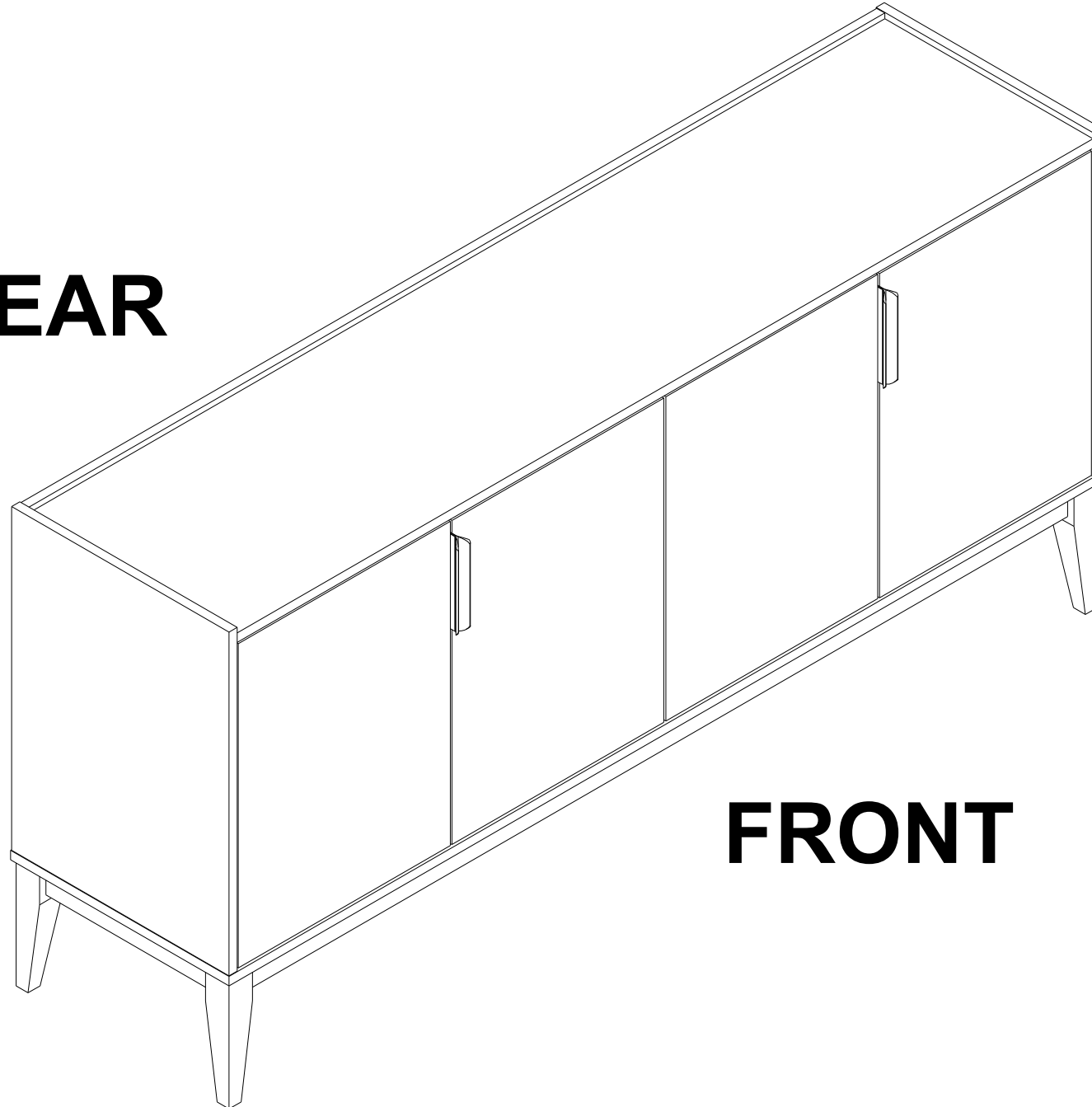


# ASSEMBLY INSTRUCTION

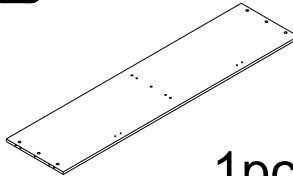
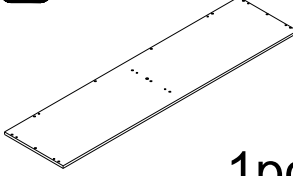
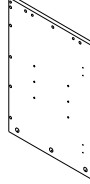
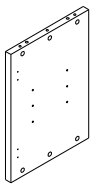
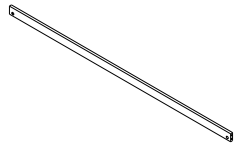
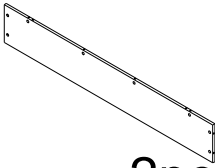
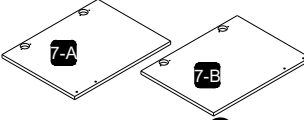
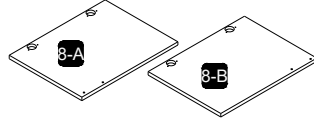
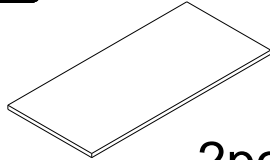
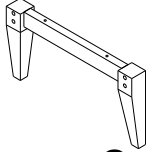
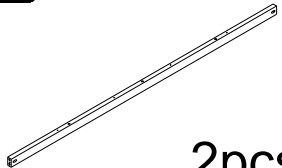
**REAR**



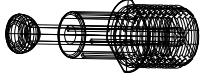
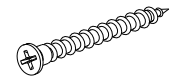
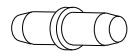
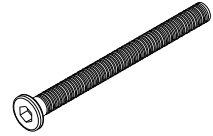
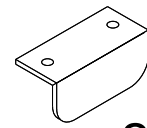
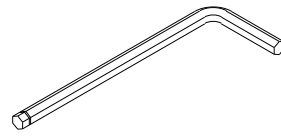
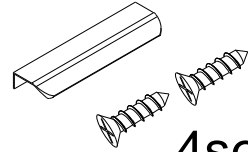
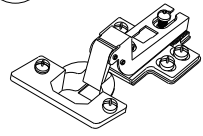
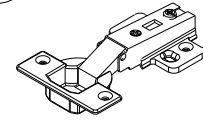
**FRONT**



