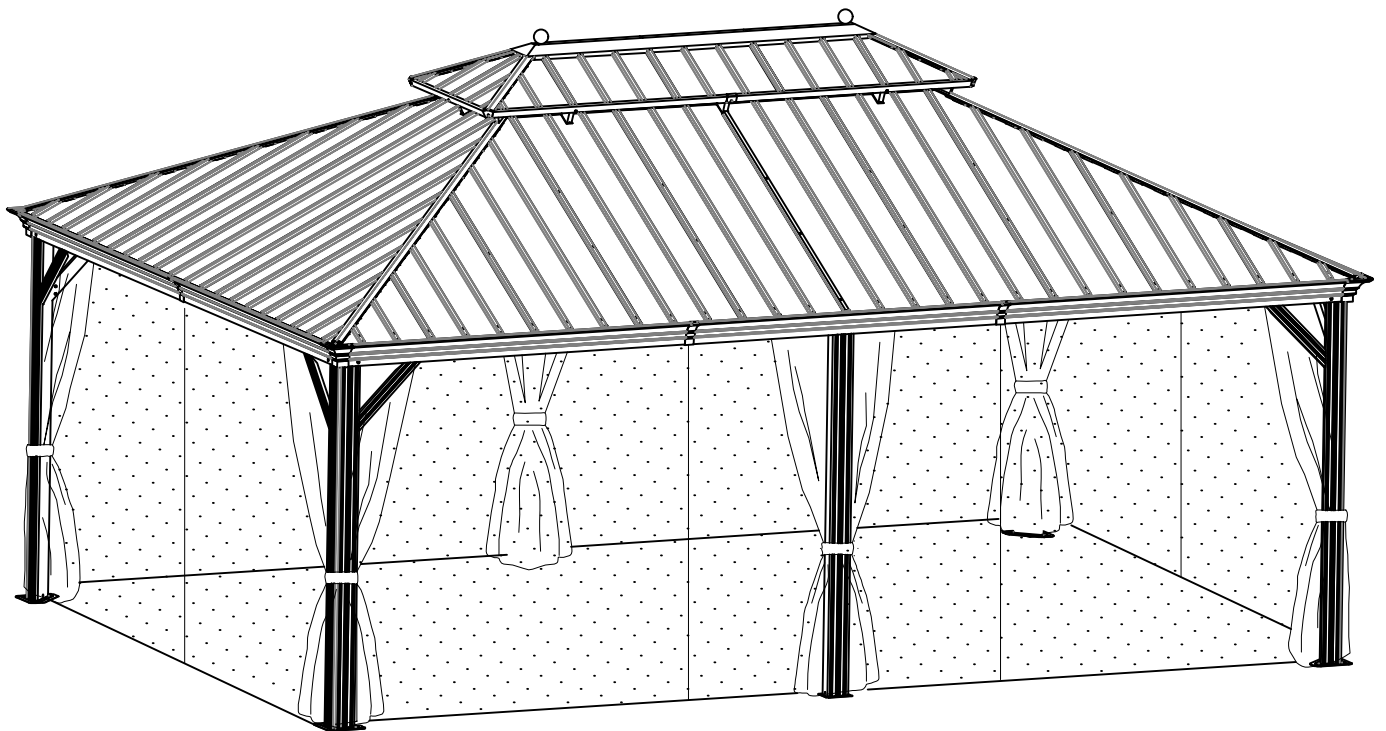


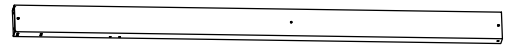
# 14 x 20FT

□ □ □ □ □ □ □ XWG - 250TN-2 □ □ □ □ □ □ □

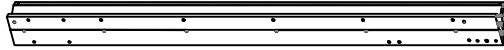




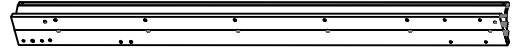
A 4x



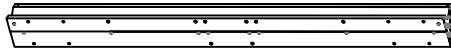
A1 2x



B11 4x



B12 4x



B8 2x



E4 4x



E5 4x



C3 4x



C4 4x



C11 2x



C12 2x



D11 2x



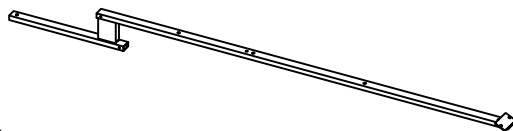
D12 2x



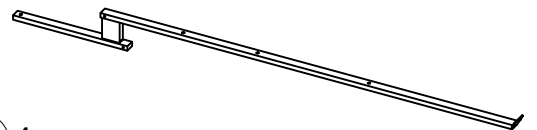
D13 4x



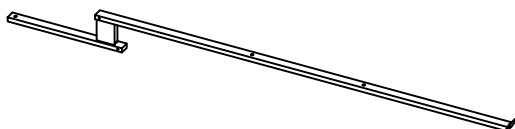
D14 4x



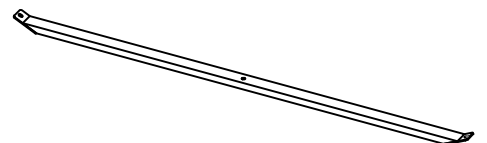
E6 2x



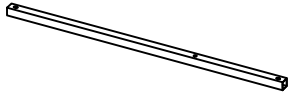
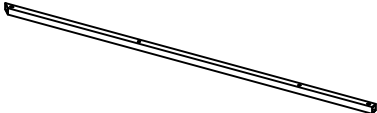
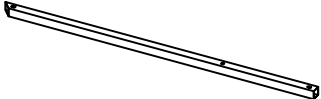
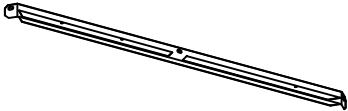
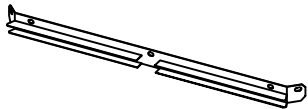
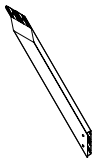
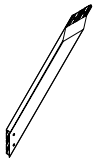
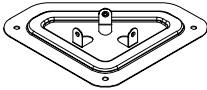
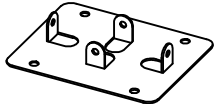
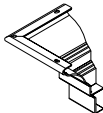
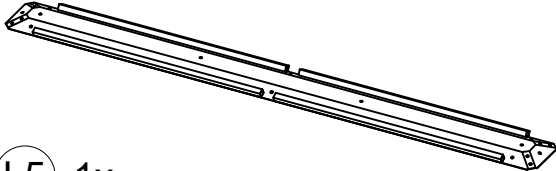
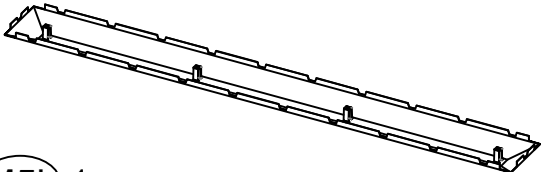
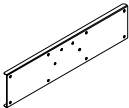
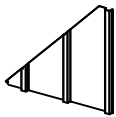
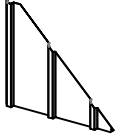
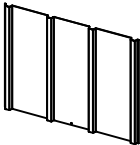
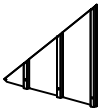
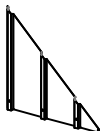
E7 4x

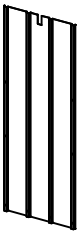
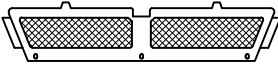
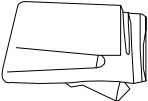
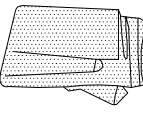
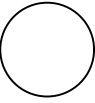
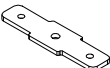
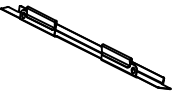
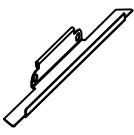
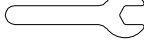
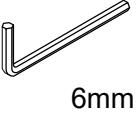


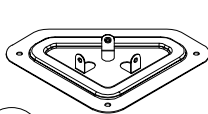
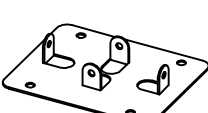
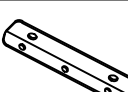
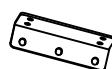
E8 2x



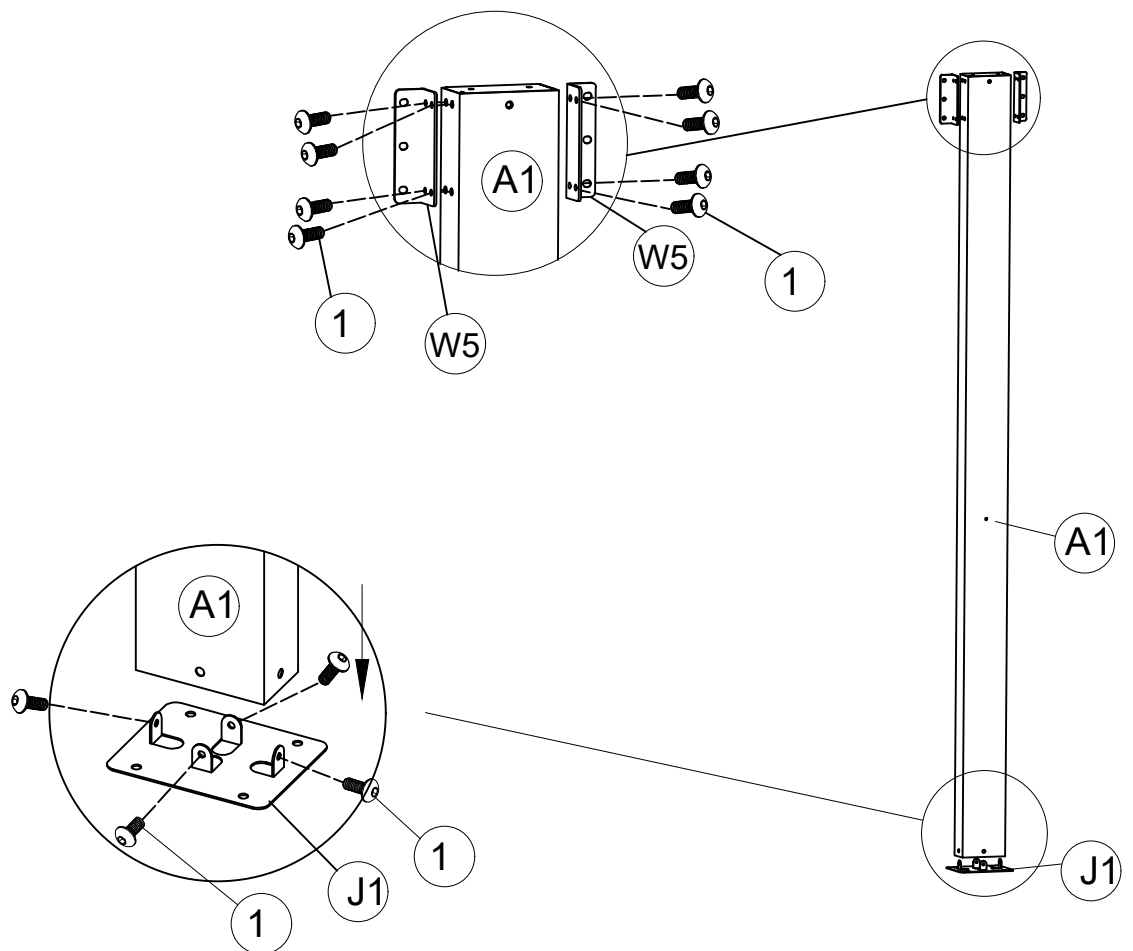
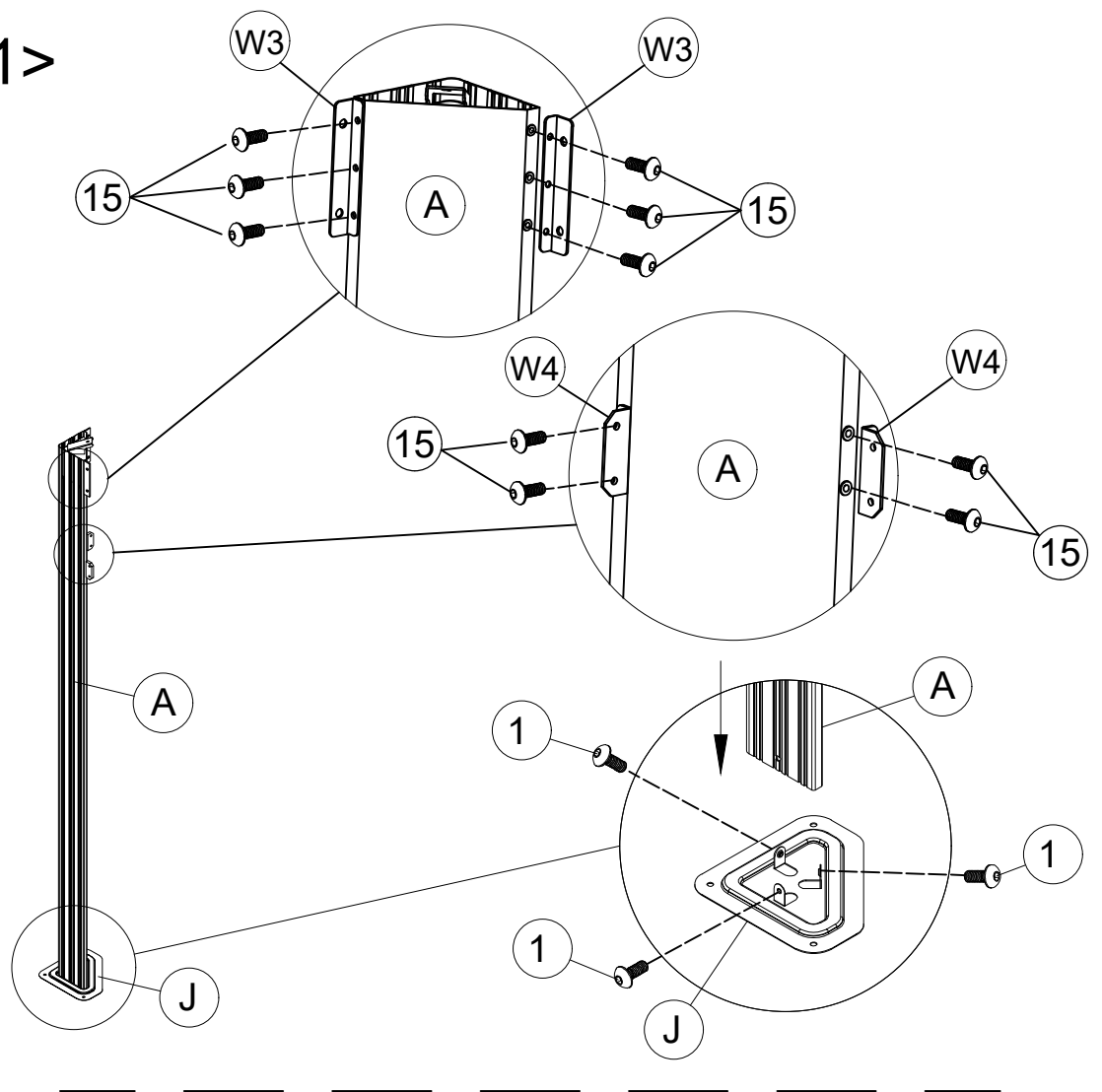
F8 3x

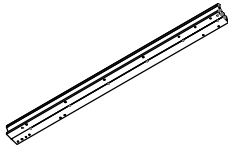
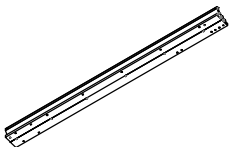
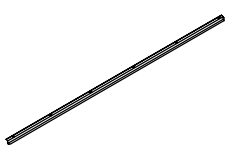
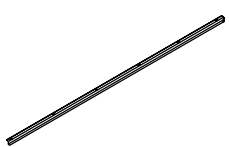
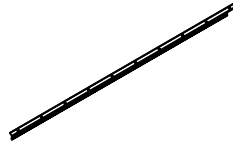
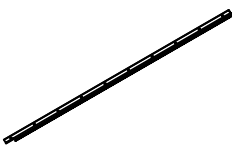
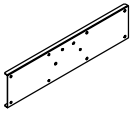
|   |                                                                                                |                                                                                                |                                                                                                |
|---|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
|   | <br>F4 8x     | <br>F6 8x    | <br>F7 8x   |
|   | <br>G1 2x     | <br>G7 2x    | <br>G8 2x   |
|   | <br>I1 2x     | <br>I7 2x    | <br>I8 2x   |
|   | <br>H 4x     | <br>H1 4x    | <br>J 4x    |
|   | <br>J1 2x  | <br>K 4x    | <br>K1 6x   |
|   | <br>L5 1x  | <br>M5b 1x  | <br>N 8x  |
|   | <br>N1 2x | <br>P 6x    | <br>S1 4x   |
|   | <br>S2 4x | <br>S3 6x | <br>R1 4x   |
|   | <br>R2 4x   | <br>R3 4x | <br>R4 4x |
|   |                                                                                                |                                                                                                |                                                                                                |
| 3 |                                                                                                |                                                                                                |                                                                                                |

|   |                                                                                                 |                                                                                                 |                                                                                                    |                                                                                                |
|---|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
|   | <br>P5 4x       | <br>P6 4x       | <br>P7 2x        | <br>P8 2x    |
|   | <br>P9 6x      | <br>V1 2x      | <br>V5a 2X       | <br>V5b 2x  |
|   | <br>T 4x + 2x  | <br>T1 4x + 2x | <br>U 160x        | <br>Y 134x  |
|   | <br>Za 2x    |                                                                                                 |                                                                                                    |                                                                                                |
|   | <br>V 6x      | <br>W 8x       | <br>W1 16x       | <br>W3 8x  |
|   | <br>W4 8x   |                                                                                                 |                                                                                                    |                                                                                                |
|   | <br>W5 4x    | <br>Z 72x    | <br>Z1 16x     | <br>Z2 8x |
|   | <br>15 40x |                                                                                                 |                                                                                                    |                                                                                                |
|   | <br>1 410x   | <br>2 96x    | <br>3 2x      | <br>4 28x |
|   | <br>5 3x     | <br>6 4x     | <br>7 32x     | <br>8 16x |
| 4 | <br>9 12x    | <br>10 20x   | <br>12 2x 4mm | <br>14 1x |
|   |                                                                                                 |                                                                                                 | <br>13 1x 6mm |                                                                                                |

