

FLEXSTEEL®

W1020 - 90K1 / 90K2 / 90R3

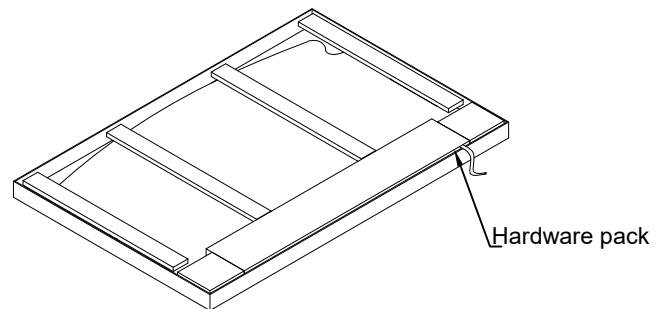
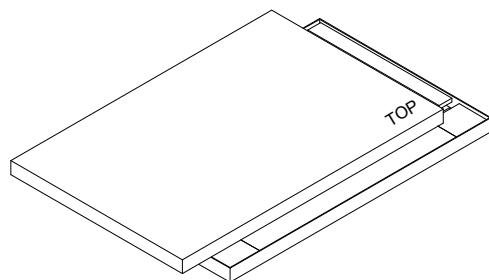
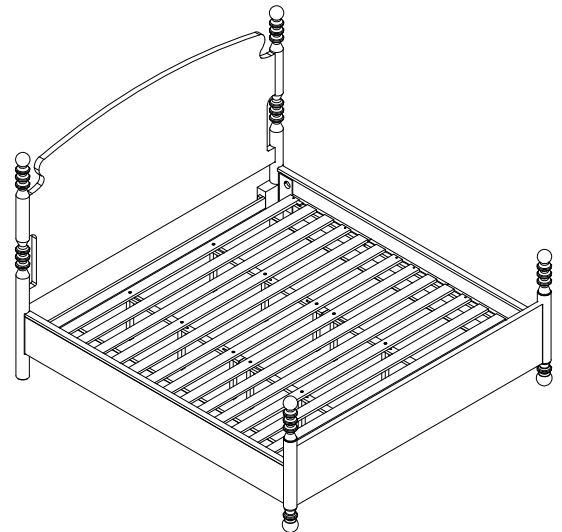
King Panel Bed

IMPORTANT

Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

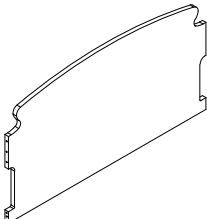
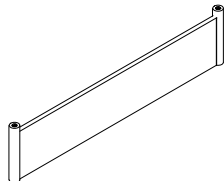
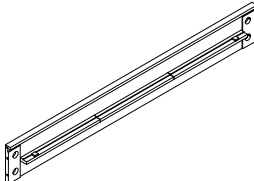
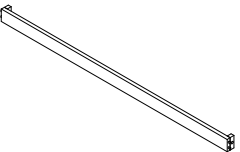
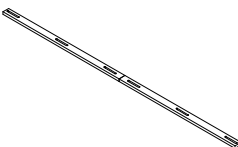
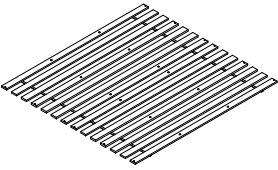
We have taken great care in the design of this product and request that you carefully and accurately follow our assembly instructions to ensure proper set-up.

A Phillips Head Screwdriver is required for assembly (Not Provided)

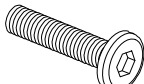
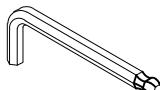
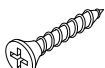
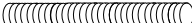
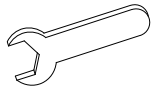


Part List

Assembly Instructions 1/4

- | | | | | | |
|---|---|---|--|---|---|
|  |  |  |  |  |  |
| A. Headboard Panel
1 piece | B. Footboard Panel
1 piece | C. Side rail
2 pieces | D. Footboard
Upper Post
2 pieces | E. Footboard
Lower Post
2 pieces | F. Headboard
Left Post
1 piece |
|  |  |  |  |  | |
| G. Headboard
Right Post
1 piece | H. Headboard
Bottom Rail
1 piece | I. Center Rail
2 pieces | J. Roll Slats
1set | K. Slat Support
12 pieces | |

Hardware List

- | | | | | |
|---|---|---|---|---|
|  |  |  |  |  |
| Bolt
Ø5/16" x 18 UNC x 1-3/4"
8 pieces | Spring Washer
Ø5/16" x 1.5mm
8 pieces | Flat Washer
Ø5/16" x Ø19 x 1.5mm
8 pieces | Hex Key
5/32"
1 piece | Screw
#4 x 1-1/4"
12 pieces |
|  |  |  |  |  |
| Thread Bolt
Ø5/16" x 18 UNC x 3-1/2"
8 pieces | Curved Washer
1" x 5/8" x 1/16"
8 pieces | Hexagonal Nut
Ø5/16" x 1/2"
8 pieces | Spanner Wrench
1/2"
1 pieces | Wooden Dowel
Ø10mm x 1-1/4"
4 pieces |

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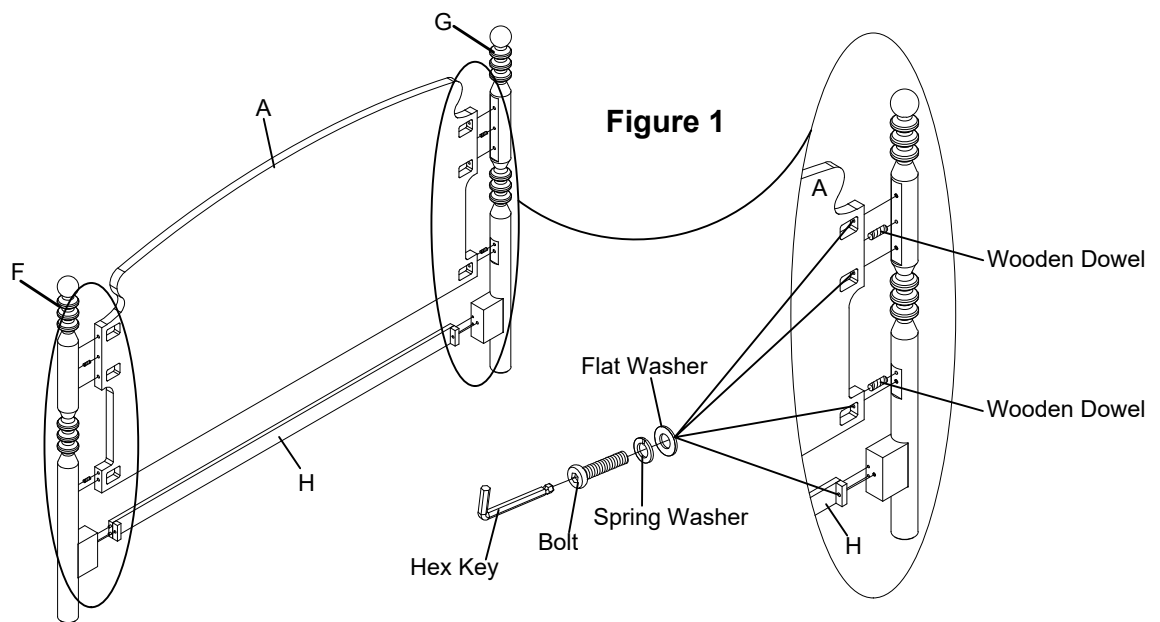
Assembly Instructions 2/4

IMPORTANT NOTES

- Do not tighten up all the bolts until each part is properly assembled.
- Keep the Hex Key and Spanner Wrench in a safe place as you may need to tighten up the bolts in the future.
- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

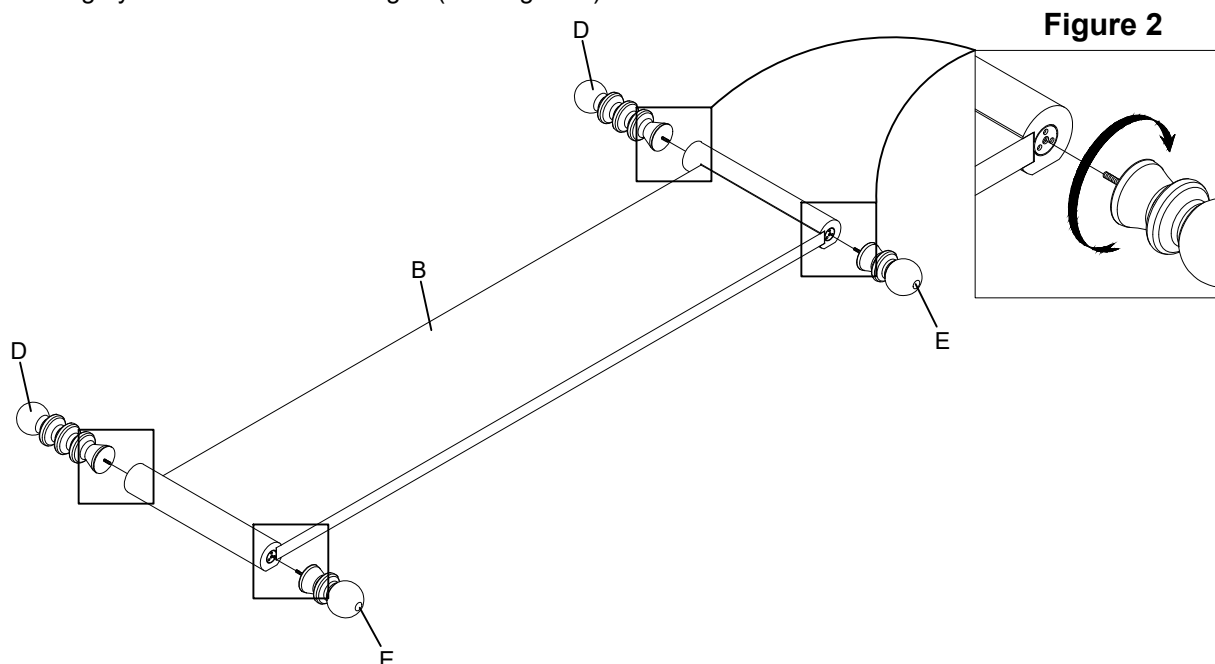
STEP 1

Fix Headboard Left Post (D) and Headboard Right Post (E) to Headboard Panel (A) and Headboard Bottom Rail (H). Insert Wooden Dowels, Bolts, Spring Washers, Flat Washers and fully tighten bolts with the Hex Key. (See Figure 1)



STEP 2

Connect the Footboard Upper Post (D) and Footboard Lower Post (E) to the Footboard Panel (B) by turning by hand clockwise until tight. (See Figure 2)

