Manufactured by:
Backyard Discovery
3305 Airport Drive, Pittsburg,
KS 66762 800-856-4445

Basepoint Business Centre: Rivermead Drive,Westlea, Swindon SN5 7EX Phone: 0800-118-2476
J.P. Coenstraat 7, The Bridge, The Hague, 2595 WP, Netherlands Phone: 08005678990

SAXONY XL EU
MODEL # : 2306165B

THE ASSEMBLY MANUAL MUST BE RETAINED
SINCE IT CONTAINS IMPORTANT INFORMATION



Please visit www.backyarddiscovery.com
For the most up to date assembly manual, to register your product, or to order replacement parts *Para obtener instrucciones en español, visite www.backyarddiscovery.com*

BILT®
EASY STEP-BY-STEP
3D INTERACTIVE INSTRUCTIONS
DOWNLOAD THE FREE APP
Download on the App Store
Get it on Google play

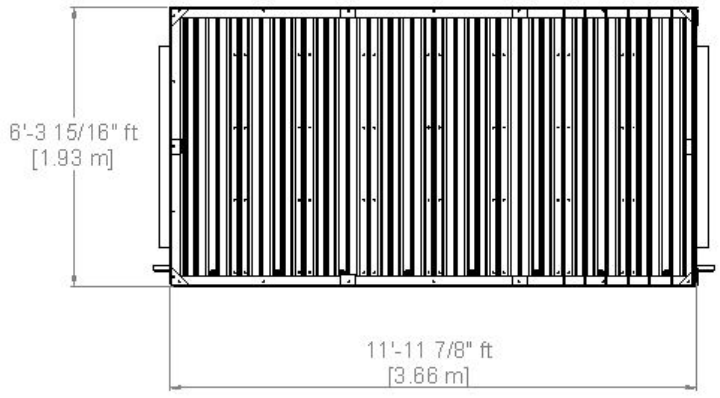
OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

It is critically important that you start with square and level footings, concrete pad or deck to attach your structure

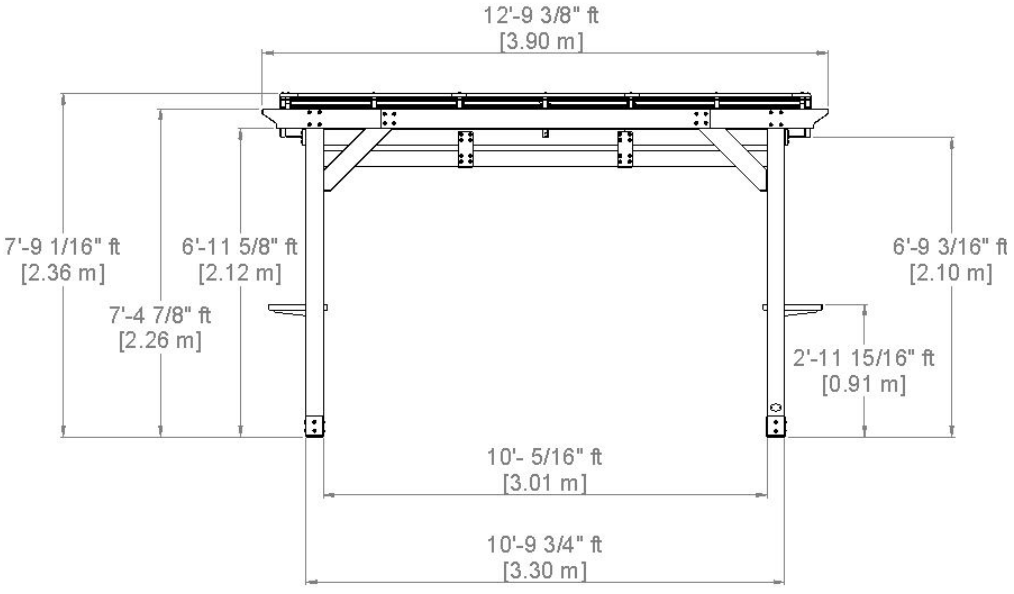
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step. Using incorrect hardware may result in improper assembly
- Remember to double check for underground utilities and overhead electrical lines

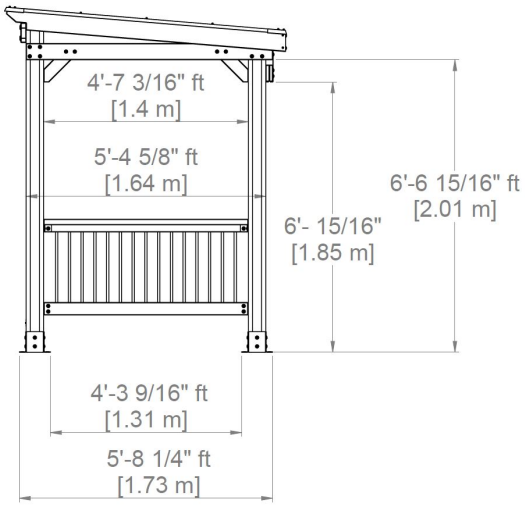
Post mounts are provided with your structure which allows you to permanently install your structure to a pre-existing or new wood or concrete surface. See Anchor Instructions for further details and recommendations.

- The hardware to attach the post mounts to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

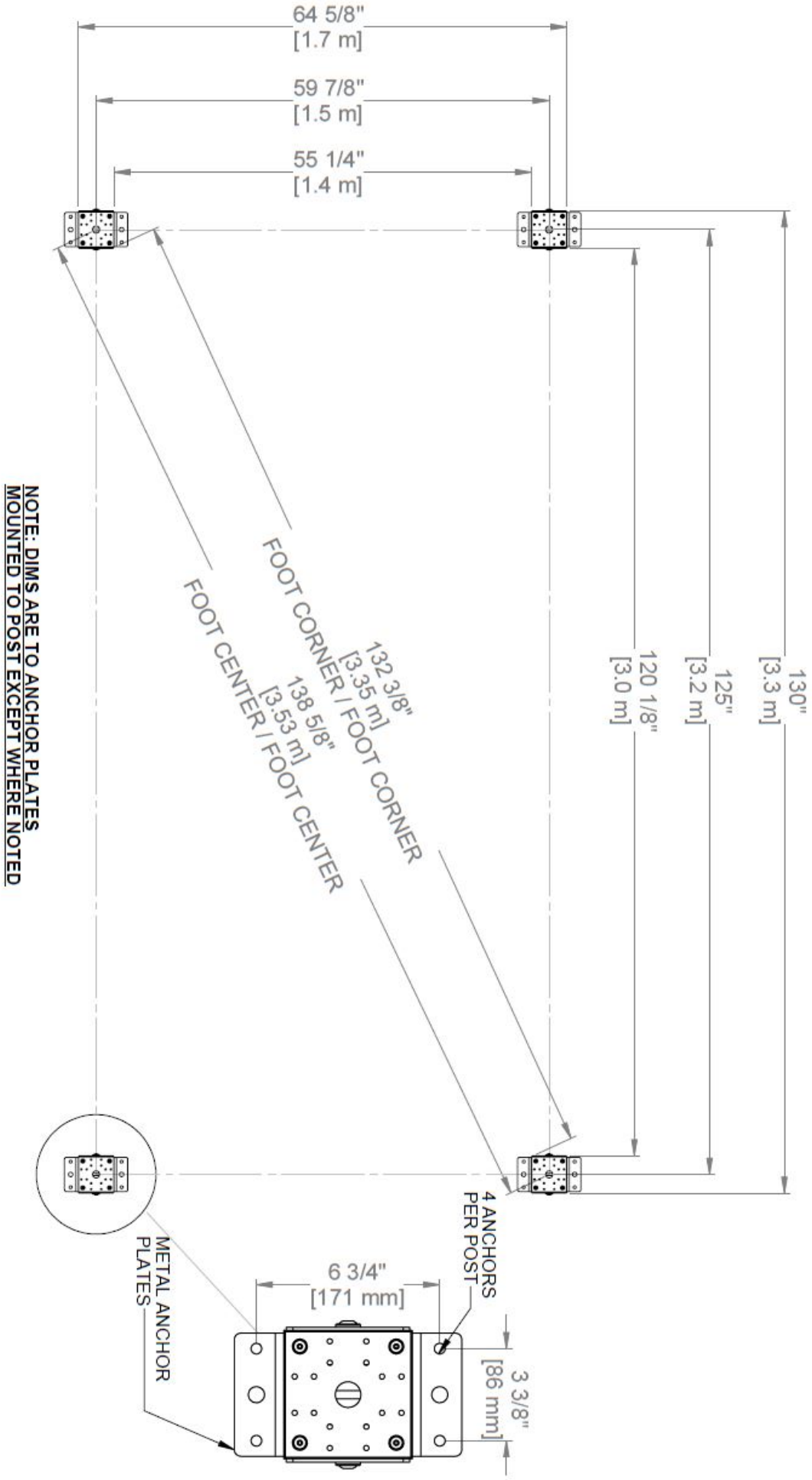






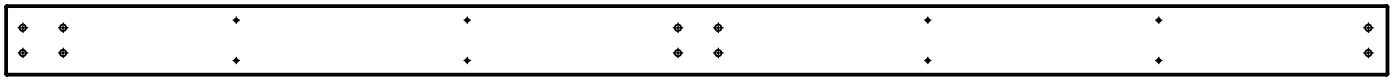


OWNER'S MANUAL - ANCHORING LAYOUT



OWNER'S MANUAL - PARTS IDENTIFICATION

Wood Components (Not to Scale)



Q1 | RAIL-W4L16185
(x2) | 15/16"x4 7/16"x86 7/16" (24x112x2196)



Q2 | RAIL-W4L16186
(x2) | 15/16"x4 7/16"x43 5/16" (24x112x1100)



Q3 | RAIL-W4L16187
(x2) | 1 7/16"x4 7/16"x66 9/16" (36x112x1690)



D1 | JOIST END-W4L16188
(x1) | 1 7/16"x5 1/4"x35 13/16" (36x134x910)



D3 | JOIST END-W4L16190
(x1) | 1 7/16"x5 1/4"x35 13/16" (36x134x910)



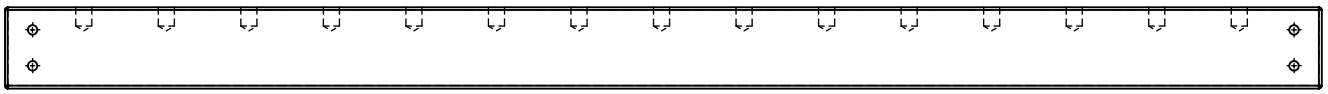
D2 | JOIST-W4L16189
(x1) | 1 7/16"x5 1/4"x89 3/16" (36x134x2266)



D4 | CORBEL-W4L16191
(x1) | 1 7/16"x5 1/4"x32 7/8" (36x134x835)



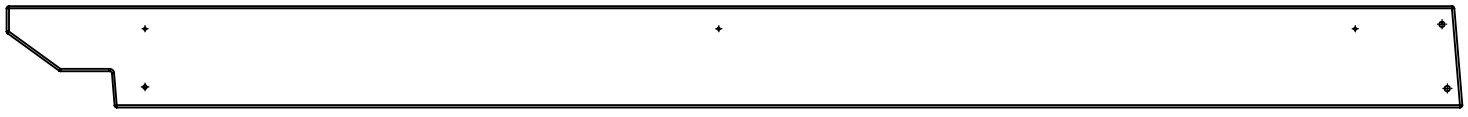
E1 | CORBEL-W4L16192
(x4) | 1 7/16"x3 3/8"x15 3/4" (36x86x400)



E2 | RAIL-W4L16193
(x4) | 1 7/16"x3 3/8"x54 7/8" (36x86x1394)



E3 | RAFTER-W4L16194
(x3) | 1 7/16"x3 3/8"x74 3/16" (36x86x1884)



D5 | BEAM-W4L16195
(x1) | 1 7/16"x5 1/4"x75 13/16" (36x134x1926)



D6 | JOIST-W4L16196
(x2) | 1 7/16"x5 1/4"x72 3/4" (36x134x1848)

OWNER'S MANUAL - PARTS IDENTIFICATION

Wood Components (Not to Scale)



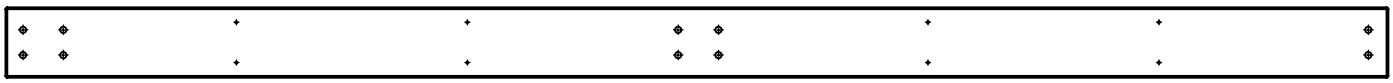
F1| RAFTER-W4L16197
(x2)| 1 7/16"x2 3/8"x74 3/16" (36x60x1884)



H1 | PURLIN-W4L16198
(x8) | 15/16"x3 3/8"x71 7/8" (24x86x1826)



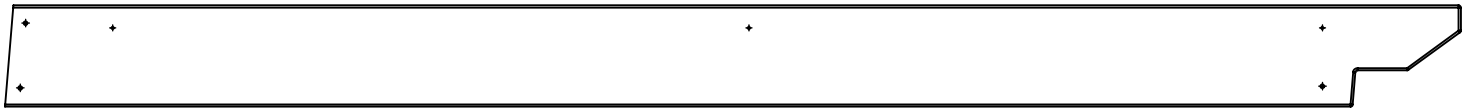
E4 | RAFTER-W4L16199
(x2) | 1 7/16"x3 3/8"x74 3/16" (36x86x1884)



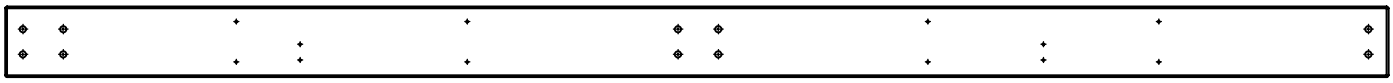
Q4 | RAIL-W4L16200
(x1) | 15/16"x4 7/16"x86 7/16" (24x112x2196)



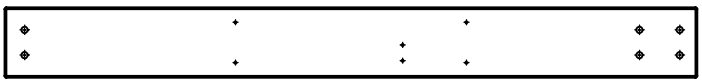
Q5| RAIL-W4L16201
(x1)| 15/16"x4 7/16"x43 5/16" (24x112x1100)



D7| BEAM-W4L16202
(x1)| 1 7/16"x5 1/4"x75 13/16" (36x134x1926)



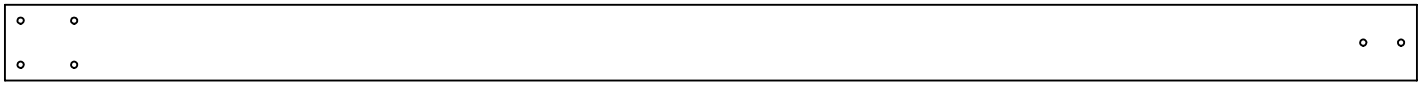
Q8| RAIL-W4L16205
(x1)| 15/16"x4 7/16"x86 7/16" (24x112x2196)



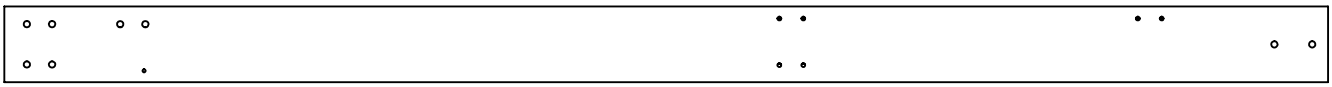
Q9| RAIL-W4L16206
(x1)| 15/16"x4 7/16"x43 5/16" (24x112x1100)

OWNER'S MANUAL - PARTS IDENTIFICATION

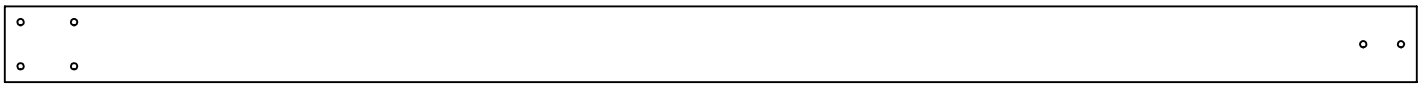
Wood Components (Not to Scale)



P1 | POST-W2A03364
(x1) | 4 3/4"x4 3/4"x88 1/4" (120x120x2242)



P2 | POST-W2A03365
(x1) | 4 3/4"x4 3/4"x82 3/4" (120x120x2102)



P3 | POST-W2A03366
(x1) | 4 3/4"x4 3/4"x88 1/4" (120x120x2242)



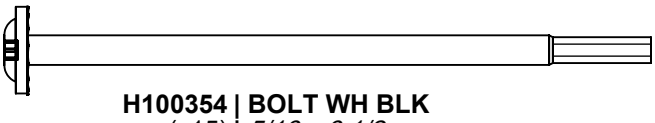
P4 | POST-W2A03367
(x1) | 4 3/4"x4 3/4"x82 3/4" (120x120x2102)



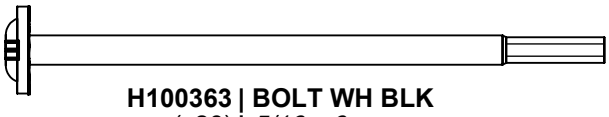
C1 | CORBEL W/ TAG-W2A03369
(x1) | 1 7/16"x5 1/4"x32 7/8" (36x134x835)

OWNER'S MANUAL - PARTS IDENTIFICATION

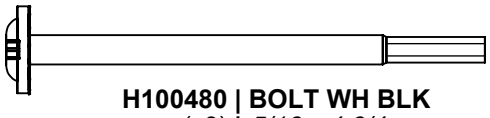
Hardware Components (Not to Scale)



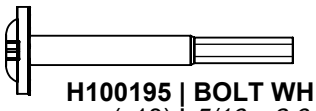
H100354 | BOLT WH BLK
(x15) | *5/16 x 6 1/2*



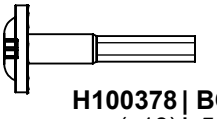
H100363 | BOLT WH BLK
(x26) | *5/16 x 6*



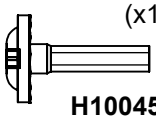
H100480 | BOLT WH BLK
(x9) | *5/16 x 4 3/4*



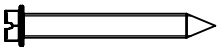
H100195 | BOLT WH BLK
(x18) | *5/16 x 2 3/4*



H100378 | BOLT WH BLK
(x18) | *5/16 x 1 3/4*



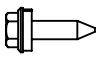
H100459 | BOLT WH BLK
(x22) | *5/16 x 1 1/4*



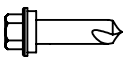
H100120 | SCREW CONCRETE ANCHOR
(x18) | *1/4x2"*



H101008 | SCREW CONFIRMAT BLK
(x17) | *7 x 3*



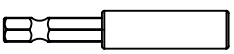
H101117 | SCREW WOODGRIP
(x84) | 10 x 3/4



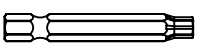
H10116 | SCREW TAPPING
(x26) | 1/4 x 3/4



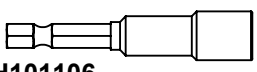
H100764 | SCREW SETTER
(x1) |



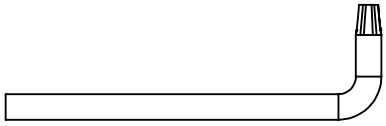
H101100 | MAGNETIC DRIVER
(x1)



H100147 | TORX BIT
(x1) | *T-30*



H101106 | SOCKET DRIVER
(x1)



H100114 | TORX WRENCH
(x1) | *T-30*



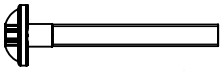
H100653 | NUT LOCK BLK
(x10) | *1/4*



H100379 | T-NUT BLK
(x60) | *5/16*



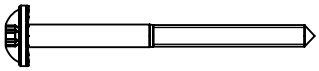
H100469 | NUT BARREL WH BLK
(x42) | *5/16 x 5/8*



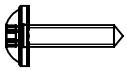
H100488 | BOLT WH BLK
(x6) | *1/4 x 2*



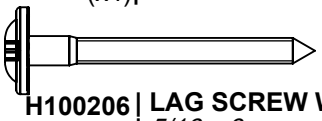
H100486 | BOLT WH BLK
(x4) | *1/4 x 5/8*



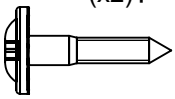
H100792 | LAG SCREW WH BLK
(x7) | *1/4 x 3*



H100460 | LAG SCREW WH BLK
(x4) | *1/4 x 1*



H100206 | LAG SCREW WH BLK
(x2) | *5/16 x 3*



H100471 | LAG SCREW WH BLK
(x42) | *5/16 x 1 1/2*



H100630 | WASHER FLAT BLK
(x27) | *8 x 19*



H100198 | WASHER LOCK EXT BLK
(x48) | 8 x 19



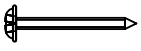
H100199 | WASHER LOCK EXT BLK
(x9) | 12 x 19



H100405 | WASHER LOCK EXT BLK
(x7) | *6 x 15*



H100392 | SCREW PWH BLK
(x13) | *8 x 3/4*



H100536 | SCREW PWH BLK
(x11) | *8 x 1 1/4*



H100200 | SCREW PFH BLK
(x17) | 8 x 1 1/2



H100382 | SCREW PFH BLK
(x84) | *8 x 1 3/4*



H100201 | SCREW PFH BLK
(x7) | *8 x 2 1/2*

OWNER'S MANUAL - PARTS IDENTIFICATION

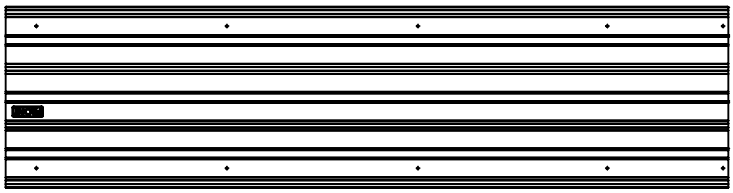
Accessory Components (Not to Scale)



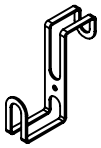
A4M02694 (x2) **| ROOF EDGE TRIM**



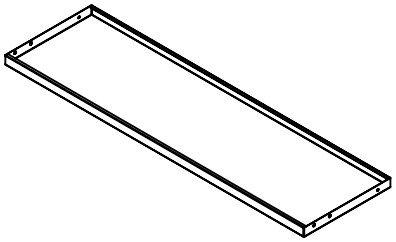
A4M02695 (x4) **| ROOF EDGE TRIM**



A4M02666 (x8) **| 29GA STEEL SHEETING**



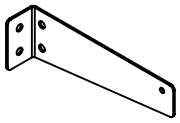
A4M01591 (x10) **| HOOK**



A4M01488 (x2) **| TABLE**



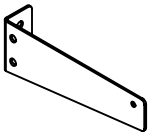
A4M02697 | ROOF EDGE (x2) **| TRIM SPLICE**



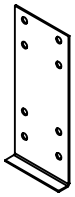
A4M01487 (x2) **| L BRACKET**



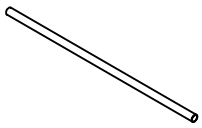
A4M02696 | CORNER SPLICE (x4) **| TRIM**



A4M01486 (x2) **| L BRACKET**



A4M01490 (x6) **| SPLICE BRACKET**



A4M01225 | METAL TUBE (x30)



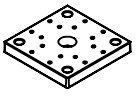
A4M01478 (x8) **| POST ANCHORING PLATE**



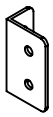
A4M01228 (x5) **| RAFTER CLIP**



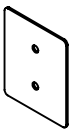
A4M01047 (x2) **|L BRACKET 2.5x38x55**



A6P00500 (x4) **| PLASTIC POST FOOT**



A4M00855 | L BRACKET (x8) **|** 51x32x82x3.175



A4M01477 (x8) **| POST PLATE**



A100241 (x1) **| BYD ID TAG (SMALL) WITHOUT AGES**

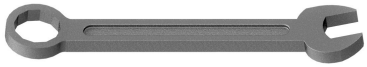
PRE-ASSEMBLY STEP 1 - TOOLS REQUIRED



Cordless Drill
or Electric Drill



Drill
Attachments:
Phillips Head



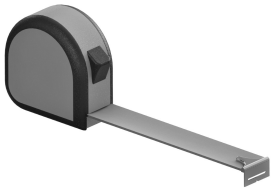
Open End
Wrenches
1/2" & 7/16"



1/8", 3/16", 3/8" &
7/16" Drill Bits



3/8" Drive Ratchet, 1/2" &
7/16" STD Sockets, 1/2" &
7/16" Deep Sockets



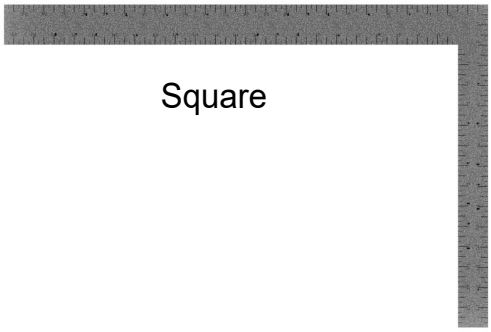
Tape Measure



Claw Hammer



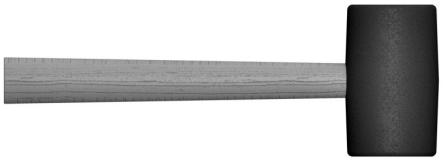
Phillips Screw Driver



Square



Level 24"



Rubber Mallet
- Optional

PRE-ASSEMBLY STEP 2 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

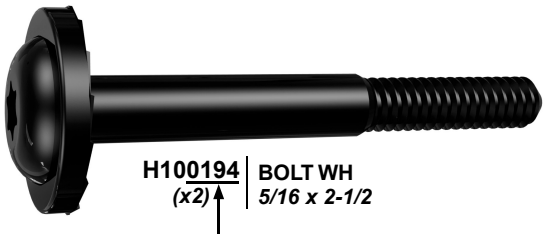
- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room - the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.



HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

1. Printed Assembly Manual included with your set
2. BILT APP - 3D interactive instructions
3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)



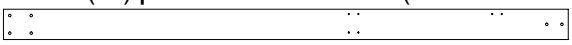
STEP 1 - GAZEBO ASSEMBLY



P1 | POST-W2A03364
(x1) | 4 3/4"x4 3/4"x88 1/4" (120x120x2242)



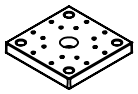
P2 | POST-W2A03365
(x1) | 4 3/4"x4 3/4"x82 3/4" (120x120x2102)



P3 | POST-W2A03366
(x1) | 4 3/4"x4 3/4"x88 1/4" (120x120x2242)



P4 | POST-W2A03367
(x1) | 4 3/4"x4 3/4"x82 3/4" (120x120x2102)

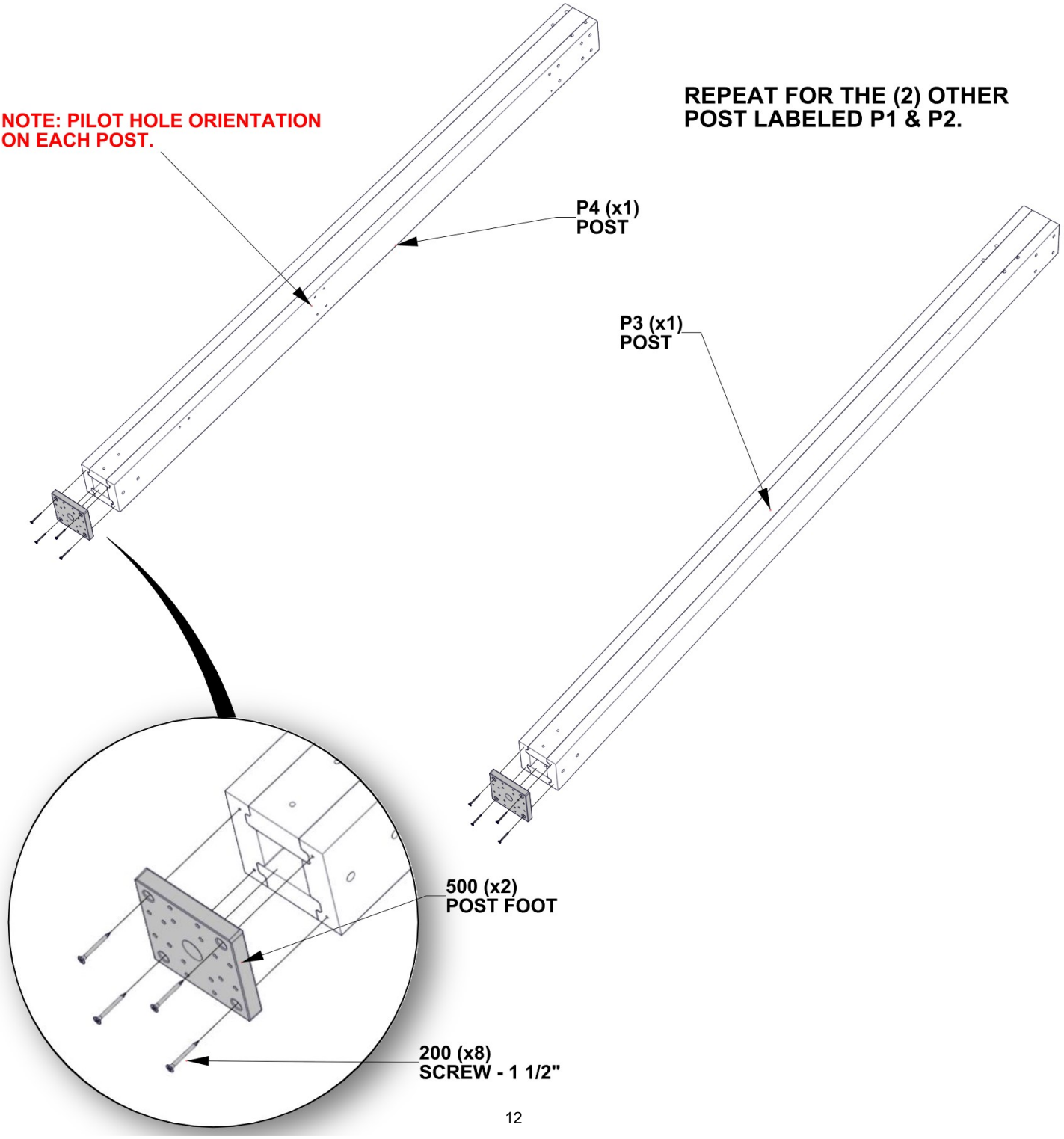


A6P00500
(x4) | **PLASTIC POST FOOT**

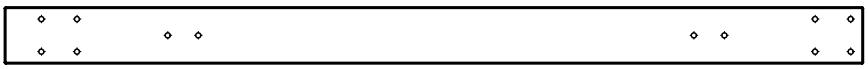
QTY.	PART NUMBER	DESCRIPTION
16	H100200	SCREW PFH 8 X 1 1/2 BLK

NOTE: PILOT HOLE ORIENTATION ON EACH POST.

REPEAT FOR THE (2) OTHER POST LABELED P1 & P2.

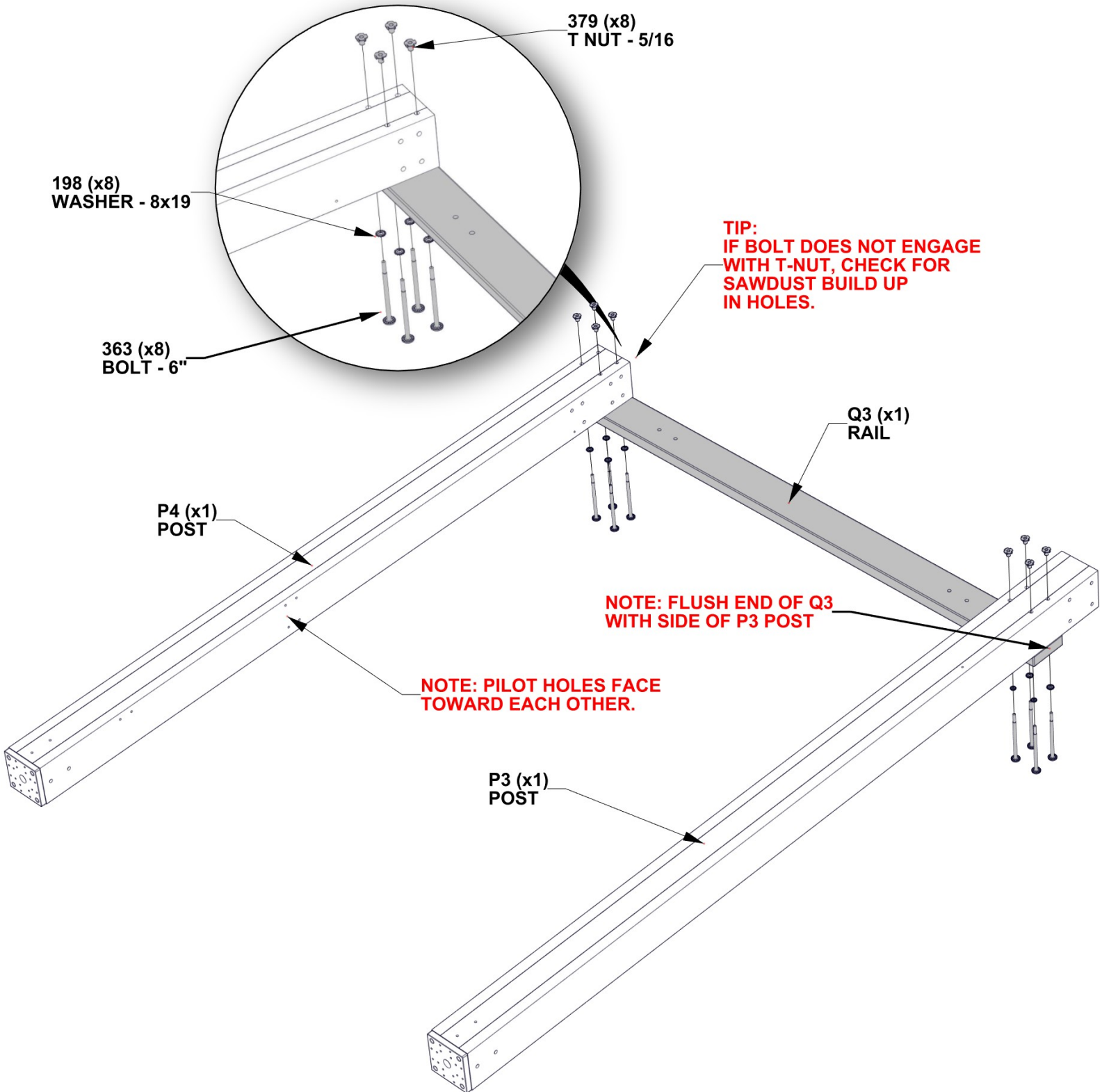


STEP 2 - GAZEBO ASSEMBLY

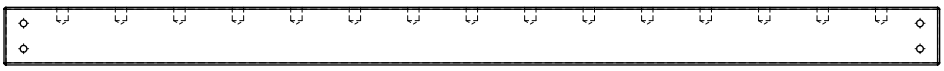


Q3 | RAIL-W4L16187
(x1) | 1 7/16"x4 7/16"x66 9/16" (36x112x1690)

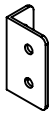
QTY.	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK
8	H100363	BOLT 5/16 X 6 BLK
8	H100198	WASHER LOCK EXT 8X19 BLK



STEP 3 - GAZEBO ASSEMBLY

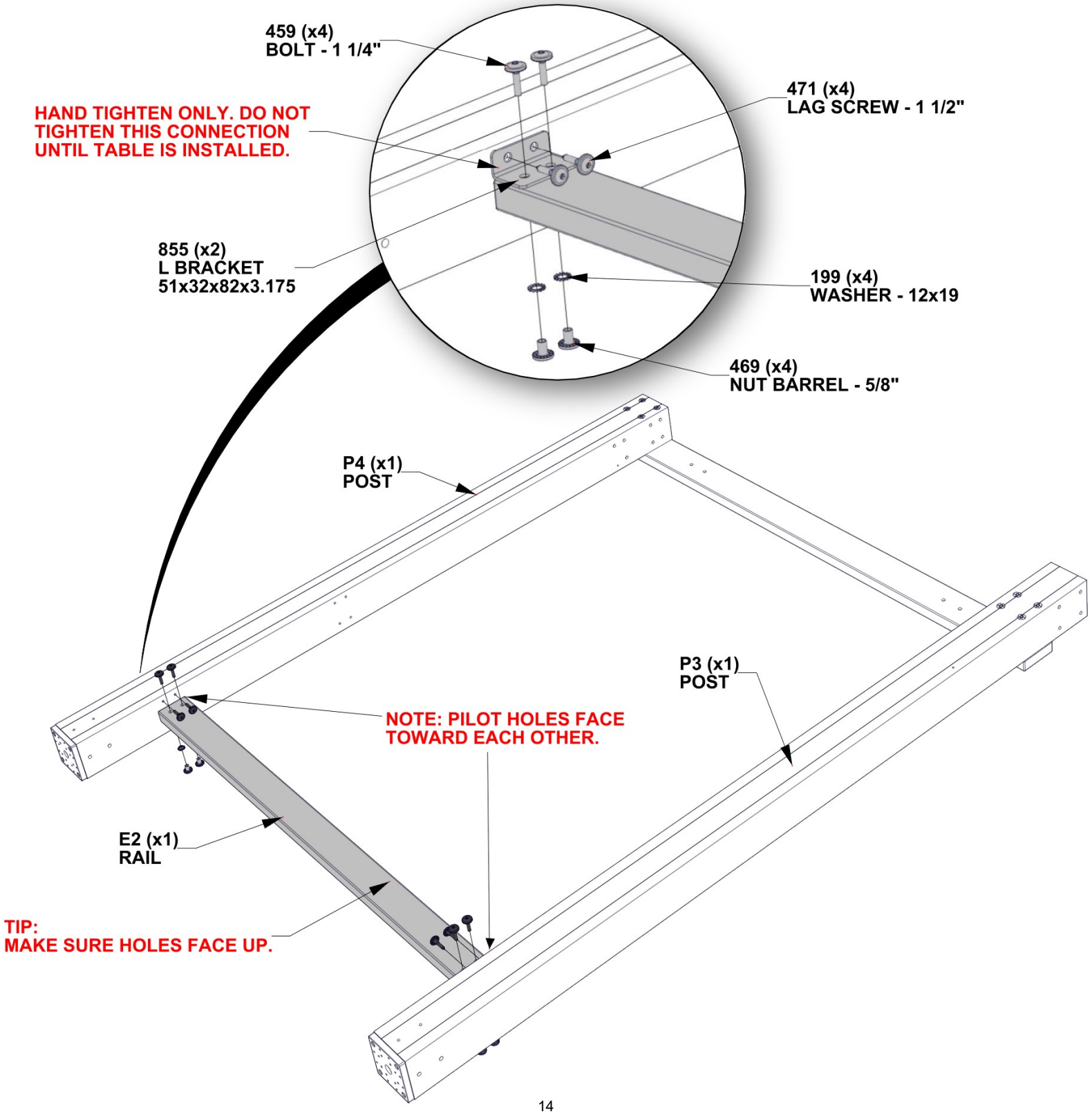


E2 | RAIL-W4L16193
(x1) | 1 7/16"x3 3/8"x55" (36x86x1394)

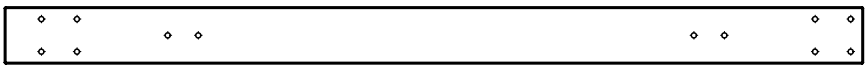


A4M00855 | L BRACKET
(x2) | 51x32x82x3.175

QTY.	PART NUMBER	DESCRIPTION
4	H100471	LAG SCREW WH 5/16 X 1 1/2 BLK
4	H100459	BOLT WH 5/16 X 1 1/4 BLK
4	H100199	WASHER LOCK EXT 12X19 BLK
4	H100469	NUT BARREL WH 5/16 X 5/8 BLK

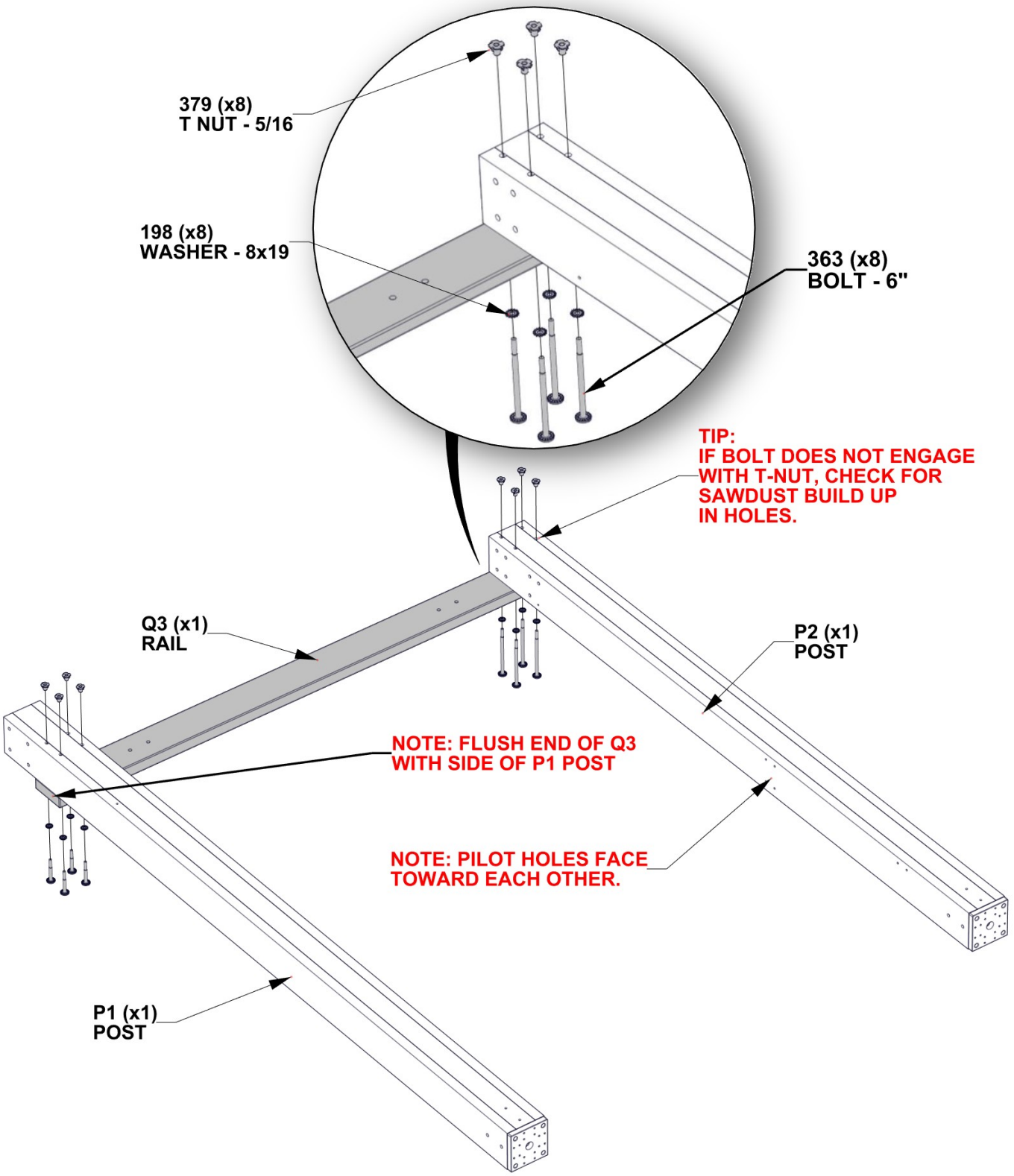


STEP 4 - GAZEBO ASSEMBLY

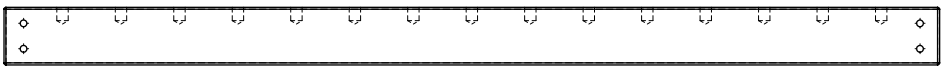


Q3 | RAIL-W4L16187
(x1) | 1 7/16"x4 7/16"x66 9/16" (36x112x1690)

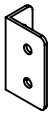
QTY.	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK
8	H100198	WASHER LOCK EXT 8X19 BLK
8	H100363	BOLT 5/16 X 6 BLK



STEP 5 - GAZEBO ASSEMBLY

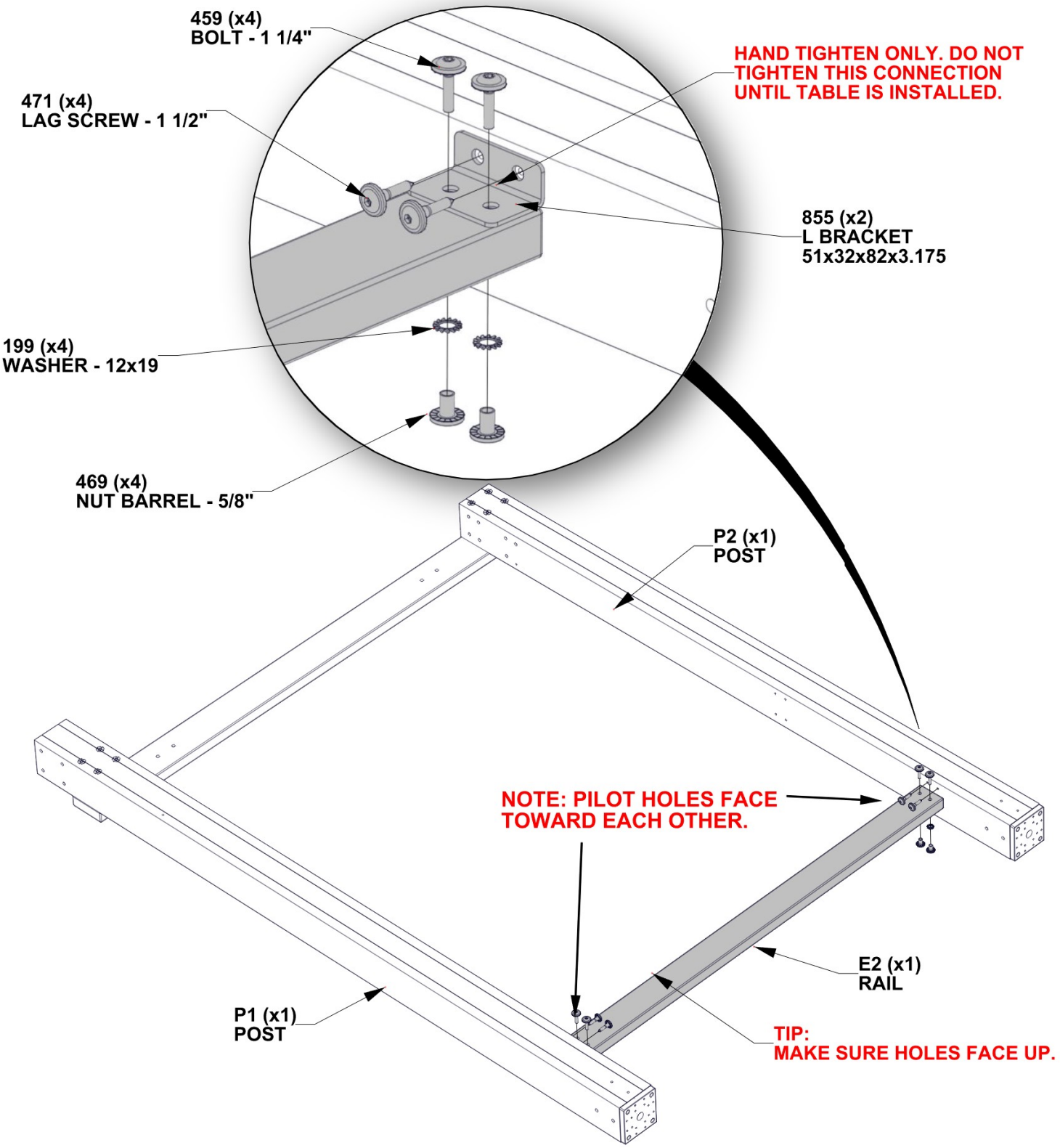


E2 | RAIL-W4L16193
(x1) | 1 7/16"x3 3/8"x55" (36x86x1394)



A4M00855 | L BRACKET
(x2) | 51x32x82x3.175

QTY.	PART NUMBER	DESCRIPTION
4	H100199	WASHER LOCK EXT 12X19 BLK
4	H100471	LAG SCREW WH 5/16 X 1 1/2 BLK
4	H100469	NUT BARREL WH 5/16 X 5/8 BLK
4	H100459	BOLT WH 5/16 X 1 1/4 BLK

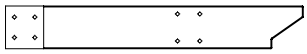


STEP 6 - GAZEBO ASSEMBLY

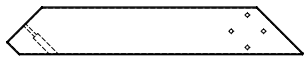
QTY.	PART NUMBER	DESCRIPTION
8	H100379	T-NUT 5/16 BLK
8	H100195	BOLT WH 5/16 X 2 3/4 BLK
8	H100198	WASHER LOCK EXT 8X19 BLK



