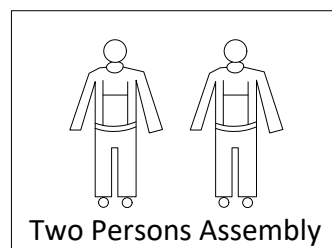
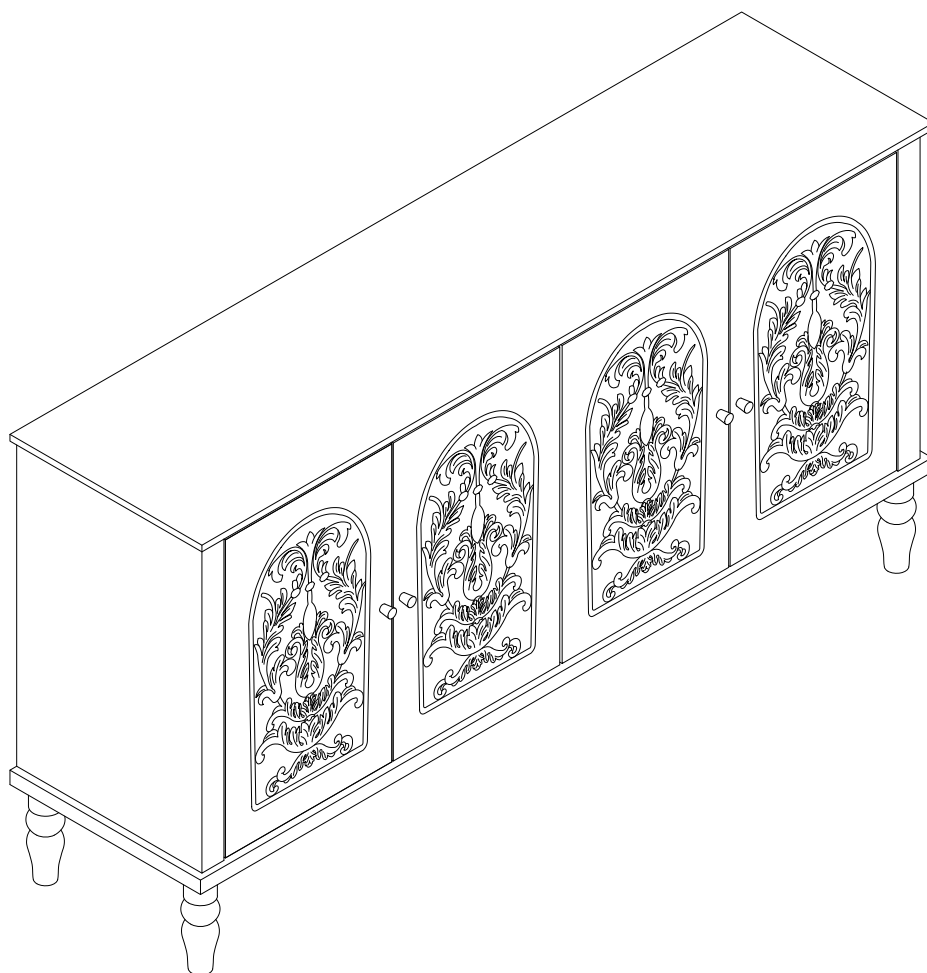
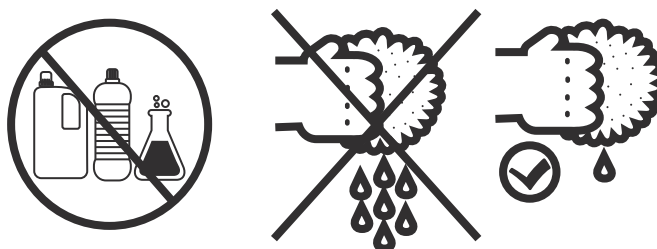
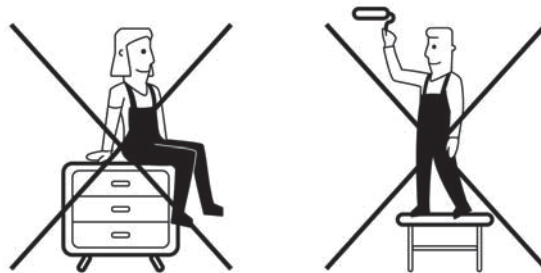
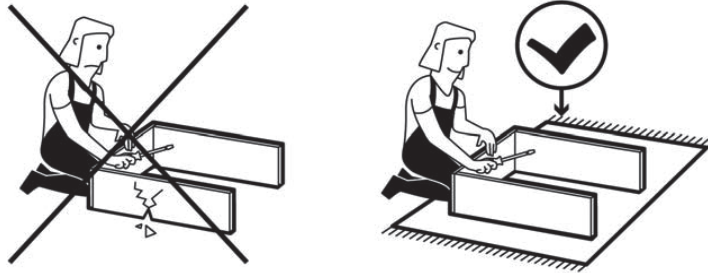
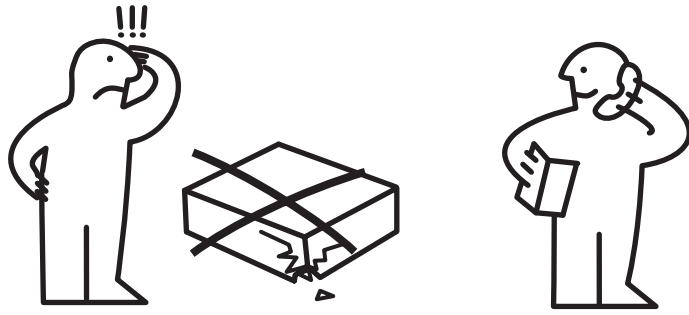


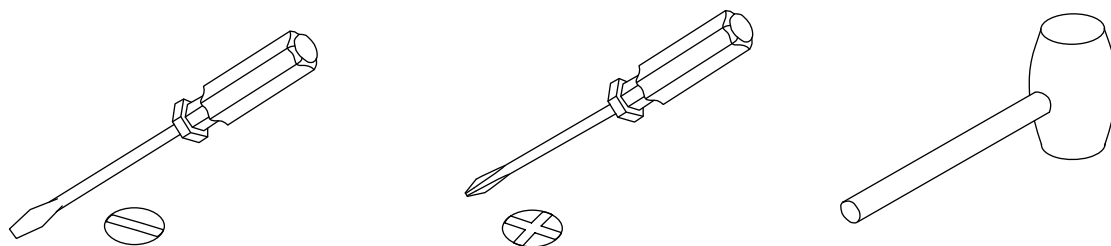
ASSEMBLY INSTRUCTIONS

Item NO.: XM2508BB



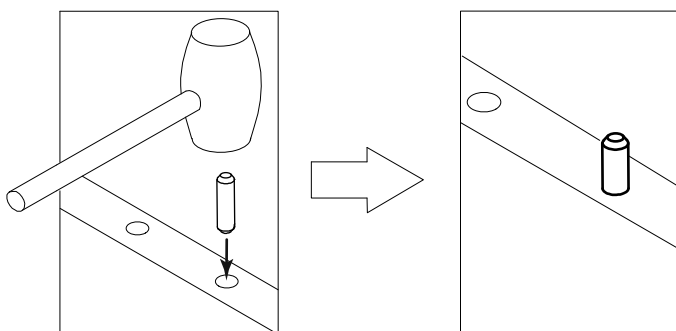


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

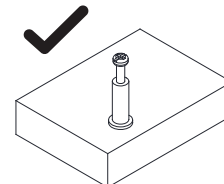
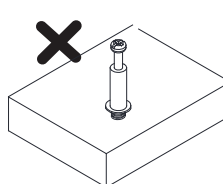
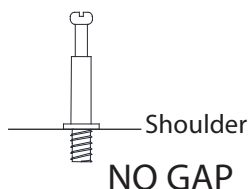
Dowel Installation



Gently tap dowel into hole with rubber mallet.