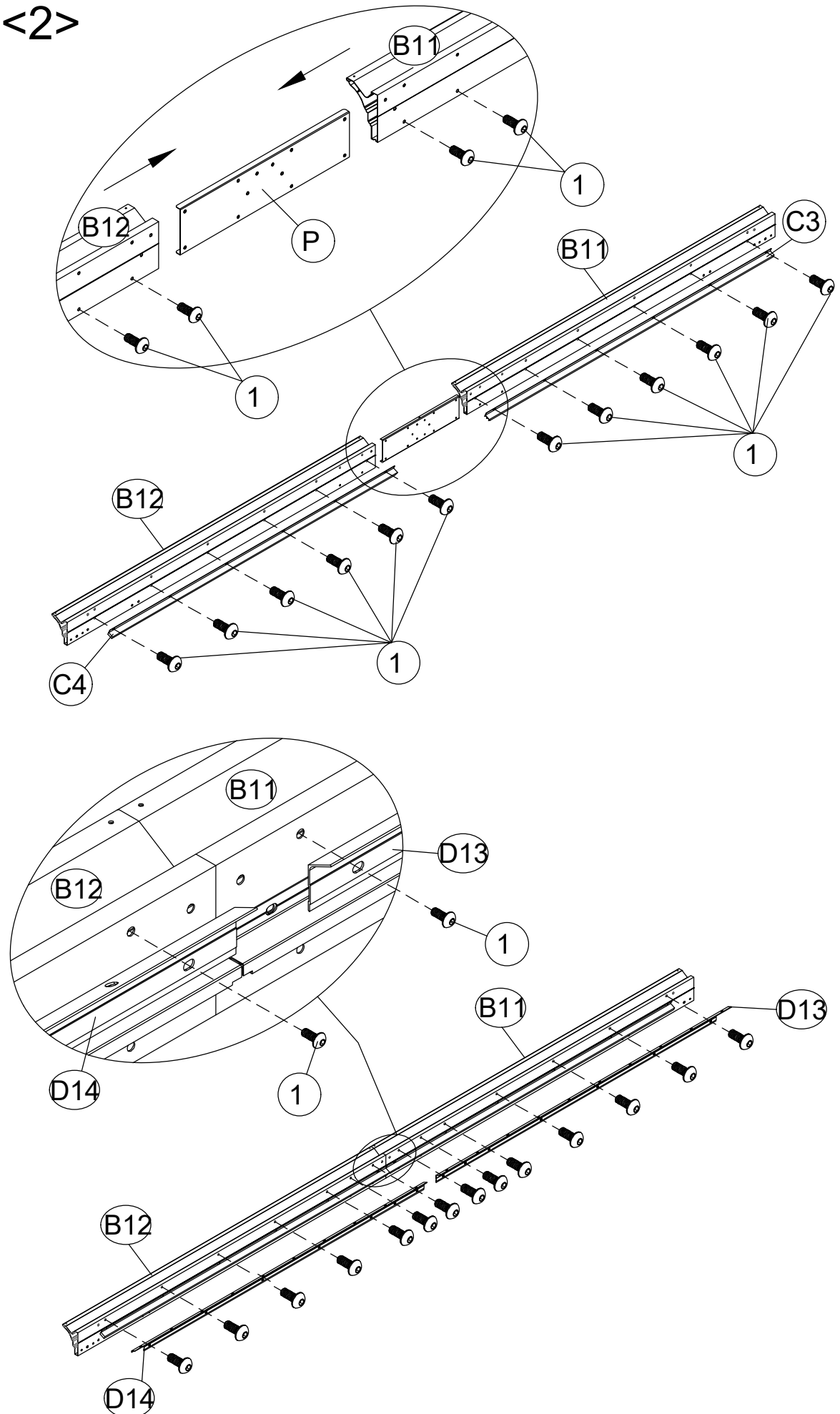
|                                                                                     |
|-------------------------------------------------------------------------------------|
|     |
| A 4x                                                                                |
|    |
| A1 2x                                                                               |
|     |
| J 4x                                                                                |
|    |
| J1 2x                                                                               |
|  |
| W3 8x                                                                               |
|  |
| W4 8x                                                                               |
|  |
| W5 4x                                                                               |
|  |
| 1 36x M6x15                                                                         |
|  |
| 15 40x M5x15                                                                        |
| 5                                                                                   |

<1>

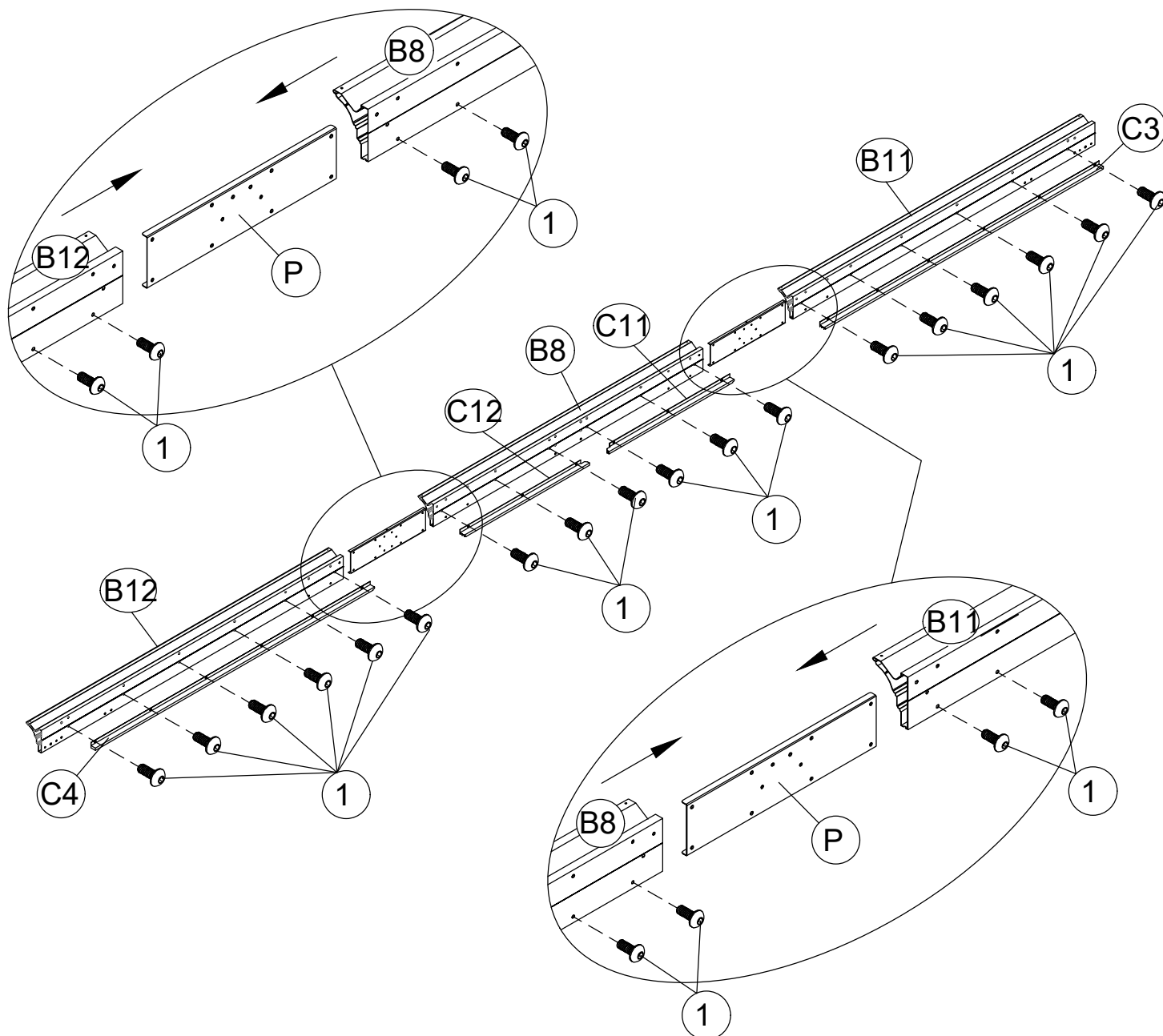


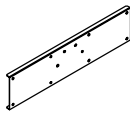
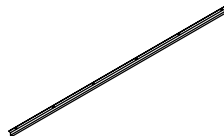
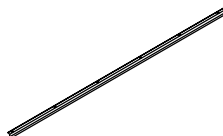
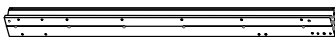
-   
B11 2x
-   
B12 2x
-   
C3 2x
-   
C4 2x
-   
D13 2x
-   
D14 2x
-   
P 2x
-   
1 60x M6x15
- 6

<2>

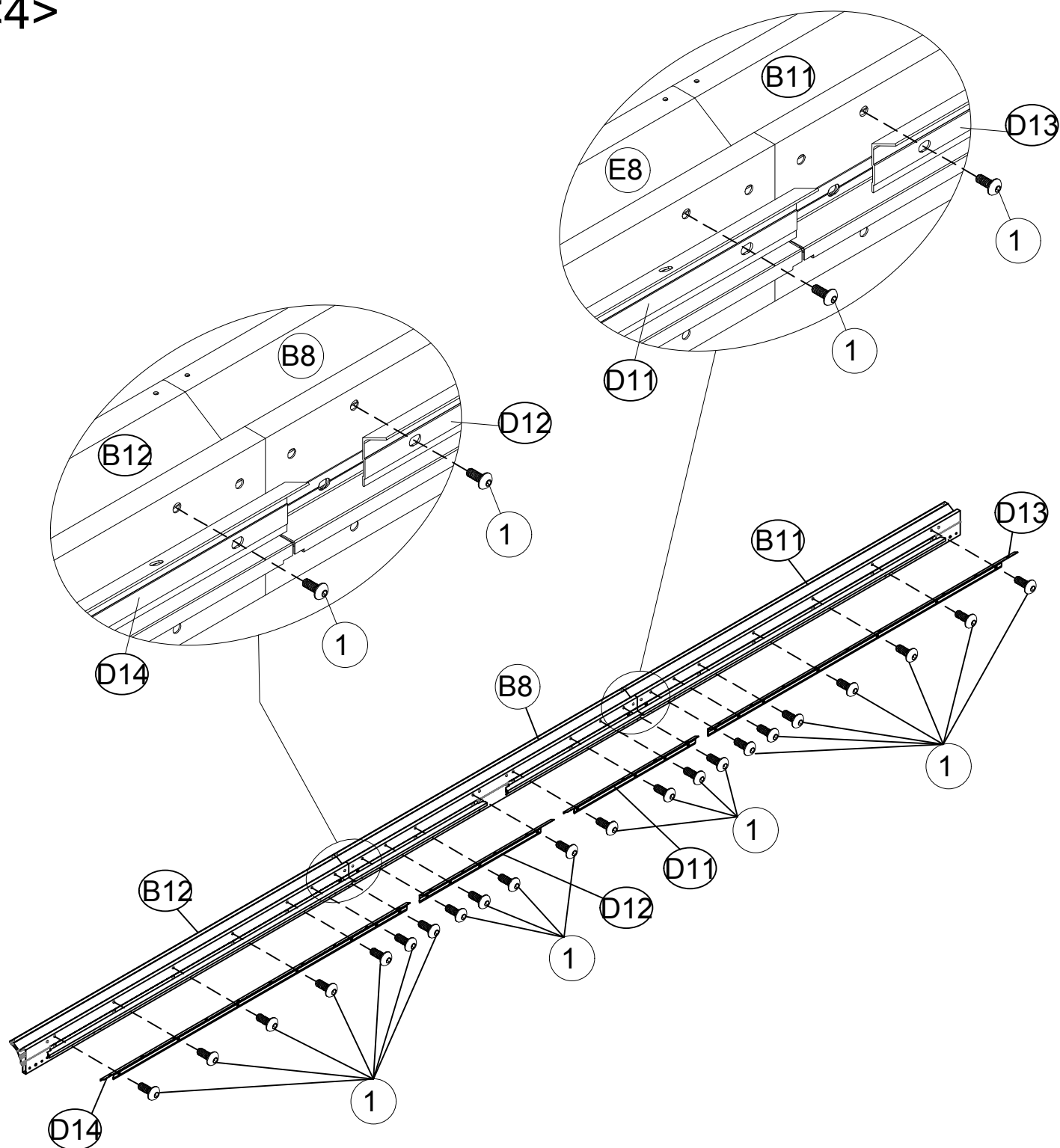


<3>



|                                                                                     |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|--|
|  |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |
| (P) 4x                                                                              |  |   |  |                                                                                       |  |  |  |
|                                                                                     | (C3) 2x                                                                             | (C4) 2x                                                                              | (C11) 2x                                                                             |                                                                                       | (C12) 2x                                                                              |  |  |
|  |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |
| (1) 52x                                                                             |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |
| M6x15                                                                               |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |
|                                                                                     |  |  |                                                                                      |  |                                                                                       |  |  |
|                                                                                     | (B11) 2x                                                                            | (B12) 2x                                                                             |                                                                                      | (B8) 2x                                                                               |                                                                                       |  |  |
| 7                                                                                   |                                                                                     |                                                                                      |                                                                                      |                                                                                       |                                                                                       |  |  |

<4>



|                                                                                                       |                                                                                                   |                                                                                                     |
|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|  <p>1 44 M6x15</p> |  <p>D11 2x</p> |  <p>D12 2x</p> |
| <p>8</p>                                                                                              |  <p>D13 2x</p> |  <p>D14 2x</p>  |





