

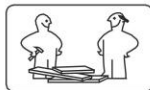
# ASSEMBLY INSTRUCTIONS

## Corner Desk

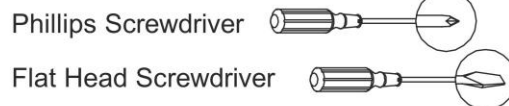
### ASSEMBLY REQUIREMENTS

2 HOURS  
Assembly Time  
(Approximate)

2 -Person Assembly



Tools Required (Not Provided):



### Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.  
Contact our customer service department in case there are any missing or damage parts or hardware.

We appreciate your business!

### ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are complete before you start assembling.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

### SAFETY PRECAUTION:

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

### TIPS FOR ASSEMBLY:

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Please check all of the parts and quantities are included before assembly. Contact customer service for missing parts.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat stable surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.
9. This product is made of reinforced hollow board. Excessive pressure can cause irreparable damage. Avoid standing or kneeling on any parts of the product during assembly.

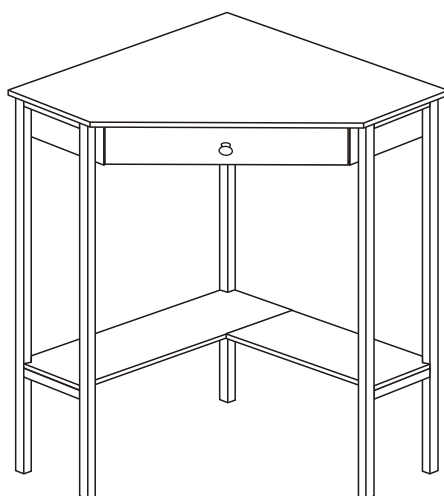
### CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.

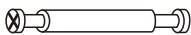


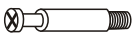


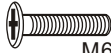
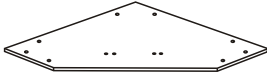
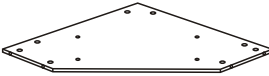

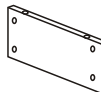
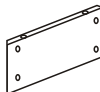

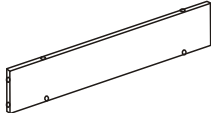
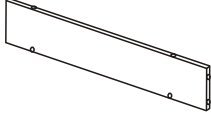

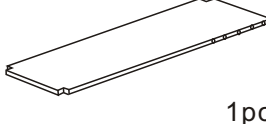
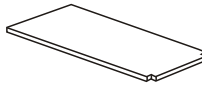

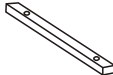
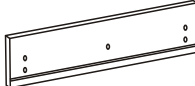

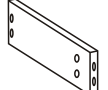





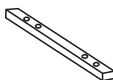

This product is for indoor and household use only - not for commercial use.

# ASSEMBLY INSTRUCTIONS

## Corner Desk



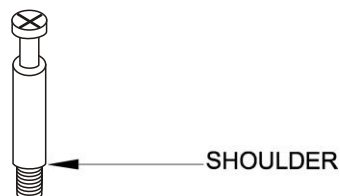
Do Not Use Power Tools

Hardware List		Parts List			
<b>A1</b>	 Cam-bolt 2pcs	<b>①</b>	 Left Metal Frame 1pc	<b>②</b>	 Right Metal Frame 1pc
<b>A2</b>	 Cam-bolt 20pcs	<b>③</b>	 Corner Metal Tube 1pc	<b>④</b>	 Metal Tube 1pc
<b>B1</b>	 Bolt M6X35mm 13pcs	<b>⑤</b>	 Top Panel 1pc	<b>⑥</b>	 Bottom Panel 1pc
<b>B2</b>	 Bolt M6X25mm 6pcs	<b>⑦</b>	 Left Front Panel 1pc	<b>⑧</b>	 Right Front Panel 1pc
<b>C1</b>	 Screw ST5X70mm 4pcs	<b>⑨</b>	 Left Back Panel 1pc	<b>⑩</b>	 Right Back Panel 1pc
<b>C2</b>	 Screw ST5X60mm 4pcs	<b>⑪</b>	 Left Bottom Panel 1pc	<b>⑫</b>	 Right Bottom Panel 1pc
<b>C3</b>	 Screw ST5X50mm 4pcs	<b>⑬</b>	 Drawer Guide 2pcs	<b>⑭</b>	 Drawer Front Panel 1pc
<b>D</b>	 Bolt M4X25mm 1pc	<b>⑮</b>	 Drawer Left Panel 1pc	<b>⑯</b>	 Drawer Right Panel 1pc
<b>E</b>	 Drawer knob 1pc	<b>⑰</b>	 Drawer Back Panel 1pc	<b>⑱</b>	 Drawer Bottom Panel 1pc
<b>F</b>	 Dowel 8X30mm 5pcs	<b>⑲</b>	 Drawer Stopper 1pc		
<b>G</b>	 Screwdriver 1pc				

# ASSEMBLY INSTRUCTIONS

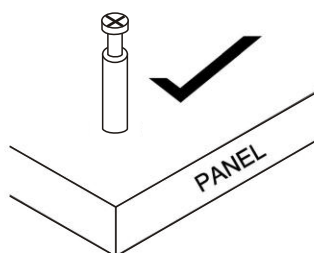
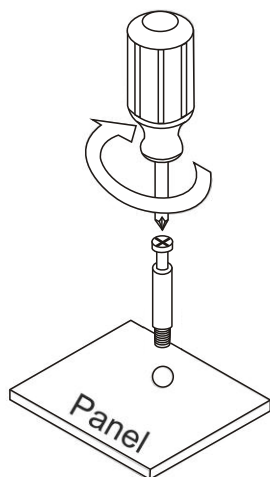
## Corner Desk

### Instructions For Fastening CAM-BOLT

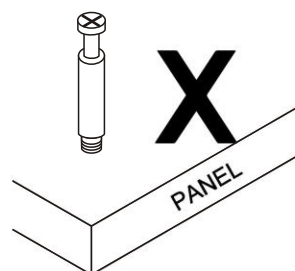


CAM-BOLT

Place Cam-bolt on the designated pre-drilled hole on the panel. Use a Phillips Screwdriver to screw in Cam-bolt vertically until shoulder is snug and flushed with panel. Do not over-tighten or under-tighten Cam-bolt. See illustrations below.