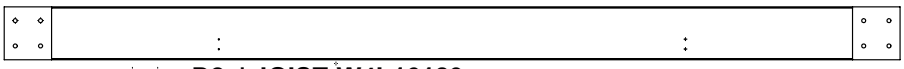
D1 | JOIST END-W4L16188
(x1) | 1 7/16"x5 1/4"x36 13/16" (36x134x910)



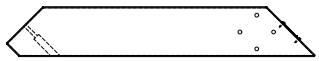
D3 | JOIST END-W4L16190
(x1) | 1 7/16"x5 1/4"x36 13/16" (36x134x910)



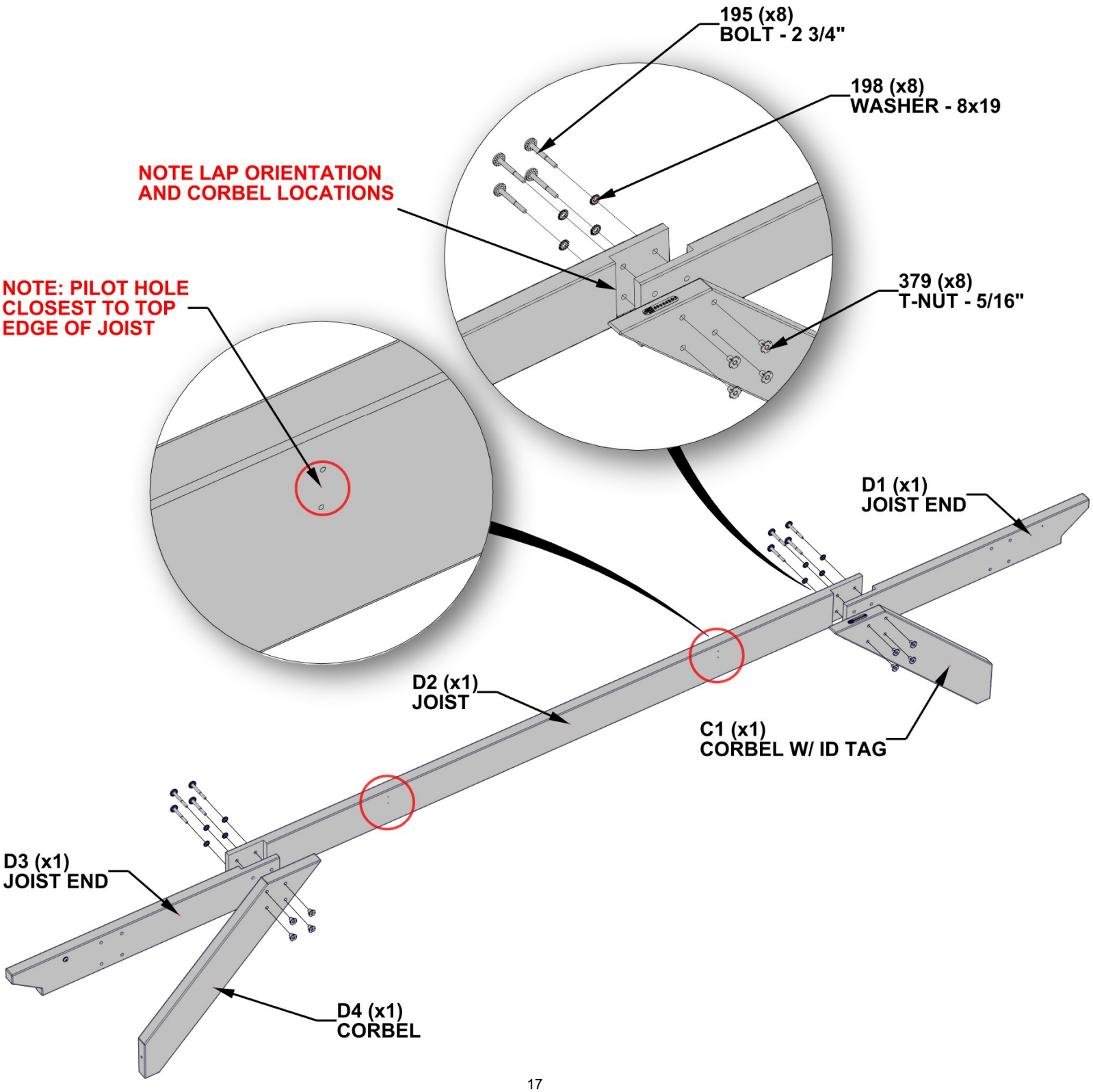
D4 | CORBEL-W4L16191
(x1) | 1 7/16"x5 1/4"x32 7/8" (36x134x835)



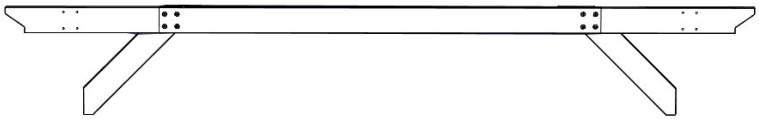
D2 | JOIST-W4L16189
(x1) | 1 7/16"x5 1/4"x89 3/16" (36x134x2266)



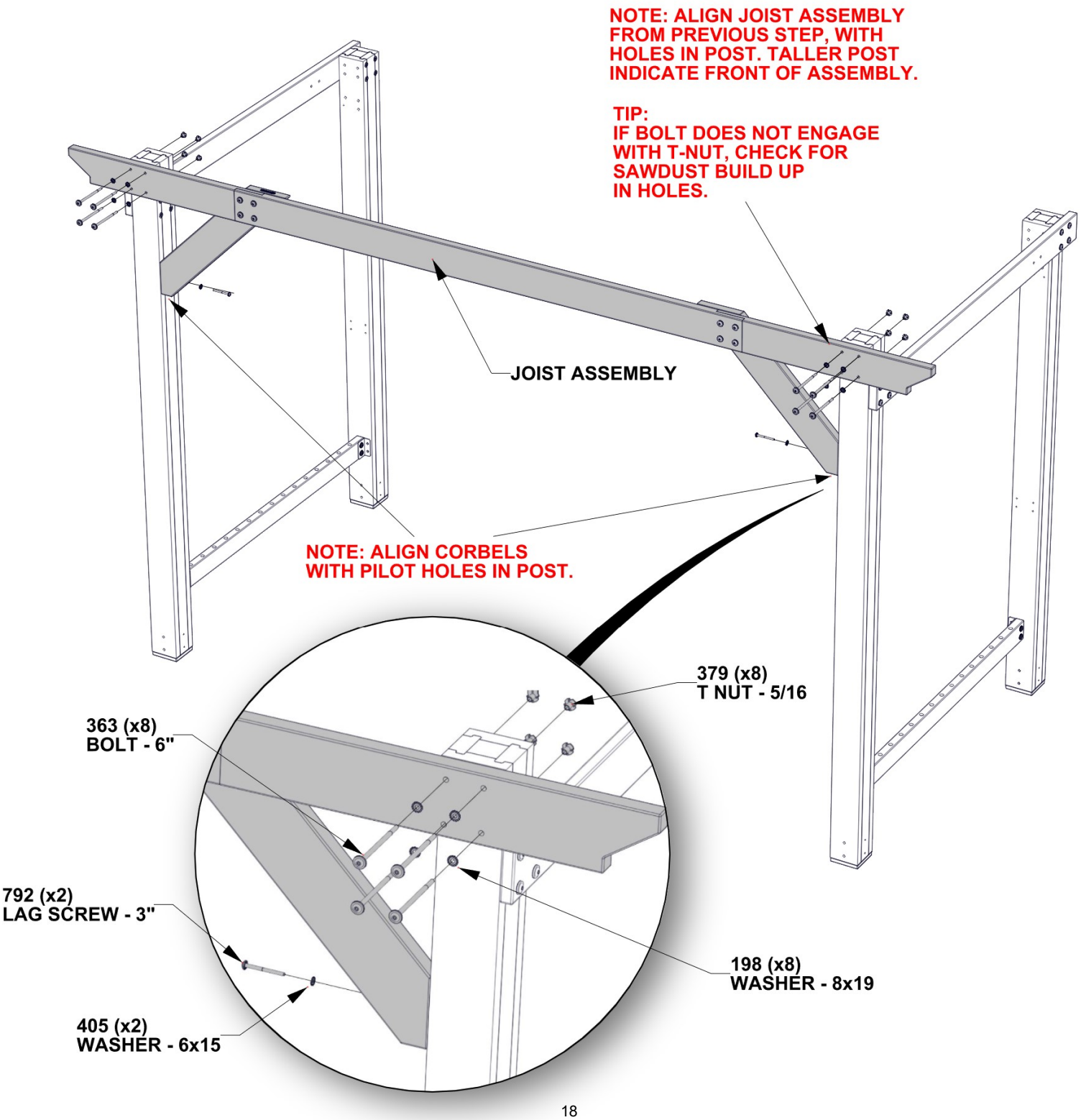
C1| CORBEL W/ TAG-W2A03369
(x1)| 1 7/16"x5 1/4"x32 7/8" (36x134x835)



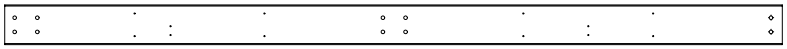
STEP 7 - GAZEBO ASSEMBLY



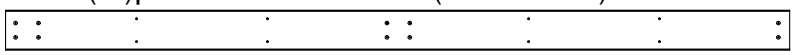
QTY.	PART NUMBER	DESCRIPTION
2	H100792	LAG SCREW WH 1/4 X 3 BLK
2	H100405	WASHER LOCK EXT 6X15 BLK
8	H100379	T-NUT 5/16 BLK
8	H100363	BOLT 5/16 X 6 BLK
8	H100198	WASHER LOCK EXT 8X19 BLK



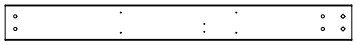
STEP 8 - GAZEBO ASSEMBLY



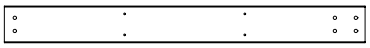
Q8| RAIL-W4L16205
(x1)| 15/16"x4 7/16"x86 7/16" (24x112x2196)



Q1 | RAIL-W4L16185
(x1)| 15/16"x4 7/16"x86 7/16" (24x112x2196)



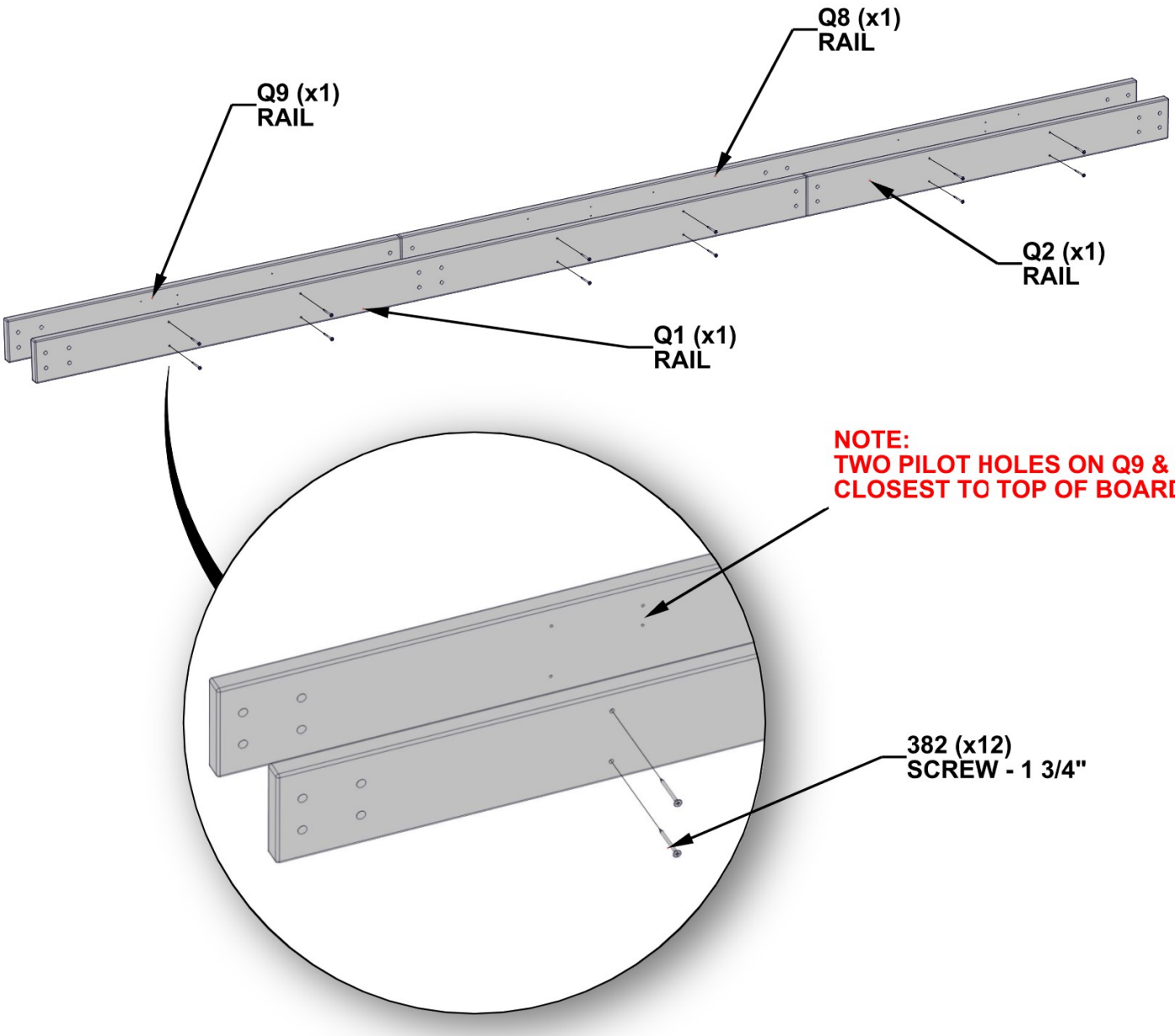
Q9| RAIL-W4L16206
(x1)| 15/16"x4 7/16"x43 5/16" (24x112x1100)



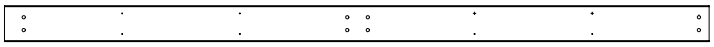
Q2 | RAIL-W4L16186
(x1) | 15/16"x4 7/16"x43 5/16" (24x112x1100)

QTY.	PART NUMBER	DESCRIPTION
12	H100382	SCREW PFH 8 X 1 3/4 BLK

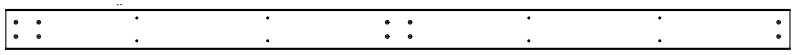
ALIGN Q1 &Q2 WITH PILOT HOLES IN Q9 &Q8.
ALL EDGES SHOULD BE FLUSH.



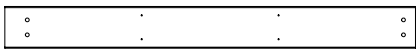
STEP 9 - GAZEBO ASSEMBLY



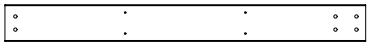
Q4| RAIL-W4L16200
(x1)| 15/16"x4 7/16"x86 7/16" (24x112x2196)



Q1 | RAIL-W4L16185
(x1)| 15/16"x4 7/16"x86 7/16" (24x112x2196)



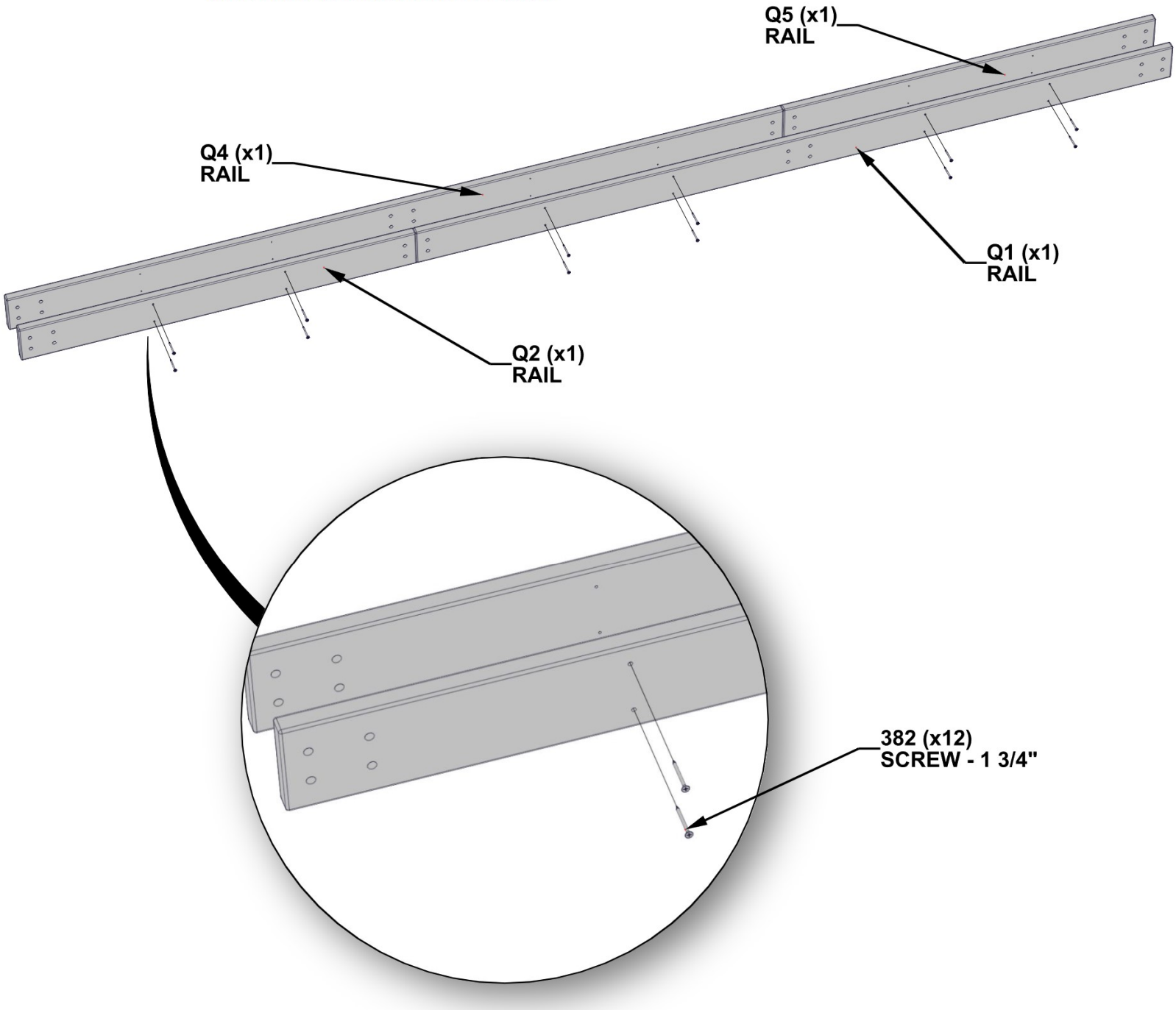
Q5| RAIL-W4L16201
(x1)| 15/16"x4 7/16"x43 5/16" (24x112x1100)



Q2 | RAIL-W4L16186
(x1) | 15/16"x4 7/16"x43 5/16" (24x112x1100)

QTY.	PART NUMBER	DESCRIPTION
12	H100382	SCREW PFH 8 X 1 3/4 BLK

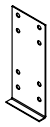
ALIGN Q1 & Q2 WITH PILOT HOLES IN Q4 & Q5.
ALL EDGES SHOULD BE FLUSH.



STEP 10 - GAZEBO ASSEMBLY



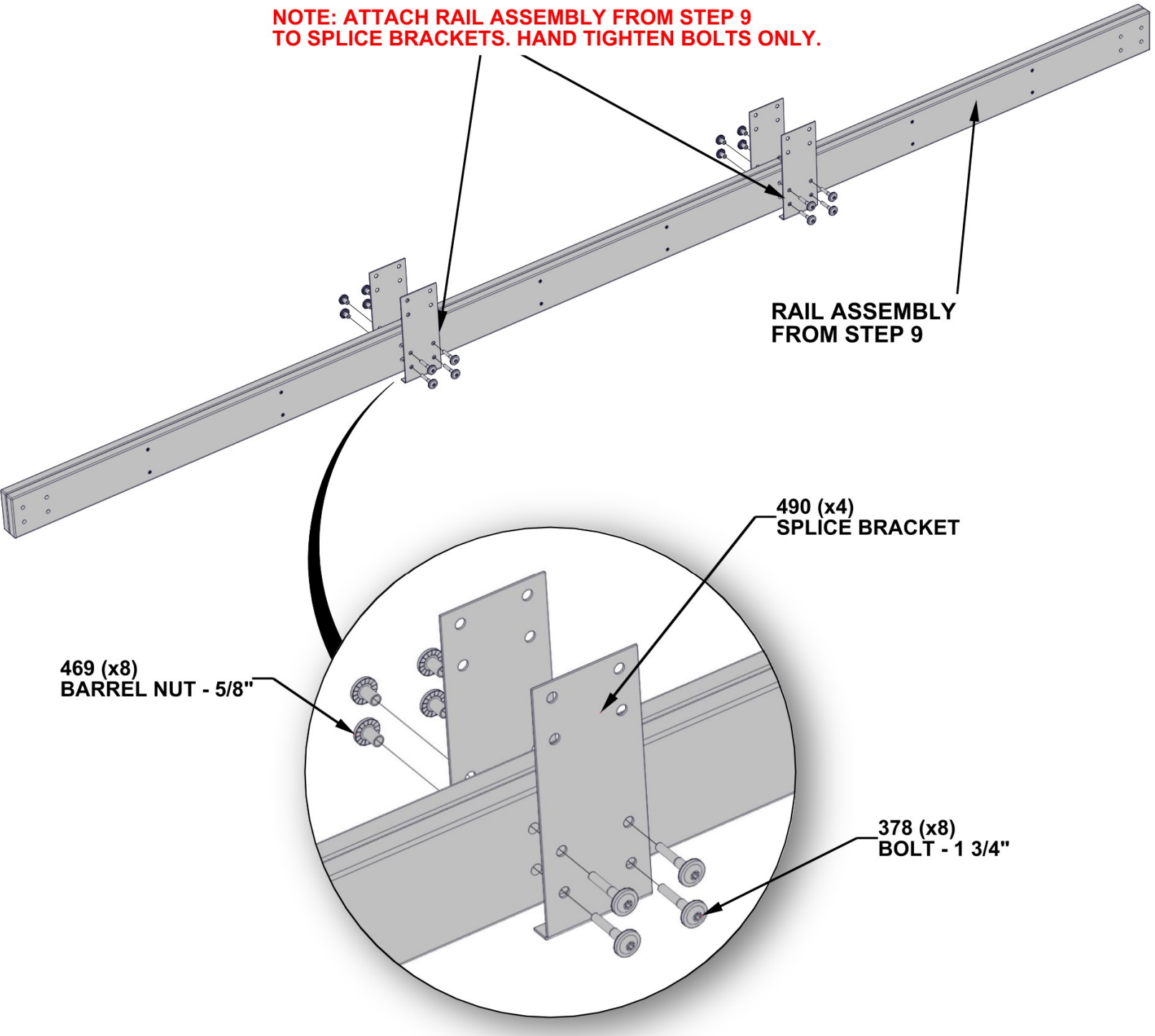
RAIL ASSEMBLY - STEP 9



A4M01490 (x4) | **SPLICE BRACKET**

QTY.	PART NUMBER	DESCRIPTION
8	H100469	NUT BARREL WH 5/16 X 5/8 BLK
8	H100378	BOLT WH 5/16 X 1 3/4 BLK

NOTE: ATTACH RAIL ASSEMBLY FROM STEP 9 TO SPLICE BRACKETS. HAND TIGHTEN BOLTS ONLY.