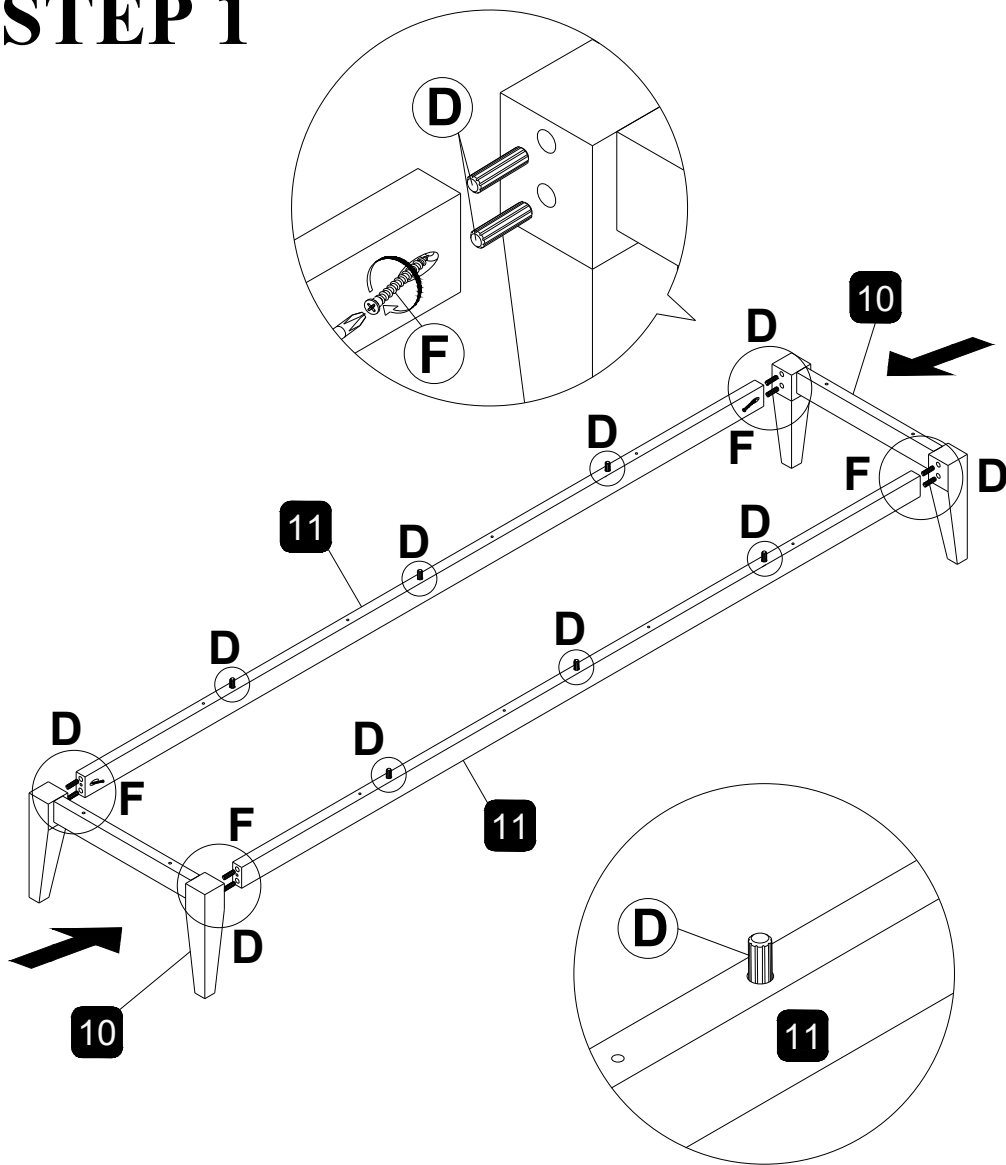
# PART LIST

|                                                                                                                   |                                                                                                                   |                                                                                                                         |                                                                                                                            |                                                                                                                     |                                                                                                                     |
|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| <b>1</b> Top panel<br><br>1pc    | <b>2</b> Bottom panel<br><br>1pc | <b>3-L</b> Side Panel(left)<br><br>1pc | <b>3-R</b> Side Panel(right)<br><br>1pc | <b>4</b> Division<br><br>1pc     | <b>5</b> Back Rail<br><br>1pc    |
| <b>6</b> Back Panel<br><br>2pcs  | <b>7</b> Door(Side)<br><br>2pcs  | <b>8</b> Door(Center)<br><br>2pcs     | <b>9</b> Shelf Panel<br><br>2pcs        | <b>10</b> Frame post<br><br>2pcs | <b>11</b> Frame Rail<br><br>2pcs |
| <b>12</b> Center post<br><br>1pc |                                                                                                                   |                                                                                                                         |                                                                                                                            |                                                                                                                     |                                                                                                                     |

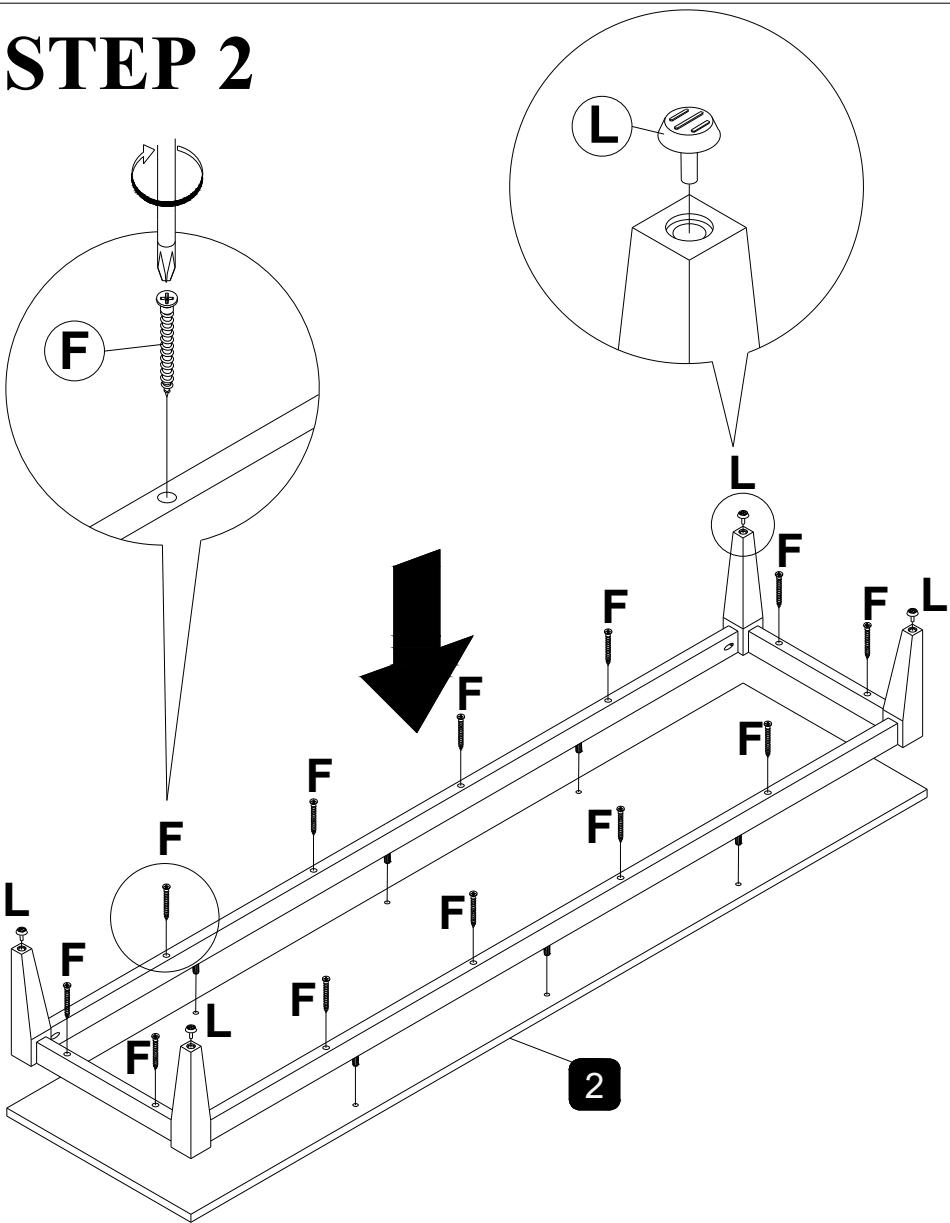
# HARDWARE LIST

|                                                                                                                                        |                                                                                                                                   |                                                                                                                                    |                                                                                                                                |                                                                                                                              |                                                                                                                            |
|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| <b>A</b> MINI FIX SPREADING<br>BOLT 24MM<br><br>36pcs | <b>B</b> MINIFIX HOUSING<br>Ø15*12MM<br><br>6pcs | <b>C</b> MINIFIX HOUSING<br>Ø15*10MM<br><br>30pcs | <b>D</b> WOOD DOWEL<br>M8*30MM<br><br>32pcs | <b>E</b> CSK SCREW M3.5*12MM<br><br>52pcs | <b>F</b> CSK SCREW M4*30MM<br><br>16pcs |
| <b>G</b> SHELF SUPPORT<br><br>8pcs                    | <b>H</b> JCBC M6*40MM<br><br>1pc                 | <b>I</b> DOOR STOPPER<br><br>2pcs                | <b>J</b> M4 ALLEN KEY<br><br>1pc            | <b>K</b> HANDLE<br><br>4sets              | <b>L</b> ADJUSTER<br><br>5pcs           |
| <b>M</b> HINGES<br><br>4pcs                           | <b>N</b> HINGES<br><br>4pcs                      |                                                                                                                                    |                                                                                                                                |                                                                                                                              |                                                                                                                            |