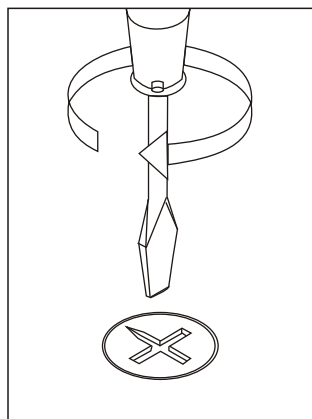


Shoulder is flushed  
(on the same level)  
with the panel.



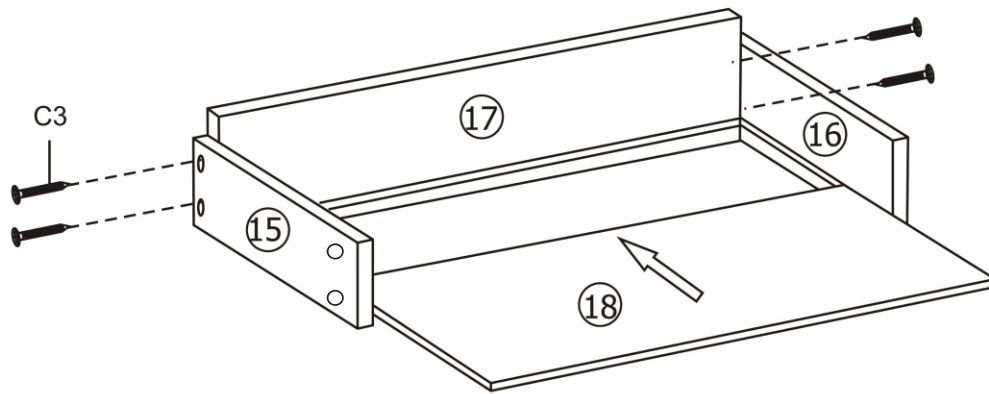
Shoulder is  
above the panel.

### Instructions For PRE-INSTALLED CAM-LOCK to lock Cam-bolts



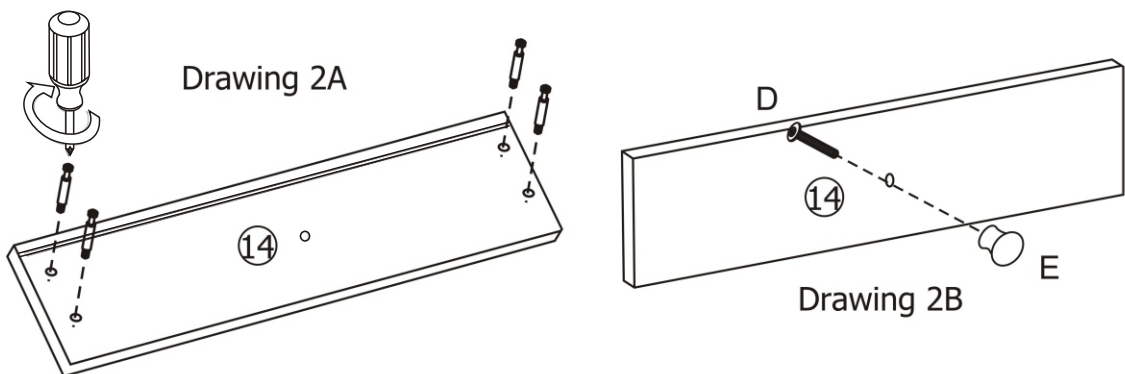
Use a Flat-head Screwdriver to turn pre-installed Cam-lock clockwise to lock onto the head of the Cam-bolt. Turn until it is snug (about one half a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

## STEP 1



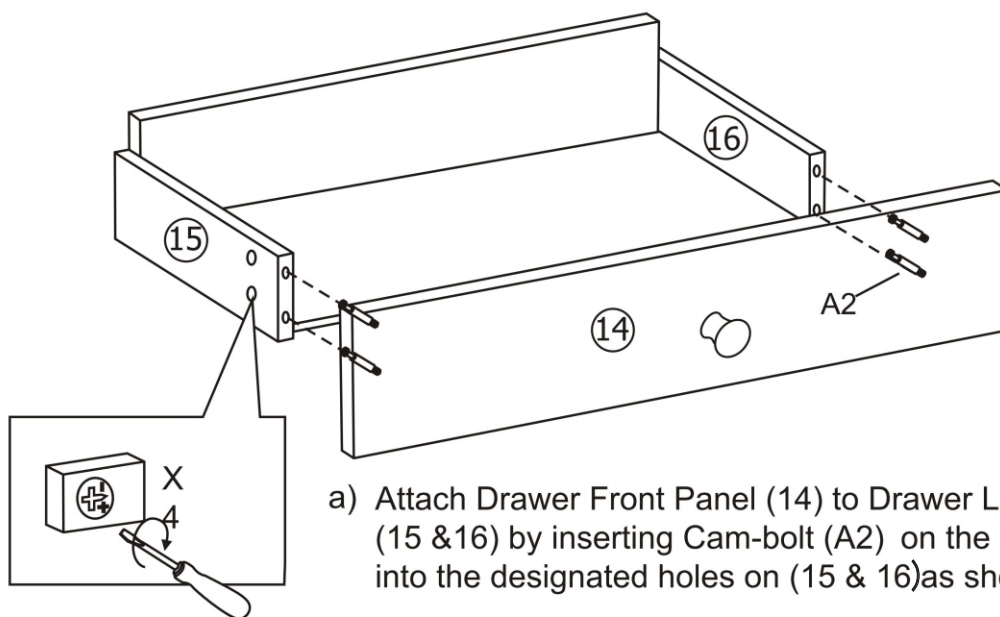
- Position Drawer Left, Back and Right Panels (15, 16 & 17) as shown (note the groove on each panel is at the bottom). Use Screw (C3) to fasten (15 & 16) to (17). Do not tighten (C3) completely until both screws are in place in each panel.
- Insert Drawer Bottom Panel (18) via the groove on (15, 16 & 17).

## STEP 2



- Place Drawer Front Panel (14) with the inside-face facing up (see Drawing 2A) on a material that does not scratch or damage its exterior face. Next, use a Phillips Screwdriver to screw in Cam-bolt (A2). Refer to page 3 for instructions to screw in Cam-bolt.
- Insert Screw (D) from the inside-face of Drawer Front Panel (14) to fasten Drawer Knob (E) on the exterior face of (14).

