

ASSEMBLY INSTRUCTION FOR ITEM C8650FPLS-VV / C8650QPLS-VV

"Why Our Furniture Comes in Smaller, Easy-to-Assemble Packages"

We believe that thoughtful packaging and design are essential to providing quality furniture that's better for the environment and easier on your wallet. That's why our products are shipped in fully knock-down, space-efficient packaging. This approach reduces the carbon footprint of transportation, minimizes packaging waste, and ultimately allows us to pass on significant savings to you. Additionally, our flat-packed designs make it simple to move and assemble your new furniture at home, saving you time and costly delivery fees. With a little consumer effort, you'll enjoy great furniture at a lower cost while making a greener choice for the planet. Take your time, follow the instructions, and enjoy watching your vision come to life—piece by piece."

We believe you will absolutely love your new furniture. Please immediately examine this product carefully. Any request for missing part or damage replacement must be received within 90 days of your receipt of the product. For some reason you want to return the product, please contact us directly before you decide to return your product to the retailer. Our Customer Service organization can answer most concerns and can assist you with any questions you may have about your new product.

Please contact us first by emailing service@casepiece.com

Have these ready when you email:

- **Item Number**
- **PO #**
- **Purchaser Name**
- **Description of the problem and/or the Part Number needed**
- **Proof of Purchase**

Replacements for missing or damaged parts or hardware are normally shipped within 3 to 5 days business and we thank you for your patient.

The item must be returned in good condition, in original box, with all original proof of purchase, parts and accessories, within the time frame specified by the retailer it was purchased from.

90-Day Limited Warranty Statement for Manufacturing Defects

Please read this Limited Warranty carefully. To maintain your Warranty, you will need to comply with the conditions stated here. This warranty is for manufacturing defects only and does not cover damages as a result of misuse.

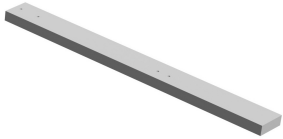
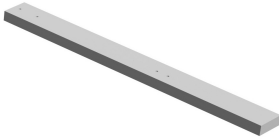
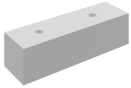
1. Our products sold comply with the description contained in this Warranty. All parts and products are warranted 90-Day from the original date of delivery except: parts and products used for commercial, contract, rental trade, institutional, or any other non-residential purposes; parts and products that have not been maintained in accordance with the care recommendations provided; parts and products damaged resulting from the consumer's improper assembly; or parts and products that are damaged or defective due to normal wear and tear.
2. To exercise rights under this warranty, proper documentation, i.e., photography, purchase order number, manufacturer's bar code label, and or any other pertinent information upon request is required. We reserve the right to repair or replace the product within the warranty period based upon the documentation received as support of a claim for consideration. We will not replace or repair any product if improper maintenance, improper handling, or improper use caused the damage. Any product sold from or modified by a Non-Authorized Dealer, Seller or Consumer will void the Warranty.
3. Cost of packaging and shipping to and from us is not covered by the warranty unless expressly arranged by us. This warranty does not extend to furniture that has been exchanged or replaced by us as settlement of an original claim of defective merchandise. This warranty does not extend to furniture that has been moved from delivery location on original purchase order.

We appreciate your business!

ASSEMBLY INSTRUCTION

ITEM : C8650FPLS-VV/C8650QPLS-VV

PARTLIST

1  HEADBOARD CUSHION x1	2  HEADBOARD LEG (R) x1	3  HEADBOARD LEG (L) x1	4  FOOTBOARD x1	5  FOOTBOARD SUPPORT x2
6  FOOTBOARD LEG x2	7  SIDE RAIL FRONT (R) x1	8  SIDE RAIL BACK (R) x1	9  SIDE RAIL FRONT (L) x1	10  SIDE RAIL BACK (L) x1
11  SIDE RAIL SUPPORT LEG x2	12  SIDE RAIL SUPPORT x1	13  C METAL TUBE (FRONT) x1	14  C METAL TUBE (BACK) x1	15  METAL TUBE x2
16  CENTER SUPPORT 1 x1	17  CENTER SUPPORT 2 x1	18  CENTER SUPPORT LEG x2	19  SLAT x11	20  SOCKET x22
21  SLAT WITH HOLE x1	22  SOCKET WITH HOLE x2	23  HETTRES HOLDER x2	24  WING (R) x1	25  WING (L) x1

ASSEMBLY INSTRUCTION

HARDWARE				
A  JCBB SCREW M8 x 16MM x24	B  JCBB SCREW M8 x 30MM x8	C  JCBB SCREW M8 x 40MM x4	D  JCBC SCREW M6 x 15MM x34	E  JCBC SCREW M6 x 30MM x9
F  JCBC SCREW M6 x 40MM x4	G  JCBC SCREW M6 x 60MM x4	H  SPRING WASHER M6 x 12MM x47	I  FLAT WASHER M6 x 13MM x32	J  FLAT WASHER M6 x 19MM x19
K  SPRING WASHER M8 x 13MM x12	L  FLAT WASHER M8 x 22MM x12	M  L - KEY M5 x 65MM x1	N  L - KEY M4 x 100MM x1	O  L SHAPE METAL x4
P  L SHAPE METAL WITH BASE x2	Q  HEX NUT M6 x4	R  HYDRAULIC PRESS x2	S  METAL MECHANISM (L) x1	T  METAL MECHANISM (R) x1
U  SPANNER M10 x1	V  HEX NUT 12.6mm x4	W  SPANNER 12.8mm x1		

