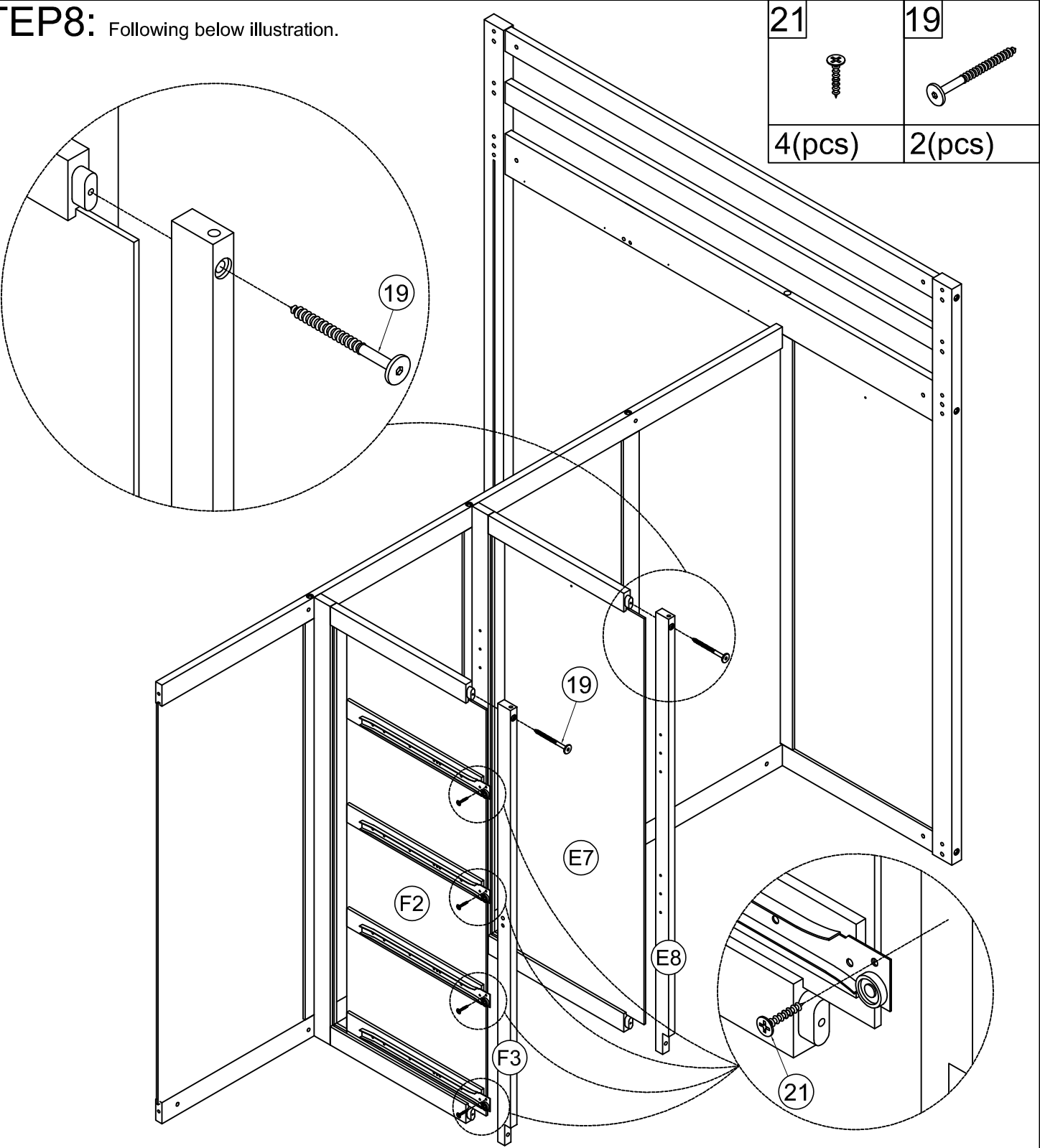
17



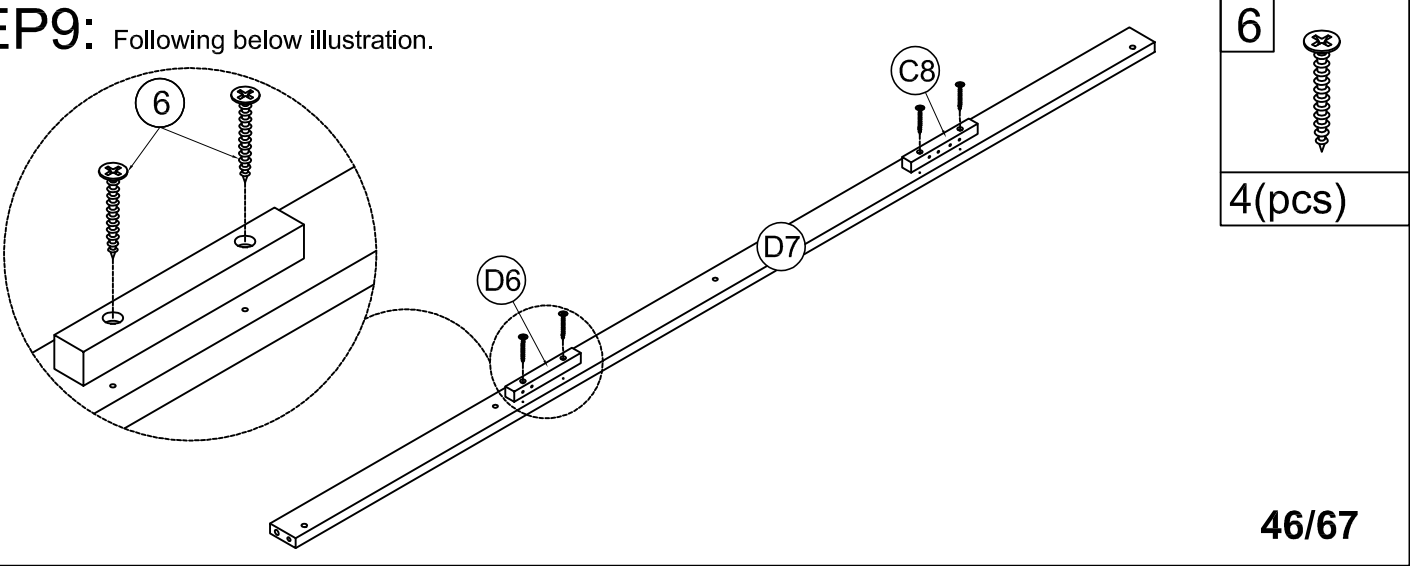
4(pcs)



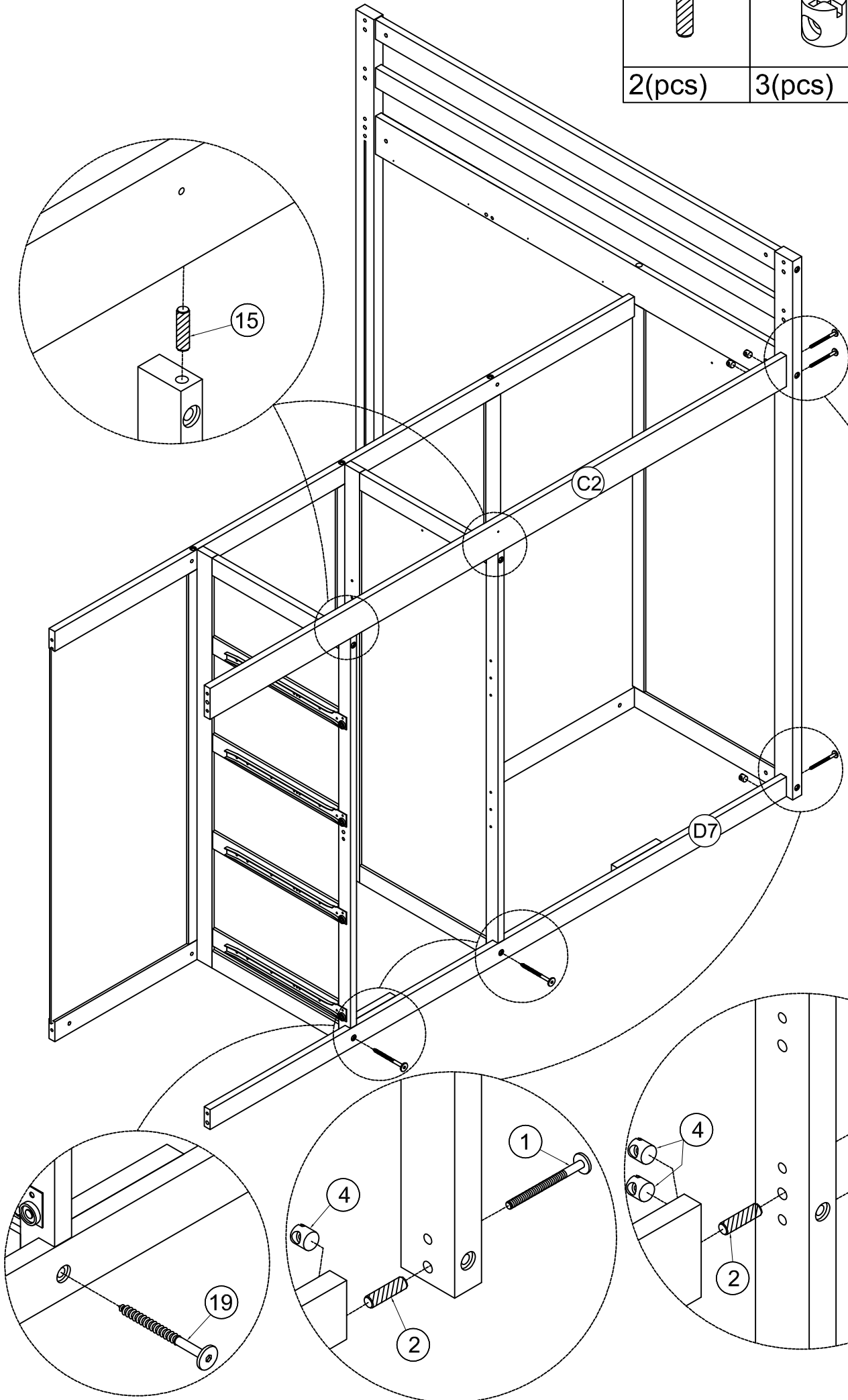
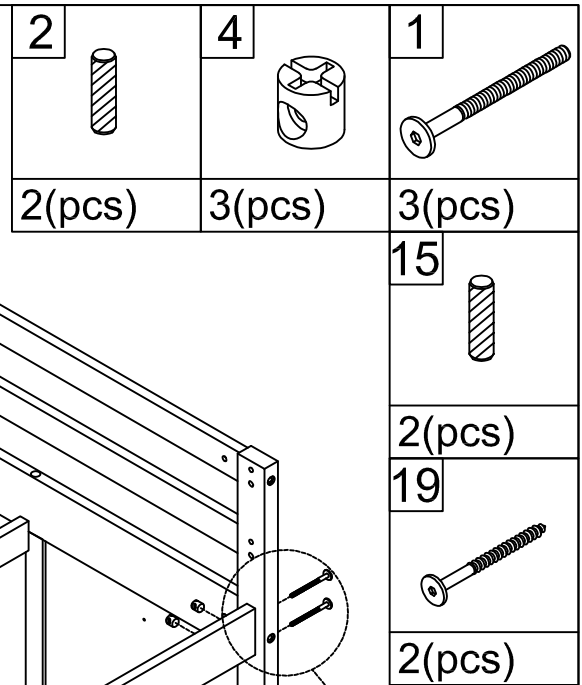
STEP8: Following below illustration.