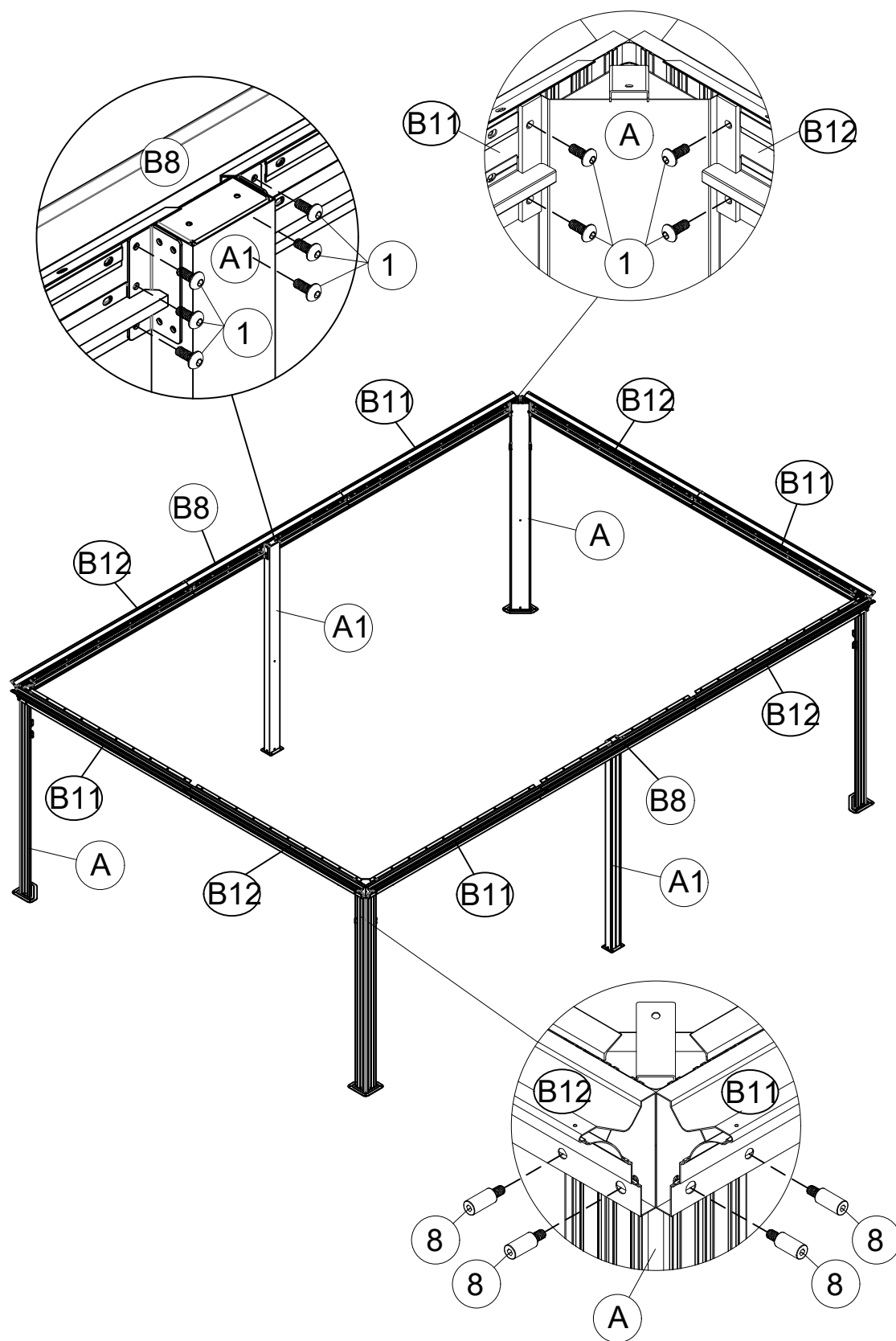
M6x15

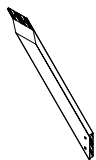
1 28x



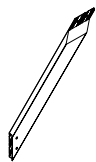
8 16x

<5>





H 4x



H1 4x



M6x15

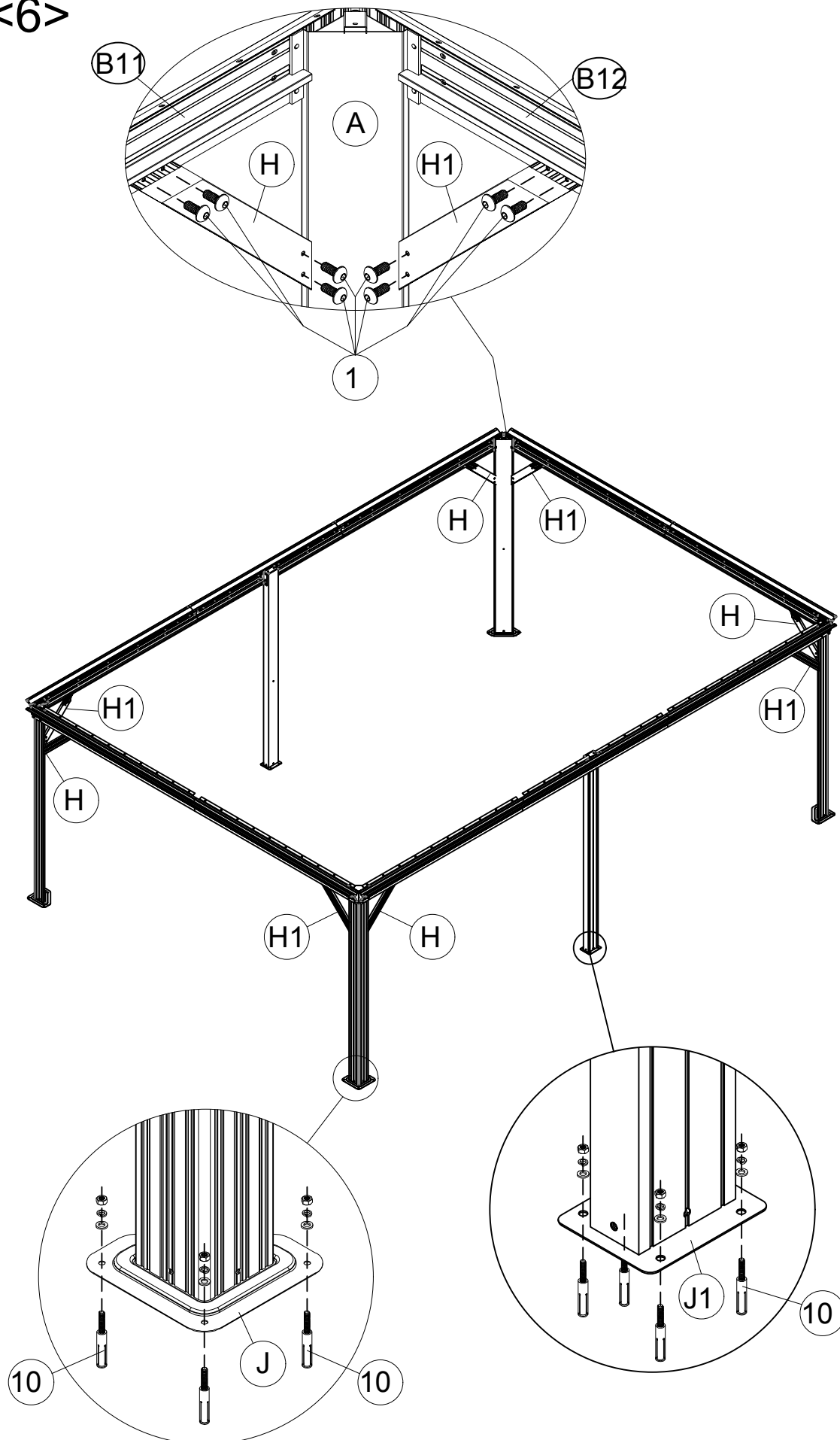
1 32x

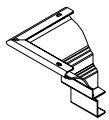


10 20x

10

<6>





<7>

(K) 4x



(K1) 6x



(U) 160x



(V) 6x

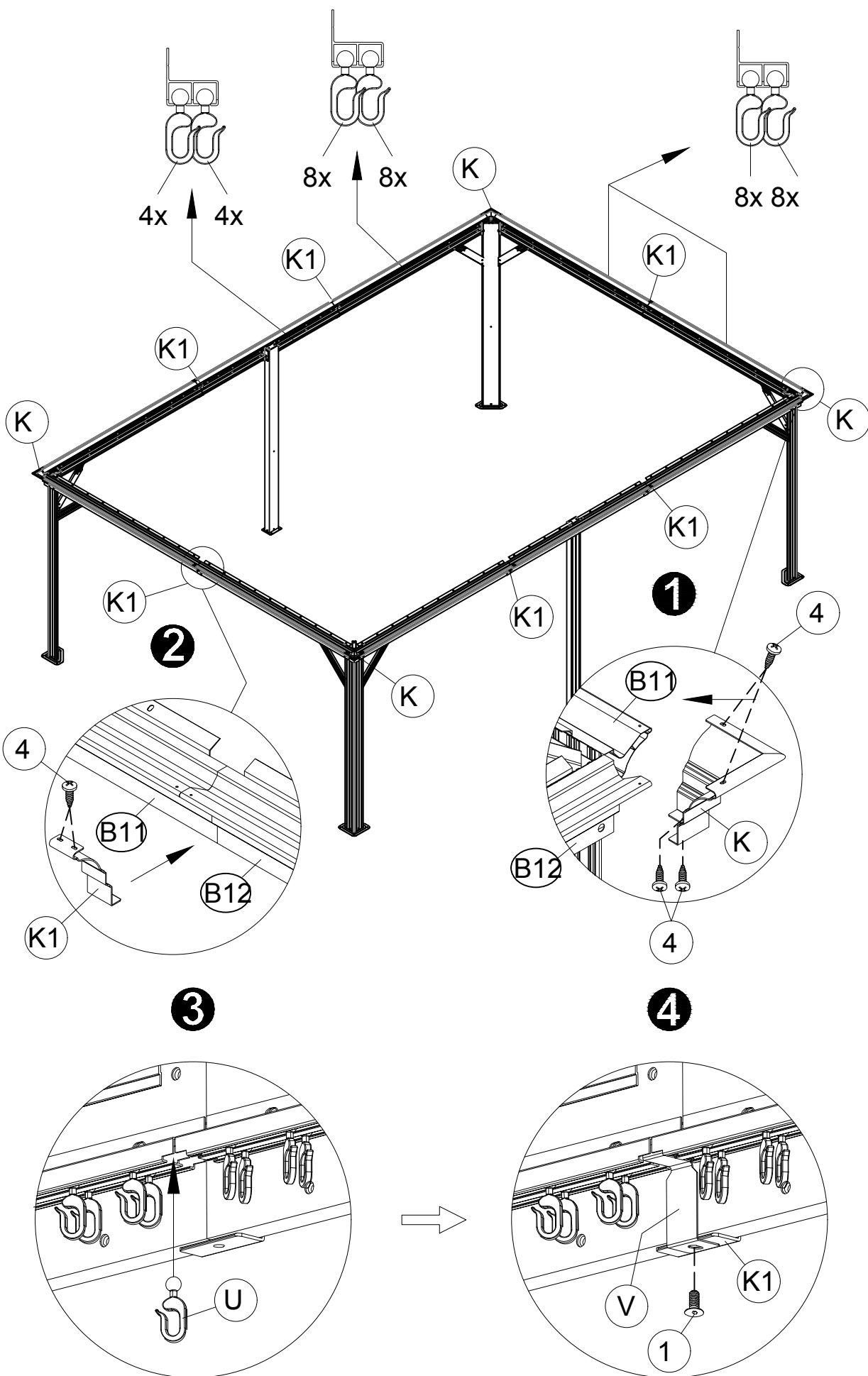


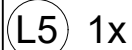
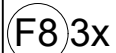
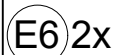
(1) 6x M6x15



(4) 28x ST4.8x12

11



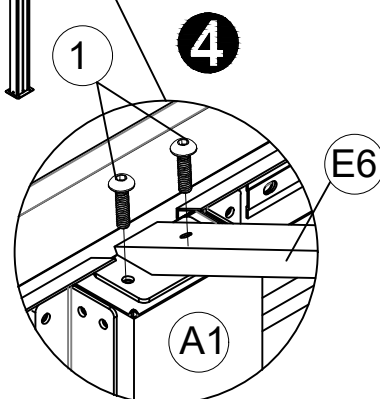
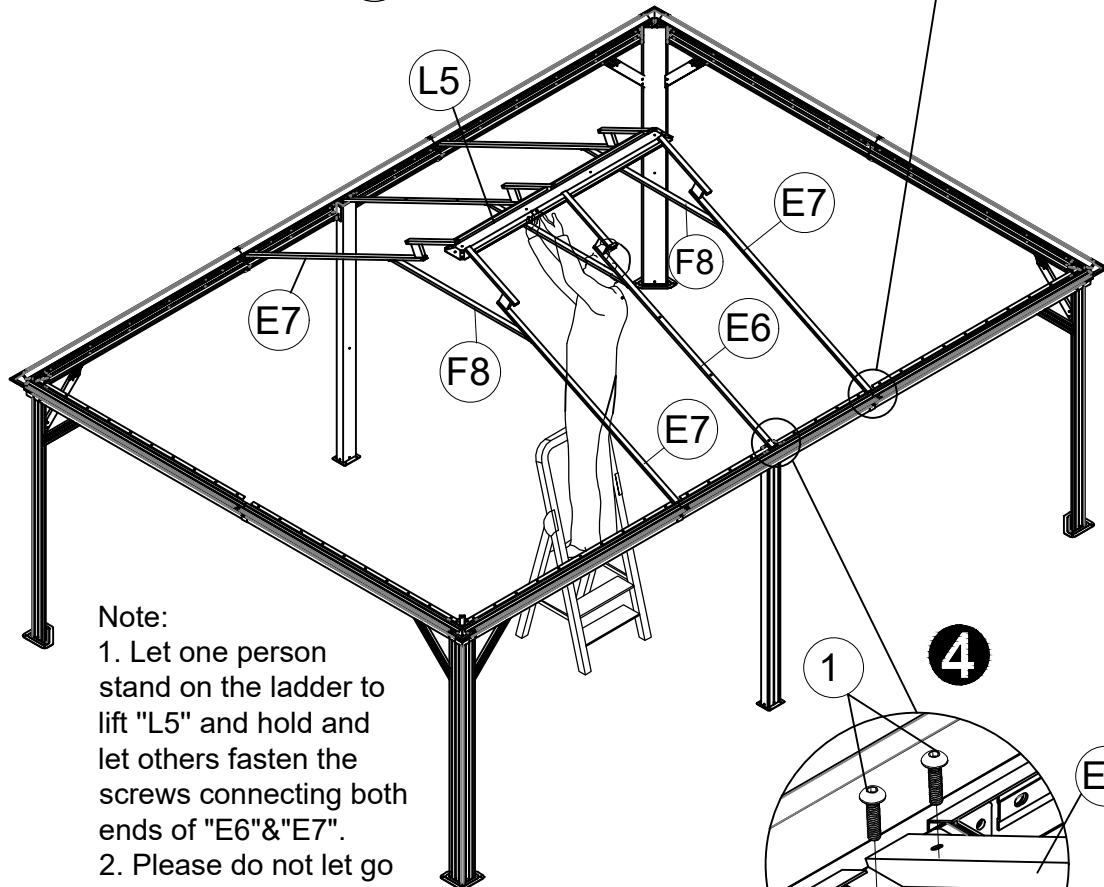
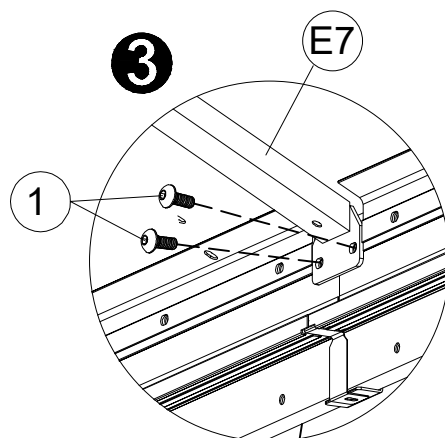
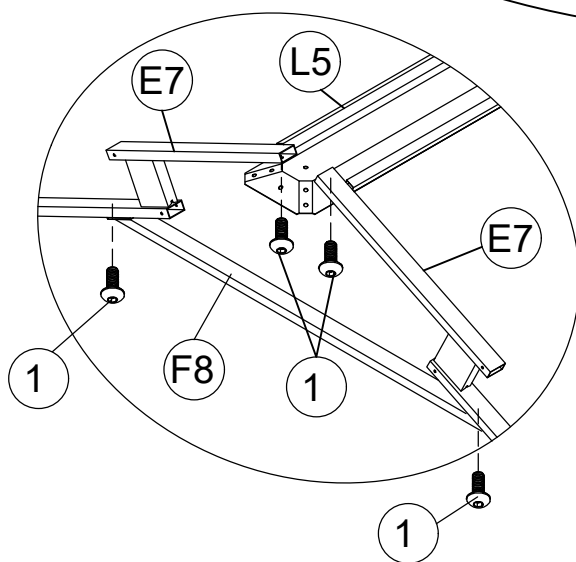
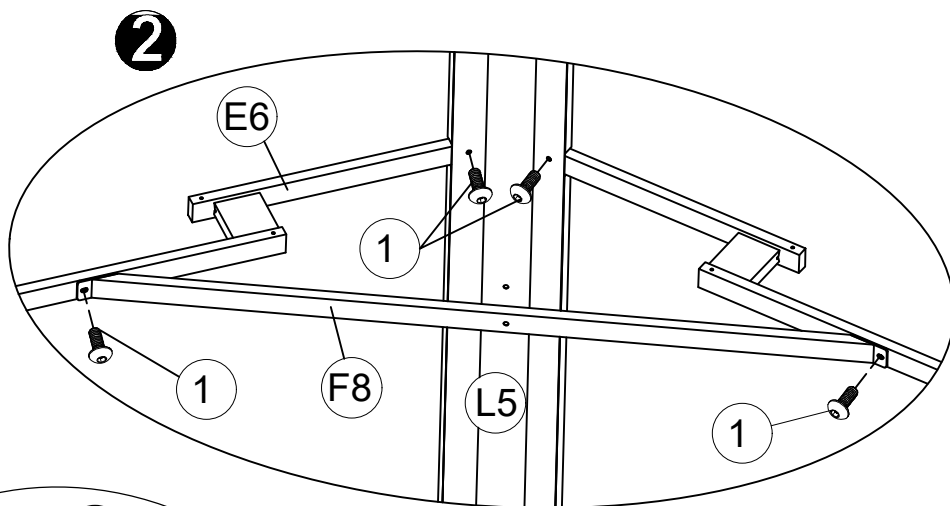