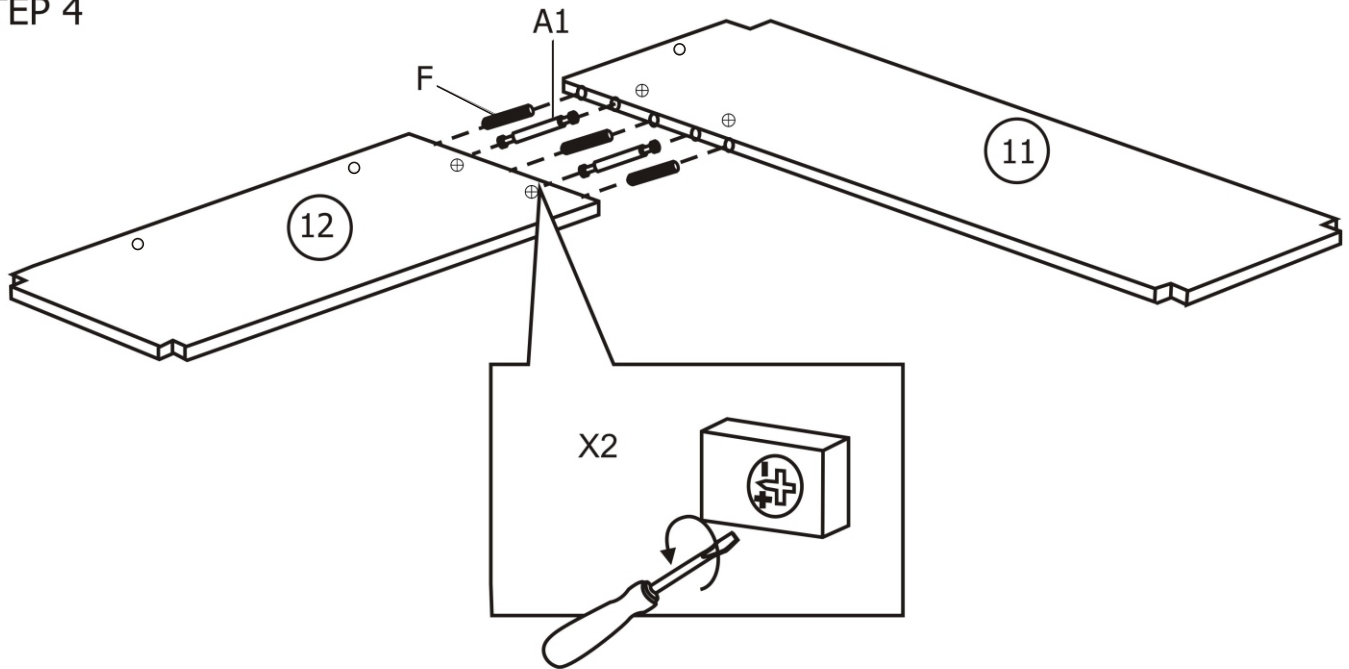
## STEP 3



- Attach Drawer Front Panel (14) to Drawer Left & Right Panel (15 & 16) by inserting Cam-bolt (A2) on the inside-face of (14) into the designated holes on (15 & 16) as shown.
- Use a Flat Screwdriver to turn pre-installed Cam-lock clockwise to lock onto Cam-bolt. Refer to page 3 for instruction on using Cam-lock.

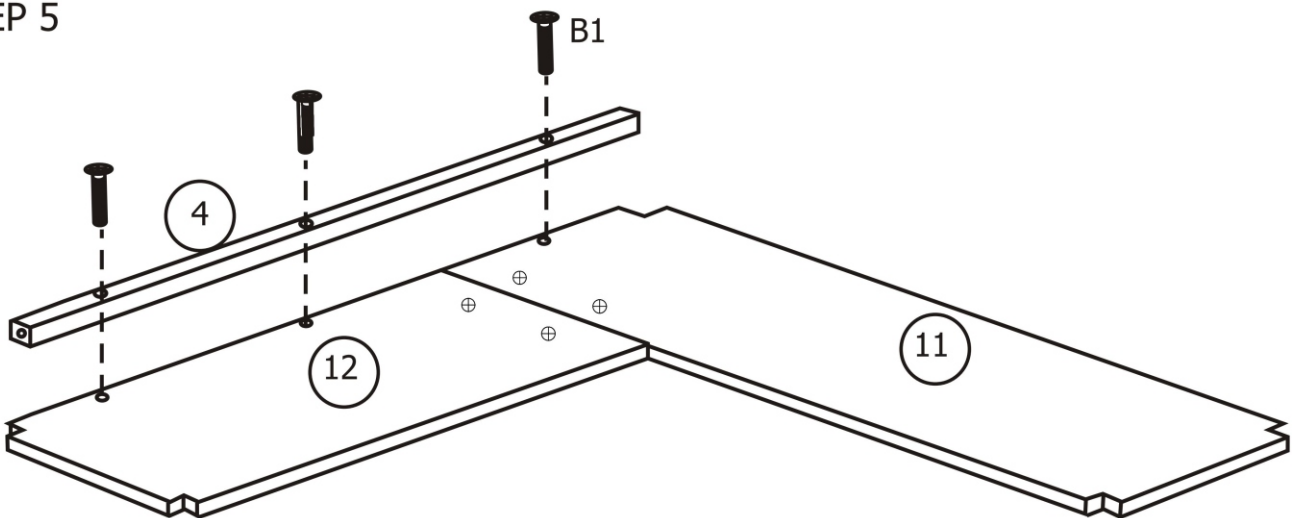


## STEP 4



- Place Left & Right Bottom Panel (11 & 12) bottom-side (the side with pre-installed cam-locks) facing up.
- Insert Wood Dowel (F) and Cam-bolt (A1) into designated holes on (12) - ensure (A1) is inserted fully. Use a Flat Screwdriver and turn pre-installed Cam-lock on (12) clockwise to lock onto cam-bolt.
- Attach Left Bottom Panel (11) to (12) via Cam-bolts and Wood Dowels fitted on (12) as shown. Next, use a Flat Screwdriver and turn pre-installed Cam-lock on (11) clockwise to lock onto cam-bolt. Leave Left & Right Bottom Panel (11 & 12) bottom-side up and proceed to STEP 5.

