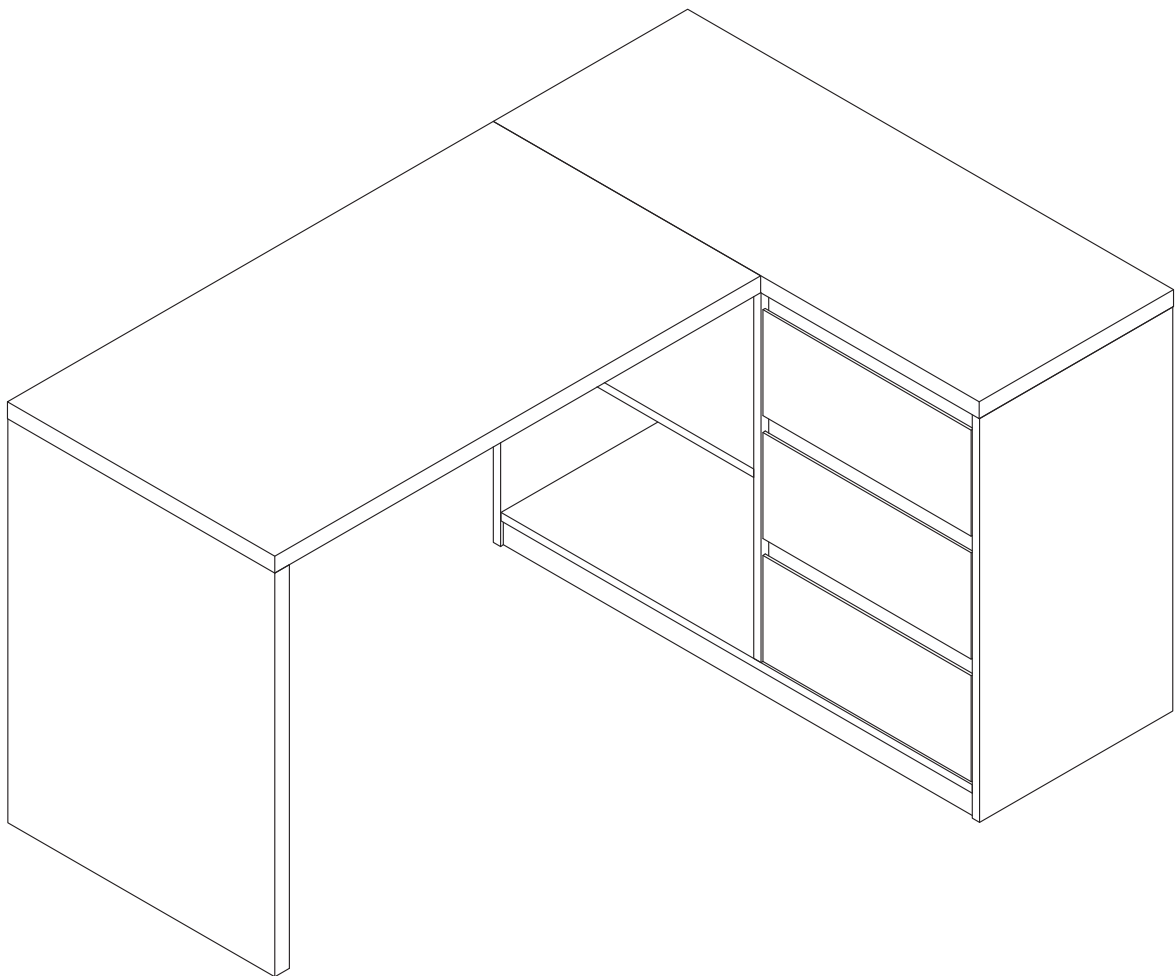


Assembly Instructions

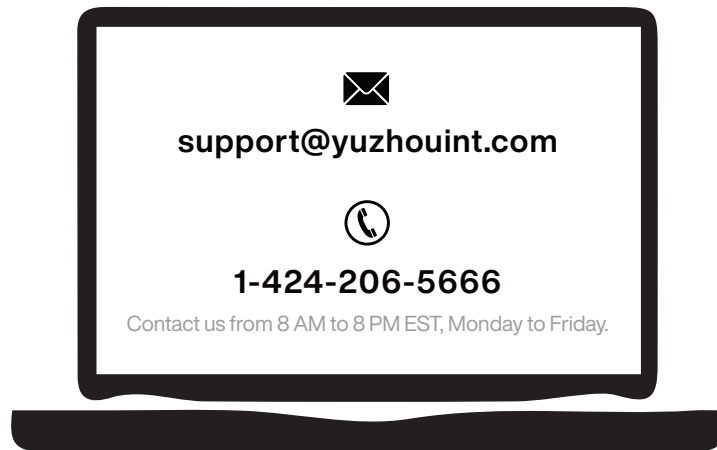


L-Shaped Desk

Model No.
HOGA-HL0180X

Contact Us

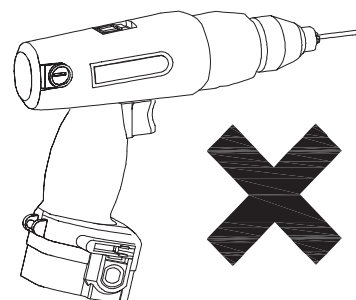
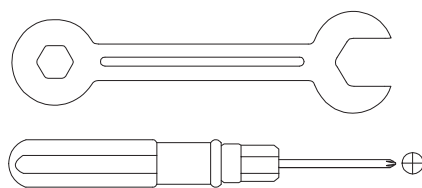
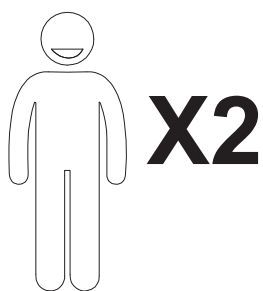
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

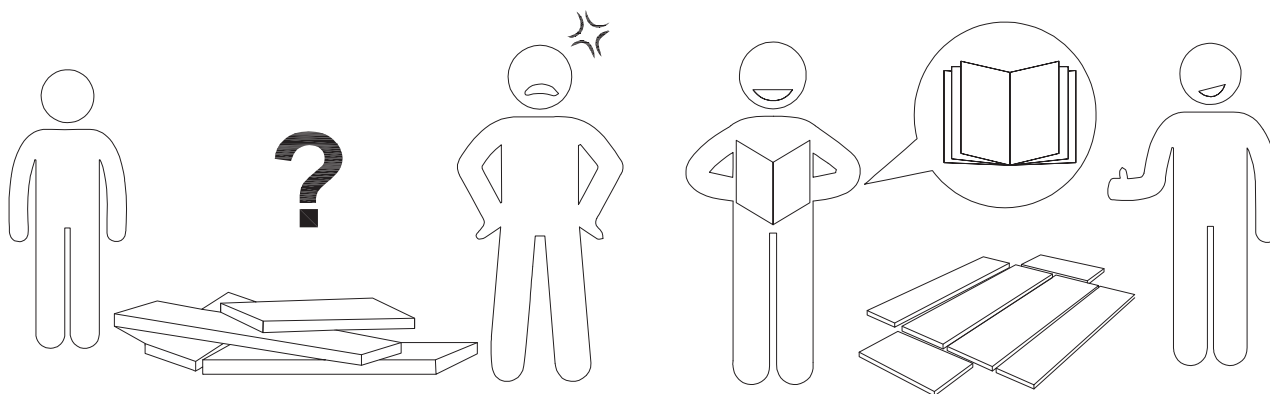
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



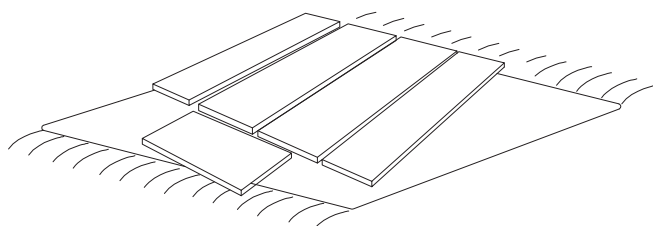
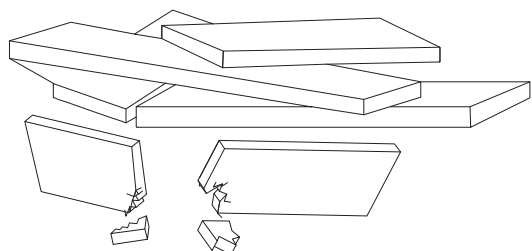
We recommend using hand tools for assembly.

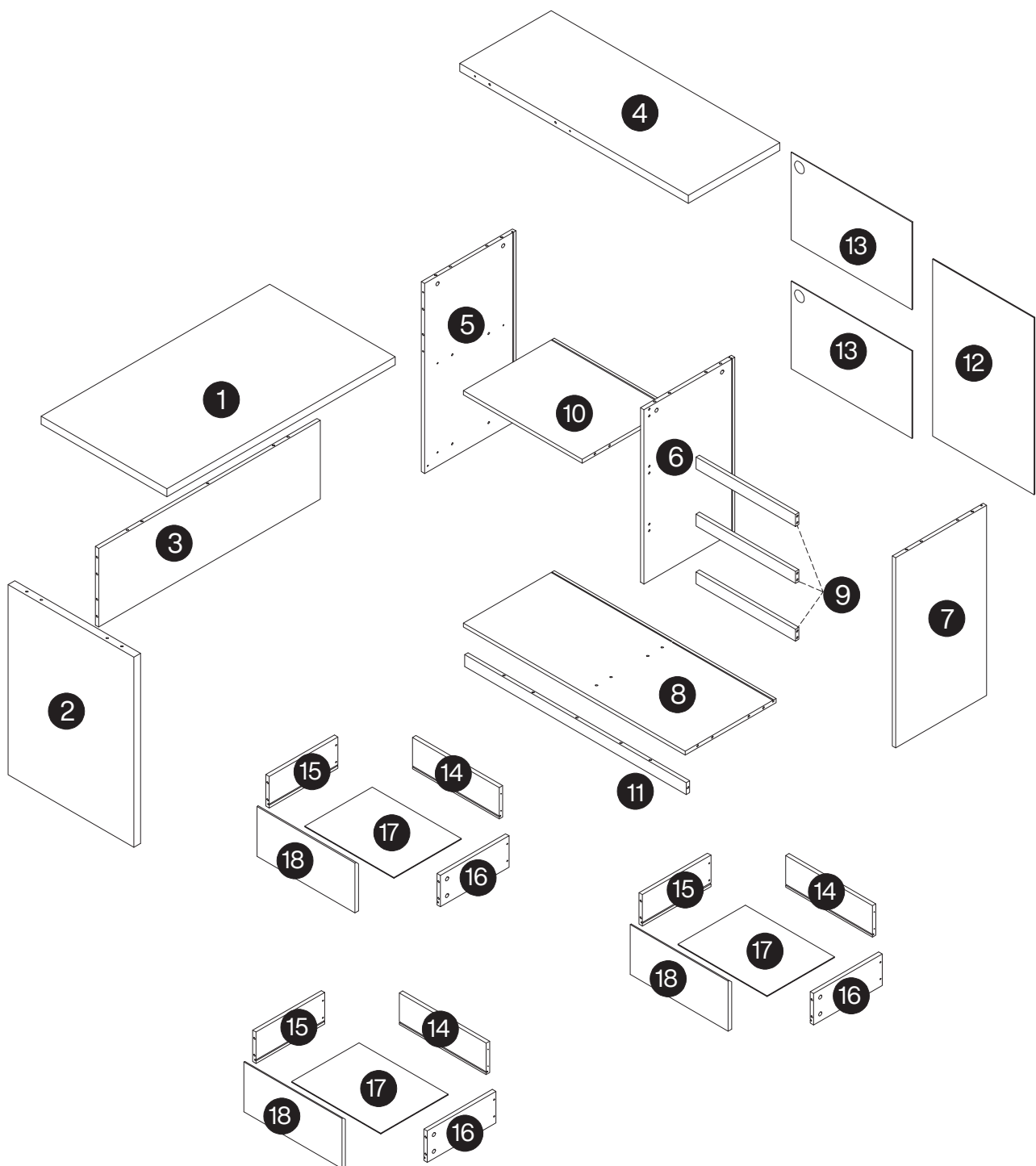
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