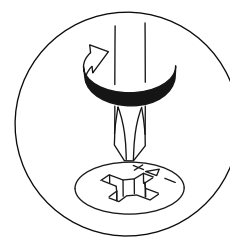
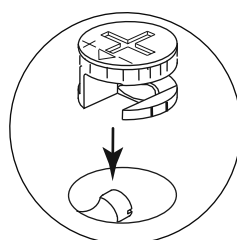
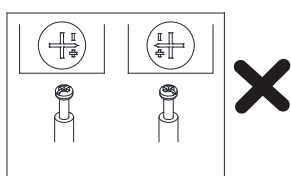
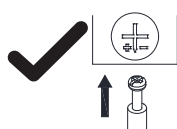
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

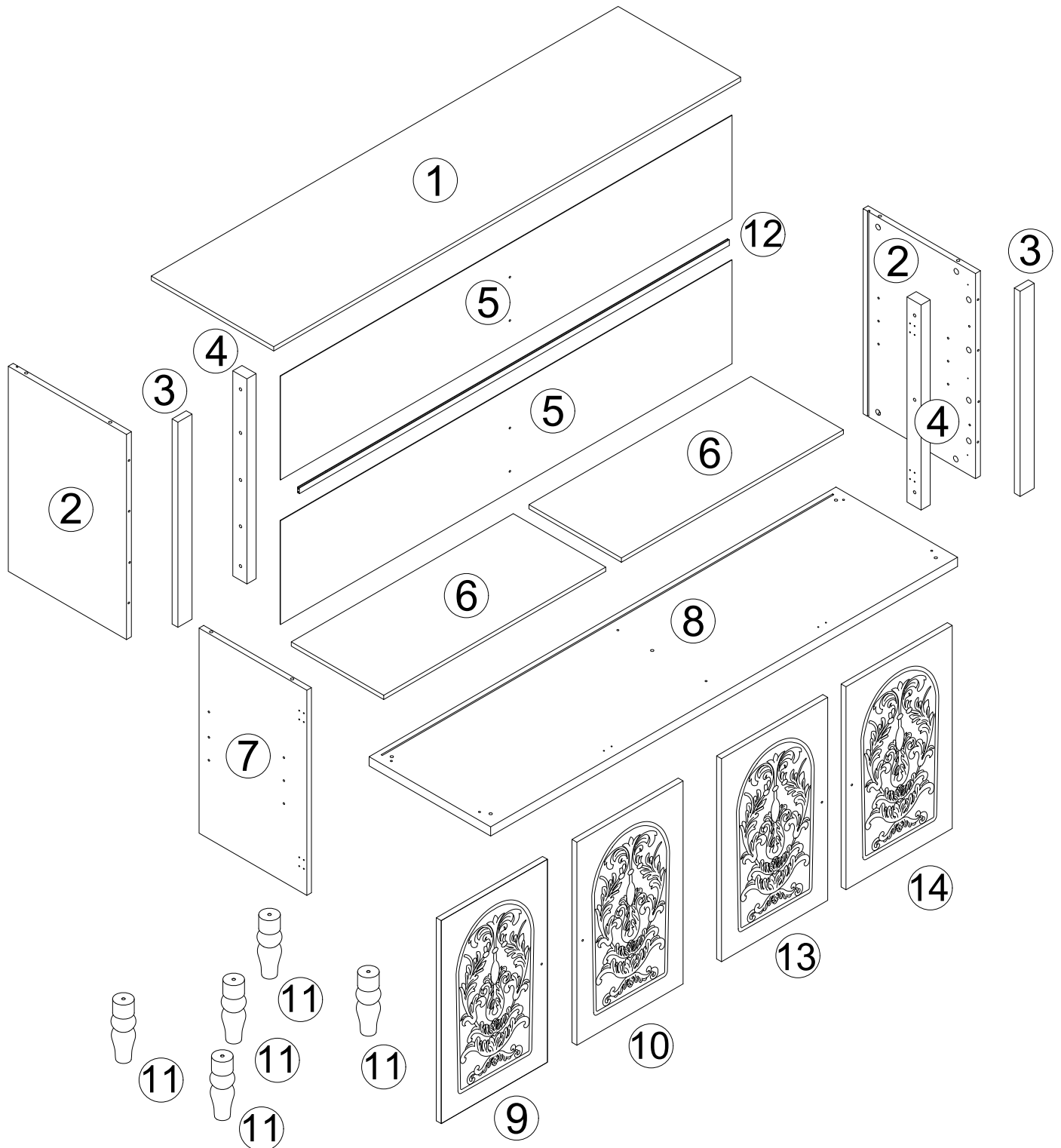


WHEN FITTING CAMS

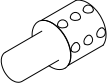
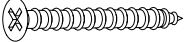
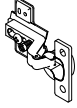
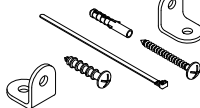
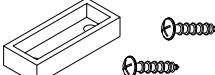
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