M6x15

1 24x

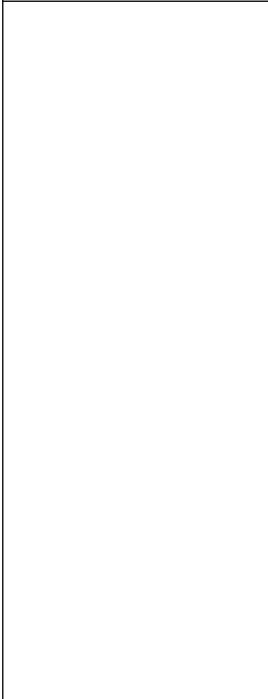
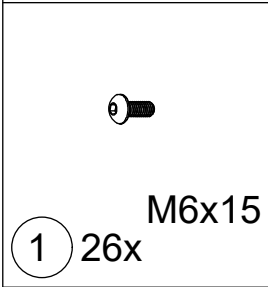
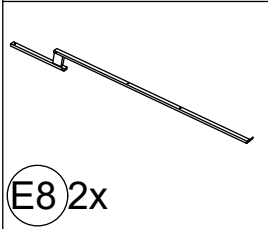
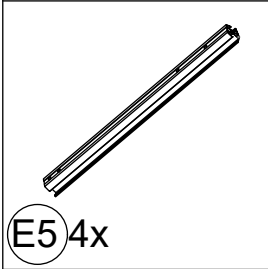
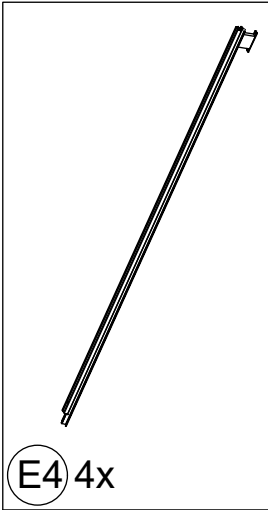
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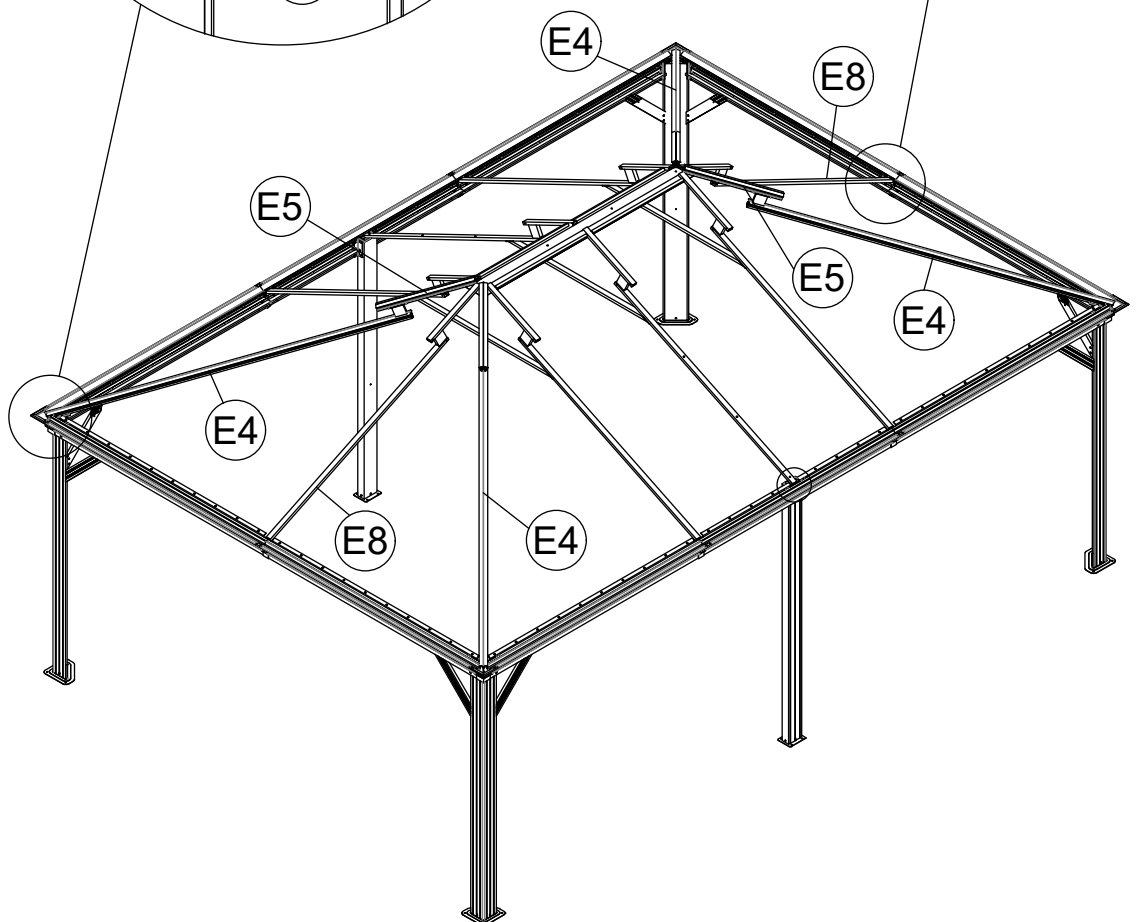
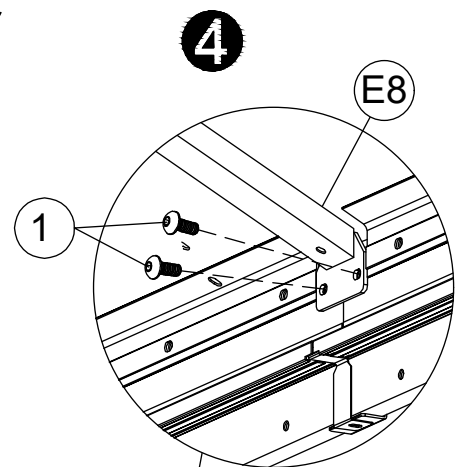
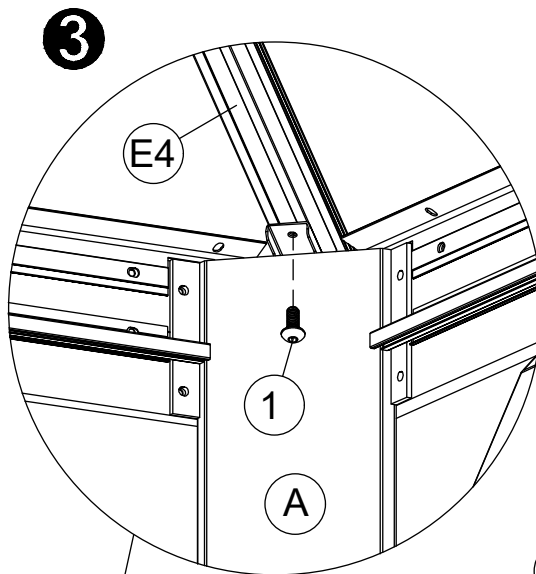
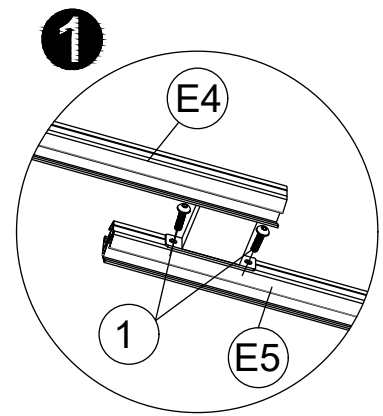
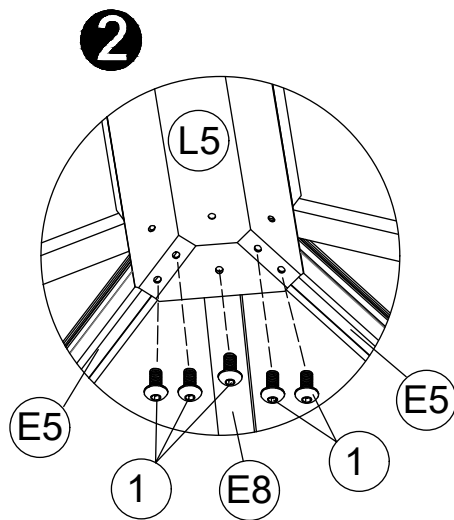


Note:

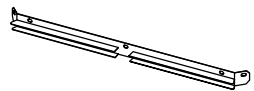
1. Let one person stand on the ladder to lift "L5" and hold and let others fasten the screws connecting both ends of "E6"&"E7".
2. Please do not let go of holding "L5" until all the "E6"&"E7" screws are installed.



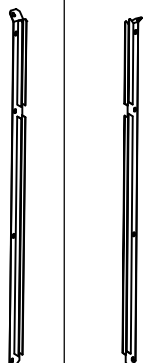
<9>



<10>



I1 2x



I7 2x

I8 2x



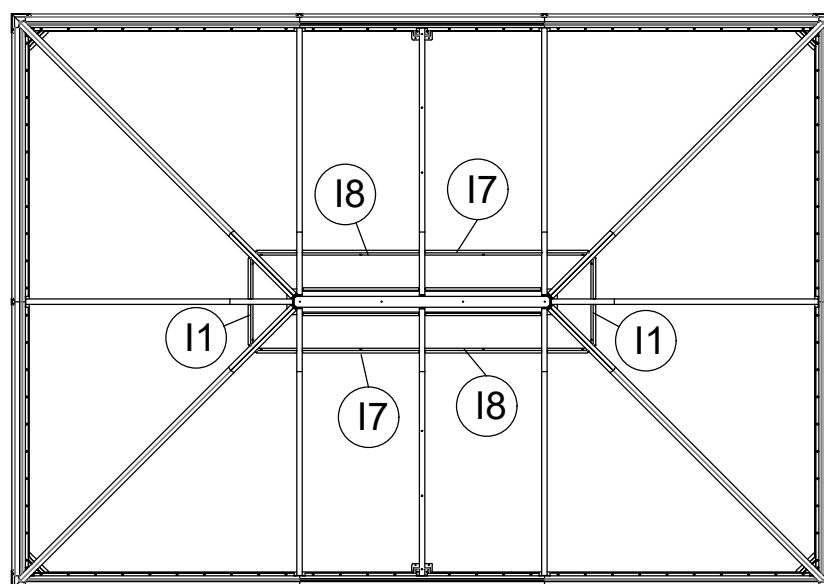
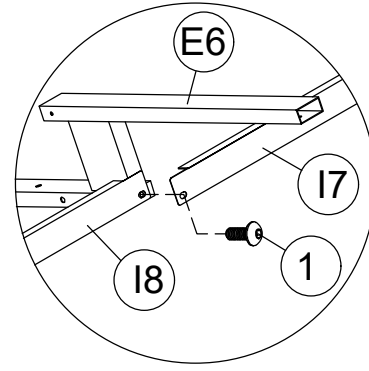
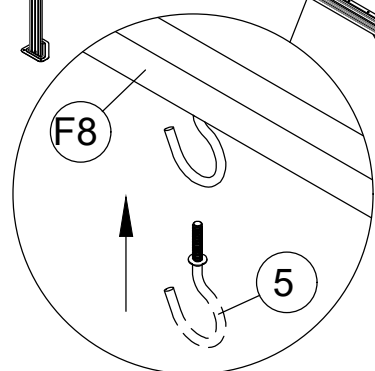
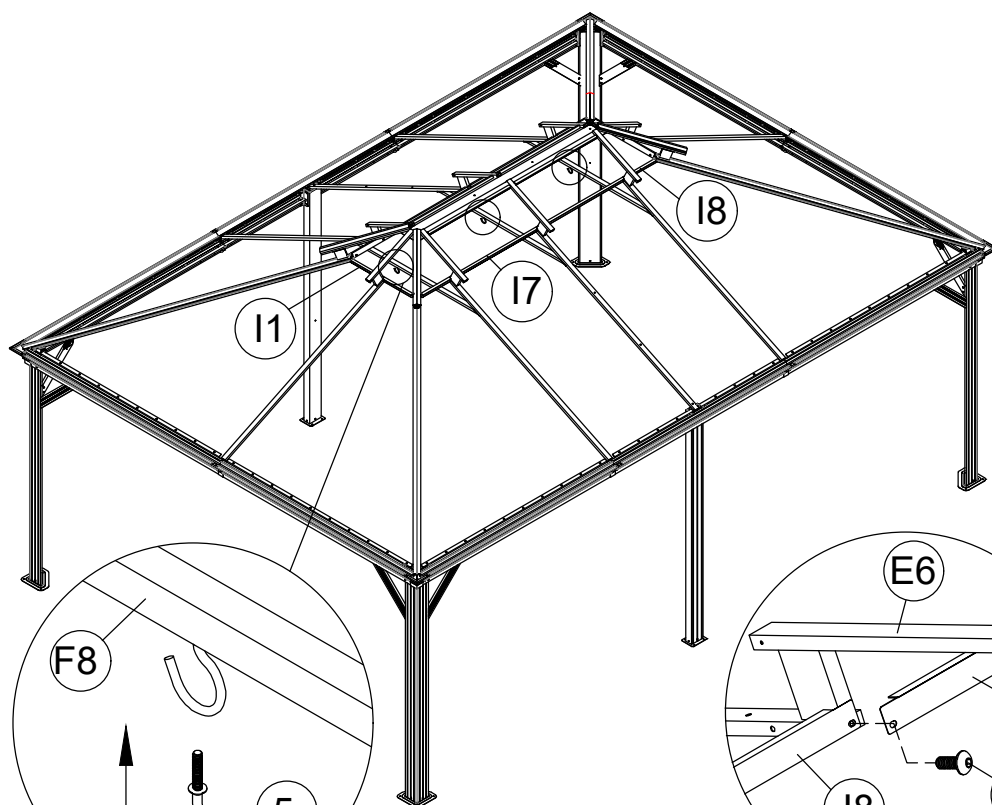
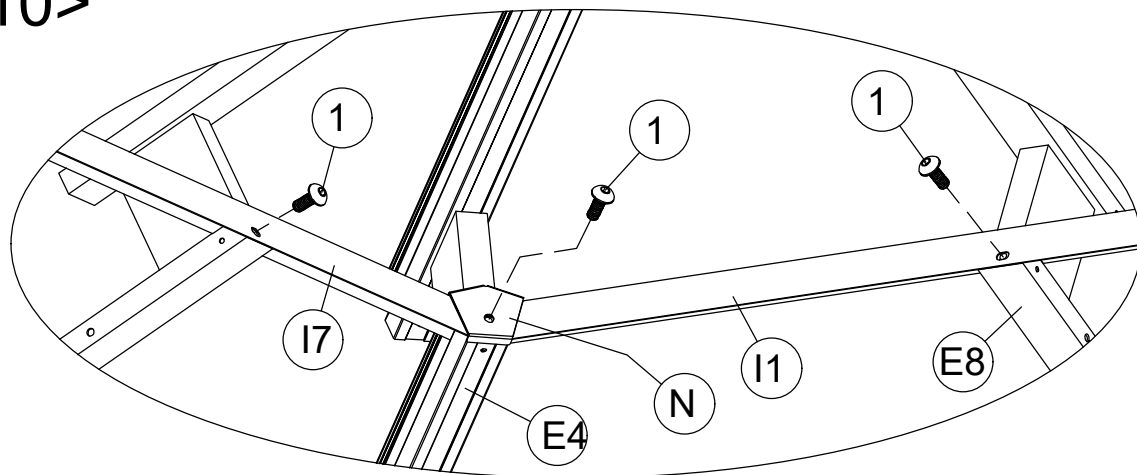
N 4x



1 12x M6x15

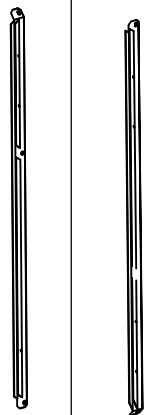


5 3x



<11>

G1 2x



G7 2x

G8 2x



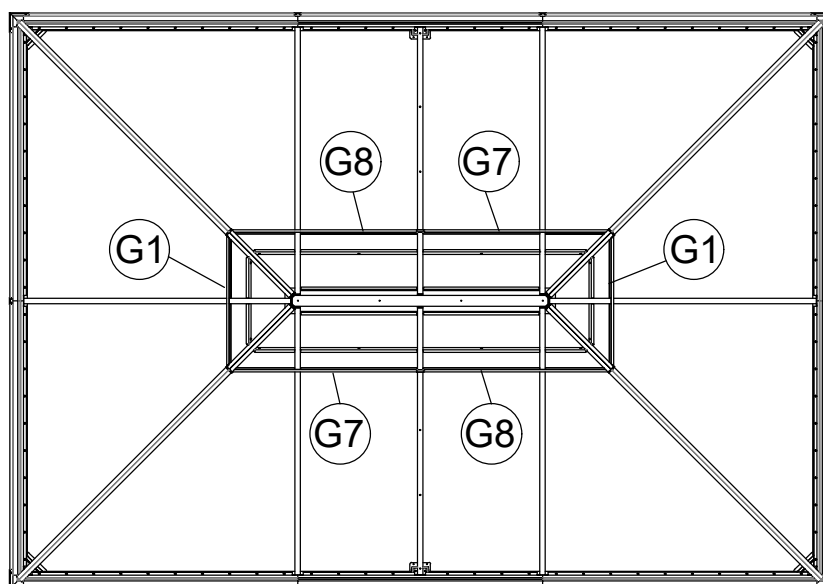
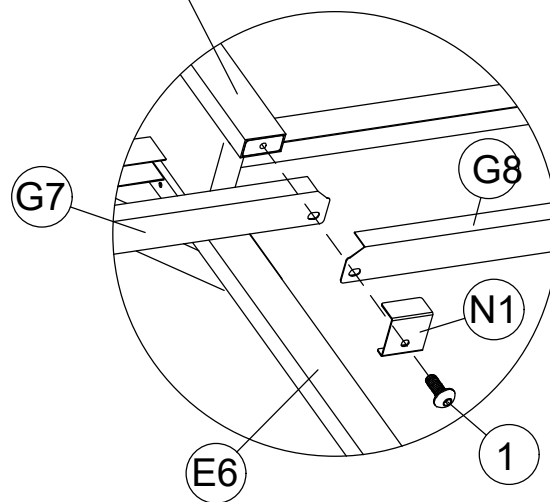
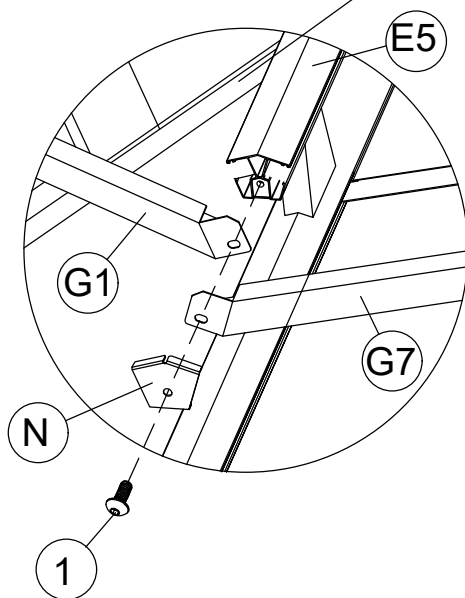
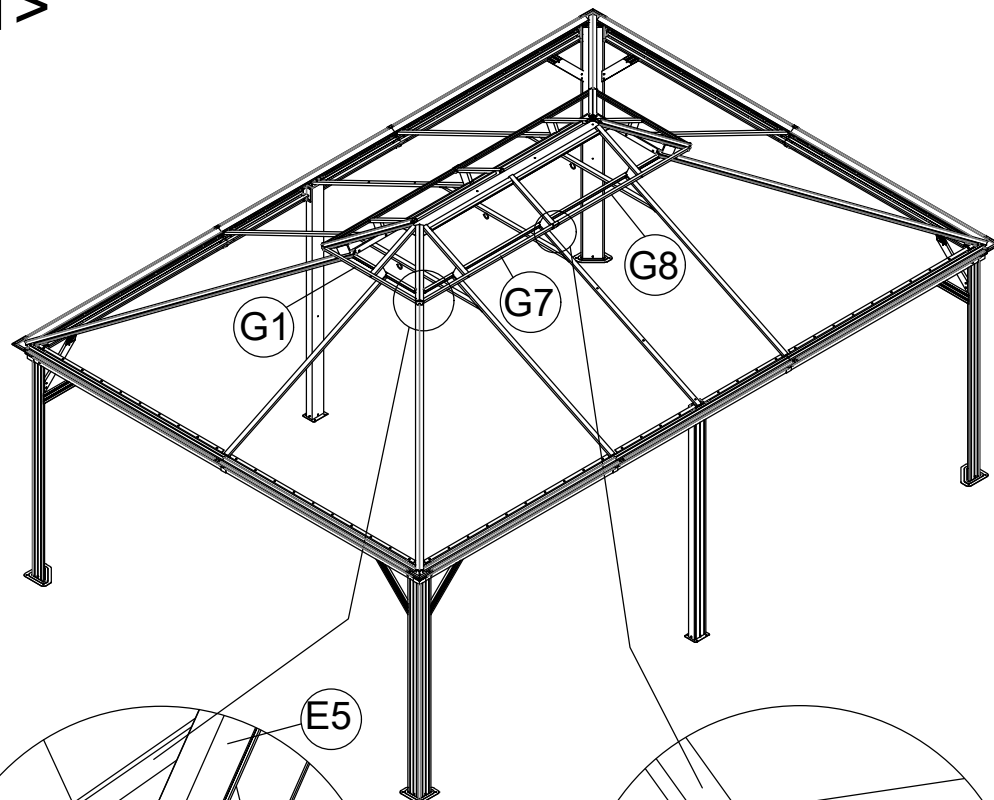
N 4x