STEP 11 - GAZEBO ASSEMBLY



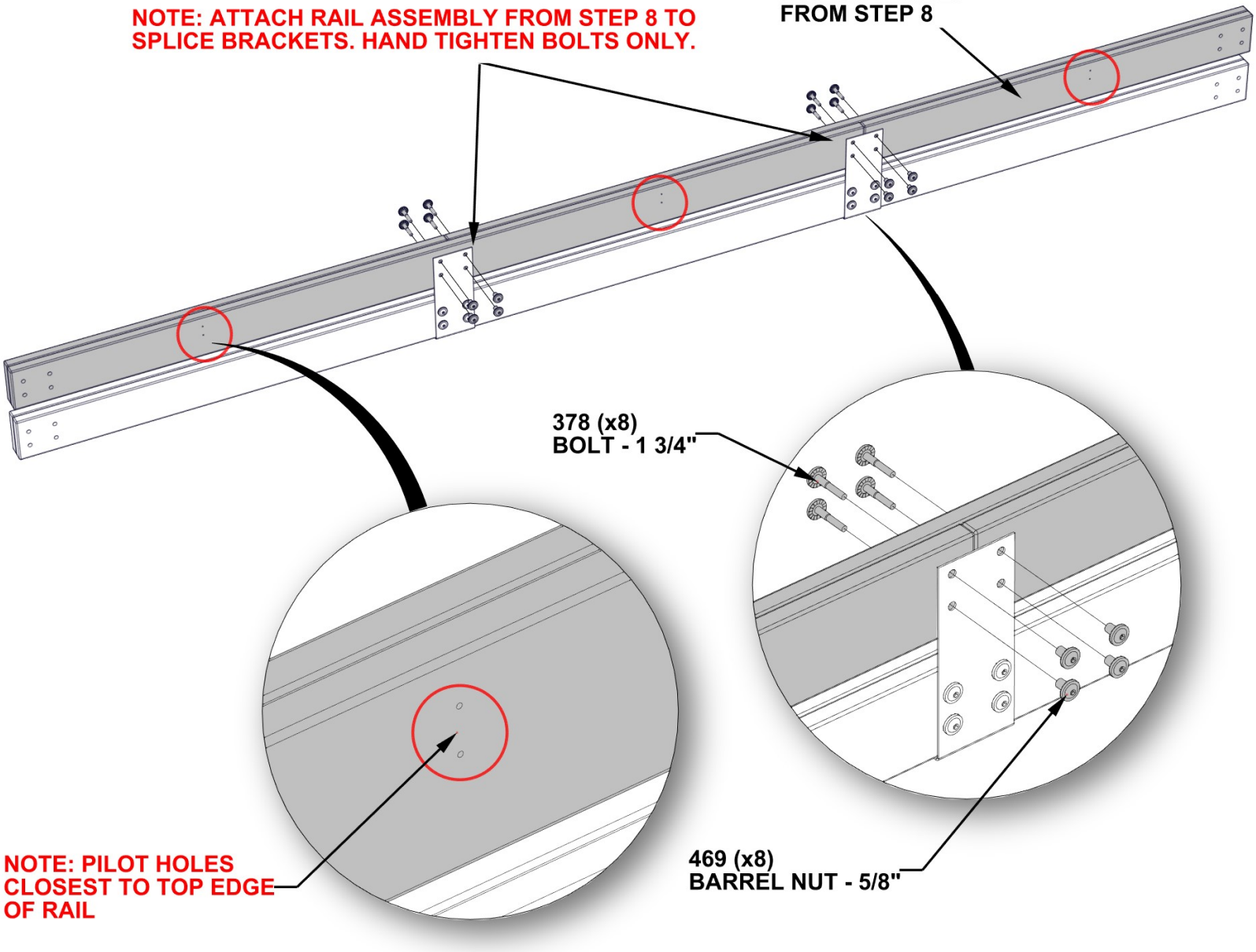
RAIL ASSEMBLY - STEP 8

QTY.	PART NUMBER	DESCRIPTION
8	H100469	NUT BARREL WH 5/16 X 5/8 BLK
8	H100378	BOLT WH 5/16 X 1 3/4 BLK

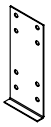
NOTE: ROTATE ASSEMBLY TO WHERE ALL SCREWS ARE ON BACKSIDE OF BOARDS

NOTE: ATTACH RAIL ASSEMBLY FROM STEP 8 TO SPLICE BRACKETS. HAND TIGHTEN BOLTS ONLY.

RAIL ASSEMBLY FROM STEP 8

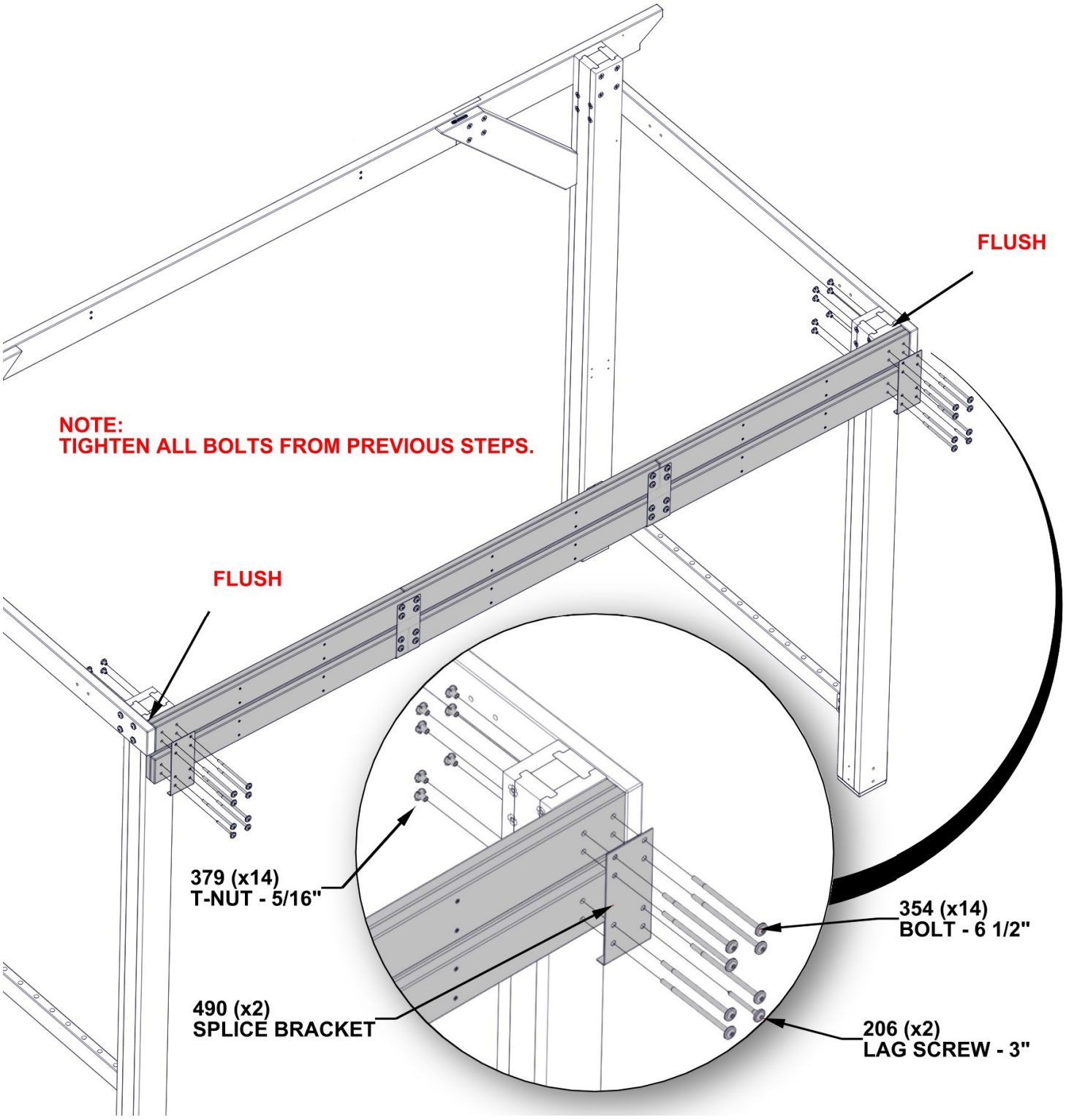


STEP 12 - GAZEBO ASSEMBLY



A4M01490 (x2) | **SPLICE BRACKET**

QTY.	PART NUMBER	DESCRIPTION
2	H100206	LAG SCREW WH 5/16 X 3 BLK
14	H100379	T-NUT 5/16 BLK
14	H100354	BOLT WH 5/16 X 6 1/2 BLK

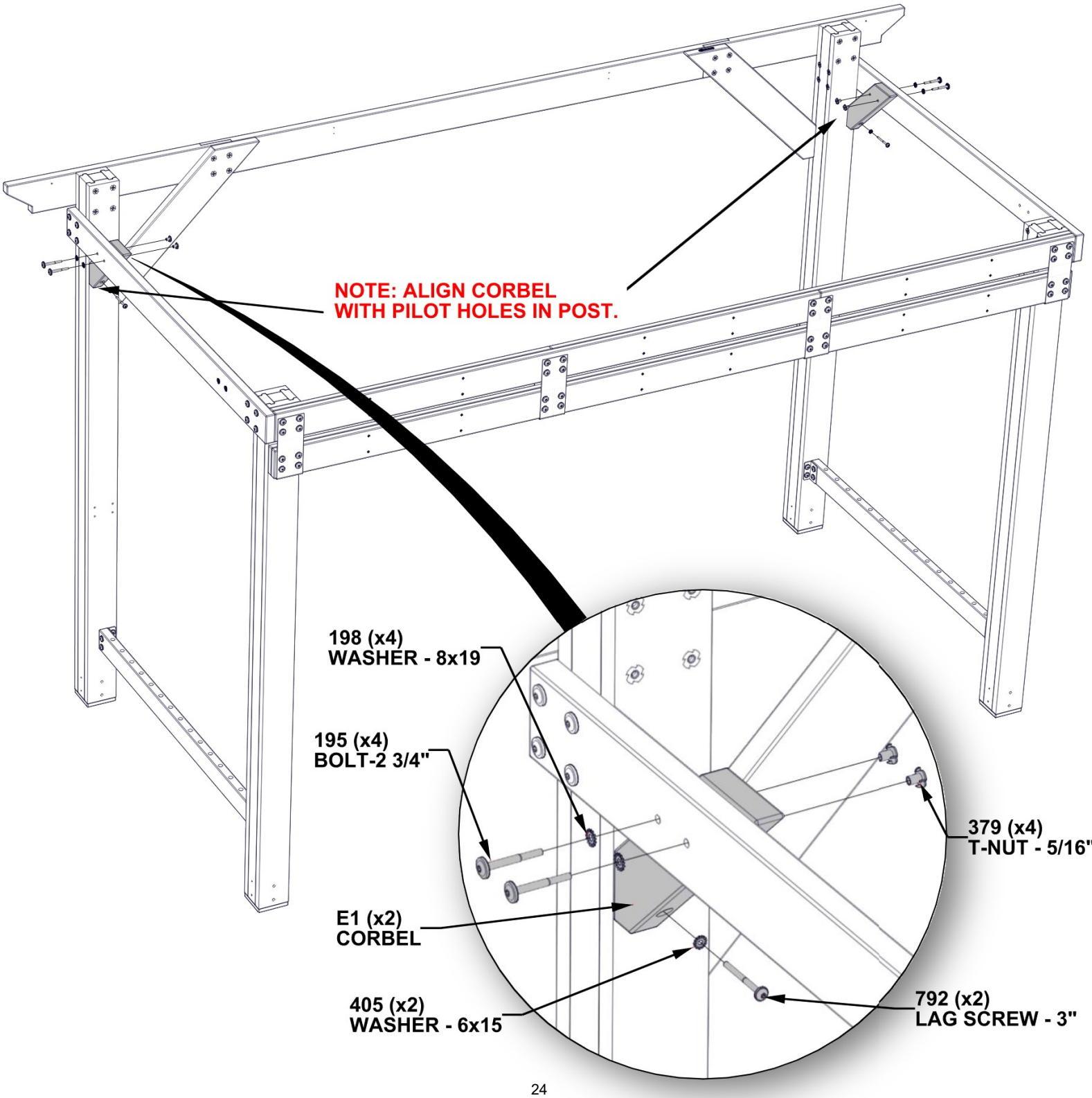


STEP 13 - GAZEBO ASSEMBLY



E1 | CORBEL-W4L16192
(x2) | 1 7/16"x3 3/8"x15 3/4" (36x86x400)

QTY.	PART NUMBER	DESCRIPTION
2	H100792	LAG SCREW WH 1/4 X 3 BLK
2	H100405	WASHER LOCK EXT 6X15 BLK
4	H100379	T-NUT 5/16 BLK
4	H100195	BOLT WH 5/16 X 2 3/4 BLK
4	H100198	WASHER LOCK EXT 8X19 BLK

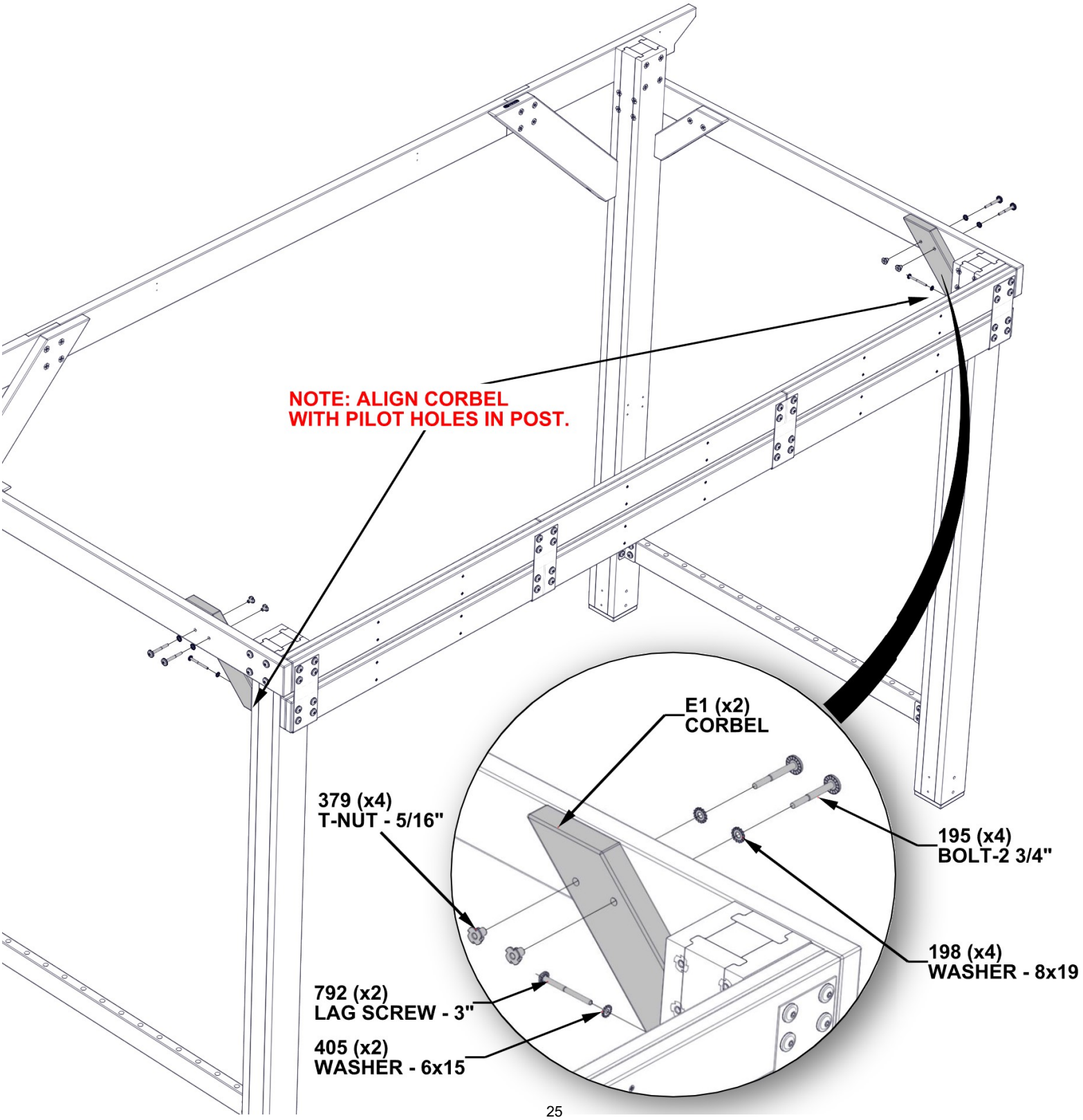


STEP 14 - GAZEBO ASSEMBLY



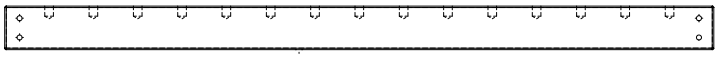
E1 | CORBEL-W4L16192
(x2) | 1 7/16"x3 3/8"x15 3/4" (36x86x400)

QTY.	PART NUMBER	DESCRIPTION
2	H100792	LAG SCREW WH 1/4 X 3 BLK
2	H100405	WASHER LOCK EXT 6X15 BLK
4	H100379	T-NUT 5/16 BLK
4	H100195	BOLT WH 5/16 X 2 3/4 BLK
4	H100198	WASHER LOCK EXT 8X19 BLK

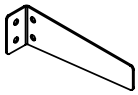


STEP 15 - GAZEBO ASSEMBLY

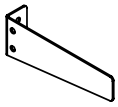
QTY.	PART NUMBER	DESCRIPTION
8	H100469	NUT BARREL WH 5/16 X 5/8 BLK
8	H100459	BOLT WH 5/16 X 1 1/4 BLK



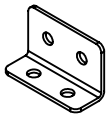
E2 | RAIL-W4L16193
(x2) | 1 7/16"x3 3/8"x55" (36x86x1394)



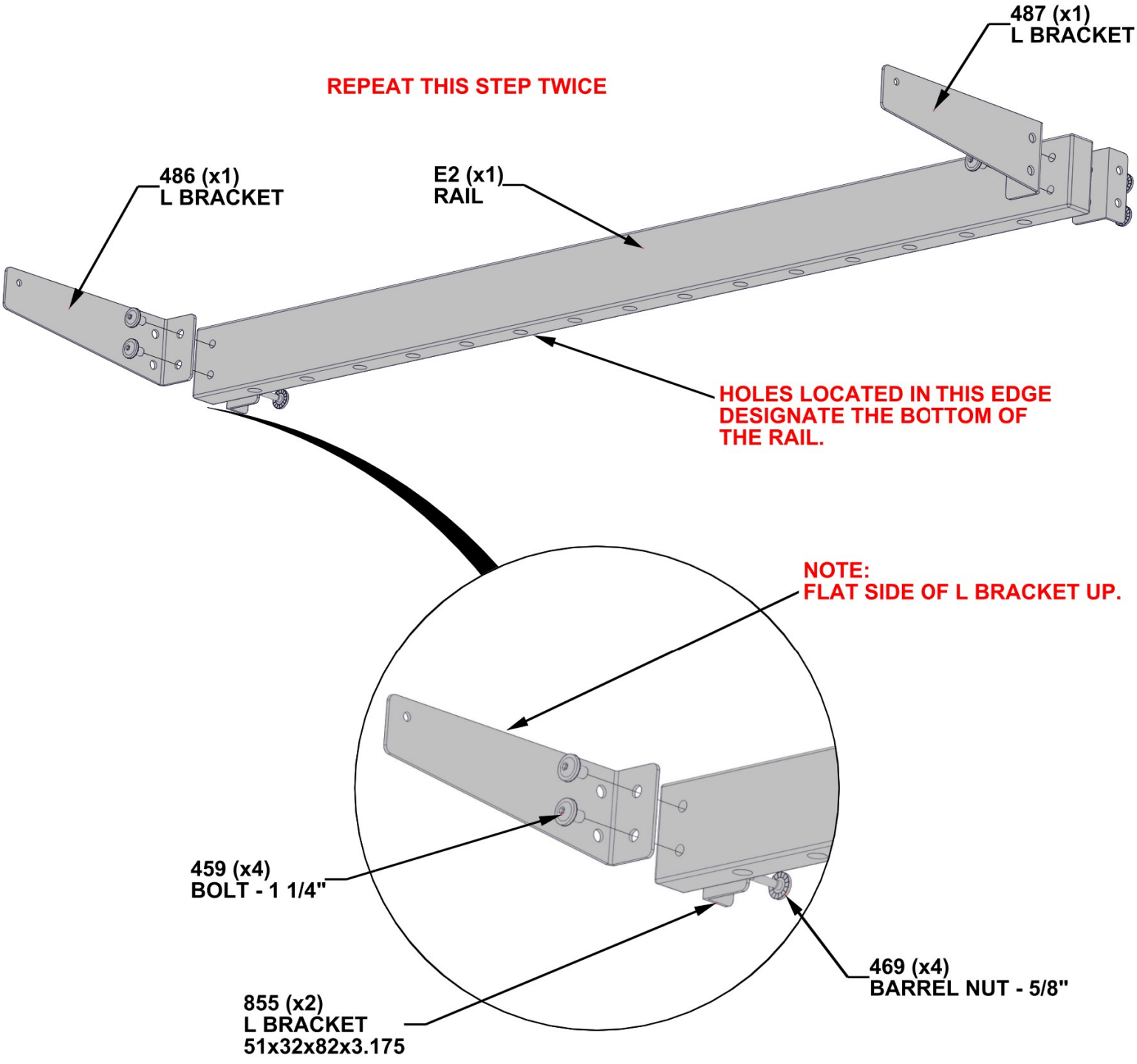
A4M01487 (x2) **| L BRACKET**



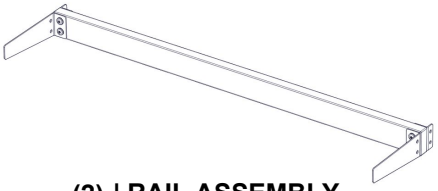
A4M01486 (x2) **| L BRACKET**



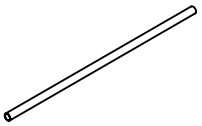
A4M00855 (x4) **| L BRACKET 51x32x82x3.175**