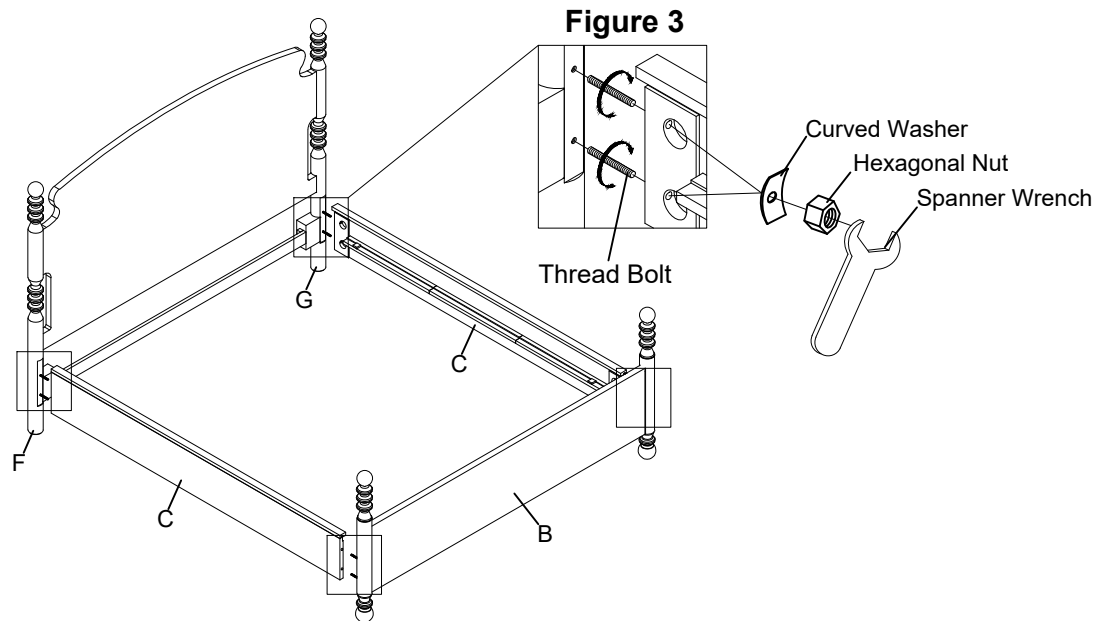


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Assembly Instructions 3/4

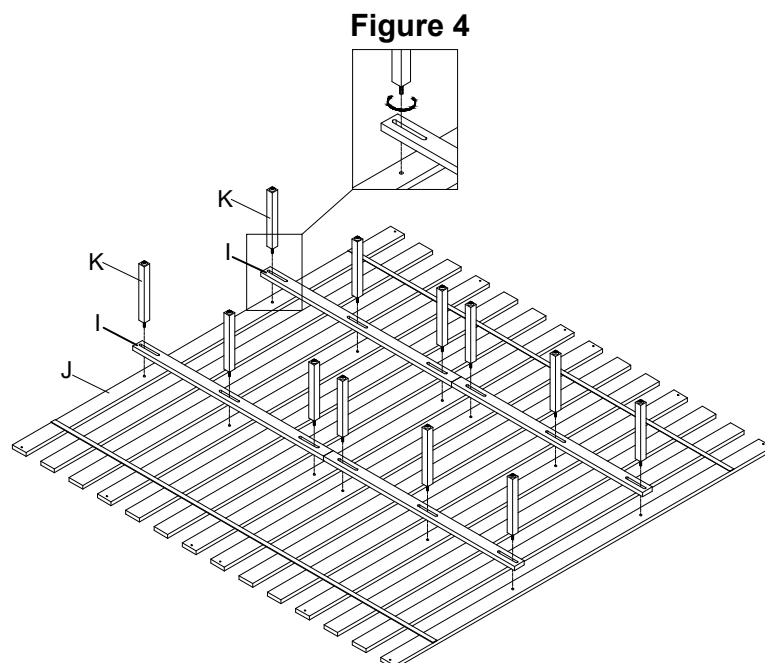
STEP 3

Connect the Side rails (C) to Headboard Post (F) and (G) and Footboard Panel (B). Insert Thread Bolts, Curved Washers, Hexagonal Nuts and fully tighten bolts with Spanner Wrench. (See Figure 3)



STEP 4

Connect the Slat Supports (K) and Center Rail (I) to Roll Slats (J) by passing the bolt on the Slat Supports (K) through the slots in the Center Rails (I), and rotating them by hand clockwise until tight. (See Figure 4)

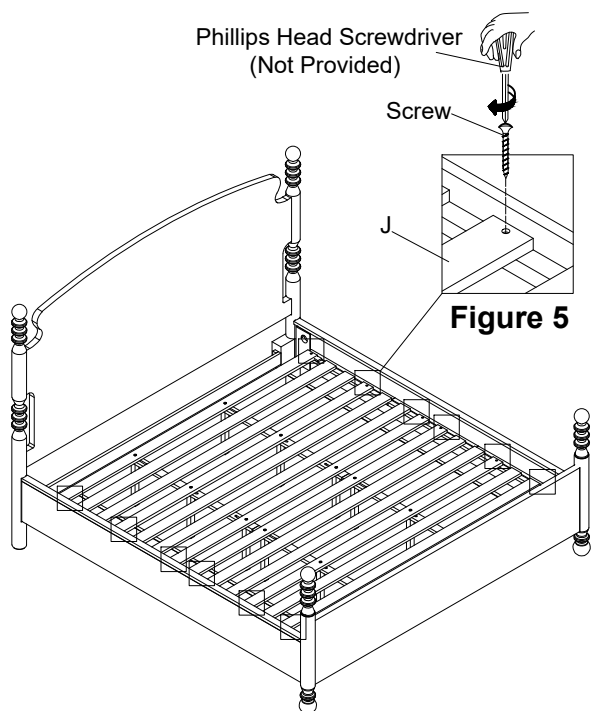


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Assembly Instructions 4/4

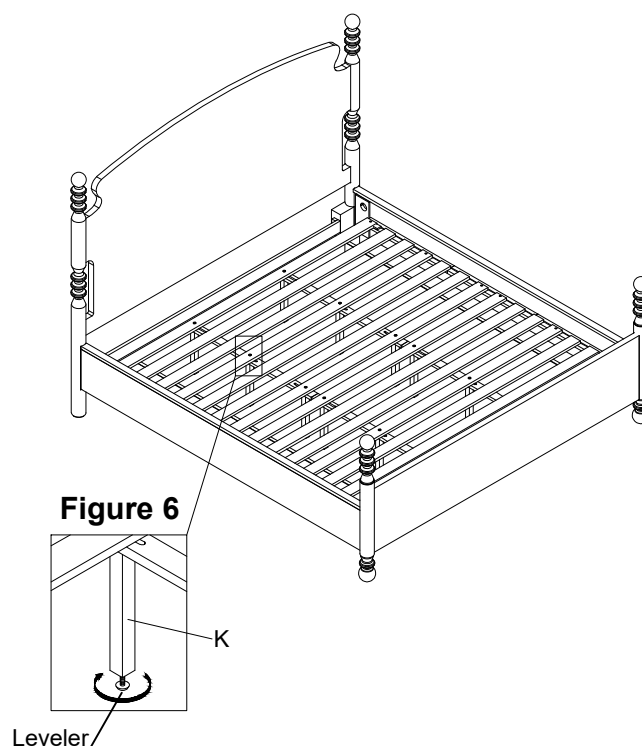
STEP 5

Fix Roll Slats (J) to Side rails (C). Insert Screws.
(See Figure 5)



STEP 6

Adjust the levelers on the Slat Supports (K) to ensure they are all touching the floor and ensure the Roll Slats (J) are flat. (See Figure 6)



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the bed.
- Do not place hot items directly on the bed.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the bed clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

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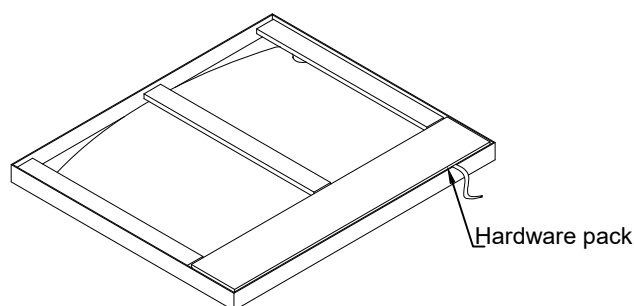
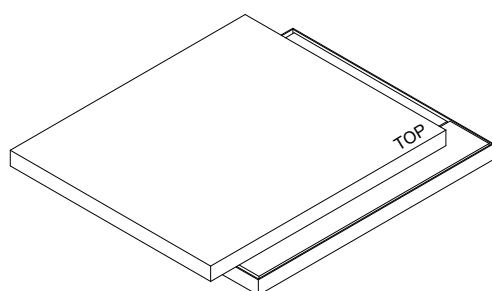
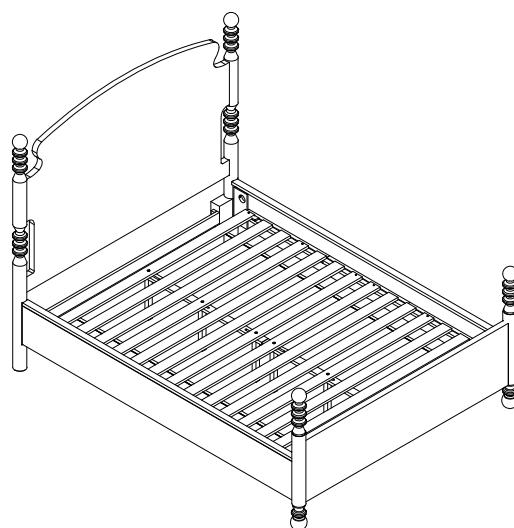
Queen Panel Bed

IMPORTANT

Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

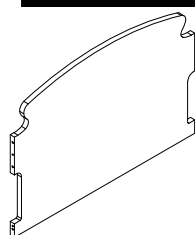
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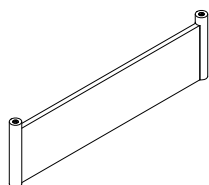


Part List

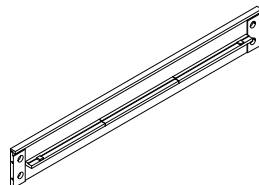
Assembly Instructions 1/4



A. Headboard Panel
1 piece



B. Footboard Panel
1 piece



C. Side rail
2 pieces



D. Footboard
Upper Post
2 pieces



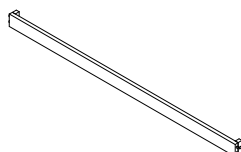
E. Footboard
Lower Post
2 pieces



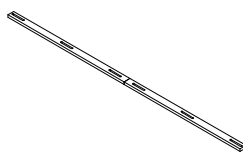
F. Headboard
Left Post
1 piece



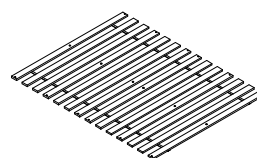
G. Headboard
Right Post
1 piece



H. Headboard
Bottom Rail
1 piece



I. Center Rail
1 piece

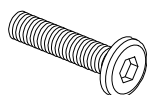


J. Roll Slats
1set



K. Slat Support
6 pieces

Hardware List



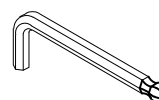
Bolt
Ø5/16" x 18 UNC x 1-3/4"
8 pieces



Spring Washer
Ø5/16" x 1.5mm
8 pieces



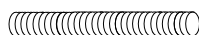
Flat Washer
Ø5/16" x Ø19 x 1.5mm
8 pieces



Hex Key
5/32"
1 piece



Screw
#4 x 1-1/4"
12 pieces



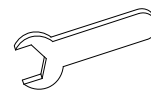
Thread Bolt
Ø5/16" x 18 UNC x 3-1/2"
8 pieces



Curved Washer
1" x 5/8" x 1/16"
8 pieces



Hexagonal Nut
Ø5/16" x 1/2"
8 pieces



Spanner Wrench
1/2"
1 pieces



Wooden Dowel
Ø10mm x 1-1/4"
4 pieces

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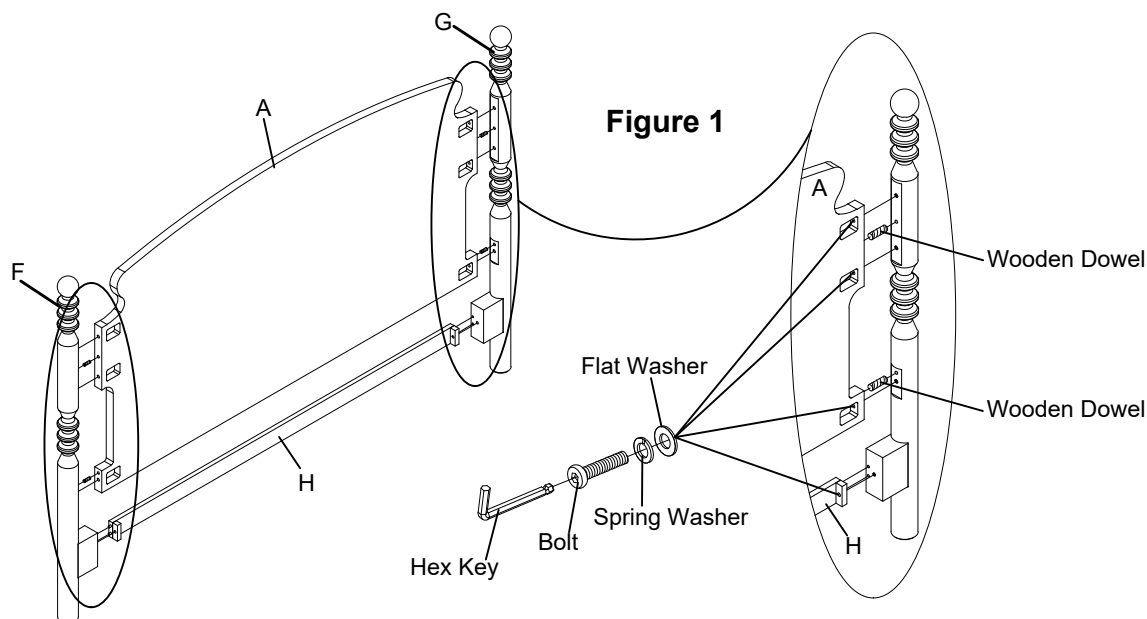
Assembly Instructions 2/4