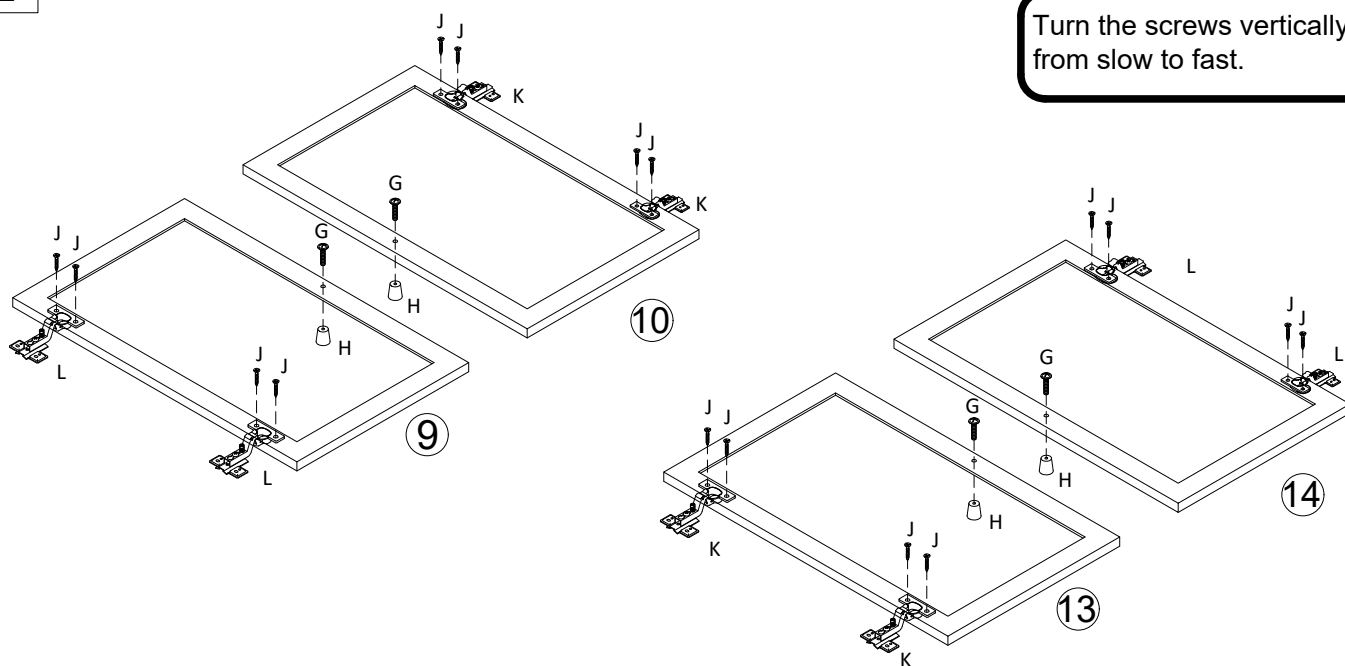
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

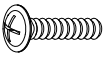
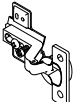
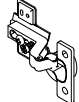


①×1	②×2	③×2	④×2	⑤×2	⑥×2	⑦×1	⑧×1
⑨×1	⑩×1	⑪×5	⑫×1	⑬×1	⑭×1		

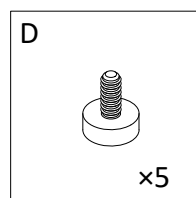
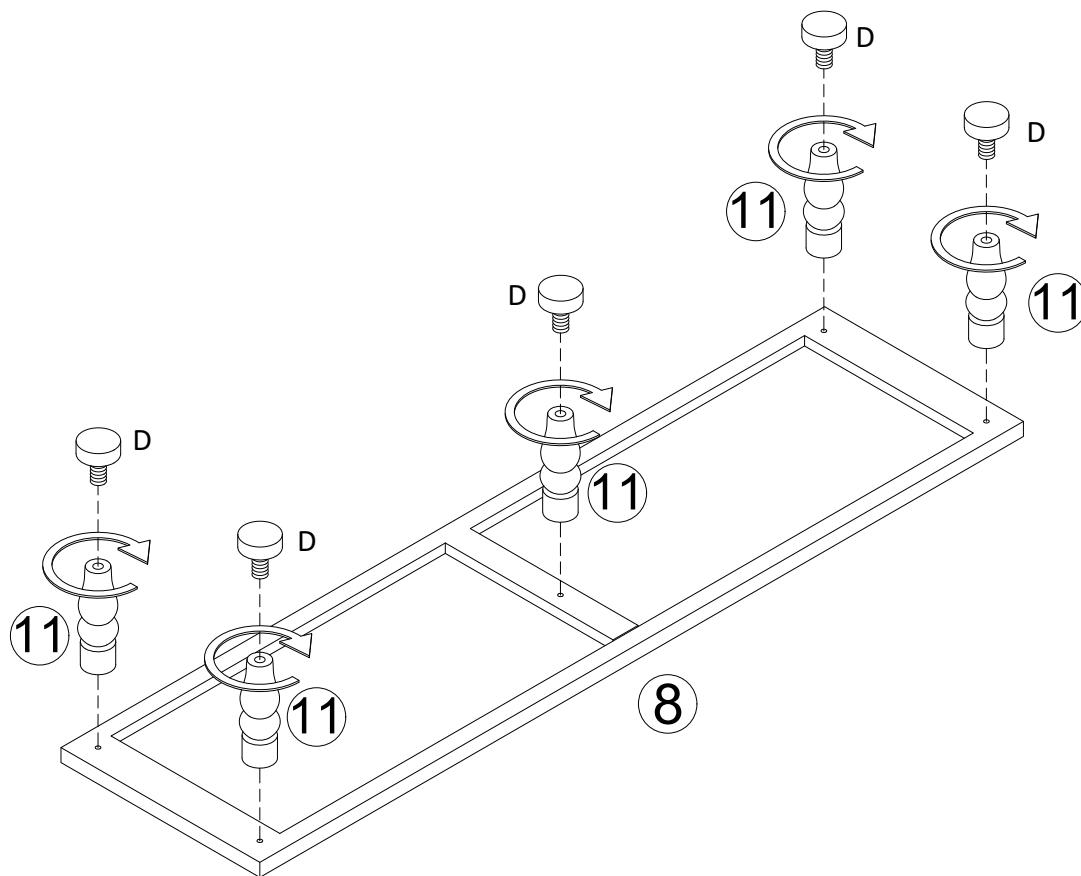
A	×20+2(Spare)	B	×20+2(Spare)	C	×4	D	×5	E	×8
									
φ6×27mm		φ15×9.5mm		φ6×30mm		M6×15L-φ20×7T		M5×14mm	
F	×6+1(Spare)	G	×4	H	×4	J	×48+2(Spare)	K	×4
									
FA4×35mm		M4×20mm		φ20×23mm		FA3.5×14mm		φ26mm-M	
L	×4	M	×2	N	×8	O	×2	P	×4+1(Spare)
									