STEP 1

1

2

3

R

L

M

C

K

L

1

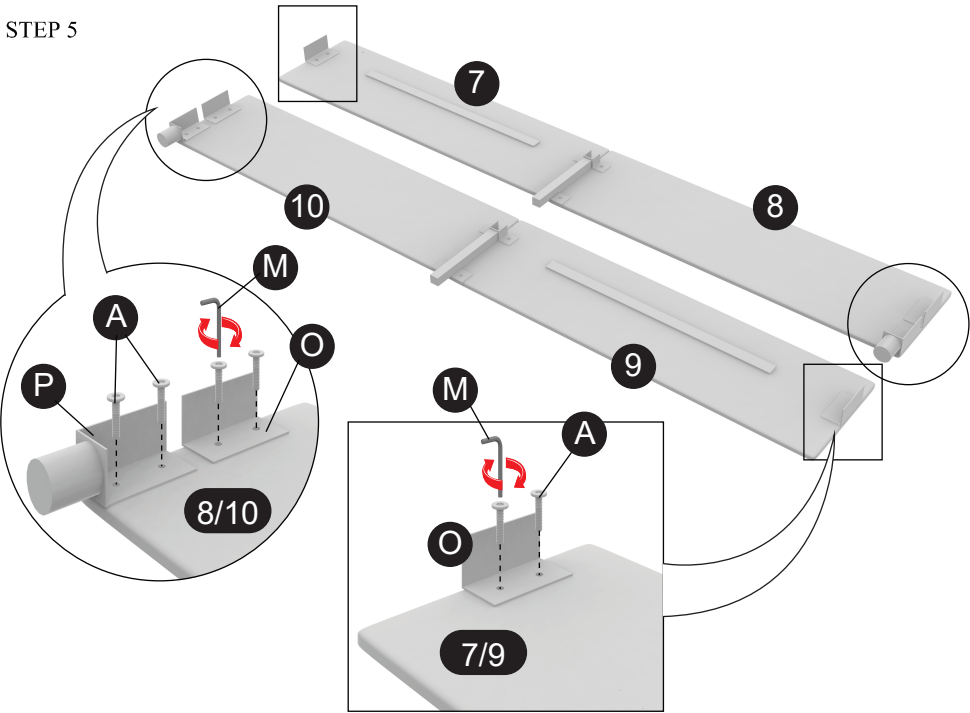
Remark : Headboard leg with label facing backward

R

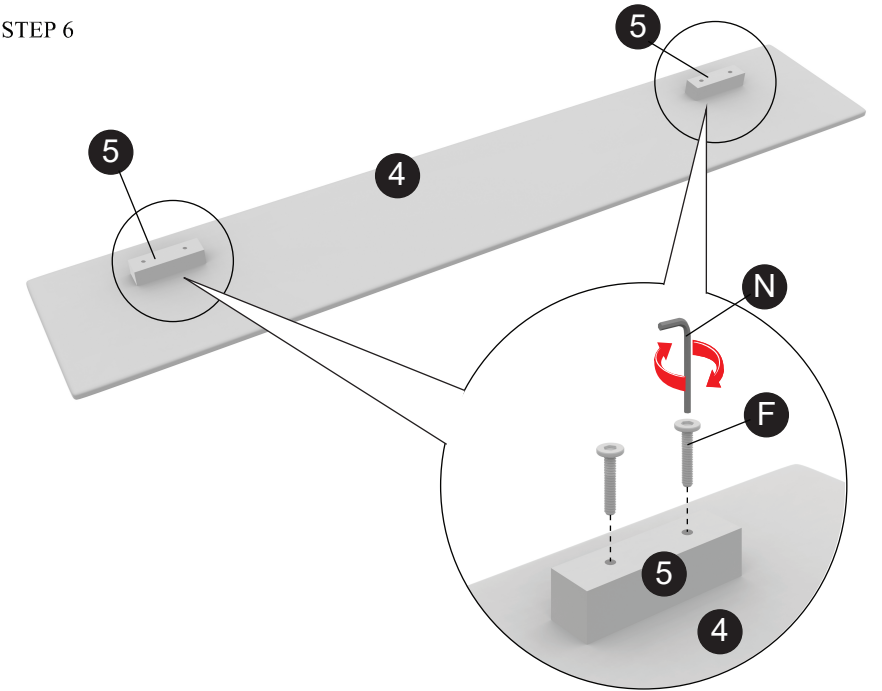
This diagram shows an exploded view of a mechanical assembly. The main components are labeled with callouts: 1 (a large rectangular plate), 24 (a long thin plate), 25 (a shorter thin plate), L (a long thin plate), R (a long thin plate), N (a curved plate), E (a small circular component), H (a small circular component), and J (a small circular component). A red curved arrow indicates a rotational movement around a central axis. A circular inset provides a detailed view of the internal components E, H, and J, which are shown in a cross-sectional view within a housing.