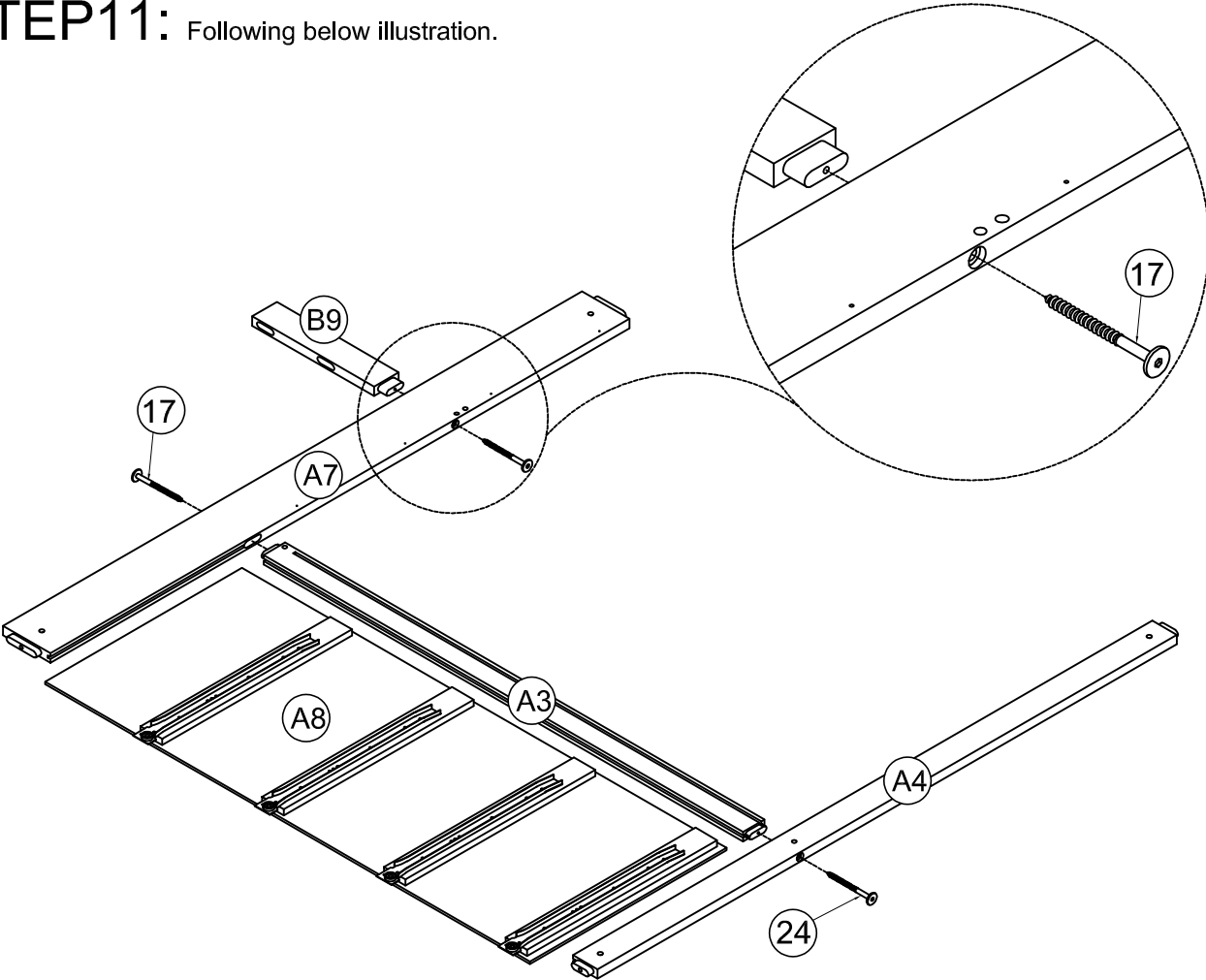
STEP9: Following below illustration.



STEP10: Following below illustration.

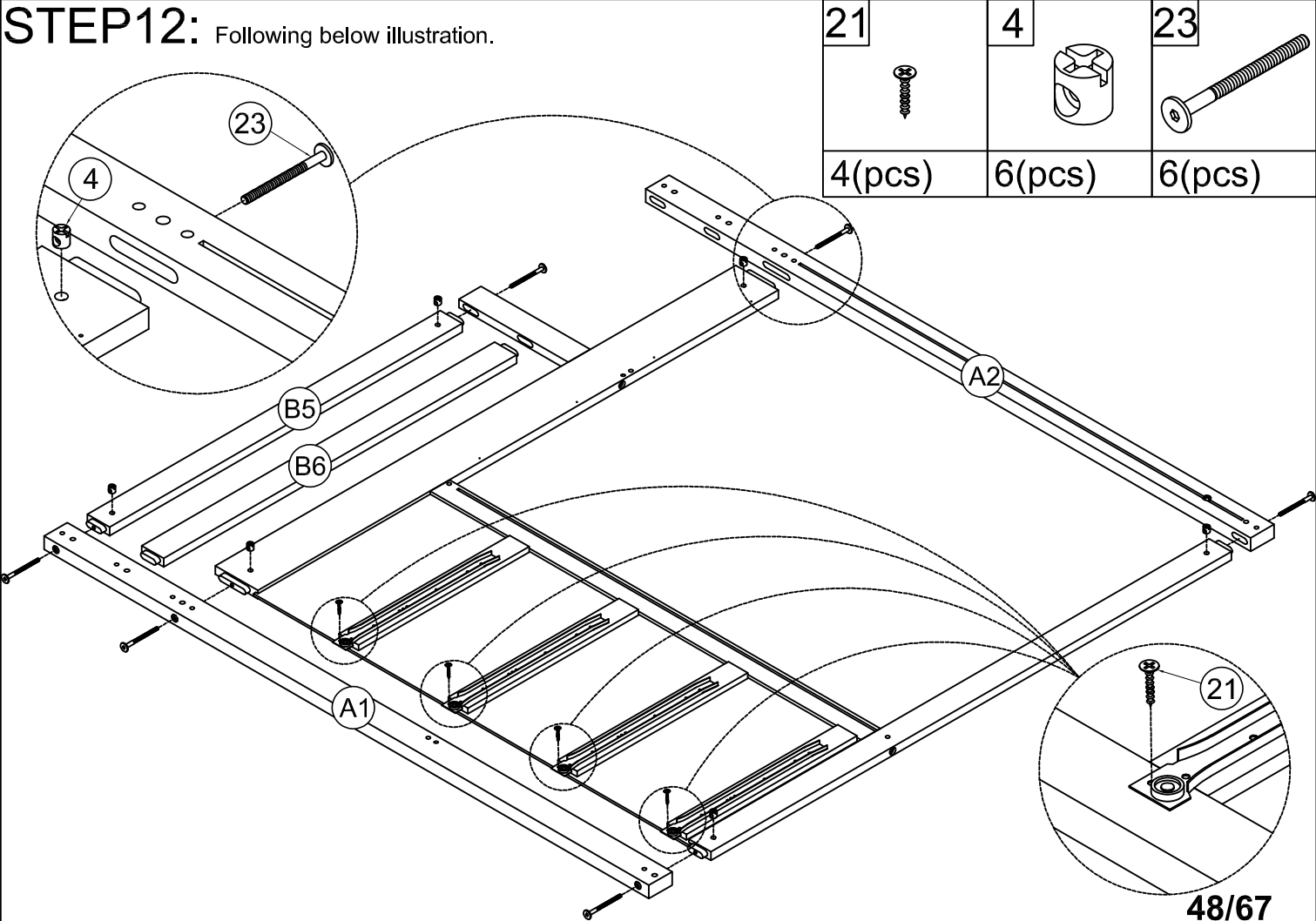


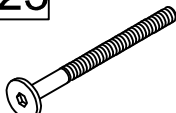
STEP11: Following below illustration.



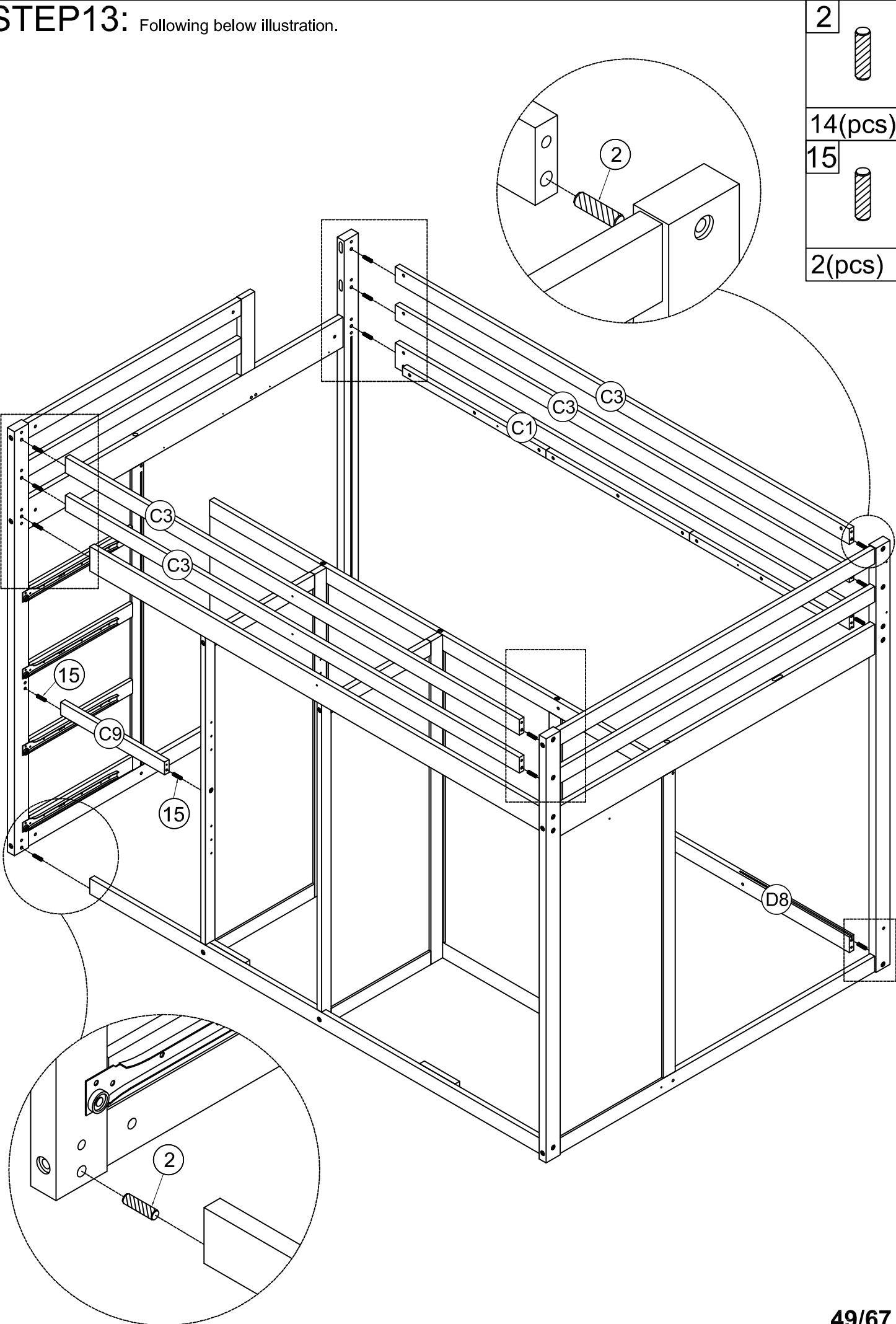
17	
2(pcs)	
24	
1(pc)	

STEP12: Following below illustration.

