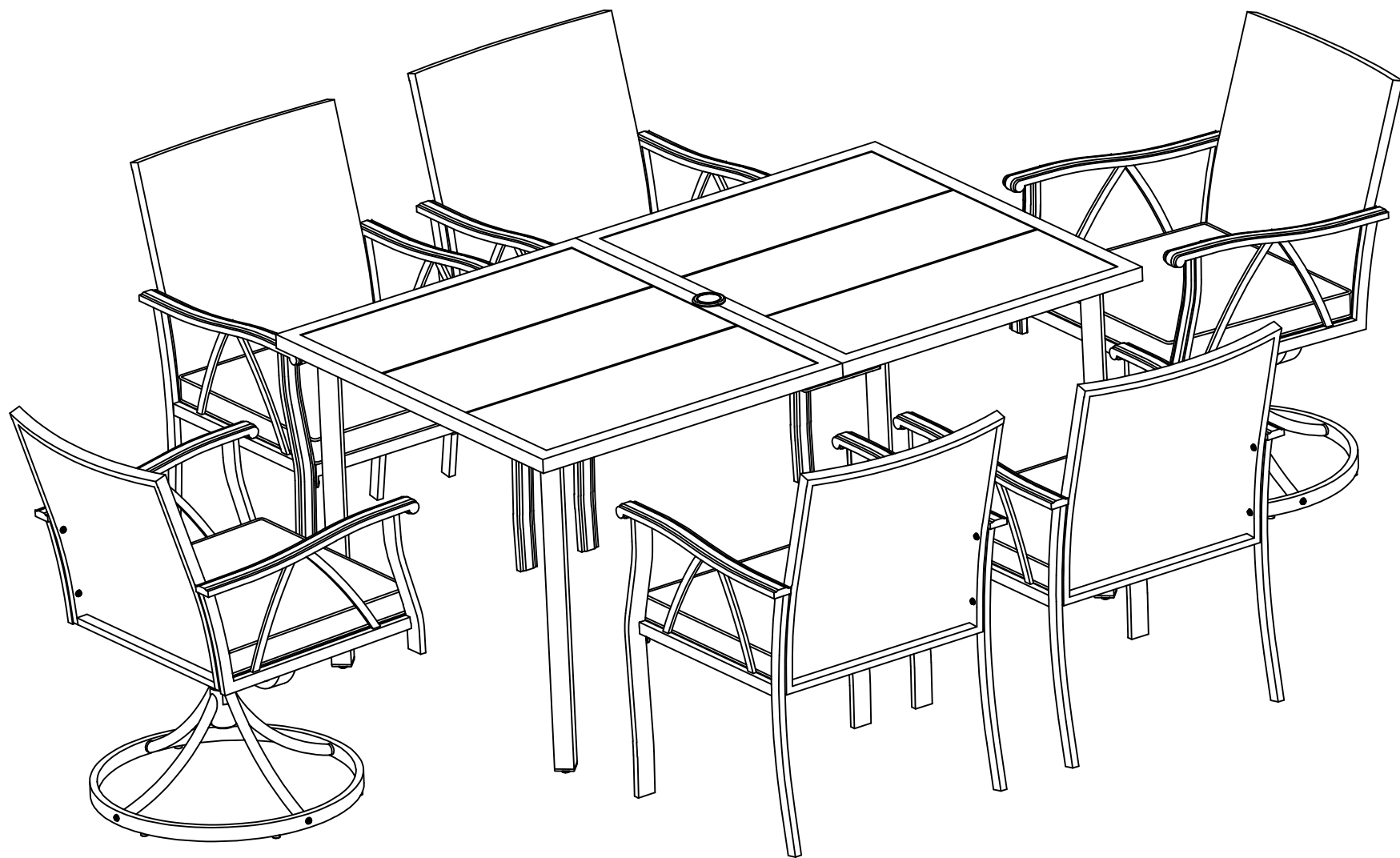
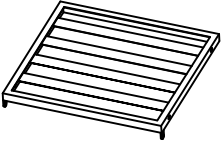
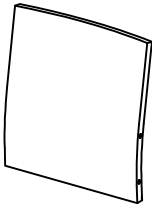
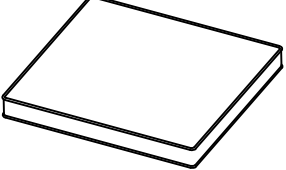
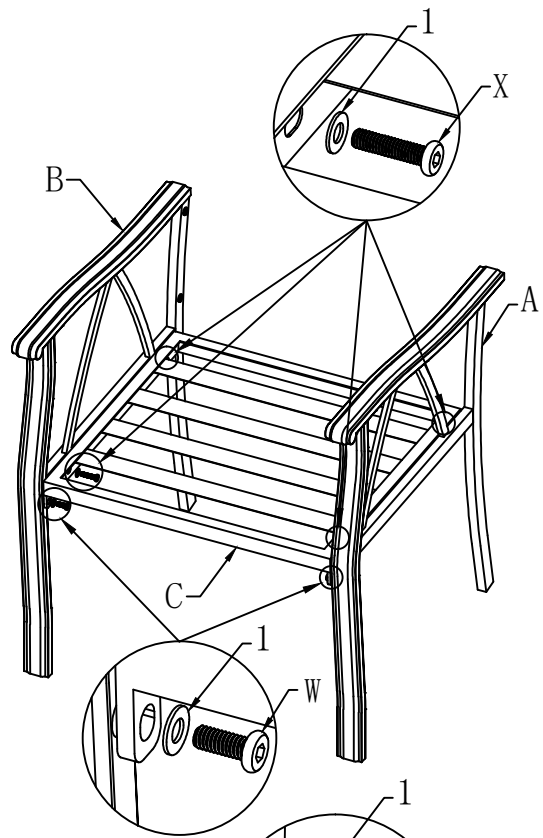