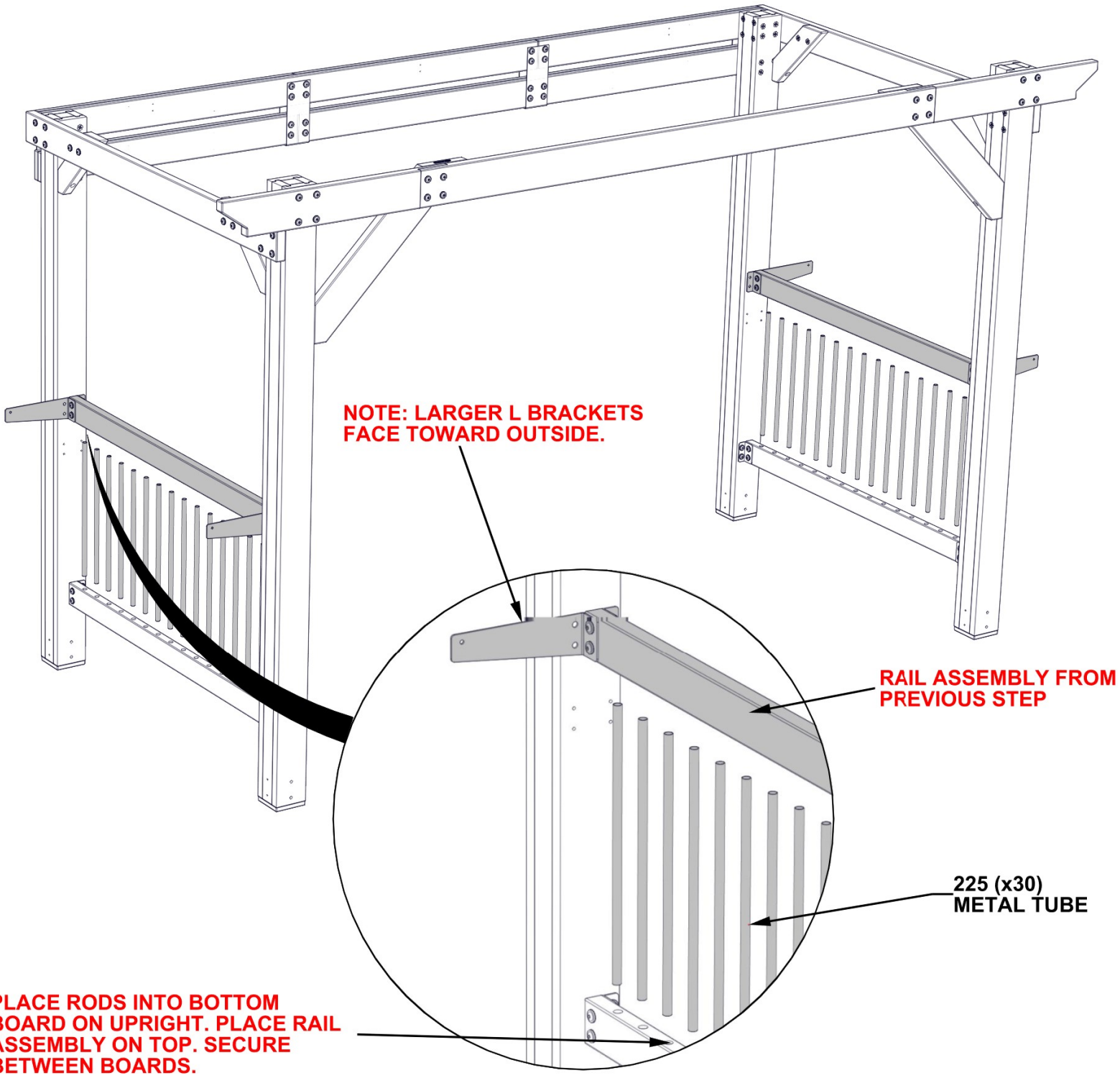
STEP 16 - GAZEBO ASSEMBLY



(2) | RAIL ASSEMBLY



A4M01225 (x30) | METAL TUBE

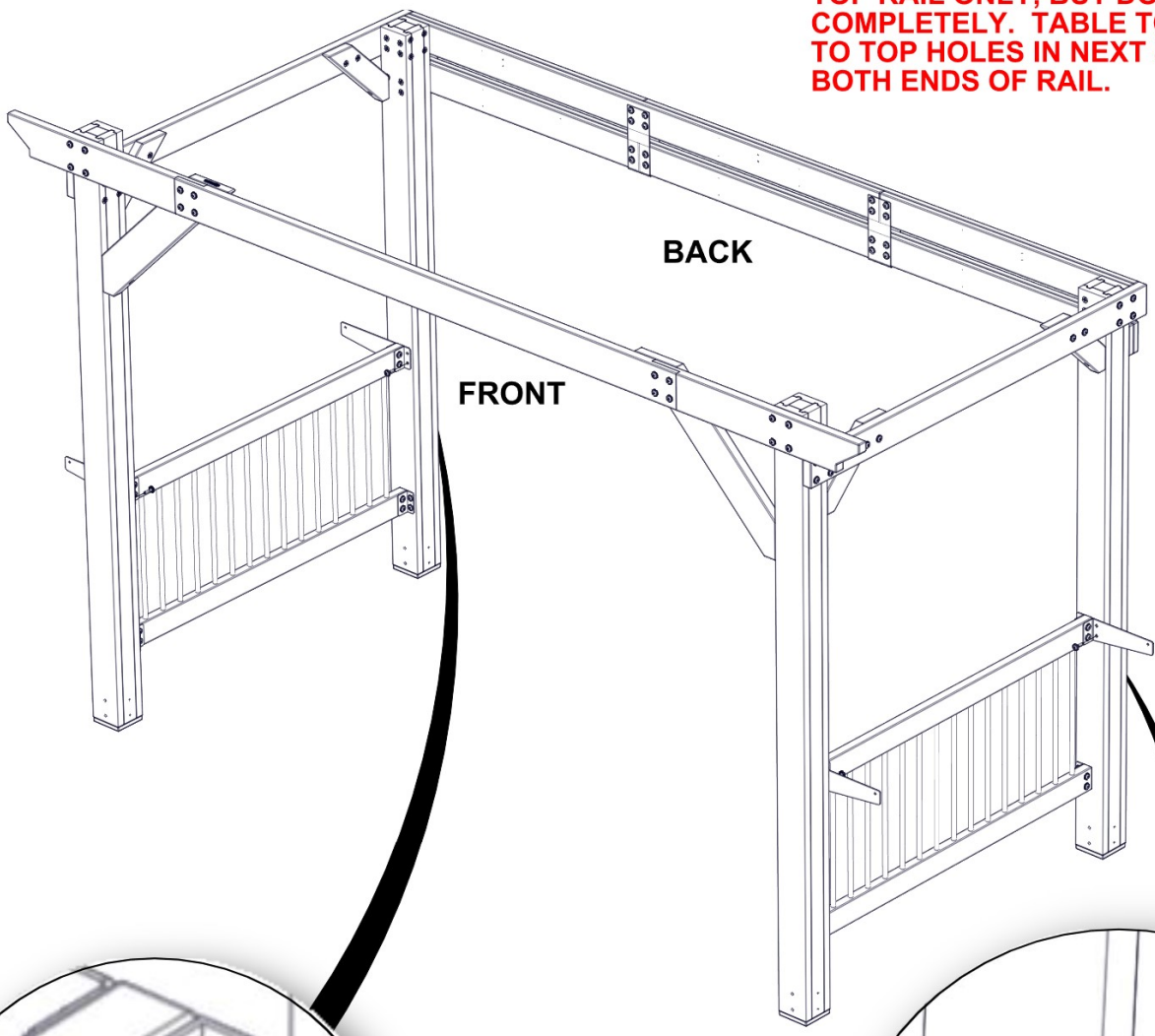


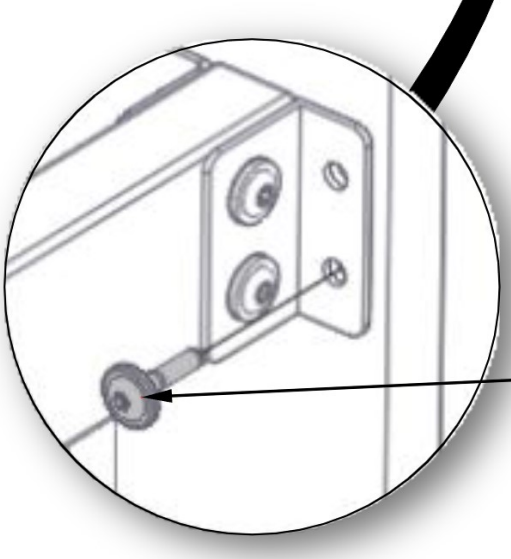
STEP 17 - GAZEBO ASSEMBLY

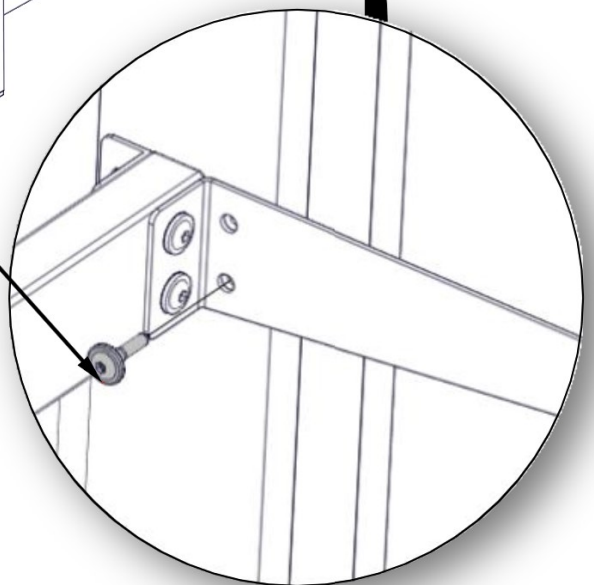
QTY.	PART NUMBER	DESCRIPTION
8	H100471	LAG SCREW WH 5/16 X 1 1/2 BLK

REPEAT THIS STEP FOR OPPOSITE SIDE

ATTACH BOTTOM TWO SCREWS ON TOP RAIL ONLY, BUT DO NOT TIGHTEN COMPLETELY. TABLE TOP WILL ATTACH TO TOP HOLES IN NEXT STEP. REPEAT ON BOTH ENDS OF RAIL.



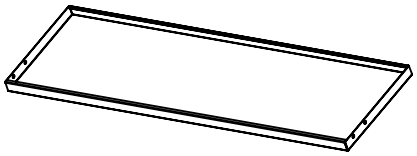




471 (x4)
LAG SCREW - 1 1/2"

471 (x4)
LAG SCREW - 1 1/2"

STEP 18 - GAZEBO ASSEMBLY



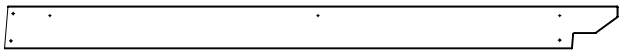
A4M01488 (x2) **| TABLE**

QTY.	PART NUMBER	DESCRIPTION
4	H100653	NUT LOCK 1/4 BLK
4	H100486	BOLT WH 1/4 X 5/8
4	H100630	WASHER FLAT 8x19 BLK
8	H100471	LAG SCREW WH 5/16 X 1 1/2 BLK

REPEAT THIS STEP FOR OPPOSITE SIDE

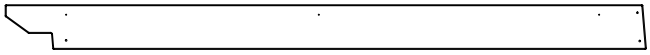
**AFTER TABLE IS ATTACHED,
TIGHTEN ALL CONNECTIONS,
TOP AND BOTTOM BOTH SIDES.**

STEP 19 - GAZEBO ASSEMBLY

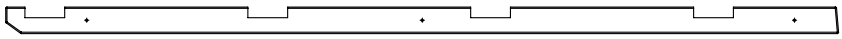


D7| BEAM-W4L16202
(x1)| 1 7/16"x5 1/4"x75 13/16" (36x134x1926)

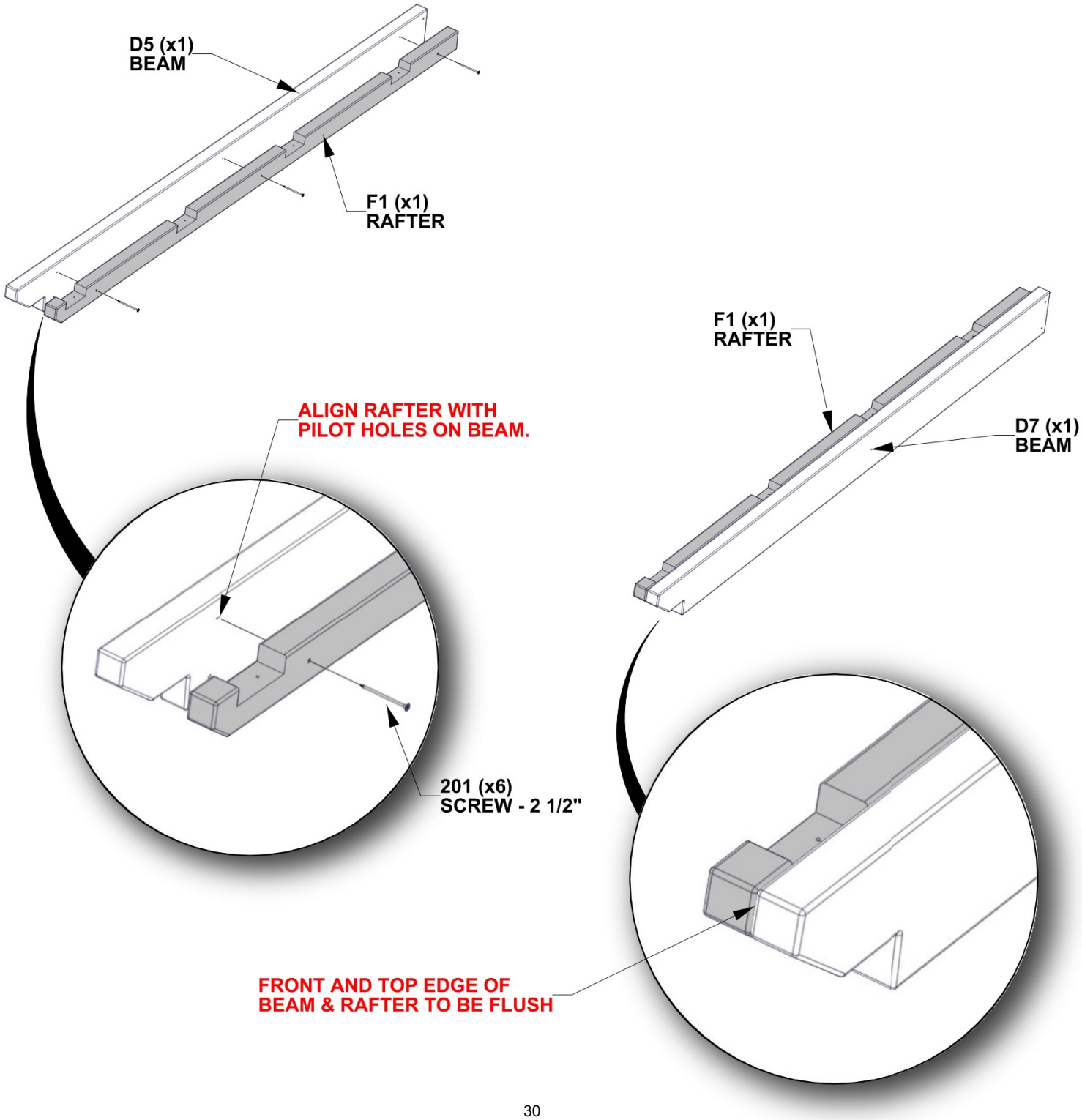
QTY.	PART NUMBER	DESCRIPTION
6	H100201	SCREW PFH 8 X 2 1/2 BLK



D5 | BEAM-W4L16195
(x1) | 1 7/16"x5 1/4"x75 13/16" (36x134x1926)



F1| RAFTER-W4L16197
(x2)| 1 7/16"x2 3/8"x74 3/16" (36x60x1884)

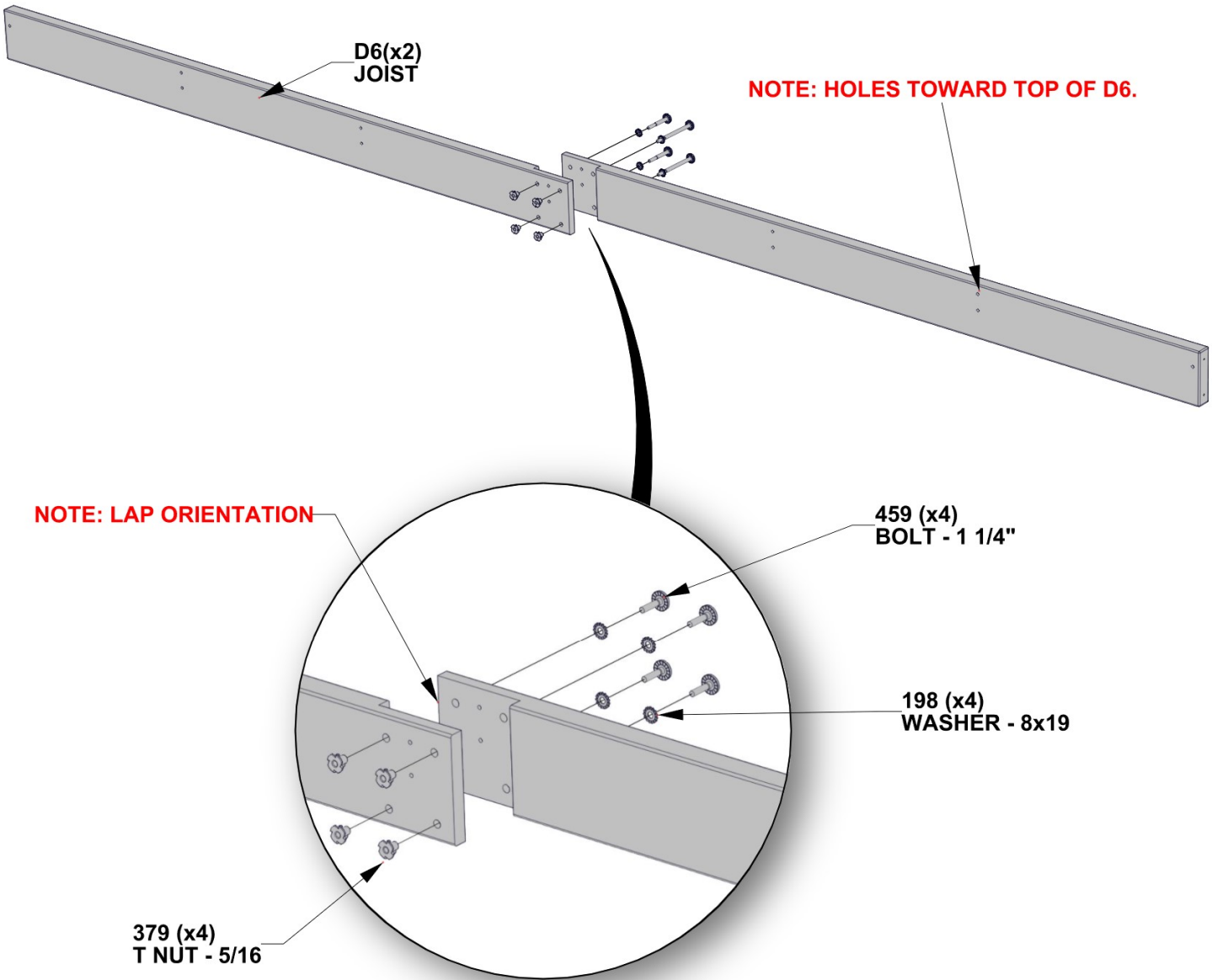


STEP 20 - GAZEBO ASSEMBLY



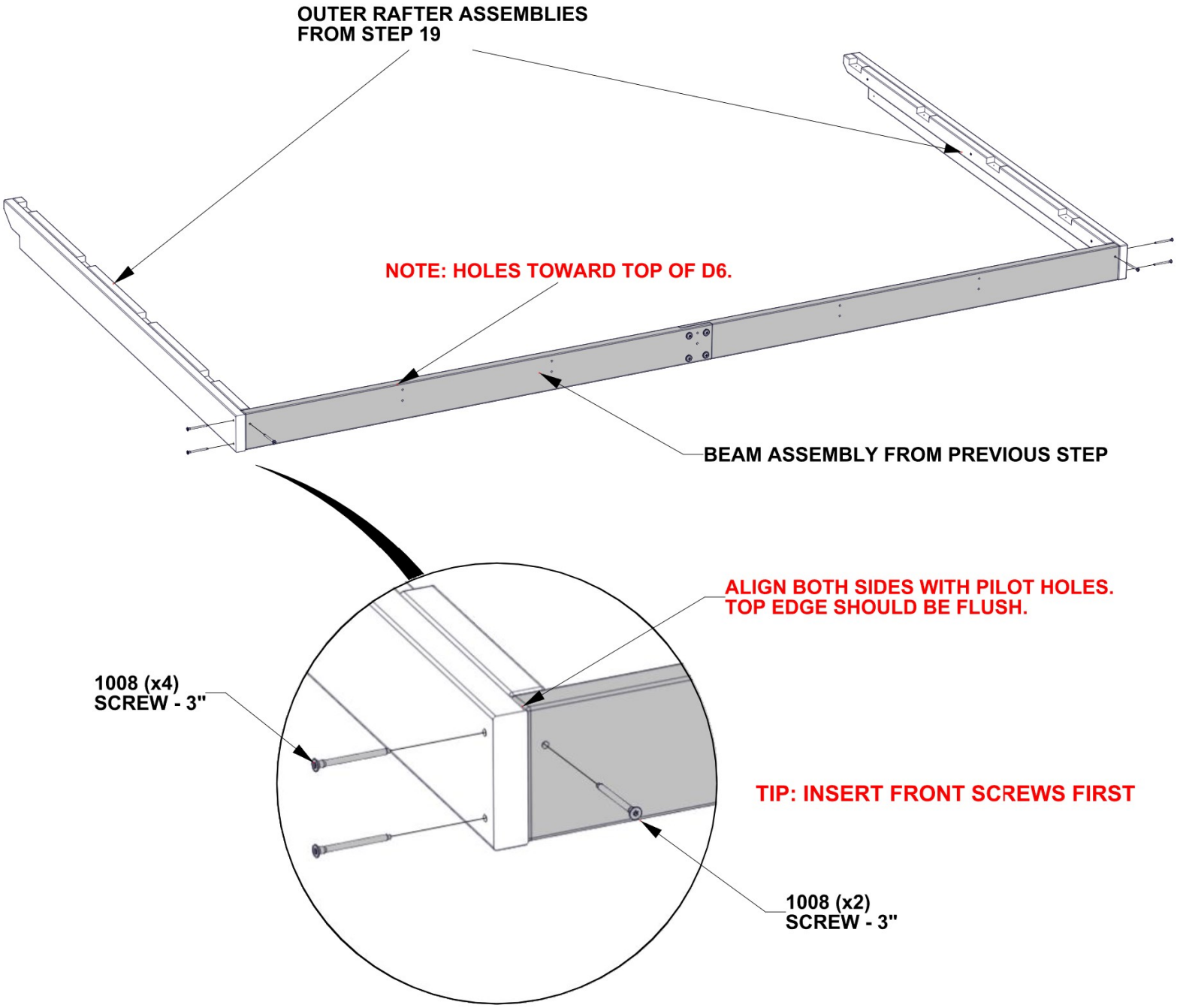
D6 | JOIST-W4L16196
(x2) | 1 7/16"x5 1/4"x72 3/4" (36x134x1848)

QTY.	PART NUMBER	DESCRIPTION
4	H100379	T-NUT 5/16 BLK
4	H100459	BOLT WH 5/16 X 1 1/4 BLK
4	H100198	WASHER LOCK EXT 8X19 BLK

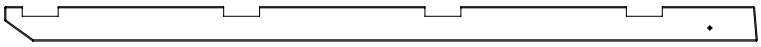


STEP 21 - GAZEBO ASSEMBLY

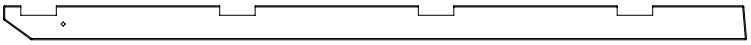
QTY.	PART NUMBER	DESCRIPTION
6	H101008	SCREW CONFIRMAT 7 X 3 BLK



STEP 22 - GAZEBO ASSEMBLY



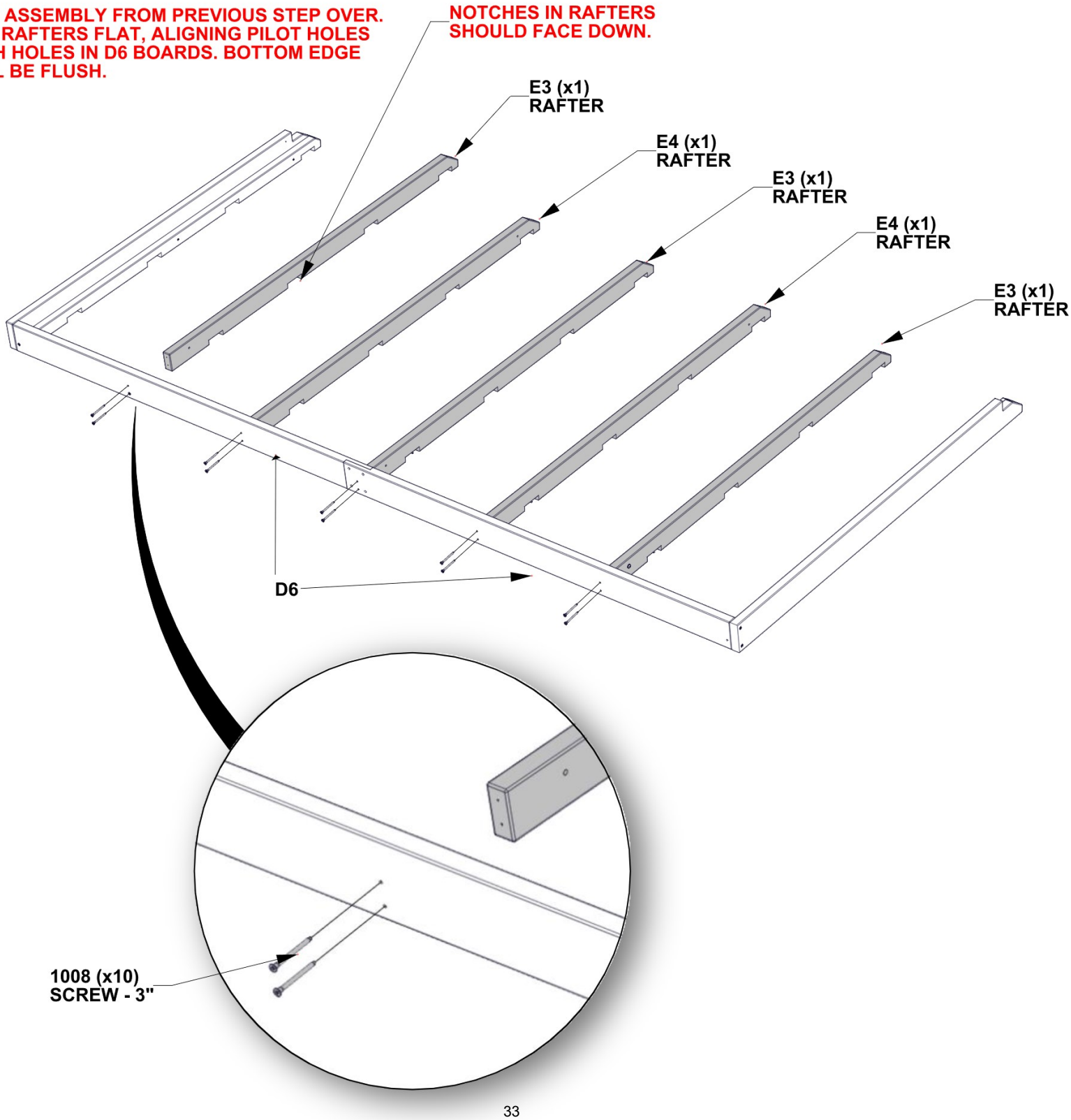
E3 | RAFTER-W4L16194
(x3) | 1 7/16"x3 3/8"x74 3/16" (36x86x1884)



E4 | RAFTER-W4L16199
(x2) | 1 7/16"x3 3/8"x74 3/16" (36x86x1884)

QTY.	PART NUMBER	DESCRIPTION
10	H101008	SCREW CONFIRMAT 7 X 3 BLK

FLIP ASSEMBLY FROM PREVIOUS STEP OVER. LAY RAFTERS FLAT, ALIGNING PILOT HOLES WITH HOLES IN D6 BOARDS. BOTTOM EDGE WILL BE FLUSH.