IMPORTANT NOTES

- Do not tighten up all the bolts until each part is properly assembled.
- Keep the Hex Key and Spanner Wrench in a safe place as you may need to tighten up the bolts in the future.
- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

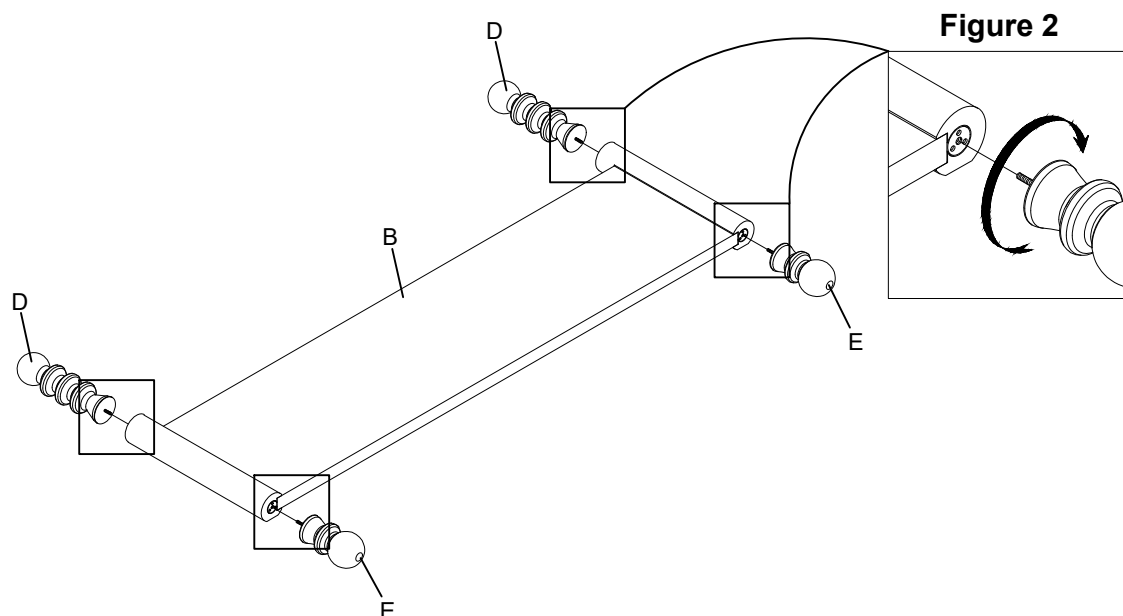
STEP 1

Fix Headboard Left Post (D) and Headboard Right Post (E) to Headboard Panel (A) and Headboard Bottom Rail (H). Insert Wooden Dowels, Bolts, Spring Washers, Flat Washers and fully tighten bolts with the Hex Key. (See Figure 1)



STEP 2

Connect the Footboard Upper Post (D) and Footboard Lower Post (E) to the Footboard Panel (B) by turning by hand clockwise until tight. (See Figure 2)

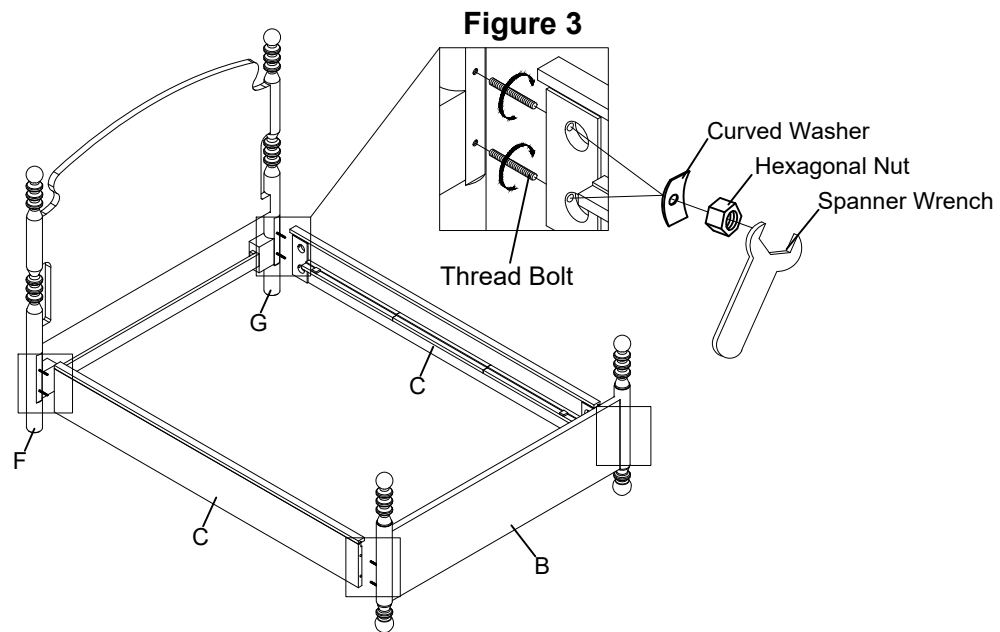


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Assembly Instructions 3/4

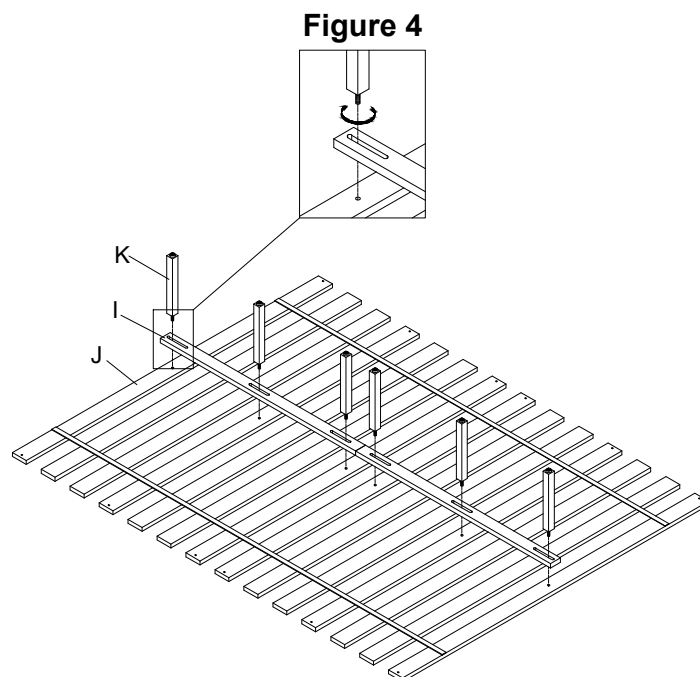
STEP 3

Connect the Side rails (C) to Headboard Post (F) and (G) and Footboard Panel (B). Insert Thread Bolts, Curved Washers, Hexagonal Nuts and fully tighten bolts with Spanner Wrench. (See Figure 3)



STEP 4

Connect the Slat Supports (K) and Center Rail (I) to Roll Slats (J) by passing the bolt on the Slat Supports (K) through the slots in the Center Rails (I), and rotating them by hand clockwise until tight. (See Figure 4)

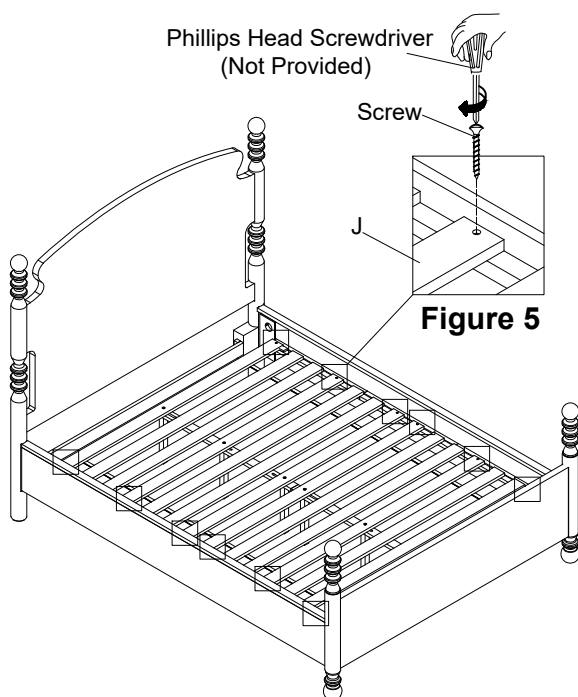


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Assembly Instructions 4/4

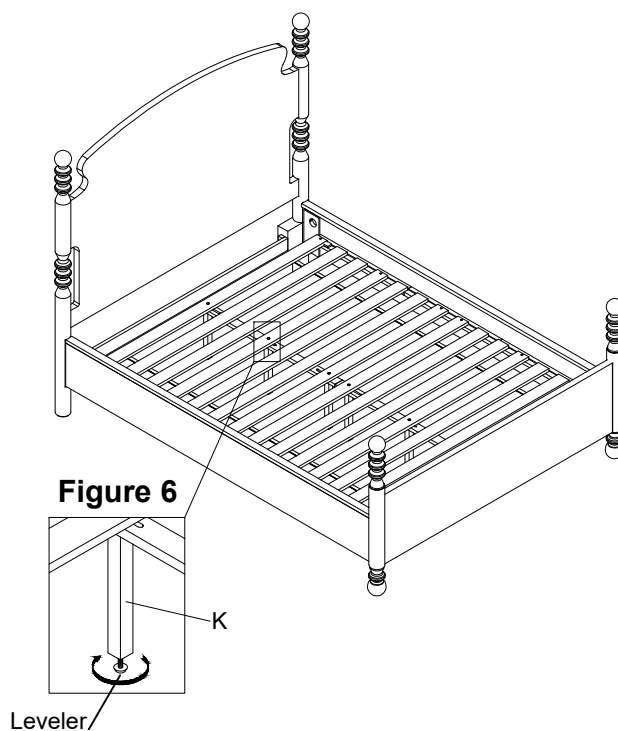
STEP 5

Fix Roll Slats (J) to Side rails (C). Insert Screws.
(See Figure 5)



STEP 6

Adjust the levelers on the Slat Supports (K) to ensure they are all touching the floor and ensure the Roll Slats (J) are flat. (See Figure 6)



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the bed.
- Do not place hot items directly on the bed.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the bed clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

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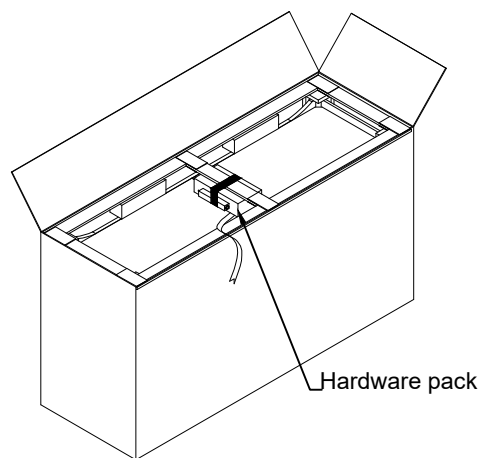
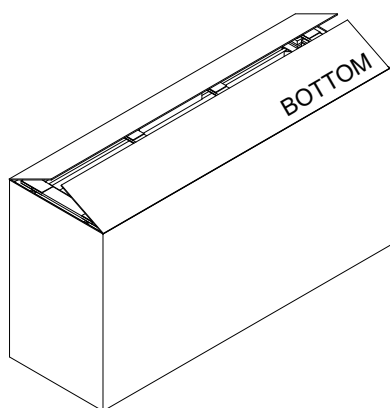
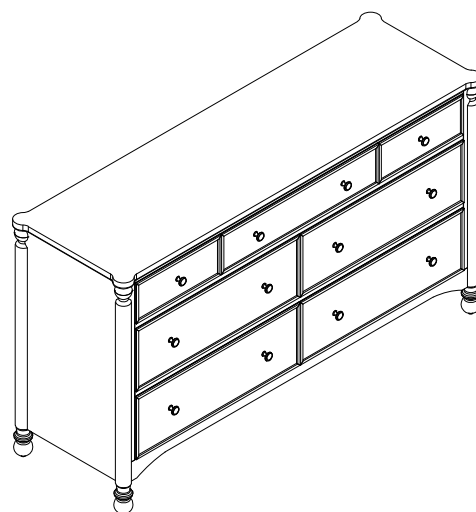
W1020-860