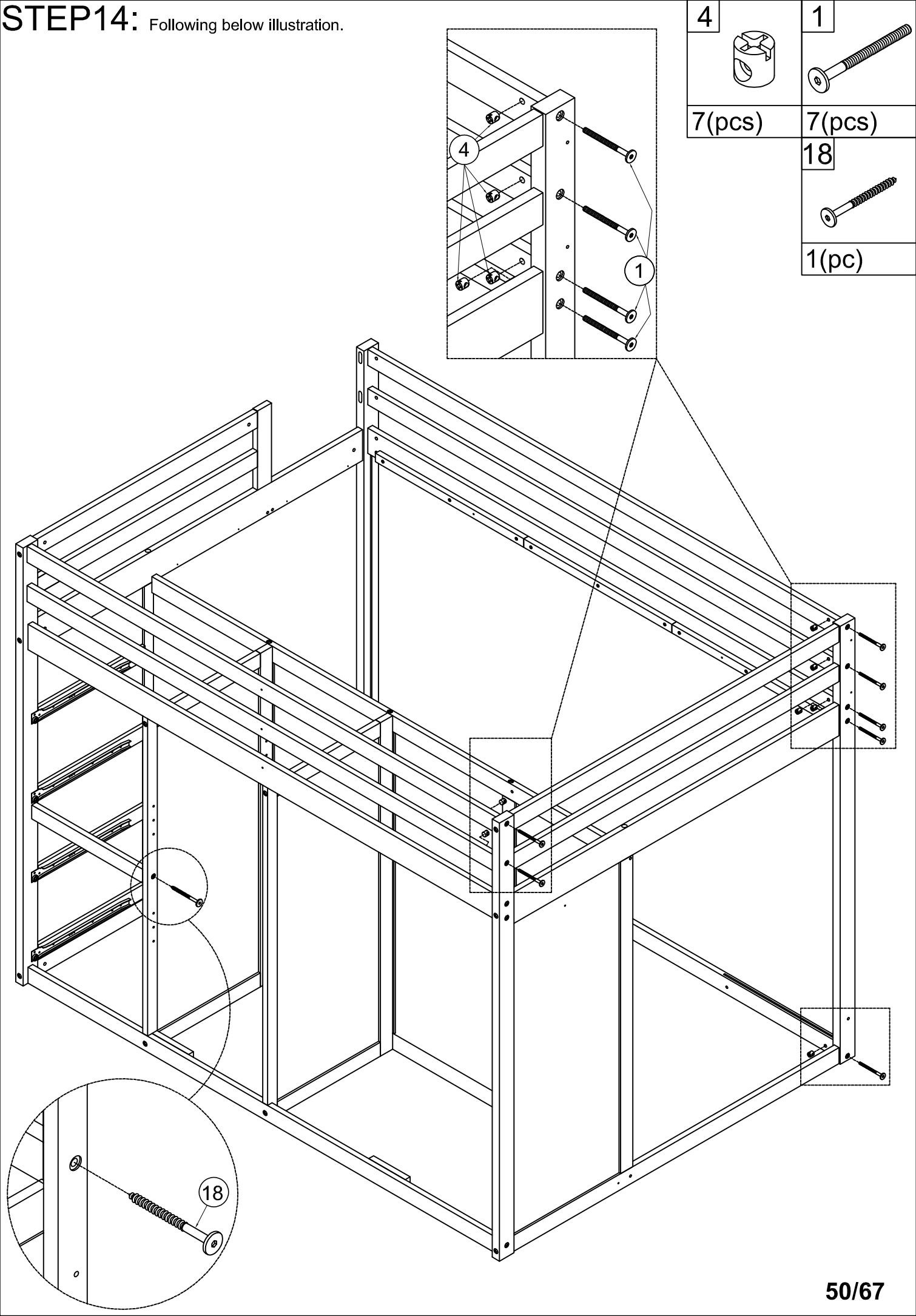


21	4	23
		
4(pcs)	6(pcs)	6(pcs)

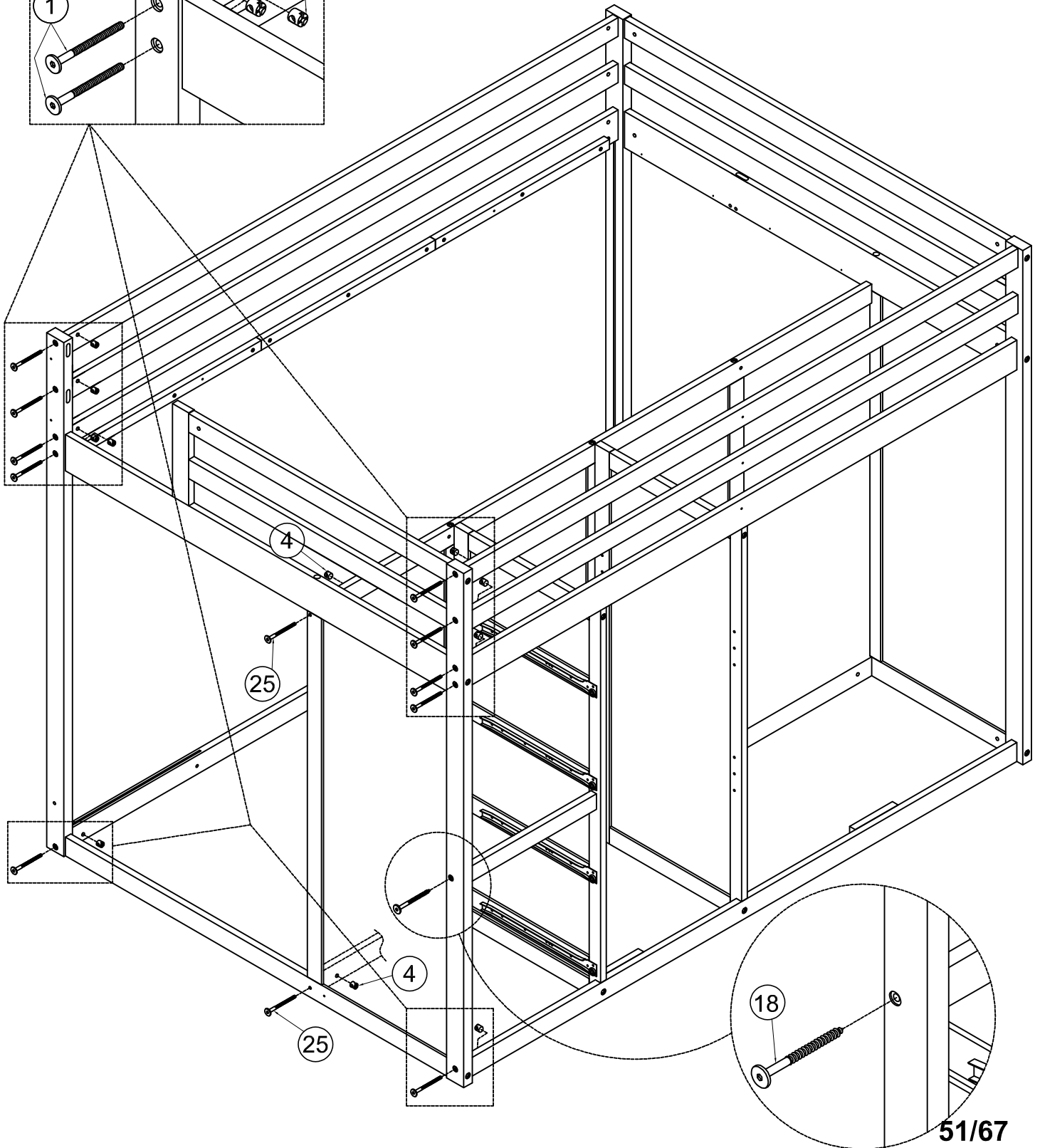
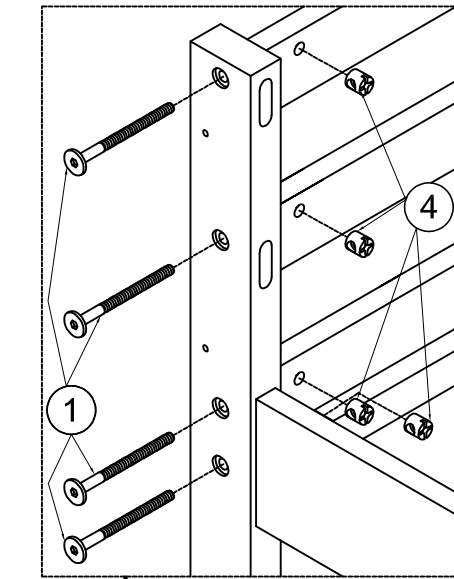
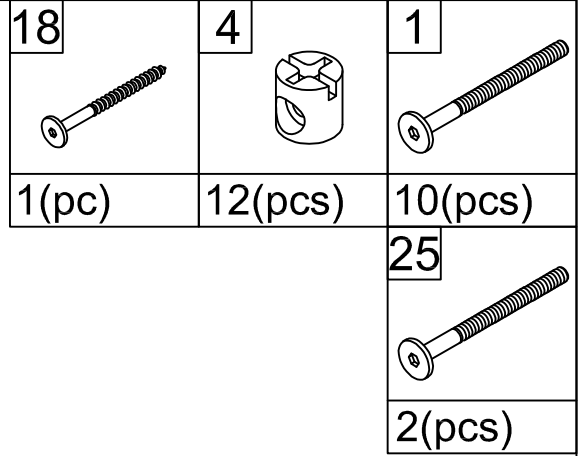
STEP13: Following below illustration.



STEP14: Following below illustration.



STEP15: Following below illustration.

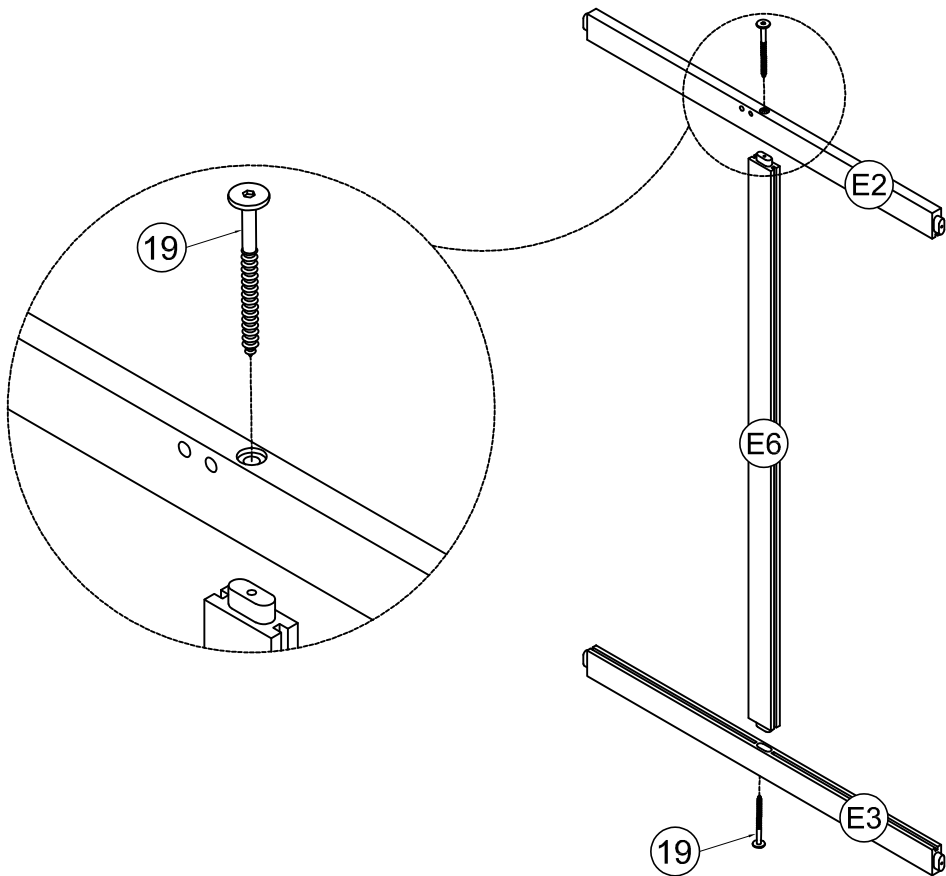


STEP16: Following below illustration.

