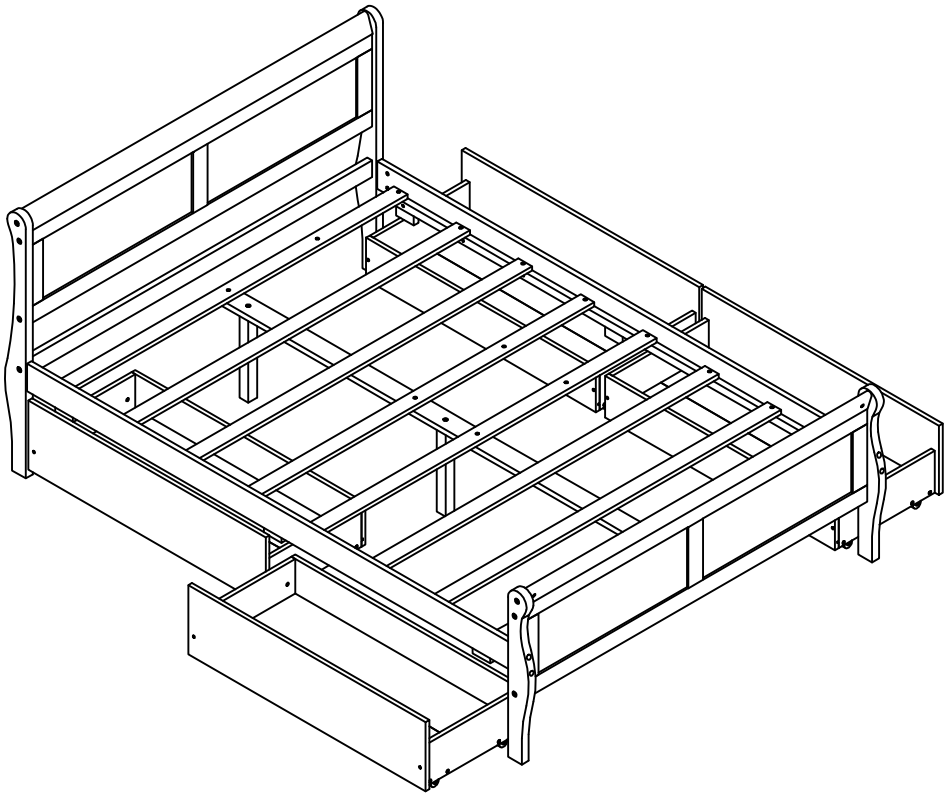
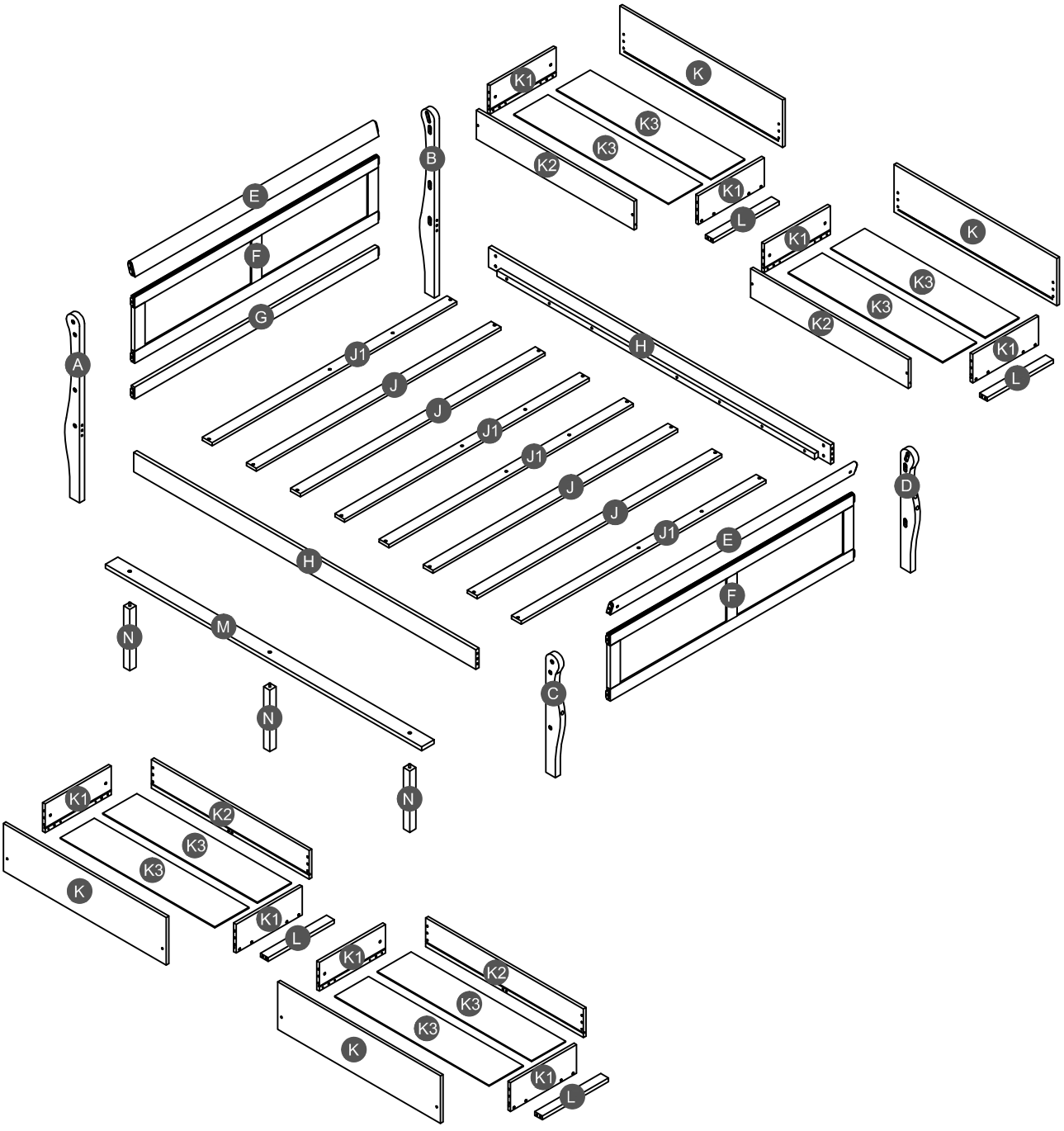
ASSEMBLY INSTRUCTIONS