STEP 23 - GAZEBO ASSEMBLY

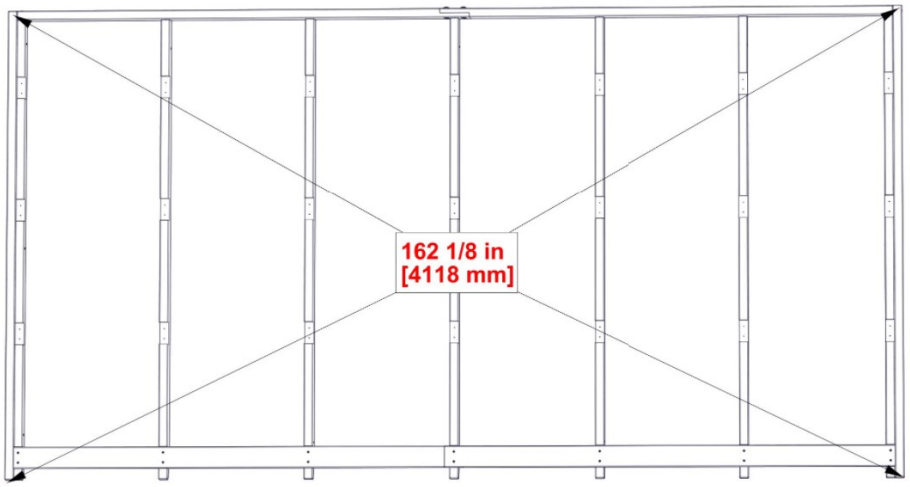


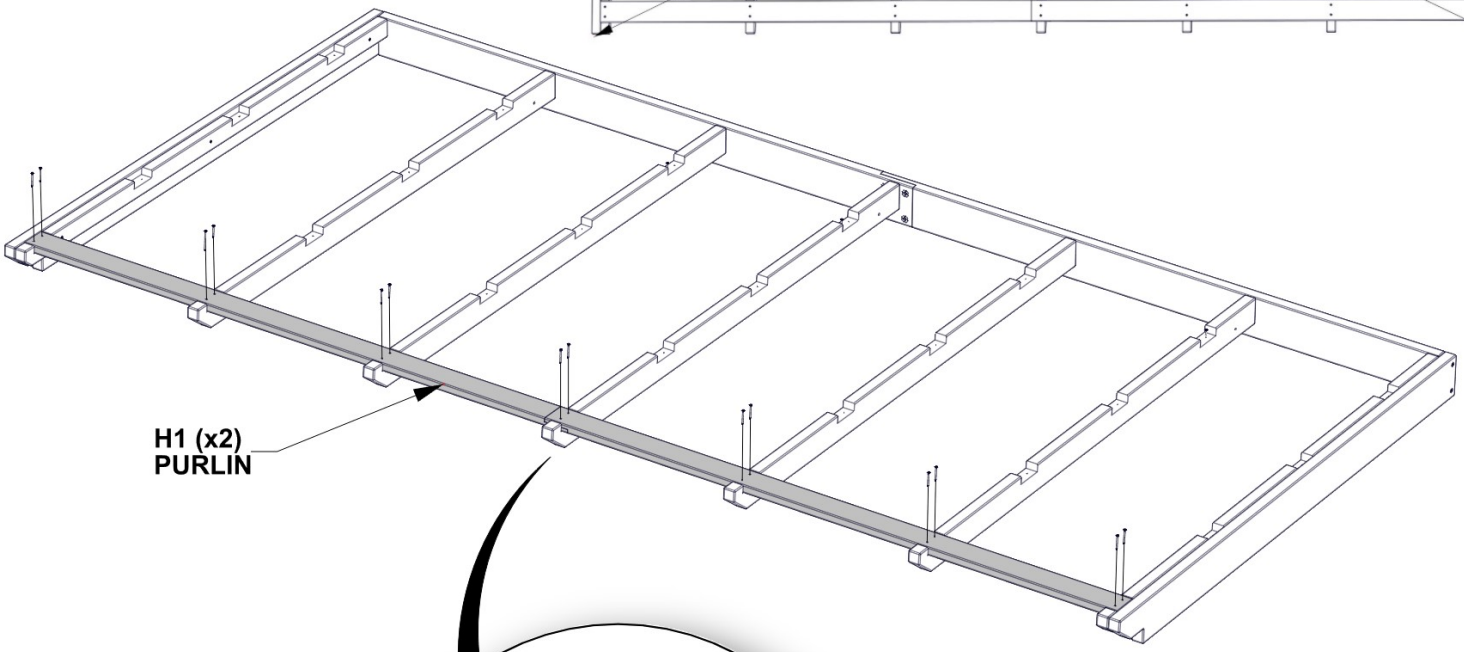
H1 | PURLIN-W4L16198
(x2) | 15/16"x3 3/8"x71 7/8" (24x86x1826)

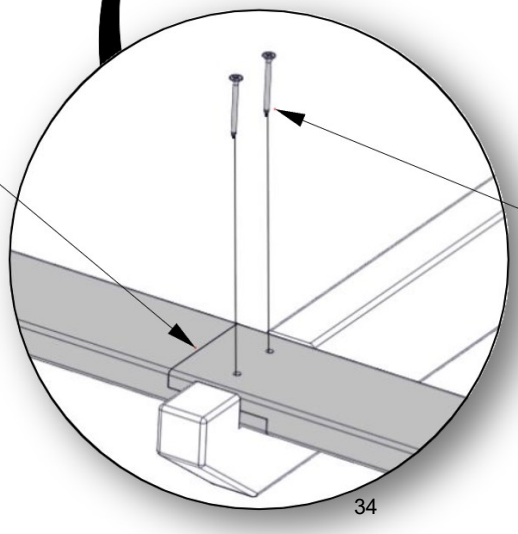
QTY.	PART NUMBER	DESCRIPTION
14	H100382	SCREW PFH 8 X 1 3/4 BLK

FLIP ASSEMBLY FROM PREVIOUS STEP OVER. POSITION H1 PURLIN IN PLACE. MEASURE DIAGONALLY AND SQUARE AS NEEDED. MEASUREMENT SHOULD BE 162 1/8 in [4118 mm].

ONCE SQUARE, INSERT SCREWS. RE-MEASURE CORNER TO CORNER.





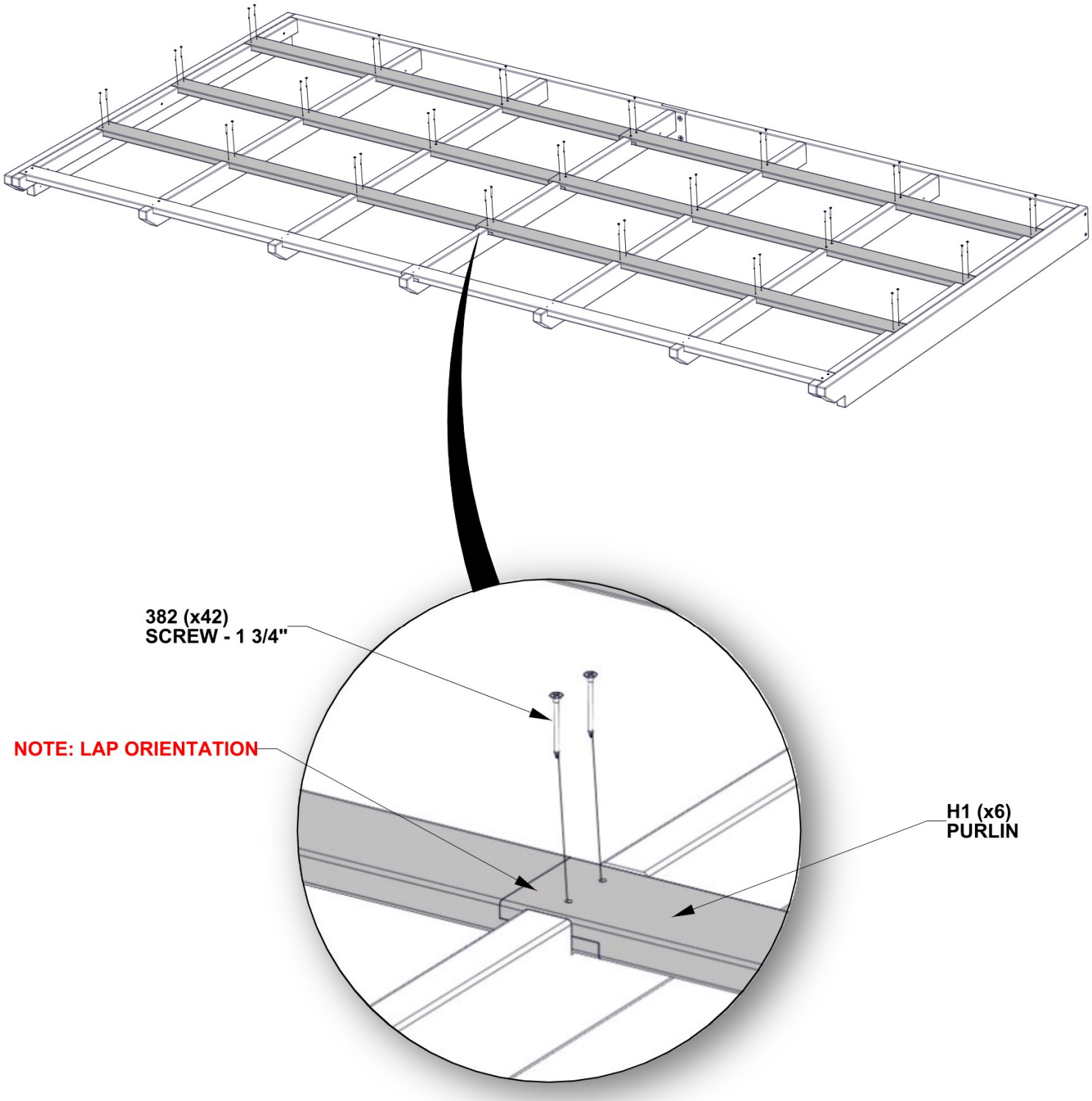


STEP 24 - GAZEBO ASSEMBLY

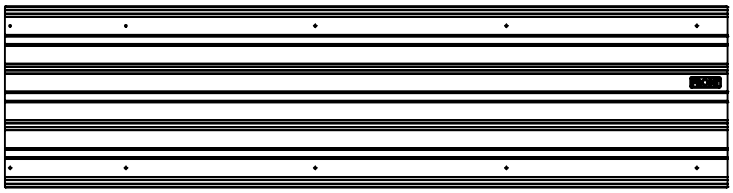


H1 | PURLIN-W4L16198
(x6) | 15/16"x3 3/8"x71 7/8" (24x86x1826)

QTY.	PART NUMBER	DESCRIPTION
42	H100382	SCREW PFH 8 X 1 3/4 BLK



STEP 25 - GAZEBO ASSEMBLY

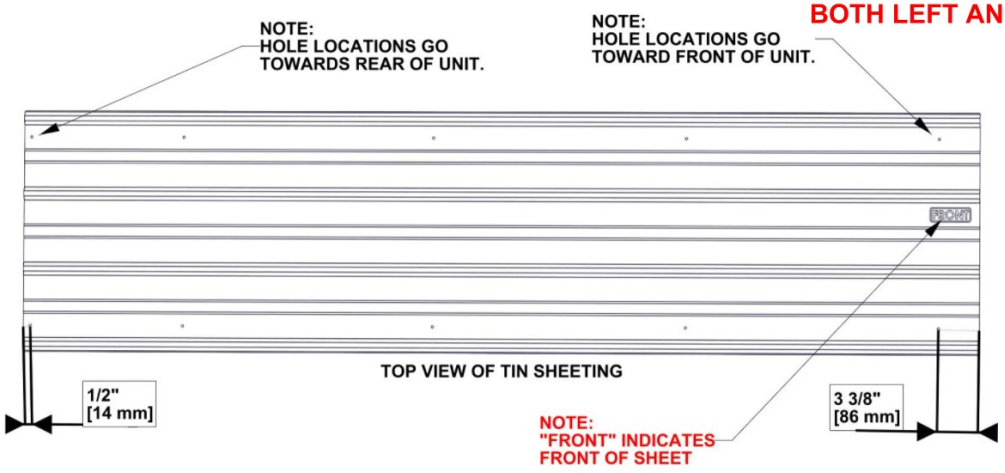


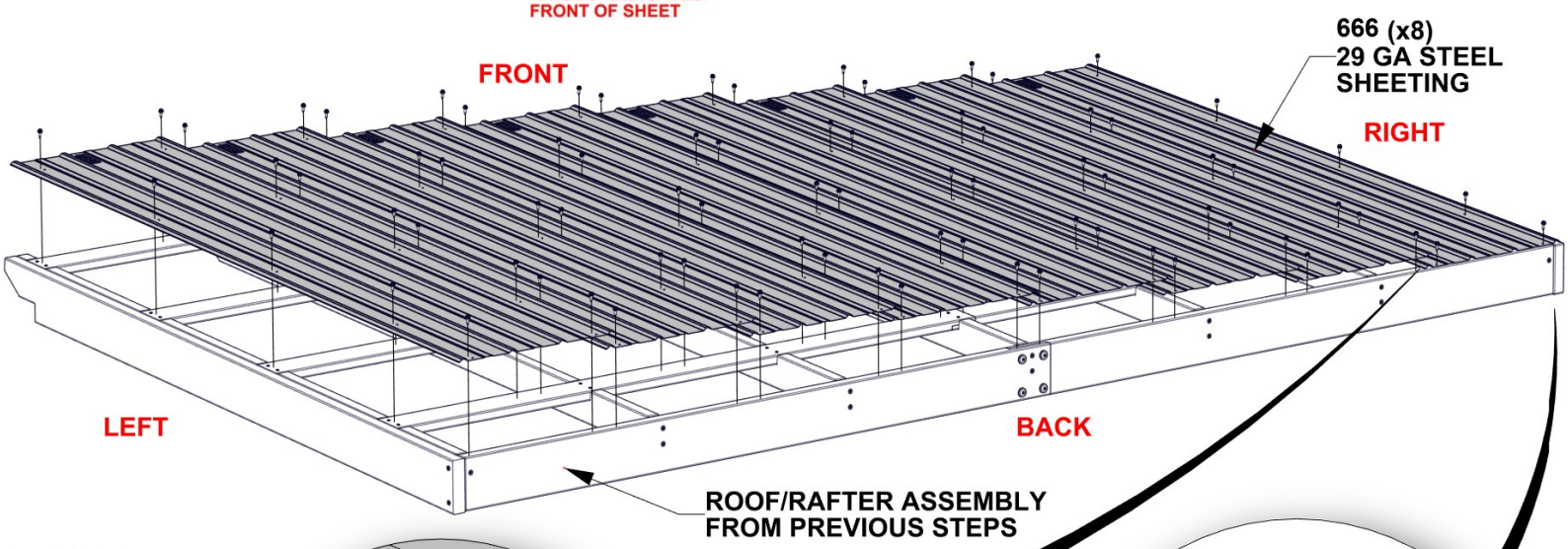
A4M02666 (x8) **| 29GA STEEL SHEETING**

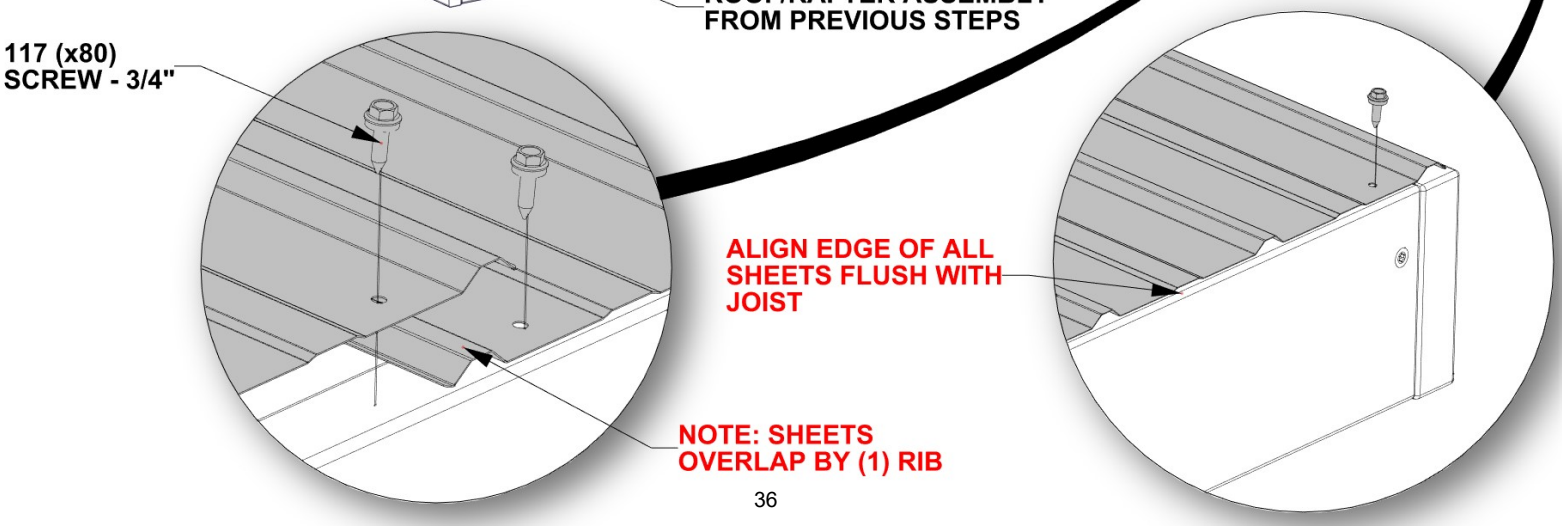
QTY.	PART NUMBER	DESCRIPTION
80	H101117	SCREW WOODGRIP 10-16x3/4" BLK

NOTE:
WARNING:
GLOVES SHOULD BE WORN WHEN HANDLING ROOF PANELS. EDGES ARE SHARP. REMOVE BLUE FILM FROM EACH SHEET.

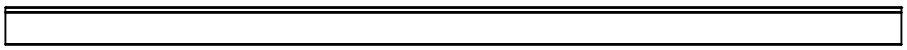
1. LOOKING AT THE BACK OF THE UNIT AS PICTURED BELOW, PLACE TIN SHEETS DOWN.
2. STARTING AT THE RIGHT SIDE AND WORKING TOWARD THE LEFT SIDE OVER LAPPING BY ONE RIB.
3. CENTER SHEETS ON ROOF AND LEAVE EQUAL GAPS ON BOTH LEFT AND RIGHT SIDES. SCREW IN PLACE.



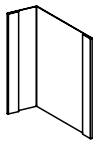




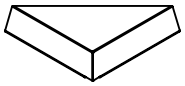
STEP 26 - GAZEBO ASSEMBLY



A4M02695 (x2) **| ROOF EDGE TRIM**



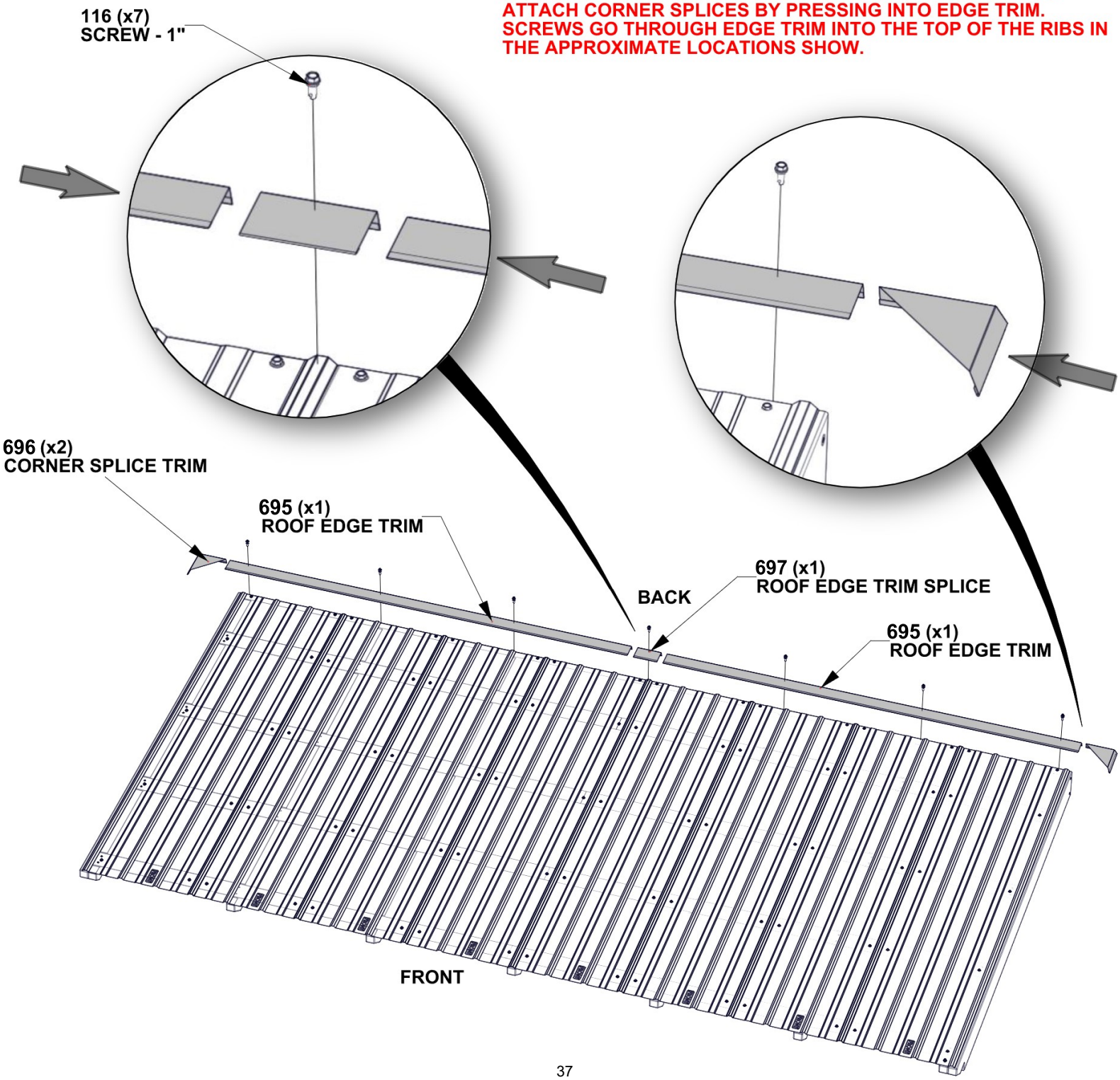
A4M02697 (x1) **| ROOF EDGE TRIM SPLICE**



A4M02696 (x2) **| CORNER SPLICE TRIM**

QTY.	PART NUMBER	DESCRIPTION
7	H101116	SCREW SELF TAPPING 1/4x1 BLK

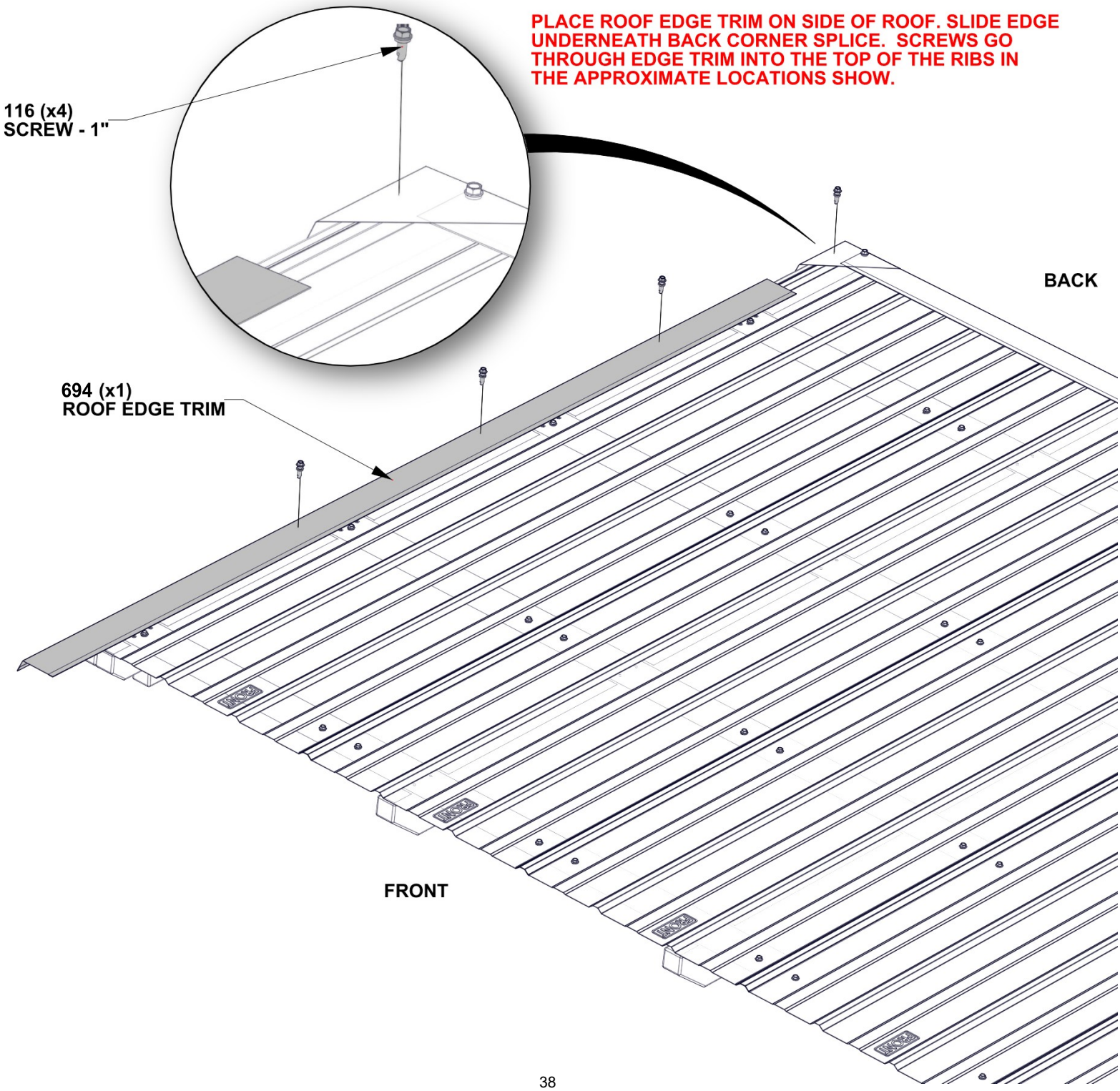
LAYOUT ROOF EDGE TRIM, TRIM SPLICE, AND CORNER SPLICE AS SHOWN BELOW. SLIDE TRIM PIECE INTO SPLICE. ATTACH CORNER SPLICES BY PRESSING INTO EDGE TRIM. SCREWS GO THROUGH EDGE TRIM INTO THE TOP OF THE RIBS IN THE APPROXIMATE LOCATIONS SHOW.