19



2(pcs)

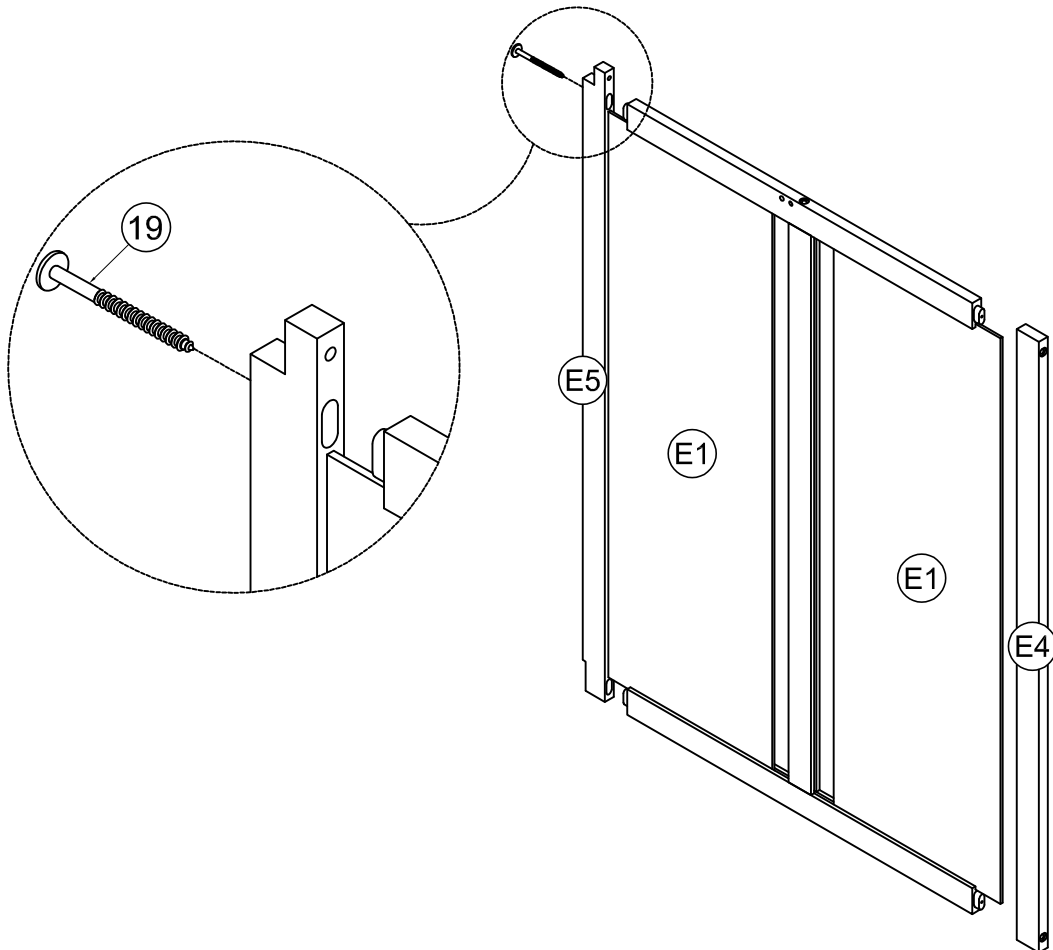


STEP17: Following below illustration.

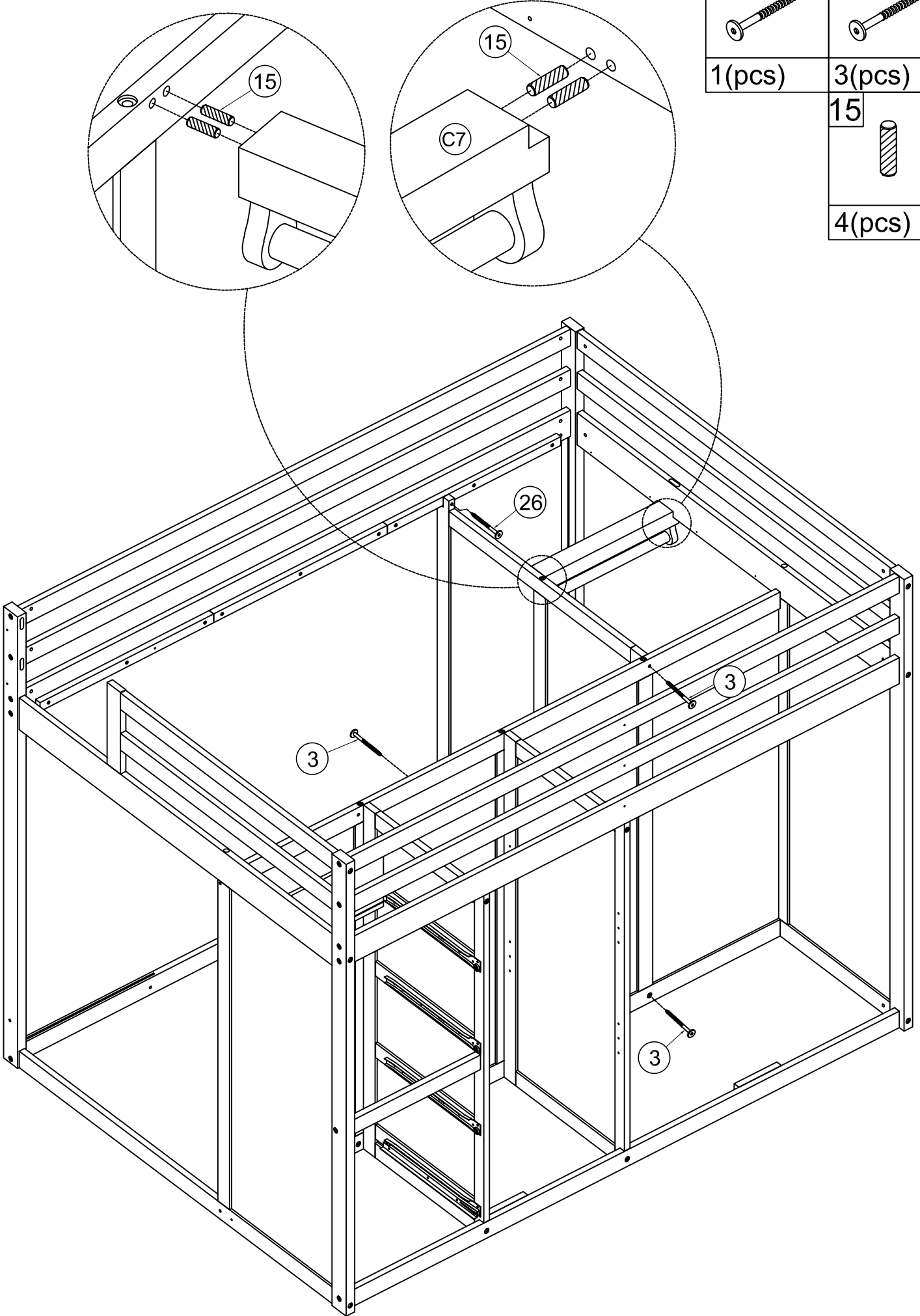
19



1(pc)



STEP18: Following below illustration.



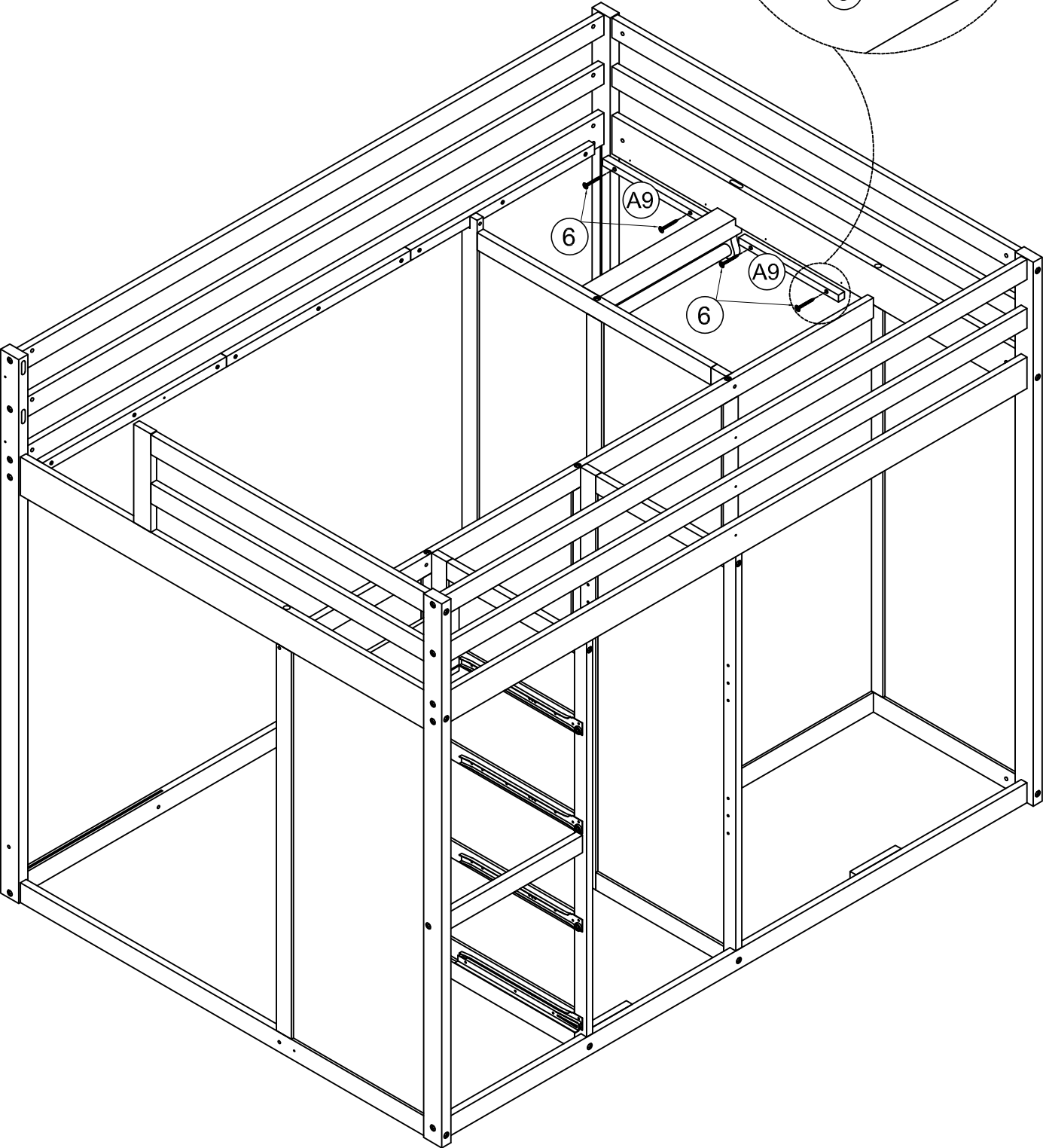
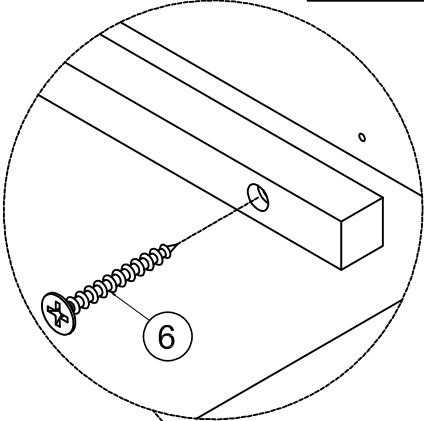
26	3
	
1(pcs)	3(pcs)
	15
	
	4(pcs)

STEP19: Following below illustration.

6



4(pcs)

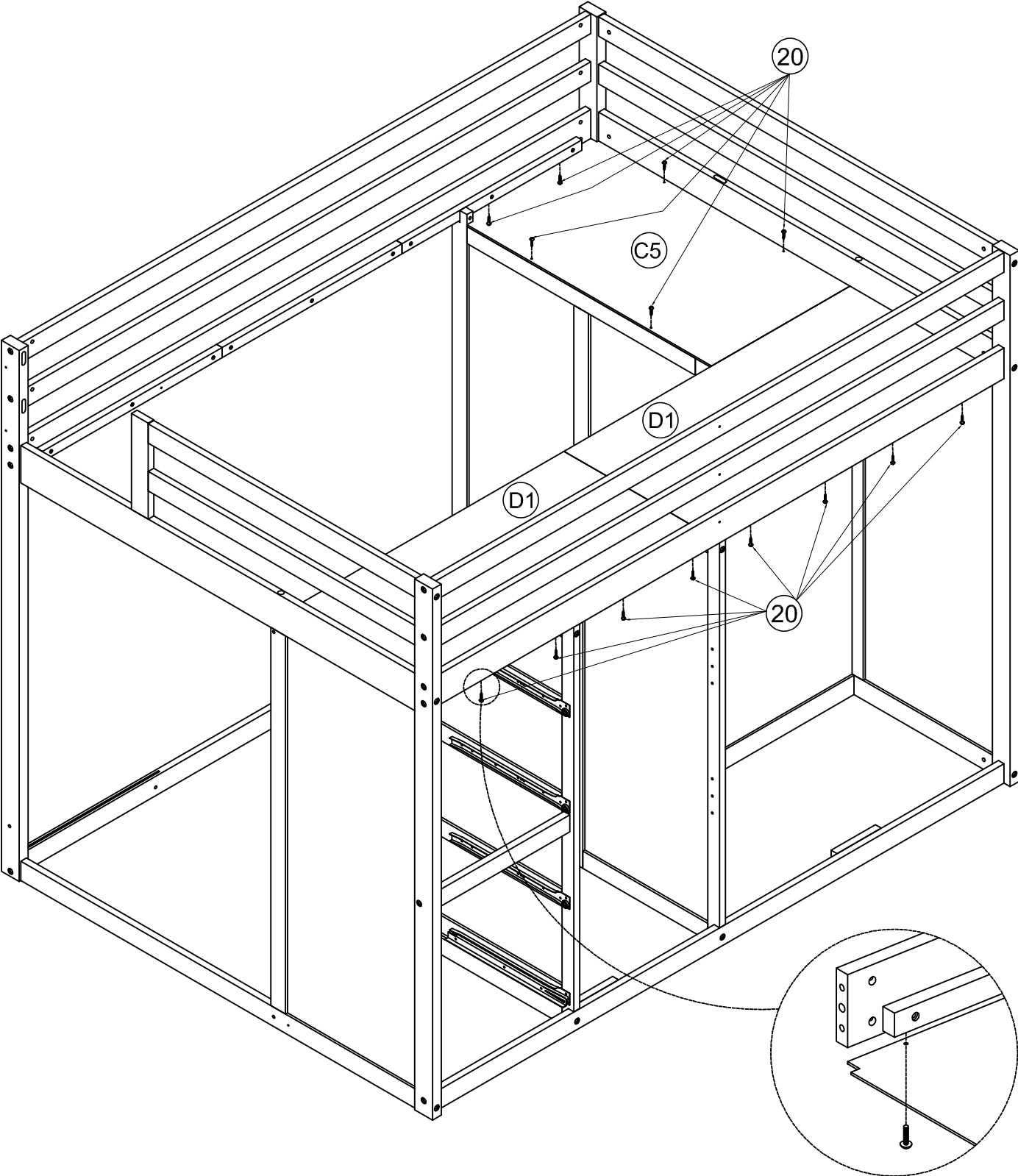


STEP20: Following below illustration.