φ26mm-L		FA4×40mm/FA4×12mm		FA3×14mm		φ21 Sticker		FA3×10mm	
Q	×4								
									
FA3×12mm									

1



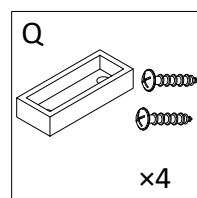
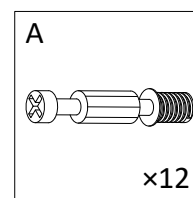
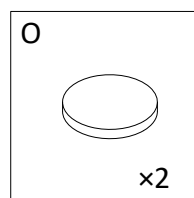
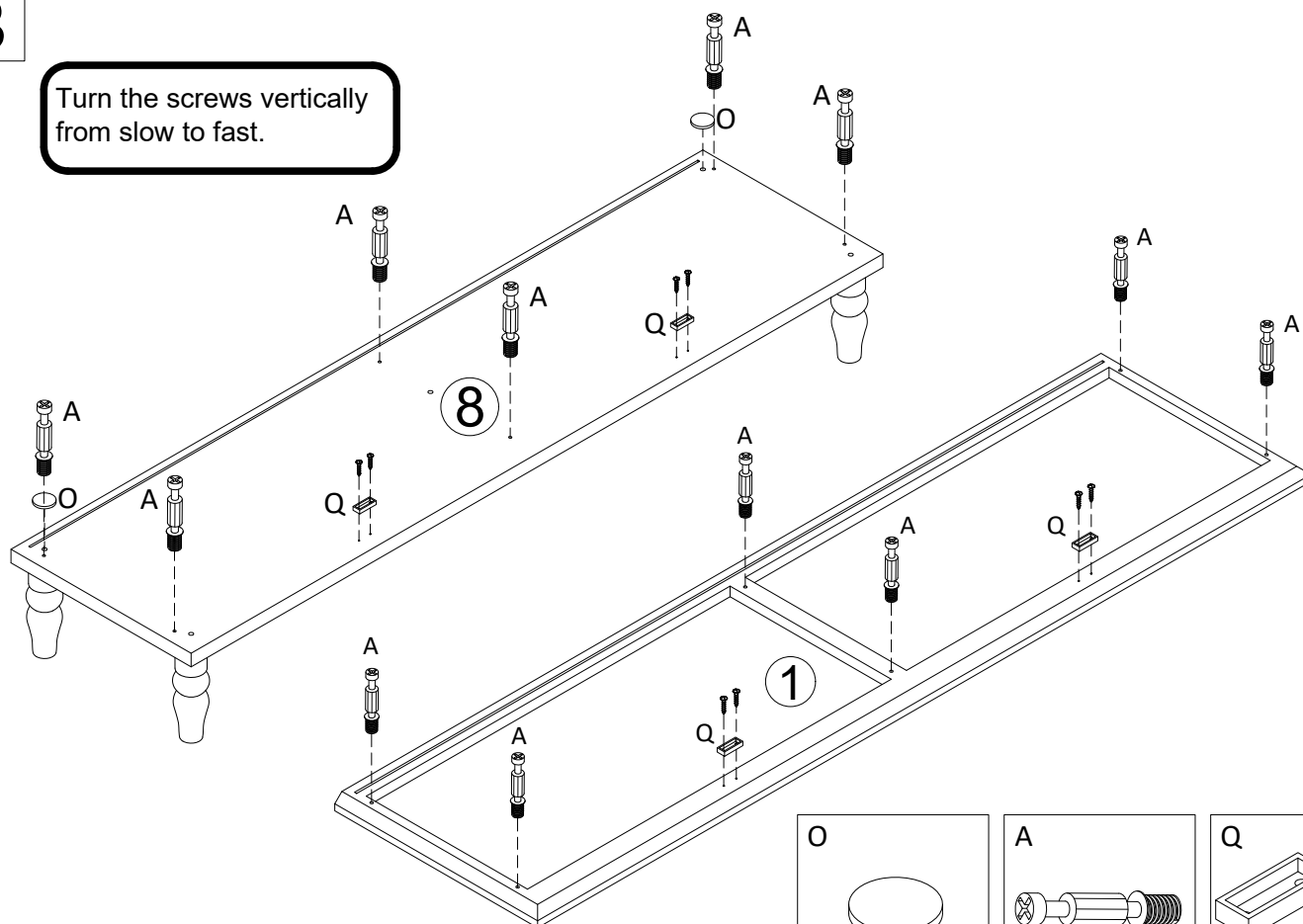
G	H	J	L	K
				