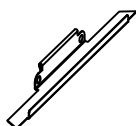
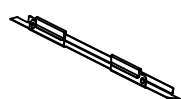
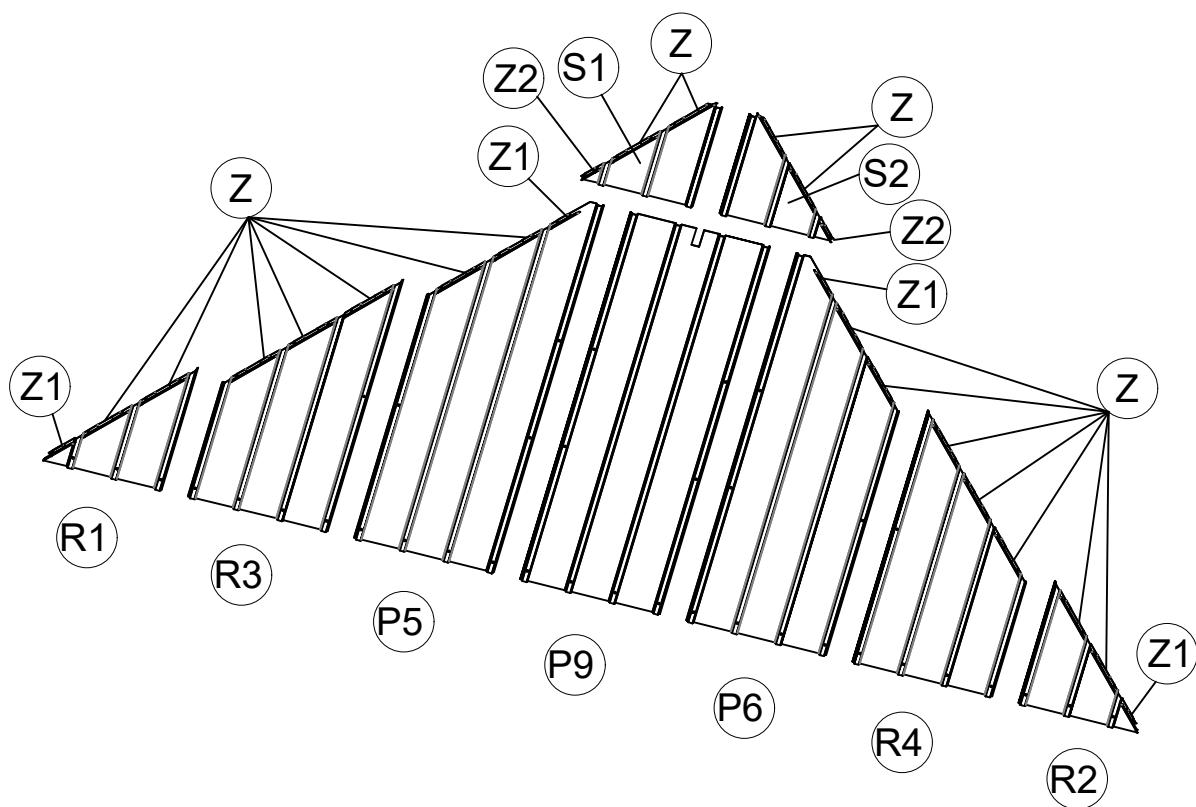
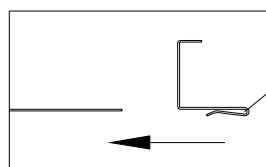
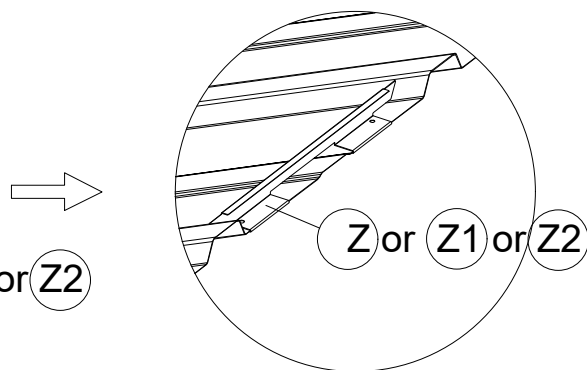
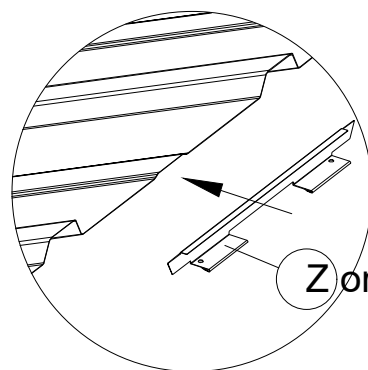
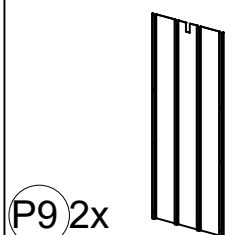
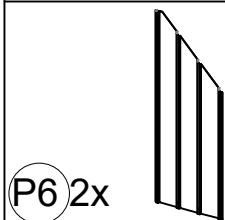
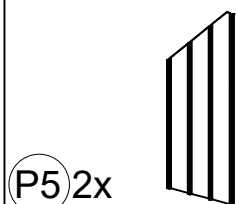
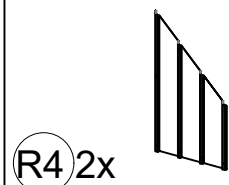
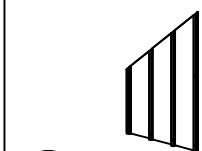
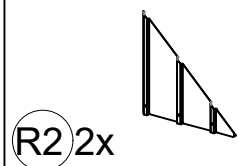
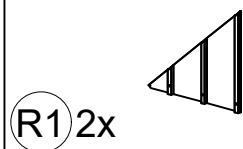
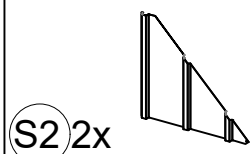
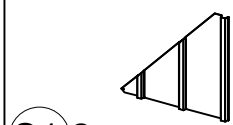
N1 2x



1 12x M6x15



<12>



Z 36x

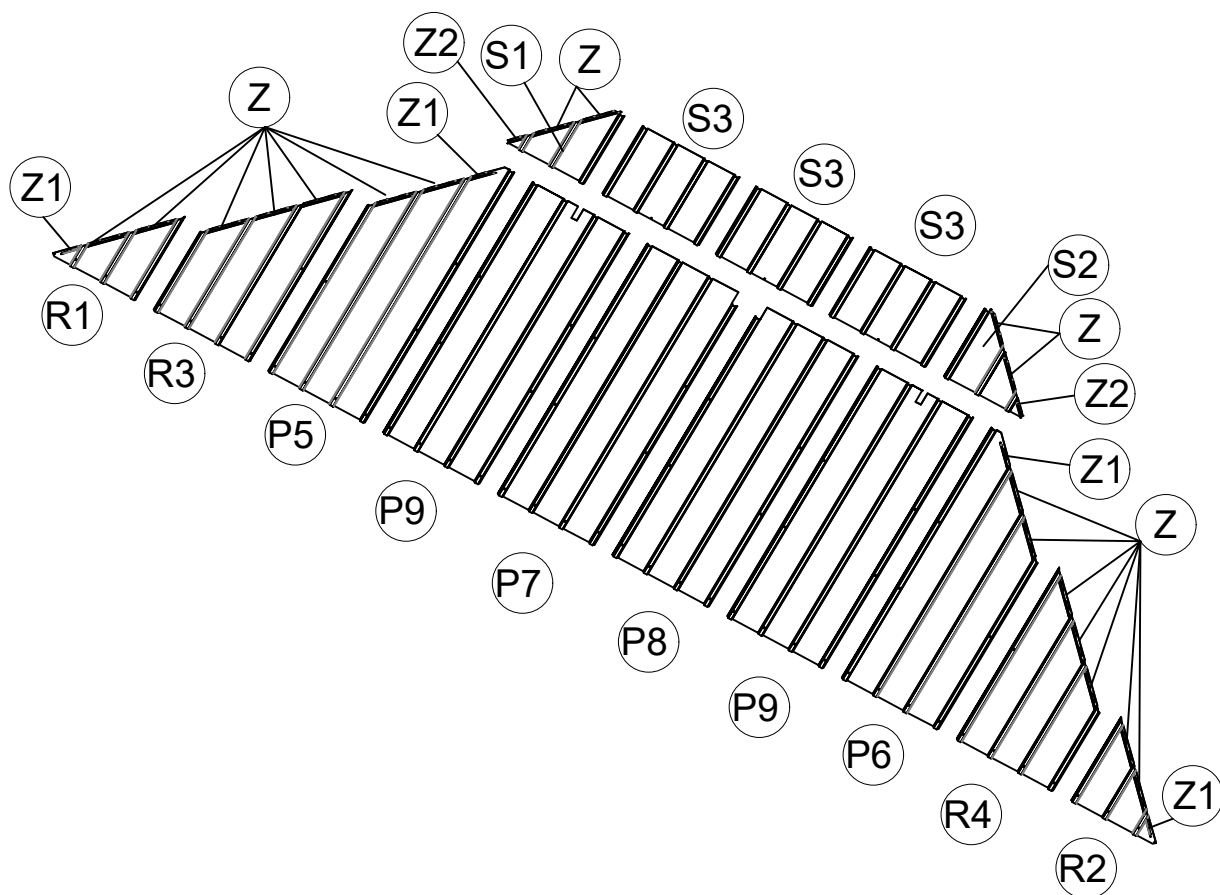
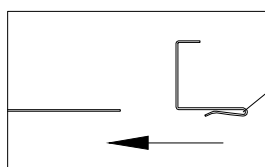
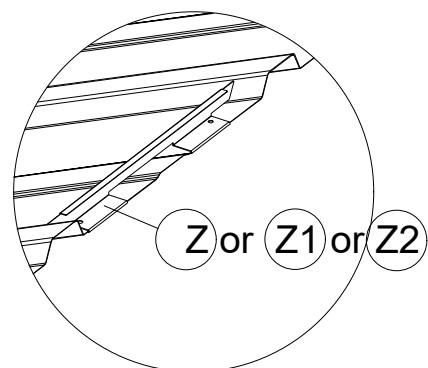
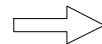
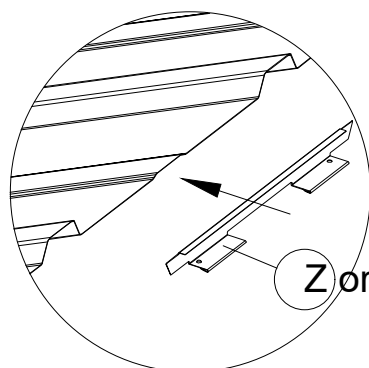
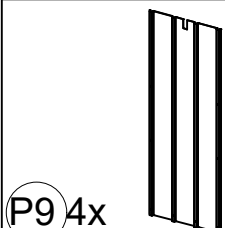
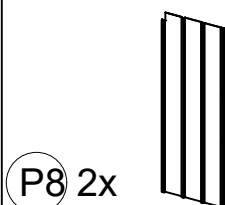
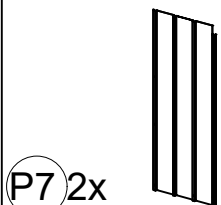
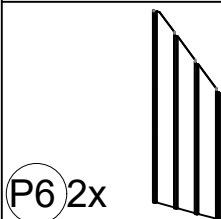
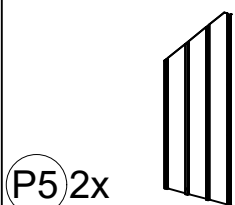
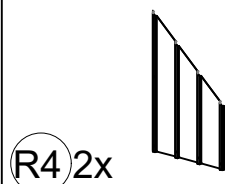
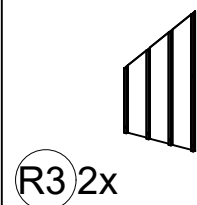
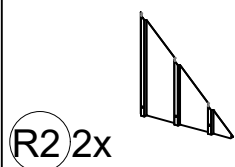
Z1 8x

Z2 4x

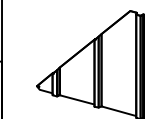
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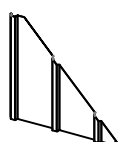
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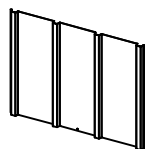
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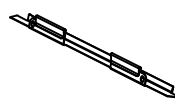
S1 2x