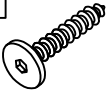
20

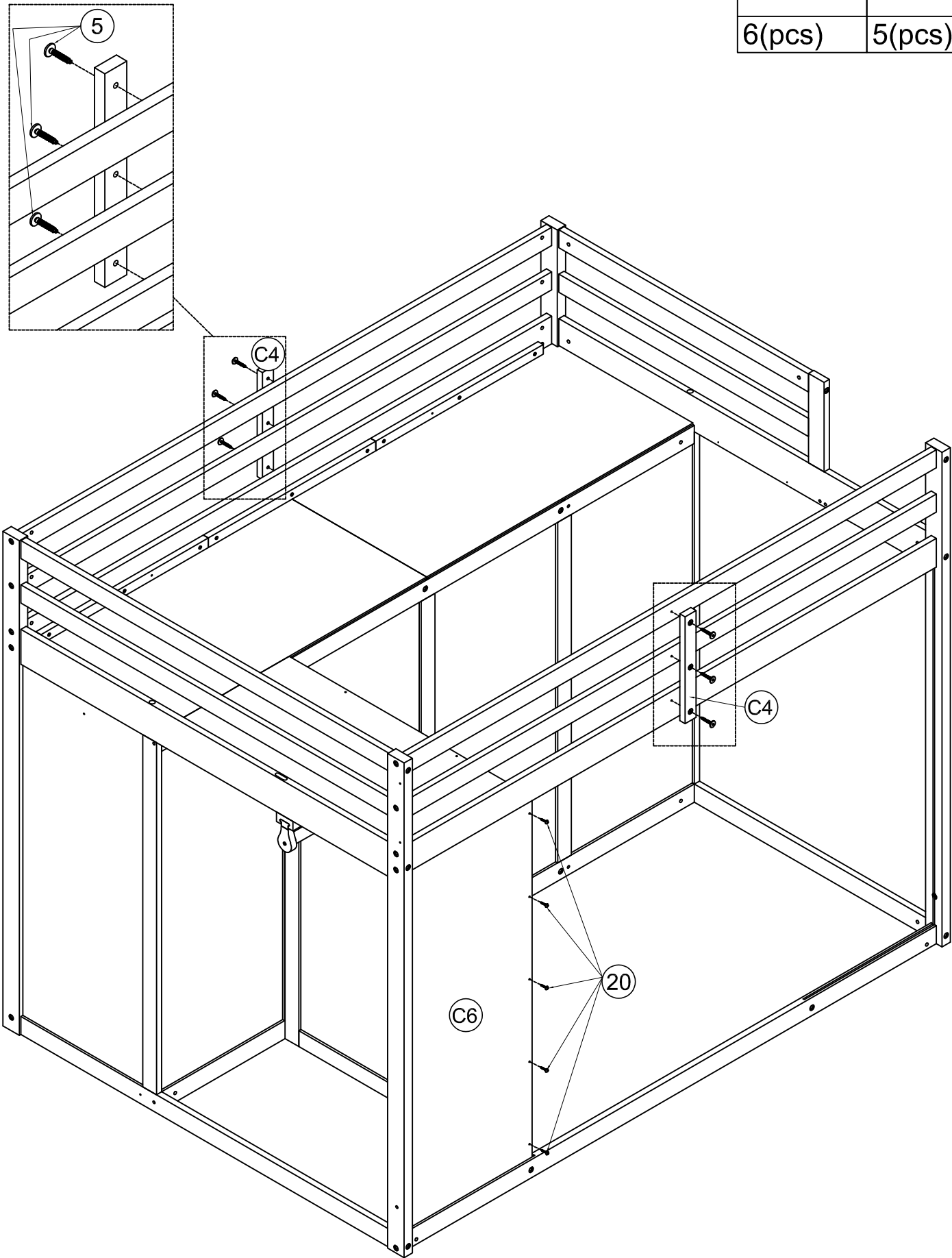


14(pcs)



STEP21: Following below illustration.

5	20
	
6(pcs)	5(pcs)

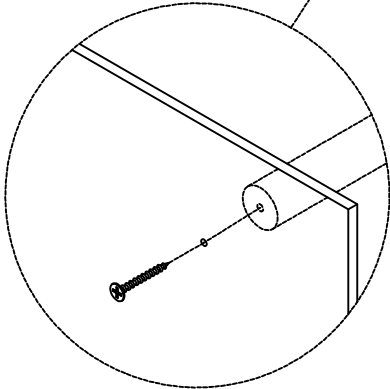
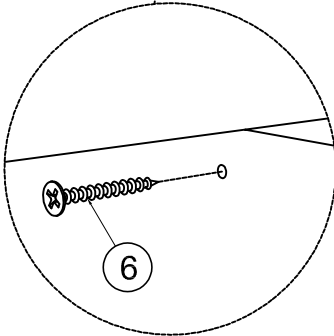
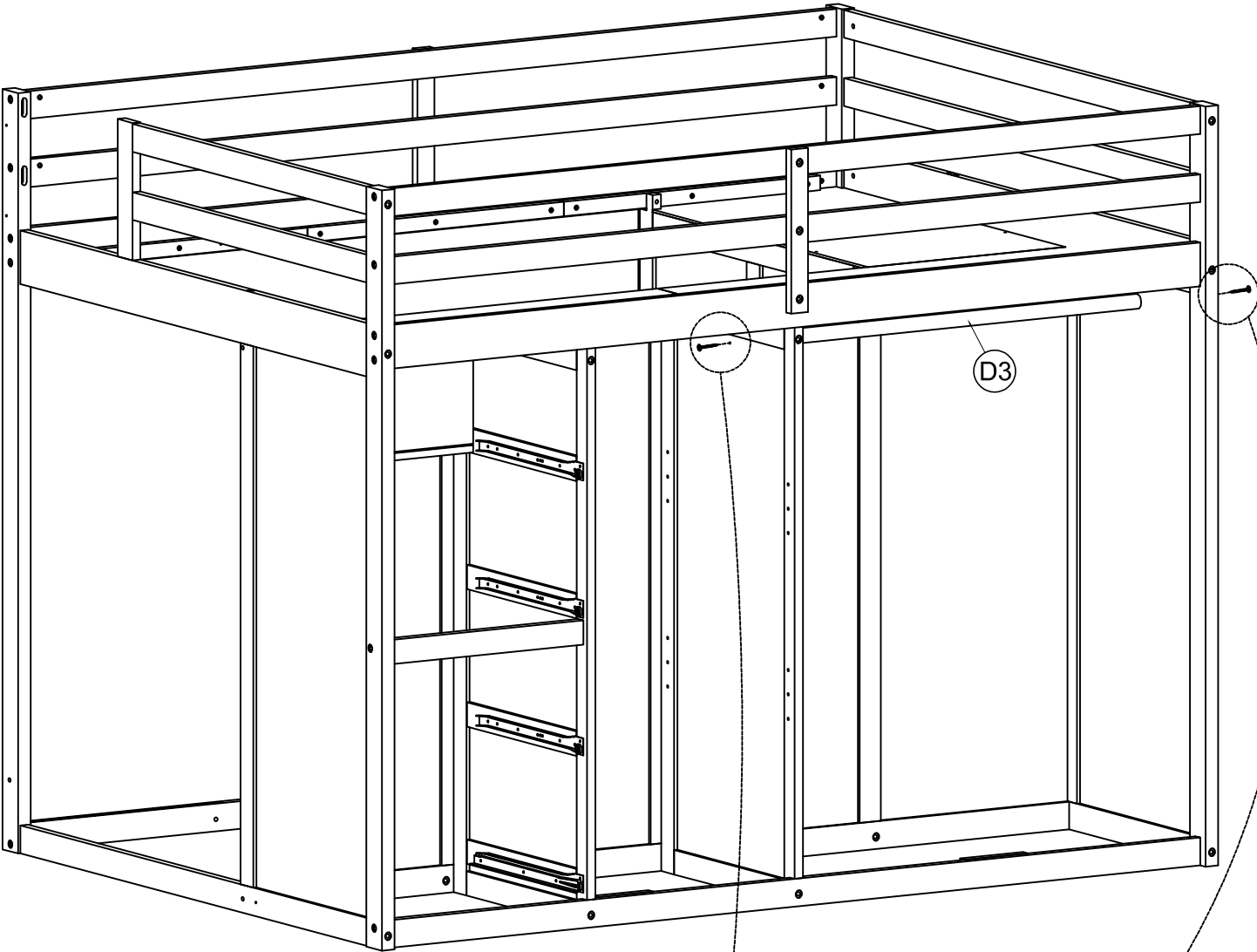


STEP22: Following below illustration.