×4	×4	×16	×4	×4

2

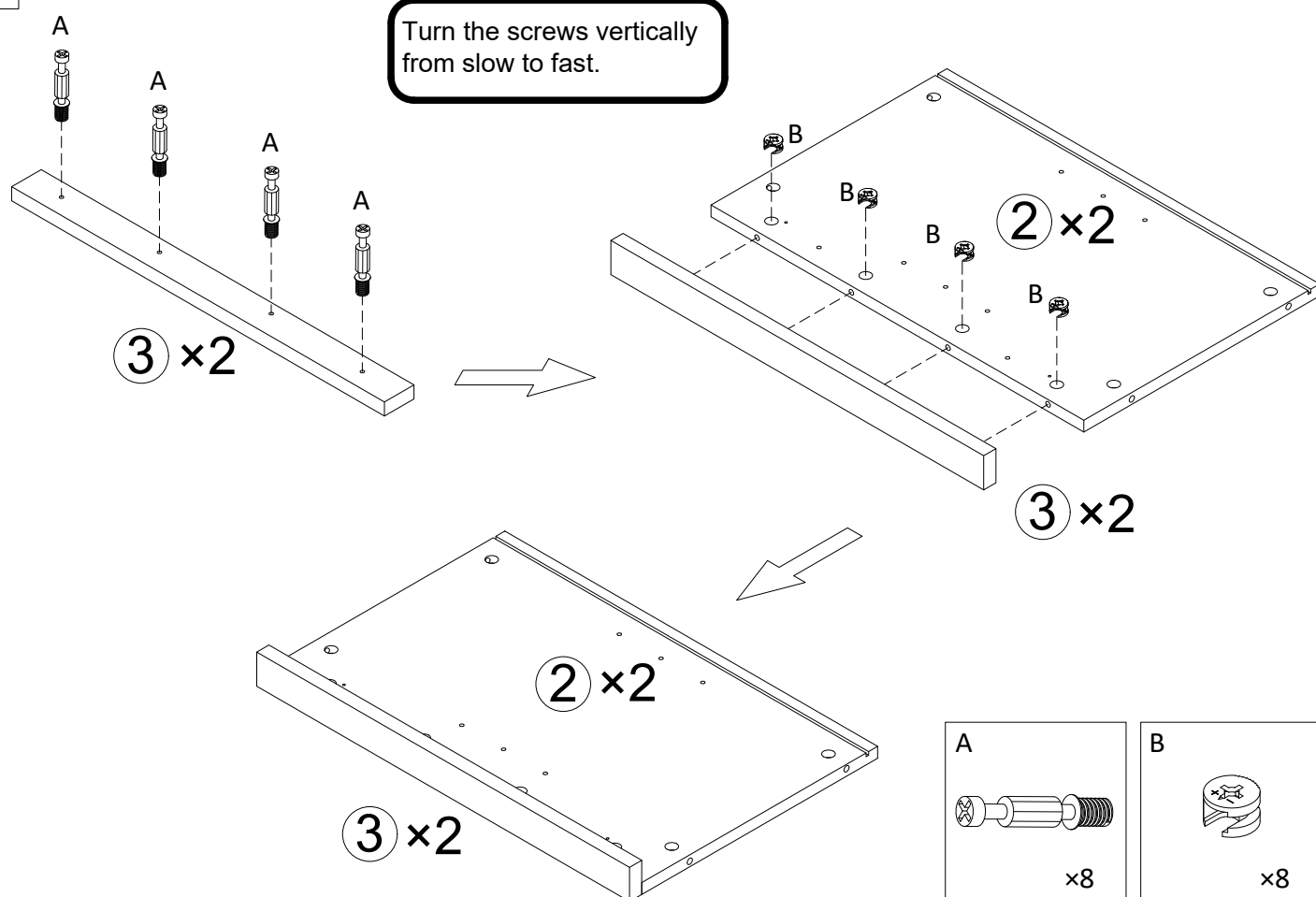


3

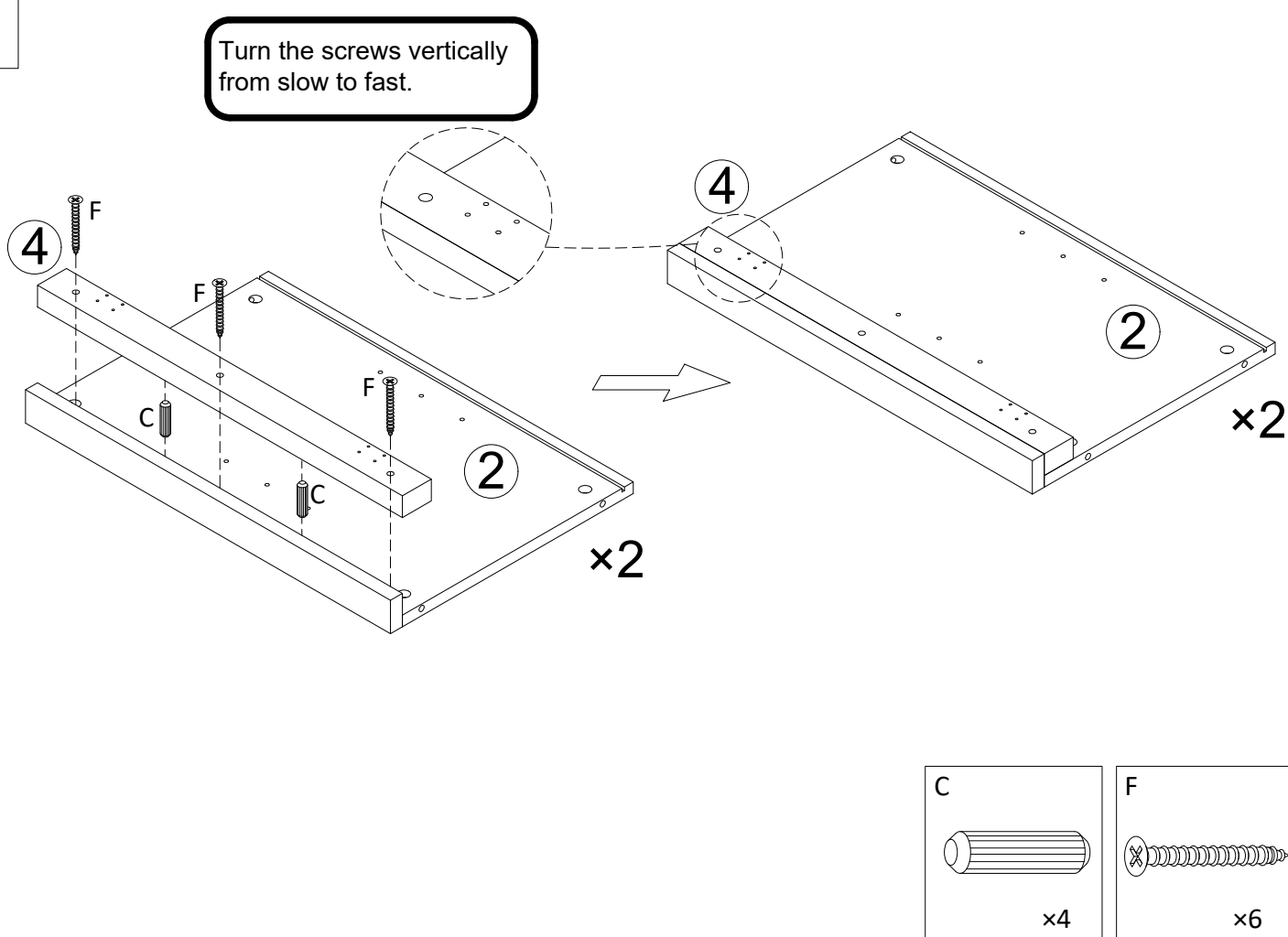
Turn the screws vertically from slow to fast.



4

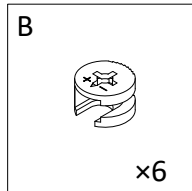
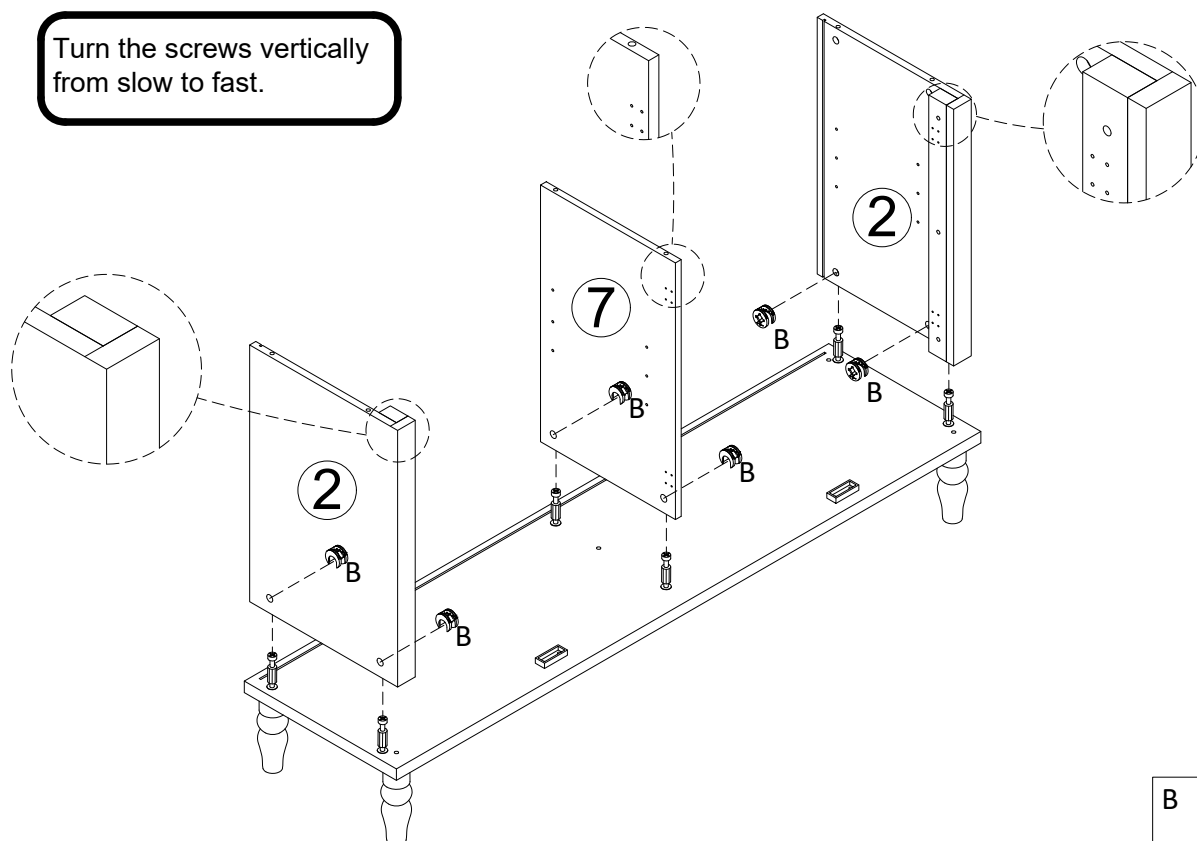