FULL BED WITH 4 DRAWERS

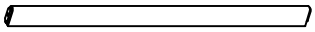
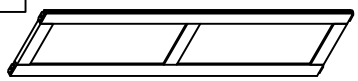
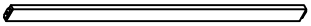
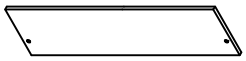
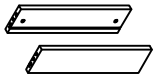
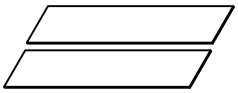
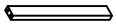
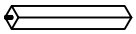


WF308631

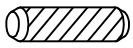
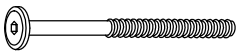
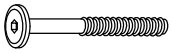
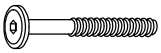
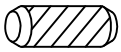
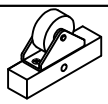
Detail View


K1
K
K3
K3
K2
K1
L
B
E
F
G
A
J1
J
J
J1
J1
J
J
J1
H
H
D
E
F
M
N
N
C
N
K1
K2
K3
K3
K
K1
L
K1
K2
K3
K3
K
K1
L
K1
K
K3
K3
K2
K1
L

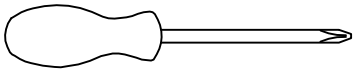
Part List

A Leg HB (Left Front) - 1pc	**B** Leg HB (Left Back) - 1pc	**C** Leg FB (Right Front) - 1pc
D Leg FB (Right Back) - 1pc	**E**  Upper horizontal bar HB/FB - 2pcs	**F**  Frame HB/FB - 2pcs
G  Lower horizontal bar HB - 1pc	**H** Side rail - 2pcs	**J** Slat - 4pcs
J1 Slats - 4pcs	**K**  Front drawer panel - 4pcs	**K1**  Left / right drawer panel - 8pcs
K2 Back drawer panel - 4pcs	**K3**  Drawer bottom - 8pcs	**L**  Support drawer - 4pcs
M Lower support slat - 1pc	**N**  Leg support - 3pcs	

Hardware List

1  Ø8*30mm Wood dowel (52pcs)	**2**  (Ø15)1/4"*100mm Hex-Head bolts (8pcs)	**3**  (Ø15)1/4"*80mm Hex-Head bolts (14pcs)
4  (Ø12)1/4"*60mm Hex-Head bolts (16pcs)	**5** (1/4")4.5*100mm Allen key (1pc)	**6** 1/4"*15 (9.5mm) Horizontal-Hole bolts(38pcs)
7 Ø4*30mm Wood screws (64pcs)	**8** 70*35*19 mm Drawer stopper (6pcs)	**9**  Ø10*20mm Wood dowel (16pcs)
10  100*54*20 mm Wheels (16pcs)		