6

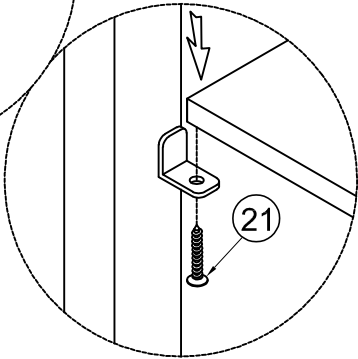
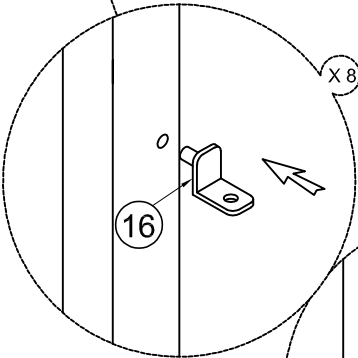
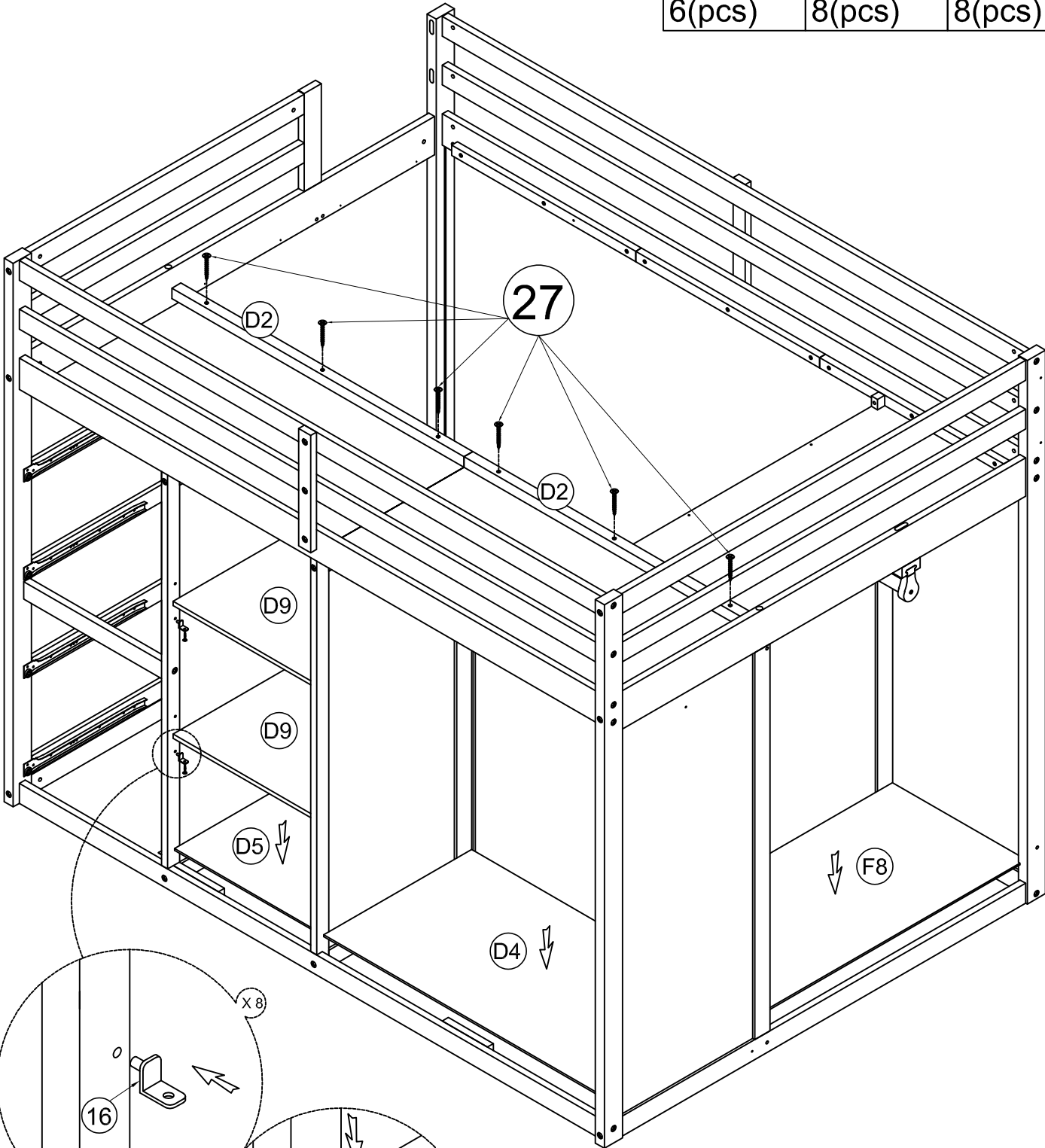


2(pcs)

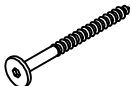


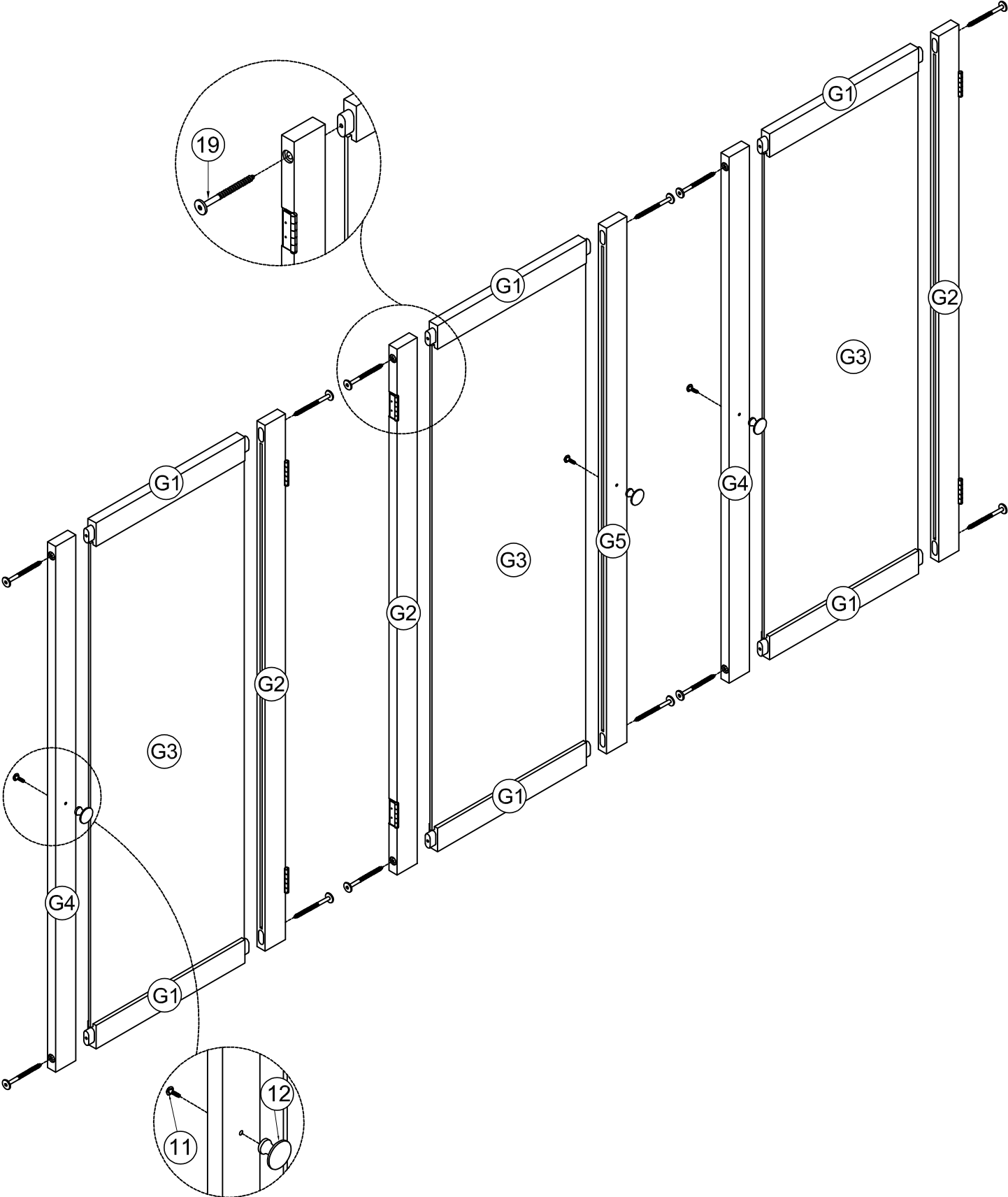
STEP23: Following below illustration.

27	16	21
		
6(pcs)	8(pcs)	8(pcs)



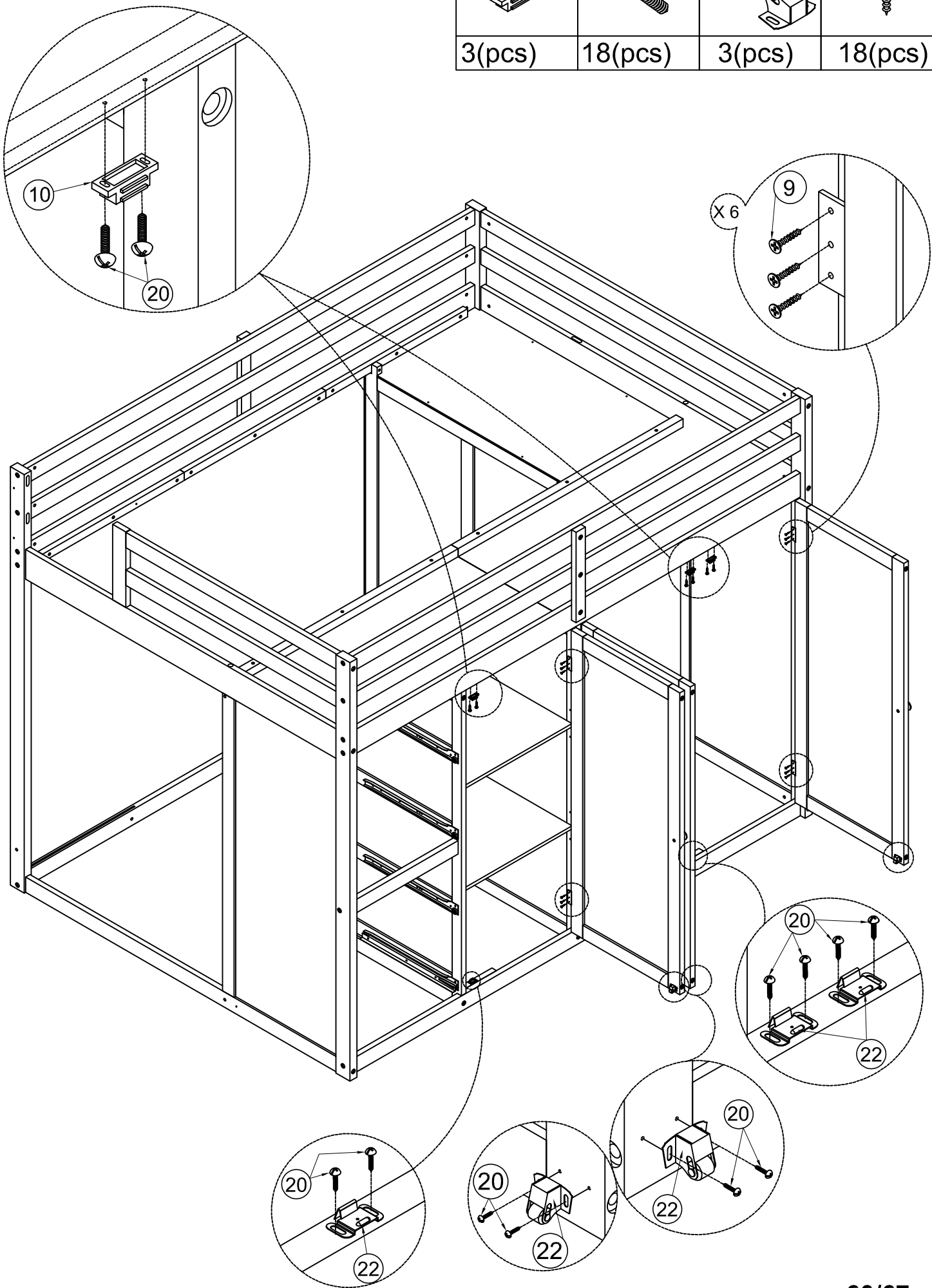
STEP24: Following below illustration.

12	11	19
		
3(pcs)	3(pcs)	12(pcs)

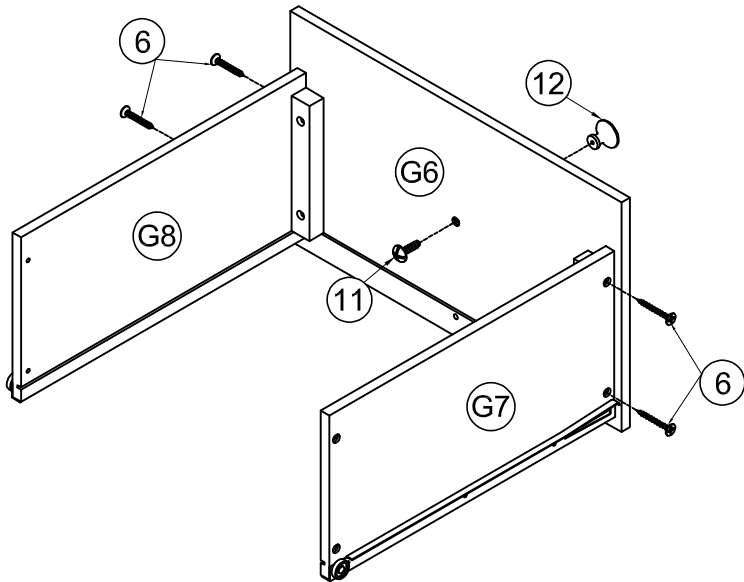


STEP25: Following below illustration.