ASSEMBLY INSTRUCTION

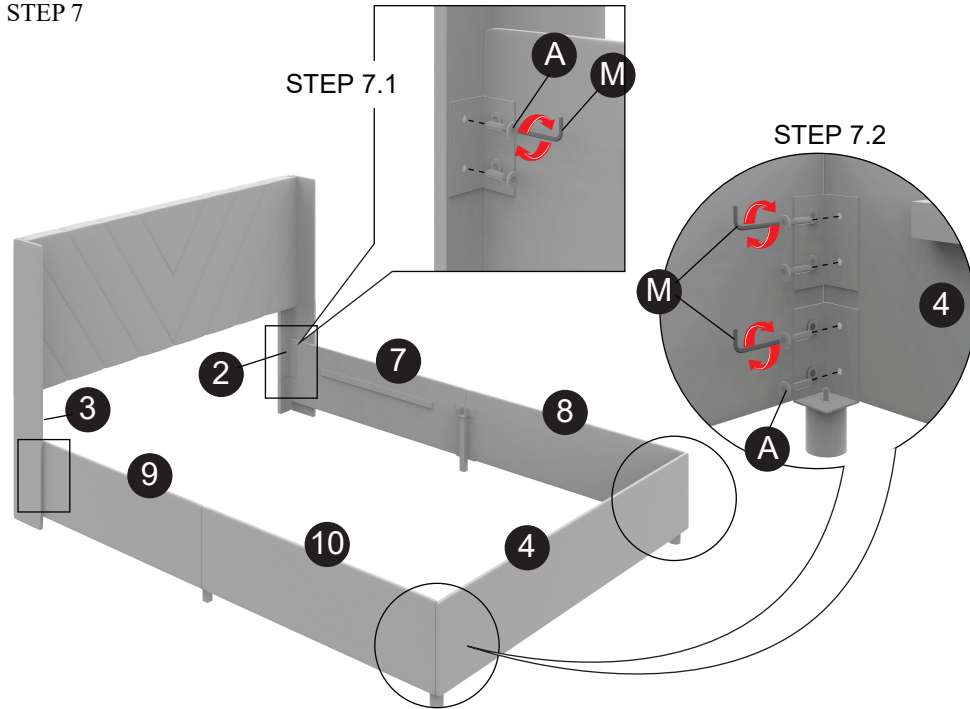
STEP 5



STEP 6

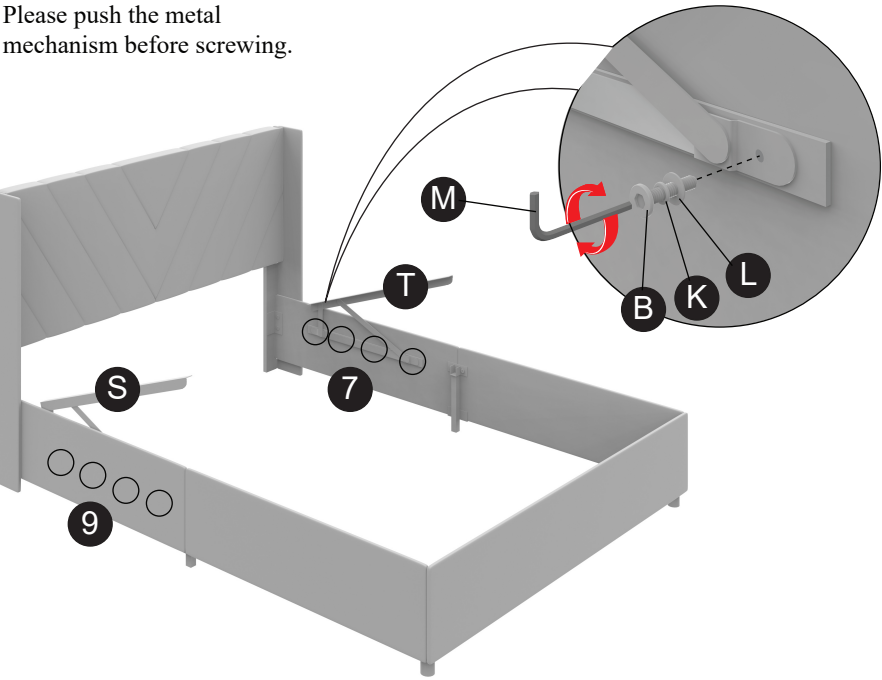


STEP 7



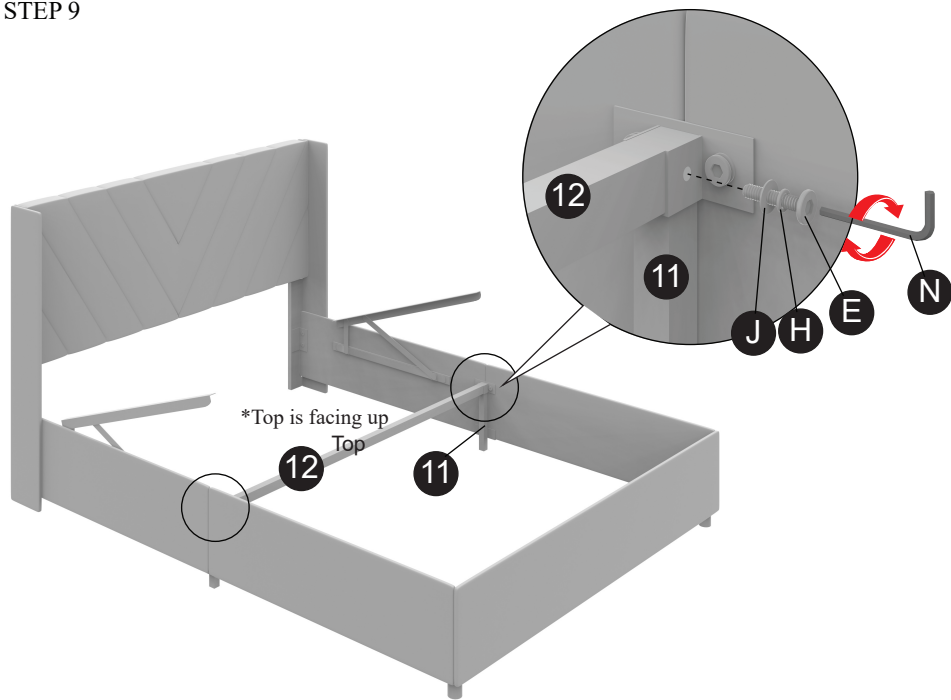
STEP 8