5

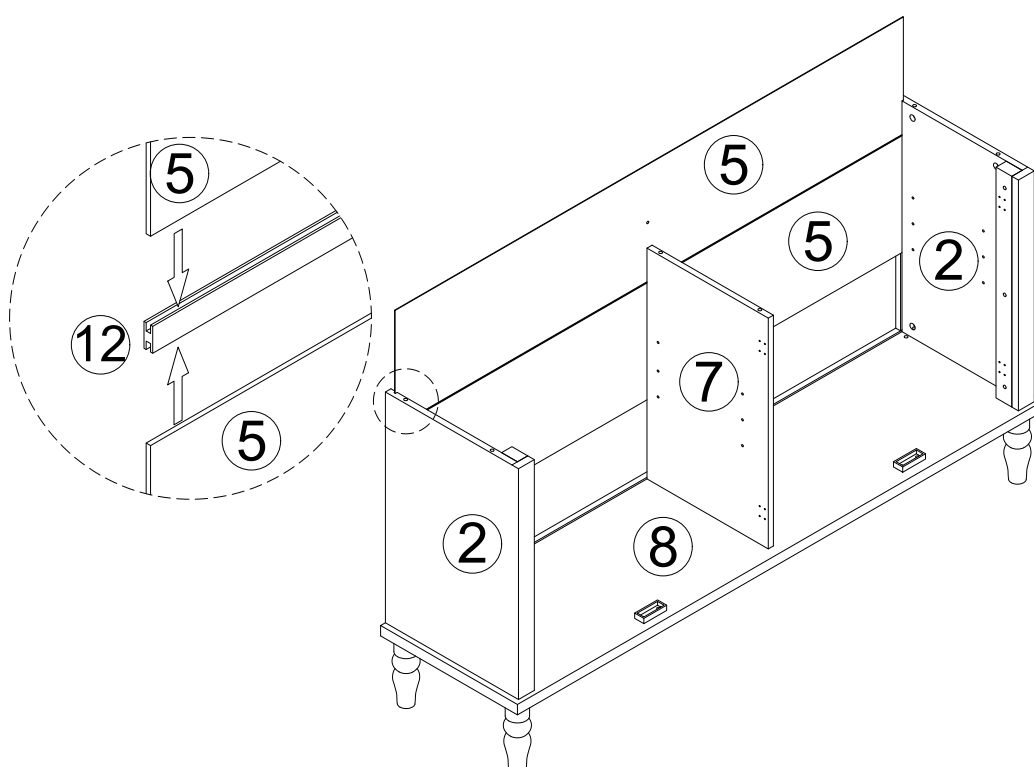


6

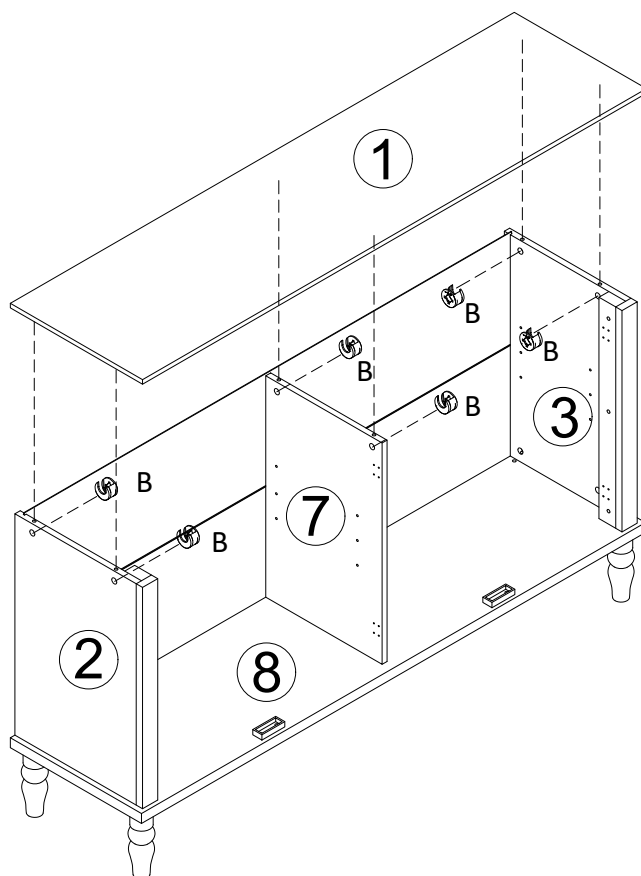
Turn the screws vertically
from slow to fast.



7



8



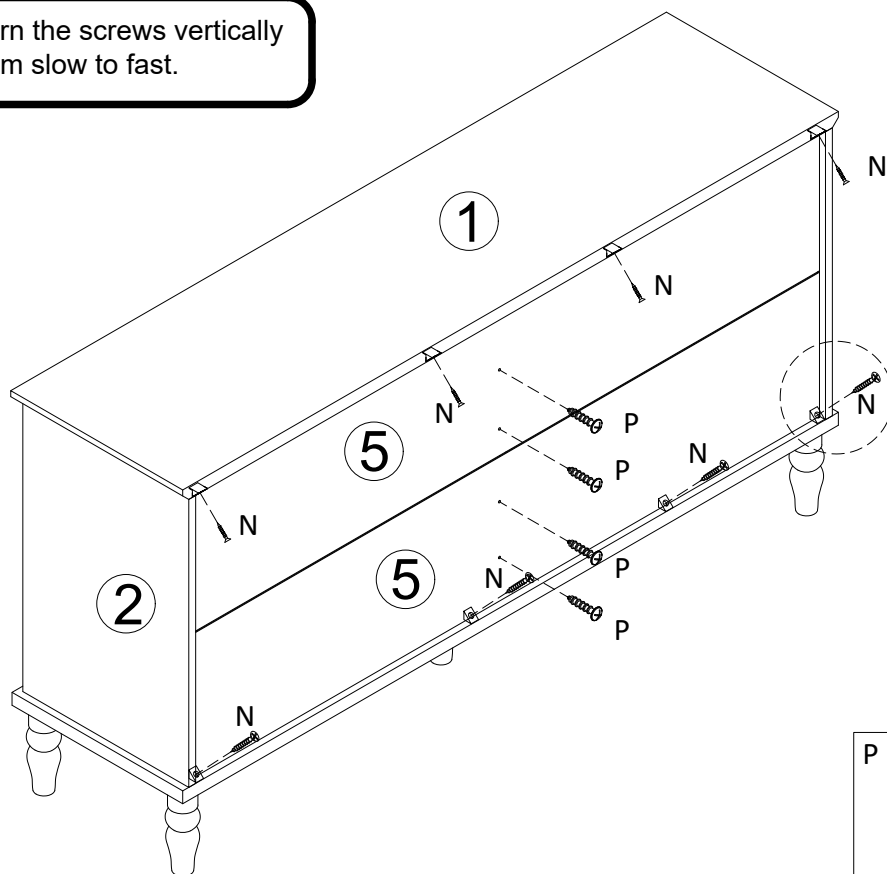
B



x6

9

Turn the screws vertically from slow to fast.