## STEP 5

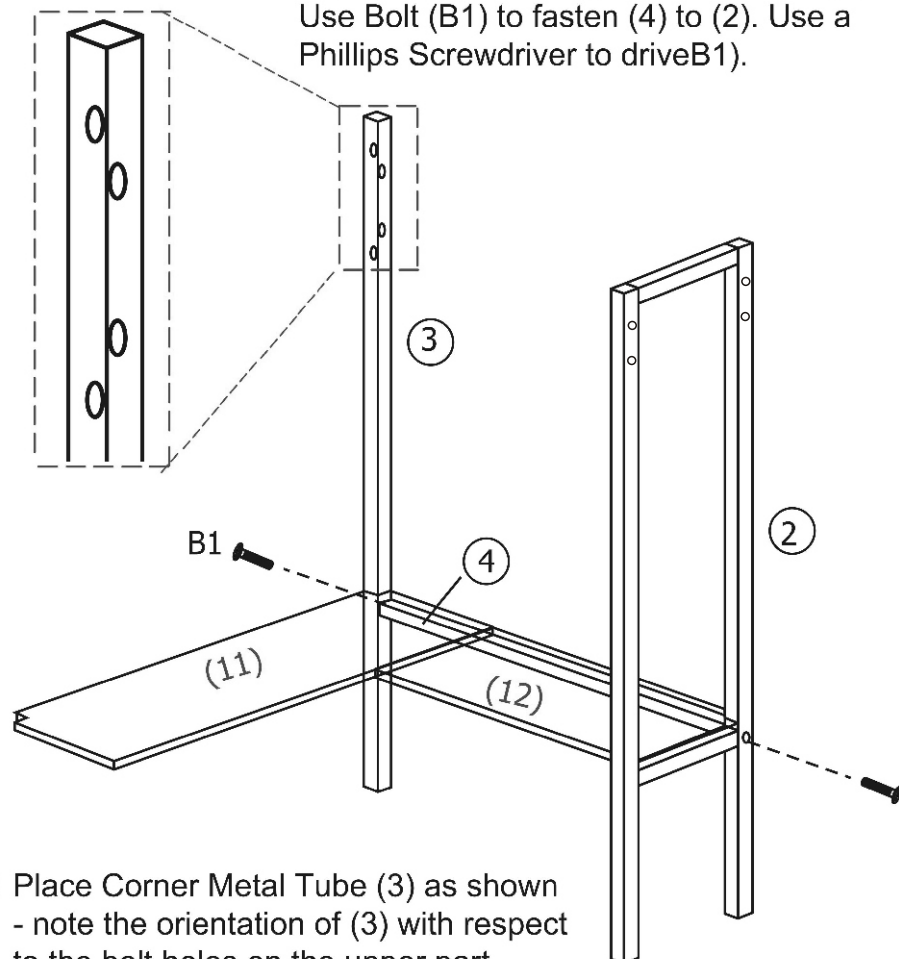


Identify bolt holes for Metal Tube (4) on (Left & Right Bottom Panel (11 & 12)). Fasten (4) to (11 & 12) using Bolt (B1). Use a Phillips Screwdriver to drive (B1).

## STEP 6

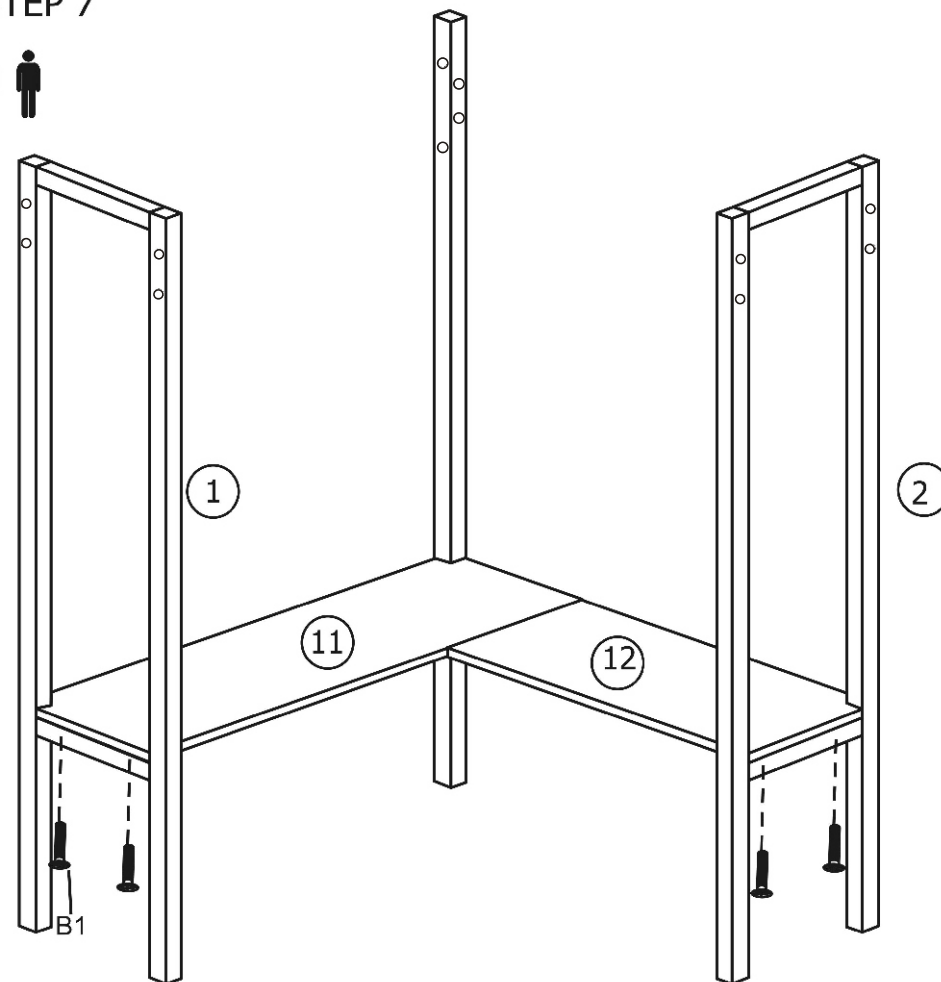


- a) Place Left & Right Bottom Panel (11 & 12) right-side up (Metal Tube (4) underneath the panels). Align bolt hole on right end of (4) to bolt hole on Right Metal Frame (2). Use Bolt (B1) to fasten (4) to (2). Use a Phillips Screwdriver to drive B1).