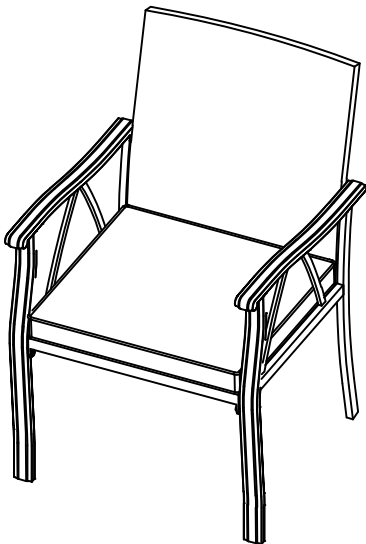
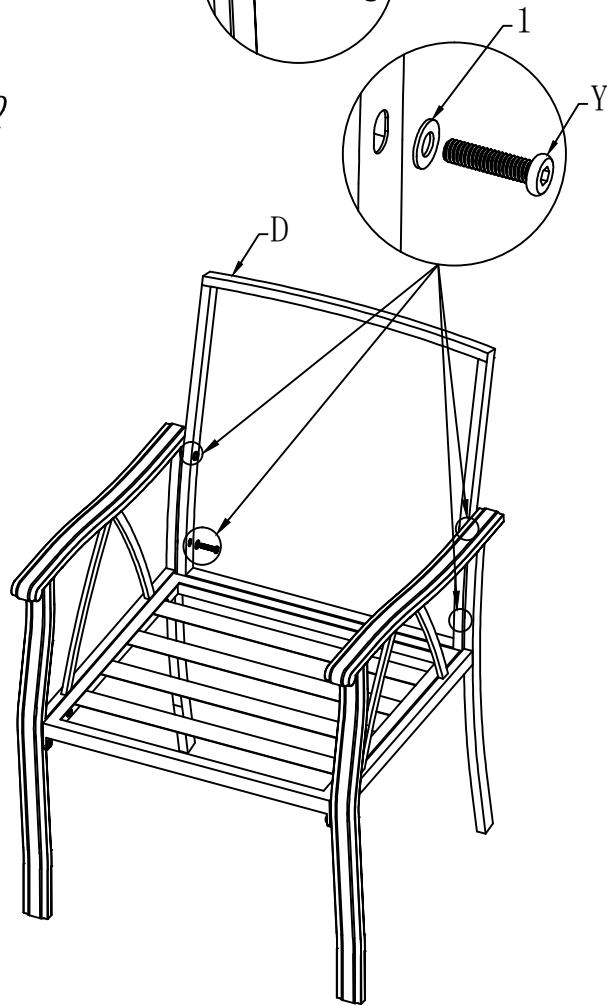