Dresser

IMPORTANT

Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

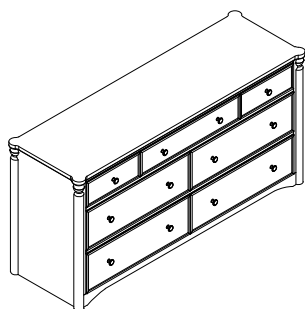
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Hardware pack

Part List

Assembly Instructions 1/3



A. Box
1 piece

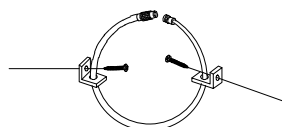


B. Leg
4 pieces



C. Support Leg
1 piece

Hardware List



Tip Restraint Kit
1 set

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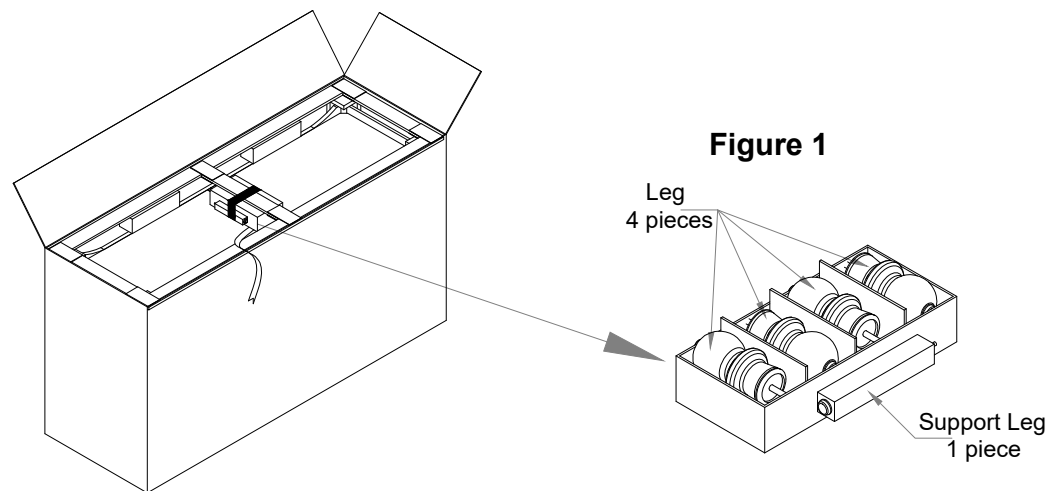
Assembly Instructions 2/3

IMPORTANT NOTES

- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

STEP 1

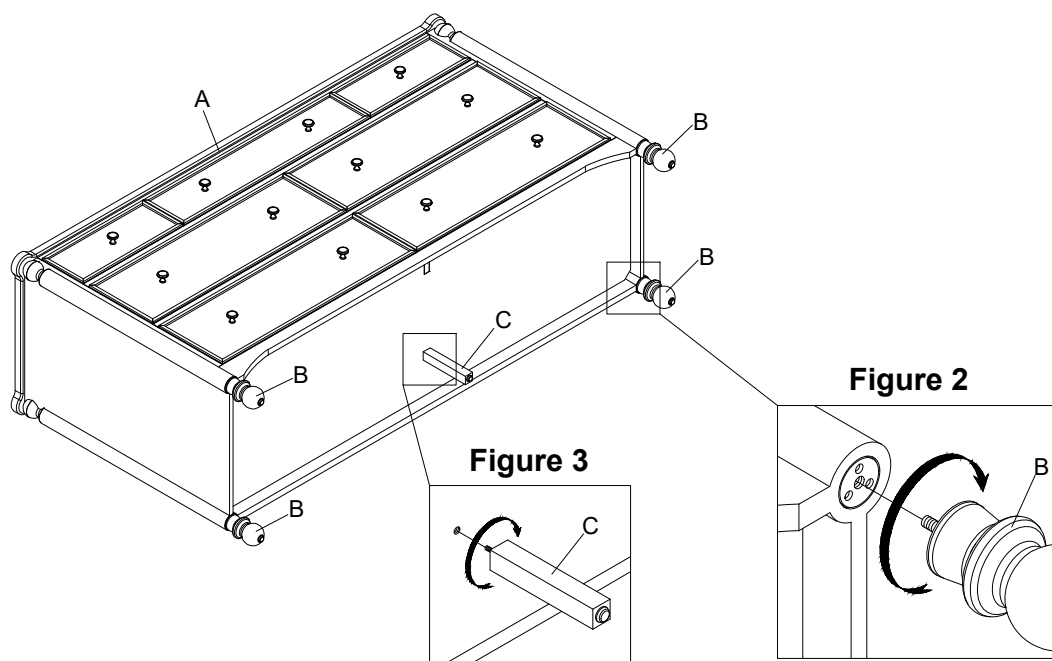
Open carton box from the bottom, and take out the assembly parts where it is located - Leg (B), Support Leg (C). (See Figure 1)



STEP 2

Connect the Legs (B) to the Box (A) by turning the legs clockwise by hand until tight. (See Figure 2)

Connect the Support Leg (C) to the Box (A) by turning the leg clockwise by hand until tight. (See Figure 3)



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Assembly Instructions 3/3

STEP 3

Flip the Dresser upright. Adjust the levelers on the legs until the furniture is leveled. (See Figure 4)

The drawers can be adjusted up or down as necessary using the adjustment knob under the drawers on the drawer glides. (See Figure 5)

Pull out the slide latch at the bottom of the drawer and lift the drawer up to remove it. (See Figure 6)

NOTE: There is a tip restraint kit provided on the back of this product. Take care to read the instructions thoroughly and install it immediately when placed in the home.

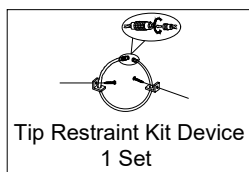


Figure 4

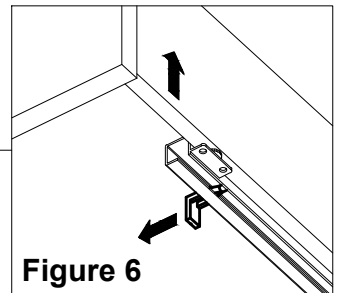
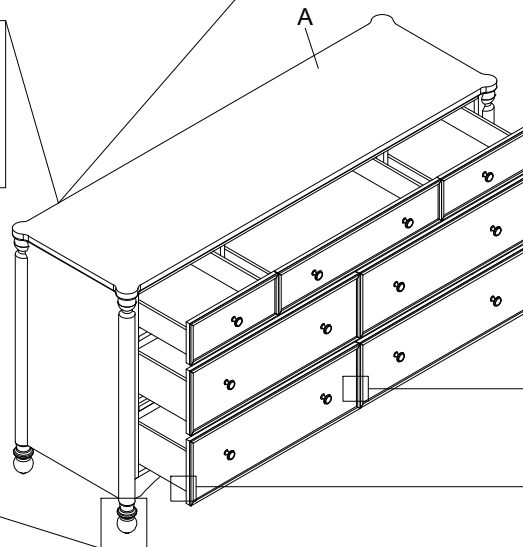
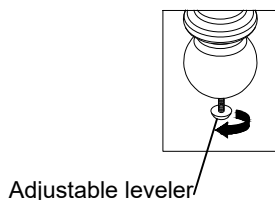


Figure 6

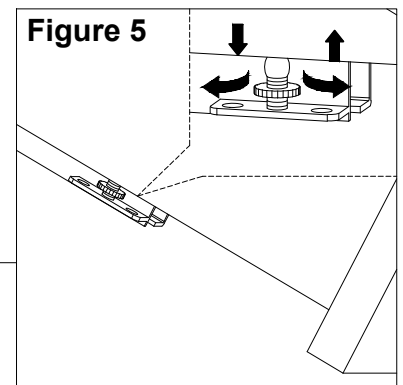


Figure 5

CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the dresser.
- Do not place hot items directly on the dresser.
- Use placemats or trivets under hot items and coasters under beverages to prevent marks and stains.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the dresser clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

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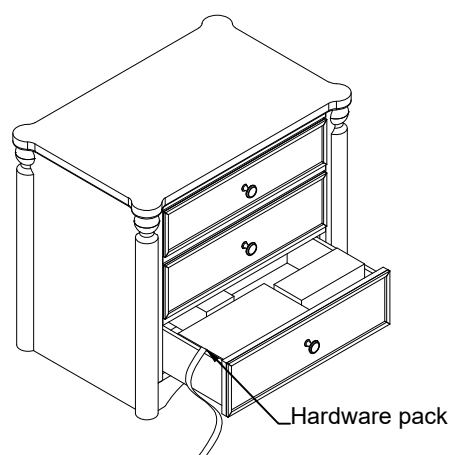
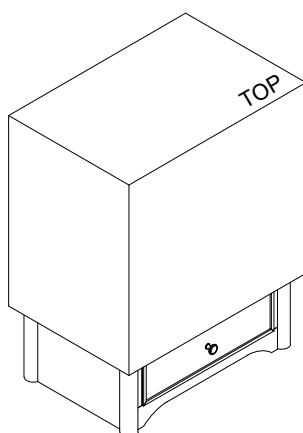
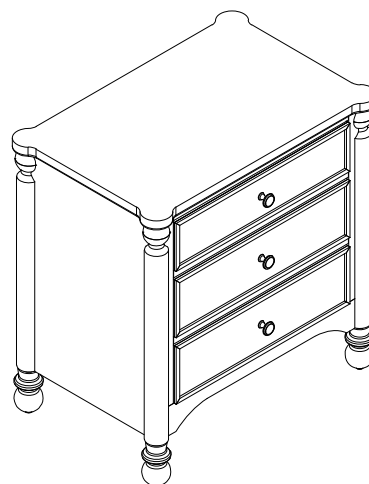
W1020-863

Nightstand

IMPORTANT

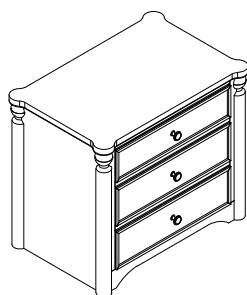
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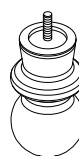


Part List

Assembly Instructions 1/3

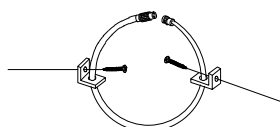


A. Box
1 piece



B. Leg
4 pieces

Hardware List



Tip Restraint Kit
1 set

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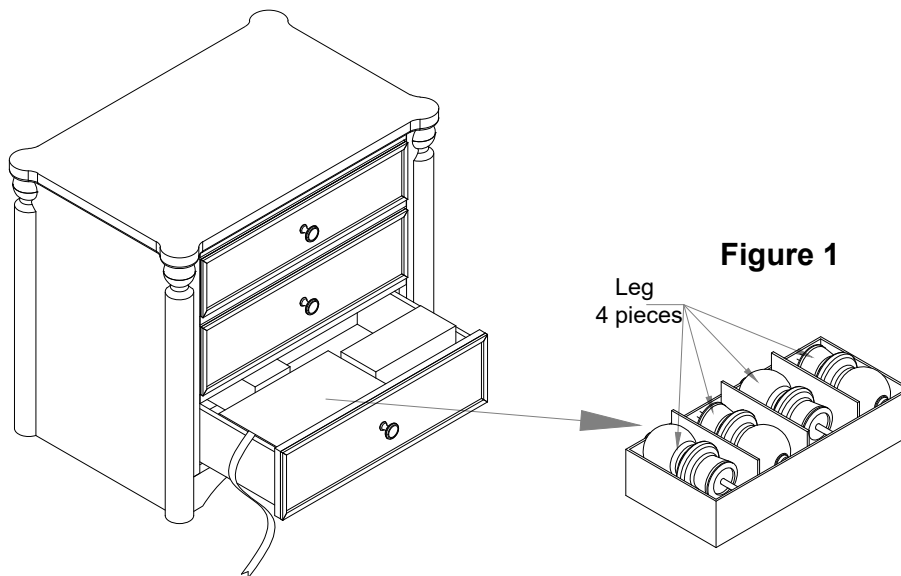
Assembly Instructions 2/3