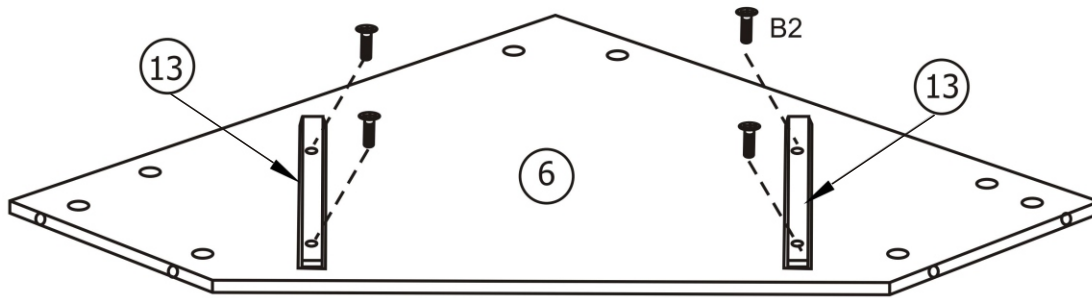
- b) Place Corner Metal Tube (3) as shown - note the orientation of (3) with respect to the bolt holes on the upper part. Align bolt hole on left end of (4) to bolt hole on Corner Metal Tube (3). Use a Phillips Screwdriver to drive Bolt (B1) to fasten (3) to (4).

## STEP 7



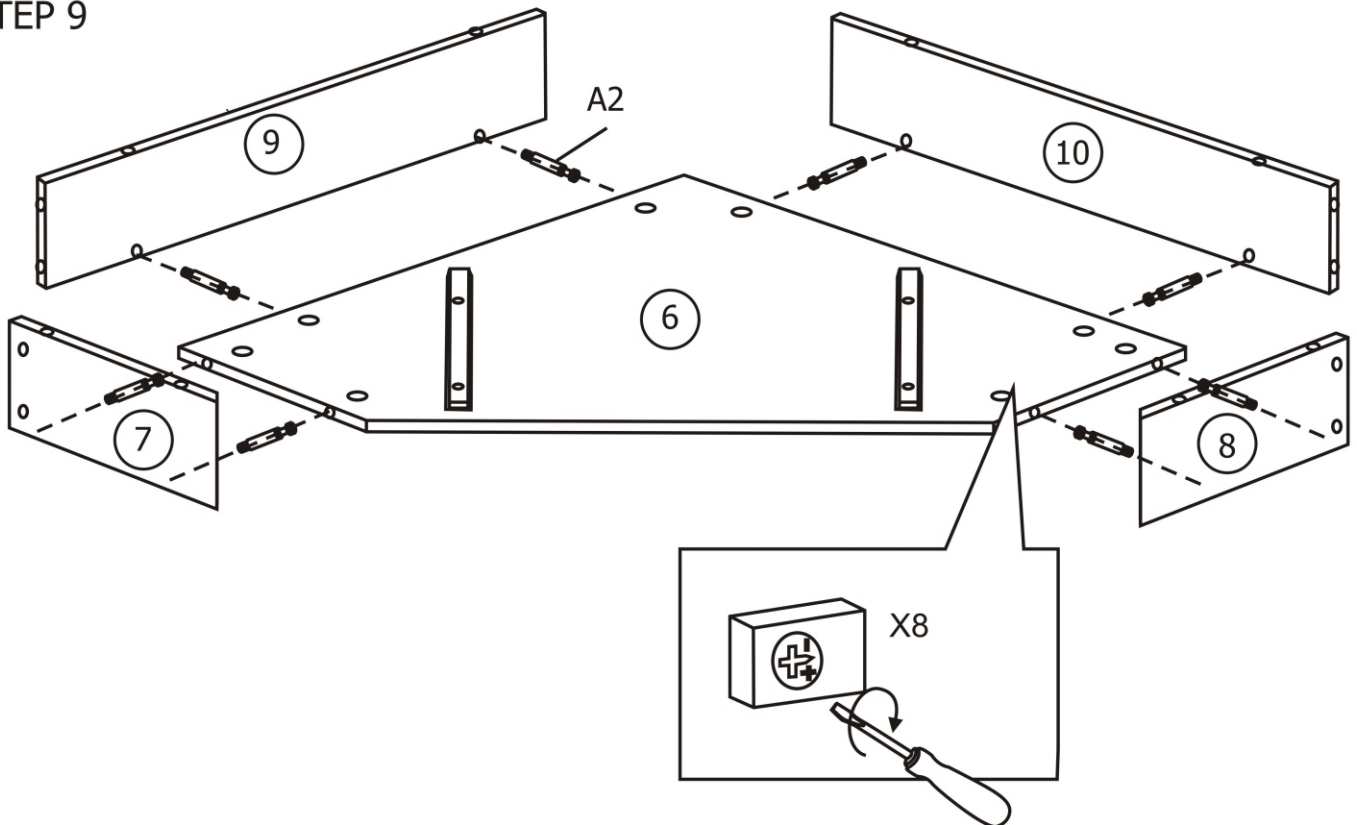
Place Left Metal Frame (1) to fit Left Bottom Panel (11) as shown. Use Bolt (B1) to fasten (11) to (1) and Right Bottom Panel (12) to Right Frame (2). Use a Phillips Screwdriver to drive (B1). Do not tighten (B1) completely until both bolts are in place on each panel.

## STEP 8



Place Bottom Panel (6) as shown. Align bolt holes on Drawer Guide (13) to designated bolt holes on (6). Use a Phillips Screwdriver to drive Bolt (B2) to fasten 13) to (6). Do not tighten (B2) completely until both bolts are in place on each guide.