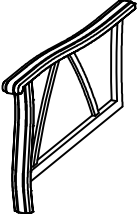
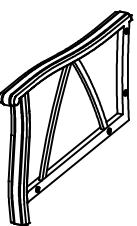
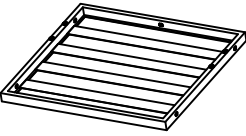
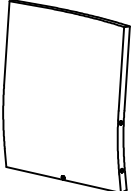
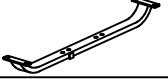
A		1
B		1
C		1
D		1
W	 M6*15	2
X	 M6*25	4
Y	 M6*30	4
1		10
2		1
4		1

Step 1

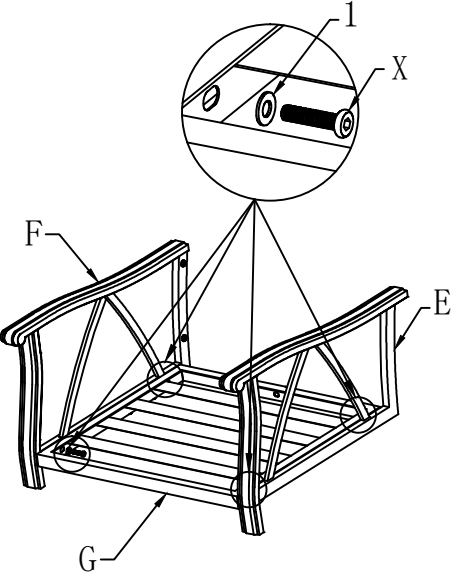


Step 2

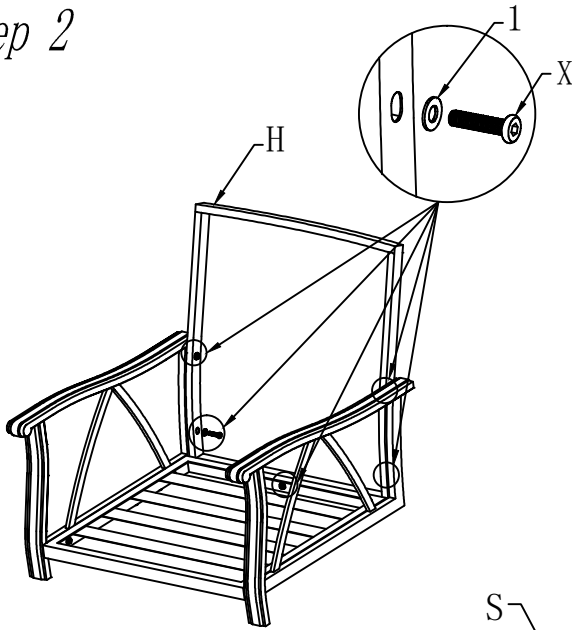