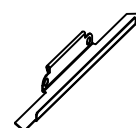
S2 2x



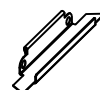
S3 6x



Z 36x

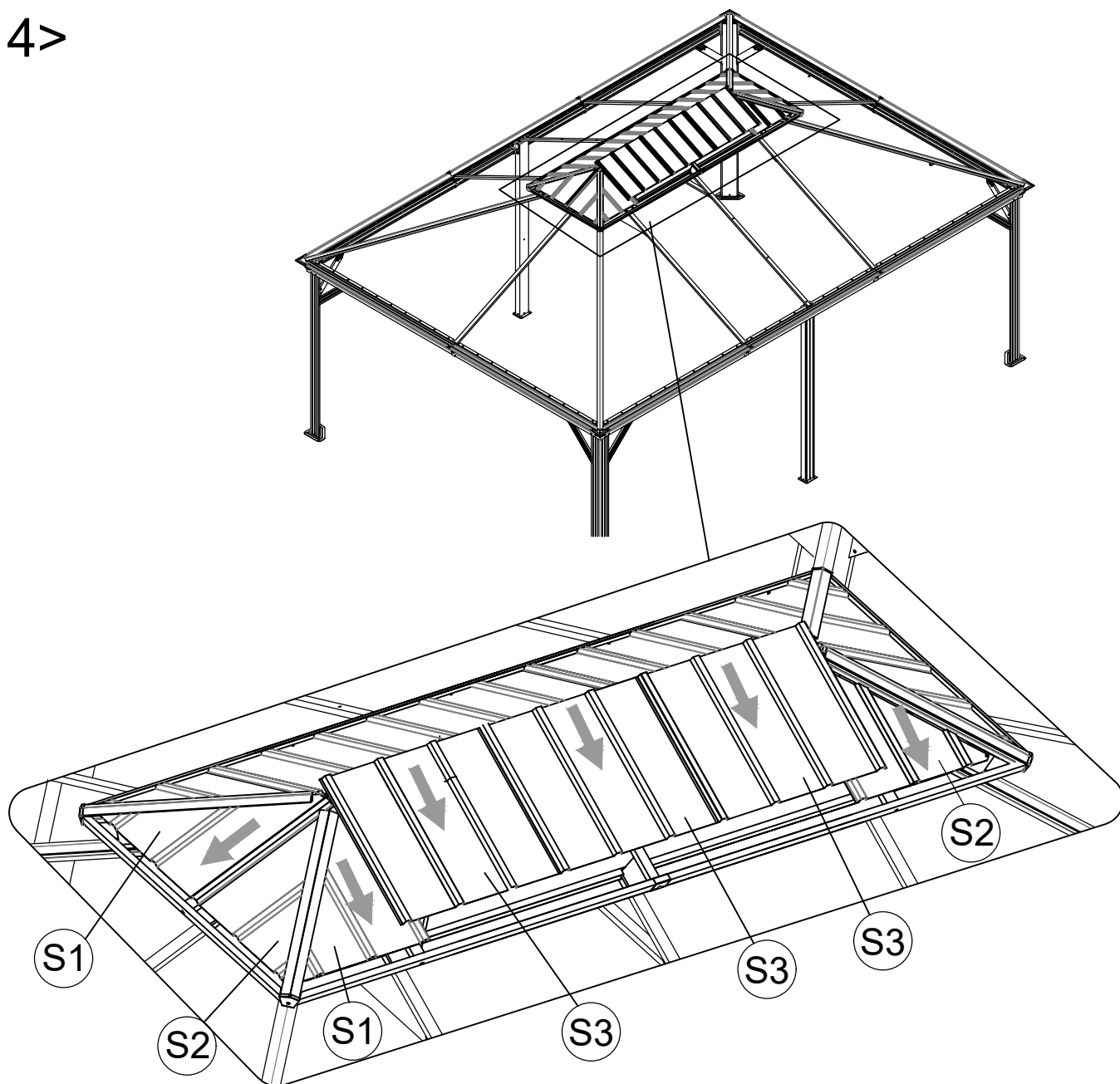


Z1 8x

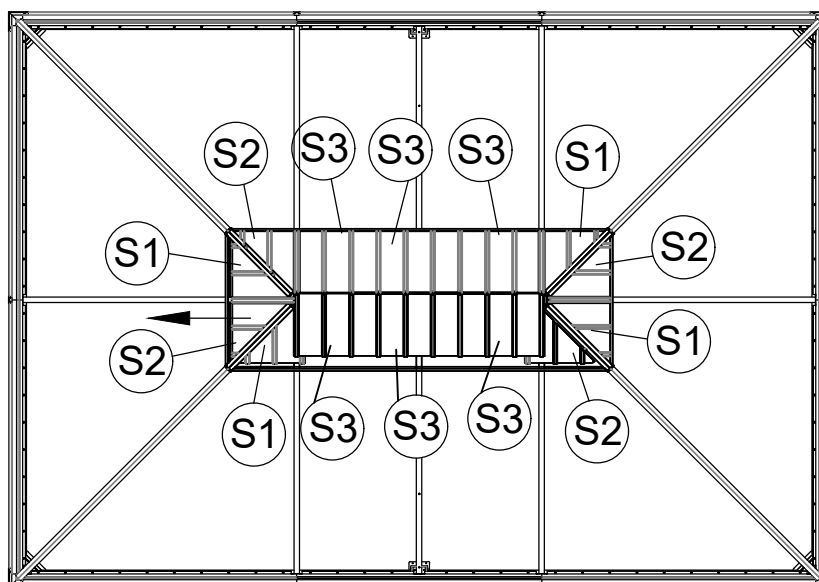
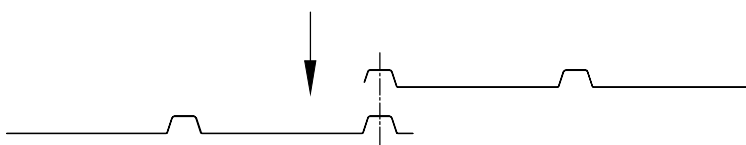


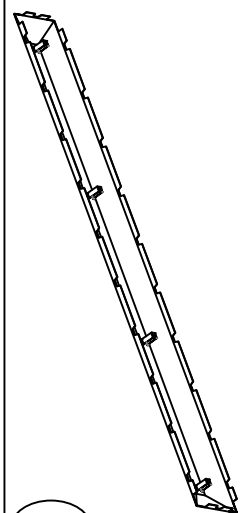
Z2 4x

<14>



When installing the Roof plates (S2) onto short side, pls detach the right end of Roof Rib (G1) first. And then install the right end of Roof Rib (G1) again after S2 is installed.





M5b 1x



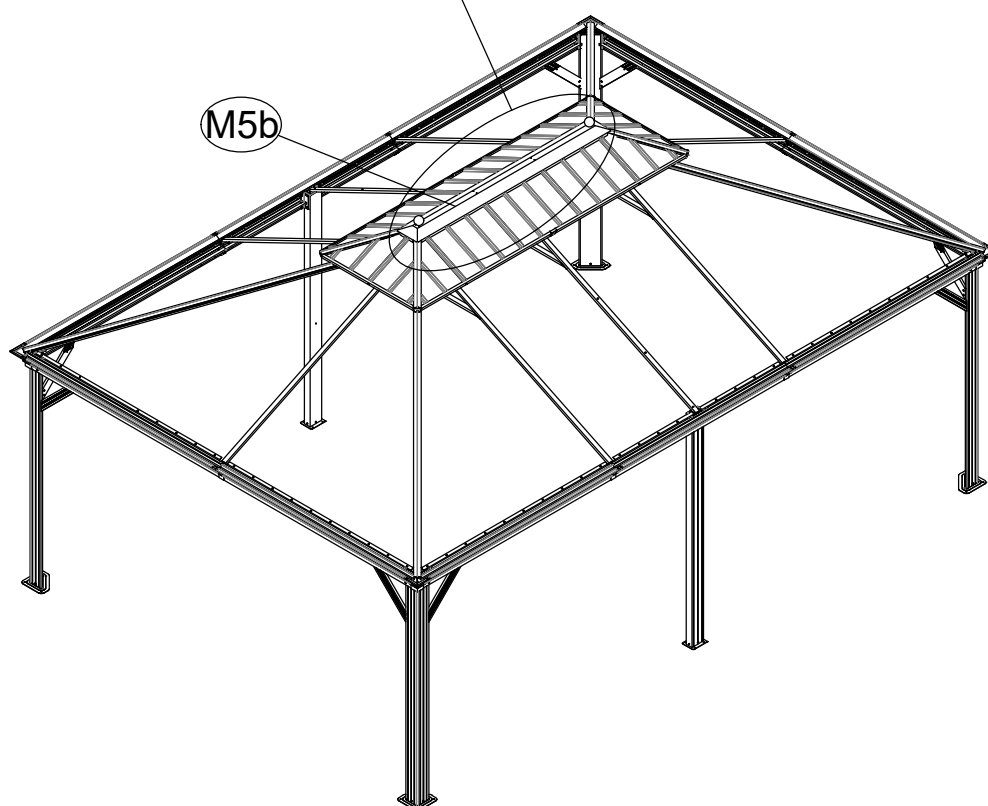
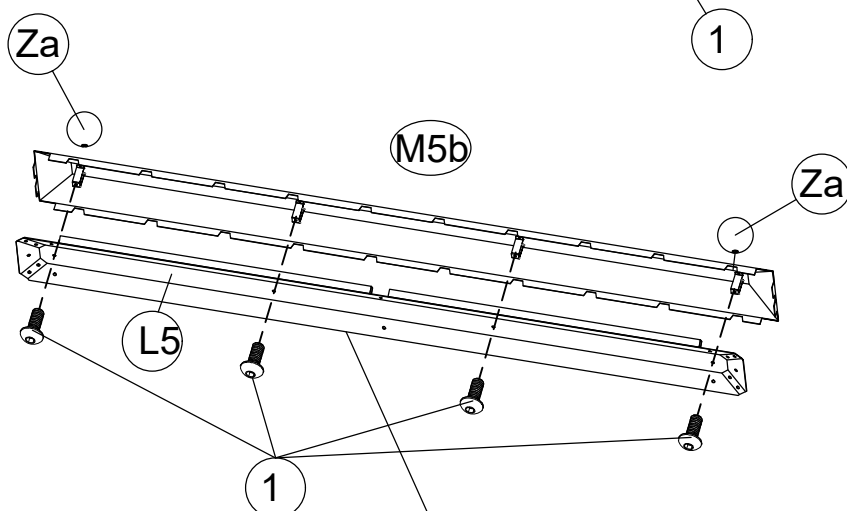
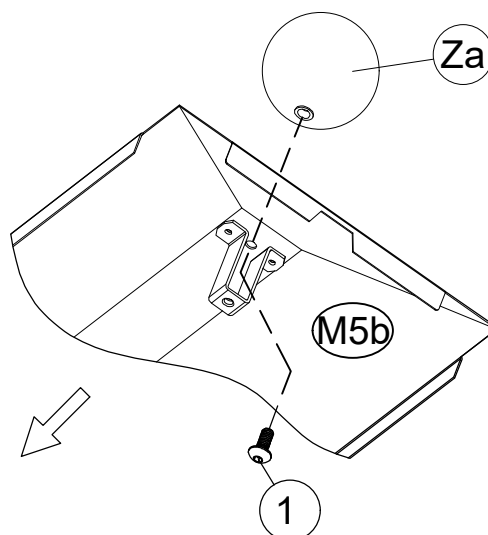
M6x15

1 6x



Za 2x

<15>



<16>

F4 8x

F6 8x

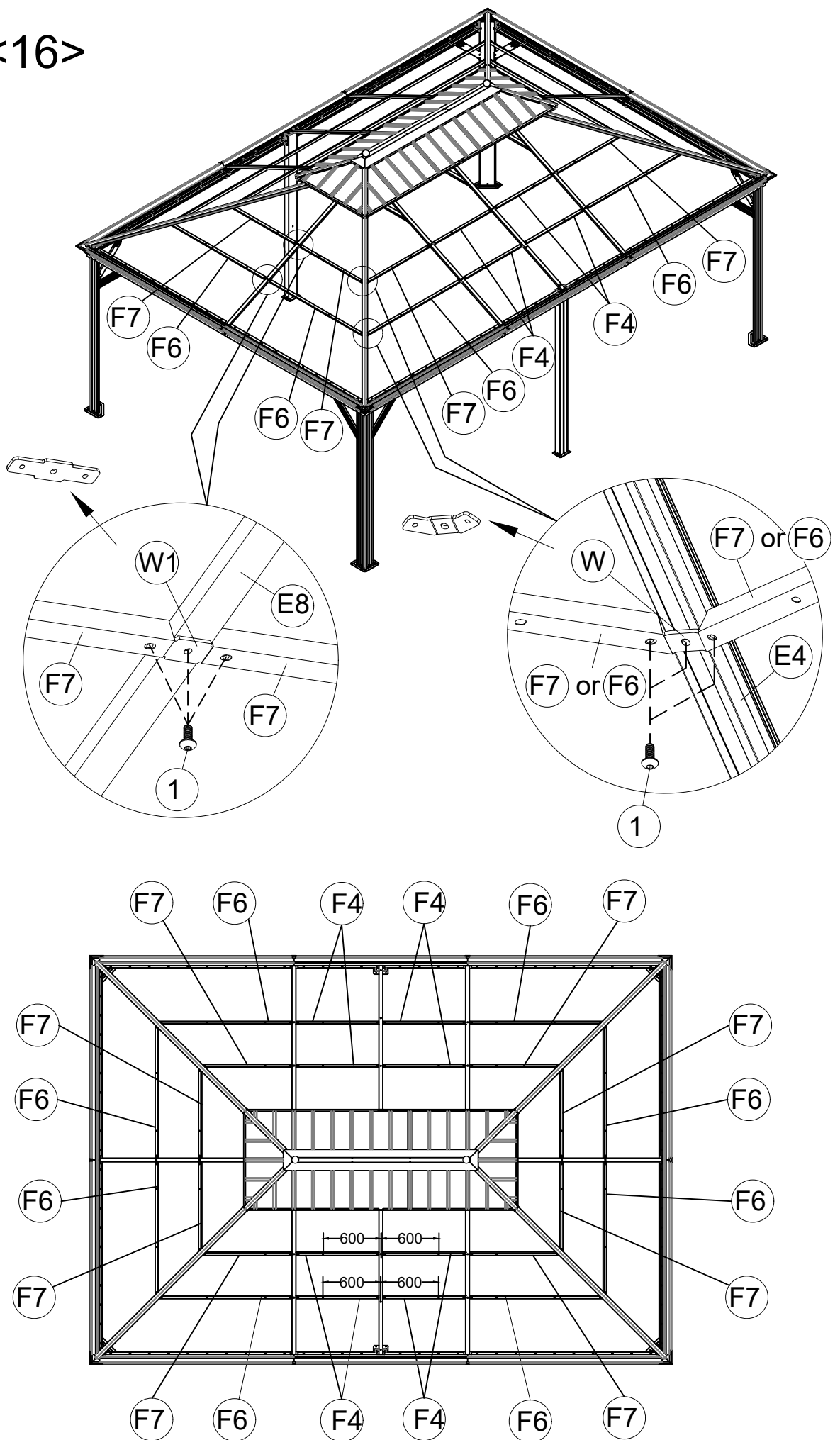
F7 8x

W 8x

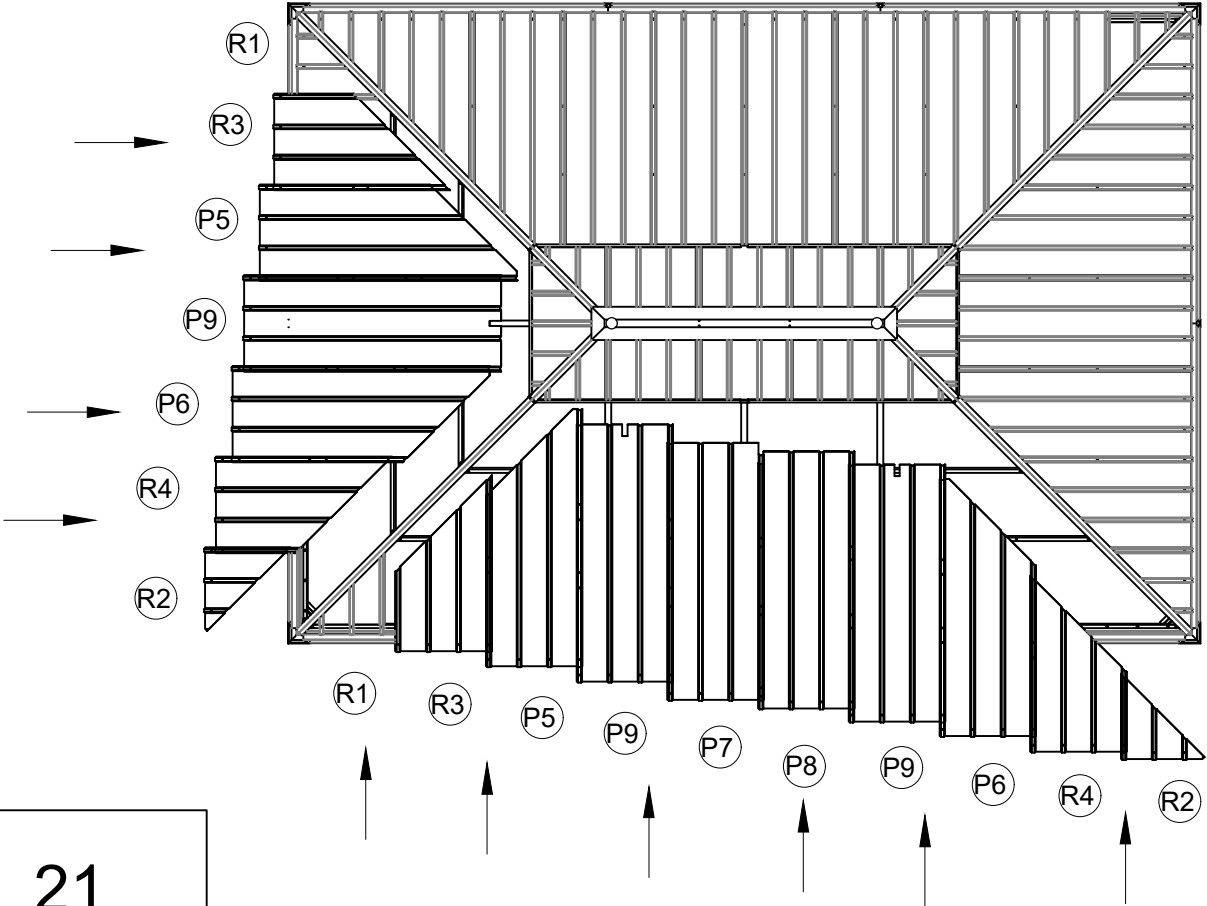
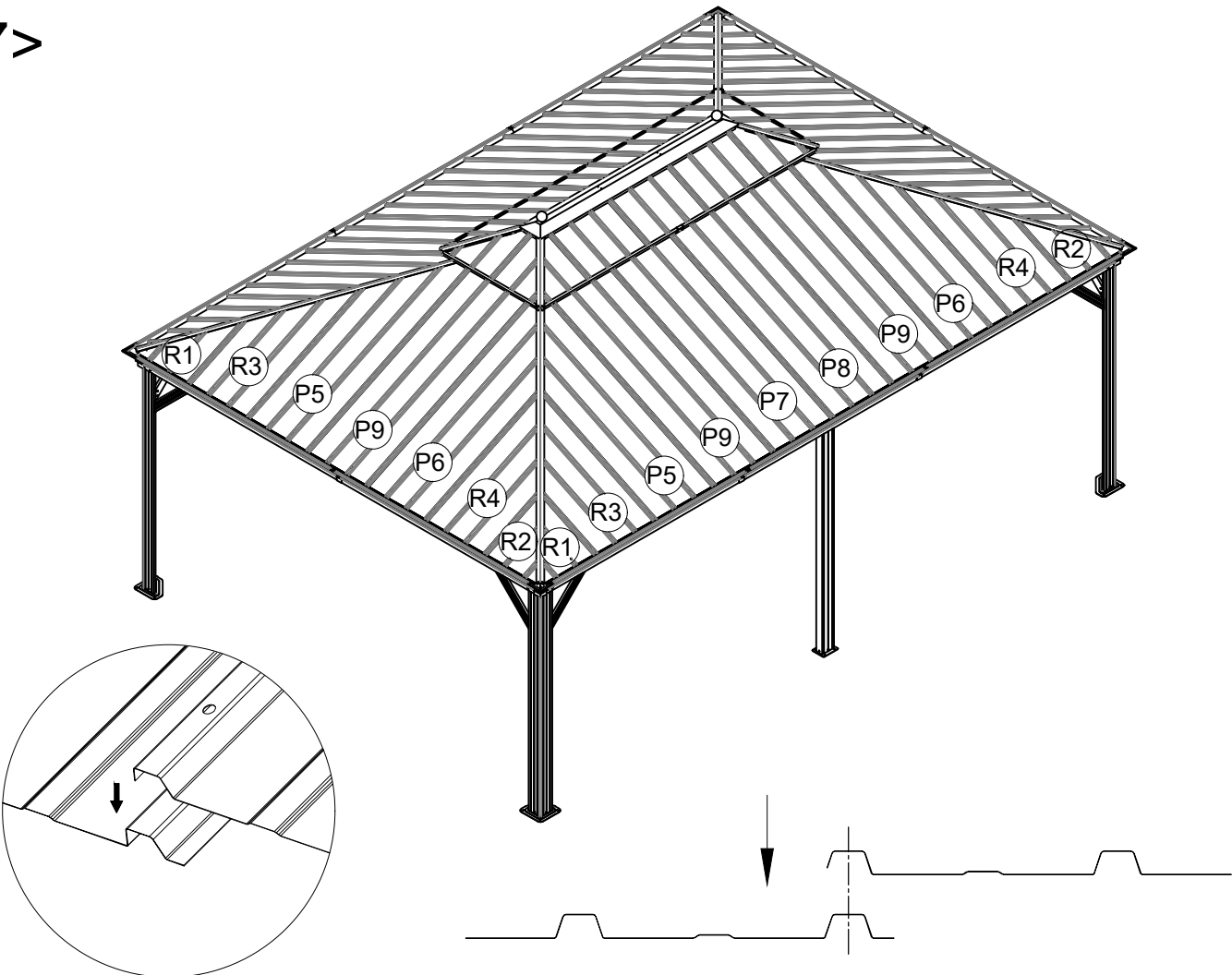
W1 16x