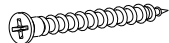
# STEP 1



# STEP 2



D X 14pcs



F X 4pcs



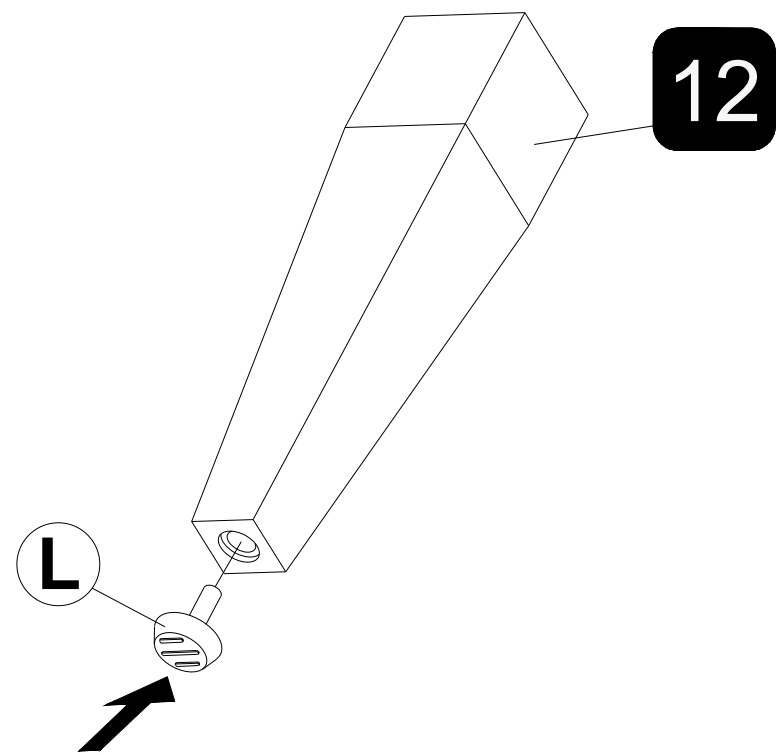
F X 12pcs



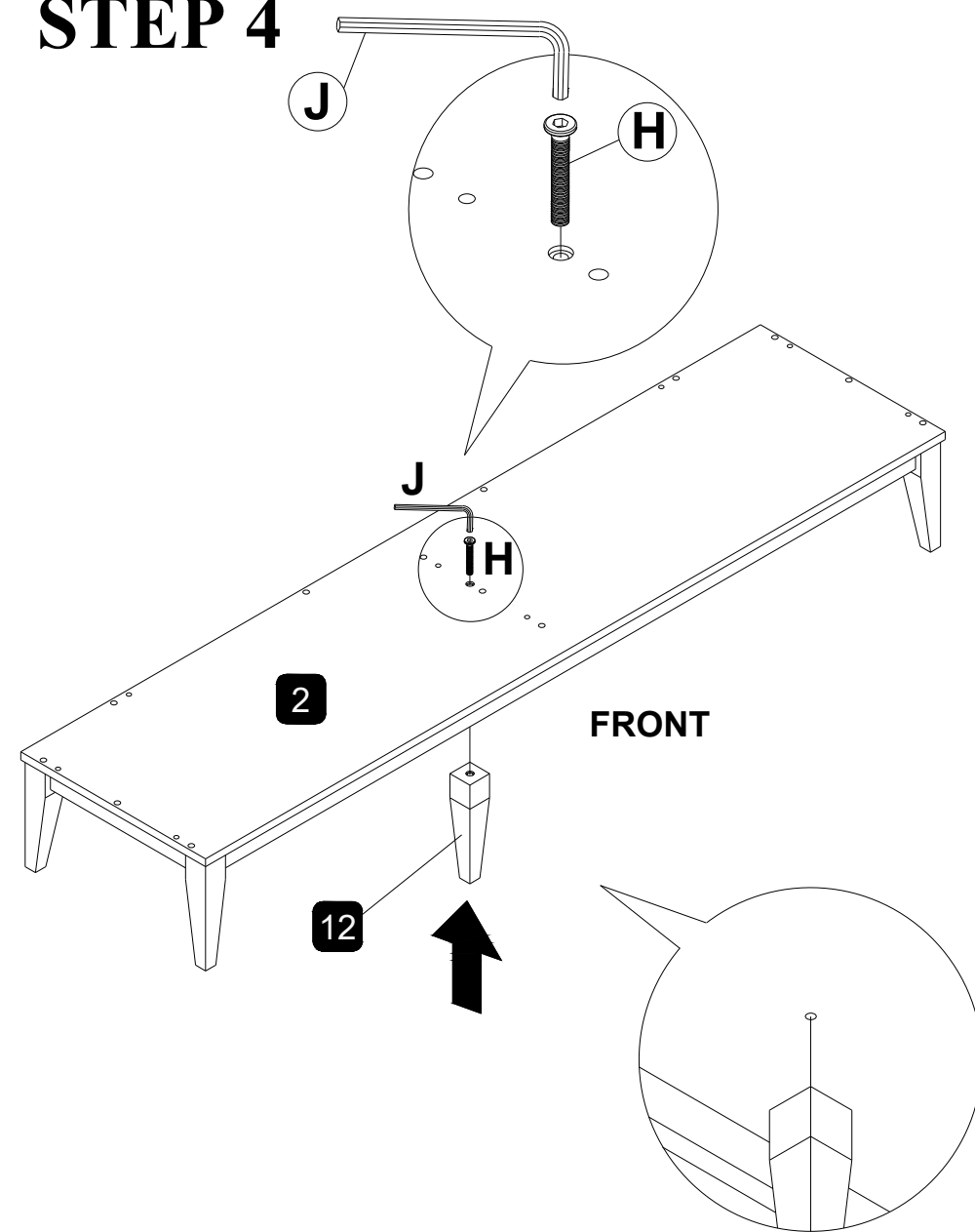
L X 4pcs



STEP 3



STEP 4



L X 1pc

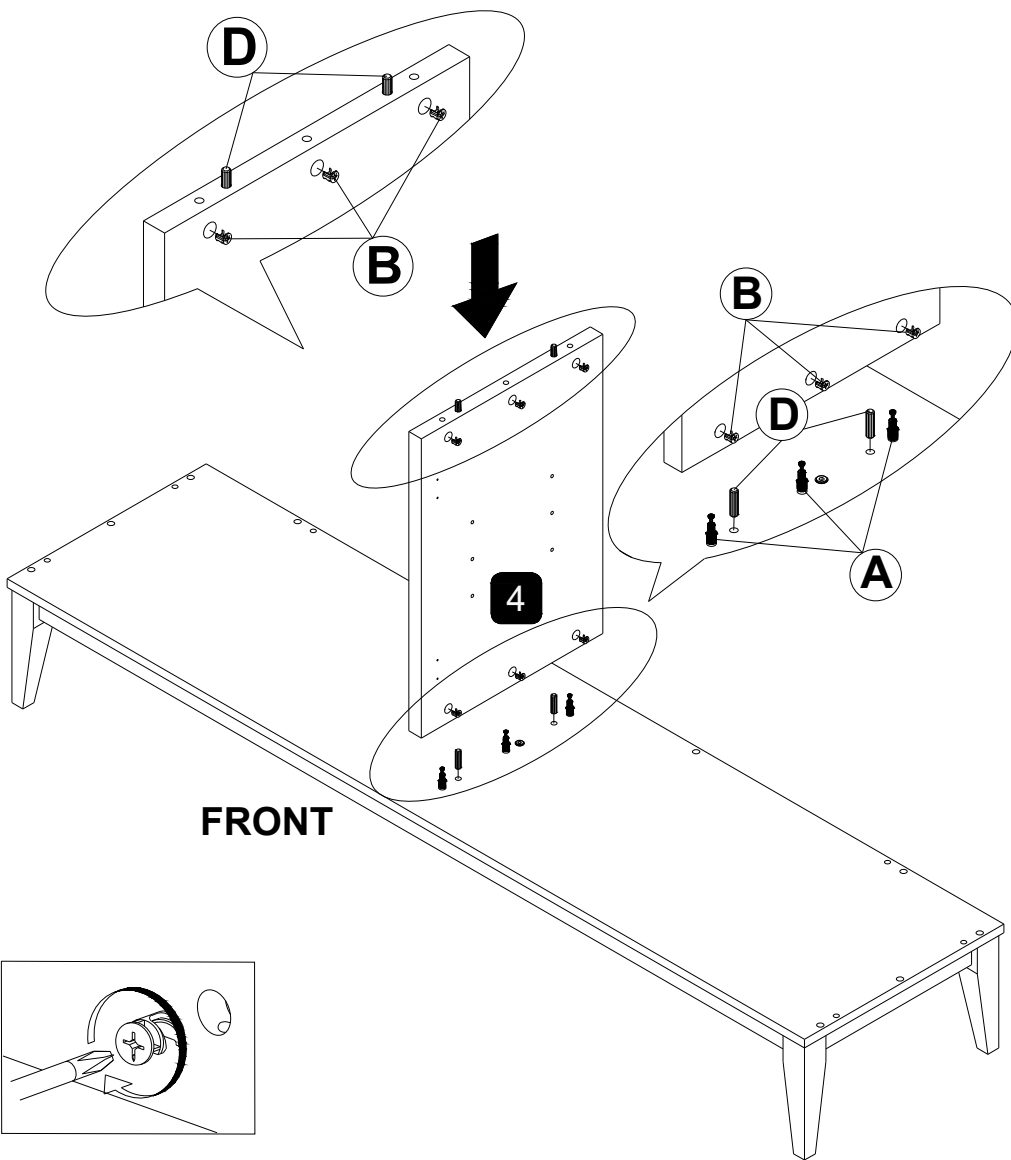


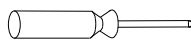
H X 1pc



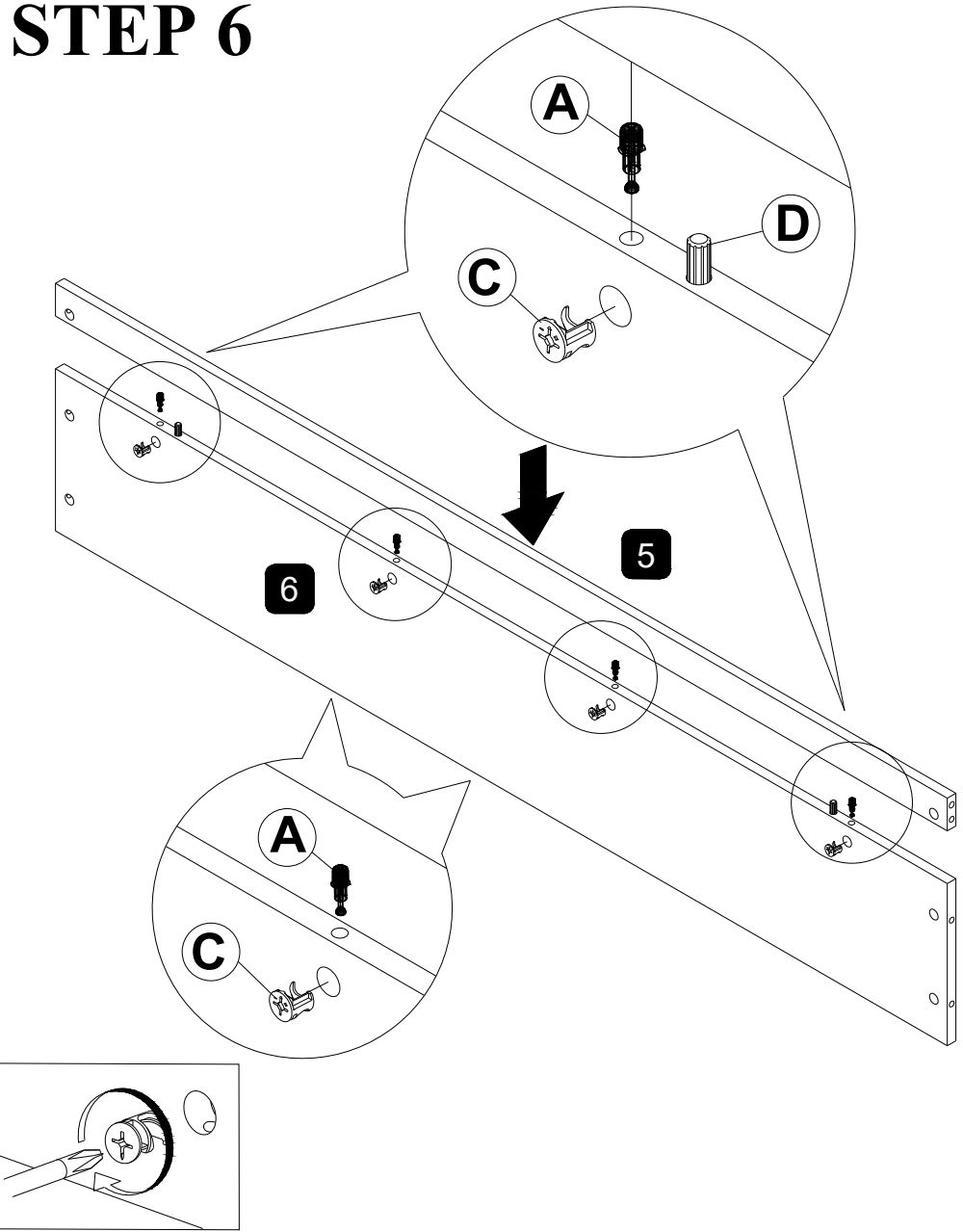
J X 1pc

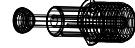
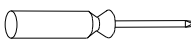
# STEP 5



|                                                                                     |                                                                                     |                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |
| A X 3pcs                                                                            | B X 6pcs                                                                            | D X 4pcs                                                                            |                                                                                      |