E		1
F		1
G		1
H		1
I		1
J		1
K		1
L		1
M		1
N		2
S	 M8*40	4
T	 M8	8
U	 M8	8
V	 M8	4
W	 M6*15	4
X	 M6*25	13
1	 M6	17

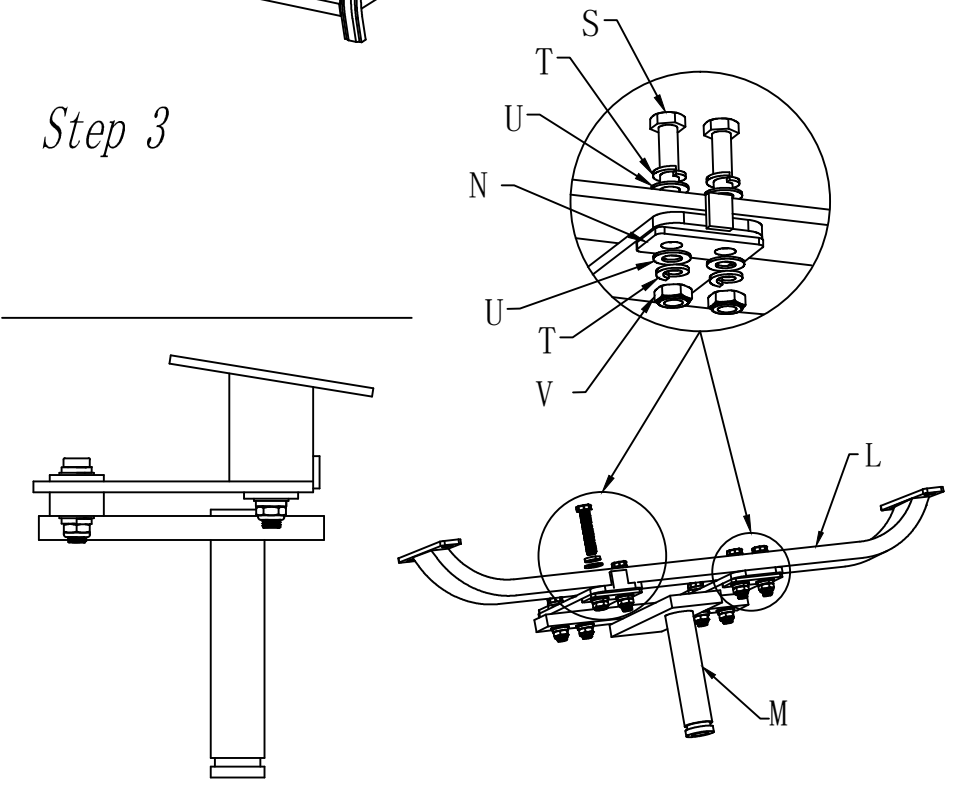
Step 1

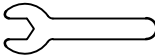
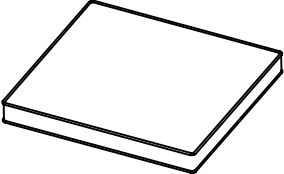


Step 2

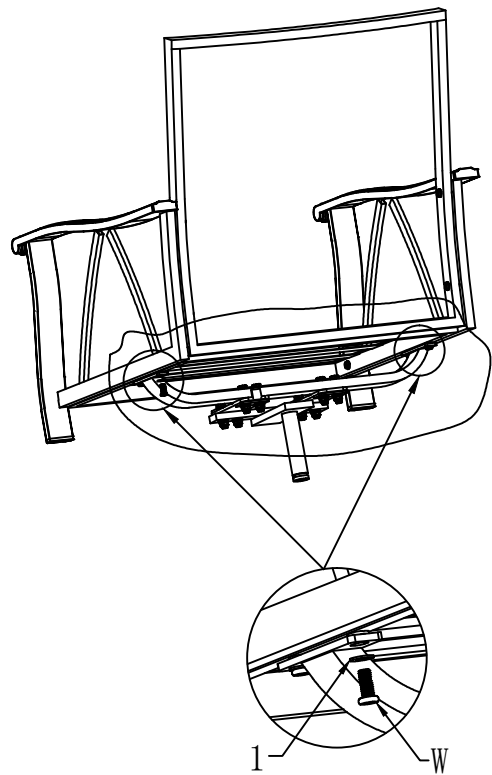
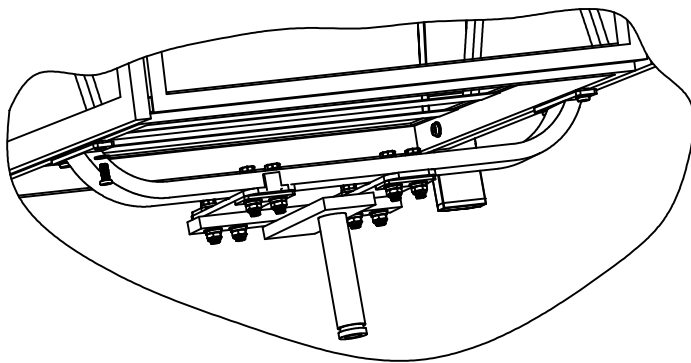