IMPORTANT NOTES

- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

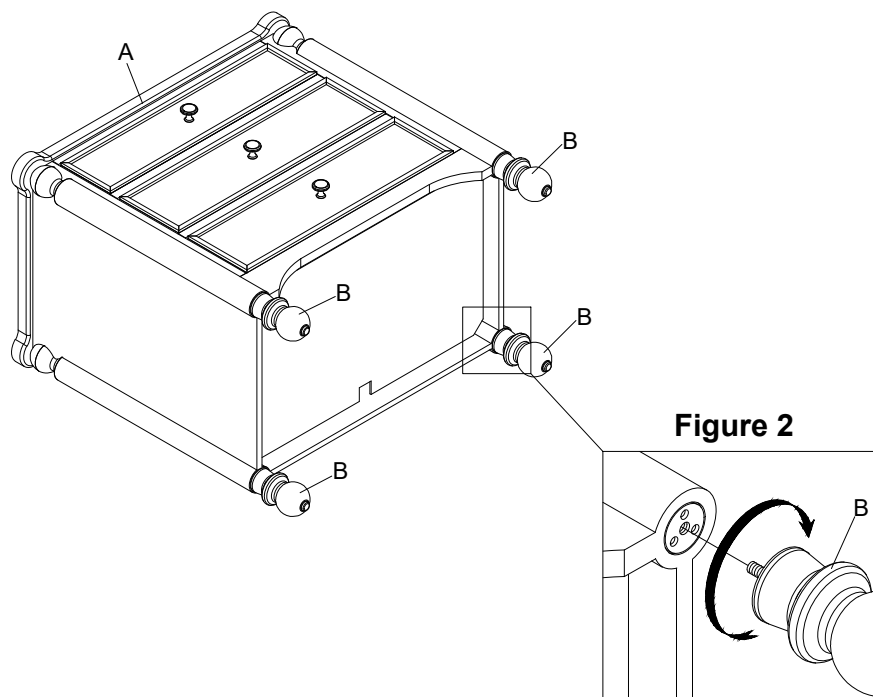
STEP 1

Pull out the bottom drawer box to get out the assembly parts - legs (B). (See Figure 1)



STEP 2

Connect the Legs (B) to the Box (A) by turning the legs clockwise by hand until tight. (See Figure 2)



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Assembly Instructions 3/3

STEP 3

Flip the nightstand upright. Adjust the levelers on the legs until the furniture is leveled. (See Figure 3)

The drawers can be adjusted up or down as necessary using the adjustment knob under the drawers on the drawer glides. (See Figure 4)

Pull out the slide latch at the bottom of the drawer and lift the drawer up to remove it. (See Figure 5)

NOTE: There is a tip restraint kit provided on the back of this product. Take care to read the instructions thoroughly and install it immediately when placed in the home.

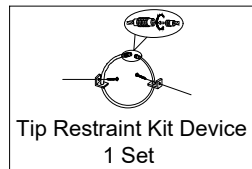


Figure 3

Adjustable leveler

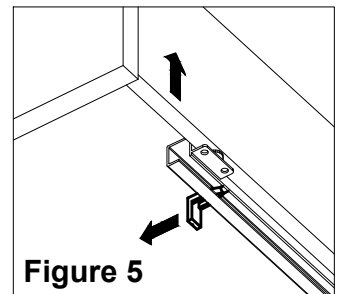
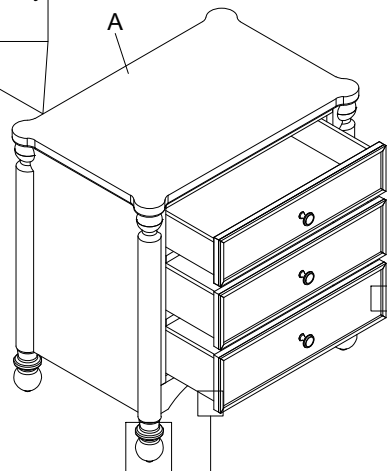
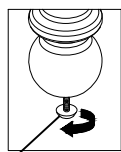
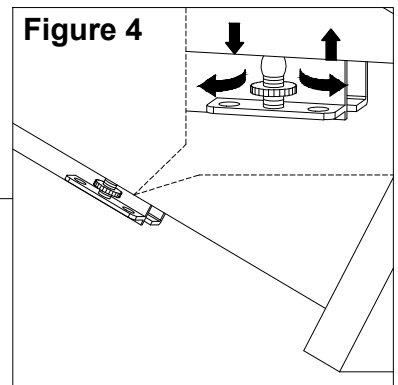


Figure 4



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the nightstand.
- Do not place hot items directly on the nightstand.
- Use placemats or trivets under hot items and coasters under beverages to prevent marks and stains.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the nightstand clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

Flexsteel Industries, Inc.

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toll-free:

1-888-415-3979

Monday-Friday

8:00 a.m. -5:00 p.m.

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Email:

customersolutions@flexsteel.com

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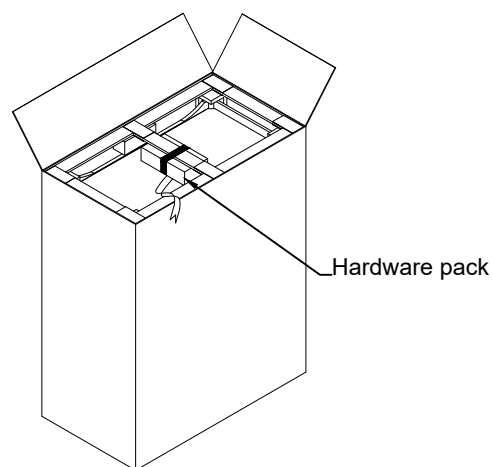
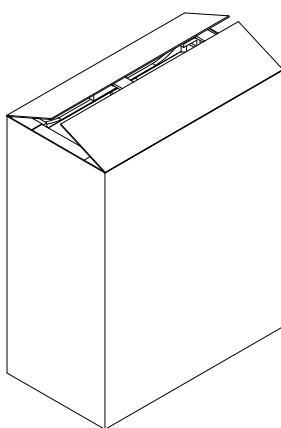
W1020-872

Drawer Chest

IMPORTANT

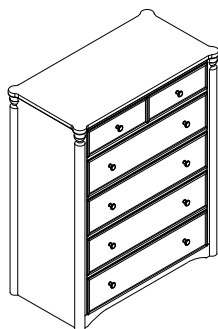
Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

We have taken great care in the design of this product and request that you carefully and accurately follow our assembly instructions to ensure proper set-up.



Part List

Assembly Instructions 1/3

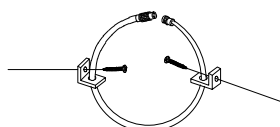


A. Box
1 piece



B. Leg
4 pieces

Hardware List



Tip Restraint Kit
1 set

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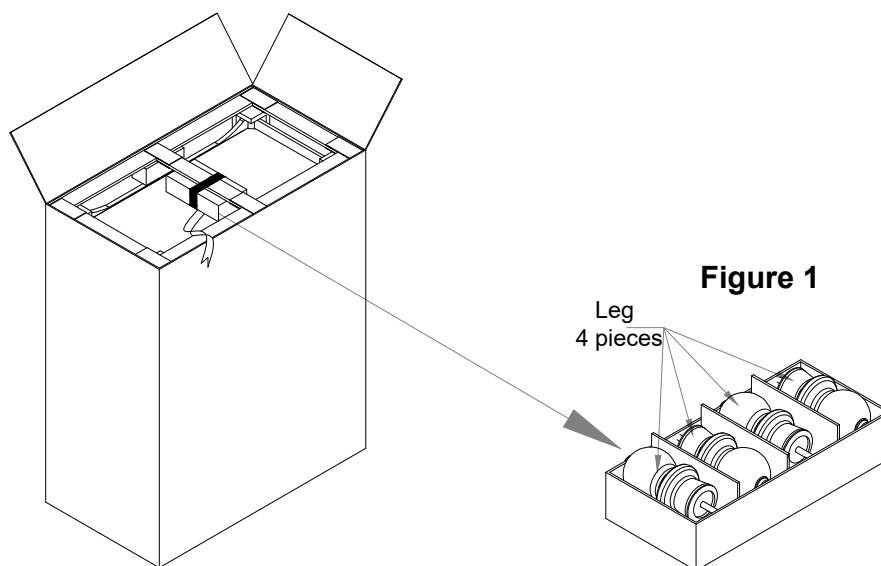
Assembly Instructions 2/3

IMPORTANT NOTES

- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

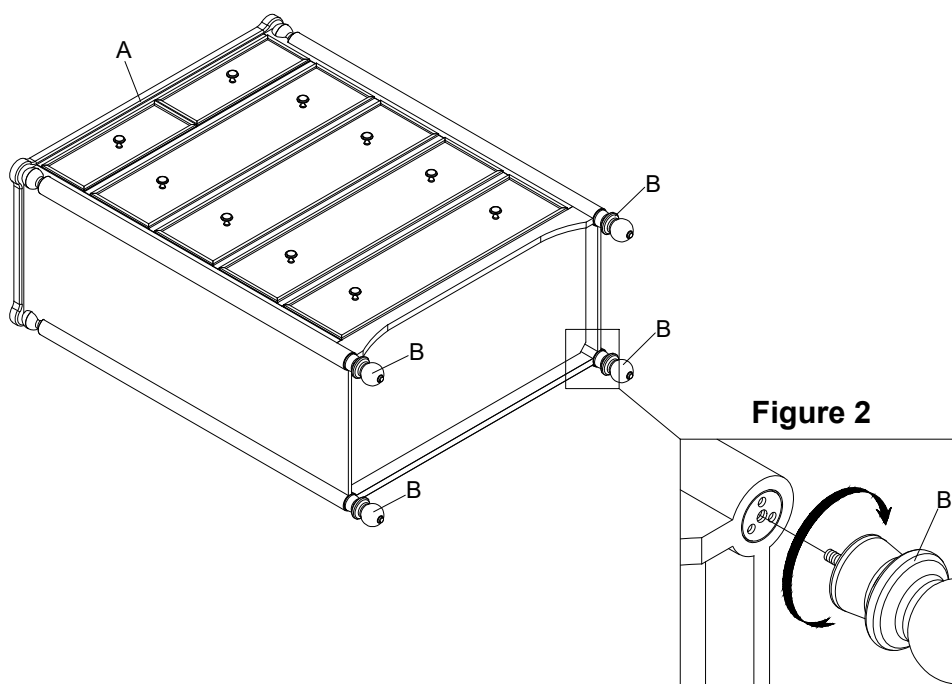
STEP 1

Open carton box from the bottom, and take out the assembly parts where it is located - Leg (B). (See Figure 1)



STEP 2

Connect the Legs (B) to the Box (A) by turning the legs clockwise by hand until tight. (See Figure 2)



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Assembly Instructions 3/3

STEP 3

Flip the chest upright. Adjust the levelers on the legs until the furniture is leveled. (See Figure 3)

The drawers can be adjusted up or down as necessary using the adjustment knob under the drawers on the drawer glides. (See Figure 4)

Pull out the slide latch at the bottom of the drawer and lift the drawer up to remove it. (See Figure 5)

NOTE: There is a tip restraint kit provided on the back of this product. Take care to read the instructions thoroughly and install it immediately when placed in the home.