STEP 27 - GAZEBO ASSEMBLY

A4M02694 (x1) | **ROOF EDGE TRIM**

QTY.	PART NUMBER	DESCRIPTION
4	H101116	SCREW SELF TAPPING 1/4x1 BLK

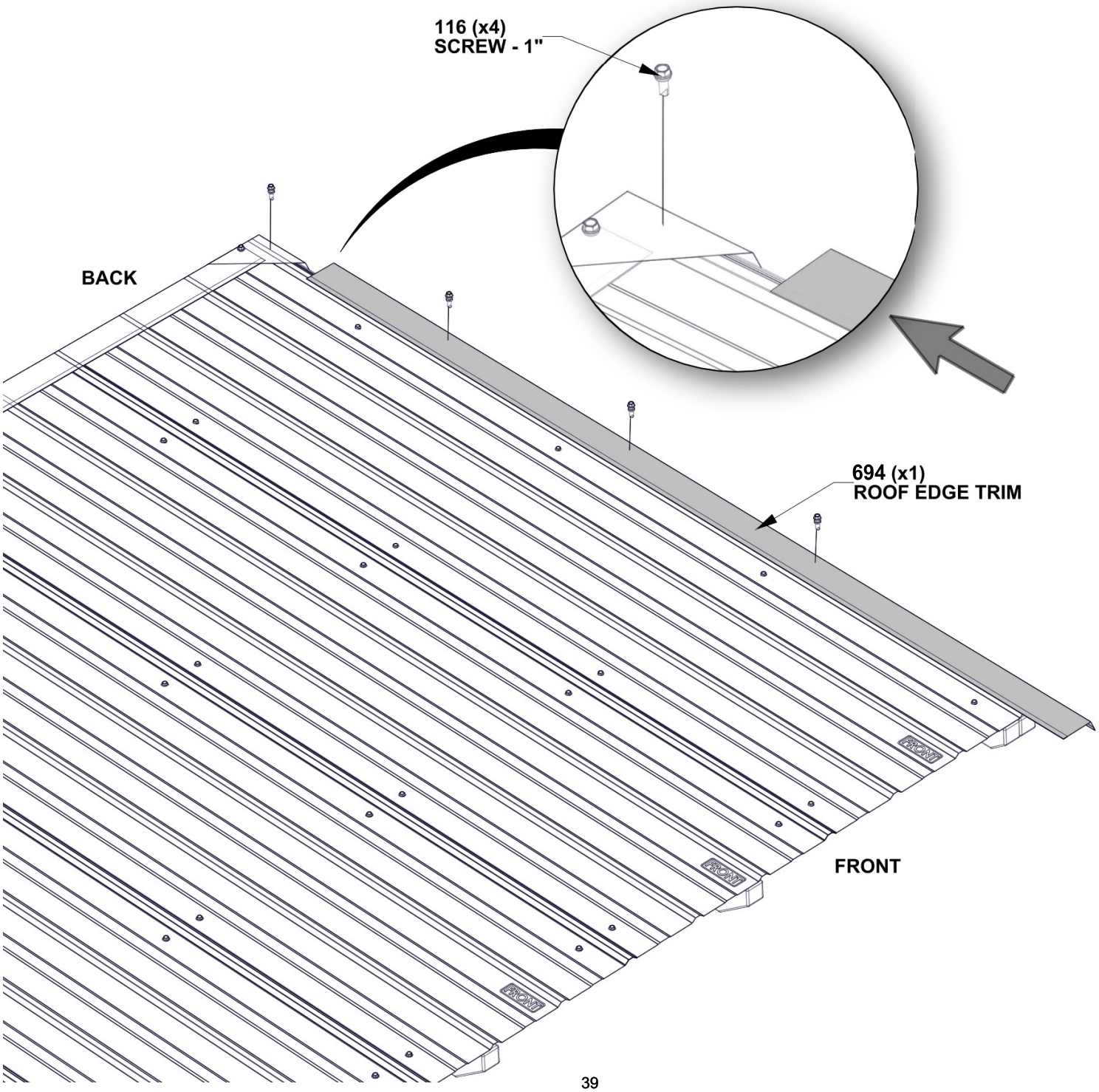


STEP 28 - GAZEBO ASSEMBLY

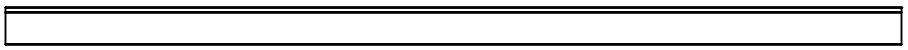
A4M02694 (x1) | **ROOF EDGE TRIM**

QTY.	PART NUMBER	DESCRIPTION
4	H101116	SCREW SELF TAPPING 1/4x1 BLK

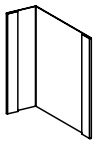
PLACE ROOF EDGE TRIM ON SIDE OF ROOF. SLIDE EDGE UNDERNEATH BACK CORNER SPLICE. SCREWS GO THROUGH EDGE TRIM INTO THE TOP OF THE RIBS IN THE APPROXIMATE LOCATIONS SHOW.



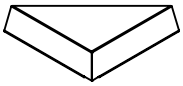
STEP 29 - GAZEBO ASSEMBLY



A4M02695 (x2) | ROOF EDGE TRIM



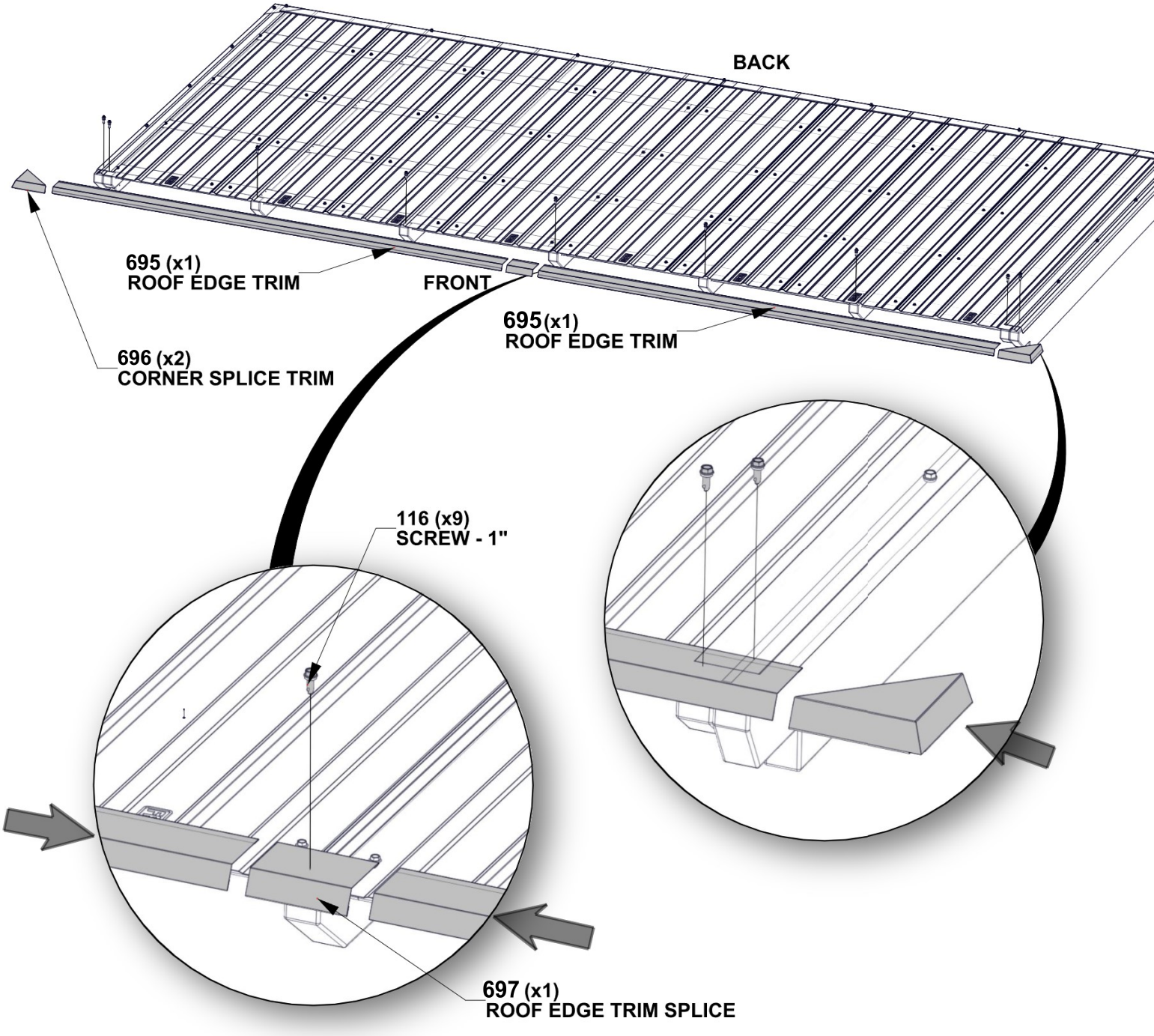
A4M02697 (x1) | ROOF EDGE TRIM SPLICE



A4M02696 (x2) | CORNER SPLICE TRIM

QTY.	PART NUMBER	DESCRIPTION
9	H101116	SCREW SELF TAPPING 1/4x1 BLK

LAYOUT ROOF EDGE TRIM, TRIM SPLICE, AND CORNER SPLICE AS SHOWN BELOW. SLIDE TRIM PIECE INTO SPLICE. ATTACH CORNER SPLICES BY PRESSING INTO EDGE TRIM. SCREWS GO THROUGH EDGE TRIM INTO THE TOP OF THE RIBS IN THE APPROXIMATE LOCATIONS SHOW.



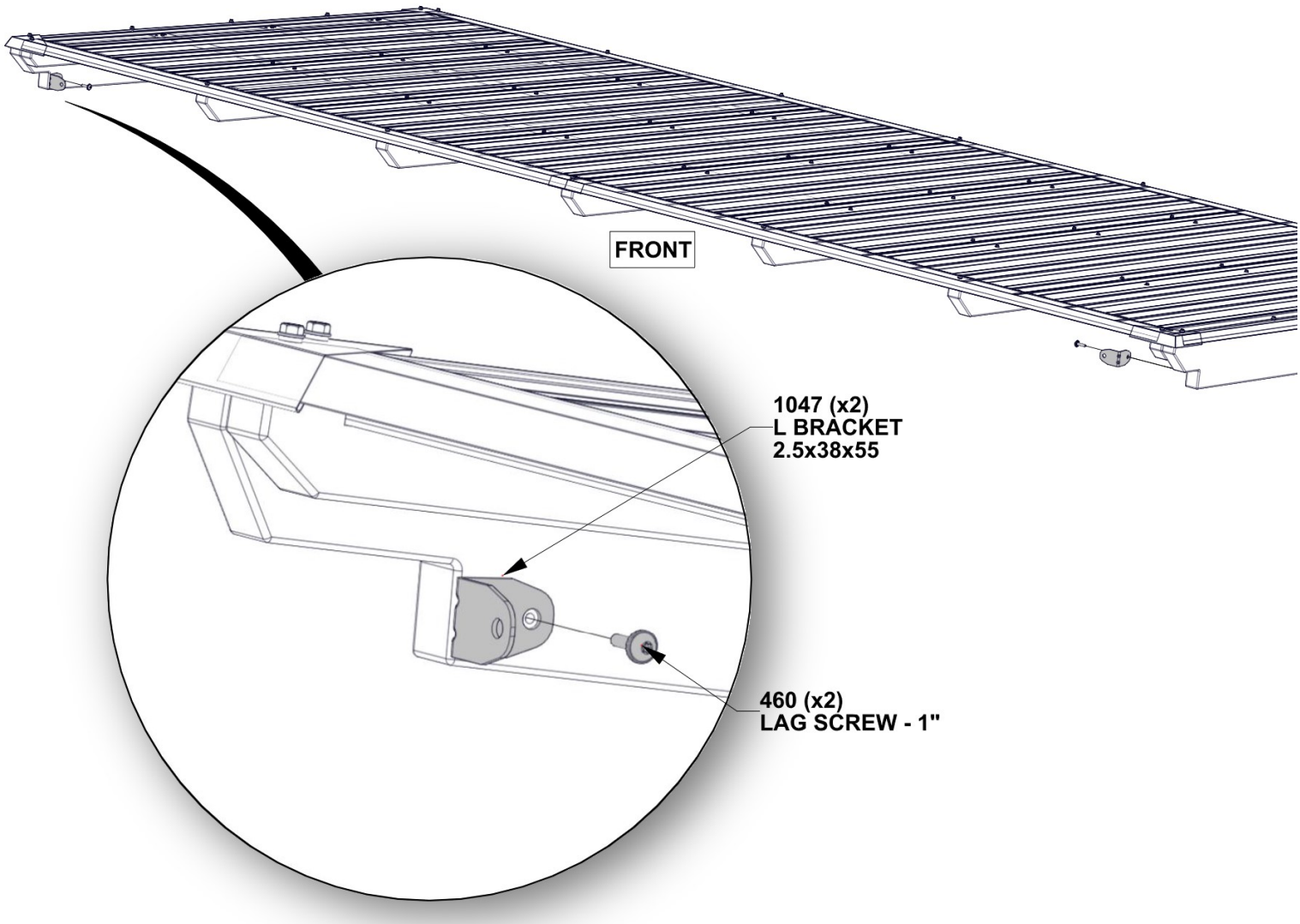
STEP 30 - GAZEBO ASSEMBLY



A4M01047 (x2) **|L BRACKET 2.5x38x55**

QTY.	PART NUMBER	DESCRIPTION
2	H100460	LAG SCREW WH 1/4 X 1 BLK

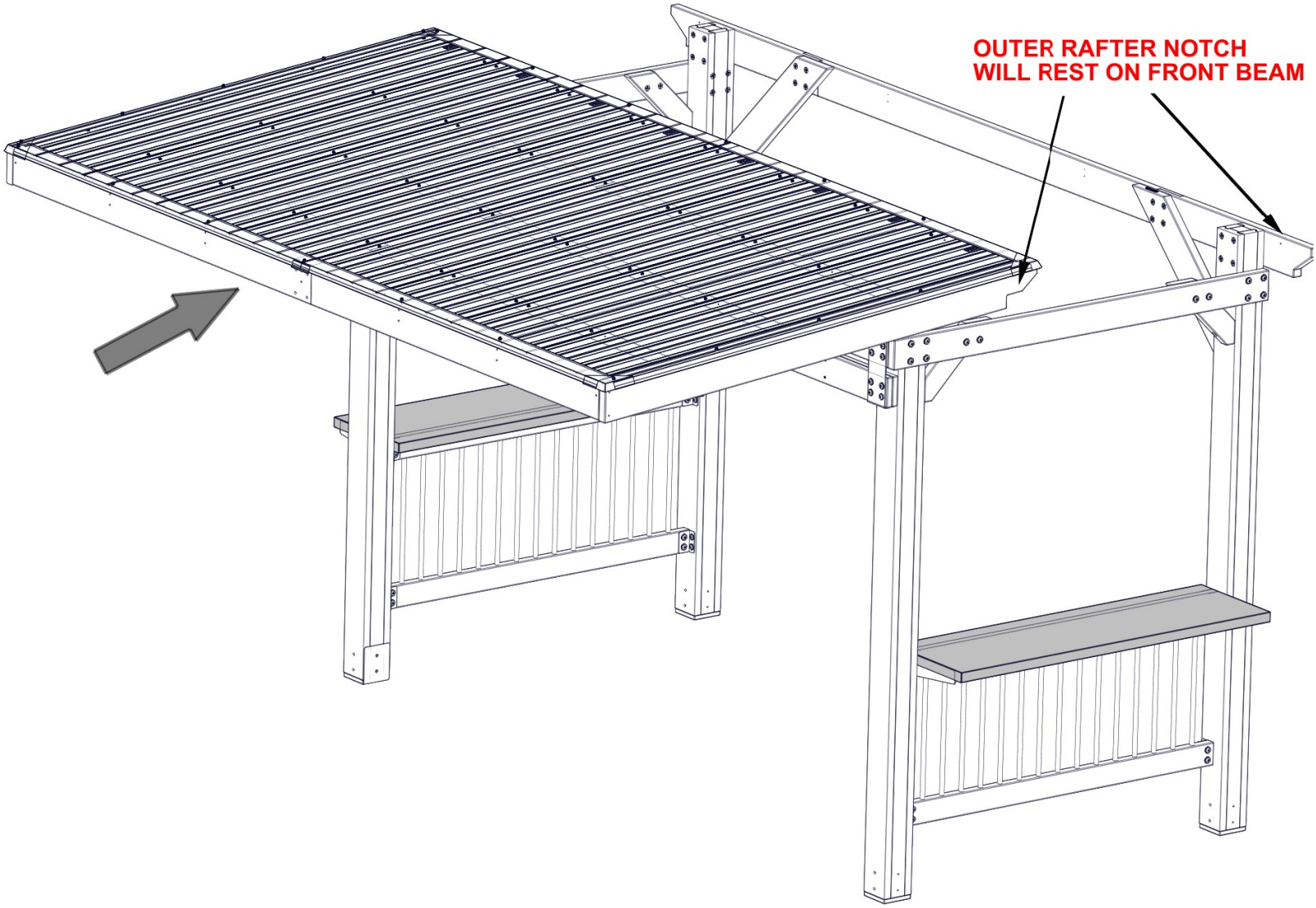
NOTE:
ATTACH L BRACKET TO FRONT LEFT AND RIGHT EDGE USING PILOT HOLES. BRACKET MUST BE ATTACHED TO OUTSIDE BEAM BEFORE ROOF IS ATTACHED TO ASSEMBLY.

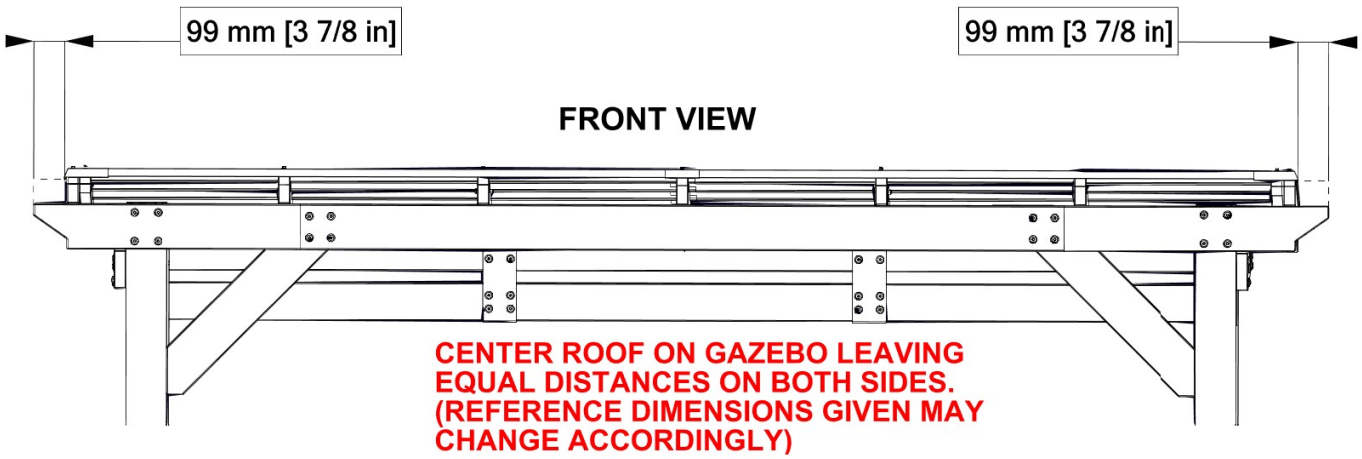


STEP 31 - GAZEBO ASSEMBLY

WARNING: GLOVES SHOULD BE WORN WHEN HANDLING METAL PIECES.

TIPS:
- ROOF ASSEMBLY WILL WEIGH APPROXIMATELY 150-180LBS.
- THREE PEOPLE ARE HELPFUL FOR THIS STEP.
- PLACE A PERSON ON A LADDER IN THE CENTER OF THE GAZEBO TO HELP SUPPORT THE ROOF PANEL.
- WITH TWO PEOPLE, CAREFULLY WORK THE PANEL UP FROM THE BACKSIDE OF THE GAZEBO UNTIL THE OUTER RAFTER NOTCH RESTS ON FRONT BEAM.