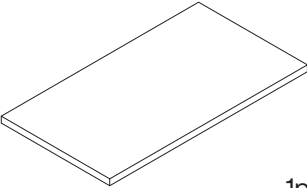
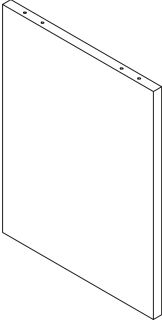
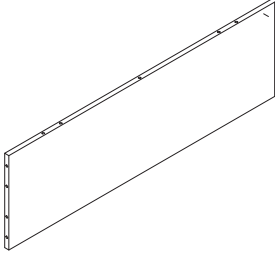
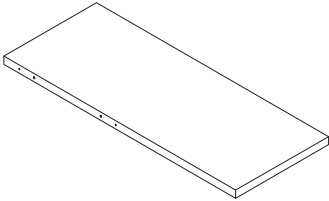
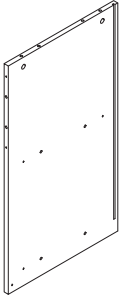
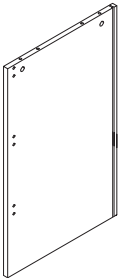
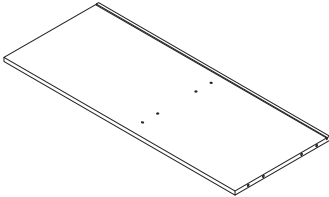
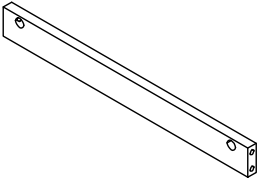
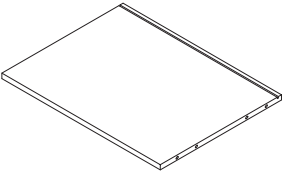
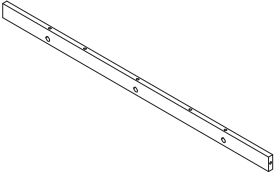
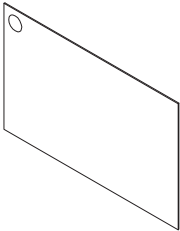
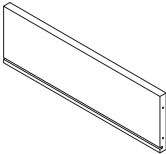
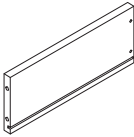
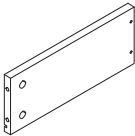
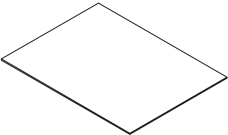
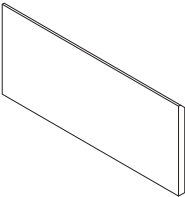




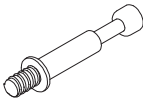
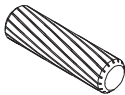
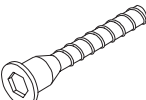
Caution

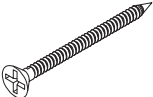
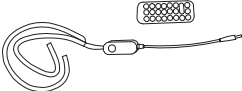
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

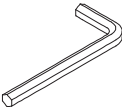
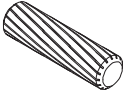
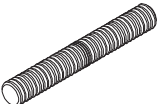
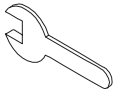
Parts List

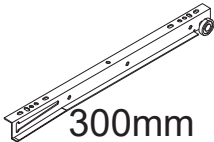
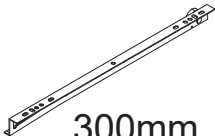
1  1pc	2  1pc	3  1pc	4  1pc
5  1pc	6  1pc	7  1pc	8  1pc
9  3pcs	10  1pc	11  1pc	12  1pc
13  2pcs	14  3pcs	15  3pcs	16  3pcs
17  3pcs	18  3pcs		

Hardware List

Ax42	Bx42	Cx32	Dx2	Ex9
 M6x35mm	 Ø15x10mm	 Ø8x30mm	 Ø7x40mm	

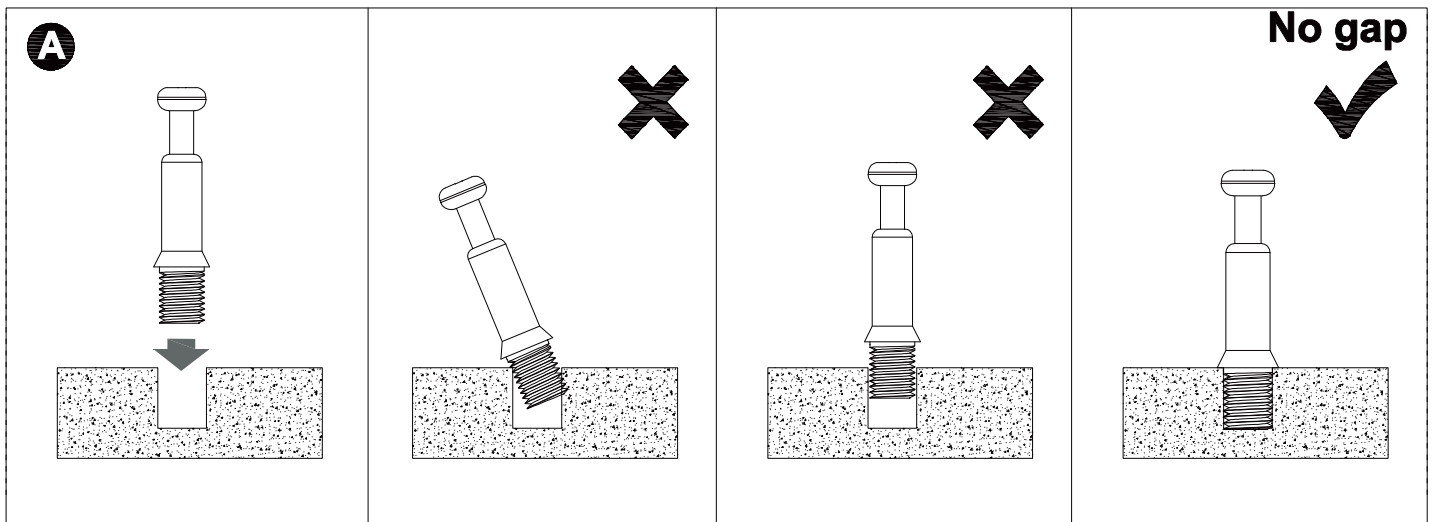
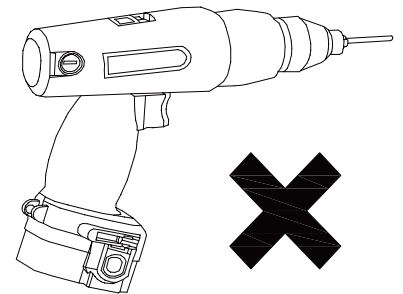
Fx12	Gx42	Hx36	Ix12	Jx1
 Ø3.5x40mm		 Ø3.5x14mm		

Kx1	Lx4	Mx4	Nx6	Ox2
	 Ø10x30mm	 M8x70mm	 M8	

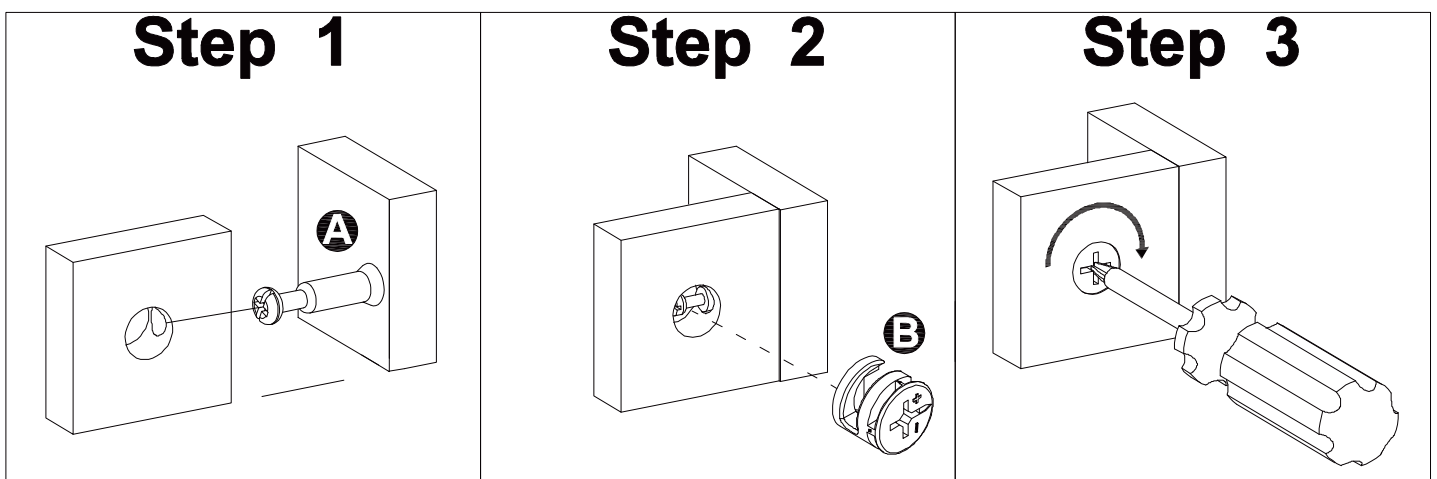
CL X3	CR X3	DL X3	DR X3
 300mm	 300mm	 300mm	 300mm

Installation of Cams and Pins

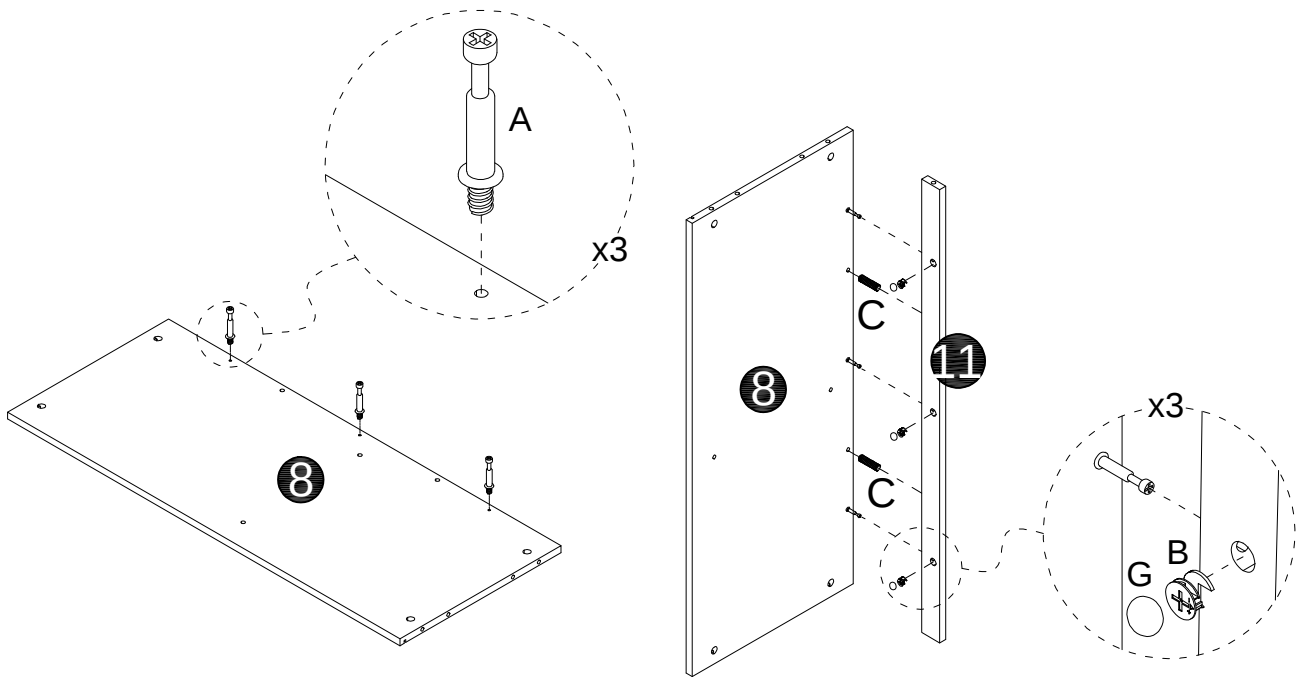
Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.

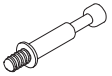


Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.