Please push the metal mechanism before screwing.

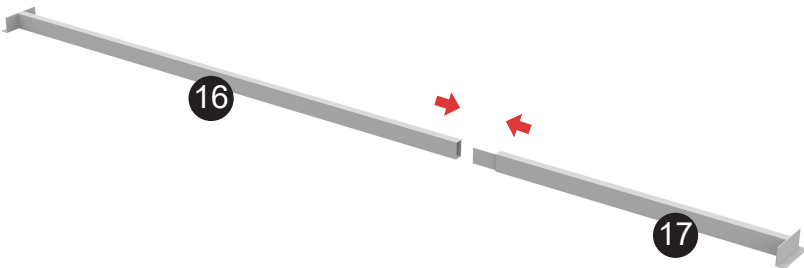


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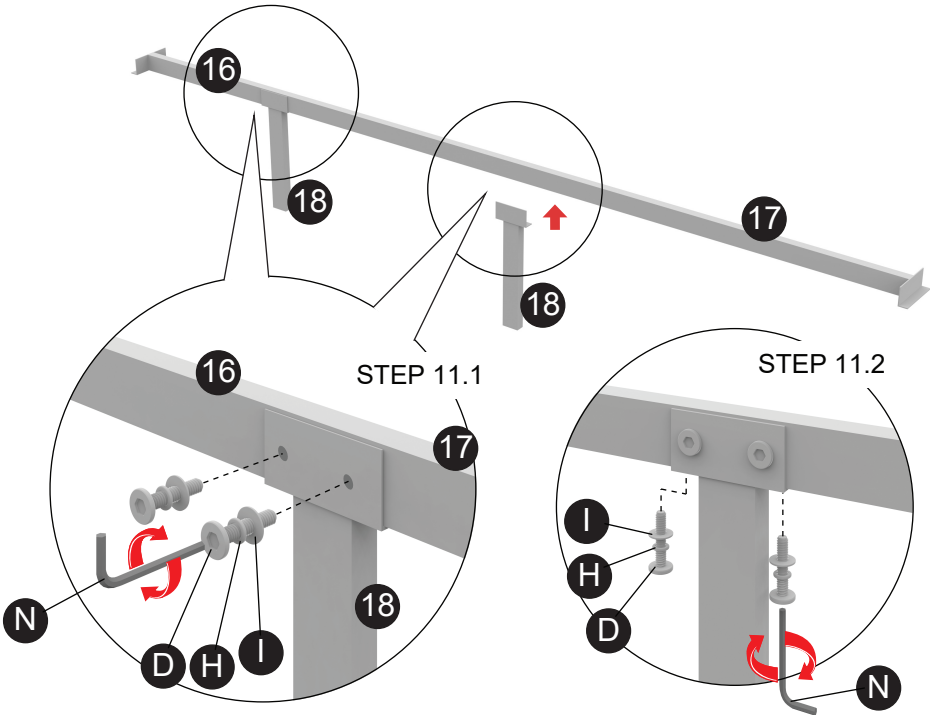
STEP 9