Step 3

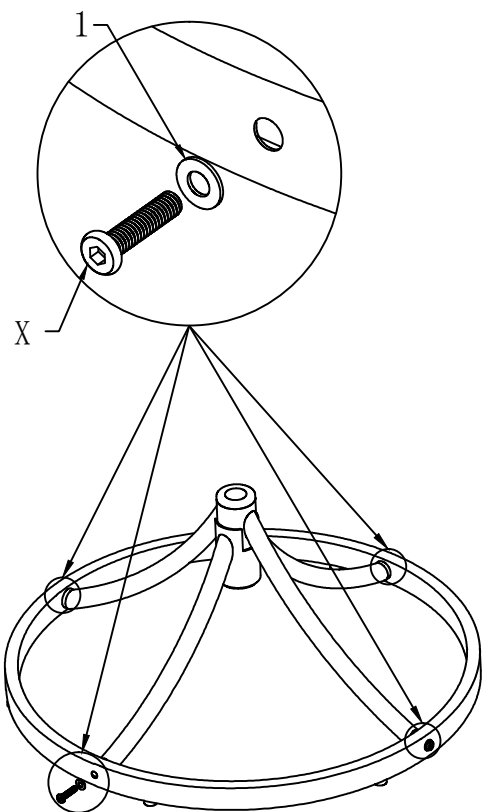
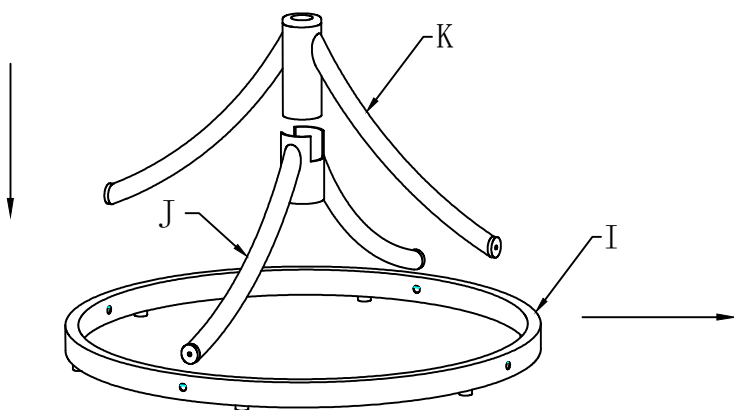