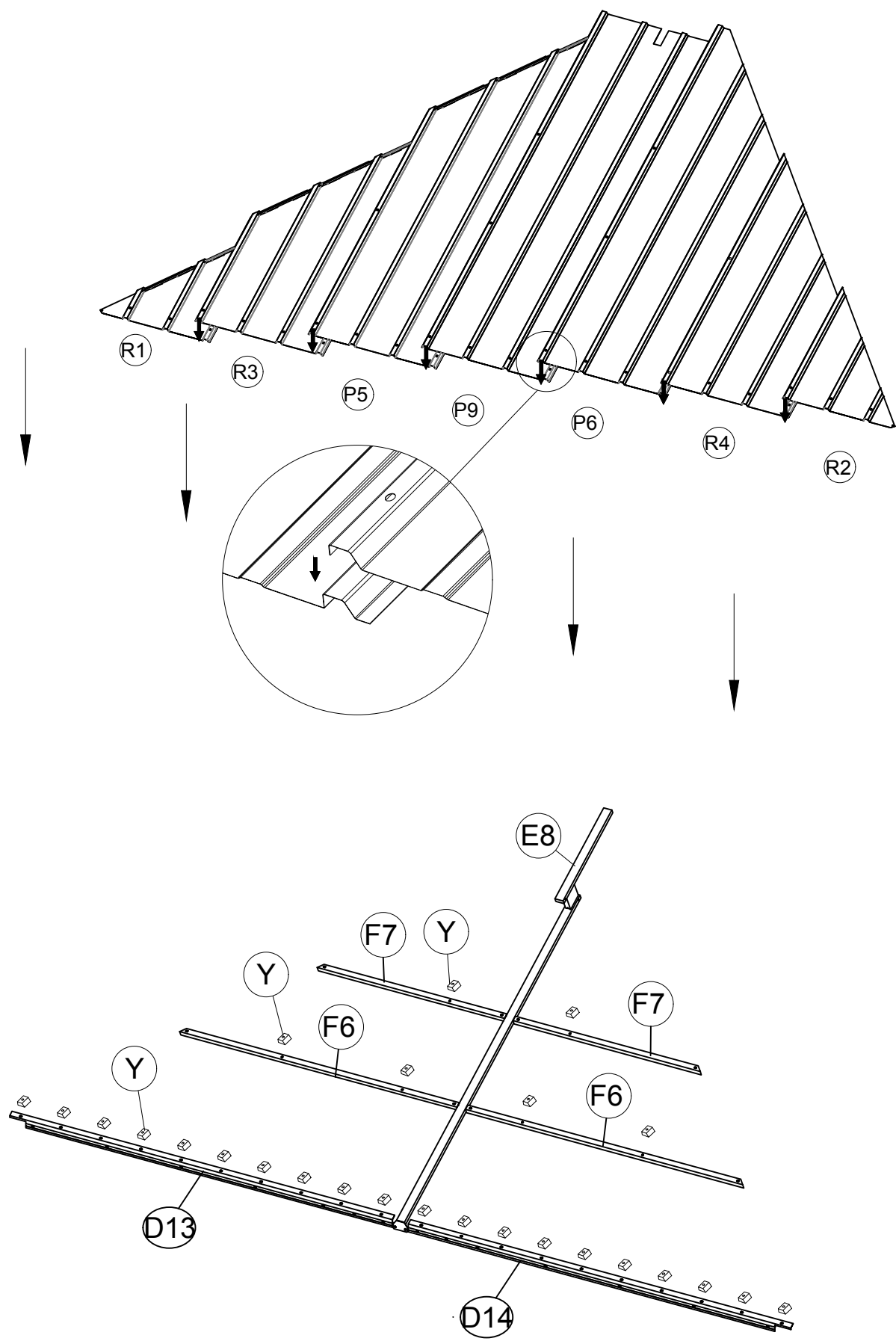
1 72x M6x15

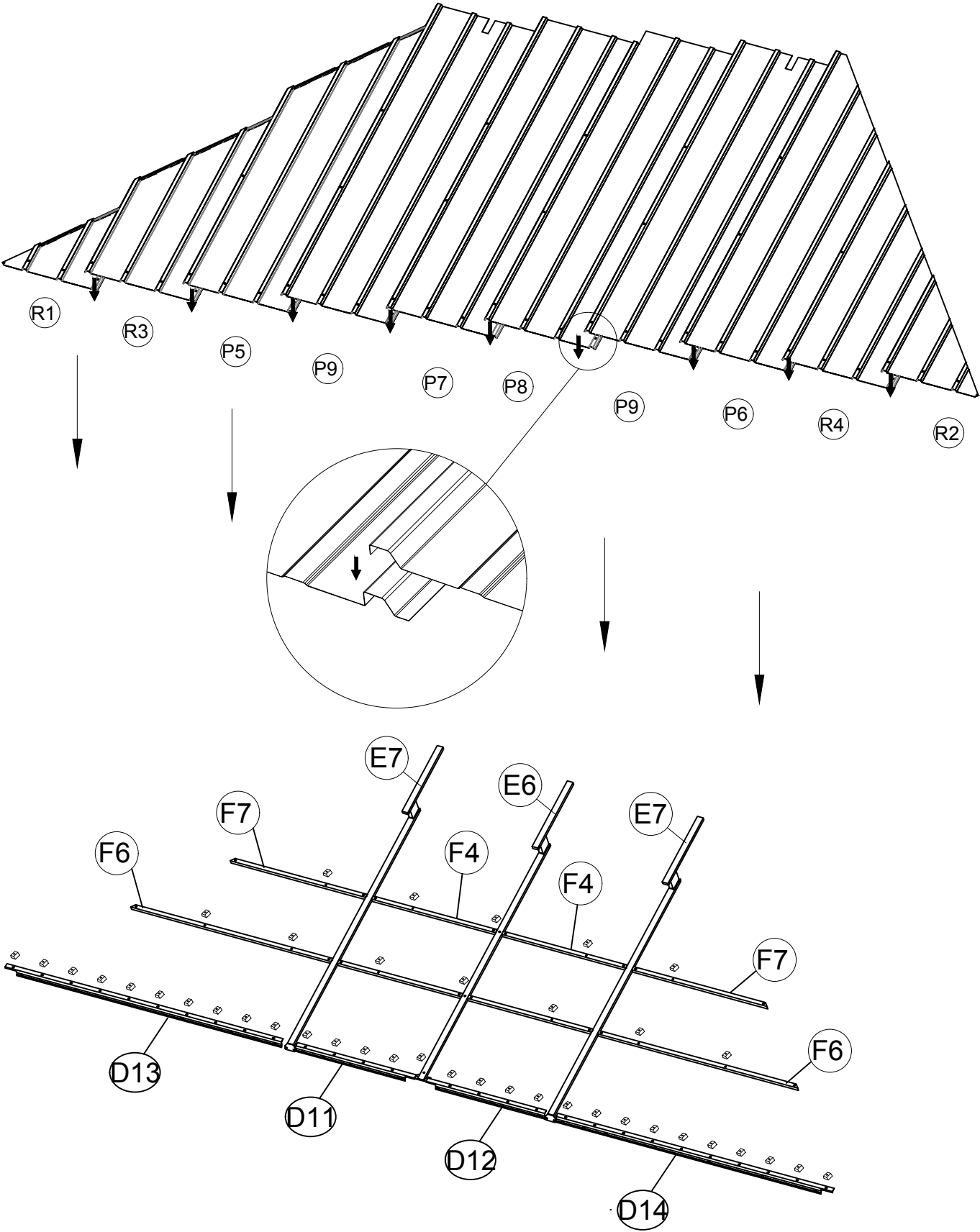
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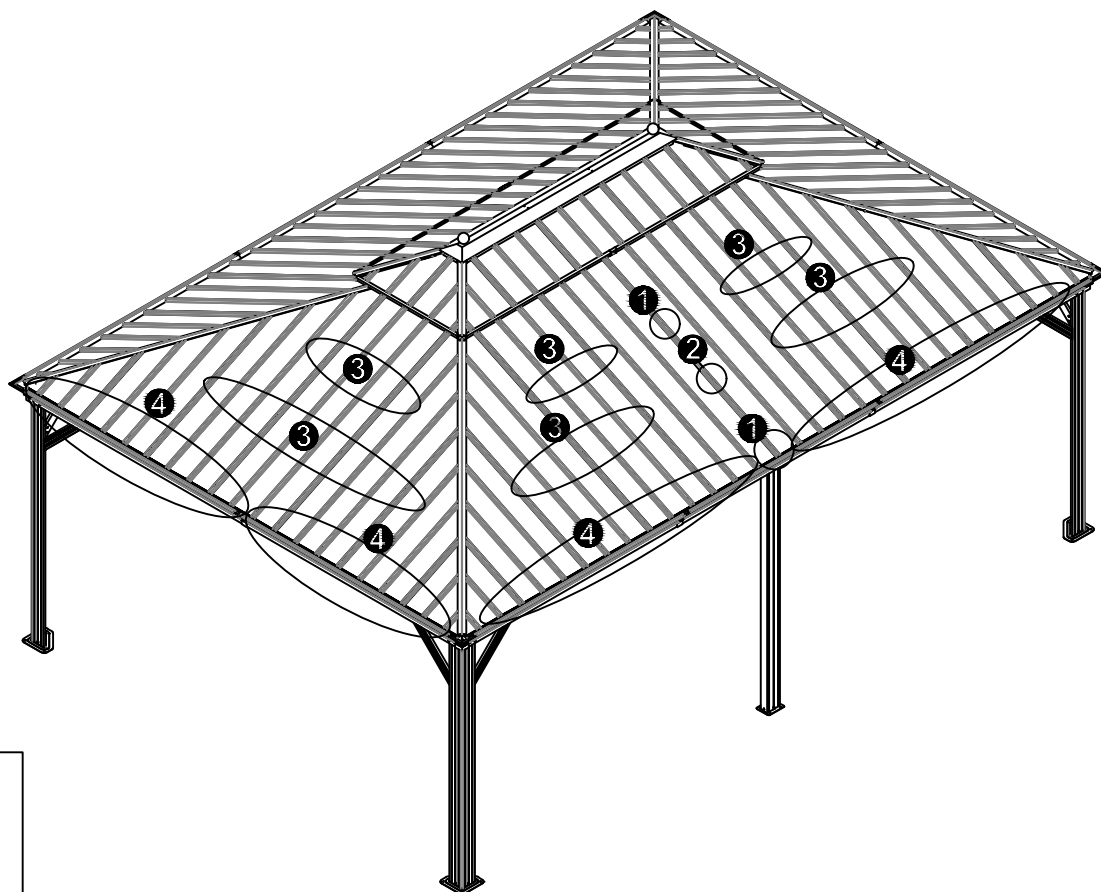
<17>







<20>



Y 134x



M6x25

3 2x



M6x23

2 96x



M6x42

6 4x

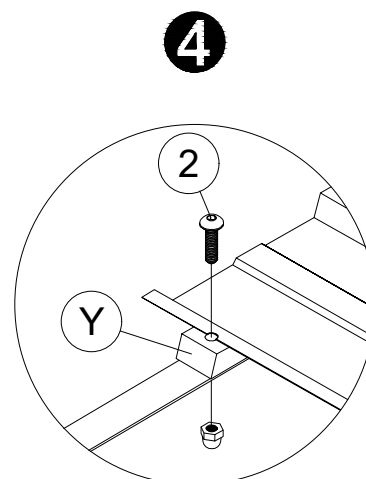
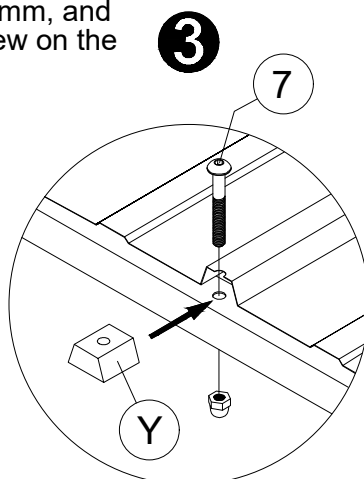
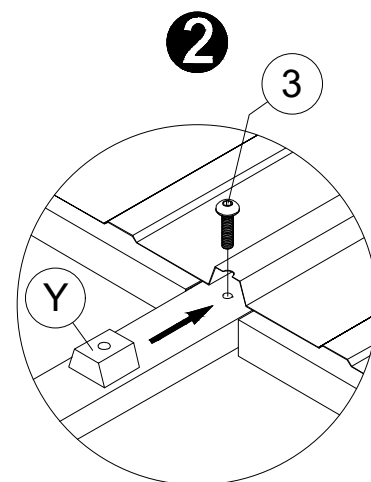
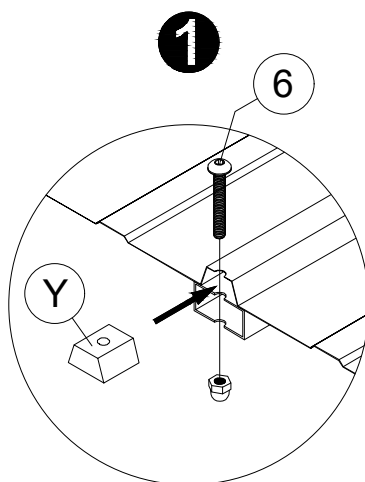


M6x47

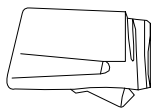
7 32x

24

Note: When installing the roof top plates, if the roof plates are slightly uneven, pls press the screws from the top of the plates until the bottom screw thread is exposed by 3 to 4mm, and then screw on the nut.