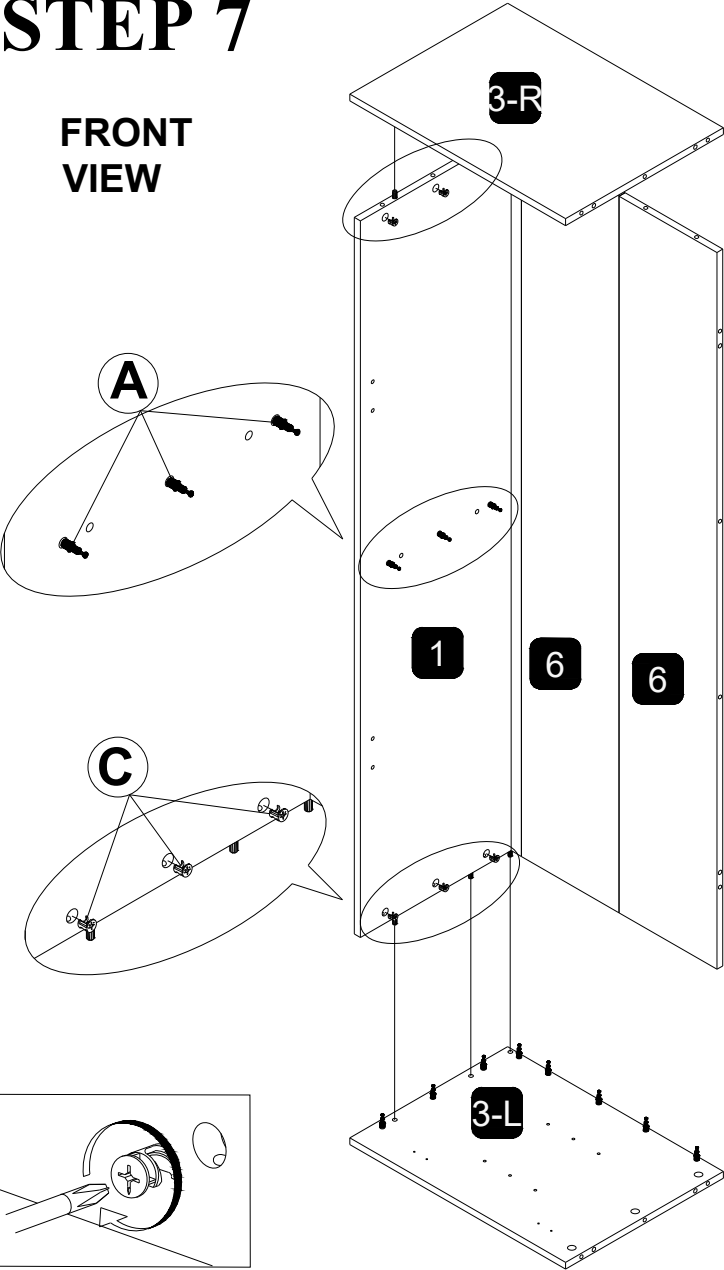
# STEP 6



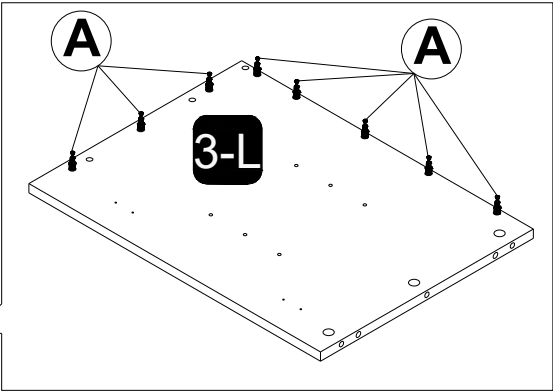
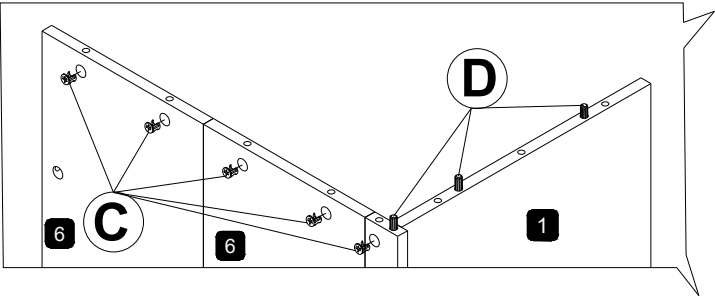
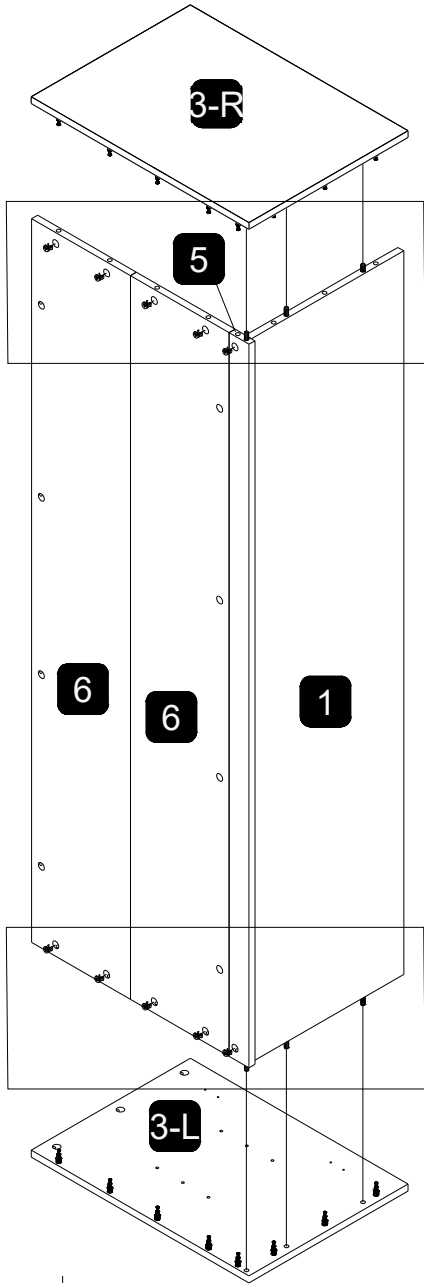
|                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |
| A X 4pcs                                                                              | C X 4pcs                                                                              | D X 2pcs                                                                              |                                                                                       |