2		1
3	 M8	2
4		1

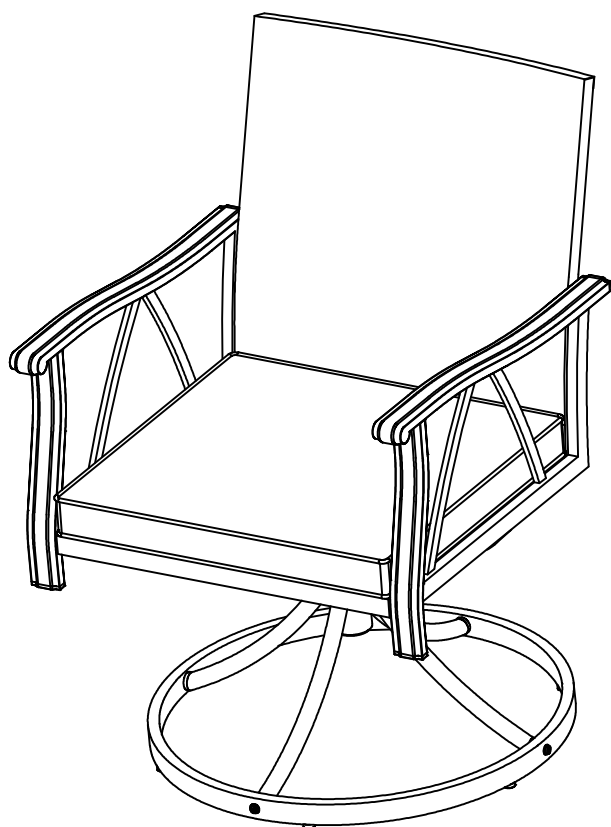
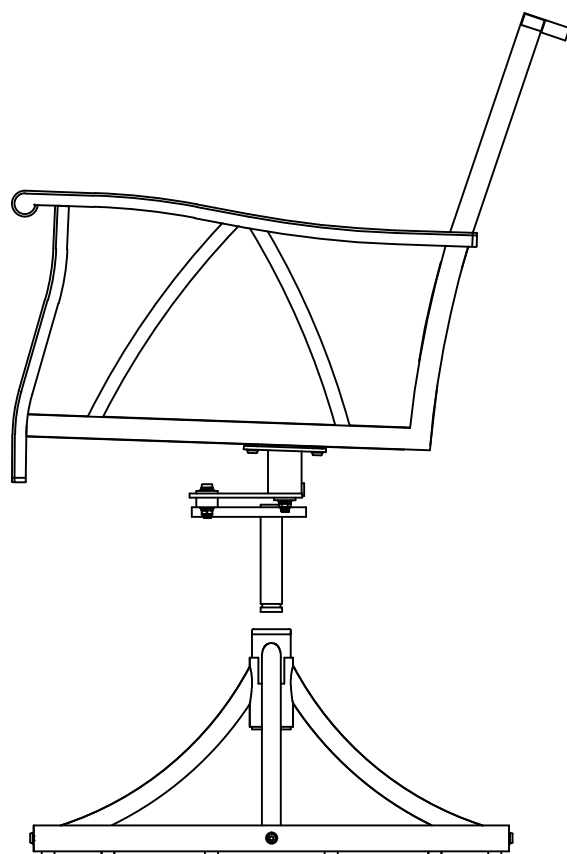
Step 4

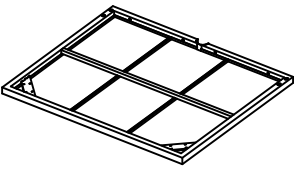
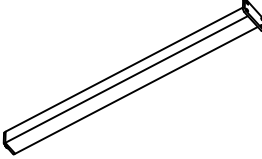
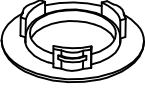
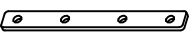