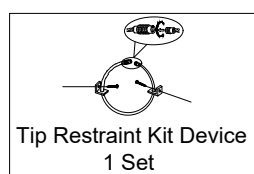
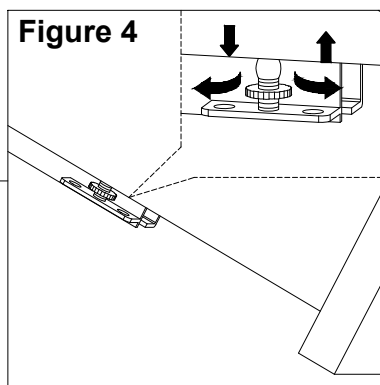
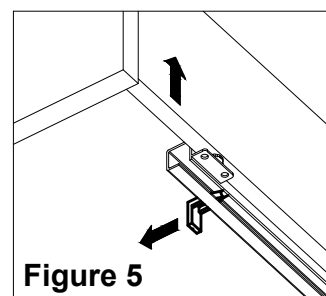
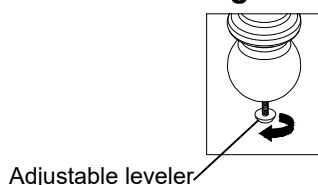


Figure 3



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the chest.
- Do not place hot items directly on the chest.
- Use placemats or trivets under hot items and coasters under beverages to prevent marks and stains.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the chest clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

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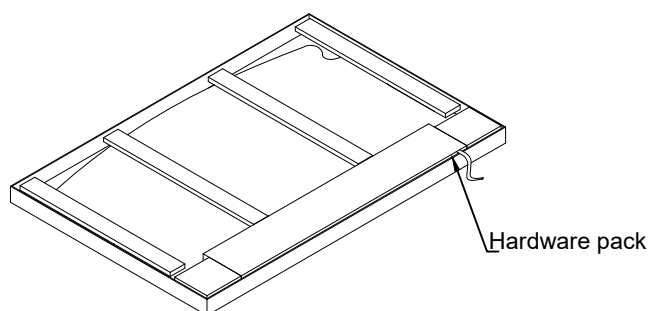
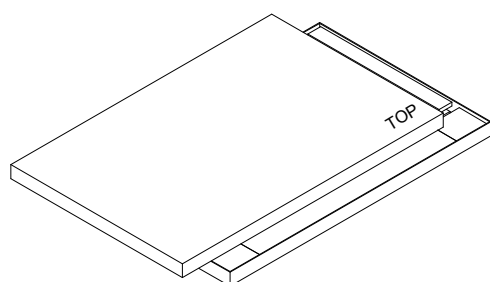
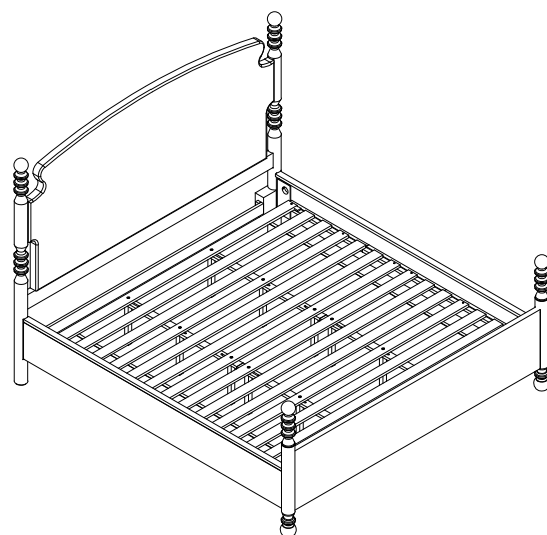
King Upholstered Bed

IMPORTANT

Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

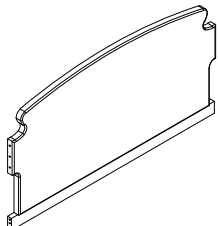
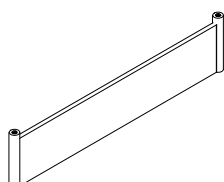
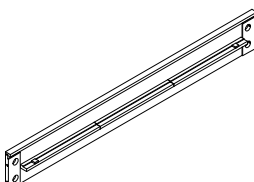
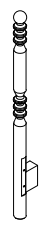
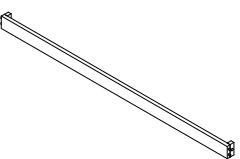
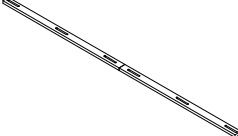
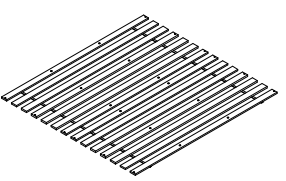
We have taken great care in the design of this product and request that you carefully and accurately follow our assembly instructions to ensure proper set-up.

A Phillips Head Screwdriver is required for assembly (Not Provided)

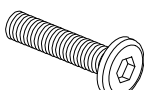
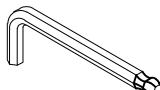
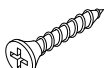
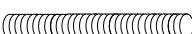
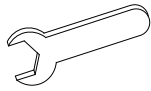


Part List

Assembly Instructions 1/4

- | | | | | | |
|---|---|---|--|---|---|
|  |  |  |  |  |  |
| A. Headboard Panel
1 piece | B. Footboard Panel
1 piece | C. Side rail
2 pieces | D. Footboard
Upper Post
2 pieces | E. Footboard
Lower Post
2 pieces | F. Headboard
Left Post
1 piece |
|  |  |  |  |  | |
| G. Headboard
Right Post
1 piece | H. Headboard
Bottom Rail
1 piece | I. Center Rail
2 pieces | J. Roll Slats
1set | K. Slat Support
12 pieces | |

Hardware List

- | | | | | |
|---|---|---|---|---|
|  |  |  |  |  |
| Bolt
Ø5/16" x 18 UNC x 1-3/4"
8 pieces | Spring Washer
Ø5/16" x 1.5mm
8 pieces | Flat Washer
Ø5/16" x Ø19 x 1.5mm
8 pieces | Hex Key
5/32"
1 piece | Screw
#4 x 1-1/4"
12 pieces |
|  |  |  |  |  |
| Thread Bolt
Ø5/16" x 18 UNC x 3-1/2"
8 pieces | Curved Washer
1" x 5/8" x 1/16"
8 pieces | Hexagonal Nut
Ø5/16" x 1/2"
8 pieces | Spanner Wrench
1/2"
1 pieces | Wooden Dowel
Ø10mm x 1-1/4"
4 pieces |

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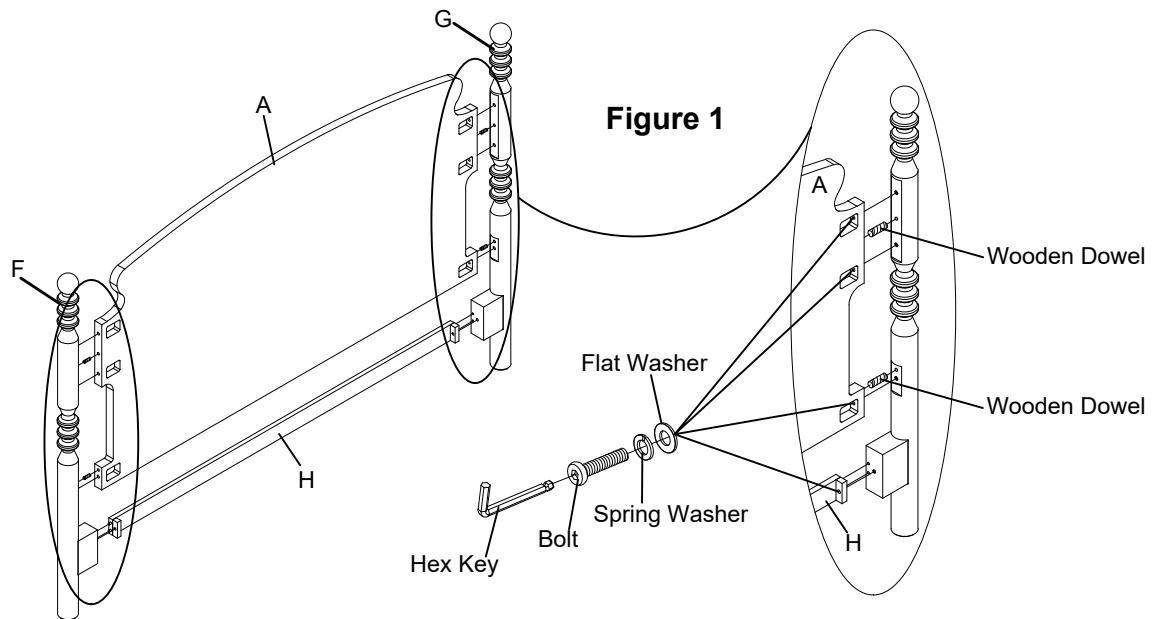
Assembly Instructions 2/4

IMPORTANT NOTES

- Do not tighten up all the bolts until each part is properly assembled.
- Keep the Hex Key and Spanner Wrench in a safe place as you may need to tighten up the bolts in the future.
- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

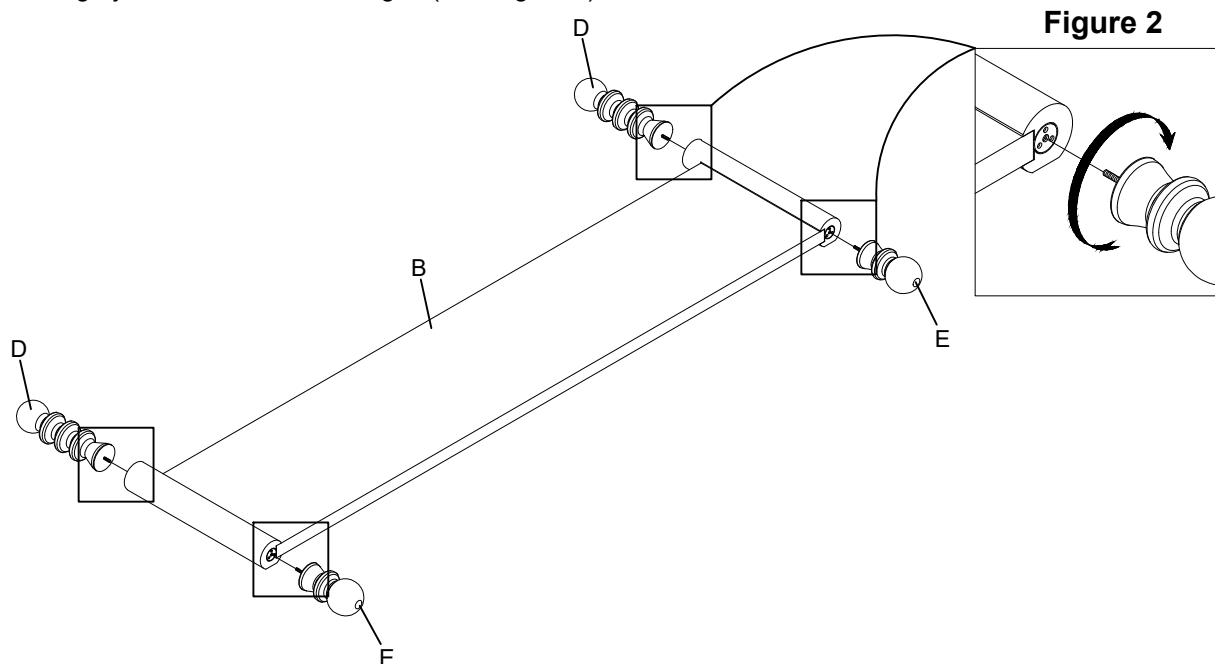
STEP 1

Fix Headboard Left Post (D) and Headboard Right Post (E) to Headboard Panel (A) and Headboard Bottom Rail (H). Insert Wooden Dowels, Bolts, Spring Washers, Flat Washers and fully tighten bolts with the Hex Key. (See Figure 1)



STEP 2

Connect the Footboard Upper Post (D) and Footboard Lower Post (E) to the Footboard Panel (B) by turning by hand clockwise until tight. (See Figure 2)