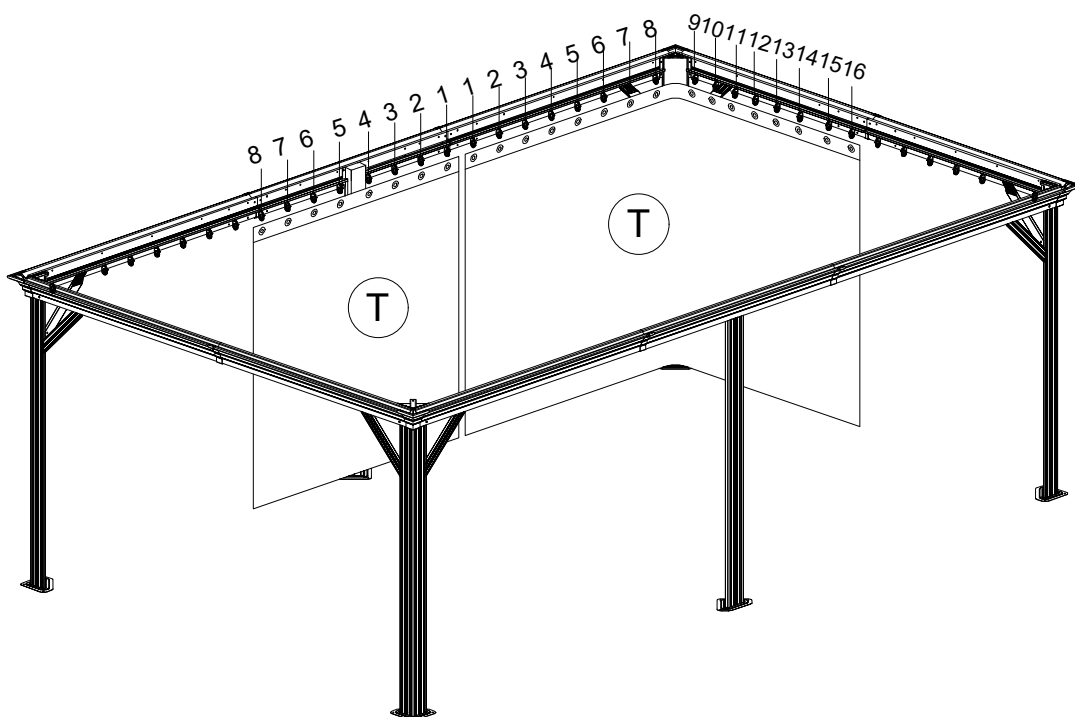
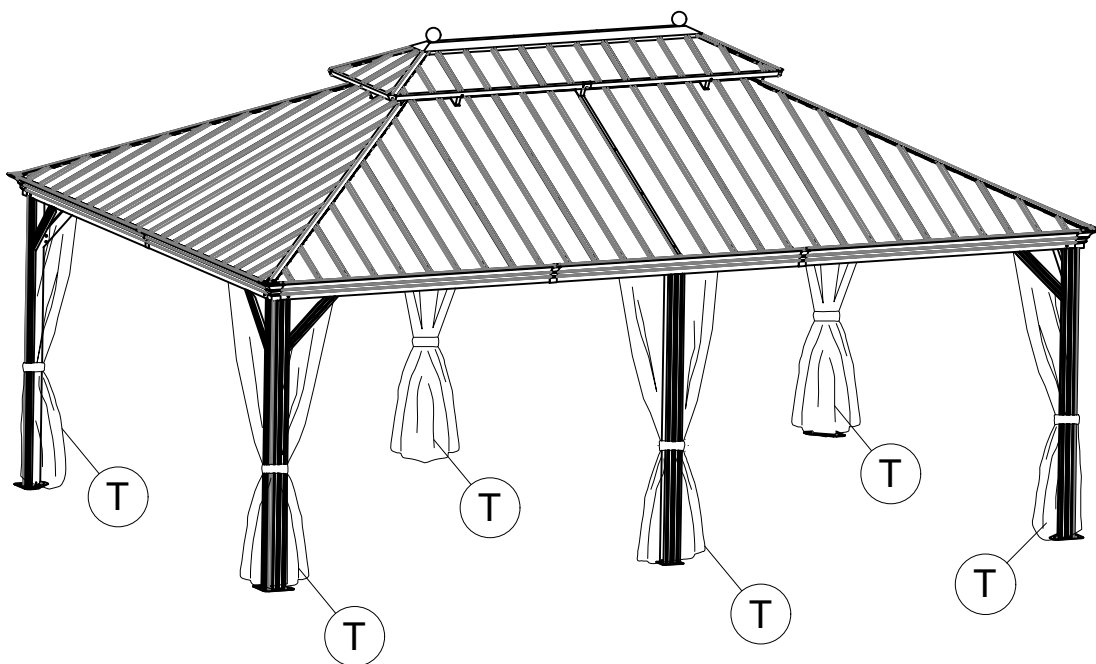
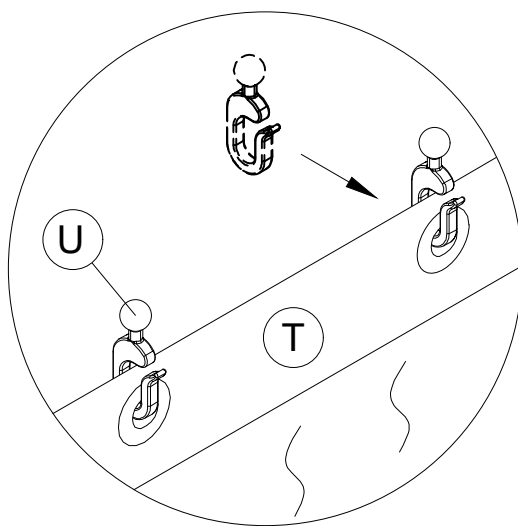
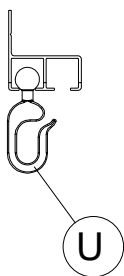


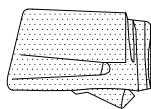




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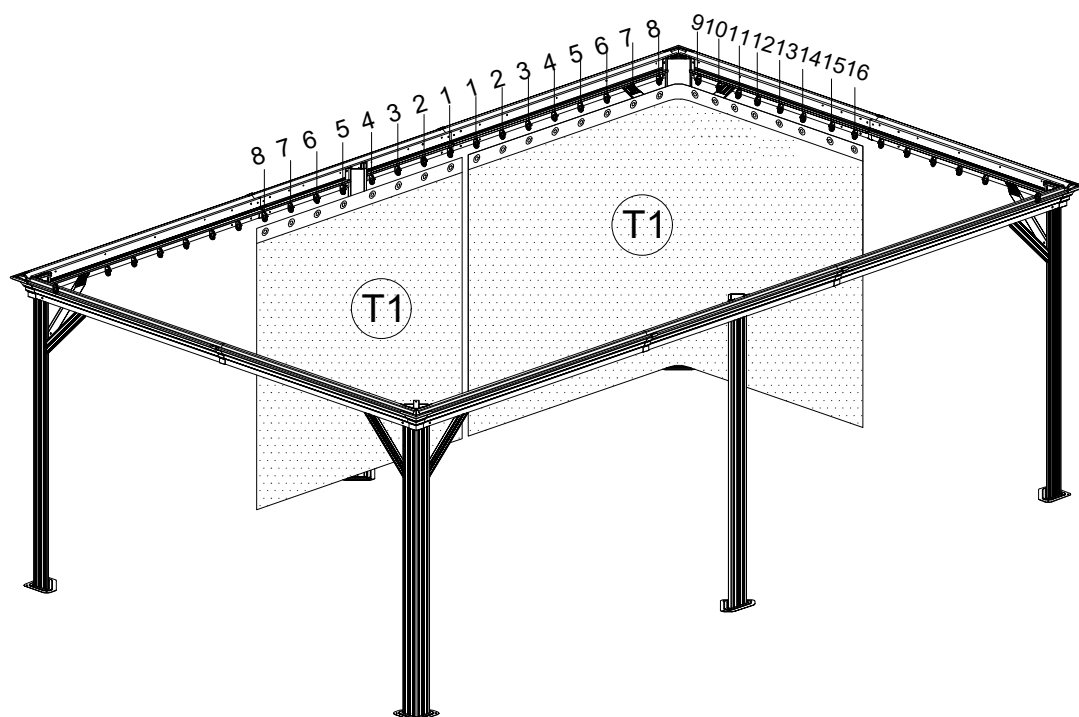
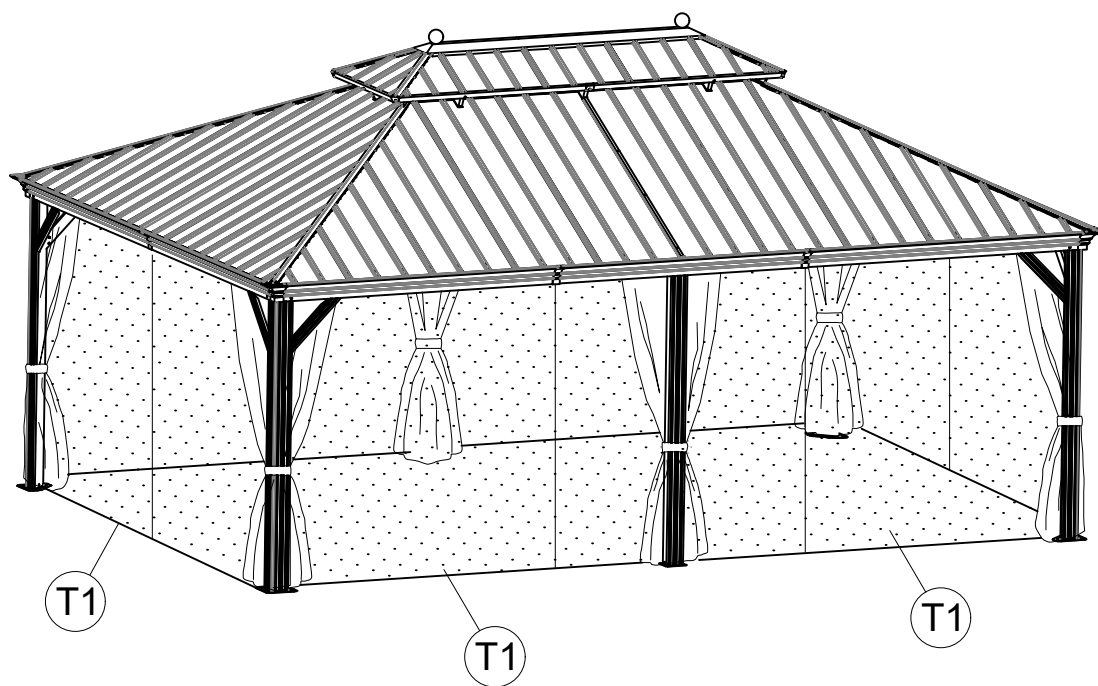
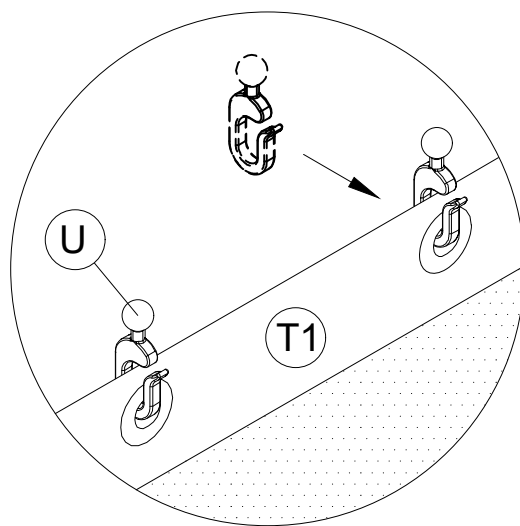
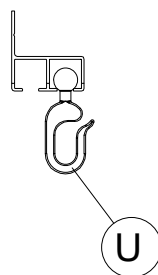
T 4x + 2x

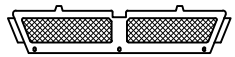




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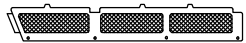
T1 4x + 2x



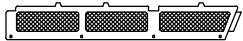


<23>

V1 2x



V5a 2X

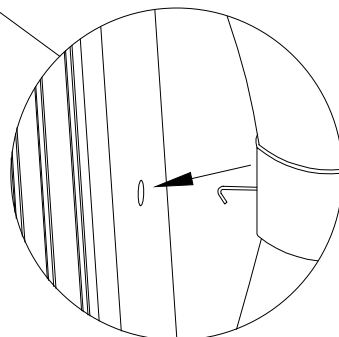
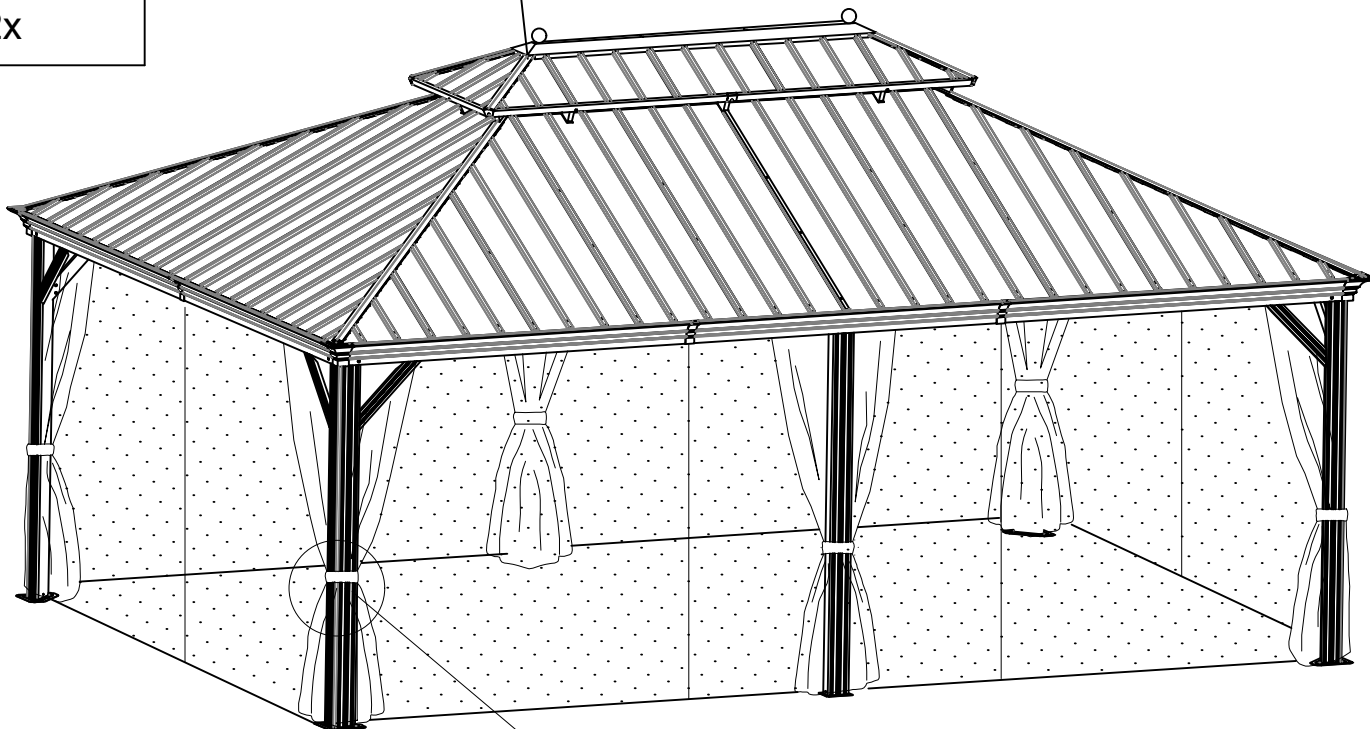
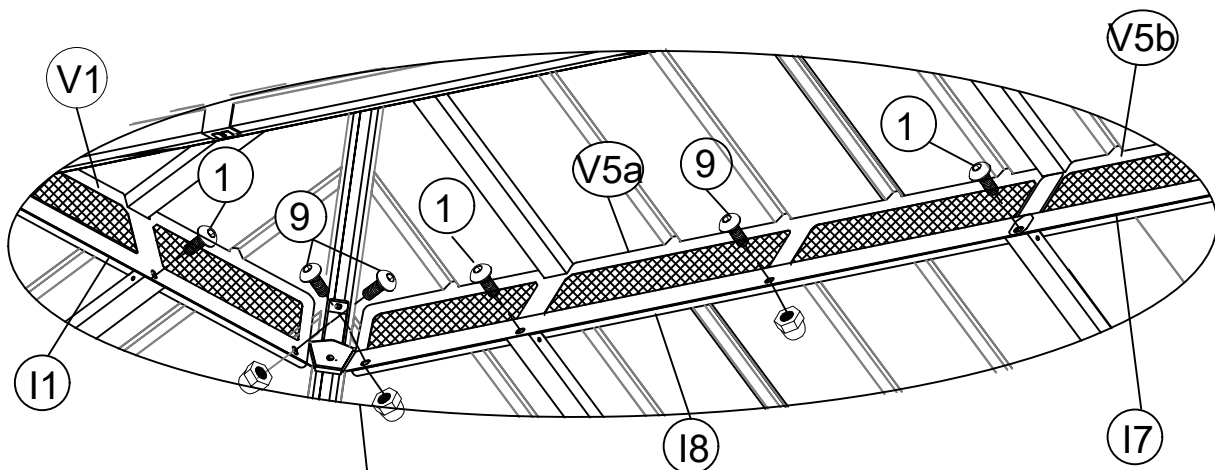


V5b 2x



M6x10

9 12x



| Carton-1/6 |     | Carton-3/6 |     | Carton-4/6                           |       |
|------------|-----|------------|-----|--------------------------------------|-------|
| Part       | Qty | Part       | Qty | Part                                 | Qty   |
| A          | 4   | H1         | 4   | W                                    | 8     |
| A1         | 2   | D11        | 2   | W1                                   | 16    |
| E5         | 4   | D12        | 2   | W3                                   | 8     |
| F6         | 8   | J          | 4   | W4                                   | 8     |
| F8         | 3   | P          | 6   | W5                                   | 4     |
|            |     | Z          | 72  | Y                                    | 134   |
|            |     | Z1         | 16  | U                                    | 160   |
| Carton-2/6 |     | Z2         | 8   | T                                    | 4 + 2 |
| Part       | Qty |            |     | T1                                   | 4 + 2 |
| B11        | 4   | Carton-4/6 |     | 1.2.3.4.5.6.7.8.<br>9.10.12.13.14.15 | 1     |
| B12        | 4   |            |     |                                      |       |
| C3         | 4   | Part       | Qty | Za                                   | 2     |
| C4         | 4   | B8         | 2   | Carton-5/6                           |       |
| D13        | 4   | L5         | 1   |                                      |       |
| D14        | 4   | M5b        | 1   | Part                                 | Qty   |
| V1         | 2   | C11        | 2   | P5                                   | 4     |
| V5a        | 2   | C12        | 2   | P6                                   | 4     |
| V5b        | 2   | G1         | 2   | P7                                   | 2     |
|            |     | G7         | 2   | P8                                   | 2     |
|            |     | G8         | 2   | R1                                   | 4     |
| Carton-3/6 |     | I1         | 2   | R2                                   | 4     |
| Part       | Qty | I7         | 2   | Carton-6/6                           |       |
| E4         | 4   | I8         | 2   | Part                                 | Qty   |
| E6         | 2   | J1         | 2   | P9                                   | 6     |
| E7         | 4   | K          | 4   | R3                                   | 4     |
| E8         | 2   | K1         | 6   | R4                                   | 4     |
| F4         | 8   | N          | 8   | S1                                   | 4     |
| F7         | 8   | N1         | 2   | S2                                   | 4     |
| H          | 4   | V          | 6   | S3                                   | 6     |