FRONT VIEW

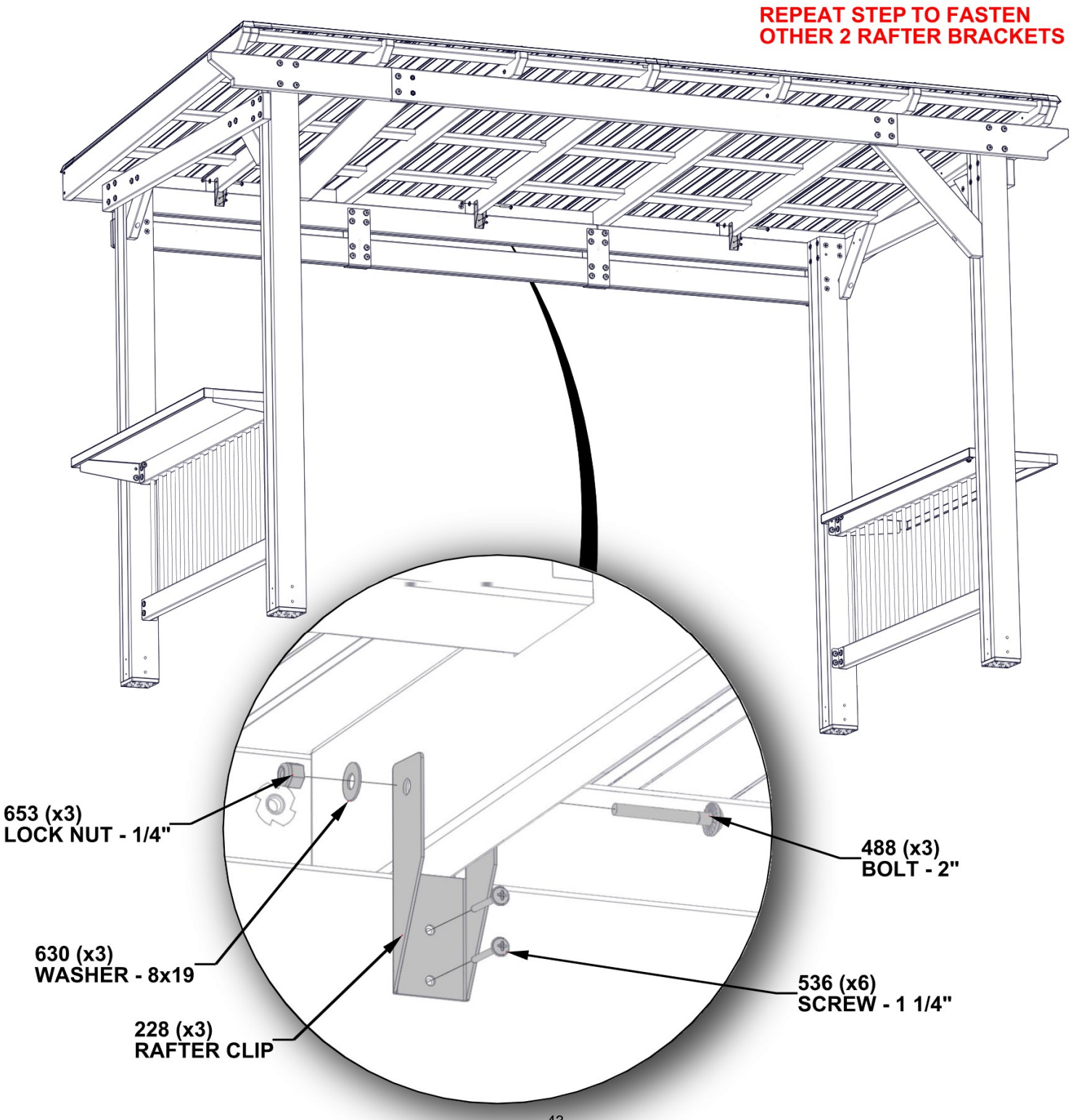
CENTER ROOF ON GAZEBO LEAVING EQUAL DISTANCES ON BOTH SIDES. (REFERENCE DIMENSIONS GIVEN MAY CHANGE ACCORDINGLY)

STEP 32 - GAZEBO ASSEMBLY



A4M01228 (x3) | **RAFTER BRACKET**

QTY.	PART NUMBER	DESCRIPTION
3	H100488	BOLT WH 1/4 X 2 BLK
3	H100630	WASHER FLAT 8x19 BLK
3	H100653	NUT LOCK 1/4 BLK
6	H100536	SCREW PWH 8 X 1 1/4 BLK

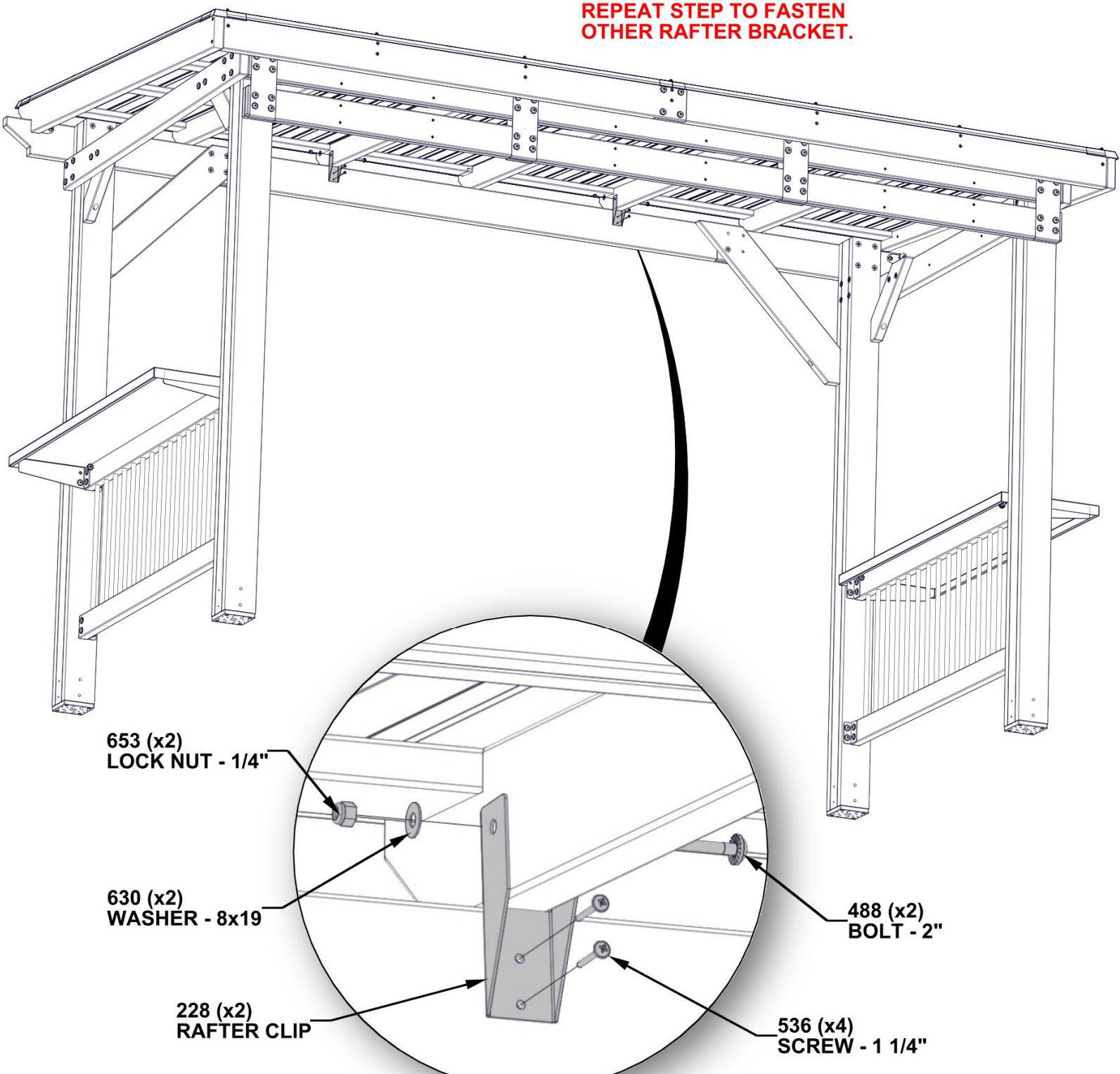


STEP 33 - GAZEBO ASSEMBLY



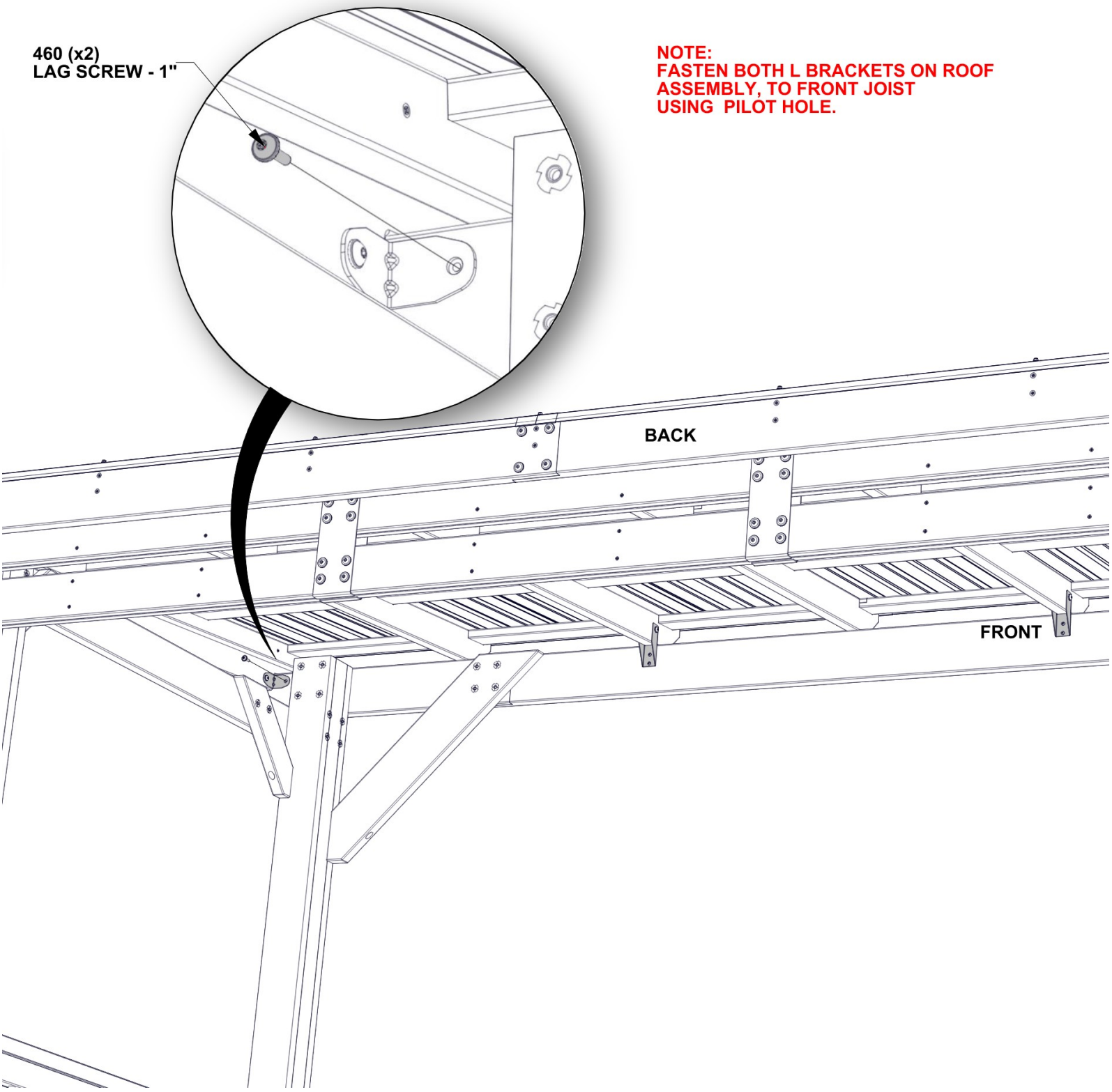
A4M01228 (x2) | **RAFTER BRACKET**

QTY.	PART NUMBER	DESCRIPTION
2	H100488	BOLT WH 1/4 X 2 BLK
2	H100630	WASHER FLAT 8x19 BLK
2	H100653	NUT LOCK 1/4 BLK
4	H100536	SCREW PWH 8 X 1 1/4 BLK

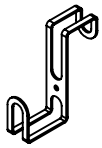


STEP 34 - GAZEBO ASSEMBLY

QTY.	PART NUMBER	DESCRIPTION
2	H100460	LAG SCREW WH 1/4 X 1 BLK



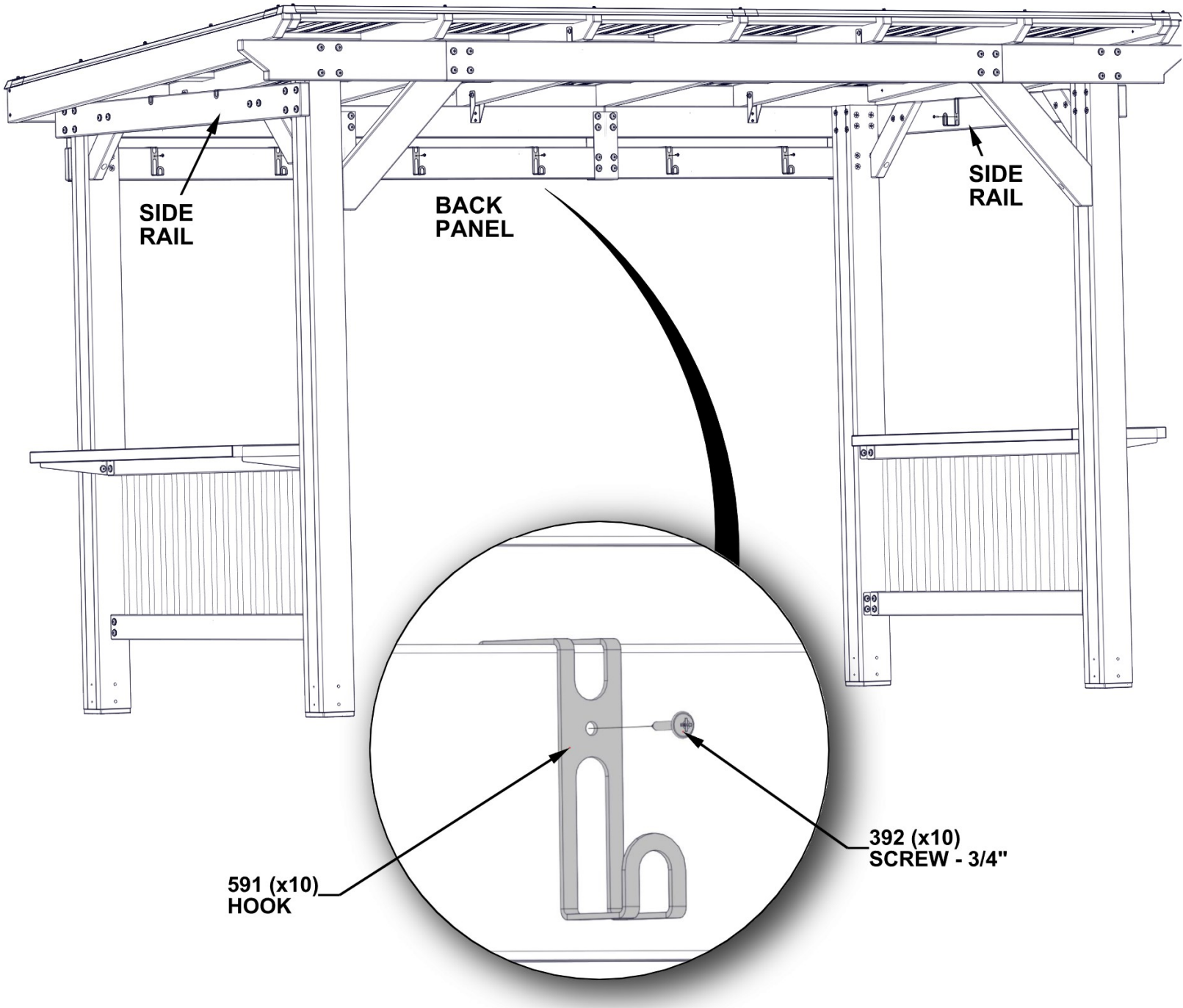
STEP 35 - GAZEBO ASSEMBLY



A4M01591 (x10) **| HOOK**

QTY.	PART NUMBER	DESCRIPTION
10	H100392	SCREW PWH 8 X 3/4 BLK

NOTE:
GAZEBO INCLUDES 10 UNIVERSAL HOOKS THAT CAN BE INSTALLED ANYWHERE THE CONSUMER DESIRES ALONG THE BACK PANEL OR SIDE RAILS OF THE GAZEBO.

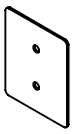


STEP 36 - GAZEBO ASSEMBLY

QTY.	PART NUMBER	DESCRIPTION
8	H100469	NUT BARREL WH 5/16 X 5/8 BLK
8	H100480	BOLT WH 5/16 X 4 3/4 BLK
16	H100471	LAG SCREW WH 5/16 X 1 1/2 BLK

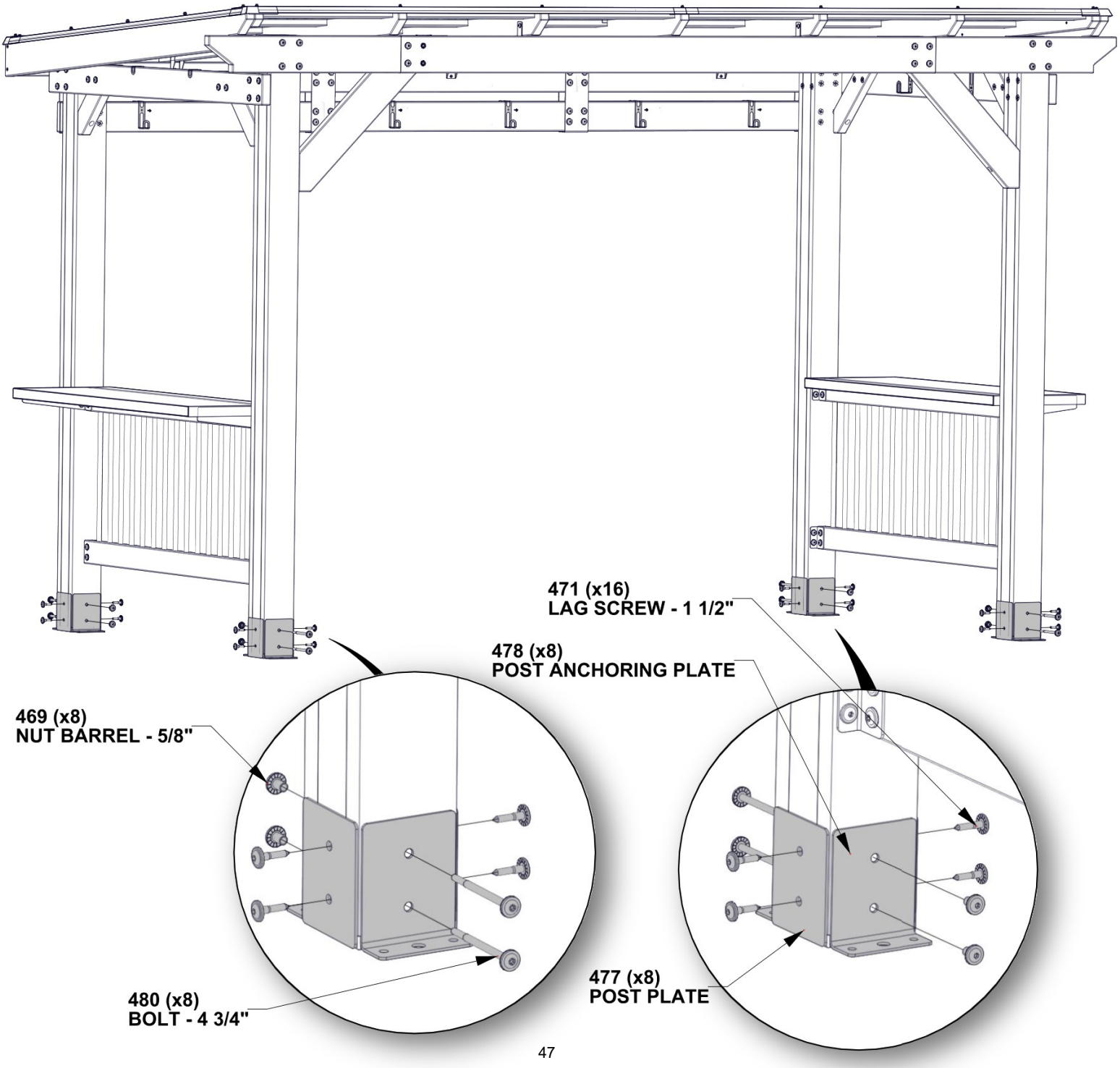


A4M01478 (x8) **| POST ANCHORING PLATE**



A4M01477 (x8) **| POST PLATE**

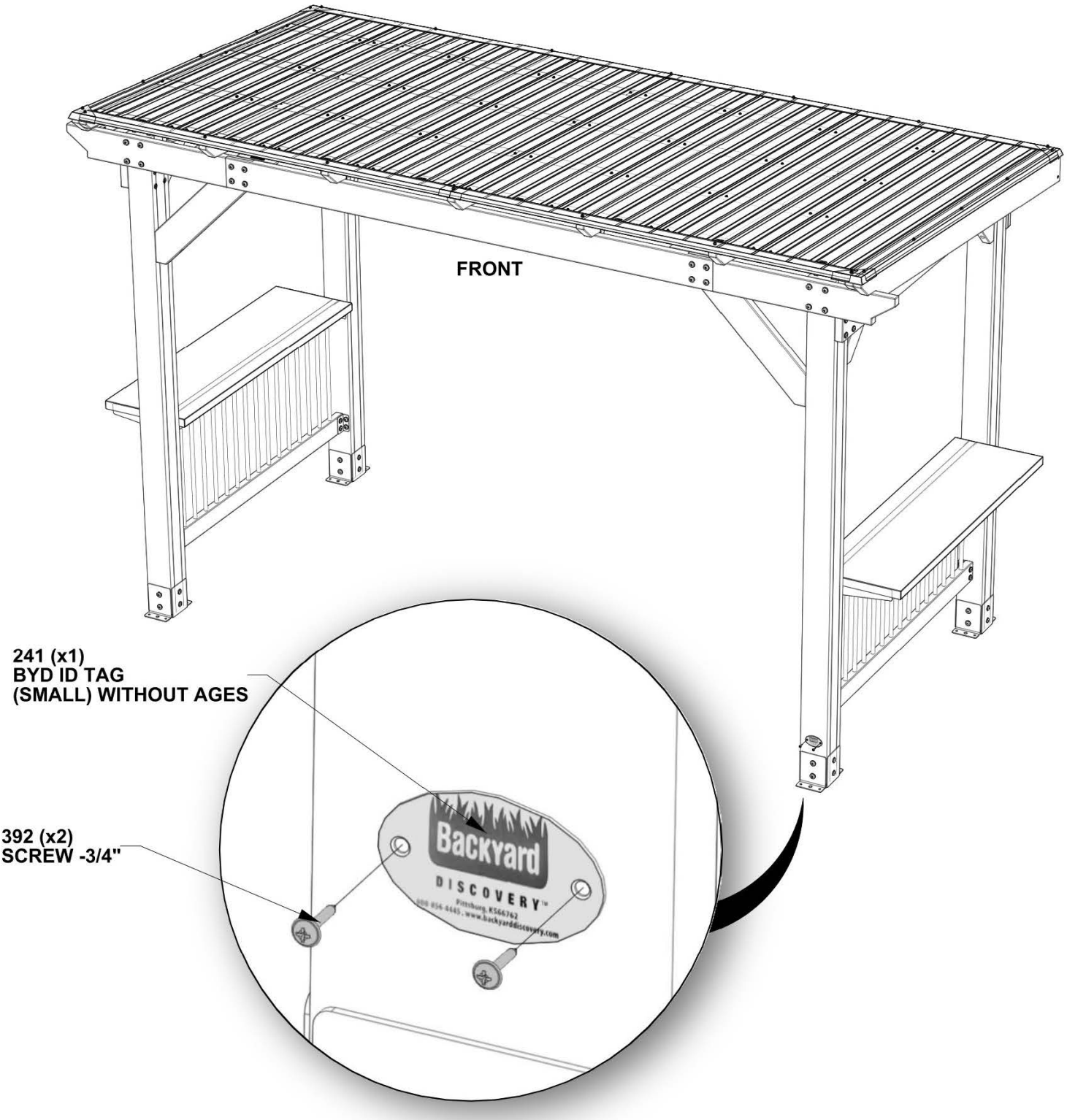
NOTES:
477 POST PLATES MOUNT ON LEFT AND RIGHT SIDE OF POST.
478 POST ANCHORING PLATES MOUNT ON FRONT AND BACK OF POST.



STEP 37 - GAZEBO ASSEMBLY

A100241
(x1) **| BYD ID TAG (SMALL) WITHOUT AGES**

QTY.	PART NUMBER	DESCRIPTION
2	H100392	SCREW PWH 8 X 3/4 BLK



STEP 38 - GAZEBO ASSEMBLY

QTY.	PART NUMBER	DESCRIPTION
16	H100630	WASHER FLAT 8x19 BLK
16	H100120	CONCRETE ANCHOR 1/4"x2"

NOTES:
MANUFACTURER RECOMMENDS INSTALLATION ON CONCRETE SURFACE OR CONCRETE POST PADS. SEE BELOW.

FOR INSTALLATION ON WOOD DECKS, YOU MUST ENSURE THERE IS AMPLE STRUCTURAL SUPPORT UNDER DECK.

NOTES:
PRE-DRILL HOLES FOR CONCRETE ANCHORS USING A 3/16" CONCRETE DRILL BIT.