STEP 10



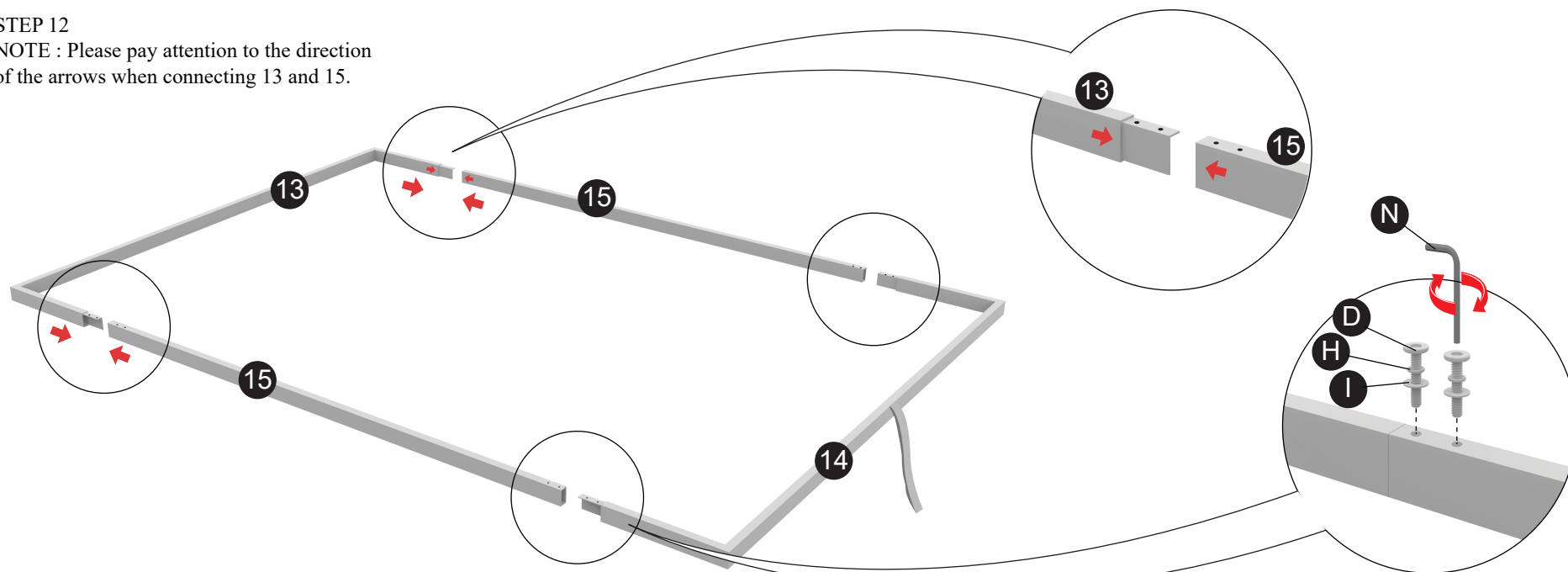
STEP 11



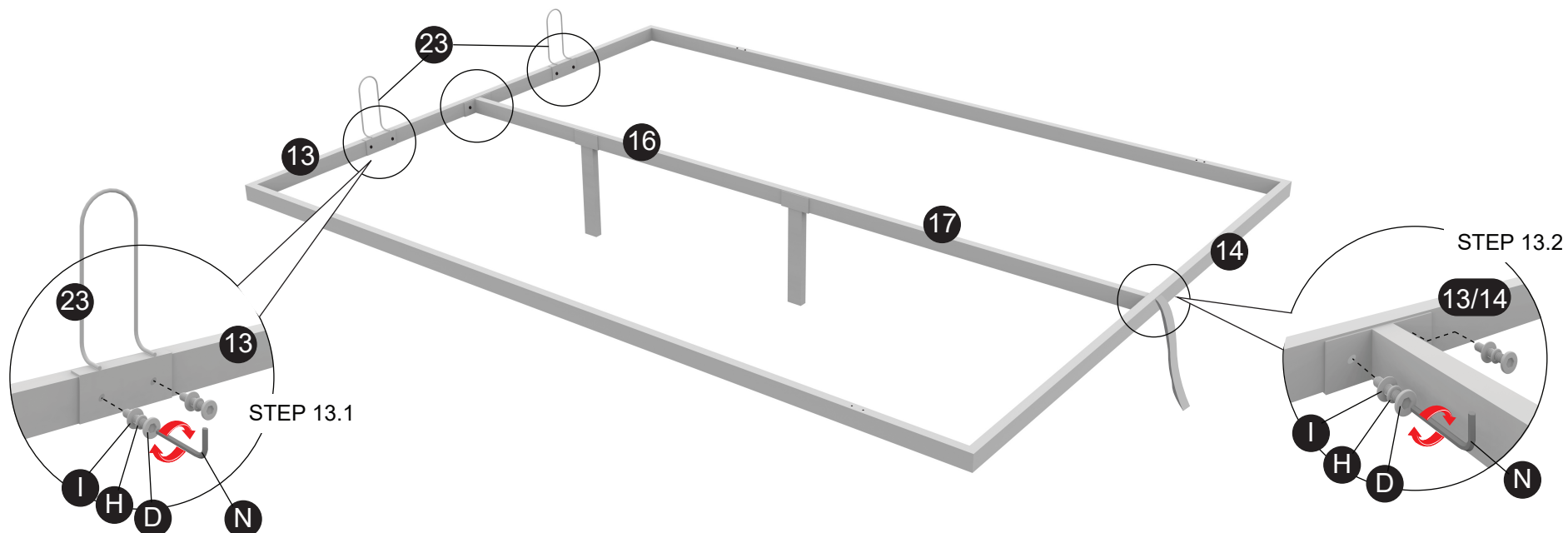
ASSEMBLY INSTRUCTION

STEP 12

NOTE : Please pay attention to the direction of the arrows when connecting 13 and 15.