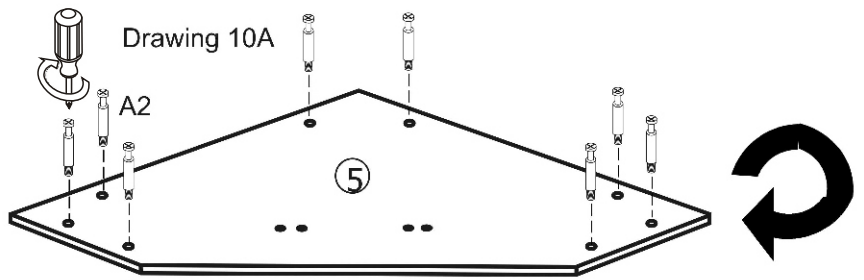
## STEP 9



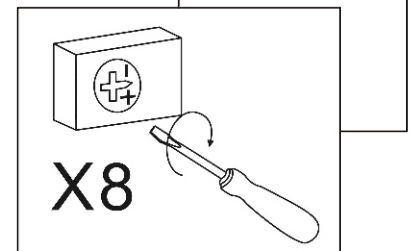
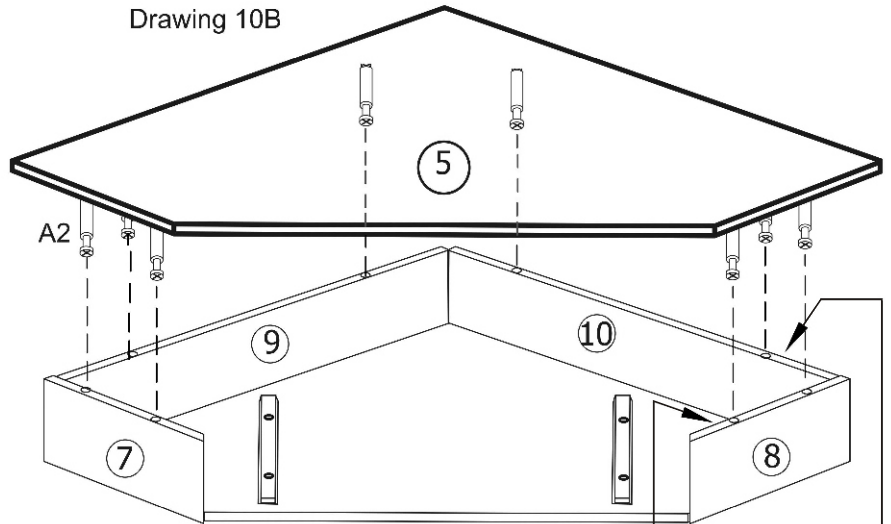
- Screw in Cam-bolt (A2) into designated holes on Left Front Panel (7), Right Front Panel (8), Left Back Panel (9) and Right Back Panel (10).  
For illustrative assembly purposes these panels are position vertically as shown. It is easier and recommended to screw in the the cam-bolts with the panel placed flat down (on a material that does not to scratch or damage the exterior surface of each panel).
- Attach each panel to Bottom Panel (6) via Cam-bolt (A2) as shown.
- Use a Flat Screwdriver and turn pre-installed Cam-lock on (6) clockwise to lock onto cam-bolt.

## STEP 10

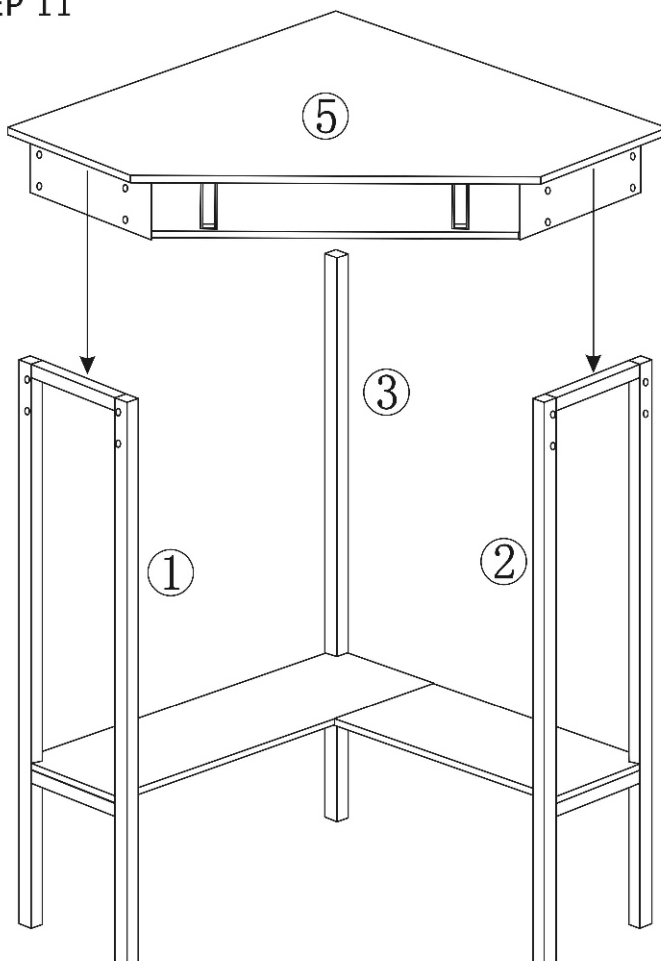
- a) Place Top Panel (5) bottom-side up (see Drawing 10A) on a material that does not scratch or damage its surface. Next, screw in Cam-bolt (A2) into the designated holes on (5) with a Phillips Screwdriver.



- b) Turn Top Panel (5) right-side up (see Drawing 10B) and align Cam-bolts (A2) on (5) to designated holes on Left & Right Front and Back Panels (7, 8, 9 & 10, respectively).
- c) Use a Flat Screwdriver to turn pre-installed Cam-locks on the panels. (Note: Cam-locks on (7 & 8) are located on the inside face of the panels; whereas (9 & 10) are on the outside face of the panels.)