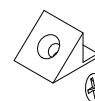


P



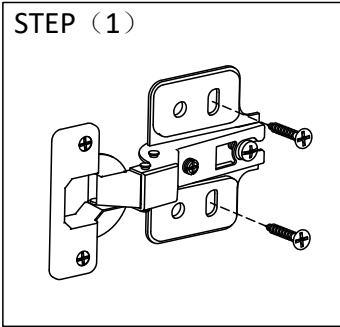
x4

N



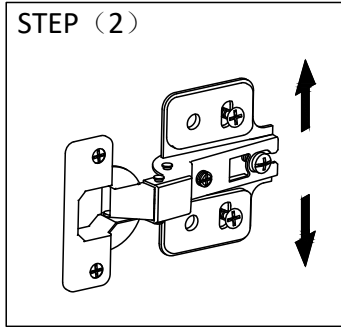
x8

STEP (1)



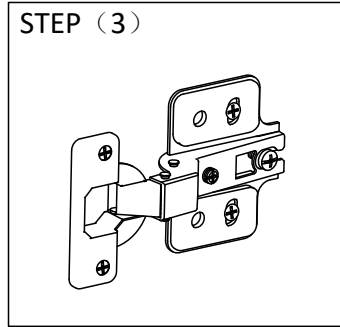
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



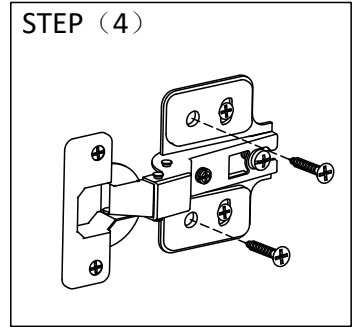
Tips: Moving the hinges up or down appropriately to adjust the gap between the door and the cabinet top and bottom.

STEP (3)

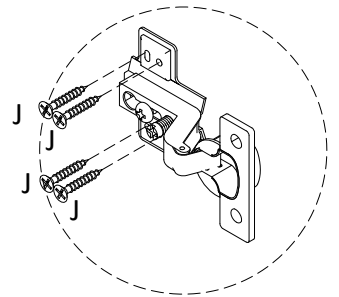


Tips: Tightening the screws completely.

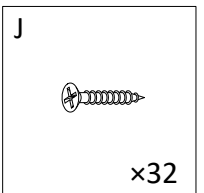
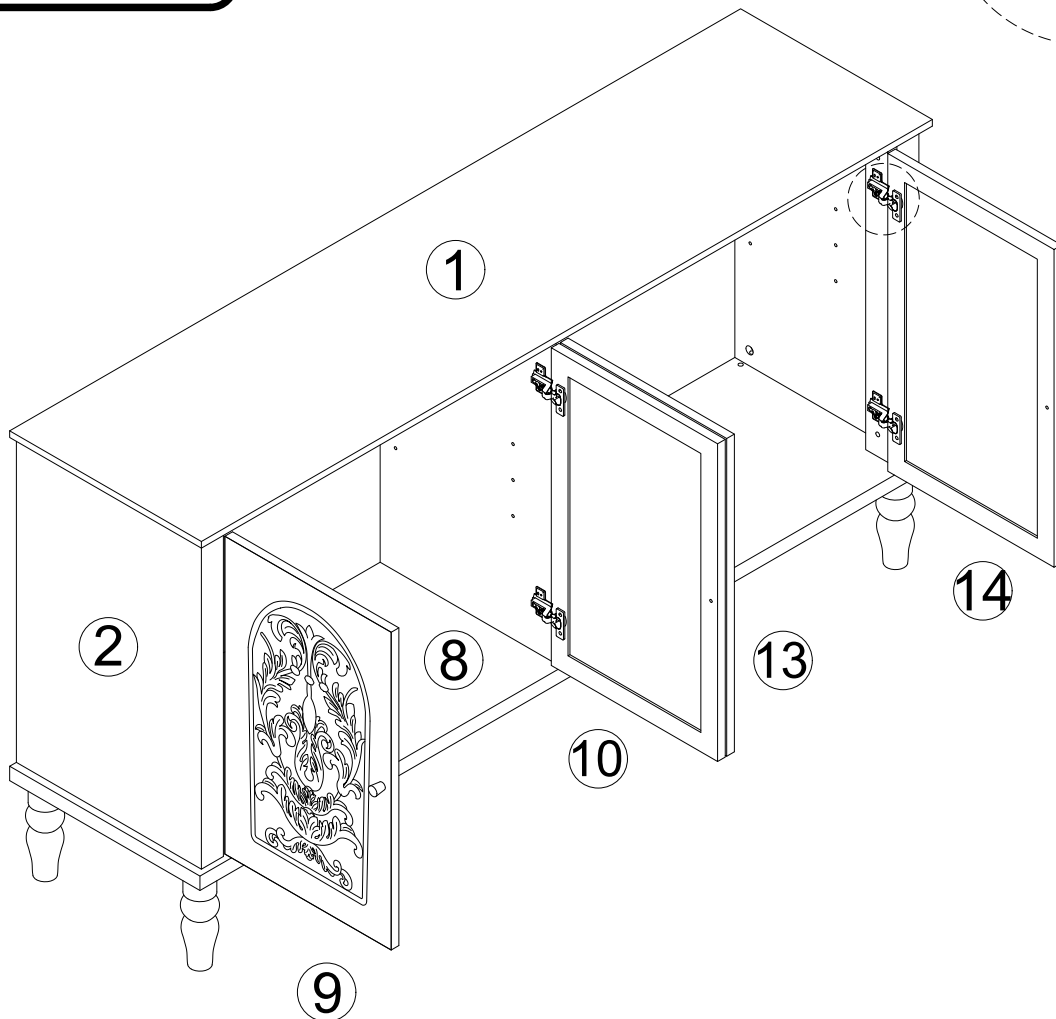
STEP (4)



Tips: Tightening the other screws completely.

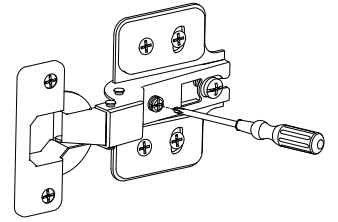
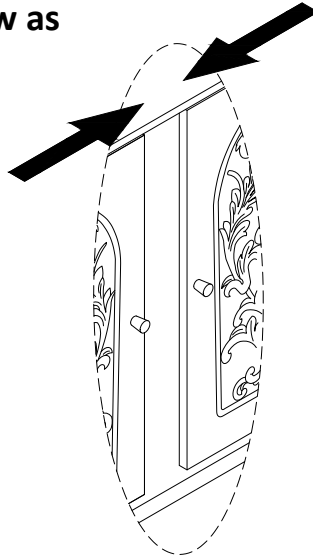
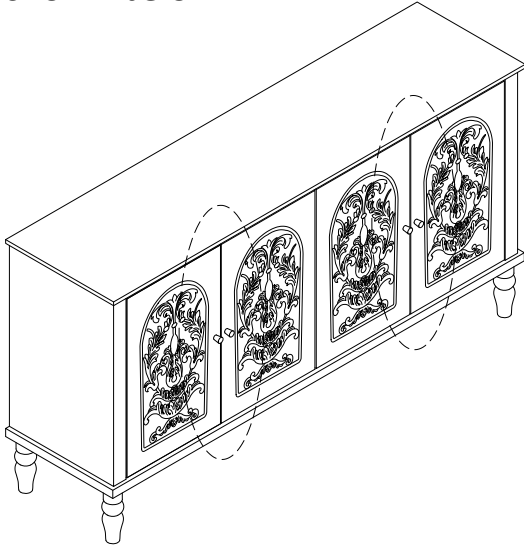


Turn the screws vertically from slow to fast.