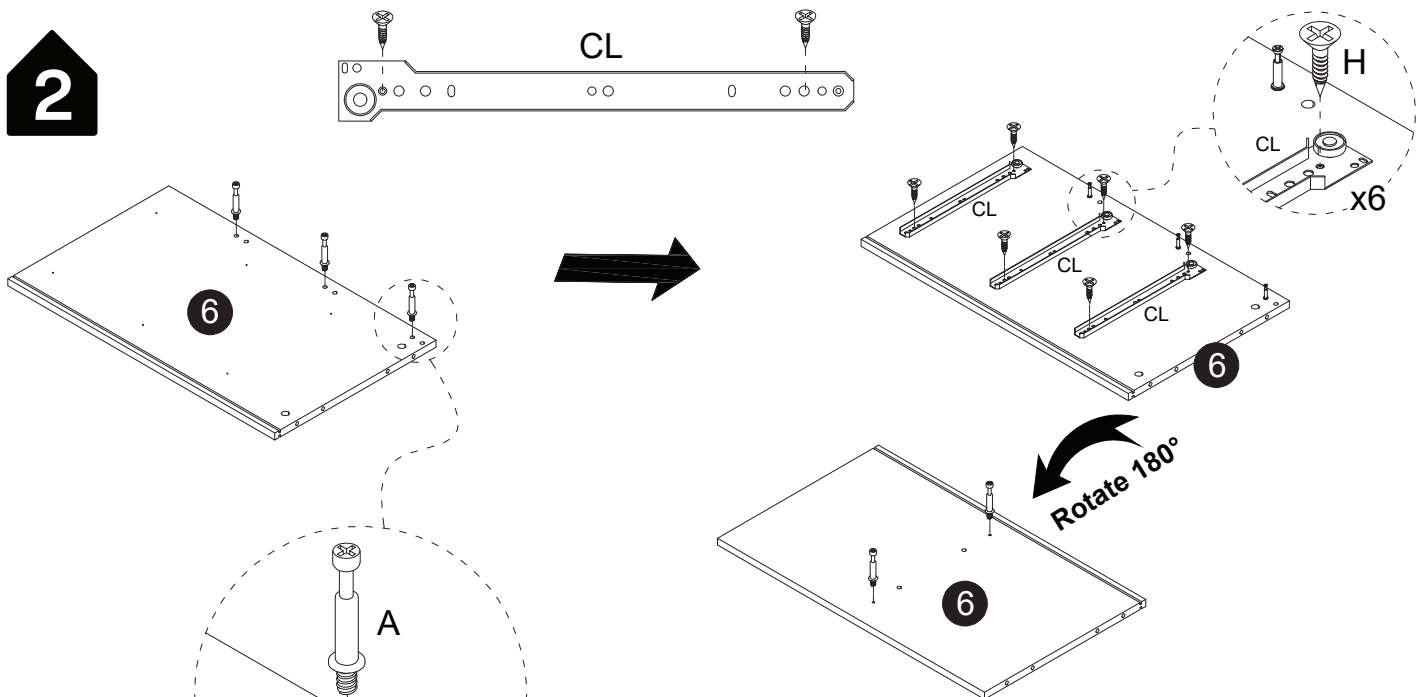


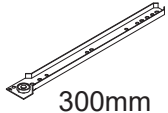
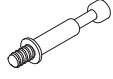
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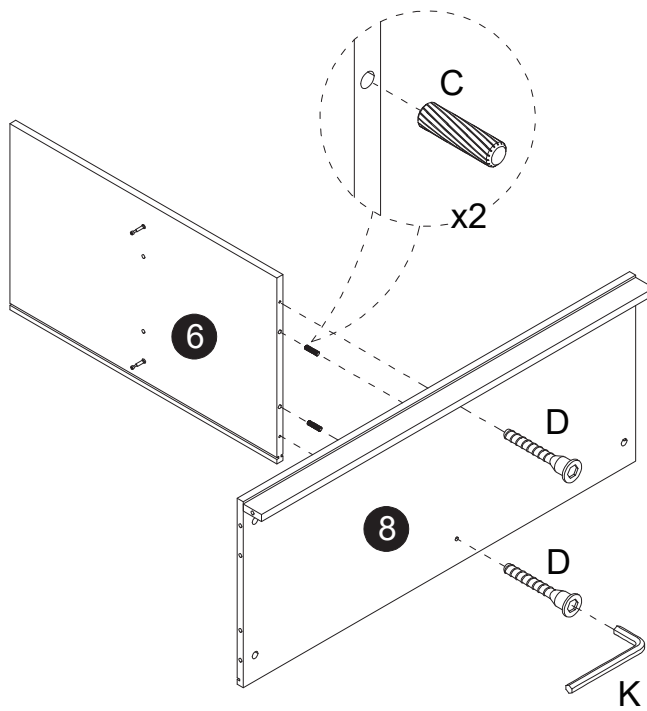
Gx3	Cx2	Bx3	Ax3
	 Ø8x30mm	 Ø15x10mm	 M6x35mm

2



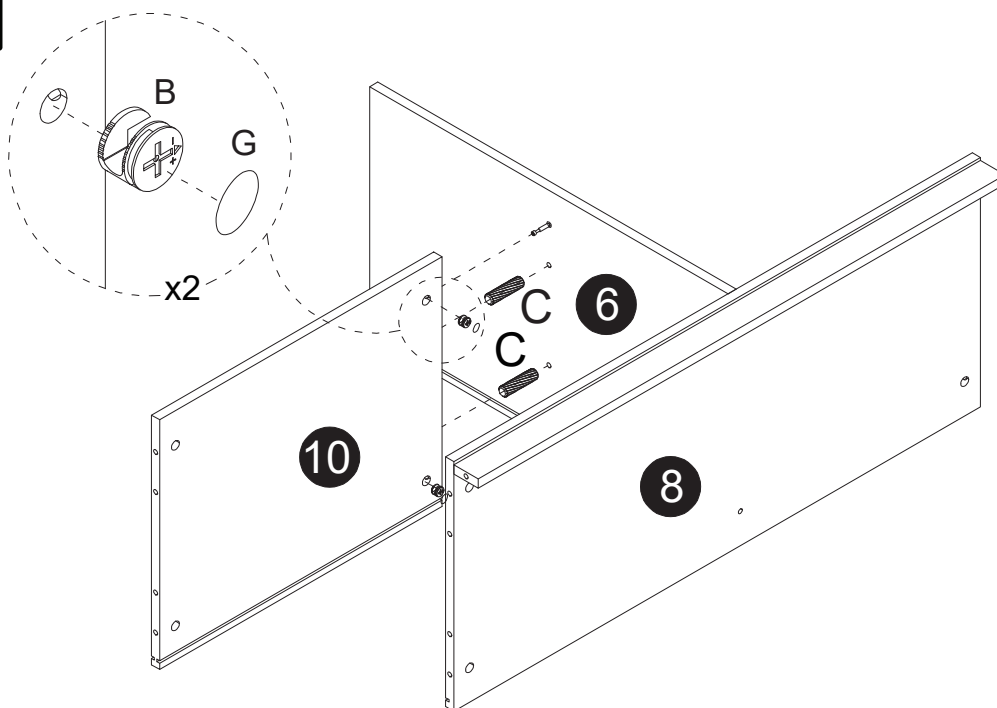
CL X3	Hx6	Ax5
 300mm	 Ø3.5x14mm	 M6x35mm

3



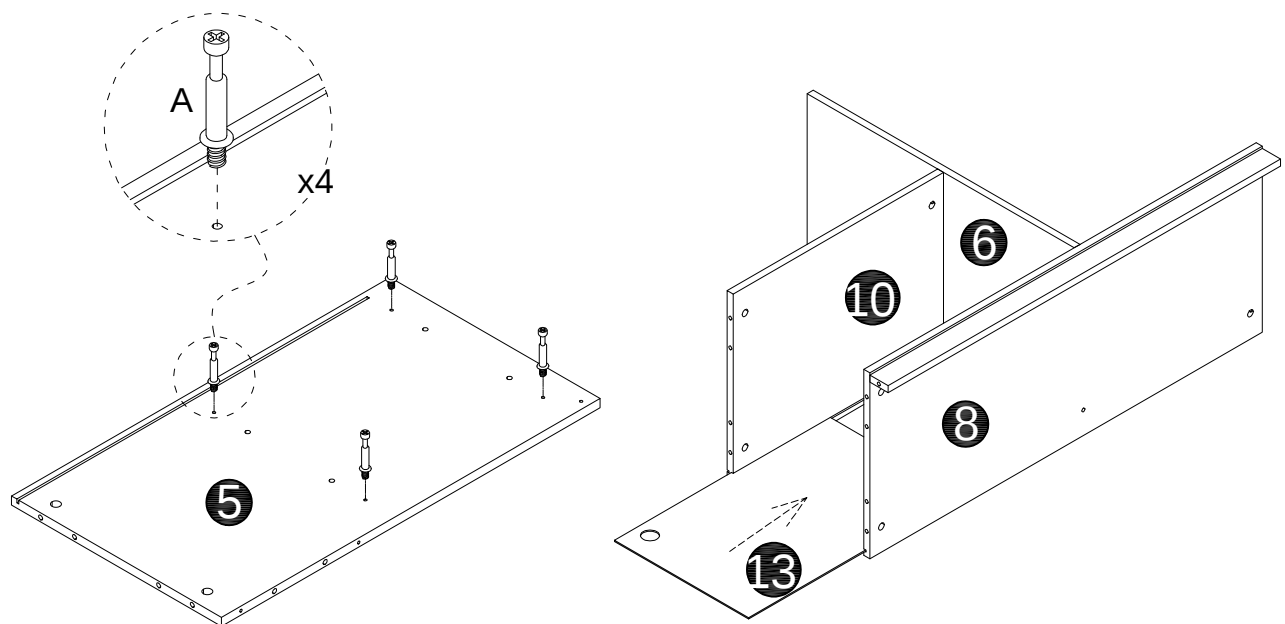
K X1	Cx2	Dx2
	Ø8x30mm	Ø7x40mm

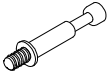
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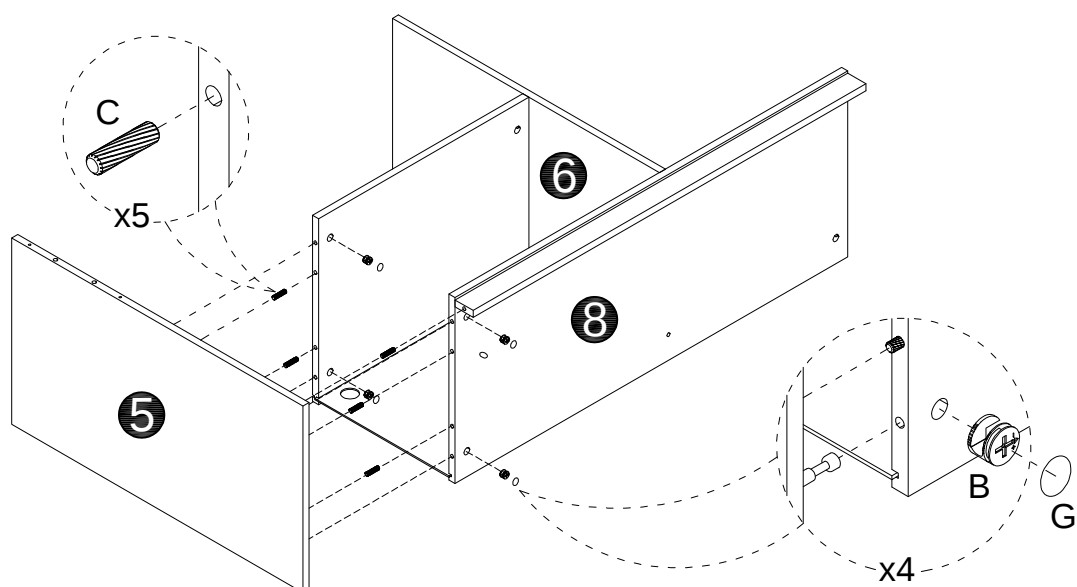
Gx2
Cx2
Ø8x30mm
Bx2
Ø15x10mm