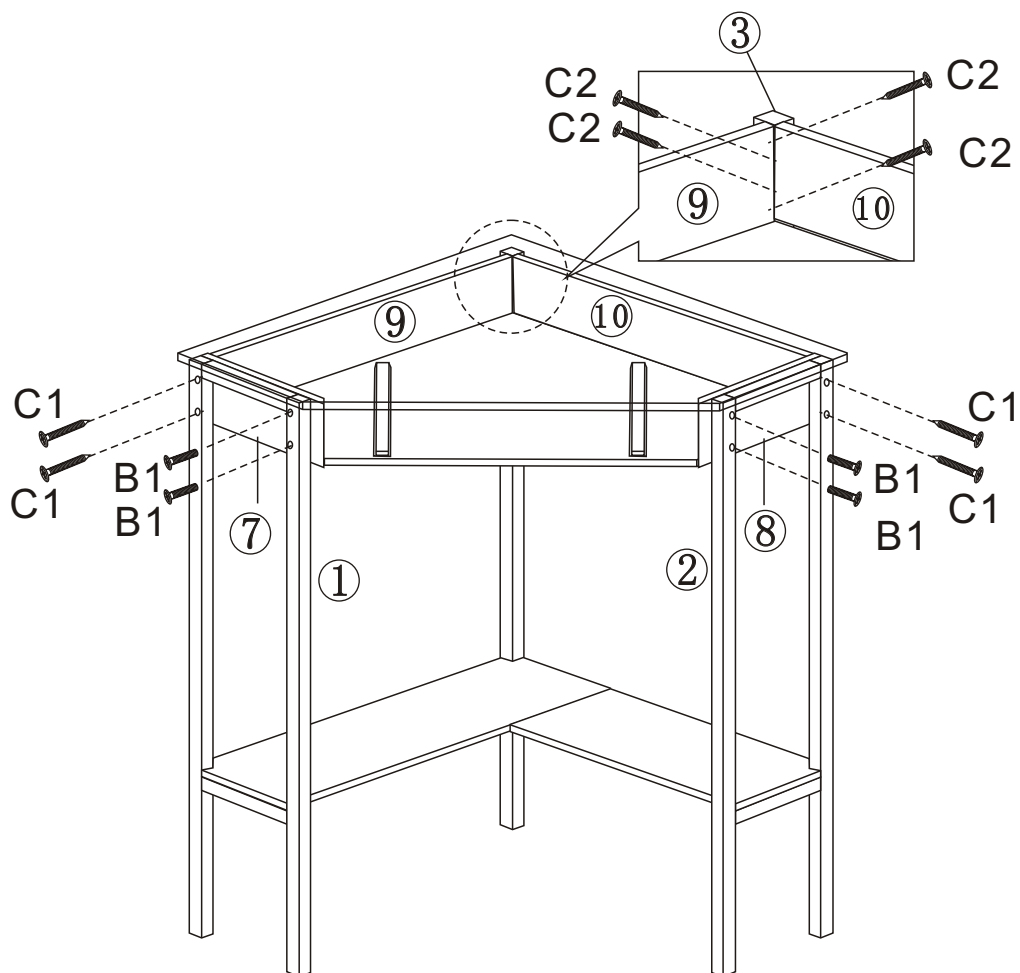
## STEP 11



Place completed assembly in STEP 10 to fit within metal framework completed in STEP 7.

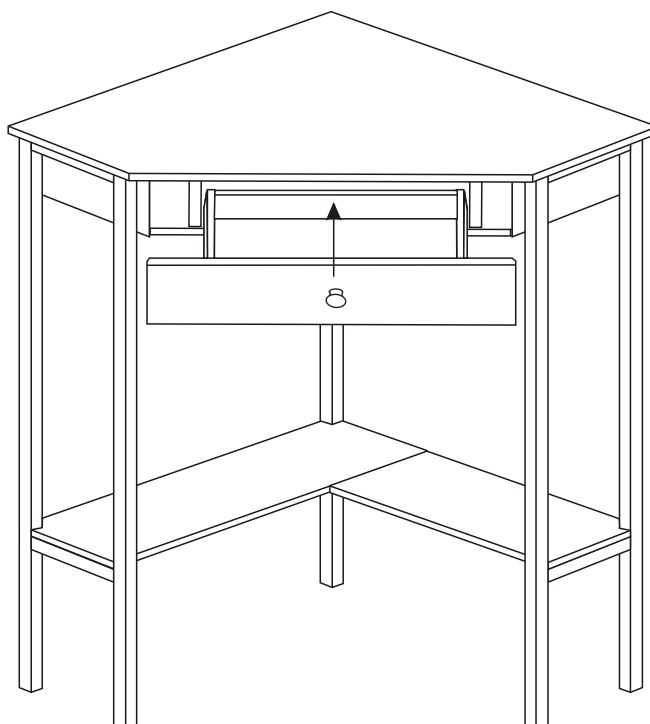


## STEP 12



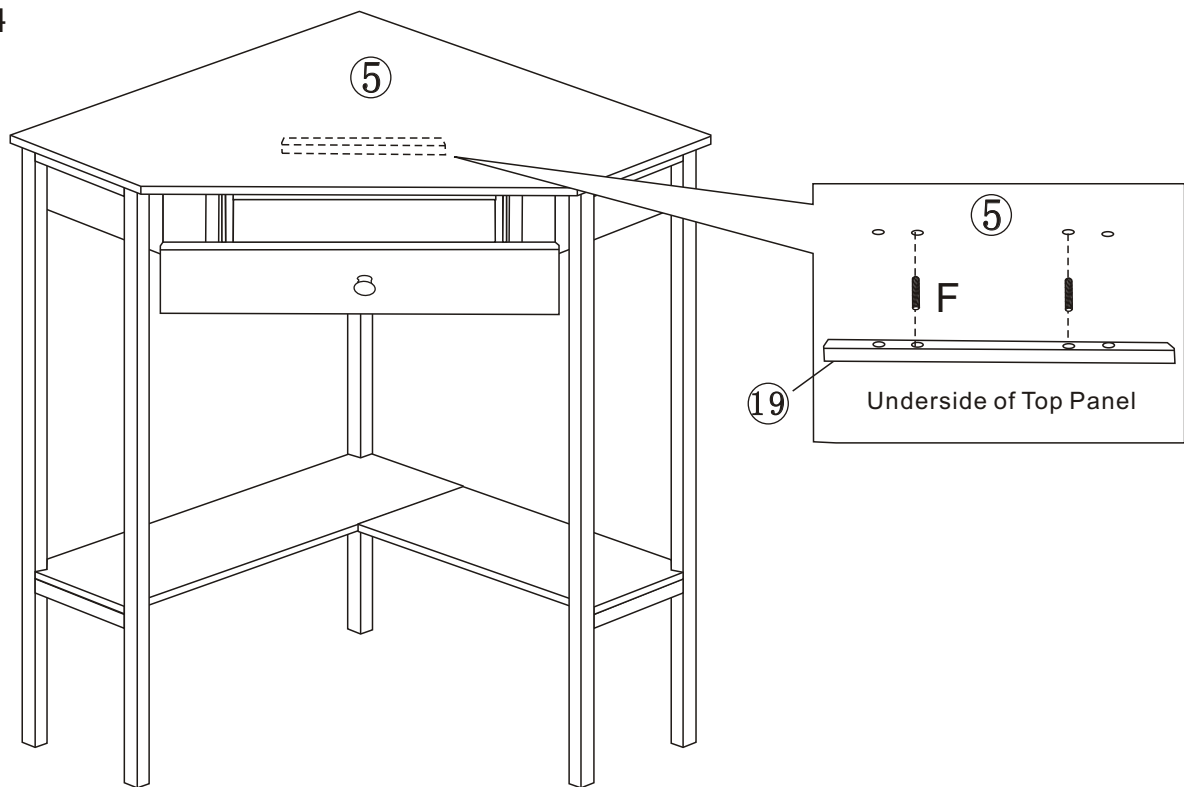
- a) Use Screws (C1) & Bolt (B1) to fasten Left Metal Frame (1) to Front Side Panel (7) and Right Metal Frame (2) to Front Right Front Panel (8).
- b) Use Screw (C2) to fasten Left & Right Back Panel (9 & 10) to Corner Metal Tube (3). Do not tighten all the screws and bolts completely until they are all in place.