Step 5

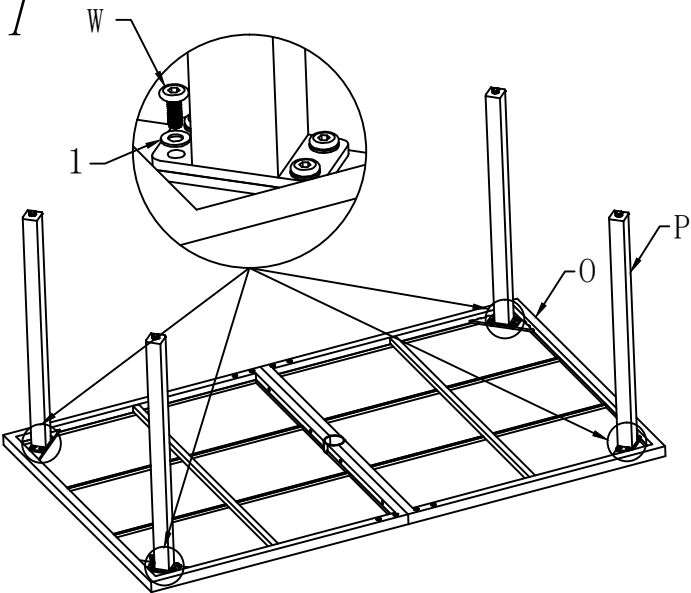


Step 6

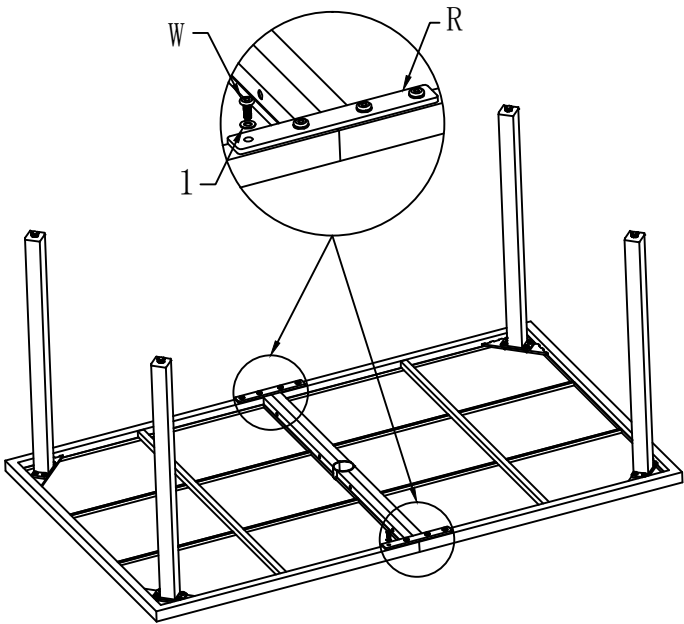


O		2
P		4
Q		1
R		2
W	 M6*15	24
Z	 M6*50	4
1	 M6	24
2		1

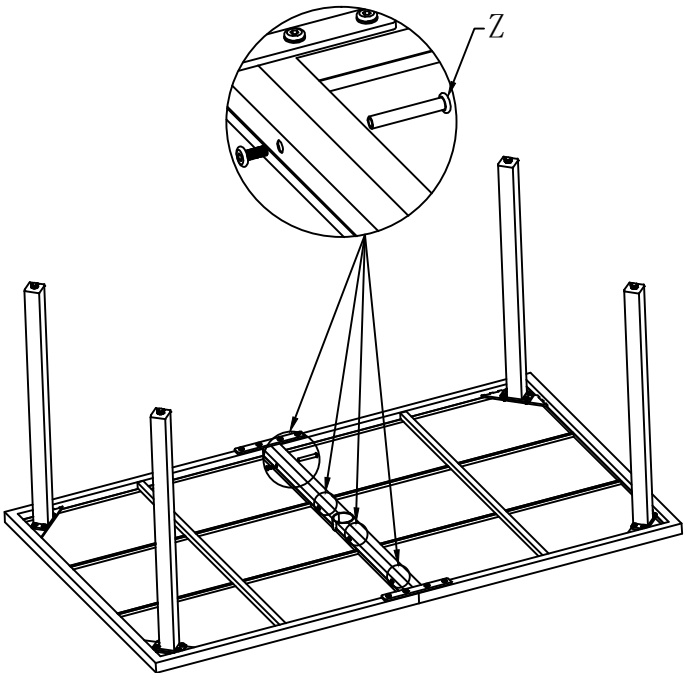
Step 1



Step 2



Step 3



Step 4