5



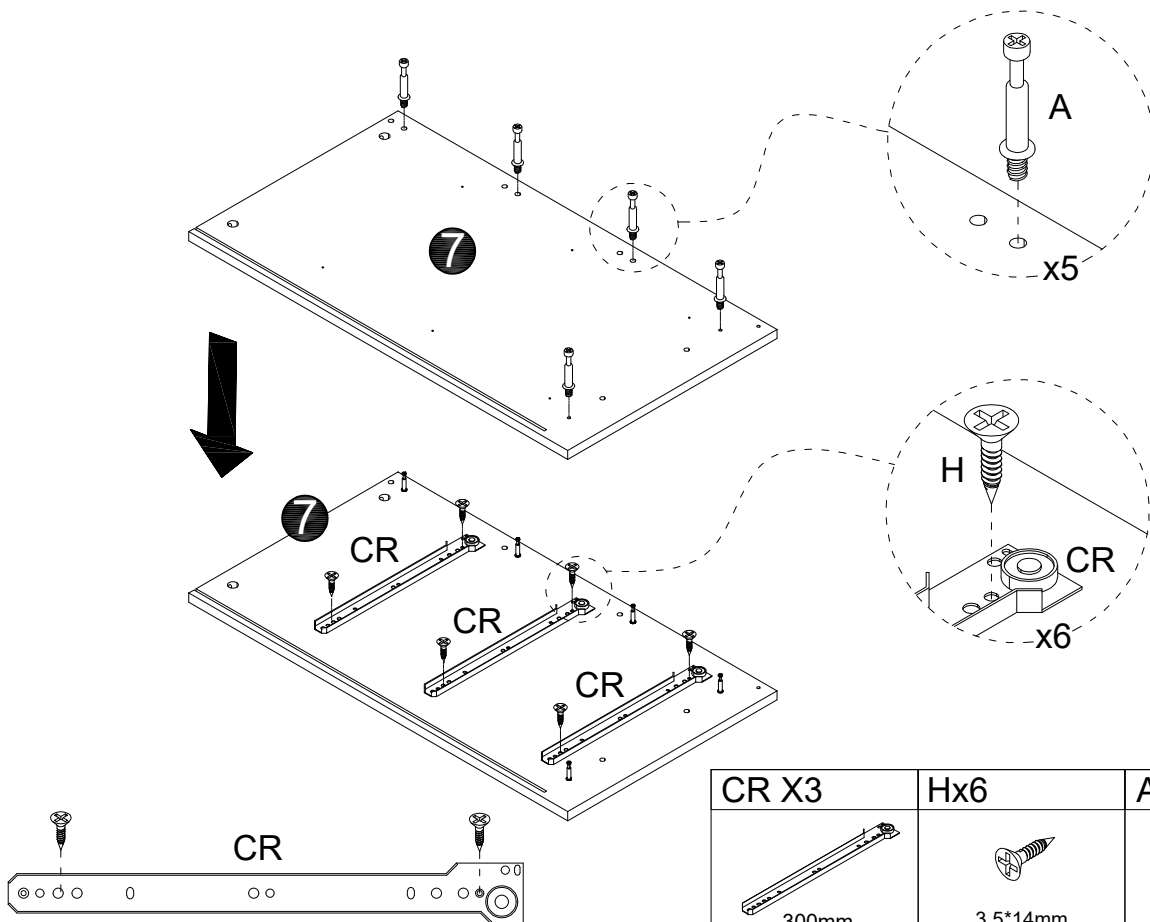
Ax4

M6*35mm

6

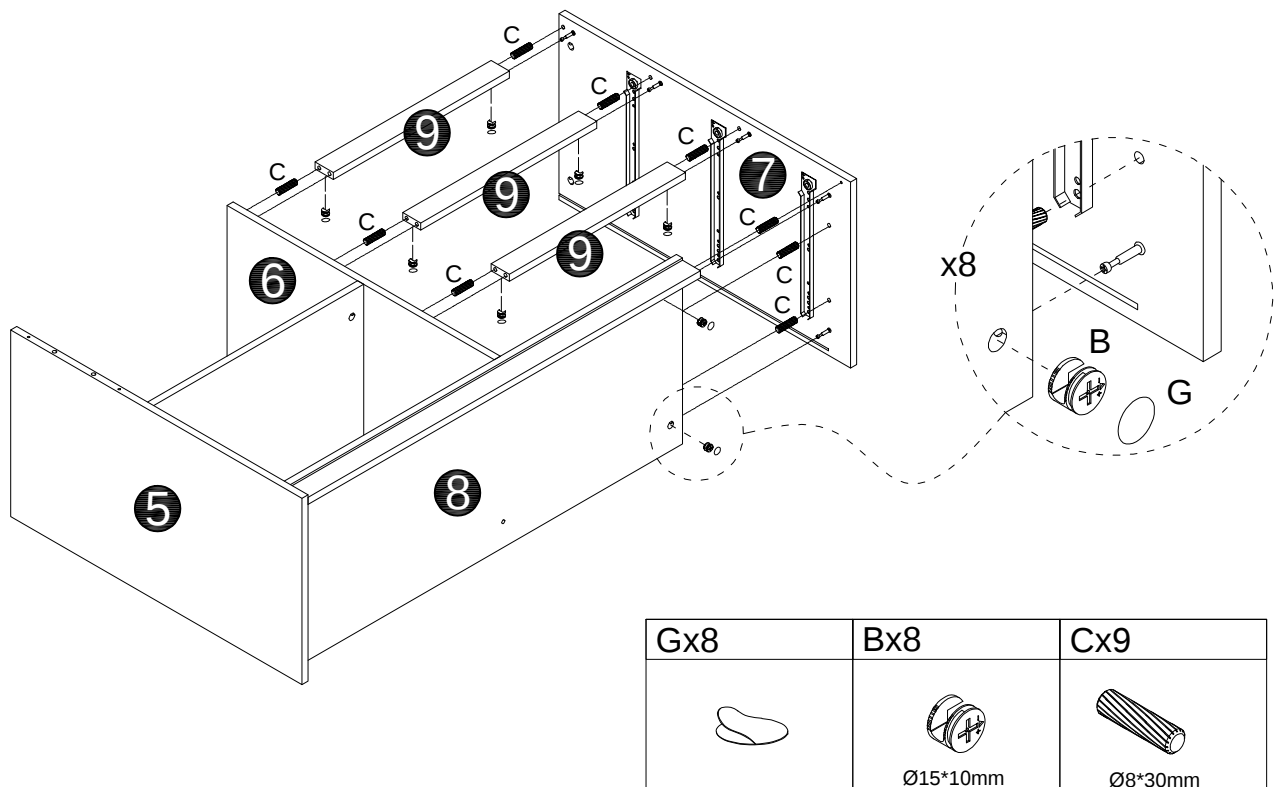


Gx4	Bx4	Cx5
		
	Ø15*10mm	Ø8*30mm

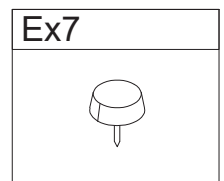
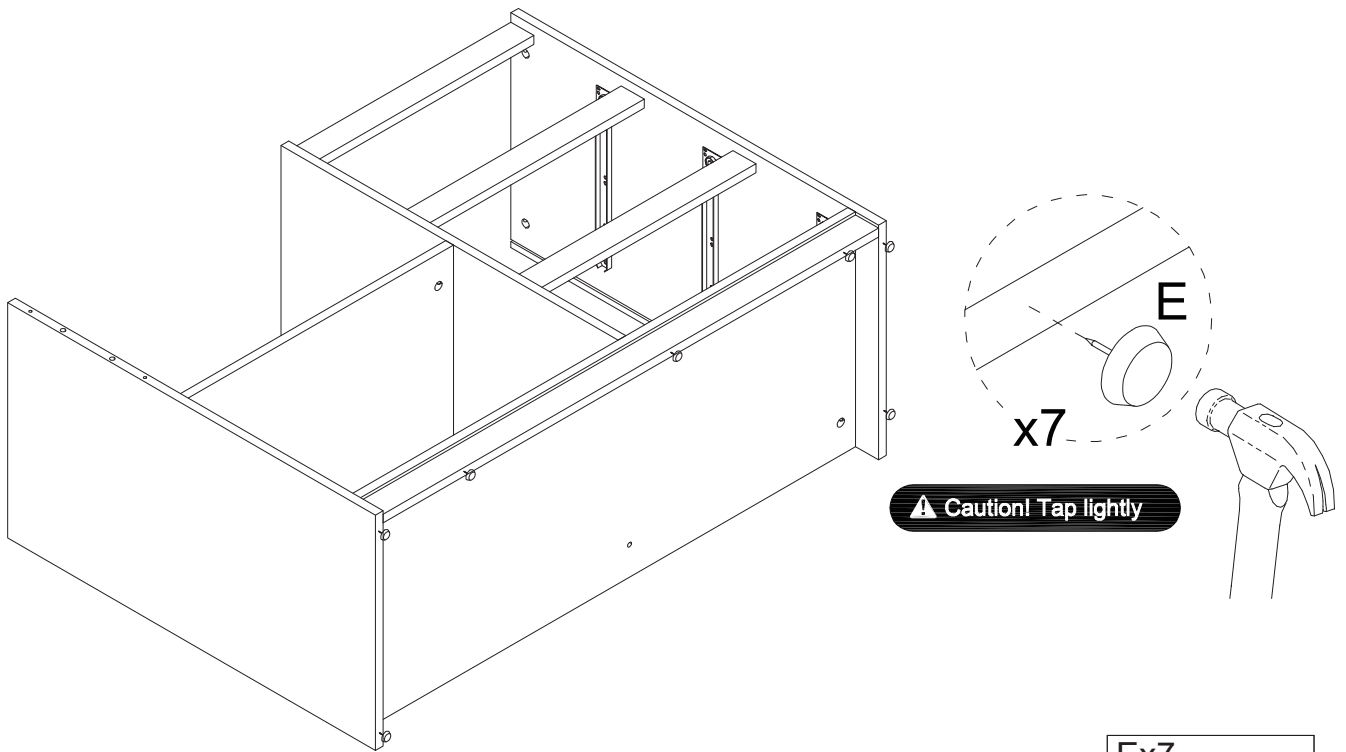
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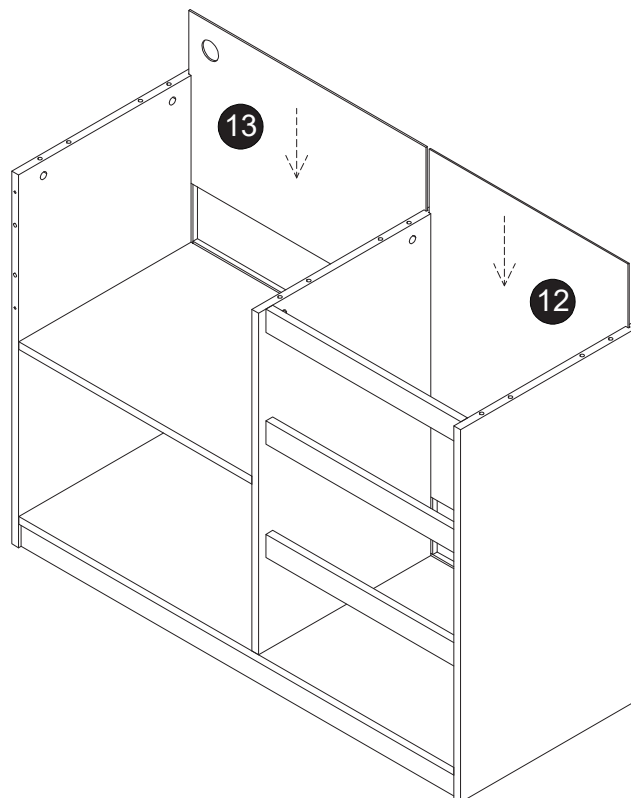
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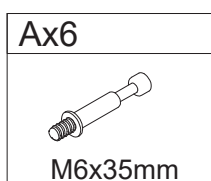