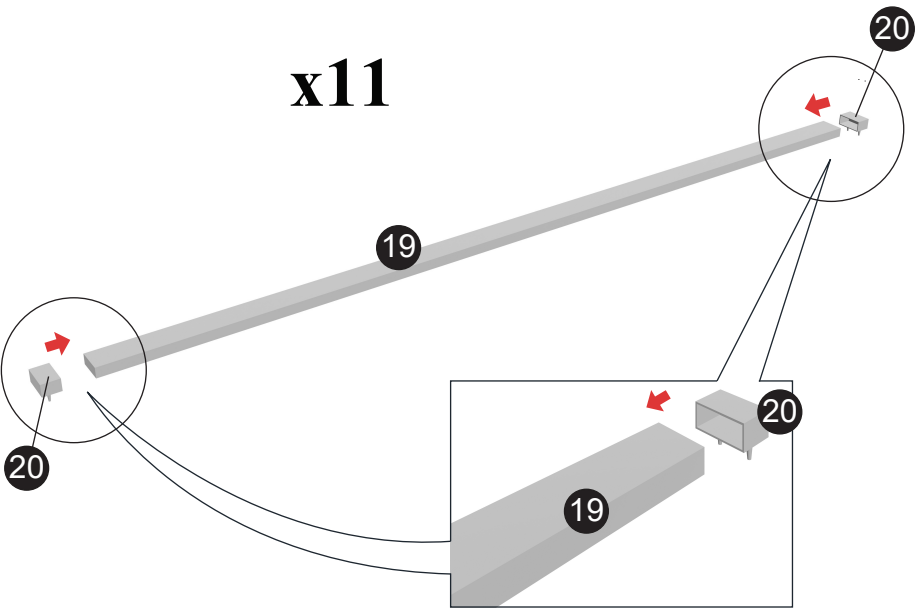


STEP 13

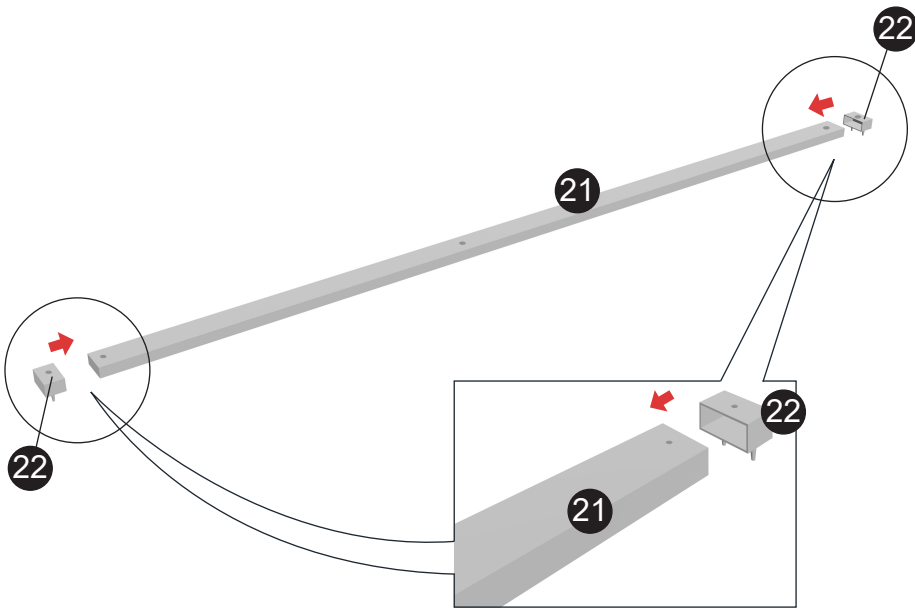


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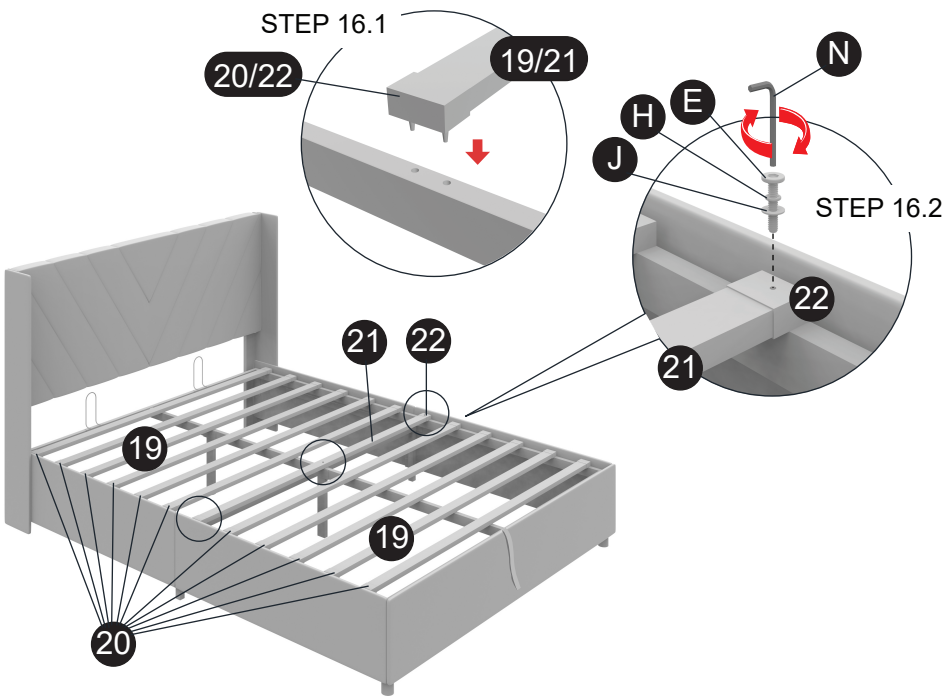
STEP 14