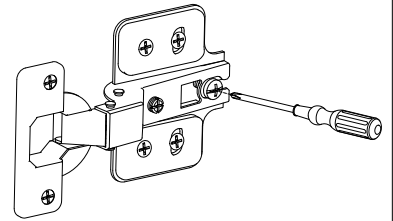
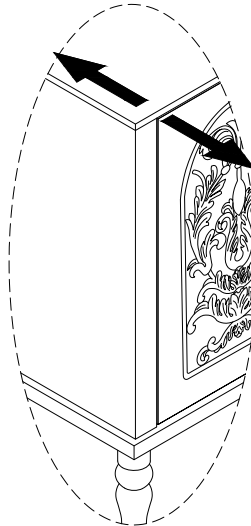
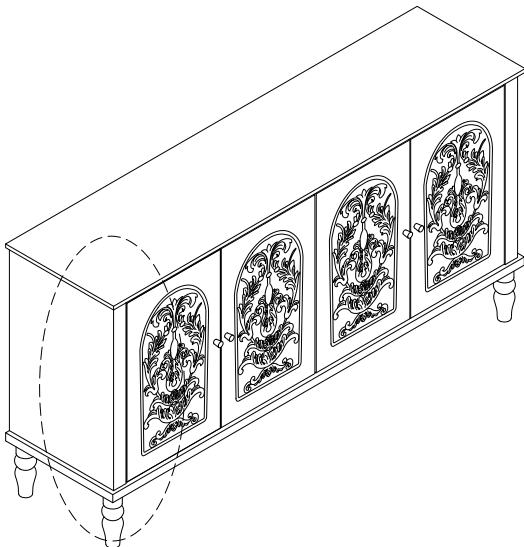


11

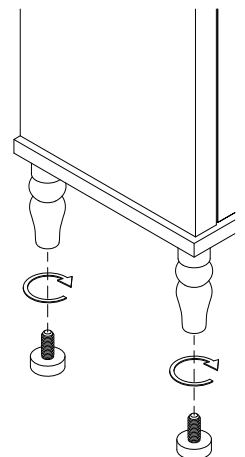
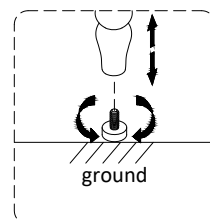
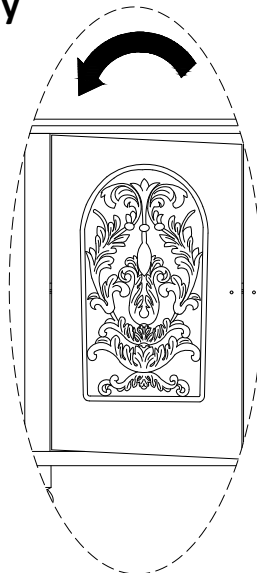
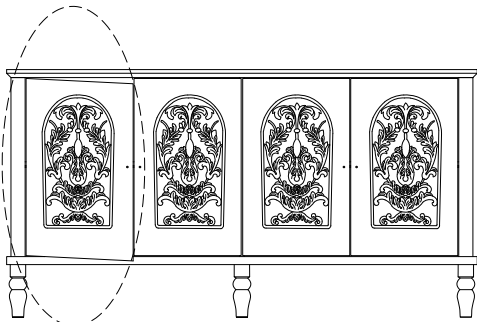
Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



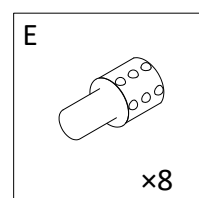
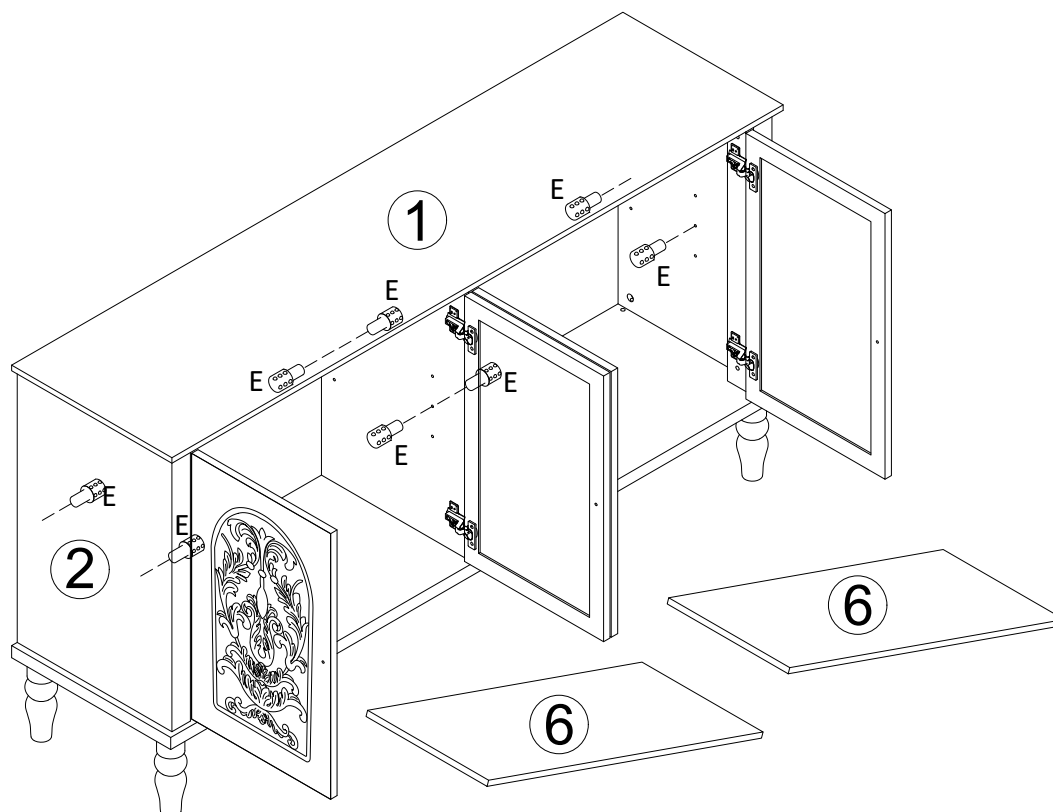
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



12



13