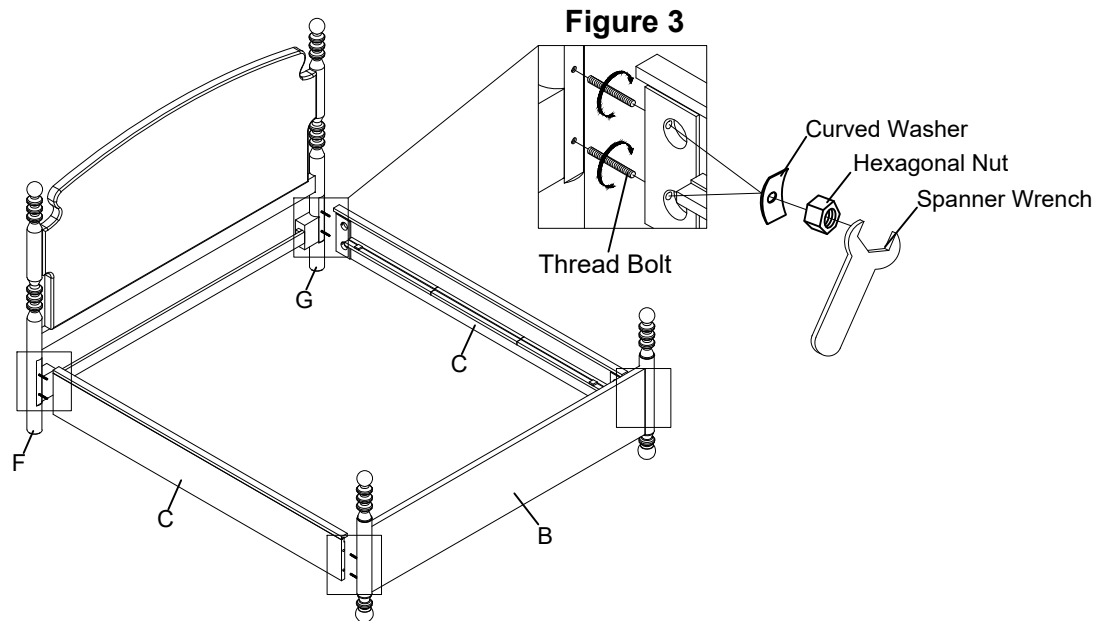


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Assembly Instructions 3/4

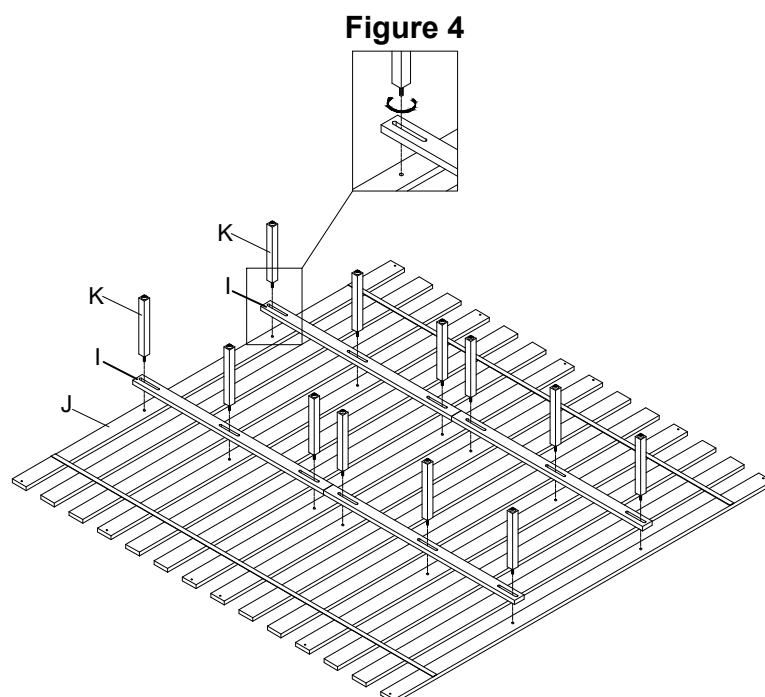
STEP 3

Connect the Side rails (C) to Headboard Post (F) and (G) and Footboard Panel (B). Insert Thread Bolts, Curved Washers, Hexagonal Nuts and fully tighten bolts with Spanner Wrench. (See Figure 3)



STEP 4

Connect the Slat Supports (K) and Center Rail (I) to Roll Slats (J) by passing the bolt on the Slat Supports (K) through the slots in the Center Rails (I), and rotating them by hand clockwise until tight. (See Figure 4)

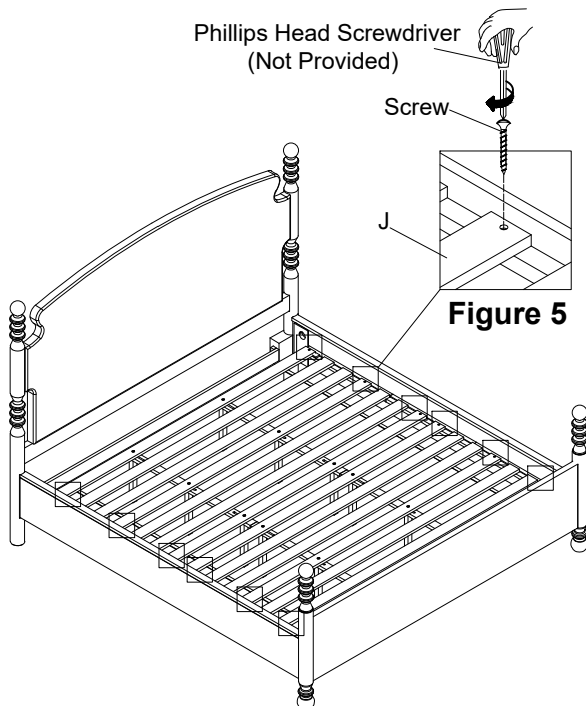


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Assembly Instructions 4/4

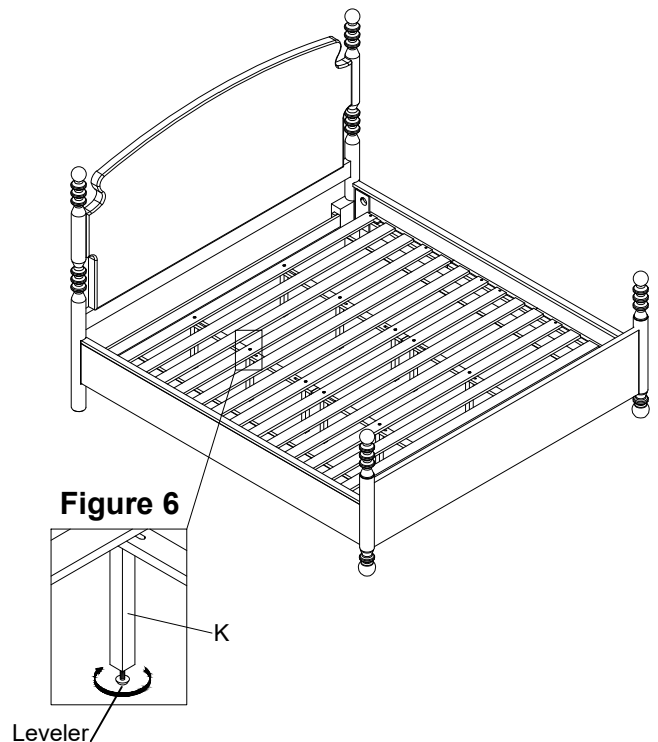
STEP 5

Fix Roll Slats (J) to Side rails (C). Insert Screws.
(See Figure 5)



STEP 6

Adjust the levelers on the Slat Supports (K) to ensure they are all touching the floor and ensure the Roll Slats (J) are flat. (See Figure 6)



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the bed.
- Do not place hot items directly on the bed.
- Avoid the use of harsh chemicals or abrasive cleaning materials.
- Wipe the bed clean with a soft, dry cloth after each use.
- Wipe up spills quickly with a soft, dry cloth.

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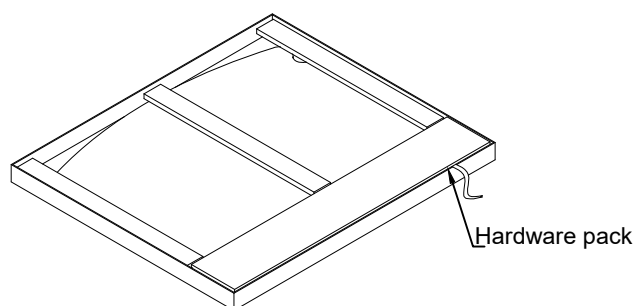
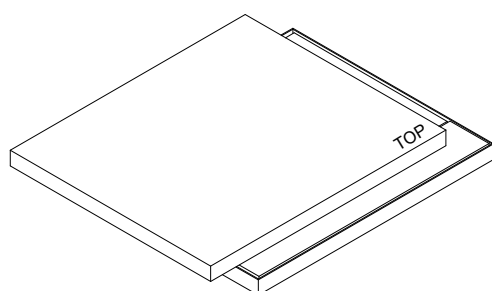
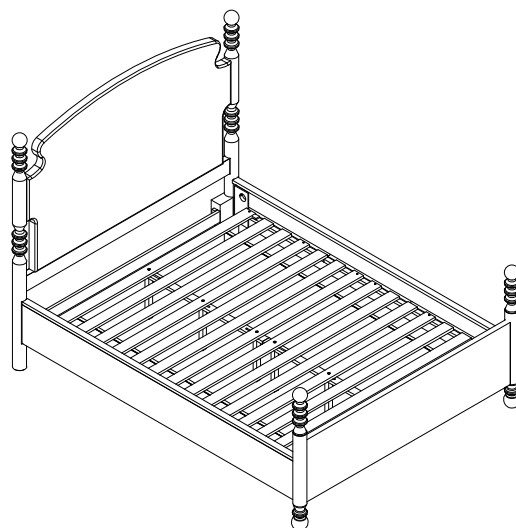
Queen Upholstered Bed

IMPORTANT

Carefully remove all parts from the carton, and put them individually on a soft cloth to prevent damage to the parts.

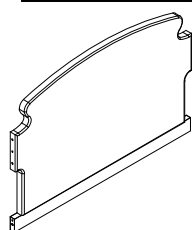
We have taken great care in the design of this product and request that you carefully and accurately follow our assembly instructions to ensure proper set-up.

A Phillips Head Screwdriver is required for assembly (Not Provided)

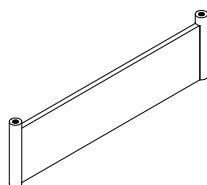


Part List

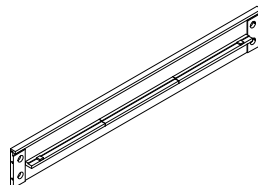
Assembly Instructions 1/4



A. Headboard Panel
1 piece



B. Footboard Panel
1 piece



C. Side rail
2 pieces



D. Footboard
Upper Post
2 pieces



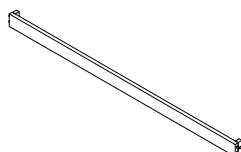
E. Footboard
Lower Post
2 pieces



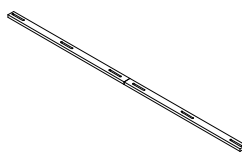
F. Headboard
Left Post
1 piece



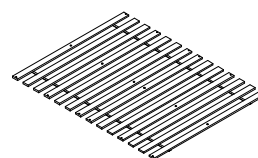
G. Headboard
Right Post
1 piece



H. Headboard
Bottom Rail
1 piece



I. Center Rail
1 piece

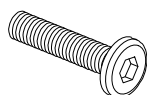


J. Roll Slats
1set



K. Slat Support
6 pieces

Hardware List



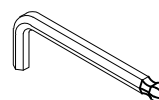
Bolt
Ø5/16" x 18 UNC x 1-3/4"
8 pieces



Spring Washer
Ø5/16" x 1.5mm
8 pieces



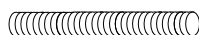
Flat Washer
Ø5/16" x Ø19 x 1.5mm
8 pieces



Hex Key
5/32"
1 piece



Screw
#4 x 1-1/4"
12 pieces



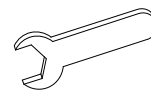
Thread Bolt
Ø5/16" x 18 UNC x 3-1/2"
8 pieces