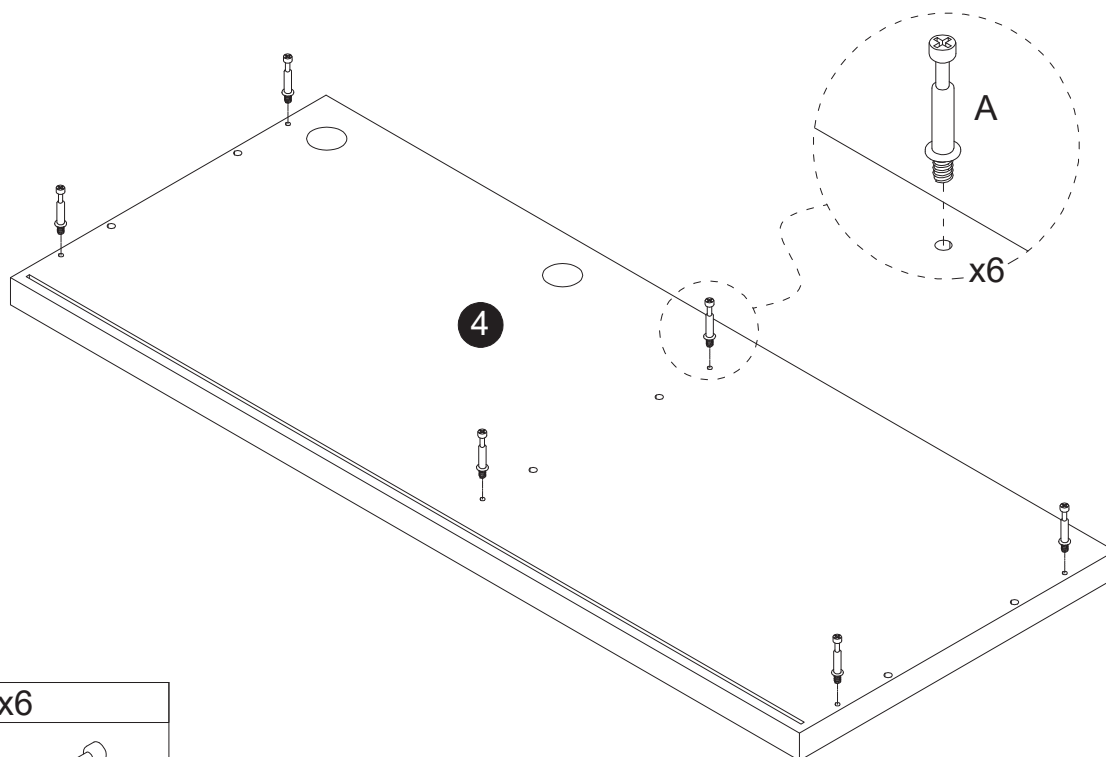
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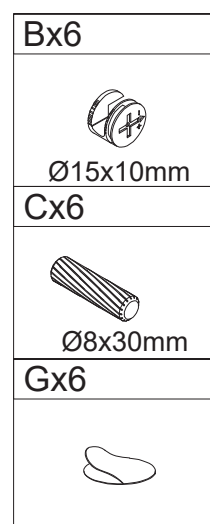
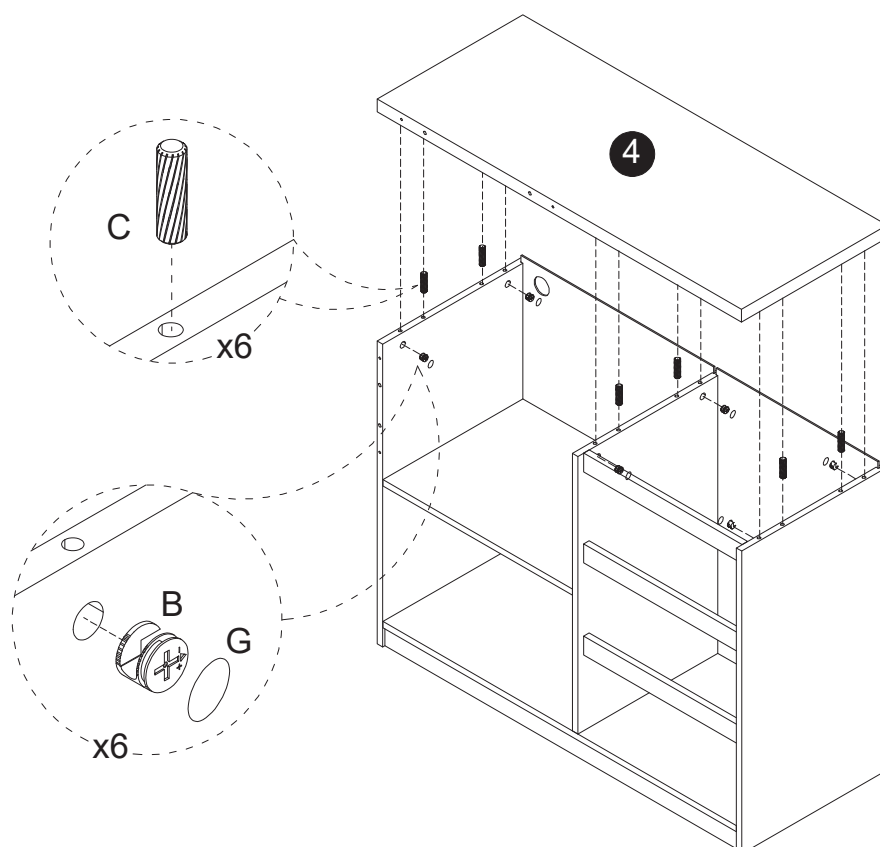
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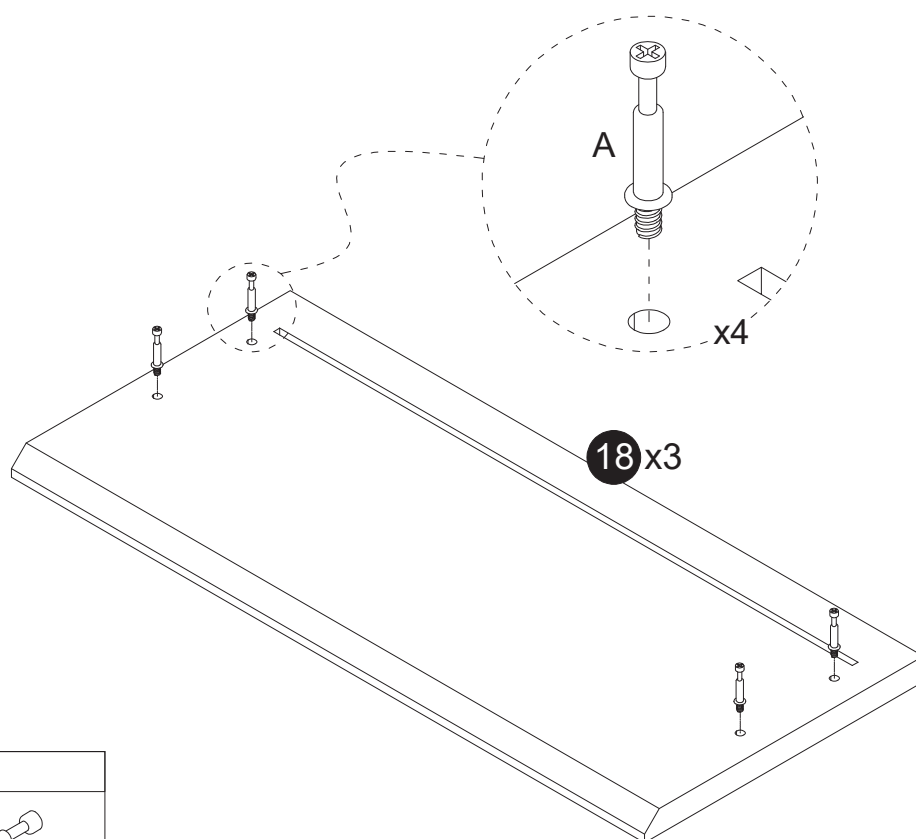
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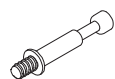
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13