# STEP 7

FRONT VIEW



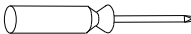
REAR VIEW



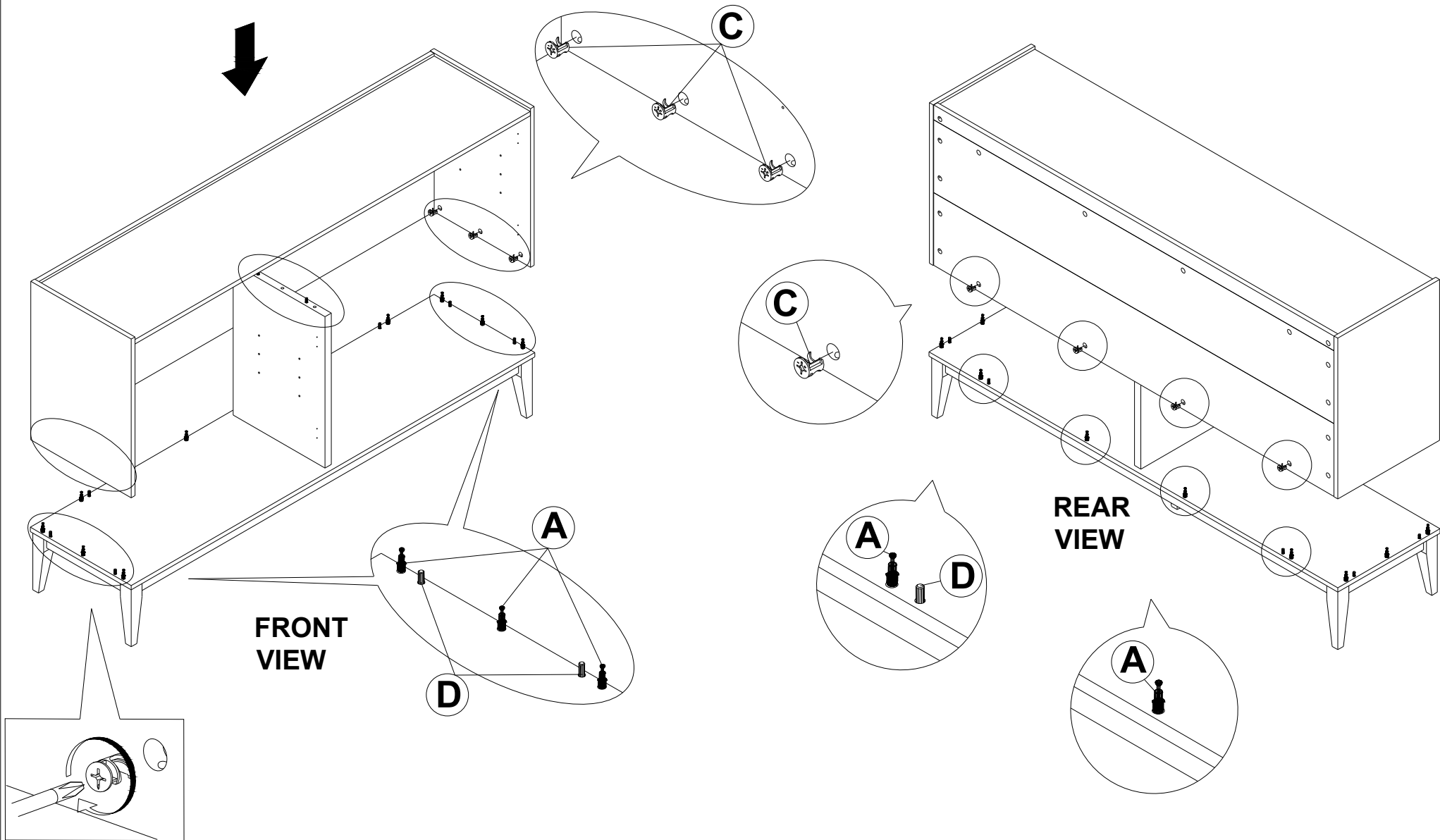
  
A X 19pcs

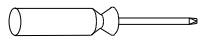
  
C X 16pcs

  
D X 6pcs

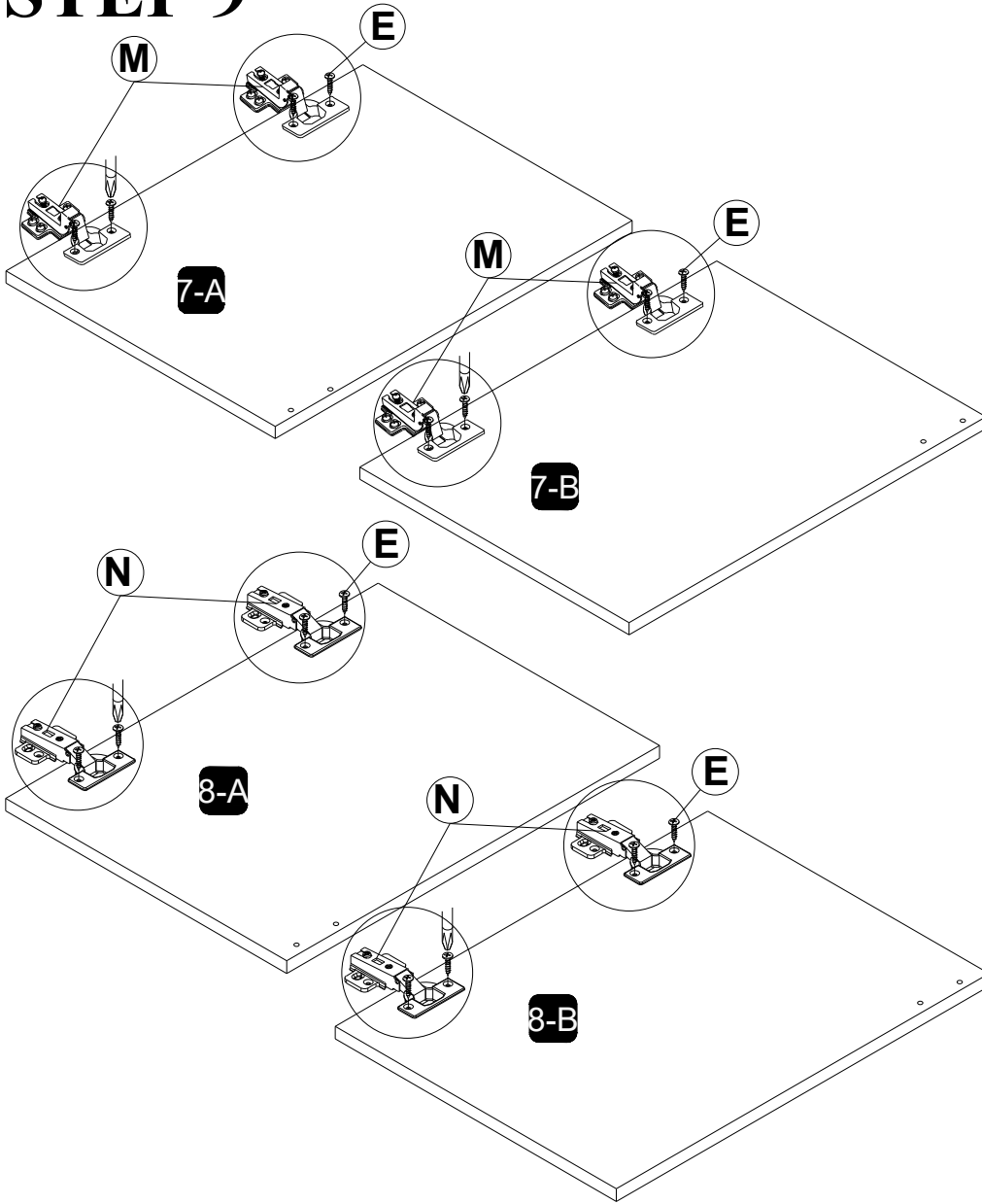


# STEP 8

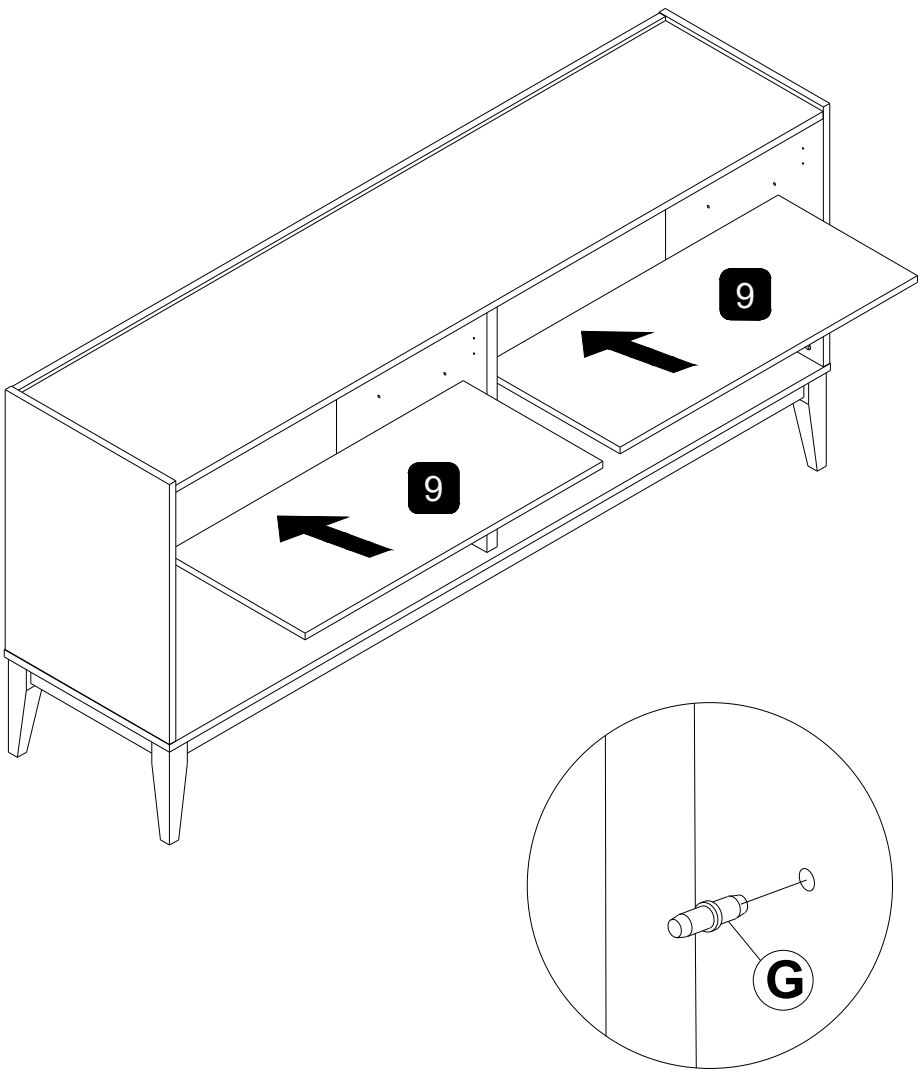


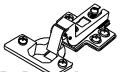
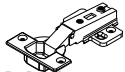
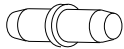
|                                                                                     |                                                                                     |                                                                                     |                                                                                      |  |  |  |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--|--|--|--|
|  |  |  |  |  |  |  |  |
| A X 10pcs                                                                           | C X 10pcs                                                                           | D X 6pcs                                                                            |                                                                                      |  |  |  |  |