STEP 15



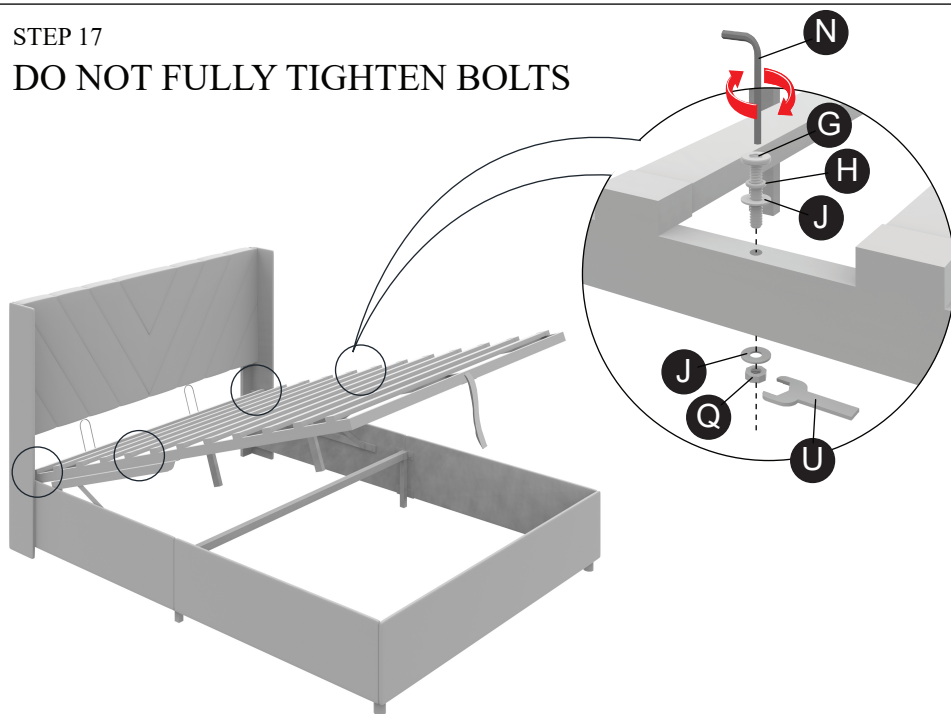
STEP 16



ASSEMBLY INSTRUCTION

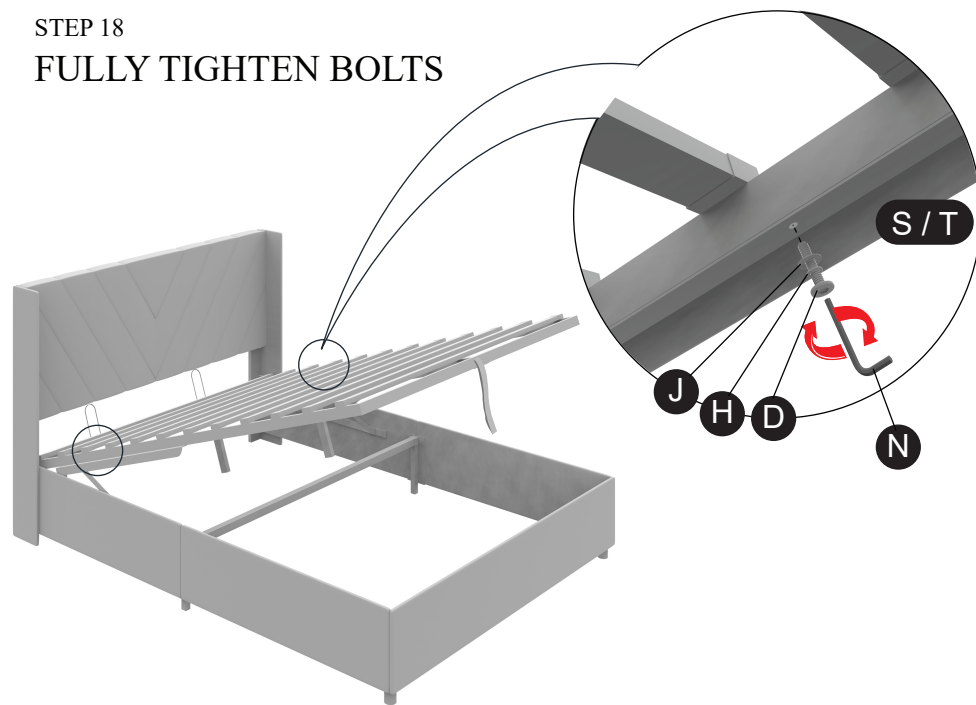
STEP 17

DO NOT FULLY TIGHTEN BOLTS



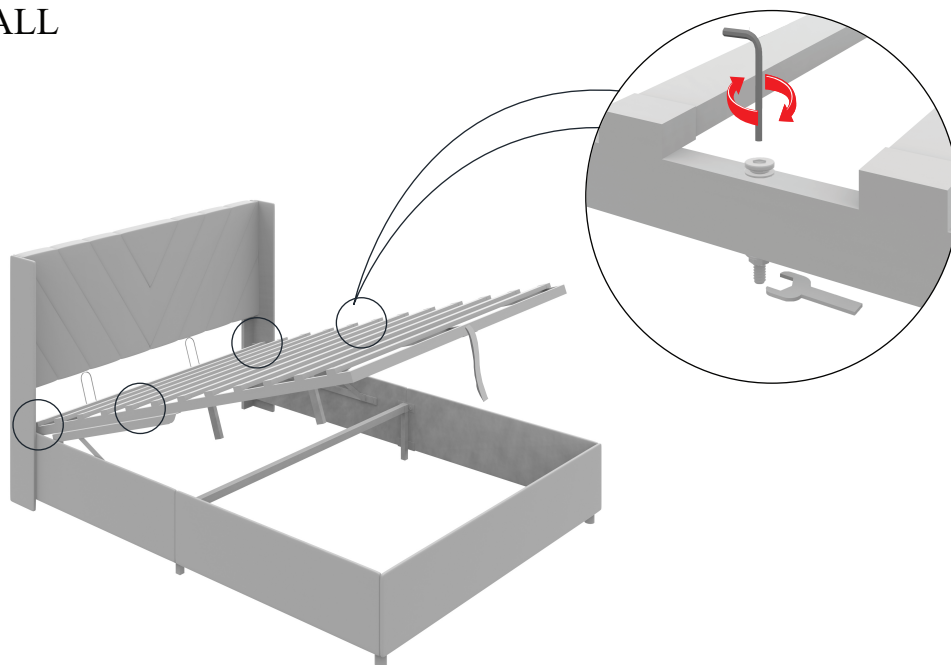