Curved Washer
1" x 5/8" x 1/16"
8 pieces



Hexagonal Nut
Ø5/16" x 1/2"
8 pieces



Spanner Wrench
1/2"
1 pieces



Wooden Dowel
Ø10mm x 1-1/4"
4 pieces

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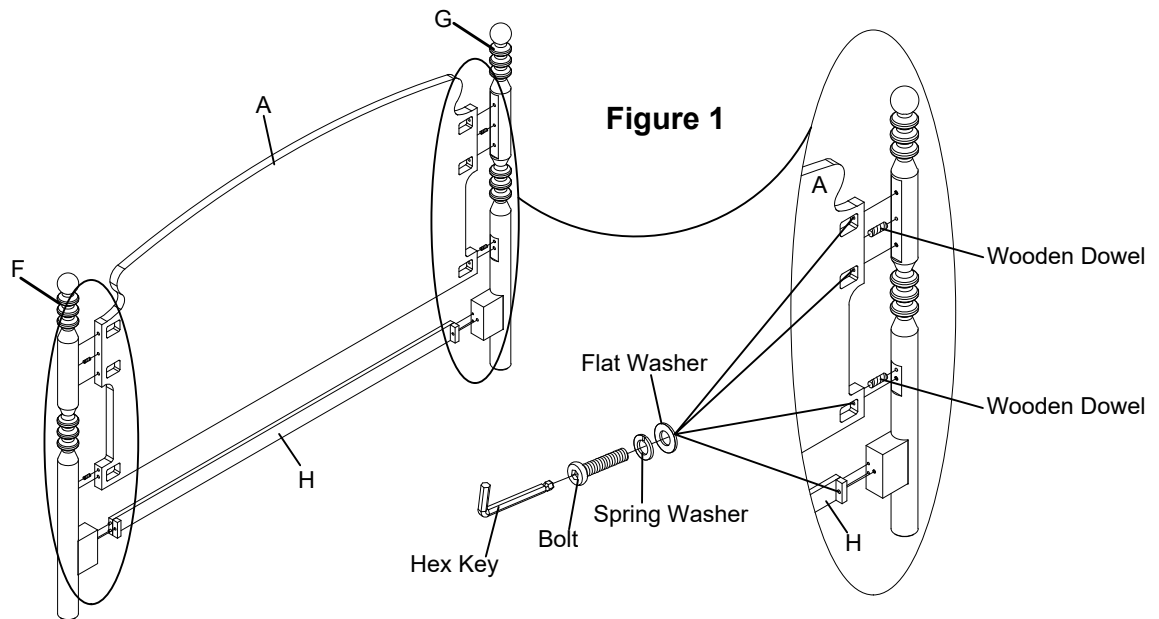
Assembly Instructions 2/4

IMPORTANT NOTES

- Do not tighten up all the bolts until each part is properly assembled.
- Keep the Hex Key and Spanner Wrench in a safe place as you may need to tighten up the bolts in the future.
- Use a soft cloth between these parts and the floor.
- We recommend this product be assembled by at least two adults.

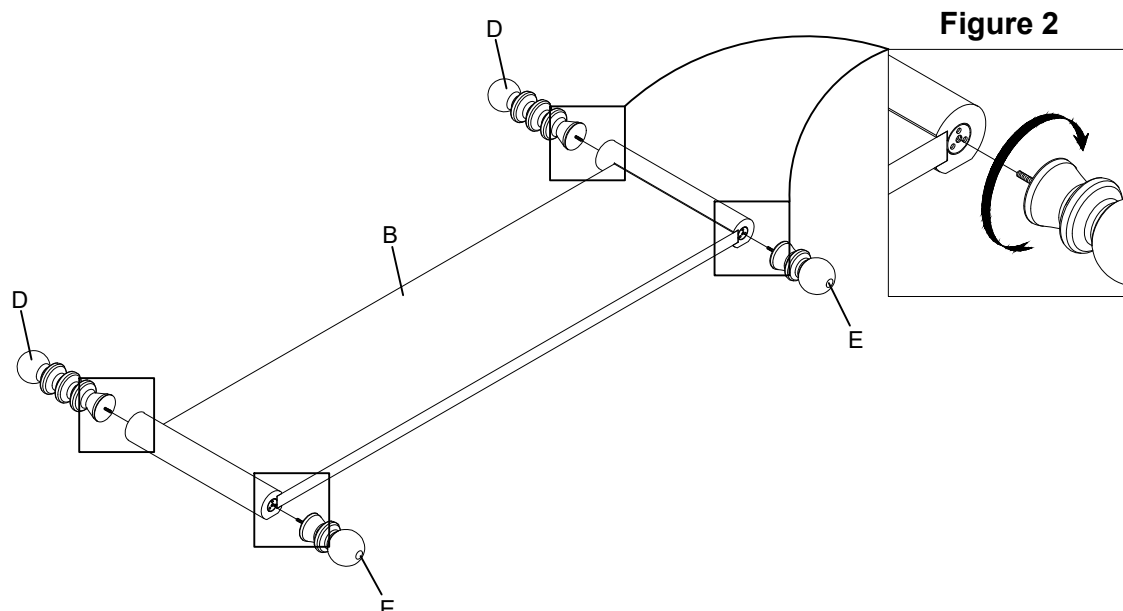
STEP 1

Fix Headboard Left Post (D) and Headboard Right Post (E) to Headboard Panel (A) and Headboard Bottom Rail (H). Insert Wooden Dowels, Bolts, Spring Washers, Flat Washers and fully tighten bolts with the Hex Key. (See Figure 1)



STEP 2

Connect the Footboard Upper Post (D) and Footboard Lower Post (E) to the Footboard Panel (B) by turning by hand clockwise until tight. (See Figure 2)

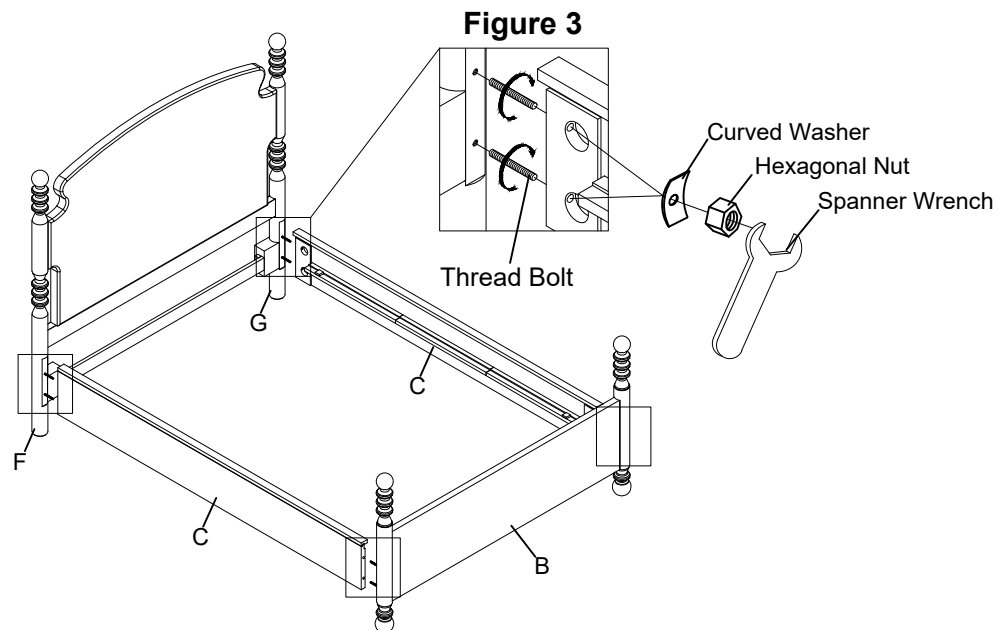


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Assembly Instructions 3/4

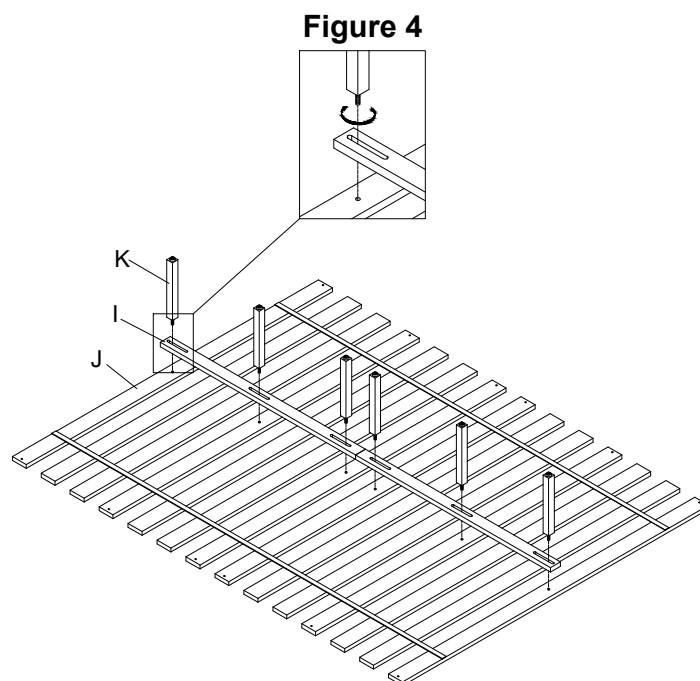
STEP 3

Connect the Side rails (C) to Headboard Post (F) and (G) and Footboard Panel (B). Insert Thread Bolts, Curved Washers, Hexagonal Nuts and fully tighten bolts with Spanner Wrench. (See Figure 3)



STEP 4

Connect the Slat Supports (K) and Center Rail (I) to Roll Slats (J) by passing the bolt on the Slat Supports (K) through the slots in the Center Rails (I), and rotating them by hand clockwise until tight. (See Figure 4)

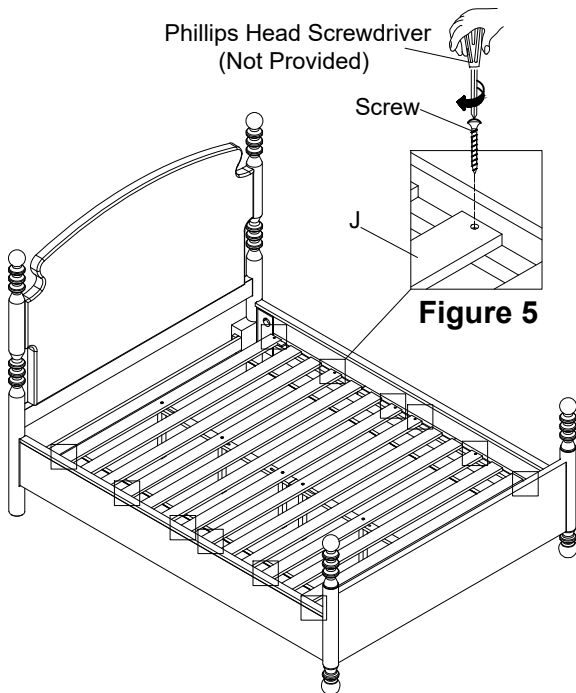


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Assembly Instructions 4/4

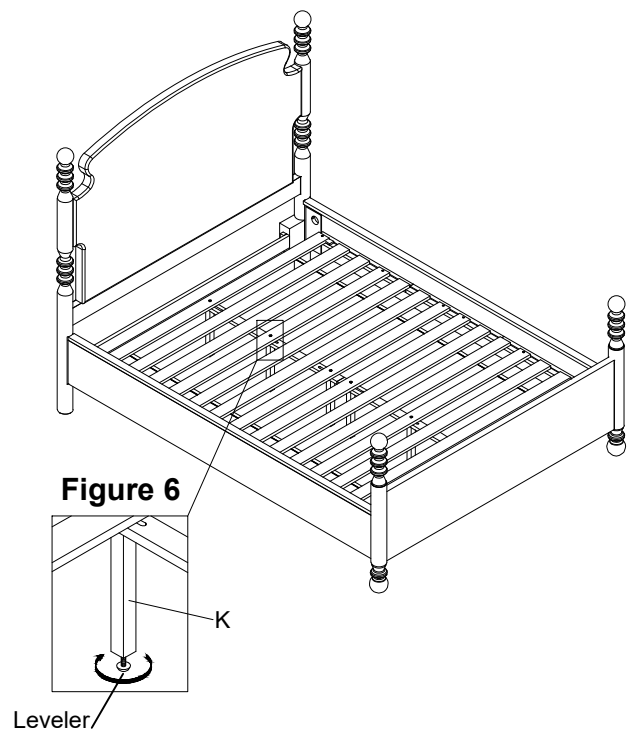
STEP 5

Fix Roll Slats (J) to Side rails (C). Insert Screws.
(See Figure 5)



STEP 6

Adjust the levelers on the Slat Supports (K) to ensure they are all touching the floor and ensure the Roll Slats (J) are flat. (See Figure 6)



CARE INSTRUCTIONS

- To avoid scratches, do not place sharp or jagged objects directly on the bed.
- Do not place hot items directly on the bed.
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- Wipe the bed clean with a soft, dry cloth after each use.
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