10	20	22	9
			
3(pcs)	18(pcs)	3(pcs)	18(pcs)

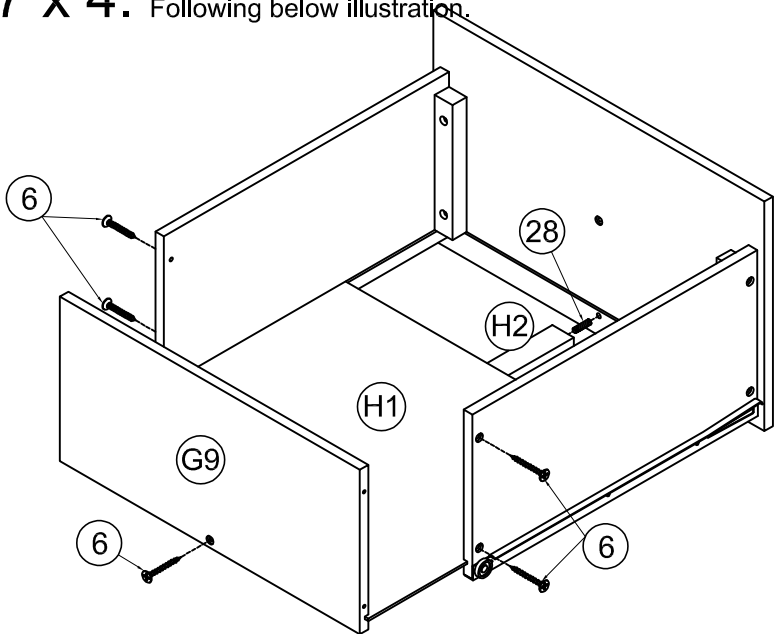


STEP26 x 4: Following below illustration.

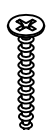


12	11
	
4(pcs)	4(pcs)
	6
	
	16(pcs)

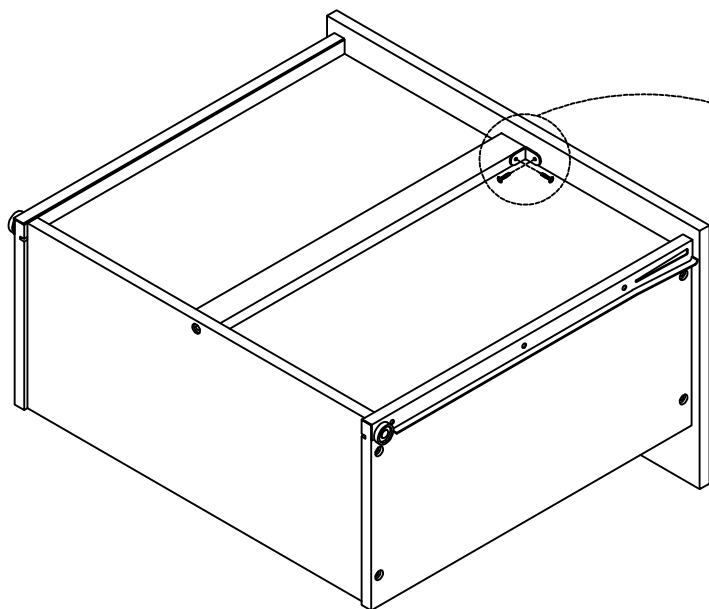
STEP27 x 4: Following below illustration.



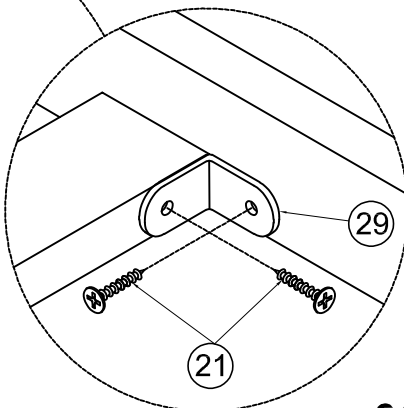
28

4(pcs)
6

20(pcs)

STEP28 x 4: Following below illustration.

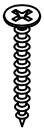


21	29
	
8(pcs)	4(pcs)

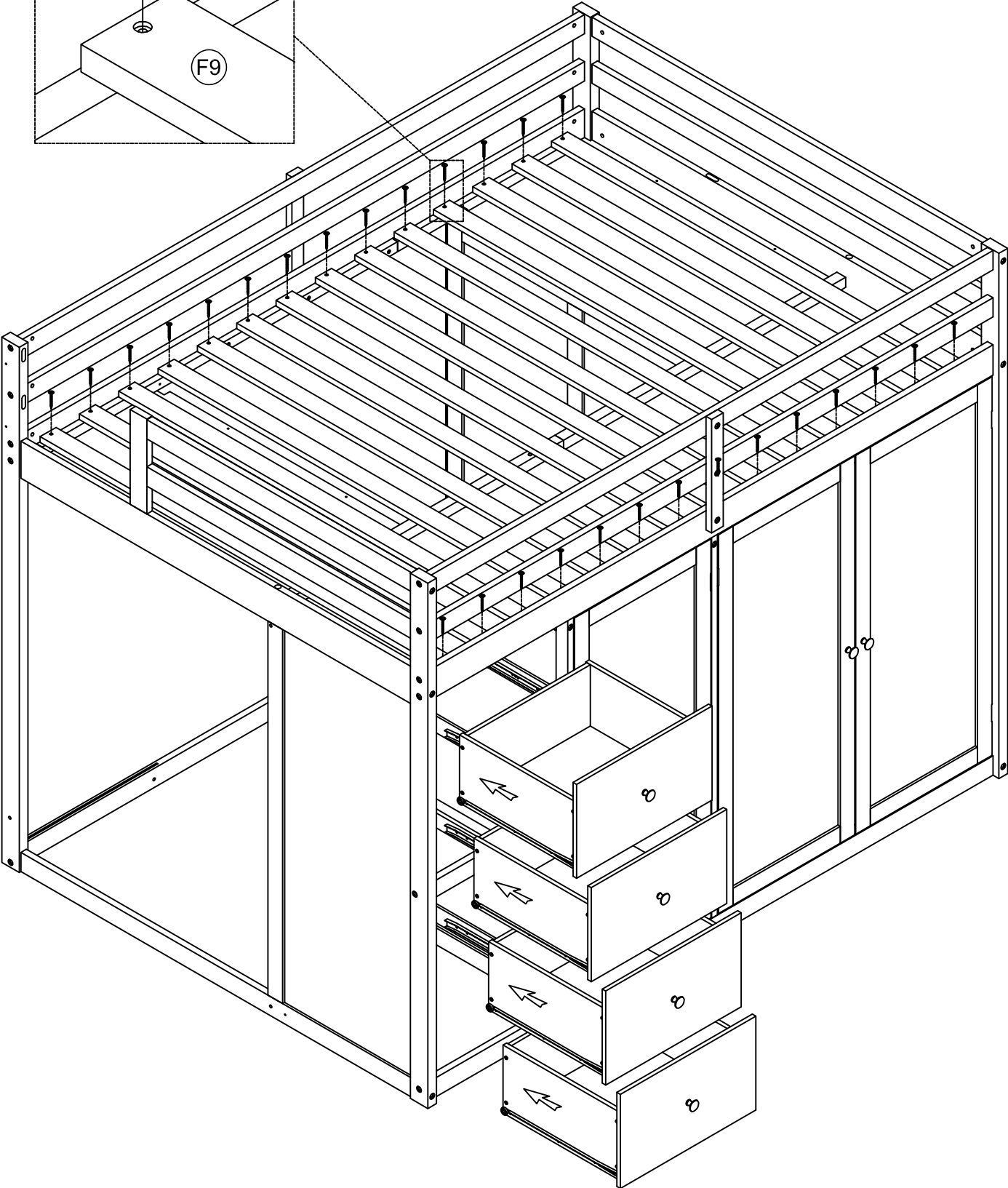
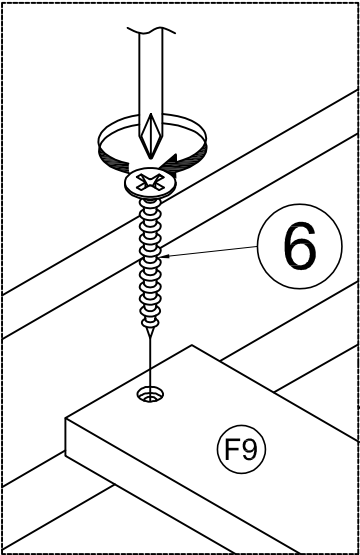


STEP29: Following below illustration.

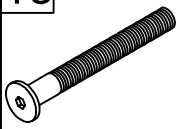
6

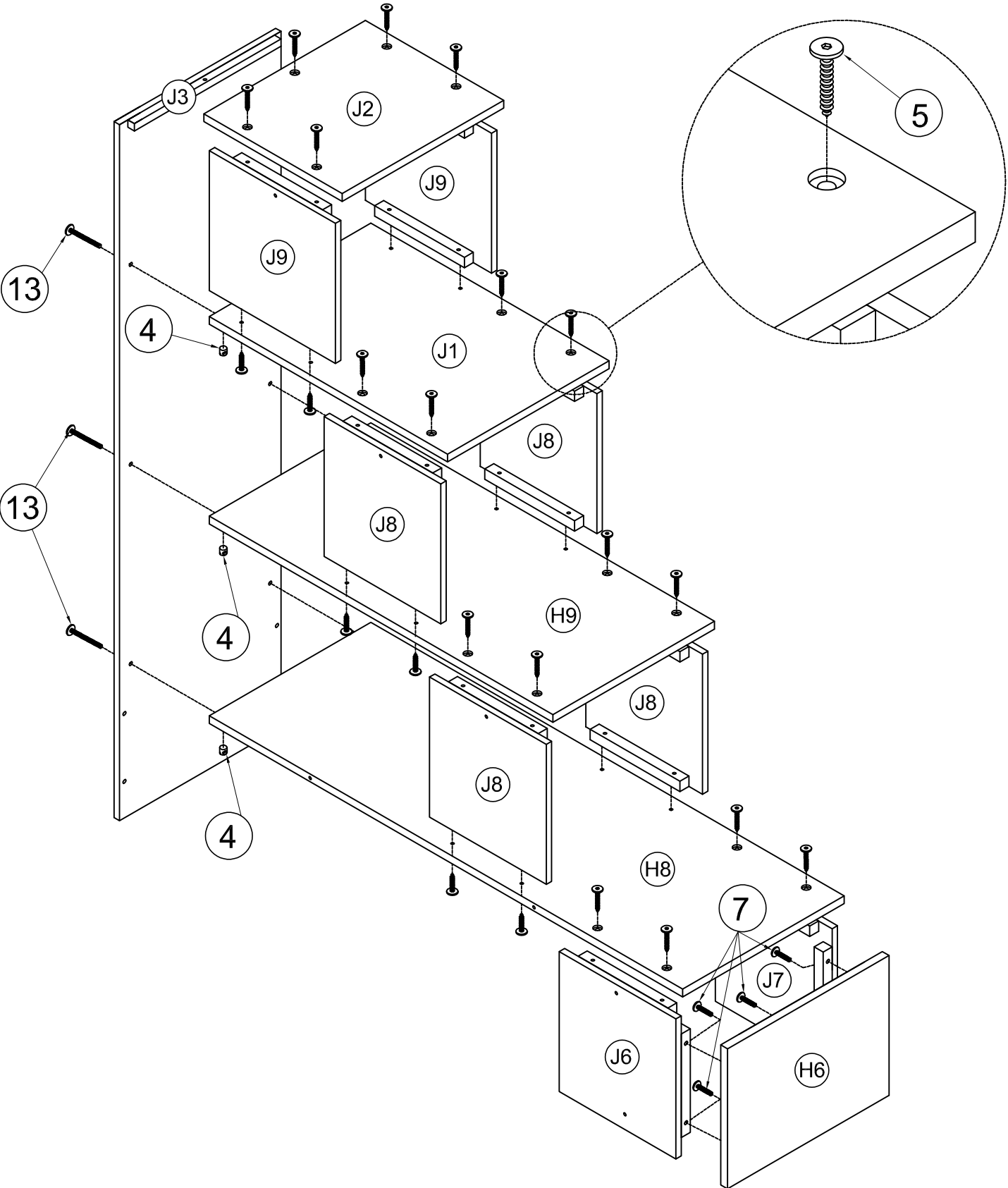


28(pcs)