# STEP 9

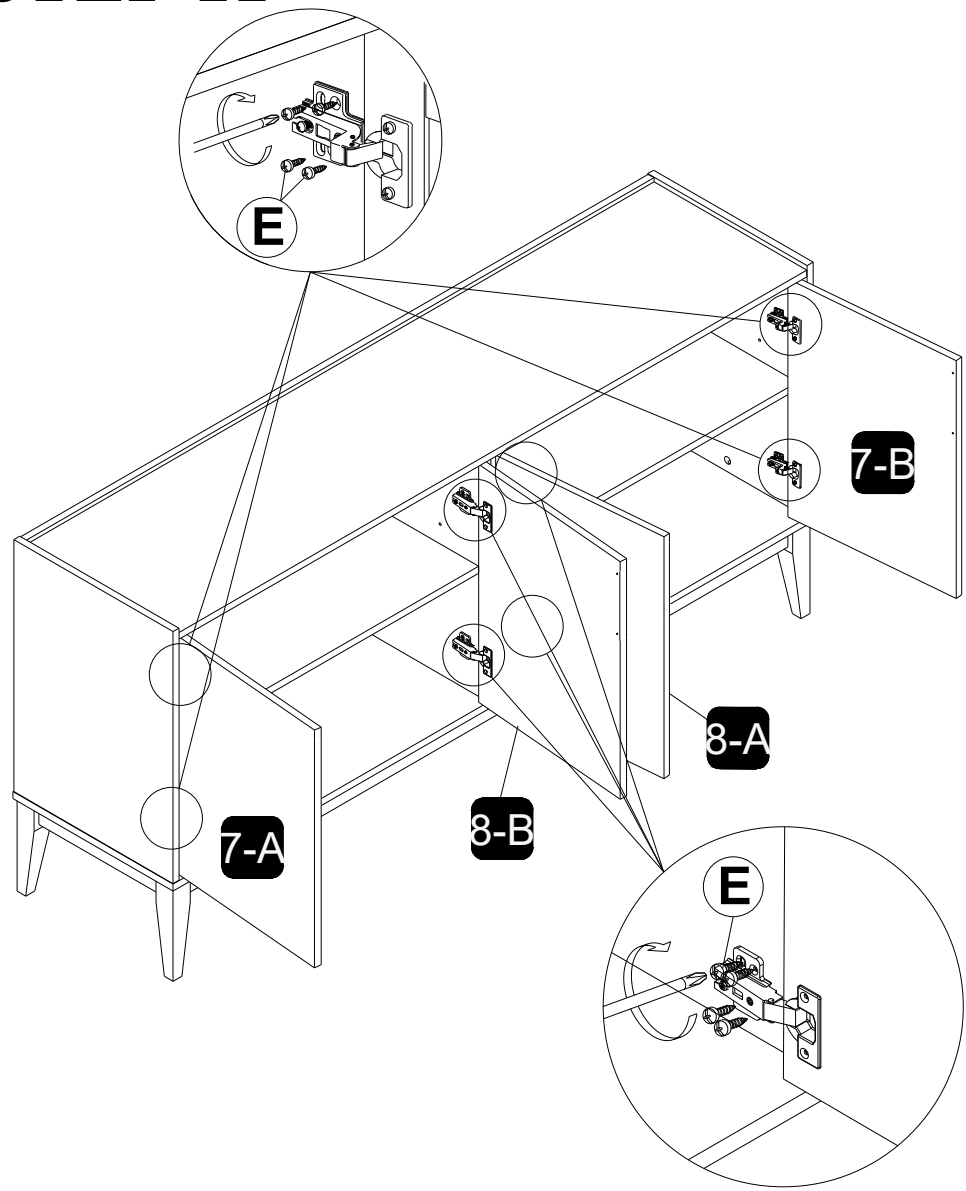


# STEP 10

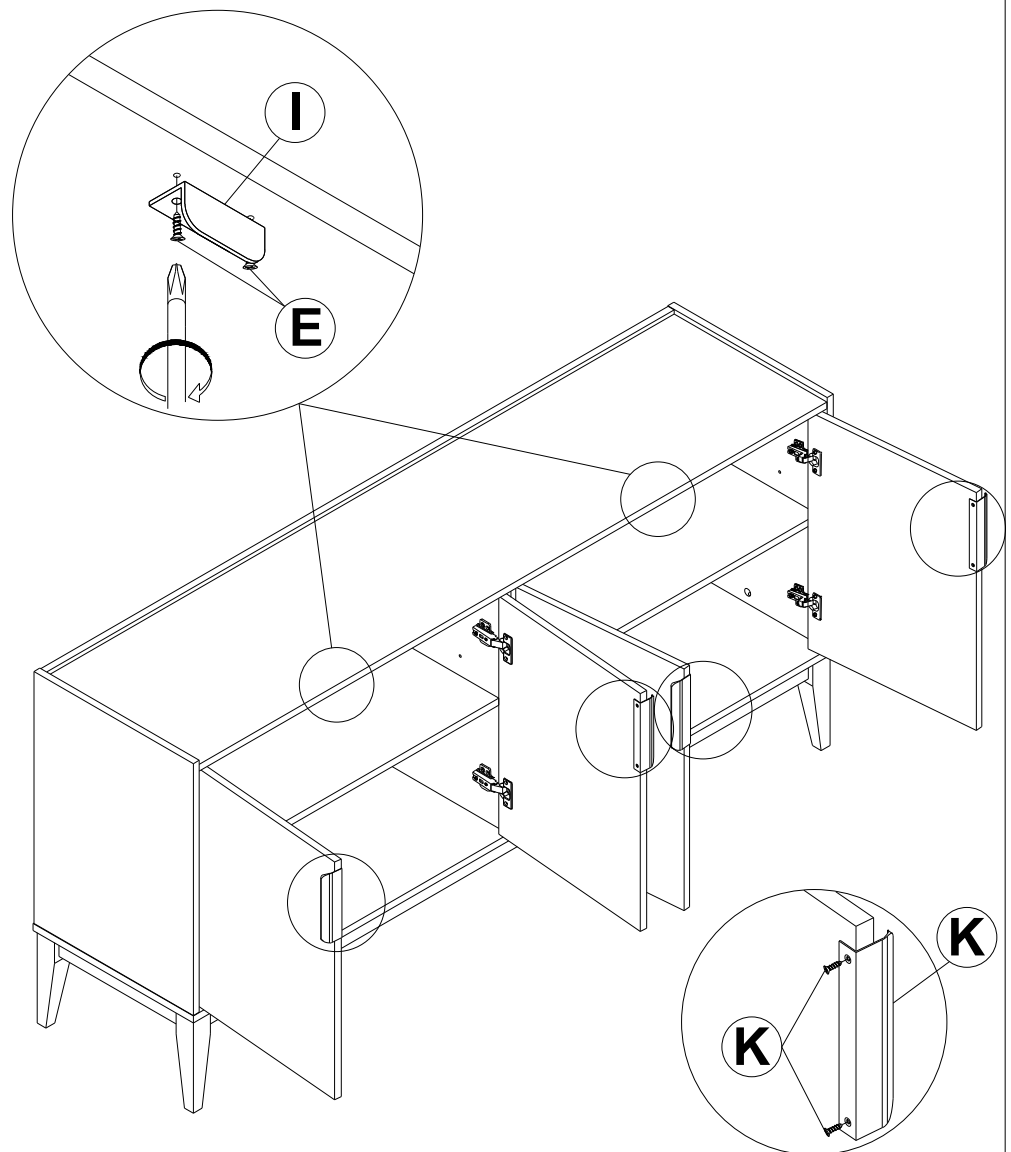


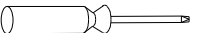
|                                                                                                  |                                                                                                 |                                                                                                 |                                                                                      |                                                                                                   |  |  |  |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--|--|--|
| <br>E X 16pcs | <br>M X 4pcs | <br>N X 4pcs |  | <br>G X 8pcs |  |  |  |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--|--|--|