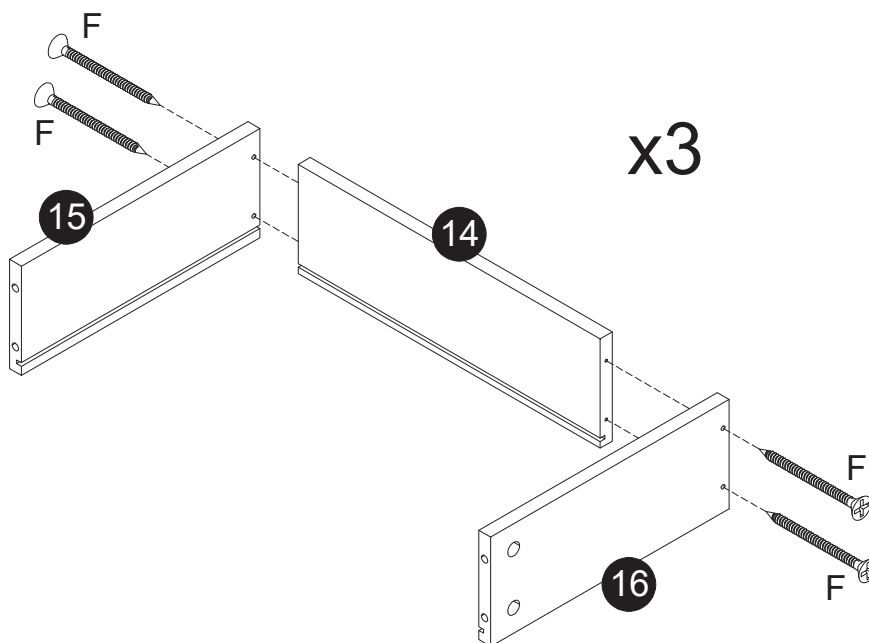


Ax12

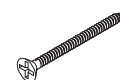


M6x35mm

14

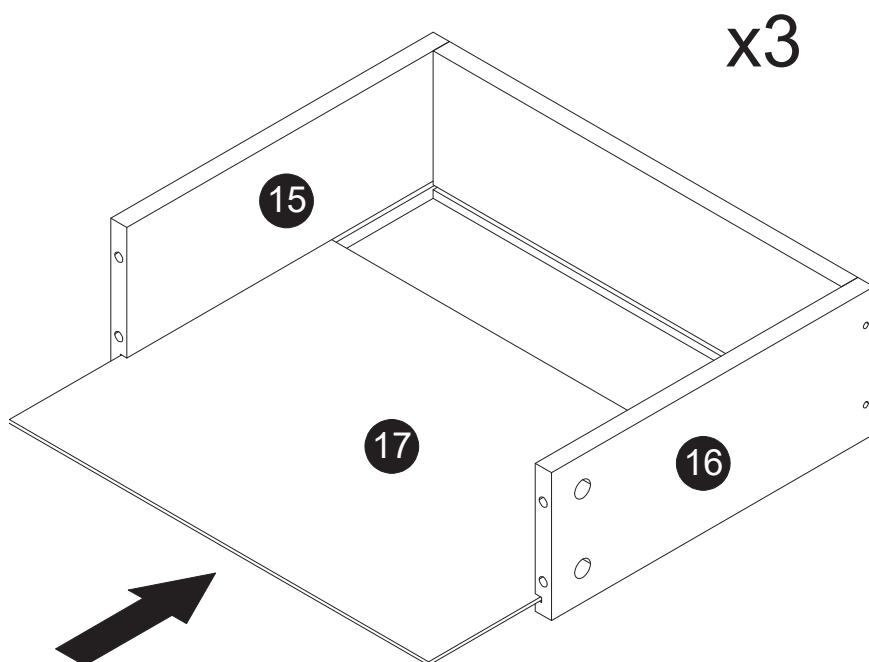


Fx12

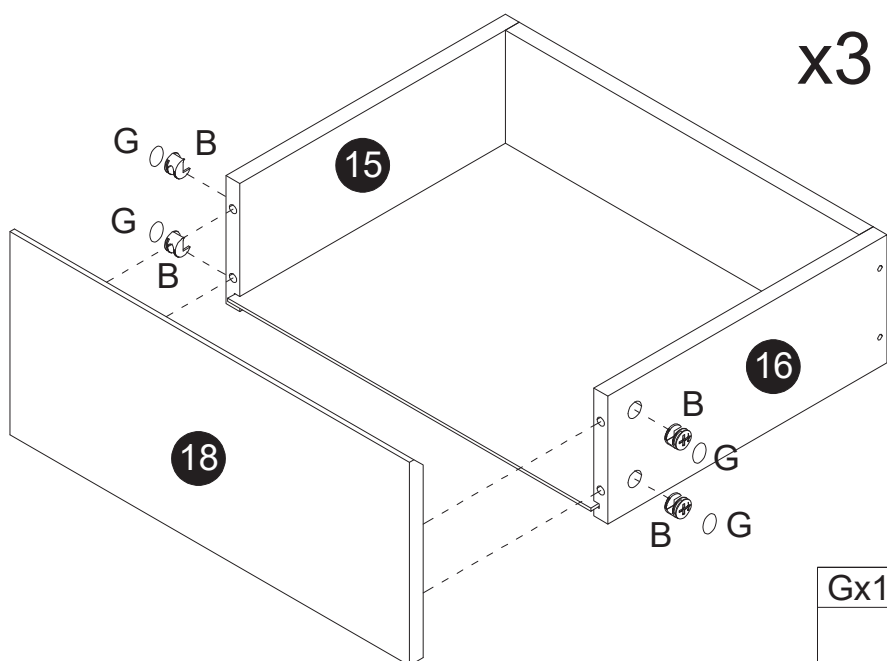


Ø3.5x40mm

15

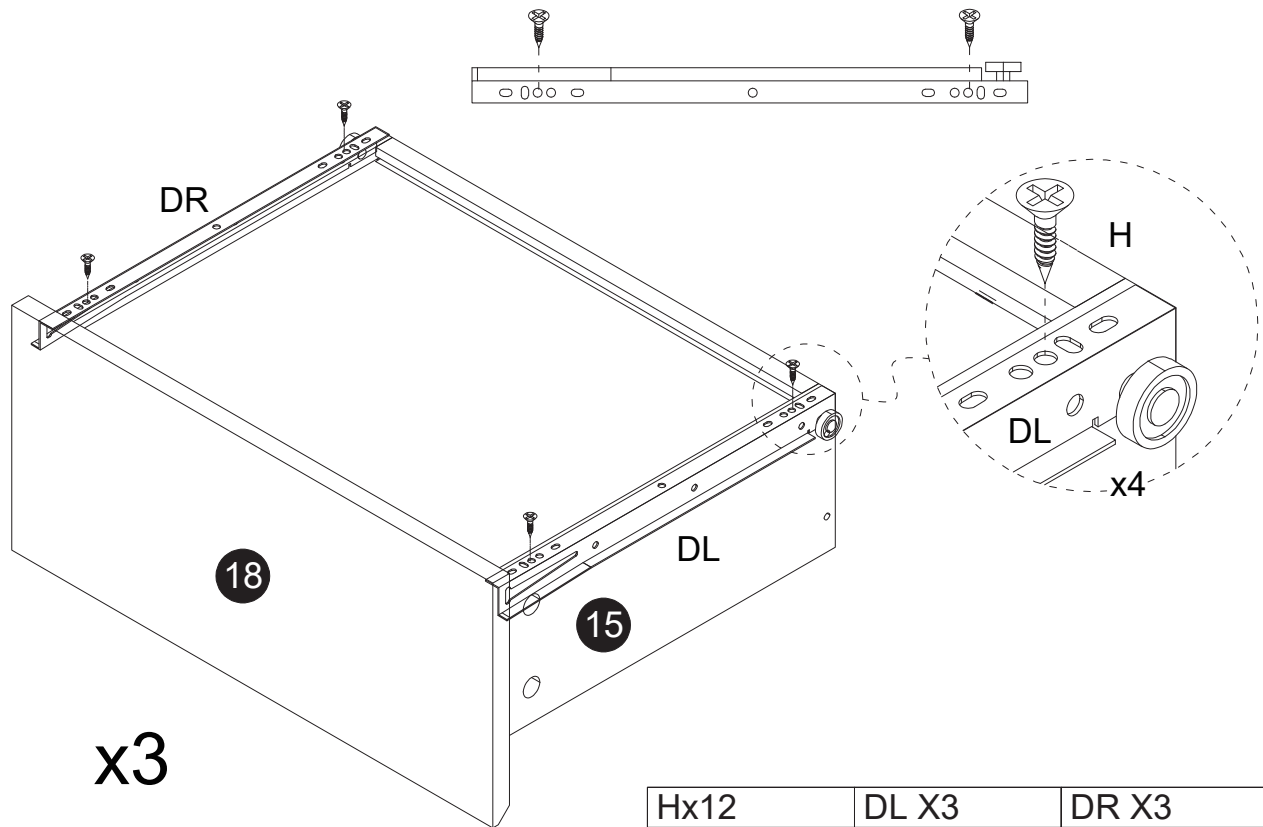


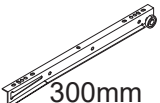
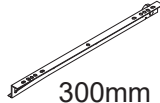
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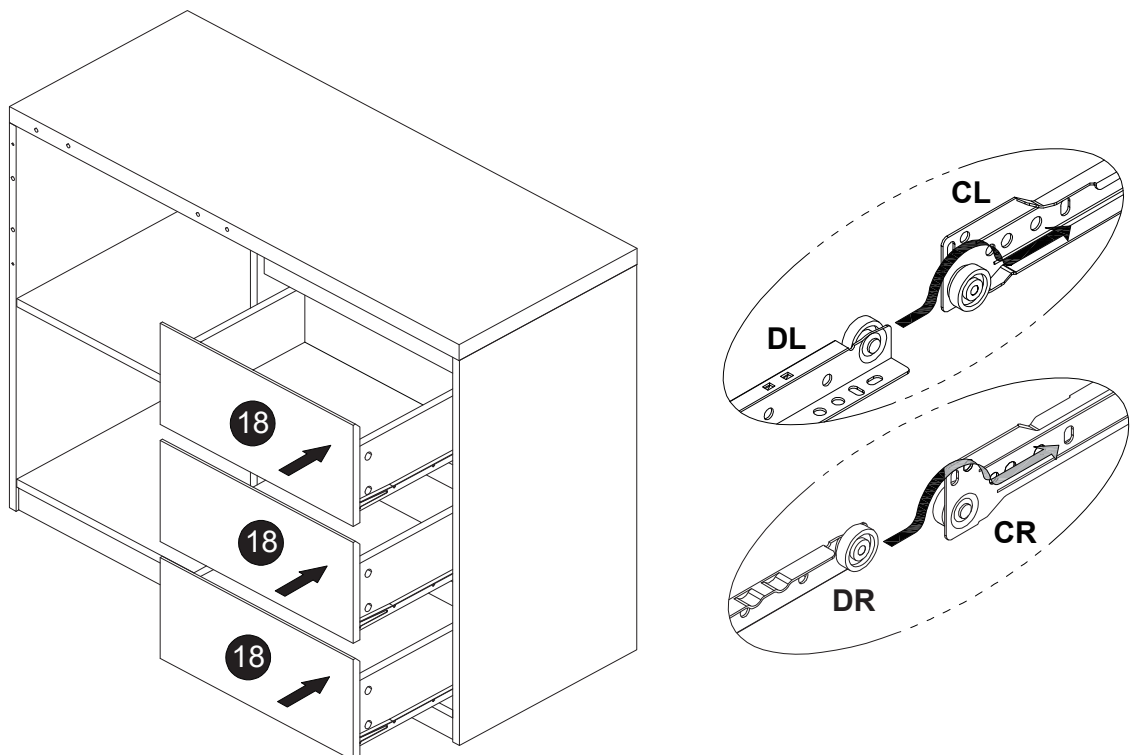
Gx12	Bx12
	Ø15x10mm