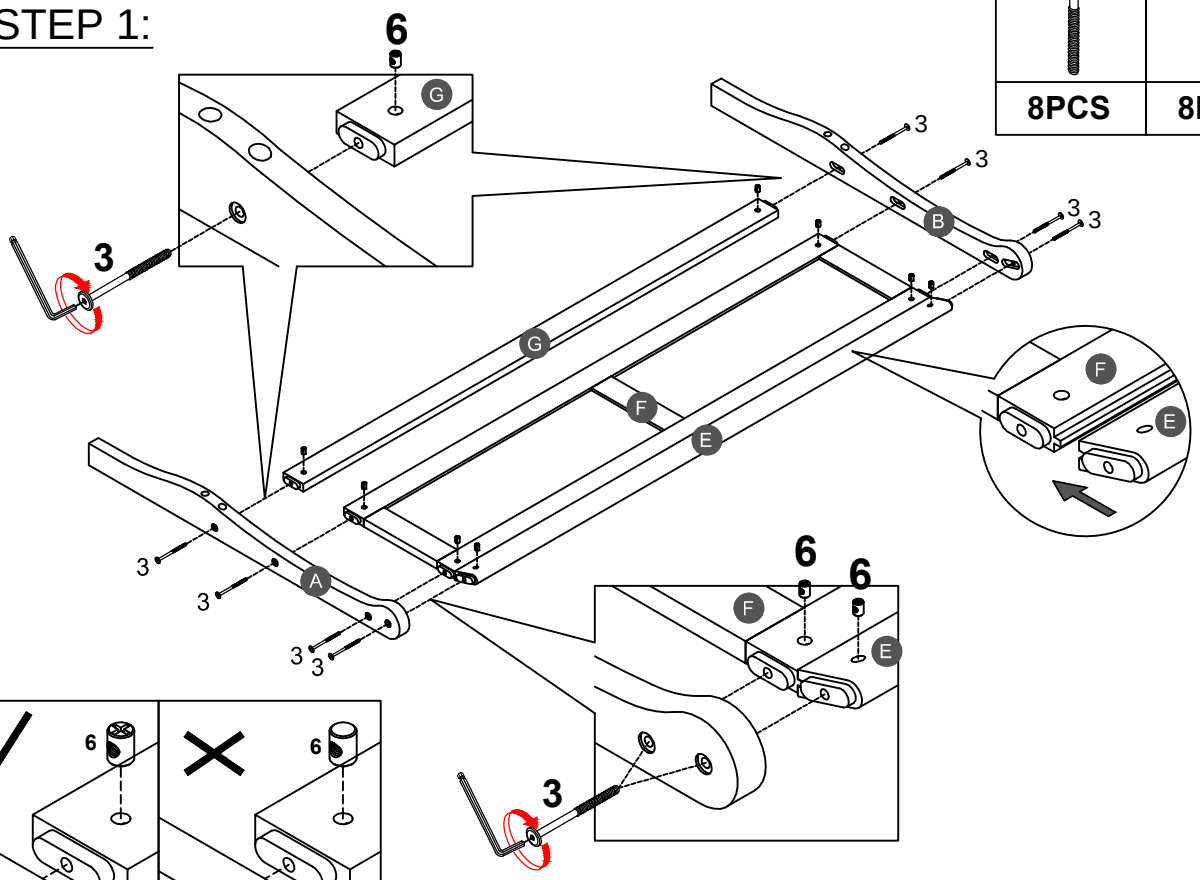
ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)

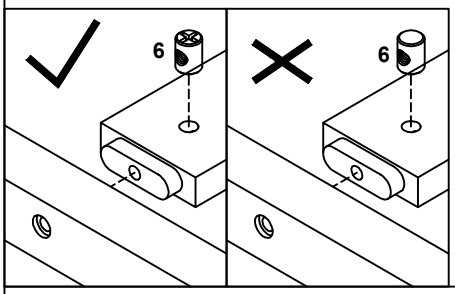


PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE POSITION WHEN YOU USE POWER TOOLS !

STEP 1:

3	6
8PCS	8PCS

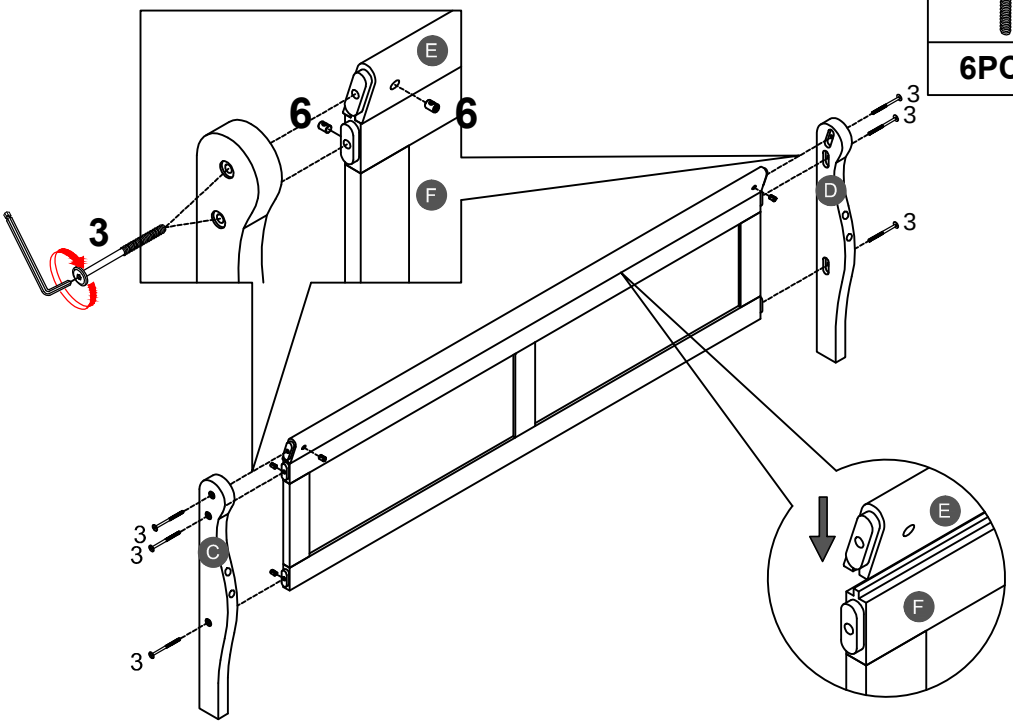




Note:Part 6 will face up with the "x" mark on it, otherwise it cannot be tightened

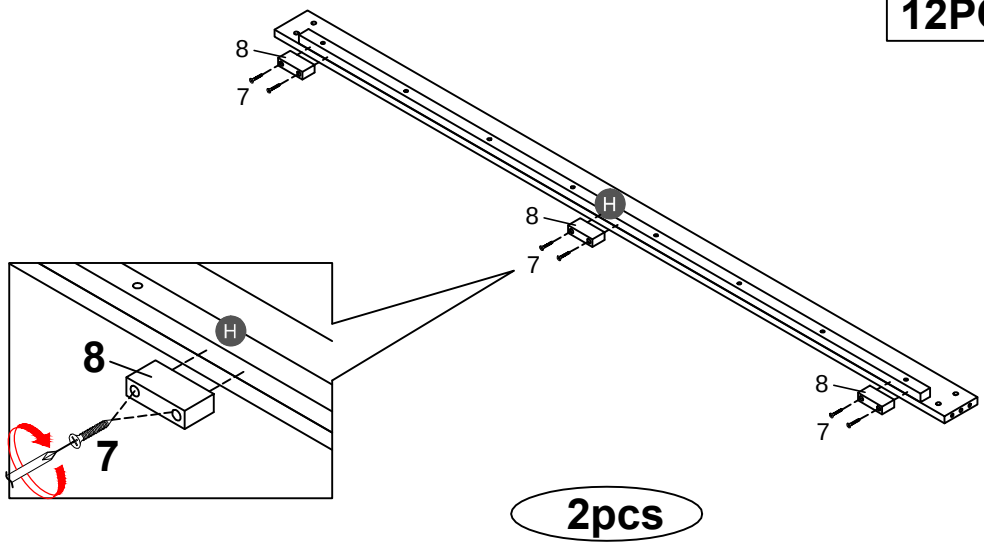
STEP 2:

3	6
6PCS	6PCS



STEP 3:

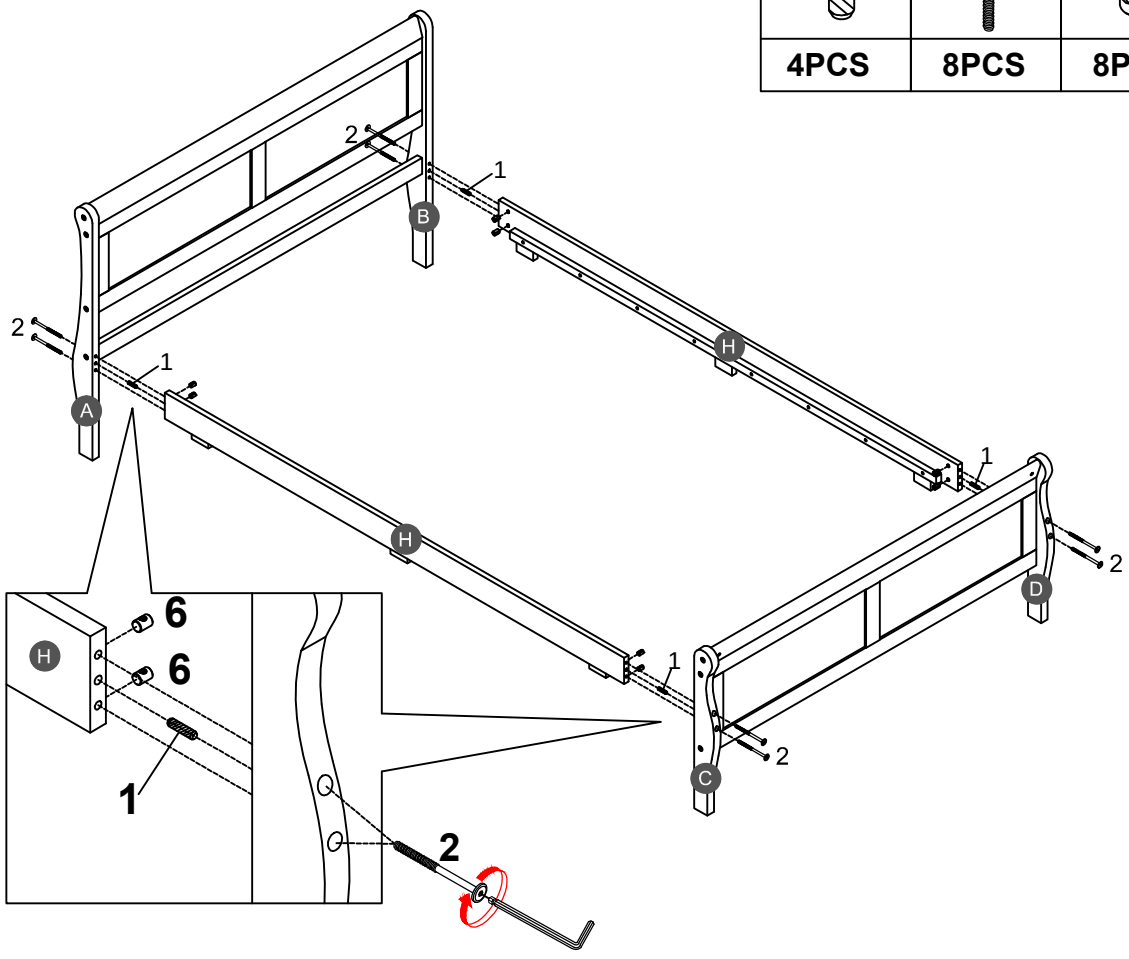
7	8
12PCS	6PCS



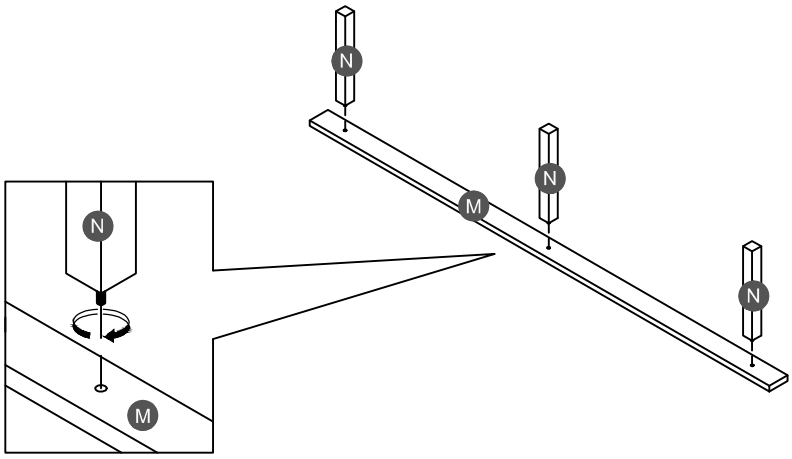
Drawer stopper (8) with lower side rail (H) by using screw (7).

STEP 4:

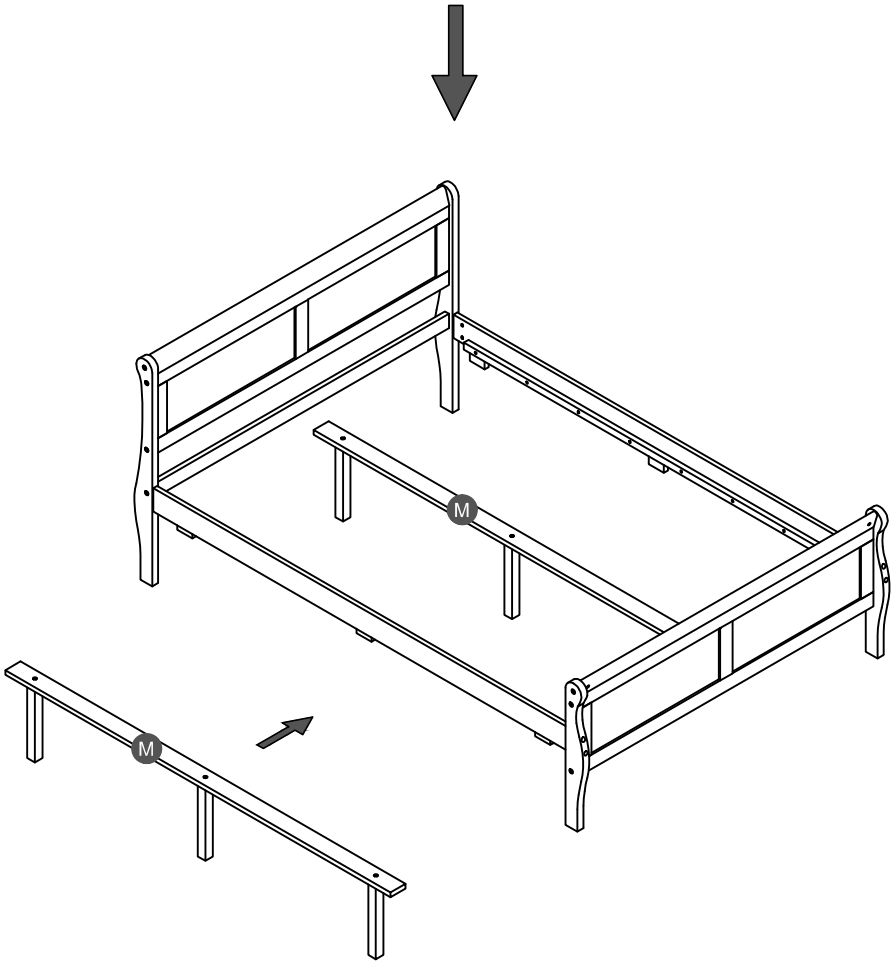
1	2	6
4PCS	8PCS	8PCS



STEP 5:

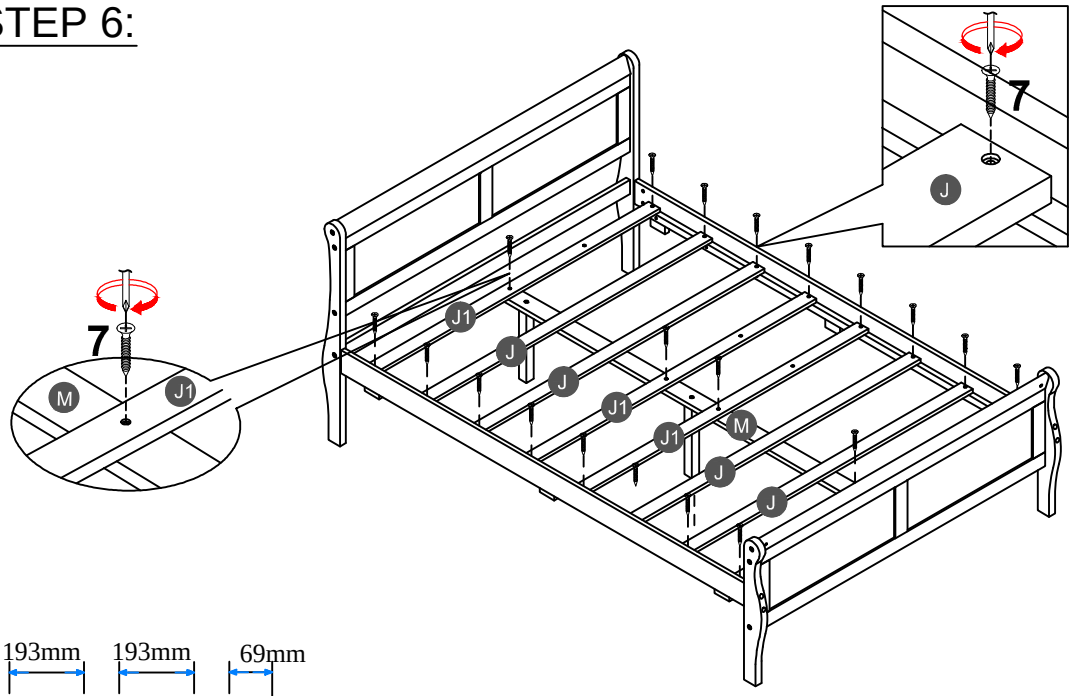


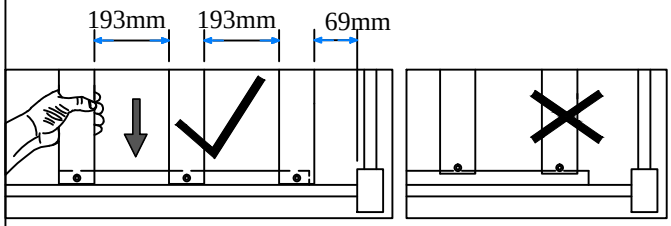
Assembling leg support (N) with lower support slat (M) later rotate, Move support slat inside Full bunkbed.



STEP 6:

7
20PCS

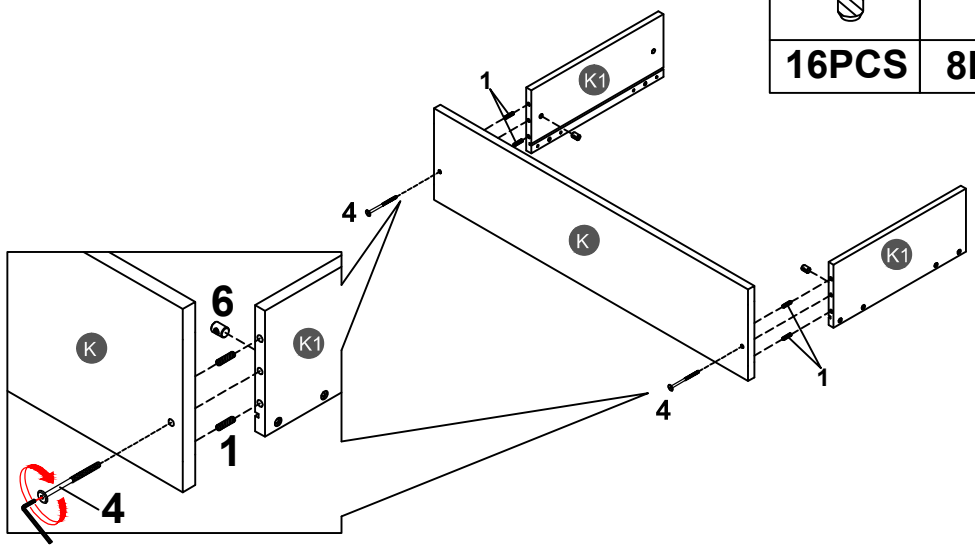




Note: Do not lock the screws of the bed slats to the outermost edge of the bed slats, you need to leave a certain space at the edges, otherwise it will cause the board to break.
Do not lock the bed slats on the edge of the wood, please hold firmly before screwing , hold it in place with one hand, then lock the screw.

STEP 7:

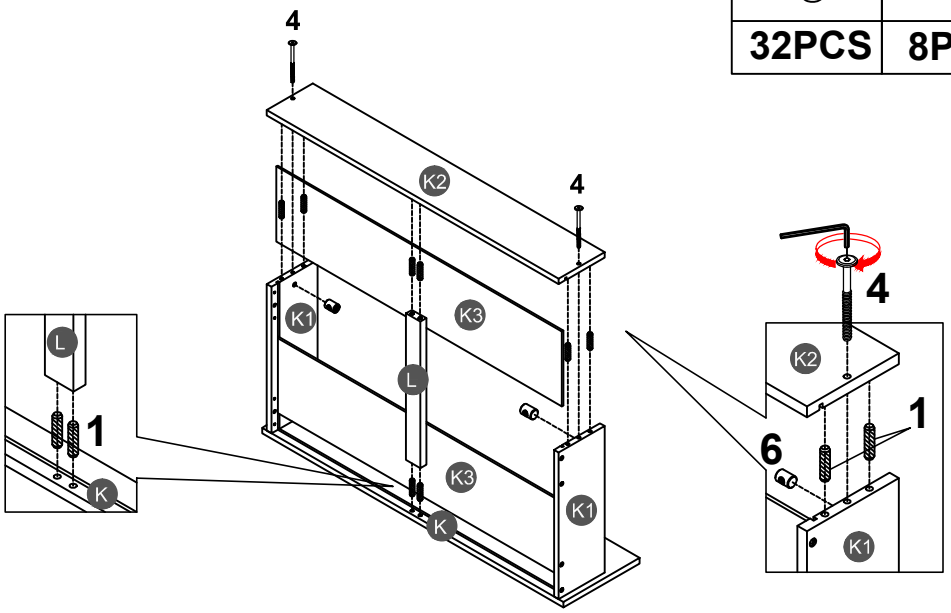
1	4	6
16PCS	8PCS	8PCS



4pcs

STEP 8:

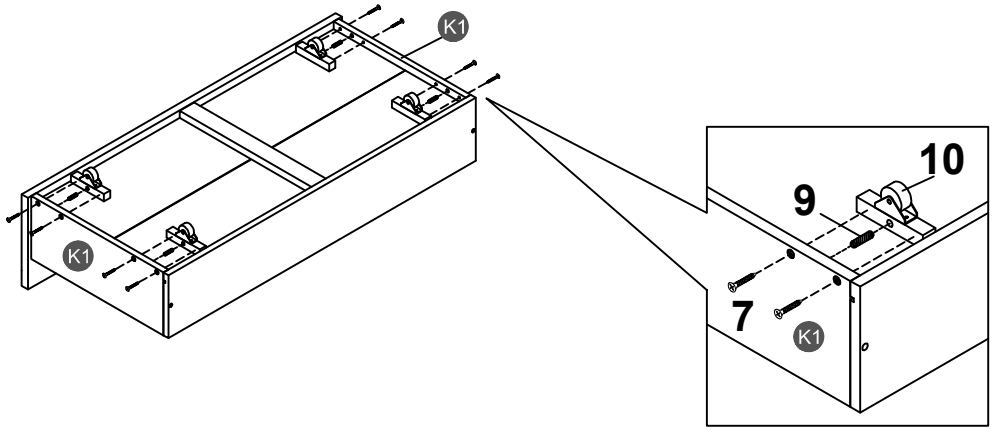
1	4	6
32PCS	8PCS	8PCS



4pcs

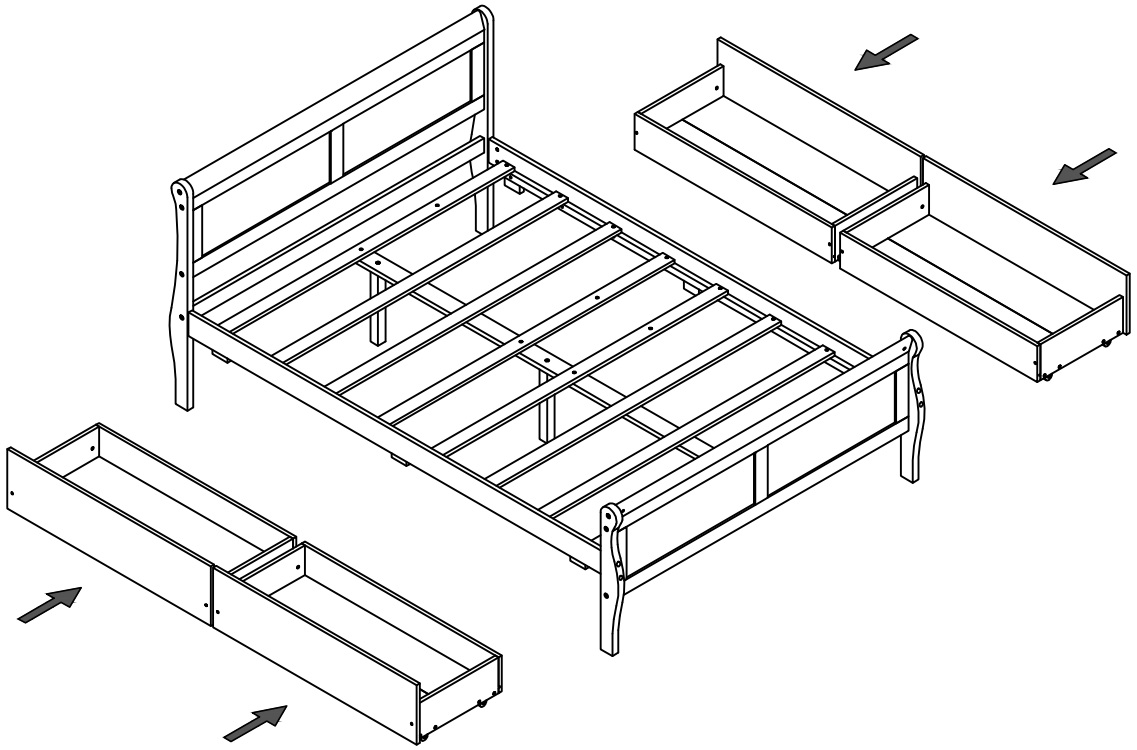
STEP 9:

7	9	10
32PCS	16PCS	16PCS

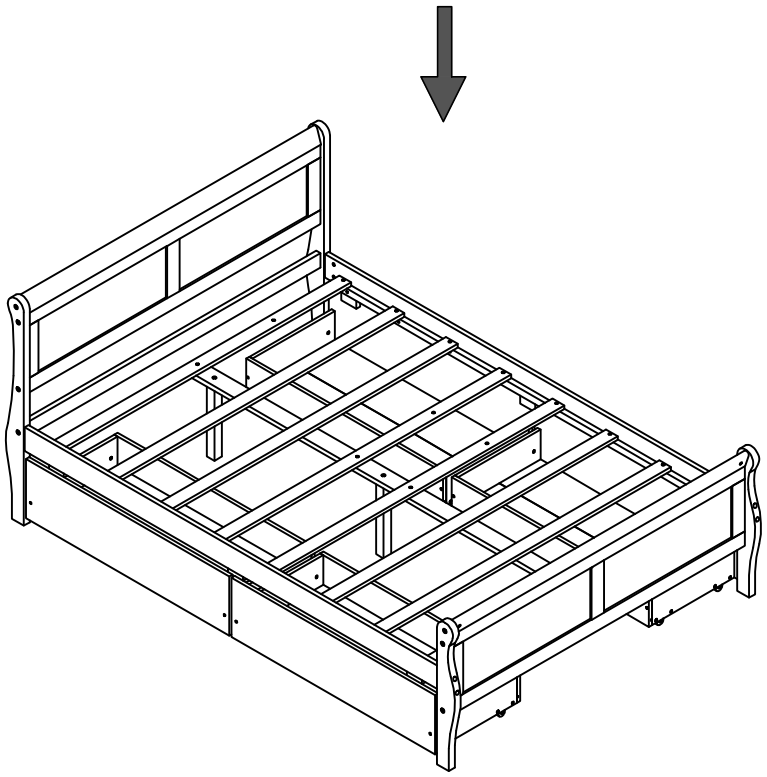


4pcs

STEP 10:



Push Drawer under the bottom of Bunk bed.



Make sure to tighten all the screws of the bed.