# STEP 11

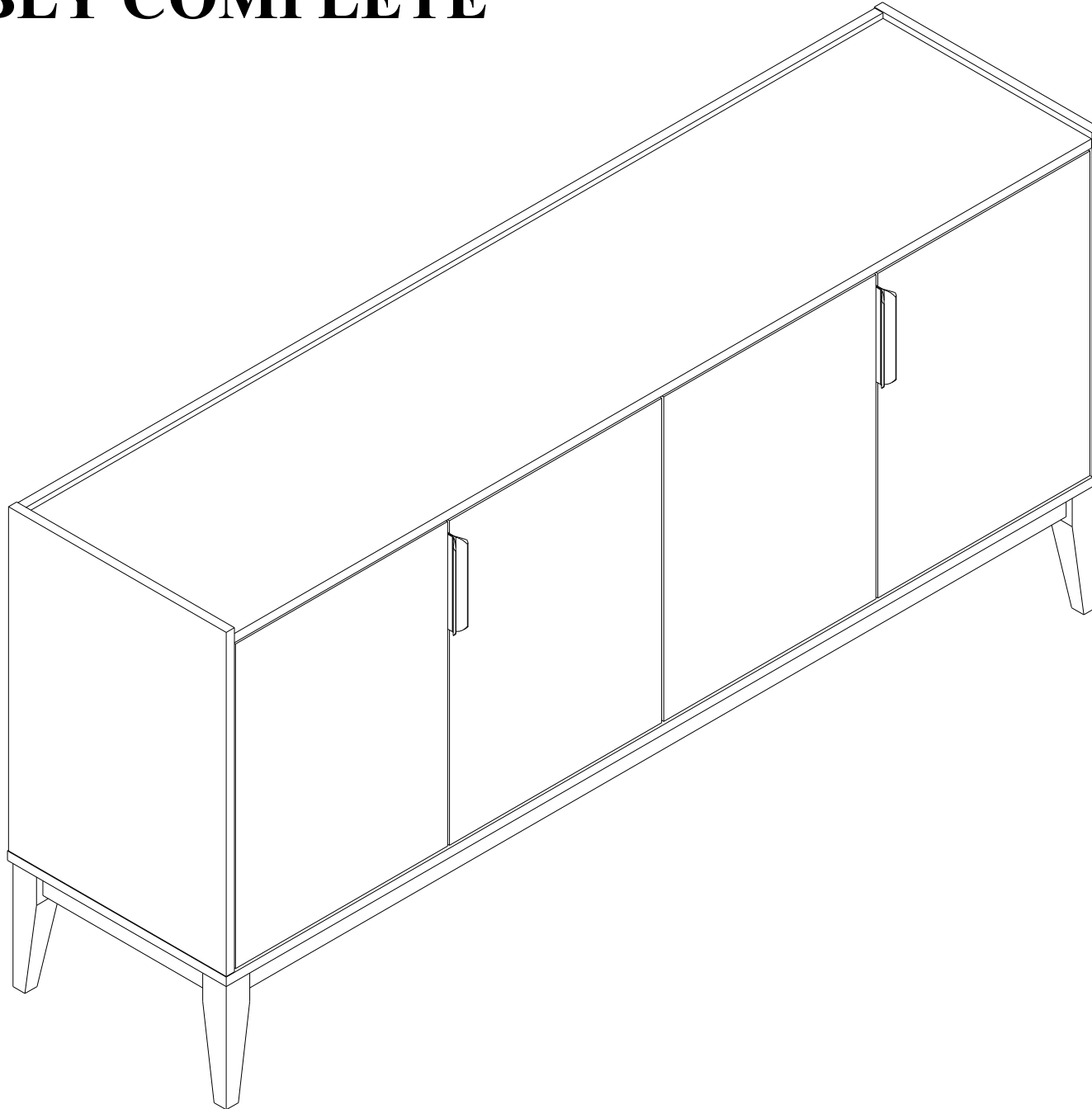


# STEP 12



|                                                                                                  |                                                                                     |  |  |                                                                                                   |                                                                                                   |                                                                                                    |                                                                                       |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|--|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| <br>E X 32pcs |  |  |  | <br>E X 4pcs | <br>I X 2pcs | <br>K X 4sets |  |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|--|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|

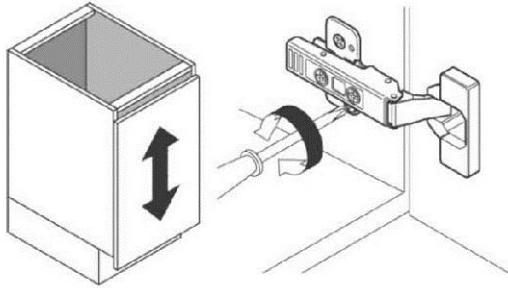
**ASSEMBLY COMPLETE**



## ASSEMBLY INSTRUCTIONS

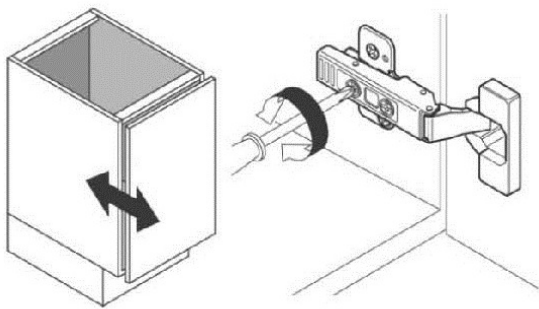
### How to Concealed Hinges

**Height Adjustment-**helps you to adjust doors so they align at the top and bottom.



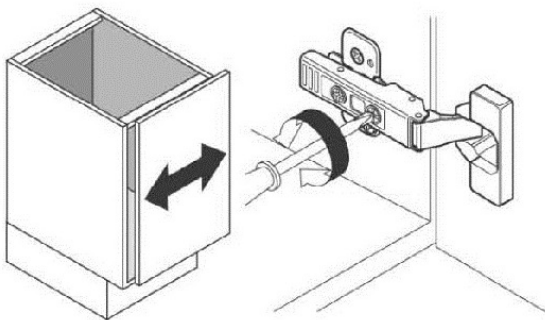
**Note:** Run your hand along the underside of the doors. You will easily feel which door are sitting lower than the others.

**Depth Adjustment-** Lets you bring a door into alignment with vertical surfaces such as drawers.



**Note:** Check to make sure you are not missing a door bumper. Missing door bumpers will cause your cabinet to look out of alignment.

**Side Adjustment-** adjusts gaps between doors and alleviates rubbing doors.



**Note:** Right Side Hinge: Clockwise moves door to RIGHT, CCW moves door to LEFT.  
Left Side Hinge: Clockwise moves door to LEFT, CCW door to RIGHT.