## STEP 13



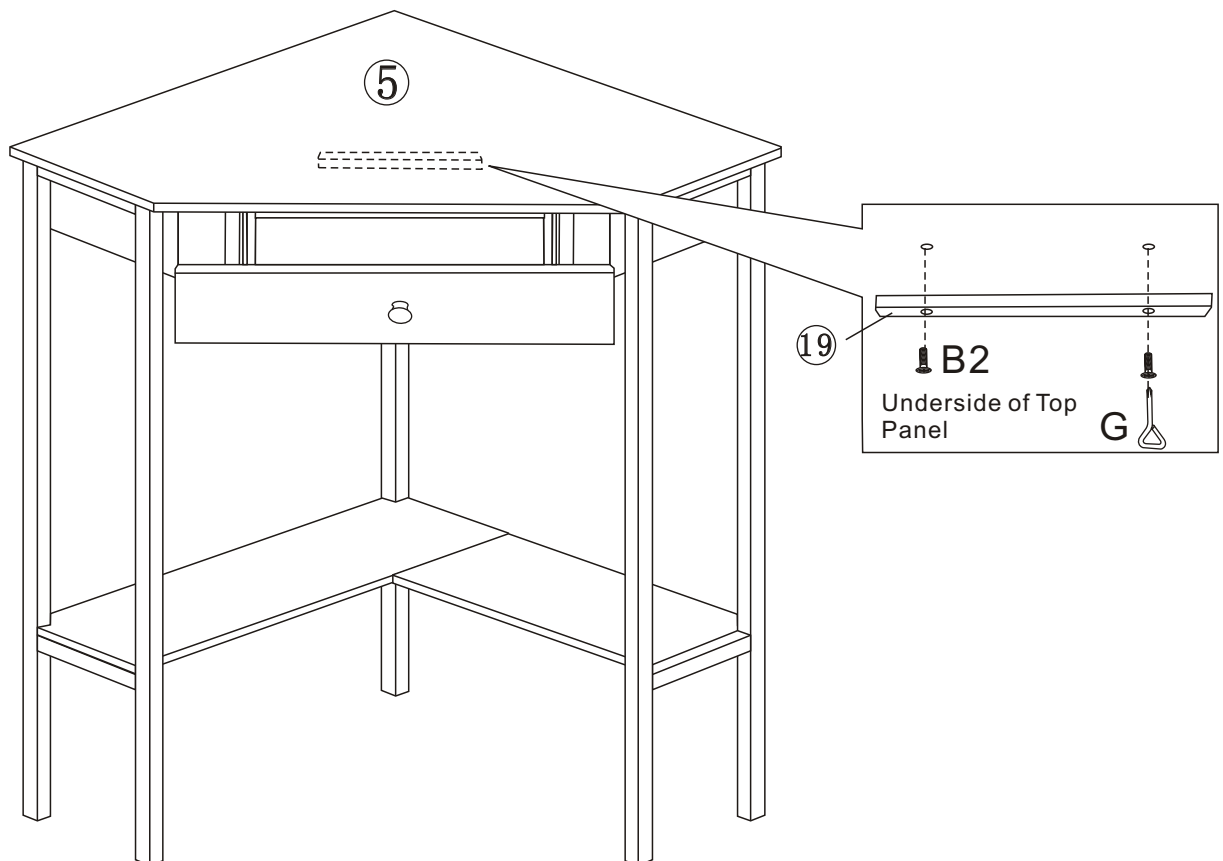
Insert the Drawer completed in STEP 3

## STEP 14



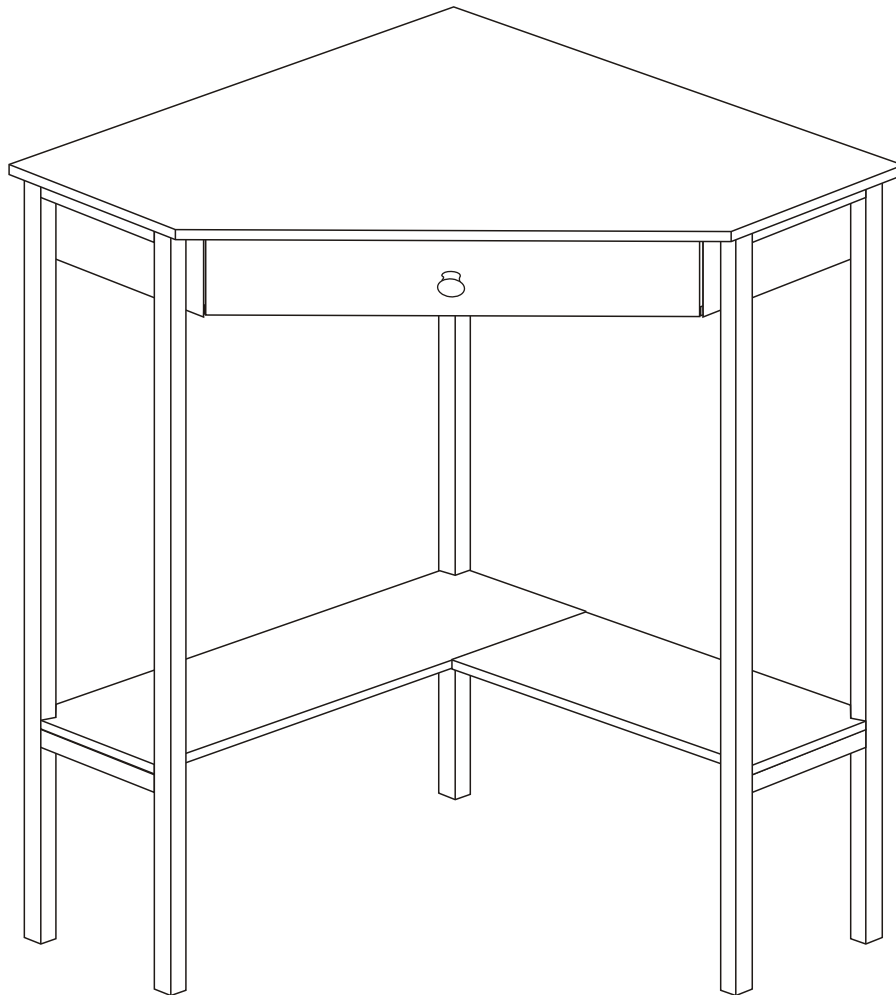
Attach Drawer Stopper (19) to the underside of Top Panel (5) using Dowel (F).

## STEP 15



Fasten Drawer Stopper (19) to the underside of Top Panel (5) using Bolt (B2). Use the provided Screwdriver (G) to reach into the drawer to drive (B2) into the underside of the Top Panel (5).

## STEP 16



The assembly of the Corner Desk is complete.