17

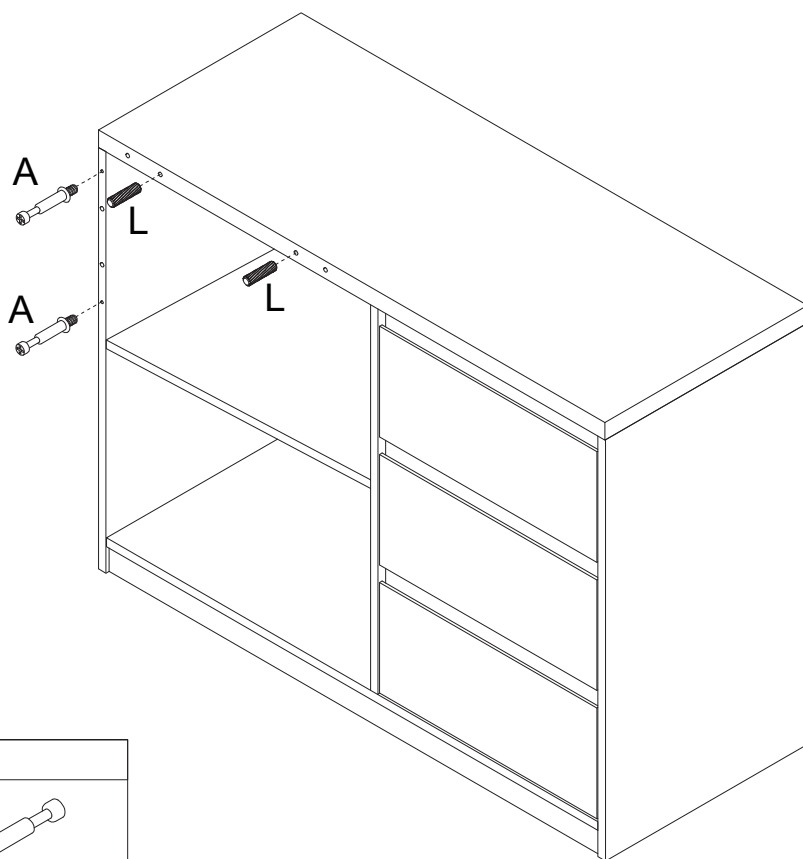


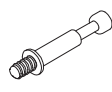
Hx12	DL X3	DR X3
		
Ø3.5x14mm	300mm	300mm

18

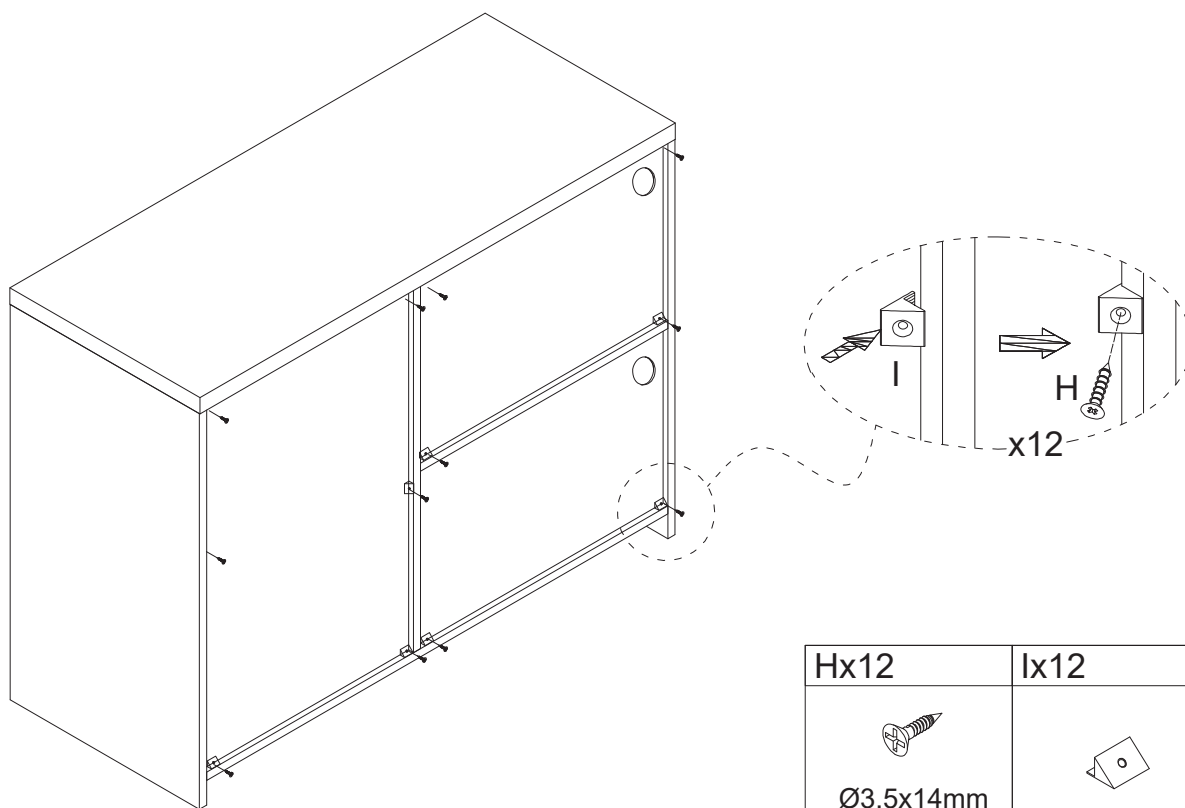


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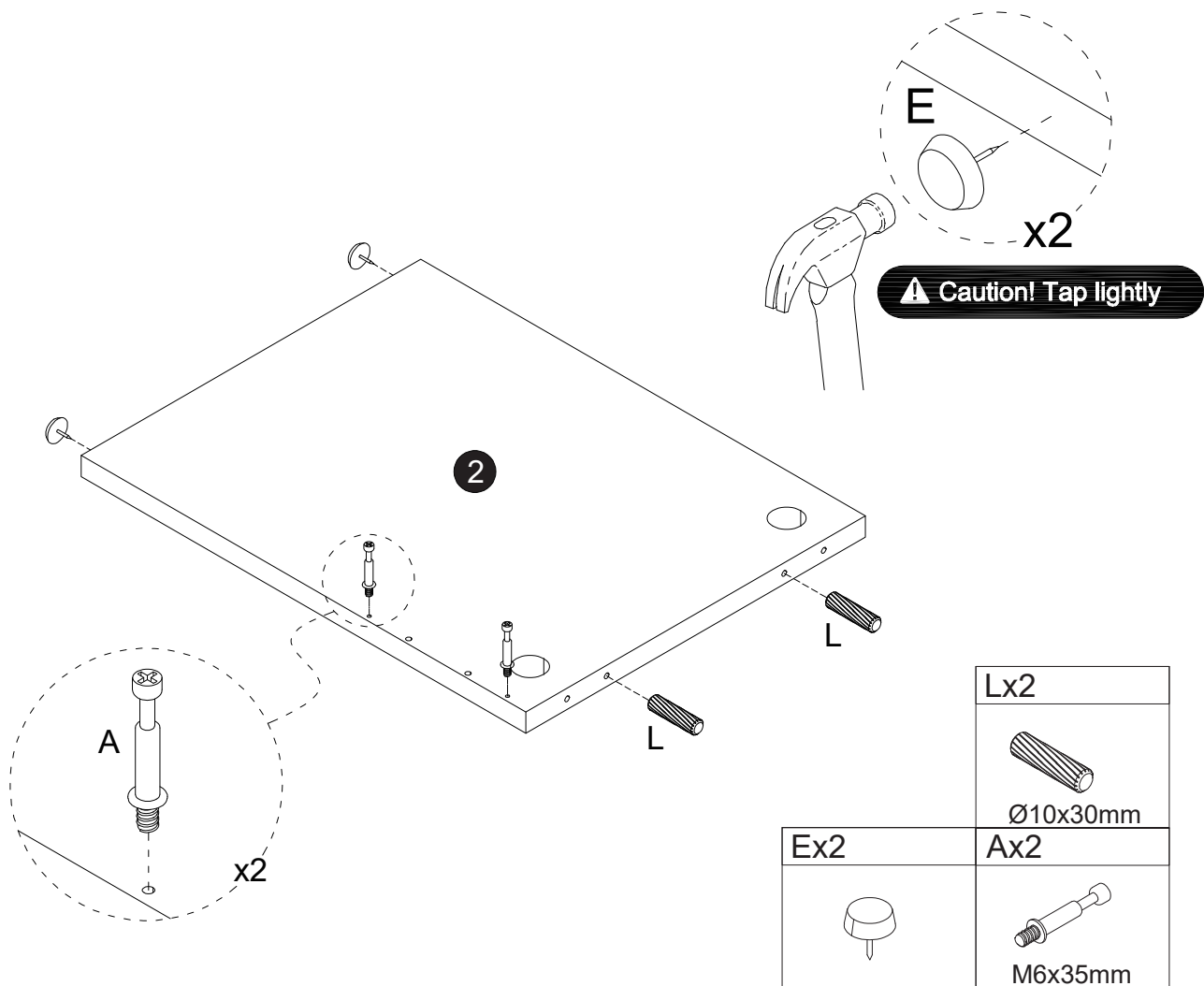
Lx2	Ax2
	
Ø10x30mm	M6x35mm

20

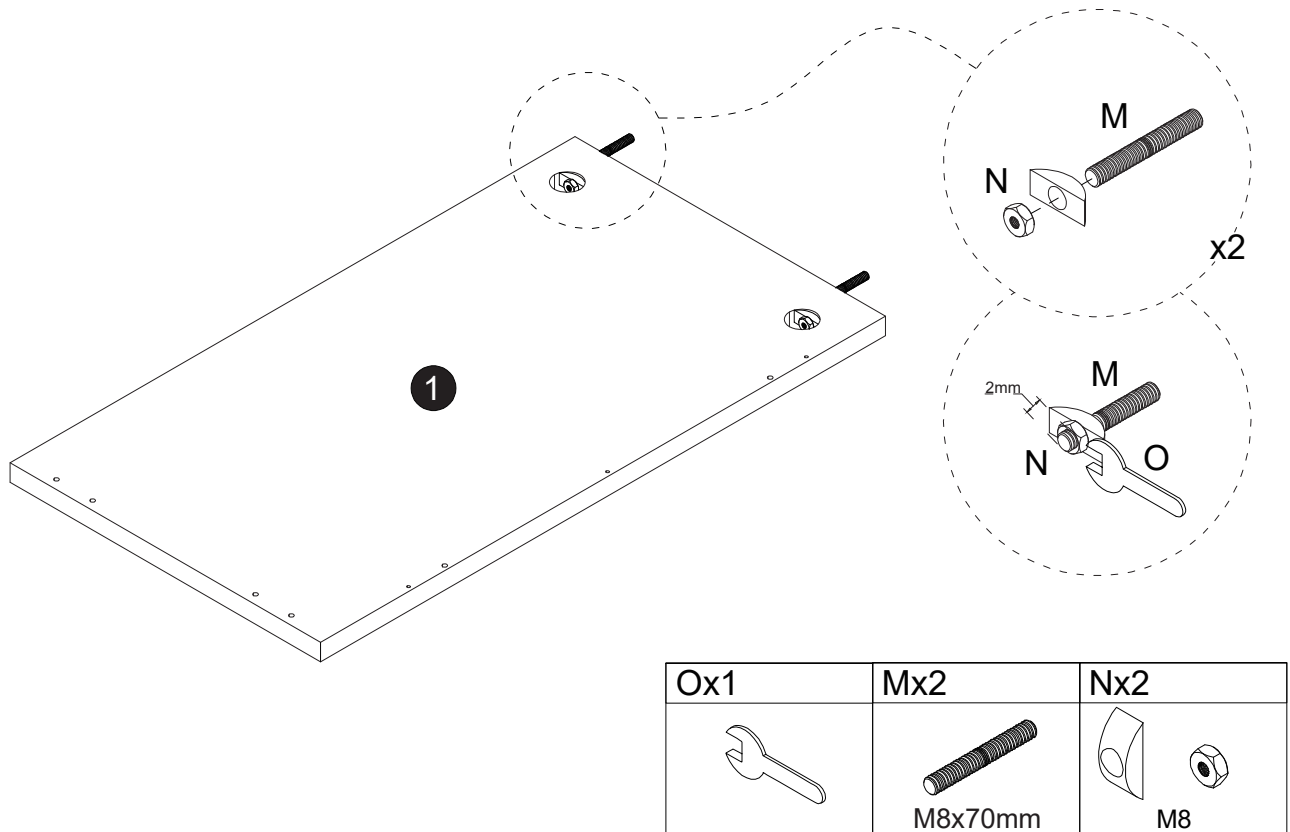


Hx12	Ix12
	
Ø3.5x14mm	

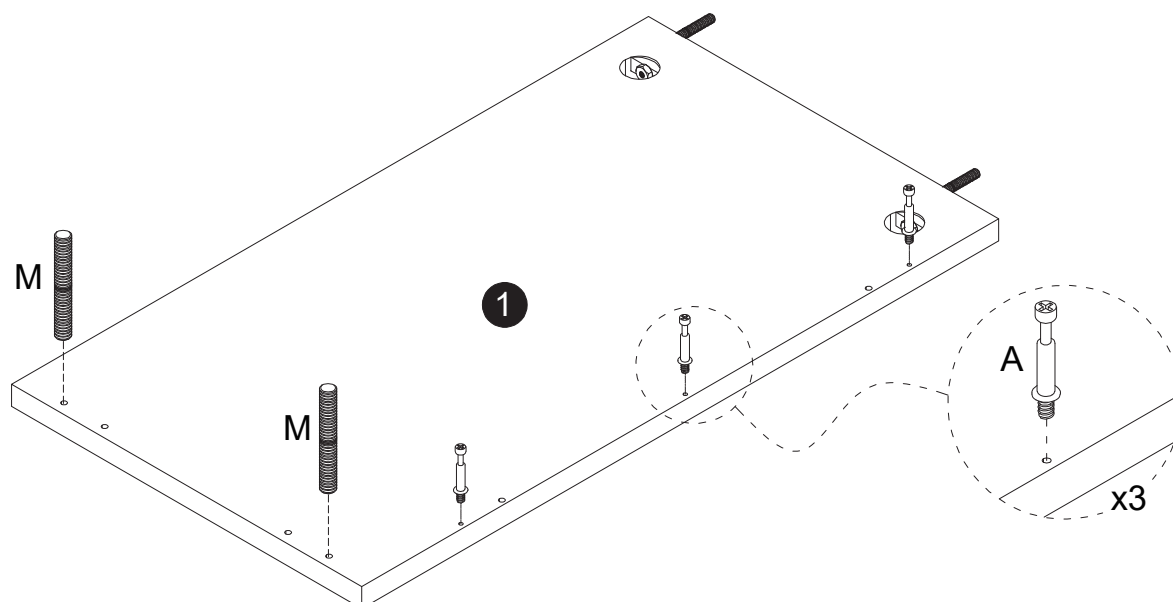
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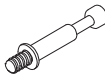


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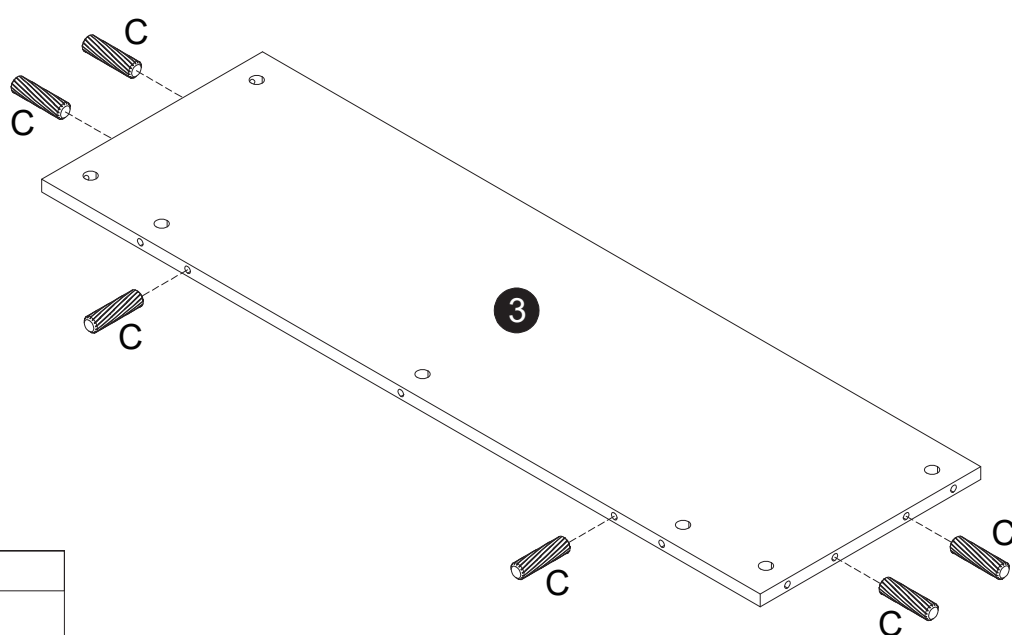