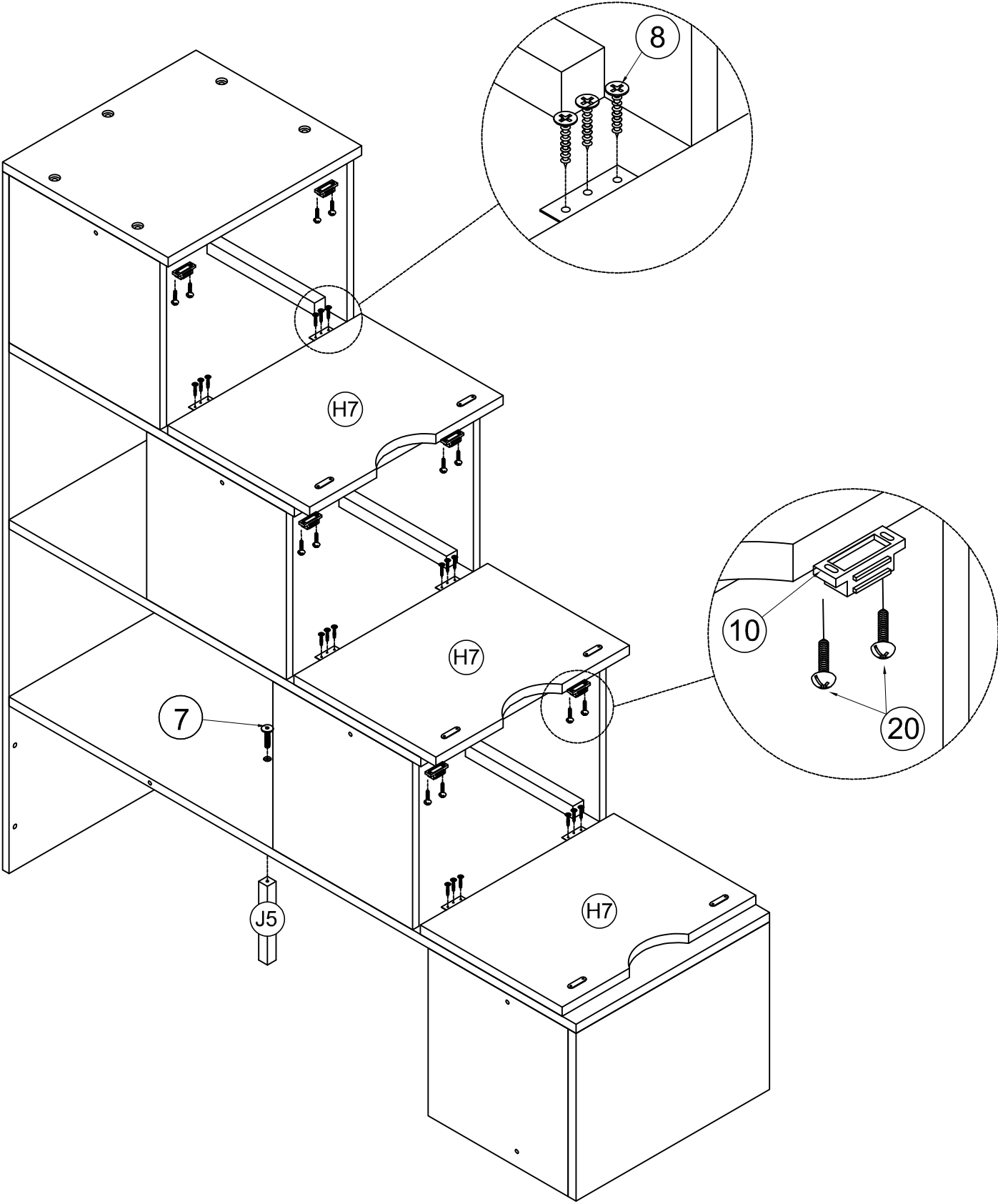
STEP30: Following below illustration.

7	4	13	5
			
4(pcs)	6(pcs)	6(pcs)	29(pcs)

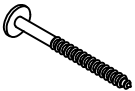


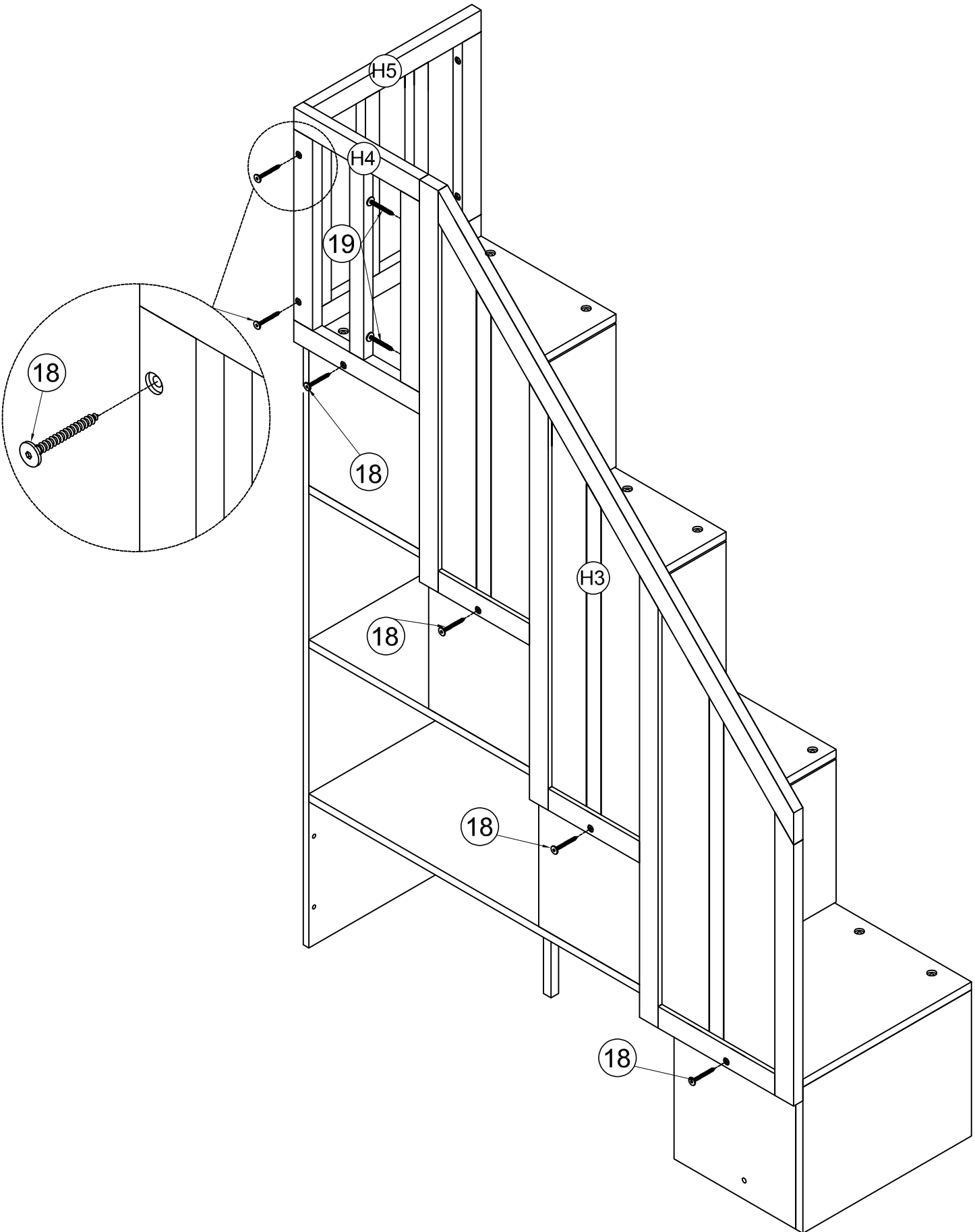
STEP31: Following below illustration.

7	10	20	8
			
1(pc)	6(pcs)	12(pcs)	18(pcs)



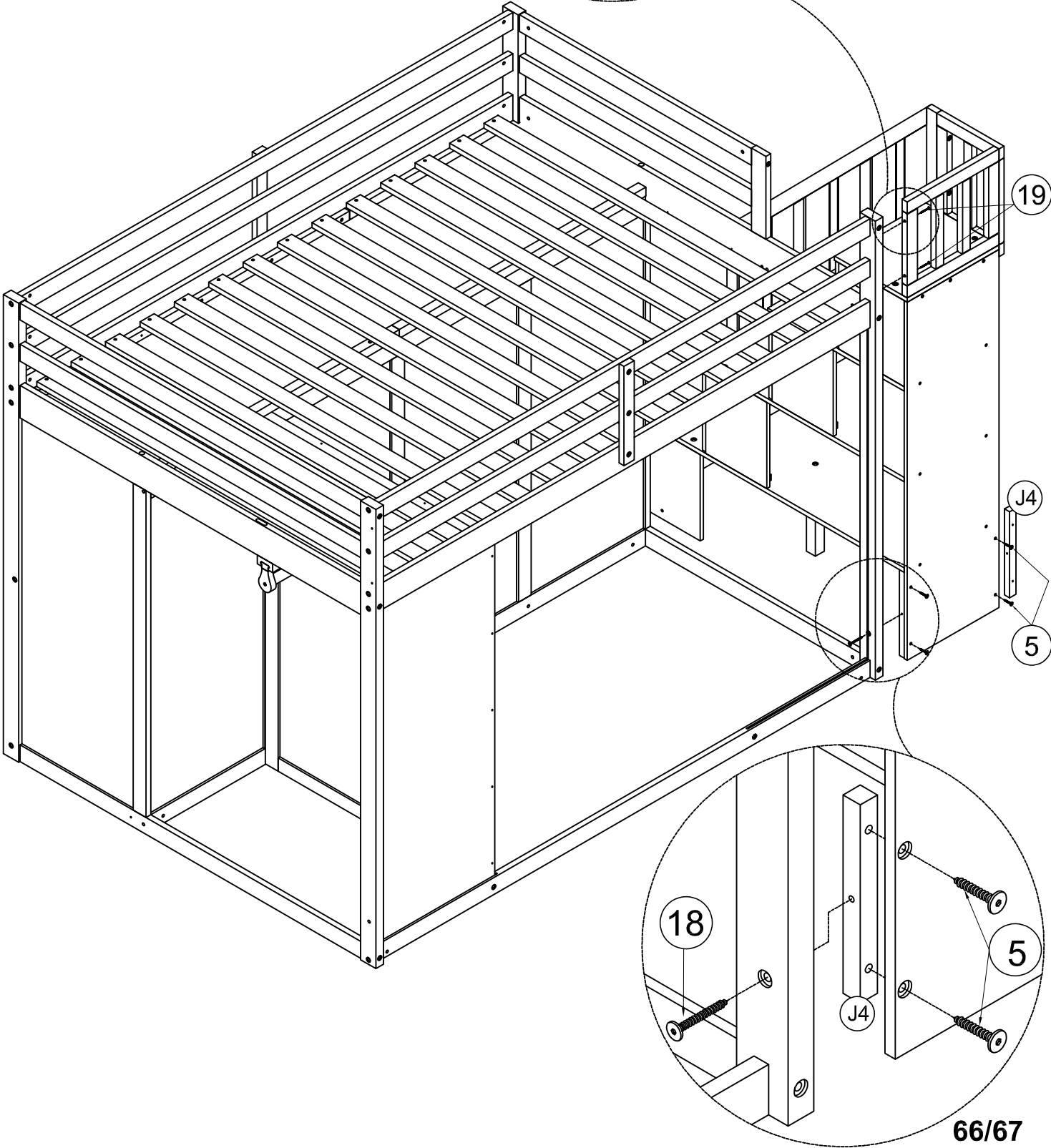
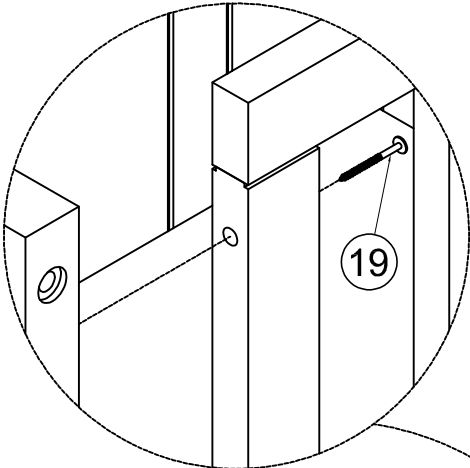
STEP32: Following below illustration.

18	19
	
6(pcs)	2(pcs)



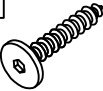
STEP33: Following below illustration.

5	18
	
4(pcs)	1(pc)
	19
	
	2(pcs)



STEP34: Following below illustration.

5



1(pc)