STEP 18

FULLY TIGHTEN BOLTS



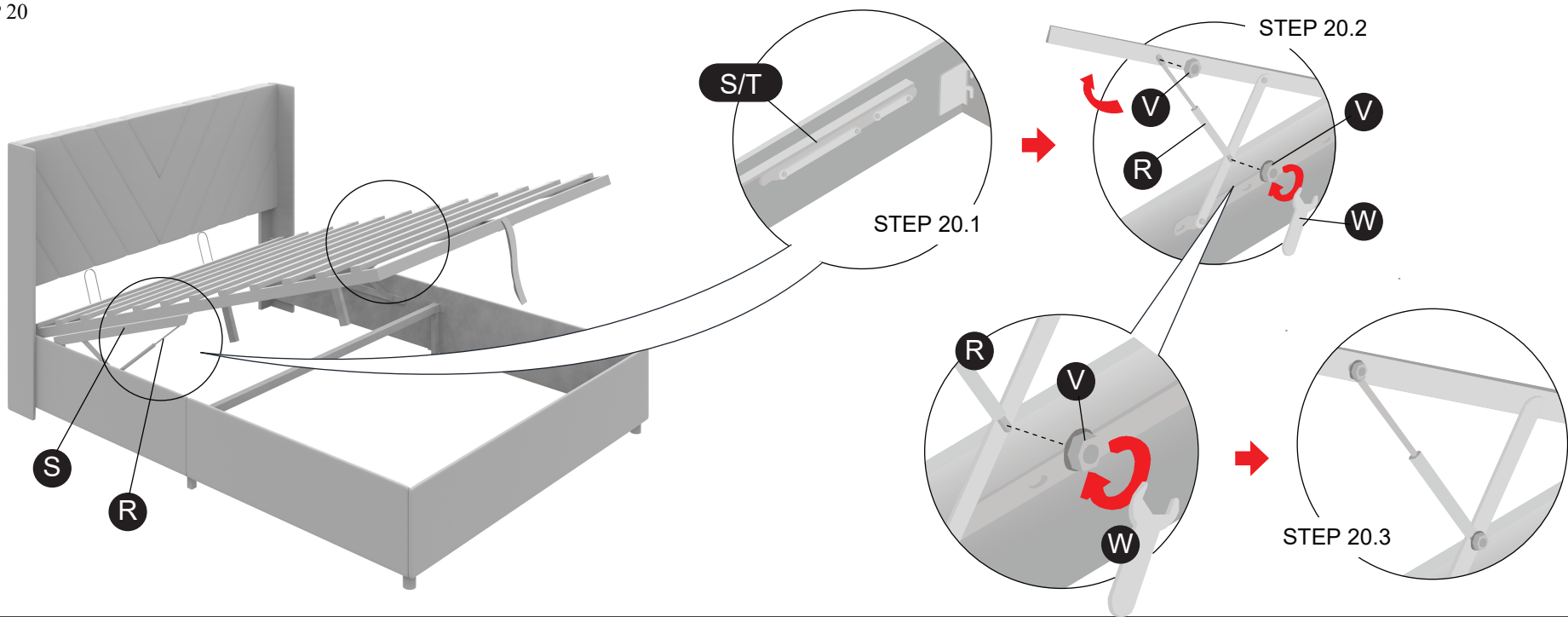
STEP 19

FULLY TIGHTEN ALL
BOLTS IN STEP 17



ASSEMBLY INSTRUCTION

STEP 20



STEP 21



ASSEMBLY
COMPLETED