23



Mx2	Ax3
	
M8x70mm	M6x35mm

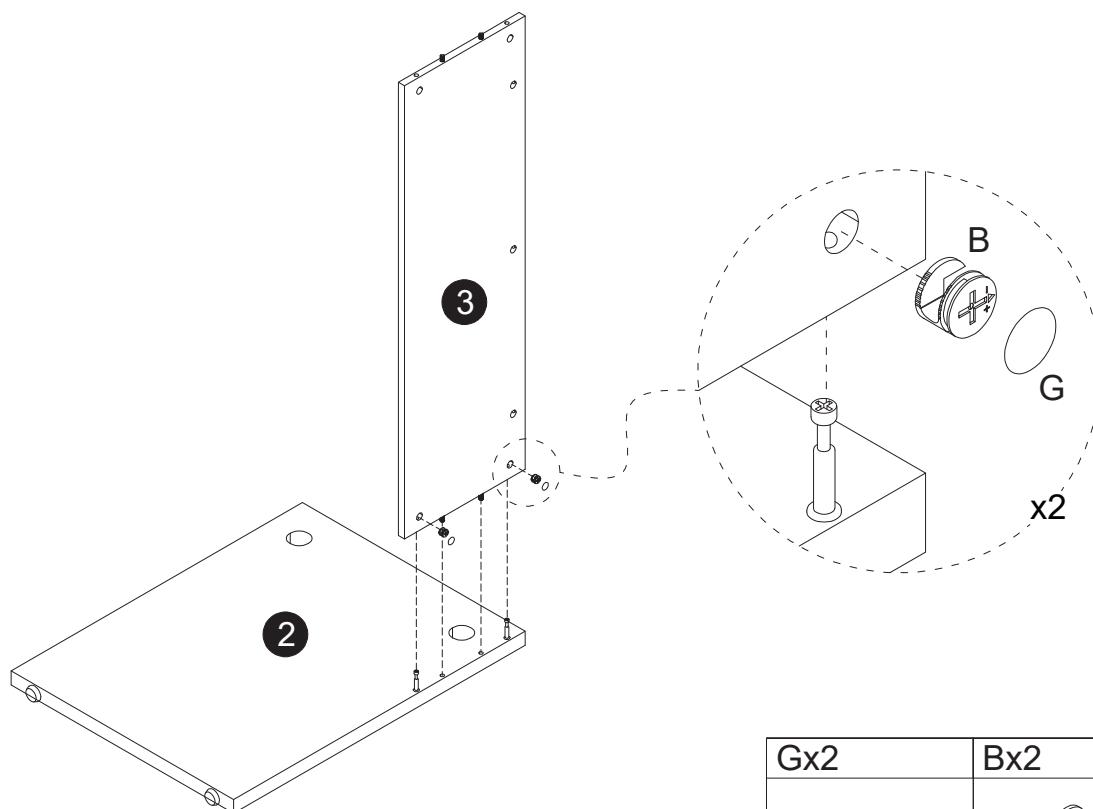
24



Cx6

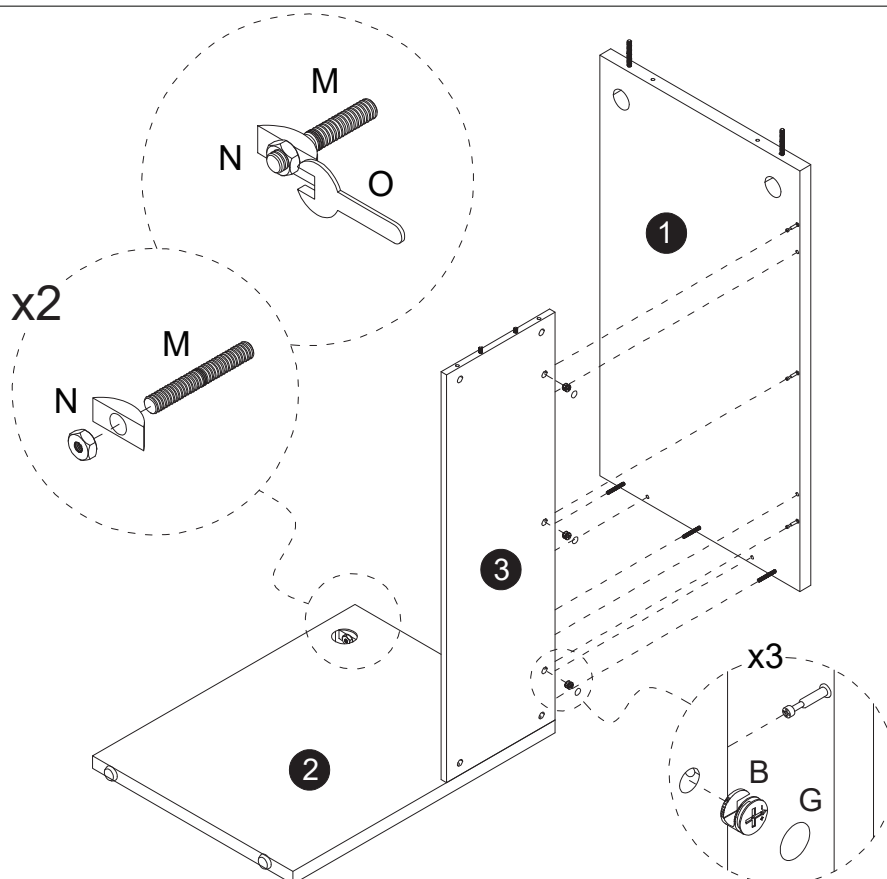
Ø8x30mm

25

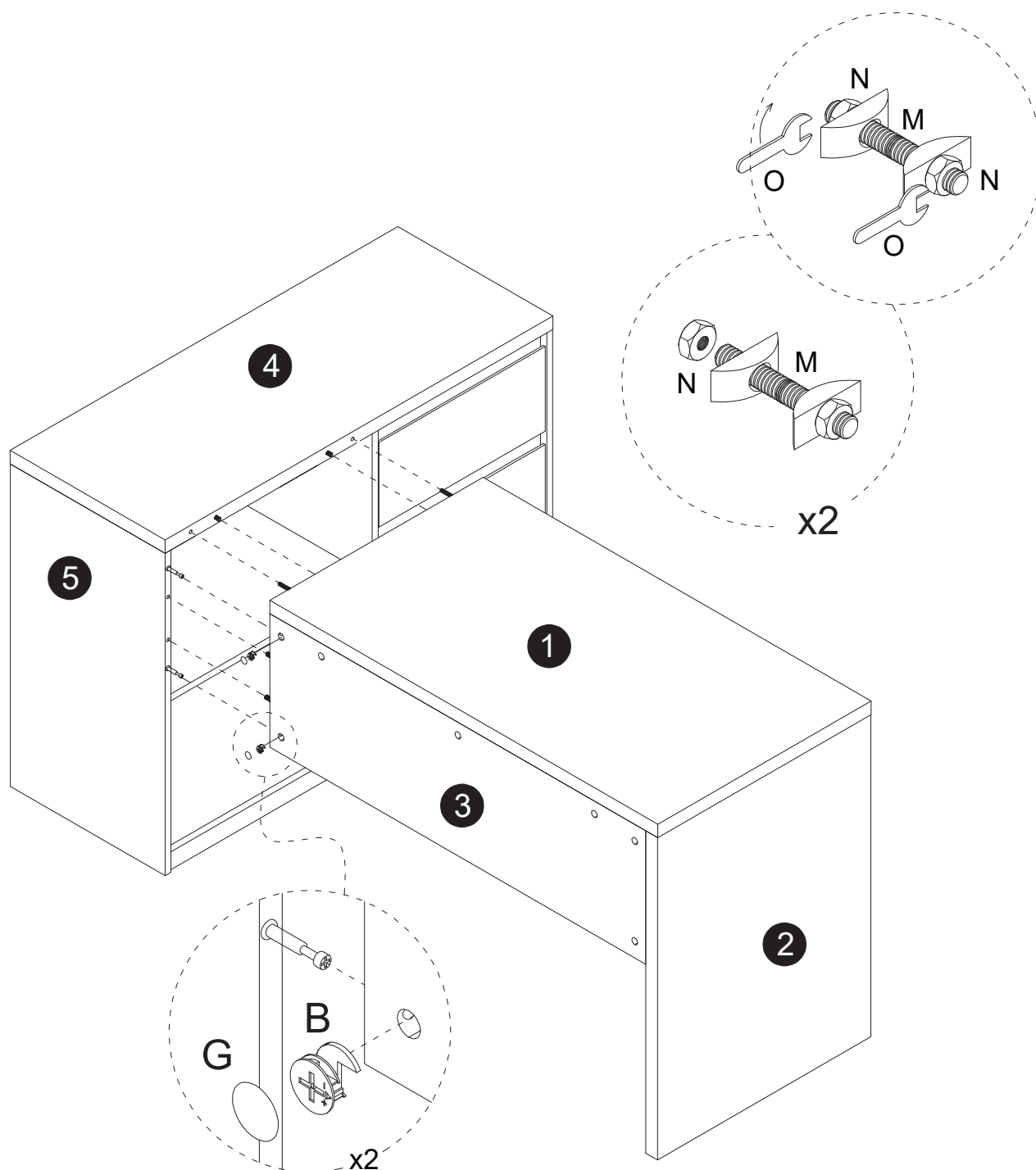


Gx2	Bx2
	Ø15x10mm

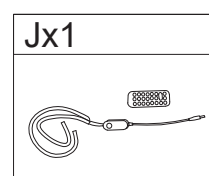
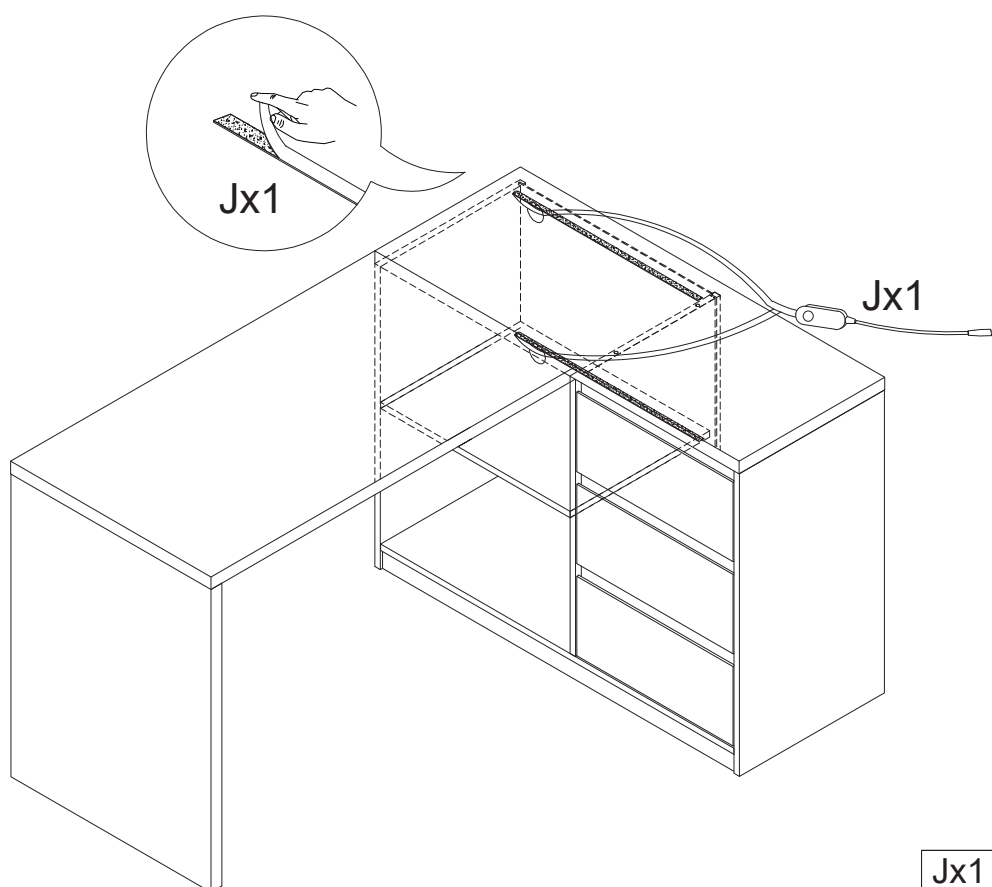
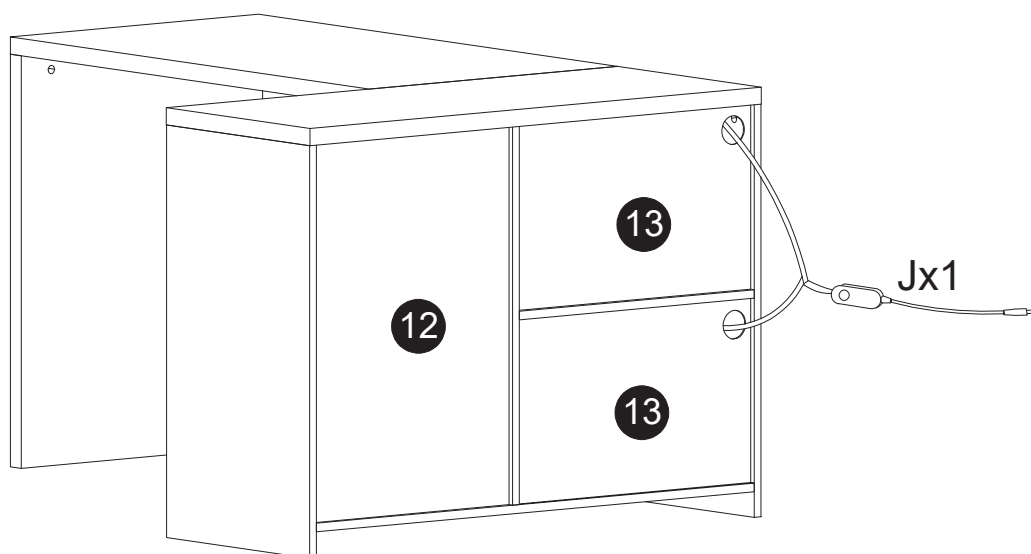
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Ox2
Gx3
Nx2
M8
Bx3
Ø15x10mm



Ox2	Nx2	Gx2	Bx2
	 M8		 Ø15x10mm



Thank you for your support!

